

Annealing effects on p⁺n junction 4H-SiC diodes after very high neutron irradiation

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Outline

- Introduction
- Samples: OPAL and SiCPOS
- IV and CV measurements after annealing on devices OPAL
- Summary of measurements on irradiated SiCPOS devices before annealing
- CC and I-V measurements after annealing on SiCPOS devices
- Conclusions and future developments



Introduction

Concentration of some defects produced by neutrons decreases as a function of the annealing temperature*. In particular defects:

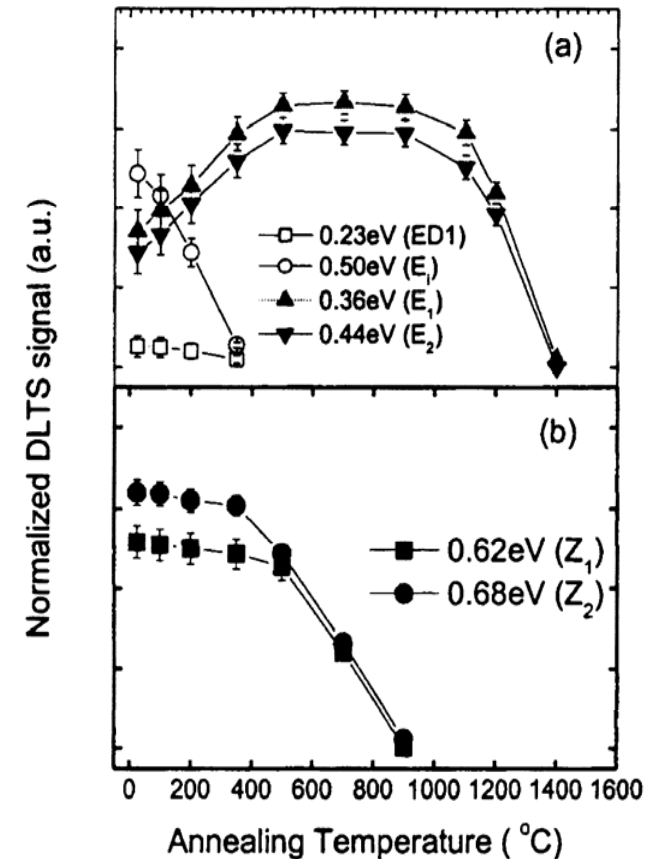
- E_i at $E_c-0.5$ eV (decreases until 400°C than expires)

- Z_1/Z_2 at $E_c-0.62 / 0.68$ eV (decrease until 900°C than expire)

-Effects on $E_c-0.82$, $E_c-1.16$ and $E_c-1.5$ eV?

We want to analyze annealing effects on **current**, **capacitance** and **charge collection**

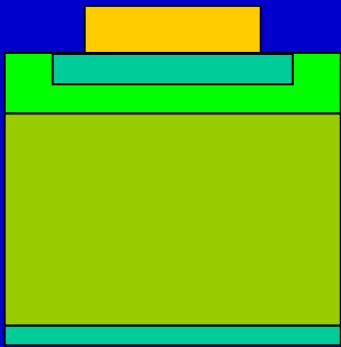
J. Appl. Phys., Vol. 94, No. 5, 1 September 2003



* X. D. Chen et al. JAP 94 (5) pp. 3004-3010, Sep 2003.



SiC p⁺/n samples



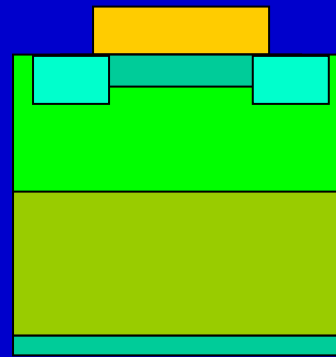
Epi CREE: 5 μm
epi doping =
 $3 \times 10^{15} \text{ cm}^{-3}$

p⁺ doping (0.2 μm)
= $6 \times 10^{19} \text{ cm}^{-3}$

No JTE

Called **OPAL**

To analyze current
and V_{dep}



Epi IKZ: 55 μm
epi doping =
 $1.6 \times 10^{14} \text{ cm}^{-3}$

p⁺ doping (0.4 μm)
= $4 \times 10^{19} \text{ cm}^{-3}$

Called **SiCPOS**

To analyze current
and CC

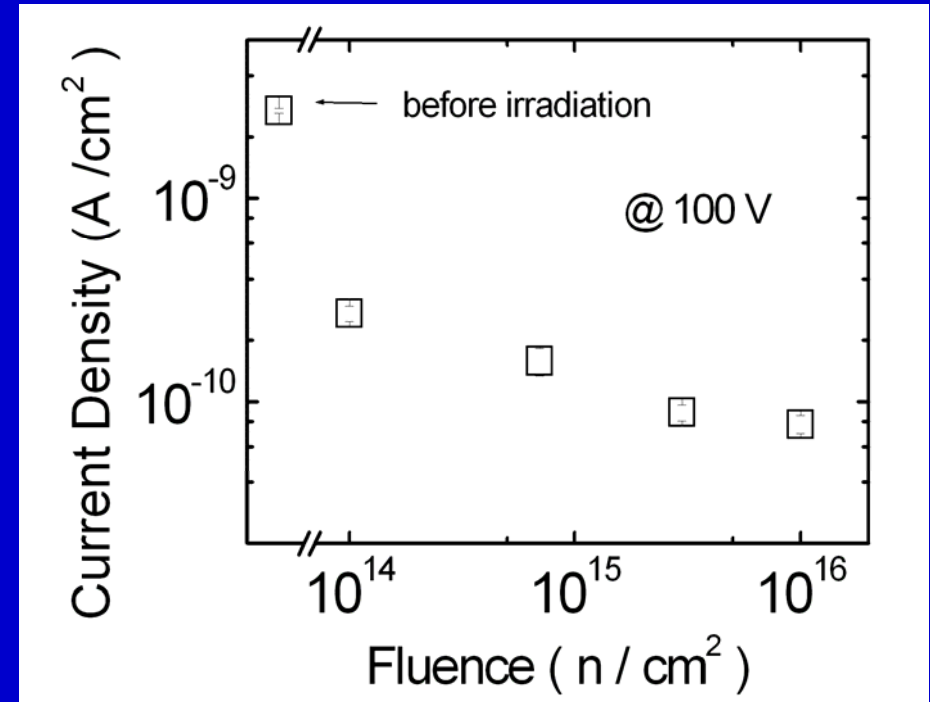
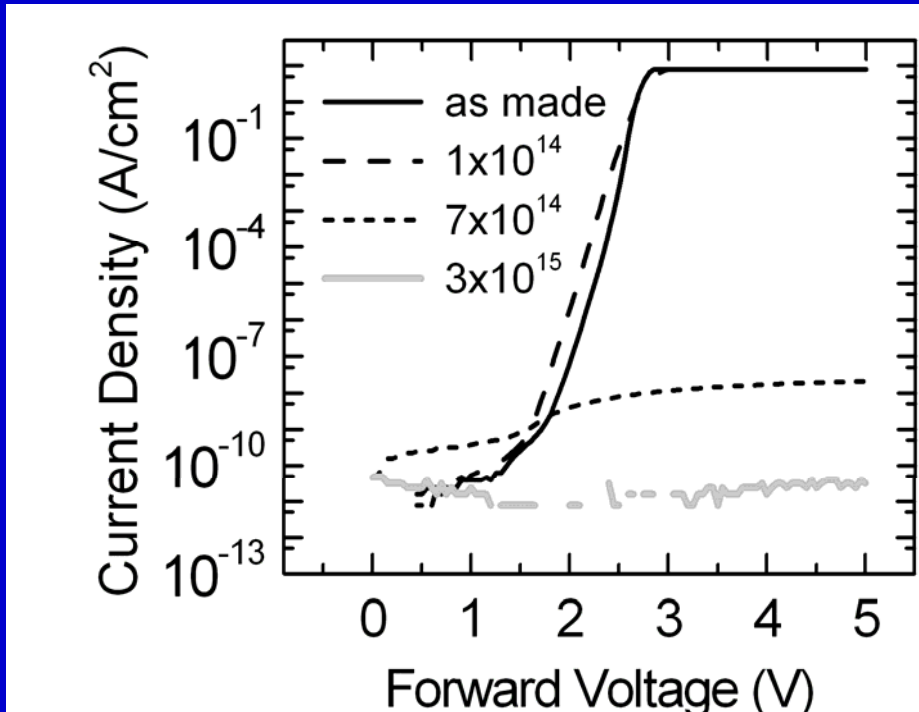


Irradiation with neutrons

OPAL	1×10^{14} 1 MeV n/cm ²		7×10^{14} 1 MeV n/cm ²		3×10^{15} 1 MeV n/cm ²	1×10^{16} 1 MeV n/cm ²
SiCPOS	1×10^{14} 1 MeV n/cm ²	3×10^{14} 1 MeV n/cm ²	7×10^{14} 1 MeV n/cm ²	1.5×10^{15} 1 MeV n/cm ²	3×10^{15} 1 MeV n/cm ²	1×10^{16} 1 MeV n/cm ²



OPAL Diodes: IV measurements

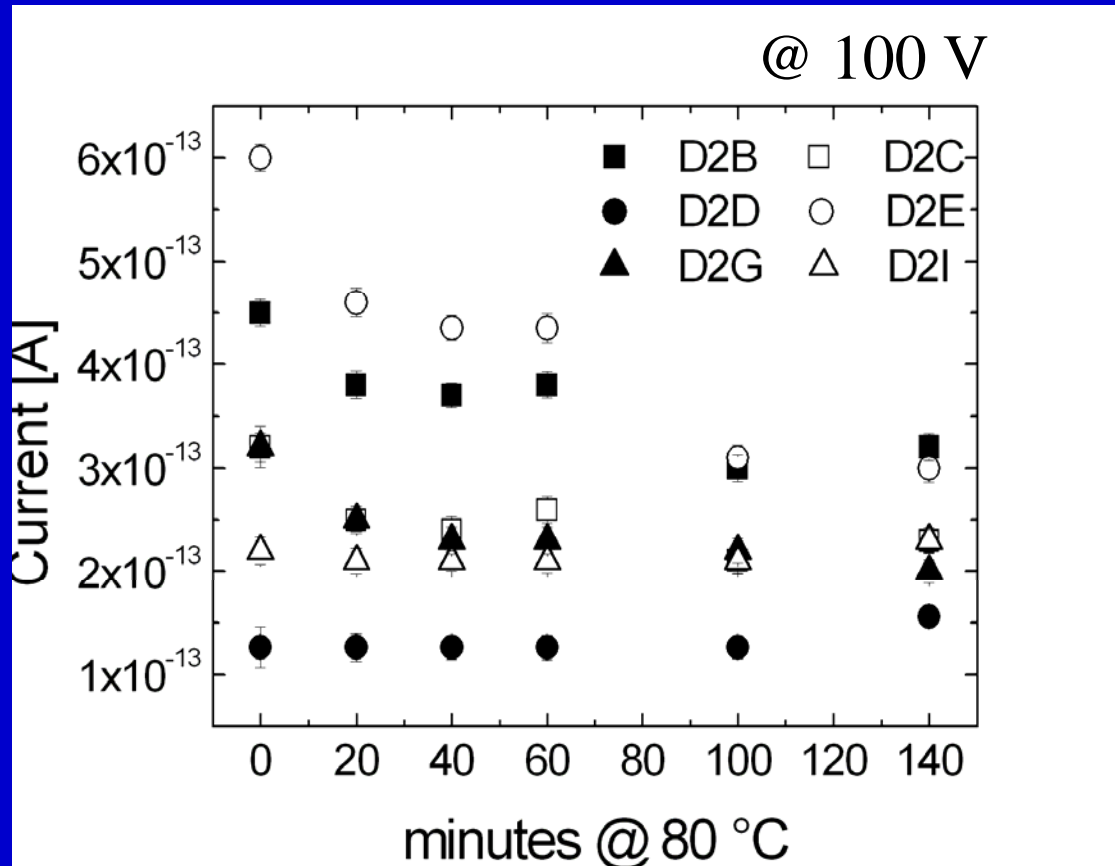


Before annealing. The samples become intrinsic after a fluence of some 10¹⁴ n/cm².

Reverse voltage: the current decreases as a function of the fluence



OPAL:I-V after 80°C annealing



Current density or decreases or is constant as a function of the annealing time even at 80°C.

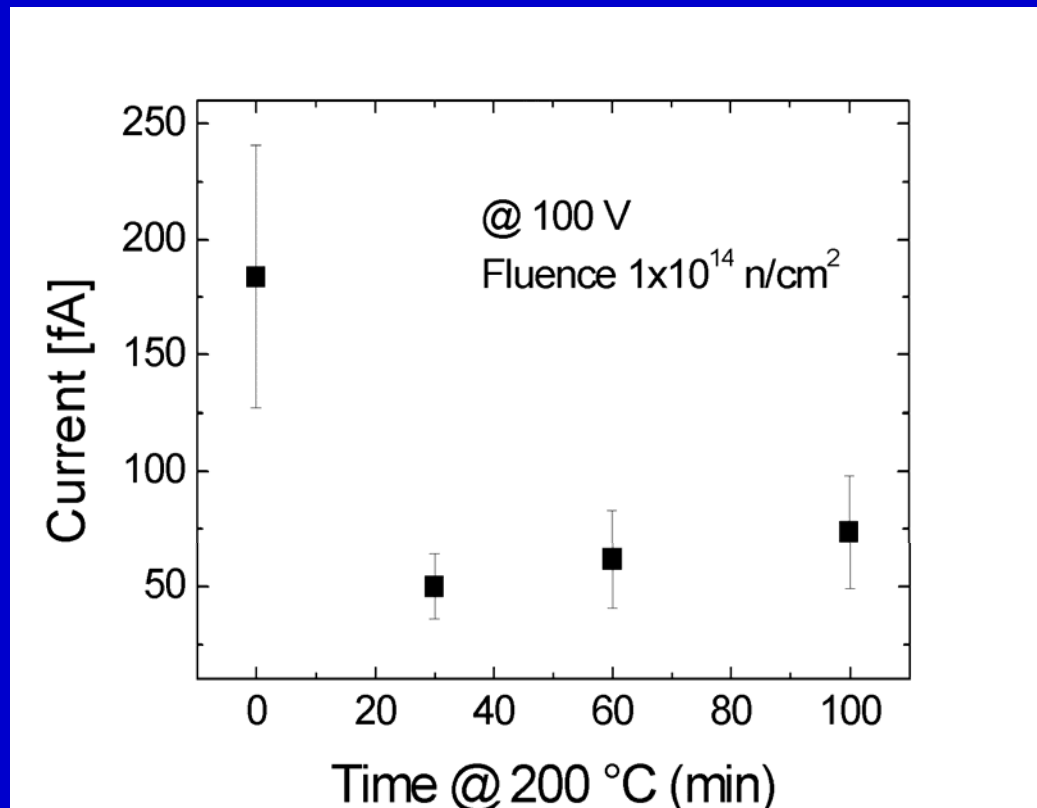
Fluence 1×10^{14} n/cm²

Epi: 5 μm

Diameter: 350 μm



I-V after annealing at 200°C

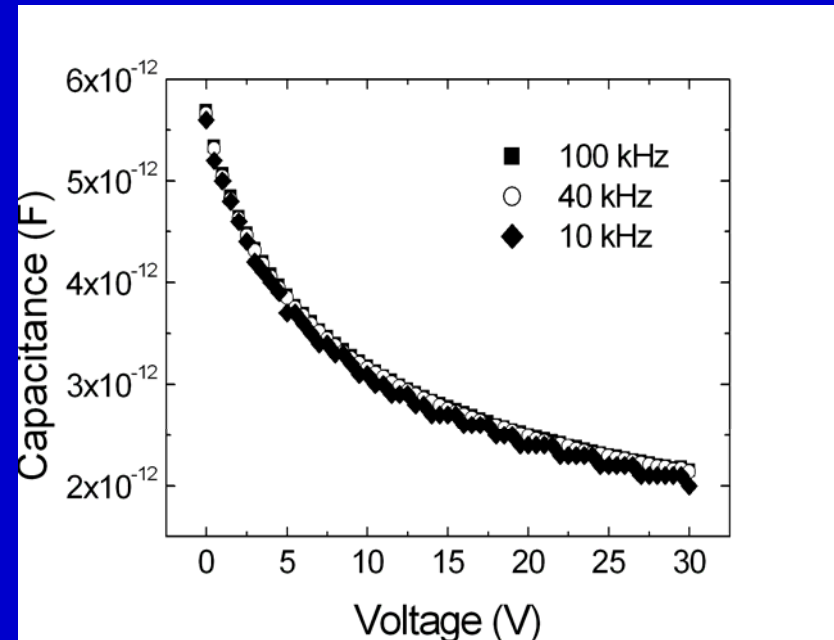
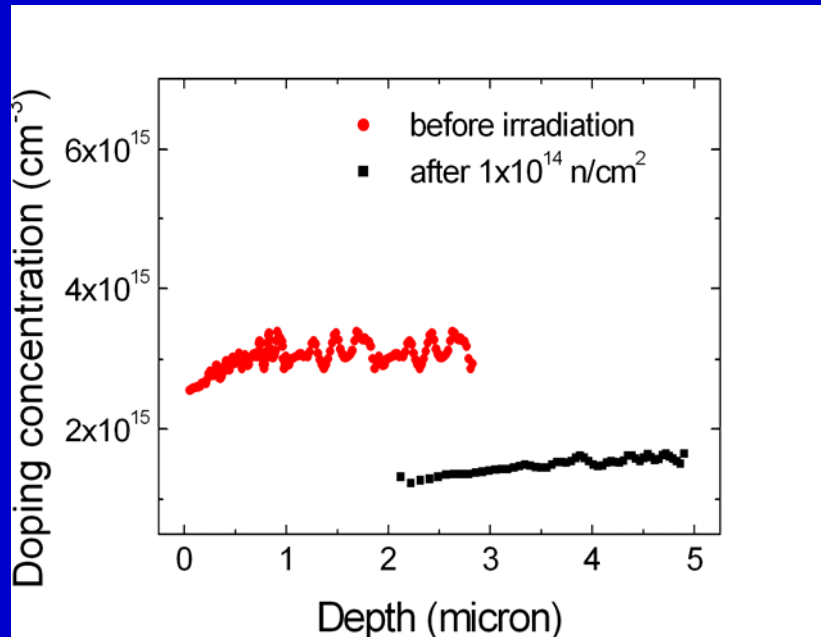


Average current decreases after an annealing at 200°C for 30 minutes and then remain almost constant.

Epi: 5 μm



OPAL: C-V measurements

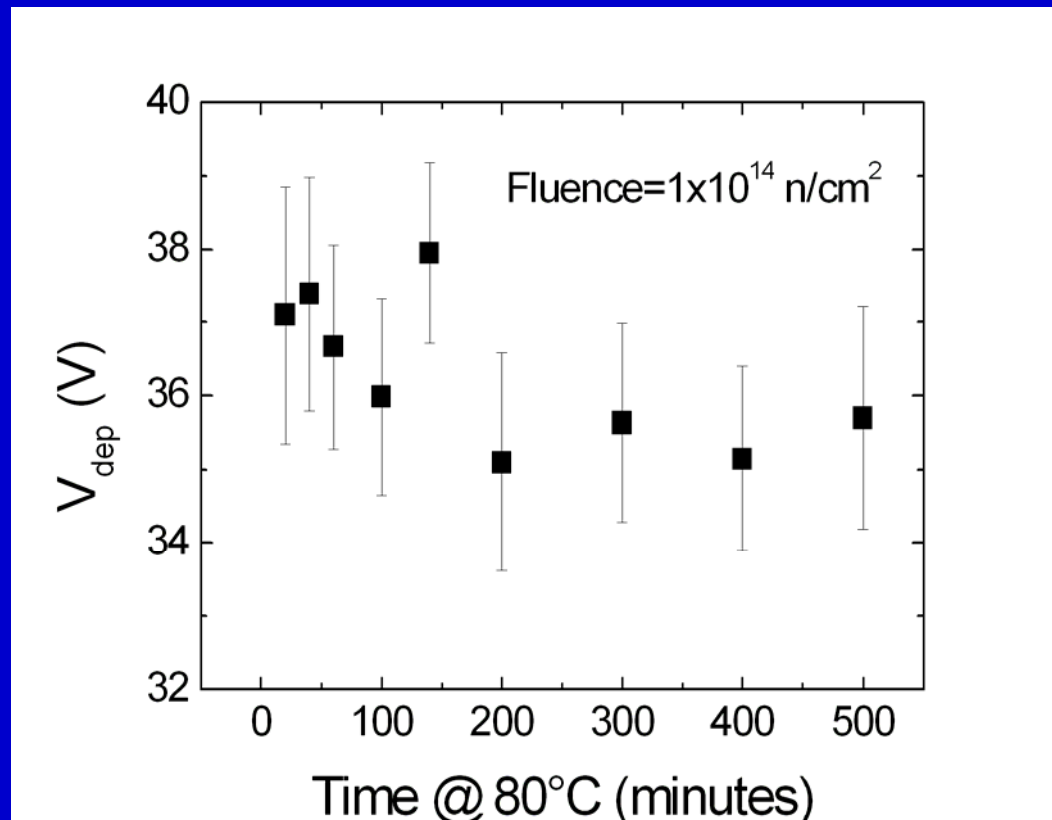


- After a fluence of $1 \times 10^{14} \text{ n/cm}^2$ the doping decreases at $1.5 \times 10^{15} \text{ cm}^{-3}$.

- Capacitance is constant as a function of the frequency. Fluence = $1 \times 10^{14} \text{ n/cm}^2$.



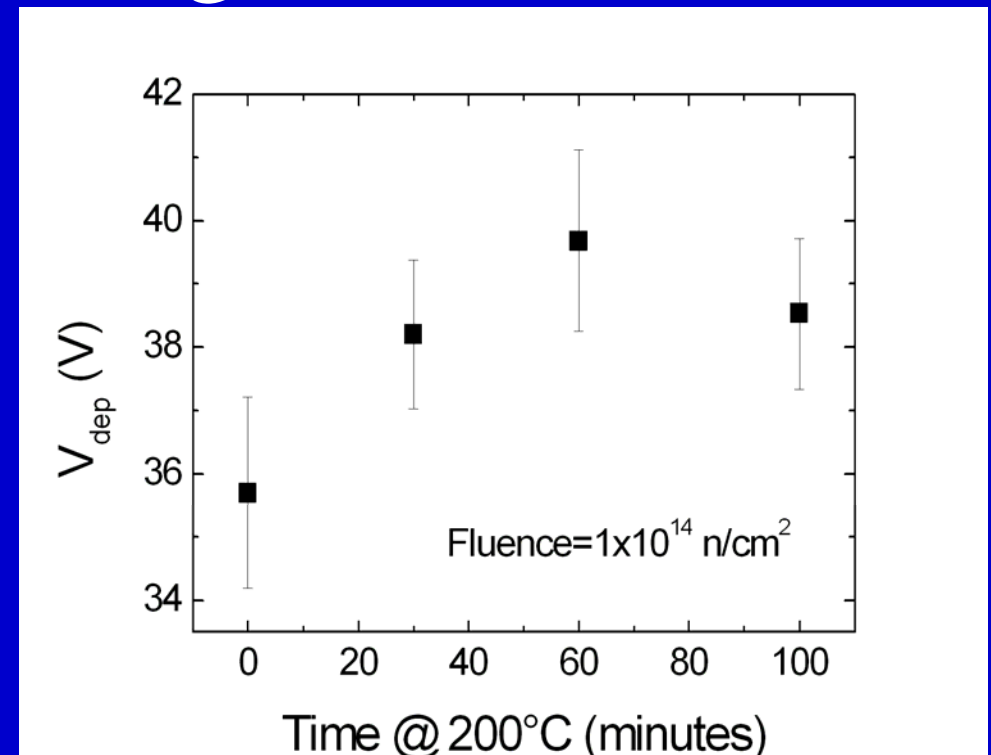
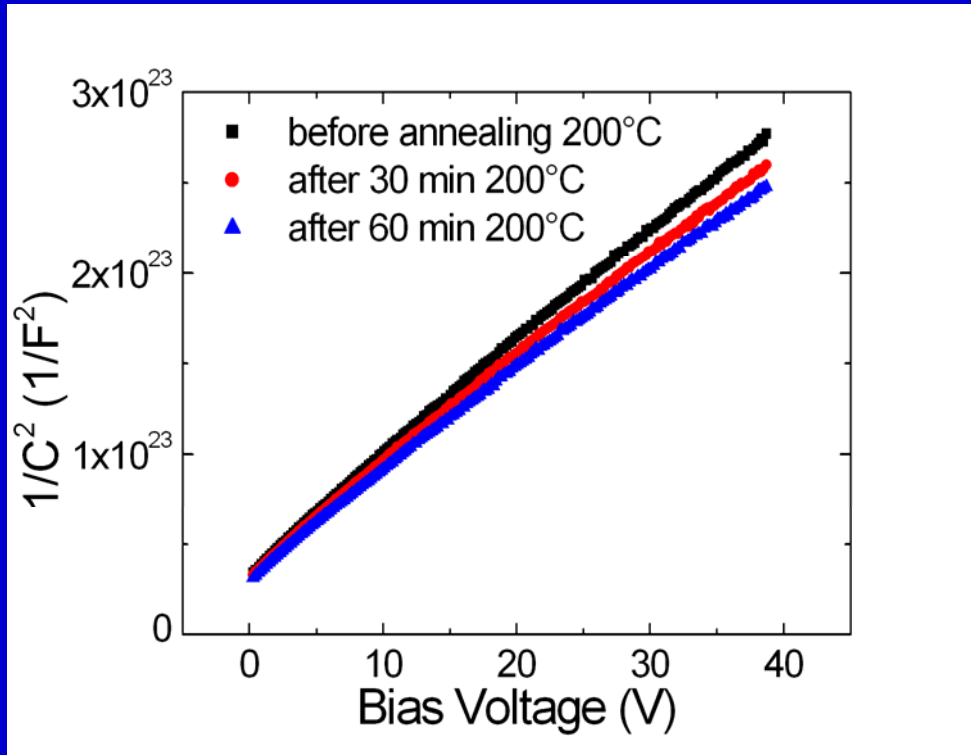
OPAL: CV after annealing 80°C



- Depletion voltage is almost constant as a function of the annealing time at 80°C.
- Average value considering 6 diodes



CV after annealing at 200°C



- After annealing at 200°C V_{dep} increases slightly.

Epi: 5 μ m



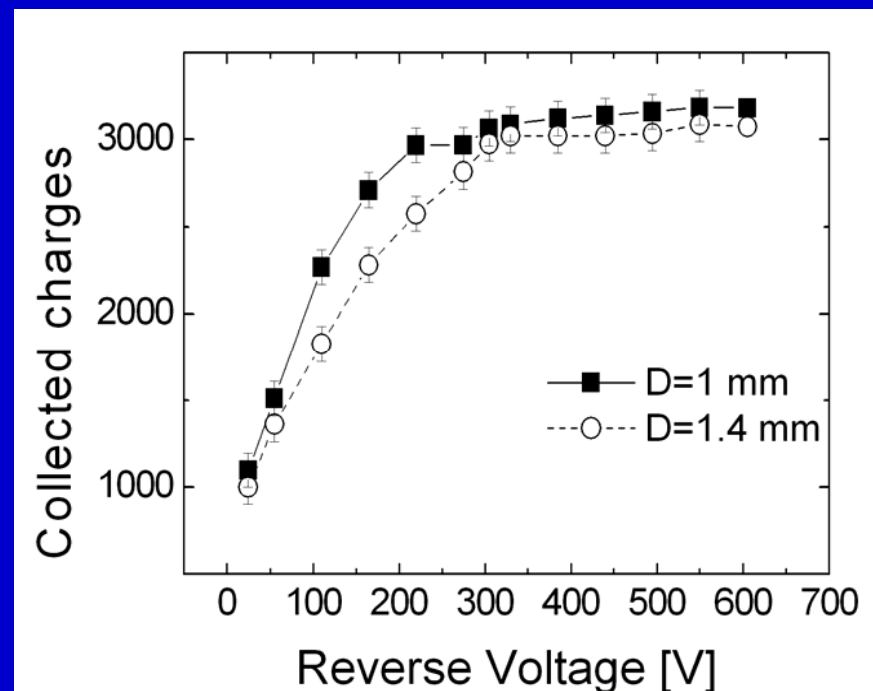
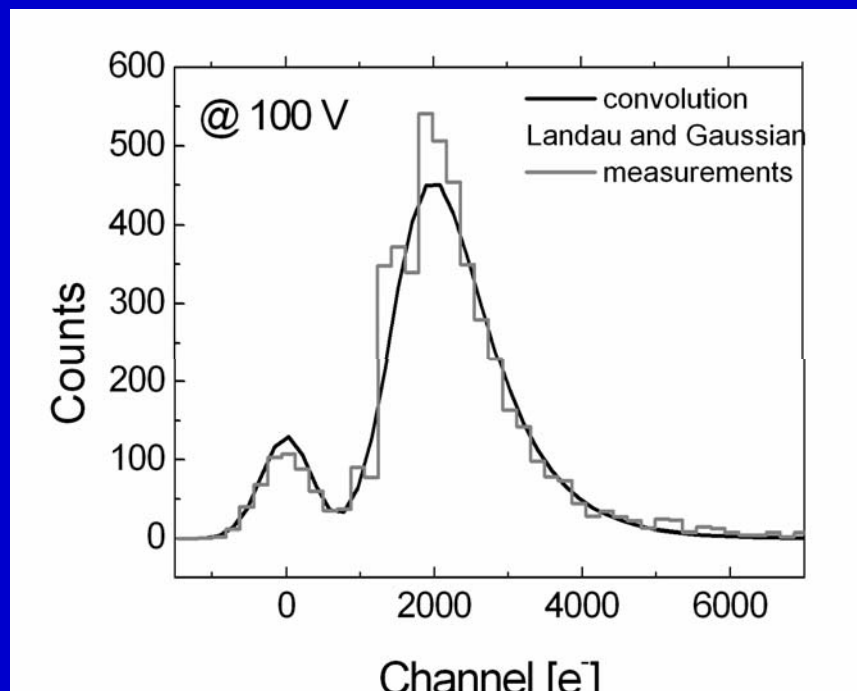
Measurements on SiCPOS samples

Epi: 55 μm

epi doping = $1.6 \times 10^{14} \text{ cm}^{-3}$



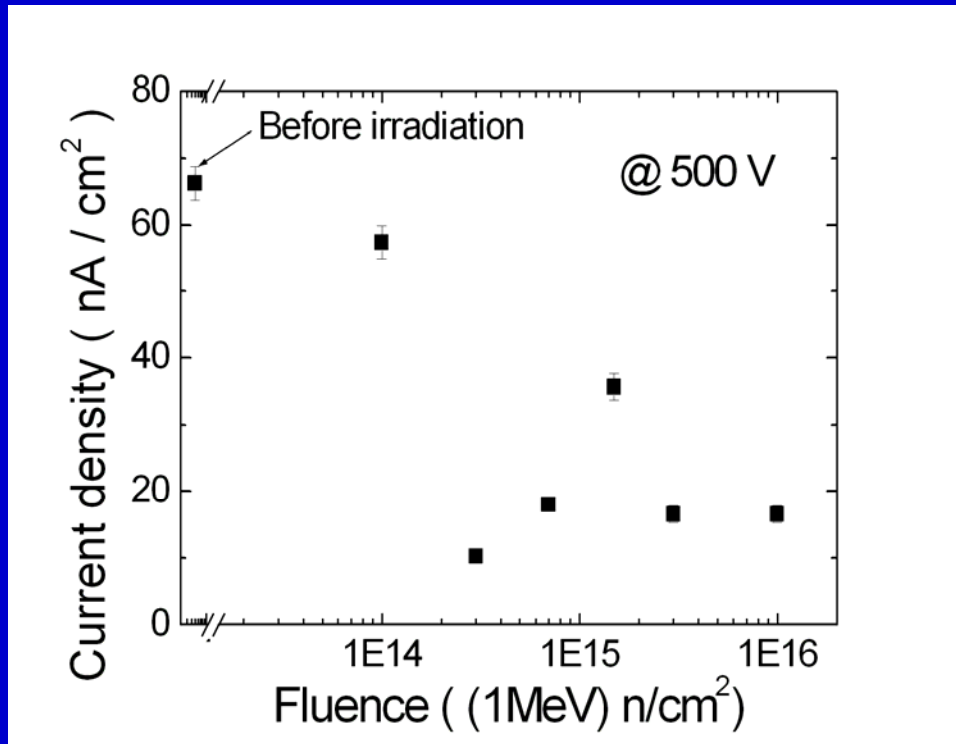
CC measurements on reference



3000 e^- @ 200 V and 3100 e^- @ 600 V for diode with D=1 mm



I- V after irradiation

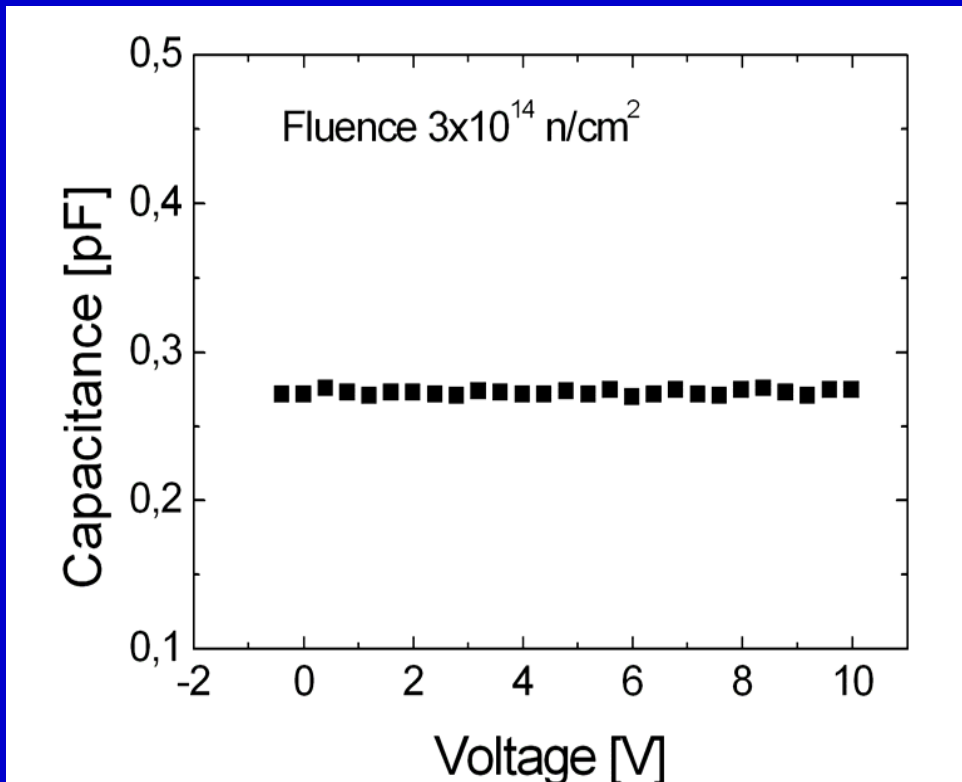


Reverse current density decreases after irradiation!

Diameter = 1 mm



C-V after irradiation

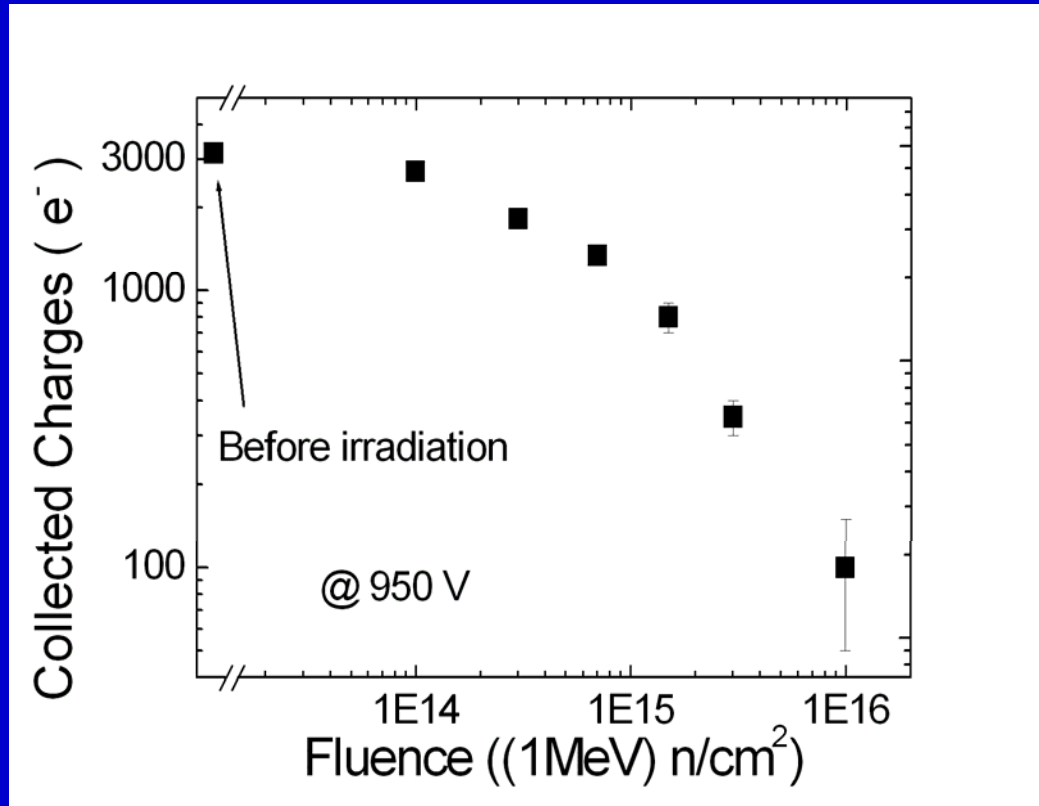


Capacitance is constant. The material turns to intrinsic

Diameter = 0.4 mm



CC vs fluence



- CC is high until some 10^{14} n/cm²
- CC decreases sharply after 10^{15} n/cm². Only 130 e⁻ after 10^{16} n/cm²
- Presently SiC is not radiation hard as we thought of!

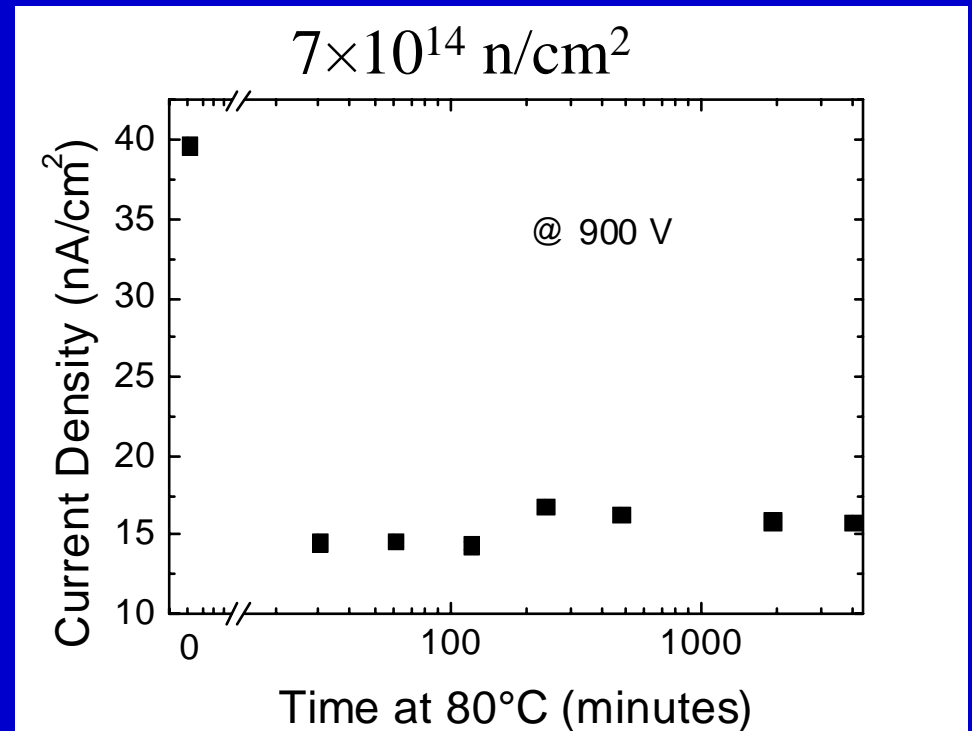
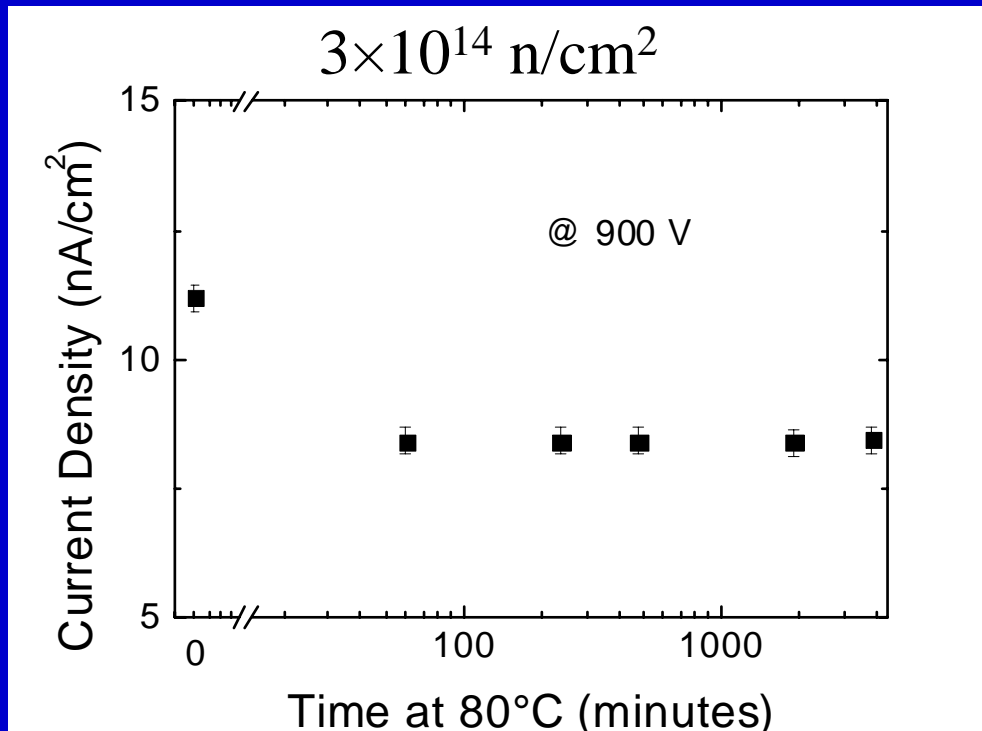
Diameter = 1 mm



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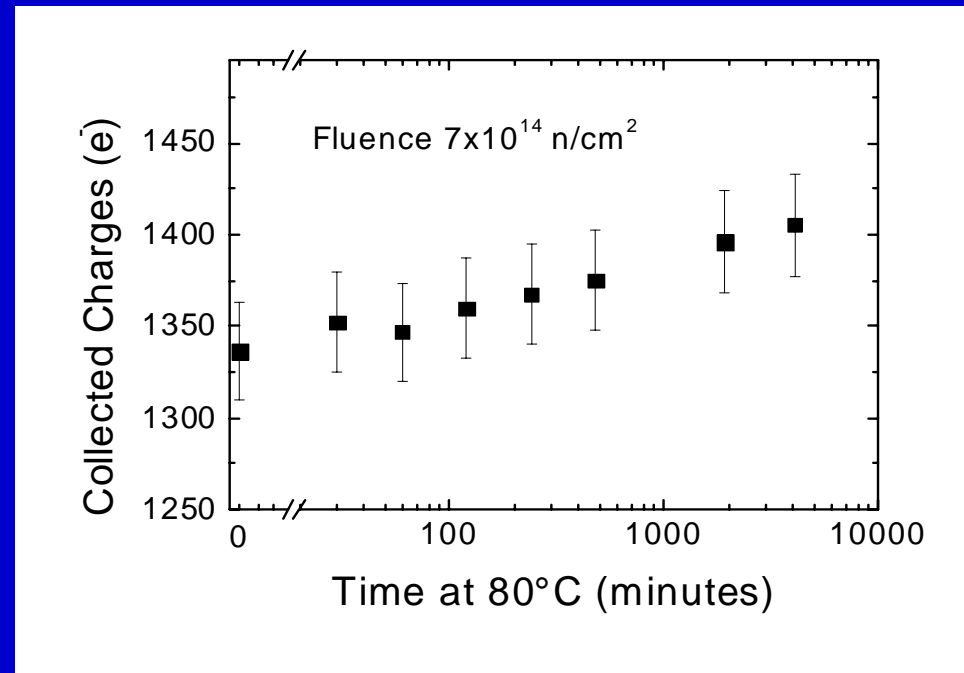
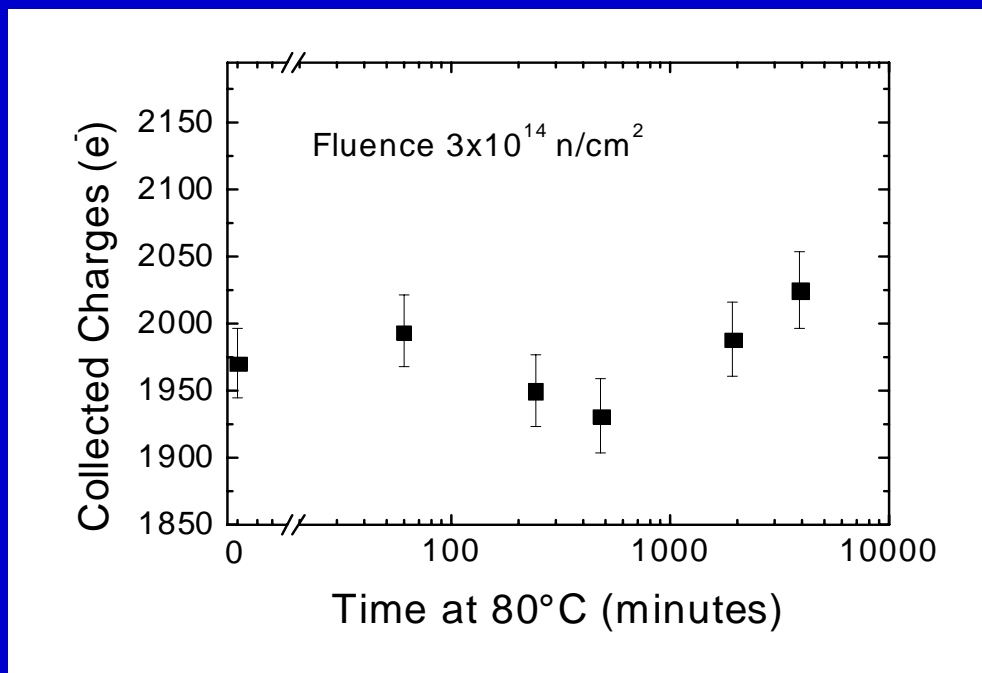
I-V measurements after 80°C annealing



Average current decreases after an annealing at 80°C for 30 minutes and then remain almost constant.



CC measurements after 80°C annealing

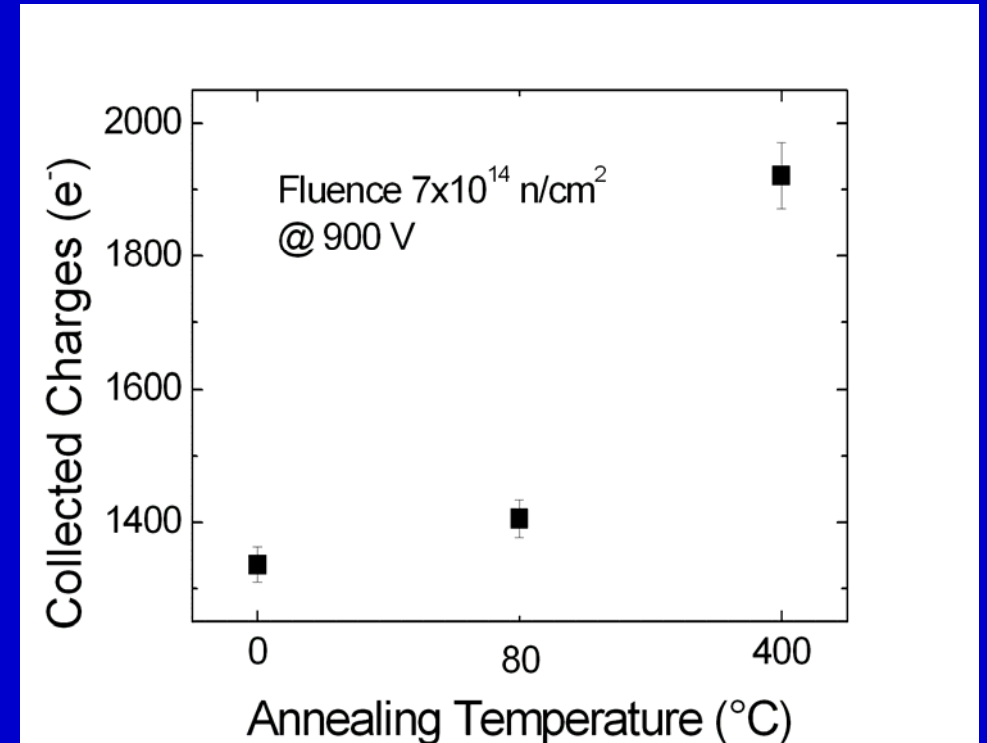
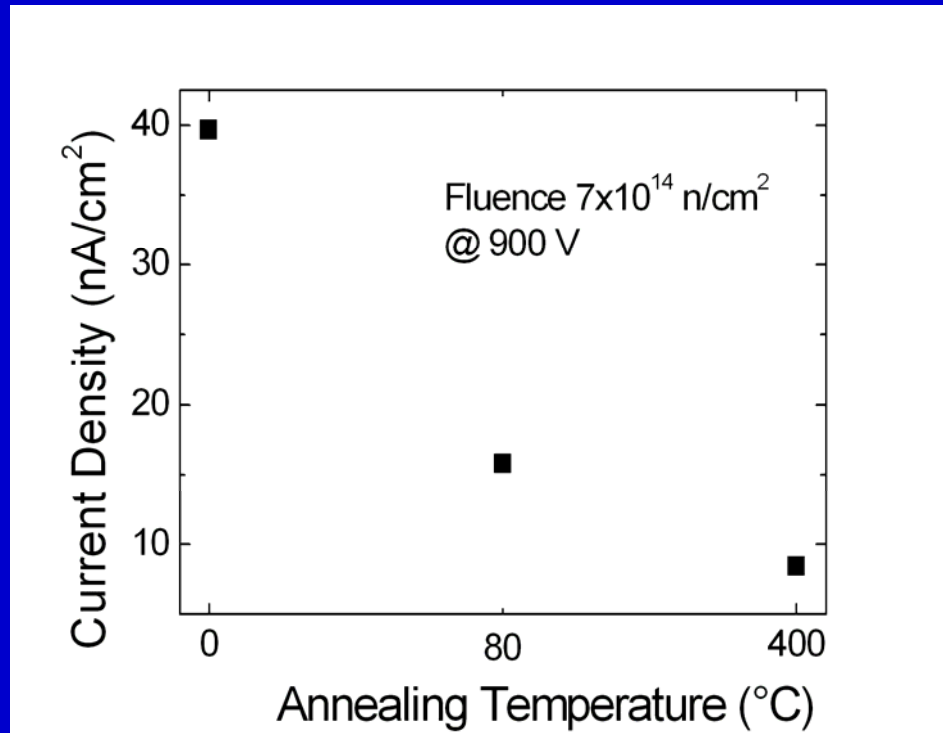


After annealing at 80°C we observe a slight increase of the collected charge, in the range of the experimental error.

No recovery of the damage at 80°C and then at RT!



I-V and CC after annealing at 400°C



After 30 min at 400°C the current furtherly decreases and the CC increases of 500 e⁻ (from 1400 e⁻ to 1900 e⁻).



Conclusions

- Current
 - Currents @ 500 V are very low even after fluences of the order of 10^{16} n/cm².
 - Currents decrease after annealing at 80°C, 200°C and 400°C.
- Depletion voltage
 - remain almost constant as a function of the annealing at 80°C. There is a slight increase after an annealing at 200°C
- CC
 - is good until fluences of the order of some 10^{14} n/cm². Before annealing, for fluences of the order of 10^{15} - 10^{16} n/cm² the CC is very low.
 - After annealing at 80°C we observe a slight increase of the collected charge, in the range of the experimental error. No recovery of the damage!
 - After annealing at 400°C for 30 min we obtain an increase of the CC of the order of 500 e⁻ for the sample irradiated with 7×10^{14} n/cm².



CC and I-V after annealing at 200°C

