

Analysis of Thermal Stresses Produced on TCABR Tokamak Vacuum Vessel due to Baking Process

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Background

Plasma-wall interactions inside a tokamak's vacuum vessel may cause erosion and deposition of particles in its inner walls, polluting the plasma in successive shots. A **baking (heating) system** is planned to be installed on the TCABR tokamak and would allow the deposited particles to be removed by heating the vacuum vessel's inner walls to 200 °C. However, this baking system could produce large levels of thermal stresses and produce structural damage if designed poorly.

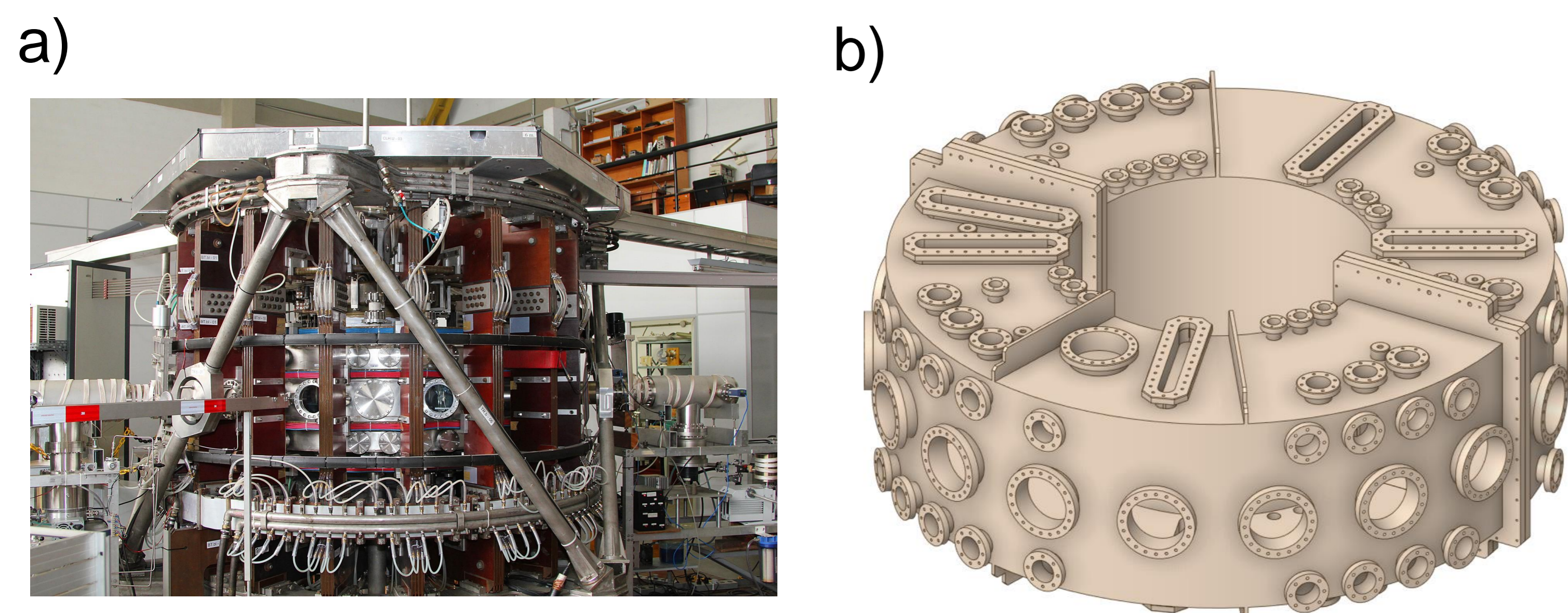


Fig. 1: a) TCABR tokamak. b) 3D model of its vacuum vessel.

Objectives

- Obtain temperature field produced by baking process
- Evaluate the stresses produced by temperature field and other loadings (gravity, pressure difference)
- Check if the stresses are large enough to damage the vacuum vessel or its support structure

Methodology

- Finite Element Method (FEM) to obtain numerical solution for differential equations governing the problem:

Heat conduction differential equation

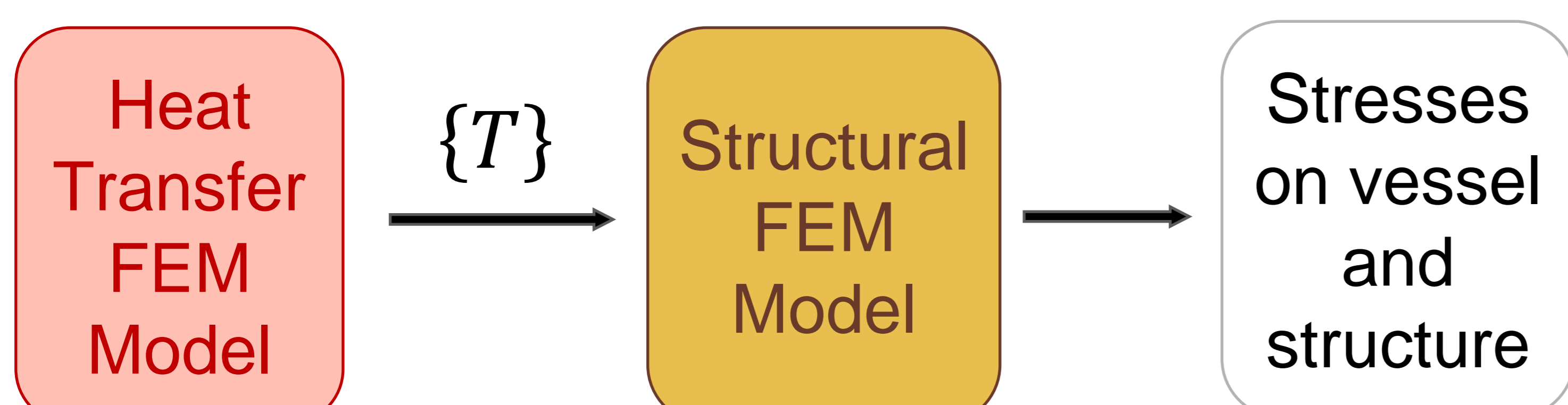
$$\frac{\partial}{\partial x} \left(k \frac{\partial T}{\partial x} \right) + \frac{\partial}{\partial y} \left(k \frac{\partial T}{\partial y} \right) + \frac{\partial}{\partial z} \left(k \frac{\partial T}{\partial z} \right) + \dot{e} = \rho c \frac{\partial T}{\partial t}$$

↓
FEM

$$[K]\{T\} = \{Q\}$$

System of algebraic equations

- One way coupling of thermal and structural FEM models:



Results

C: Thermal FEM Model

Temperature
Type: Temperature
Unit: °C
Time: 1 s
25/08/2023 10:38

195,77 Max
176,3
156,83
137,36
117,89
98,423
78,952
59,482
40,011
20,541 Min

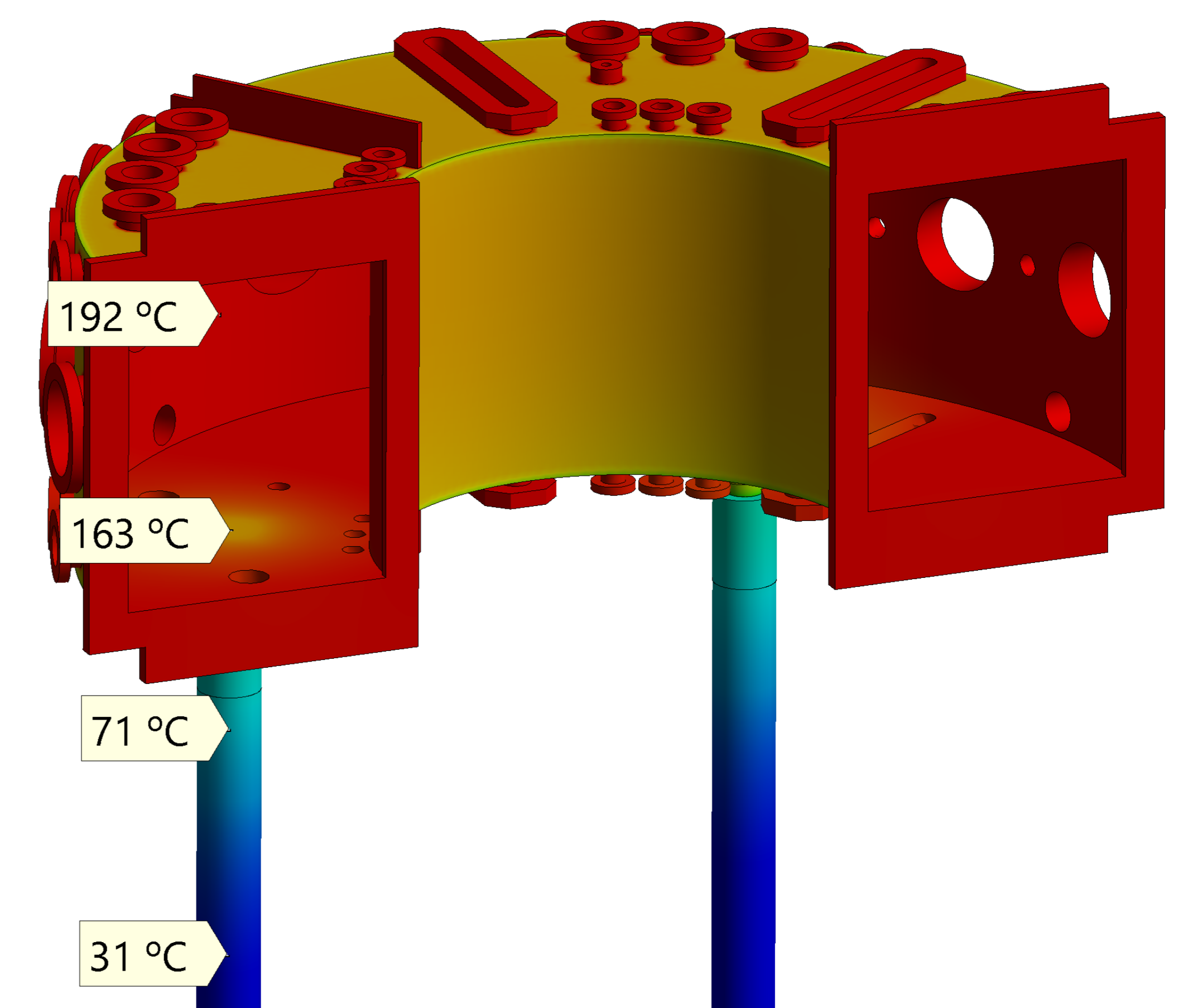


Fig. 2: Temperature distribution obtained for 3D model of vacuum vessel and support structures. Only half of the model is shown on this figure. A heat flux of 295 W/m² was applied on each toroidal wall of the vessel. Natural convection boundary condition was applied on the external walls of insulating blanket (shown in figure as orange) and support structures.

E: Structural FEM Model

Equivalent Stress
Type: Equivalent (von-Mises) Stress
Unit: MPa
Time: 1 s
25/08/2023 11:33

103,05 Max
91,602
80,154
68,705
57,257
45,808
34,36
22,911
11,463
0,014431 Min

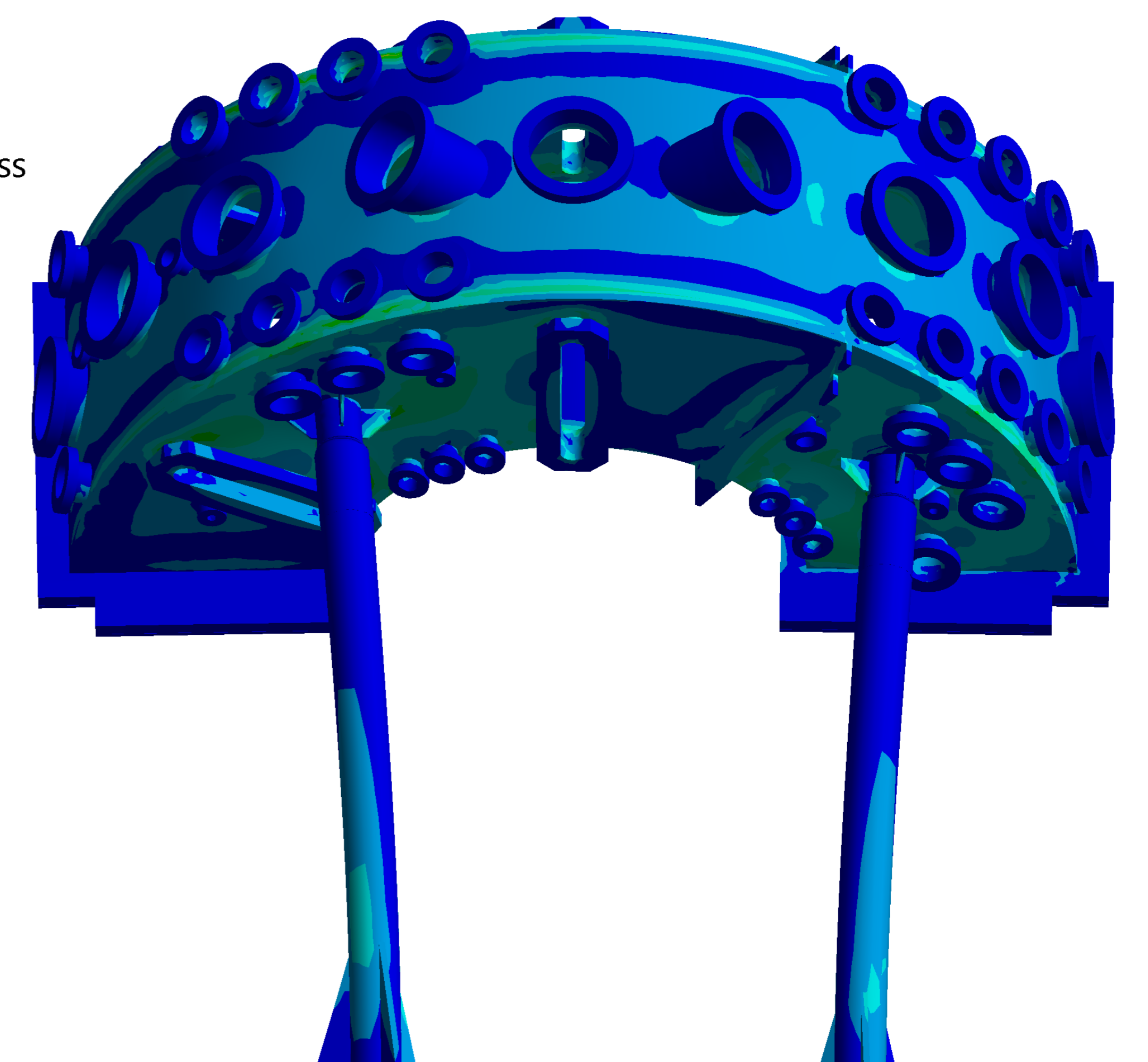


Fig. 3: Equivalent stress values obtained for 3D model of vacuum vessel (only half shown in figure). This model includes the effects of gravity, pressure difference – baking is performed while maintaining vacuum inside the vessel – and temperatures obtained from the previous model.

Conclusions

- Supports act as heat sinks; thermal insulation required.
- Thermal radiation has a strong impact on results; helps to reduce temperature differences across the vessel.
- Stresses below yield strength for 316L stainless steel.
- Thermal stresses are function of temperature gradient; transient analysis required.

Acknowledgment

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