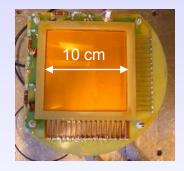
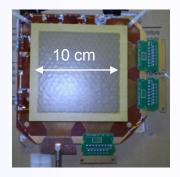


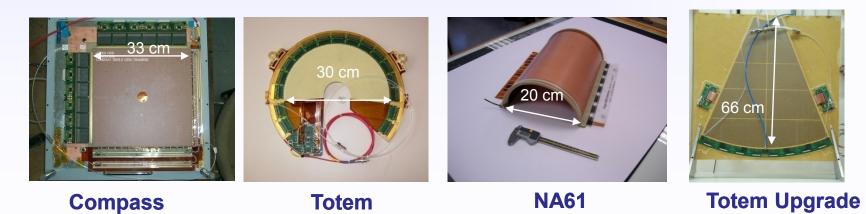
Gaseous Detectors

Introduction



Leszek Ropelewski CERN-PH-DT





L. Ropelewski CERN-PH-DT





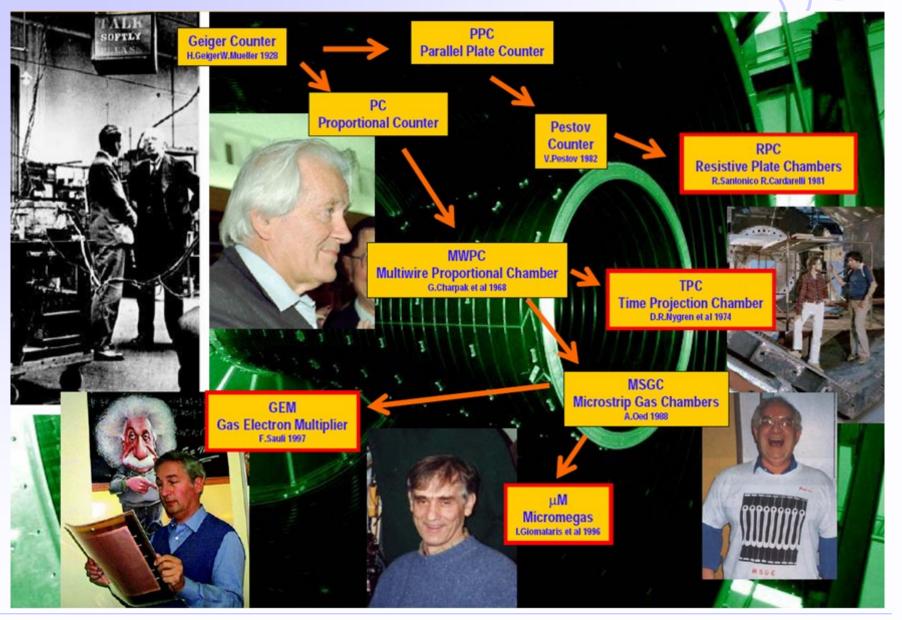
Gaseous Detectors

- Ionization of Gases
- Gas Amplification
- Single Wire Proportional Chamber
- Drift Chamber
- Drift and Diffusion of Charge Carriers in Gases
- Examples of Detectors (MWPC, CSC, RPC, TPC)
- New Technologies Micropattern Detectors (MSGC, Micromegas, GEM)
- Limitations of Gas Detectors
- Gas Detectors Simulations
- Applications
- Production Aspects



Gas Detectors History





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- The Geiger-Müller tube (1928 by Hans Geiger and Walther Müller)
 - Tube filled with inert gas (He, Ne, Ar) + organic vapour
 - Central thin wire (20 50 μ m Ø), high voltage (several 100 Volts) between wire and tube



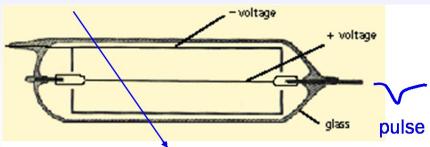


- Strong increase of E-field close to the wire
 - electron gains more and more energy
- above some threshold (>10 kV/cm)
 - electron energy high enough to ionize other gas molecules
 - newly created electrons also start ionizing
- avalanche effect: exponential increase of # electrons (and ions)

measurable signal on wire

organic substances responsible for "quenching" (stopping) the discharge

First electrical signal from a particle

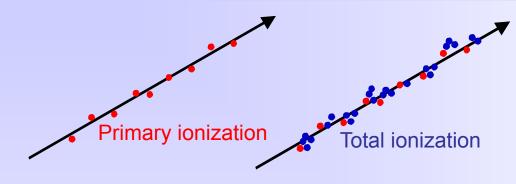


E. Rutherford and H. Geiger, Proc. Royall Soc. A81 (1908) 141 H. Geiger and W. Müller, Phys. Zeits. 29 (1928) 839

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Ionization of Gases

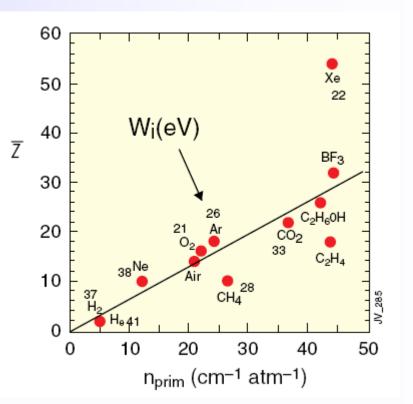


Fast charged particles ionize atoms of gas. Often resulting primary electron will have enough kinetic energy to ionize other atoms.

 $n_{total} = \frac{\Delta E}{W_i} = \frac{\frac{dE}{dx}\Delta x}{W_i}$ $n_{total} \sim 3...4 \cdot n_{primary}$ $n_{total} \approx 3...4 \cdot n_{primary}$ $n_{total} \sim 4.10 \text{ m}^{-1} \text{ m}^{$

Number of primary electron/ion pairs in frequently used gases.

Lohse and Witzeling, Instrumentation In High Energy Physics, World Scientific,1992









• The actual number of primary electron/ion pairs is Poisson distributed.

$$P(m) = \frac{\overline{n}^m e^{-\overline{n}}}{m!} \qquad \overline{n} = \frac{L}{\lambda} = LN\sigma_i$$

The detection efficiency is therefore limited to :

$$\varepsilon_{\rm det} = 1 - P(0) = 1 - e^{-\overline{n}}$$

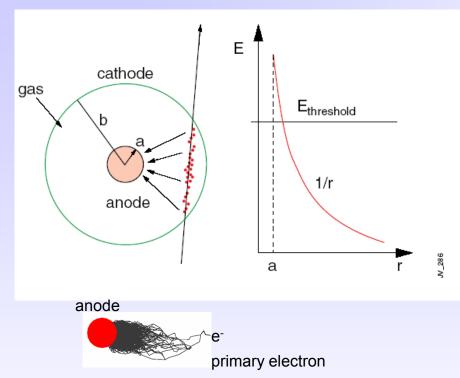
For thin layers ε_{det} can be significantly lower than 1. For example for 1 mm layer of Ar $n_{primary} = 2.5 \rightarrow \varepsilon_{det} = 0.92$.

100 electron/ion pairs created during ionization process is not easy to detect.
 Typical noise of the amplifier ≈ 1000 e⁻ (ENC) → gas amplification .



Single Wire Proportional Chamber





Electrons liberated by ionization drift towards the anode wire.

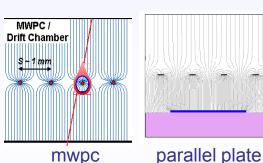
Electrical field close to the wire (typical wire \emptyset ~few tens of μ m) is sufficiently high for electrons (above 10 kV/cm) to gain enough energy to ionize further \rightarrow avalanche – exponential increase of number of electron ion pairs.

$$E(r) = \frac{CV_0}{2\pi\varepsilon_0} \cdot \frac{1}{r}$$
$$V(r) = \frac{CV_0}{2\pi\varepsilon_0} \cdot \ln\frac{r}{a}$$

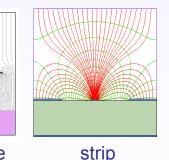
C – capacitance/unit length

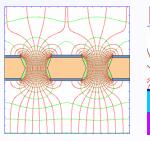
Cylindrical geometry is not the only one able to generate strong electric field:



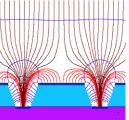


mwpc





hole



groove/well

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Single Wire Proportional Chamber



Multiplication of ionization is described by the first Townsend coefficient $\alpha(E)$

$$dn = n \alpha dx$$
 $\alpha = \frac{1}{\lambda}$ λ – mean free path

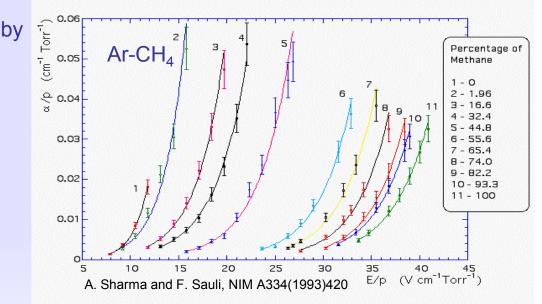
$$n = n_0 e^{\alpha(E)x}$$
 or $n = n_0 e^{\alpha(r)x}$

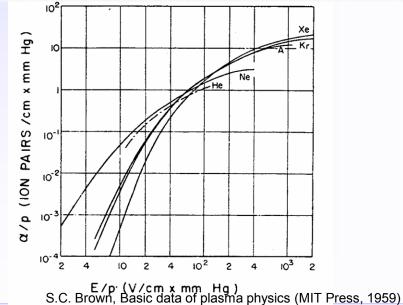
 $\alpha(E)$ is determined by the excitation and ionization cross sections of the electrons in the gas.

It depends also on various and complex energy transfer mechanisms between gas molecules. There is no fundamental expression for $\alpha(E) \rightarrow$ it has to be measured for every gas mixture.

$$M = \frac{n}{n_0} = \exp\left[\int_{a}^{r_c} \alpha(r) dr\right]$$

Amplification factor or Gain

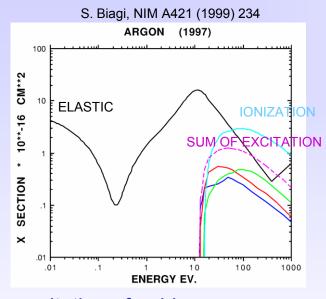




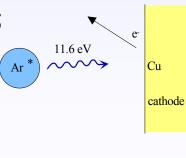




In the avalanche process molecules of the gas can be brought to excited states.



De-excitation of noble gases only via emission of photons; e.g. 11.6 eV for Ar. This is above ionization threshold of metals; e.g. Cu 7.7 eV.

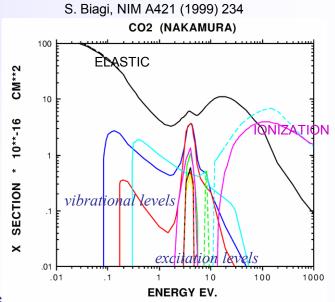


new avalanches \rightarrow permanent discharges

Solution: addition of polyatomic gas as a quencher

Absorption of photons in a large energy range (many vibrational and rotational energy levels).

Energy dissipation by collisions or dissociation into smaller molecules.



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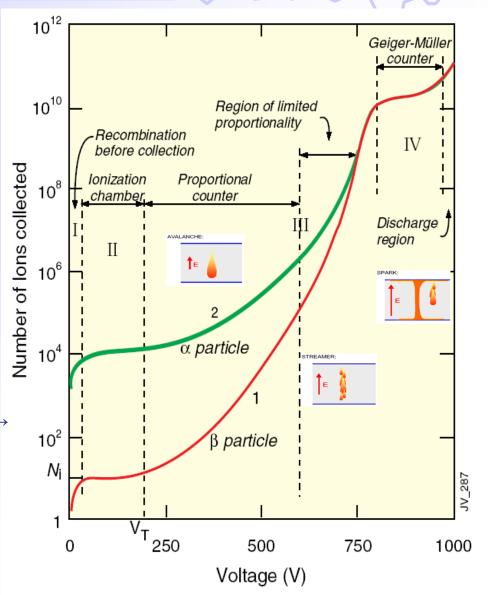
SWPC – Operation Modes



- I. no collection ions recombine before collection
- II. ionization mode full charge collection, but no charge multiplication; gain ~ 1
- III. proportional mode multiplication of ionization starts; detected signal proportional to original ionization → possible energy measurement (dE/dx); secondary avalanches have to be quenched; gain ~ 10⁴ – 10⁵

limited proportional mode (saturated, streamer) –strong photoemission; secondary avalanches merging with original avalanche; requires strong quenchers or pulsed HV; large signals \rightarrow simple electronics; gain ~ 10¹⁰

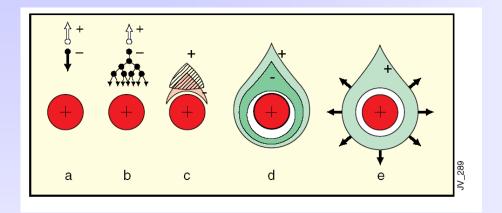
IV. Geiger mode – massive photoemission; full length of the anode wire affected; discharge stopped by HV cut; strong quenchers needed as well





SWPC – Signal Formation

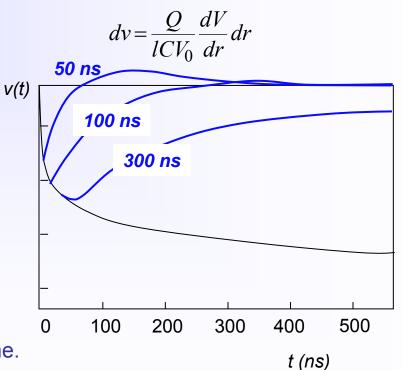




Electrons collected by the anode wire i.e. dr is very small (few µm). Electrons contribute only very little to detected signal (few %). lons have to drift back to cathode i.e. dr is large (few mm). Signal duration limited by total ion drift time.

Need electronic signal differentiation to limit dead time.

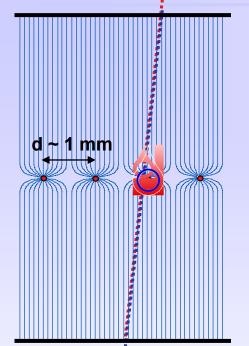
Avalanche formation within a few wire radii and within t < 1 ns. Signal induction both on anode and cathode due to moving charges (both electrons and ions).



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Multiwire Proportional Chamber



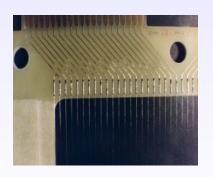
- Simple idea to multiply SWPC cell : Nobel Prize 1992
- First electronic device allowing high statistics experiments !!

Typical geometry 5mm, 1mm, 20 μm

Normally digital readout : spatial resolution limited to

$$\sigma_x \approx \frac{d}{\sqrt{12}}$$

for d = 1 mm σ_x = 300 μ m





G. Charpak, F. Sauli and J.C. Santiard

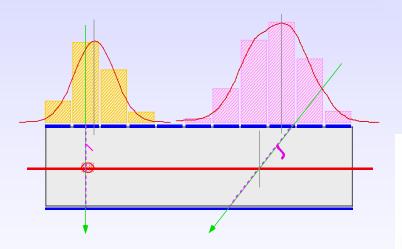
Georges Charpak



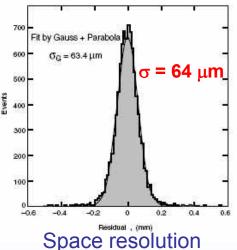
CSC – Cathode Strip Chamber

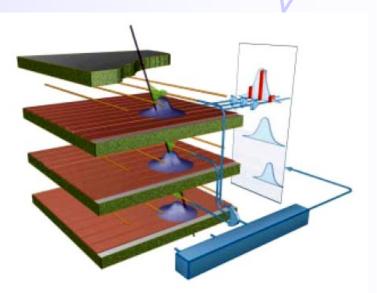


Precise measurement of the second coordinate by interpolation of the signal induced on pads. Closely spaced wires makes CSC fast detector.



Center of gravity of induced signal method.





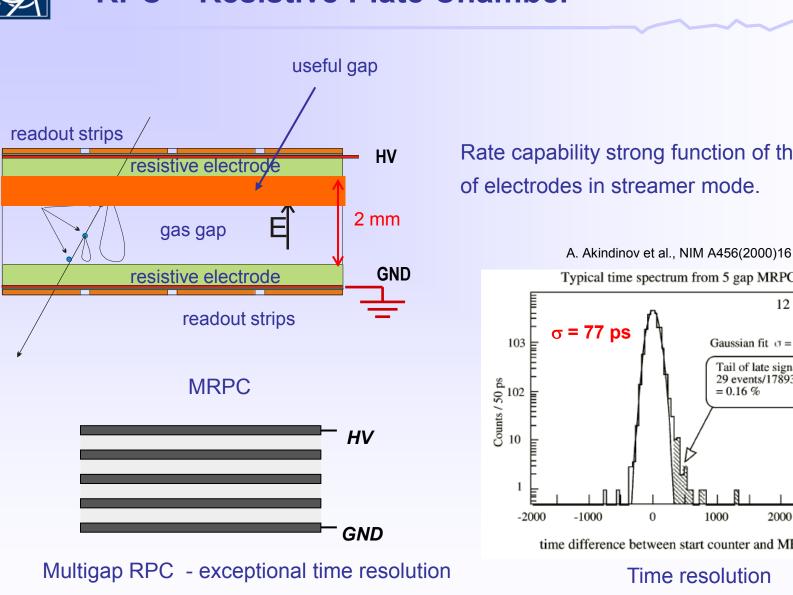


CMS

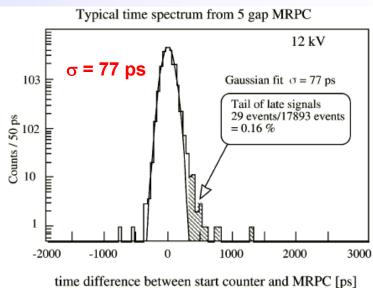
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RPC – Resistive Plate Chamber



Rate capability strong function of the resistivity of electrodes in streamer mode.



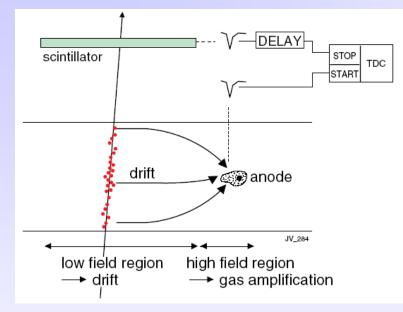
suited for the trigger applications



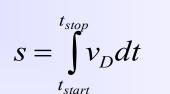


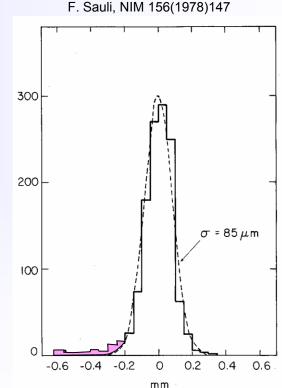


Spatial information obtained by measuring time of drift of electrons



Measure arrival time of electrons at sense wire relative to a time t_0 . Need a trigger (bunch crossing or scintillator). Drift velocity independent from E.





Advantages: smaller number of electronics channels.

Resolution determined by diffusion, primary ionization statistics, path fluctuations and electronics.

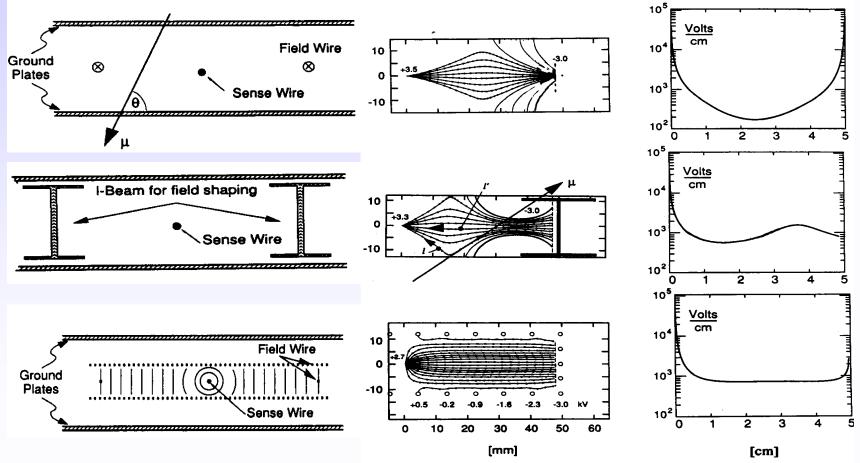


Drift Chambers



Planar drift chamber designs

Essential: linear space-time relation; constant E-field; little dpendence of v_D on E.

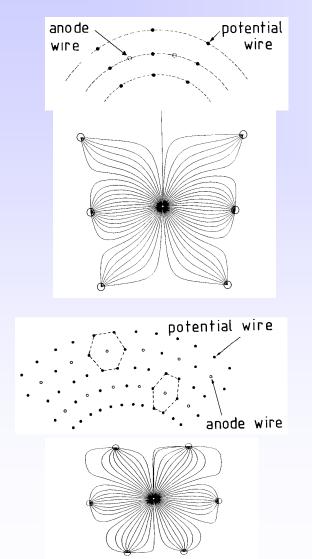


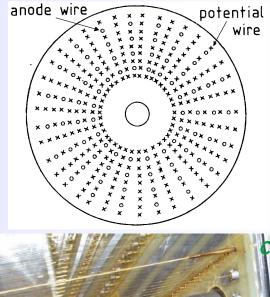
U. Becker in Instrumentation in High Energy Physics, World Scientific

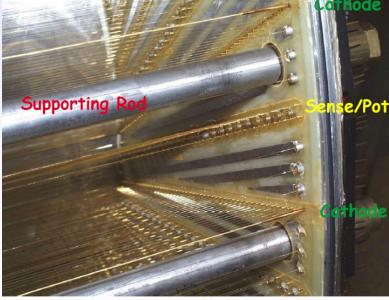




Various geometries of cylindrical drift chambers









Diffusion of Free Charges

MC *****

Free ionization charges lose energy in collisions with gas atoms and molecules (thermalization). Maxwell - Boltzmann energy distribution:

$$F(\varepsilon) = const \sqrt{\varepsilon} e^{-\frac{\varepsilon}{kT}}$$

Average (thermal) energy:

$$\varepsilon_{T} = \frac{3}{2}kT \approx 0.040 eV$$

Diffusion equation:

Fraction of free charges at distance *x* after time *t*.

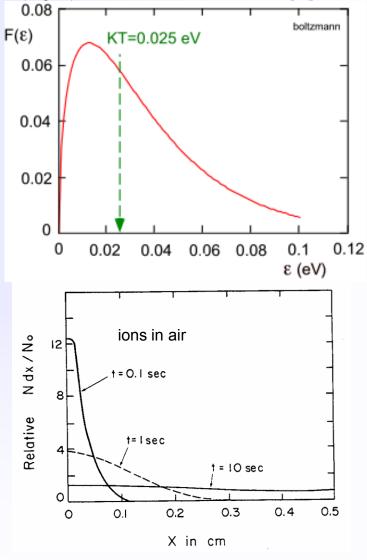
$$\frac{dN}{N} = \frac{1}{\sqrt{4\pi Dt}} e^{-\frac{x^2}{4Dt}} dt$$

D: diffusion coefficient

RMS of linear diffusion:

$$\sigma_x = \sqrt{2Dt}$$

F. Sauli, IEEE Short Course on Radiation Detection and Measurement, Norfolk (Virginia) November 10-11, 2002



L.B. Loeb, Basic processes of gaseous electronics Univ. of California Press, Berkeley, 1961

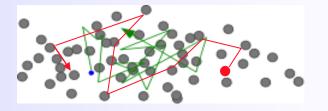


Drift and Diffusion in Presence of E field



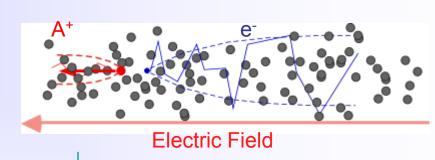


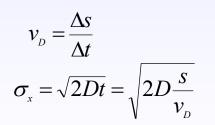


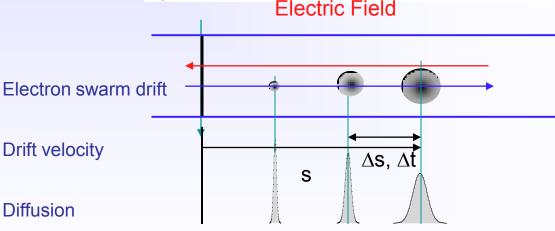


E>0 charge transport and diffusion

$$\langle v \rangle_{t} = v_{D}$$







Drift and Diffusion of Ions in Presence of E Field

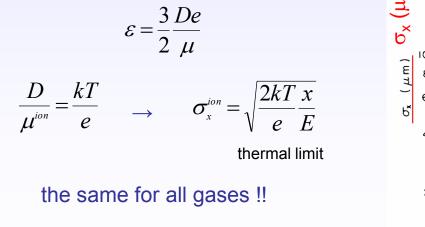


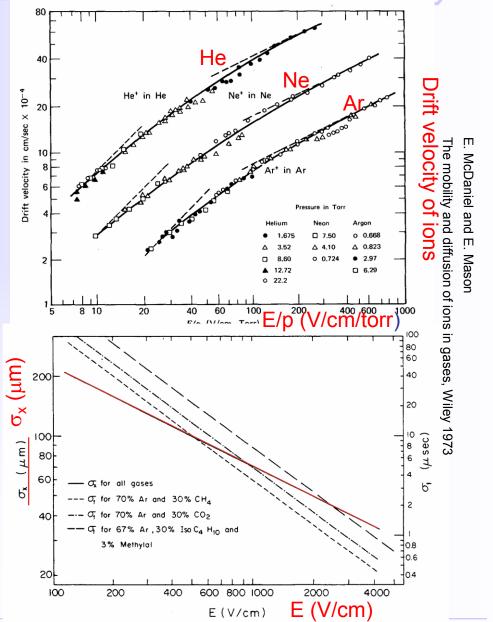
Drift velocity of ions

is almost linear function of E $v_D^{ion} = \mu^{ion} E$ Mobility: $\mu^{ion} = \frac{e\tau}{m}$ is constant for given gas at fixed P and T, direct consequence of the fact that average energy of ion is unchanged up to very high E fields.

Diffusion of ions

from microscopic picture can be shown:



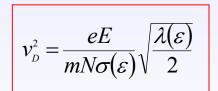




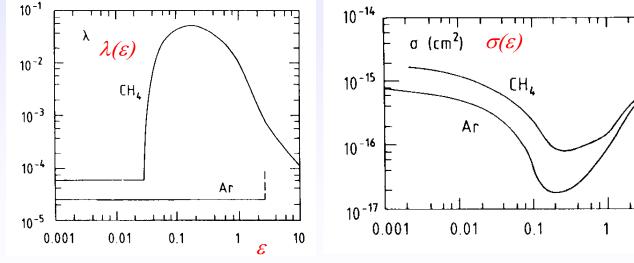


 $v_{D} = \mu E = \frac{eE}{m} \tau$ Townsend expression; acceleration in the field times time between collisions $\frac{x}{v_{D}\tau} \lambda(\varepsilon)\varepsilon_{E} = eEx$ balance between energy acquired from the field and collision losses $\frac{x}{v_{D}\tau}$ number of collisions; $\lambda(\varepsilon)$ fractional energy loss per collision $\tau = \frac{1}{N\tau(c)v}$ ε_{E} part of equilibrium energy not containing thermal motiontime between collisions; γ instantaneous velocity





 $\tau = \frac{1}{N\sigma(\varepsilon)v}$ $\varepsilon_{E} + \frac{3}{2}kT$



B. Schmidt, thesis, unpublished, 1986

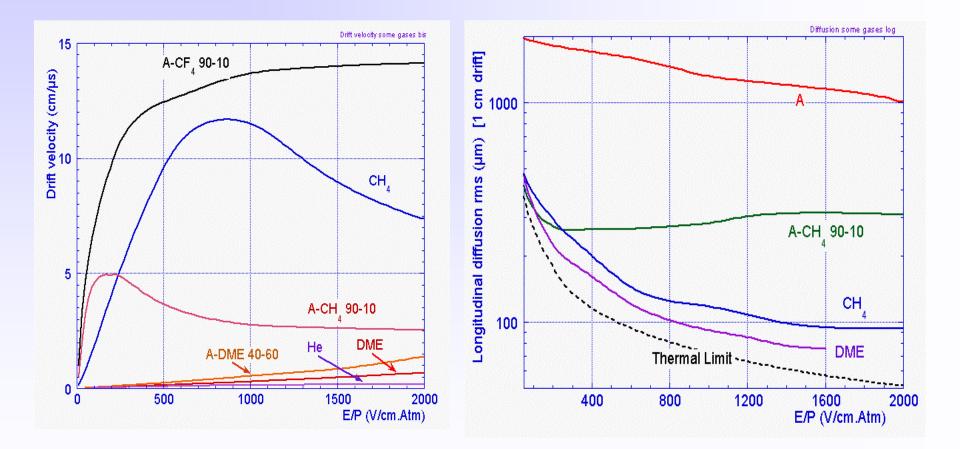
Е

10





Large range of drift velocity and diffusion:



F. Sauli, IEEE Short Course on Radiation Detection and Measurement, Norfolk (Virginia) November 10-11, 2002



Diffusion Electric Anisotropy



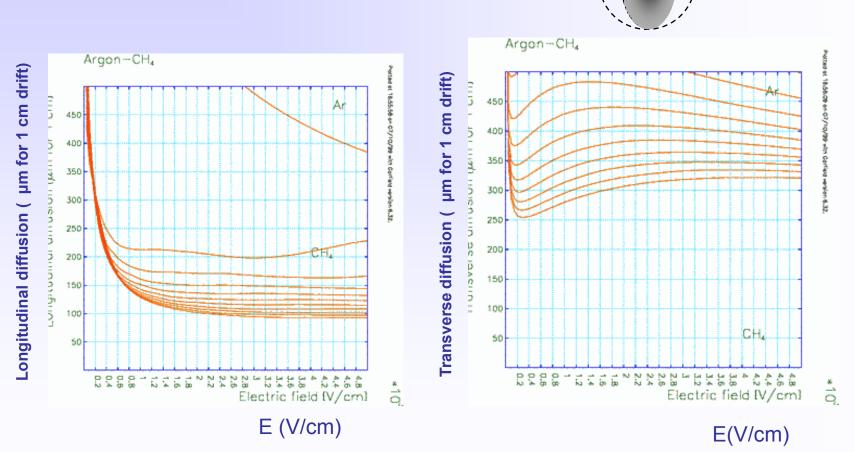
Drift

 σ_{T}

 $\mathbf{\sigma}$

E Field

Influence of gas mixture composition on two diffusion coefficients



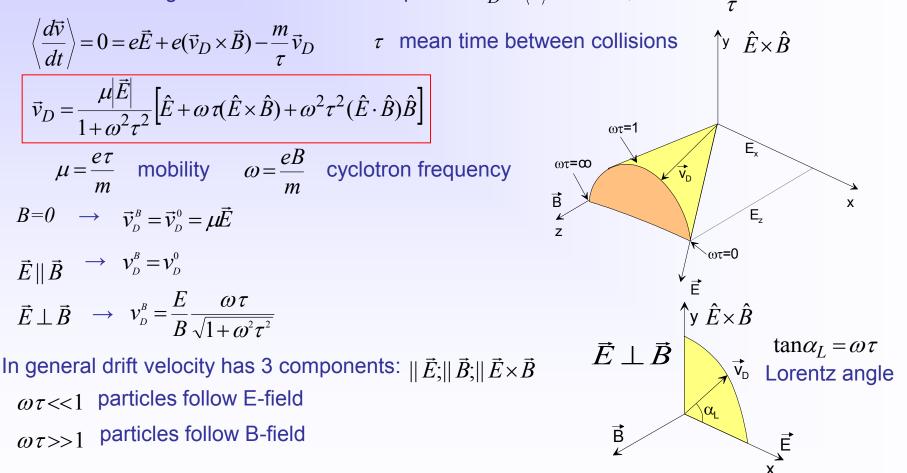
S. Biagi http://consult.cern.ch/writeup/magboltz/

Drift in Presence of E and B Fields





 $m\frac{d\vec{v}}{dt} = e\vec{E} + e(\vec{v} \times \vec{B}) + \vec{Q}(t)$ where $\vec{Q}(t)$ stochastic force resulting from collisions Time averaged solutions with assumptions: $\vec{v}_D = \langle \vec{v} \rangle = const.$; $\langle \vec{Q}(t) \rangle = \frac{m}{\tau} \vec{v}_D$ friction force

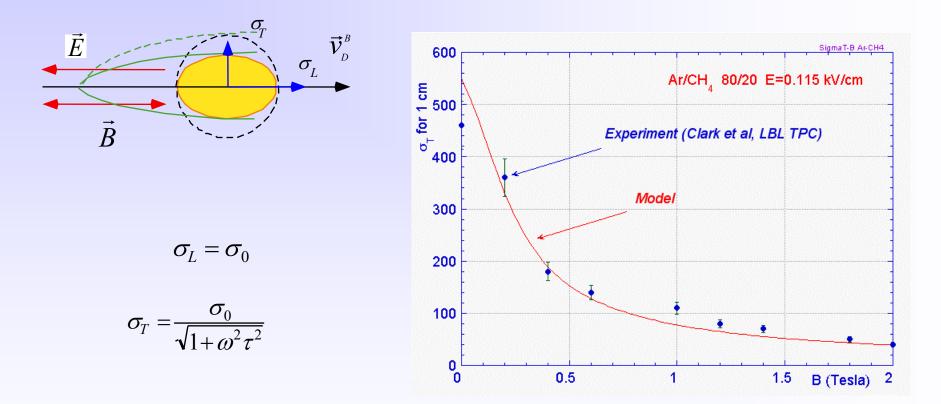




Diffusion Magnetic Anisotropy



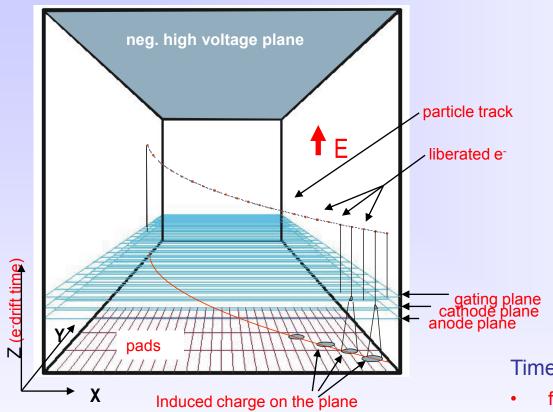
 $\vec{E} \parallel \vec{B}$

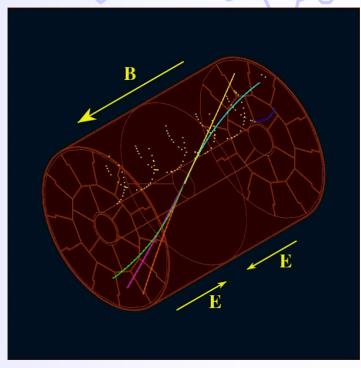


F. Sauli, IEEE Short Course on Radiation Detection and Measurement, Norfolk (Virginia) November 10-11, 2002









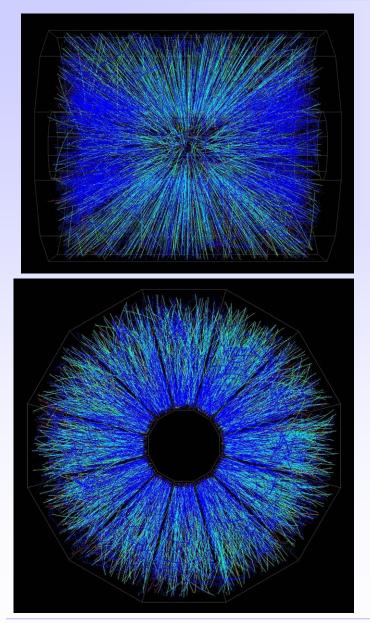
Time Projection Chamber

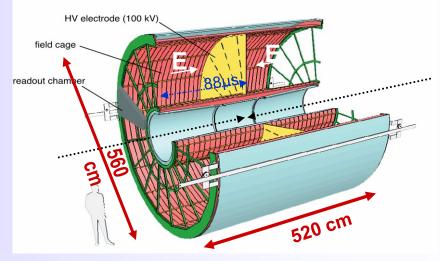
- full 3D track reconstruction: x-y from wires and segmented cathode of MWPC (or MPGD); z = v_{drift} x t_{drift} from drift time
- momentum resolution space resolution + B field (multiple scattering)
- energy resolution

measurement of primary ionization









Alice TPC

HV central electrode at -100 kVDrift lenght 250 cm at E=400 V/cm Gas Ne-CO₂ 90-10 Space point resolution ~500 µm dp/p 2%@1GeV; 10%@10GeV

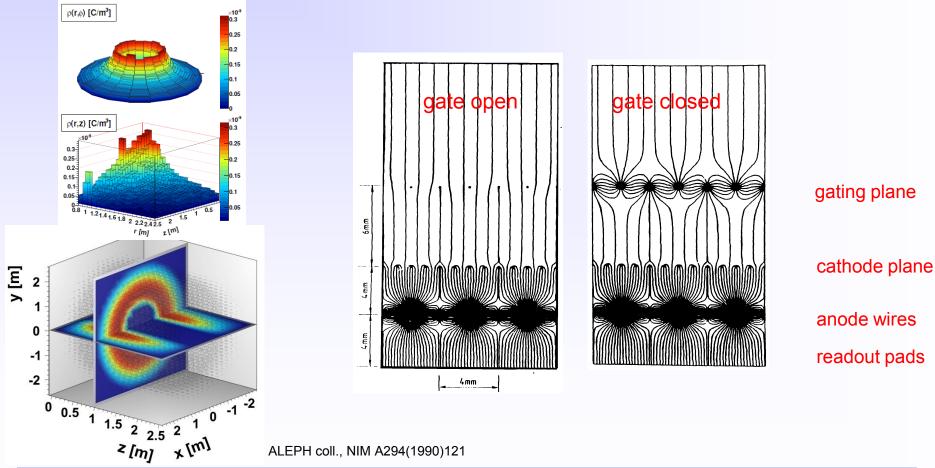
Events from STAR TPC at RHIC Au-Au collisions at CM energy of 130 GeV/n Typically ~2000 tracks/event

Positive ion backflow modifies electric field resulting in track distortion.

Solution : gating (or GEM)

Prevents electrons to enter amplification region in case of uninteresting event;

Prevents ions created in avalanches to flow back to drift region.



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PEP4 (SLAC)



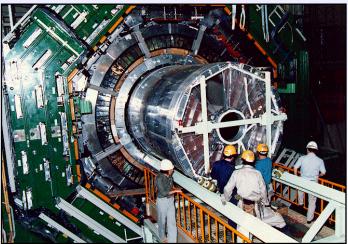
TPC	Reference
PEP4	PEP-PROPOSAL-004, Dec 1976
TOPAZ	Nucl. Instr. and Meth. A252 (1986) 423
ALEPH	Nucl. Instr. and Meth. A294 (1990) 121
DELPHI	Nucl. Instr. and Meth. A323 (1992) 209-212
NA49	Nucl. Instr. and Meth. A430 (1999) 210
STAR	IEEE Trans. on Nucl. Sci. Vol. 44, No. 3 (1997)

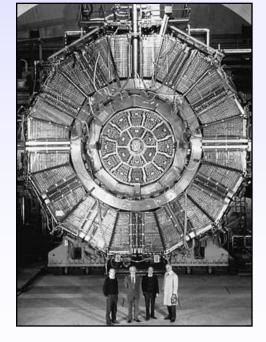
STAR (LBL)



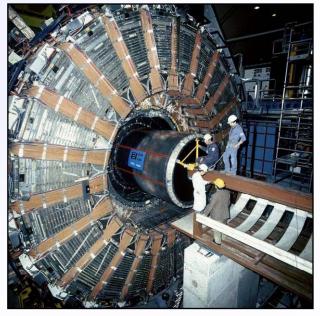
ALEPH (CERN)







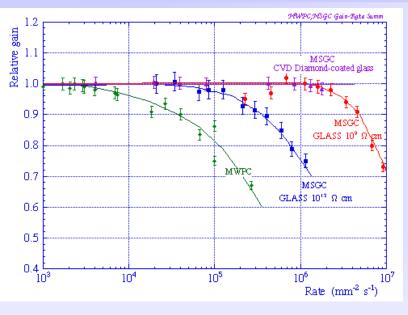
DELPHI (CERN)



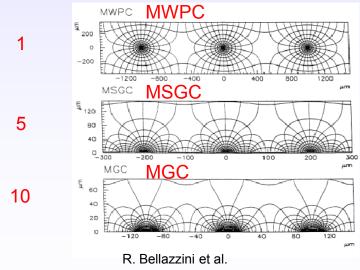


Micropattern Gas Detectors





scale factor



Advantages of gas detectors:

- low radiation length
- large areas at low price
- flexible geometry
- spatial, energy resolution ...

Problem:

 rate capability limited by space charge defined by the time of evacuation of positive ions

Solution:

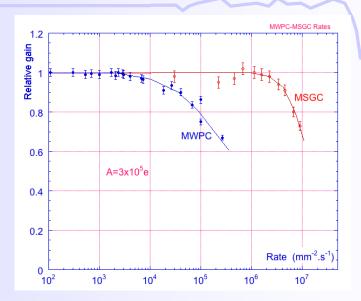
 reduction of the size of the detecting cell (limitation of the length of the ion path) using chemical etching techniques developed for microelectronics and keeping at same time similar field shape.

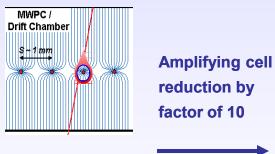




Semiconductor Industry technology:

- Photolithography
- Etching
- Coating
- Doping





Operational instabilities:



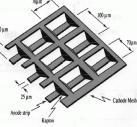
Rate Capability>10⁶/mm² Position Resolution ~40μm 2-track Resolution ~400μm



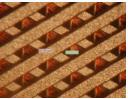
Substrate charging-up Discharges Polymer deposition (ageing)

MSGC









MWPC

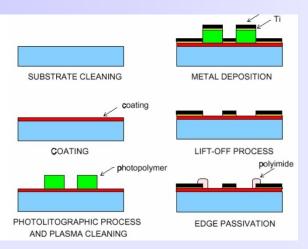
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MSGC – MicroStrip Gas Chamber





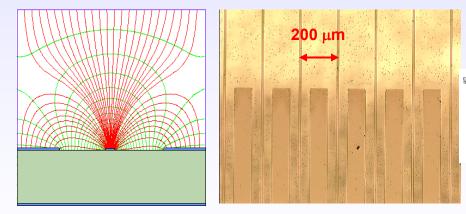


Thin metal anodes and cathodes on insulating support (glass, flexible polyimide ..)

Problems:

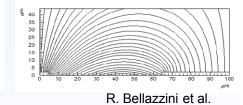
High discharge probability under exposure to highly ionizing particles caused by the regions of very high E field on the border between conductor and insulator. Charging up of the insulator and modification

of the E field \rightarrow time evolution of the gain.



insulating support

slightly conductive support



Solutions:

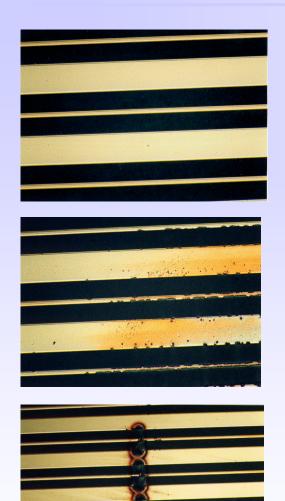
slightly conductive support multistage amplification

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MSGC – MicroStrip Gas Chamber





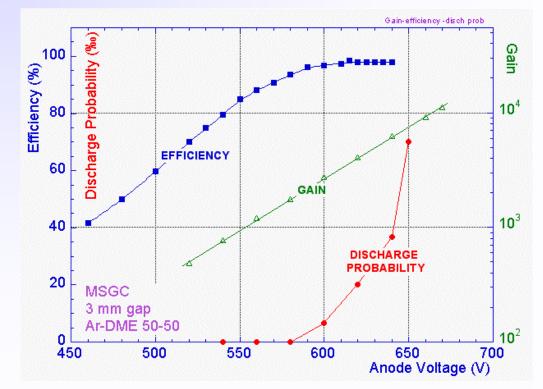
Surface charging

Bulk resistivity of the support material V Surface modification by doping or deposition

Ageing

Gas, Gas system, MSGC support, Construction material

Discharges



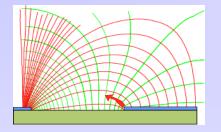
L. Ropelewski CERN-PH-DT

CERN

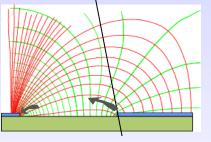
MSGC – MicroStrip Gas Chamber



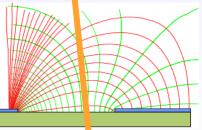
MSGC: Discharge mechanisms



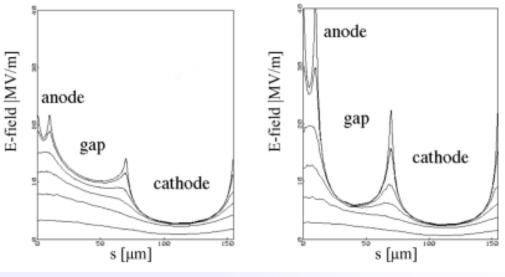
Field emission from the cathode edge



Charge pre-amplification for ionization released in high field close to cathode



Electric field strength close to support plane in MSGC



Coated MSGC

Uncoated MSGC

Surface resistivity modification

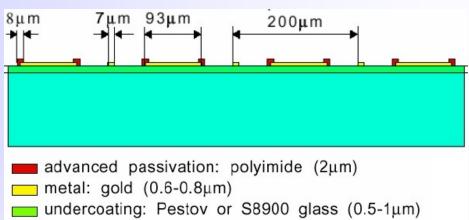
Very high ionization release: avalanche size exceeds Reather's limit

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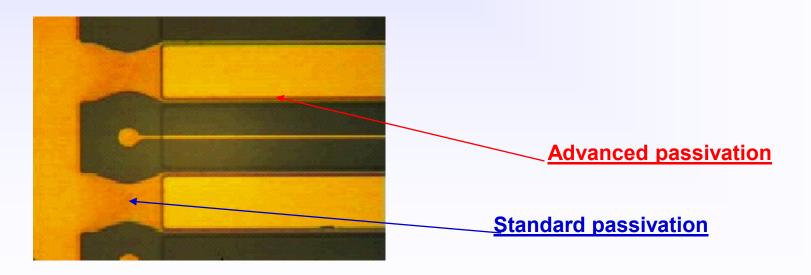




Cathode edge passivation



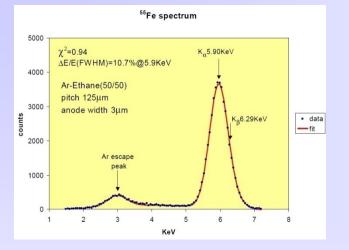
📩 substrate: Desag glass (300 μm)



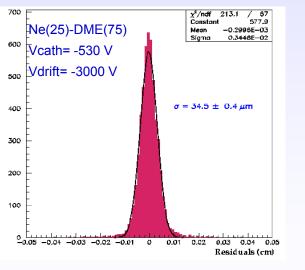


MSGC – MicroStrip Gas Chamber



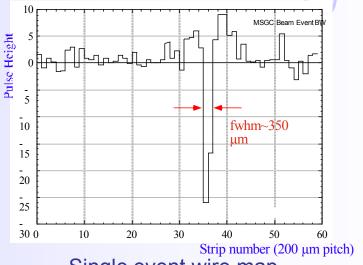


Energy resolution ~11% for 5.9 keV

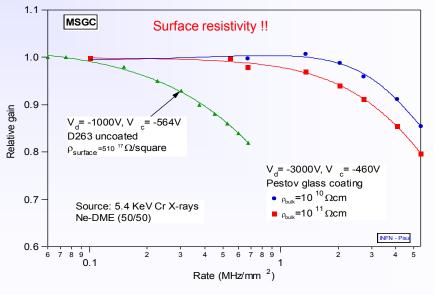


Spatial resolution = $34.5 \pm 0.4 \ \mu m$

2-track resolution ~400 μ m



Single event wire map



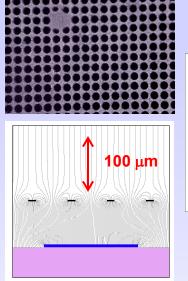
Rate capability > 1 MHz/mm²

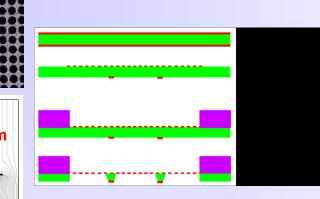
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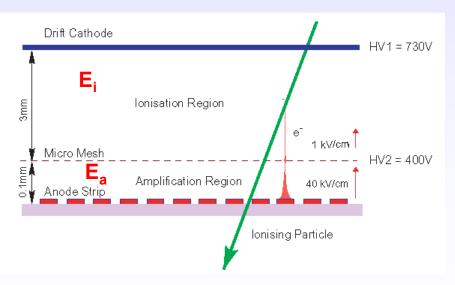
Micromegas – Micromesh Gaseous Structure

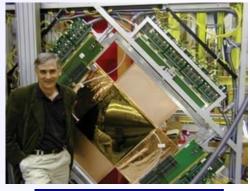






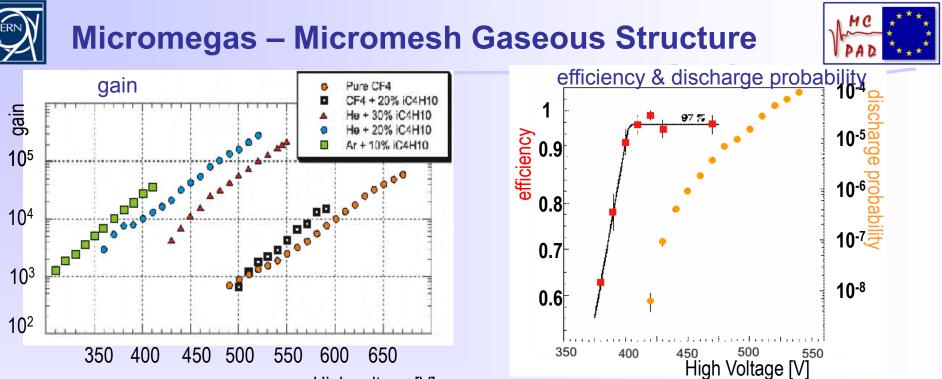
Micromesh mounted above readout structure (typically strips). E field similar to parallel plate detector. $E_a/E_i \sim 50$ to secure electron transparency and positive ion flowback supression.





Ioannis Giomataris

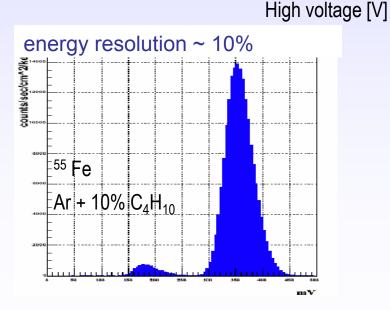
Y.Giomataris et al, NIM A 376 (1996) 29



ageing:Ar-iC₄H₁₀ 94-6% up to 24.3mC/mm² 1 0.8 0.6 0.4 10 years 0.4

20000

30000 time[min]



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D.Thers et al NIM A 469 (2001) 133 RN-PH-DT 1st MC-PAD Network Training on Readout Electronig s – Cracow 17-19 September 2009

1000

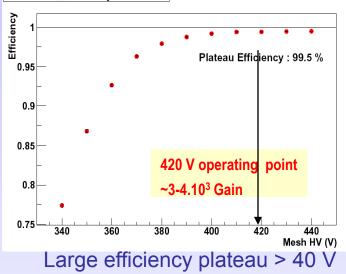
10000

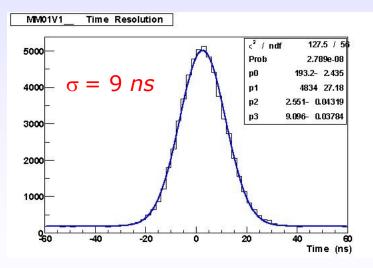


Micromegas – Micromesh Gaseous Structure



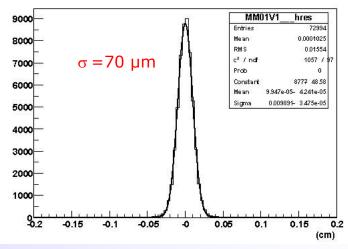




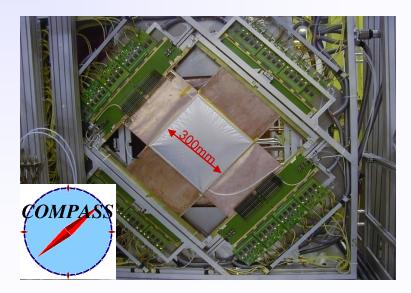


Time resolution : 9 ns

MM01V1__ Residuals



Spatial resolution < 70 µm

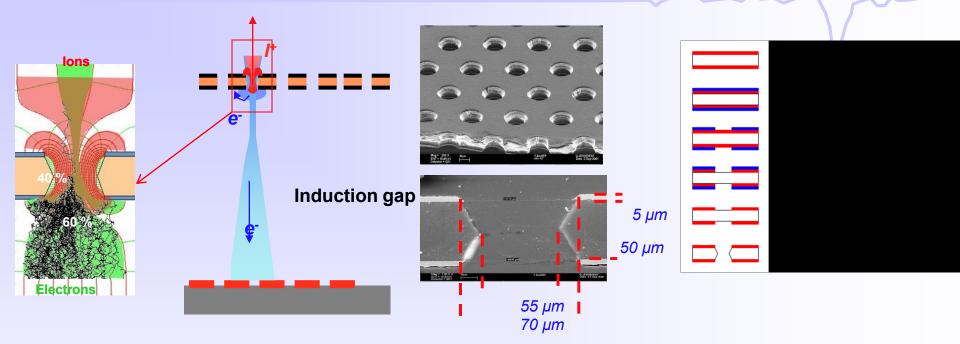


D.Thers et al NIM A 469 (2001) 133

L. Ropelewski CERN-PH-DT







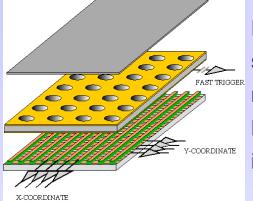


Thin, metal coated polyimide foil perforated with high density holes.

Electrons are collected on patterned readout board. A fast signal can be detected on the lower GEM electrode for triggering or energy discrimination. All readout electrodes are at ground potential. Positive ions partially collected on the GEM electrodes.

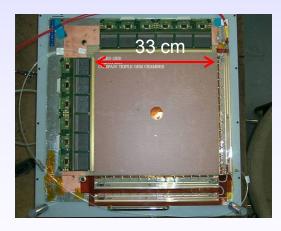






Full decoupling of the charge amplification structure from the charge collection and readout structure. Both structures can be optimized independently !

A. Bressan et al, Nucl. Instr. and Meth. A425(1999)254





Totem

Both detectors use three GEM foils in cascade for amplification to reduce discharge probability by reducing field strenght.

Mixed Totem

Cartesia

Compass.

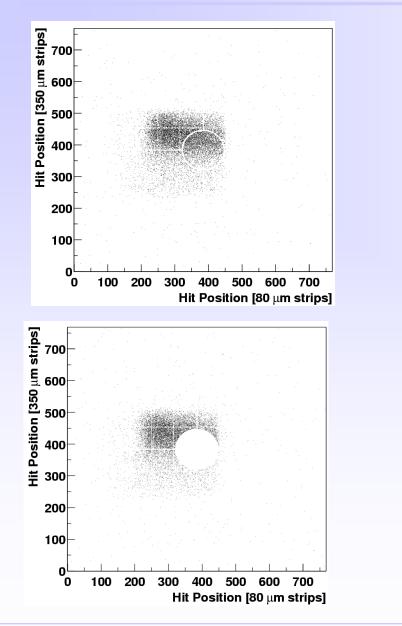
LHCb

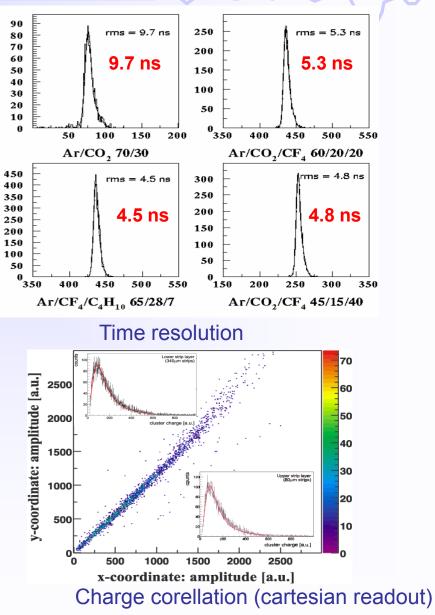
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Compass



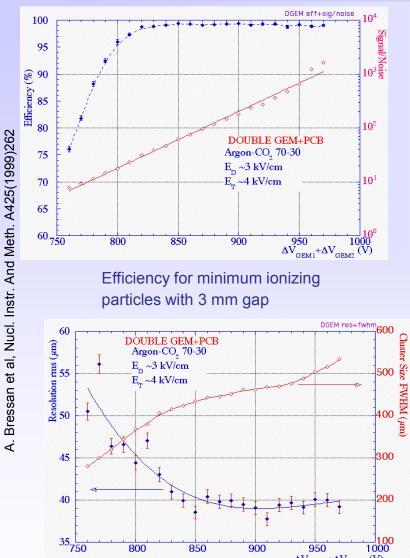


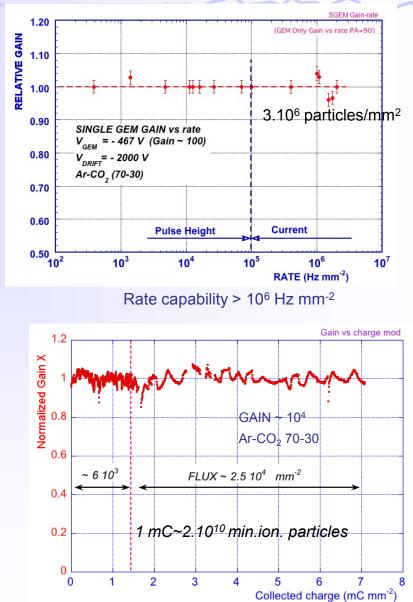












C. Altunbas et al, DESY Aging Workshop (Nov. 2001) Nucl. Instr. and Meth. A J. Benlloch et al, IEEE NS-45(1998)234

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800

850

Space resolution ~ 40 μ m rms

Cluster size ~ 500 µm FWHM

900

950 $\Delta V_{\text{GEM1}} + \Delta V_{\text{GEM2}} (V)$

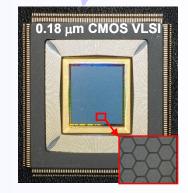




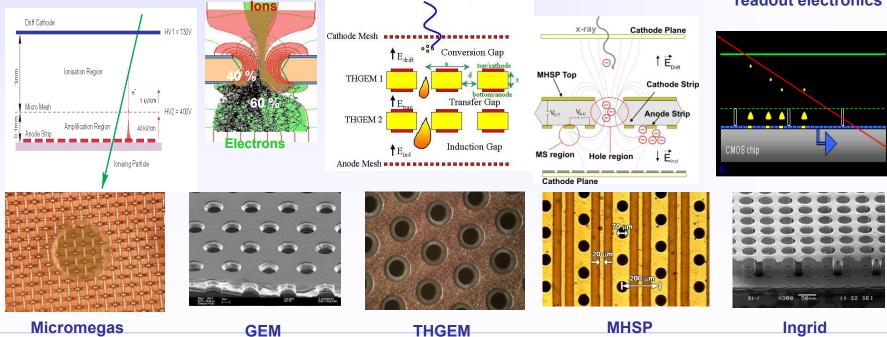
- MSGC
- Micromegas

L. Ropelewski CERN-PH-DT

- GEM
- Thick-GEM, Hole-Type Detectors and RETGEM
- MPDG with CMOS pixel ASICs
- Ingrid Technology



CMOS high density readout electronics

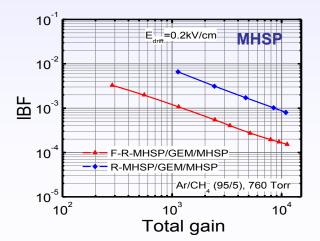


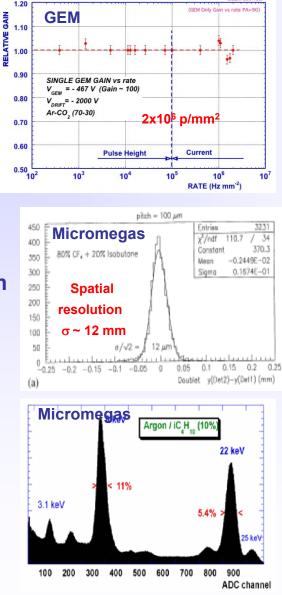


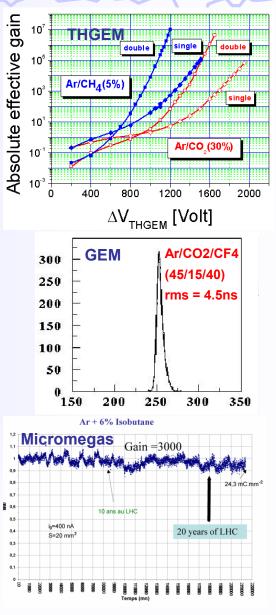
Current Trends in Micro-Pattern Gas Detectors (Performance)



- Rate Capability
- High Gain
- Space Resolution
- Time Resolution
- Energy Resolution
- Ageing Properties
- Ion Backflow Reduction
- Photon Feedback Reduction







L. Ropelewski CERN-PH-DT



Development of large-area MPGDs



Bulk Micromegas

Single mask GEM







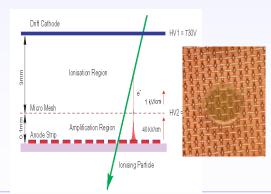






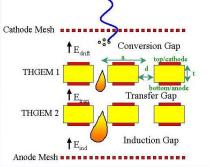












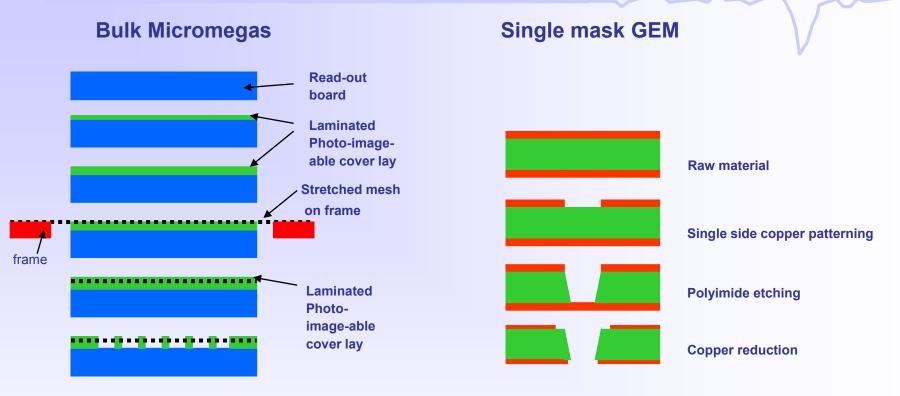


L. Ropelewski CERN-PH-DT

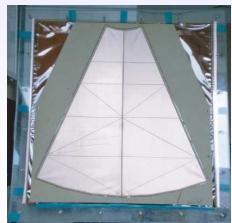


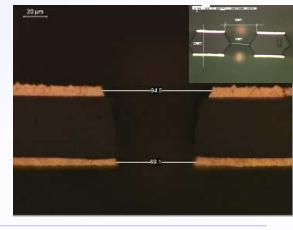
Development of large-area Micro-Pattern Gas Detectors





L. Ropelewski CERN-PH-DT







Limitations of Gas Detectors



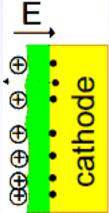
Classical ageing

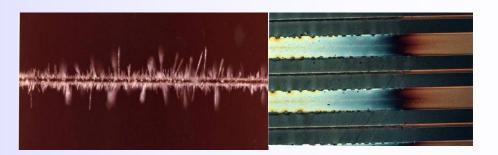
- Avalanche region → plasma formation (complicated plasma chemistry)
- Dissociation of detector gas and pollutants
- Highly active radicals formation
- Polymerization (organic quenchers)
- Insulating deposits on anodes and cathodes

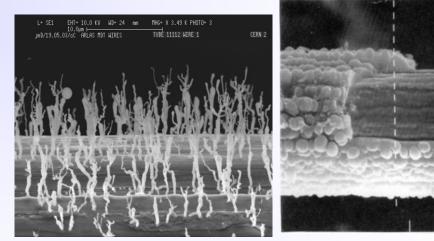


Anode: increase of the wire diameter, reduced and variable field, variable gain and energy resolution.

Cathode: formation of strong dipoles, field emmision and microdischarges (Malter effect).











Solutions: carefull material selection for the detector construction and gas system, detector type (GEM is resitant to classical ageing), working point, non-polymerizing gases, additives supressing polymerization (alkohols, methylal), additives increasing surface conductivity (H_2O vapour), clening additives (CF_4).

Creation of database of "radiation-hard" materials &

detectors depending on application, commercially available materials

Source	Product	Outgas	G.D.	Note	
CERN/GDD	STYCAST 1266 (A+B)	NO	NO	Long curing time	CI
HERA-B/OTR	STYCAST 1266 (A+Catalyst 9)	NO	NO	In Use	A
CERN/GDD	HEXCEL EPO 93L	NO	NO	Out of production	CI CI
HERA-B/ITR	ECCOBOND 285	NO	NO	In Use	С
CERN/GDD ATLAS/TRT	ARALDITE AW103 (Hardener HY 991)		NO	In Use	C
ATLAS/TRT	TRABOND 2115	NO	NO	In Use	С

Source	Product	Outgas	Effect in G.D.	Result
CERN/GDD ATLAS/TRT	ARALDITE AW 106 (Hardener HV 935 U)	YES		BAD
CERN/GDD	DURALCO 4525	YES	YES	BAD
CERN/GDD	DURALCO 4461	YES	YES	BAD
CERN/GDD	HEXCEL A40	YES	-	BAD
CERN/GDD	TECHNICOLL 8862 + (Hardener 8263)	YES	-	BAD
CERN/GDD	NORLAND NEA 155	YES	-	BAD
CERN/GDD	EPOTEK E905	YES	-	BAD
CERN/GDD	NORLAND NEA 123 (UV)	YES	-	BAD

Low Outgassing room-T epoxies

Outgassing room-T epoxies

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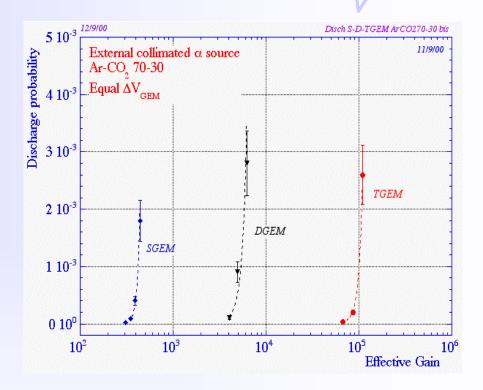
Limitations of Gas Detectors



Discharges

Field and charge density dependent effect. Solution: multistep amplification resistive electrodes





Insulator charging up resulting in gain variable with time and rate

Solution: slightly conductive materials



Computer Simulations



MAXWELL (*Ansoft*) electrical field maps in 2D& 3D, finite element calculation for arbitrary electrodes & dielectrics

HEED (I.Smirnov) energy loss, ionization

MAGBOLTZ (S.Biagi) electron transport properties: drift, diffusion, multiplication, attachment

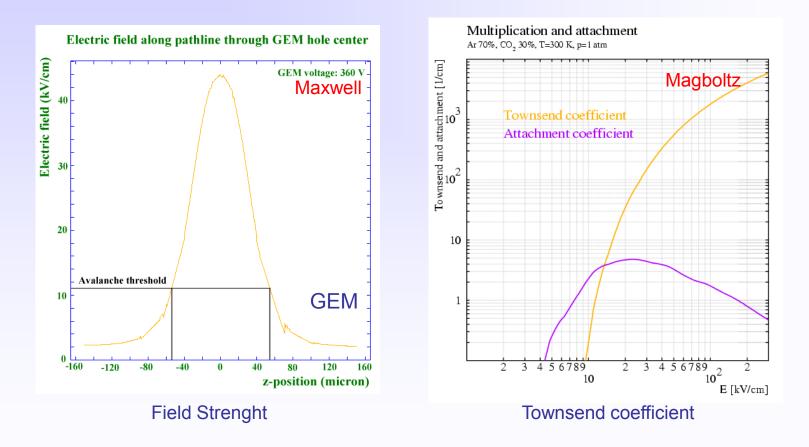
Garfield (*R.Veenhof*) fields, drift properties, signals (interfaced to programs above)

PSpice (Cadence D.S.) electronic signal





Input: detector geometry, materials and elctrodes potentials, gas cross sections.

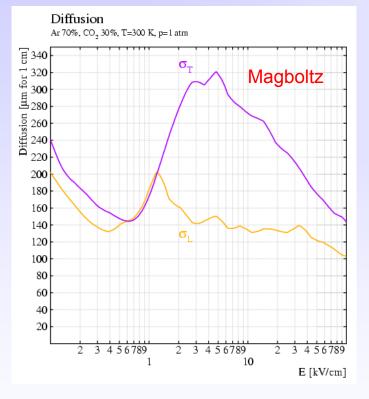


P. Cwetanski, http://pcwetans.home.cern.ch/pcwetans/

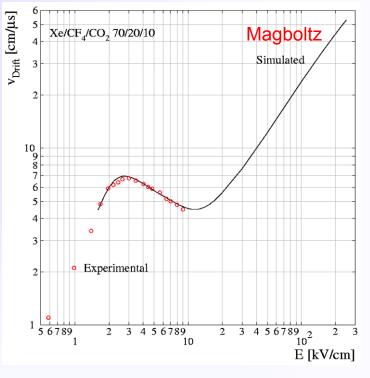


Computer Simulations





Longitudinal, transverse diffusion



Drift velocity

P. Cwetanski, http://pcwetans.home.cern.ch/pcwetans/



Computer Simulations

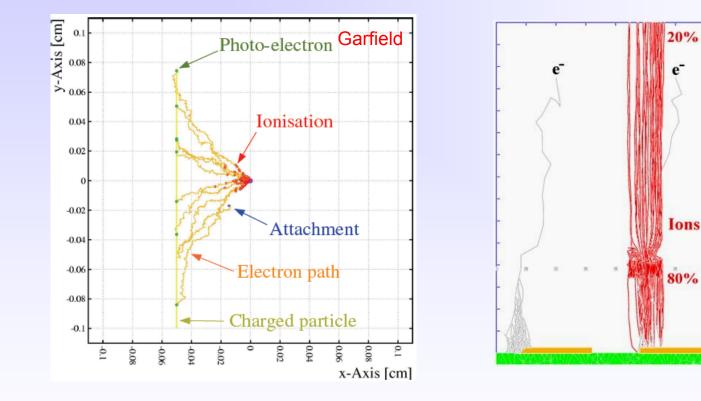


Garfield

Micromegas

P. Cwetanski, <u>http://pcwetans.home.cern.ch/pcwetans/</u>

R. Veenhof – CERN detector seminar



CSC-microtracking in Garfield



Conclusion: we don't need to built detector to know its performance

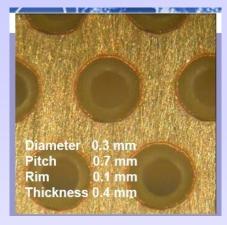
L. Ropelewski CERN-PH-DT 1st MC-PAD Network Training on Readout Electronics – Cracow 17-19 September 2009



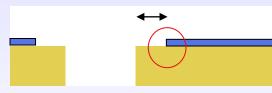
Detector design optimization, fabrication methods and new geometries

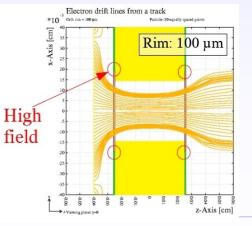


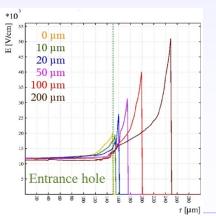
THGEM Example

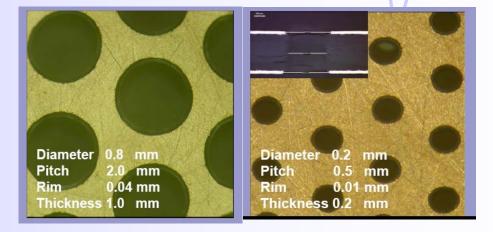


Mask etching + drilling; rim = 0.1mm

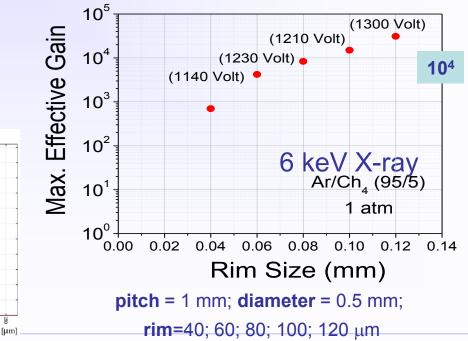








Drilling + chemical rim etching without mask

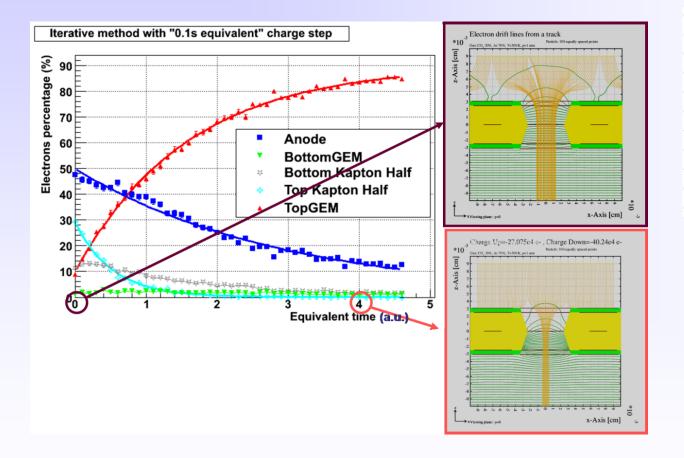


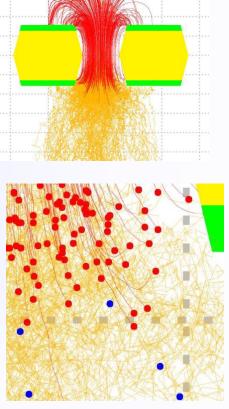
L. Ropelewski CERN-PH-DT 1st MC-PAD Network Tra

CERN

GEM charging up simulations





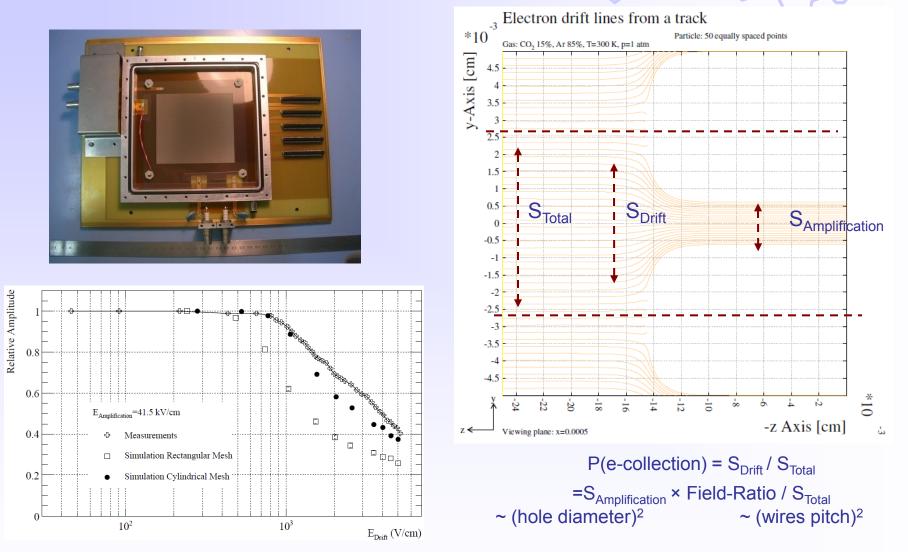


G. Croci (CERN) - 3rd RD51 collaboration meeting - Crete - 16-17 June 2009



Micromegas Electron Transparency : Simulation vs Measurements





Efficiency decrease starts at same drift field with the data (Ea/Ed \sim 55)

- Predicted efficiency in the falling slope within 10% from the measurement

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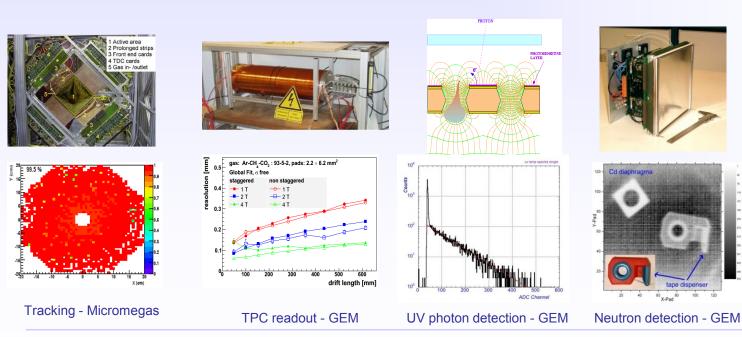


- ALICE: TPC (tracker), TRD (transition rad.), TOF (MRPC), HMPID (RICH-pad chamber), Muon tracking (pad chamber), Muon trigger (RPC)
- ATLAS: TRD (straw tubes), MDT (muon drift tubes), Muon trigger (RPC, thin gap chambers)
- **CMS:** Muon detector (drift tubes, CSC), RPC (muon trigger)
- LHCb: Tracker (straw tubes), Muon detector (MWPC, GEM)
- TOTEM: Tracker & trigger (CSC, GEM)



Current Trends in Micro-Pattern Gas Detectors (Applications)

- High-Rate Particle Tracking and Triggering
- Time Projection Chamber Readout
- Photon Detectors for Cherenkov Imaging Counters
- X-Ray Astronomy
- Neutron Detection and Low Background Experiments
- Cryogenic Detectors
- Medical Applications
- Homeland Security and Prevention of Planetary Disasters





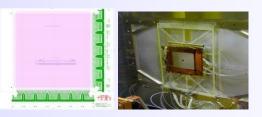
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Production Aspects



Detector Design

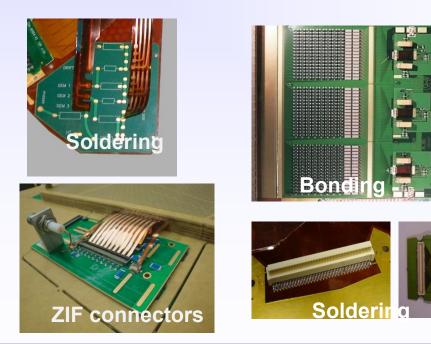








Services and Connectivity





L. Ropelewski CERN-PH-DT



Production Aspects



Component Production











and Assembly Tools





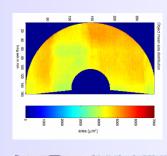
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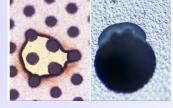


Production Aspects

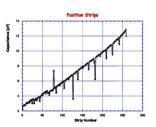


Component Quality Control

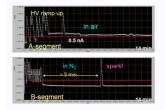






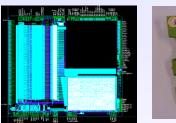


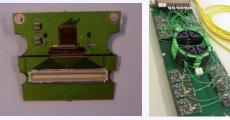




Electronics



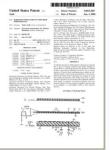






Industrialization





PANalytical 3M TechEtch Techtra Centronic G&A

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1st MC-PAD Network Training on Readout Electronics – Cracow 17-19 September 2009

Gas Detectors / 62



Acknowledgments



F. Sauli, IEEE Short Course on Radiation Detection and Measurement, Norfolk (Virginia) November 10-11, 2002

- C. Joram, CERN Academic Training, Particle Detectors 1998
- P. Cwetanski , http://pcwetans.home.cern.ch/pcwetans/
- M. Hoch, Trends and new developments in gaseous detectors, NIM A535(2004)1-15

Literature:

F. Sauli, Principlies of operation of multiwire proportional and drift chambers, CERN 77-09
W. Blum and L. Rolandi, Particle Detection with Drift Chambers, Springer 1994
C. Grupen, Particle Detectors, Cambridge University Press, 1996
F. Sauli and A. Sharma, Micropattern Gaseous Detectors, Annu. Rev. Nucl. Part. Sci. 1999.49:341-88

http://gdd.web.cern.ch/GDD/