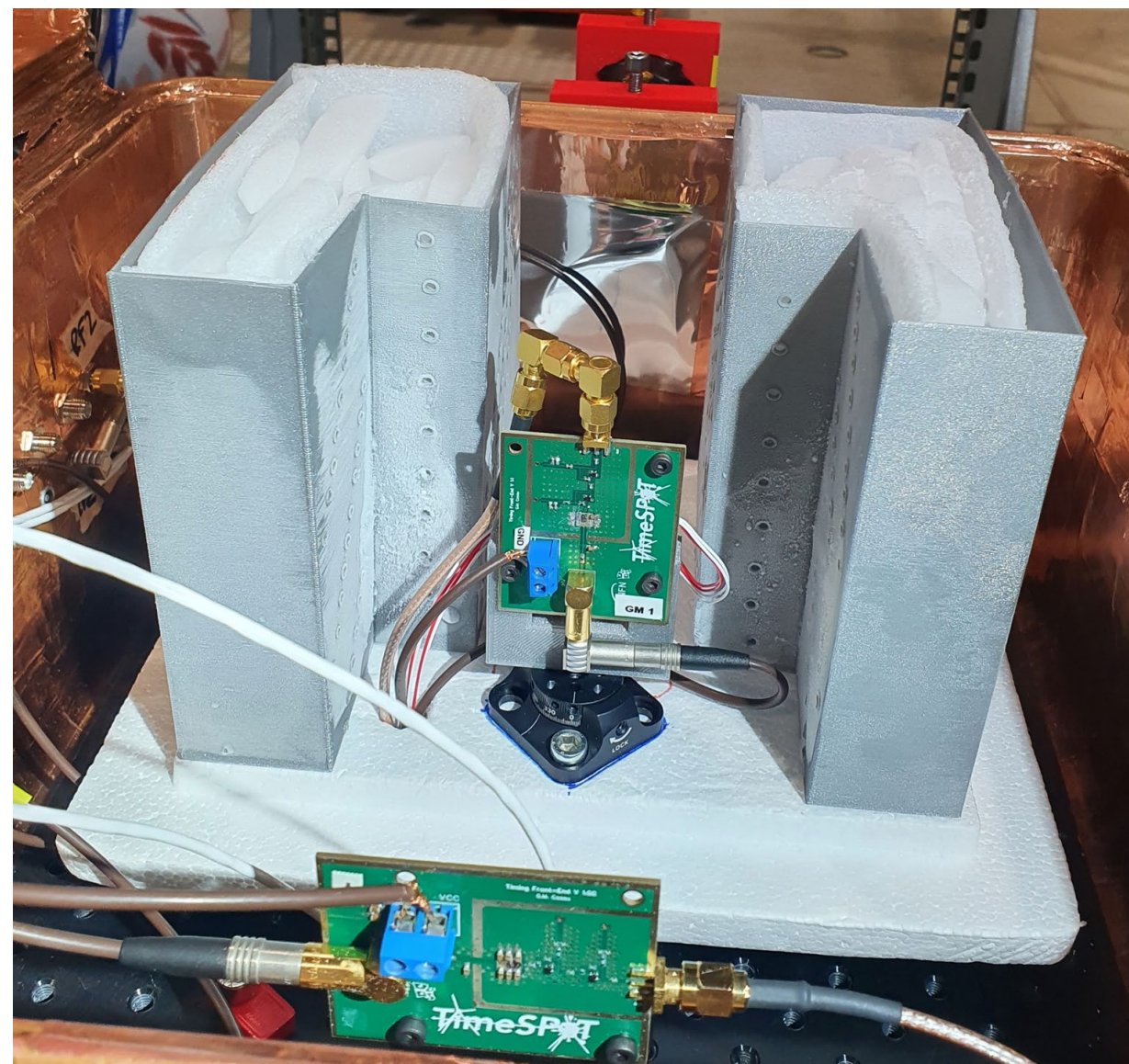




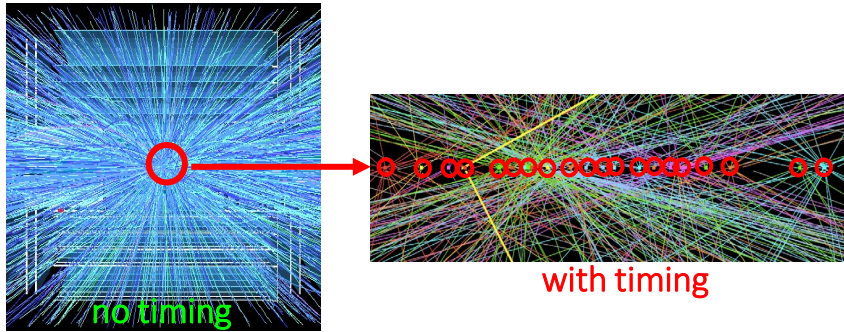
# Tests on radiation hardness of 3D-trench silicon sensors

F. Borgato, M. Boscardin, D. Brundu, A. Cardini, G.M. Cossu, G.-F. Dalla Betta, M. Garau, L. La Delfa, A. Lampis, A. Lai, A. Loi, M. Obertino, S. Ronchin, G. Simi, S. Vecchi



18th Trento Workshop on Advanced Silicon Radiation Detectors  
1<sup>st</sup> March 2023

# 3D-trench silicon pixel sensors for HEP experiments



To cope with the **very high instantaneous luminosity** in the current HEP experiments, detectors are required to have **very good spatial resolution, time resolution and high radiation hardness at the same time!**

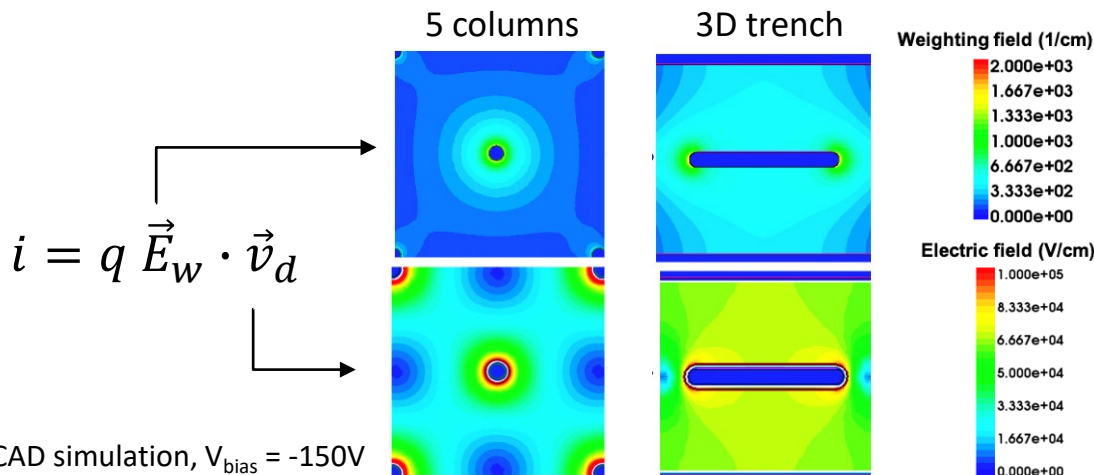
e. g. LHCb VELO requirements for Upgrade II:

- Radiation hardness  $10^{16} - 10^{17}$  1 MeV  $n_{eq}/cm^2$
- $\sigma_t \approx 50$  ps per hit,  $\mathcal{O}(20ps)$  per track
- $\sigma_s \approx 10$   $\mu m$

3D sensors are a very promising option to satisfy these requirements



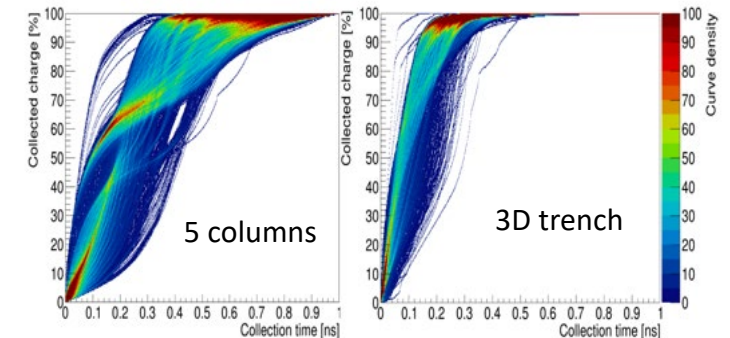
## Optimization of the electrodes geometry for timing



Electric and weighting field maps much more uniform in the trench geometry

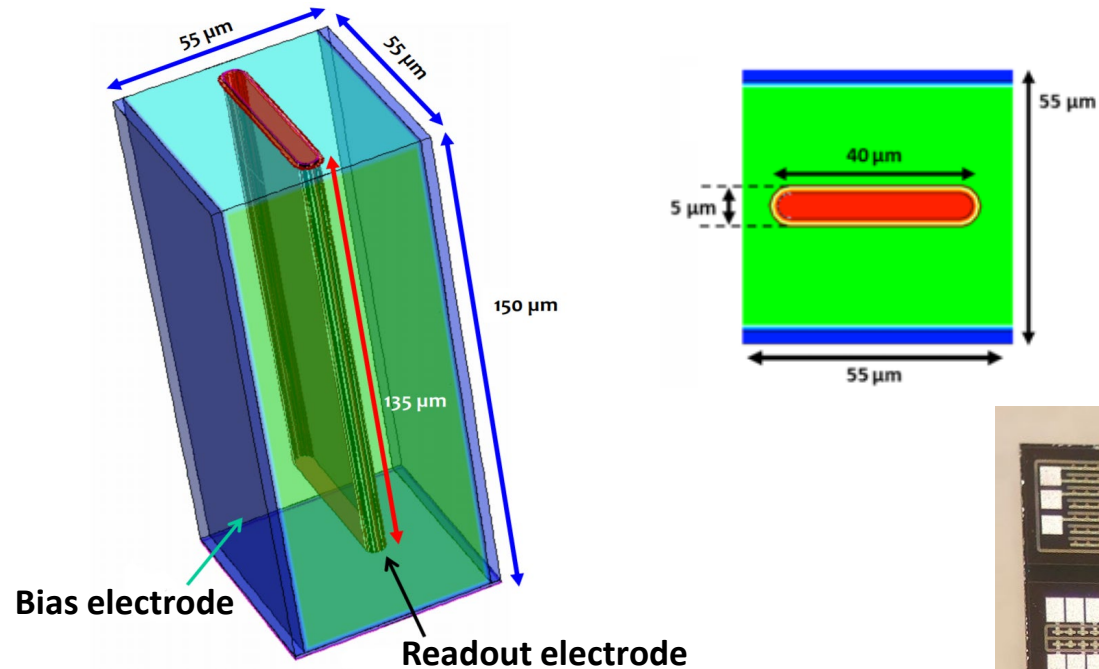
**Faster and more uniform charge collection time in the 3D trench geometry**

Simulated **charge collection curves** for MIPs uniformly crossing a pixel over its active area

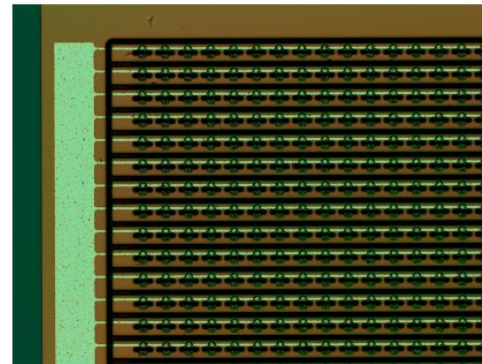
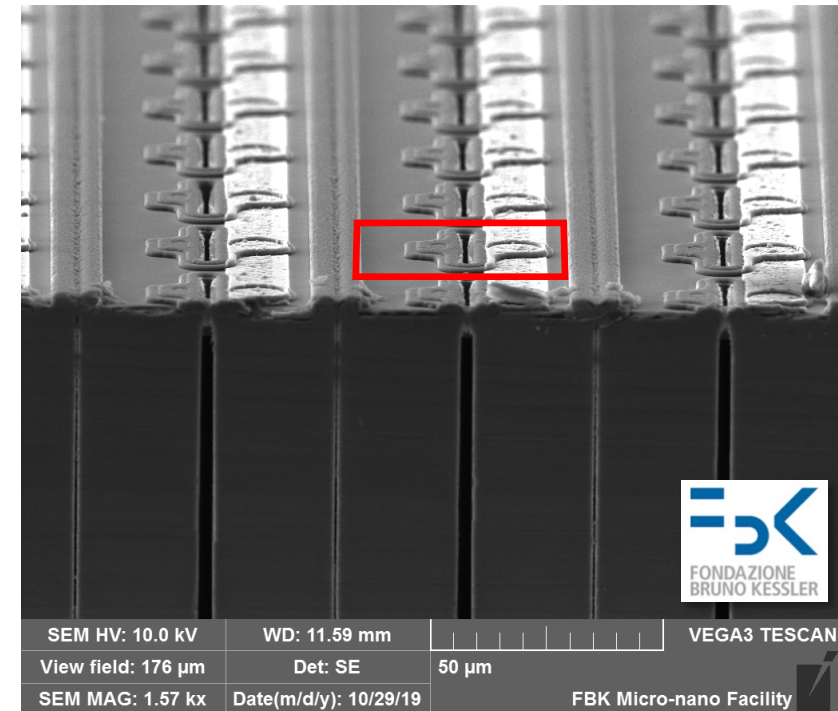
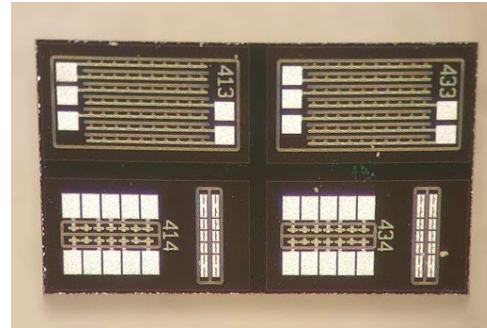


# The sensors

*TIME and SPace real-time Operating Tracker*



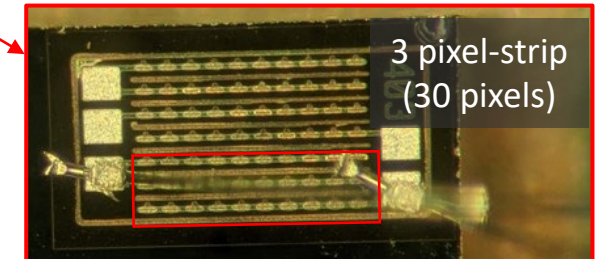
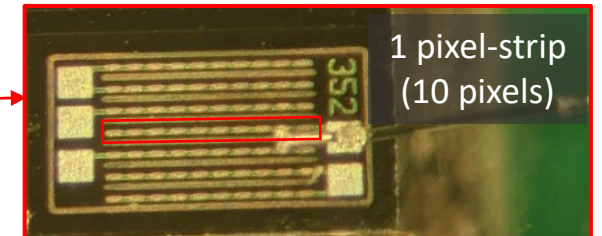
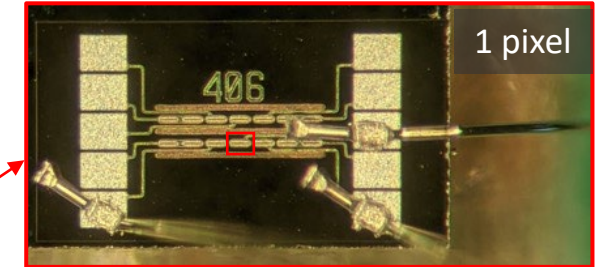
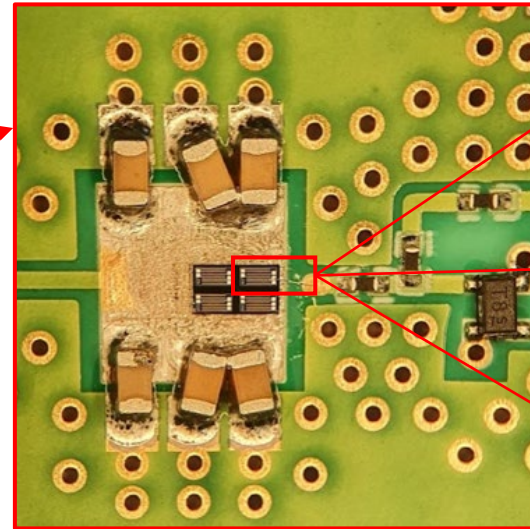
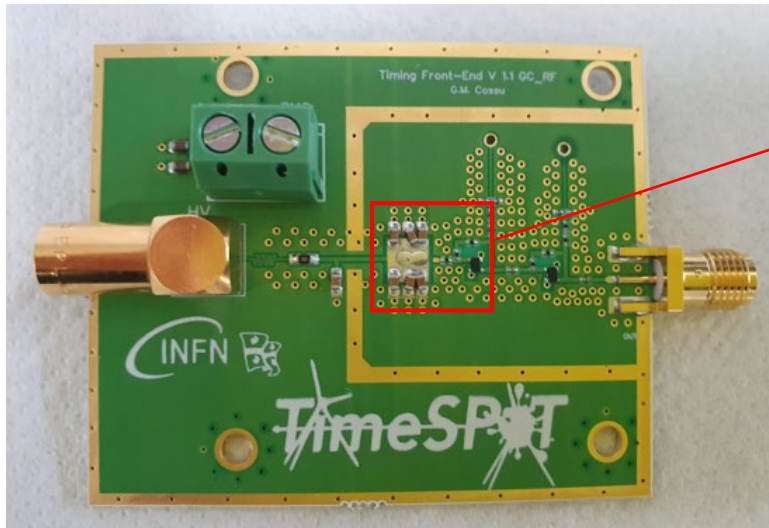
- 55x55  $\mu\text{m}^2$  pixels
- 40  $\mu\text{m}$  long n++ trench placed between continuous p++ trenches used for the bias
- 150  $\mu\text{m}$  active thickness
- Collection electrode 135  $\mu\text{m}$  deep



- Two batches of TimeSPOT sensors were produced in 2019 and 2021 at Fondazione Bruno Kessler (FBK, Trento, Italy)
- Several devices designed and fabricated (single and double pixels, 10 pixel-strips, various pixel matrices, etc.)

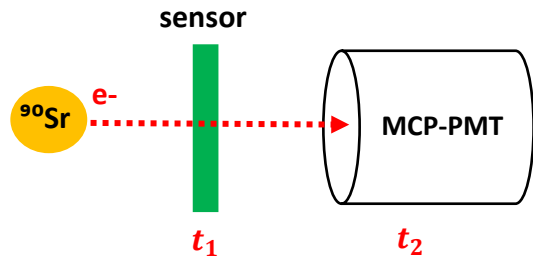
# 3D-trench sensors characterization

- **Different test structures** characterized: single pixels, pixel-strips (10 or 30 pixels)
- Single-channel custom-made Front-End Electronics boards featuring a two-stage transimpedance amplifier made with fast SiGe BJTs

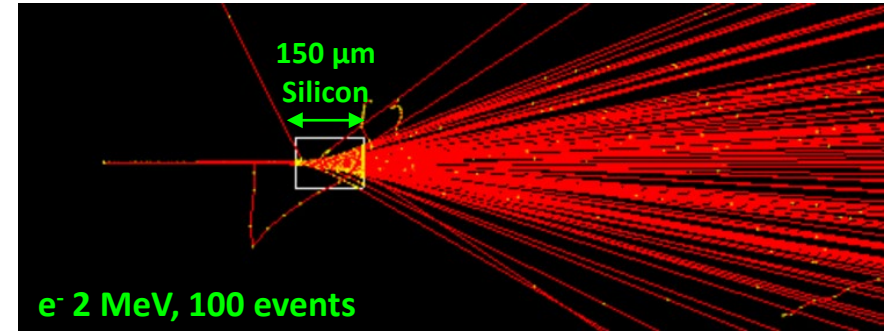


- In this talk I will focus on **highly irradiated TimeSPOT sensors** characterization, comparing the results with those obtained for non-irradiated sensors
- Laboratory and beam tests characterizations

# Laboratory setup with $^{90}\text{Sr}$ source



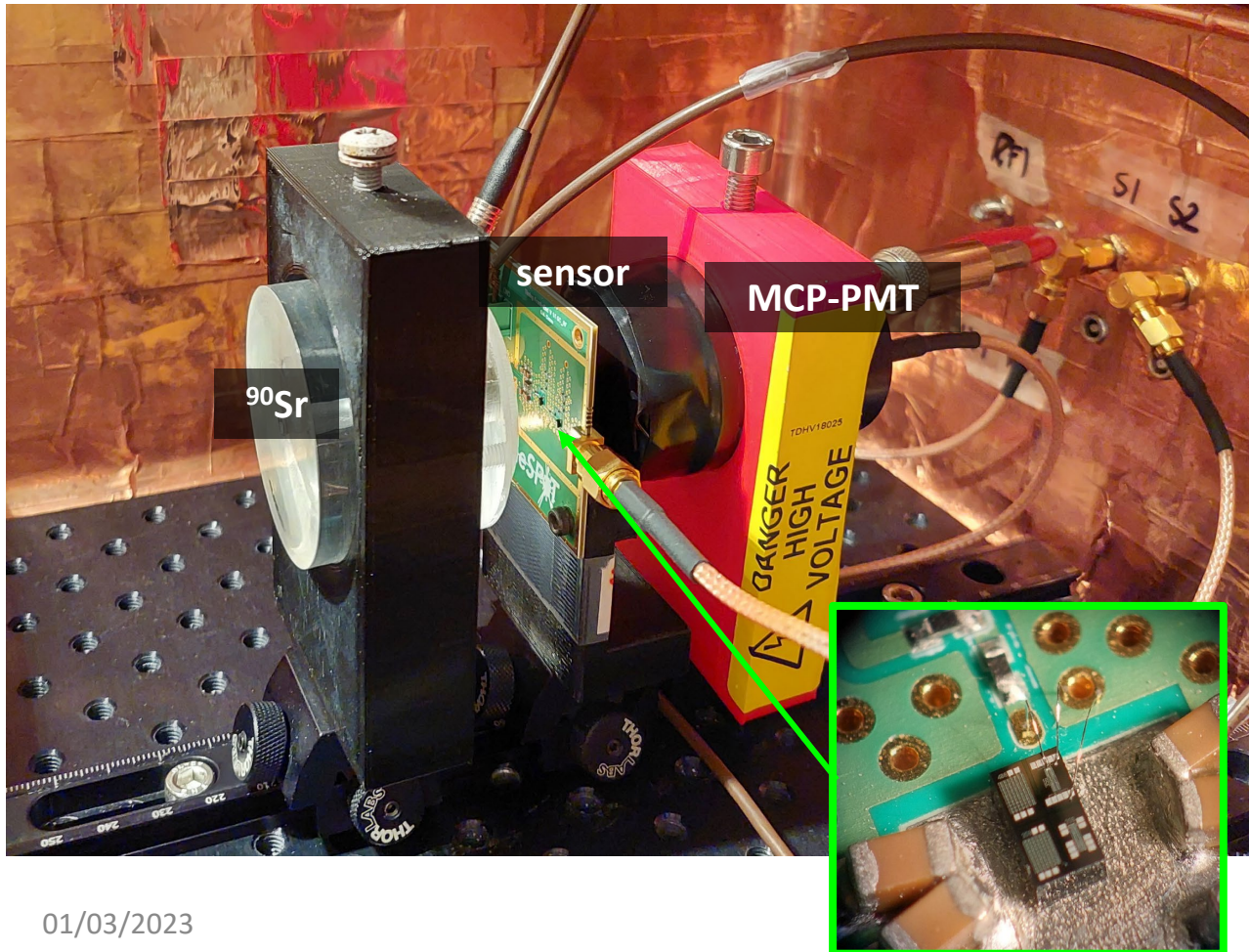
$^{90}\text{Sr}$   $\beta^-$  radioactive source, emitting electrons with energy in the range (0.5-2.2) MeV



The **multiple scattering** in silicon at these energies is an important effect



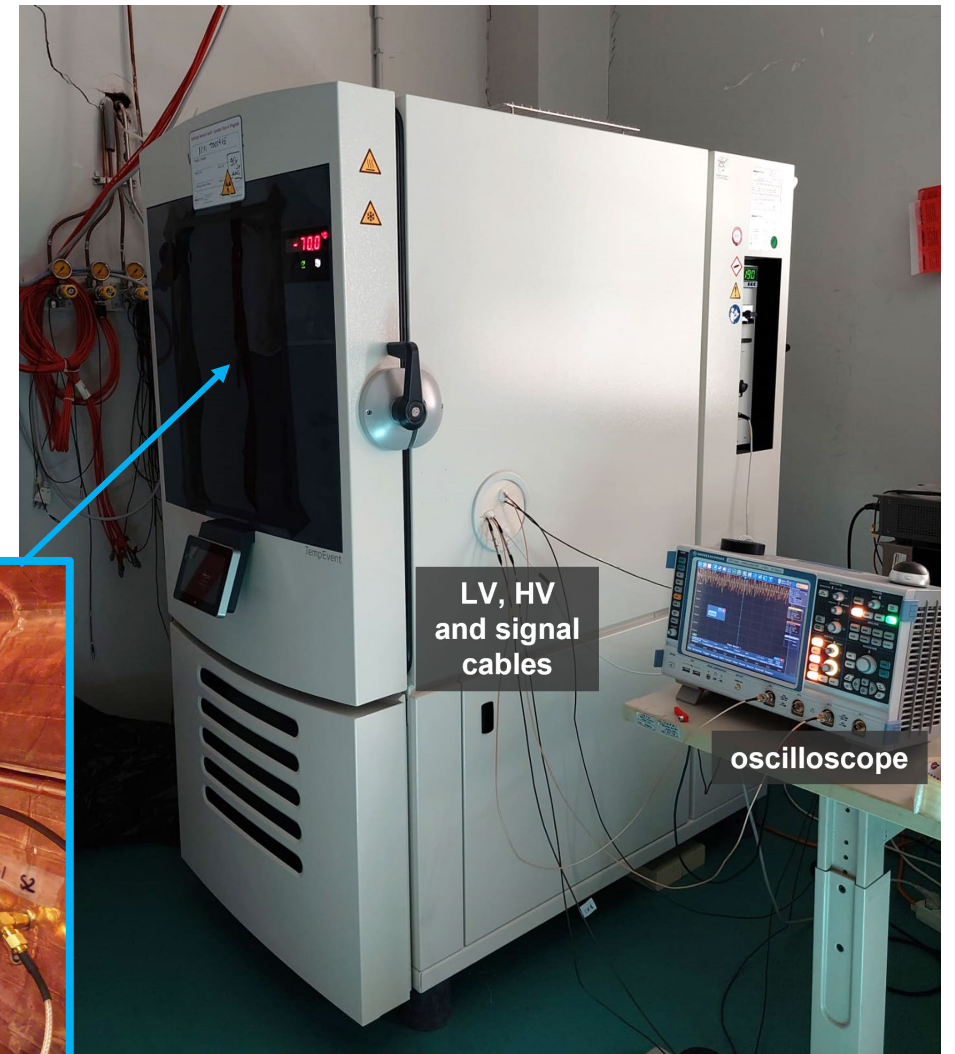
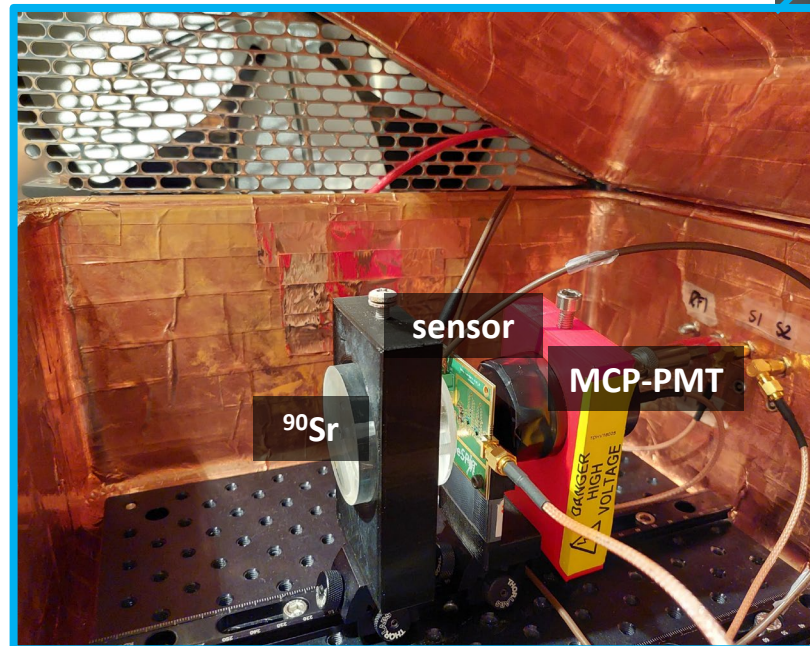
- This setup with the  $^{90}\text{Sr}$  source allows to measure only an **upper limit** of the **time resolution** - about twice that one measured at the test beam
- However, it allows to make **preliminary tests** in **laboratory** and to compare different test structures performance



# Highly irradiated TimeSPOT sensors

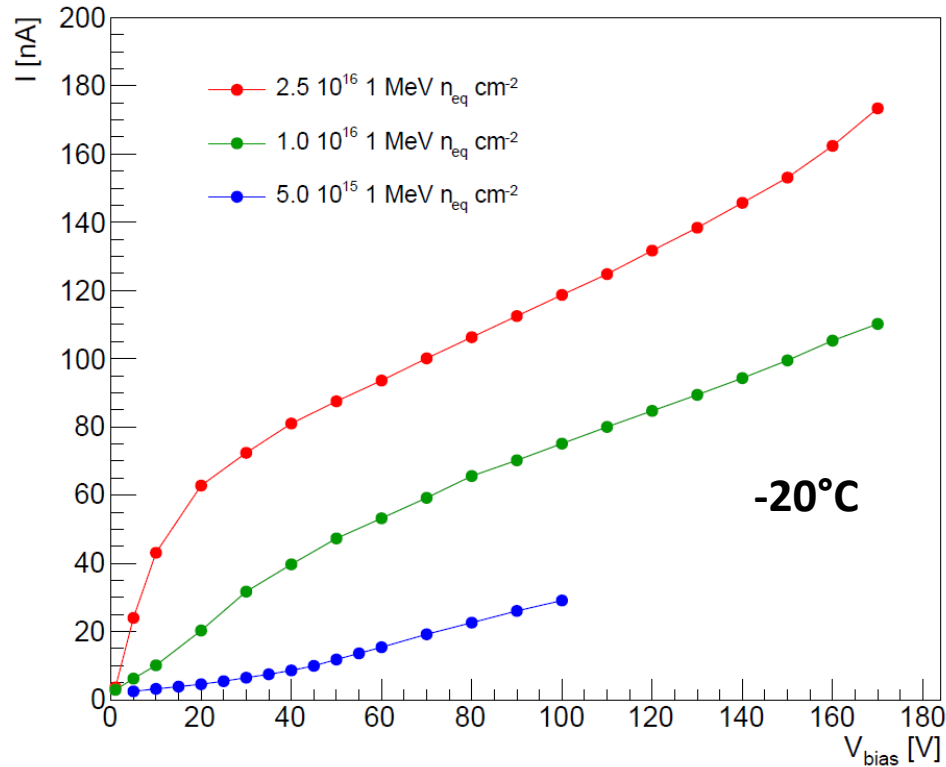
- **Irradiation** of TimeSPOT sensors (1<sup>st</sup> and 2<sup>nd</sup> batch) with **neutrons** in the TRIGA Mark II reactor of Institut Jožef Stefan in **Ljubljana** (Slovenia)
- **Up to a fluence of  $2.5 \cdot 10^{16}$  1 MeV  $n_{eq}/cm^2$**  (max irradiation fluence of the VELO Upgrade 2 detector  $6 \cdot 10^{16}$  1 MeV  $n_{eq}/cm^2$  without modules replacement every year)
- It is necessary to operate irradiated sensors at **low temperature** to reduce the leakage current
- **Preliminary characterizations in the laboratory**

$^{90}\text{Sr}$  source setup inside a **climatic chamber** to cool down the irradiated sensors and reduce, in this way, the leakage current



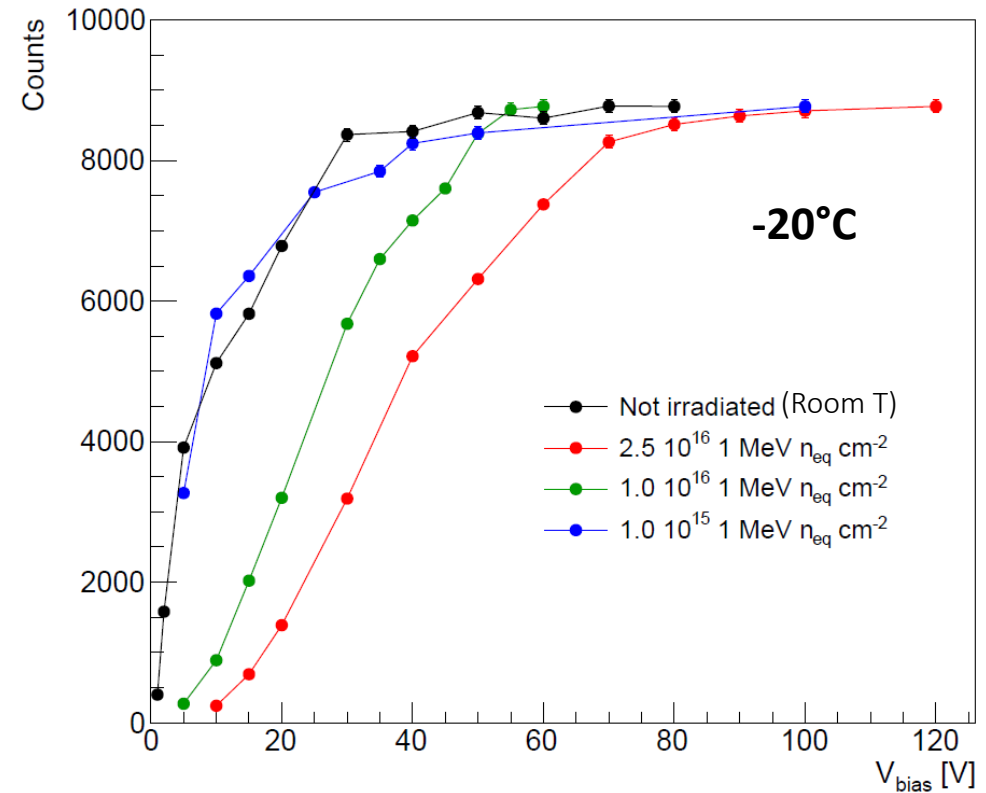
# Laboratory characterization of irradiated TimeSPOT sensors

## IV curves (single-pixels)



Leakage current increases with the irradiation fluence

## Events rate VS bias voltage (pixel-strips)



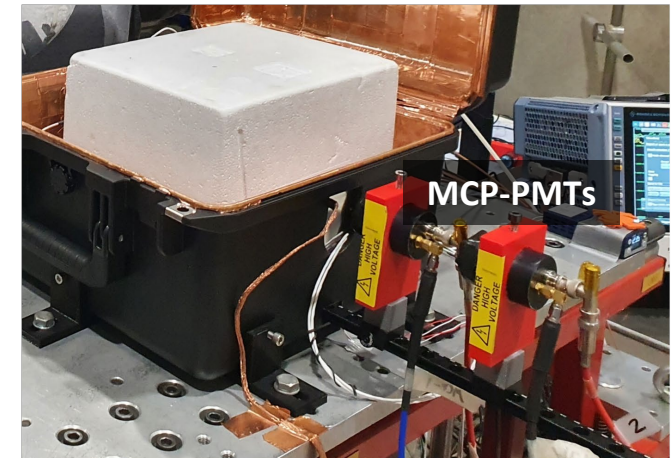
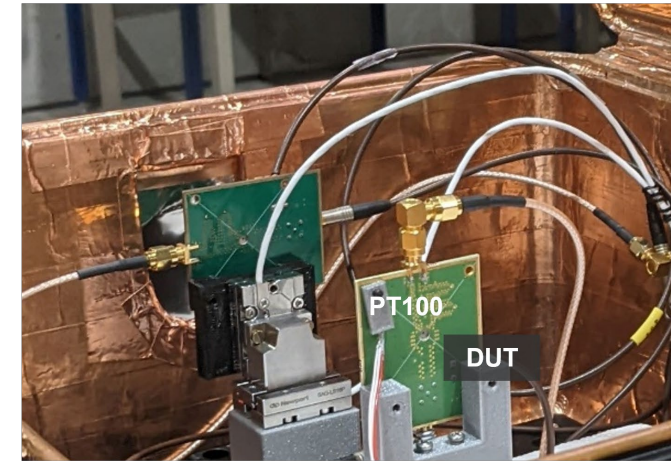
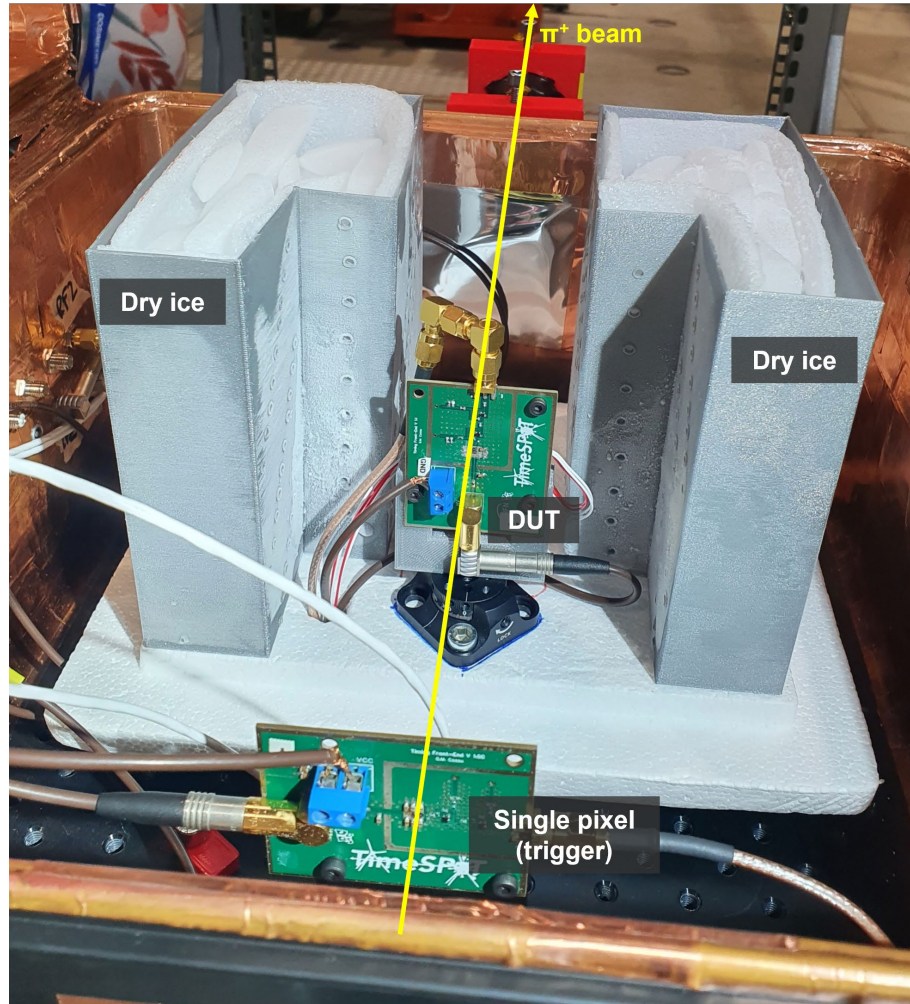
**Trigger at fixed threshold**, slightly above the noise, and **events count** in a 30s time interval.

**First indication** that it is **necessary to increase the bias voltage** (few tens of volts) applied to irradiated sensors to recover the performance before irradiation – because of the depletion voltage increase

# Test beam of irradiated sensors

Test beam made in **May 2022** at CERN SPS/H8 beamline, **180 GeV/c positive pions beam**

- **DUT outside the trigger** and can be rotated
- **Piezoelectric stages to precisely align** the two 3D structures with beam, all mounted in a RF-shielded box
- **Dry ice**, allows to keep the irradiated sensor under test in the range of temperature **(-40,-20)°C**, monitoring with a PT100 sensor
- **2 MCP-PMTs** as time reference of the setup with a measured accuracy of **3-4 ps**
- **DAQ** with an **8 GHz bandwidth 20 GSa/s oscilloscope**
- **Time resolution and efficiency measurements**

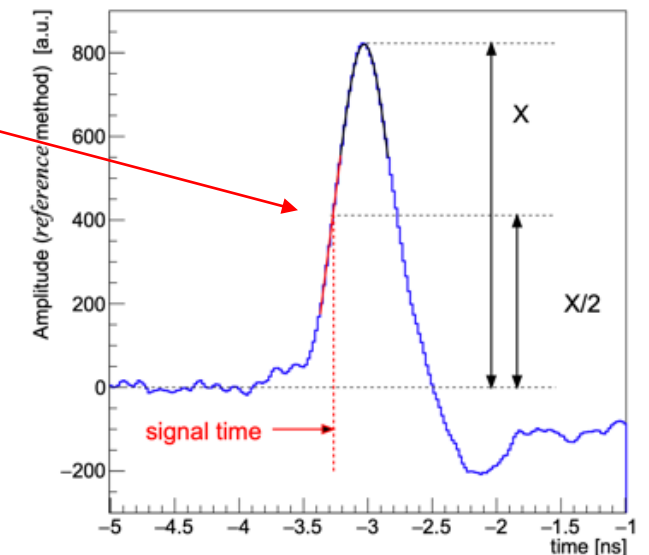
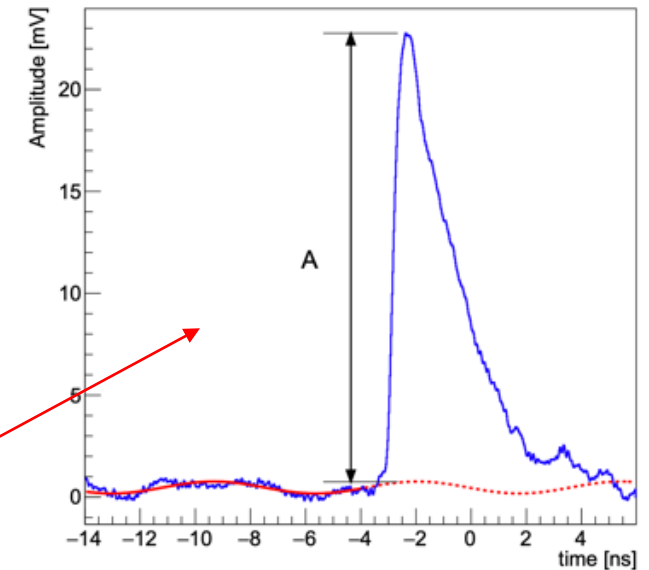




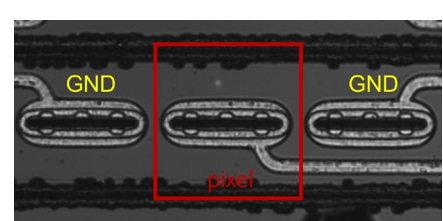
# Waveforms analysis

For each sensor's waveform – in both laboratory and test beam data analysis:

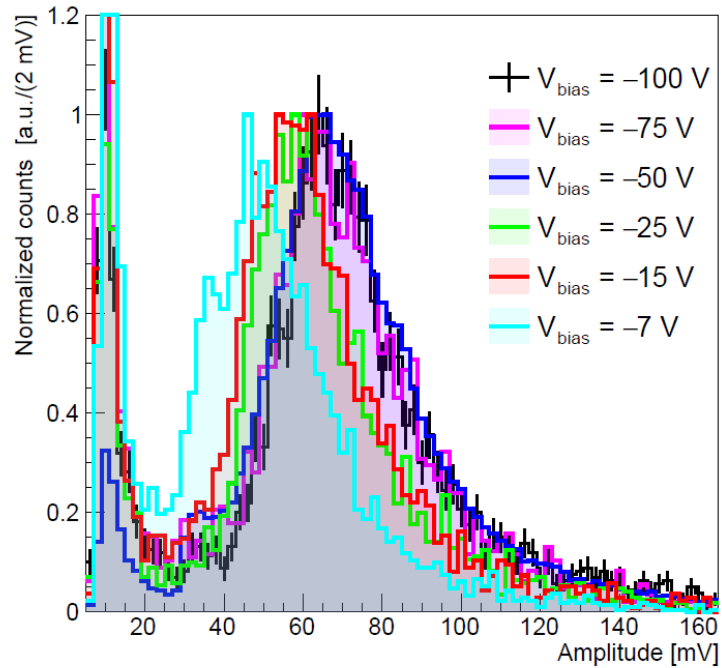
- Signal baseline (red-dashed line) is evaluated on an event-by-event basis
- The **signal amplitude  $A$**  is measured (w.r.t. to the event baseline)
- **Signal time of arrival** evaluated with a constant fraction algorithm, the **Reference method**: subtract each waveform from a delayed (by about half of the signal rise time) copy of itself, then on the resulting signal we trigger at  $X/2$  height



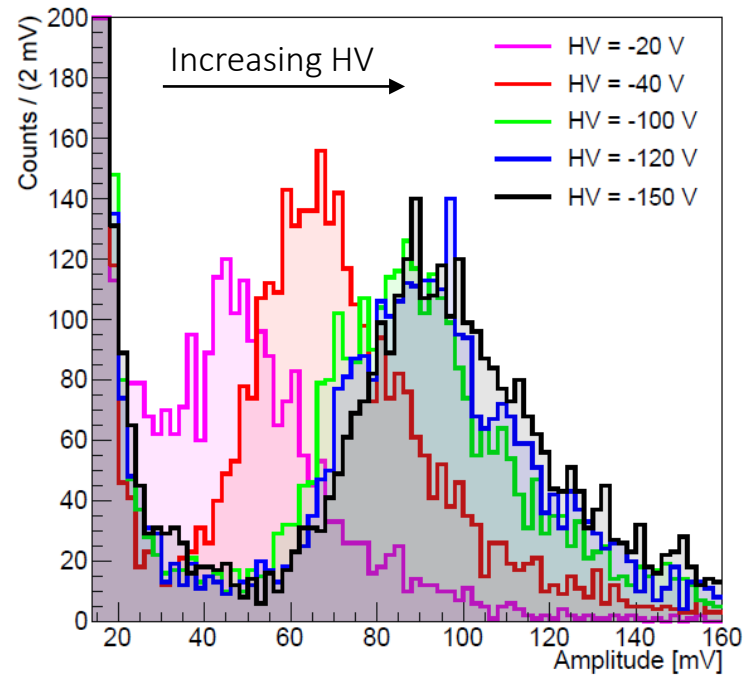
# Single pixel – amplitude distributions



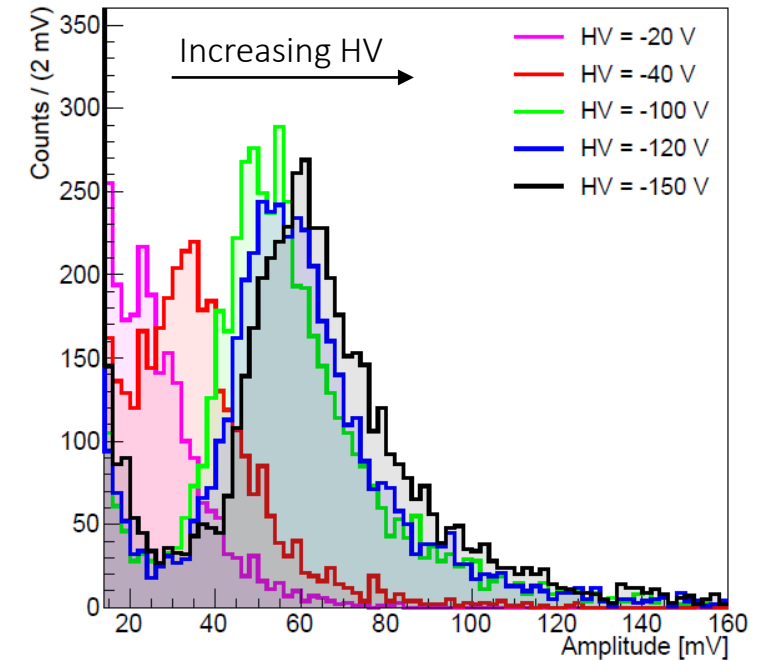
non-irradiated



$1 \cdot 10^{16} 1 \text{ MeV } n_{eq} / \text{cm}^2$



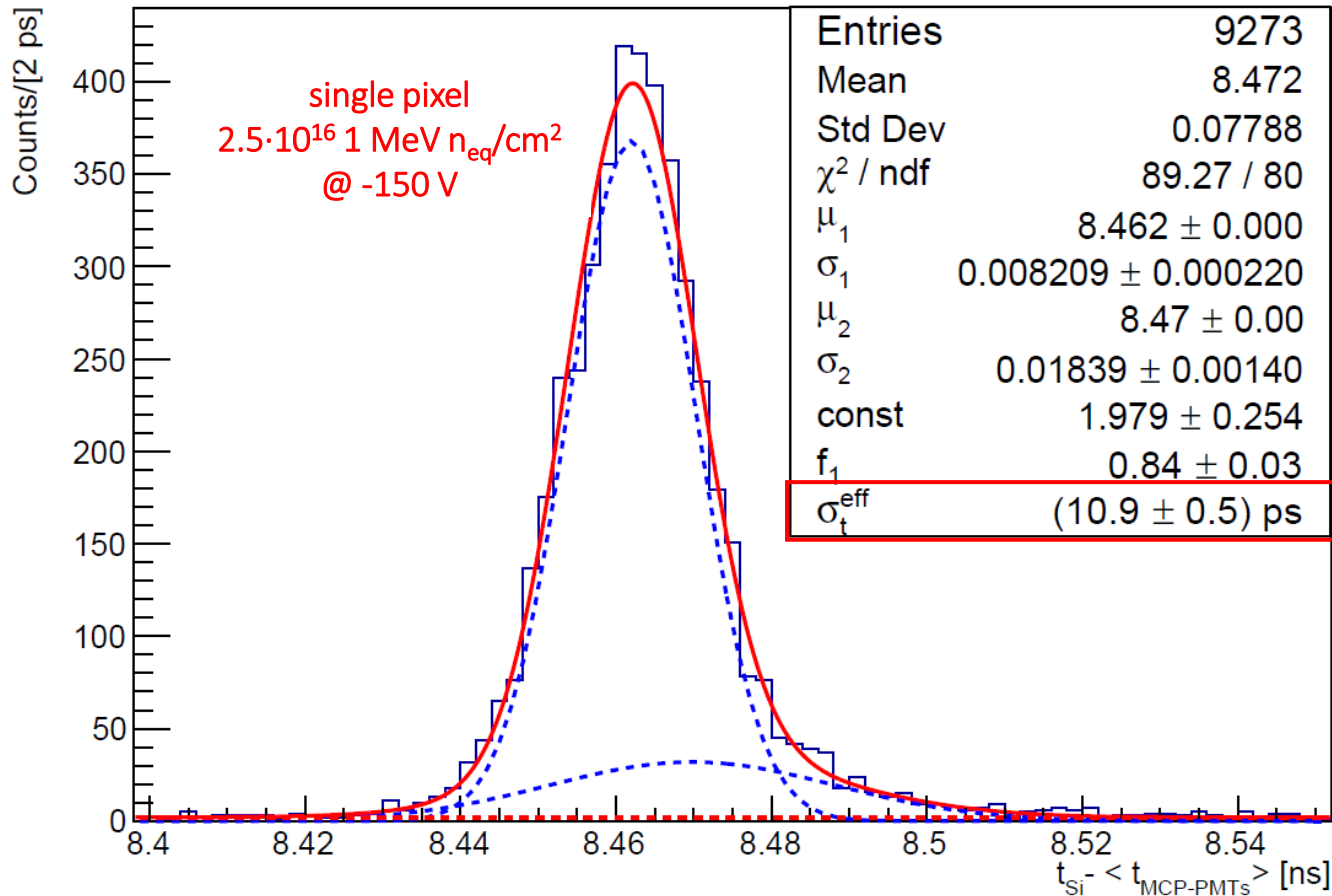
$2.5 \cdot 10^{16} 1 \text{ MeV } n_{eq} / \text{cm}^2$



- Very good performance of the **non-irradiated** sensor even at low  $V_{bias}$
- A **slightly larger bias voltage** is required to recover the signal amplitude for **irradiated sensors** – indication of good functioning also after high radiation fluence exposition

# Irradiated single pixels – time resolution

$$\Delta t = t_{\text{single-pixel}} - \langle t_{\text{MCP-PMTs}} \rangle$$



Two Gaussian fit of the time distribution to include late signals contributions + a constant modelling the background

$\sigma_{\text{eff}}$  is the standard deviation of the mixture distribution of the two Gaussians

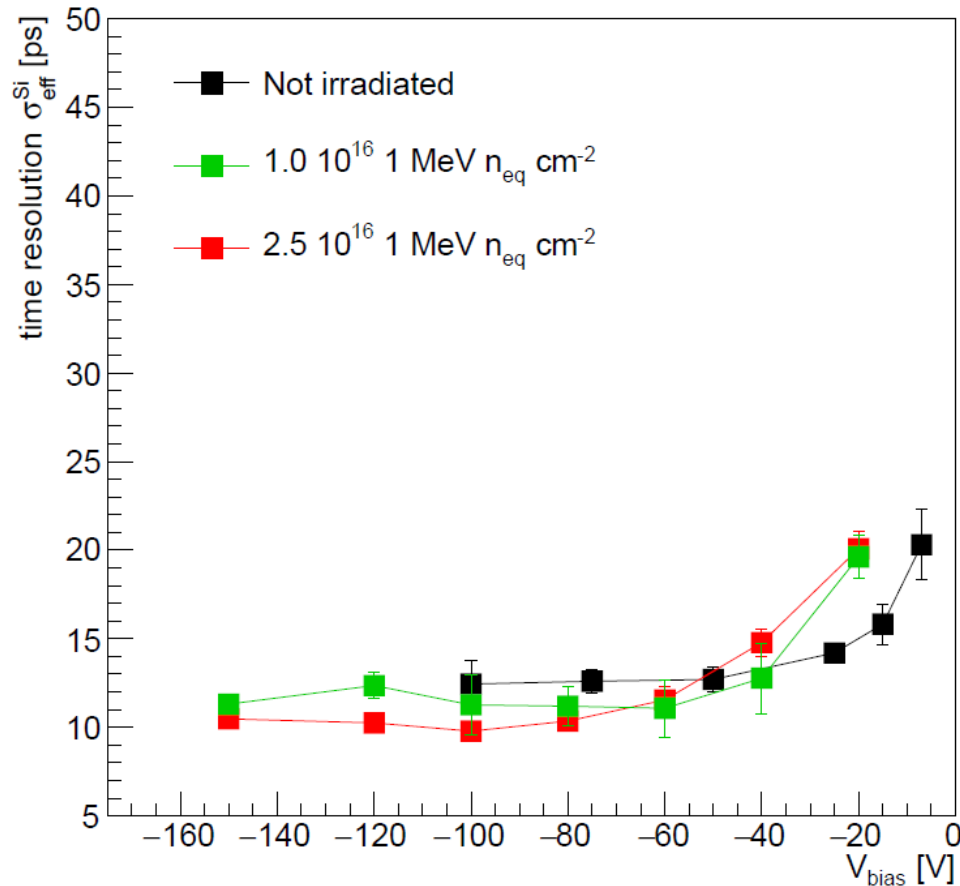
$$(\sigma_t^{\text{eff}})^2 = f_1(\sigma_1^2 + \mu_1^2) + (1 - f_1) \cdot (\sigma_2^2 + \mu_2^2) - \mu^2$$

where  $f_1$  is the fraction of the Gaussian core and  $\mu$  is defined as

$$\mu = f_1\mu_1 + (1 - f_1) \cdot \mu_2$$

# Irradiated single pixels – time resolution

Results obtained with a constant fraction based algorithm - *Reference* method



- **Excellent time resolution measured also on irradiated single pixels**
- Slightly better results on irradiated sensors w.r.t. non-irradiated one (also in laboratory measurements)

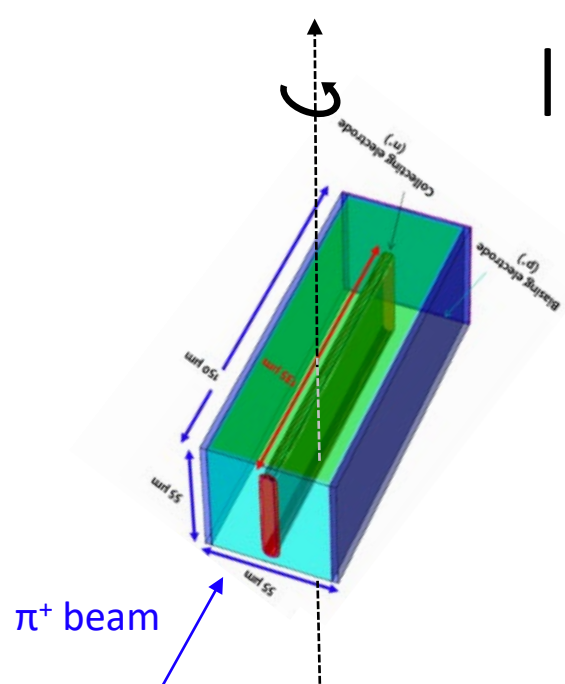


Possible explanations:

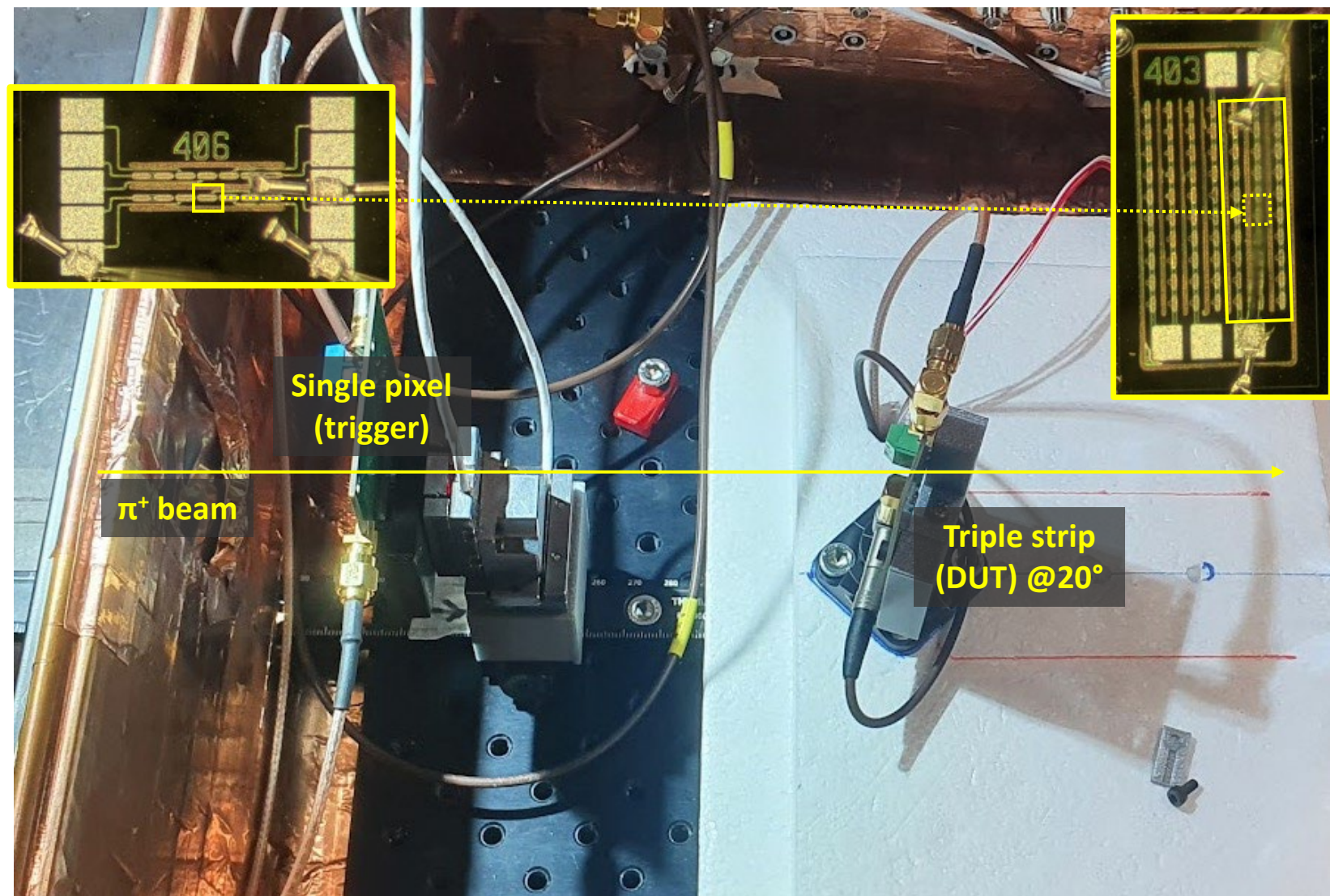
- 1) At lower temperatures the timing performance improves (transistor gain) – verified by measuring the non-irradiated pixel performance at low temperature
- 2) The FEE boards have a slightly different gain

**First time resolution measurements of irradiated TimeSPOT sensors** have shown an excellent time resolution up to a fluence of  $2.5 \cdot 10^{16} \text{ 1 MeV } n_{\text{eq}} / \text{cm}^2$

# Irradiated sensors – efficiency



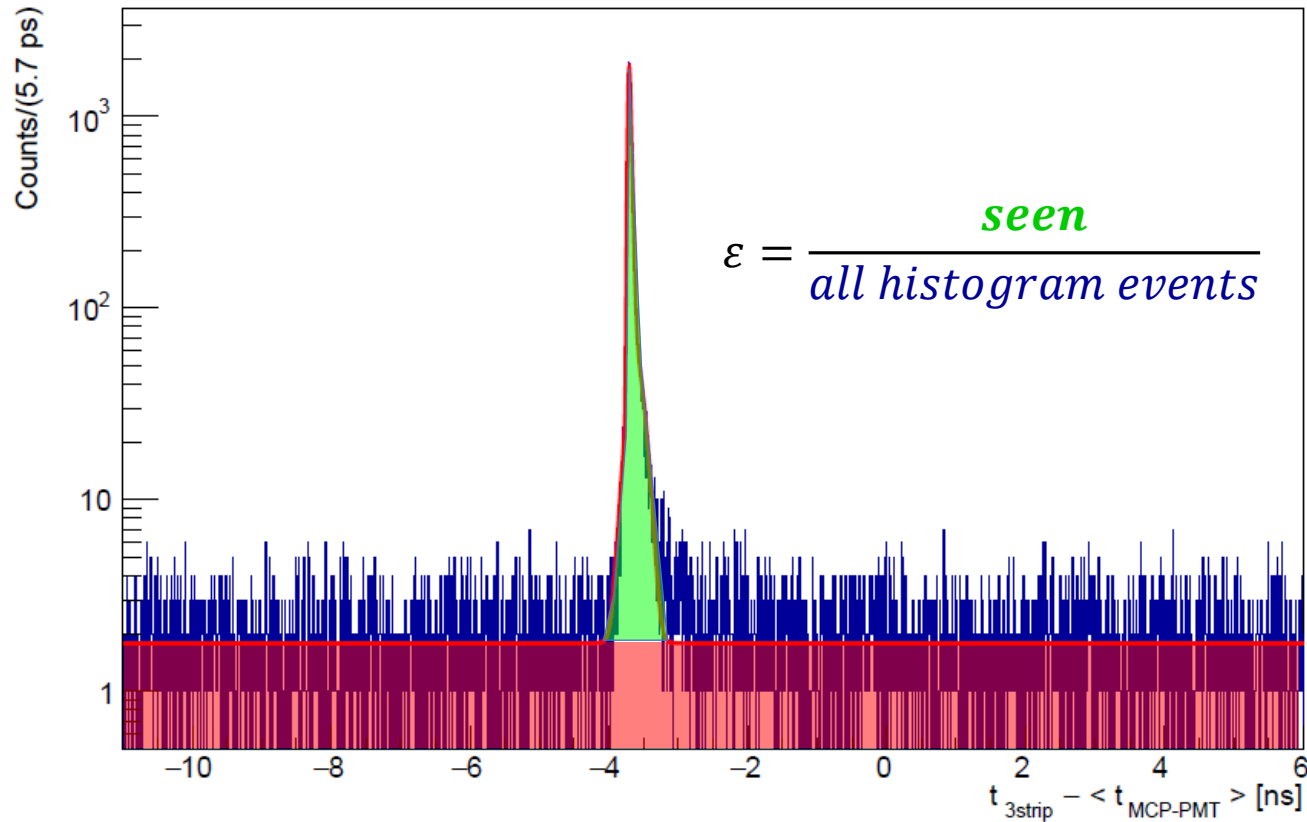
- **Trenches** (5 μm wide) are **non-active** volumes, channeled particles will not be detected
- **Tilt the sensors** with respect to normal incidence should allow to **recover geometrical efficiency**
- **Trigger on one pixel** (55 μm x 55 μm, on piezos) centered on a triple strip (165 μm x 550 μm, DUT) and **counting the fraction of signals seen in the triple strip** (on a single FE channel)
- Rotate the DUT around the trench direction



# Irradiated sensors – efficiency

Geometrical efficiency measurement method:

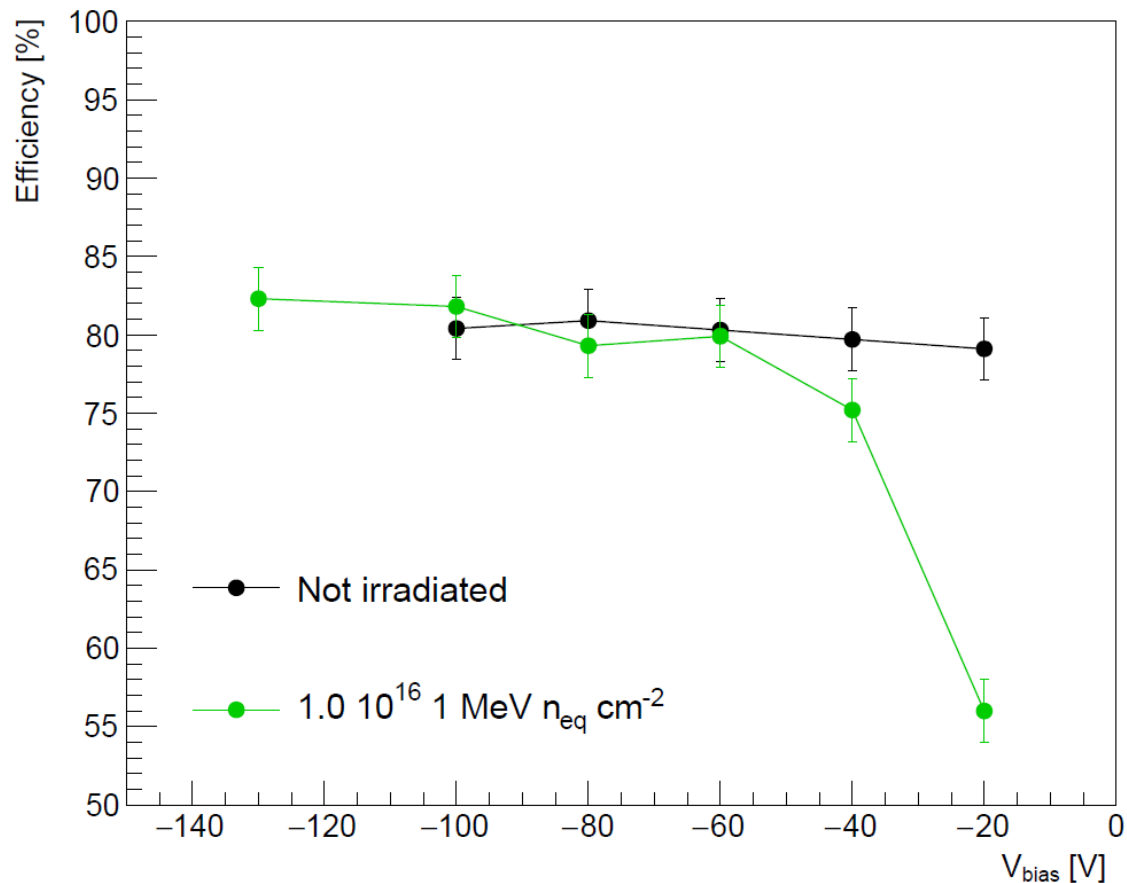
Time distribution of the triple-strip signals w.r.t. the time reference



- Fit of the **peak** + the **background**
- The events under the peak are the events seen by the triple-strip
- The flat background corresponds to undetected particles
- The *seen* events are calculated by subtracting the background events from the total histogram events

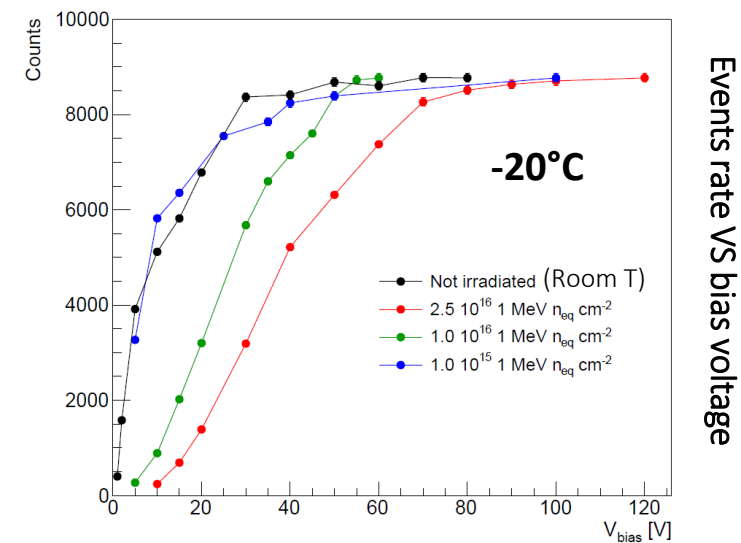
# Irradiated sensors – efficiency

Efficiency VS bias voltage at perpendicular beam incidence (0°)



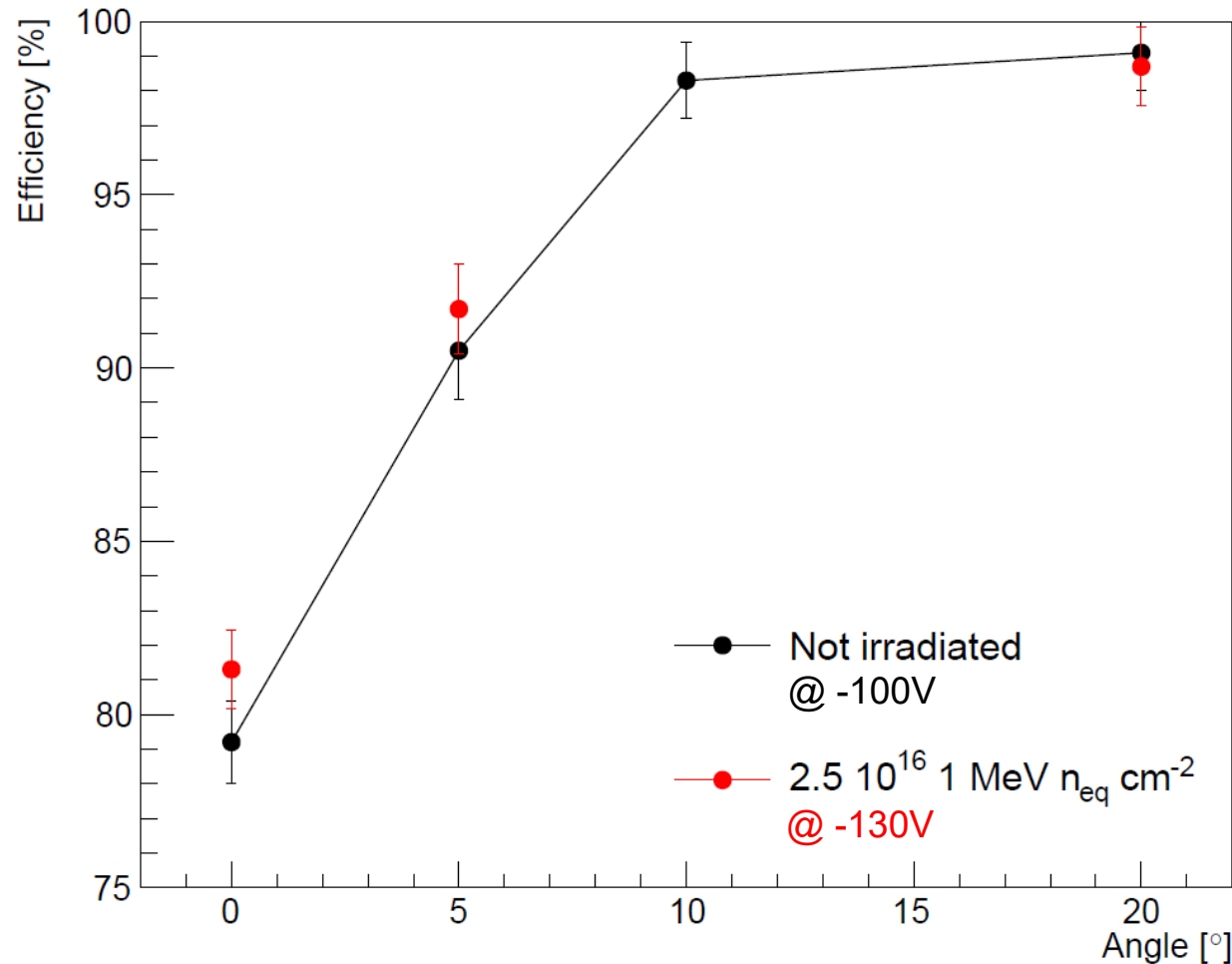
- **Non-irradiated sensor** already efficient at -20 V
- **$1 \cdot 10^{16} \text{ 1 MeV } n_{\text{eq}} / \text{cm}^2$**  triple strip shows an about 30% smaller efficiency at -20 V w.r.t. the non-irradiated one
- Irradiated sensor **efficiency recovery** by increasing the bias voltage

This result is in agreement with the study made with the  $^{90}\text{Sr}$  source



# Irradiated sensors – efficiency

Efficiency VS beam incidence angle



Compatible results obtained for the **non-irradiated** and the **2.5 · 10<sup>16</sup> 1 MeV n<sub>eq</sub> / cm<sup>2</sup>** sensors by increasing the bias voltage of the second by only 30 V w.r.t. the non-irradiated

Almost fully efficient at 20°

$$\varepsilon = 99.1 \pm 1.2 \%$$

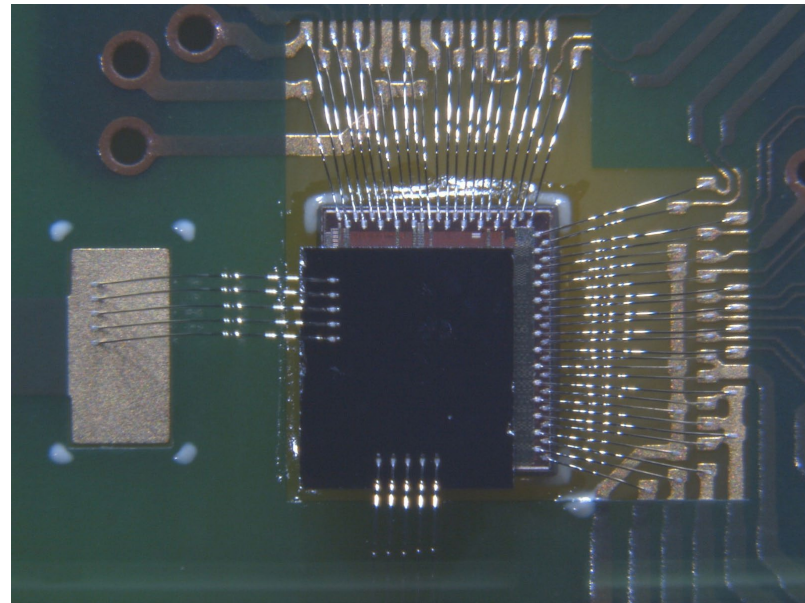
$$\varepsilon = 98.7 \pm 1.1 \%$$

This result, together with the timing measurements, proves for the first time the **good performance of TimeSPOT sensors** also when they are exposed to **high radiation fluences**



# Conclusions

- Characterization of highly irradiated TimeSPOT silicon sensors both in the laboratory and at the test beam
- **Excellent timing performance of irradiated sensors**, compatible with those of non-irradiated sensors, showing a time resolution of **10-12 ps** at **-100V**
- **Efficiency of irradiated sensors** compatible to non-irradiated one, by slightly increasing the bias voltage. At **20°** beam incidence angle about **99% efficiency**
- Radiation tolerance limit not reached yet
- Tests on the Timespot1 ASIC are ongoing (see [A. Loi talk](#))



Additional material

# Time resolution contributions

At a first order simplified analysis, the time resolution of a system sensor + read-out electronics is

$$\sigma_t = \sqrt{\sigma_{tw}^2 + \sigma_{dr}^2 + \sigma_{un}^2 + \sigma_{ej}^2 + \sigma_{TDC}^2}$$

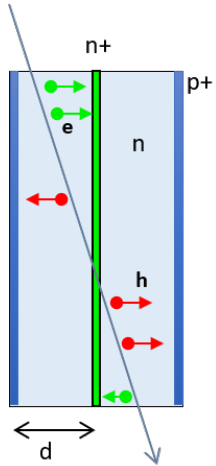
~~$\sigma_{tw}$~~ : signal amplitude fluctuation event by event → time-walk jitter → constant fraction discriminator

~~$\sigma_{dr}$~~ : delta rays → signal amplitude and shape variations → negligible in a 3D sensor

$\sigma_{un}$ : non-uniformities in the charge collecting field and carrier velocities → different signal shape

$\sigma_{ej}$ : noise of the preamplifier used to readout the sensor

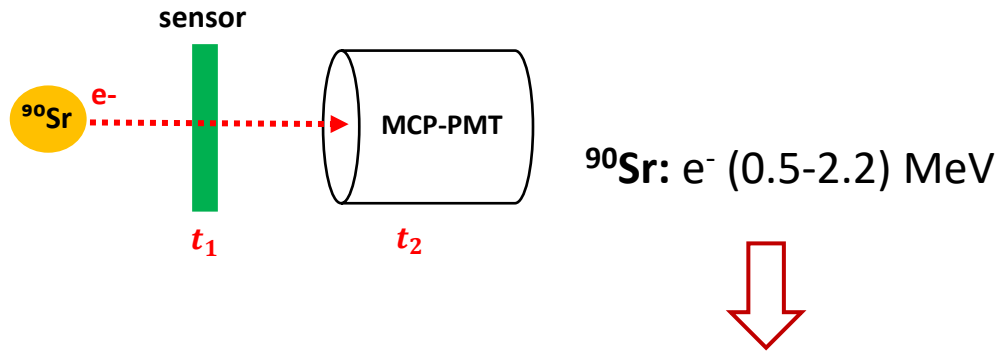
~~$\sigma_{TDC}$~~ : digital resolution of the electronics used to measure the signal → adequate TDC



For a 3D sensor →

$$\sigma_t \cong \sqrt{\sigma_{un}^2 + \sigma_{ej}^2}$$

# Laboratory setup with $^{90}\text{Sr}$ source (2)



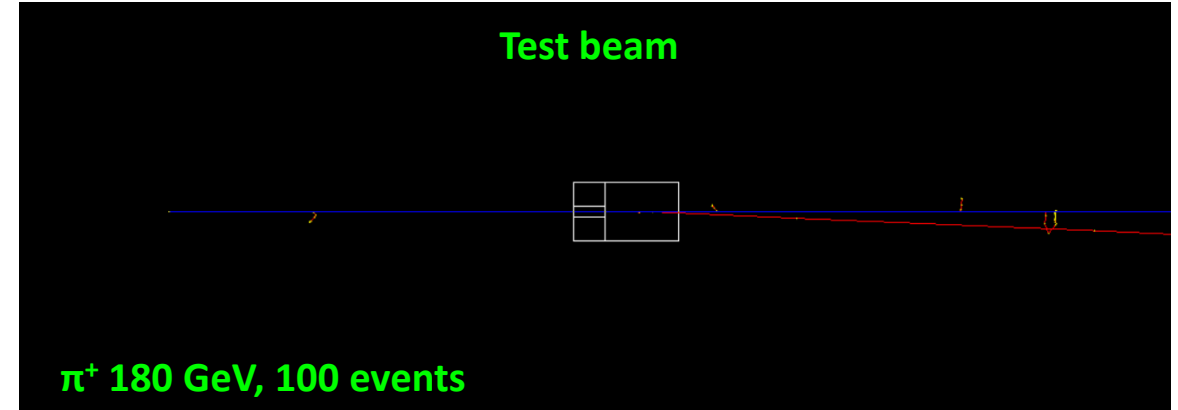
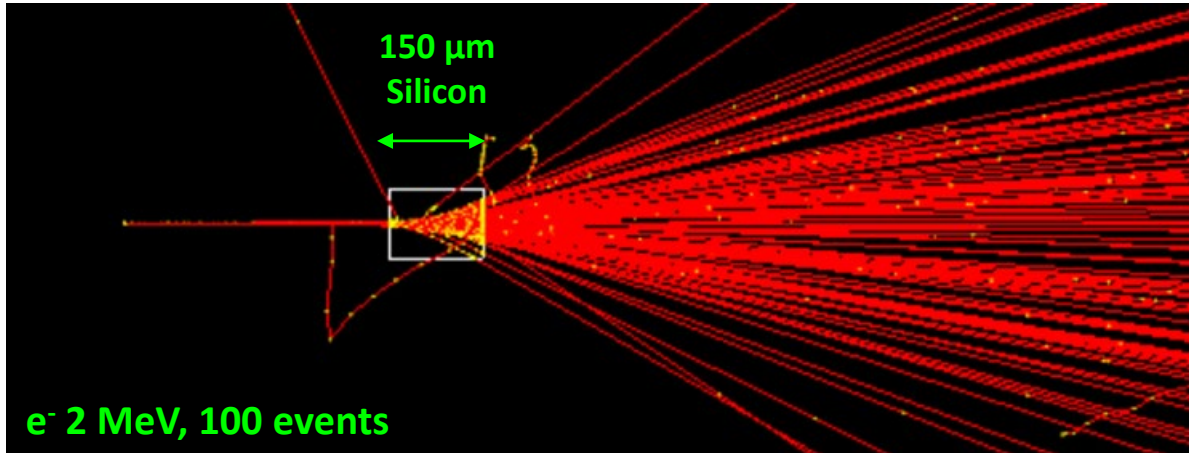
The **MCP-PMT** is used both to:

- have an accurate time reference
- select more energetic electrons

Cherenkov threshold in the 5.5 mm thick quartz input window  $E_{th} \sim 0.7 \text{ MeV}$

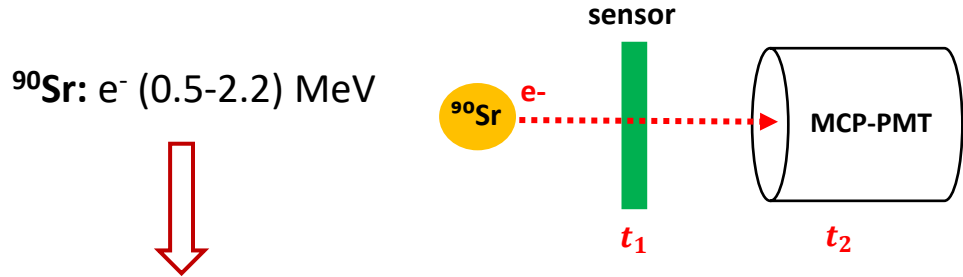
The multiple scattering in silicon at these energies is an important effect to be taken into account → **simulation**

## Geant4 simulation



Beam at CERN SPS/H8 beamline where we made TimeSPOT beam tests in 2021 and 2022

# Laboratory setup with $^{90}\text{Sr}$ source



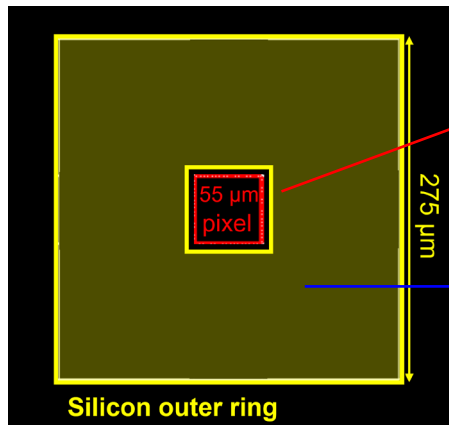
The **MCP-PMT** is used both to:

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Cherenkov threshold in the 5.5 mm thick quartz input window  $E_{\text{th}} \sim 0.7$  MeV

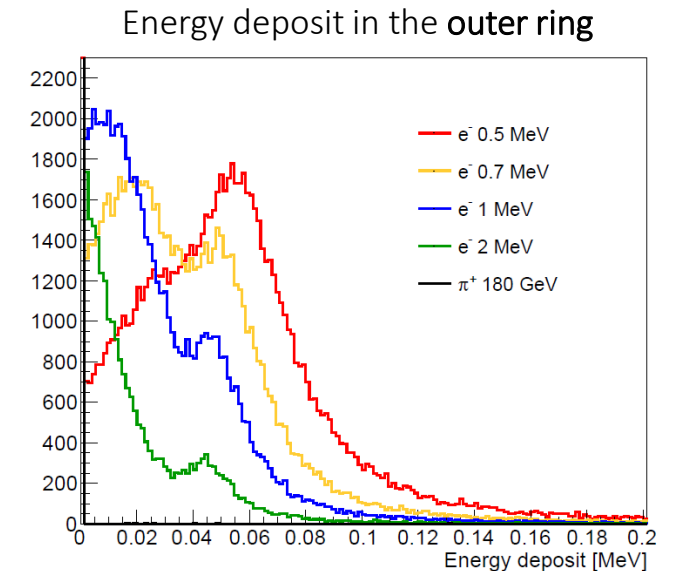
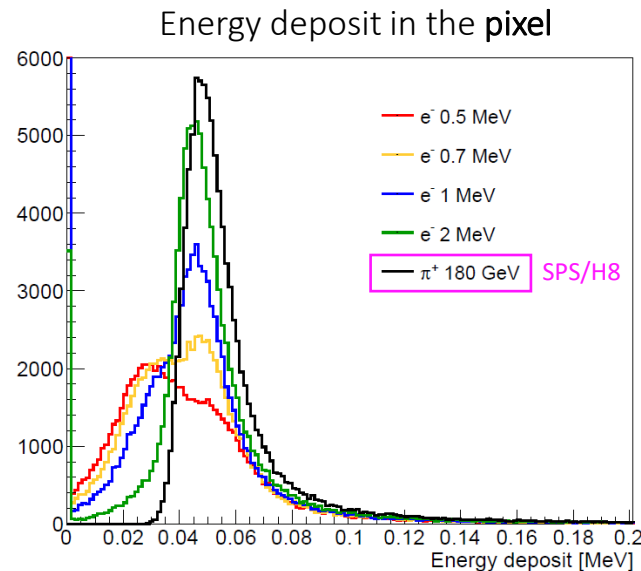
The **multiple scattering** in silicon at these energies is an important effect to be taken into account and it is a critical aspect of this setup

## Geant4 simulated geometry



55 x 55 x 150  $\mu\text{m}^3$  Silicon block – representing a TimeSPOT pixel

Outer Silicon ring  
275 x 275 x 150  $\mu\text{m}^3$

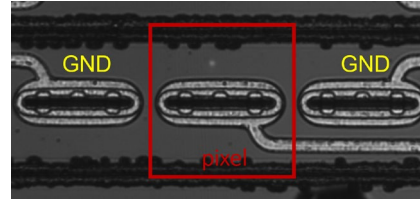


For electrons 0.5-2 MeV a large amount of charge deposited outside the pixel  $\Rightarrow$  lower deposit  $\Rightarrow$  higher time jitter ( $\sigma_{ej} \approx \frac{t_r}{S/N}$ )

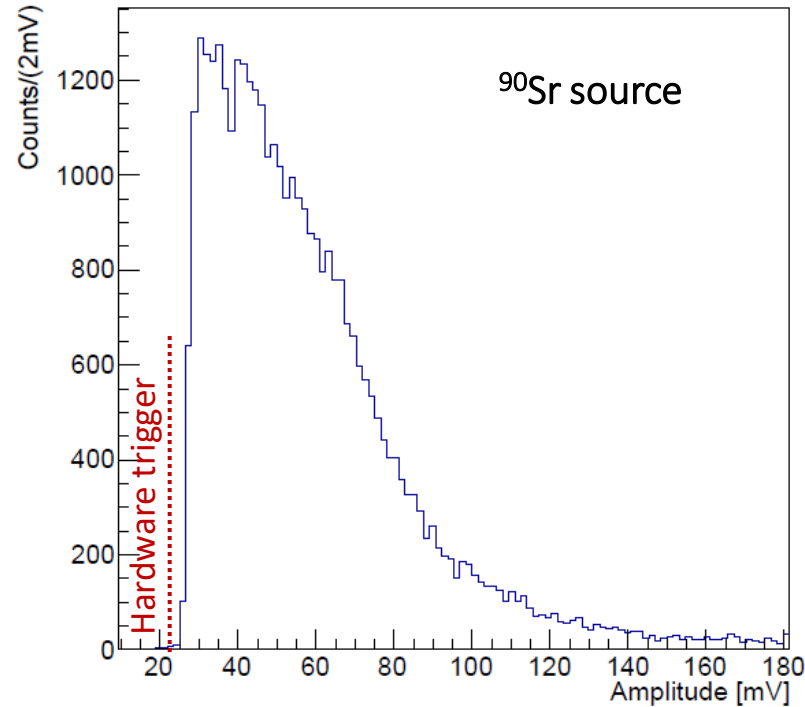
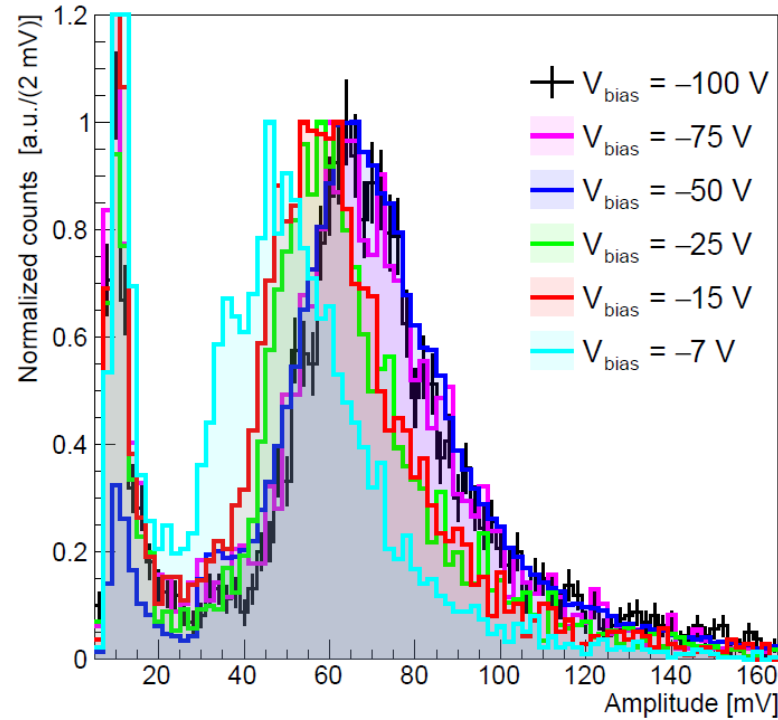
This setup with the  $^{90}\text{Sr}$  source allows to measure only an **upper limit of the time resolution** (about twice), but it allows to make **preliminary tests** in **laboratory** and to compare different test structures performance

# Not-irradiated sensors characterization with $^{90}\text{Sr}$ setup

## Measured amplitude distributions

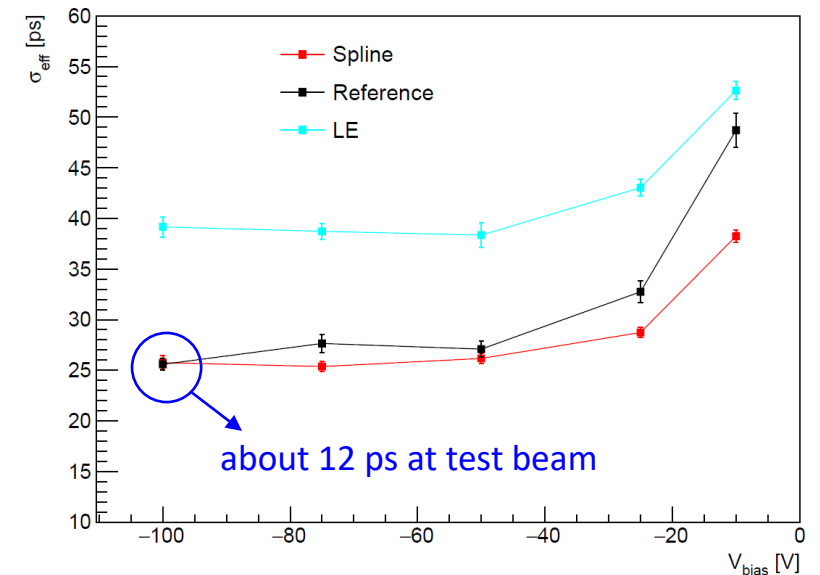


$\pi^+$  180 GeV/c test beam SPS/H8



Lower deposit = higher time jitter

$$\sigma_{ej} \approx \frac{t_r}{S/N}$$

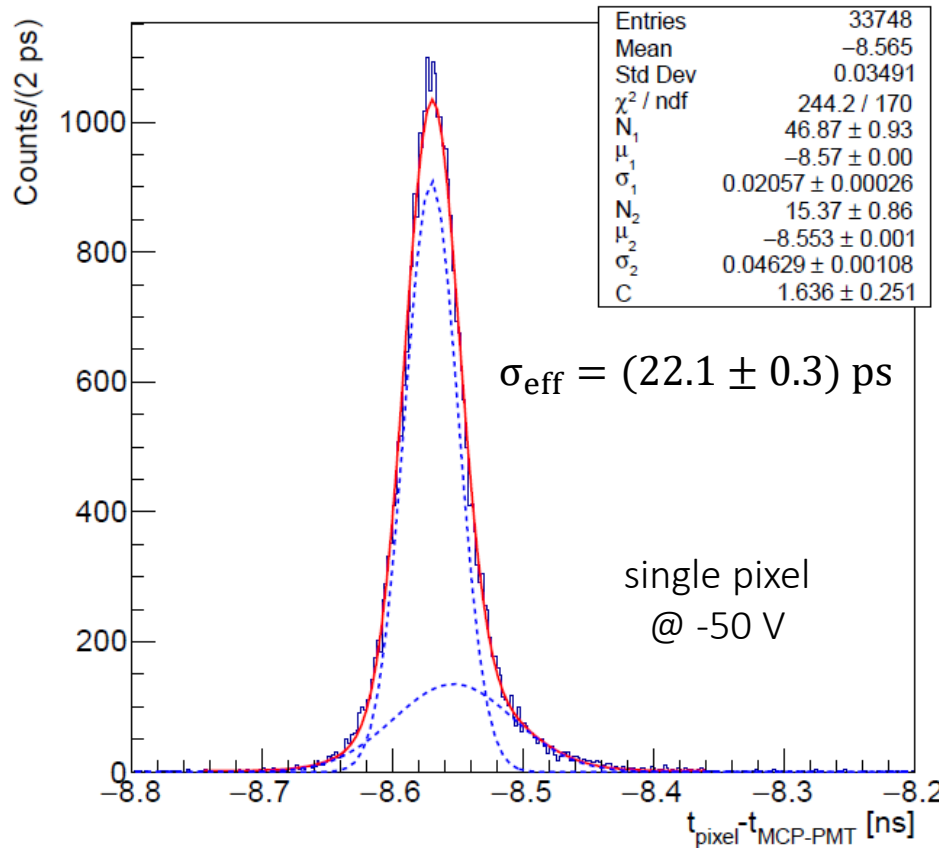


MCP-PMT time jitter contribution subtracted on the basis of laser characterization made in laboratory

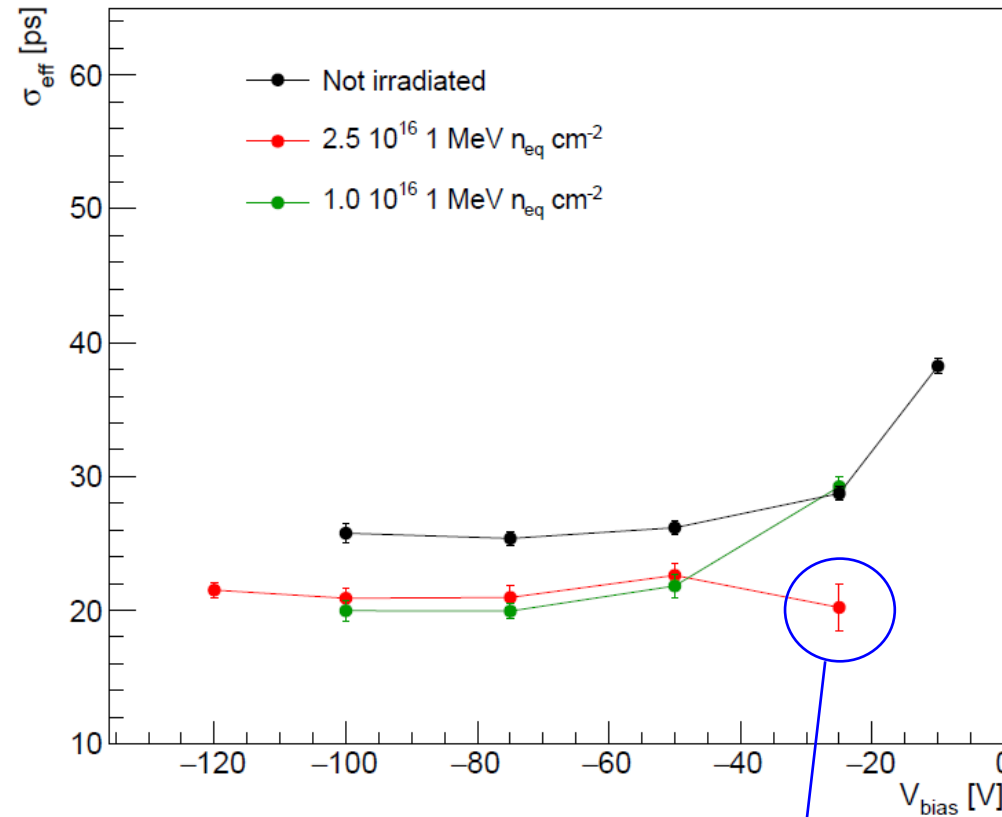
This setup with the  $^{90}\text{Sr}$  source allows to measure only an **upper limit** of the **time resolution** (about twice), but it allows to make **preliminary tests** in **laboratory** and to compare different test structures performance

# Laboratory characterization of irradiated TimeSPOT sensors

$$\Delta t = t_{\text{single-pixel}} - t_{\text{MCP-PMT}}$$



Effective time resolution VS bias voltage



The irradiated sensors time resolution is not degraded after irradiation, they show an **even better  $\sigma_{\text{eff}}$  w.r.t. non-irr. one** → possible explanations later

*Spline method*

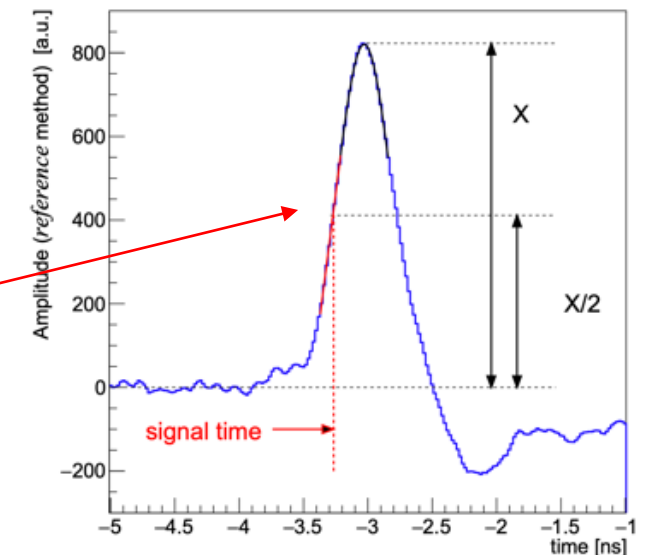
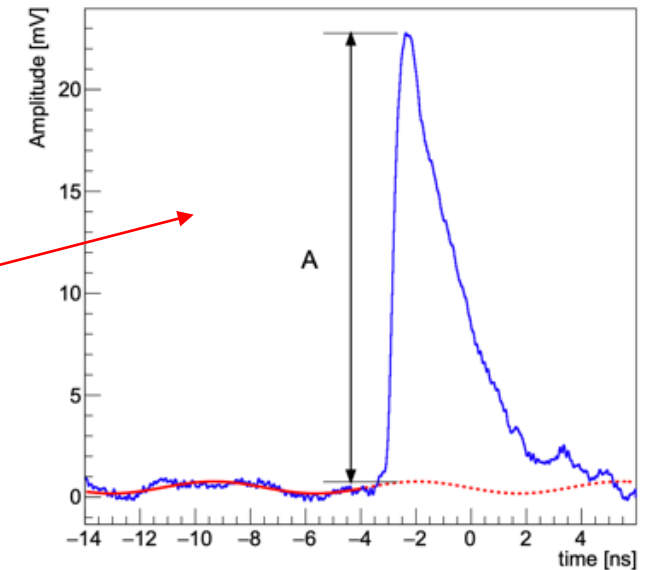
**Two Gaussian fit** of the time distribution to include late signals contributions + a constant modelling the background  
→ **mixture distribution** with std dev  $\sigma_{\text{eff}}$

Apparently better result at -25 V, probably due to the rejection of small signals by the trigger coincidence condition → following test beam results confirm this hypothesis

# Waveforms analysis

For each sensor's waveform – in both laboratory and test beam data analysis:

- Signal baseline (red-dashed line) is evaluated on an event-by-event basis
- The **signal amplitude**  $A$  is measured (w.r.t. to the event baseline)
- **Signal time of arrival** evaluated with a constant fraction algorithm:
  - **Reference**: subtract each waveform from a delayed (by about half of the signal rise time) copy of itself, then on the resulting signal we trigger at  $X/2$  height
  - **Leading-edge**: time at 15 mV signal amplitude, linear interpolation around threshold (time-walk effect is present)
  - **LE corrected for the amplitude** to suppress the time-walk effect
  - **Spline**: a classic CFD at 20% with rising edge interpolated with a spline

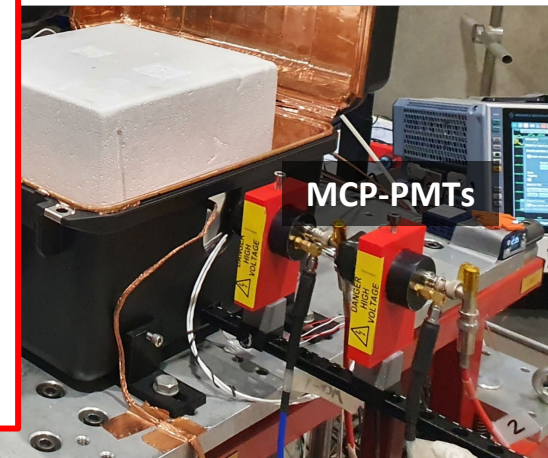
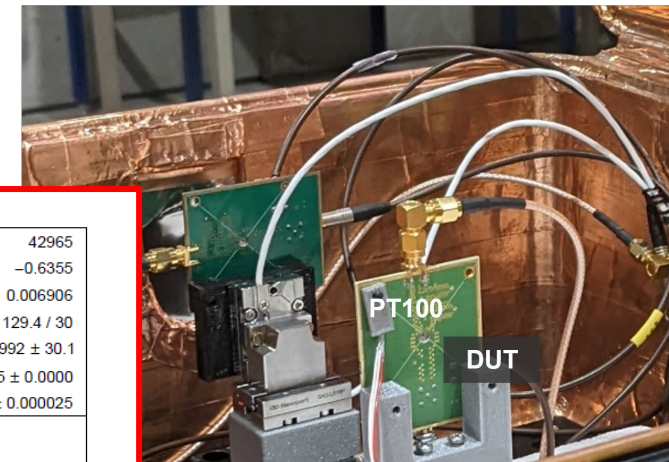
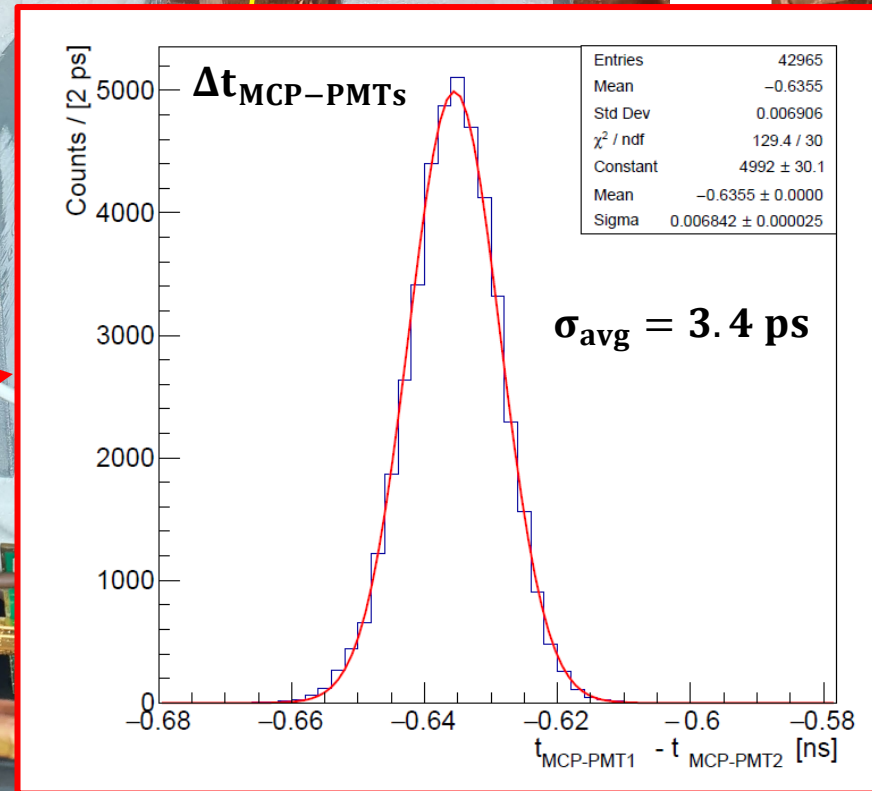
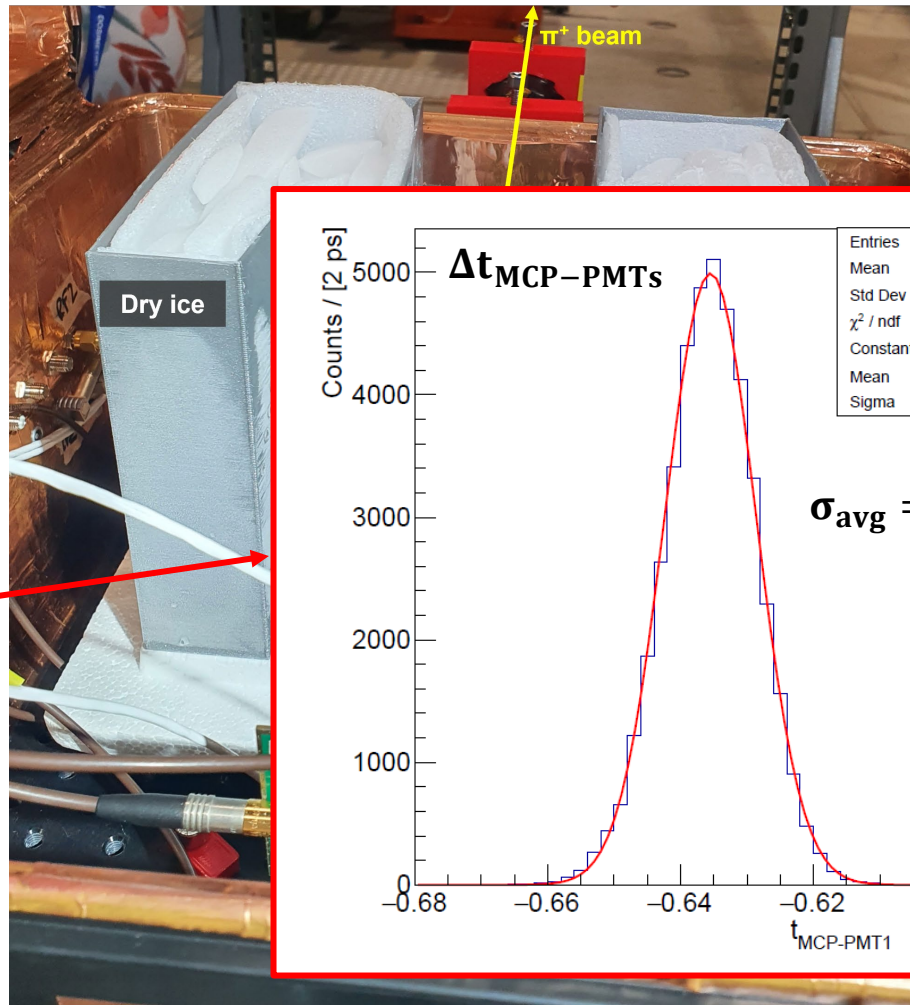




# Test beam of irradiated sensors

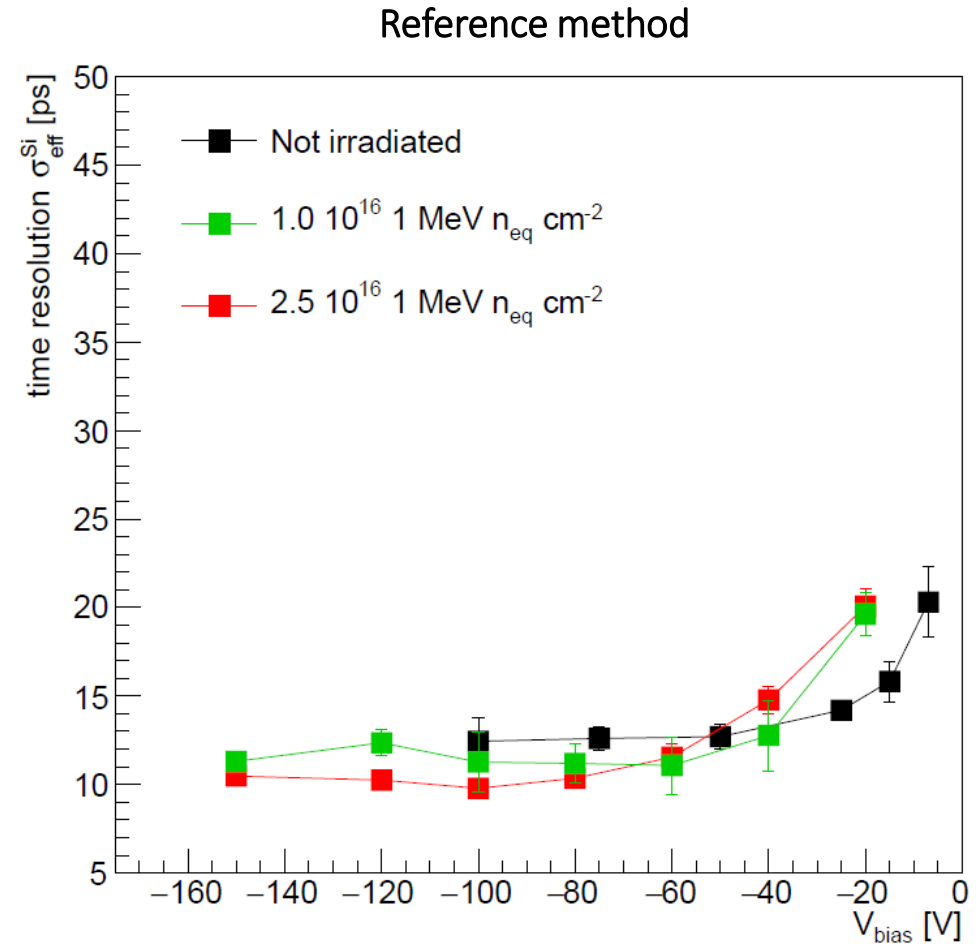
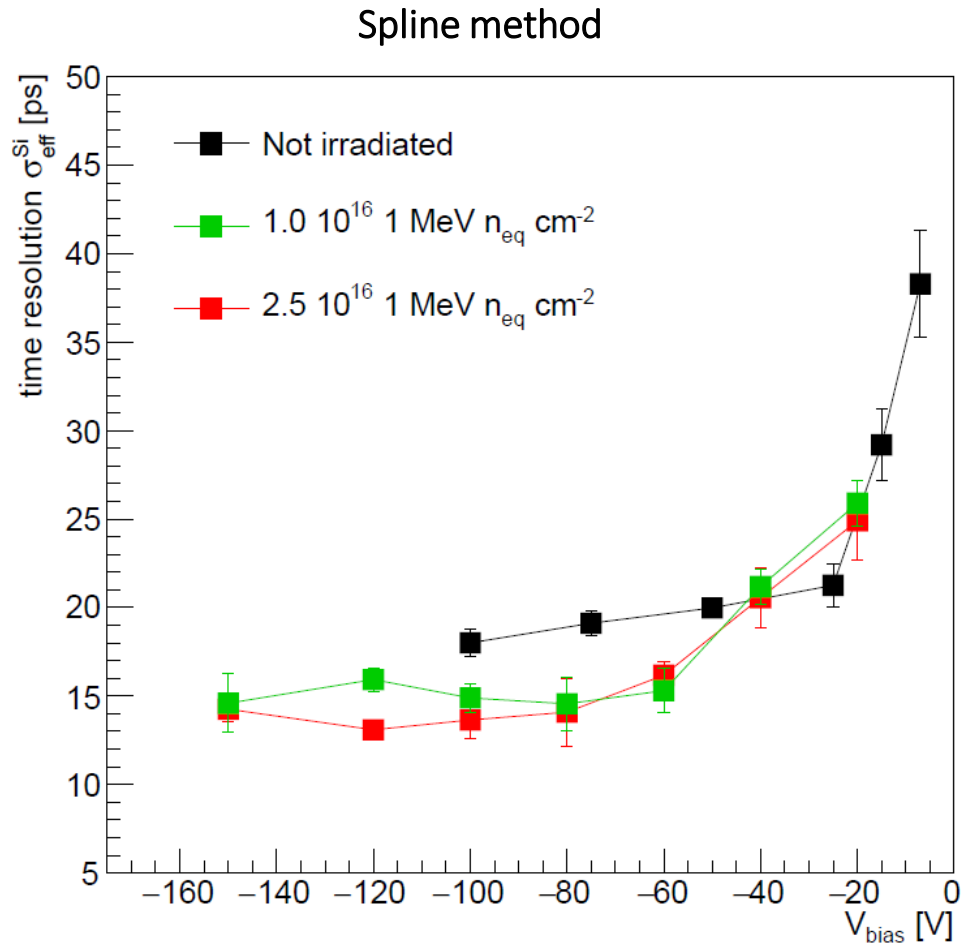
Test beam made in **May 2022** at CERN SPS/H8 beamline, **180 GeV/c positive pions beam**

- **DUT outside the trigger** and can be rotated
- **Piezoelectric stages to precisely align** the two 3D structures with beam, all mounted in a RF-shielded box
- **Dry ice**, allows to keep the irradiated sensor under test in the range of temperature **(-40,-20)°C**, monitoring with a PT100 sensor
- **2 MCP-PMTs** as time reference of the setup with a measured accuracy of **3-4 ps**
- **DAQ** with an **8 GHz bandwidth 20 GSa/s oscilloscope**
- **Time resolution and efficiency measurements**



# Irradiated single pixels – time resolution

Single pixel time resolution measured with the two constant fraction based algorithms *Spline* and *Reference*



# Efficiency measurement

Time distribution of the triple-strip signals w.r.t. the time reference

