# Beam test of a 180 nm CMOS Pixel Sensor for the CEPC vertex detector



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# Outline

- Vertex detector for CEPC
- TaiChu pixel sensor
- Test Beam @ DESY II
- Beam data analysis and results
- Summary and outlook

# Vertex detector for CEPC

## Circular Electron Positron Collider (CEPC)

- precise measurement of physical properties of Higgs, W and Z bosons
- search for new physics beyond standard model

### Vertex detector

- high spatial resolution (3 5um)
- high speed readout (dead time < 500 ns @ 40 MHZ at Z pole)</li>
- radiation tolerance (per year): 1 MRad TID
- low material budget







# TaiChuPix sensor

## A Monolithic Active Pixel Sensor (MAPS) prototype

- designed for the CEPC baseline vertex detector
- based on a 180 nm TowerJazz CMOS Imaging Sensor (CIS) technology

25 um high-resistive epitaxial layer pixel pitch 25 um

## The evolution of the TaiChuPix sensor

- 2 Multi-Project Wafers TaiChuPix-1 and TaiChuPix-2 designed and tested during 2019 and 2020
- a full-scale prototype TaiChuPix-3 with engineering run received and tested during 2022-2023





TaiChuPix-1

TaiChuPix-2



**TaiChuPix-3** 

# Test Beam (a) DESY II

- The beam test was performed in December 2022 at TB21
- Beam test setup
- 2 detector under test (DUT) TaiChupix3 with different processes tested **DUT**<sub>A</sub> with the standard back-bias diode process together with an extra deep N-layer mask (full depletion) DUT<sub>B</sub> without the extra deep N-layer (non full depletion)
- radioactive source <sup>90</sup>Sr test on TaiChuPix-3 before beam test
- fake hit rate with threshold scan

noisy pixels masked due to only one common on-chip DAC







- The detector system includes 6 test modules based on the TaiChuPix-3 chips
- When one chip taken as DUT, another 5 planes composed of the telescope
- 4 cm between neighbouring planes



### The work flow of the test system





25.7 mm

15.9 mm

- size: 1024 columns x 512 rows
- pitch: 25 um
- an open window used to decrease the multi-scattering from the PCB board

- The data of 6 channels read out by a specialised DAQ software shan
- A 20 MHZ clock (Clock Sync) used to synchronize the data of 6 channels
- A timestamp synchronization board used to calibrate the time delay from each channel





- The hit information encoded with a 32-bit format
- The alignment procedure using the Millepede program
- Least squares straight line fit
- no correction for multiple scattering in this result



### • The centre of the cluster is the geometric centre of the gravity of the neighbouring fired pixels



## Cluster size

## Cluster size distribution

- The peak value for  $DUT_A$  is 1 pixel, around 2 pixels for  $DUT_B$
- Less charge sharing effects in  $DUT_A$  with full depletion



- X direction: column direction of the sensor
- Y direction: row direction of the sensor
- DUT<sub>A</sub>: full depletion
- DUT<sub>B</sub>: non full depletion

# Dixels for DUT<sub>B</sub>



## Cluster size

## Averaged cluster size as a function of the threshold

- In general, the higher the threshold, the smaller the cluster size
- If lowering the threshold, cluster size will be dominated by cluster with 2 hits





## Alignment



- The solution of above equation is calculated by the Millepede program
- Six alignment parameters considered
  - Translation along X, Y, Z direction
  - Rotation around X, Y, Z axis



• The alignment parameters are determined iteratively by a general  $\chi^2$  minimization procedure

## Spatial resolution studies

## The spatial resolution of DUT

- applying the alignment parameters to the measured hit position
- the spatial resolution of DUT evaluated from the unbiased residual distribution

$$\sigma_{DUT} = \sqrt{\sigma_{res,unbiased}^2 - k\sigma_{tel}^2}$$

assuming same intrinsic resolution for the 6 planes

$$\sigma_{DUT}^{2} = \frac{\sigma_{res,unbiased}^{2}}{1+k}, k = \frac{\sum_{i}^{N} z_{i}^{2}}{N\sum_{i}^{N} z_{i}^{2} - (\sum_{i}^{N} z_{i})^{2}}$$

- $z_i$  is the z position of plane in global coordinate
- unbiased residual  $\sigma_{res,unbiased}$ : the difference between measured hit position on DUT and the predicted one extrapolated from the track of telescope
- least squares straight line fit

$$\chi^{2} = \sum_{i}^{n} \frac{(x_{pre}, y_{pre} - x_{mea}, y_{mea})^{2}}{\sigma_{x,y}}$$
$$\sigma_{x,y} = \frac{25\mu m}{\sqrt{12}}, 25 \text{ um is the pixel pitch}$$

• a track quality  $\chi^2$  cut added to decrease the effects from multi scatter and

## asured hit position



## Spatial resolution studies

## The spatial resolution as a function of threshold

- The resolution gets worse due to the increased threshold
- for DUT<sub>B</sub>, a worse resolution occurs when the threshold < 218 e<sup>-</sup> since the larger noise at lower threshold



only statistical uncertainties included



## The spatial resolution vs. different cluster size in different threshold



- For most case, the resolution is best when cluster size = 3
- increasing noise on minimum threshold.



resolution only in x-direction

• for  $DUT_B$  with minimum setting threshold, the best resolution occurs when cluster size = 1, due to the

# Detection efficiency

Efficiency definition:

$$\epsilon = \frac{N_{|x_{meas}, y_{meas} - x_{pre}, y_{pre}| < d}}{N_{tel}^{Tracks}}$$

- with increasing threshold, the efficiency decrease
- maximum eff. for  $DUT_A$  is 99%, maximum eff. for  $DUT_B$  is 98.5%





# Summary and outlook

## Beam test on a MAPS prototype TaichuPix-3.

- 2 DUT with different processes verified using 4 GeV electron beam at DESY II TB21.
- The resolution can better than 5 um at setting minimum threshold
- The detection efficiency can > 98%

## Vertex detector prototype for CEPC



Double sided ladder 10 sensors/ladder side, read out from both ends

### Beam test to verify its spatial resolution

Full size vertex detector prototype





# Summary and outlook

- The characterisation of vertex detector prototype is testing @ DESY II TB21
- The data taking and analysis are working on progress
- Hoping that we can get excellent results!



6 layers ladders with double sided TaichuPix3 chips

## Thanks for DESY providing the beam!!!



# Backup

chip id: 4bits timestamp chip: 8bits timestamp FPGA: 28bits column: 9bits row: 10bits pattern: 4bits valid: 1bit



- The data of 6 channels read out by a specialised DAQ software shan - A 20 MHZ clock (Clock Sync) used to synchronize the data of 6 channels - A timestamp synchronization board used to calibrate the time delay from each channel



modified DUTA full depletion



Standard DUTB no full depletion







Adding detector smearing, gRandom.Gauss(0,1)\*sigma sigma = 25um/sqrt(12) = 7.2um



### Hitmap



![](_page_19_Figure_2.jpeg)

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![](_page_20_Picture_0.jpeg)

## Hitmap of 4 GeV beam

Hitmap

![](_page_20_Figure_3.jpeg)

![](_page_20_Figure_4.jpeg)

![](_page_20_Figure_5.jpeg)

![](_page_20_Figure_6.jpeg)

![](_page_20_Figure_7.jpeg)

0

0

### Jia Zhou Tianya Wu Hongyu Zhang

512

![](_page_20_Figure_10.jpeg)

Board\_05

![](_page_20_Figure_12.jpeg)

![](_page_20_Figure_13.jpeg)

![](_page_20_Figure_14.jpeg)

![](_page_20_Figure_15.jpeg)

![](_page_20_Picture_16.jpeg)

![](_page_21_Picture_0.jpeg)

## Hitmap of 5 GeV beam

Hitmap

![](_page_21_Figure_3.jpeg)

![](_page_21_Figure_4.jpeg)

### Jia Zhou Tianya Wu Hongyu Zhang

![](_page_21_Figure_6.jpeg)

![](_page_21_Figure_7.jpeg)

![](_page_21_Picture_8.jpeg)