



1st High Temperature superconductors for
Accelerator Technology (HiTAT) workshop



UNIVERSITÉ
DE GENÈVE

FACULTÉ DES SCIENCES

Critical current surface of commercial REBCO tapes and search for a scaling law

Carmine SENATORE, Marco BONURA, Tommaso BAGNI, Damien ZURMUEHLE

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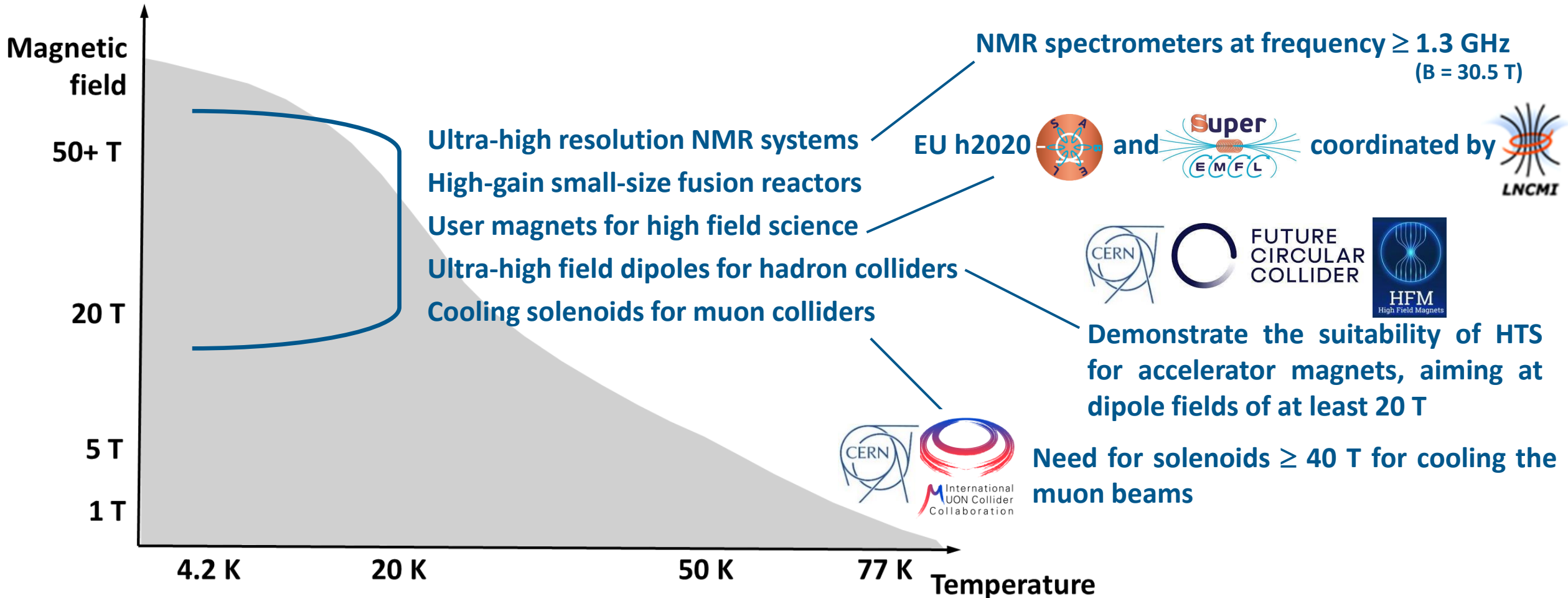
Outline

- **Motivation of the work**
 - The call for HTS from High Energy Physics, Fusion and High Field Science
 - Critical current characterization: needs and limitations
- **Results of the measurement campaign on REBCO tapes from various manufacturers**
 - Transport I_c measurements up to 2 kA in variable temperature and at various orientations
 - Magnetization measurements and pinning force analysis
- **Comparison of the critical current performance and pinning force scaling**
- **Conclusions**

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Applications of HTS in ultra-high magnetic field



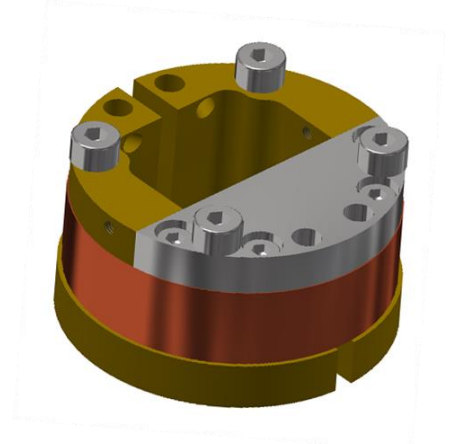
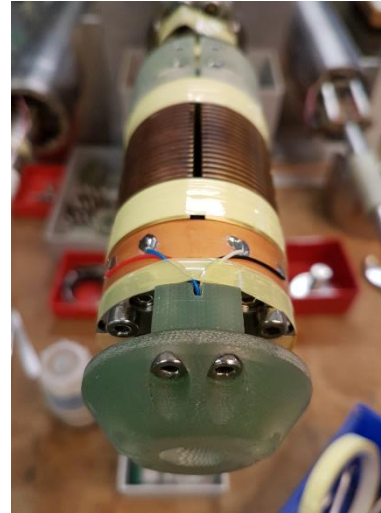
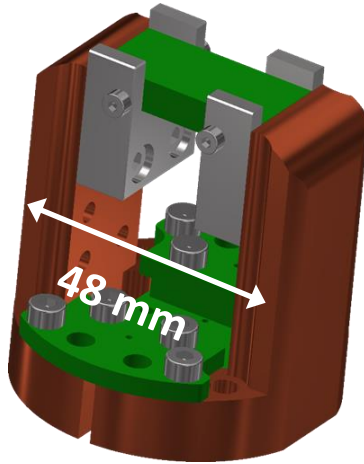
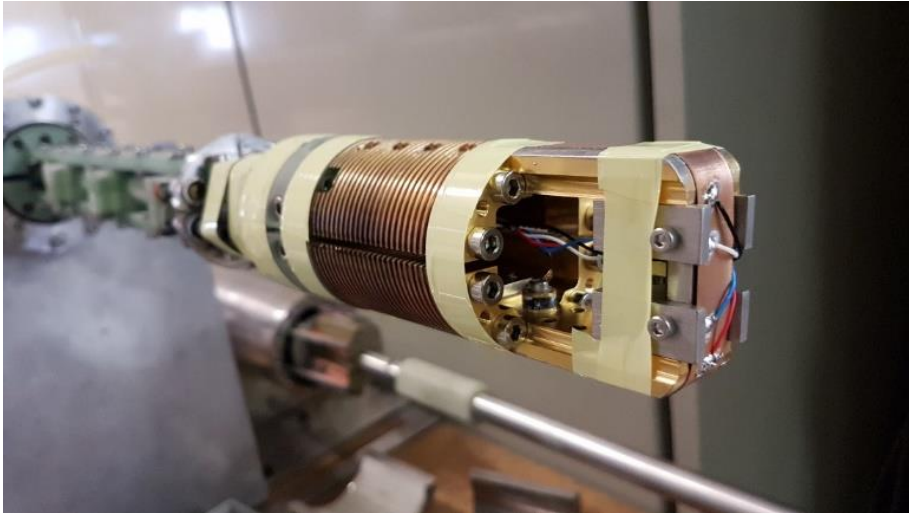
What are the needs and what we can do

- **Need for high fidelity $I_c(B, \theta, T)$ characterization** (but also electromechanical and thermophysical studies)
 - Angular dependence at high field / low temperature for magnet design
 - Temperature dependence for quench protection calculation
- **Limited availability of complete datasets and limited experimental capacity**
 - I_c vs θ at Robinson Research Institute (NZ): up to 8 T, 1 kA, variable temperature
Strickland, Hoffmann & Wimbush, Rev. Sci. Instrum. 85 (2014) 113907
DOI: [10.1063/1.4902139](https://doi.org/10.1063/1.4902139)
 - I_c vs θ at HFLSM IRM Tohoku Univ. (Japan): up to 25 T, only microbridges, variable temperature
Awaji, et al., SuST 30 (2017) 065001
DOI: [10.1088/1361-6668/aa6676](https://doi.org/10.1088/1361-6668/aa6676)
 - τ vs θ at NHMFL (US): up to 30 T, only 4 K (?), needs a transport I_c reference
Jaroszynski, et al., SuST 35 (2022) 095009
DOI: [10.1088/1361-6668/ac8318](https://doi.org/10.1088/1361-6668/ac8318)
- **Lack of universal scaling laws covering the entire ranges of B, θ and T**

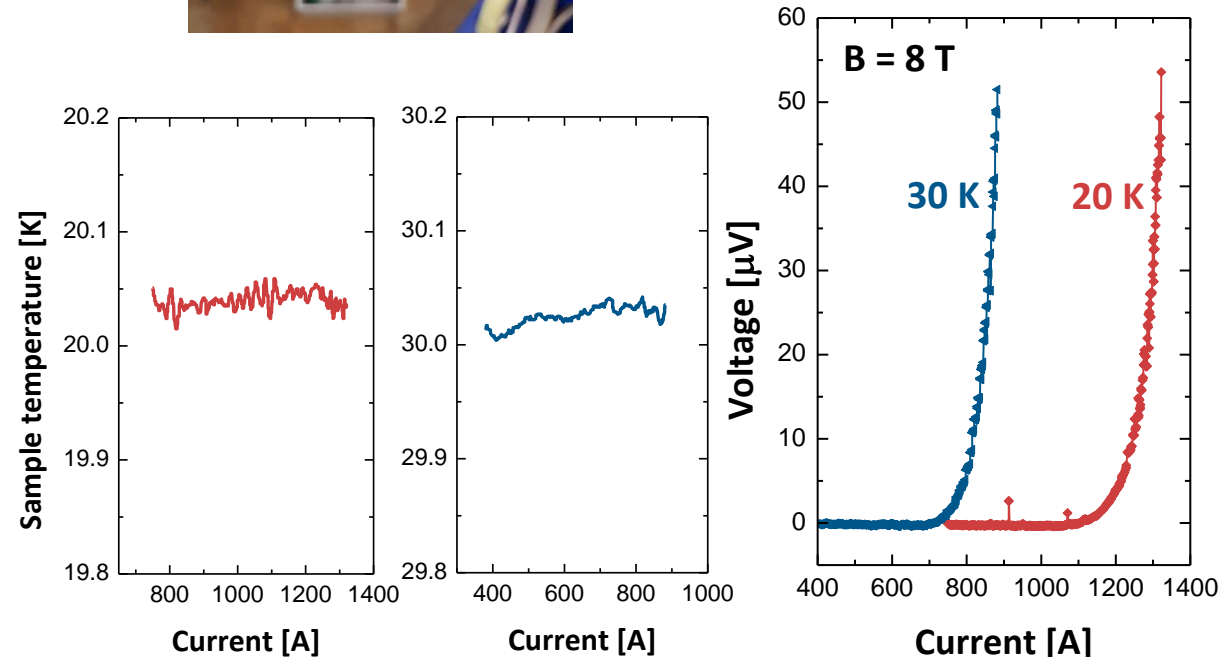
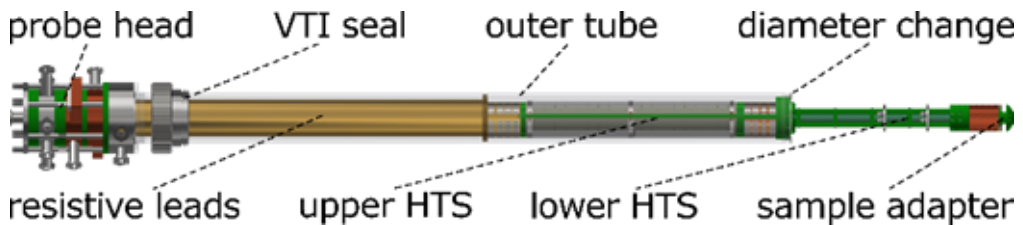
What we can do at UNIVERSITÉ DE GENÈVE : Critical current tests up to 2 kA

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Magnetic fields up to 19 T/21 T and temperatures up to 50 K in a 50 mm VTI



- Possible to test long samples (> 120 mm) at various angles: $\theta = 0^\circ, 5^\circ, 7.5^\circ, 10^\circ, 15^\circ$ and 90°
- **Active stabilization** of the sample temperature







What has been tested – Catalogue of the Tapes

	Width	REBCO Type	REBCO Thickness	Deposition Method	Pinning Type	Substrate	Cu Stabilizer
 Fujikura	4 mm	EuBCO	2.5 μm	IBAD/PLD	BHO columns (artificial)	50 μm /Hastelloy	2 x 40 μm electroplated 2 x 20 μm electroplated
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 **Fujikura** tapes courtesy of [S. Richardson](#) and [M. Daibo](#), **SuperOx** tapes courtesy of [A. Molodyk](#),

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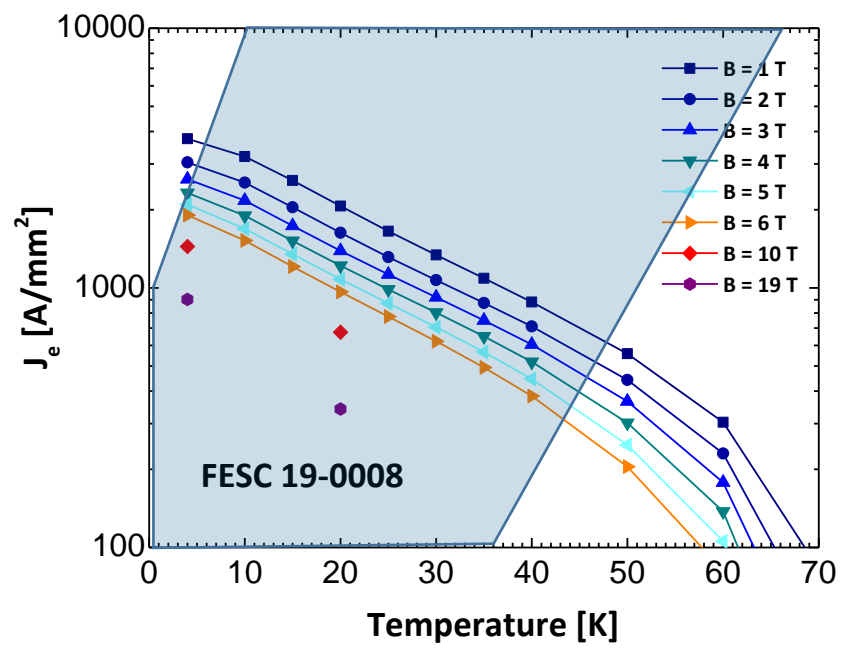
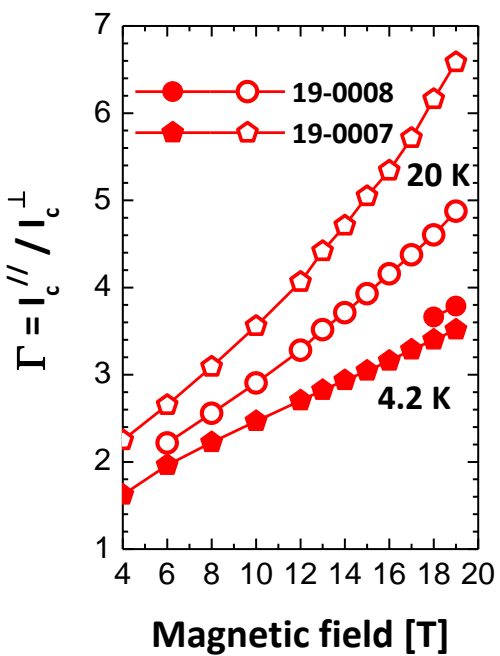
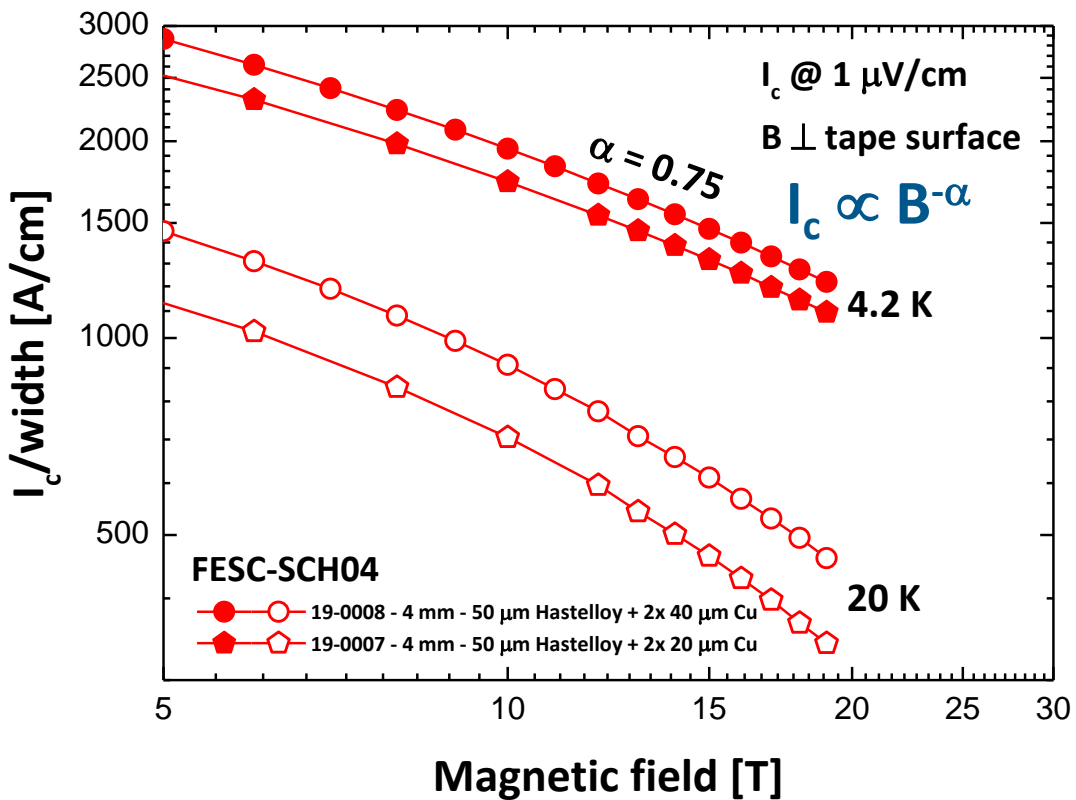
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Fujikura tapes: Overview of the $I_c(B,T)$ properties

Material received in Q1/2019



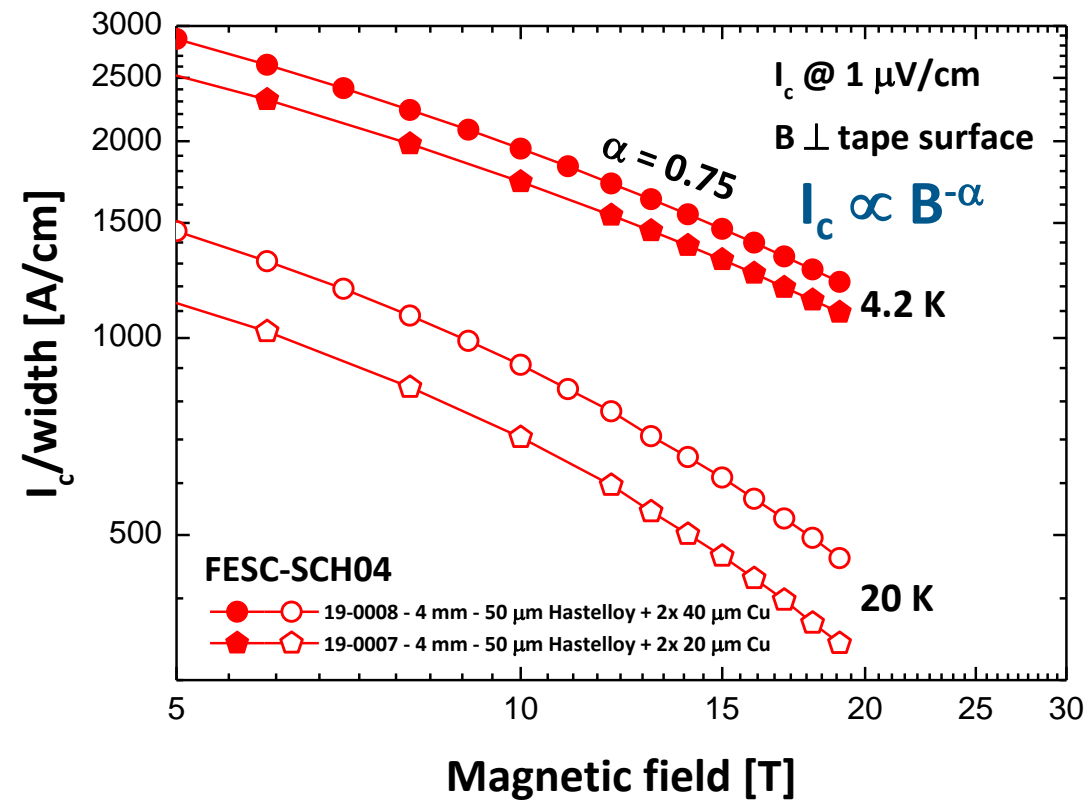
$$J_e(B, T) = J_e(B, T=0) \exp\left[-\frac{T}{T^*}\right]$$

Temperature scaling

I_c /width (4.2K, 19T)	I_c /width (20K, 19T)	α (4.2K) @ $B > 10 \text{ T}$
1094-1218 A/cm	341-460 A/cm	0.75

Fujikura tapes: Pinning force scaling

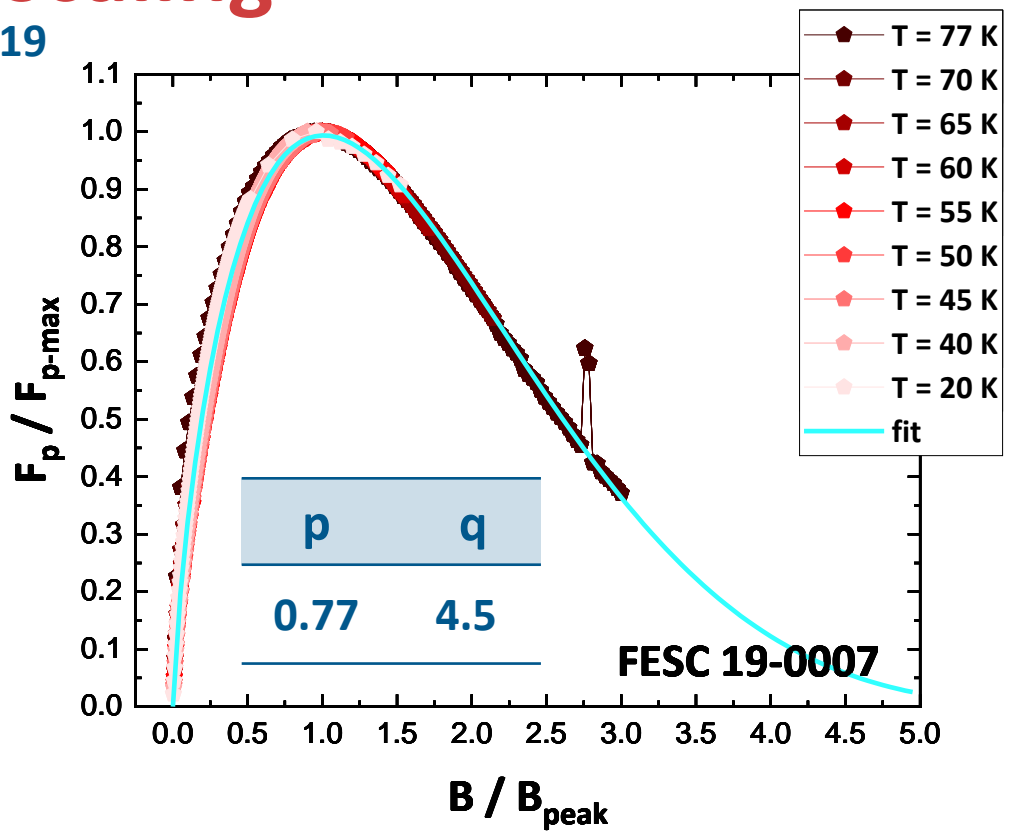
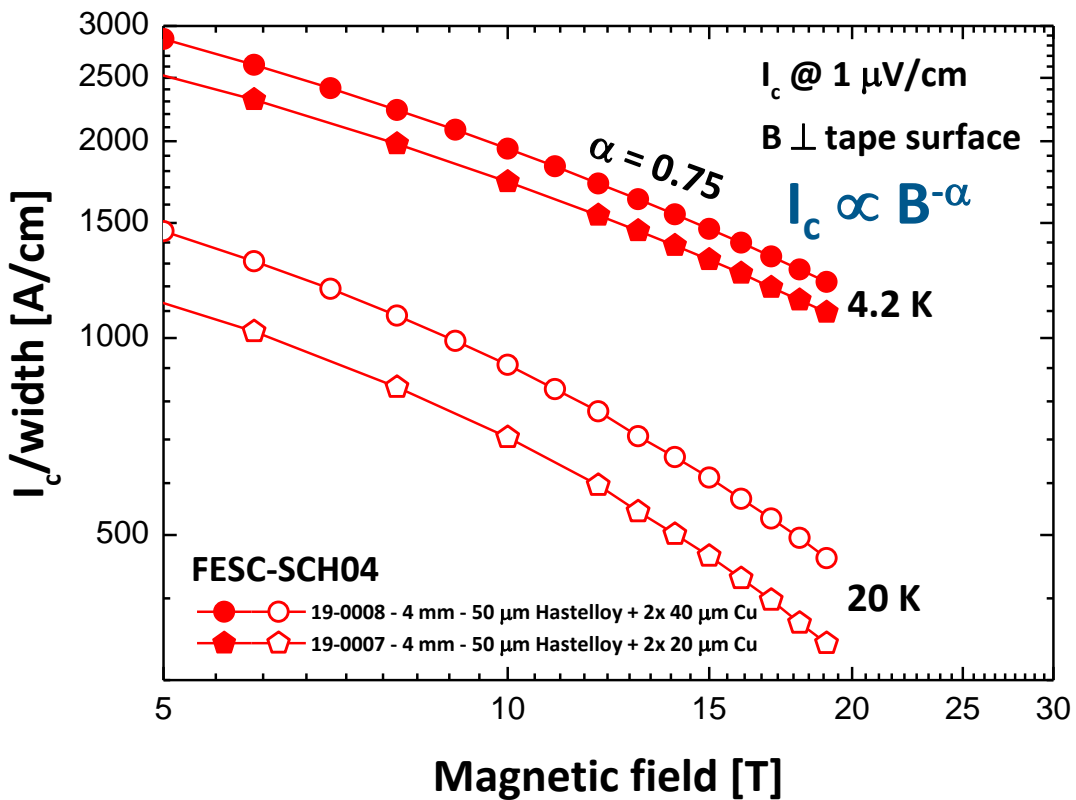
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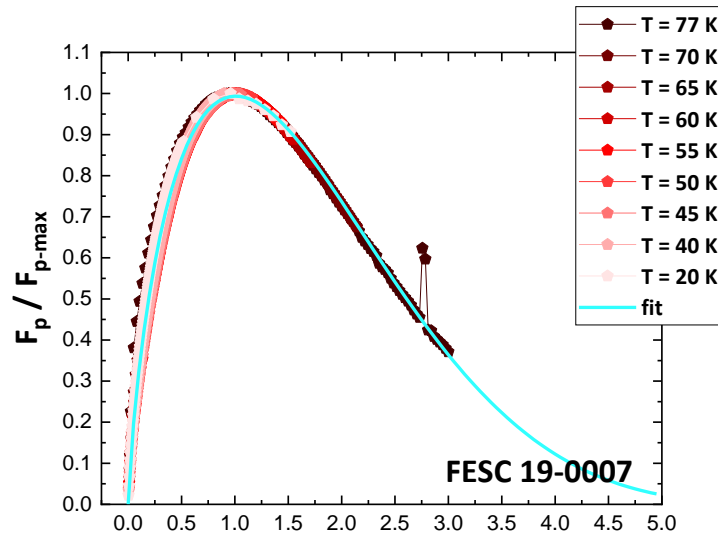
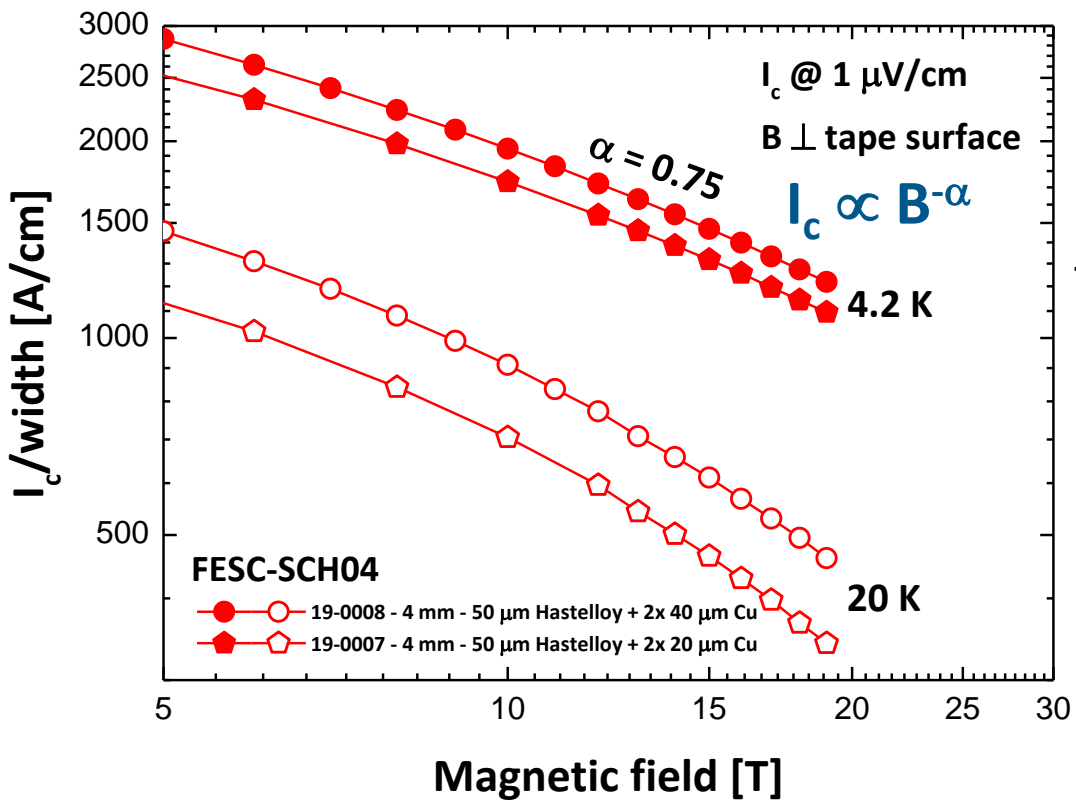
Normalized pinning force vs B / B_{peak} , from $M(B)$ curves up to 7 T with some points from transport I_c

Concatenated fit of the type $f_p \propto b^p (1 - b)^q$

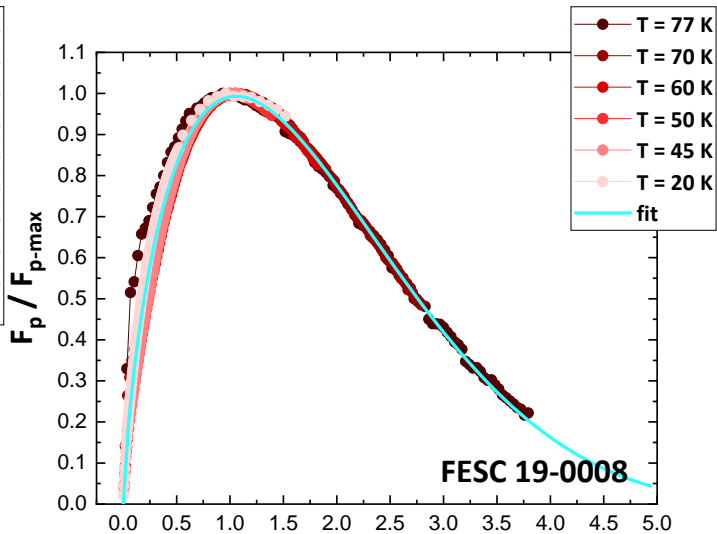
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Fujikura tapes: Pinning force scaling

Material received in Q1/2019



B / B_{peak}	
p	q
0.77	4.5





B / B_{peak}	
p	q
0.74	4.4

I_c/width (4.2K, 19T)	I_c/width (20K, 19T)
1094-1218 A/cm	341-460 A/cm

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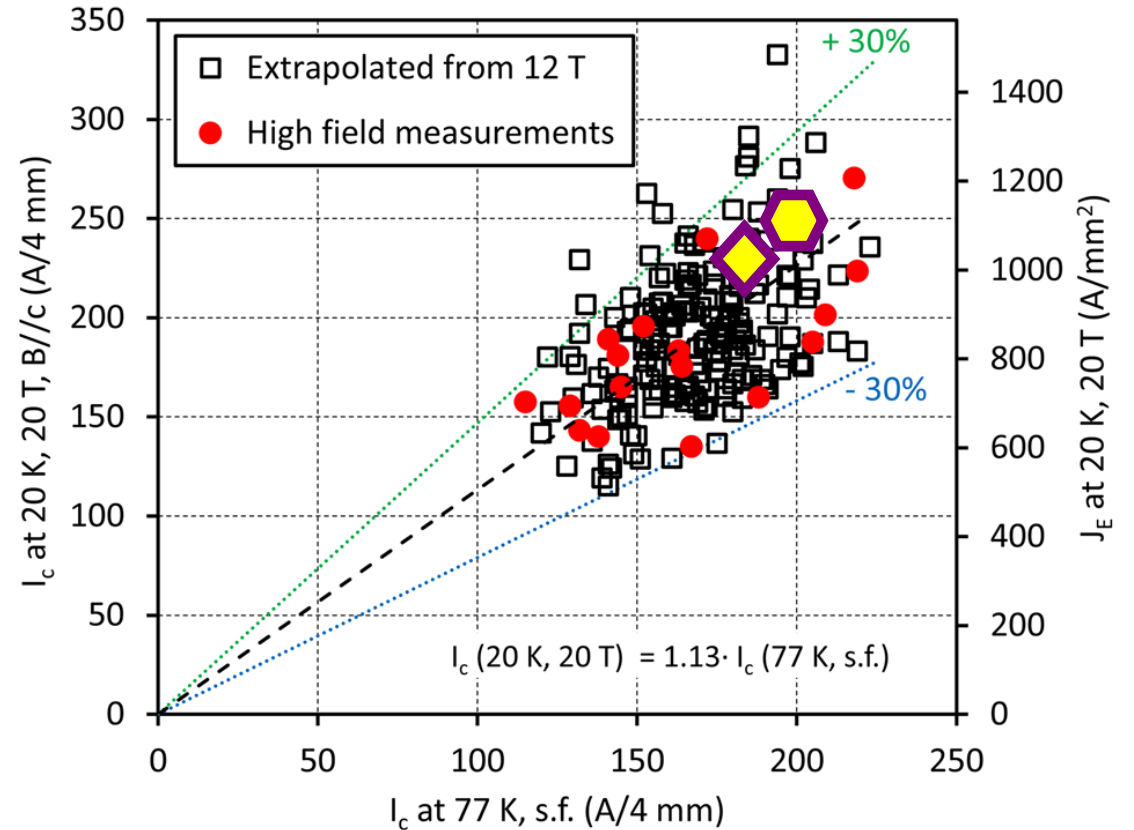
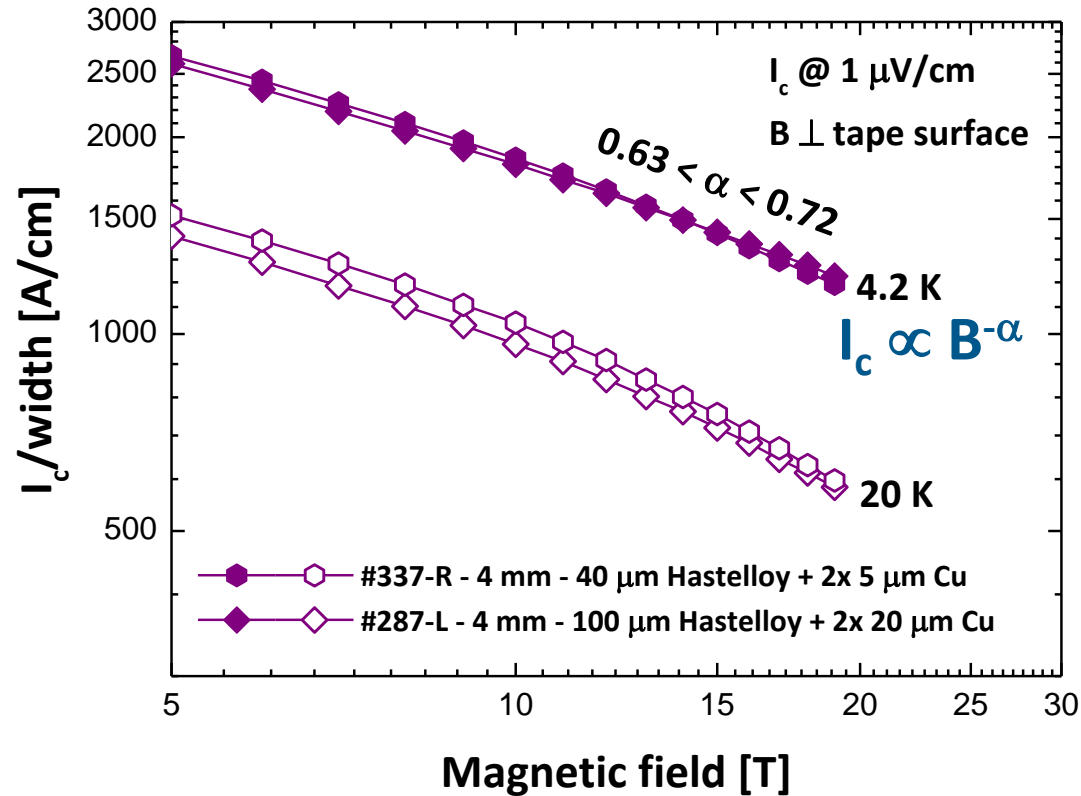
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SuperOx tapes: Overview of the $I_c(B,T)$ properties

Tapes from a large-volume production



Molodyk, et al., Scientific Reports, 11 (2021) 2084

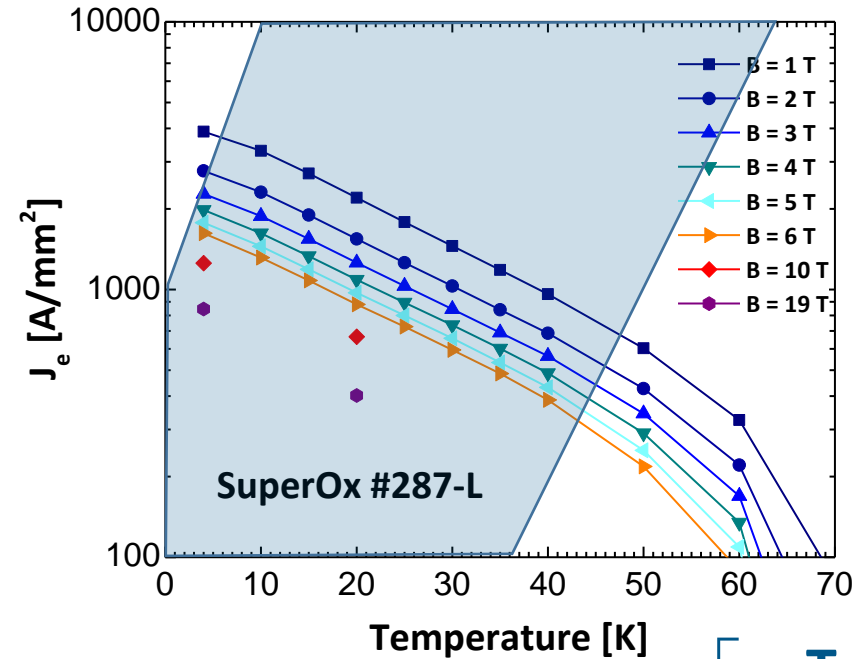
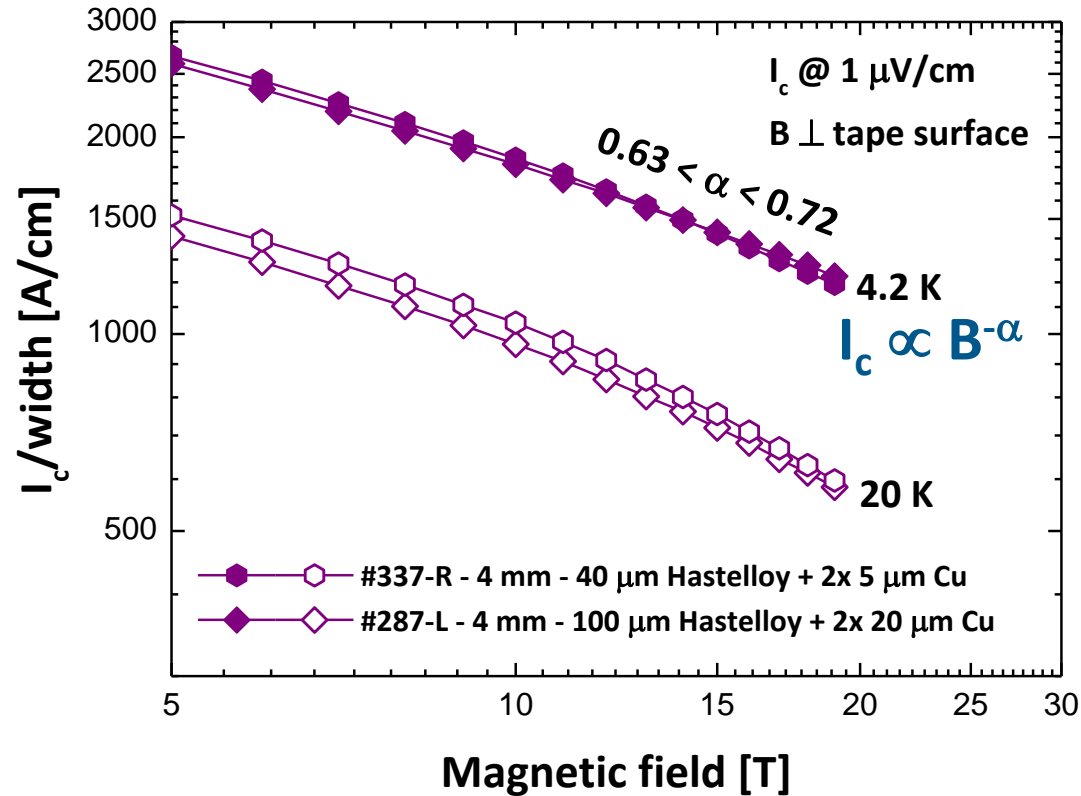
DOI: [10.1038/s41598-021-81559-z](https://doi.org/10.1038/s41598-021-81559-z)

I_c /width (4.2K, 19T)	I_c /width (20K, 19T)	α (4.2K) @ $B > 10$ T	Γ (4.2K, 19T)
1200 A/cm	590 A/cm	0.63-0.72	n/a

Material received in Q2/2019

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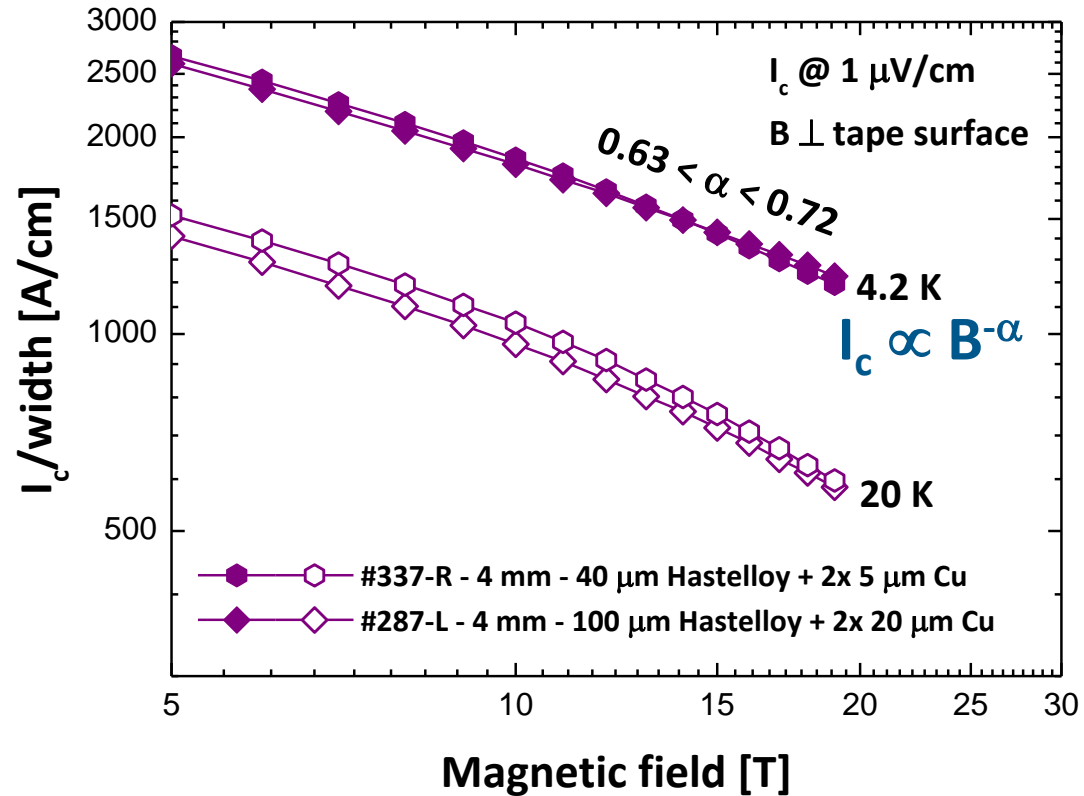
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Temperature scaling

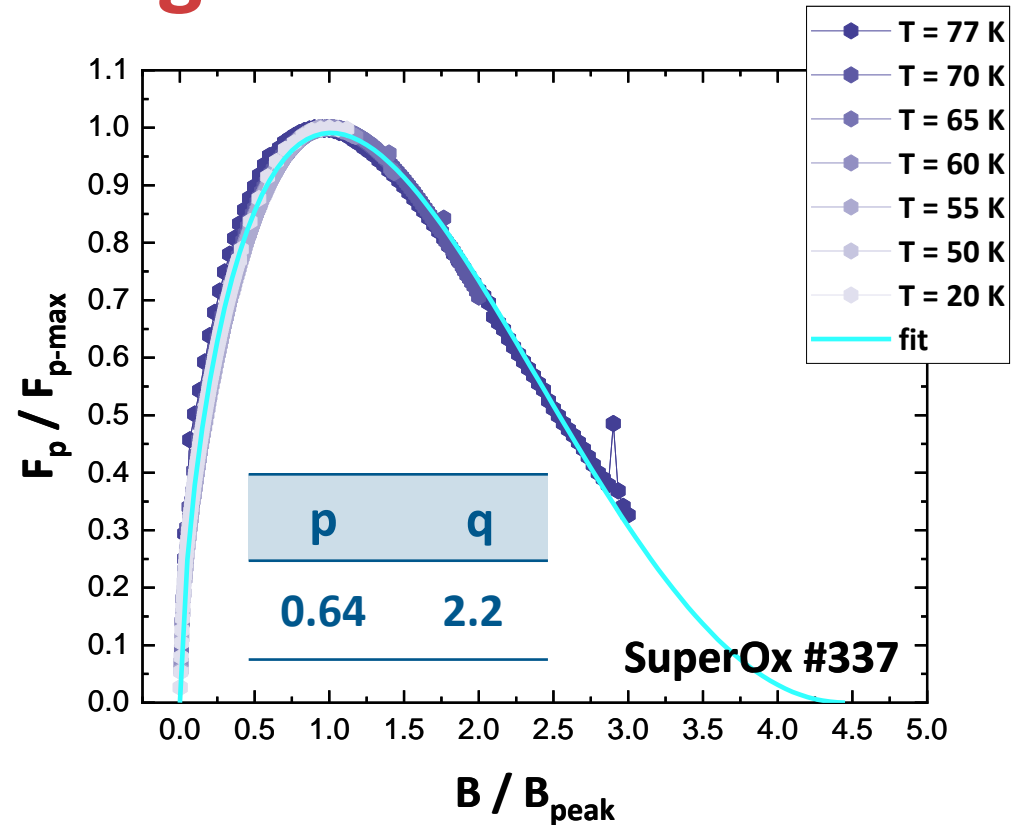
I_c /width (4.2K, 19T)	I_c /width (20K, 19T)	α (4.2K) @ $B > 10$ T	Γ (4.2K, 19T)	T^* @ $T < 40$ K
1200 A/cm	590 A/cm	0.63-0.72	n/a	24-26 K

SuperOx tapes: Pinning force scaling

Tapes from a large-volume production





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1200 A/cm	590 A/cm



Normalized pinning force vs B / B_{peak} , from $M(B)$ curves up to 7 T with some points from transport I_c

Concatenated fit of the type $f_p \propto b^p (1 - b)^q$

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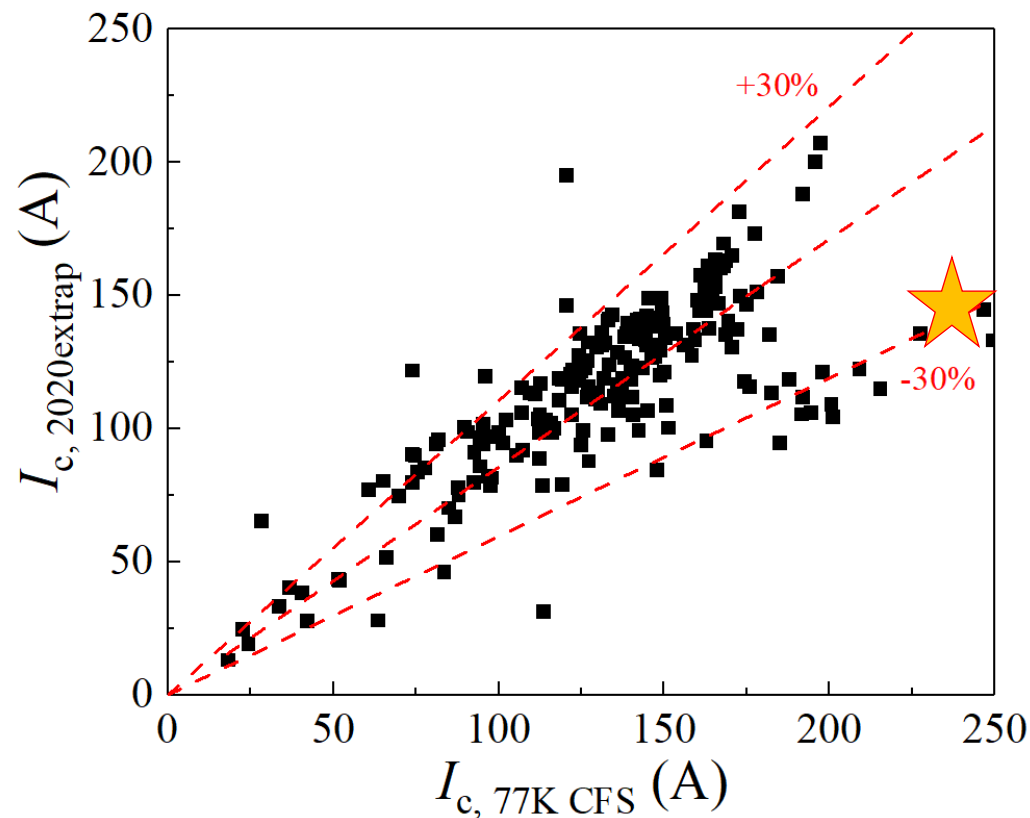
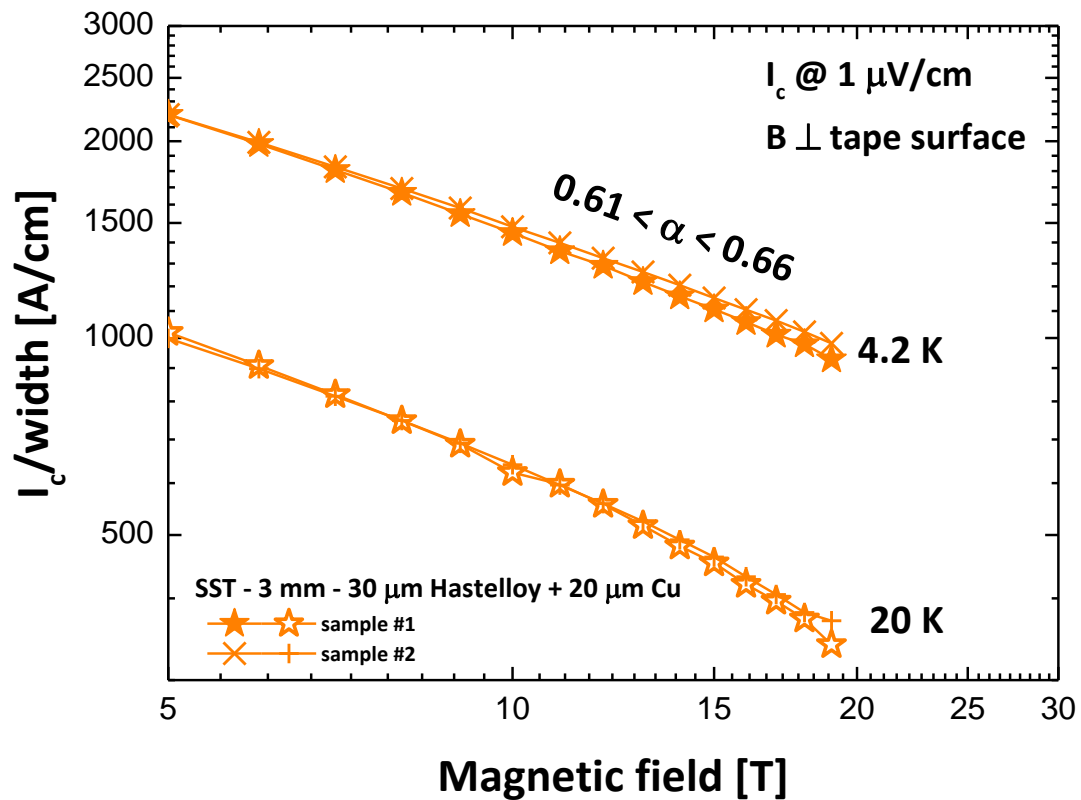
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tapes: Overview of the $I_c(B,T)$ properties

Material received in Q3/2021



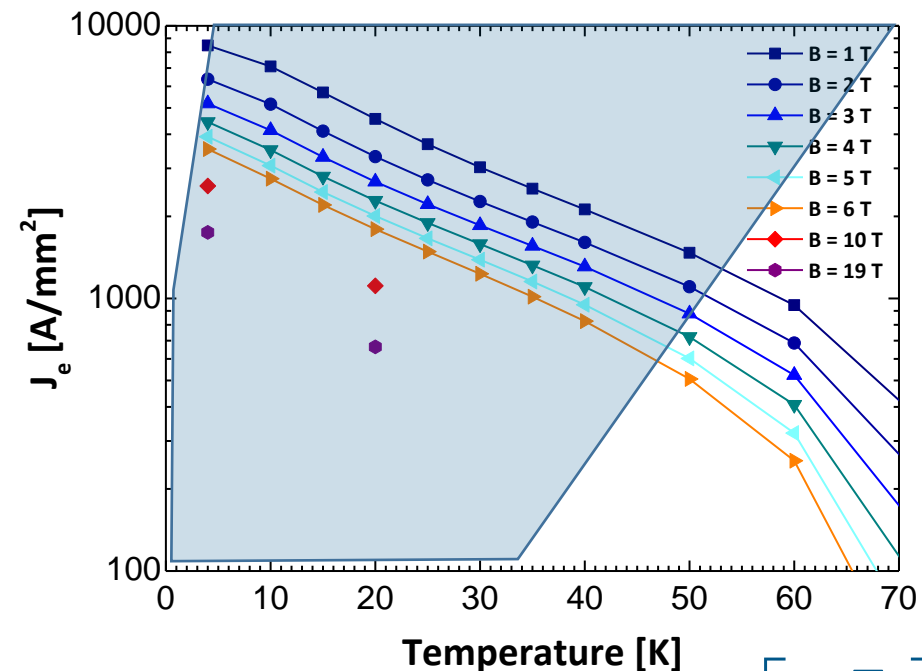
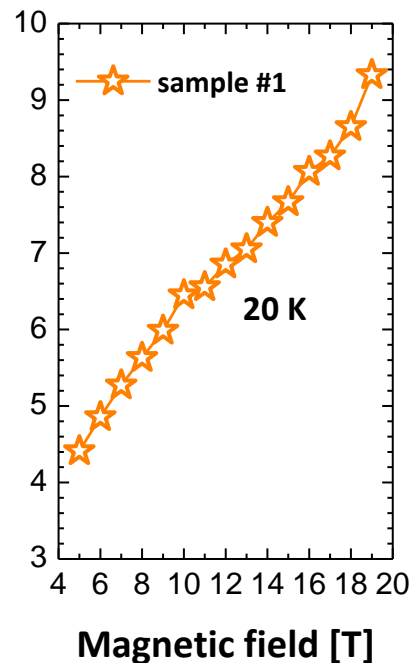
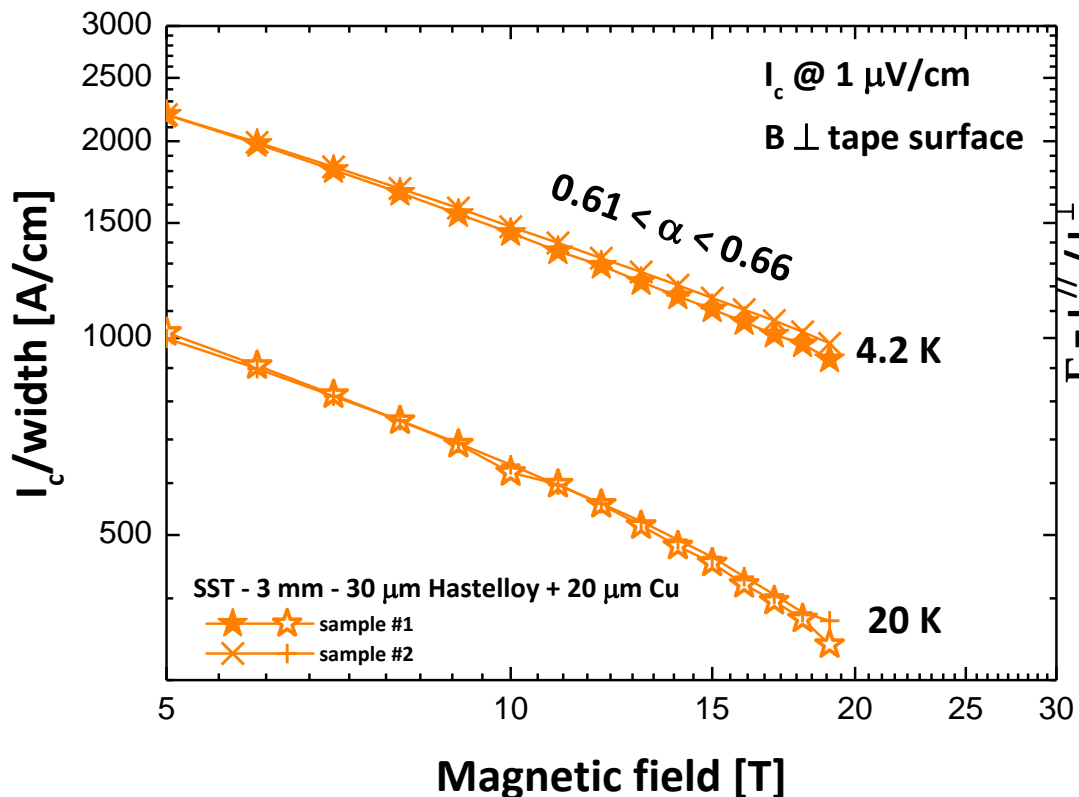
Courtesy of Bai Song - SST

I_c/width (4.2K, 19T)	I_c/width (20K, 19T)	α (4.2K) @ $B > 10$ T
930-980 A/cm	340-370 A/cm	0.61-0.66



tapes: Overview of the $I_c(B,T)$ properties

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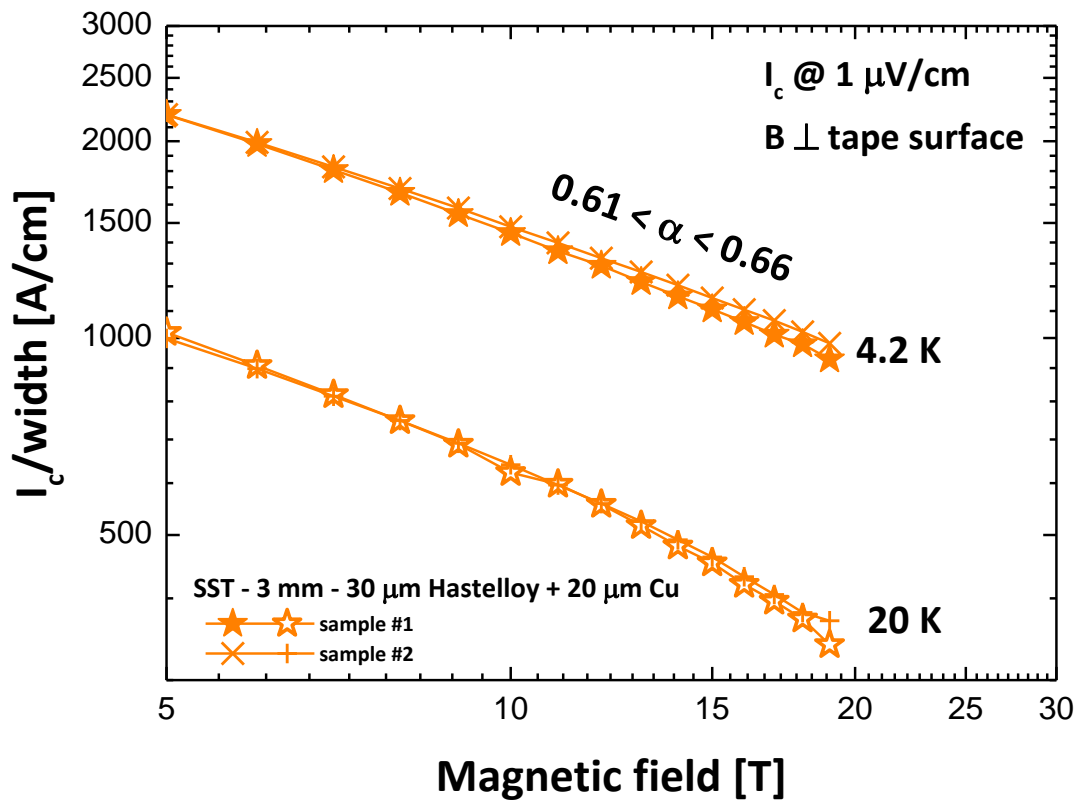
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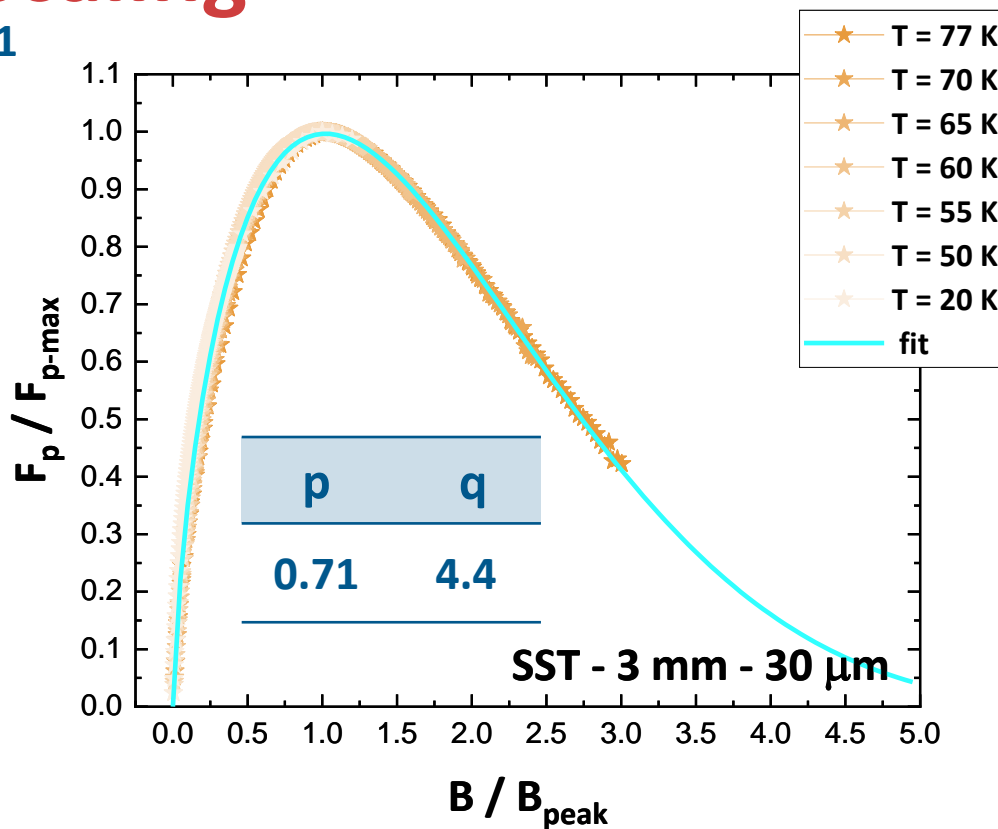


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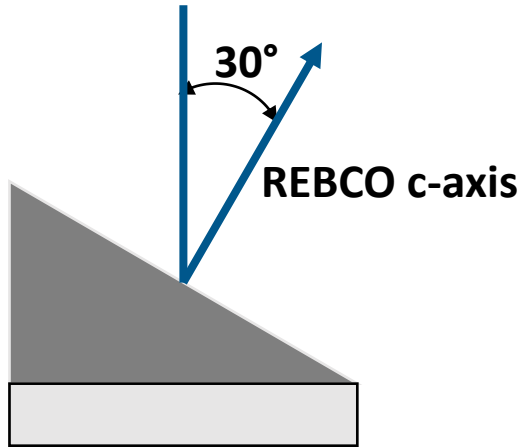
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SuperOx	4 mm	YBCO	3.1 μm 2.7 μm	IBAD/PLD	Y ₂ O ₃ particles (native)	100 μm /Hastelloy 40 μm /Hastelloy	2 x 20 μm electroplated 2 x 5 μm electroplated
 上海超导™ SHANGHAI SUPERCONDUCTOR	3 mm	EuBCO	3 μm	IBAD/PLD	BHO columns (artificial)	30 μm /Hastelloy	2 x 10 μm electroplated
THEVA	4 mm	GdBCO	3 μm	ISD/EB-PVD	Gd ₂ O ₃ particles (native) Gd ₂ O ₃ particles (native) BHO particles (artificial)	100 μm /Hastelloy 40 μm /Hastelloy	2 x 20 μm electroplated 2 x 10 μm PVD-plated

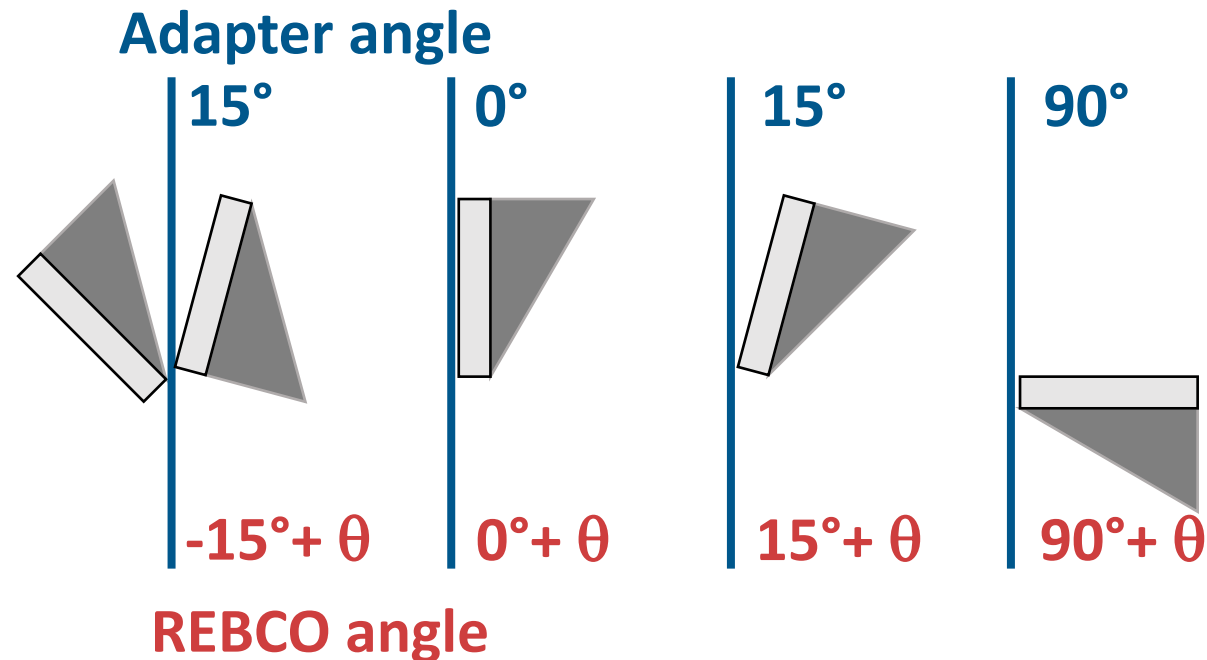
 **Fujikura** tapes courtesy of [S. Richardson](#) and [M. Daibo](#), **SuperOx** tapes courtesy of [A. Molodyk](#),  **上海超导** tapes courtesy of [Y. Zhao](#) and [B. Song](#), **THEVA** tapes courtesy of [M. Bauer](#) and [M. Bendele](#)

Peculiarity of the REBCO tapes from THEVA



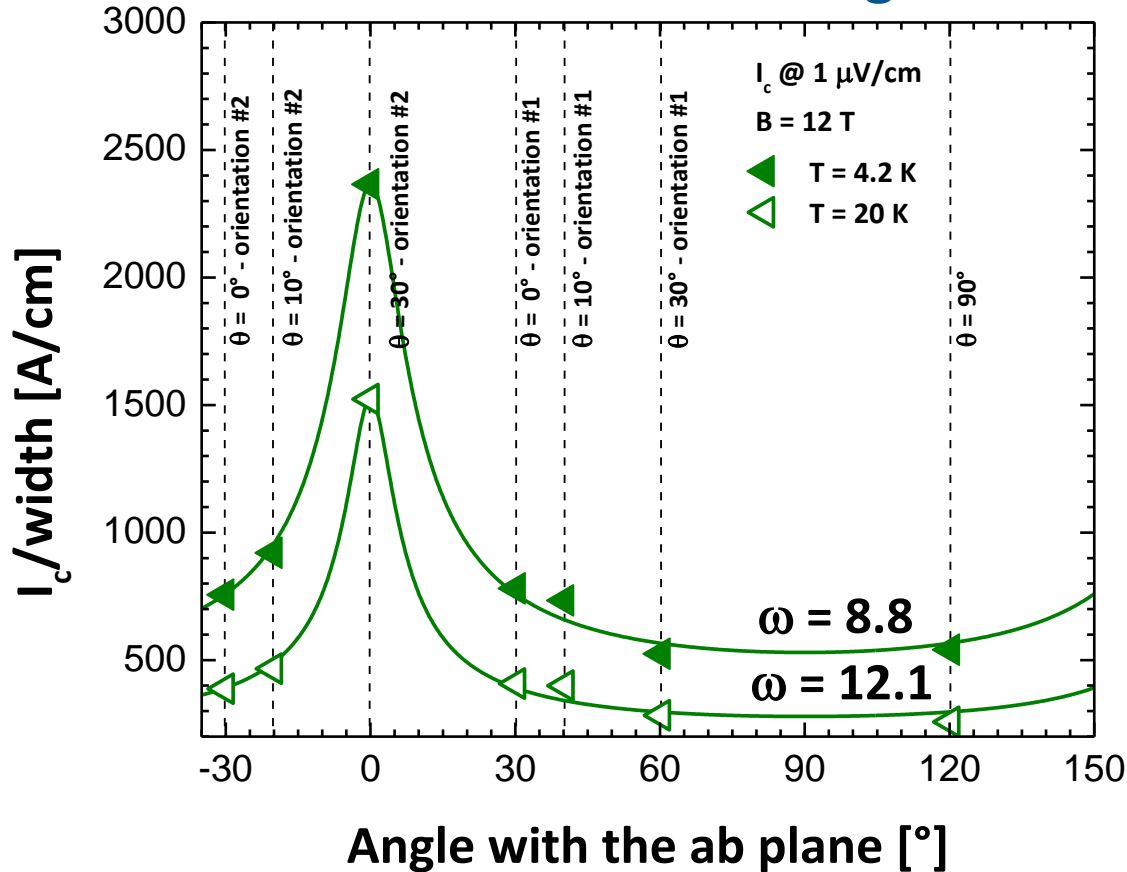
The ISD-MgO buffer layer grows tilted by **30°** with respect to the substrate. REBCO grows biaxially textured on the top of the MgO layer

We extracted the angular dependence of I_c and estimated I_c^{\max} and I_c^{\min} from a limited number of measurements at fixed orientation

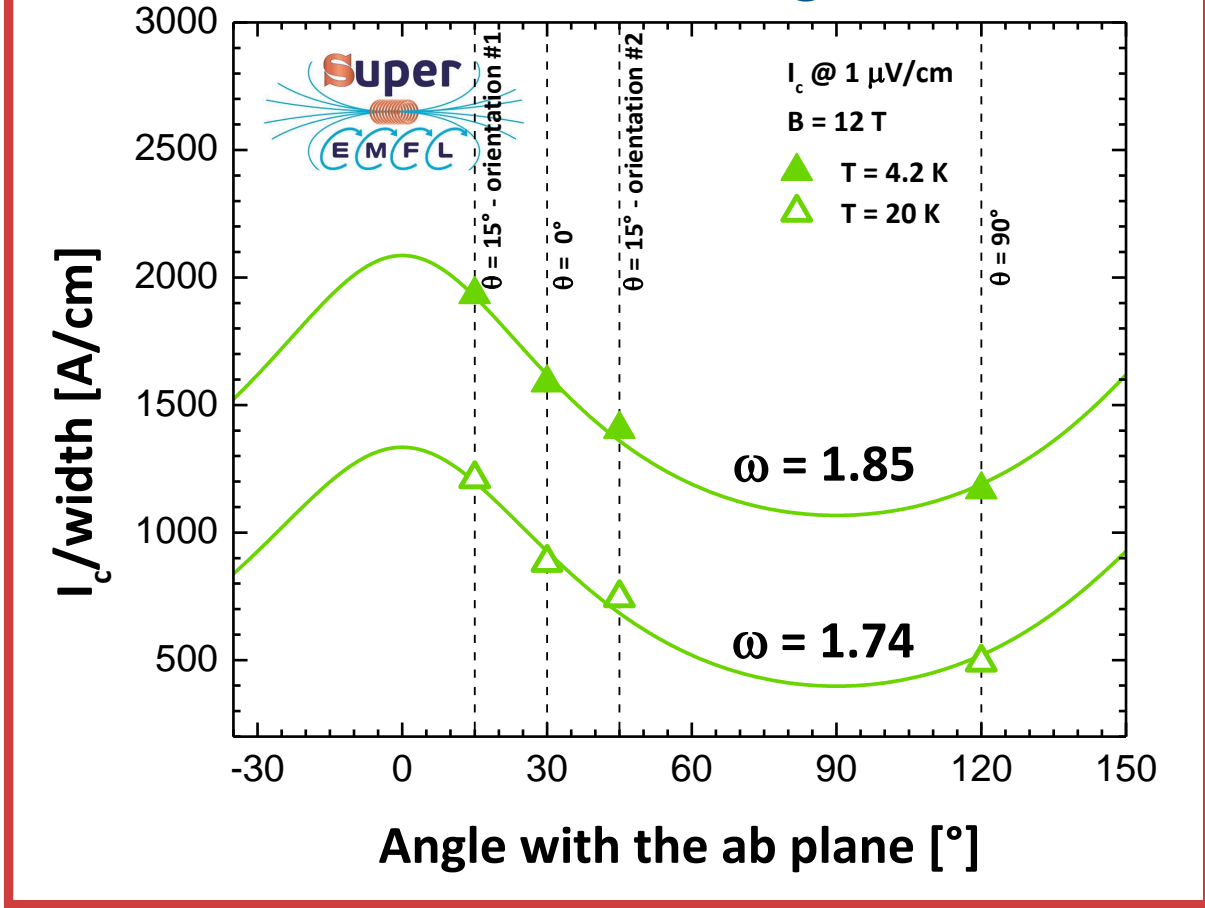


THEVA tapes: Angular dependence of I_c

Without Artificial Pinning – 2018



With Artificial Pinning – Q4/2021



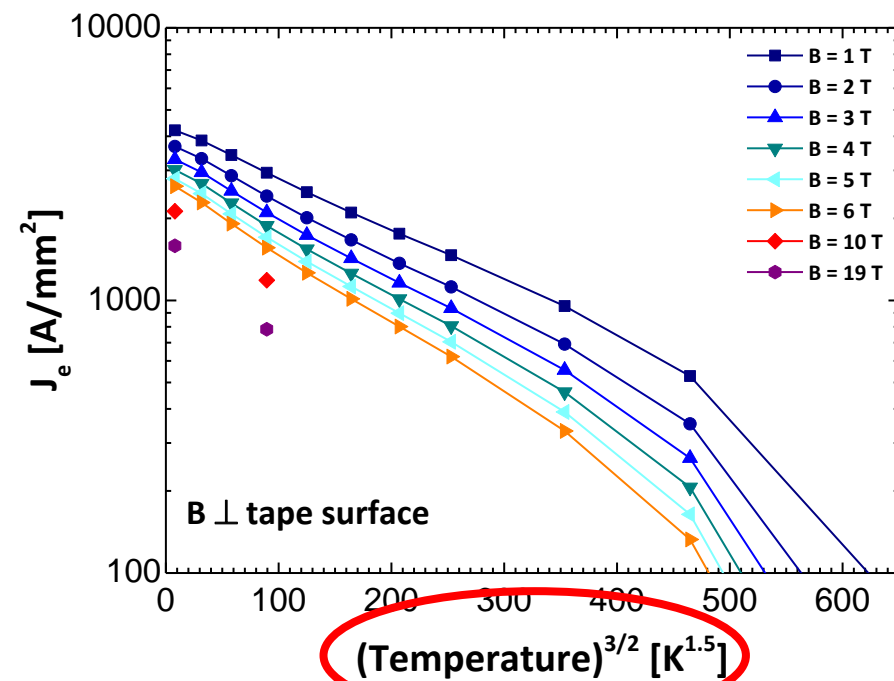
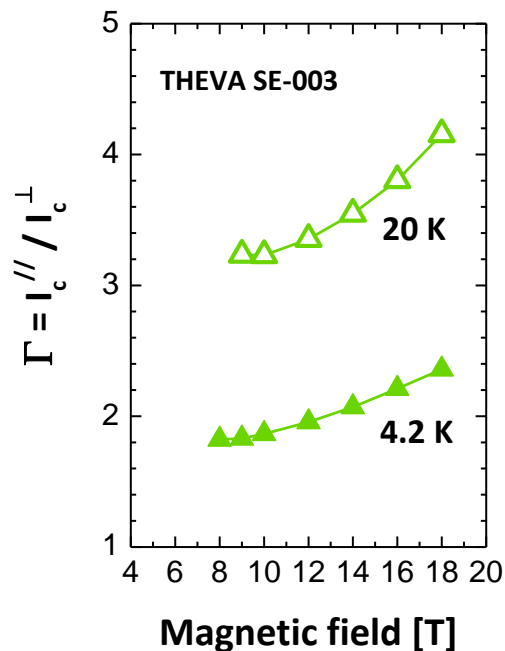
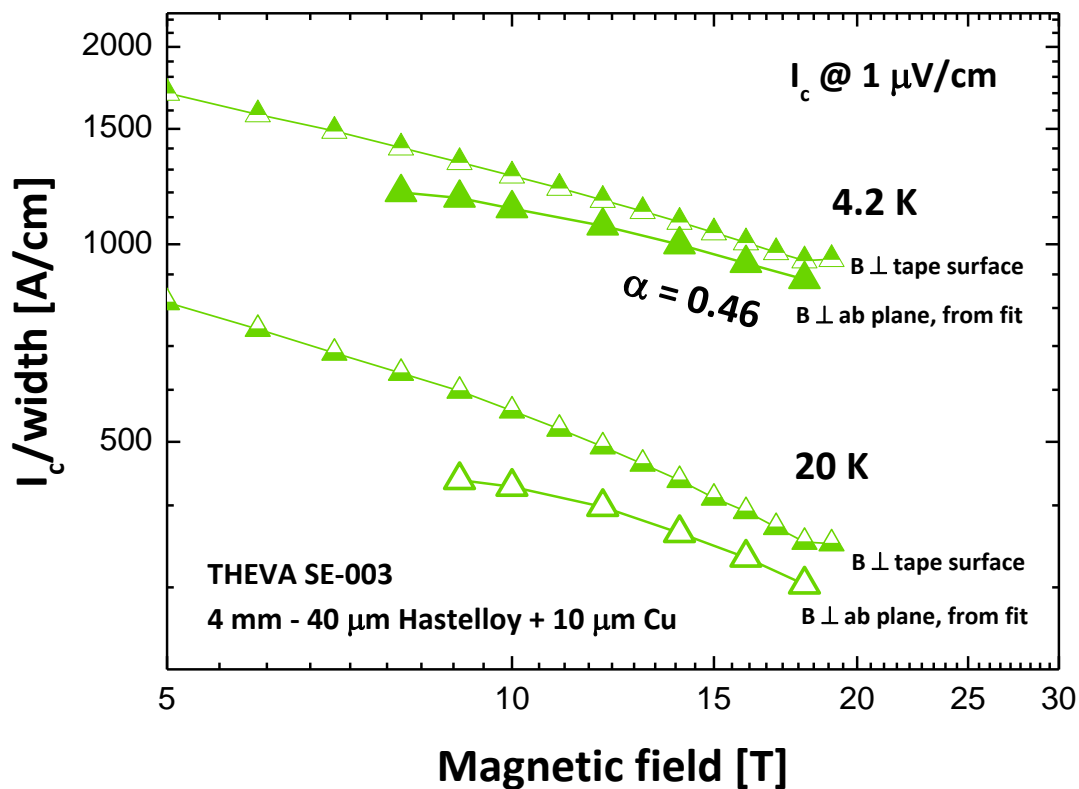
Fit performed according to the Hilton model

$$I_c(B, \theta) = I_c(B, 90^\circ) + [I_c(B, 0^\circ) - I_c(B, 90^\circ)] \frac{\omega f(\omega, \theta) - 1}{\omega - 1}$$

$$f(\omega, \theta) = [\omega^2 \sin^2 \theta + \cos^2 \theta]^{-\frac{1}{2}}$$

THEVA tapes: Overview of the $I_c(B,T)$ properties

Material received in Q4/2021



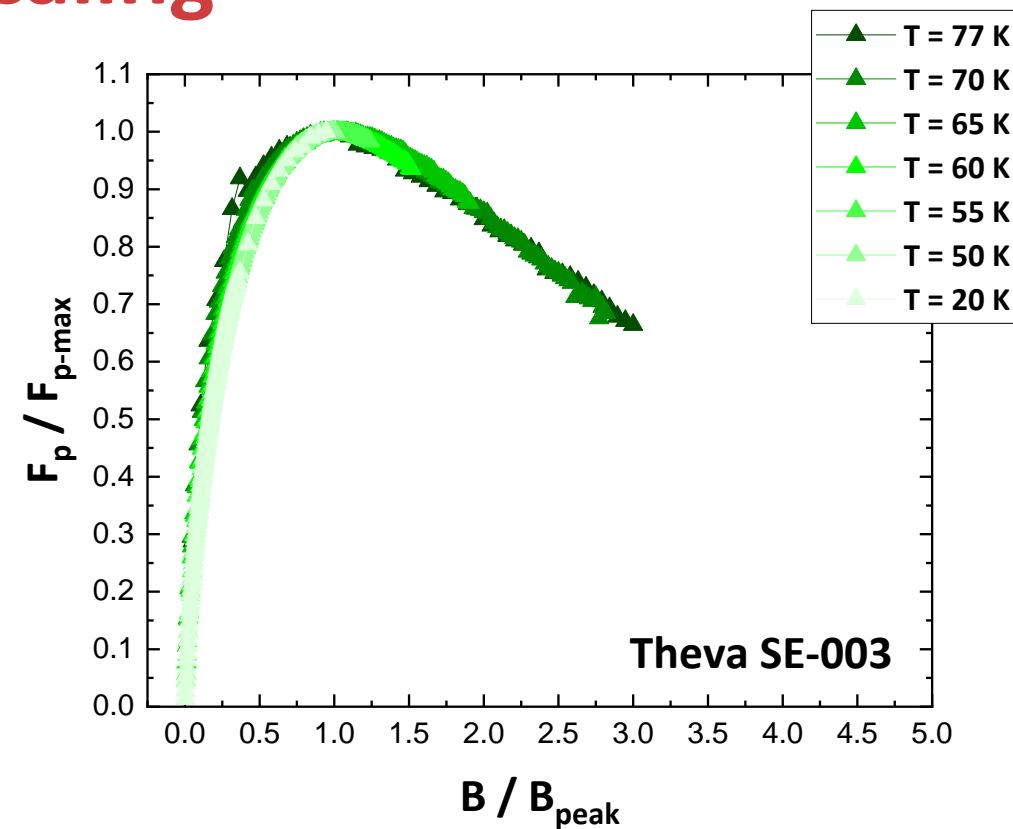
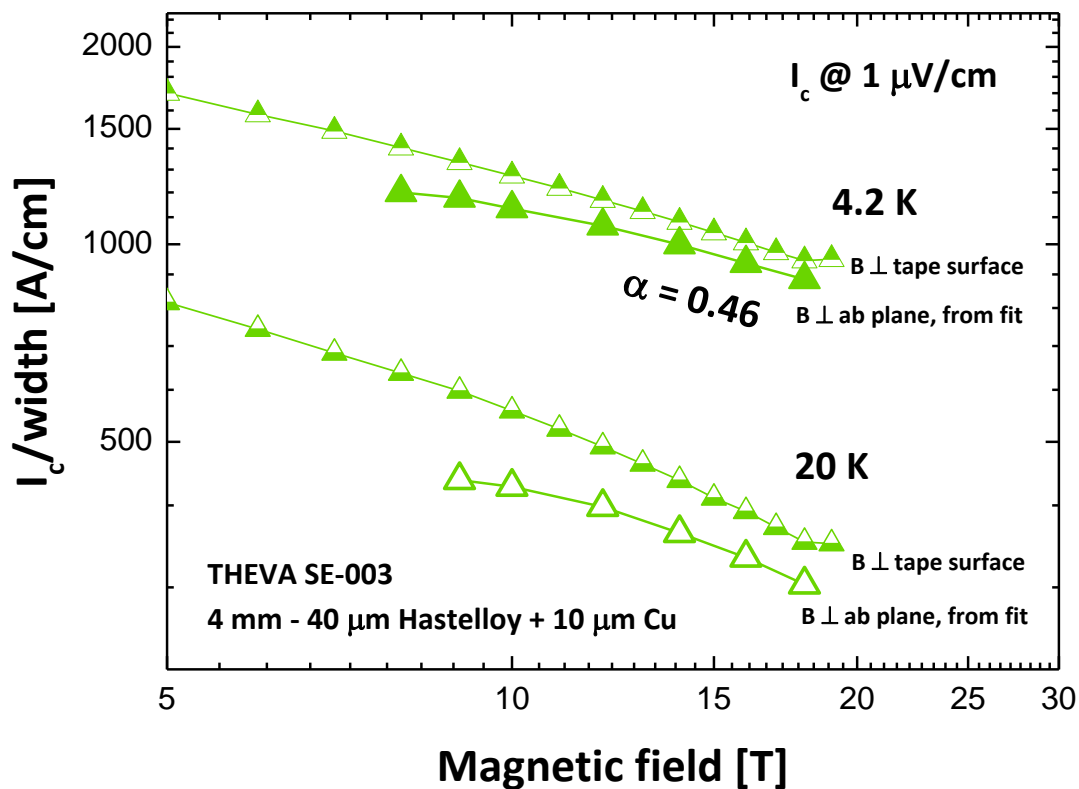
$$J_e(B, T) = J_e(B, T = 0) \exp \left[- \left(\frac{T}{T^*} \right)^{\frac{3}{2}} \right]$$

Temperature scaling

I_c/width (4.2K, 18T)	I_c/width (20K, 18T)	α (4.2K) @ $B > 10$ T	Γ (4K, 18T)
884 A/cm	303 A/cm	0.46	2.3

THEVA tapes: Pinning force scaling

Material received in Q4/2021



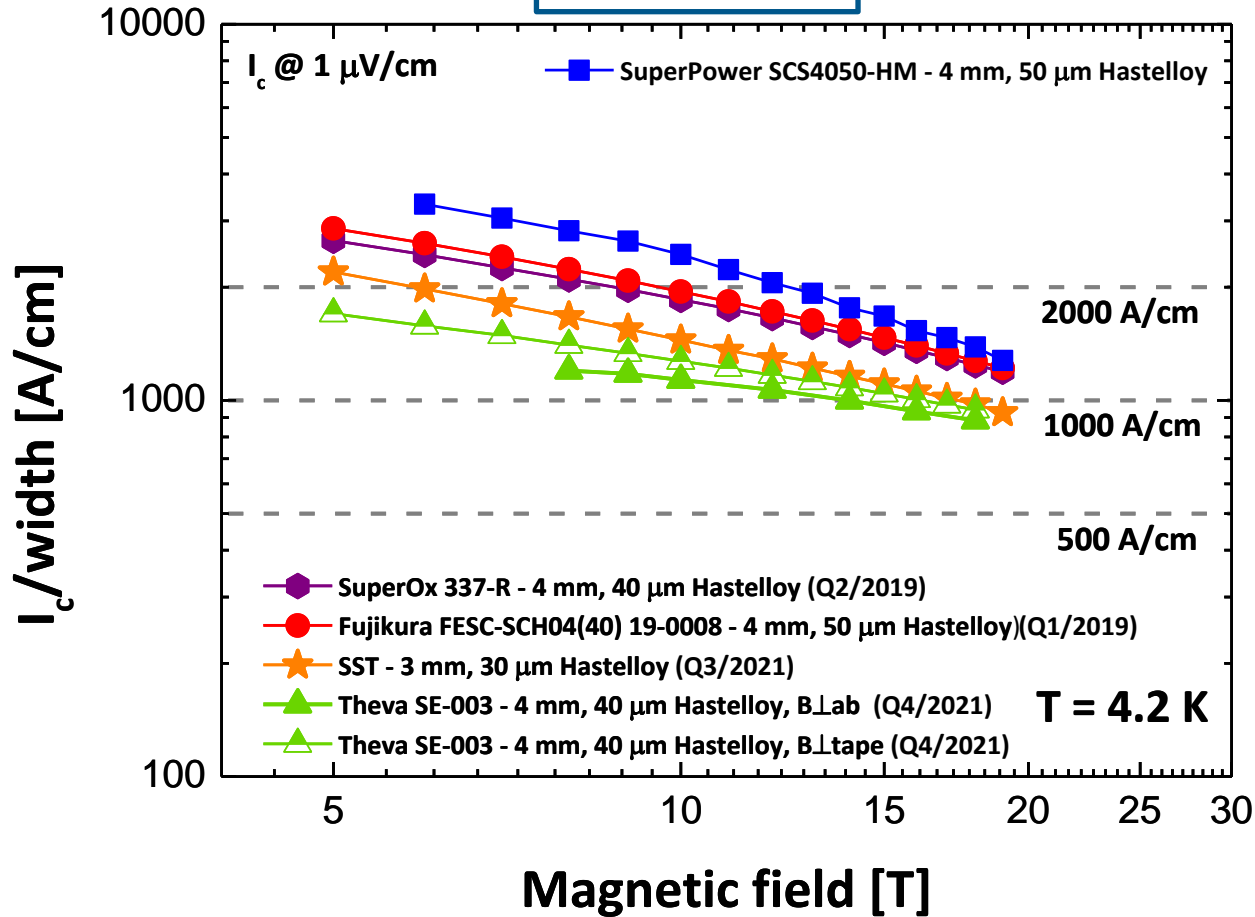
Normalized pinning force vs B / B_{peak} , from $M(B)$ curves up to 7 T with some points from transport I_c

Not possible to fit the data with $f_p \propto b^p (1 - b)^q$

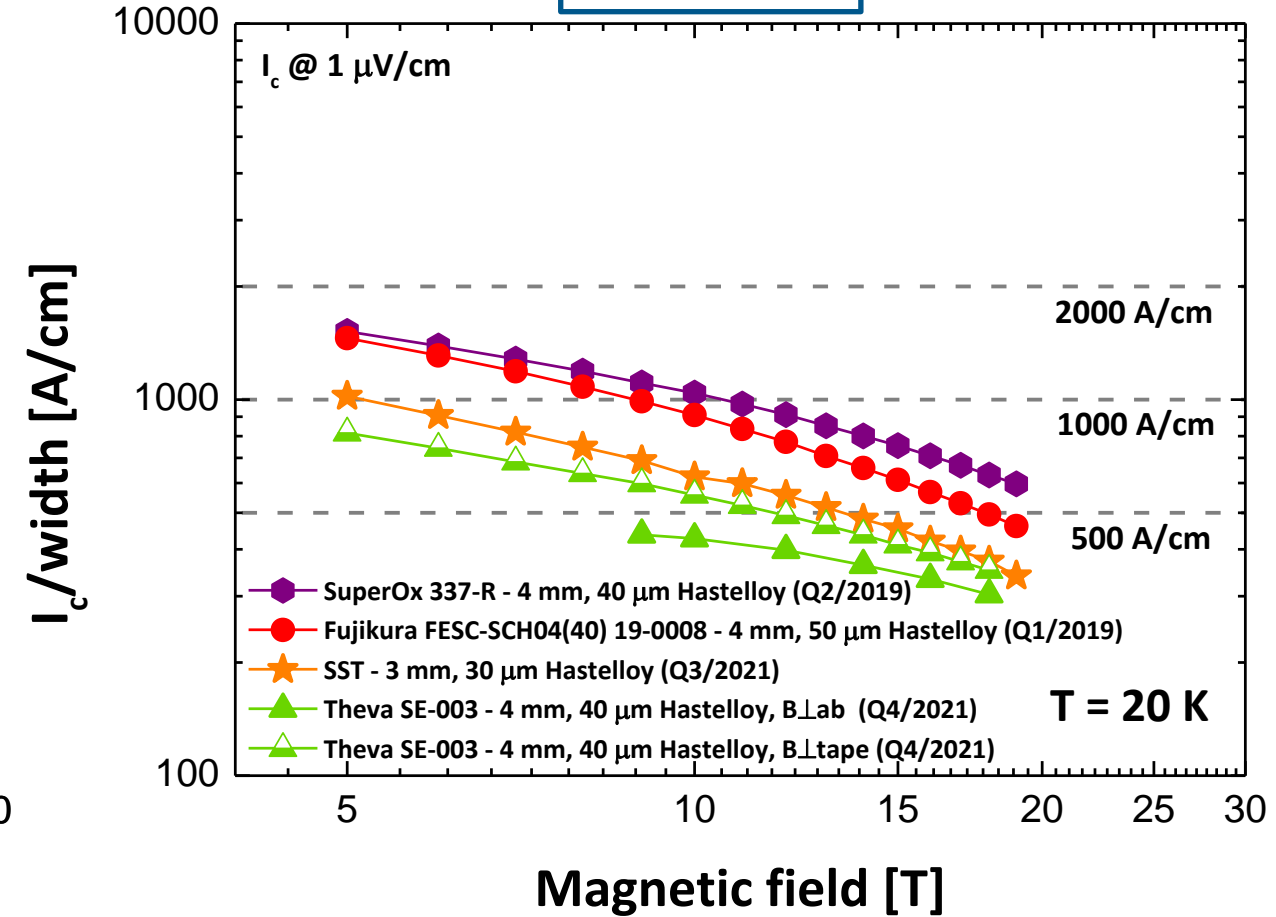
I_c /width (4.2K, 18T)	I_c /width (20K, 18T)
884 A/cm	303 A/cm

Comparison of the performance: I_c / width

T = 4.2 K



T = 20 K

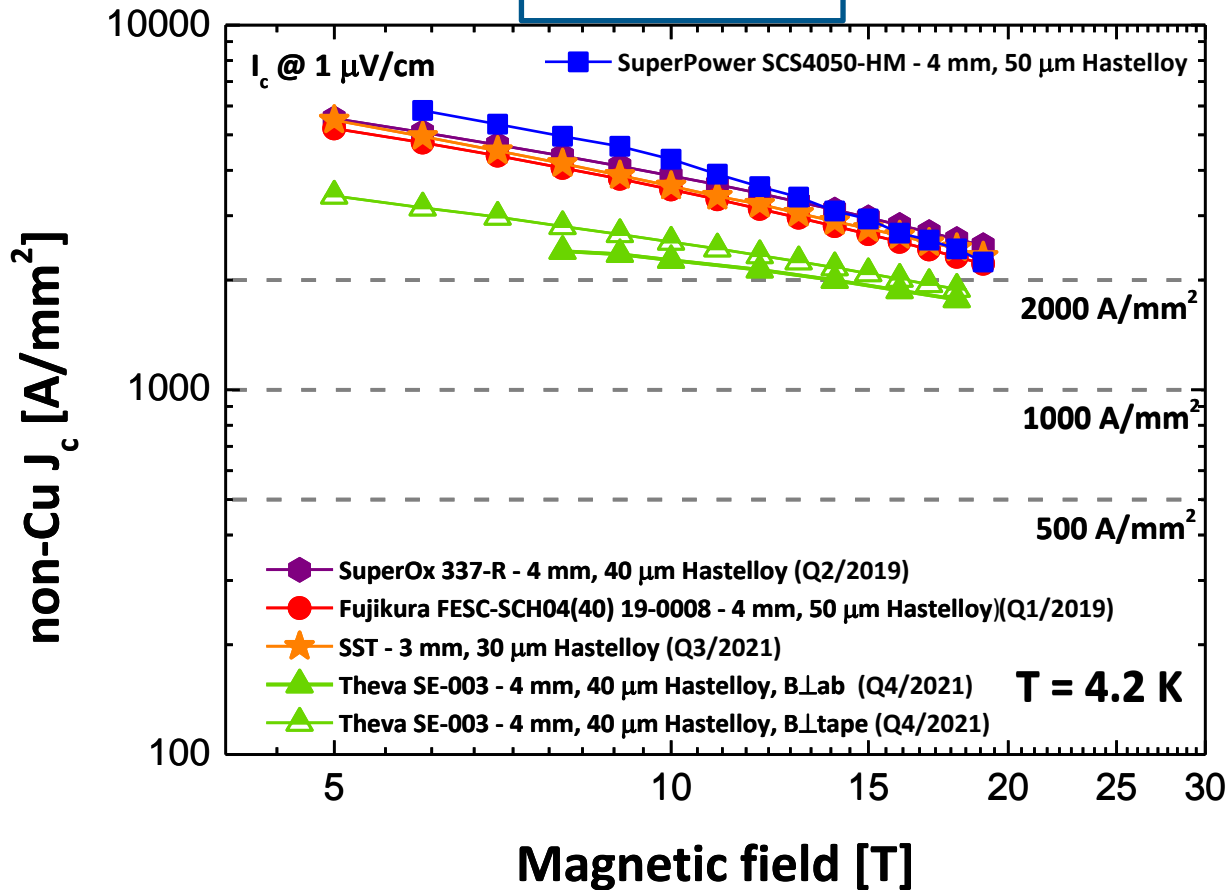


Comparison of the performance: non-Cu J_c

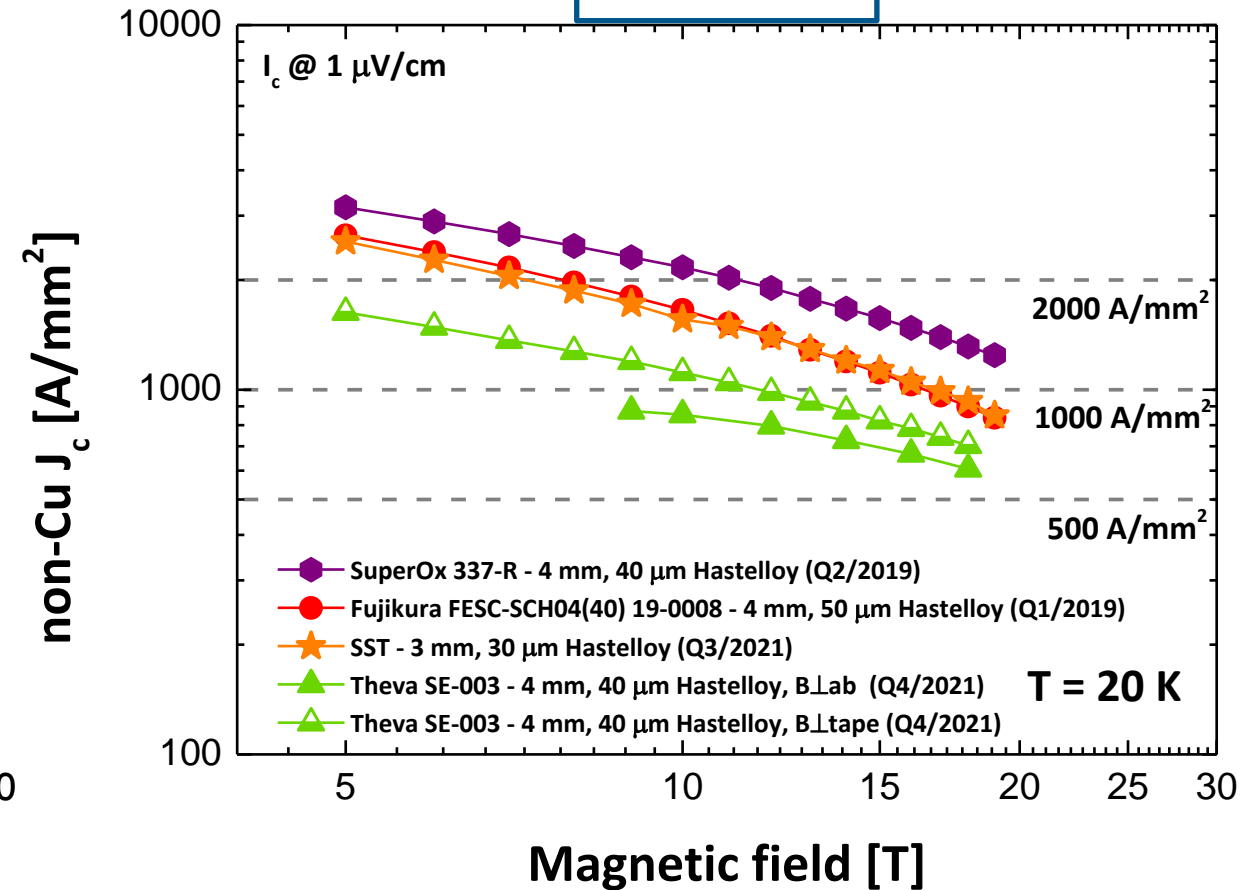
The non-Cu J_c corresponds to the critical current divided by the tape cross-section area minus the Cu area

$$\text{non-Cu } J_c = \frac{I_c}{A_{\text{tot}} - A_{\text{Cu}}}$$

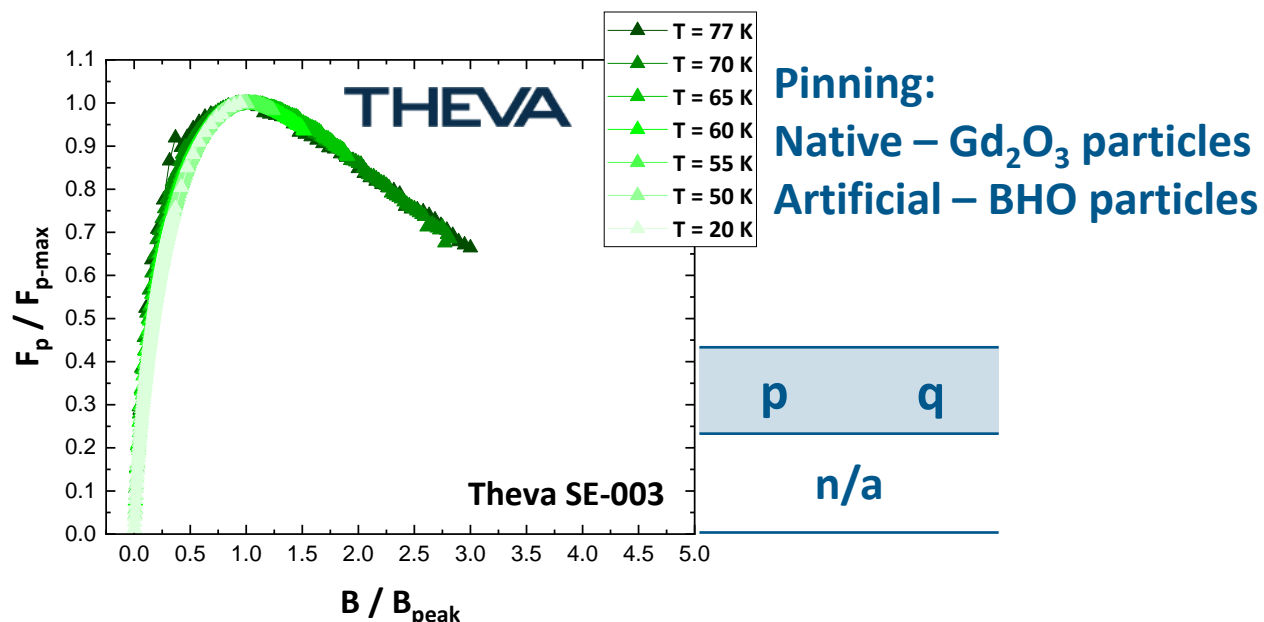
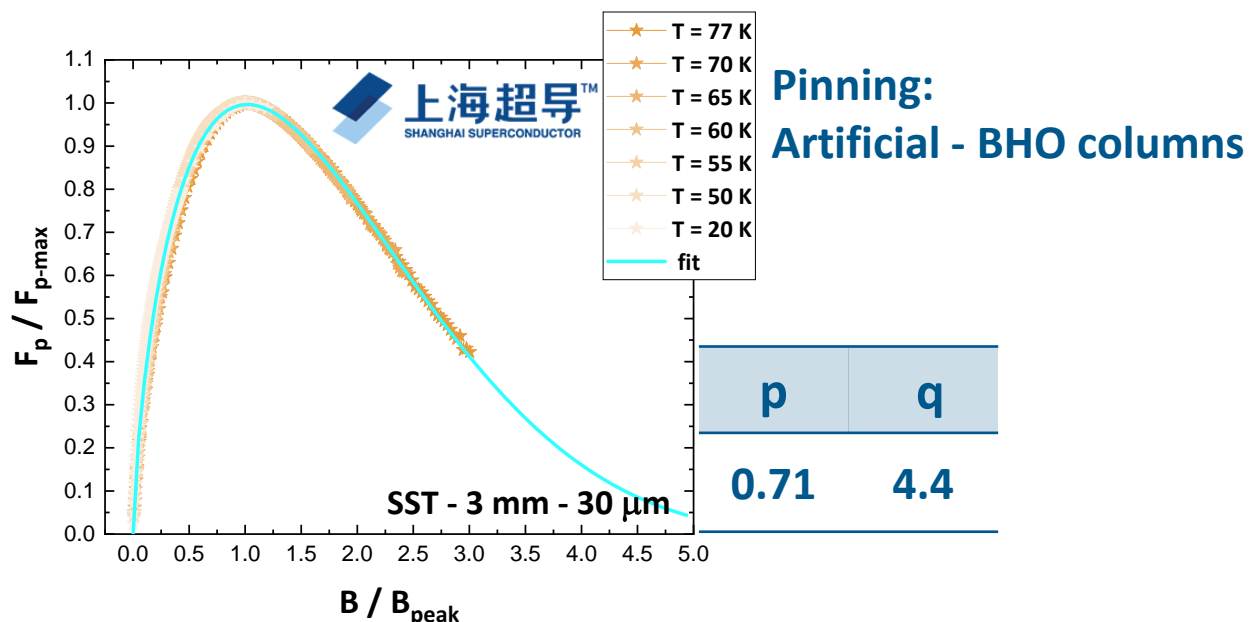
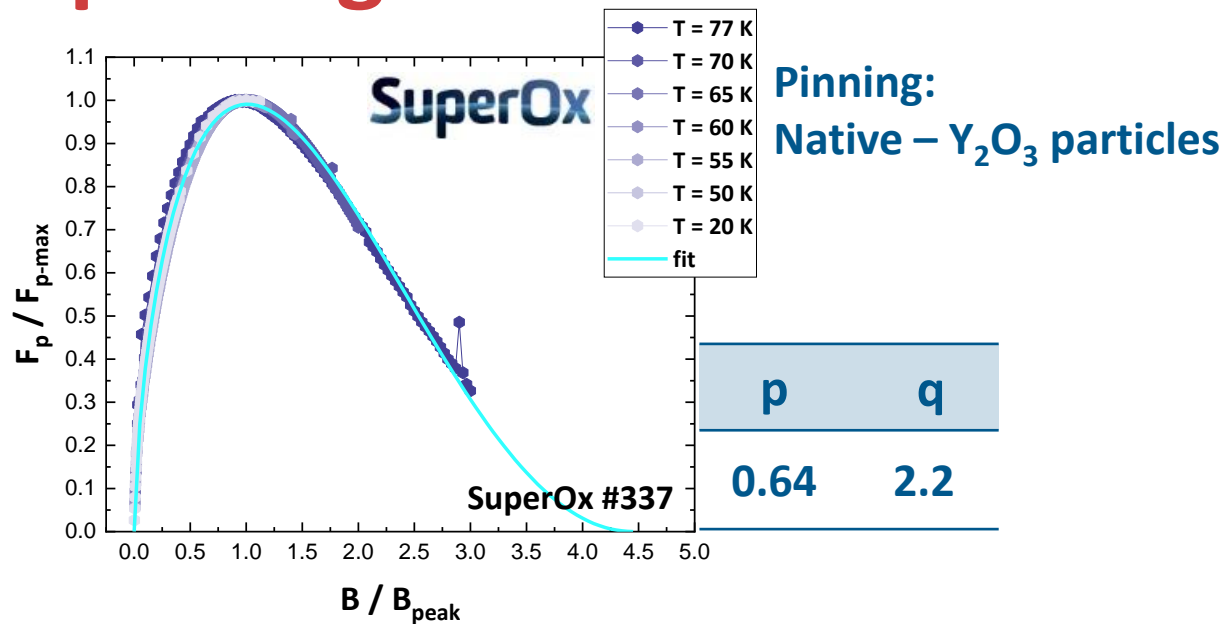
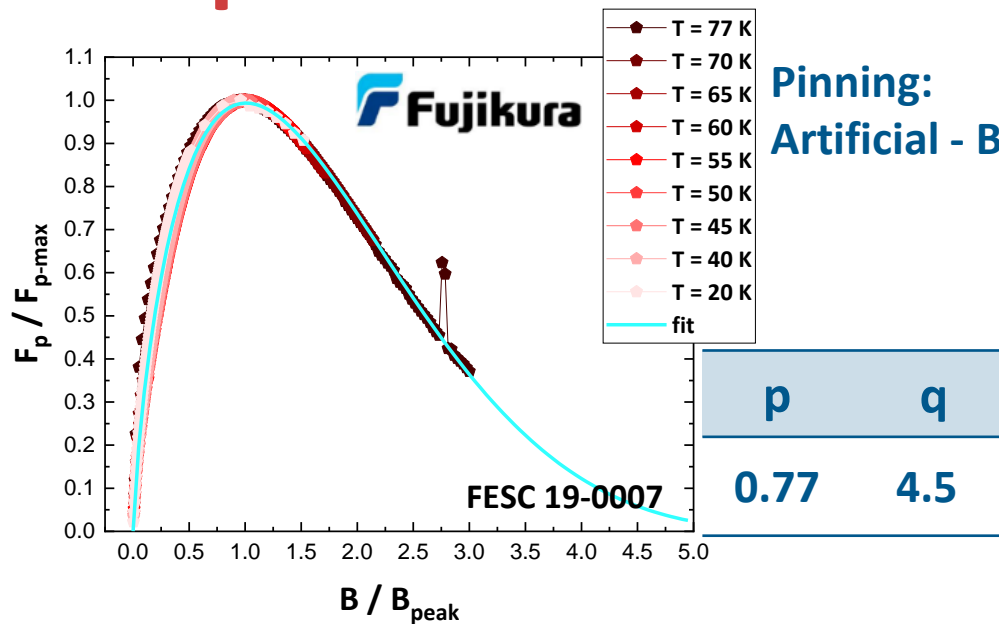
T = 4.2 K



T = 20 K



Comparison of the normalized pinning force



Conclusions

REBCO manufactures are taking on the challenge and the most recent coated conductors are setting the grounds for compact fusion reactors, ultra-high field solenoids and higher field accelerator magnets for future particle physics experiments

In the comparison shown here, the performance gap between various manufacturers is relatively small in spite of the differences in composition and pinning landscape

A temperature scaling of the pinning force is observed but the scaling parameters change substantially from one manufacturer to another. Is it possible to link these variations to the pinning landscape?

Complete datasets covering the entire parameter space are needed to build robust – but probably not universal – scaling laws



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Thank you for the attention !

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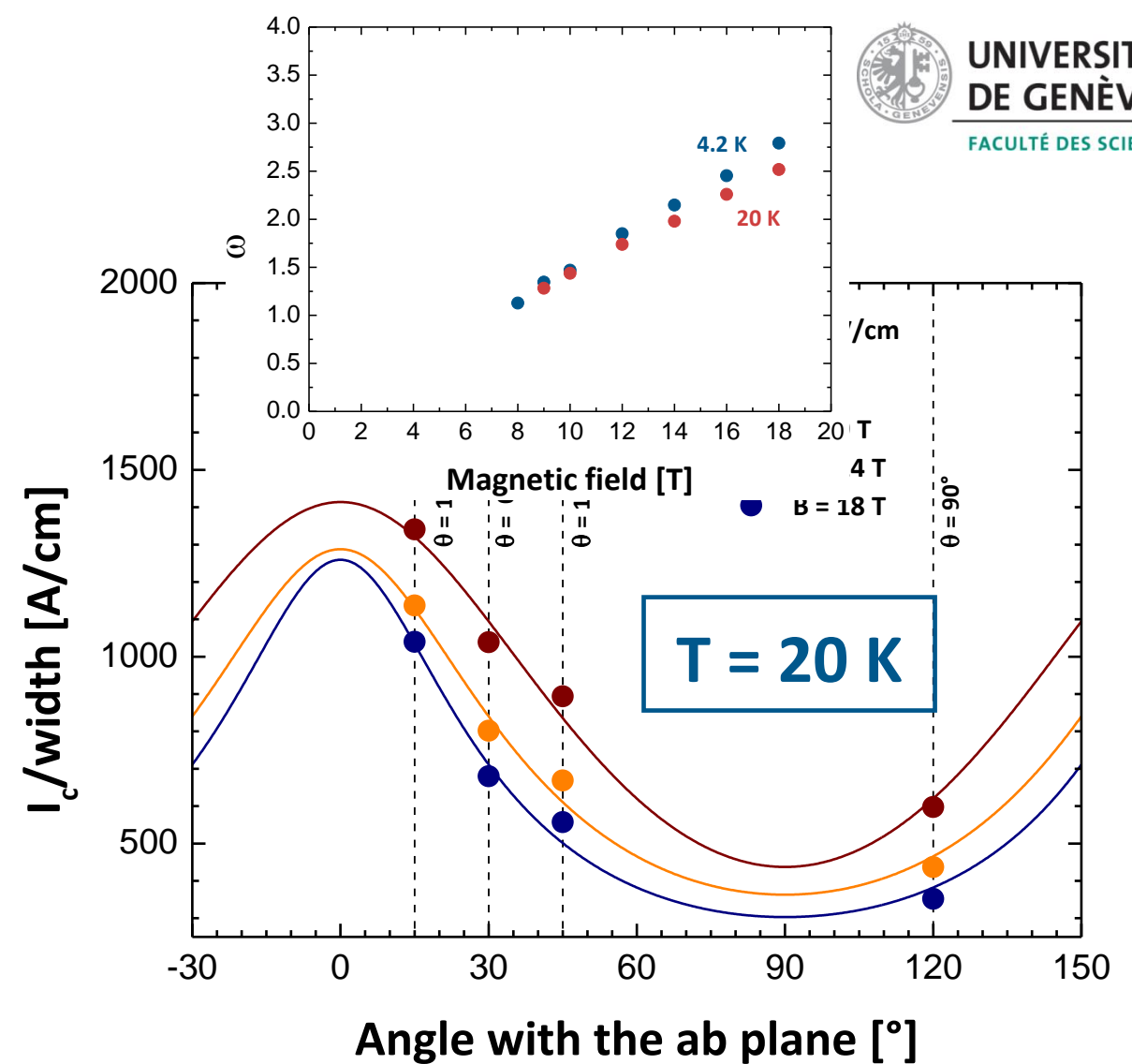
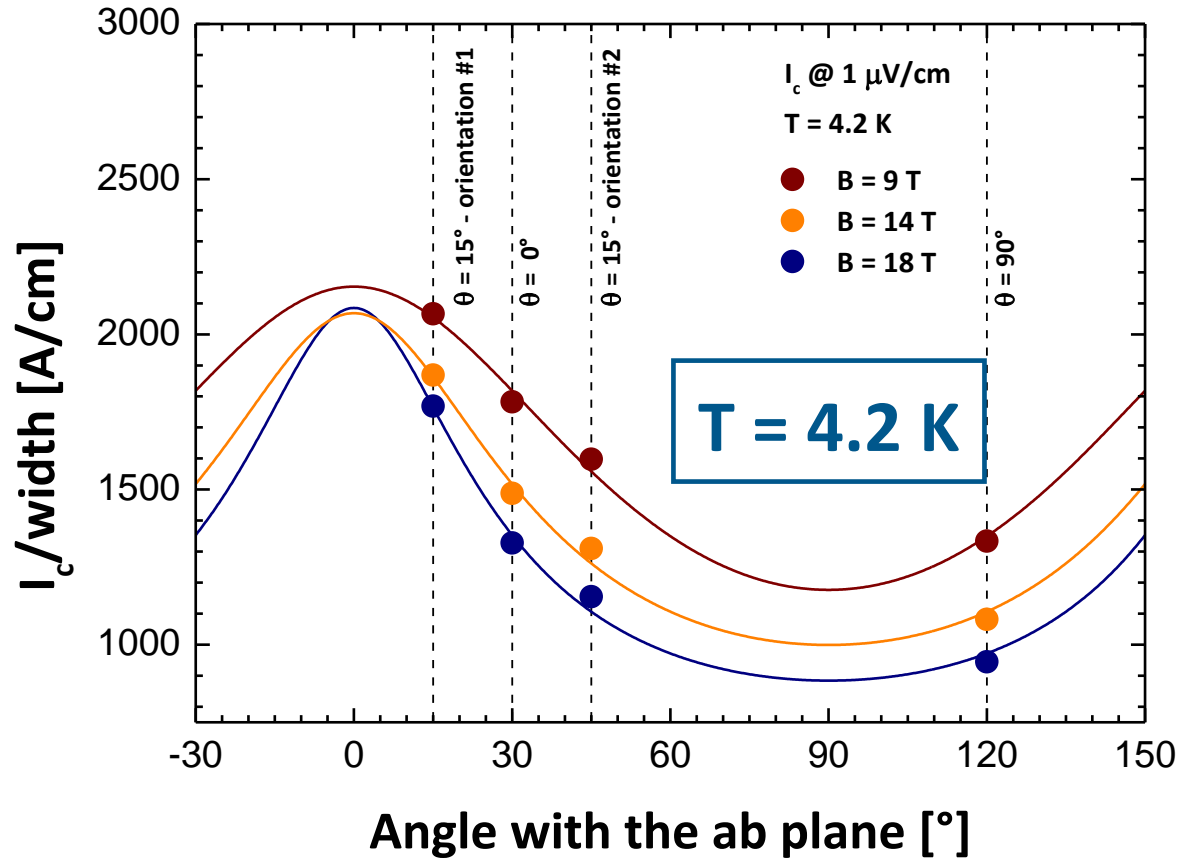
Acknowledgment: This work was also funded by the European Union's Horizon 2020 Research and Innovation programme under Grant Agreement No 951714 (SuperEMFL)

Comparison of the performance

	I_c /width (4.2K, 19T)	I_c /width (20K, 19T)	α (4.2K) @ B > 10 T	Γ (4.2K, 19T)	T^* @ T < 40 K
 Fujikura	1094-1218 A/cm	341-460 A/cm	0.75	3.5-3.8	21-23 K
SuperOx	1200 A/cm	590 A/cm	0.63-0.72	n/a	24-26 K
 上海超导™ SHANGHAI SUPERCONDUCTOR	930-980 A/cm	340-370 A/cm	0.61-0.66	6.3*	24-26 K
THEVA	884 A/cm**	303 A/cm**	0.46	2.3	30-37 K

Angular dependence of I_c

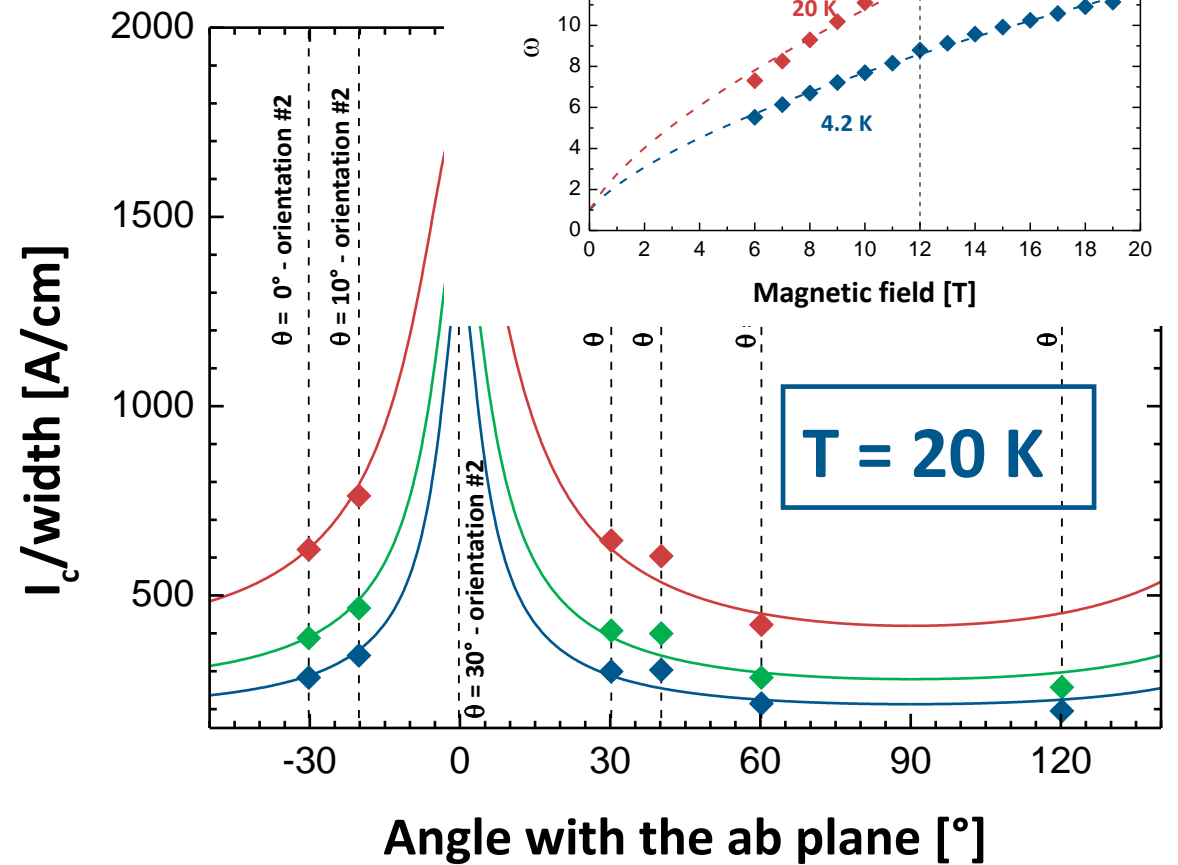
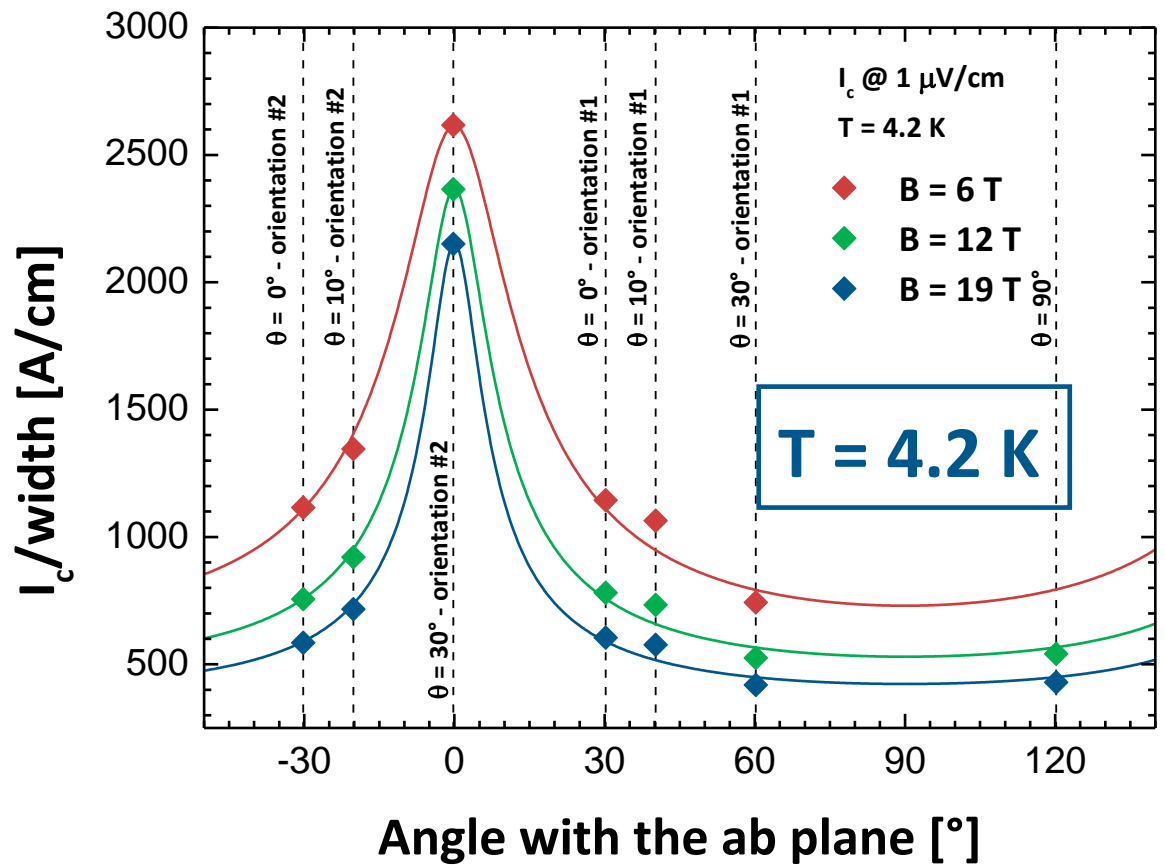
Fit performed according to the Hilton model



$$I_c(B, \theta) = I_c(B, 90^\circ) + [I_c(B, 0^\circ) - I_c(B, 90^\circ)] \frac{\omega f(\omega, \theta) - 1}{\omega - 1}$$

$$f(\omega, \theta) = [\omega^2 \sin^2 \theta + \cos^2 \theta]^{-\frac{1}{2}}$$

THEVA tapes: Angular dependence of I_c



Maximum at $\theta_{\text{tape}} = 30.2^\circ \pm 0.2^\circ$, fit performed according to the Hilton model