

# SpacePix3

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## SOI MAPS detector for space radiation monitoring

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# Motivation

- Monitoring space radiation is important for:
  - on-earth and space technological infrastructure (especially electronic systems)
  - human health protection
  - space radiation research
  
- Detector has to be able to measure:
  - flux variations
  - linear energy transfer (LET), pattern recognition, particle identification
  
- Other important detector parameters for space:
  - large dynamic range
  - low power consumption

# Development history of SpacePix detectors

**XCHIP-03**

**SpacePix1**

**SpacePix2**

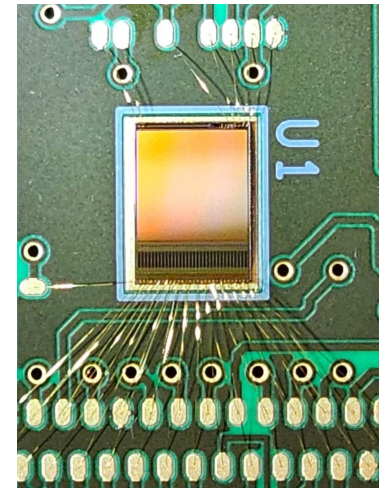
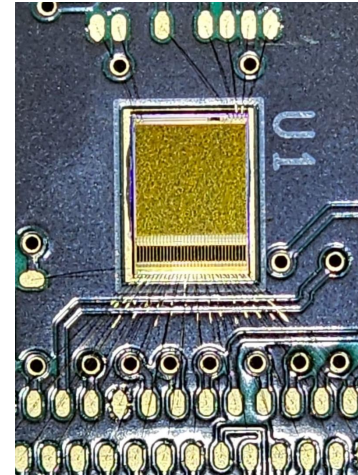
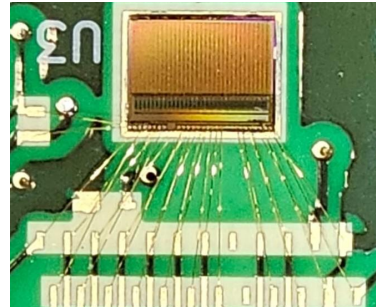
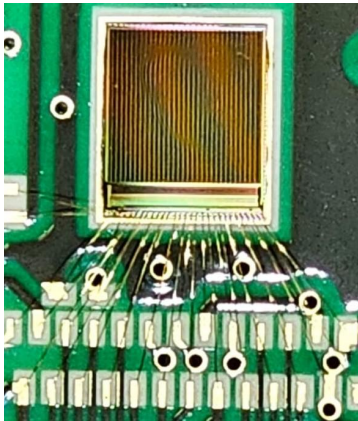
**SpacePix3**

2018

2020

2022

2023



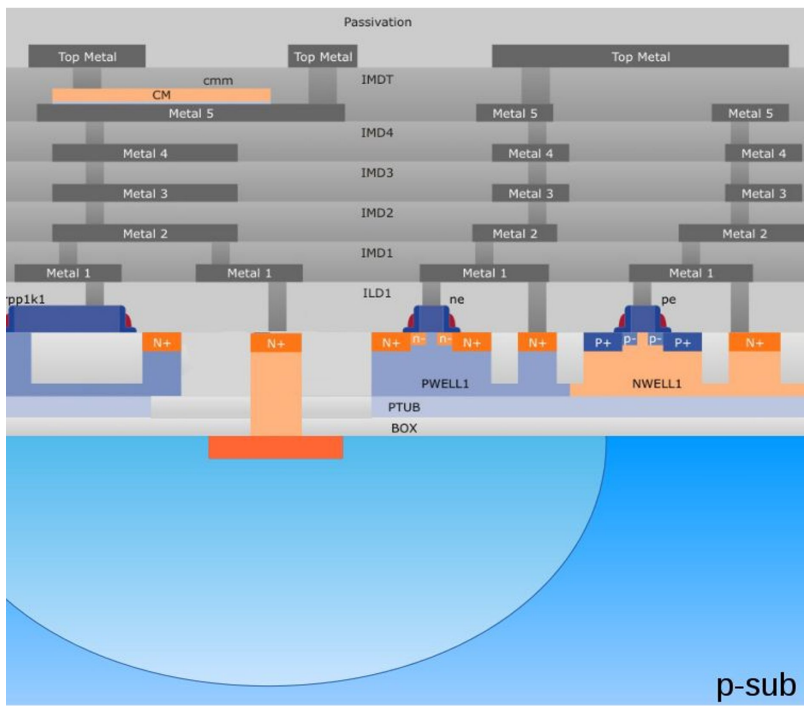
- 180 nm SOI CMOS process
- 1 - 10 ke<sup>-</sup> signal range
- 10-bit single-ended column-parallel SAR ADCs
- Soft X-ray imaging

- The first SpacePix test chip
- Extended dynamic range 1 ke<sup>-</sup> - 65 ke<sup>-</sup>
- 8 – bit asynchronous column-parallel SAR ADCs with differential architecture

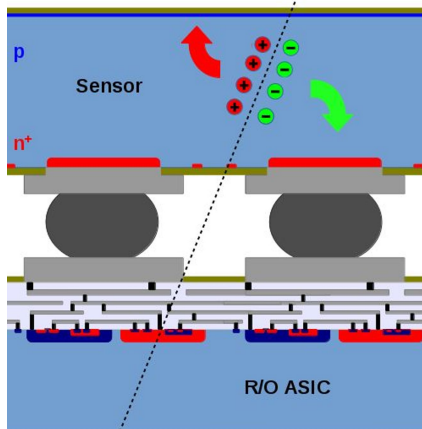
- Digitization signal from backside channel extending signal range up to 30 Me<sup>-</sup>
- 10 – bit asynchronous column-parallel SAR ADCs with differential architecture

- Improved version of SpacePix2
- SAR ADC bugfix
- New feature: used defined data sampling at falling or rising edge

# SOI 180 nm technology

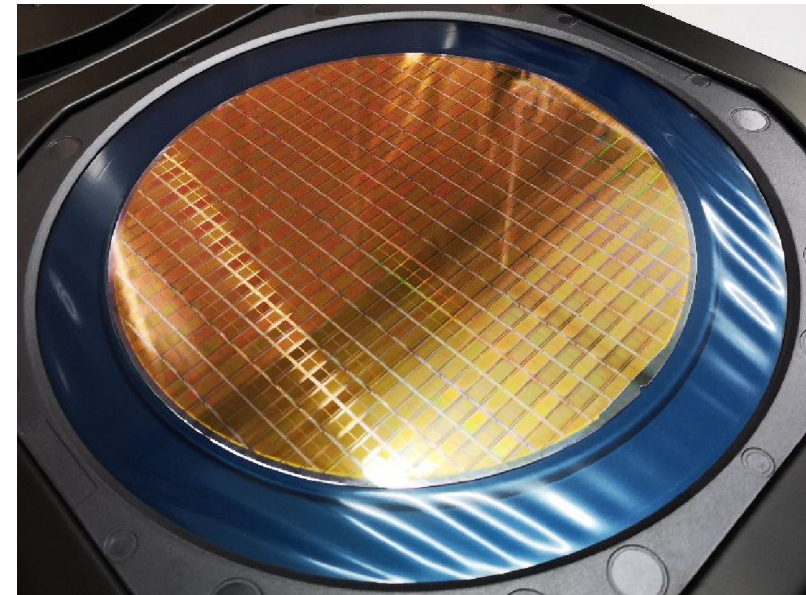


technology cross-section



hybrid detector cross-section

- Sensor part and readout electronics are integrated on the common substrate.
- Particles are detected in handle wafer.
- Depletion region is approximately  $37 \mu\text{m}$  at bias voltage  $-150 \text{ V}$ .
- Bit flip cross-section was found to be low compared to a bulk CMOS, TID threshold is  $1.6 \text{ kGy}$  [1] for dose rate  $16.2 \text{ Gy/min}$ .
- Handle wafer thickness is  $300 \mu\text{m}$ . We have done  $50 \mu\text{m}$  thinning on single wafer, untested so far.

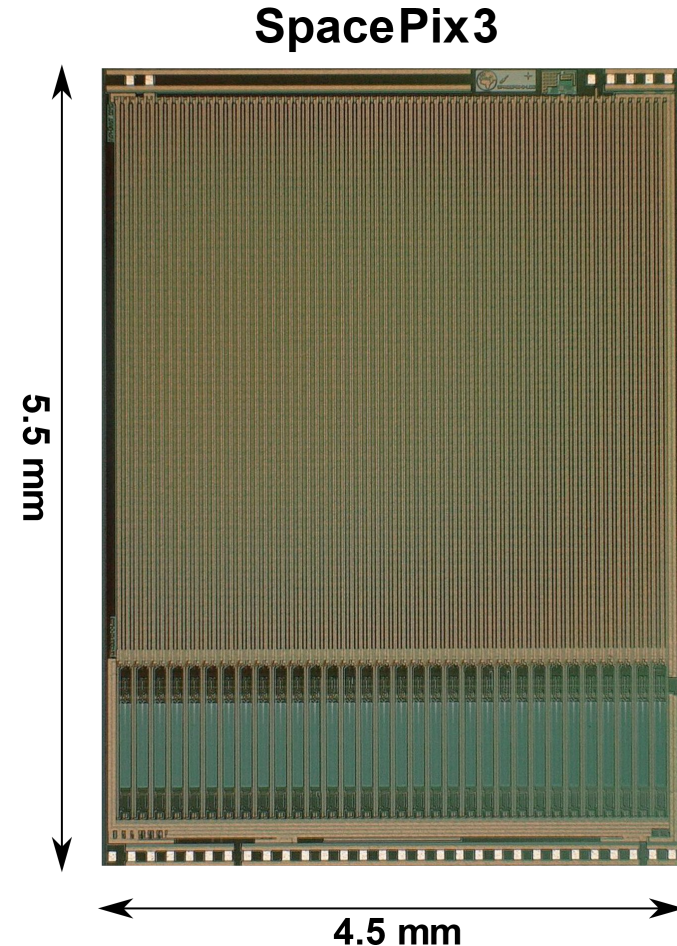


180 nm SOI wafer

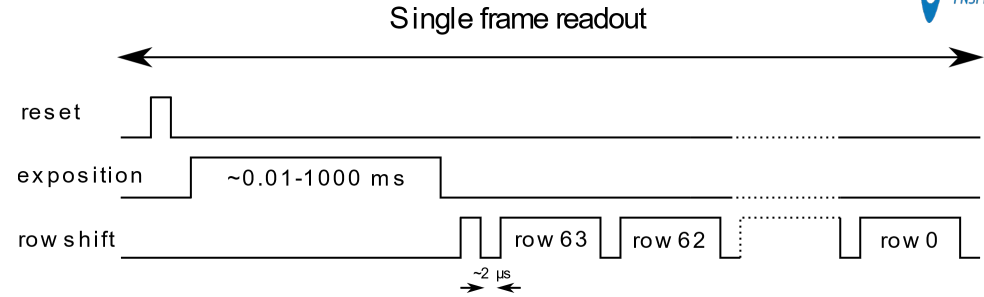
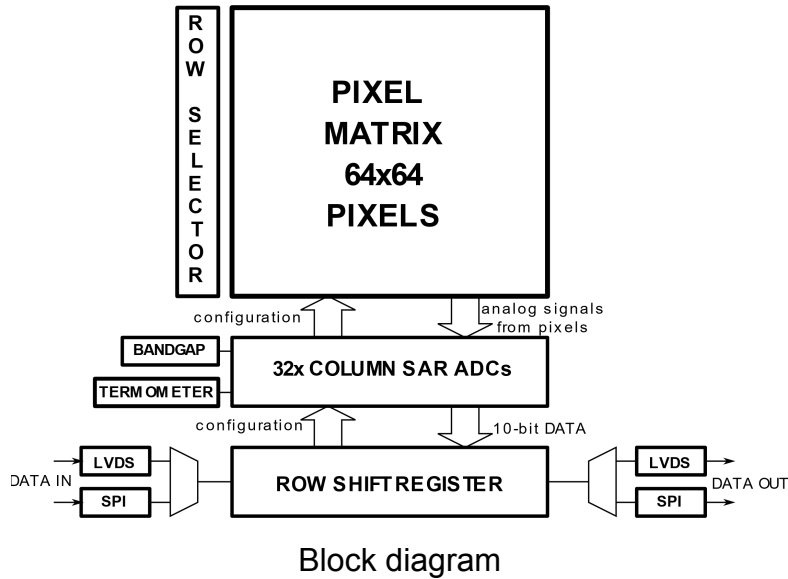
[1] MARCISOVSKA, M., et al. TID and SEU testing of the novel X-CHIP-03 monolithic pixel detector. *Journal of Instrumentation*, 2020.

# SpacePix3 – parameters

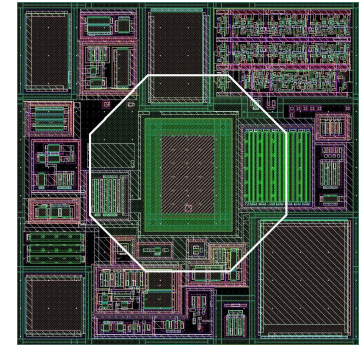
- **SOI MAPS detector for monitoring space radiation**
- 180 nm process
- 64 x 64 pixels
- with pixel pitch 60  $\mu\text{m}$
- chip size 4.5 x 5.5  $\text{mm}^2$
- 10-bit fully differential asynchronous column-parallel SAR ADCs
- **signal range: 1  $\text{ke}^-$  – 65  $\text{ke}^-$**
- **backside channel digitization** extending signal range up to **30  $\text{Me}^-$**
- SPI (50 MHz) a LVDS (400 MHz) readout modes
- **current consumption: 43 mA**
- radiation hardened by design:
  - asynchronous SAR ADC controller
  - triplicated logic in configuration registers and row selector
- special functions:
  - integrated thermometer
  - testing structures
  - chip select pin



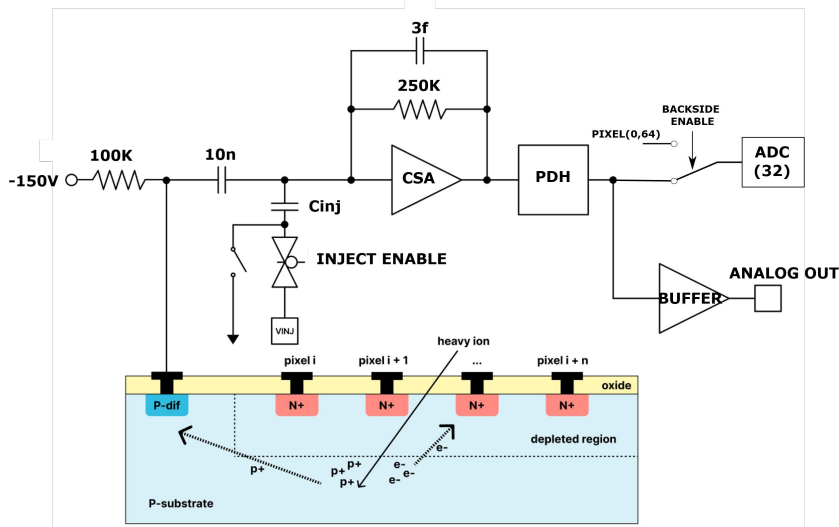
# SpacePix3 - architecture



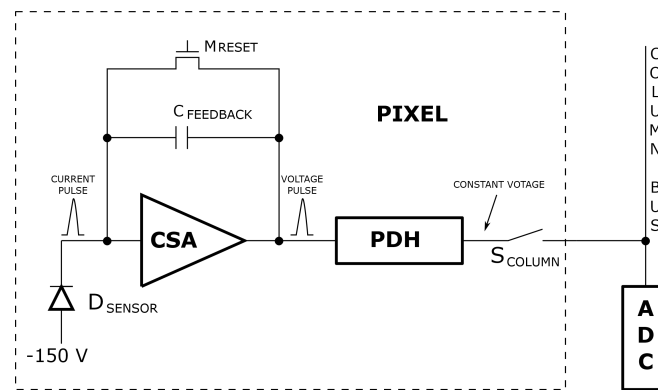
- Frame based readout
- Exposition time 0.01-1000 ms
- Max. 5000 frames/s
- Max. flux  $10^5$ - $10^6$  particles/cm<sup>2</sup>.s



Pixel layout



Functional diagram of SpacePix3 backside channel



Block diagram of SpacePix3 pixel

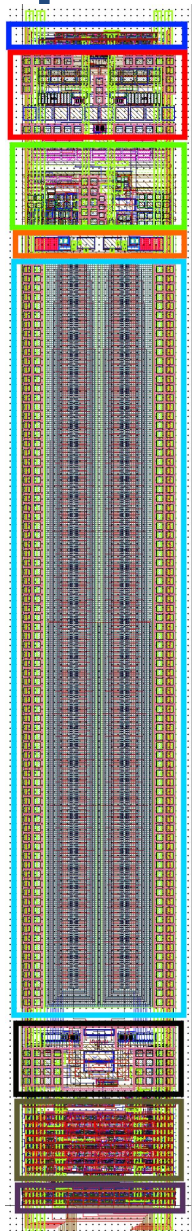
CSA gain:  $9.5 \mu\text{V}/e^-$

Noise:  $110 e^-$

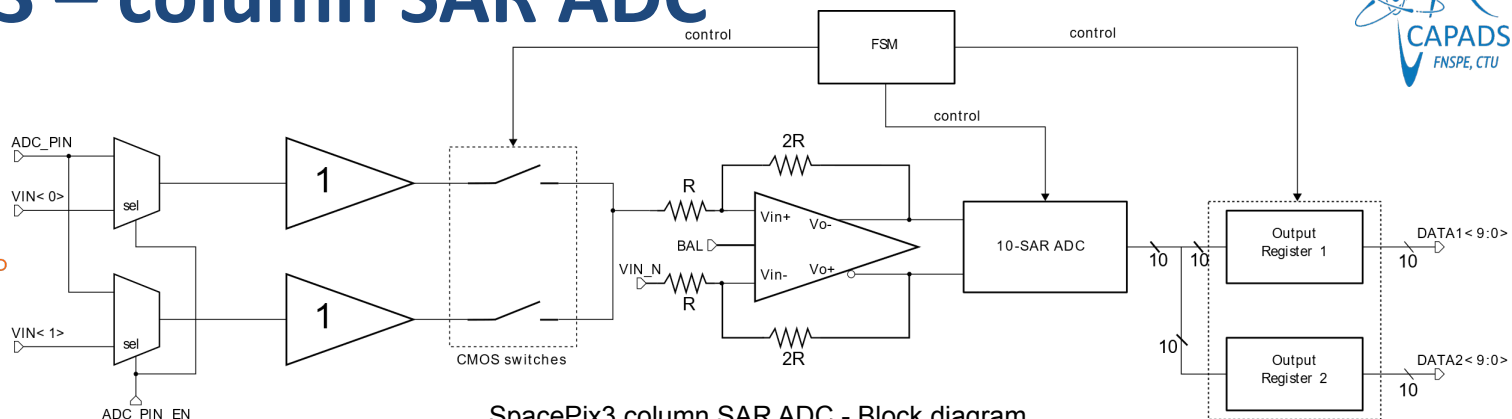
$C_{\text{FEEDBACK}}$ : 9.1 fF

Range:  $1 ke^-$  -  $65 ke^-$

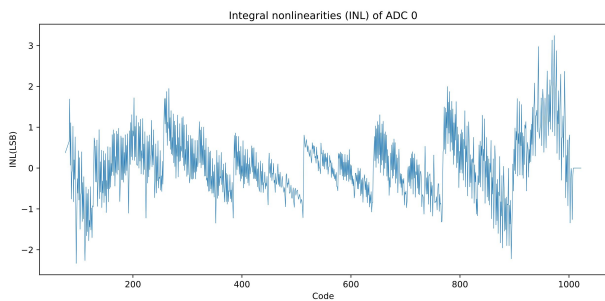
# SpacePix3 – column SAR ADC



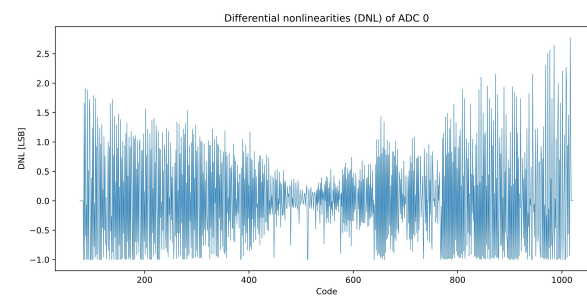
FSM  
BUFFERS  
DRIVER  
BOOSTRAPPED SWITCHES  
C-DAC  
COMPARATOR+ SWITCHES  
SAR LOGIC  
REGISTERS



SpacePix3 column SAR ADC - Block diagram



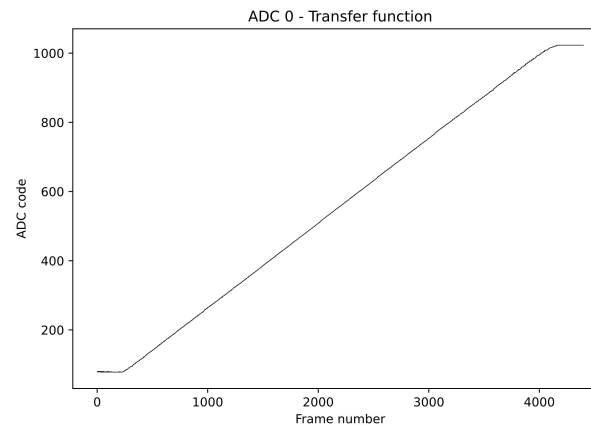
Measured typical INL



Measured typical DNL

parameter	SpacePix2	Spacepix3
DNL (LSB)	5	2
INL (LSB)	6	3
ENOB	7.13	8.8
Speed (MS/s)	4	
Number of bits	10	
Area ( $\mu\text{m}^2$ )	120 x 923	
Architecture	differential	

Comparison table between SpacePix2 and SpacePix3 ADCs

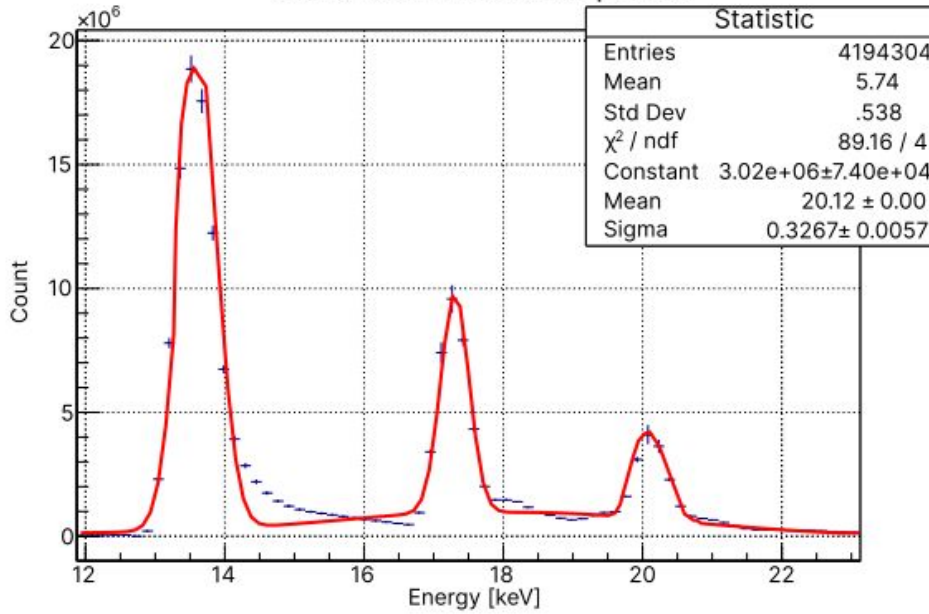


Measured typical transfer function

[ 2 ] VANČURA, P., et al. A low power asynchronous column-parallel 10-bit analog to digital converter with a high input impedance. *Journal of Instrumentation*, 2022, 17.05: T05016.

# Spectrum measurement examples

Calibrated matrix response



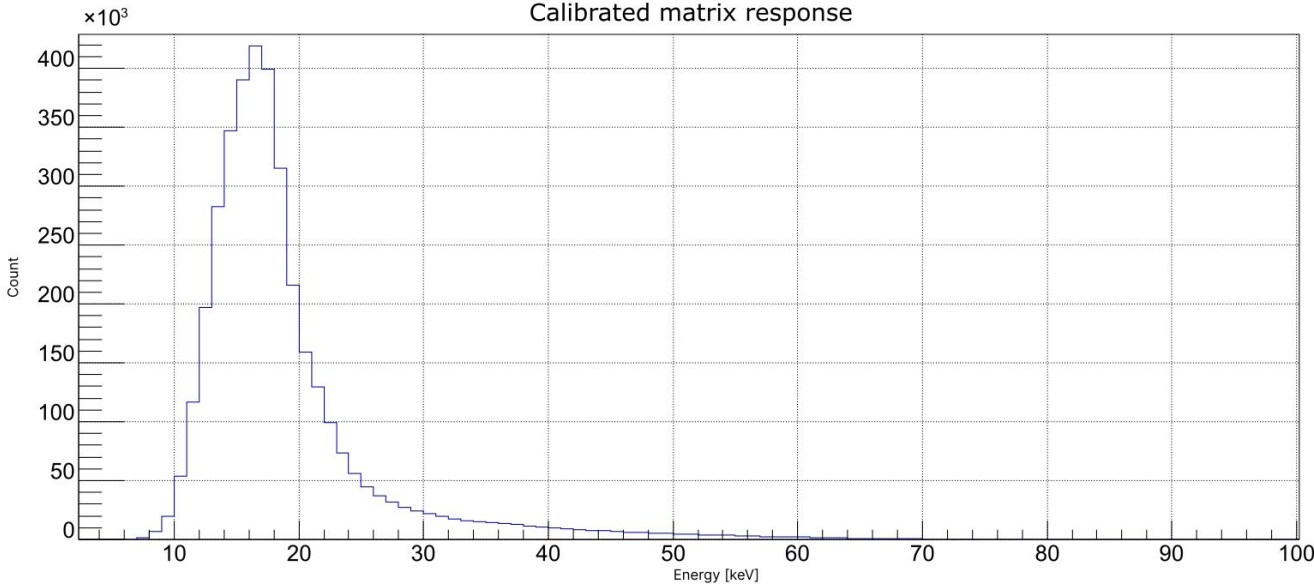
**Pu-238 measured with SpacePix3**

- $L\alpha$  - 13.6 keV
- $L\beta$  - 17.06 keV
- $L\gamma$  - 20.3 keV



**Sr-90 measured with SpacePix3**

Calibrated matrix response





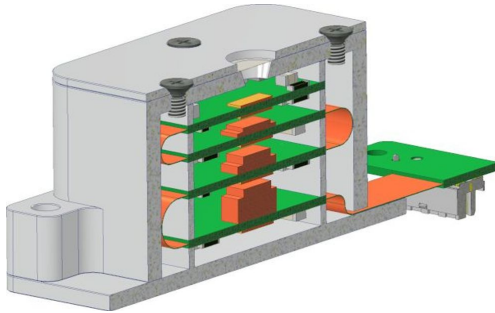
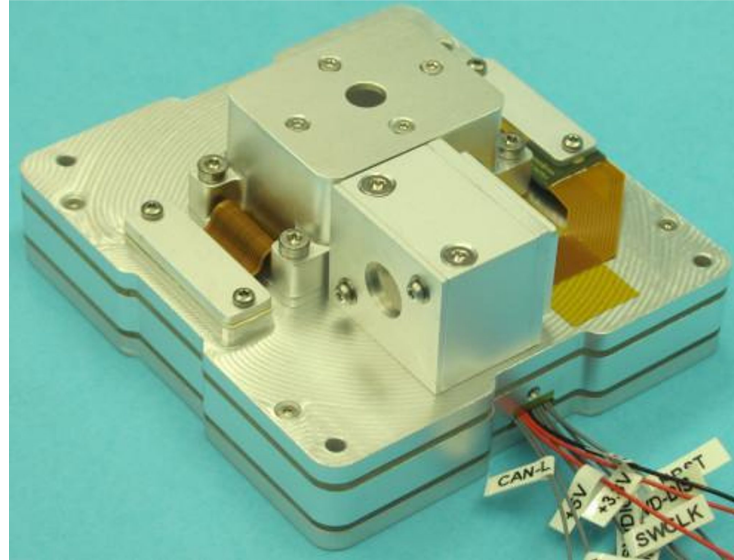
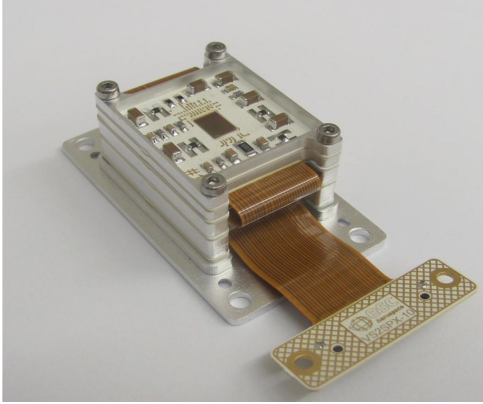
# SpacePix2 on VZLUSAT-2 cubesat

Spacepix Radiation Monitor (SXRМ)

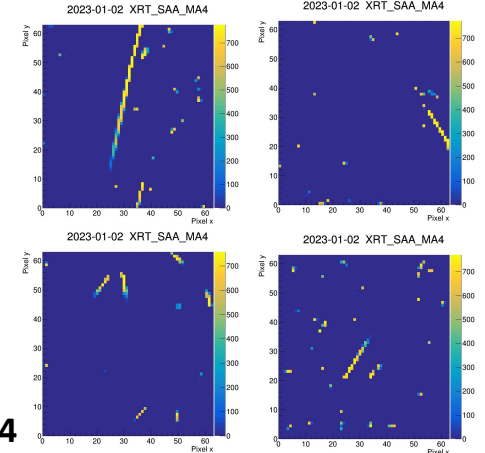
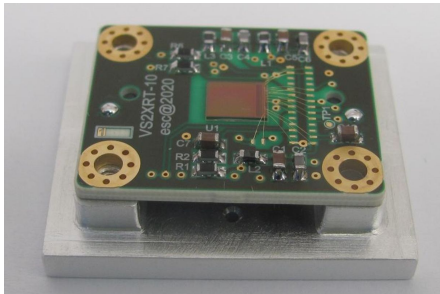
2SD™ space dosimetry demonstrator



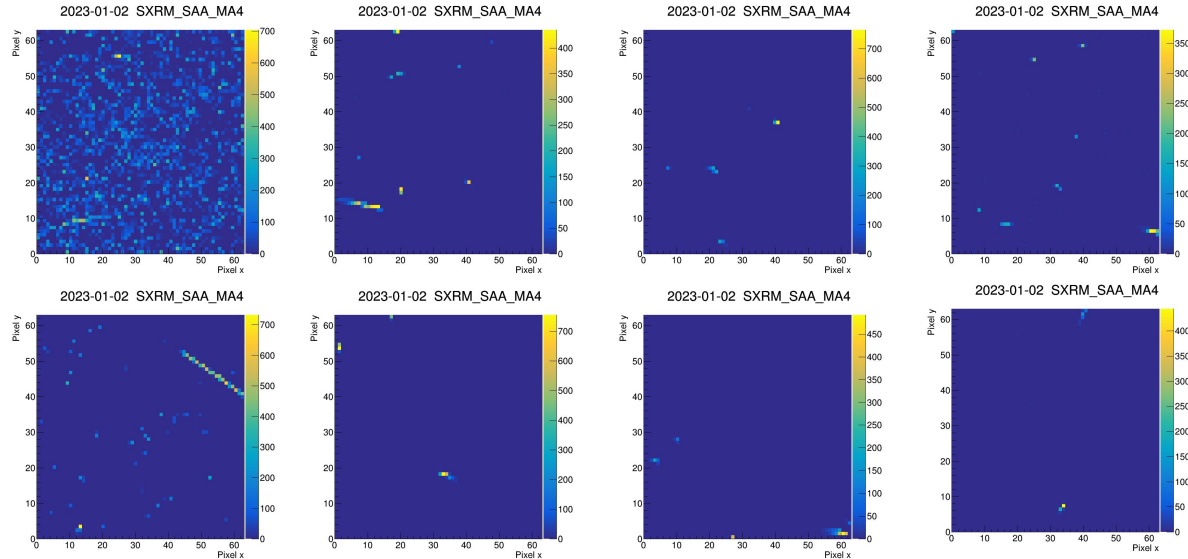
**esc**  
Aerospace  
flythrough SAA 02/23 (XRT)



**X-CHIP-03 (XRT) PCB**



**flythrough SAA 02/23 (SXRМ), layers L0, L2, L3, L4**



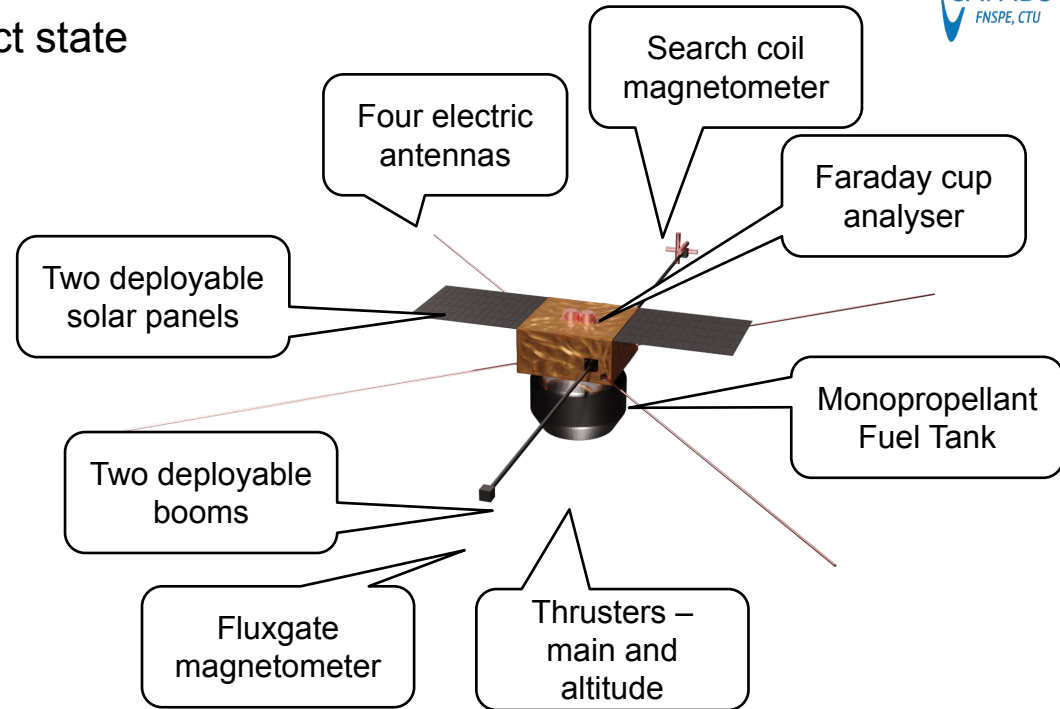
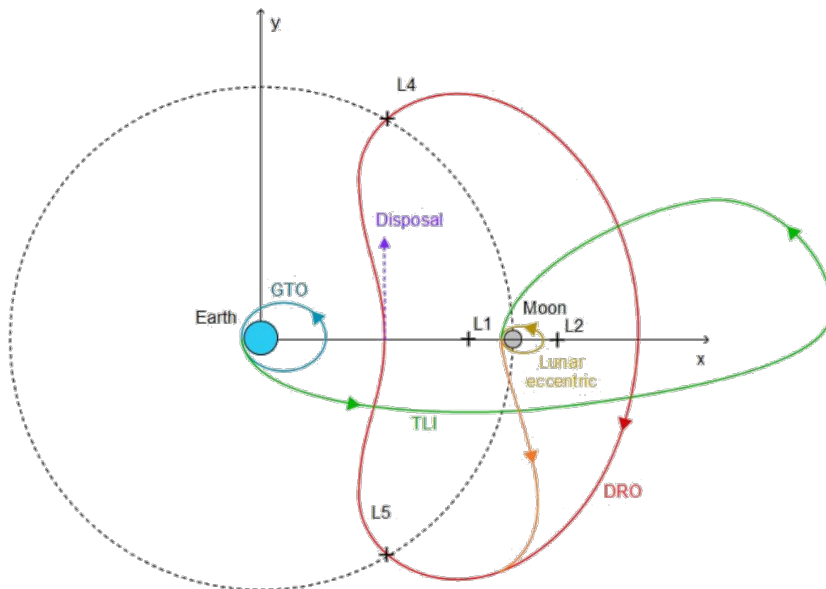
# LVICE<sup>2</sup> – Lunar Vicinity Complex Environmental Explorer

- Dimensions: 55×55×60 cm<sup>3</sup> in compact state
- Weight: ≈ 50 kg dry, 100 kg wet
- 1500 m/s  $\Delta v$
- **Launch in 2027**



## Mission brief

- **Launch to GTO**
- **TLI and lunar ballistic capture**
- **1 year on LEEO to study Lunar wake**
- **Transfer to DRO**
- **2 year study of Kordylewski clouds**
- **Disposal to heliocentric orbit**



### Solar wind study

- Faraday Cup Analyzer - measurement of solar wind ion flux
- Fluxgate magnetometer - precise vector measurement of the solar wind magnetic field
- Search coil magnetometer - study of plasma turbulence at low frequencies
- Electric antennae - study of plasma turbulence at high frequencies
- AMR magnetometer - a secondary instrument for Fluxgate magnetometer calibration and measurement of CME events

### Study of interplanetary dust

- Foil dust detector (FDD) - study of micrometeoroid and dust fluxes in the Kordylewski clouds, based on several layers of PVDF piezoelectric foils
- Piezoelectric dust detector (PDD) - a vibration detector on the spacecraft body to study impact of larger particles

### Study of ionising radiation

- PARDAL<sup>2</sup> - composed of two parts: RADIVA (inorganic and plastic scintillators for photon and neutron measurements) and the **SXRM (SpacePIX Radiation Monitor, measuring properties of electrons, protons and heavy ions) based on developed SpacePIX3 ASICs**
- SPACEDOS - a silicon LET spectrometer measuring energetic deposition of particles and their biological effects

# Conclusions

- SpacePix3 is new MAPS detector for space radiation monitoring designed in 180 nm SOI process.
- Benefits of SpacePix3 detector are:
  - low power consumption
  - large signal range, 1-65 ke- pixel, up to 30 Me- backside.
- SpacePix2 is active detection element of Spacepix Radiation Monitor currently on orbit on VZLUSAT-2 cube-satellite.
- **Next mission:** The LVICE<sup>2</sup> scientific satellite, manufactured entirely in the Czech Republic, will study the space environment around the Moon and at Lagrange's L4 point, from 2027.
- **SpacePix3 and X-CHIP-04 ASICs are available free of charge for non-commercial R&D purposes.**

## Thank you for your attention!

The work was supported from European Regional Development  
Fund-Project

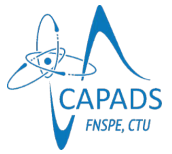
"Center of Advanced Applied Science"

No. CZ.02.1.01/0.0/0.0/16-019/0000778.



EUROPEAN UNION  
European Structural and Investment Funds  
Operational Programme Research,  
Development and Education

# References



- [1] MARCISOVSKA, M., et al. TID and SEU testing of the novel X-CHIP-03 monolithic pixel detector. *Journal of Instrumentation*, 2020, 15.01: C01043.
- [2] VANČURA, P., et al. A low power asynchronous column-parallel 10-bit analog to digital converter with a high input impedance. *Journal of Instrumentation*, 2022, 17.05: T05016.
- [3] VANČURA, P., et al. SpacePix2: SOI MAPS detector for space radiation monitoring. *Journal of Instrumentation*, 2023, 18.01: C01002.