

# A Low Cost, High Dynamic Range Readout System for SiC Strip Detectors

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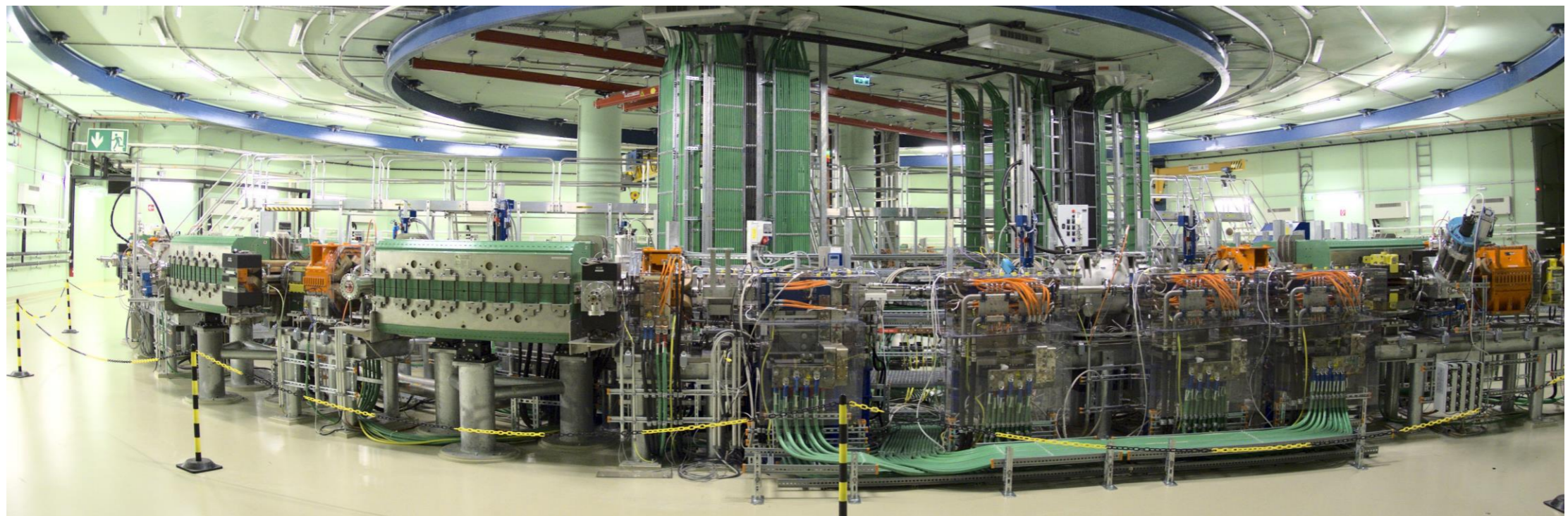
Trento Workshop 2023

# Outline

- Motivation
- ASIC vs COTS
- Properties of SiC
- Measurement results
- Summary/Outlook

# Motivation

- The MedAustron accelerator is used for **cancer treatment** and **research**
- Primary beam particle **fluxes** range from **kHz** (research) to **GHz** (cancer treatment)
- Current beam detectors are blind for particle fluxes in the kHz regime
- Need for a beam monitor capable of covering the full range of particle fluxes



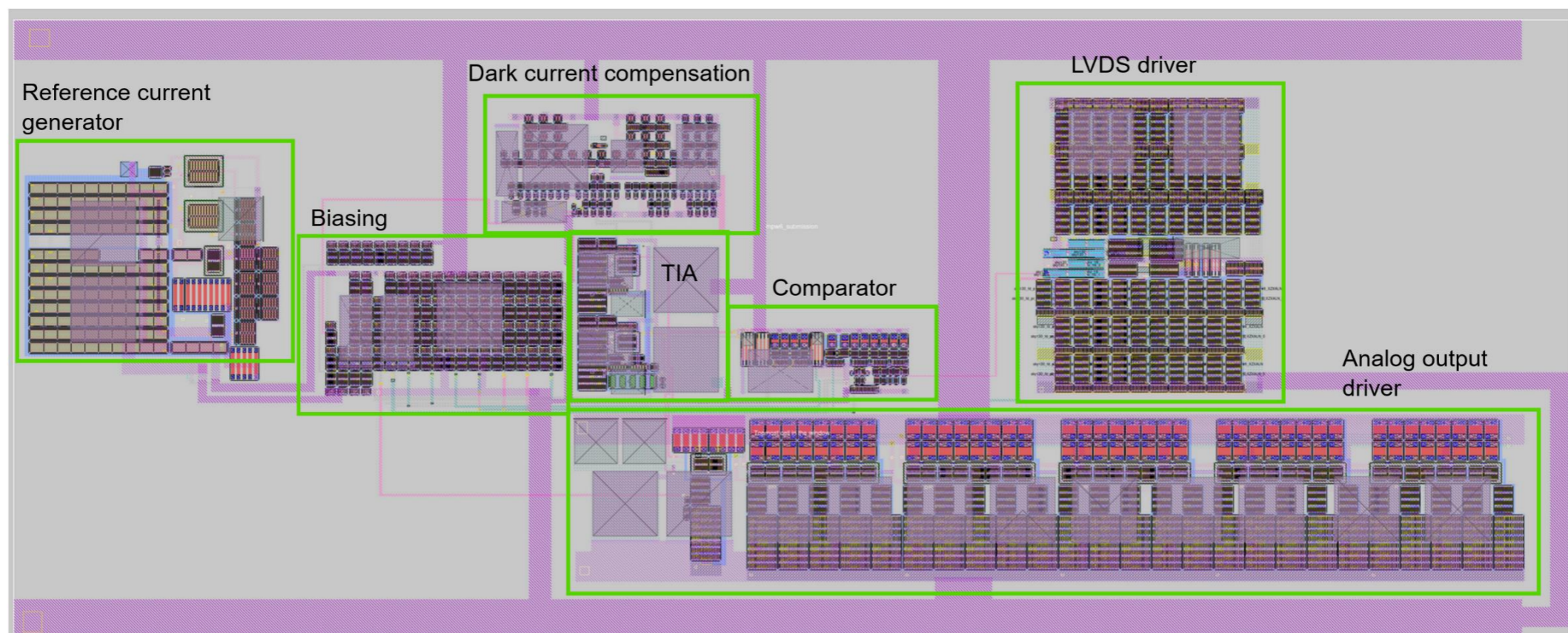
# ASIC vs COTS

- Academic EDA licenses not viable when cooperating with a company
 

“Licensee may ship ICs/PCBs that incorporate the designs/output generated or validated by the Cadence Software to a non-commercial research institution for purposes of performing a non-commercial, Fundamental Research experiment; provided that (i) Licensee shall not sell, license, assign or otherwise transfer such ICs/PCBs without entering into a separate agreement with Cadence regarding the designs/output incorporated into such ICs/PCBs, which agreement may be subject to payment of additional fees to Cadence, and (ii) Licensee shall ensure that such ICs/PCBs shall be returned to Customer after the Fundamental Research experiment.,, [1]
- Commercial EDA licenses not affordable for low-volume designs
  - Open source workflows are potential alternatives. E.g. Skywater 130 nm and Global Foundries 180 nm
  - **Can we read out our detector (SiC) using COTS?**

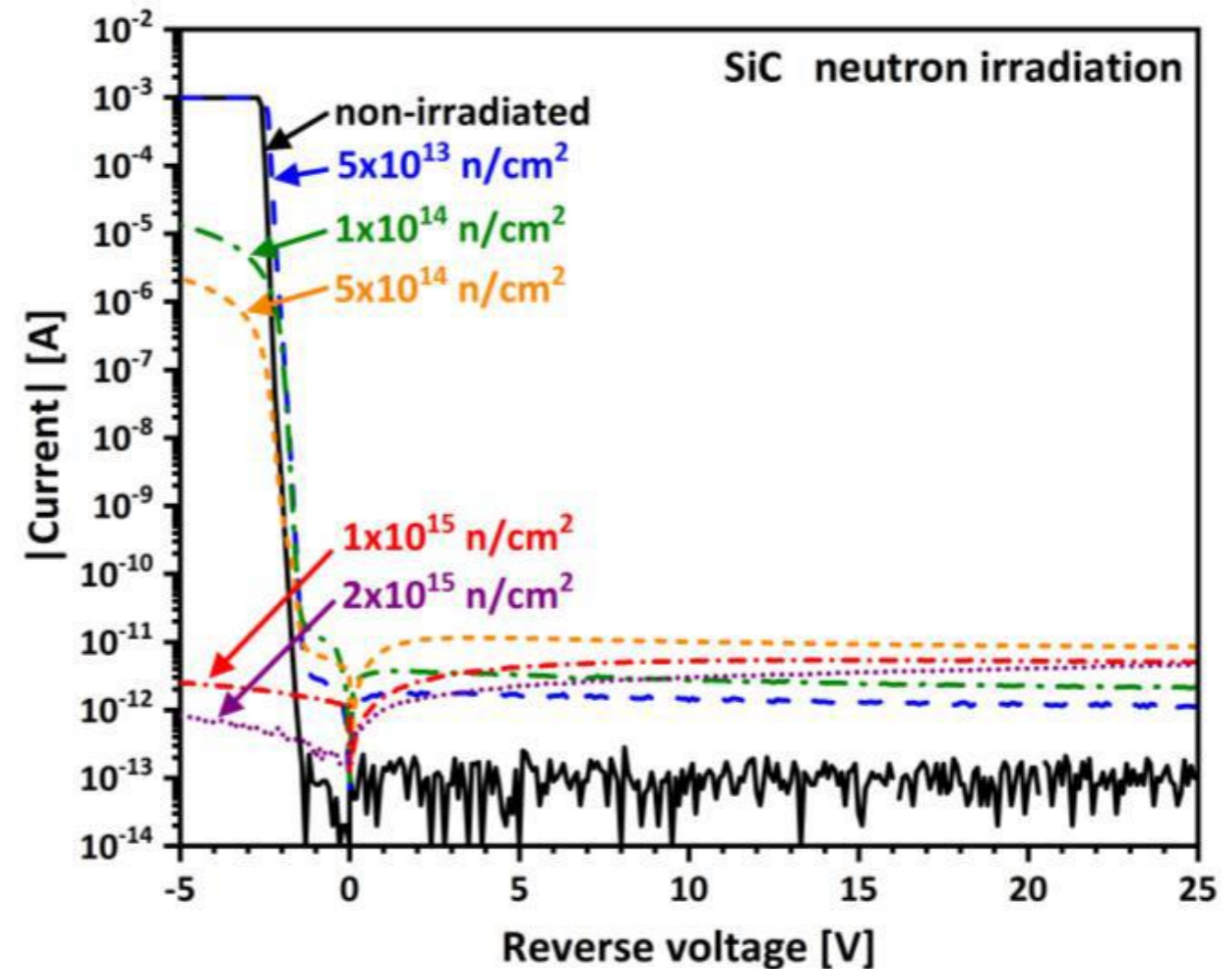
# Towards Implementing an ASIC in SKY130A

- Implemented a TIA and other analog IP as a test balloon for the OSS workflow
- Tapeouts in March and July 2022. So far no chips returned.



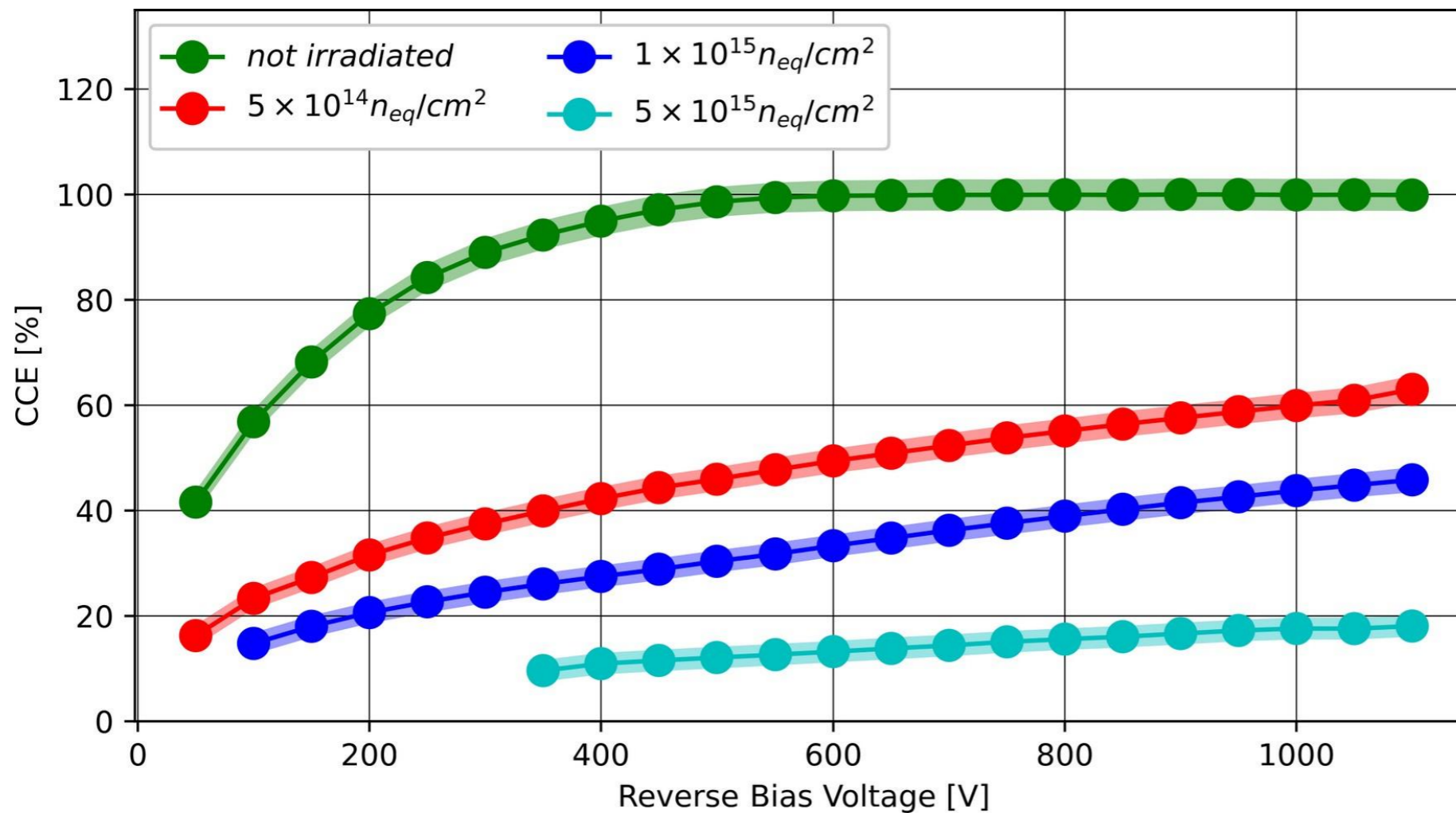
# Properties of SiC

- No leakage when radiation damaged
  - No dark current compensation needed
  - Can perform DC measurements for single particle detection
  - No cooling needed
- Now commercially available!



Leakage current of  $3 \times 3 \text{ mm}^2$  SiC detectors exposed to 1MeV Neutron equivalent doses up to  $2 \times 10^{15} \text{ neq/cm}^2$ . Image source: [1]

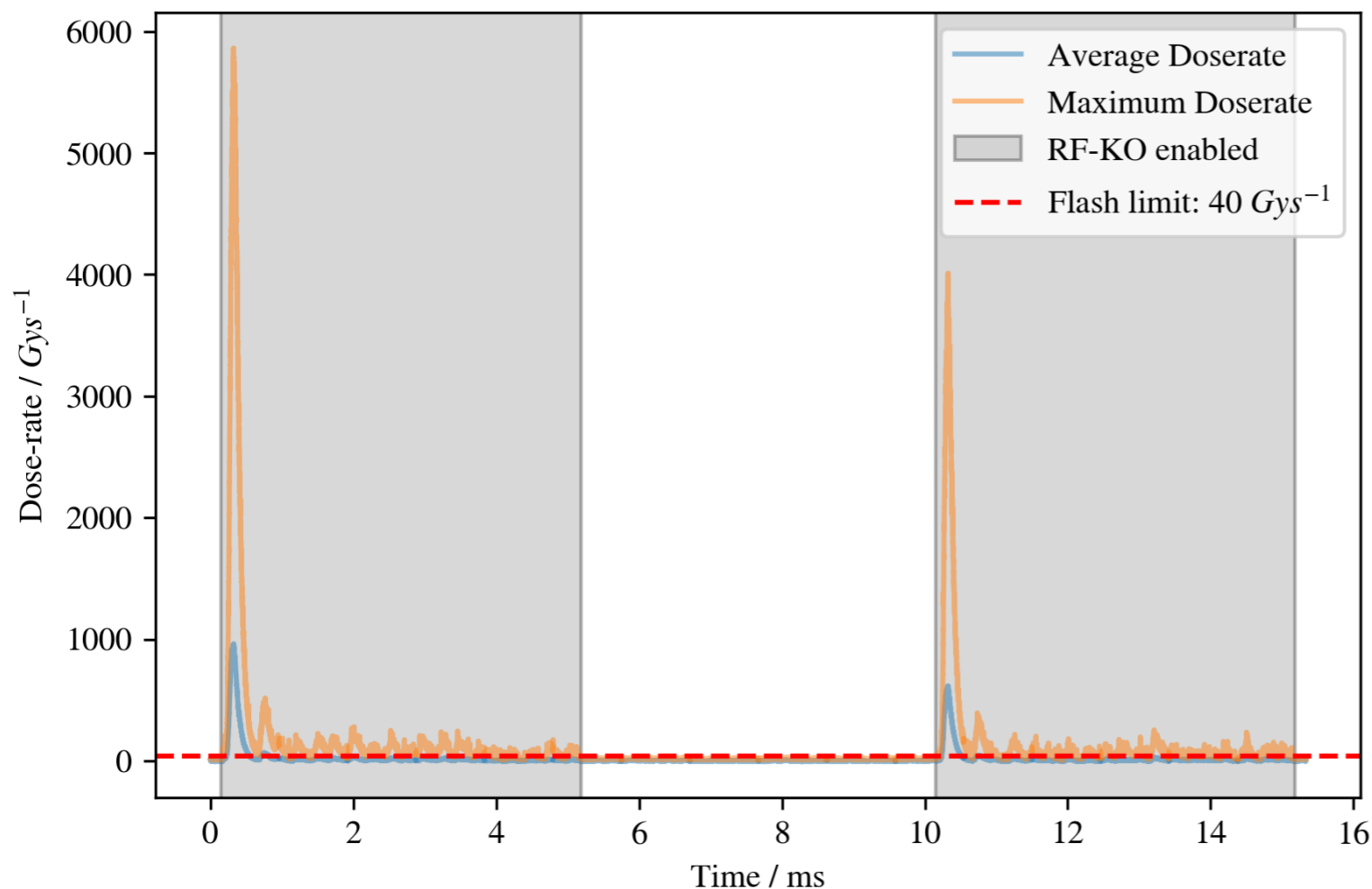
# Radiation Hardness of SiC



UV-TCT collection efficiency of 50 $\mu$ m thick 3x3 mm<sup>2</sup> SiC samples exposed to 1MeV Neutron equivalent doses up to 5E15 neq/cm<sup>2</sup> [1]

# Properties of SiC

High dynamic range: Can detect single particles (delivers  $57.1\text{e}/\mu\text{m}$  for a minimum ionizing particle [1]). Can work at dose rates up to the kGy/s regime

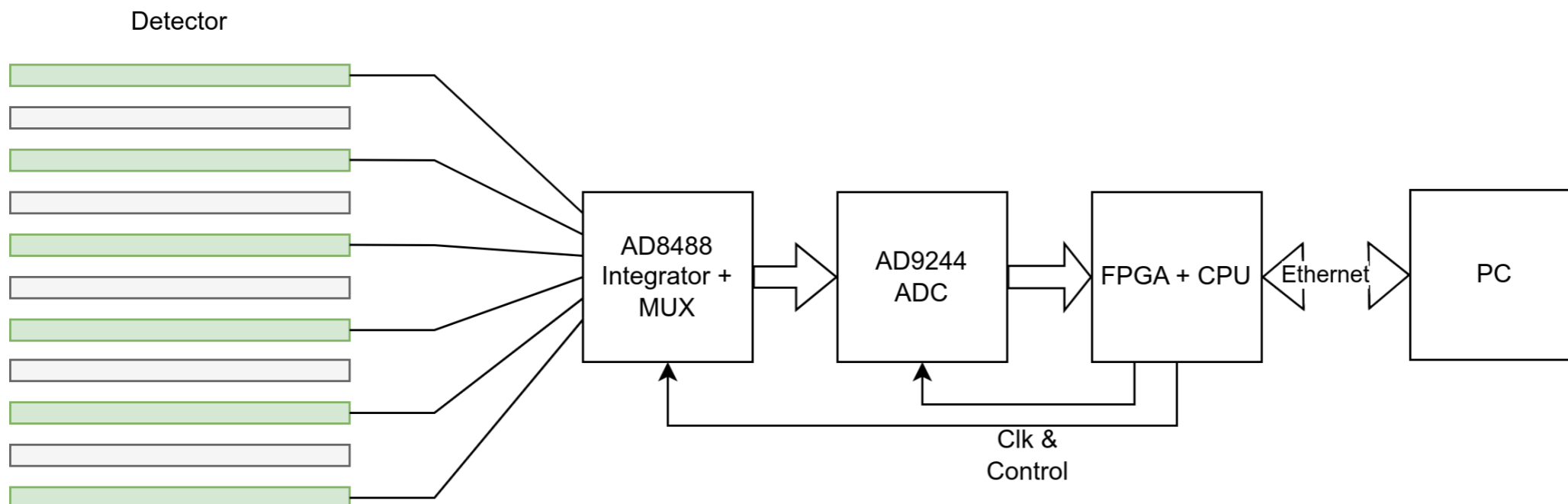


Preliminary data:  $50\mu\text{m}$  SiC exposed to short Pulses of a 252.7 MeV proton beam

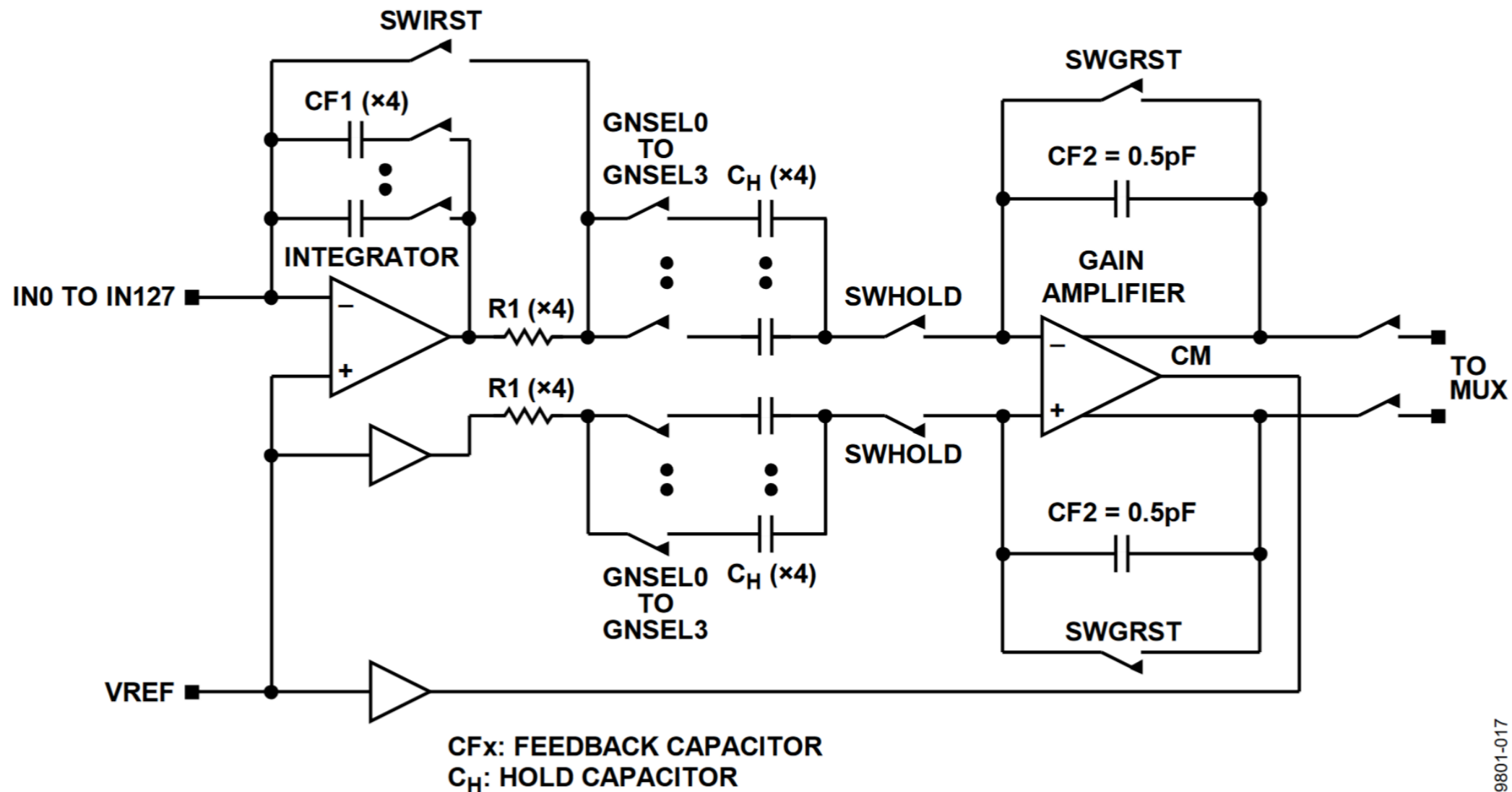


# COTS Frontend: AD8488 for X-Ray TFT Panels

- Input referred noise: 993 electrons/sample (at 38pF input capacitance)
- 128 input channels integrator with integrate/hold and MUX elements
- Up to 37 kHz sampling rate ( $> 12\mu\text{s}$  integration,  $15\mu\text{s}$  readout)
- Selectable amplification up to 44 dB (Full range current from  $\pm 3.6 \text{ nA}$  To  $\pm 1.8 \mu\text{A}$ )

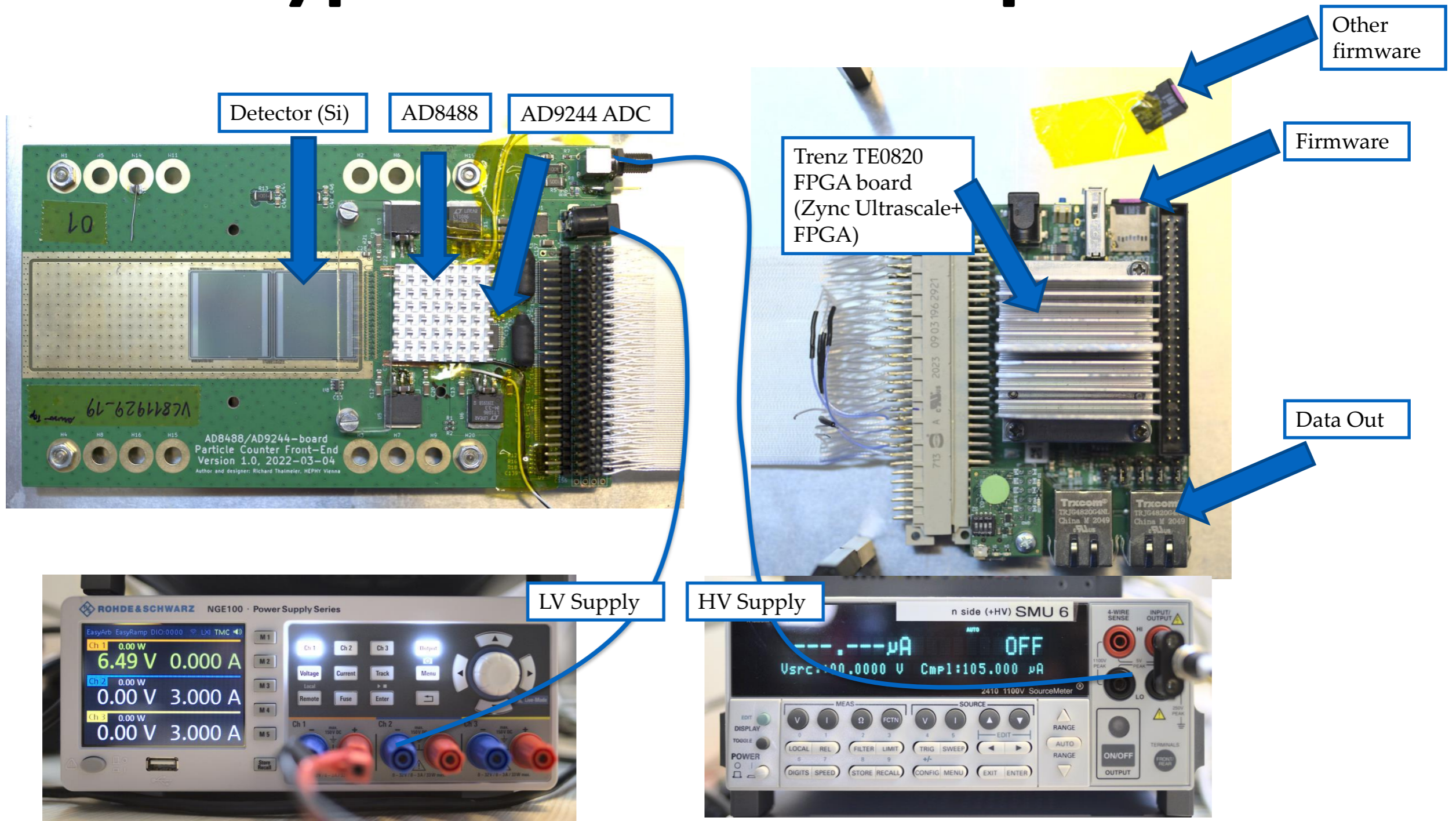


# AD8488 Input Circuit

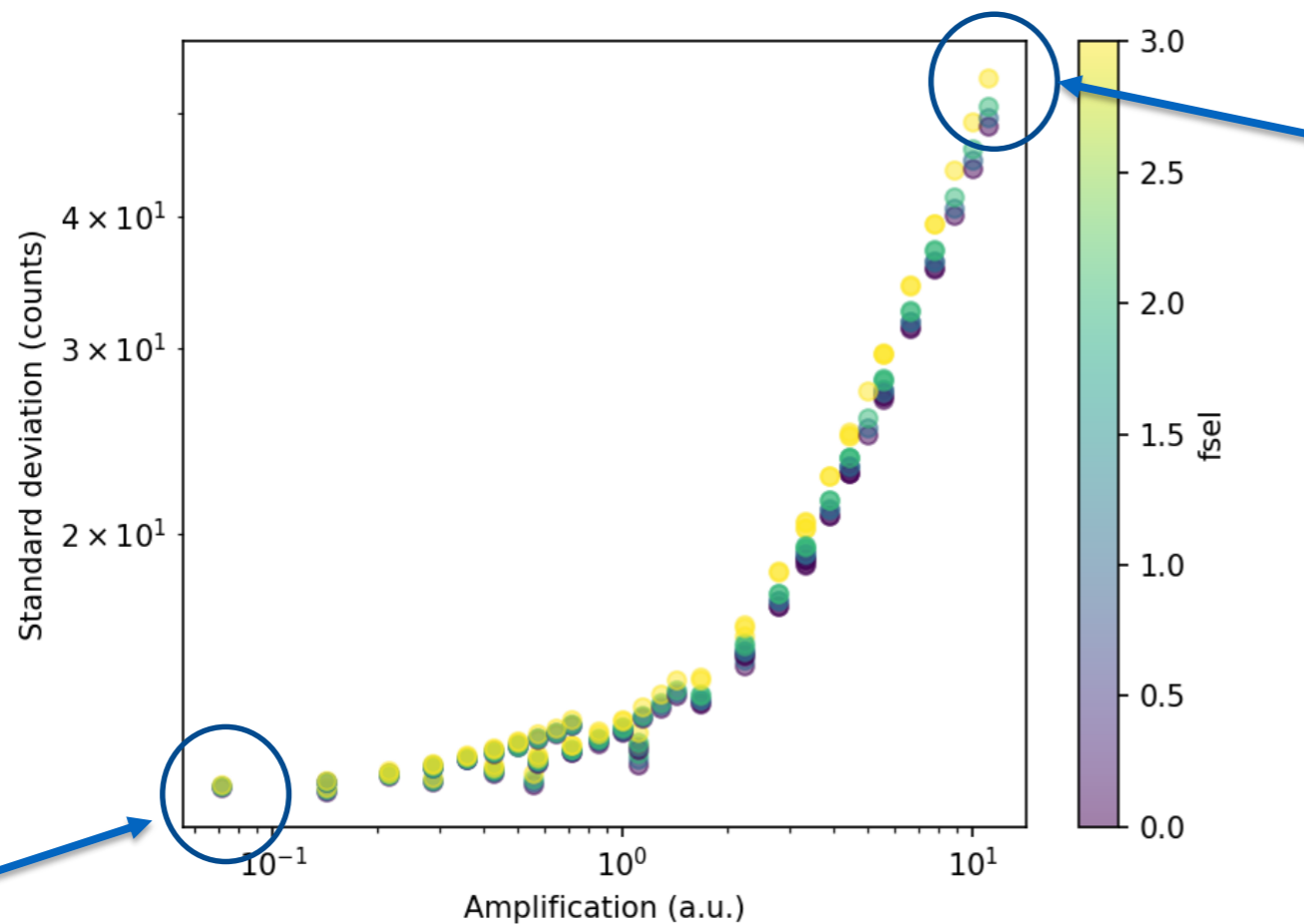


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# Prototype Measurement Setup



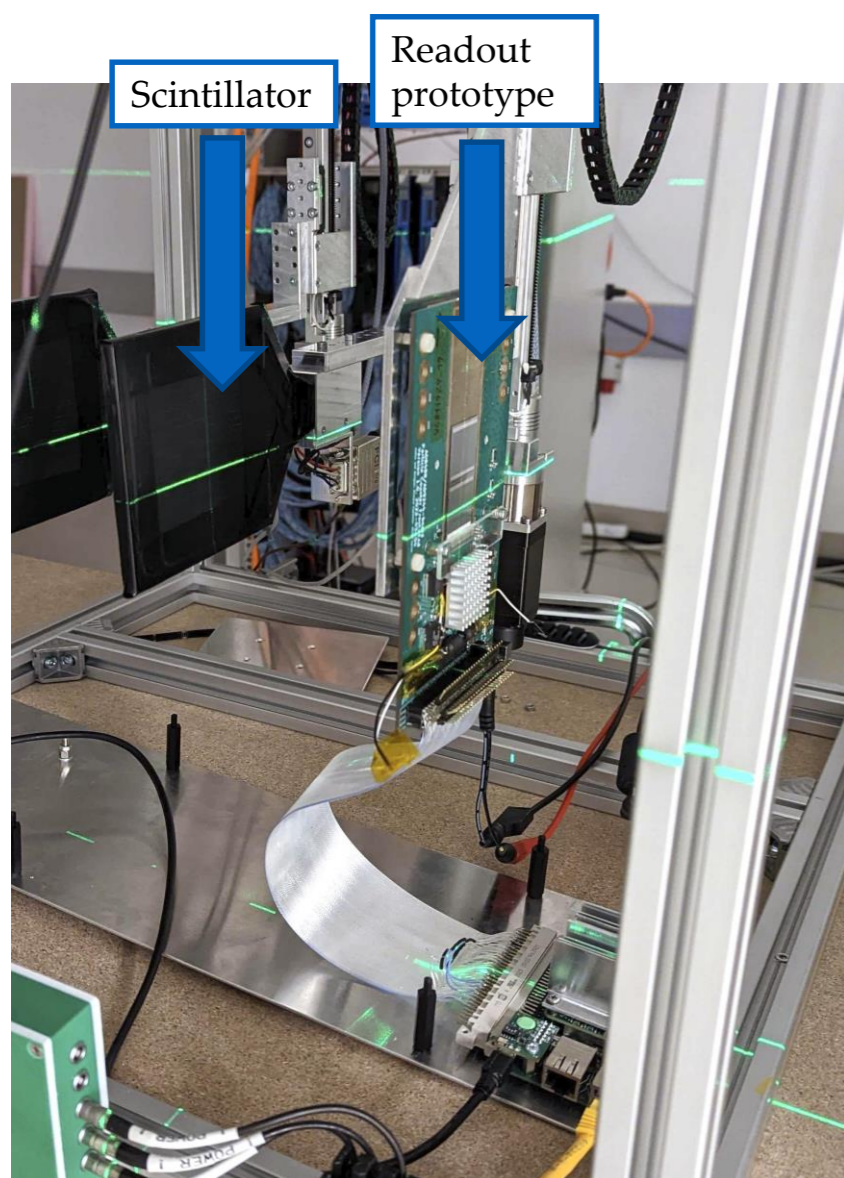
# Characterization of noise



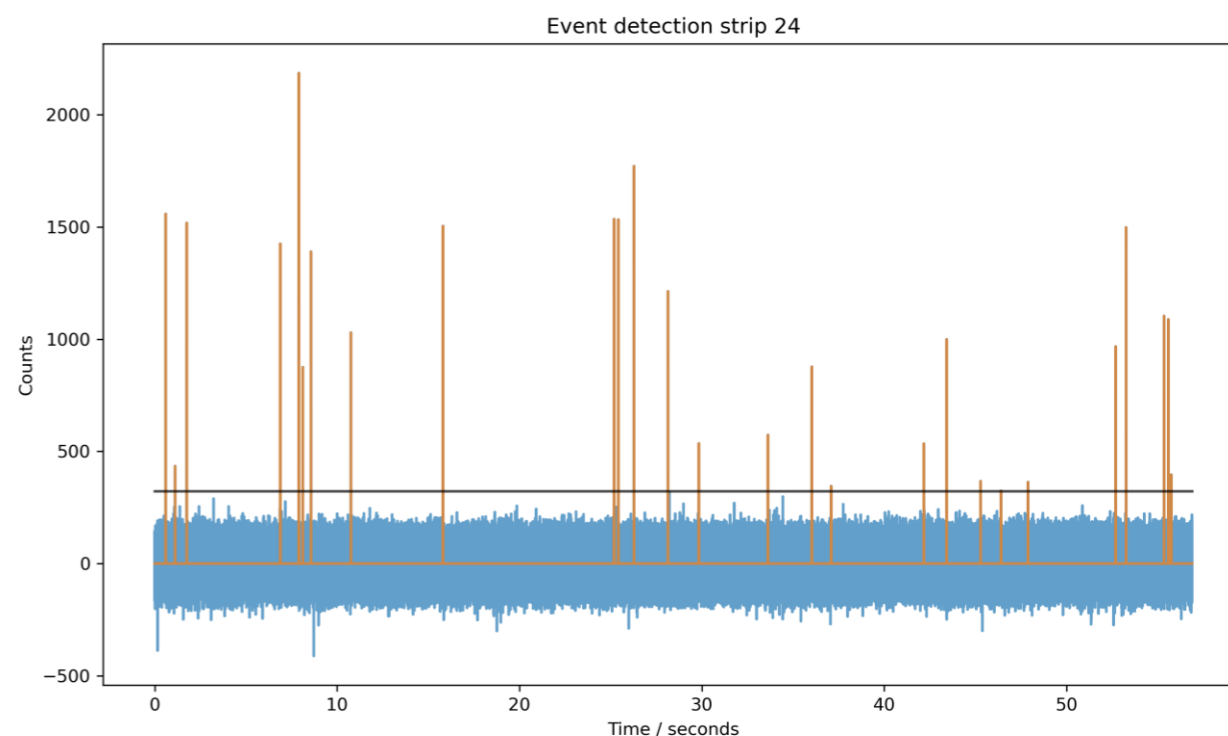
- Single particle detection. Noise  $\sim 1700 e^-$
- Expected signal from future  $100\mu\text{m}$  SiC detector:  $\sim 5700 e^-$  per event.

Clinical rates:  
 $\sim 9$  bit net ADC resolution

# Prototype Tests

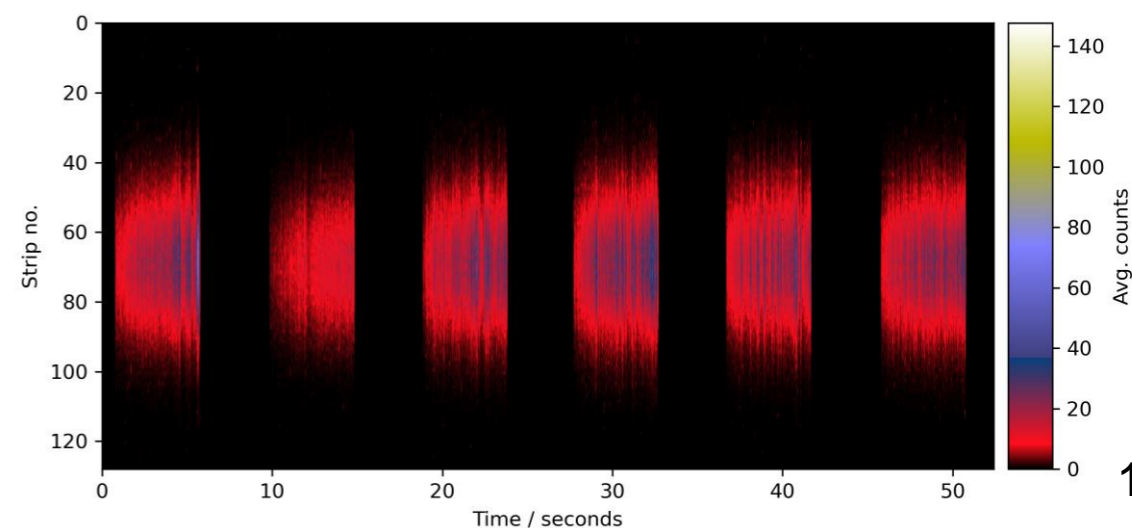


Detection of  
single events  
at 3 kHz  
nominal  
particle rate,  
252.7 MeV  
protons



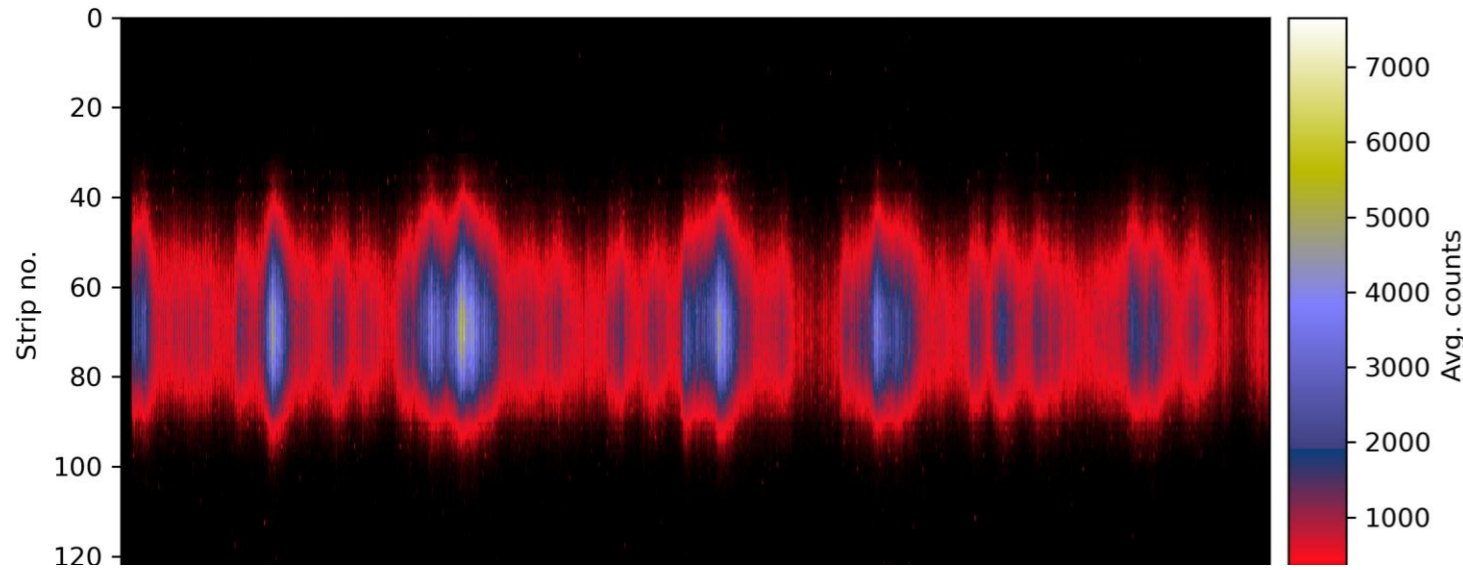
Readout  
prototype,  
equipped  
with a Si  
strip detector  
ready for test  
beam

Spill  
structure  
acquired at  
at 300 kHz  
nominal  
particle rate,  
252.7 MeV  
protons

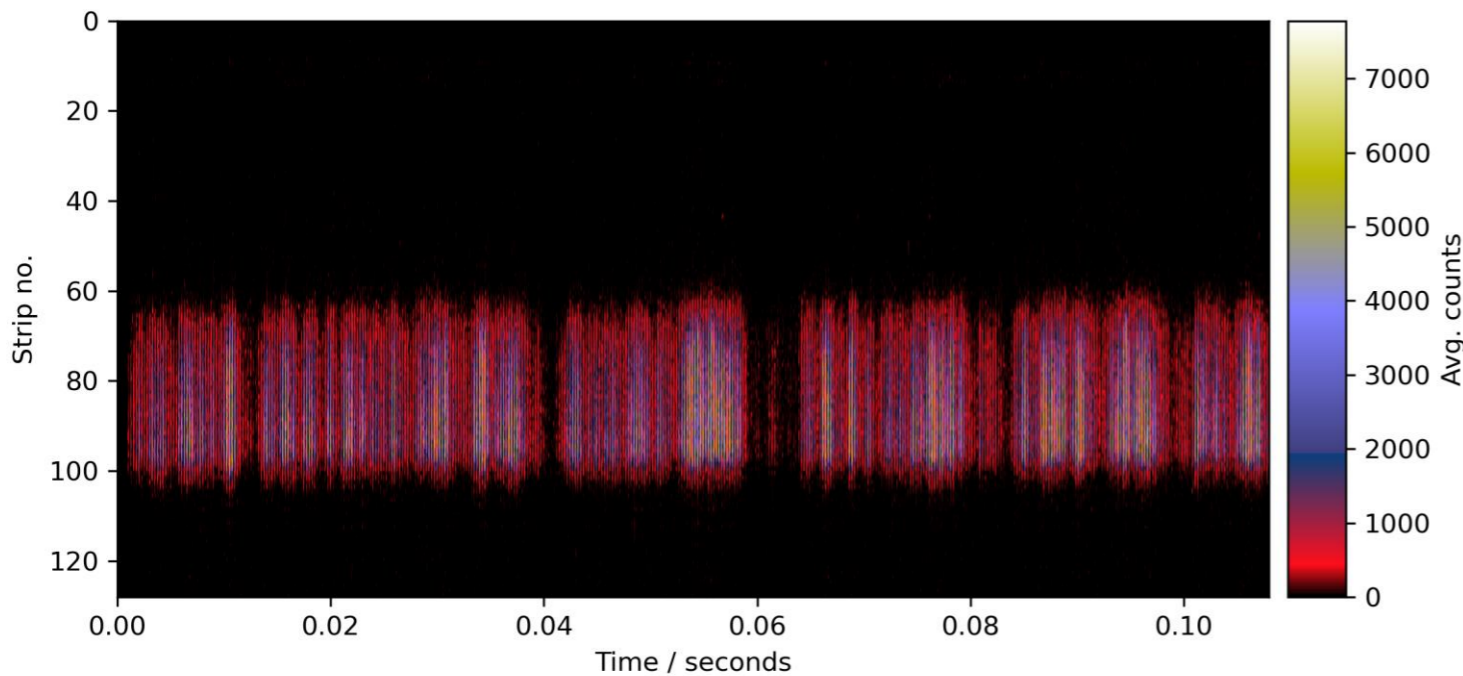




# Clinical intensities



Time resolved shape  
of a 252.7 MeV  
clinical proton  
beam (1GHz) at  
Medaustron



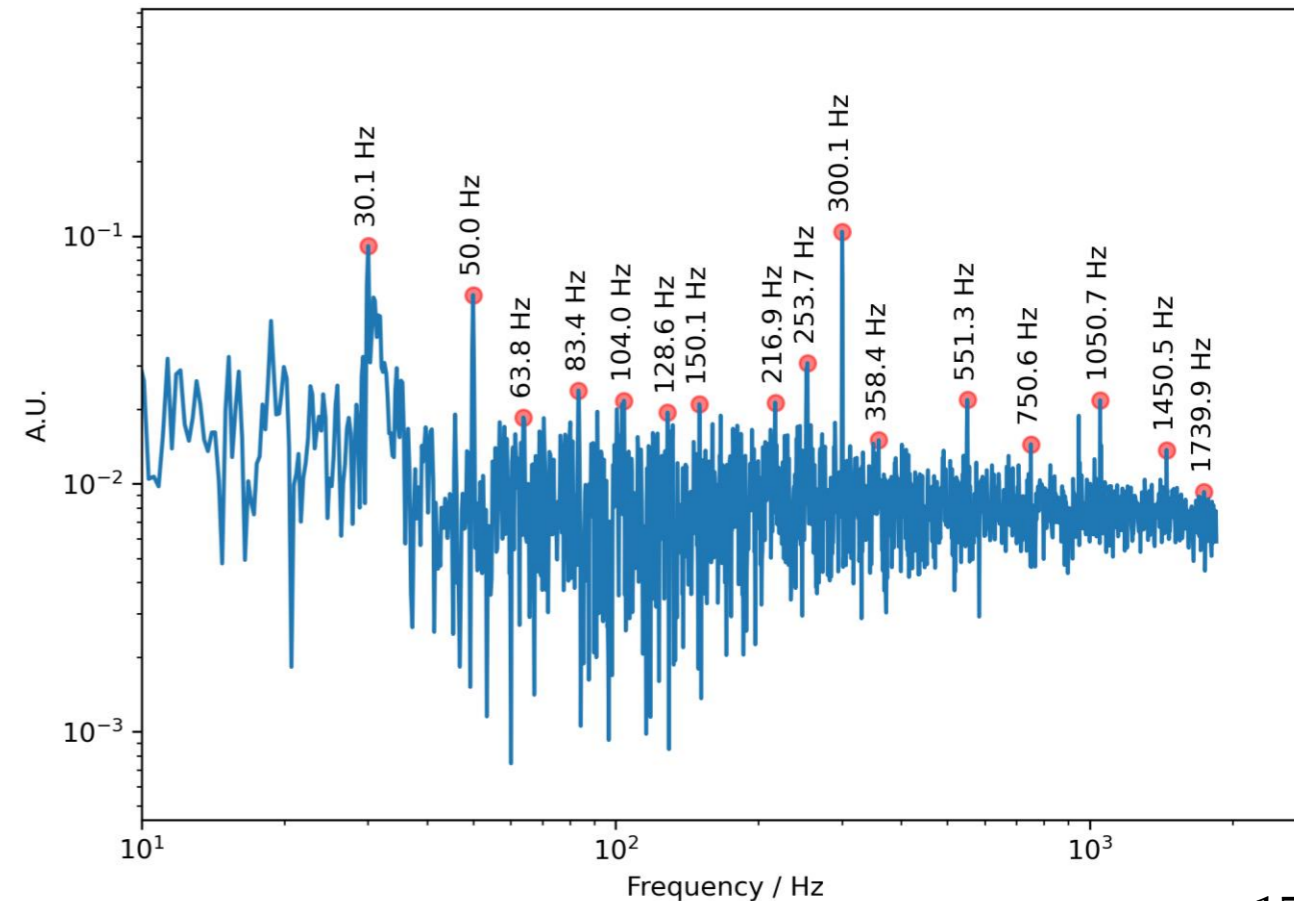
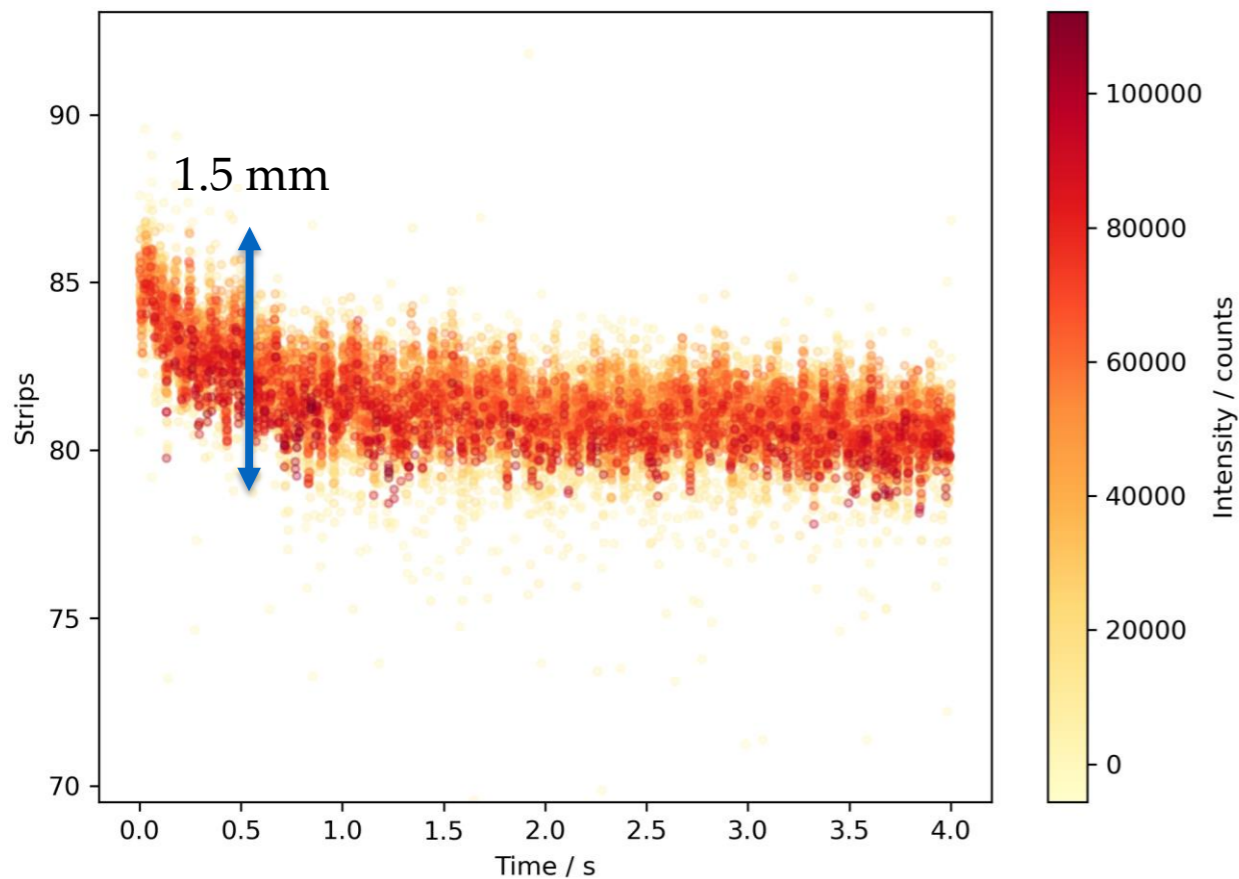
Time resolved shape  
of a 402 MeV  
clinical carbon beam  
at Medaustron

# Use as a Beam Monitor

## Exemplary extraction of beam parameters: Center of mass

Center of mass, 402 MeV carbon ions,  
resampled to 3.7kHz sampling frequency

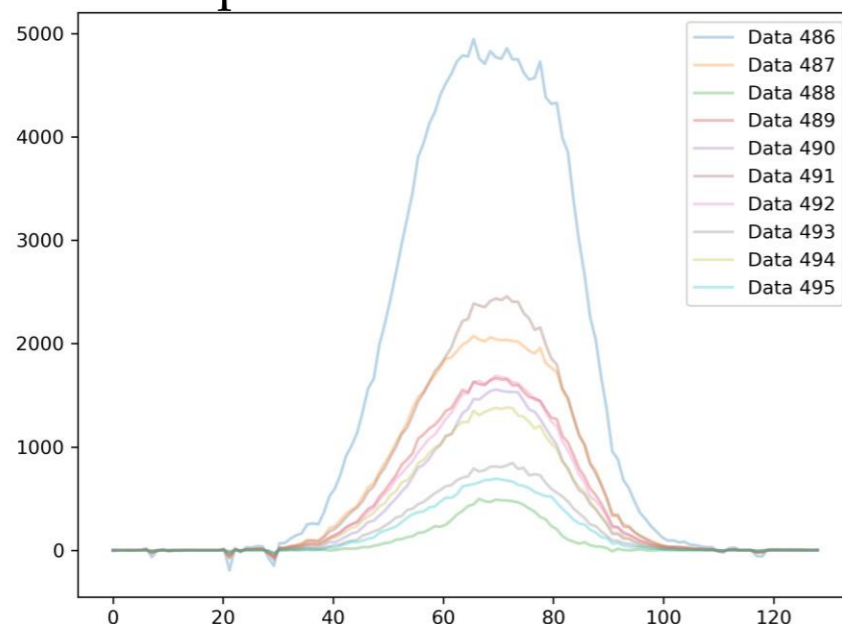
FFT of the data shown in the figure on the  
left



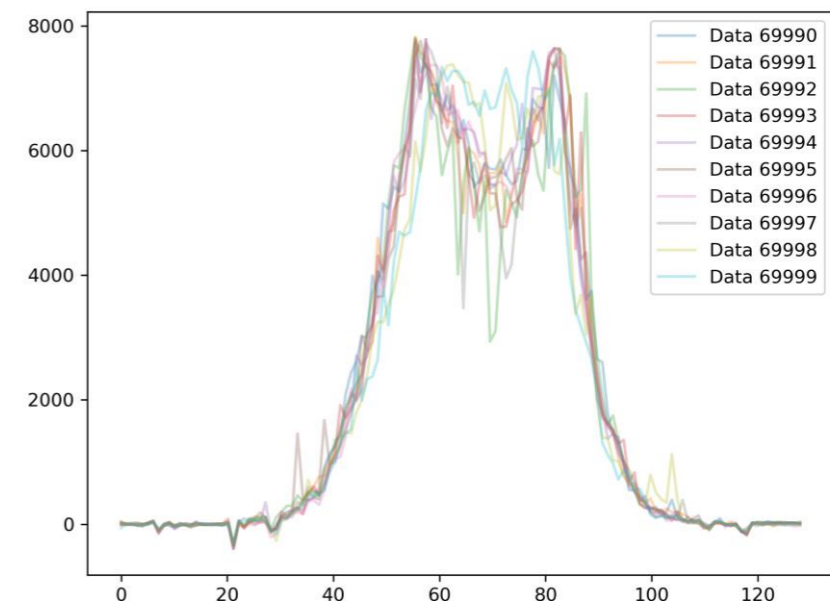
# Is There Saturation?

- Tested using a 300 $\mu\text{m}$  thick Si detector to simulate a future SiC LGAD.
- Further need to increase dynamic range  $\rightarrow$  Build attenuator (planned 26 dB attenuation  $\rightarrow$  70 dB tunable range).

252.7 MeV, Good case:  
Beam profile visible



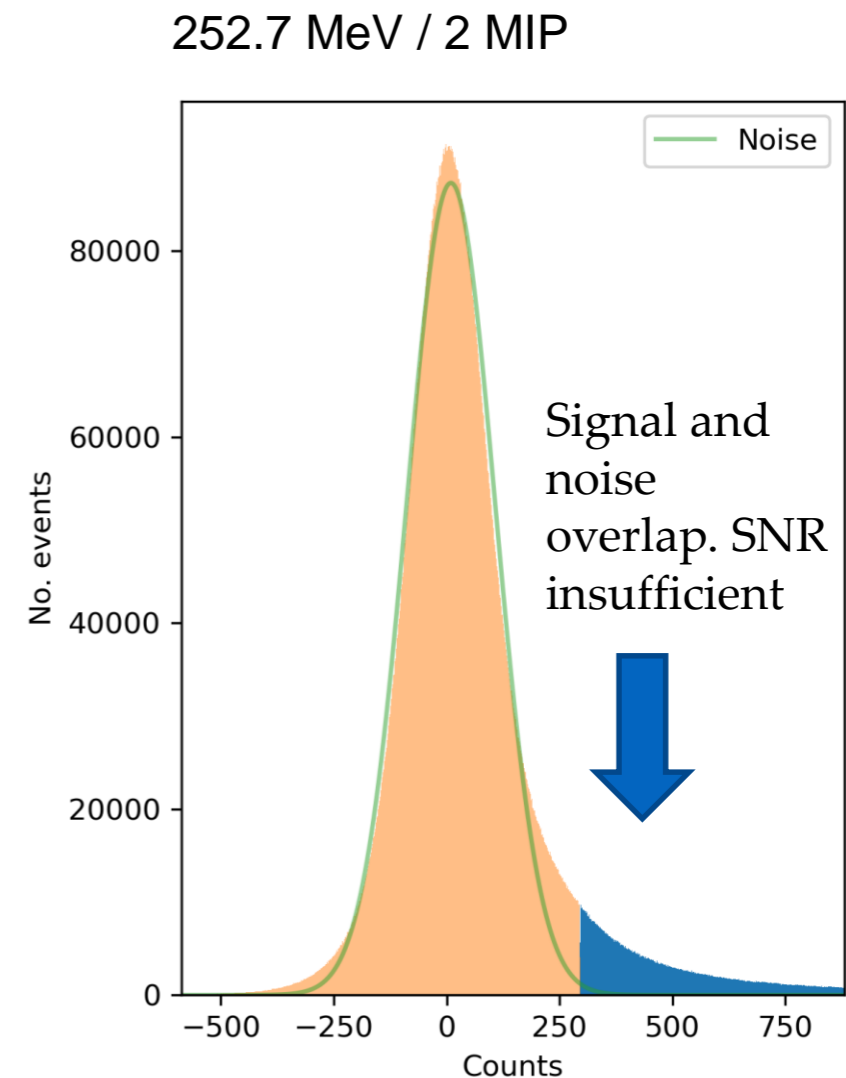
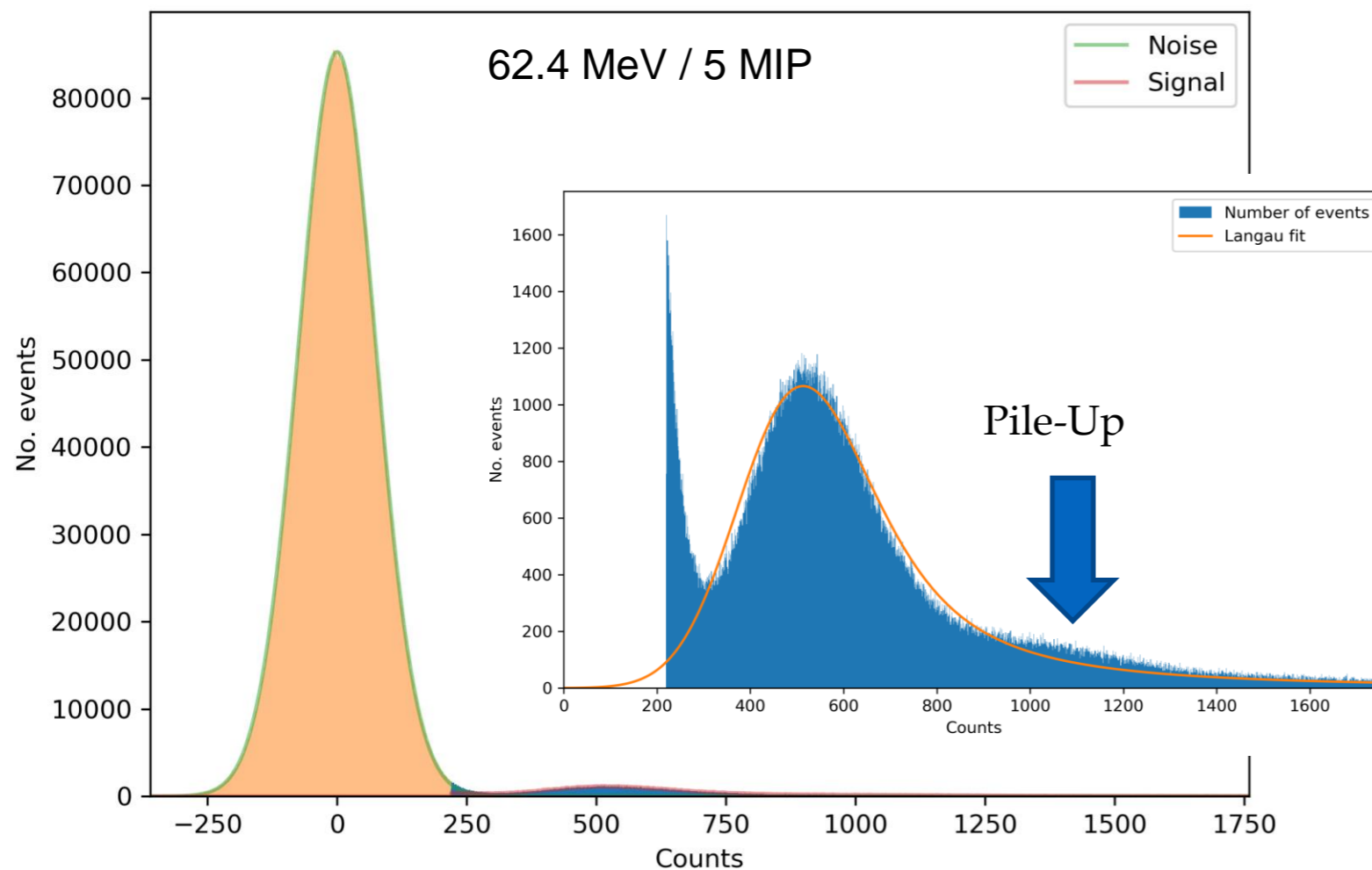
252.7 MeV, Bad case:  
Frontend saturates





# Single Particle Detection

- 50  $\mu\text{m}$  thick SiC diode
- 3x3 mm<sup>2</sup> pad
- One channel only
- Noise 2500 electrons / sample



# Summary

- A 128 channel strip detector frontend was built using COTS
- Using a 50 $\mu\text{m}$  SiC pad detector, single particles can be detected; SNR needs improvement
- Using a 300 $\mu\text{m}$  Si detector, beam profiles at clinical particle rates (e.g. 1GHz Protons) were measured. Rare cases of saturation were observed.

# Outlook

- Improve SNR
  - Improve noise suppression from HV, Improve electronics to reduce background noise from 1700-2500 electrons/sample towards 1000 electrons/sample
  - Improve signal intensity from the detector: Thicker diode or LGAD structure
- Improve dynamic range by adding a switchable attenuator
- Continue work SKY130A IP, parts will be open sourced



ÖAW

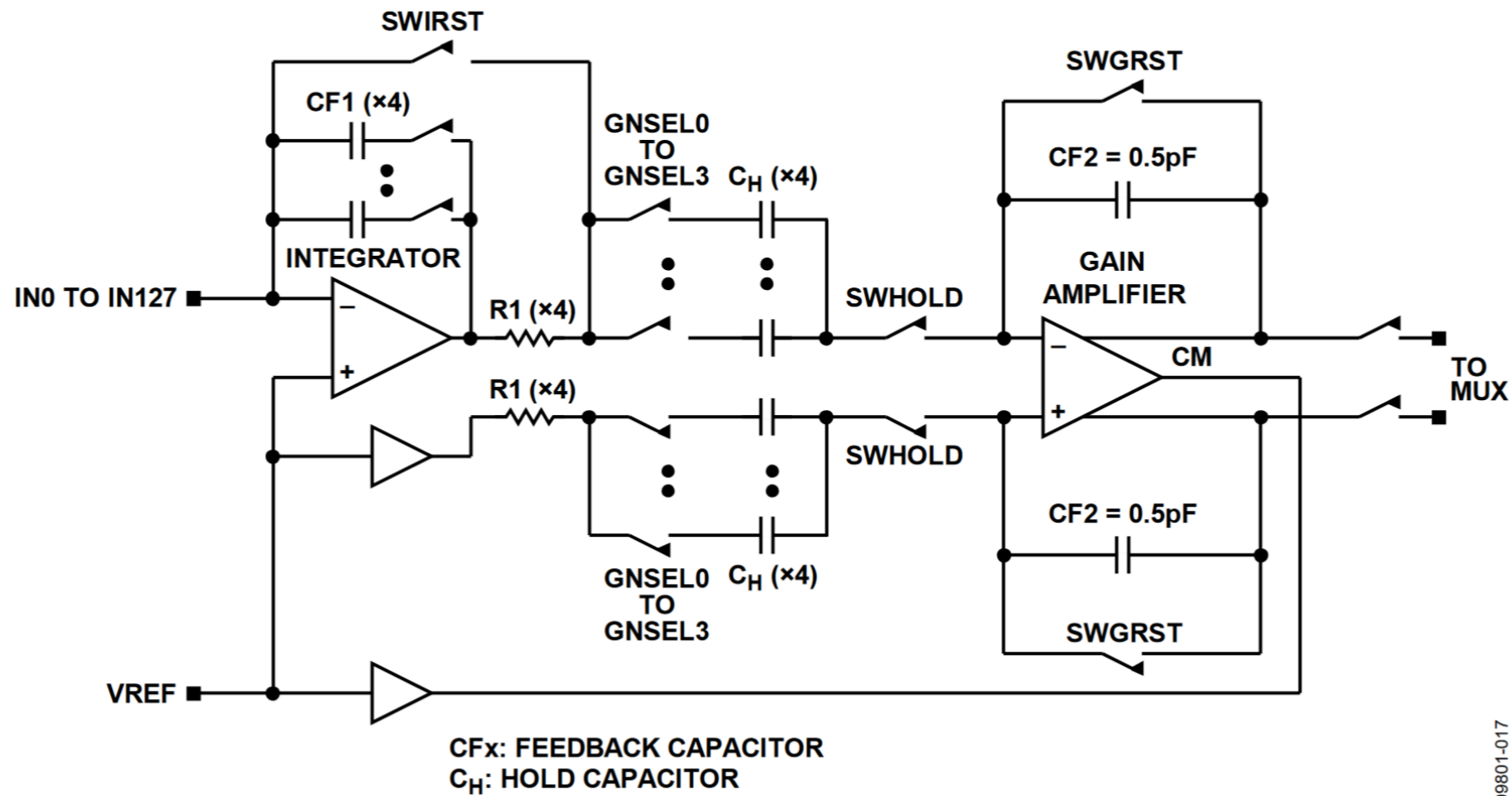
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ACADEMY OF  
SCIENCES



**Thank you for your attention!**

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# Readout



# Readout

