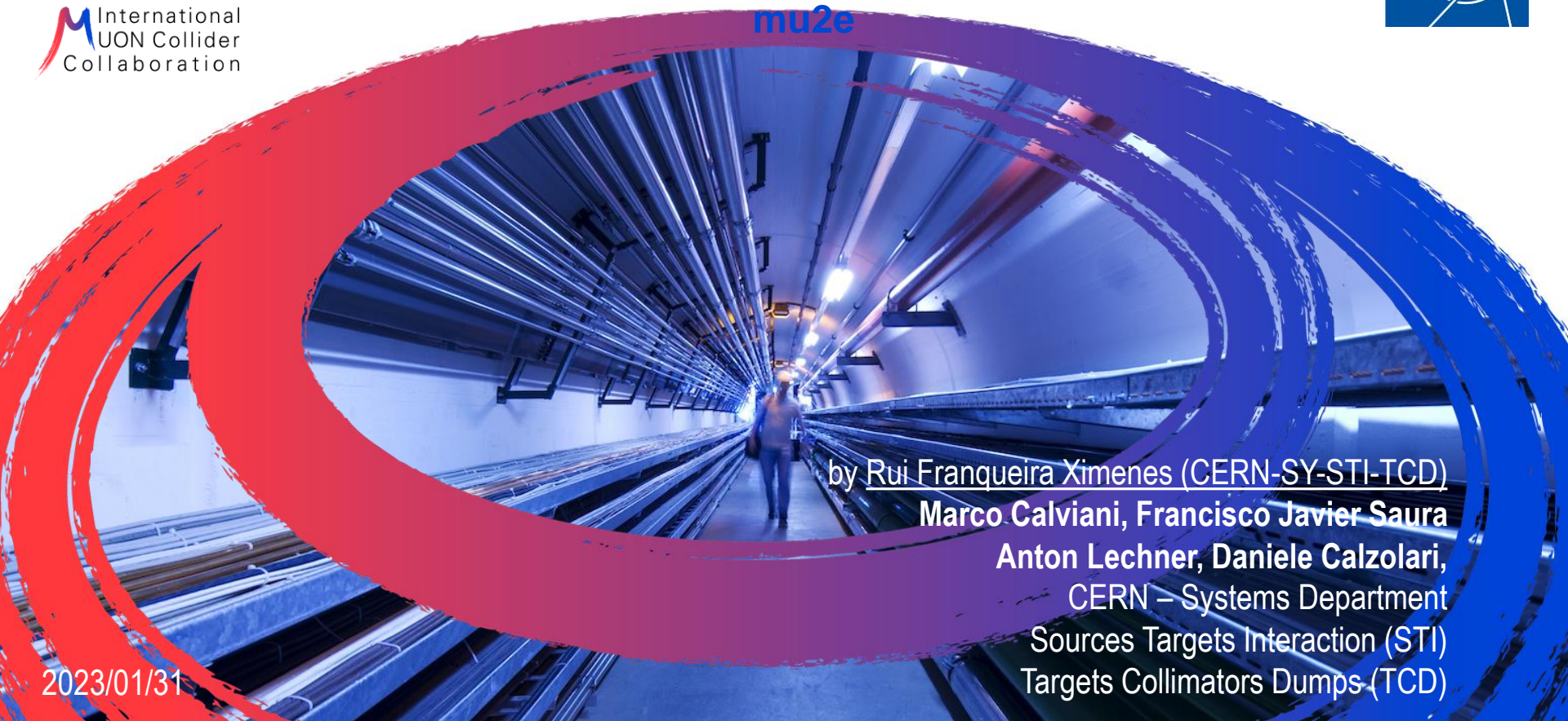




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# MuC Target Design Overview

Discussion of shared targetry needs between MuCol and  
mu2e



by Rui Franqueira Ximenes (CERN-SY-STI-TCD)

Marco Calviani, Francisco Javier Saura

Anton Lechner, Daniele Calzolari,

CERN – Systems Department

Sources Targets Interaction (STI)

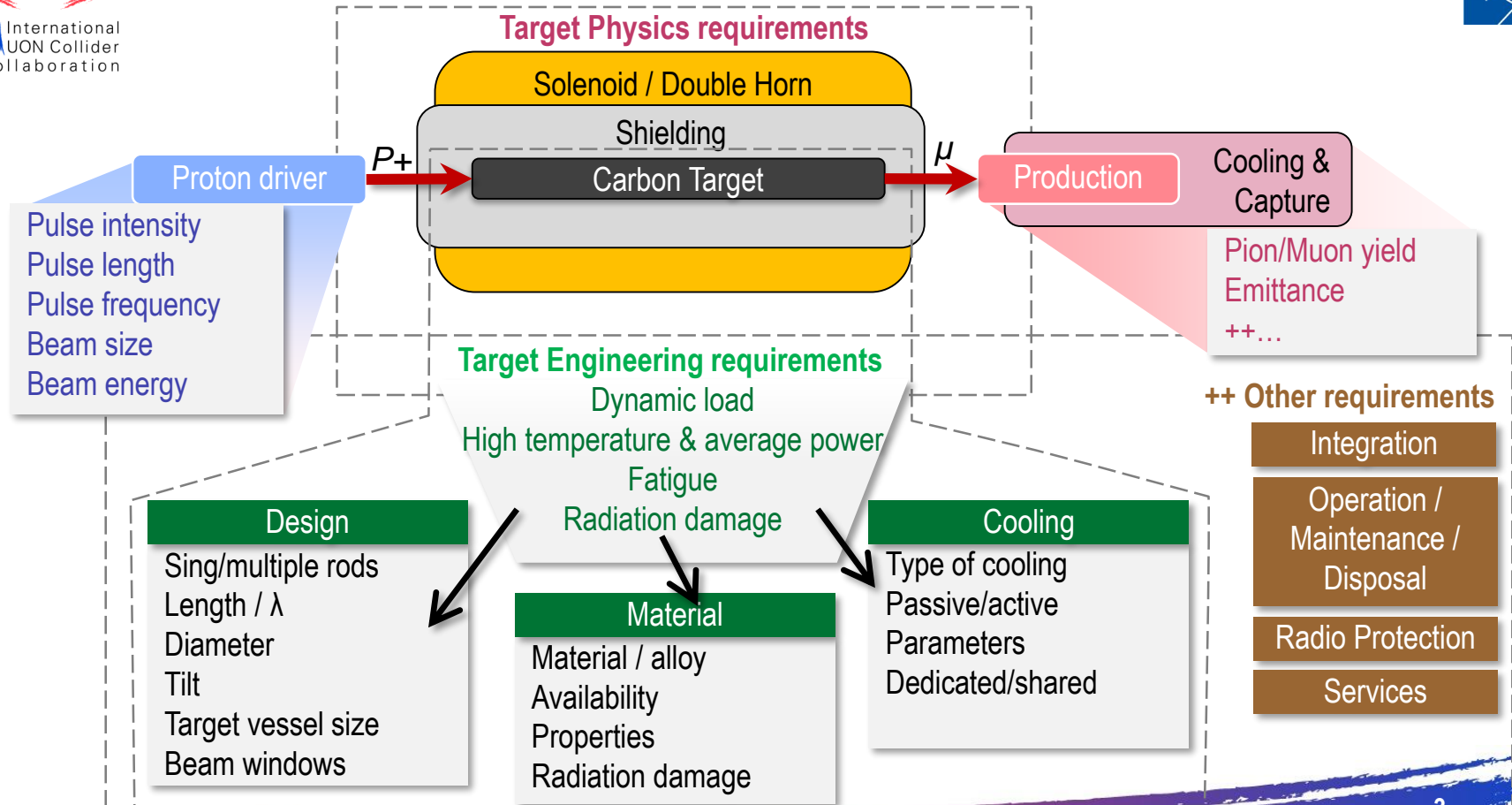
Targets Collimators Dumps (TCD)

2023/01/31

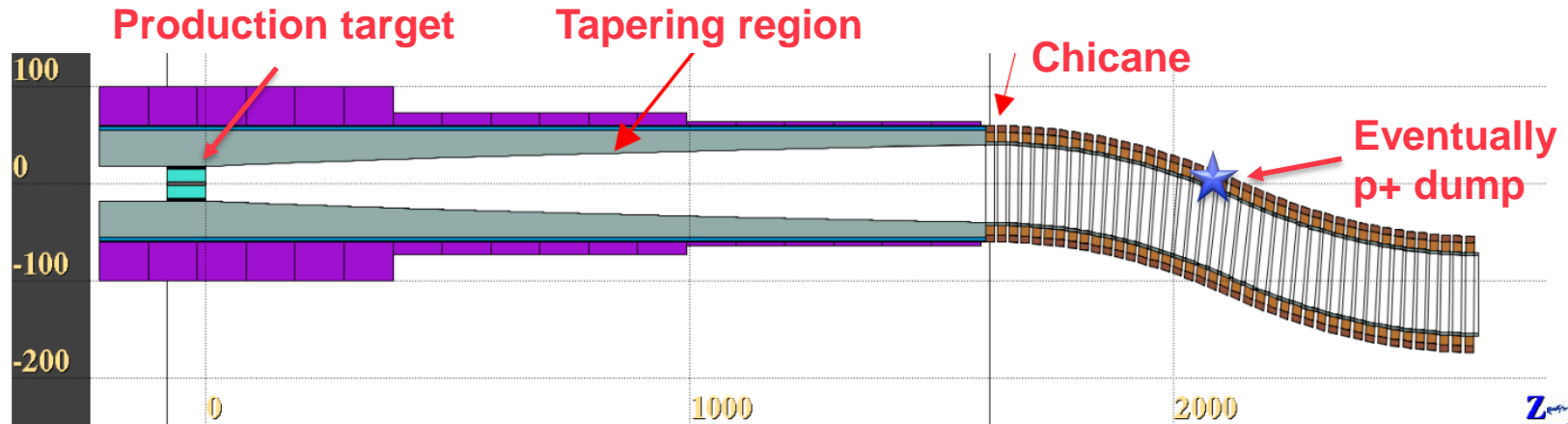
# Outline

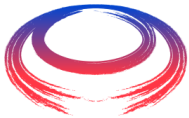
- Carbon target & target systems considerations
- Design overview
- Carbon Target & shielding feasibility studies
- HLM Target - a possibility
- Final remarks

# Carbon target & target systems considerations



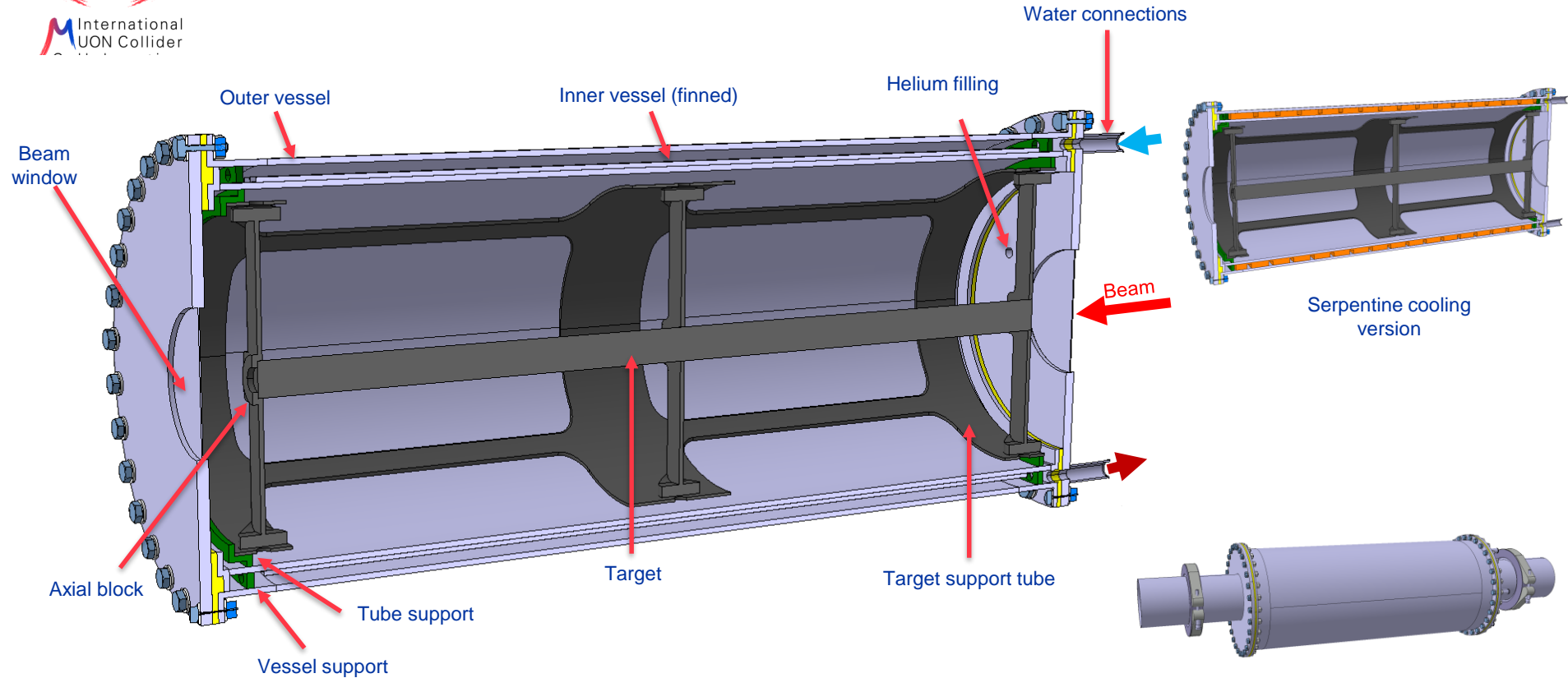
- Energy deposition/dpa studies on the Target, windows, shielding, magnets, chicane
- Parameterization study / optimization of beam parameters
- (Conceptual) Engineering study of Target & Target Systems, shielding, p+ dump -> feasibility
- ++ iteration loops with p+ driver, magnets, cooling





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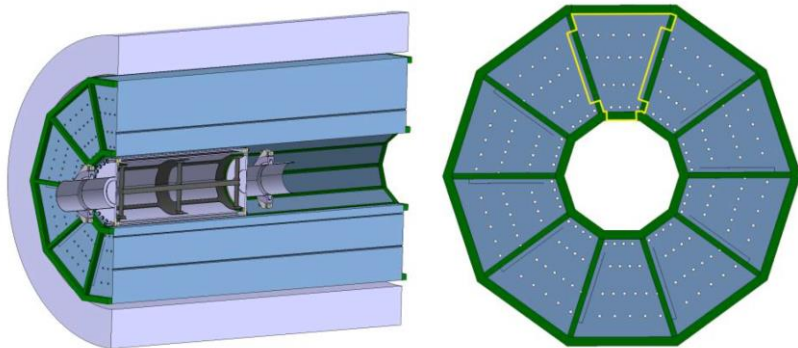
# Carbon target concept





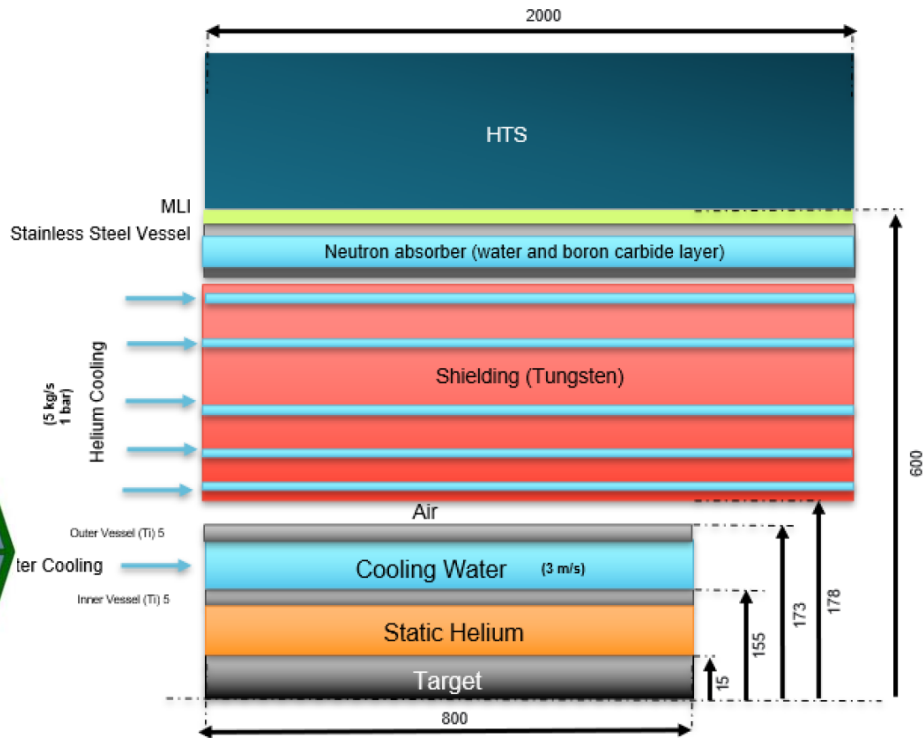
# Carbon target concept

- C-Target in static helium
- Water cooled Ti vessel
- Helium (gas) cooled W shielding
- Moderator & neutron absorber at outer radius with water & Boron carbide



Conceptual shielding design

Target & shielding schematic (not at scale)



# Carbon Target: engineering feasibility

Carbon Target

Study considerations

- ❖ Simple C-rod (L800 mm, 1.79 nuclear inelastic scattering lengths)
  - ❖ Beam energy (5 GeV), bunch length (2ns) and average beam power (1.5 – 3 MW)
- ↓
- Sensitivity study: thermal behavior as a function of beam sigma and frequency
  - Studied cooling concepts:
    - Only radiation cooling
    - Natural convection + radiation cooling
    - Forced convection cooling
  - Structural calculation
- How much do we gain by playing with these beam parameters?
- How can we cool it?
- Does it 'survive'?

Note: Not coupled with any pion-muon physics optimization → purely thermo-mechanical feasibility assessment.

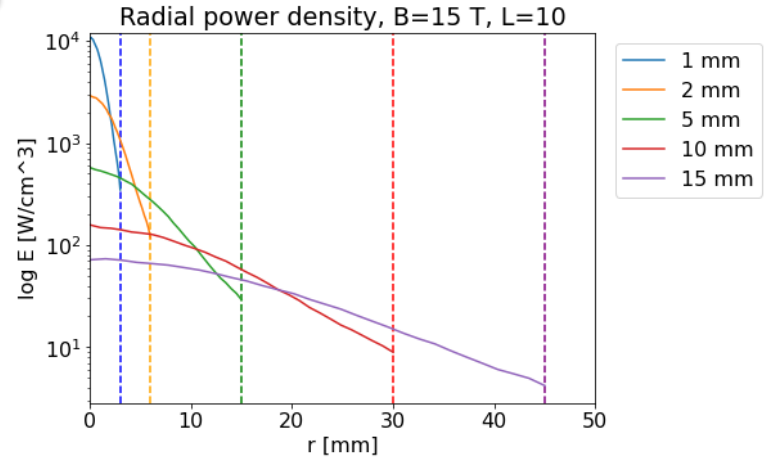
# Carbon Target: engineering feasibility

## Carbon Target

Maximum temperature and power deposition for 1.5 MW as function of the beam sigma.

Considering only radiative heat dissipation

T peak (°C)	Transient				Steady state	Power deposited
$\sigma_{\text{beam}}$ (mm)	5 Hz	10 Hz	20 Hz	50 Hz	Average	(W)
1	4301	3908	3735	3641	3583	44832
2	3318	3221	3177	3152	3135	59000
5	2740	2721	2713	2708	2704	90632
10	2305	2297	2293	2290	2288	129207
15	1947	1943	1940	1938	1938	163214



- ❖ **Beam size** is driving parameter of target temperature (for a given average power)
- ❖ However, larger target **D** increases **cooling** requirements (for a given **Radius** – **beam  $\sigma$**  ratio)
- ❖ **Pulse frequency** (thus pulse intensity) driving parameter for thermal gradient and consequently dynamic stress of the target.
- ❖ **Beam sizes of >5mm (1 $\sigma$ ) recommended (on a thermal perspective. +info later)**



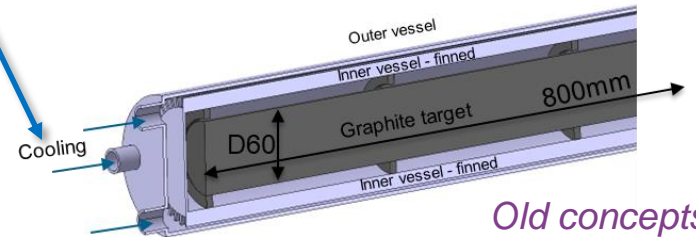
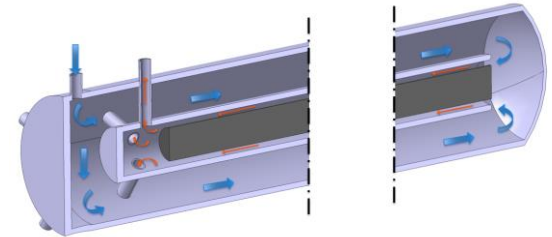
# Carbon Target: engineering feasibility

## Direct cooling considerations

Temperature (°C)		sigma 5/5Hz - 1.5MW	
Only radiation		T max	2801
		T max surf	2240
Radiation + natural convection		T max	2768
		T max surf	2207
Radiation + Forced convection (He, 20 bar, 0.1 kg/s)		T max	573
		T max surf	278

Maximum temperature and power deposition for 1.5 MW as function of the beam sigma.

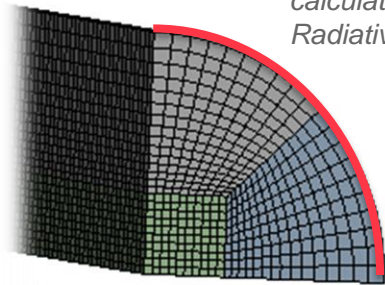
T peak (°C)	Transient				Steady state	Power deposited (W)
	5 Hz	10 Hz	20 Hz	50 Hz	Average	
1	4301	3908	3735	3641	3583	44832
2	3315	3221	3177	3152	3135	59000
5	2740	2721	2713	2708	2704	90632
10	2305	2297	2293	2290	2288	129207
15	1947	1943	1940	1938	1938	163214



## Target Cooling

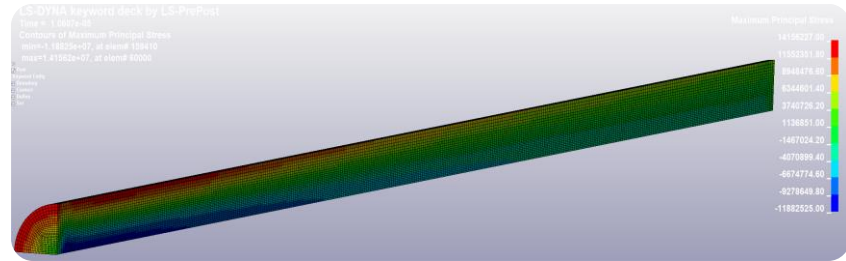
- ❖ Due to high T and sublimation of graphite, an enclosed 'pressurized' atmosphere is required.
- ❖ However, active cooling can be made indirectly. Heat dissipation mostly via radiation and natural convection. → target confinement / separation of cooling system is advantageous (maintenance, RP, disposal, cooling services requirements).

# Carbon Target: engineering feasibility

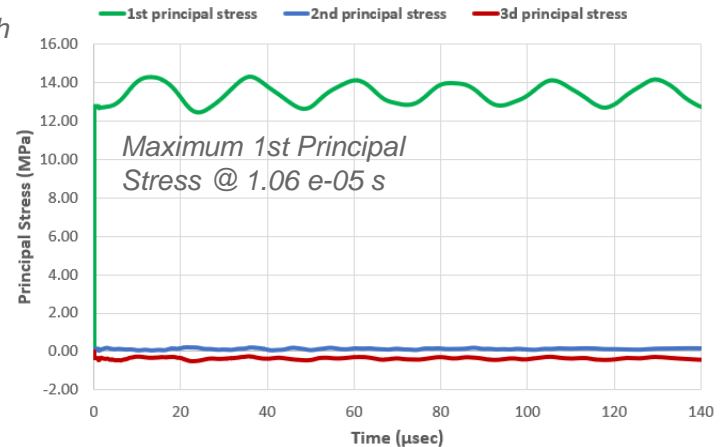


Quadrilateral mesh, 2 mm  
160.000 elements  
Avg. skewness 0.08

*HTC (from CFD  
calculation) +  
Radiative b.c*



*LS Dyna explicit  
structural simulation with  
time step resolution of  
stress waves speed  
propagation in graphite*



## Target structural considerations

- ❖ 1 single shot @ (5GeV,  $1\sigma=5\text{mm}$ , 5Hz, 1.5MW)
  - ❖ Max energy density = 95 J/g/pulse
- ❖ No showstopper in the structural point of view.
- ❖ Considered parameters results in a similar dynamic load as the CNGS target → Future dismantling/PIE to provide important data.

# Carbon Target: engineering feasibility

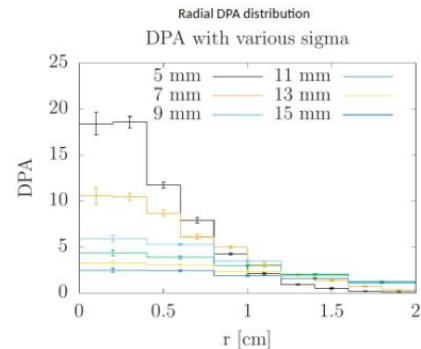
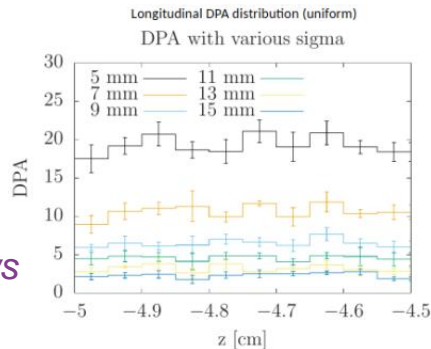
## Carbon Target

For these beam parameters, C-Target seems feasible.

However:

- ❖ **Fatigue:** extensive load cycles to be experienced by the target ( $10^8$  /y) at very high temperature.
- ❖ **DPA:**  $>1$  dpa levels on the beam windows. Strategy to be defined. E.g. windowless, blown-up beam somewhere upstream, rotating window “dilution”, frequent window exchange.
- ❖ **Beam power  $> 2$  MW or more stringent beam parameters**

*DPA on windows  
for 1 MW*

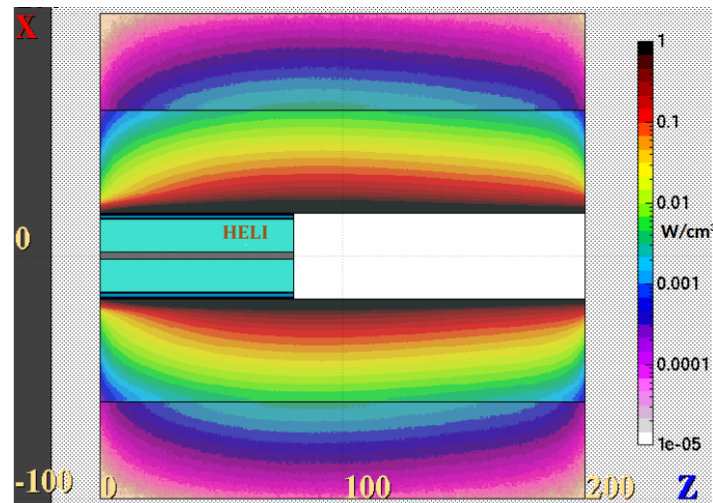


# Target shielding

## Energy deposition

- The energy deposited on the target is only 5.5 % (D30xL800 mm) of the total beam power
- Most of the thermal energy is deposited on the shielding (35.3 %).

Parameter	Thermal power	% of Beam Power
<b>Shielding</b>	<b>530 kW</b>	<b>35.3 %</b>
<b>Target</b>	<b>84 kW</b>	<b>5.5 %</b>
Al Vessel	11 kW	0.7 %
Water	8 kW	0.5 %
Helium	~0 kW	~0 %
<b>TOTAL</b>	<b>~634 kW</b>	<b>~42 %</b>



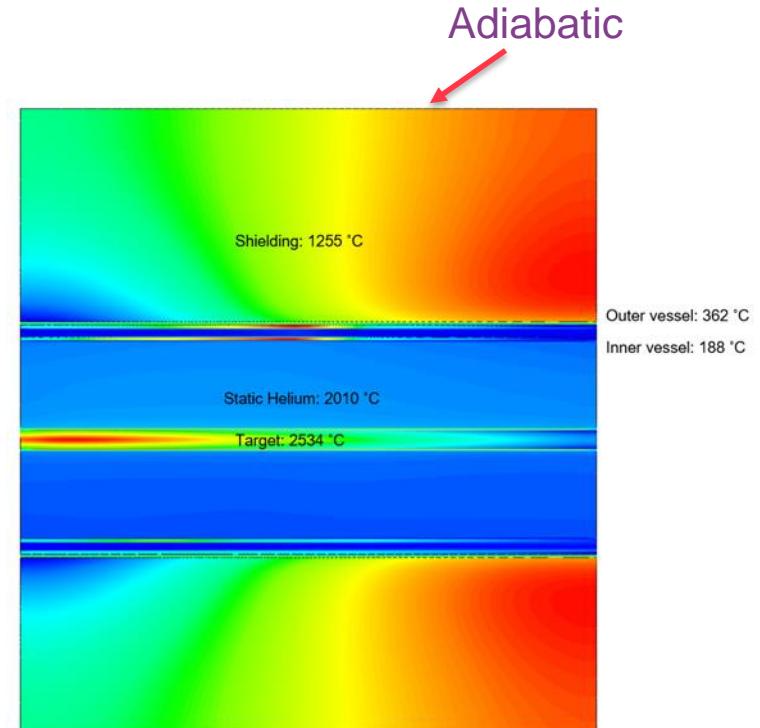
Power deposition provided by  
Daniele Calzolari SY-STI-BMI

<https://indico.cern.ch/event/1176034/contributions/4939053>

# Target shielding: no cooling

## Shielding not cooled

- Despite thermally possible, it would be far from conceivable with a SC Solenoid in the surroundings
- Shared shielding-target water cooling circuit would be very challenging
- Large target vessel is mostly to reduce temperature in the vessel – to be finely tuned.



# Target shielding: water cooled

## Shielding water cooled

- Cooling of the shielding is required but not a showstopper

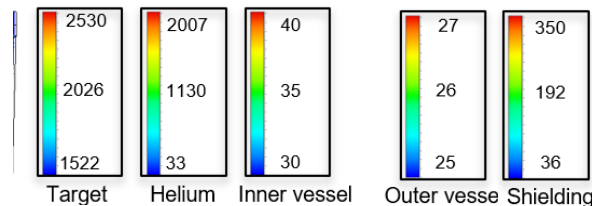
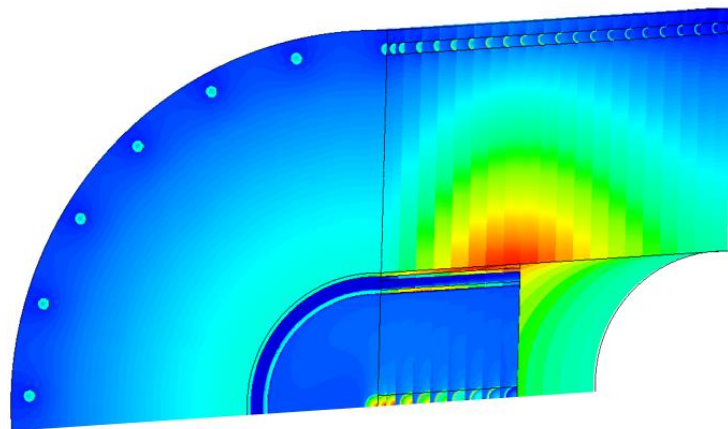
Example of reasonable parameters:

Shielding

- Cooling: 26 pipes w/ RT water @ 3m/s
- max T = 350 °C
- External max T = 80 °C

Target

- Cooling: Annular RT water @ 3m/s
- Max T = 2530 °C
- Al vessel max T: of = 40 °C
- He pressure ~1.5 bar

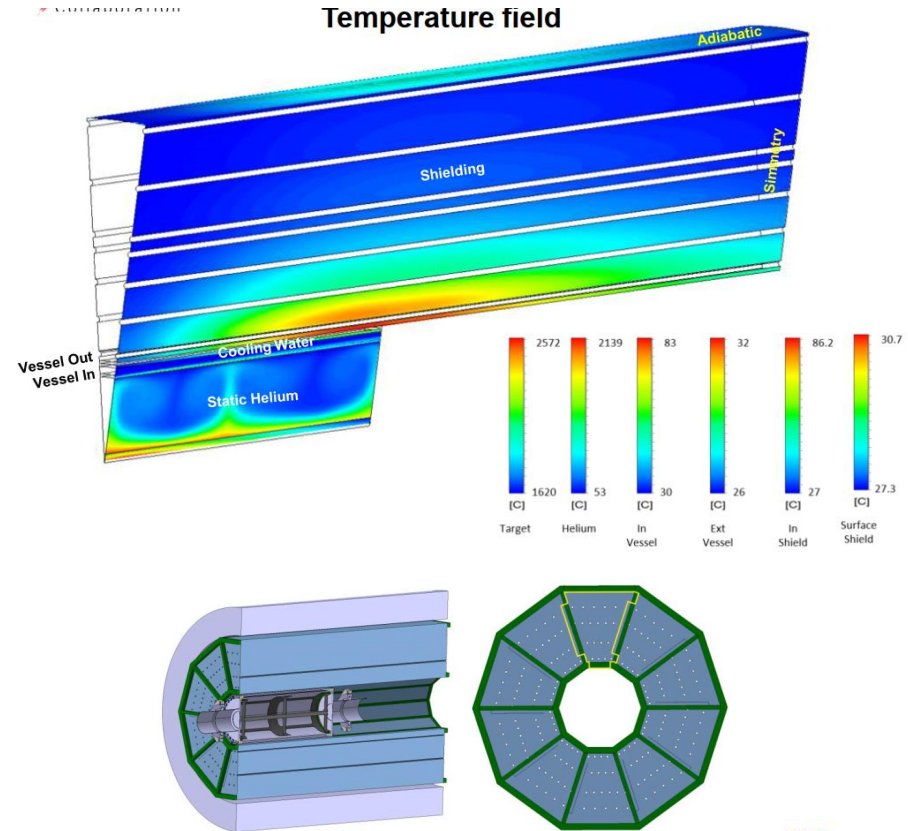


# Target shielding: He cooled

## Shielding He cooled

Looks feasible (for 2 MW facility):

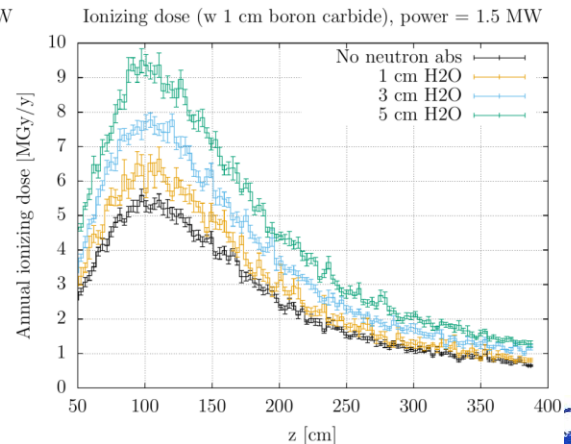
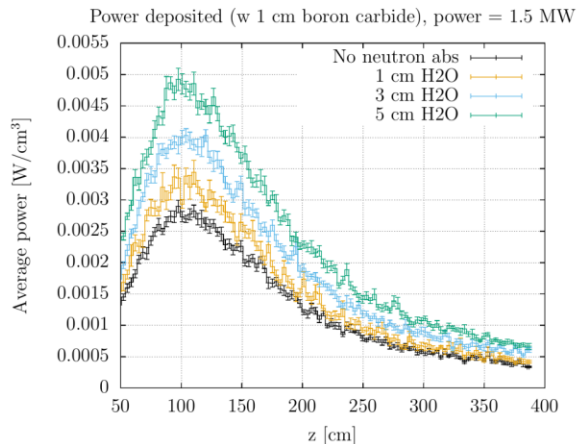
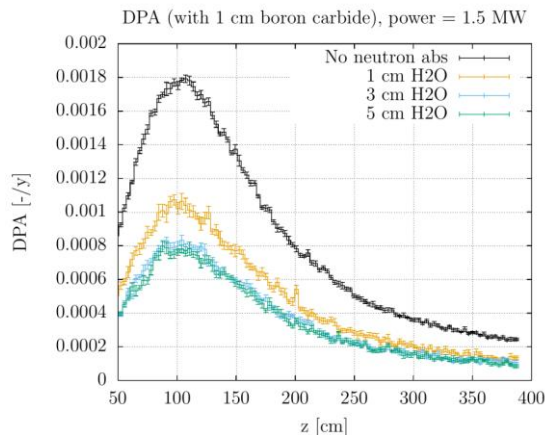
- He (gas cooled, 5kg/s at 1 bar)
- Conceptual frame with 40 mm square SS profiles
- Temperatures below 100 °C
- First structural analysis suggest tensions around 150 Mpa (actually due to constrains from the supporting assembly). This value falls under the yield strength and fatigue limit of W



# Target shielding: dpa optimization

Possible optimization to reduce radiation damage in HTS coils:

- With neutron absorber, DPA reaches values of  $8 \times 10^{-4}$  DPA after 1 year
- However, due to less W the Ionizing dose increases:  $>70$  MGy after 10 years (3 cm H<sub>2</sub>O)





# Carbon Target: pion/muon yield parameterization & energy deposition studies

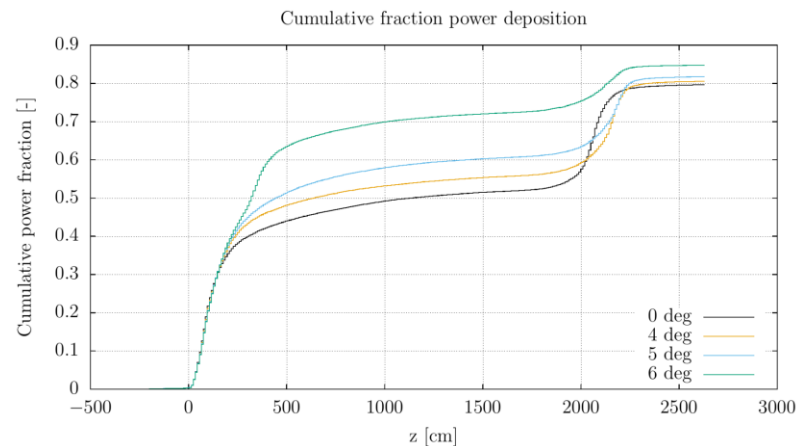
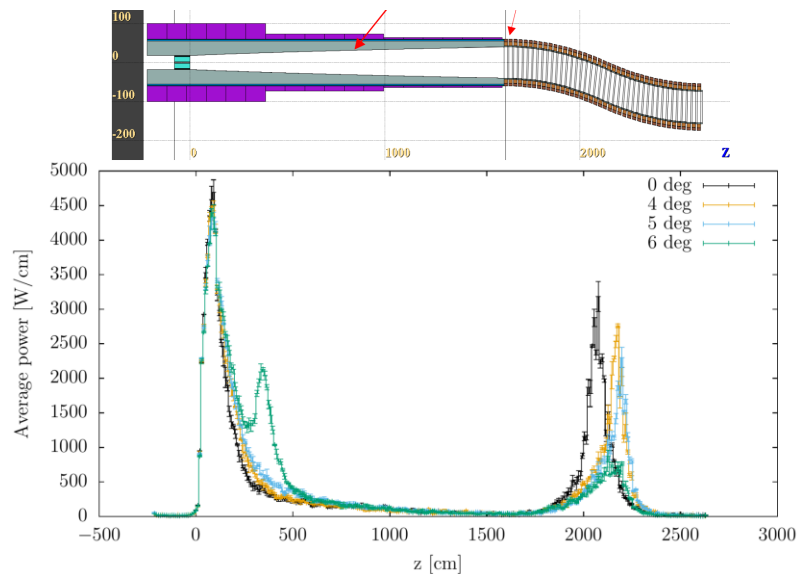
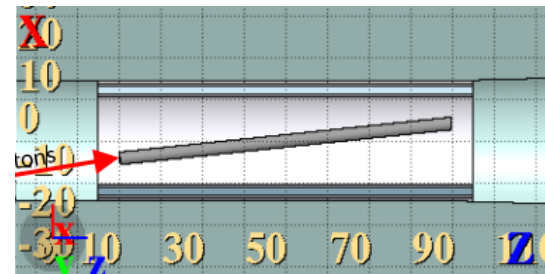
- Energy deposition/ dpa studies until the chicane
- Pion/Muon yield parameterization study as a function of:
  - ❖ Proton energy (3 – 10 GeV)
  - ❖ Proton beam size (0.5 – 1.4 cm)
  - ❖ Target diameter (1 – 9 beam sizes)
  - ❖ Target length (50 – 150cm)
  - ❖ Target angle with the solenoid axis (0 – 6deg)
  - ❖ Shielding aperture (r 7 – 19 cm)

by Daniele Calzolari and Anton Lechner

[https://indico.cern.ch/event/1237101/contributions/5204412/attachments/2575066/4440149/angle\\_dpa\\_updateJan23.pdf](https://indico.cern.ch/event/1237101/contributions/5204412/attachments/2575066/4440149/angle_dpa_updateJan23.pdf)

# Carbon Target: pion/muon yield parameterization & energy deposition studies

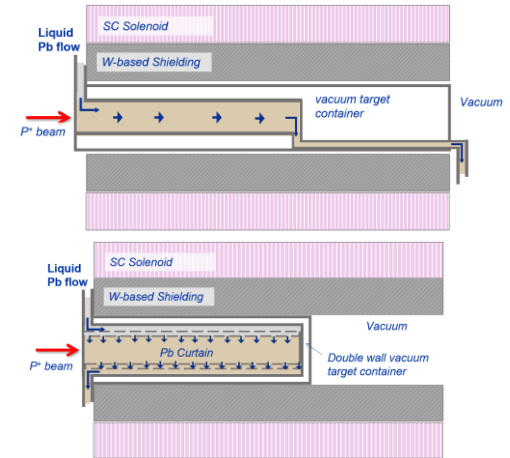
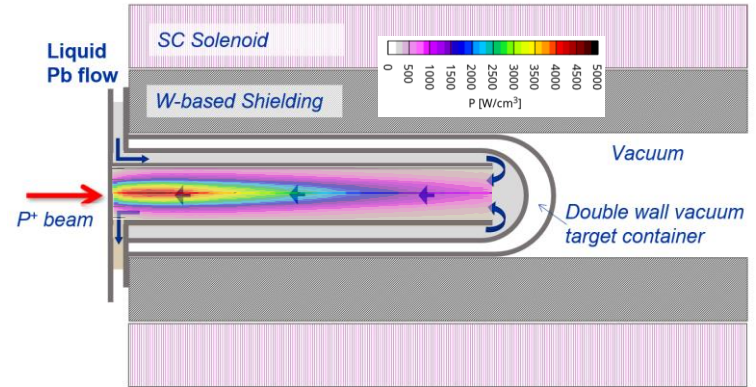
## ➤ Energy deposition/ dpa studies



# HLM Target - a possibility

## Heavy liquid metal target (e.g. Liquid Pb or PbBi):

- Likely allows higher beam power (> 2-3 MW)
- Eventually advantageous in terms of waste disposal (e.g. can be poured into container)
- Low radiation damage
- No need for target cooling services
- Challenging integration & remote handling
- Risk of lead vaporization and/or pressure wave
- Influence in the magnetic field
- Beam windows design challenging (depending on concept (Pb curtain, jet, tubular flow).
- Ongoing collaboration and assessments between CERN and ENEA (see [Carlo Carrelli talk](#))



Possible HLM Target concepts

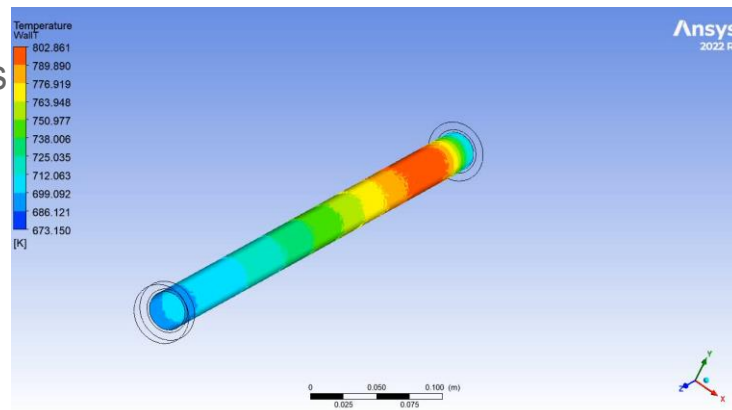
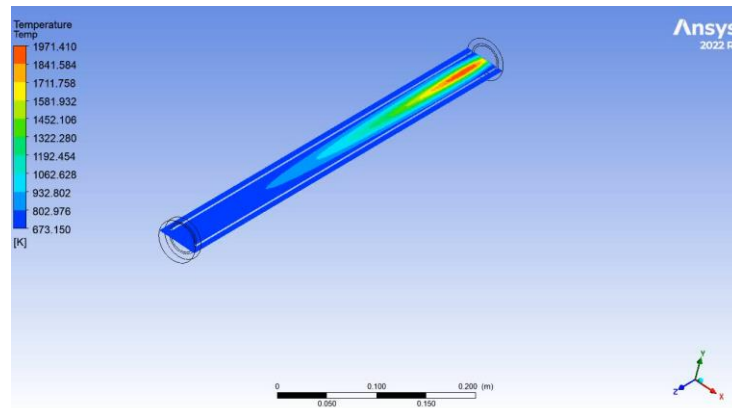
# HLM Target - a possibility

## Heavy liquid metal target (e.g. Liquid Pb or PbBi):

- 2ns every 0.2s, 2 MW beam power
- Target volume: D30 x L509 mm (identical interaction length as C-Target)

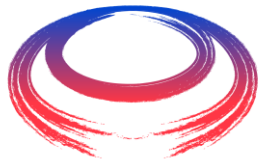
### First assessment:

- Around 2000K reached in pulse (near boiling T).
  - Vessel subjected to intense temperature gradient and values
  - Worrying pressure waves and vibrations due to quick lead thermal expansion.
  - Beam window gets too hot for common vessel materials
- **Different design concept under discussion**



# Conclusions

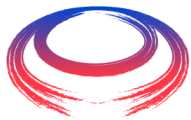
- Interaction between different groups (proton driver, magnets, target, muon cooling, service groups) is key for efficient feasibility studies and optimization.
- Possible to select range of beam parameters compatible with C-Target (both thermally and structurally) but coupling with physics performance is required.
- Fatigue and radiation damage will be a major challenge of a solid target and of the beam windows. Topic to be discussed in the framework of the RaDIATE Collaboration
- Operational experience and lessons learnt from CNGS PIE should strongly support the Muon Collider studies.
- Shielding design highly coupled with Target/solenoid design and with (O)600kW cooling needs. P+ dump to be foreseen and integrated.
- Feasibility of liquid lead target to be further studied (ongoing collaboration between CERN-STI & ENEA) but likely to be an alternative for > 2MW range operation



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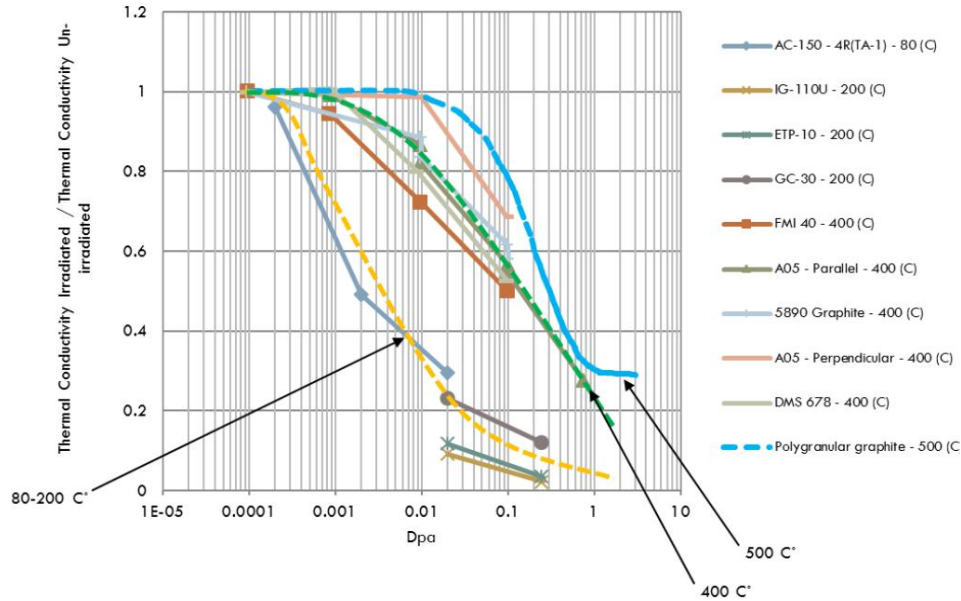
*Thank you  
very much for your  
attention*



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<b>T peak (°C)</b>	<b>Transient</b>				<b>Steady state</b>	<b>Power deposited</b>
<b><math>\sigma_{\text{beam}}</math> (mm)</b>	<b>5 Hz</b>	<b>10 Hz</b>	<b>20 Hz</b>	<b>50 Hz</b>	<b>Average</b>	<b>(W)</b>
<b>1</b>	4301	3908	3735	3641	3583	44832
<b>2</b>	3318	3221	3177	3152	3135	59000
<b>5</b>	2740	2721	2713	2708	2704	90632
<b>10</b>	2305	2297	2293	2290	2288	129207
<b>15</b>	1947	1943	1940	1938	1938	163214

	<b>Max. E. Density</b>				
	<b>Transient (J/cm<sup>3</sup>/pulse)</b>				<b>Steady state (J/cm<sup>3</sup>·s)</b>
<b><math>\sigma_{\text{beam}}</math> (mm)</b>	<b>5 Hz</b>	<b>10 Hz</b>	<b>20 Hz</b>	<b>50 Hz</b>	<b>Average</b>
<b>1</b>	3464.36	1732.18	866	346.44	17288
<b>2</b>	933.44	466.72	233.36	93.34	4668
<b>5</b>	173.18	86.59	43.3	17.32	864
<b>10</b>	72.15	36.08	18.04	7.22	361
<b>15</b>	38.19	19.1	9.55	3.82	191



Change of thermal conductivity with DPA and Temperature

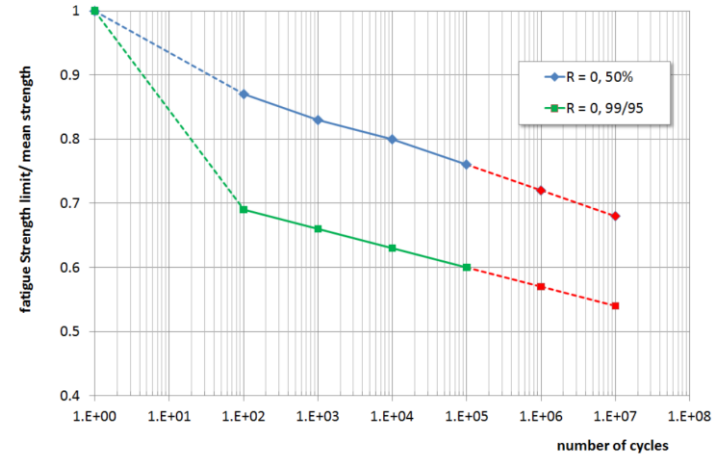


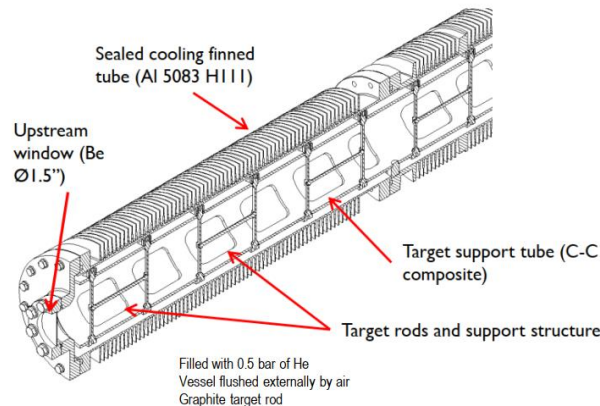
Figure 71 – Uniaxial fatigue strength limits for 2020 graphite, at  $R = 0$ , in air and at room temperature.



# Muon Collider vs CNGS

## Muon Collider vs CNGS

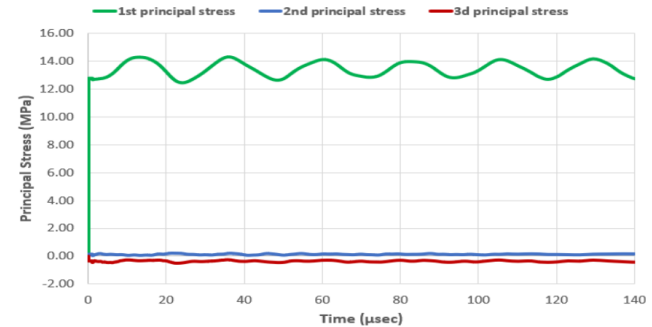
Parameter	CNGS Target	MuC Target
Beam energy	400 GeV/c	5 GeV/c
Beam cycle	6 s	0.2 s (5Hz)
Bunch length	2 ns ( $4\sigma$ )	2 ns
Batch length	10.5 $\mu$ s (2100, 5ns spaced bunches)	2 ns
P+/extraction	2.0, 2.4, $3.5 \times 10^{13}$ (2 extr/cycle 50 msec apart)	$3.77 \times 10^{14}$
Beam size on target ( $1\sigma$ )	0.53 mm	5 mm
Average Power	520 kW (designed for 750 kW)	1.5 MW



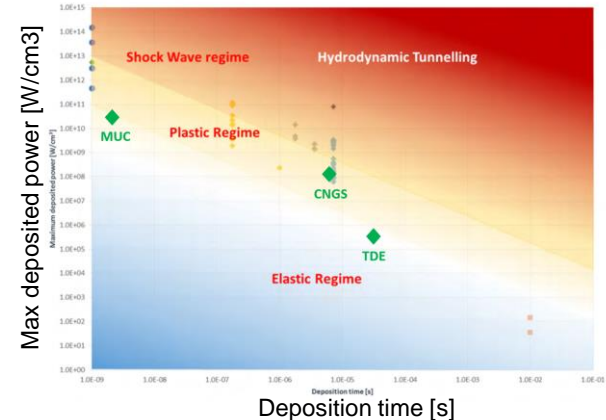
# Muon Collider vs CNGS

## Dynamic response

- Dynamic structural calculations show that the MuC target “instantaneous survivability” seems possible.
- MuC target is likely to stay in an identical dynamic response regime as the CNGS target
- How about long-term effects?



MuC Target @ 5mm ( $1\sigma$ ), 5 Hz, 1.5MW



Dynamic regime comparison. Adapted from A. Bertarelli

# Carbon Target feasibility

## Fatigue

- \*Literature indicates possible increase in fatigue strength under neutron irradiation (1.9-3.2E20 n/cm<sup>2</sup>) at 575-650 °C (IG110).
- Manufacturing: considerations may play a role. E.g. Higher strength if machined along longitudinal axis.
- Different C-based materials? 3D CC composite are good to prevent crack propagation but inferior in terms of T and radiation damage

↓ MuC Target, amplitude of stress waves is small (2 MPa) ↓

**Goodman criteria** (Goodman criteria is not suitable, only indicative)

$$S_{Ut} = 57 \text{ MPa}$$

$$S_{Uc} = 127 \text{ MPa}$$

$$S_f(10^8 \text{ cycles}) = 0.5 * 57 \text{ MPa} = 28.5 \text{ MPa (99\% Survival)}$$

$$\frac{\sigma_{alt}}{S_f} + \frac{\sigma_{avg}}{S_u} = \frac{1}{\eta} \rightarrow \eta = 3.85$$

A multiaxial & non-proportional loading suited criteria would be best. → *Sines or Dan Van criteria w/ data of torsional resistance of graphite for 1.0E08 cycles, high T (2500 °C) and irradiated can improve estimation.*

# Carbon Target feasibility

## Radiation damage

- Example comparing with CNGS

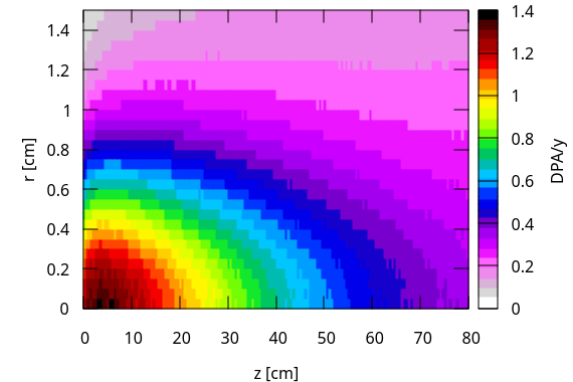
Parameter	CNGS	Muon Colider 1.5MW
Proton fluence [p+/cm <sup>2</sup> ]	5.77E+22	1.70E+21
PoT	1.27E+20	1.32E+21
Beam size [mm]	0.53	5
Extractions	5.29E+06	5.51E+07
<b>Integrated Op time [days]</b>	<b>183</b>	<b>128</b>
<b>DPA</b>	<b>1.5</b>	

- ❖ Radiation damage may drive target life (target replacement)

MuC Target DPA normalized for 200days @1MW

- \*Literature indicates a lifetime for graphite of 1E21-1E22 p+/cm<sup>2</sup>
- Radiation induced creep
- Radiation swelling
- Thermal conductivity loss (from 0.01 DPA, but loss is reduced with increased T)
- Thermal diffusivity loss
- Increase of stiffness and mechanical strength
- High temperature may help recovering damage
- Increase of fatigue resistance

Displacement damage in target



# Beam windows

## Beam windows

- Activities discussed in the framework of RaDIATE Collaboration
- Preliminary energy deposition studies show very high DPA/y in the Muon Collider p+ beam windows.
  - + info in Daniele Calzolari's talk  
<https://indico.cern.ch/event/1175126/contributions/5055295/>
- **Will be a critical point in the design of the target.**
- Engineering studies will follow