



Politecnico  
di Torino

# ARCADIA fully-depleted monolithic active pixel sensors optimised for sub-nano second timing

---

Chiara Ferrero, Greta Andrini, Thomas Corradino, Gian-Franco Dalla Betta,  
Coralie Neubüser, Lucio Pancheri  
on behalf of the ARCADIA collaboration

18th Trento Workshop on Advanced Silicon Radiation Detectors

# ARCADIA monolithic sensors

ARCADIA (Advanced Readout CMOS Architectures with Depleted Integrated sensor Arrays) R&D project

## SPACE APPLICATIONS

- very low power consumption (< 20 mW/cm<sup>2</sup>)
- scalable matrix size

## MEDICAL APPLICATIONS

- fast timing (time resolution below 10 ns)
- low voltages
- low material budget

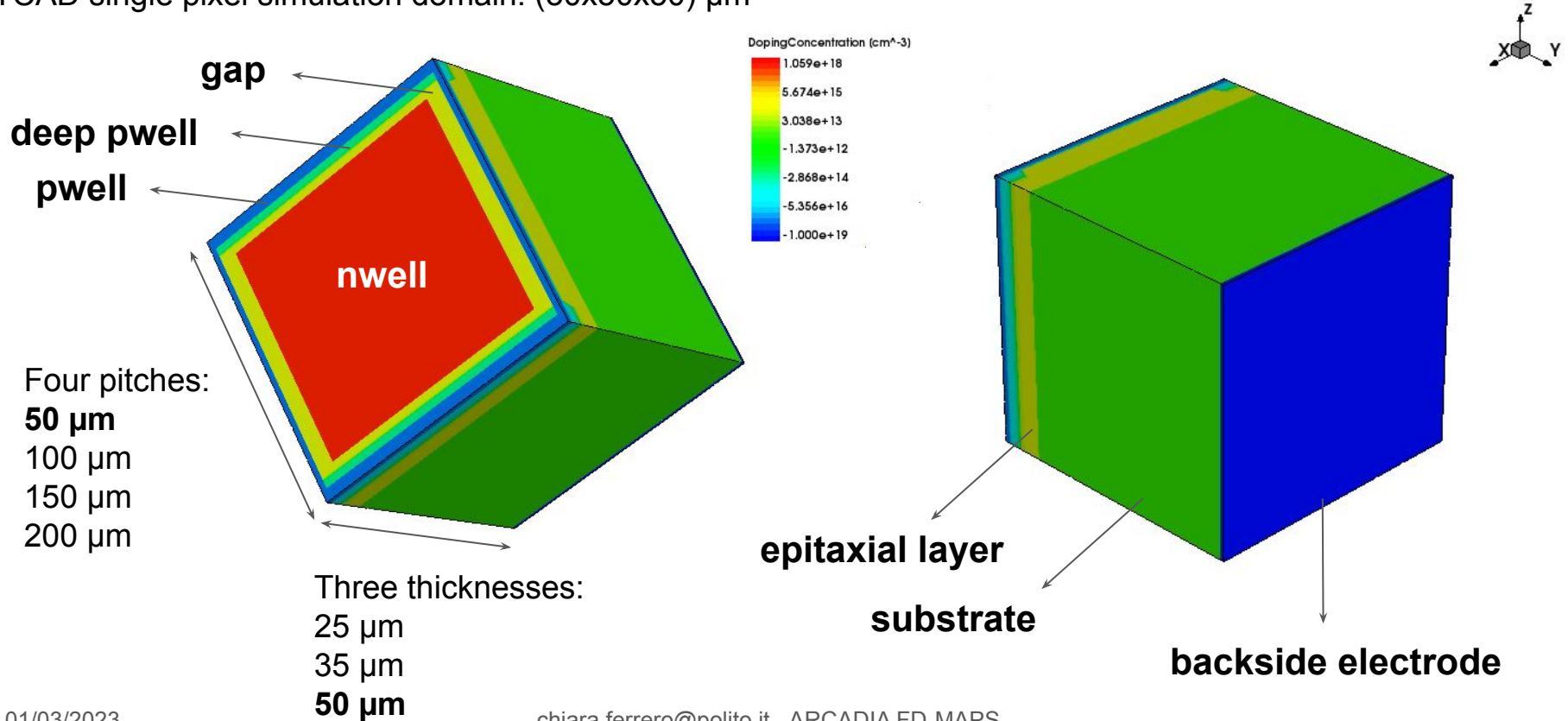
## HIGH ENERGY EXPERIMENTS

- low power consumption
- fast timing
- low voltages
- high radiation hardness (1Mrad)
- improved spatial resolution (pixel pitch 20-25 μm, thickness 50-100 μm)
- scalability

- *Fully depleted Monolithic Active Pixel Sensor* (FD-MAPS) profit from a low material budget and cost
- Charge collection by drift: fast and uniform response over all the pixel matrix
- Innovative sensor design based on a modified 110 nm CMOS process with backside bias to improve charge collection efficiency and timing

# ARCADIA pad diode monolithic sensor

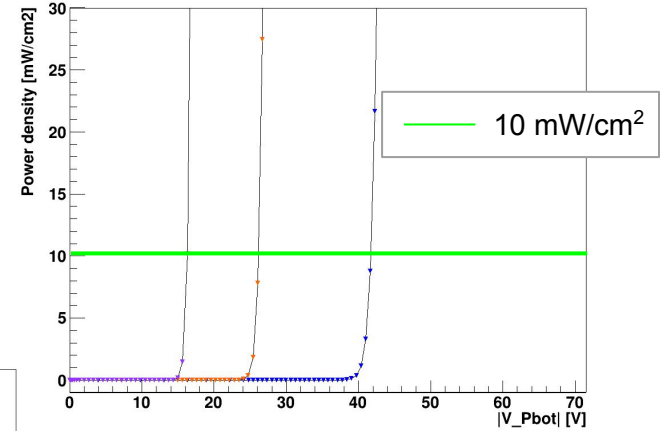
TCAD single pixel simulation domain:  $(50 \times 50 \times 50) \mu\text{m}^3$



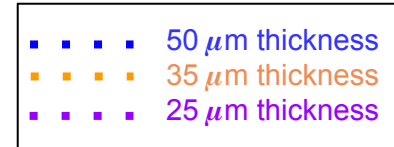
# Punch-through current and power density @ 10 mW/cm<sup>2</sup>

Pixel pitch [ $\mu\text{m}$ ]	Thickness [ $\mu\text{m}$ ]	Vn [V]	Vpt  [V]	Vpd  @ 10 mW/cm <sup>2</sup> [V]
50	<b>50</b>	3.3	34.5	41.7
50	<b>35</b>	3.3	20.8	26.2
50	<b>25</b>	3.3	12.4	16.3

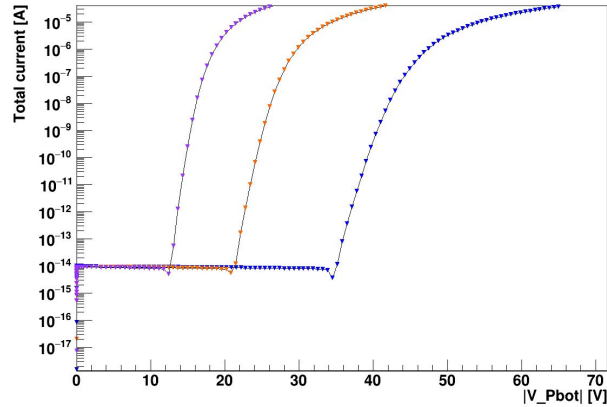
Power density dissipated by punch-through current



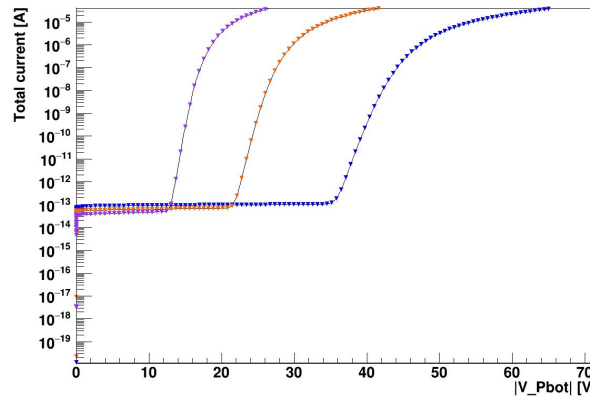
Pixel pitch 50  $\mu\text{m}$



Top p electrode current



Bottom p electrode current



# SIMULATION TOOLS

---

## TCAD

- Numerical simulation tool for sensor modeling
- Describes carriers motion and electromagnetic fields
- Very demanding on computing time

## ALLPIX<sup>2</sup>

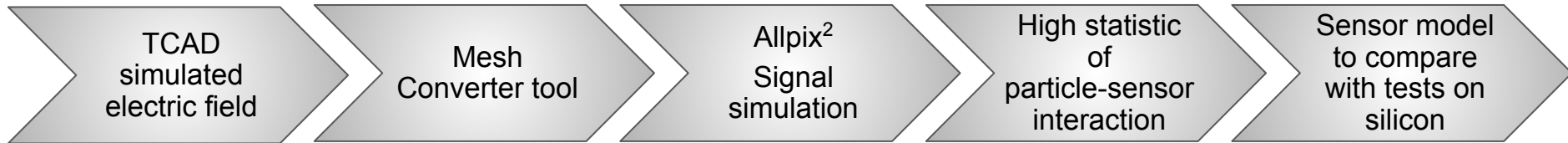
- Monte Carlo simulations
- High statistics
- Geant4 for energy deposition
- Telescope and complex detector geometries



# Allpix<sup>2</sup>: a modular simulation framework



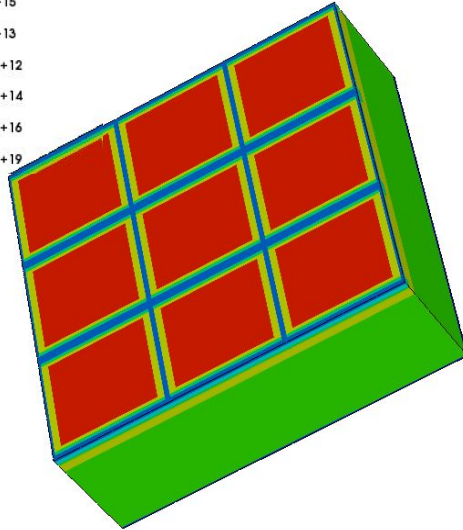
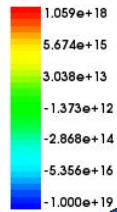
- Modular, Monte Carlo based simulation framework for detectors built in CMOS technologies
- Possibility to combine TCAD-simulated electric fields with a Geant4 simulation of the particle interaction with matter, taking into account the stochastic nature of the initial energy deposition
- Static electric field



# TCAD 3x3 simulation domain

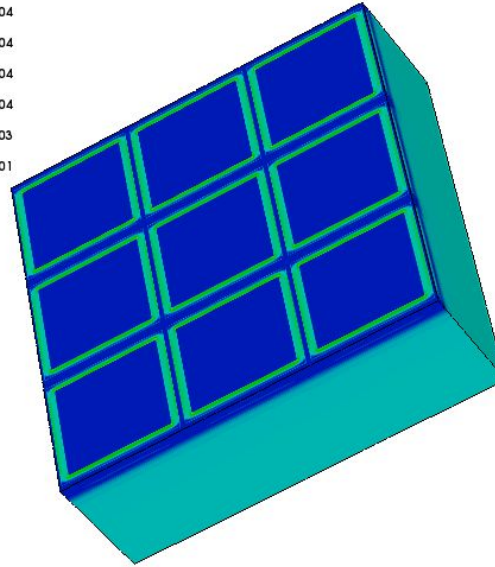
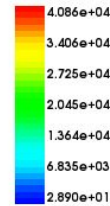
TCAD  
simulated  
electric field

DopingConcentration (cm<sup>-3</sup>)



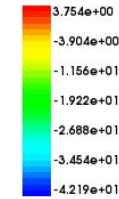
Doping

Abs(ElectricField-V) (V\*cm<sup>-1</sup>)

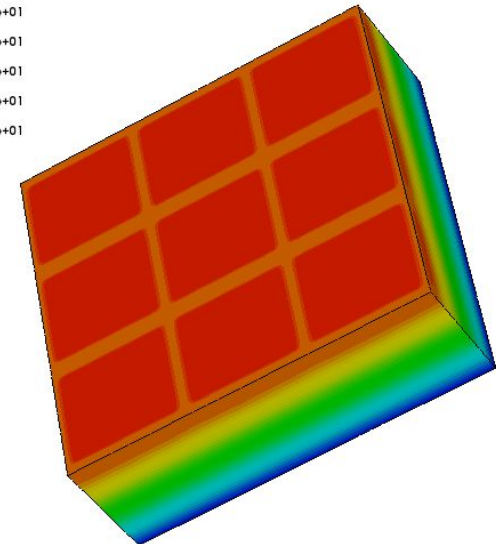


Electric Field

ElectrostaticPotential (V)

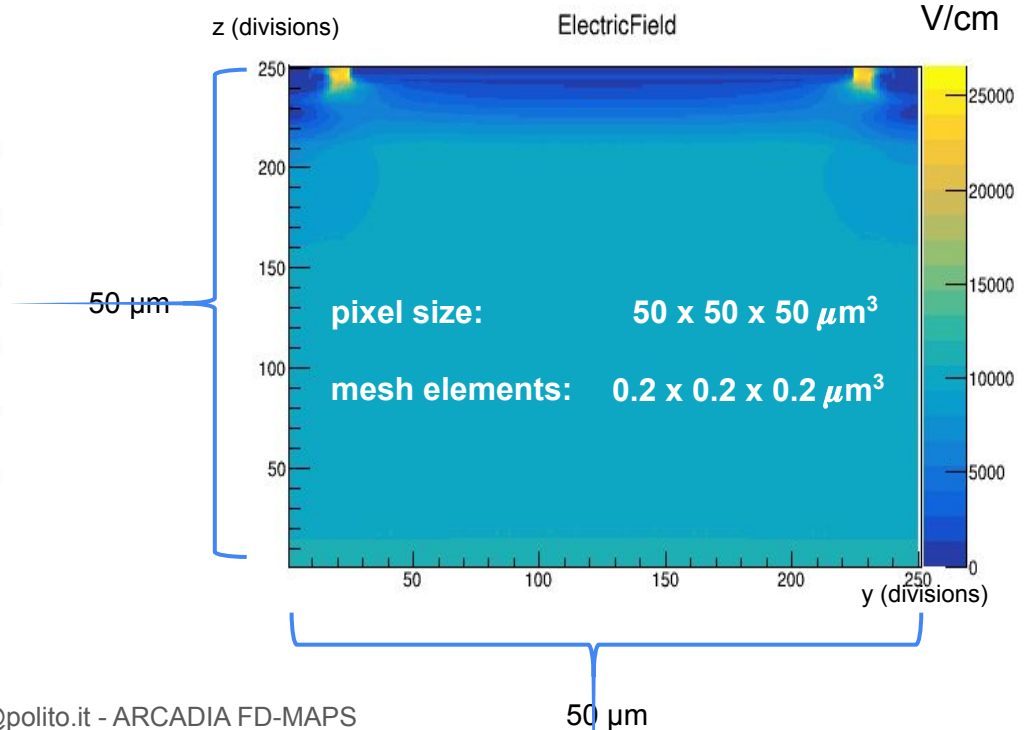
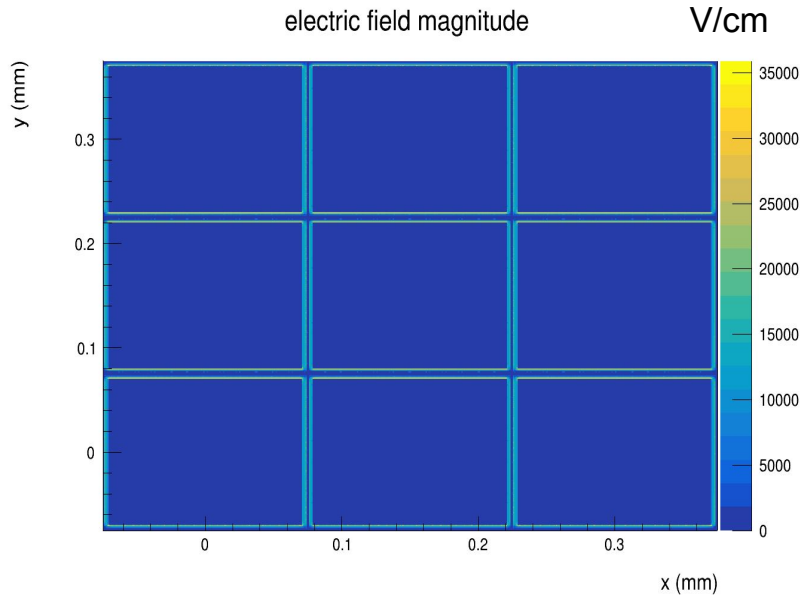


Iv\_50\_9px\_3.3\_central\_000001\_noSiO2



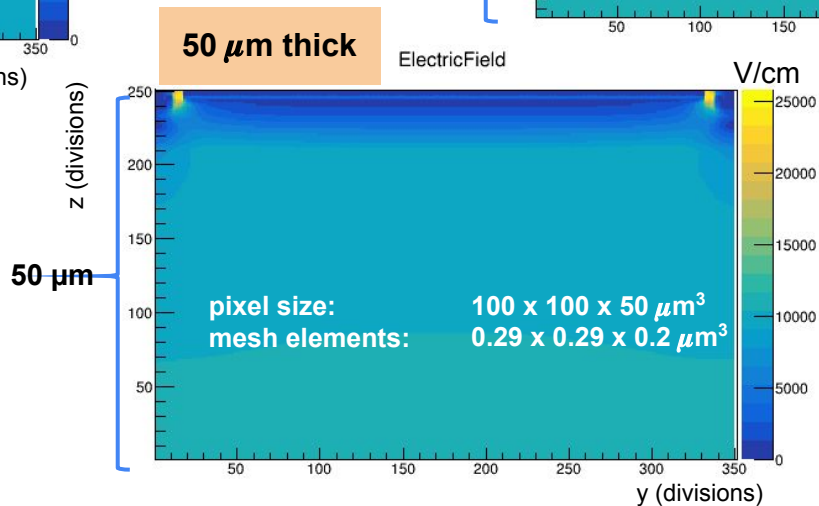
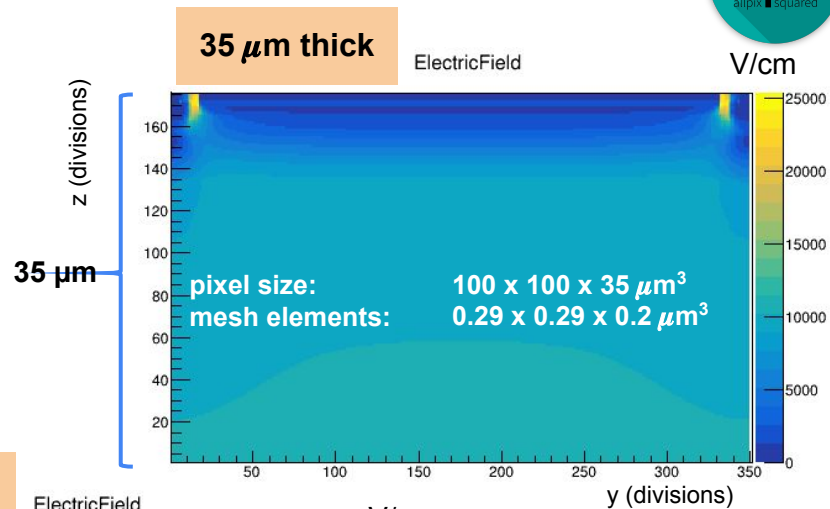
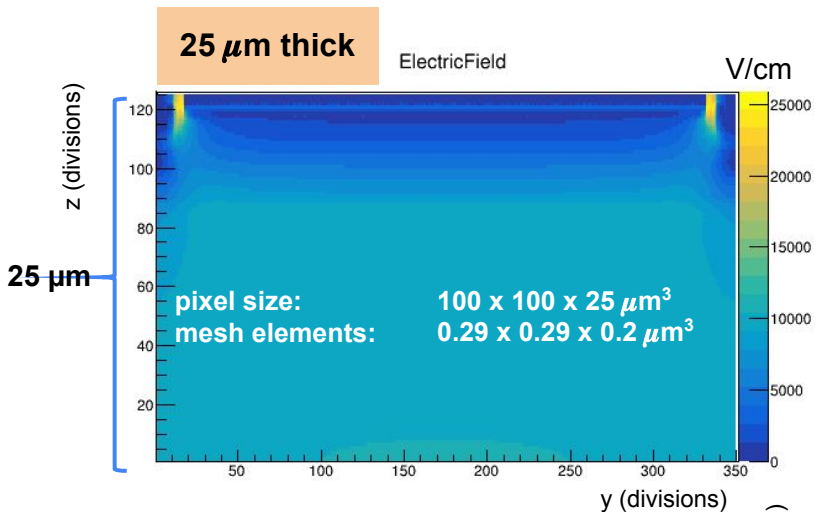
Electrostatic Potential

# Electric field - single pixel domain $50 \mu\text{m}$ pitch





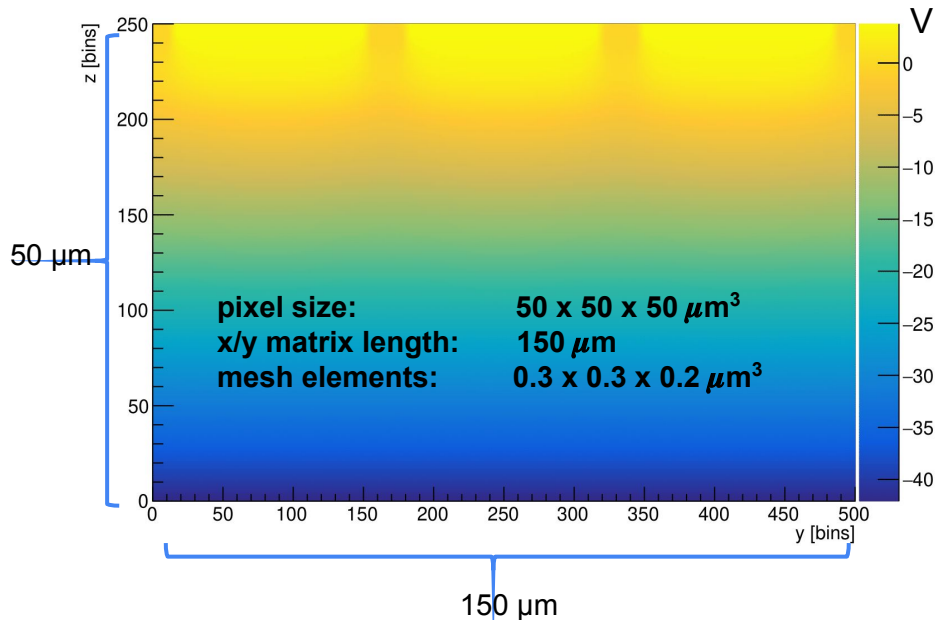
# Electric Field - single pixel domain $100\ \mu\text{m}$ pitch



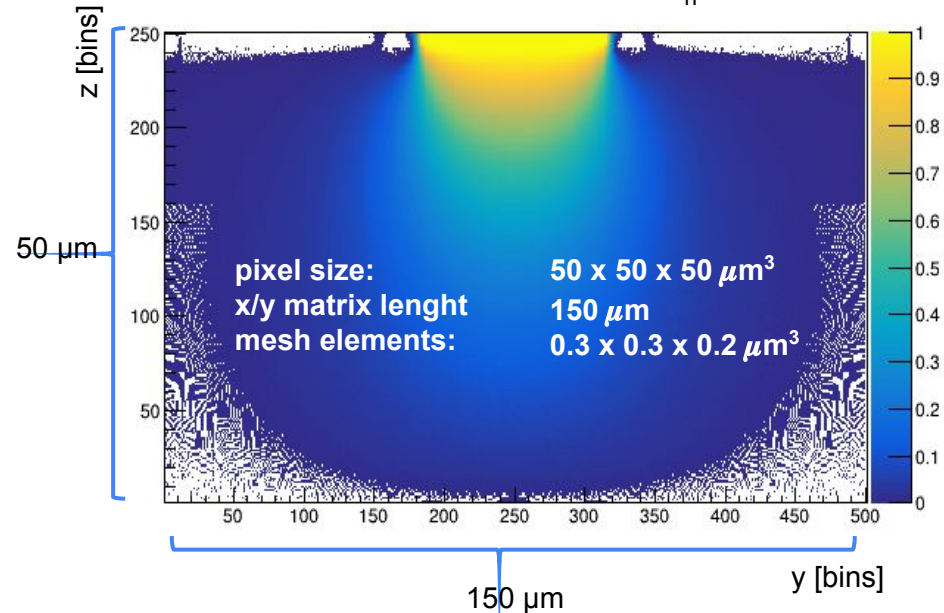
# Induced signals from Ramo-Shockley theorem

$$\begin{aligned} Q_n &= \int_{t_0}^{t_1} dt I_n^{ind}(t) = -\frac{q}{V_w} \int_{t_0}^{t_1} dt \mathbf{E}_n(\mathbf{x}(t)) \cdot \dot{\mathbf{x}}(t) \\ &= \frac{q}{V_w} [\psi_n(\mathbf{x}_1) - \psi_n(\mathbf{x}_0)] \end{aligned}$$

Electrostatic Potential

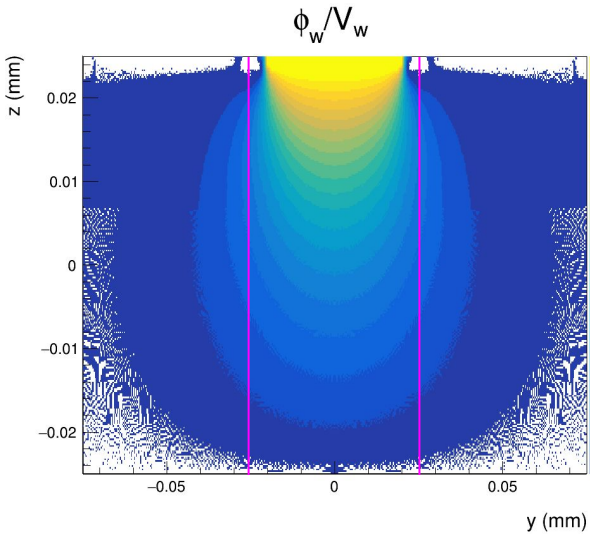
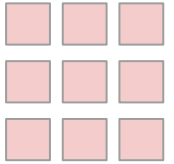


Weighting Potential  $\psi_n$



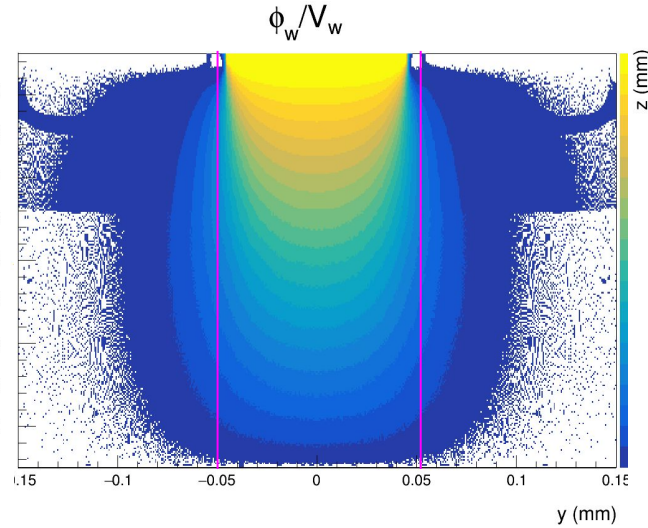
# Weighting Potential - 3x3 simulation domain

## 50 / 100 / 150 $\mu\text{m}$ pitch



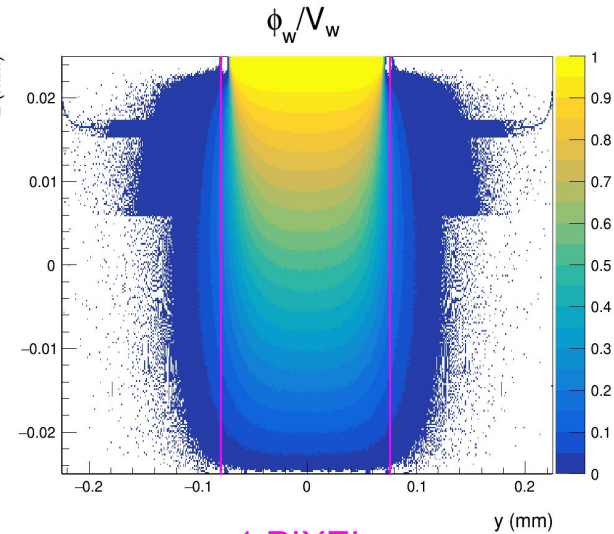
1 PIXEL

50  $\mu\text{m}$  pitch



1 PIXEL

100  $\mu\text{m}$  pitch



1 PIXEL

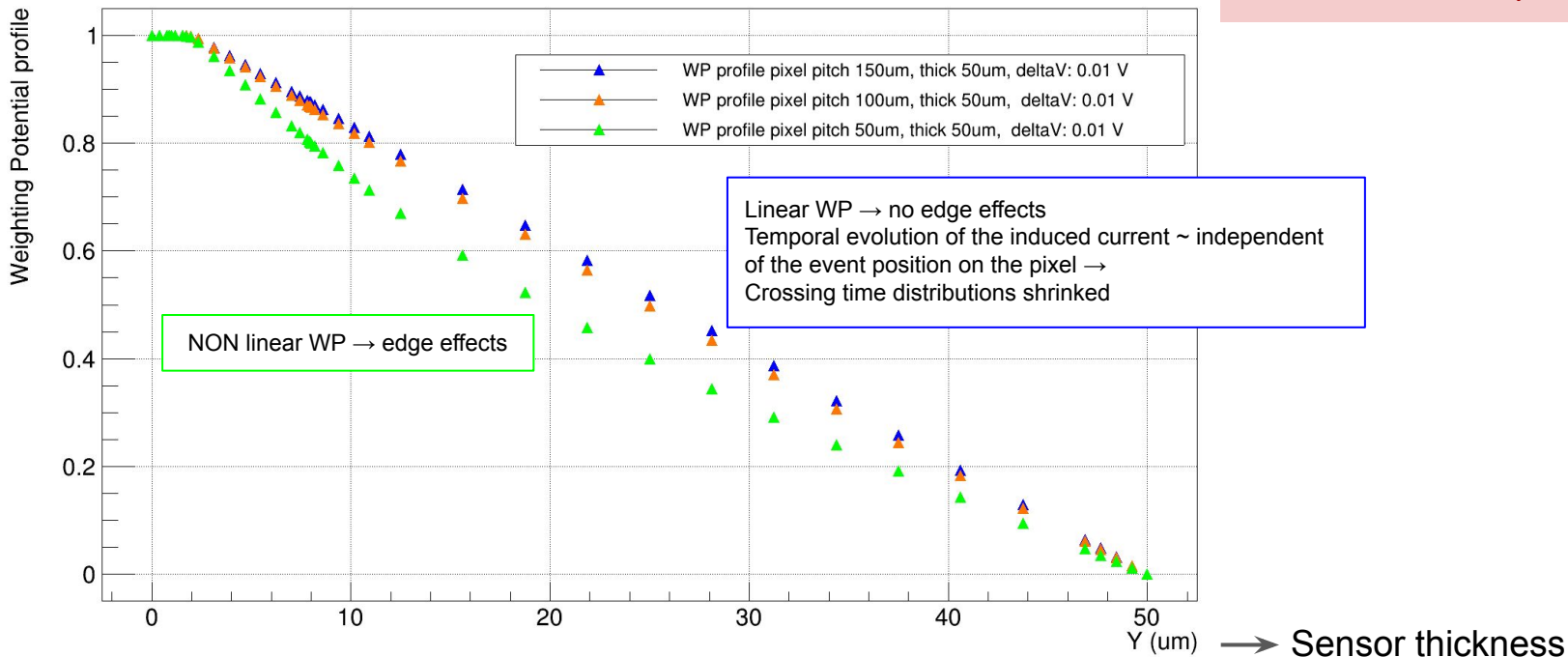
150  $\mu\text{m}$  pitch

# Weighting Potential investigation

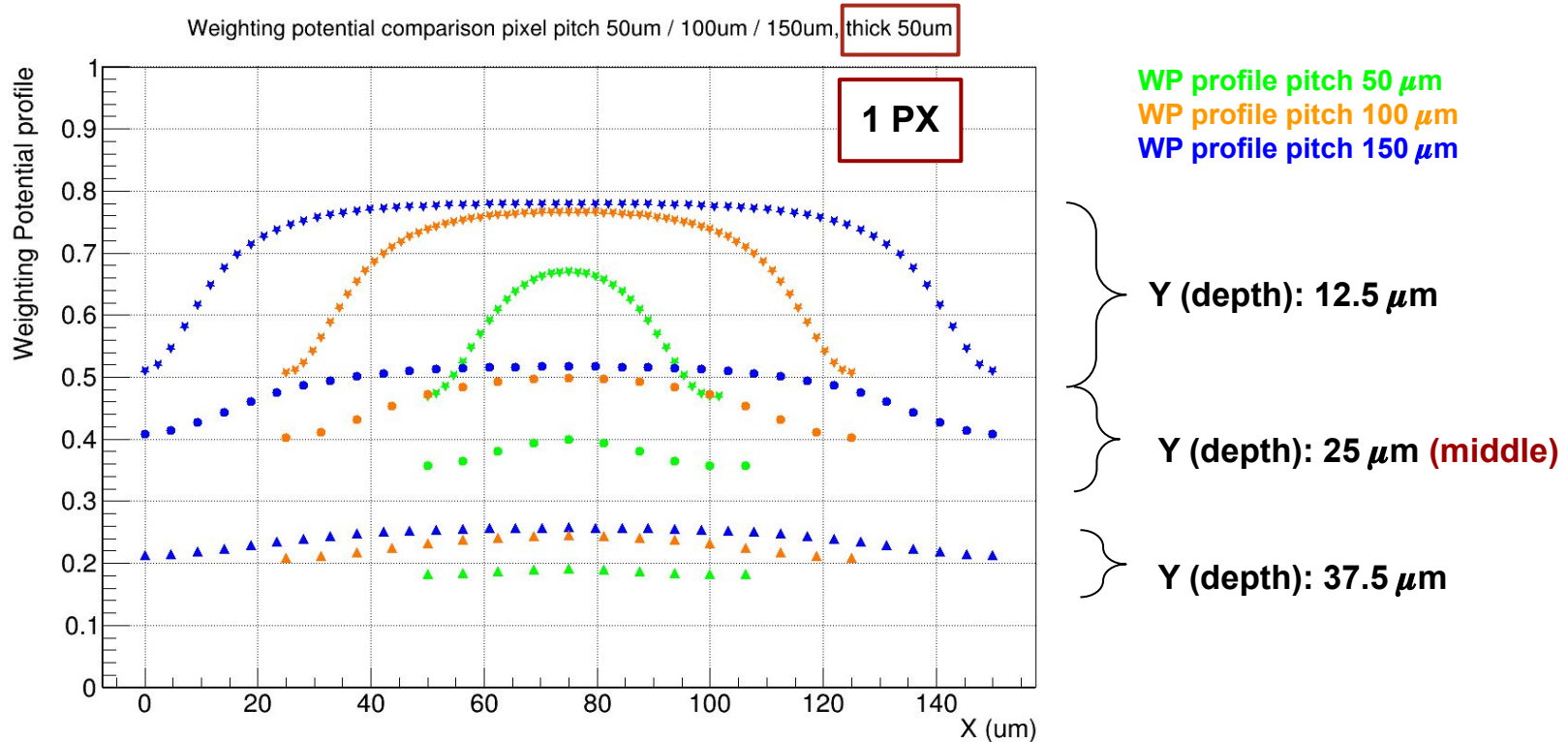
vertical line in the center of the 3x3 simulation domain **50 / 100 / 150  $\mu\text{m}$  pitch**

Weighting potential comparison pixel pitch 50 $\mu\text{m}$  / 100 $\mu\text{m}$  / 150 $\mu\text{m}$ , thick 50 $\mu\text{m}$

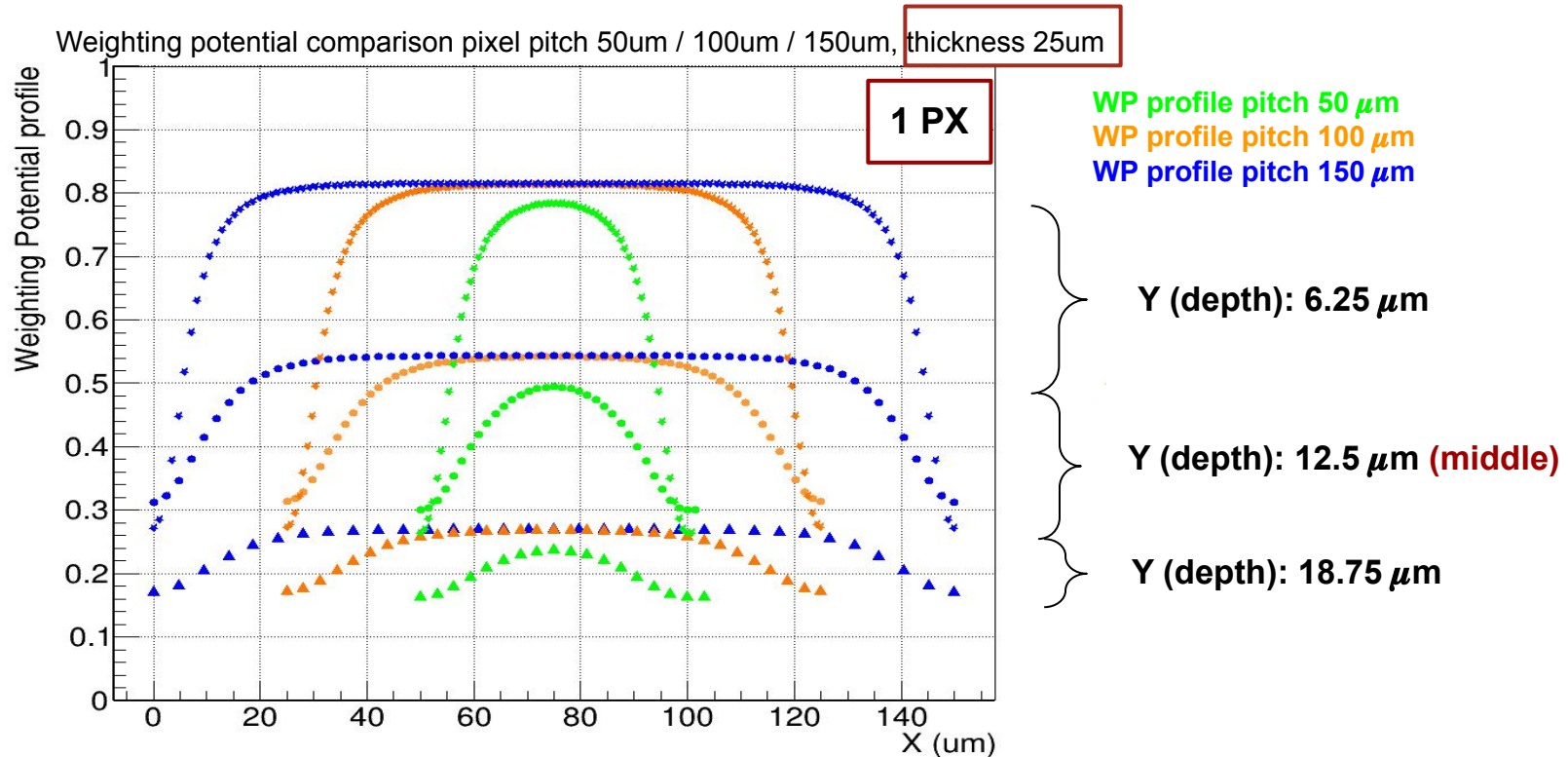
Thickness 50  $\mu\text{m}$



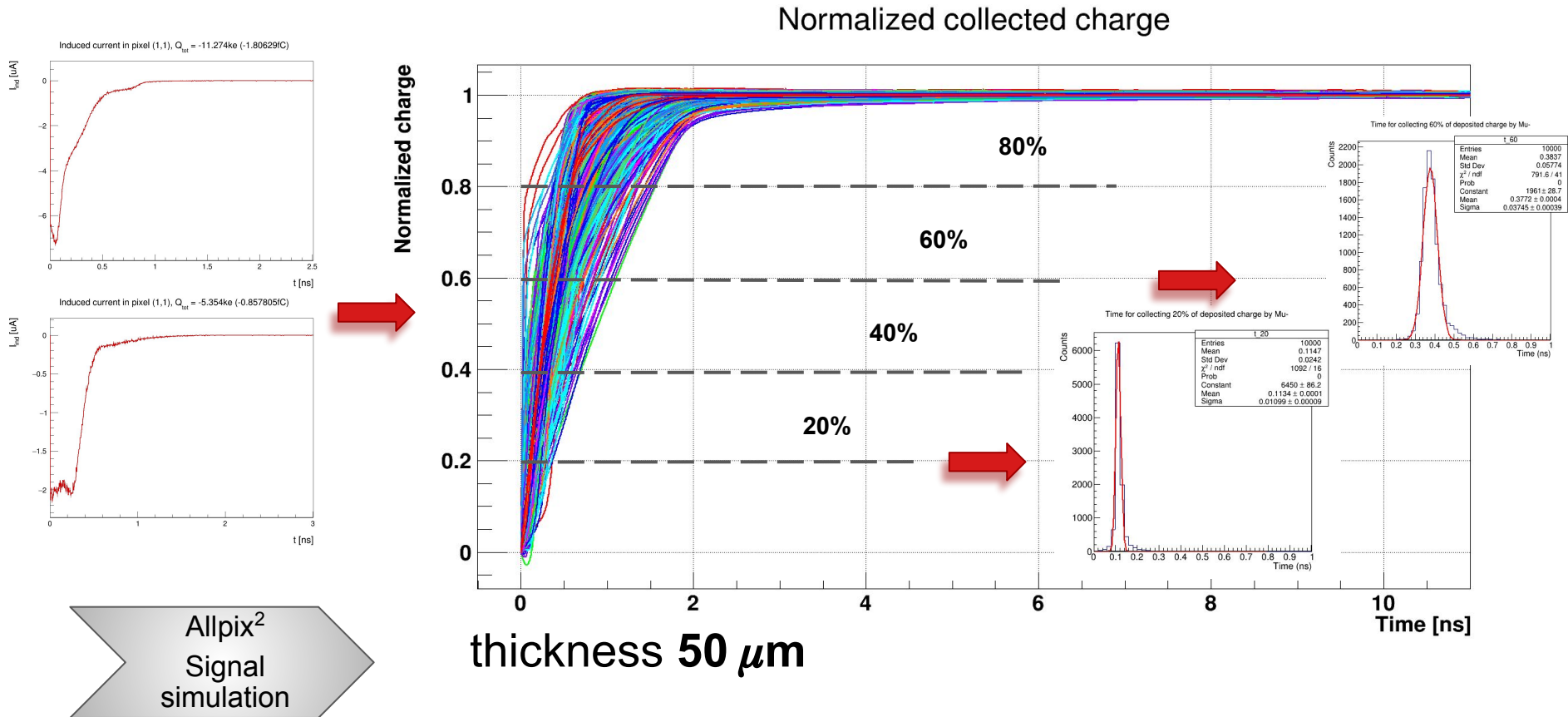
# Weighting Potential investigation on the transverse coordinate for 50 / 100 / 150 $\mu\text{m}$ pitch



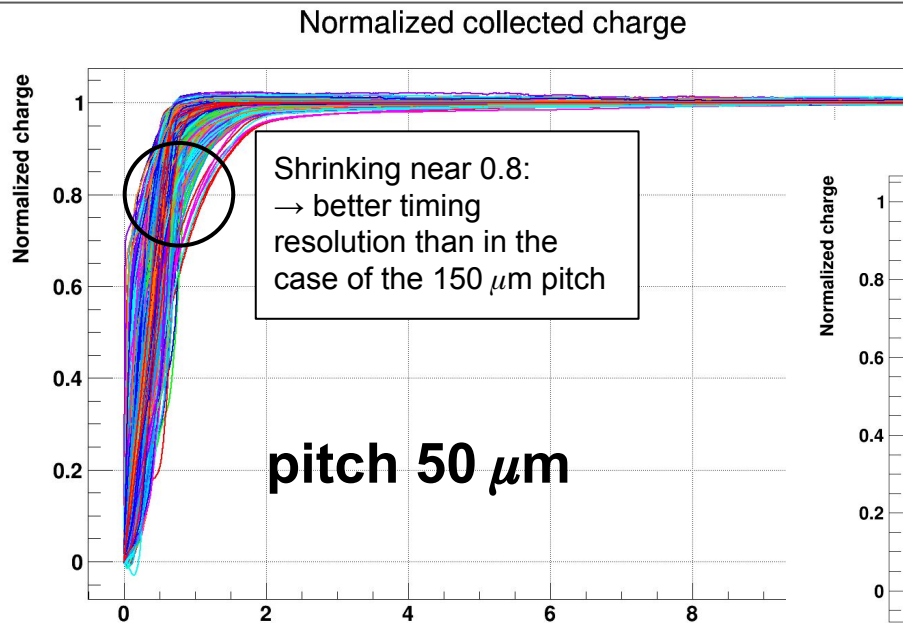
# Weighting Potential investigation on the transverse coordinate for 50 / 100 / 150 $\mu\text{m}$ pitch



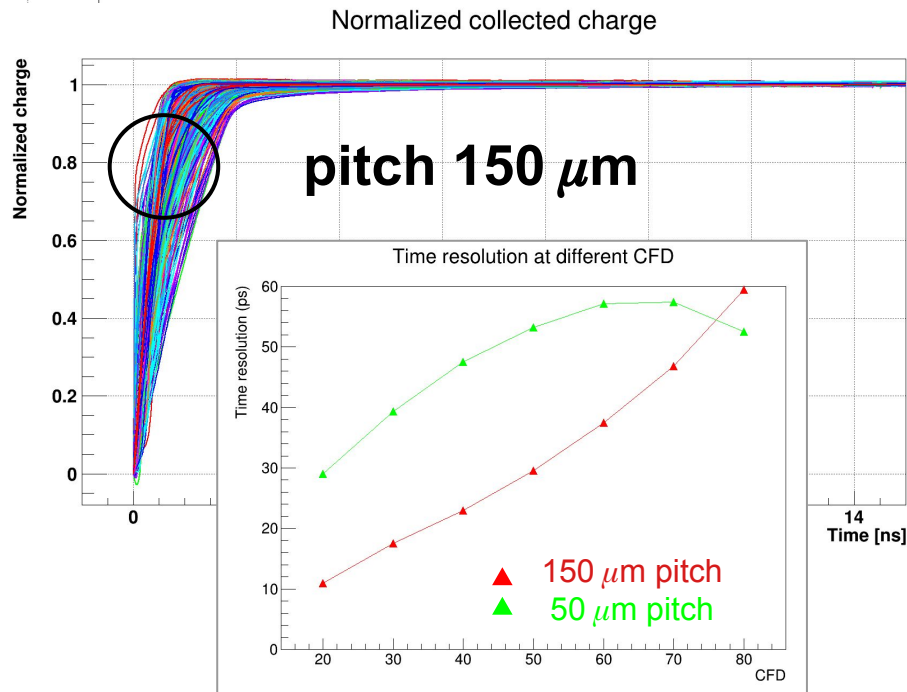
# Time resolution evaluation: CFD method on 10k events



# Time resolution evaluation 10k events performance comparison 50 / 150 $\mu\text{m}$ pixel pitch

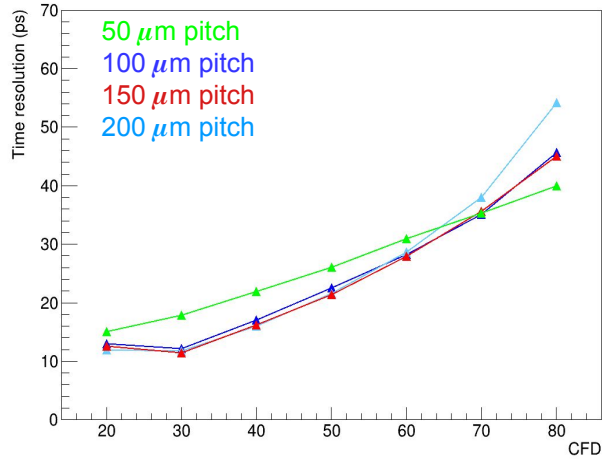


thickness 50  $\mu\text{m}$

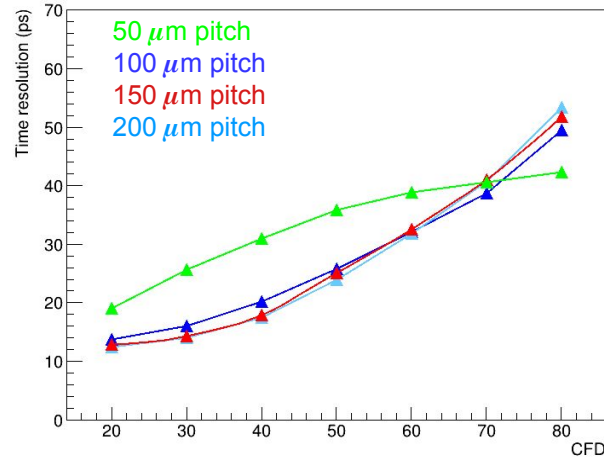




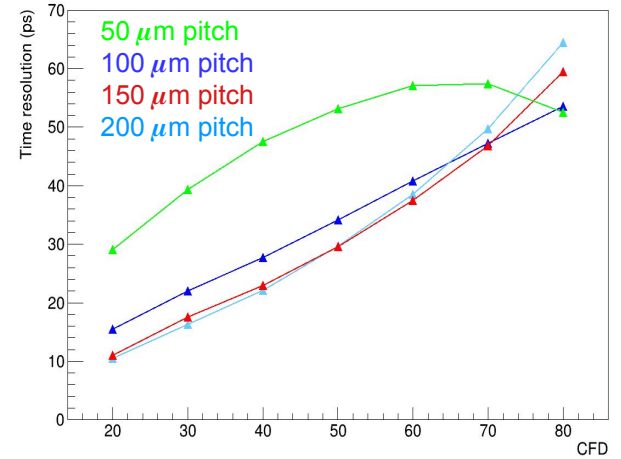
# Time resolution with CFD method



Thickness **25  $\mu\text{m}$**



Thickness **35  $\mu\text{m}$**



Thickness **50  $\mu\text{m}$**

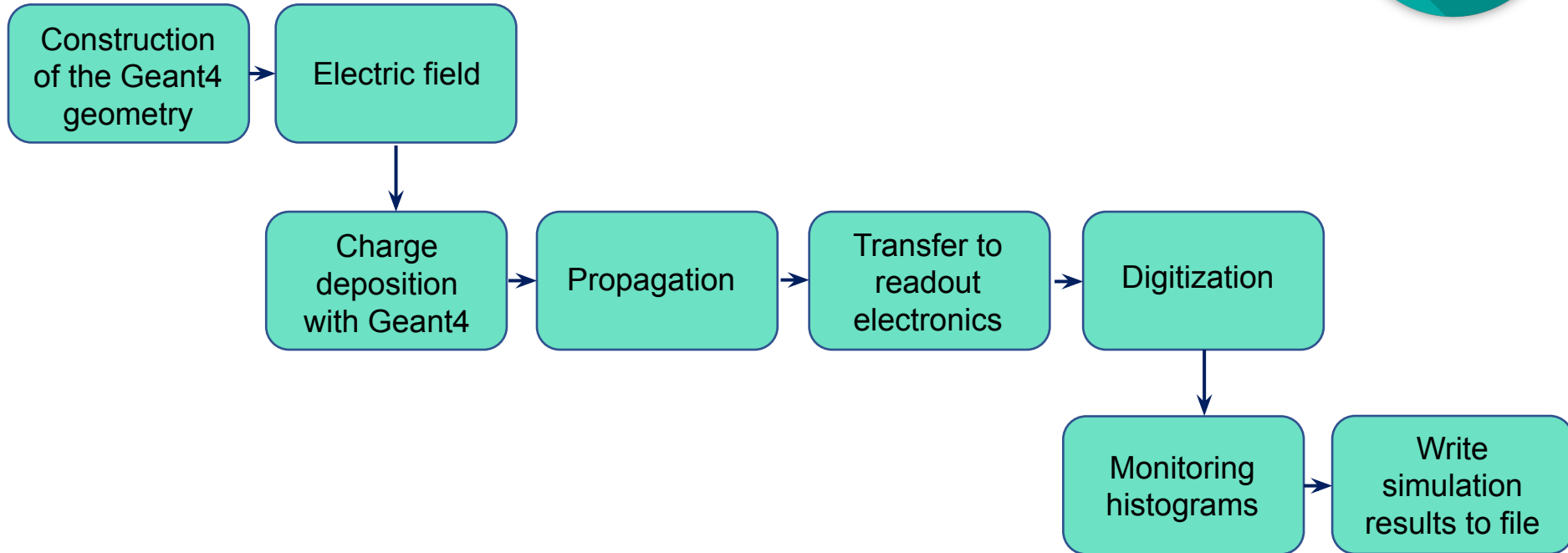
# Conclusions and next steps

---


- The timing performances of FD-MAPS in 110 nm CMOS process with pixel pitch from  $50\ \mu\text{m}$  to  $200\ \mu\text{m}$  and  $25 / 35 / 50\ \mu\text{m}$  thickness have been simulated
- For  $25\ \mu\text{m}$  thickness and below, sensors with pixel pitch  $\geq 100\ \mu\text{m}$  are suitable for optimal timing resolution
- Integrated electronics with simulated electronics jitter below 100 ps has been designed and fabricated, test starting in March
- Work in progress: simulation of timing resolution using TCAD and Allpix<sup>2</sup> frameworks on monolithic sensors with additional gain layer

# BACKUP SLIDES

# Allpix<sup>2</sup> simulation chain



# Simulation of the induced signals from Ramo-Shockley theorem using the weighting potential

 The weighting field of an electrode can therefore also be calculated by leaving all electrodes at the bias voltages and adding the voltage  $V_0$  to the electrode in question and then taking the difference of the fields

Riegler, W. An application of extensions of the Ramo-Shockley theorem to signals in silicon sensors, *Nuclear Instruments and Methods in Physics Research Section A: Accelerators, Spectrometers, Detectors and Associated Equipment*, Oct 2019

- Two simulations of the sensor at different voltages at the readout electrode ( $V_0$  and  $V_0 + \Delta V$ ) with  $V_0 = 3.3\text{V}$  and  $\Delta V = 0.01\text{V}$   
Subtract the two electrostatic potentials and normalize the difference  $\frac{(3.31 - 3.3)\text{V}}{0.01\text{V}} = 1$  at the electrode of interest
- For the weighting field, same procedure but with the two electric fields (x, y, z directions)