

PSD13

St. Catherine's College
September 3-8, 2023



UNIVERSITY OF
OXFORD

ATLAS ITk Pixel Detector Overview

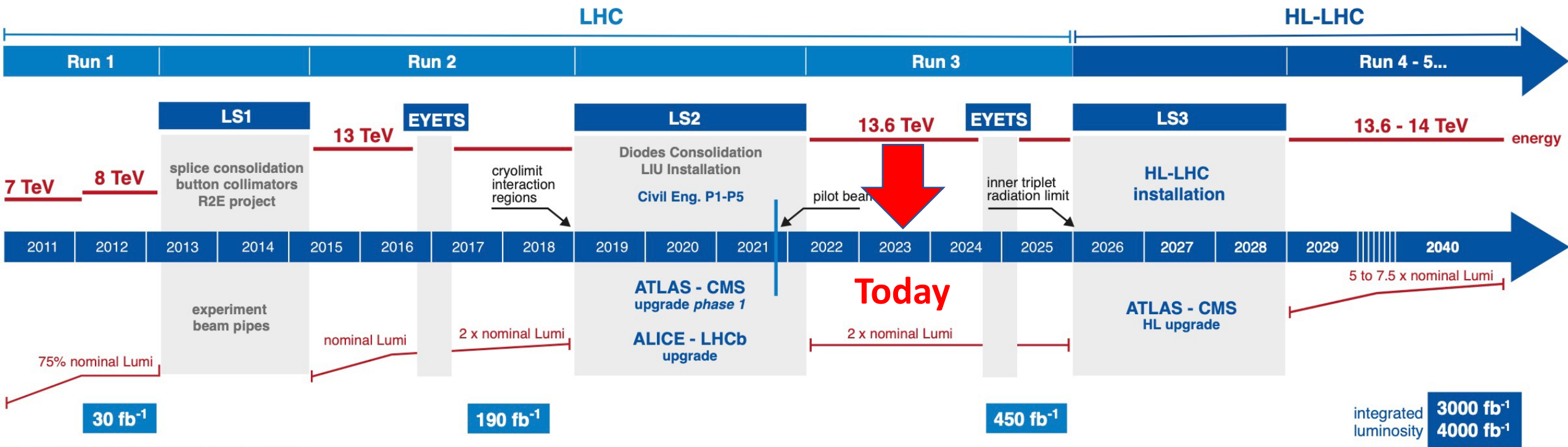
High Energy Accelerator Research Organization (KEK)

Manabu Togawa

On behalf of the ITk pixel collaboration



High Luminosity LHC upgrade

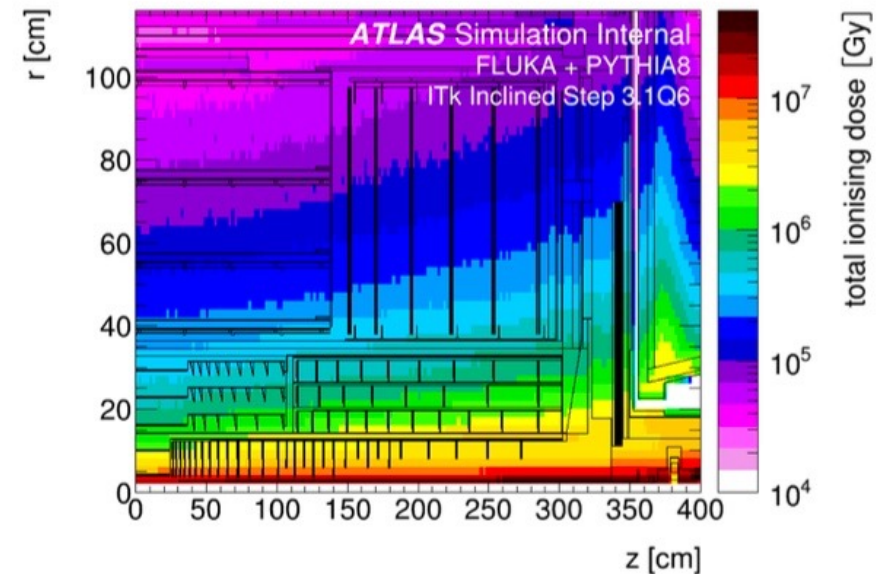
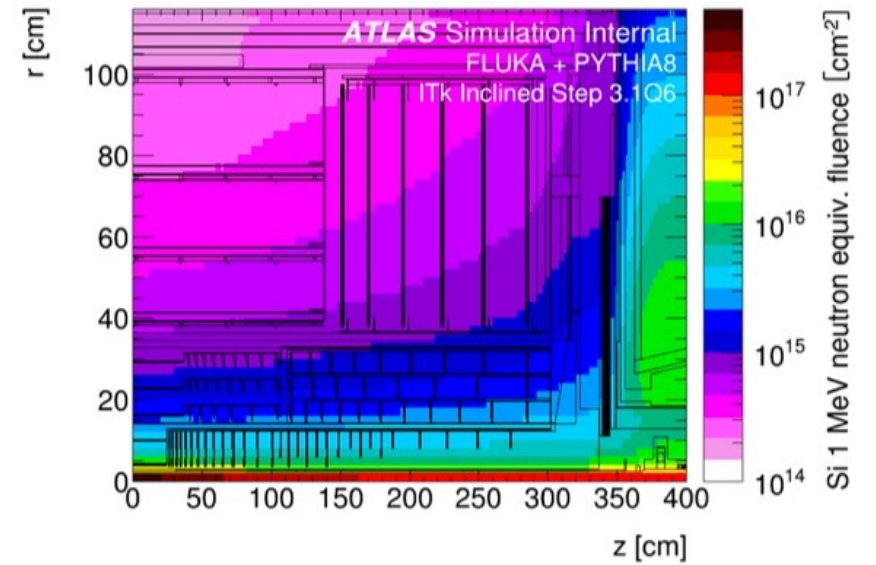


HL-LHC TECHNICAL EQUIPMENT:



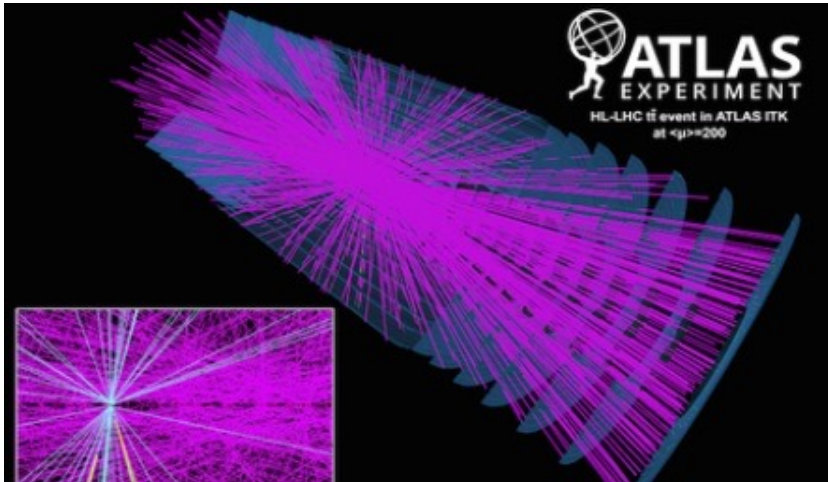
- HL-LHC will start at 2029 and accumulate 4000 fb⁻¹ (x10 of RUN3)
- ATLAS detector needs to be upgraded to adopt high instantaneous luminosity.

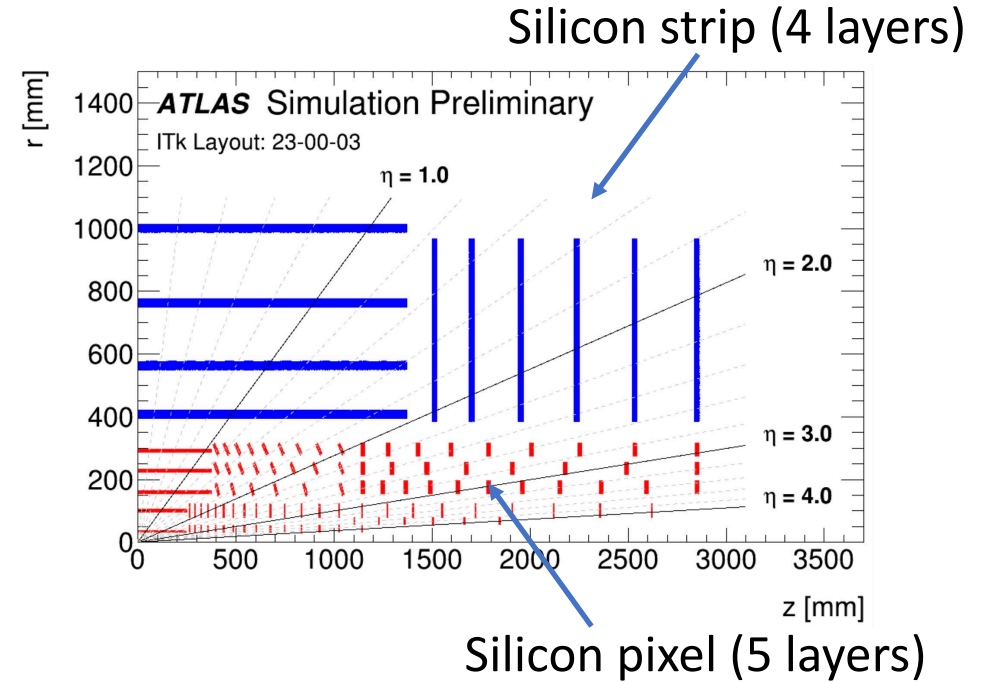
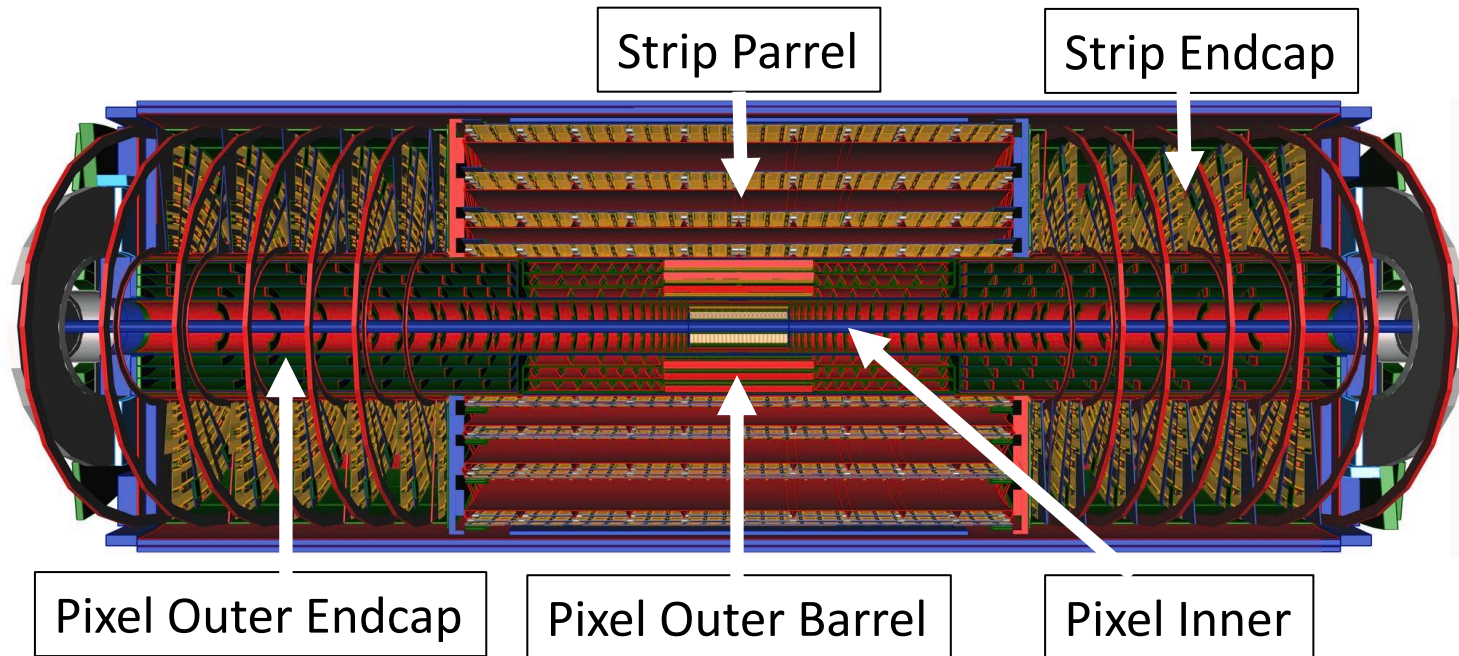
- HL-LHC luminosity $\sim 7 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$
 - About 3 times RUN3 peak luminosity.
 - Up to 200 pile-up events !
 - -> Full silicon based system and fast readout
- High radiation dose
 - x10 statistics -> x10 radiation damage
 - -> Radiation hard



Requirement of
Radiation hard for
most inner layer
 $1.7 \times 10^{16} \text{ neq/cm}^2$

ATLAS-PHOTO-2019-020

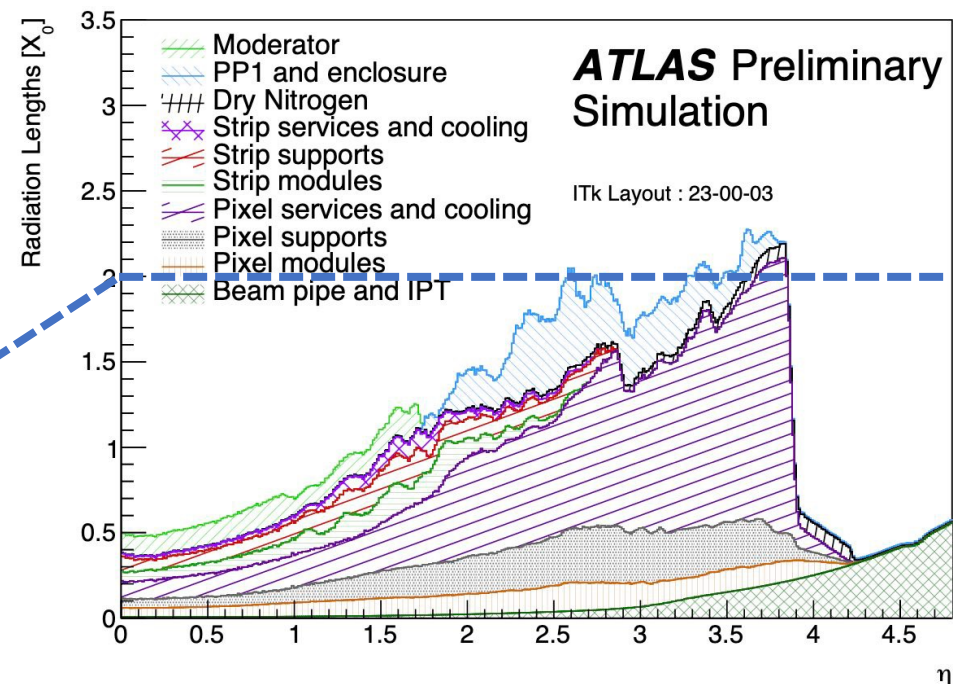
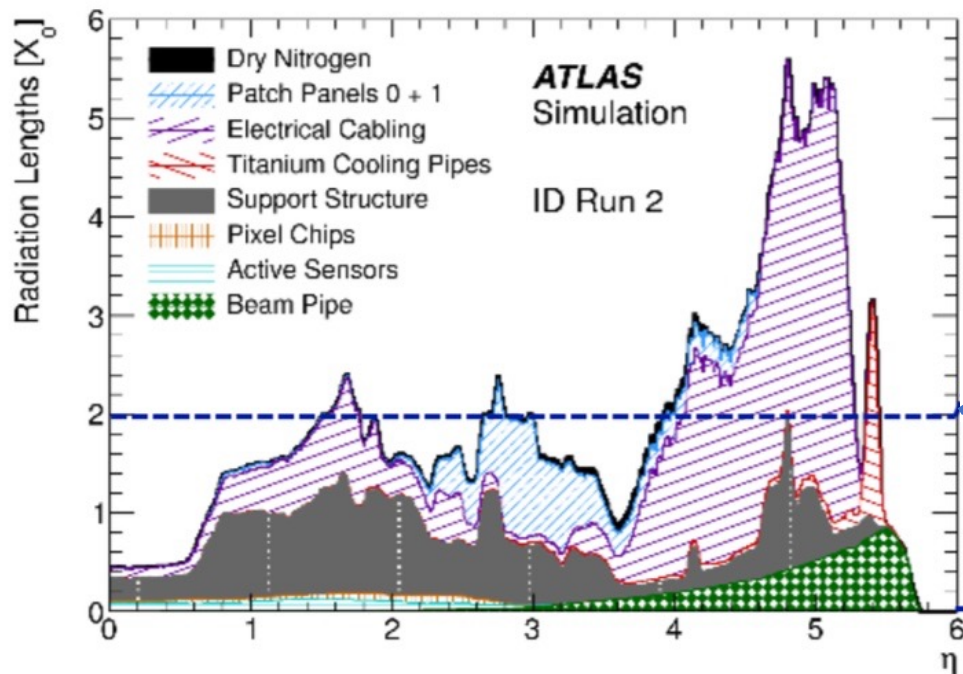




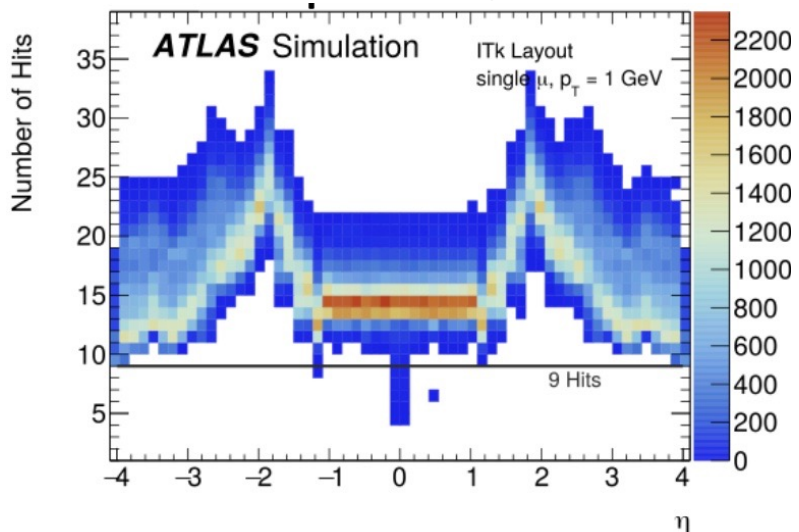
- All-silicon system, 9 layers
- Increasing granularity to keep $< 1\%$ occupancy
 - Pixel : $50 \times 400 \text{ } (\mu\text{m}^2) \rightarrow 50 \times 50 \text{ } (\mu\text{m}^2) : 1/8$
 - Strip (length) : $128 \text{ mm} \rightarrow 24 \text{ mm} : 1/5$
- Wide coverage in $\eta : 2.5 \rightarrow 4.0$

Strip system will be presented by Seth Zenz at 8/9 Friday
 The ATLAS ITk Strip Detector System for the Phase-II LHC Upgrade
 3 ITk related posters
 Serial powering inner system : Md Arif Abdulla Samy
 Pixel interlock and DCS : Simon Koch
 ITk strip irradiation : Hui Li

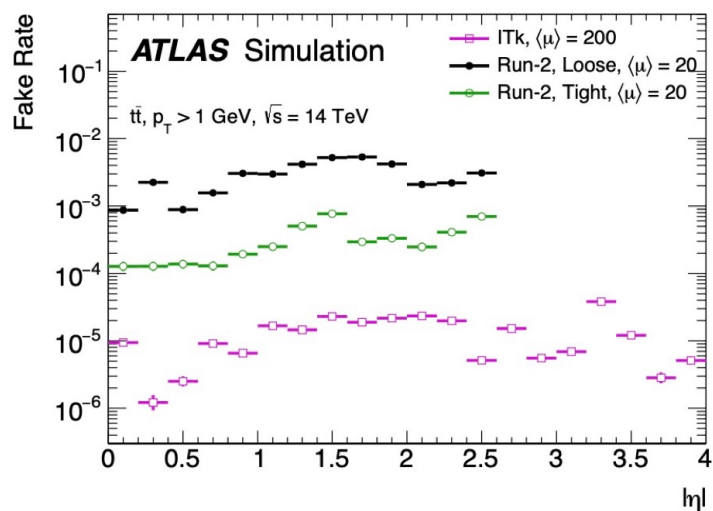
- Significant reduction of material using,
 - CO₂ cooling with thin titanium pipes.
 - Low mass carbon structures.
 - Minimizing material in modules using thin Si and FE- chips.
 - Reducing cabling by serial powering and data sharing for pixels.



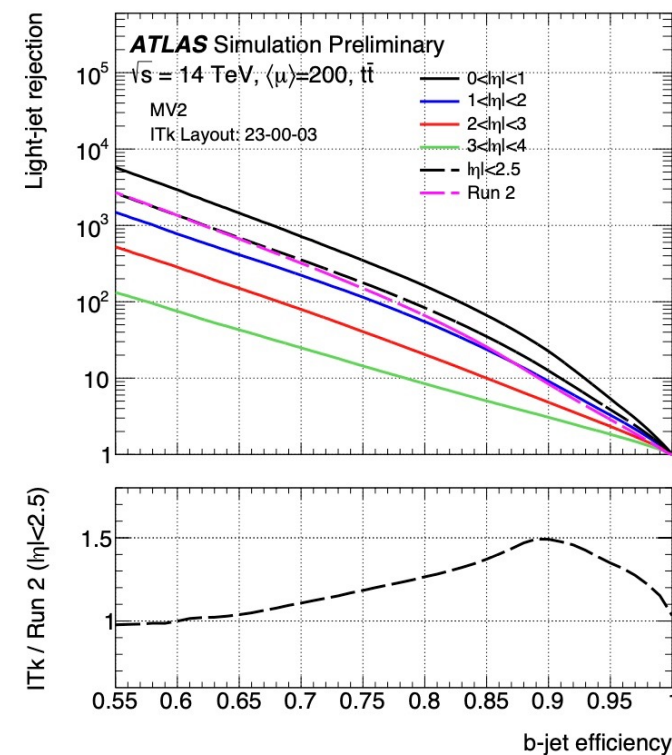
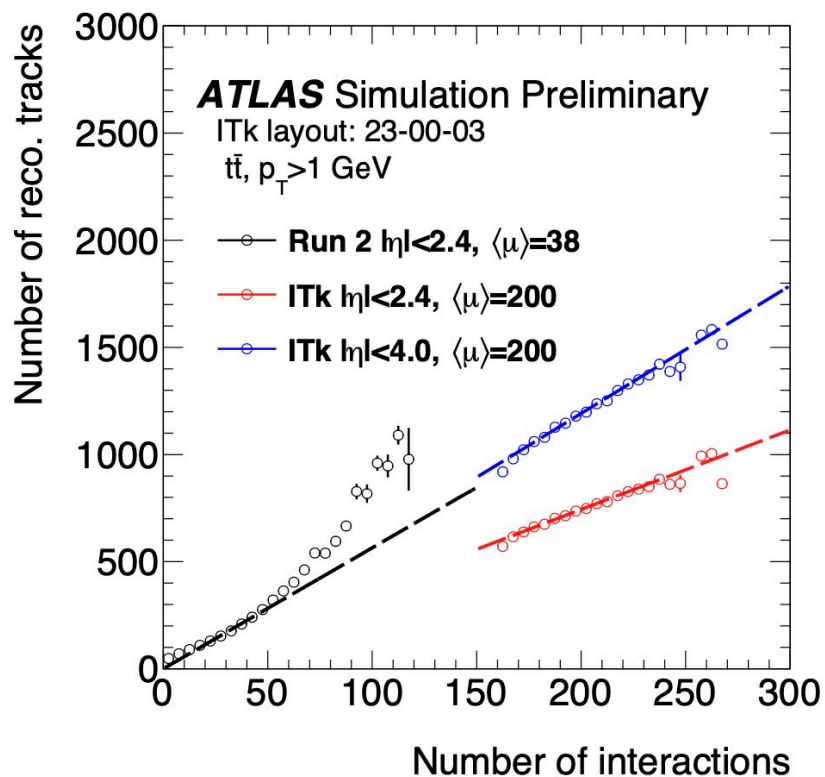
Number of hits / cluster



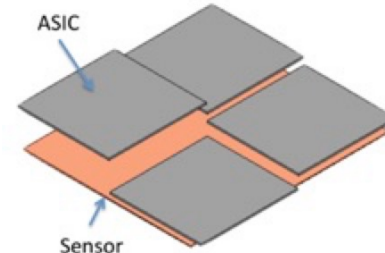
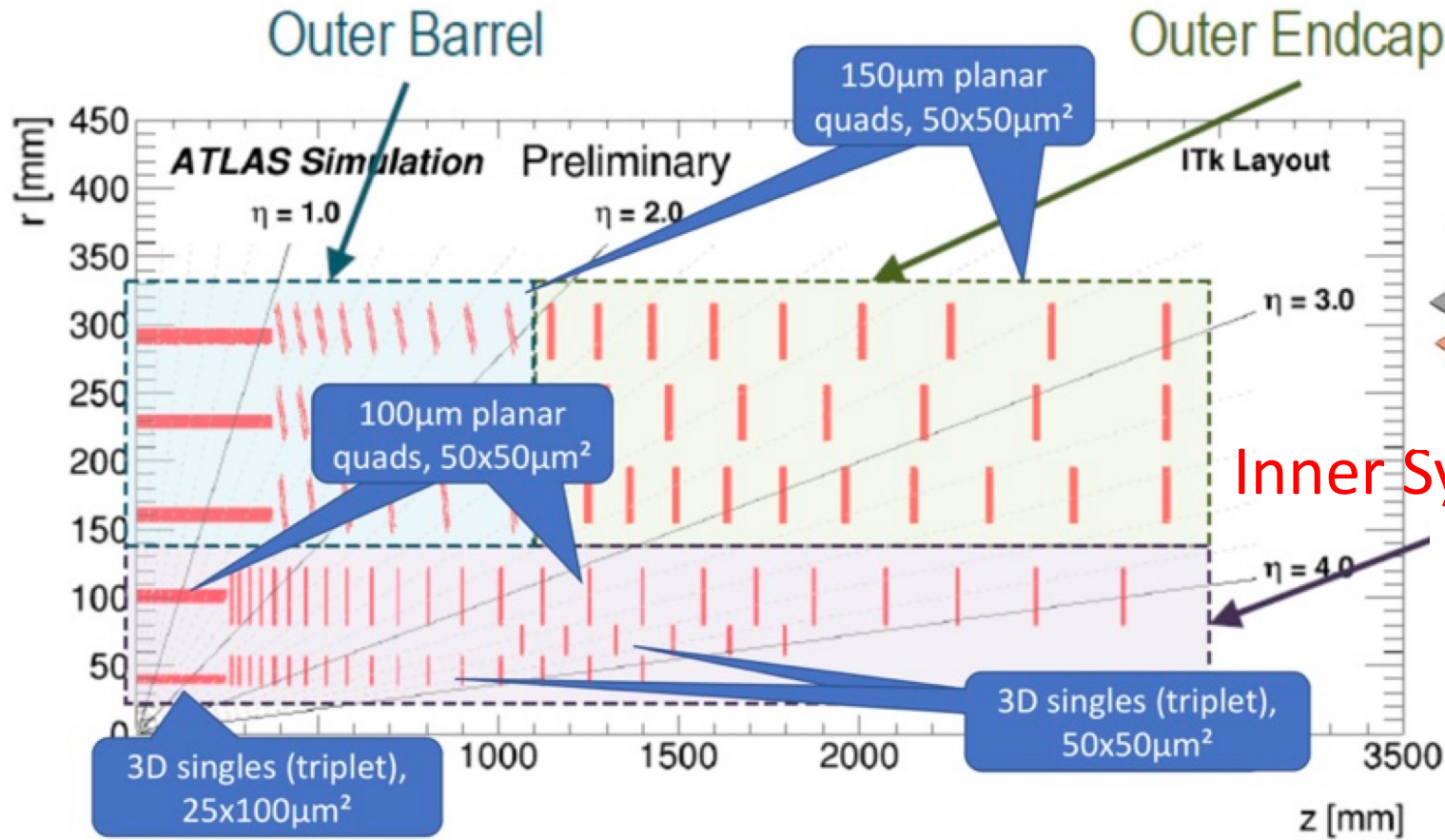
Fake rate vs. η



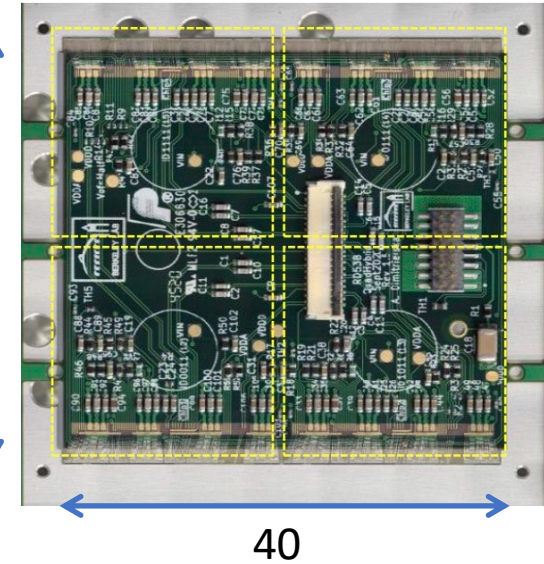
Pile-up rejection and b-tagging



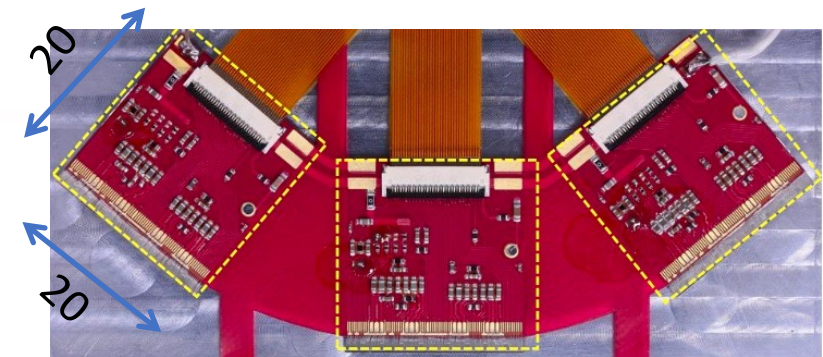
L1 – L4 : Planer sensor “Quads”



Inner System

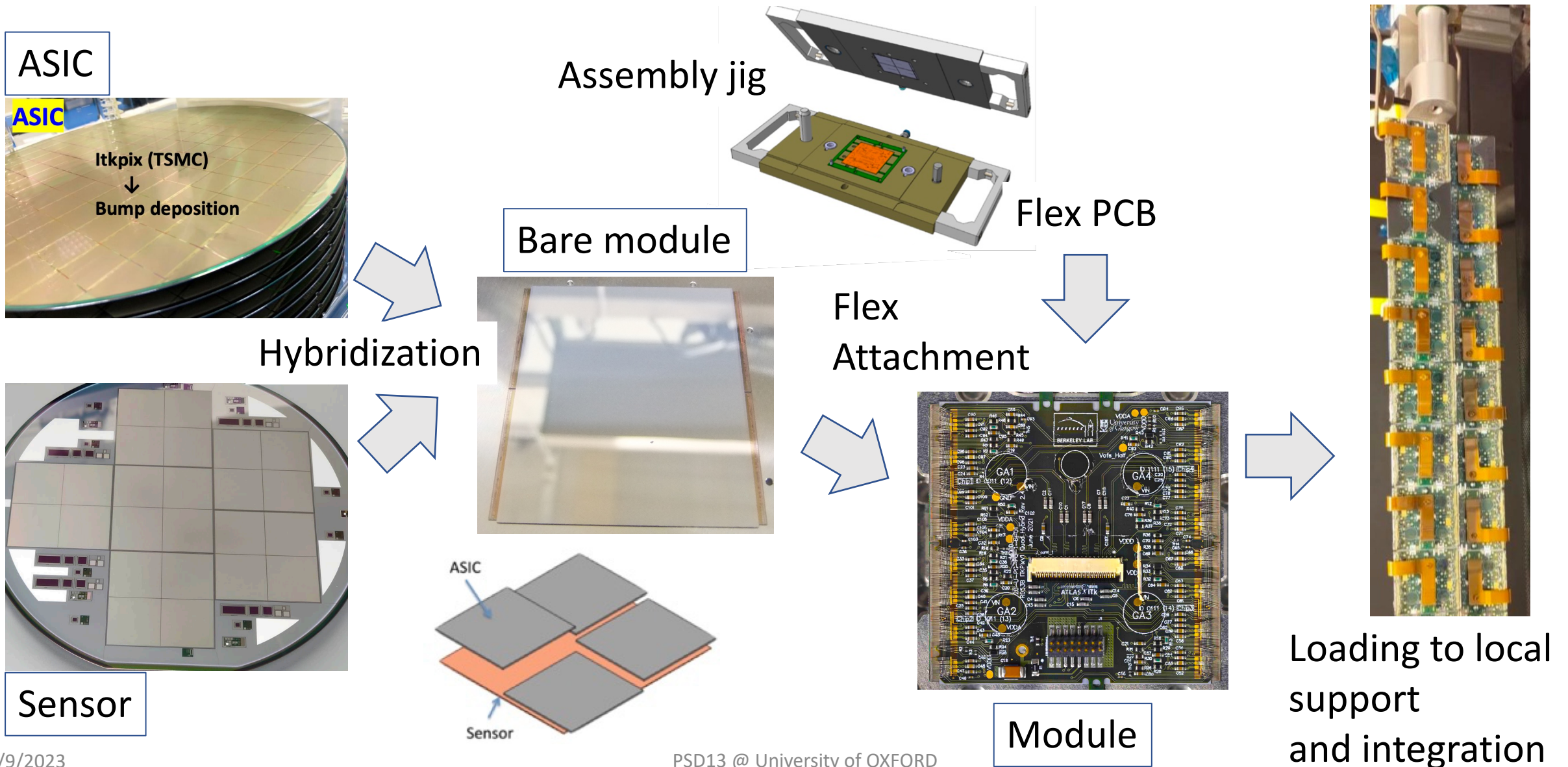


L0: 3D sensor “Singles (Triplet)”

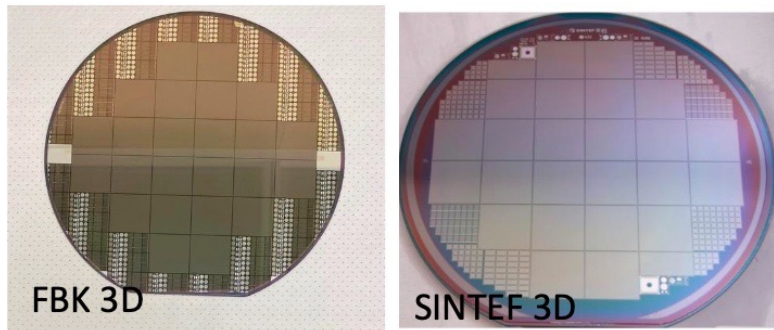
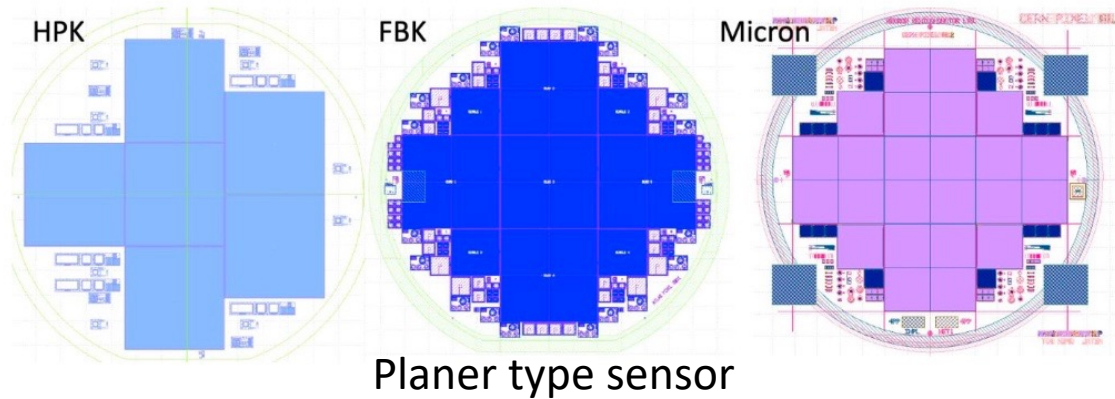
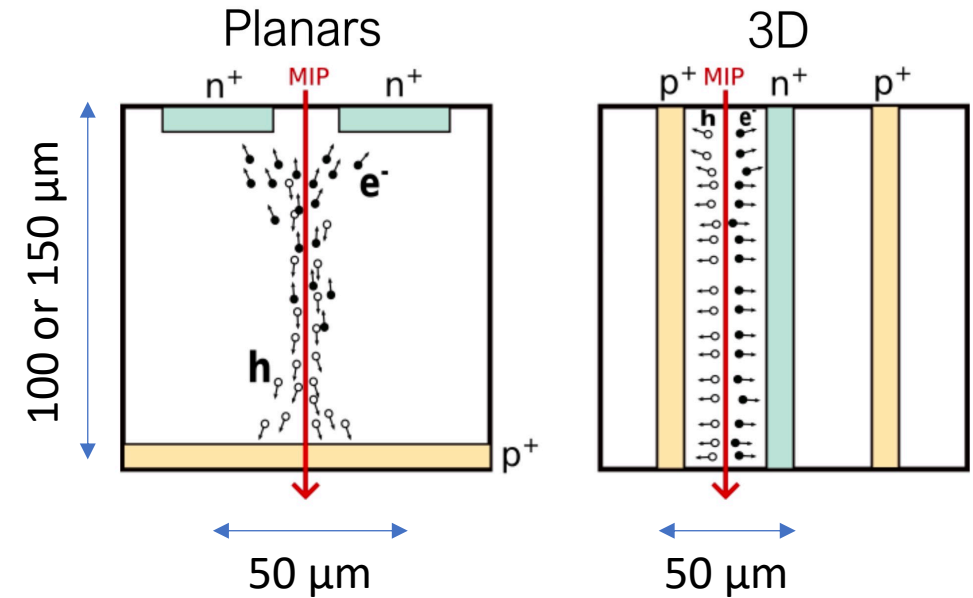


Constructing with about 10,000 modules $\sim 14 \text{ m}^2$! (Current : 2 m^2)

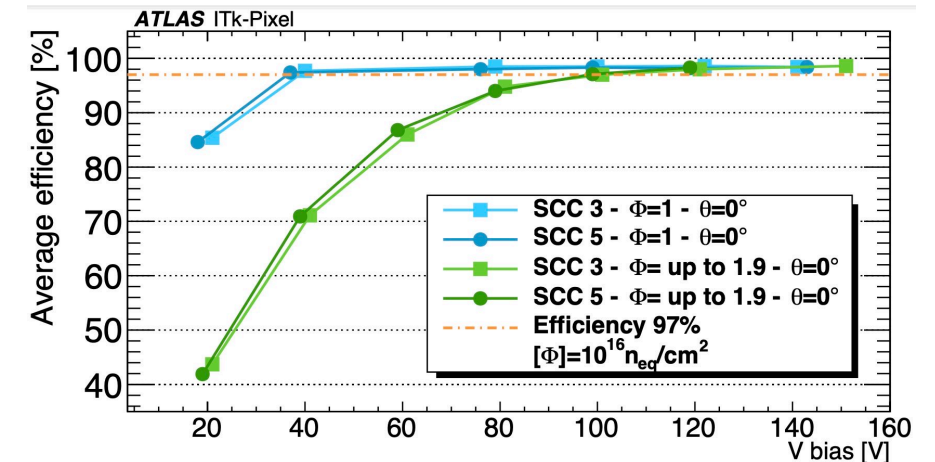
Production flow



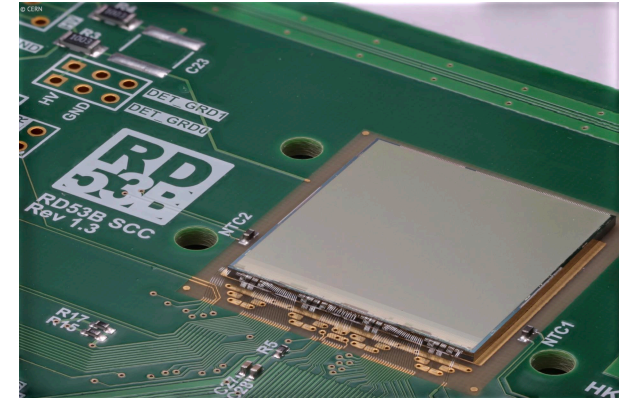
- Pre-production (10% of install amount) was finished in 2022.
 - Several Hybridization module tested at the test beam.
 - Qualification for production order was completed.
- Production order has been started.



FBK sensor performance after irradi. ([Link](#))

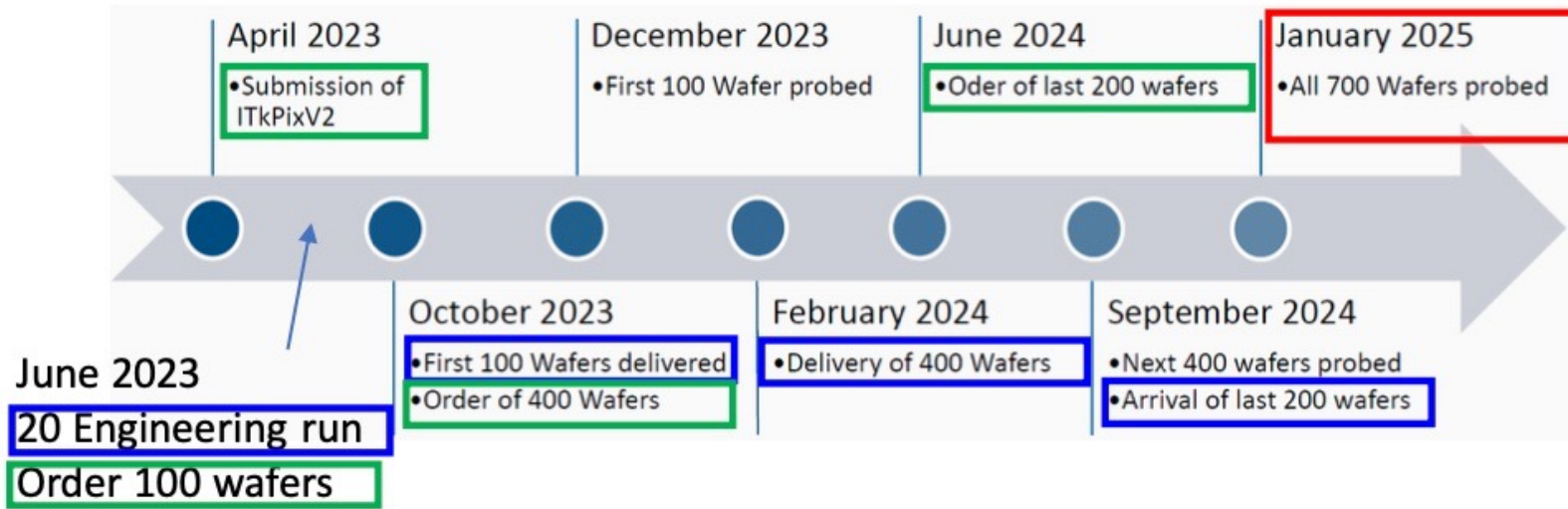


ITkpix-v1

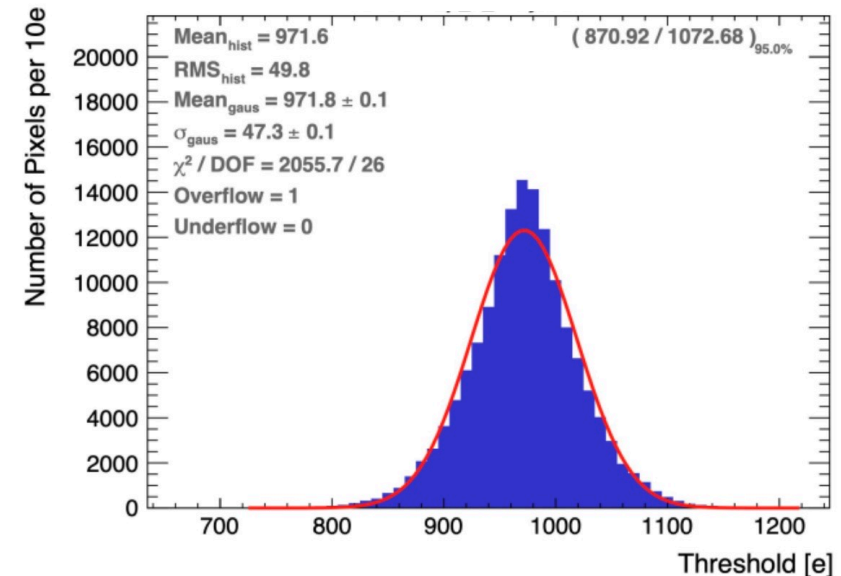


ATLAS-PHOTO-2021-045-1

- Prototype chips RD53A and ITkpix-v1 were validated and used as prototype program
- **Final FE-chip (ITkpix-v2) was approved on 17th March**
 - First delivery of 20 wafers (engineering run) 26th June.
- First verification of new chip and preparation for chip testing:
 - Basic functions are working as expected. Detailed checks are ongoing.

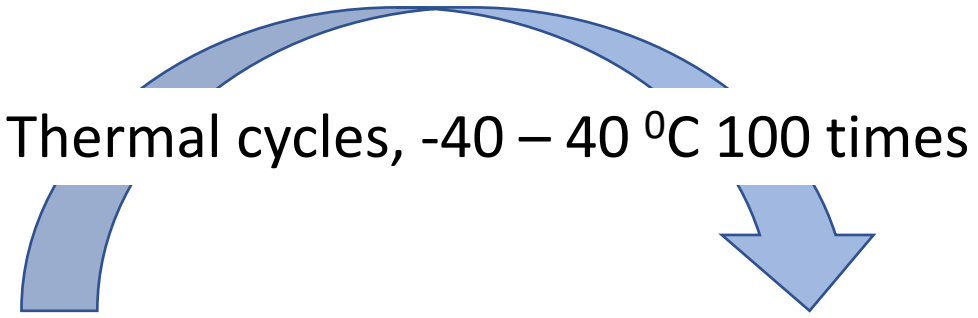


Threshold distribution after tuning



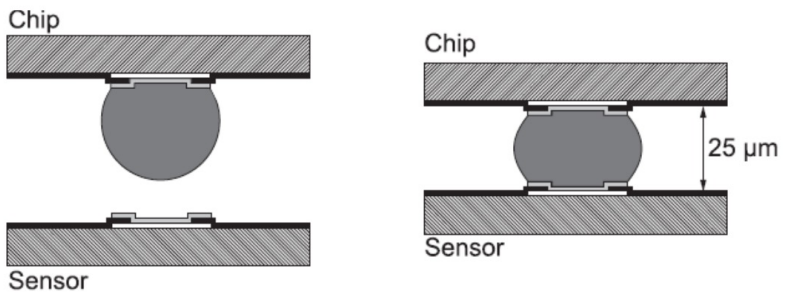
Hybridization (Flip-chip)

- Qualify bump-strength with thermal cycle
- Cross check with FEA and share stress measurement
- Design validated by prototype, follow-up during pre-production



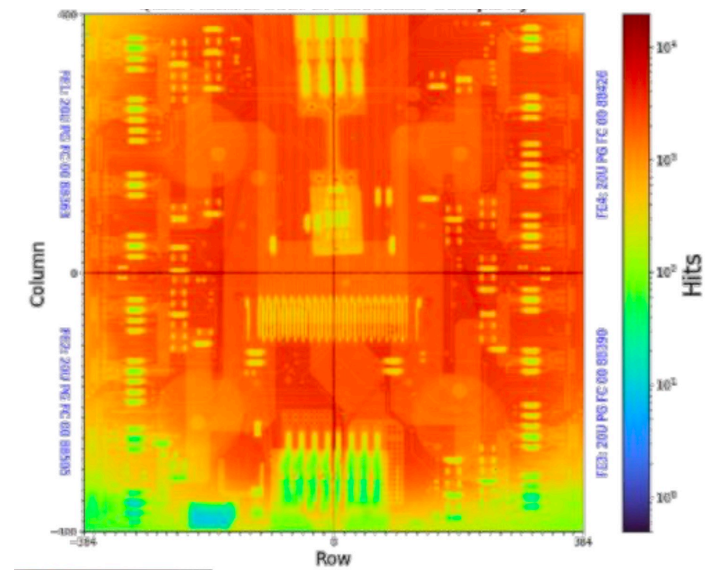
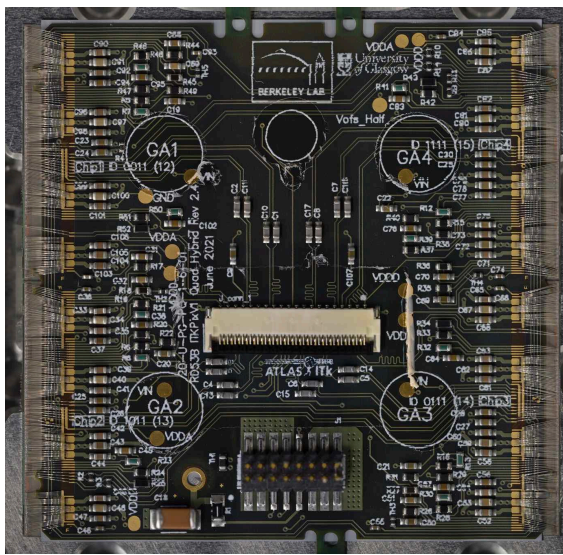
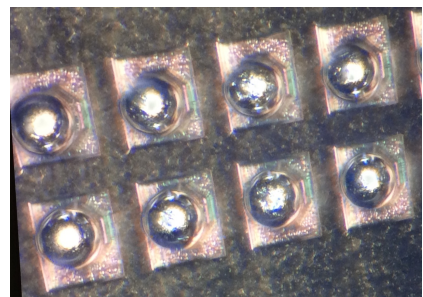
Assembled Modules

Delamination test with x-ray scan



Bump bonding Technique

~640k pixels in quads



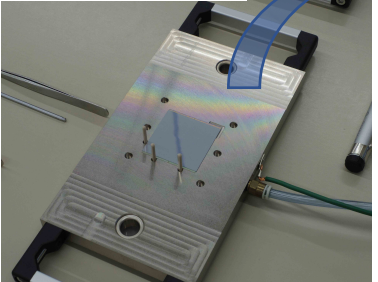
Module Assembly & Testing

- Assembly has been done with dedicated tooling
- Extensive module QC tests
 - High-res. photos for visual inspection, Electrical readout, metrology, bump-stress, operation at low temperature

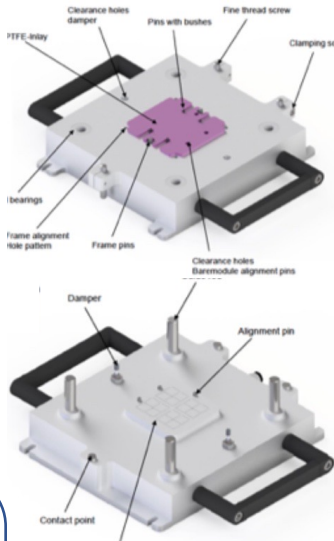
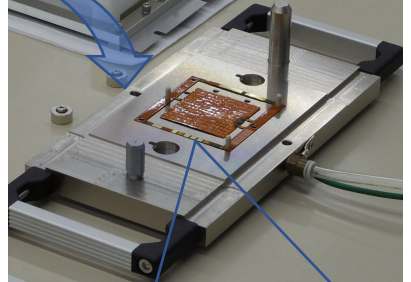
Exercising across module sites, “Qualification” in pre-production

Module assembly by jig

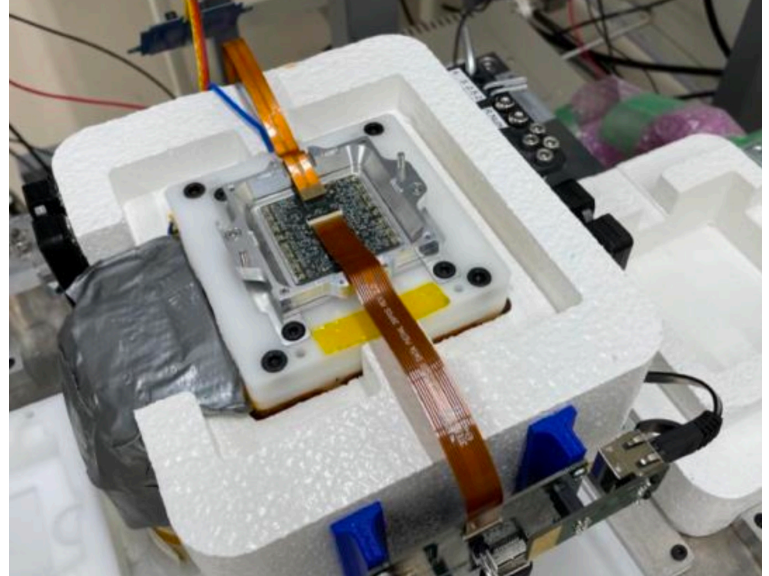
Bare module base



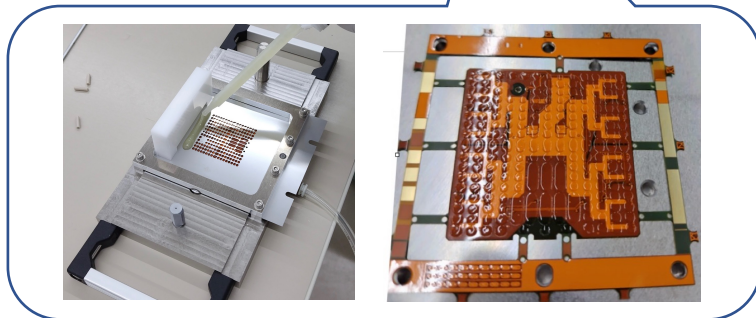
Flex base



Module on the Cooling box



Adhesive deposition by Stenciling



Local Support & Prototypes

- Local support
 - Stable low-mass support
 - Critical element is interface to cooling pipe

- Prototypes
 - Demonstration of module loading
 - System test



Outer Barrel Longeron



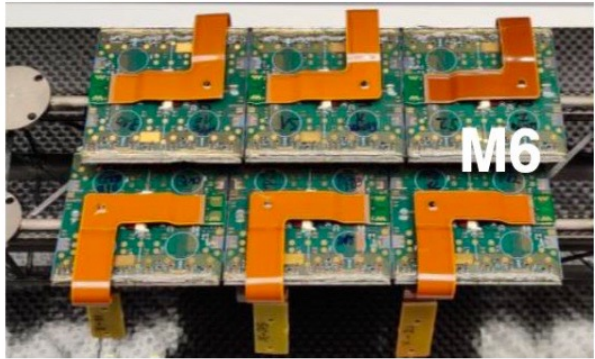
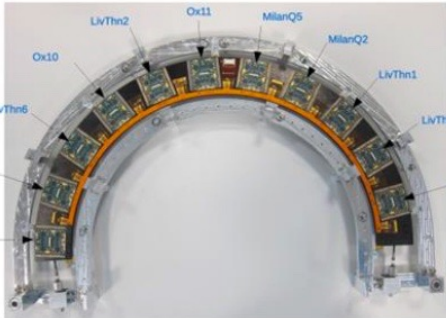
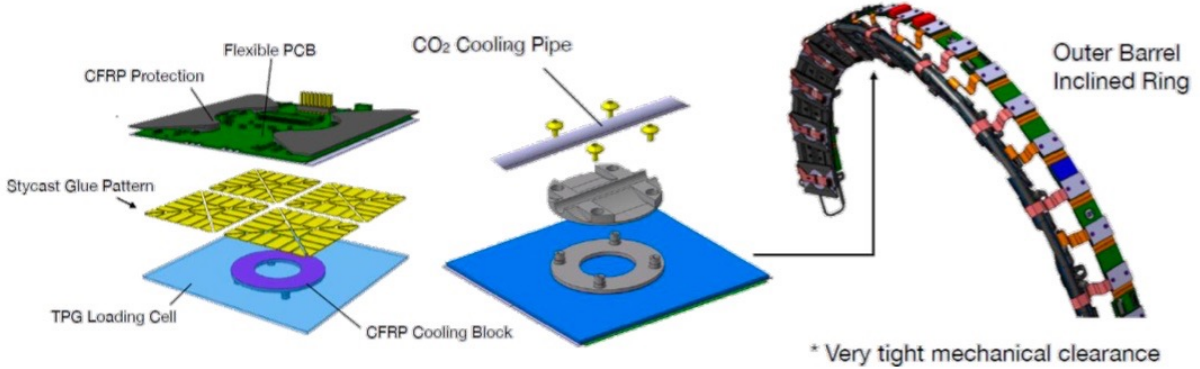
Endcap half-ring



Outer Barrel inclined half-ring

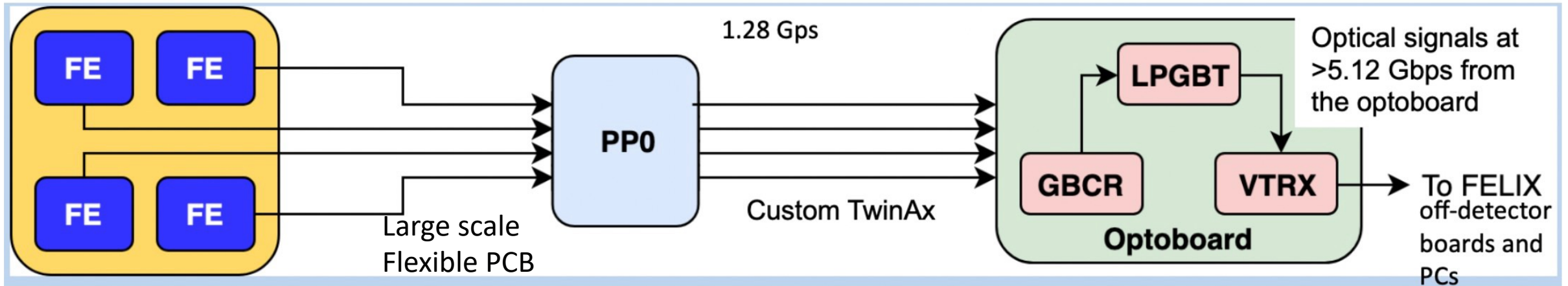


Inner system coupled ring



Procurement for Pre-production parts started.

kapton/copper flexes → PP0 → TwinAx cables → Gigabit receiver chip (GCBR) → IpGBT (low-power Gigabit transceiver and VTRx+) for aggregation and electro-optical conversion



- Readout from FE-chip at 1.28 Gbps with up to 4 links per chip depending on position in pixel system
 - Uplink sharing on module used on all layers to reduce material
- Serial powering modules up to 16 quad modules
 - Reduced number of supply lines, less material
 - Less power dissipation on services than with parallel powering
 - Radiation hard on-chip shunt-LDO allows regulation of voltage on chip

System tests have been performed.

Electrical

Serial powering

Thermal-mechanical

Progress in Samy's and Simon's posters !

- For the HL-LHC, ATLAS Inner detector replaced to be all silicon detector.
 - Many challenging to achieve,
 - Increased granularity
 - Radiation hardness
 - Low mass
- The project is now moving to production.
 - Production and pre-production has started in each components
 - System tests have been performed
 - Integration will follow soon