## Status and plans for the CLIC module studies

Create comprehensive overview document (2024)

- Introduction
- Supporting System (Matthew, see details later)
- Vacuum System (Steffen, Vacuum group)
  Document requirements, solutions found and experimental results
- RF-system (Alexej, Ping, Steffen, Matthew) refer to current models, BOM, rf losses, power requirements, stability requirements, tolerances, Kai's simulations on cooling
- Cooling and Ventilation requirements, relevant numbers, solutions found, detailed schematic for a module, Pedro's global report
- Cost (Carlo) update of costing and tables with cost per item
- Production and Installation strategy (Steffen, Helene)
  Conceptual description of the preferred strategy
- Alignment (Helene) procedure, tolerances, requirements, solutions found, instrumentation
- Instrumentation (BI, Alexej)
  BPM's, RF-diagnostics, Water diagnostic
- Sustainability Arup report, Benno's work

## Matthews to do list 🙂

## State of the CLIC Module Design and Development, Q4 2023:

1.	Introduction		3. Module Stiffness
	a.	Previous Module Designs	a. Modal Analysis
	b.	Current Module Design	i. Joint Stiffness
		i. Two Beam Module	b. Harmonic Analysis
		ii. Klystron Module	c. Design implications
		iii. Girders	d. Testing
		iv. Supports	4. Module Integration
2.	Component Alignment		a. Waveguide Networks
	a.	Structure Alignment	i. Two Beam Module
		i. Kinematics	1. Components
		ii. Version 3 (CLICADJV3)	2. Supports
		1. Design	ii. Klystron Module
		2. Testing	1. L-Shaped Waveguide
		3. Flexures	2. Choke-mode Flange
		iii. Version 4 (CLICADJV4)	iii. Double–Height waveguides
		1. Design Updates	1. Double-Height flanges
		2. Testing	b. Water cooling
		3. Universal Joints	c. Vacuum pumping
		iv. Thermal constraints	d. Component supports
	b.	Active Module Alignment	5. Alternative Modules
		i. Design	a. Single girder support
		1. Kinematics	b. Cam movers
		2. Parasitic Motion	6. Future Work
		3. Actuators	
		4. Universal Joints	
		5. Labview Controls	

- ii. Testing
  - 1. Methods
  - 2. Results
- iii. Wire Position Sensors
  - 1. Technical Information
  - 2. Labview Controls

## Possible module activities in 2024

□ Complete / write the above-mentioned documentation

More work on sustainability
 Continue and refine Benno's work, full life cycle assessment
 Study heat recovery possibilities

Complete module integration
 full 3D model including water piping, supports, cabling, BOM

□ Industrial study of the full module, cost, cost reduction, manufacturability