Detectors for High

Extreme Environment

PSD13

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Future (Global) HEP Projects

- The 2020 European Strategy for Particle Physics establishes two project initiatives as high-priority
 - "the highest-priority next collider": "an electron-positron Higgs factory"
 - for the longer term: "a proton-proton collider at the highest achievable energy", dubbed as the FCC-hh project.
- End of 2021 the ECFA Detector R&D Roadmap was approved by the CERN Council
 - Long term HEP Detector R&D goals defined
 - Implementation strategy in terms of Detector R&D Collaborations (DRDC) worked out, starting in 2024
- Development cycle towards the use of a new technology in detectors spans over 10 to 20 years.
 - prospective detector R&D ("Blue Sky" research) TRL 1
 - *guided* detector R&D, according to known needs of future projects TRL 2-5
 - *focussed* detector R&D of approved experiments TRL 5-7





SYNOPSIS OF THE 2021 ECFA DETECTOR RESEARCH AND DEVELOPMENT ROADMAP by the European Committee for Future Accelerators Detector R&D Roadmap Process Group



What's in for PSD's ?

- PSD's are predominantly Solid State... DRD3
 - At least the ones for extreme radiation conditions
- 4 RD Theme's identified in DRD3
 - Monolithic CMOS
 - Precision timing -> 4D tracking
 - 3D interconnects
- Operation at extreme fluences (DRDT 3.3)
- There could be additional/other extremes in detector operation (e.g. *T*, *a*, *p*...) – not addressed in this talk



Extreme ?

• What is extreme ?

extreme (Ik'stri:m)

adj

1. being of a high or of the highest degree or intensity: extreme cold; extreme difficulty.

FCC-hh 30/ab 1 MeV n_{eq}/cm²

2. exceeding what is usual or reasonable; immoderate: extreme behaviour.

1600 1400

1200 E 1000 E 800

600

400

200

1000

1500

First tracking layer:

2000

z [cm]

2500

10 GHz/cm² charged particles

10¹⁸ hadrons/cm² for 30/ab

3000

- A rather subjective measure
 - For LHC 10¹⁵ n_{eq}/cm² was considered extreme
 - design was 730/fb @14TeV...
 - HL-LHC takes it to nx10¹⁶ (vertex) or even 10¹⁷ (FW calo)
 - 4000/fb @14TeV
 - FCC-hh is *specifying* towards 10¹⁸ for the tracker (*FCC-hh CDR*)
 - 30/ab @100TeV
 - 300 MGy TID in addition (not addressed)
 - Ratio 1:20:600 !
 - well, you need ~7²≈50 in HL/FCC lumi...
- What is the limit of tracking sensors ?
 - − TRIGA, NPP and ITER are $10^{21} \leftrightarrow 10^{24}$

ST

5

10¹⁶

10¹²

108

4000

3500

MeV



- For a ~yearly replacement of FCC-hh inner tracker !

 Or a 2-stage operation 5->30/ab
- Linear extrapolation from low fluence data
 - Current: *I_{leak}* = 4 A/cm³ @20°C
 - 2 mA/cm² (2W @ 1 kV) for 300 μm thick detector @ -20°C
 - Depletion: $N_{eff} \approx 1.5 \times 10^{15} \text{ cm}^{-3}$
 - *FDV* ≈ 100 kV
 - Trapping $\tau_{eff} \approx 1/40$ ns = 25 ps
 - $Q \approx Q_0/d v_{sat} \tau_{eff} \approx 80 \text{ e/}\mu\text{m} 200 \ \mu\text{m/ns} 1/40 \text{ ns} = 400 \text{ e in very}$ high electric field (>>1 V/ μ m)
- Looks much like *Mission Impossible* (part n...)



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More measurements on thin detectors

- 75 μm epi detectors from CNM on low-resistivity substrate
- Irradiated to 0.25, 0.57 and 1.0x10¹⁷ n_{eq}/cm²
- CCE in reverse and FW
- Annealing 1200 min @ 60°C





$$Q_{mean} = k \cdot \phi^b \cdot V$$

$$k_{75} = 44 e_0/V$$

$$b_{75} = -0.56$$

Thinner is better!

I.Mandić et al.,

Marko Mikuž: Extreme Radiation **JINST 15 P11018 (2020).**

7

Linear CCE(V) ??

- What could be linear
 - SCR governed CCE(V) after irradiation (VV), highly resistive ENB (VV), without trapping
 - Trapping dominated with non-saturated drift velocity
- What is *not* linear
 - velocity saturation
 - charge multiplication
 - double junction
 - field in ENB
- Just a nice coincidence or some physics behind ?
 - look into silicon to search for an answer
- Using edge-TCT to probe silicon

Electric Field Measurement

- Initial signal proportional to velocity sum at given detector depth
- Caveats for field extraction
 - Transfer function of electronics smears out signal, snapshot taken at ~600 ps
 - Problematic with heavy trapping
 - Electrons with v_{sat} hit electrode in 500 ps
 - Mobility depends on E
 - *v* saturates for *E* >> 1V/μm



 $I(t=0) = q \cdot v \cdot \vec{E}_w =$ $= N_{e-h} e_0 \cdot (v_e + v_h)/d =$ $= N_{e-h} e_0 \cdot (\mu_e + \mu_h) \cdot E(x)/d$





Extending the Reach

- In 2014 added 5x10¹⁶ and 10¹⁷
 n_{eq}/cm² measurements of the same detector
 - 10¹⁶ of this fluence fully annealed, the rest 80 min @ 60°C
- Intrinsic feature signal oscillations
 period ~5/4 ns
 - LRC (C~2pf => L~20 nH ~ 1cm of wire)
- Velocity (slope) and charge (integral) yield consistent results
- should be, as $Q \approx Q_0 v_{sum} \tau_{eff} / d$

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- Solution: concurrent forward bias v_{sum} measurements
 - Ohmic behaviour with some linear (field) dependence
 - constant (positive) space charge

- can use
$$\int E(y)dy = \overline{E}d = V$$
 to pin down field scale

- corrections from v(E) non-linearity small
- Use same scale for reverse bias!
- FW measurements up to 700 V
 - know *E* scale up to 2.33 V/ μ m

– can reveal v(E) dependence

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Proton Irradiations

- 5 sample pairs of ATL12 mini-strips irradiated at CERN PS during summer 2015
 - got 0.5, 1.0, 2.9, 11, 28e15 protons/cm², no scanning
 - NIEL hardness factor 0.62
 - thanks to CERN IRRAD team
 - took 41 PS days to reach the highest fluence
- Covers HL-LHC tracker range well
 - does really not look practical for 10¹⁷++
- 2 samples per fluence investigated by E-TCT for all fluences
 - concurrent forward and reverse bias measurements

Additional Irradiations

- 3e17 n_{eq}/cm², JSI reactor neutrons
 - A12 mini, 7x8 mm², 75 μ m pitch, 300 μ m thick
 - Also to 3e16, 1e17
 - Spaghetti: 4x4 mm2, n-on-p, strip pitch 80 um, 300 um thick, strips connected together at side
 - 1.6e17 received previously, 4.6e17 total





Basic Measurements

- *I-V* for 3&4.6e17 looks very linear with little difference between reverse/FW bias
 - No breakdown, as observed in LGAD's
- I @1000 V does not scale linearly with fluence !
 - Not governed by generation current?
- Tried to measure 4.6e17 spaghetti *CCE* with ⁹⁰Sr
 - No signal above background observed up to 320 V
 - Magic formula predicts 120e for 4.6e17 @320 V







- For forward bias can extract v(E) up to a scale factor
- **Observe less saturation than predicted**

Model with

$$v_{sum}(E) = \frac{\mu_{0,e}E}{1 + \frac{\mu_{0,e}E}{v_{e,sat}}} + \frac{\mu_{0,h}E}{1 + \frac{\mu_{0,h}E}{v_{h,sat}}}$$

- keep saturation velocities at nominal values @-20°C ($v_{e,sat}$ = 107 µm/ns; $v_{h,sat}$ = 83 µm/ns)
- float (common) zero field mobility degradation
- fit v(E) for $\phi_n \ge 5 \times 10^{15}$ and $\phi_n \ge 3 \times 10^{15}$

n.b. FW profiles less uniform for lower fluences & protons; departures from average field still small, corrections O(%)

neutrons • 0 50 ×100 [arb.] ×150 0200 250 - 300 - 350 400 -1.00E+02-5.00E+010.00E+00 5.00E+01 1.00E+02 1.50E+02 2.00E+02 2.50E+02 3.00E+02 3.50E+02 4.00E+02 -0.2

1e16 n/cm^2 fw



50.00 100.00 150.00 200.00 250.00 300.00 350.00 400.00

y [um]

0.2

0.1

-100.00 -50.00 0.00

600



1e17 n/cm2

Electric field [V/um]

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 $E(V/\mu m)$

Electric field [V/µm]

3 4 5



- Fit to $v_e + v_h$ with common mobility degradation factor
 - factor of 2 at $10^{16} n_{eq}/cm^2$, 6 at $10^{17} n_{eq}/cm^2$, >10 at $3x10^{17} n_{eq}/cm^2$
 - need 2x/6x/>10 higher *E* to saturate v !

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correspondingly higher E for charge multiplication !

Фn	μ _{0,sum}	Фр	μ _{0,sum}	
[10 ¹⁵ n _{eq} /cm ²]	[cm ² /Vs]	[10 ¹⁵ n _{eq} /cm ²]	[cm ² /Vs]	
non-irr (model)		2680		
5	1661 ± 134	1.6	2063± 188	
10	1238 ± 131	6.1	1337± 47	
30	560	15.4	817± 42	
50	555 ± 32			
100	407 ± 40			
100	420	T=∙	-20°C	
300	<240			
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– NIEL violation ? Large errors ?

Reverse Bias Field Profile

- Two distinct regions at high biases
 - Large region from backplane with (small) slope in the field
 - constant (small, negative) spacecharge
 - *E* = *j*.*ρ* at junction ? like "ENB" ?
 - indication of thermal (quasi)equilibrium: np = n_i² ?
 - thus no current generation ?
 - Small region at junction building up with bias
 - depleted space-charge region ?
 - source of generation current ?



SCR Consistency



- Hard to estimate SCR extent, especially at lower bias and highest fluence
 - A crude estimate - 5x10¹⁶ n_{eq}/cm² : ~80 μm @ 600 V; ~120 μm @ 1000 V - 10¹⁷ n_{eq}/cm² : ~60 μm @ 600 V; ~80 μm @ 1000 V

- Predicted/measured currents
 - 5x10¹⁶ n_{eq}/cm²: 300/300 μA @ 600 V; 400/500 μA @ 1000 V
 - 10¹⁷ n_{eq}/cm²: 400/300 μA @ 600 V; 500/600 μA @ 1000 V
 - Not compatible with linear I-V at 3 & 4.6e17 pure resistor ?
- Reasonable agreement with current generated exclusively in SCR
 - n.b. current "saturation" observed @1000V in JINST 8 P08004 (2013)
- Acceptor introduction rates: $g_c \approx 6/4 \times 10^{-4} \text{ cm}^{-1}$
 - substantial part (up to 80 %) of voltage drop "spent" in "ENB"
 - matches well data in *JINST 9 P10016(2014)* (up to 10¹⁶)



Estimate of SCR width 115 -> 75 -> 40 μm
V_{drop} in SCR only 23 -> 19 -> 6 % of 1100 V



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Acceptor introduction in SCR

- Stable acceptor introduction rate g_c drops by nearly two orders of magnitude from low fluences to 3x10¹⁷
 - Observed up to 10¹⁶ in JINST 9 P10016(2014)
 - Looks like a power law
 - g_c in JINST not taking into account voltage drop out of SCR – higher values of g_c



"ENB" Consistency

- Space charge in "ENB" rising with bias, e.g. for 10¹⁷ n_{eq}/cm²
 - 1.6x10¹¹@ 100 V, 9.2x10¹¹cm⁻³ @ 500V
 - c.f. ~4x10¹³cm⁻³ in SCR
 - negative space charge, like in SCR
- Resistivity from $\rho = j/E @ 100 V$
 - maximum $ρ(p) ≈ 2.8x10^7$ Ωcm using nominal mobilities @ $p ≈ 2x10^8$ cm⁻³
 - all measured values exceed this limit
 - compatible with measured mobility sum and $p \sim O(10^9)$ cm⁻³
 - Compatible also with ρ from *I-V* for 3 & 4.6e17



Trapping analysis

- Take v_{sum} at average $E = 3.3 \text{ V/}\mu\text{m}$
- Calculate CCD from "magic formula"

Ф [1е15]	5	10	50	100	Mobili <mark> y</mark> neutrons
<i>v_{sum}(3.3</i> V/μm)	137	126	90	77	
<i>ССD</i> _{1000 V} [µm]	110	70	23	14	100
<i>τ ≈ CCD/ν</i> [ps]	800	560	260	180	80 Non-irradiated(mode 60
τ _{ext} [ps]	400	200	40	20	20 + 5e16 n/cm ² - 1 2 3 4 5 6 / Electric field

- Implies factor of 6-9 less trapping at highest fluences
 - lowest fluence still x2 from extrapolation
 - weak dependence on fluence as anticipated
 - CM would effectively shorten trapping times
 - not good when large E variations (v(E) saturates)
 - not good when $CCD \approx$ thickness (less signal at same τ)



Trapping – position dependence ?

- Waveforms (WF) plotted every 50 um in detector depth for reverse bias at 1000 V
- Forward bias in middle of detector added at 600 V
- Very little, if any, WF dependence on position observed
- Trapping not position (even not bias) dependent !?



wavef 5e16 1e17/A5e16 Reverse 1000V.txt

wavef 5e16 1e17/A5e16 Reverse 1000V.txt

wavef 5el6 1e: 7/A5e16 Forward 600V.txt

Y=232.0

Y=282.0

Y=132.0

FW bias

26

Trapping revisited

• From I.Mandić et al., JINST 15 P11018 (2020)

FW bias CCE estimated by

$$Q = \frac{\Delta Q}{\Delta x} \cdot v \cdot \tau$$

- v(E) with fluence dependent μ
- constant E=V/D (FW)
- Order of magnitude smaller than extrapolated !
- Agrees with estimates from reverse bias CCE
- Trapping independent of bias, seen in wave-forms



Summary

- Measurements performed on Si detectors irradiated to extreme fluences
 - Neutrons from 10^{15} to 4.6×10^{17} n_{eq}/cm², PS protons from 5×10^{14} to 3×10^{16} p/cm²
 - Velocity vs. electric field impact observed and interpreted as reduction of zero field mobility
 - Zero field mobility follows power law with $|a| \le 1$, $\Phi_{\gamma_2} \approx 10^{16} \text{ n/cm}^2$
 - Protons degrade mobility more than neutrons
 - Induces resistivity increase in-line with measured *I-V*
 - Exhibits adverse effect on charge multiplication !
 - Simple field profile for very high neutron fluences
 - Diminishing SCR and highly resistive ENB
 - Effective acceptor introduction rates reduced by factor ~100 wrt low fluences
 - Current much lower than anticipated. Generated in SCR only ? Ohmic at highest fluences...
 - Trapping estimates for very high neutron fluences
 - from charge collection in FW and reverse bias
 - from waveforms
 - All estimates point to severe non-linearity of trapping with fluence, 10x lower at 10¹⁷
 - Trapping appears independent of electric field
- Conclusion: Low fluence extrapolations do not work at all !

... go out and *measure* to get anything working at *extreme* fluences !!!

Implications for DRDT 3.3

- Basic bulk silicon properties in the fluence range to master are the prerequisite to any inner tracking detector design for *FCC-hh*
- They need to be *measured*
 - Only pioneering consistency checks done so far
- Need resources far beyond current ones
 - Facilities
 - Measurement techniques
 - People

at least for the first ~5 of the 20 years

- New DRD3 Collaboration based on the RD50 research line essential for achieving the goal
 - Close to 70 institutes signed up for "WG3 Radiation damage and extreme fluences" !
- EURO-LABS project has 4 neutron irradiations budgeted to 10¹⁸ n_{eq}/cm²
 - Not so obvious how to get high energy protons beyond $10^{17} n_{eq}/cm^2$



Conclusion

NOTHING IS IMPOSSIBLE, THE WORD **ITSELF SAYS** "I'M POSSIBLE" - AUDREY HEPBURN

Backup Slides

Proton Irradiations

- Several new high energy proton accelerators in construction – spallation sources
 - Energy in GeV range, high currents (mA)
 - $-\,1\,\mu A$ provides $^{\sim}10^{18}$ on 1 cm^2 in one day !
- Problem cooling & radiation safety
 - In 300 μ m Si the MIP heating load is ~0.1 W/cm²
 - Or ~1 W/g, heating rate ~1 K/s
 - Each irradiation site is certified up to a maximum beam current
 - 1 μA needs to be planned, preferably during construction
- Engineering issues that need to be worked on

Edge TCT

• Edge-TCT

- Generate charges by edge-on IR laser perpendicular to strips, detector edge polished
- Focus laser under the strip to be measured, move detector to scan
- Measure induced signal with fast amplifier with sub-ns rise-time (Transient Current Technique)
- Laser beam width 8 µm FWHM under the chosen strip, fast (40 ps) and powerful laser
 - Caveat injecting charge under all strips effectively results in constant weighting (albeit not electric !) field





Charge Multiplication

Multiplication is textbook physics

- e.g. S.M. Sze, Physics of Semiconductor Devices, Wiley, New York, 1981
 - Ch 1.6.4 High-Field Property
 - Velocity saturation, impact ionization
 - Ch 2.5.3 Avalanche Multiplication
 - Junction break-down

Measured impact ionization

- Electrons create 1 pair in 10 μm at E~20 V/μm (100 μm at 14 V/μm), holes need E~40 V/μm
- Holes need ~1 mm for pair creation at E~20 V/µm
 - Neglect hole multiplication in signal creation altogether
 - Need to invoke hole multiplication for junction breakdown

• $\alpha_e >> \alpha_h$ - Nature gentle to us (in silicon)

- Large range in *E* where electrons multiply without inducing breakdown
- But beware of (too) high electric fields !

$$\alpha_{e,h}(E) = \alpha_{e,h}^{\infty} e^{-b_{e,h}/E}$$

A. G. Chynoweth, Phys. Rev. 109, 1537(1958).



R.VAN OVERSTRAETEN and H.DE MAN, Solid-State Electronics 13(1970),583-608. W.MAES, K.DE MEYER, R.VAN OVERSTRAETEN, Solid-State Electronics 33(1990),705-718.

$$\int_{0}^{w} dx \, \alpha_{e}(x) e^{-\int_{0}^{x} (\alpha_{e}(x') - \alpha_{h}(x')) \, dx'} = 1$$

Breakdown condition, can swap α_{e} with α_{h}

Reverse velocity profiles



Something's fishy... never repeat experiments ?!
 Explained by PS beam profile variation on sample edges

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Proton irradiations - details

- Samples irradiated in PS in pairs
 - in series in same sample holder
- Same leakage current in both samples
 - ⇒same *average* fluence received
- Beam profile asymmetric
 monitored by BPM2
- Which side did we pick up ?



Protons revisited

- BPM2 results for the 1e15 sample, 0.5 mm in sensor
- 10x10 mm² average to peak: 0.7

 Values rescaled
- Mid-side to average:
 - 1.17, 0.88, 0.82, 0.74
 - Must be the larger difference
 - Correct fluences by -10 %
 - Assign 20 % error
- Re-measured one sample from both sides, match with BPM2 data – still in progress

Looks like explaining the issue





Mobility Comparison

Table 3. Best-fitting parameters for the impurity dependence of electron and hole Ohmic mobilities at room temperature, as given in eqn (6)

	Electrons	Holes	Units
μ_{min}	92	47.7	cm2 V-1 sec-1
M _{max} N	1360 13×10 ¹⁷	495 63×10 ¹⁶	cm ⁻³
a	0.91	0.76	

- Dependence on *shallow* dopant concentration
 - Measured in the roaring 60's
- Characteristic trap concentration N~10¹⁷ cm⁻³
 - looks out of reach for typical $g=O(10^{-2})$
- But g refers to $N_{eff} = |N_a N_d|$
- While *N* is more like $N_a + N_d$
 - x-sections for deep and shallow ?
- Power law looks compatible: a ≤ 1
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Fig. 5. Electron mobility, μ_{er} in silicon at 300 K as a function of impurity concentration. Open and closed circles are the experimental results reported by Irvin[55] and of Mousty *et al.*[56], respectively. The continuous line is the phenomenological best fit (eqn (6)) of Baccarani and Ostoia[53] the broken line the best fit (eqn (7)) of Hilsum[54] the dot-dashed line (eqn (8)) of Scharfetter and Gummel[57](see Tables 3 and 4).



Fig. 6. Hole mobility, μ_h , in silicon at 300 K as a function of impurity concentration. Open circles are experimental results reported by Irvin[55]. Continuous and dot-dashed lines represent the best fitting curves of Caughey and Thomas[58] (eqn (6)) and of Scharfetter and Gummel[57] (eqn (8)), respectively (see Tables 3 and 4).

PROPER P ŝ NSPORT

COBONI,

CANALL,

0

OTTAVIANI and

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(Received

18 March 1976; in revised

form 12 July 1976

Velocity and Field Profiles

- Knowing v(E) can set scale to velocity profiles
 - assumption: same scale on FW and reverse bias
 - protons: for 5x10¹⁴ and 10¹⁵ use same scale, fixed by average field for 5x10¹⁴ at 1100 V (no good FW data)
- Invert *E(v)* to get electric field profiles
 - big errors when approaching v_{sat} i.e. at high E
 - exaggerated by CM in high field regions
 - v > v_{sat} not physical, but can be faked by CM



Velocity Profiles Neutrons



Field Profiles Neutrons





y [um]

-3.0

Velocity Profiles Protons



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Field Profiles Protons



Current Characteristics

Smooth behaviour in both directions

- Highly resistive Si limits FW injection
- Reverse current smaller than predicted by an order of magnitude
- Both currents rising ~linear with bias
 - Slopes FW/reverse more compatible at higher fluences
- Consistent with recent measurements at highest fluences



Trapping Considerations

• Extrapolation from low fluence data with $\beta_{e,h}(-20^{\circ}\text{C})=4.4,5.8 \times 10^{-16} \text{ cm}^2/\text{ns}; 1/\tau = \beta \Phi$

Ф [1е15]	5	10	50	100	
τ [ps]	400	200	40	20	
<i>mfp@v_{sat}</i> [µm]	95	48	9.5	4.8	
MPV [e ₀]	7600	3800	760	380	
<i>MPV@</i> 1000 V	8900	5500	1800	1150	~
<i>CCD</i> _{1000 V} [µm]	110	70	23	14	

• Measured data exceeds (by far) linear extrapolation of trapping

- n.b.1: *E*~3 V/μm by far not enough to saturate velocity

– n.b.2: little sign of CM at highest fluences

INST 9 P10016

ormula

Exploiting TCT Waveforms

- Waveforms at *y*=100 μm, 800 V, 5x10¹⁶ and 10¹⁷
 - E \approx 3 V/µm, CCD/2 implies signal within \sim 10 µm or <0.2 ns
 - the rest you see is the transfer function of the system
- Still distinct signals from the two fluences
 - treat 10¹⁷ waveform as transfer function of the system
 - convolute with $e^{-t/\tau}$ to match 5x10¹⁶ response
 - $\tau = 0.2$ ns provides a good match
- In fact, measure $\sim \Delta \tau$, as "transfer" already convoluted with $e^{-t/\tau(1e17)}$!





Δτ = 0.2 ns certainly best fit, 0.1 too narrow, 0.3 too broad
precision ~50 ps

Trapping – position dependence ?

- Waveforms plotted every 50 um in detector depth for reverse bias at 1000 V
- Forward bias in middle of detector added at 600 V
- Very little, if any, wf dependence on position observed
- Trapping not position (even not bias) dependent !?





wavef 5e16 1e17/A5e16 Reverse 1000V.txt

Trapping @3e17

- Moved to another setup different waveforms
 - Widths of reverse and FW similar
 - With decreases 1->3e17
 - Irregular waveforms with small signal @3e17
 - Hard to state something more quantitative



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