

# dRICH status

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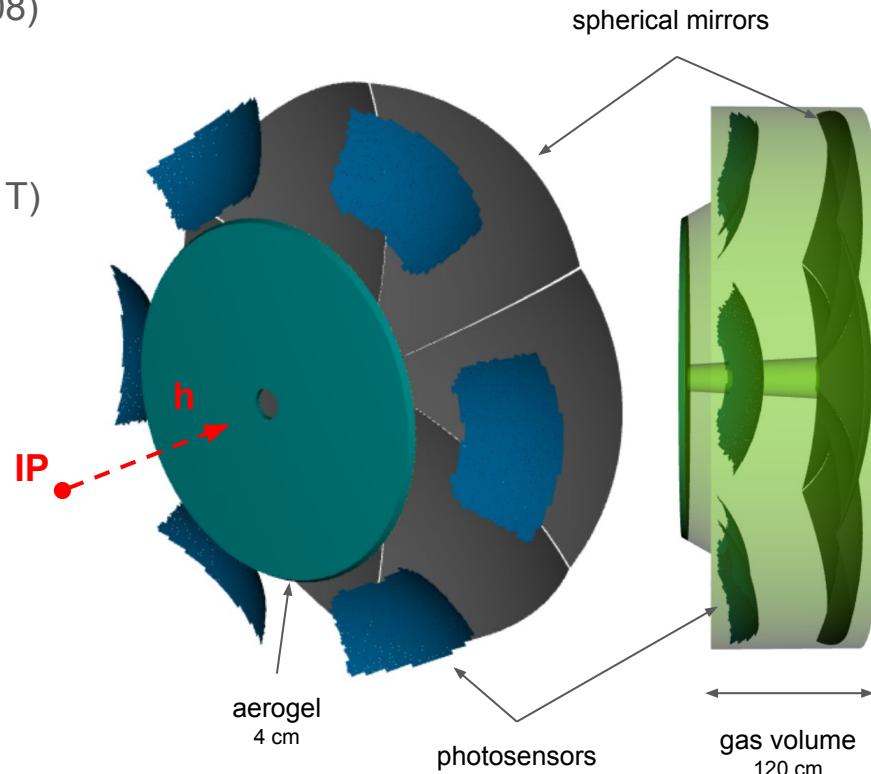
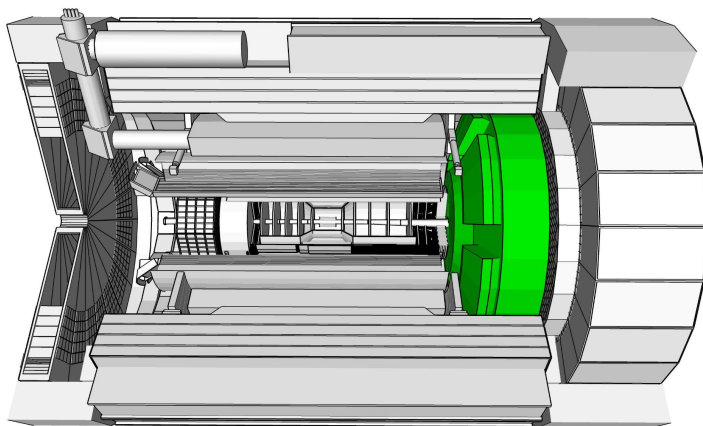
on behalf of the dRICH Collaboration

# The dual-radiator (dRICH) for forward PID at EIC

compact and cost-effective solution for broad momentum coverage at forward rapidity  
essential for SIDIS physics

$p = [3.0, 50]$  GeV/c  
 $\eta = [1.5, 3.5]$   
 e-ID up to 15 GeV/c

- **radiators:** aerogel ( $n \sim 1.02$ ) and  $C_2F_6$  ( $n \sim 1.0008$ )
- **mirrors:** large outward-reflecting, 6 open sectors
- **sensors:**  $3 \times 3$  mm<sup>2</sup> pixel,  $0.5$  m<sup>2</sup> / sector
  - single-photon detection inside high B field ( $\sim 1$  T)
  - outside of acceptance, reduced constraints
  - SiPM optical readout



# Collaboration

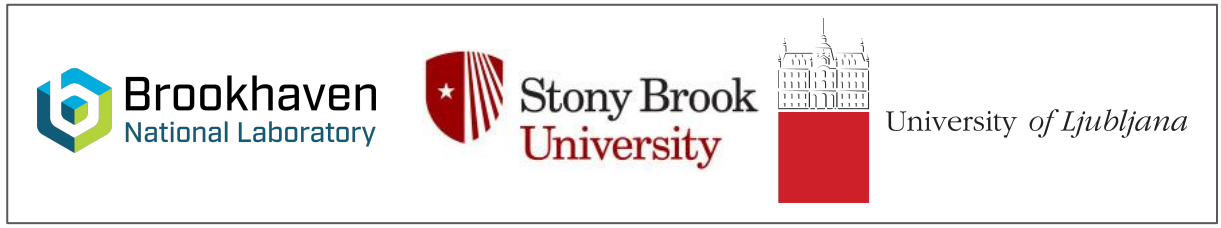


Duke  
UNIVERSITY



Jefferson Lab

further collaboration within the EIC RICH Consortium



extensive background expertise from the groups involved

# Organisation

DSC Leader

Technical Coordinator

**Marco Contalbrigo**

work packages, leaders and contributing institutions

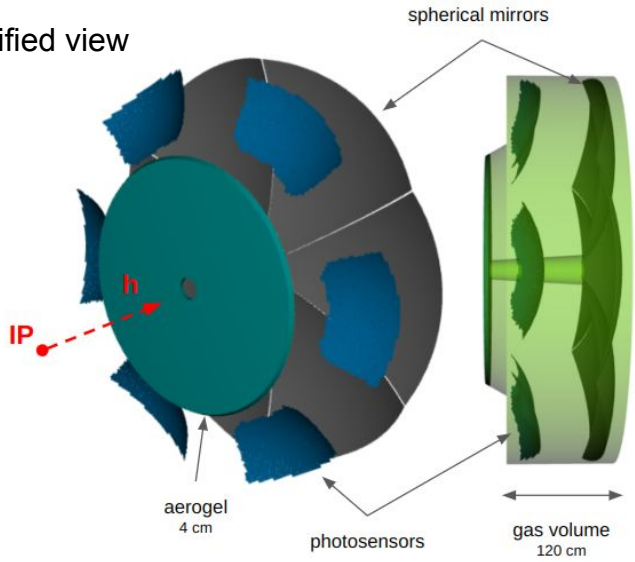
photodetector	<b>Roberto Preghenella</b> INFN BO, FE, CS, SA, LNF, CT, NISER
front-end ASIC	<b>Fabio Cossio</b> INFN TO, BO
data acquisition	<b>Pietro Antonioli</b> INFN BO, FE
mechanics	<b>Alessandro Saputi</b> INFN FE, CT, GE, JLAB, BNL
gas radiator	<b>Fulvio Tessarotto</b> INFN TS, BNL
mirrors	<b>Anselm Vossen</b> DUKE, INFN FE
aerogel radiator	<b>Giacomo Volpe</b> INFN BA, FE, RICH Consortium
simulation	<b>Chandradoy Chatterjee</b> INFN TS, DUKE, FE

work packages not yet active

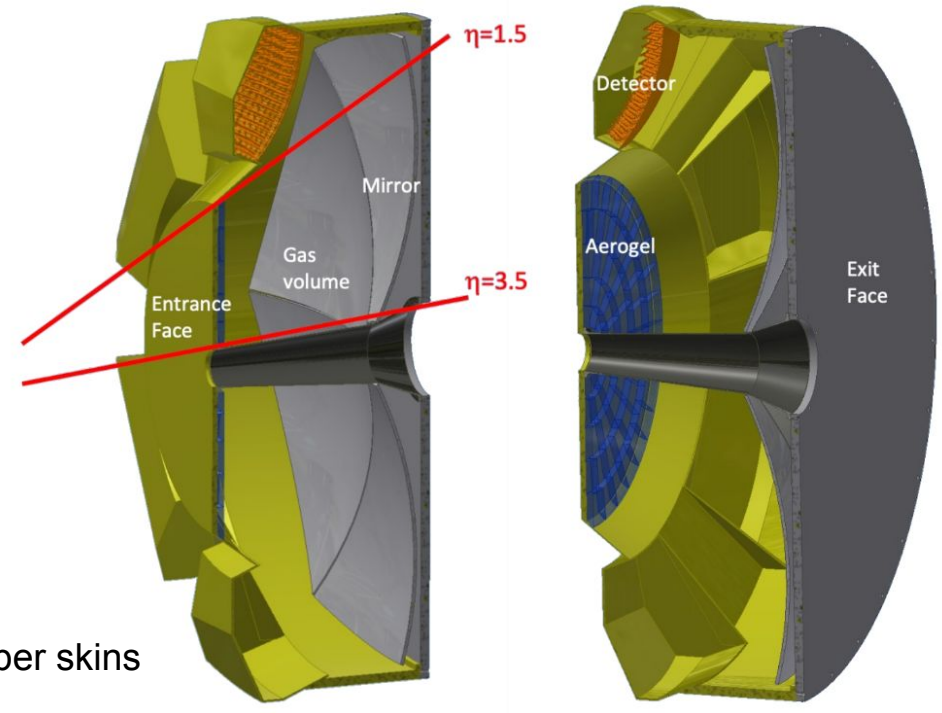
interlock
slow control
cooling
vessel
detector box
mirror alignment
power supply

# Mechanical Layout

simplified view



3D mechanical model



**entrance / exit windows (~ 1%  $X_0$ )**

- sandwich panel made of two ~ 1 mm carbon fiber skins
- separated by 30 mm of foam or Al honeycomb

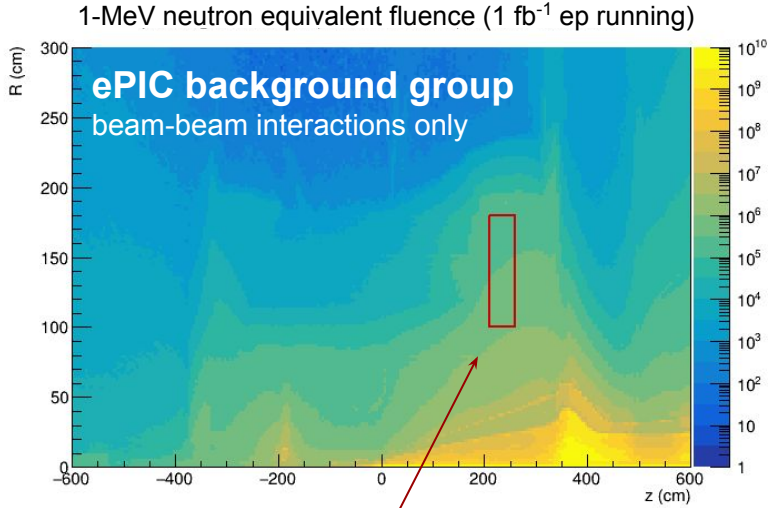
**inner / outer shells (~ 4%  $X_0$ )**

- 3 mm (inner) to 8 mm (outer)
- thick carbon fiber epoxy composite

in close interaction with project engineers working on integration and solving interferences

# Environment

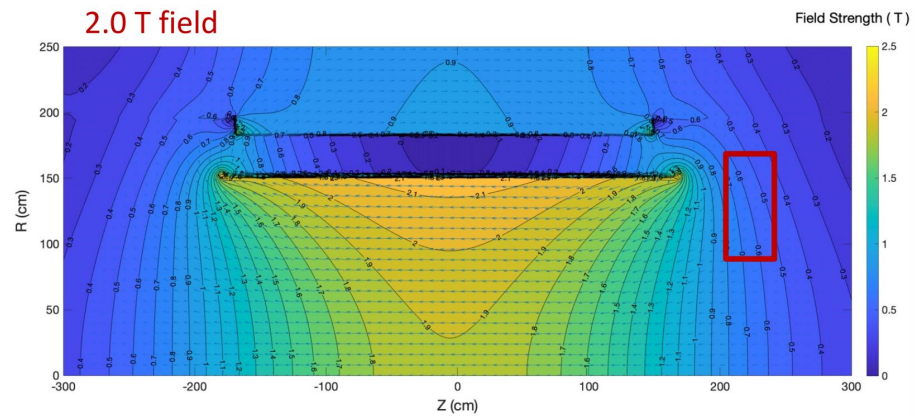
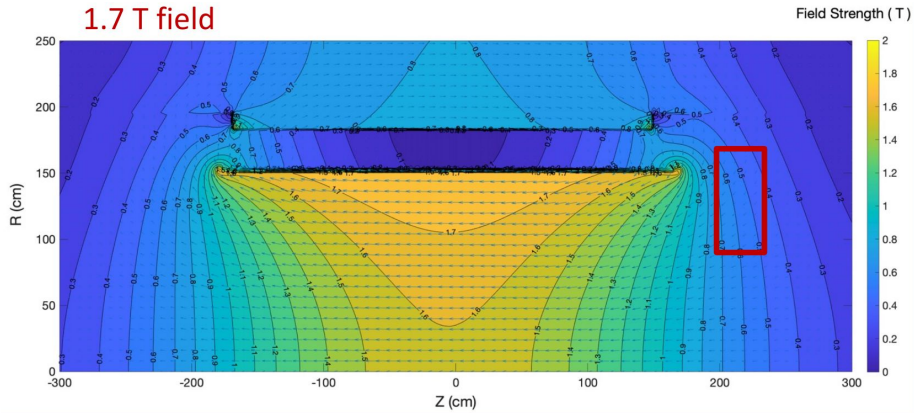
recently updated radiation damage estimates



location of dRICH photosensors  
**assume fluence:  $\sim 10^7 \text{ neq} / \text{cm}^2 / \text{fb}^{-1}$**   
 conservatively assume max fluence and 10x safety factor

moderate radiation,  $1000 \text{ fb}^{-1}$  integrated  $\mathcal{L}$  corresponds to  $\sim 10^{10} \text{ n}_{\text{eq}}/\text{cm}^2$

## MARCO magnetic field maps



non-uniform, strong magnetic field  $\sim 0.7 \text{ T}$   
 field lines  $\sim$  parallel to photodetector surface

# SiPM optical readout



- **pros**

- cheap
- high photon efficiency **requirement ✓**
- excellent time resolution **requirement ✓**
- insensitive to magnetic field **requirement ✓**

28.0855 <small>Atomic mass</small>	14 <small>Atomic number</small>
<b>Si</b>	
Silicon	
786.5 <small>First ionization energy</small>	1.90 <small>Electronegativity</small>

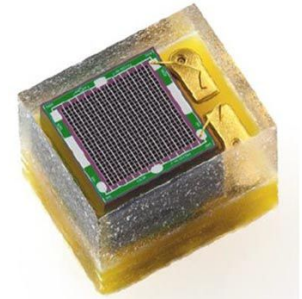


- **cons**

large dark count rates  
not radiation tolerant

**technical solutions and mitigation strategies**

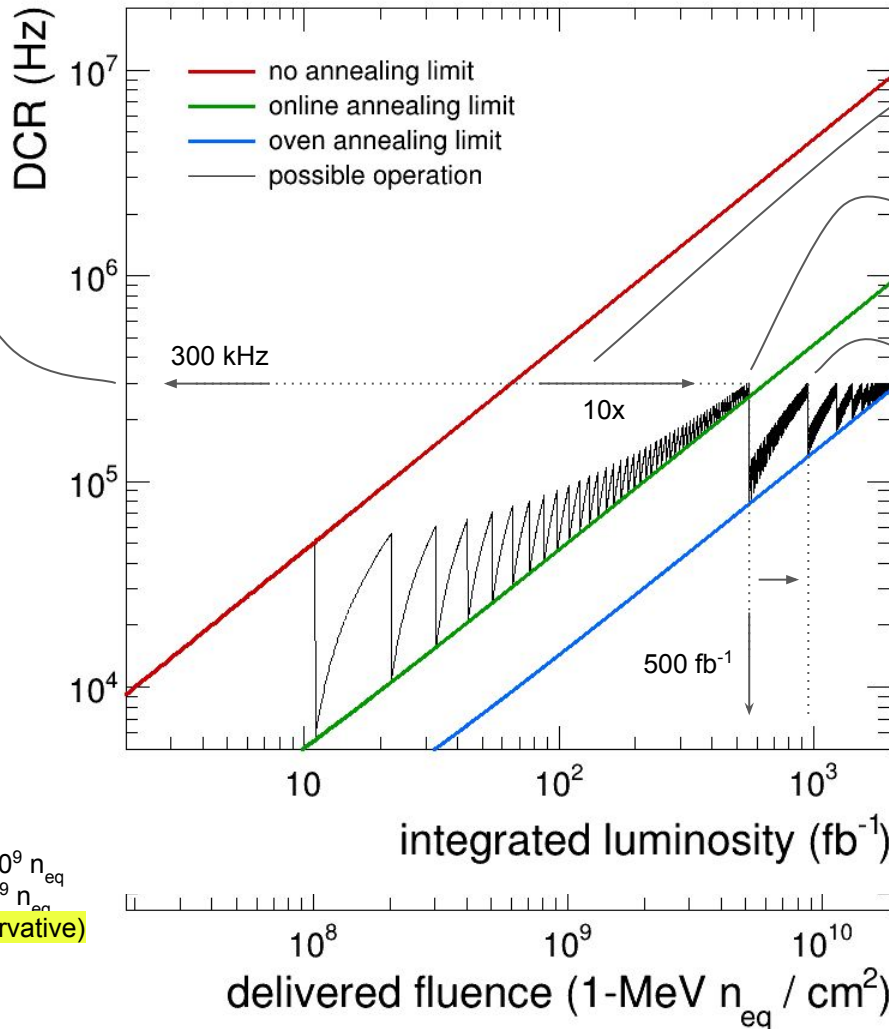
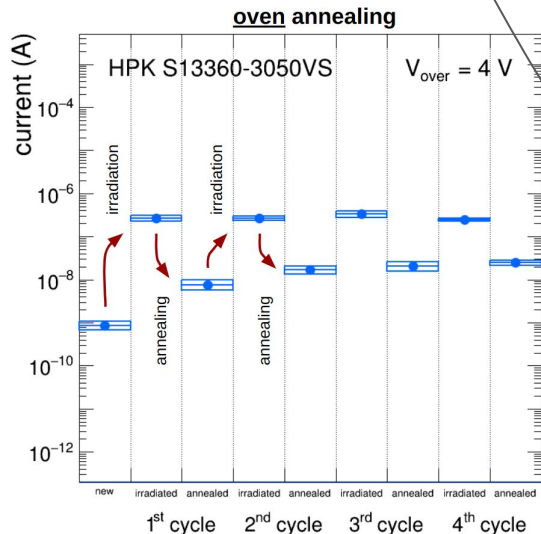
- 🧊 cooling
- 🕒 timing
- 🔥 annealing



# Ageing model

Hamamatsu S131360-3050 @  $V_{over} = 4\text{ V}$ ,  $T = -30\text{ C}$

max acceptable DCR for  
Physics performance  
~ 10 noise hits / sector within 500 ps



online annealing  
extends SiPM  
lifetime by ~ 10x

more aggressive  
annealing needed here  
might want to unmount/replace SiPM

up to  $1000\text{ fb}^{-1}$  and beyond  
with optimisation of online  
annealing protocol

these predictions are according to  
present knowledge / tested solutions

**there are more handles to  
further mitigate DCR**

lower  $V_{over}$ , 3V  
lower T operation -40 C or below

## model input from R&D measurements

- DCR increase:  $500\text{ kHz}/10^9\text{ n}_{eq}$
- residual DCR (online annealing):  $50\text{ kHz}/10^9\text{ n}_{eq}$
- residual DCR (oven annealing):  $15\text{ kHz}/10^9\text{ n}_{eq}$

## 1-MeV $n_{eq}$ fluence from background group (conservative)

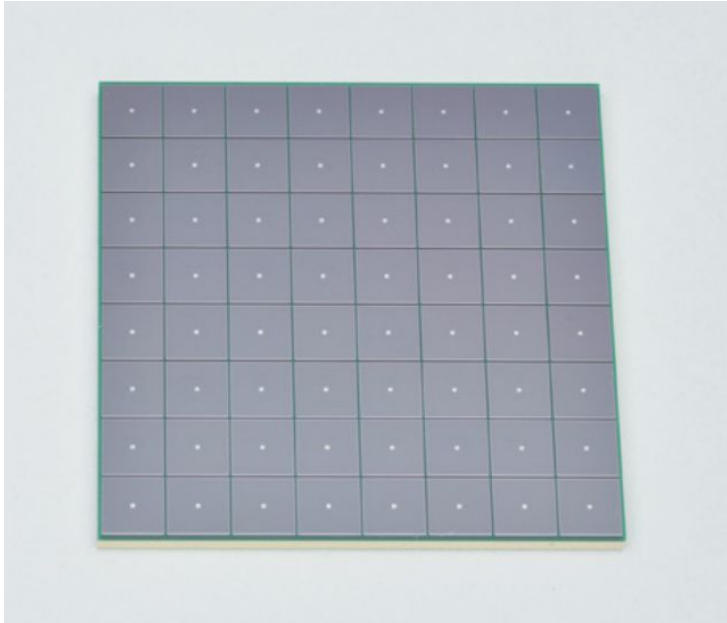
- $9 \times 10^6\text{ n}_{eq} / \text{fb}^{-1}$
- includes 10x safety factor



# SiPM technical specs

## baseline sensor device

64 (8x8) channel SiPM array  
3x3 mm<sup>2</sup> / channel



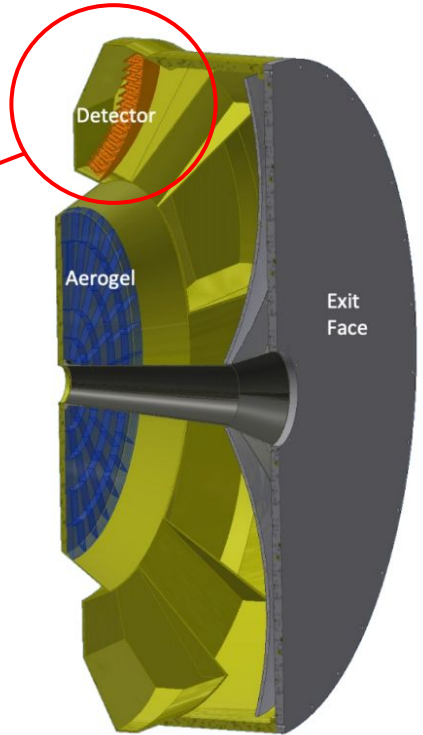
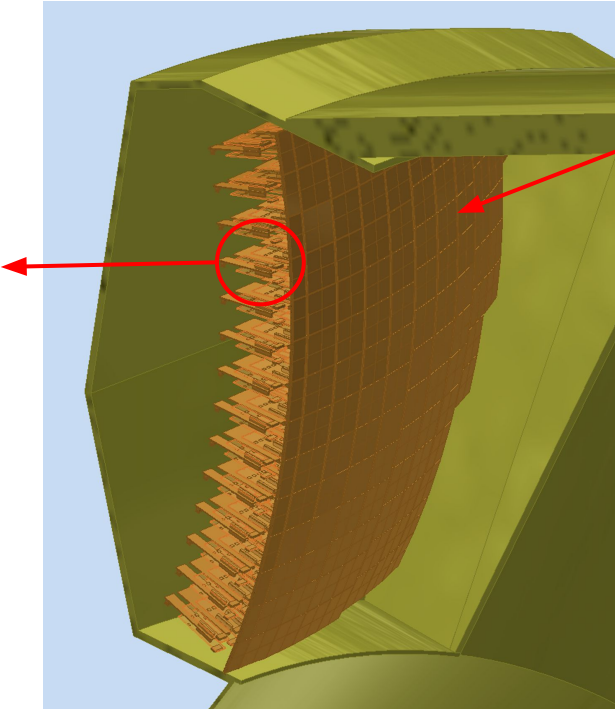
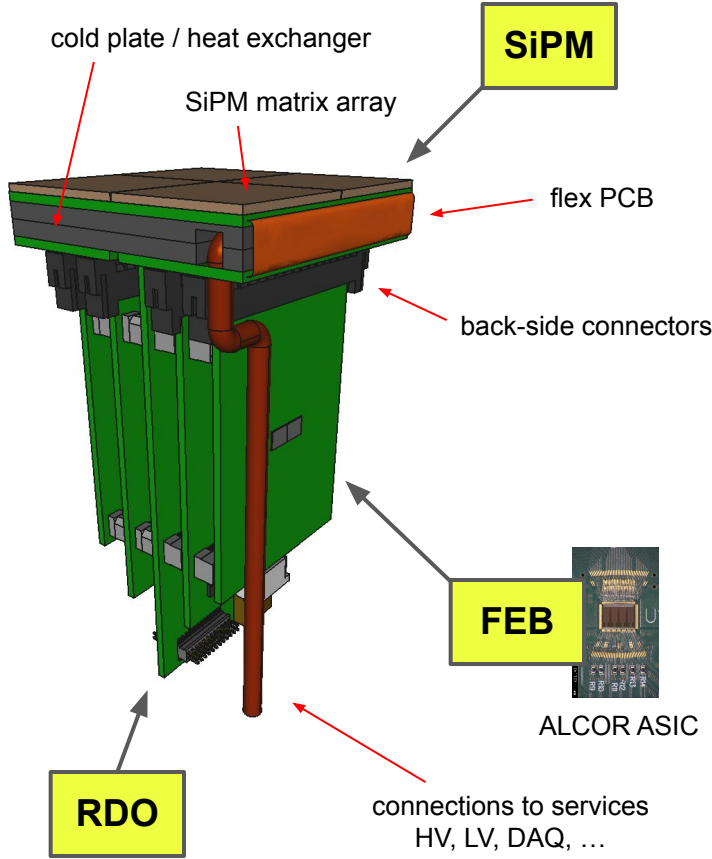
**SiPM are Long Lead Procurement items**  
under review in the coming weeks

Parameters (at Vop, T = 25 C, unless specified)	Symbol	Value	Notes
Package type		SiPM array	
Mounting technology		surface mount	wire bonding also acceptable
Number of channels		64 (8 x 8)	8 (2 x 4) also acceptable
Effective photosensitive area / channel		3 x 3 mm <sup>2</sup>	
Package dimension		< 26 x 26 mm <sup>2</sup>	
Fraction of active area in package		> 85 %	
Microcell pitch		50 or 75 um	
Number of microcells	Nspad	> 1500	
Protective window material		Silicone resin	radiation / heat resistant
Protective window refractive index		1.55 - 1.57	
Spectral response range		300 to 900 nm	
Peak sensitivity wavelength	Lambda	400 - 450 nm	
Photon detection efficiency at Lambda		> 40%	
Breakdown voltage	Vbreak	< 60 V	
Operating overvoltage	Vover	< 5 V	
Operating voltage	Vop	Vbd + Vover	
Max Vop variation between channels		< 100 mV	at T = -30 C
Dark count rate	DCR	< 500 kHz	
DCR at T = -30 C		< 5 kHz	at T = -30 C
DCR increase with radiation damage		< 500 kHz / 10 <sup>9</sup> neq	at T = -30 C
Residual DCR after annealing		< 50 kHz / 10 <sup>9</sup> neq	at T = -30 C
Terminal capacitance		< 500 pF	
Gain		> 1.5 10 <sup>6</sup>	
Recharge time constant	Tau	< 100 ns	
Crosstalk	CT	< 5%	
Afterpulsing	AP	< 5%	
Operating temperature range		-40 C to 25 C	
Single photon time resolution	SPTR	< 200 ps FWHM	

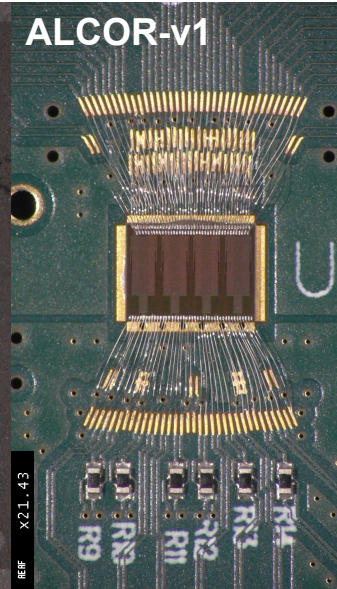
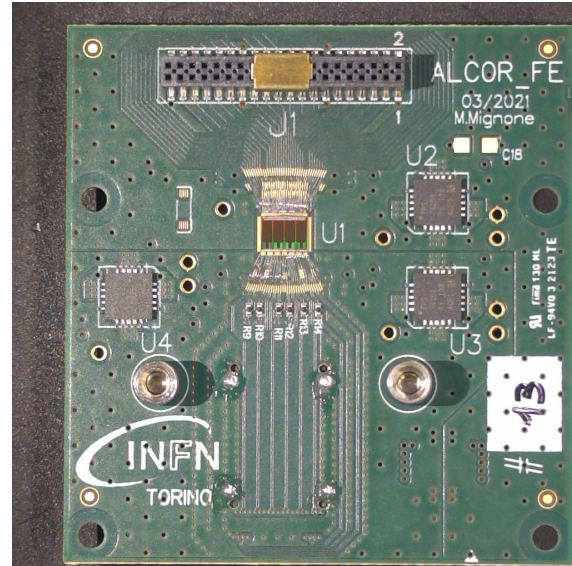
# Photodetector unit

**compact solution to minimise space**

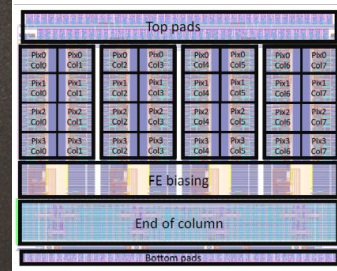
- cold plate and flex-PCB circuit
- uniform sensor cooling with no loss of active area
- all electronics and services on the back side



# ALCOR ASIC: integrated front-end and TDC



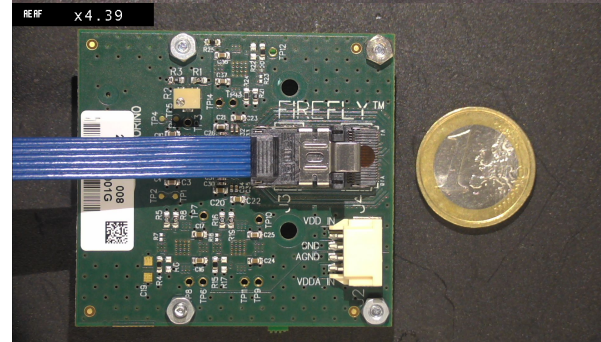
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## developed by INFN-TO

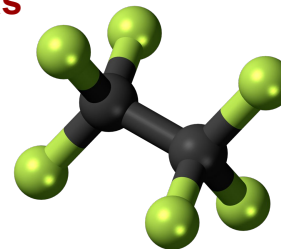
64-pixel matrix mixed-signal ASIC  
 current versions (v1,v2) have 32 channels, wirebonded  
 final version will have 64 channels, BGA package, 394.08 MHz clock

- **the chip performs**
  - signal amplification
  - conditioning and event digitisation
- **each pixel features**
  - 2 leading-edge discriminators
  - 4 TDCs based on analogue interpolation
    - 20 or 40 ps LSB (@ 394 MHz)
  - digital shutter to enable TDC digitisation
    - suppress out-of-gate DCR hits
    - 1-2 ns timing window
    - programmable delay, sub ns accuracy
- **single-photon time-tagging mode**
  - continuous readout
  - also with Time-Over-Threshold
- **fully digital output**
  - 8 LVDS TX data links

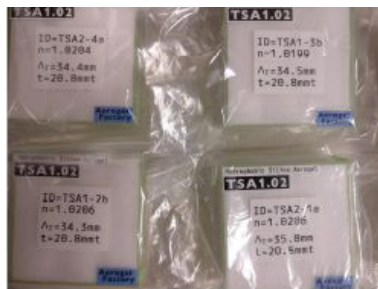


# Aerogel and gas radiators

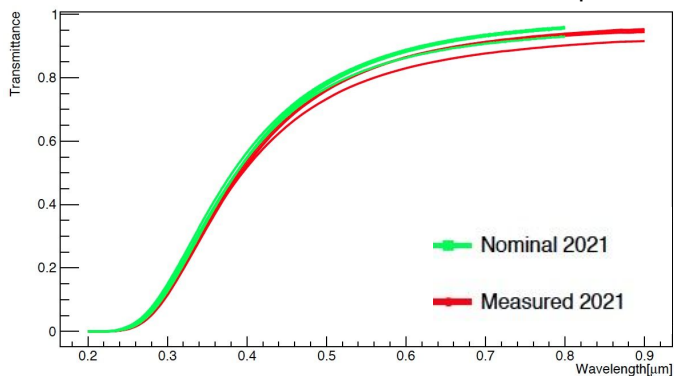
baseline gas



**Aerogel Factory (BELLE-2)**  
initial evaluation and characterisation  
of small samples (synergy with ALICE3)



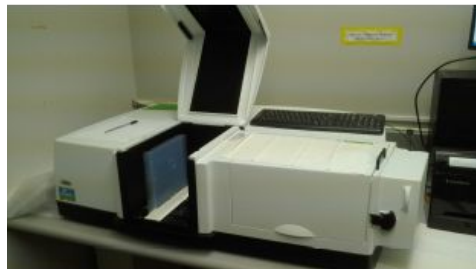
nominal and measured transmittance compared



comes with environmental and  
potential procurement issues  
needs proper recirculation and purging system

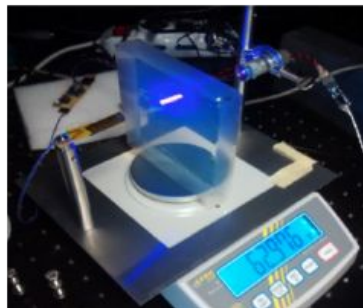
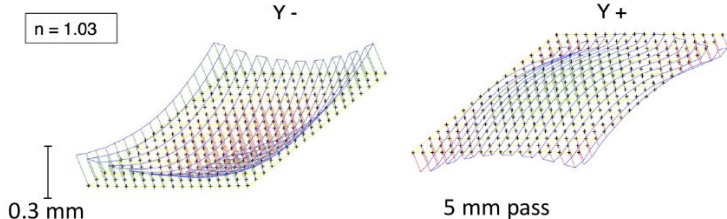
## evaluation of yearly leaks

difficult to estimate with precision  
filling and recovery operations: 6%  
filtering and maintenance: 3%  
**leaks: 10%**  
sampling, analysis, etc: 2%



Touch Probe: planarity and thickness

10x10x2 cm<sup>3</sup> tile  
(from ALICE)



dRICH volume: 20 m<sup>2</sup>  
C<sub>2</sub>F<sub>6</sub> density: 5.73 kg/m<sup>3</sup>

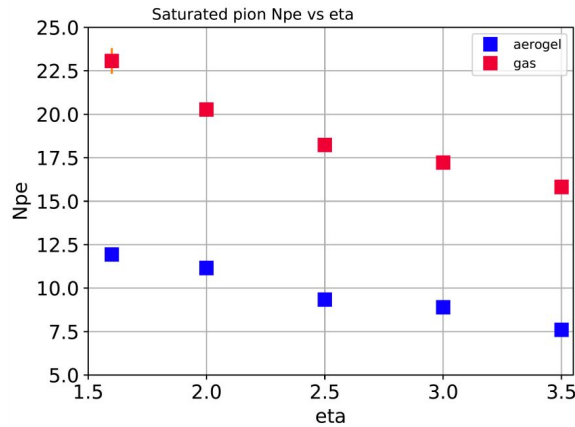
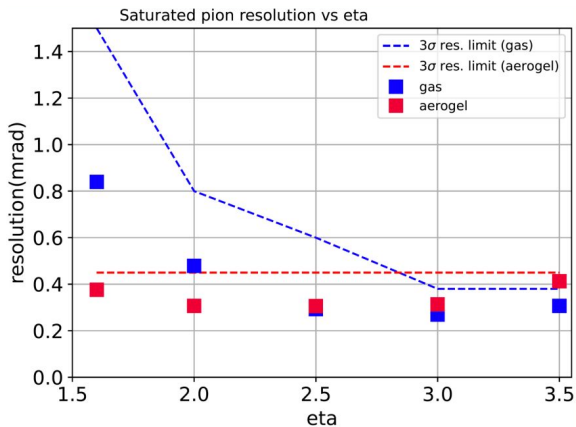
## estimated emission of 30 kg/year

equivalent to 300 tons CO<sub>2</sub>/year  
comparable to one intercontinental flight

# Performance simulation

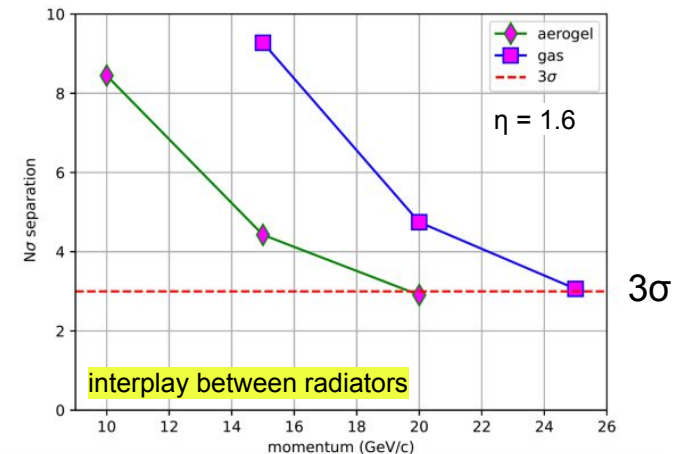
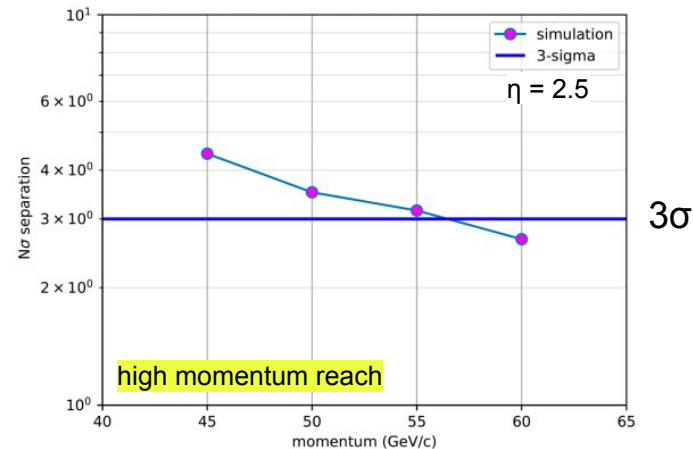
## preliminary optimisation of dRICH optics within ePIC simulation framework

- single mirror configuration
- optimise focus in the most demanding region,  $2.5 < \eta < 3.5$
- target resolution of  $\sim 0.3$  mrad



>  $3\sigma$  continuous separation in the desired momentum range

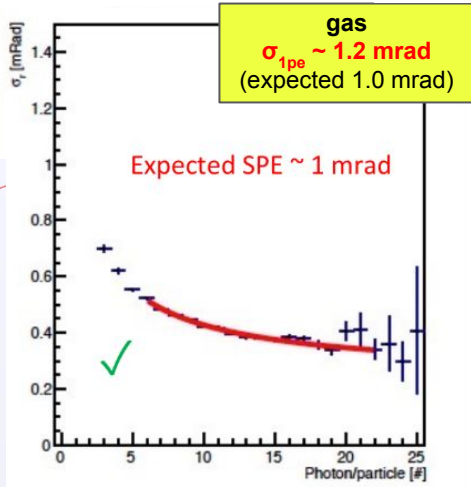
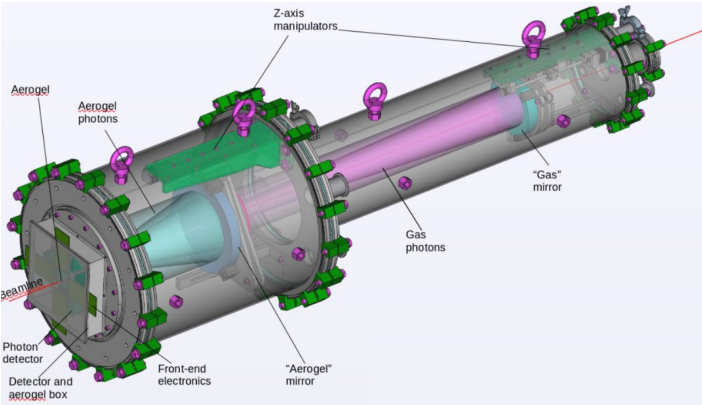
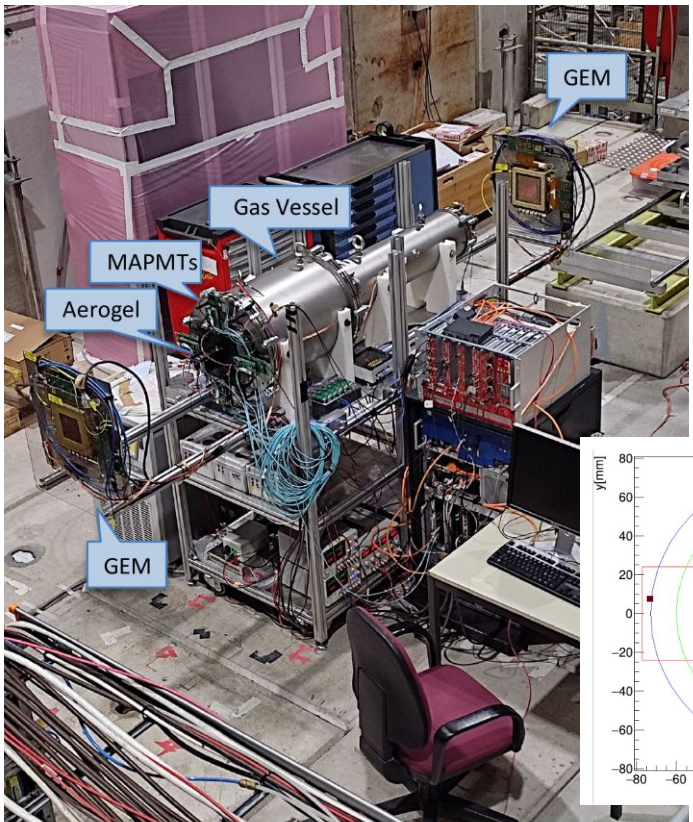
## $\pi/K$ separation



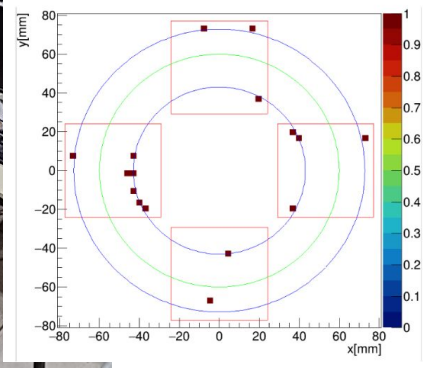
# R&D status

**dRICH prototype operative and commissioned in beam tests**  
 double ring imaging achieved

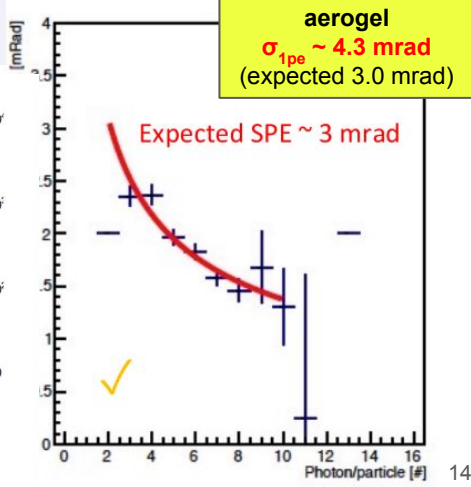
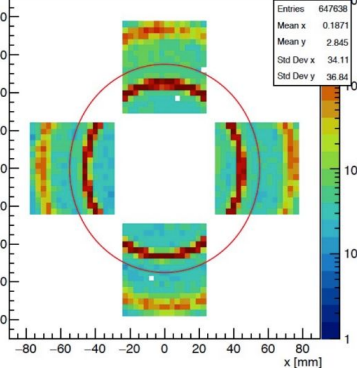
**performance in line with expectations**  
 except for aerogel single-photon angular resolution (worse by a factor ~ 1.5)



single event



accumulated data



# R&D milestones

## 2023: EIC-driven detector plane

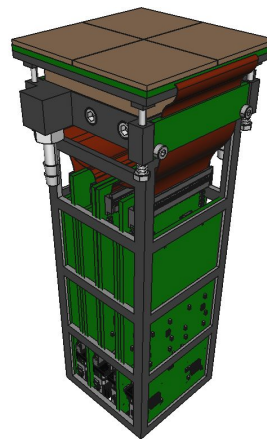
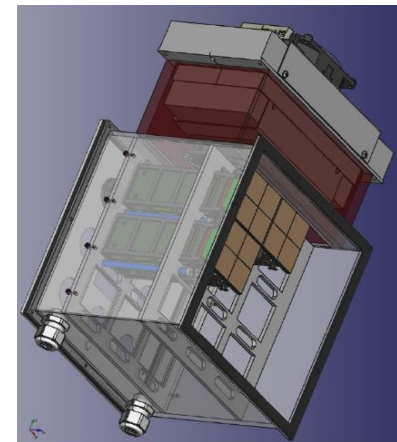
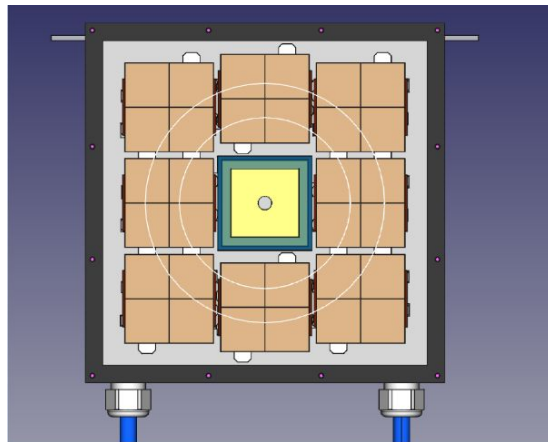
test beams planned in August and October

- initial characterization of realistic aerogel and mirror components (23/04)
- projected performance of the baseline detector as integrated into EPIC (23/06)
- assessment of the dRICH prototype performance with the EIC-driven detection plane (23/10)

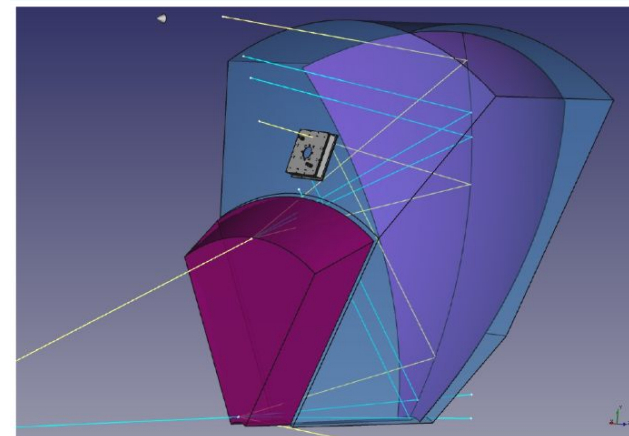
## 2024: real-scale prototype for TDR (1 sector)

- mechanical structure
- realistic optics (off-axis)
- prototype RDO board
- aerogel and mirror demonstrator

new EIC-driven detector plane and readout box for 2023 beam tests



new EIC-driven readout unit



full-scale dRICH sector prototype

# Reviews

## PID Review, 5-6 July 2023

- Forward Region: dual RICH (Marco Contalbrigo)
- Readout and Sensor Status SiPM (Roberto Preghenella)

generally positive outcome: comments and a few recommendations specifically for the dRICH

**point of attention:** quartz window to separate the photodetector box from the gas radiator

**recommendation:** perform thermal simulation

### **SiPM annealing and lower temperature operation**

consider option of SiPM replacement

sensor performance after annealing

check tolerance of materials to annealing

precautions to avoid damage to ASIC

from the closeout report

- The quartz window to separate the photodetector box from the gas radiator was identified as a point of attention. A thermal simulation is required with the SiPM array at the foreseen operating temperature of -30 C and the approach to avoid condensation or convection of the C2F6 gas radiator should be described. The reviewers fully recognise the importance of the foreseen small-scale system tests in the SPS testbeam facility later this year.

- We recommend to perform a thermal simulation of the dRICH SiPM array considering different operating temperatures and impact on the quartz window and gas radiator.

- The reviewers suggest to consider also the option of replacing the SiPM array once during the experiment lifetime as an alternative to the “oven” annealing process.
- To reduce dark current, heavy annealing is planned. It is required to check that the charge collection efficiency is not reduced due to over-annealing. The reviewers understand that this is part of the ongoing R&D campaign and that encouraging first results have been obtained.
- For online self-annealing, all materials including glue, PCB etc have to be checked to see if these are tolerant to the high temperature and if the thermal cycling does not affect the components due to CTE mismatch.
- We advise exploring the operation of SiPMs at a lower temperature (for example -40C) to guarantee a low level of DCR.

- The online annealing procedure requires forward biasing of the sensors creating local heat generation and large current flows close to the front-end electronics. Precautions will have to be taken to avoid damage to the ASIC. It was understood that this is a part of the R&D effort, for example through the use of MOSFETs to protect the readout.

## Long Lead Procurement (LLP) SiPM review, upcoming



# Summary

**dRICH is a compact and cost-effective solution for broad momentum coverage at forward rapidity**

- **baseline configuration and technology identified**

- fulfills the EIC requirements
- $3\sigma$  K/ $\pi$  separation up to  $p = 50$  GeV/c and up to  $\eta = 3.5$

- **dRICH collaboration is setting up**

- executive office engaged
- several active work packages
- welcome new collaborators to join

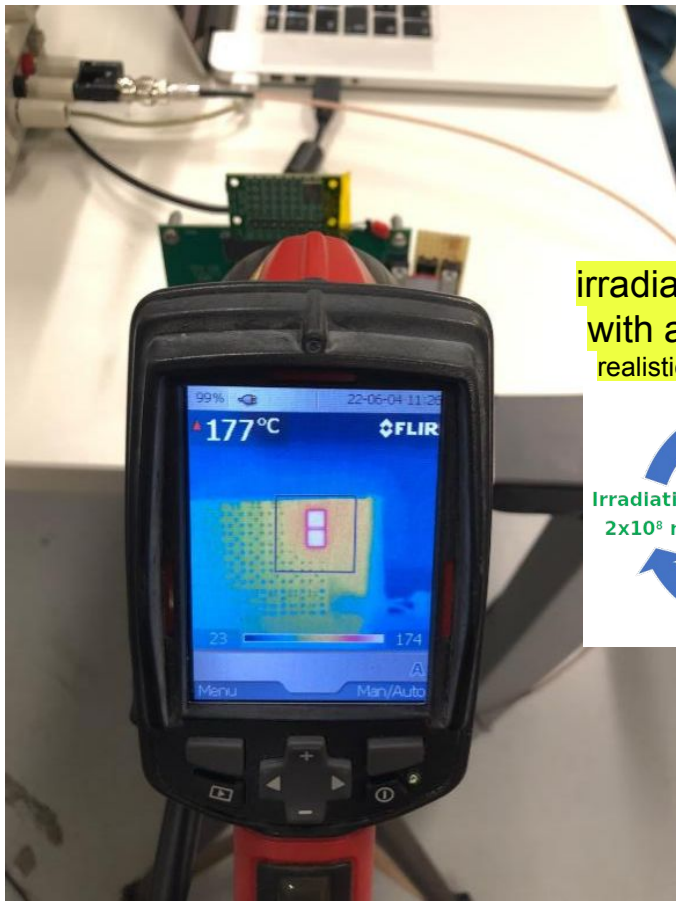
- **R&D is on track**

- will deliver the anticipated milestones
- work progress towards the TDR
  - consolidation of the baseline design
  - further optimization of the components

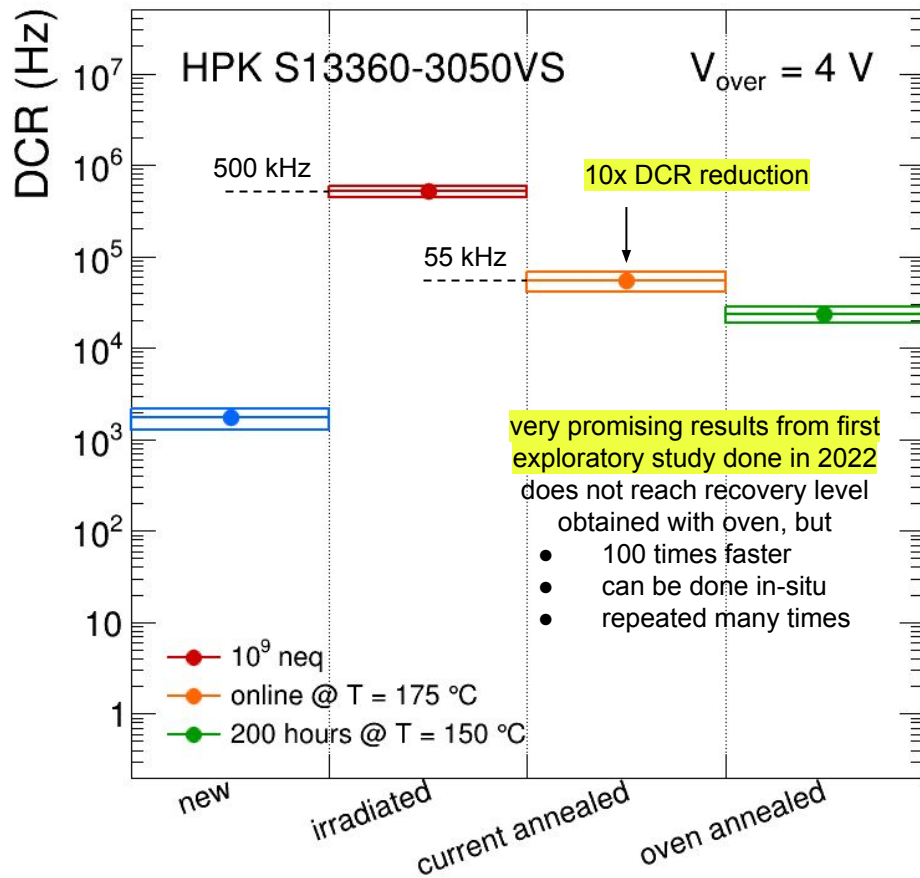
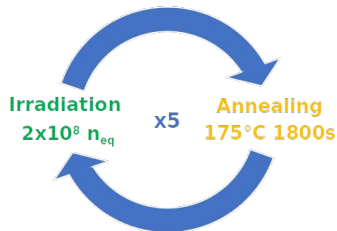


# “Online” self-induced annealing

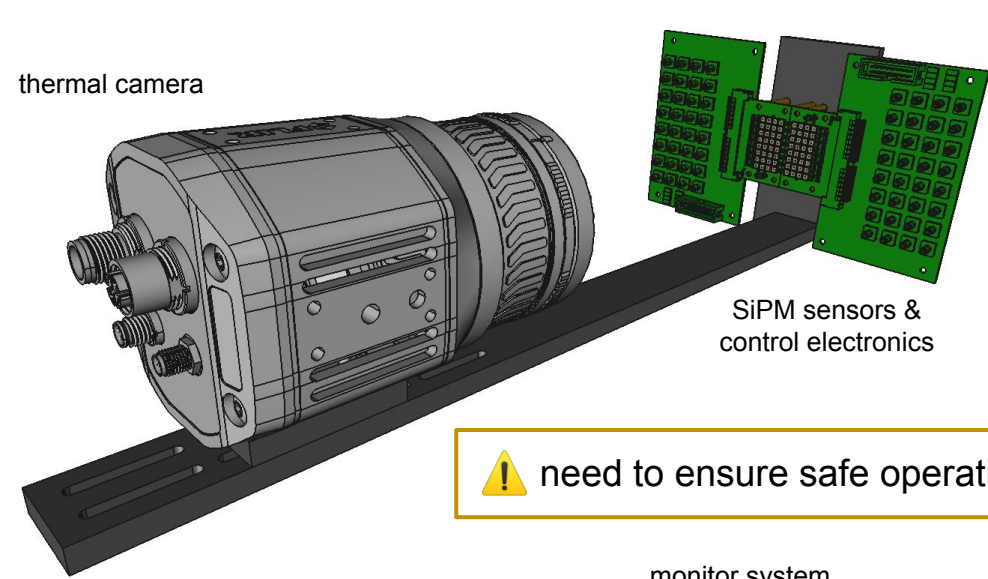
studies for “in-situ” SiPM recovery  
 multiple cycles: 30 minutes at 175 C  
 ~ 1 W power/sensor delivered with forward bias voltage



irradiation interleaved  
 with annealing cycle  
 realistic experimental case

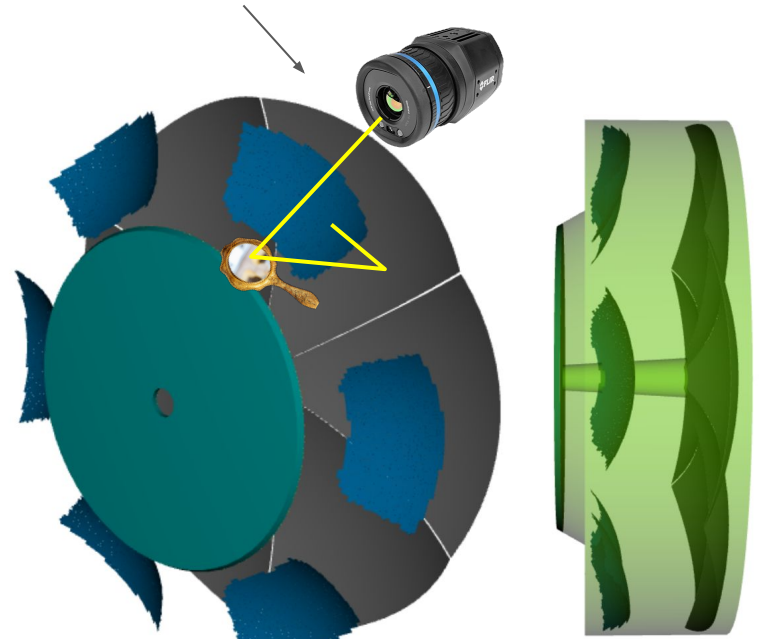


# Automated multiple SiPM online self-annealing

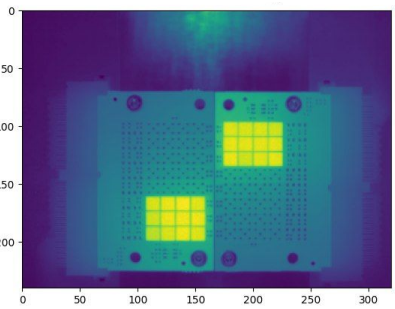


demonstrator system for online temperature monitor and control of each individual SiPM

technical feasibility and implementation in the experimental environment to be studied in details



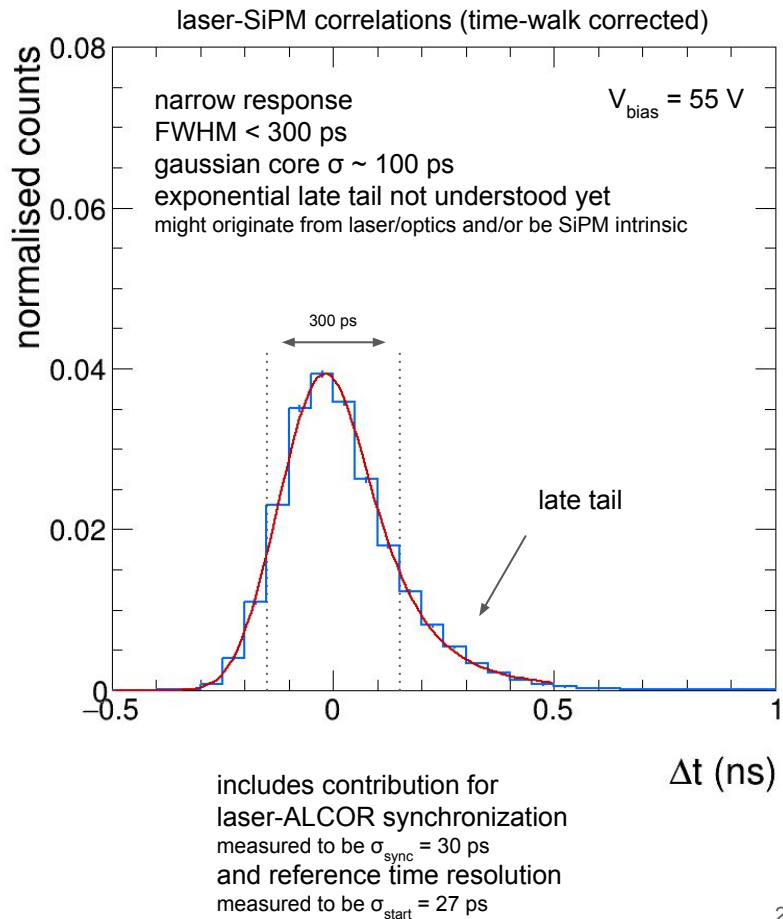
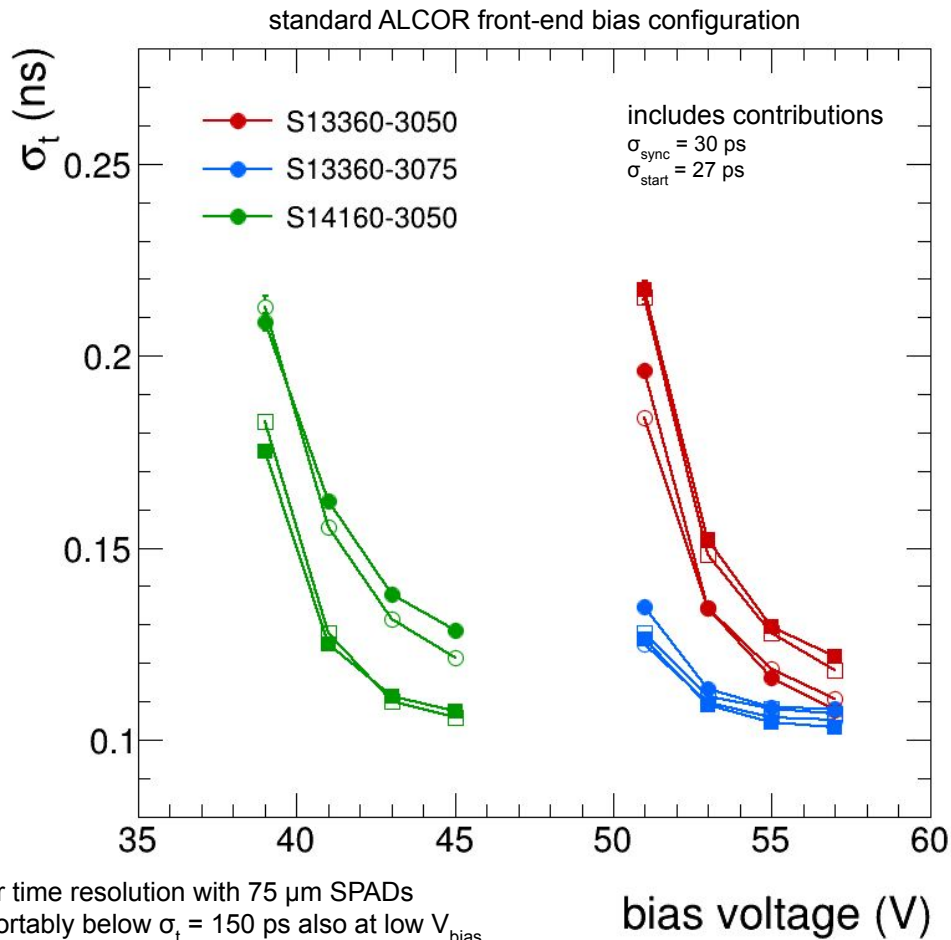
thermal image



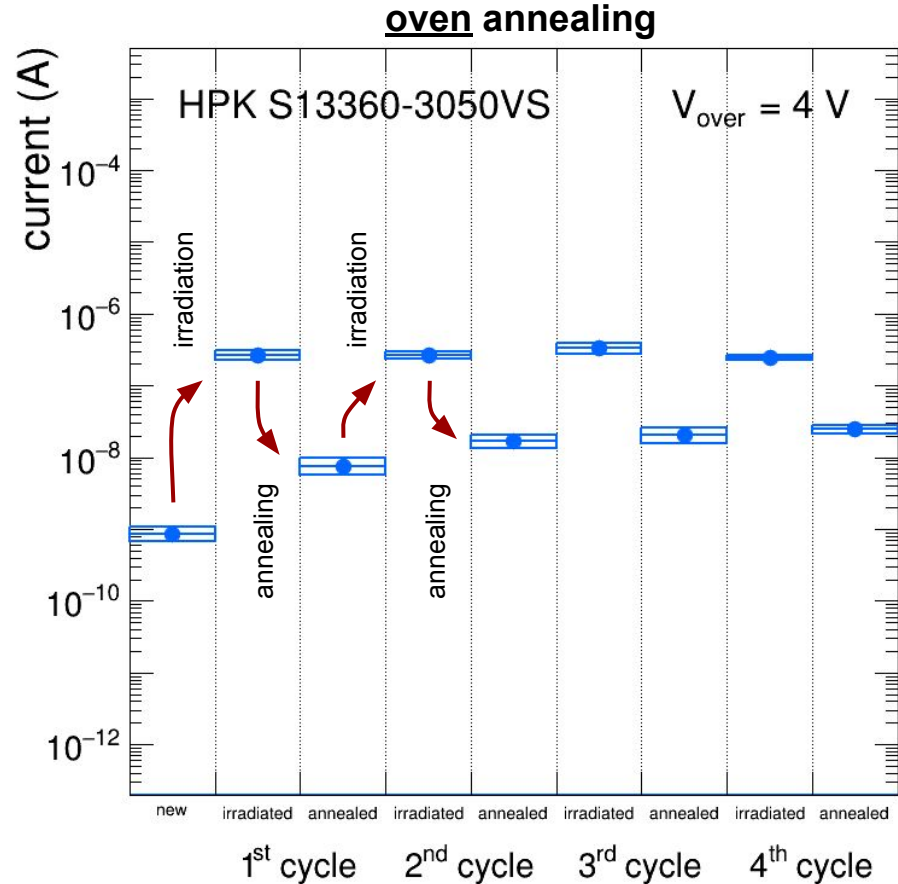
monitor system



# Laser timing measurements with ALCOR



# Repeated irradiation-annealing cycles



## test reproducibility of repeated irradiation-annealing cycles

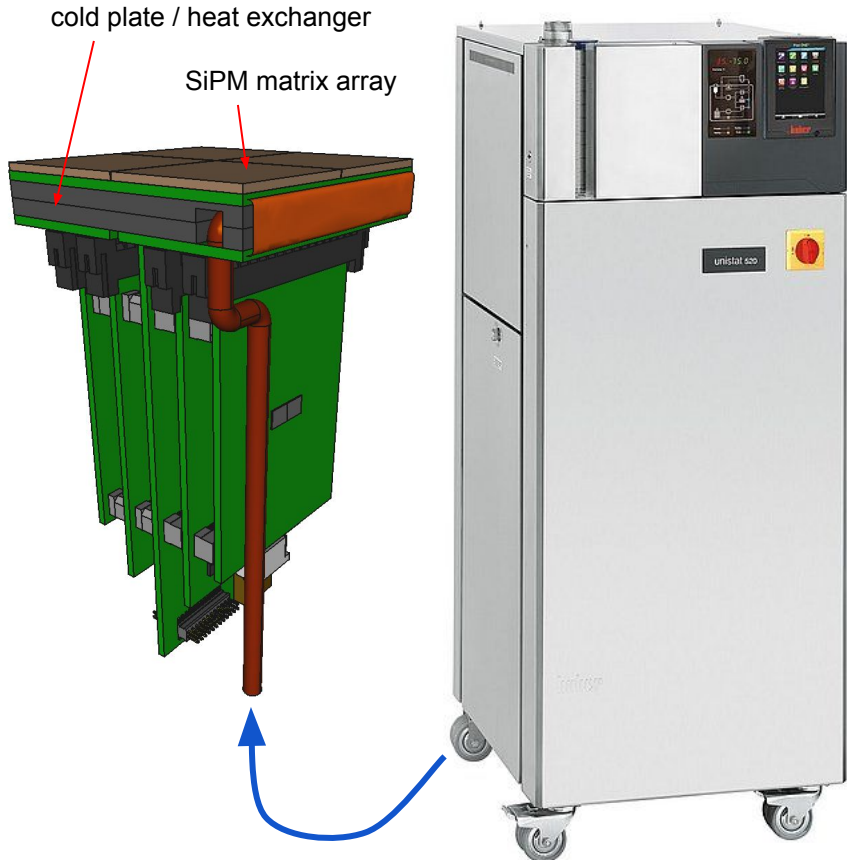
simulate a realistic experimental situation

- consistent irradiation damage
  - DCR increases by  $\sim 500 \text{ kHz}$  (@  $V_{\text{over}} = 4$ )
  - after each shot of  $10^9 n_{\text{eq}}$
- consistent residual damage
  - $\sim 15 \text{ kHz}$  (@  $V_{\text{over}} = 4$ ) of residual DCR
  - builds up after each irradiation-annealing

## annealing cures same fraction of newly-produced damage

$\sim 97\%$  for HPK S13360-3050 sensors

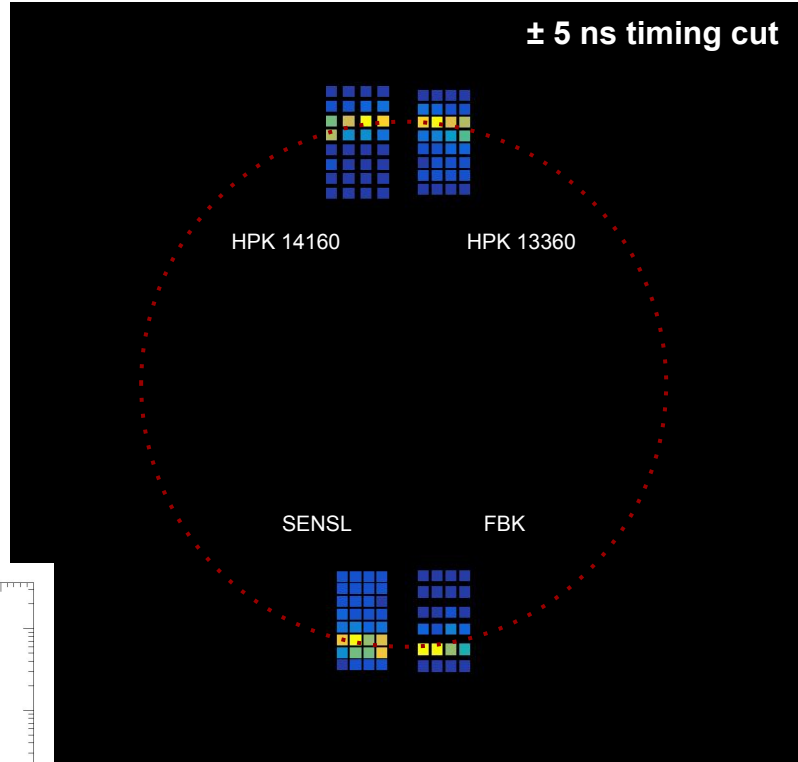
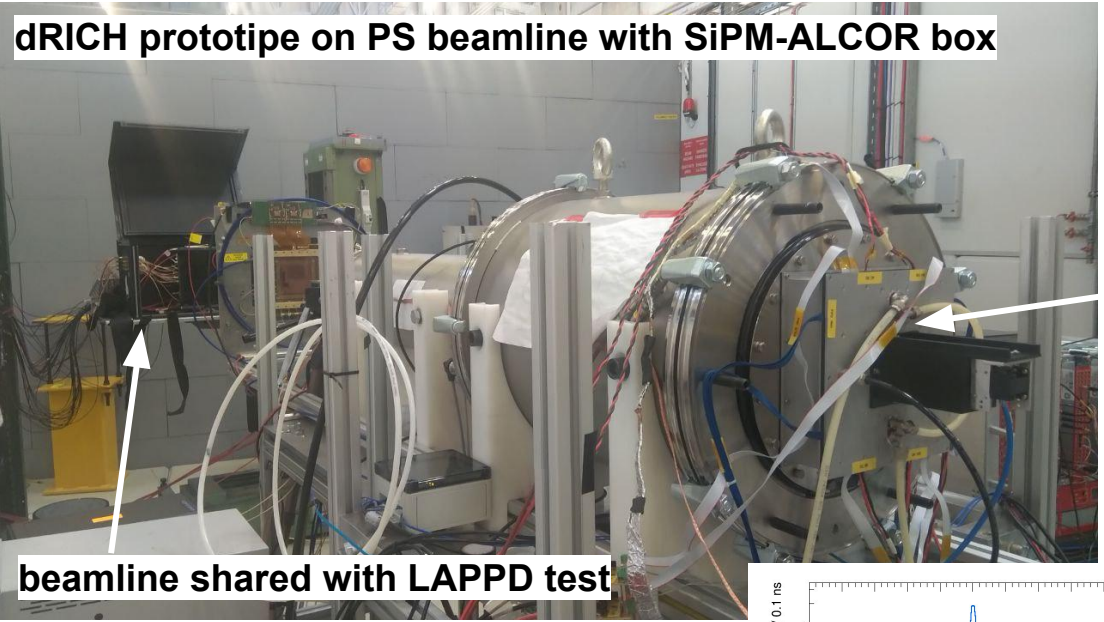
# SiPM cooling for low-temperature operation ( $-30\text{ }^{\circ}\text{C}$ or lower)



external chiller with fluid recirculation (ie. siliconic oil)  
 the chiller here one is just a commercial example  
**cooling and heating capacity**  
 could use heating capability for annealing? must be demonstrated to be feasible  
 cooling capacity at  $-40\text{ }^{\circ}\text{C}$  is large (1.5 kW)

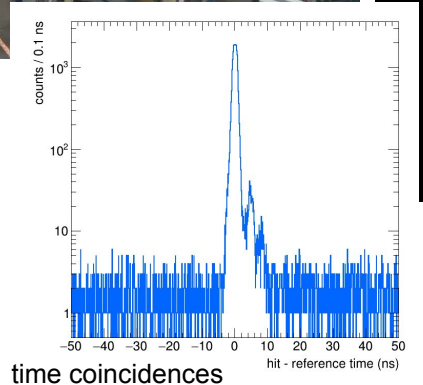
° General & Temperature Control		huber							
Temperature range	-55...250 °C								
Temperature stability	±0,01 K								
⚙ Heating / cooling capacity									
Heating capacity	6 kW								
Cooling capacity	250	200	100	20	0	-20	-40	-50	°C
	6	6	6	6	6	4,2	1,5	0,65	kW

# 2022 test beam at CERN-PS



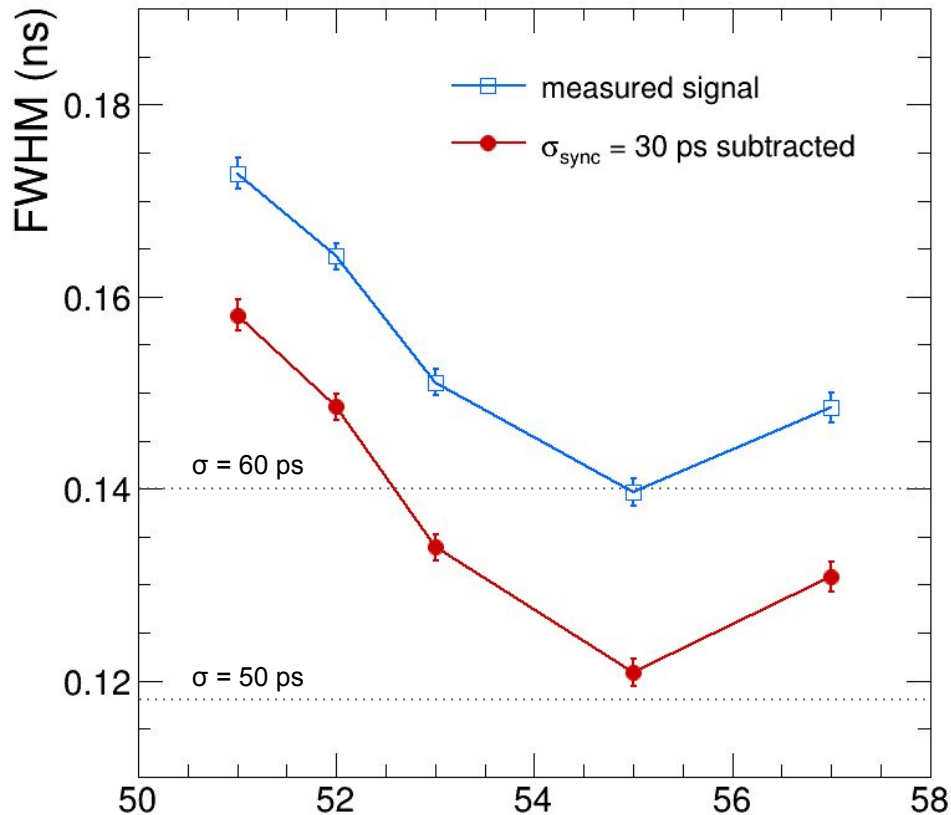
8 GeV negative beam (aerogel rings)

**successful operation of SiPM**  
irradiated (with protons up to  $10^{10}$ )  
 and annealed (in oven at 150 C)



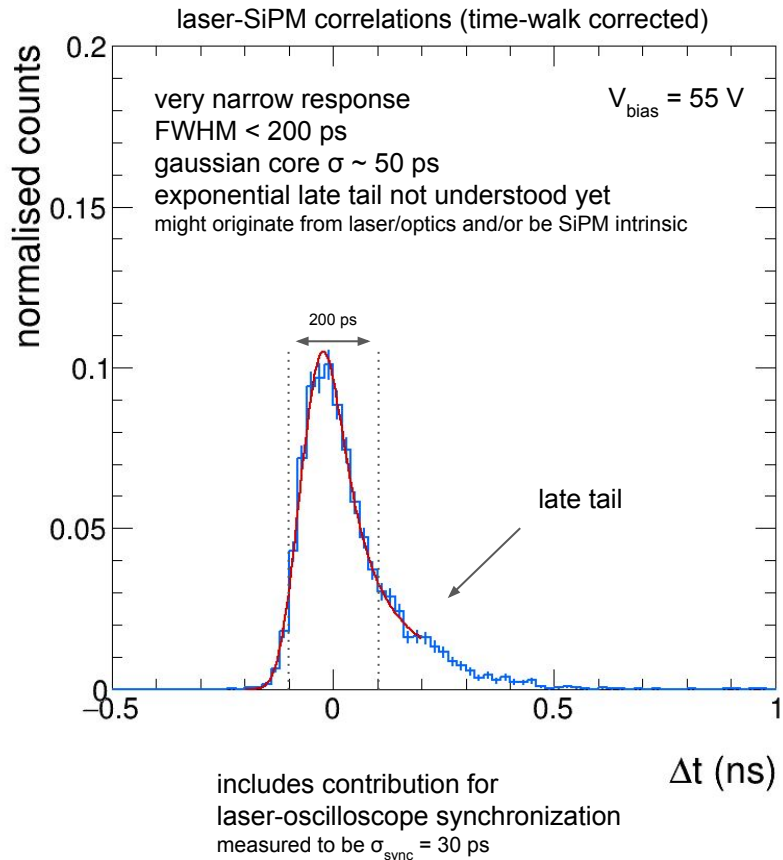


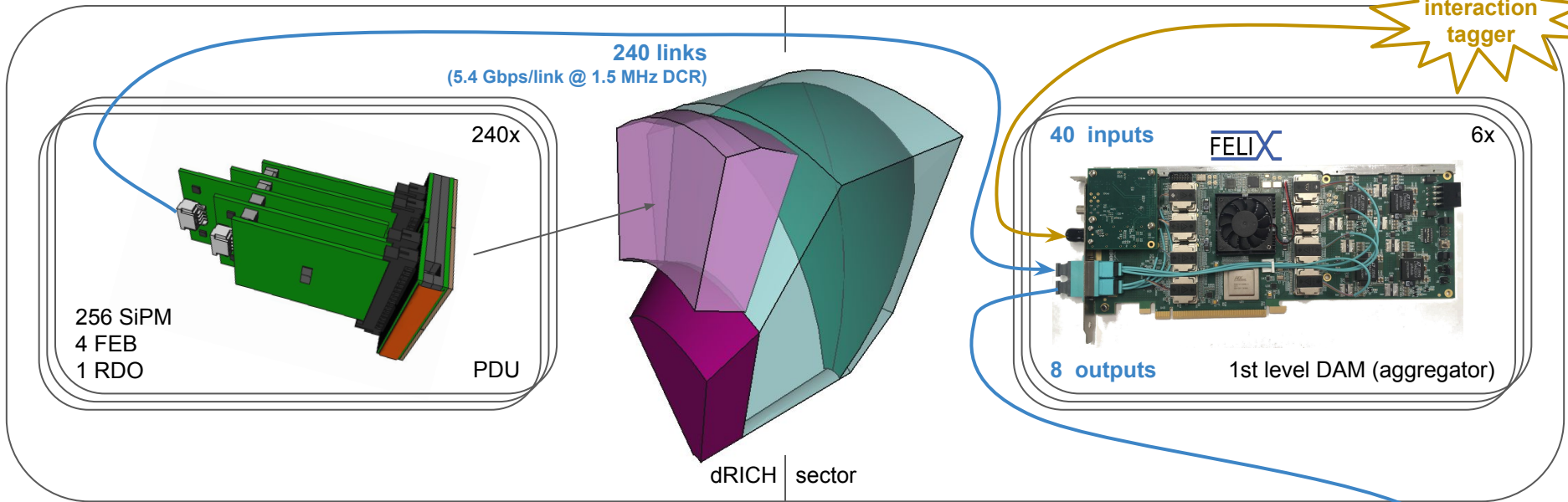
# Laser timing measurements with oscilloscope



approaching  $\sigma_t = 50$  ps time resolution  
will soon measure effect of radiation damage on  $\sigma_t$

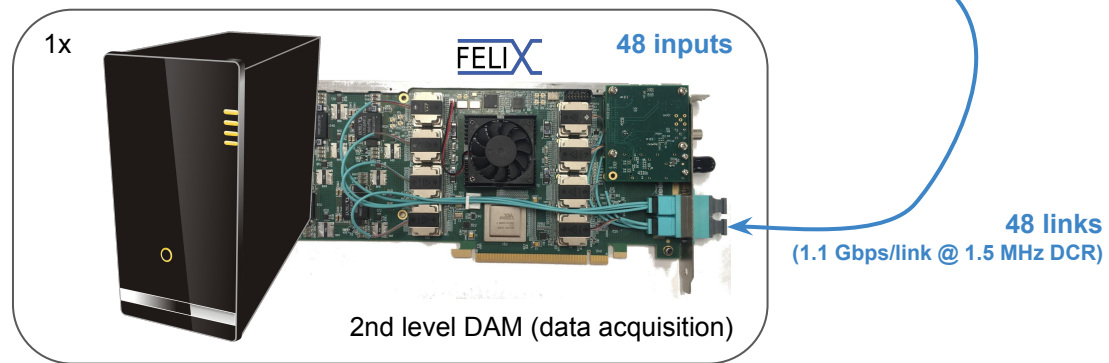
bias voltage (V)





one dRICH sector, up to

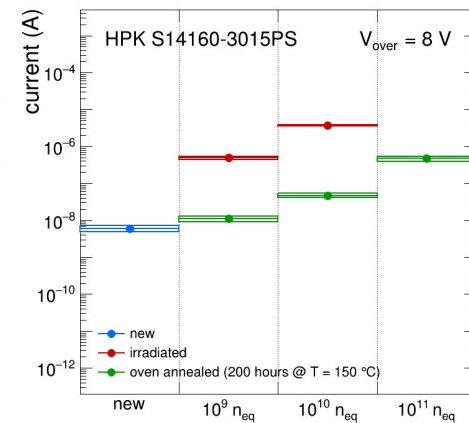
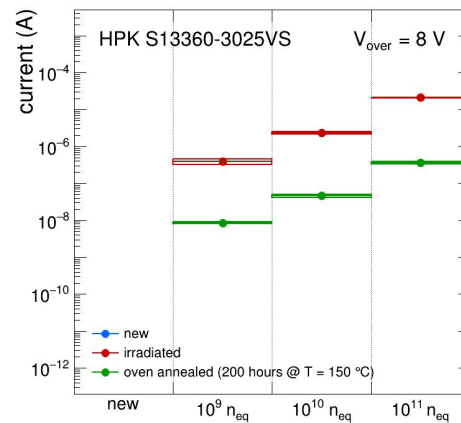
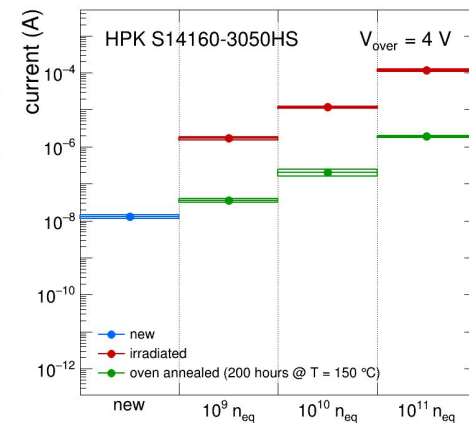
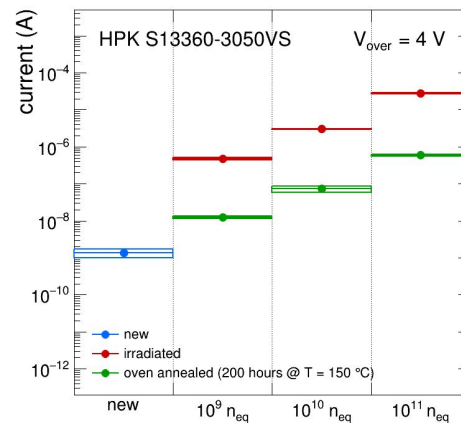
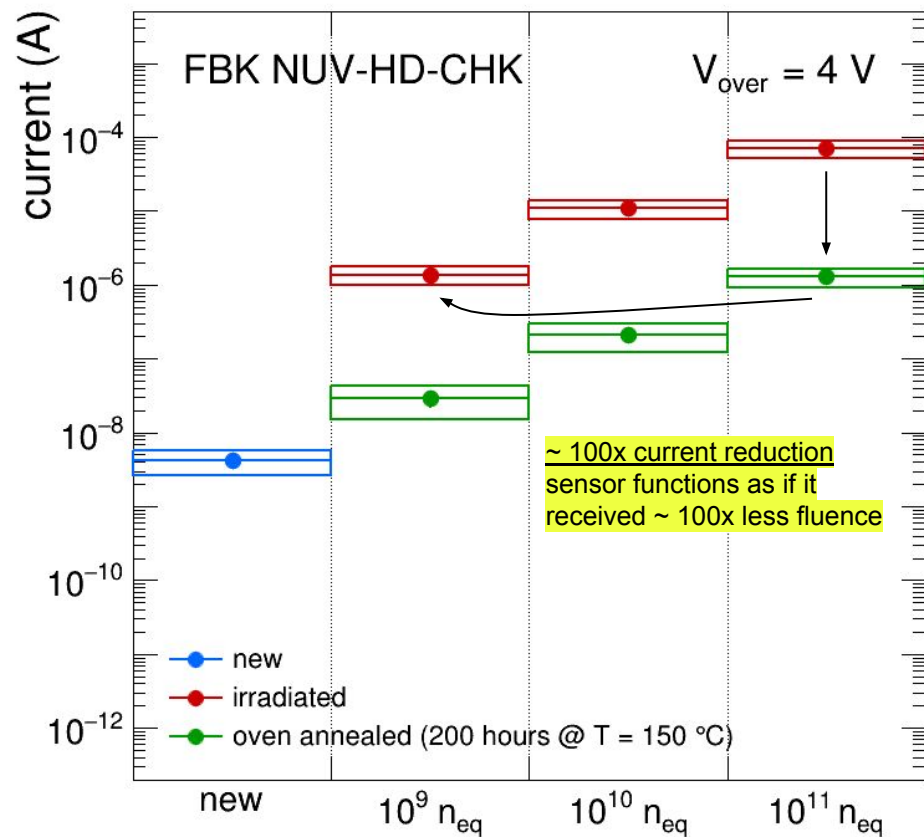
- 59040 channels
- 960 FEBs
- 240 RDOs
- 6 1st level DAMs
- 1 2nd level DAM



PDU readout model

# High-temperature annealing recovery

oven annealing  
~ 1 week at 150 C

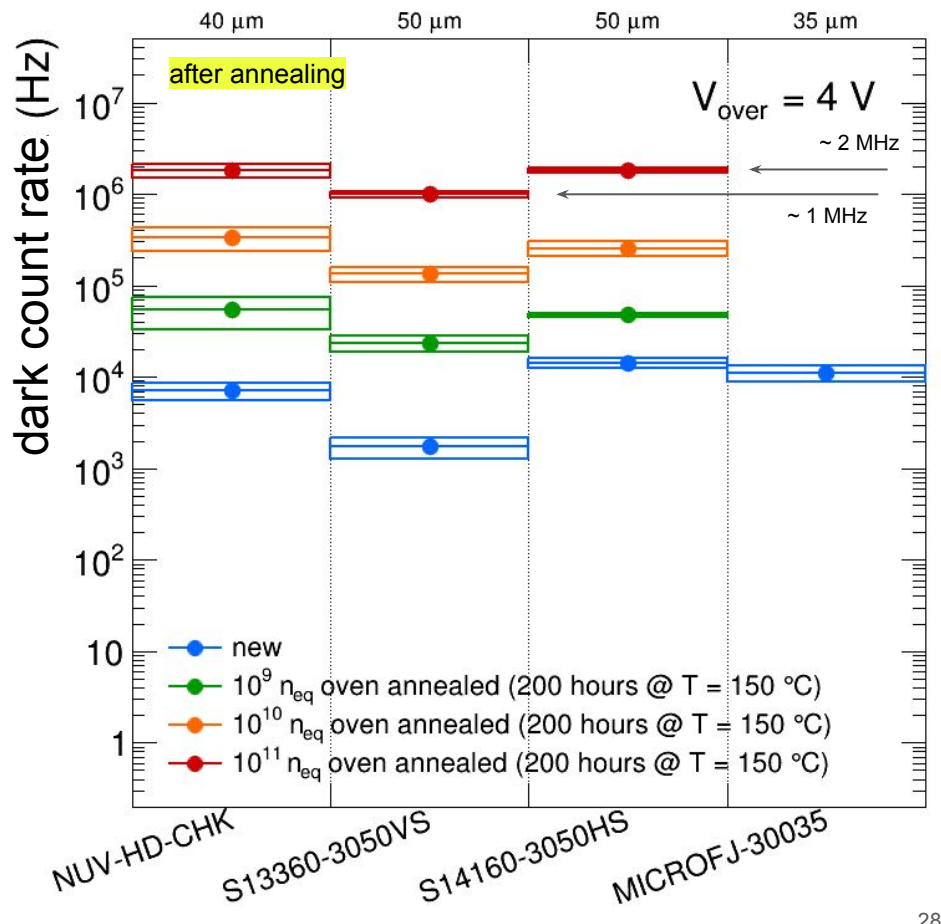
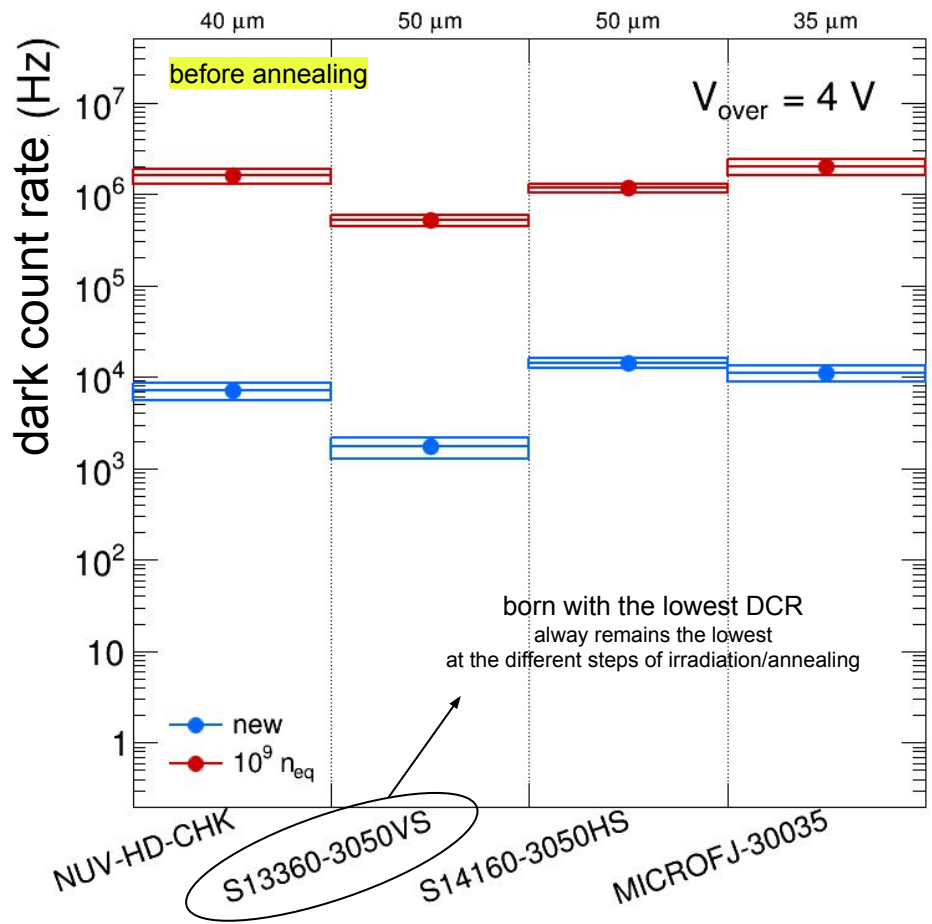


similar observation with various types of Hamamatsu sensors

# Comparison between different sensors

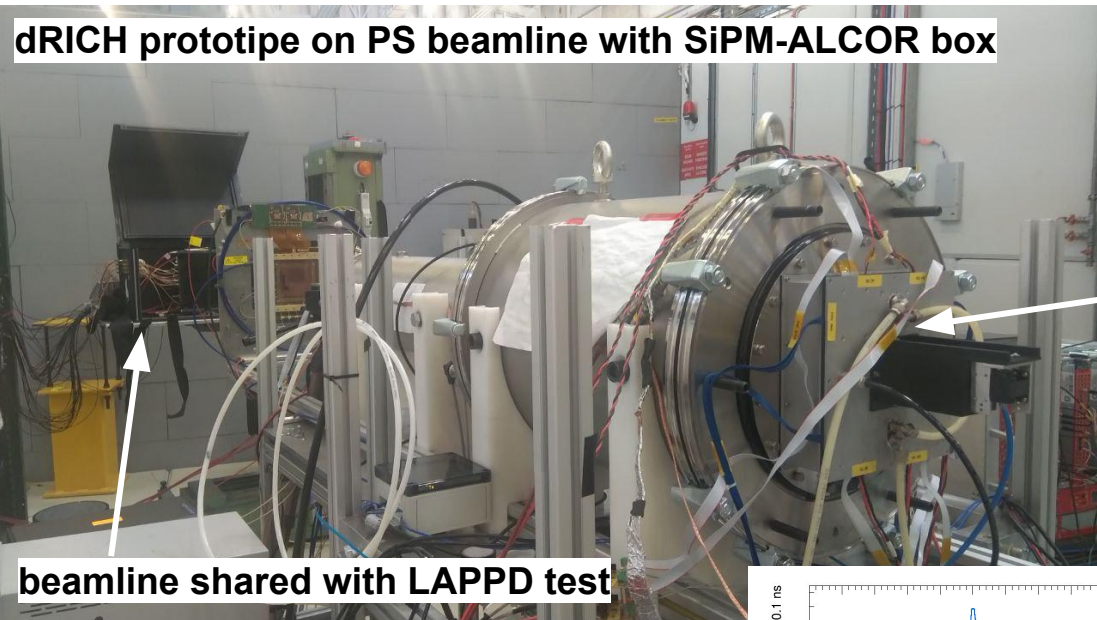
comparison at same Vover not totally fair

important to consider PDE (and SPTR) → SNR ~ PDE / DCR  
 unlikely 2x larger DCR is matched by 2x larger PDE

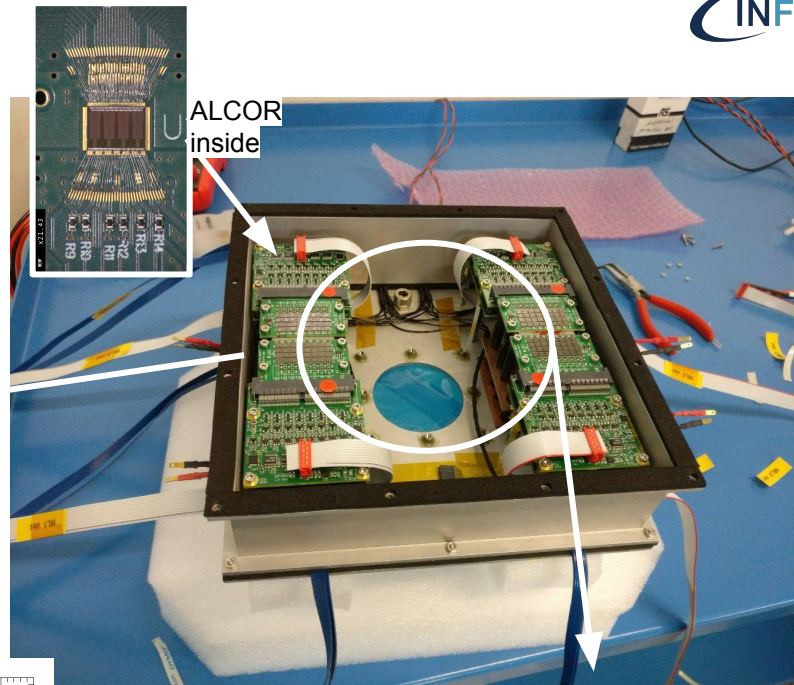


# 2022 test beam at CERN-PS

dRICH prototipe on PS beamline with SiPM-ALCOR box



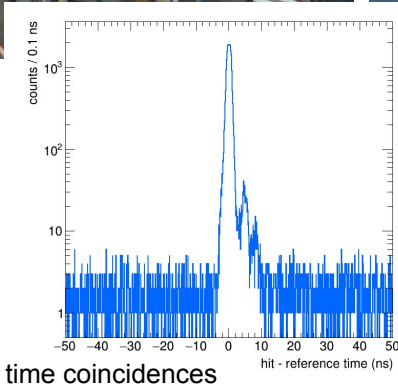
beamline shared with LAPPD test



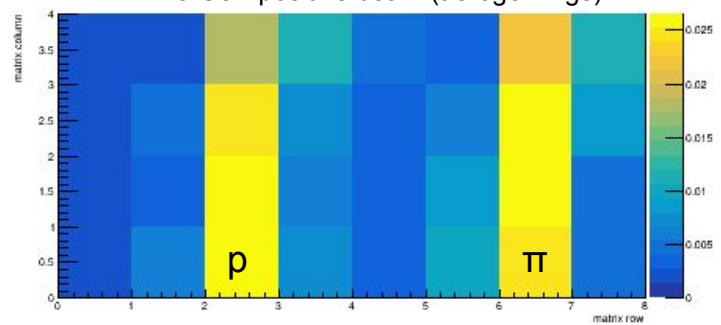
ALCOR inside

8 GeV positive beam (aerogel rings)

**successful operation of SiPM**  
irradiated (with protons up to  $10^{10}$ )  
 and annealed (in oven at 150 C)



time coincidences



# R&D status

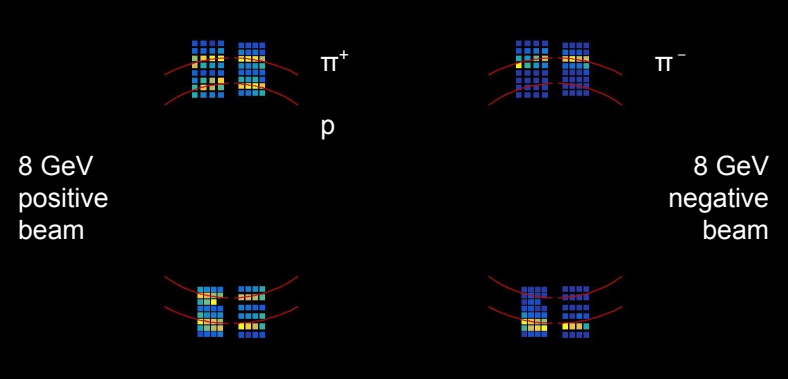
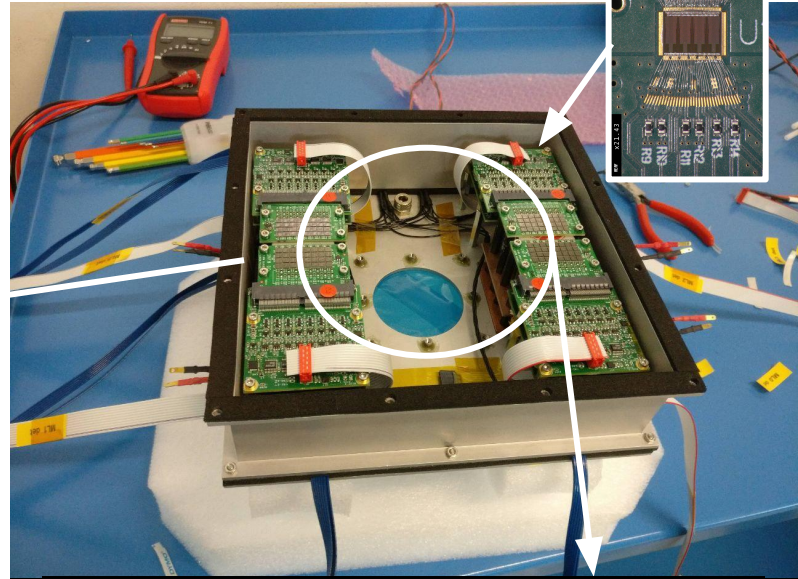
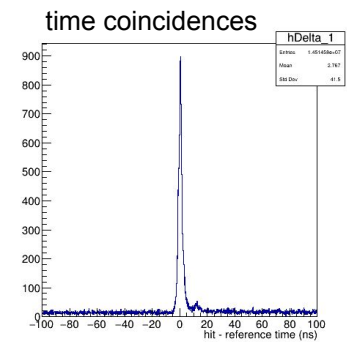
successful operation of SiPM with complete readout chain

dRICH prototype on PS beamline with SiPM-ALCOR box

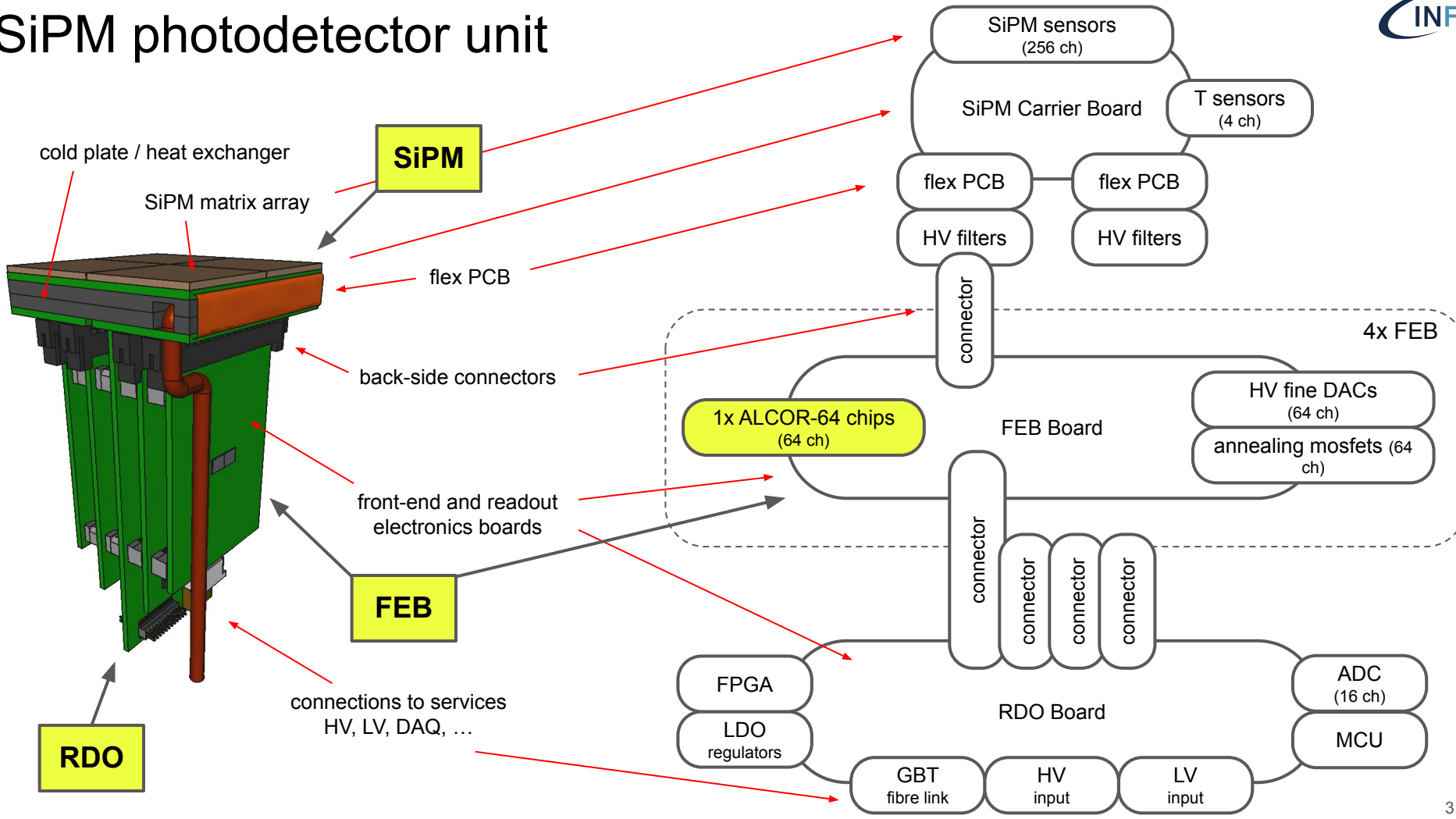


beamline shared with LAPPD test

SiPM sensors were **irradiated** (up to  $10^{10}$ ) and **annealed** (150 hours at  $T = 150\text{ C}$ )



# SiPM photodetector unit



CMA Carbon fiber mirrors (HERMES, AMS, LHCb, CLAS12)

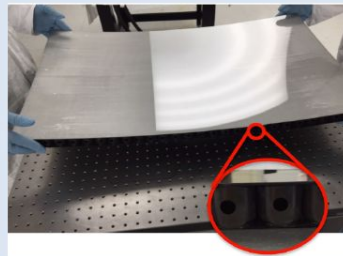
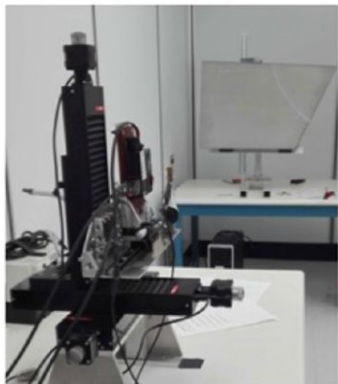
cost-effective light & stiff solution:

roughness driven by mandrel 1-2 nm rms

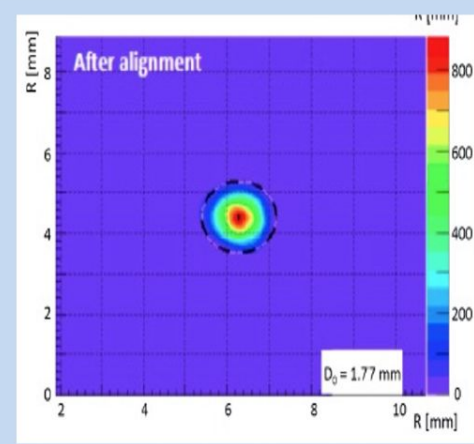
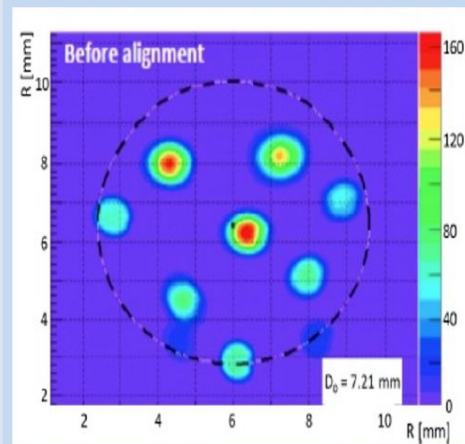
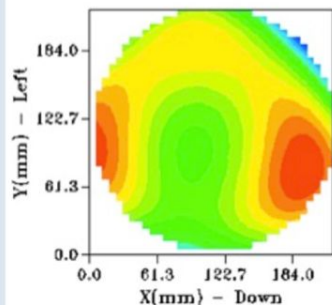
surface accuracy better than 0.2 mrad

radius reproducibility better than 1 %

Surface Quality



Shack-Hartmann sensor  
Mirror aberrations



CLAS12 RICH QA laboratory  
@ JLab being refurbished



Component	Baseline	Optimization	Possible improvement
SiPM	Hamamatsu H13361-3050HS	75 $\mu\text{m}$ cell FBK sensor	Larger PDE Better time resolution
Aerogel radiator	Aerogel Factory n=1.02	Refractive index Tile dimensions Tsinghua aerogel	Increase photon yield Reduce edge effects Risk reduction for single vendor
Gas radiator	SIAD $\text{C}_2\text{F}_6$	Gas mixture Early procurement	Reduced environment impact (global warming) Limit dependence on market & regulations
Mechanics	Tecnavan Carbon fiber composite	Al composite	Cost reduction
Mirrors	CMA Carbon fiber composite	Mold material Different core structure Tessellation	Better shape quality vs cost
Cooling	Al plate	Carbon foam plate	Reduce material budget

Commercial Examples:

Power supply



Cooling plants



° General & Temperature Control		<b>haber</b>							
Temperature range	-55 ... 250 °C								
Temperature stability	±0,01 K								
⚙ Heating / cooling capacity									
Heating capacity	6 kW								
Cooling capacity	250	200	100	20	0	-20	-40	-50	°C
	6	6	6	6	6	4,2	1,5	0,65	kW

Existing systems & standards:

COMPASS  
C<sub>4</sub>F<sub>10</sub> recirculating and purging system

