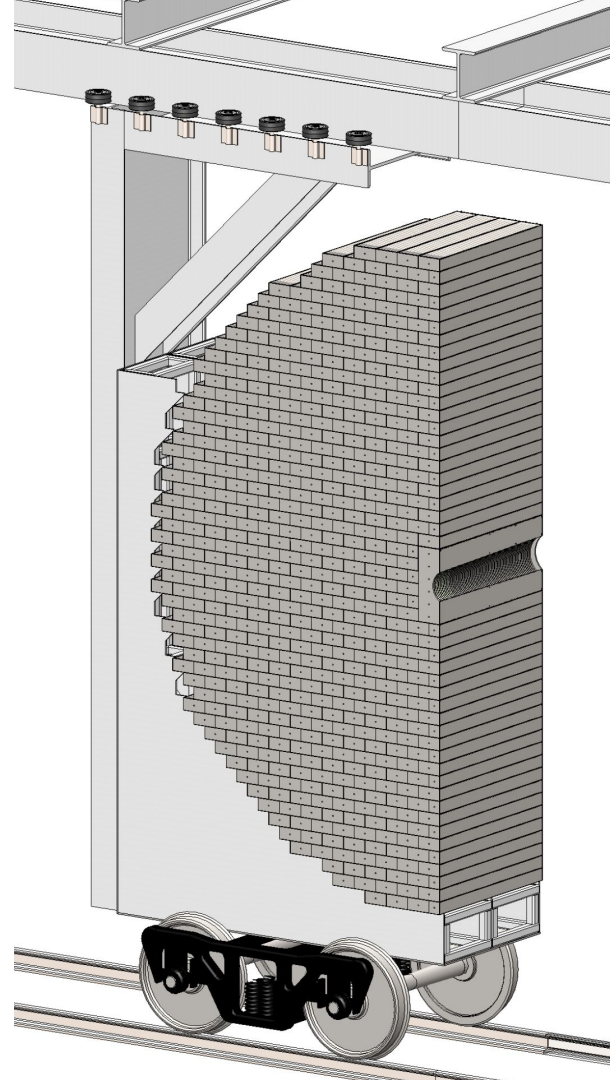


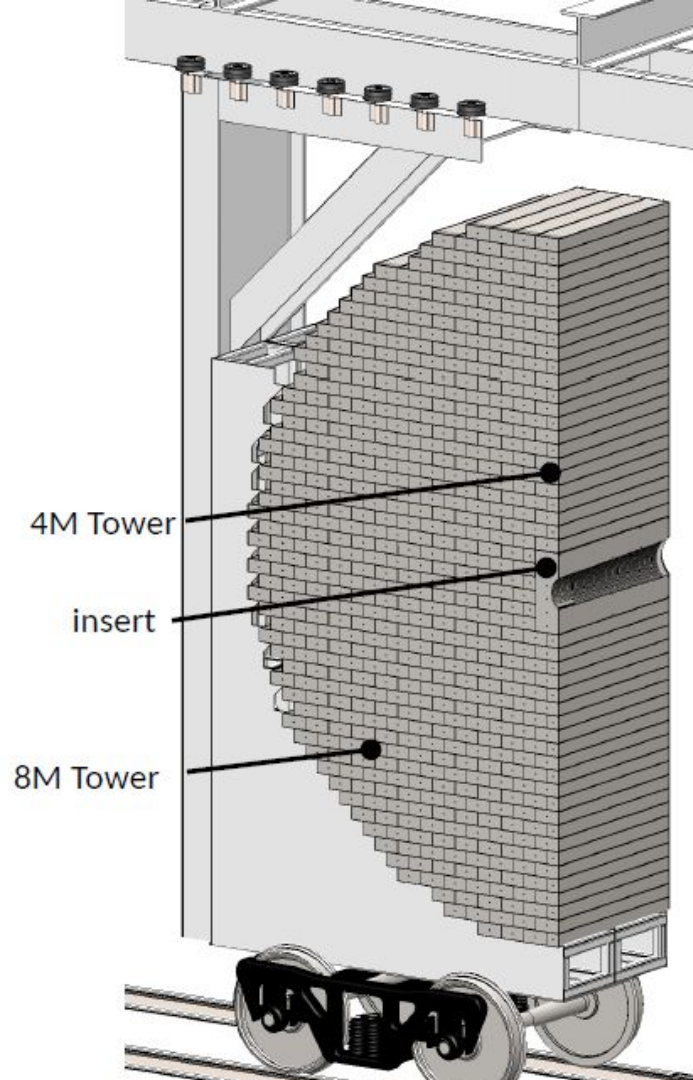
# DSC-forward HCal and Insert

Miguel Arratia

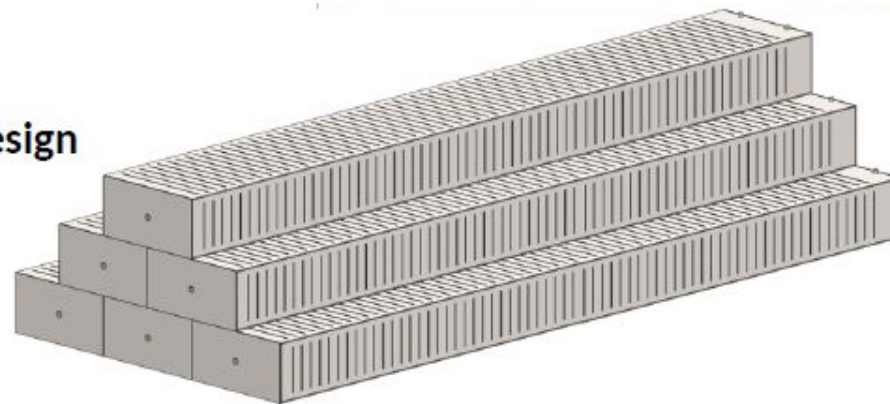


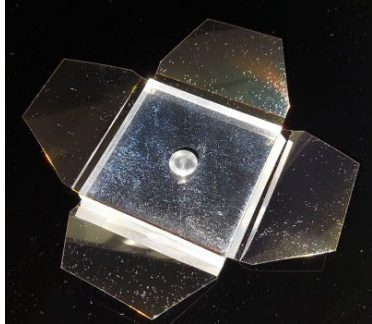
# Outline

- Description of current LFHCAL design
- Ongoing R&D
- Simulations



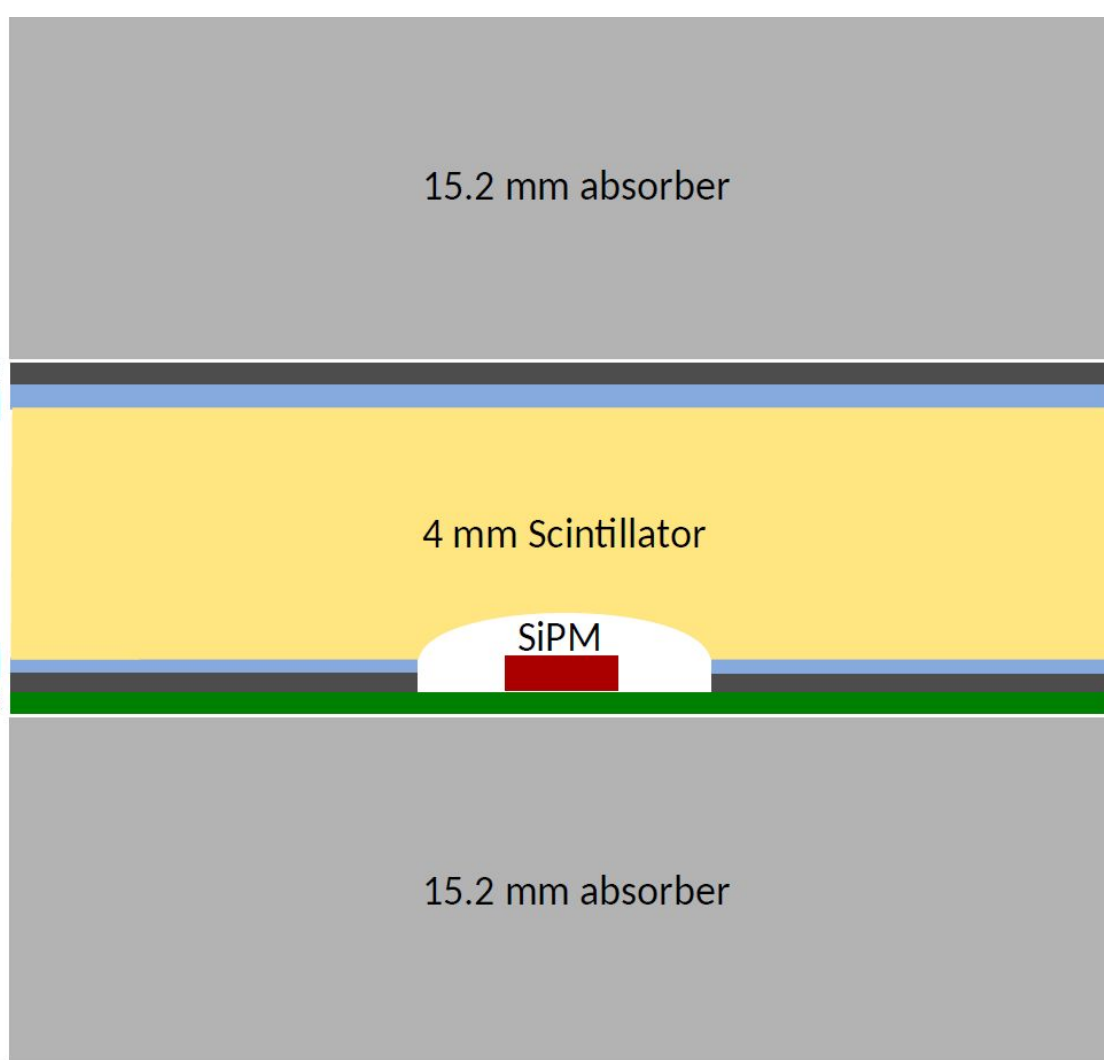
### Stacking design





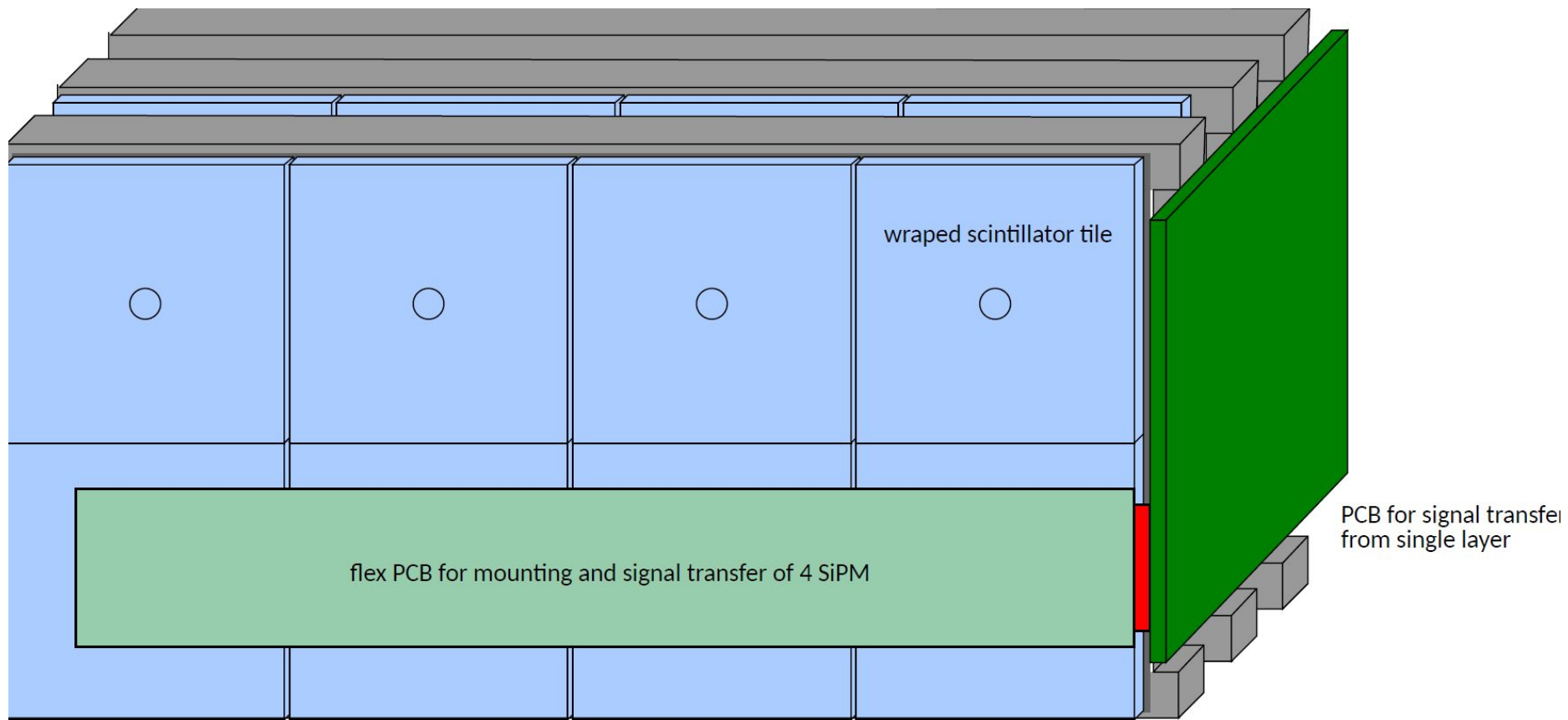
0.1 mm kapton + 0.05 mm glue  
0.2 mm reflective foil

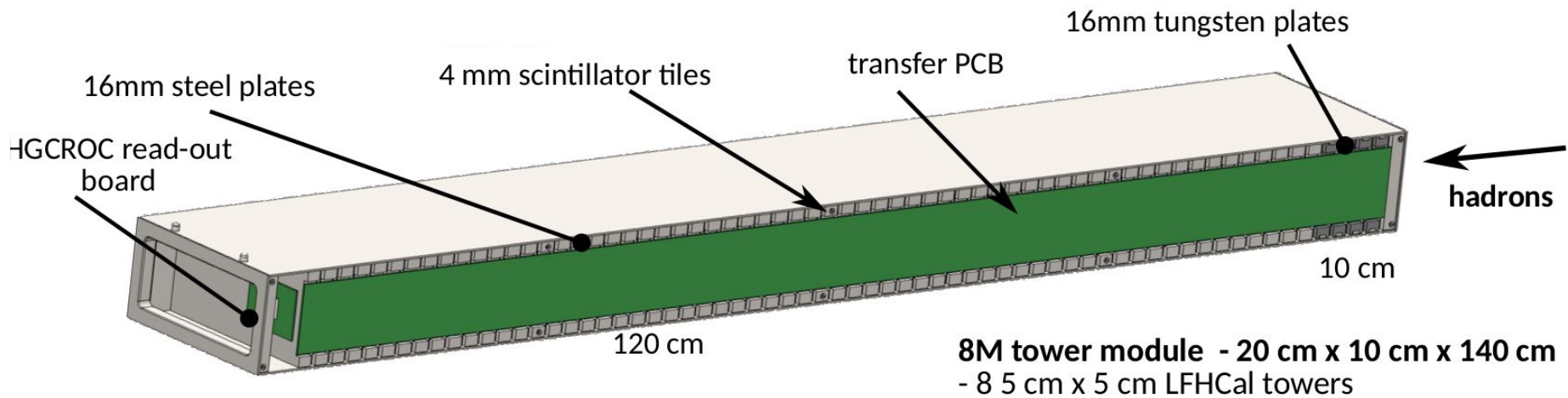
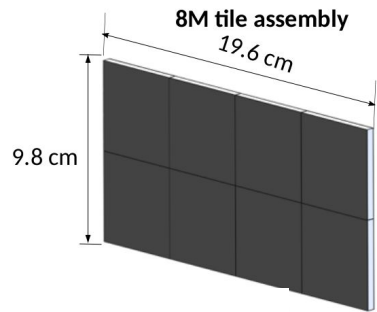
0.1 mm reflective foil  
0.1 mm kapton + 0.05 mm glue



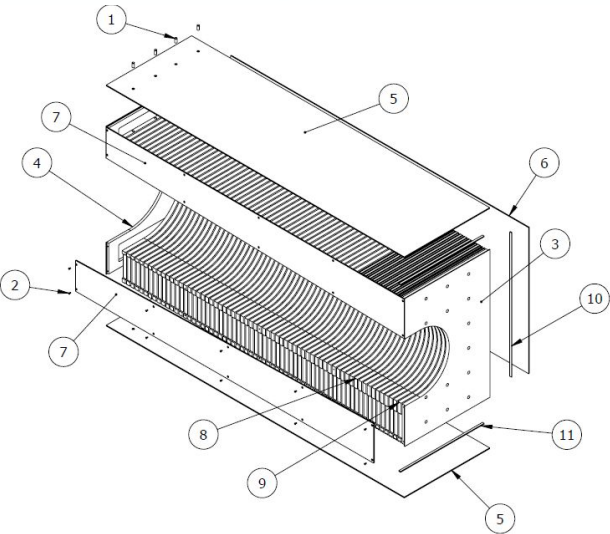
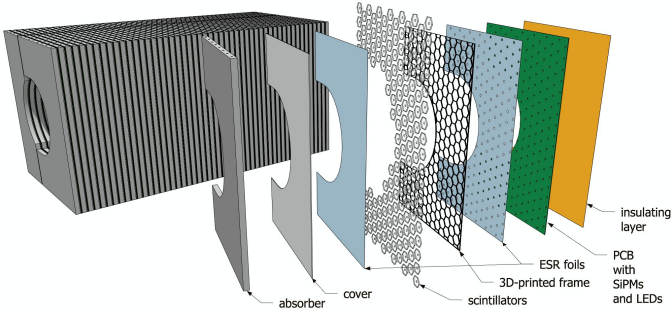
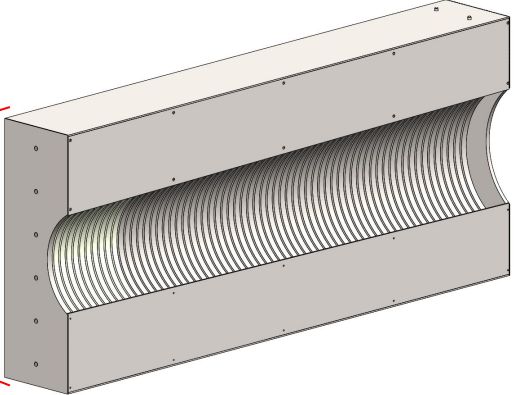
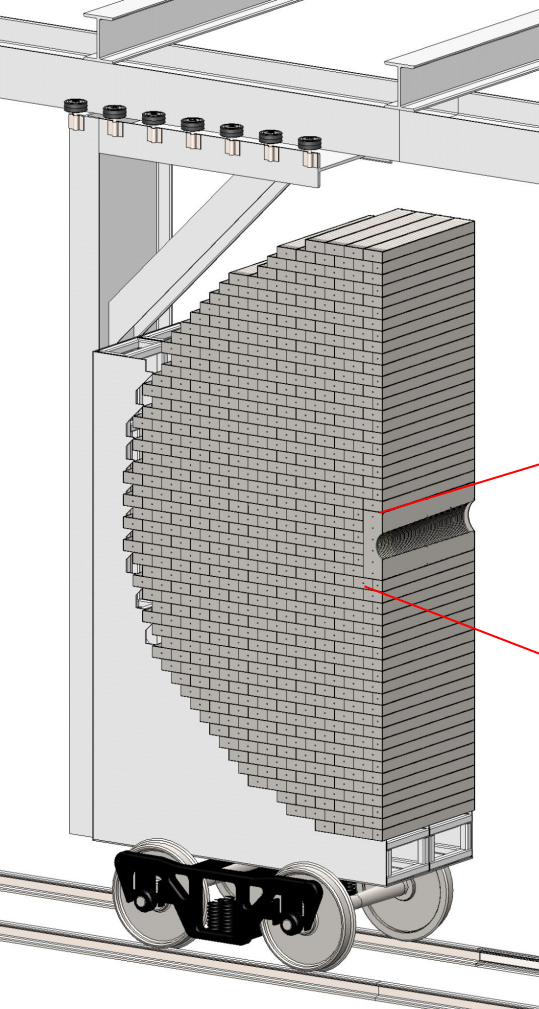
0.25mm air gap

flex pcb 0.2mm  
0.25mm air gap

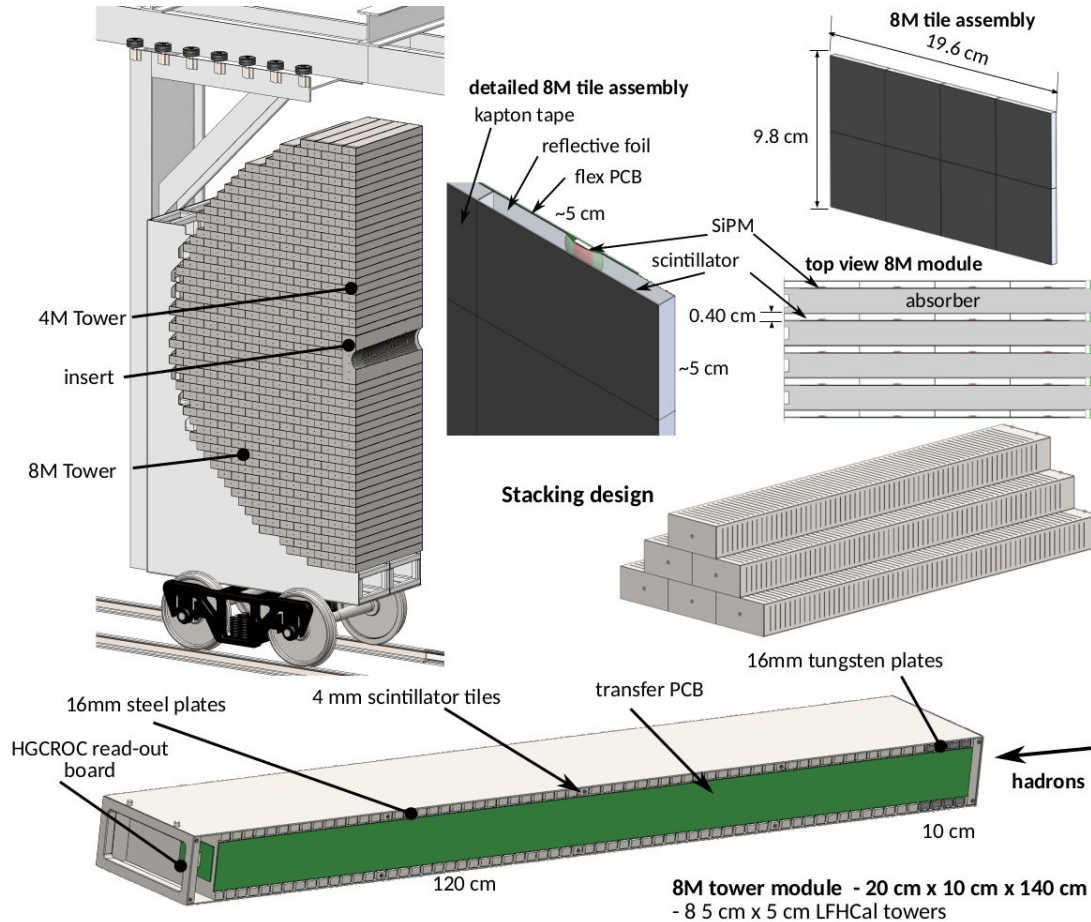




Insert accommodates beampipe shape, covering  $3.2 < \eta < 4$   
Allows the SiPM boards to remain accessible for annealing



# Summary



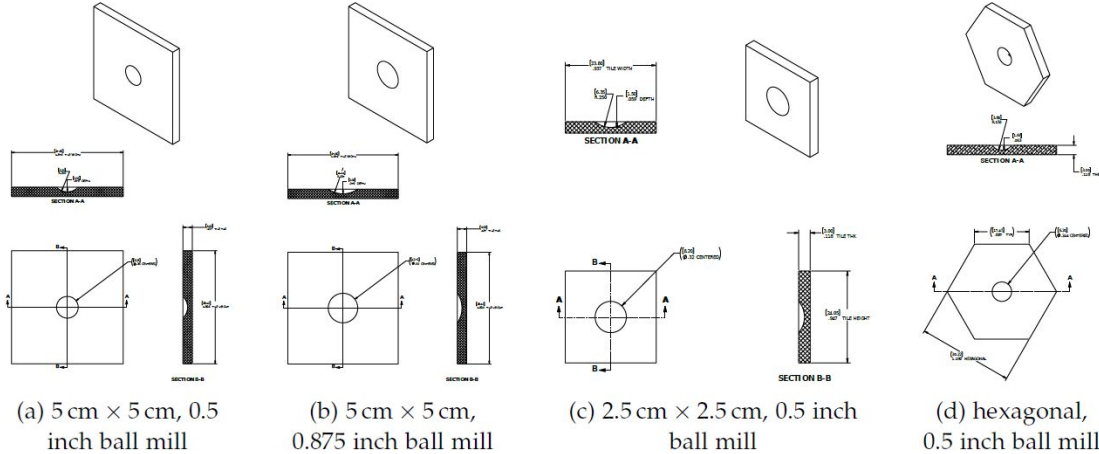


# Plans and Milestones for FY24 eRD107

- Tile production optimization using machining & injection molding (April 2024)
- Reconstruction optimization (September 2024)
- Sensor board development (March 2024)
- Test module assembly (April 2024)

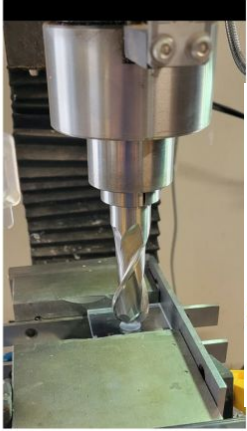
# Injection Molded cells Fermilab

Submission for cells submitted (eRD107)

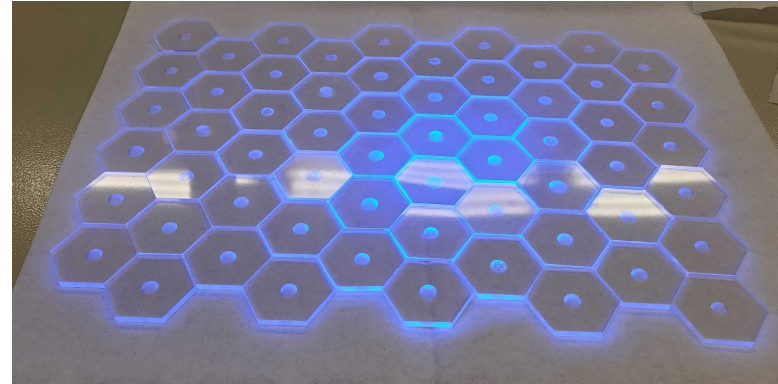
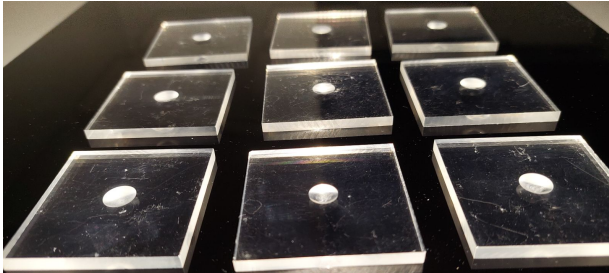
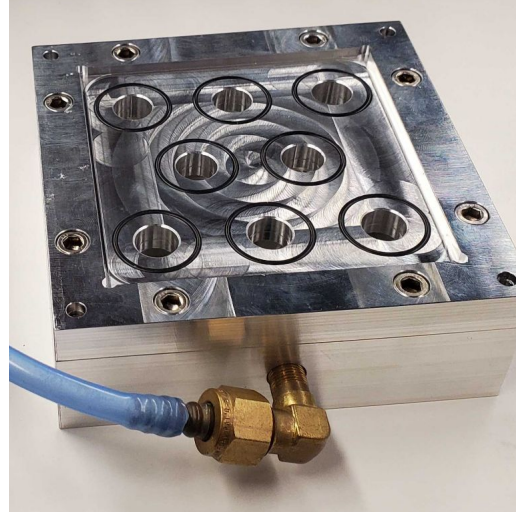


# Machining scintillator cells

(higher yield, probably preferable option for high-radiation region)

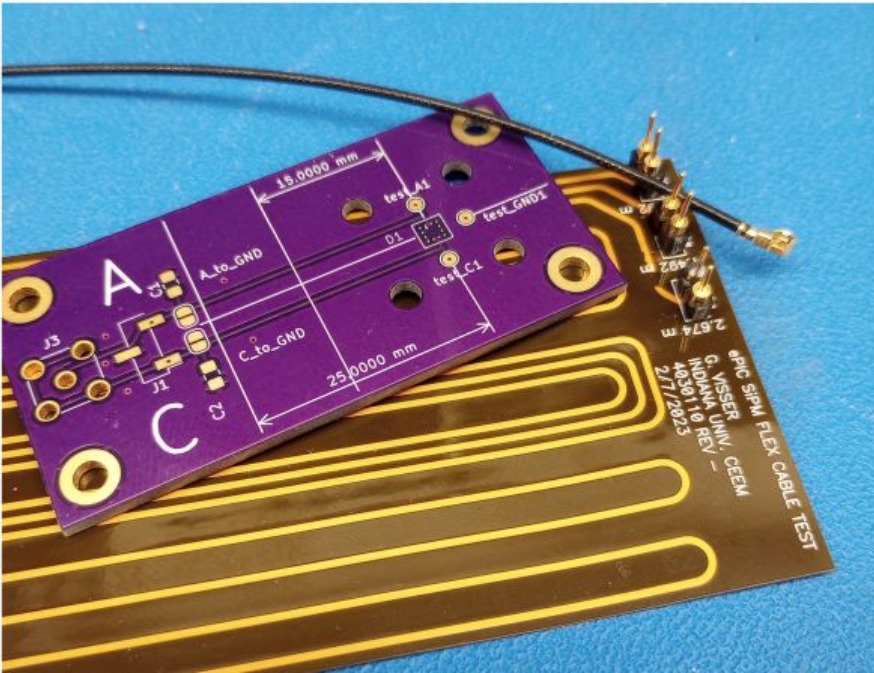


@ONL

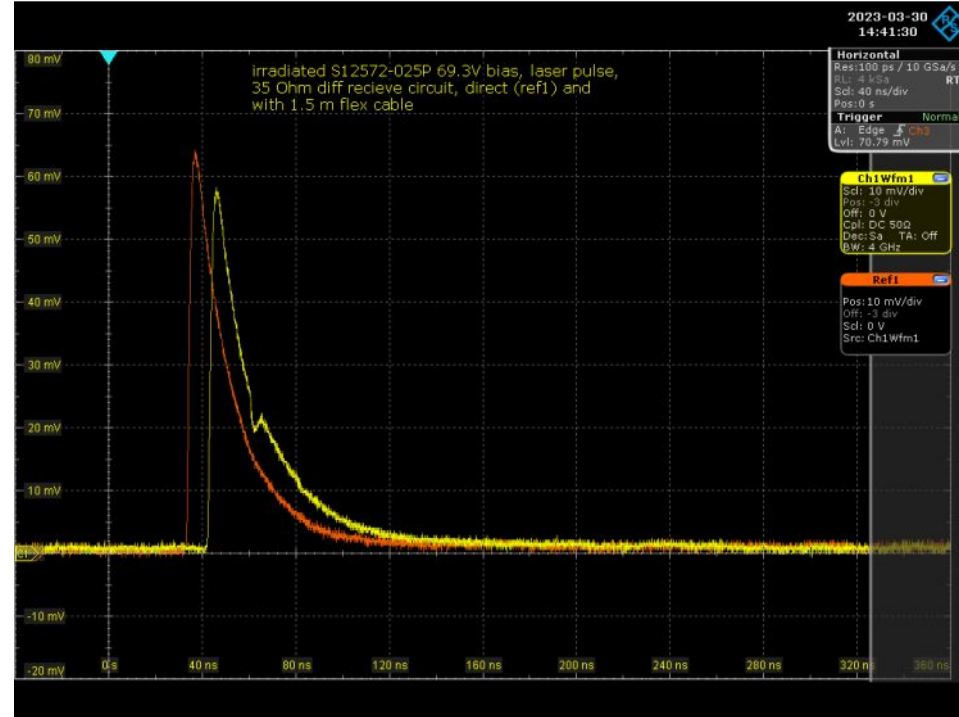


@UCR

# Flex cable testing



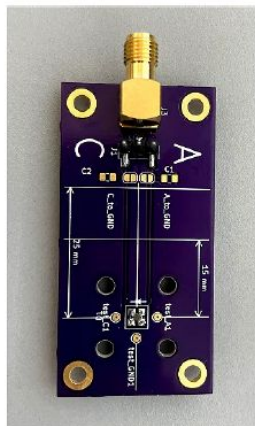
@OakRidge & Indiana



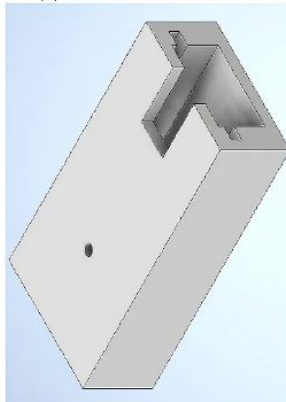
# SiPM-on-tile characterization



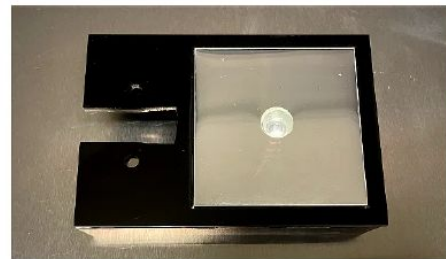
(a) Light-tight Faraday box with connector panel



(b) SiPM on a PCB board



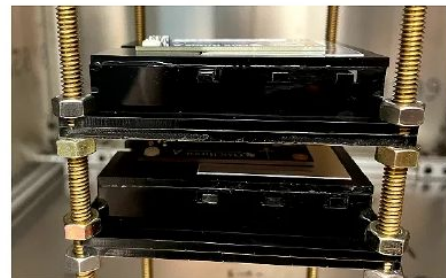
(c) SiPM Holder with hole to shine 400 nm LED photons



(d) Tile-SiPM holder with scintillator tile



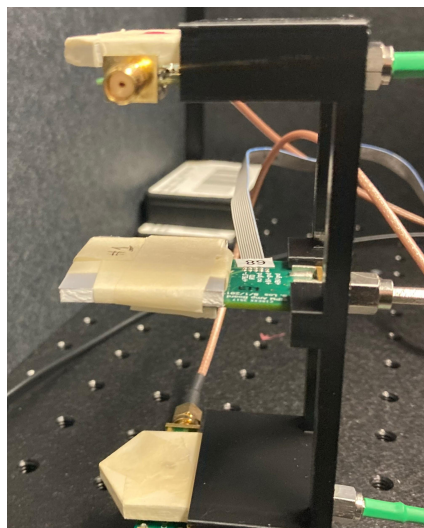
(e) Tile-SiPM holder with SiPM board



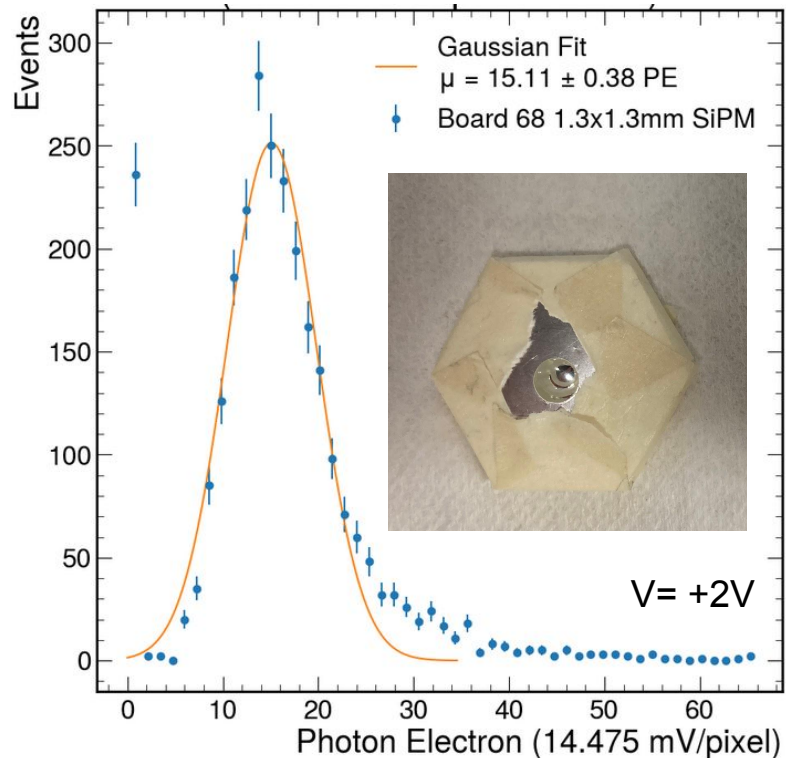
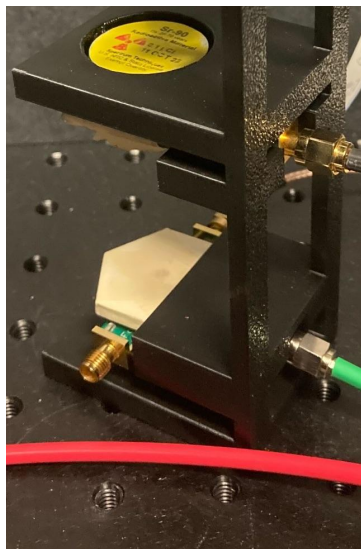
(f) Two Tile-SiPM holders on shelf

# SiPM-on-tile light-yield measurements

Cosmics

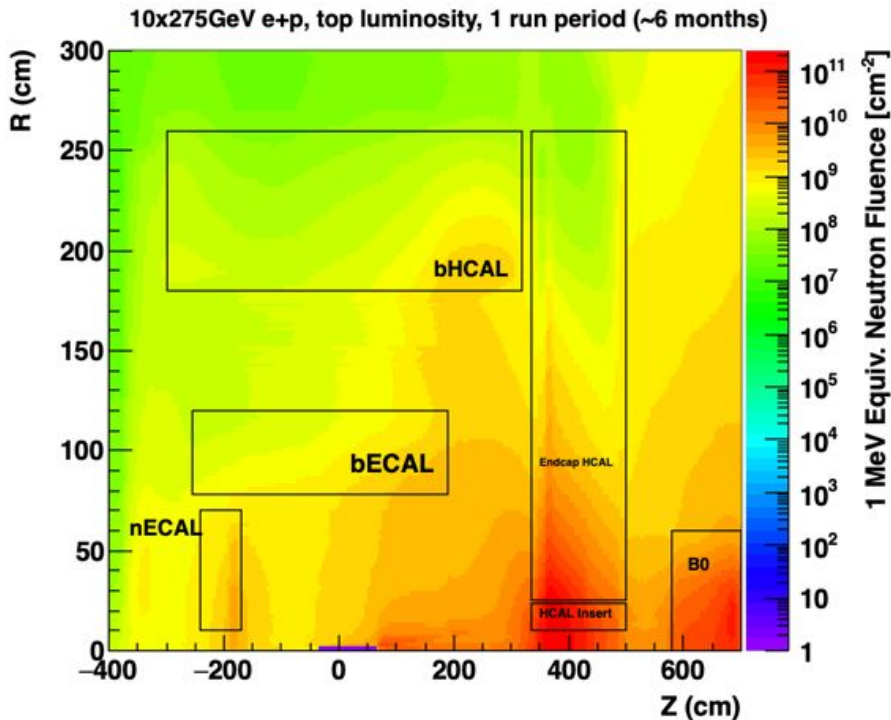


Sr-90



@UCR

# Challenge: Neutron Flux



<p>Up to <math>5e13</math> 1 MeV neutrons / <math>\text{cm}^2</math> over lifetime of experiment (TDR)</p>	<p>Up to <math>1e12</math> 1 MeV neutrons / <math>\text{cm}^2</math> Per year at top luminosity.</p>
<p>Operating temperature: <math>-30\text{C}</math> (TDR)</p>	<p>Operating temperature: room temperature (Dark current at RT at 2V is <math>\sim 30</math> higher than at <math>-30\text{C}</math>)</p>

max neutron fluence in 1 year of EIC is similar to the maximum tolerable in CMS HGAL design over lifetime

# SiPM irradiation test

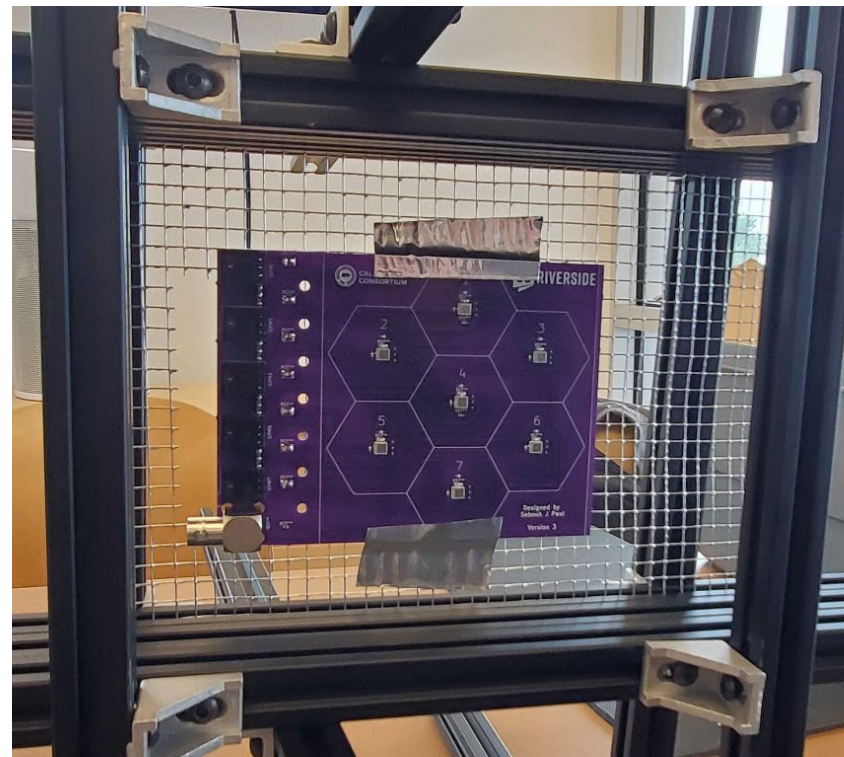
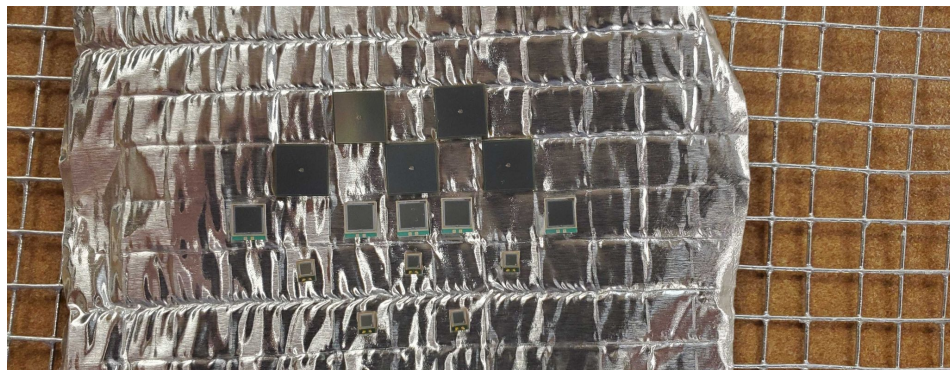
\*now planned for ~Sep. 2023



BERKELEY  
ACCELERATOR  
SPACE  
EFFECTS

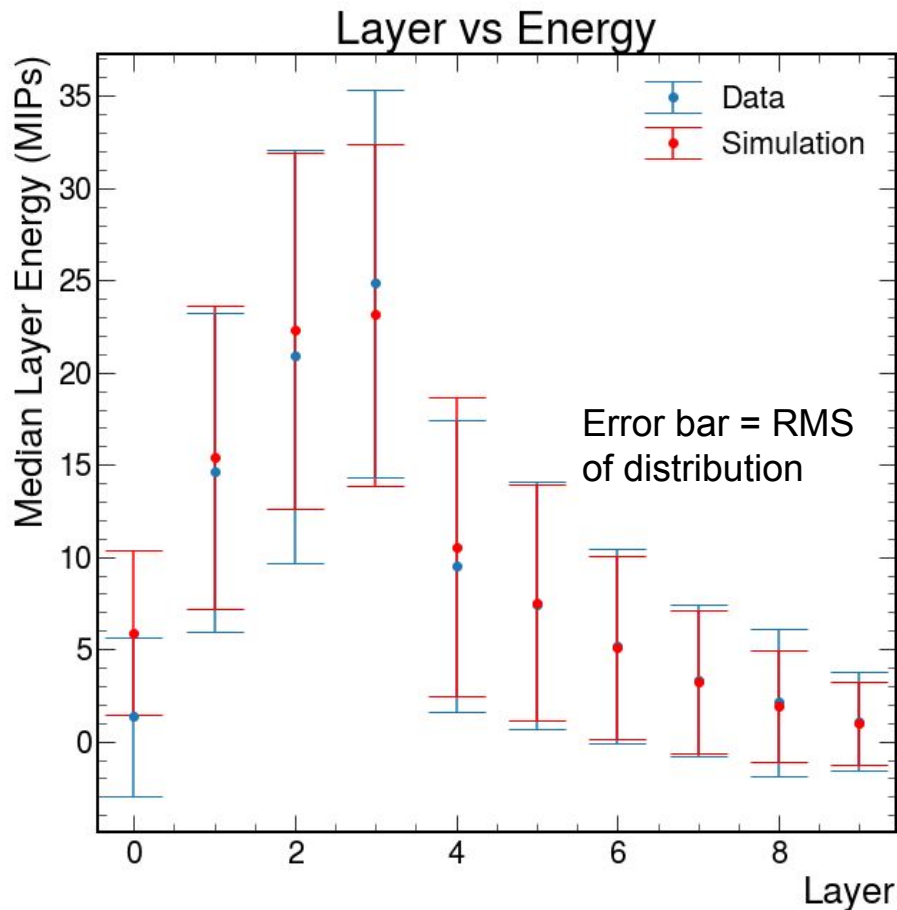
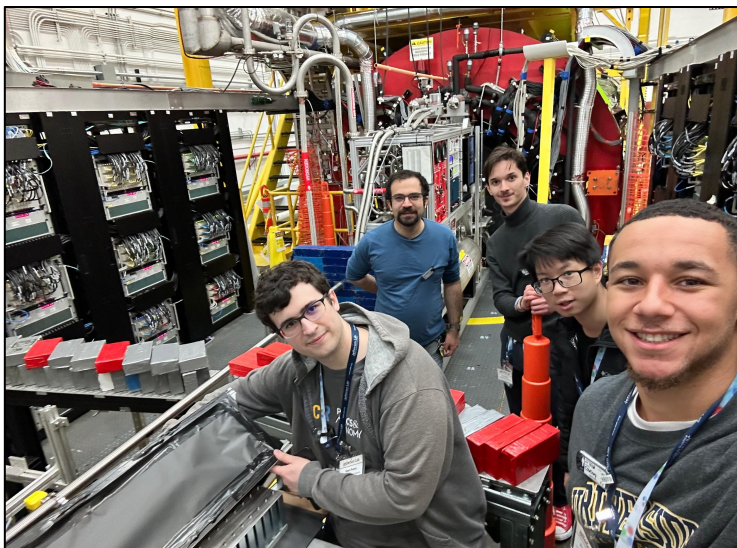
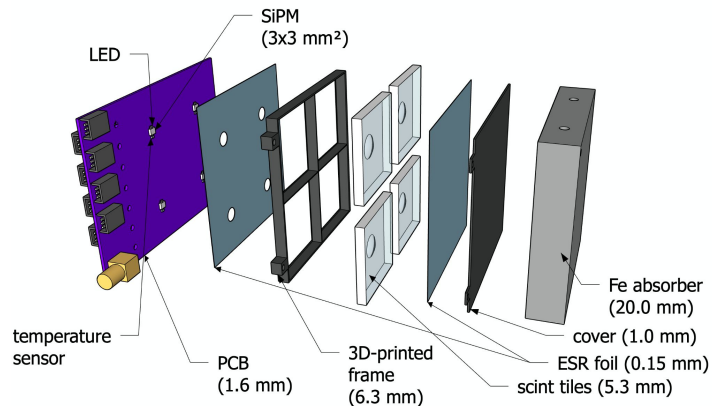


CALIFORNIA EIC  
CONSORTIUM

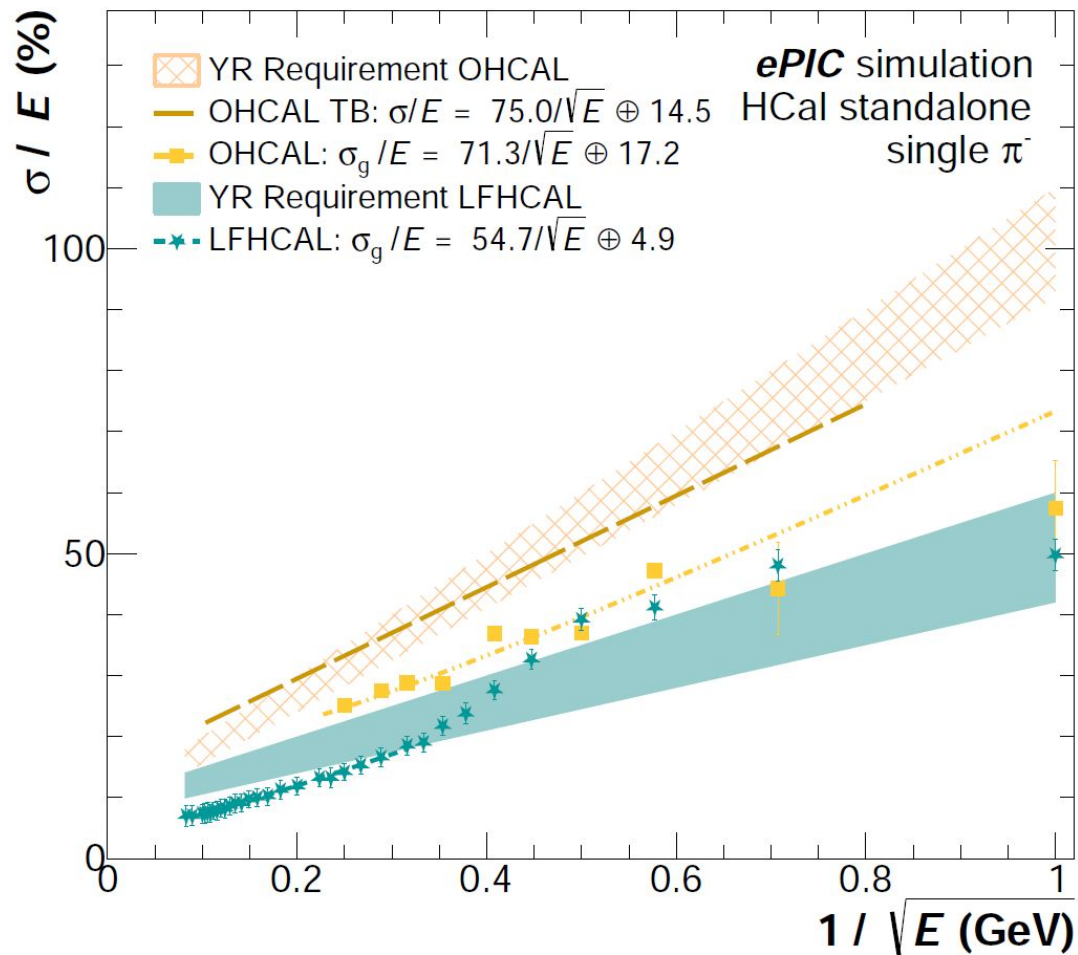




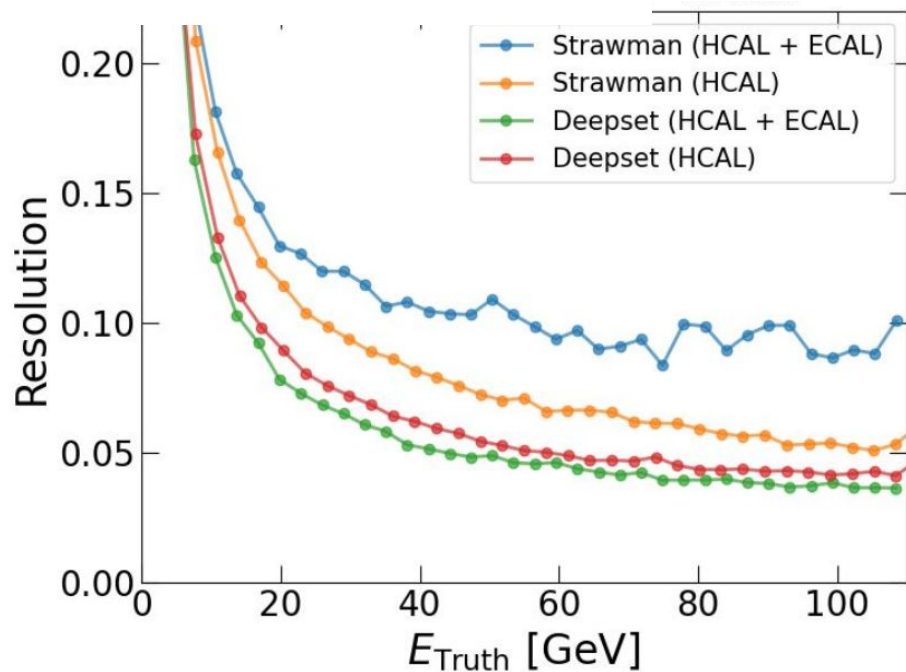
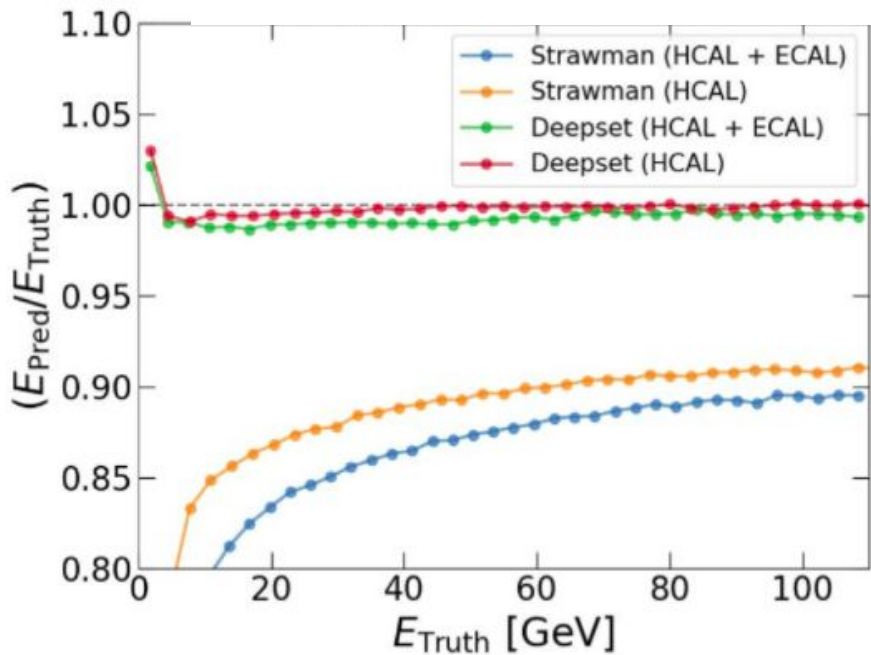
# First calorimeter insert prototype test beam, Jan 2023 @JLab



# Simulated performance



# Software compensation with point-cloud networks (insert)



# Summary

- Forward HCAL design has been refined with SiPM-on-tile approach, facilitating future construction.
- Ongoing R&D on sensor unit testing now, and moving to mechanical prototypes and test beams
- Simulations have been refined with increased realism; active development of AI-based approaches