

# ***Characterization of irradiated silicon structures by microwave absorption techniques***

E.Gaubas, J. Vaitkus

## ***OUTLINE***

- ***Motivation of direct control of carrier decays***
- ***Measurement regimes: MWA/R - slit antenna, MWR - coaxial cable needle probe***
- ***Evaluation of carrier decay parameters***
- ***Excess carrier decay temperature variations***
- ***Comparison with DLTS data in e-irradiated diodes***
- ***Summary***

# Why lifetime direct control?

- In the irradiated material different types of defects appear: some of them are important in formation of the space charge, while other are prone to transform and “wait” to become active
- Control of the defect types in the sample can be performed by using the direct methods by stimulating defect manifestation, varying measurement regimes and the most important external factors, e.g.  $\lambda_{exc}$ , BI, T,  $I_{exc}$  etc.
- The light pulse is a mean to force the defect system to react and the conductivity change can be detected.
- Any change of the system of defects can be revealed: the main difficulty is to interpret the situation, e.g. whether there is transform of traps or a new channel of competition between traps and recombination centers.
- Our activities - to design the instruments for analysis of peculiarities of photoresponse and to suggest the methods of extracting the valuable information from the measurement data.

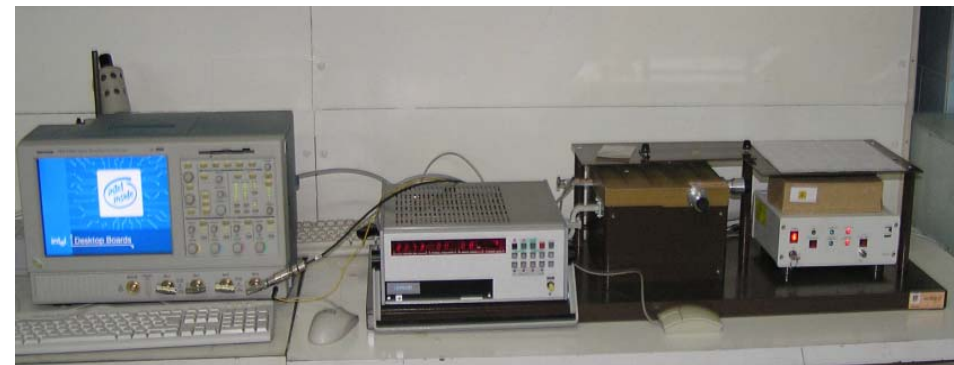
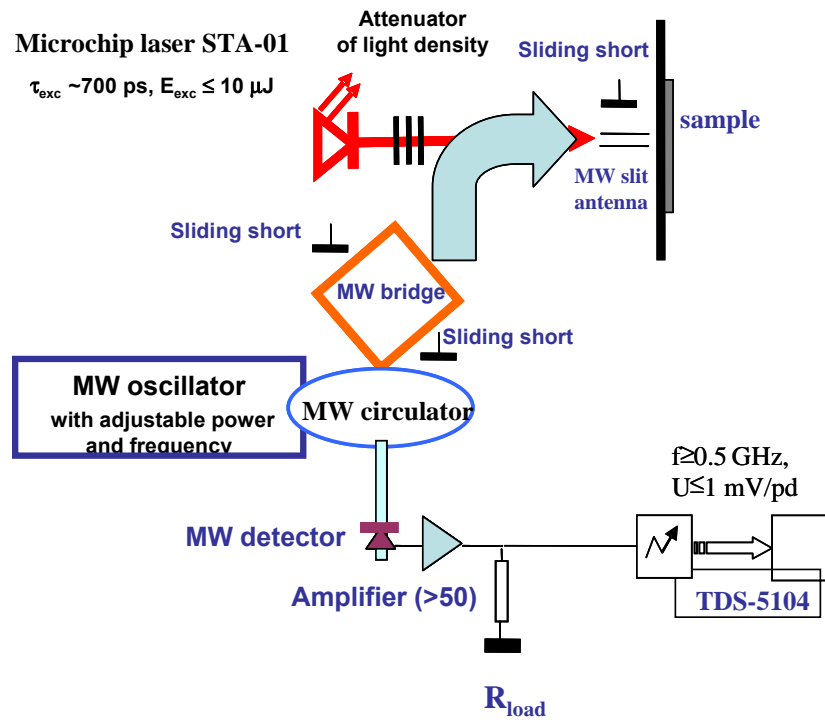
## Motivation of non-invasive direct transient techniques

☀ PC measurements can be implemented by using contacts (TCT) or by contact-less probe - microwaves.

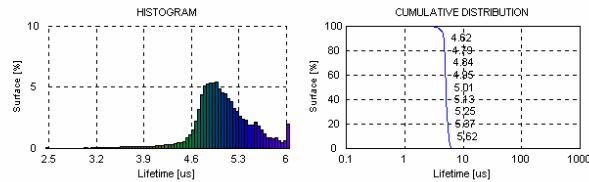
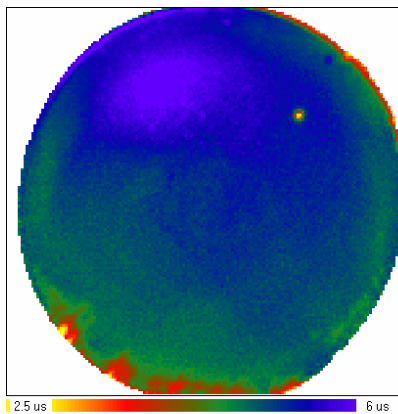
☀ Contacts and polarization of sample under bias involve additional problems. Microwave methods are free of contact problems, thus, enabling one to examine the decay temperature variations in order to extract the activation energy of the recombination and trapping centers, to correlate with parameters estimated by electrical methods as DLTS.

☀ The non-invasive contact-less methods can be implemented by using distant measurements, thus, can be applied to control the parameters of detector material just after the irradiation or even during irradiation.

# Analyser of the recombination parameters

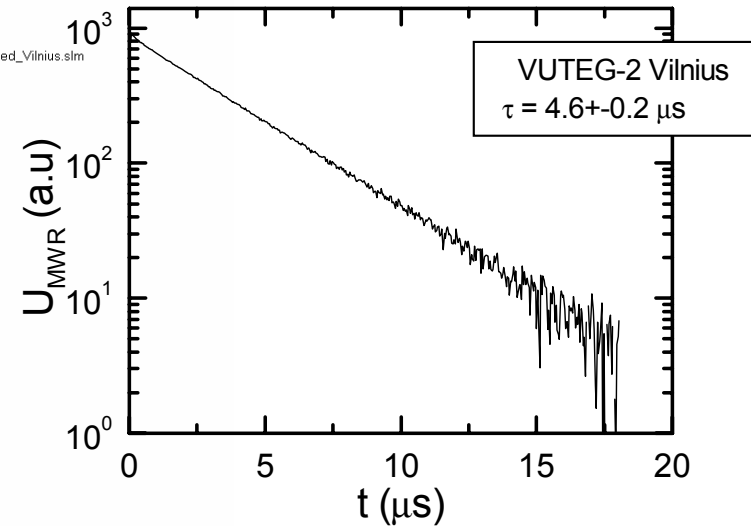


# Round Robin calibration of the MWR instruments by using Ge, Si



Filename: \\HPSERVER301\User\Menole\110\_oxidized\_Vilnius.slm  
 Comment: after oxidation Vilnius 110 Si  
 Date/Time: 19.07.2005 09:53  
 Operator: MM  
 Sample: 110 Vilnius  
 Raster: 500 um  
 Size: 3 inch  
 Scanradius: 38.05 mm, 37.29 mm  
 u-PCD  
 Lifetime:  
**Average: 5.053 us**  
**Median: 5.0528 us**  
 Deviation: 8.965 %  
 Minimum: 1.803 us  
 Maximum: 6.58 us

Time Range: 0.1 ms  
 Time Cursor: Auto  
 Sensitivity: 100 mV  
 Averaging: 64  
 MW Freq.: 10.489 GHz  
 Laser Power: 120 E10  
 Pulse Width: 200 ns  
 Bias Lamp Power: 6 mSun  
 Laser Wavelength: 904 nm  
 Head Height: 0 mm



*Si Phoenixon (Germany),*

*Si, Ge Phoenixon-Amecon (IMEC, Belgium),*

*Si, Ge Semilab WT-85X (Umicore, Belgium)*

*Si, Ge VUTEG-2 Vilnius*

# ***Samples and irradiations***

## **☀ *Samples investigated for inter-instrument carrier lifetime calibration:***

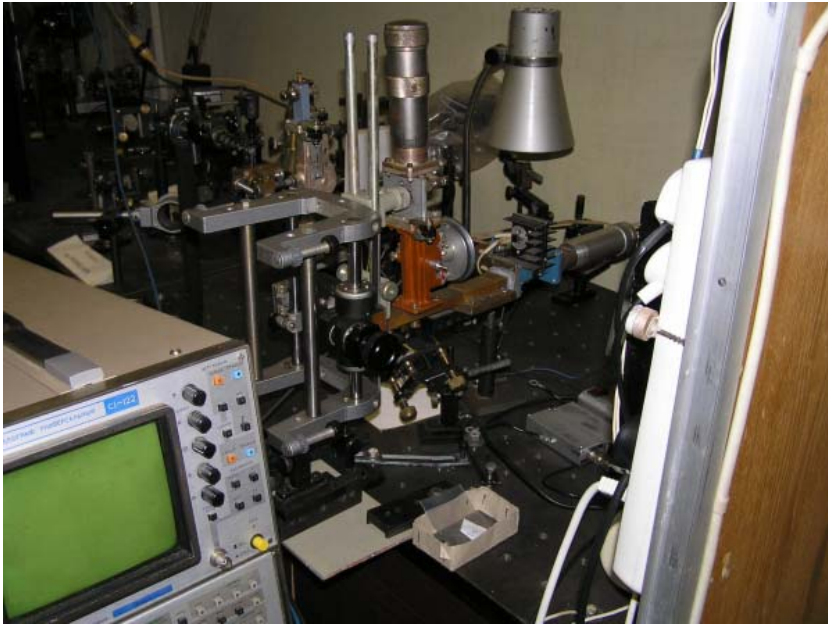
- I.1. MCZ Si sample  $20 \times 5 \times 5 \text{ mm}^3$  with two surfaces polished. This sample of about 6 kOhm cm resistivity is mounted with load resistor for simultaneous control of contact photoconductivity.
- I.2. Phosphorous doped Cz Si  $20 \times 5 \times 5 \text{ mm}^3$  sample with two surfaces polished.
- I.3. Phosphorous doped Cz Si 5 mm thick half-wafer with polished surfaces.
- I.4. Borum doped Cz Si Cz Si  $5 \times 5 \times 5 \text{ mm}^3$  sample with two surfaces polished.
- I.5. Borum doped Cz Si 5 mm thick half-wafer with polished surfaces.
- I.6. MCZ n-Si wafer piece of  $20 \times 20 \times 0.28 \text{ mm}^3$  dimensions. Surfaces are passivated by thermal oxidation.
- I.7. N-type Ge 352-3 wafer of 500  $\mu\text{m}$  thickness with polished, varnish passivated surfaces.
- I.8. P-type Ge 327-4 wafer of 500  $\mu\text{m}$  thickness with polished, varnish passivated surfaces.

☀ high resistivity MCZ and FZ silicon wafers and diode structures

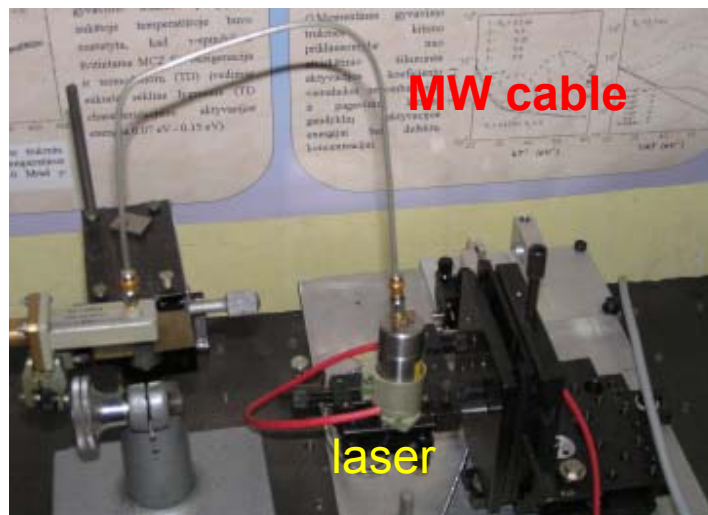
☀ irradiated by high energy electrons,  $\gamma$ -rays, and protons

Measurement instruments available at VU: MWA & MWR - slit antenna, MWR - coaxial needle-tip probe, DLS-82

MWA 10 GHZ probe



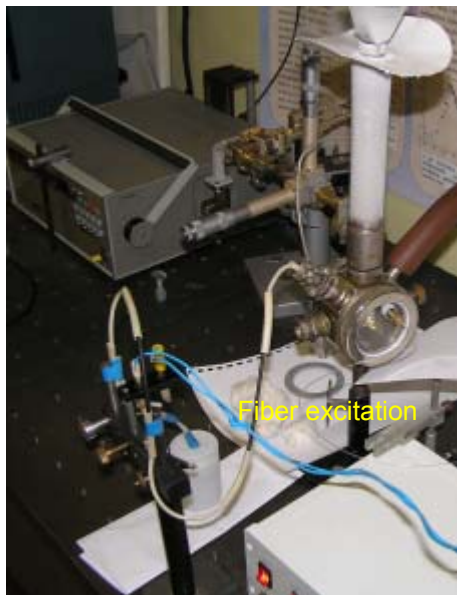
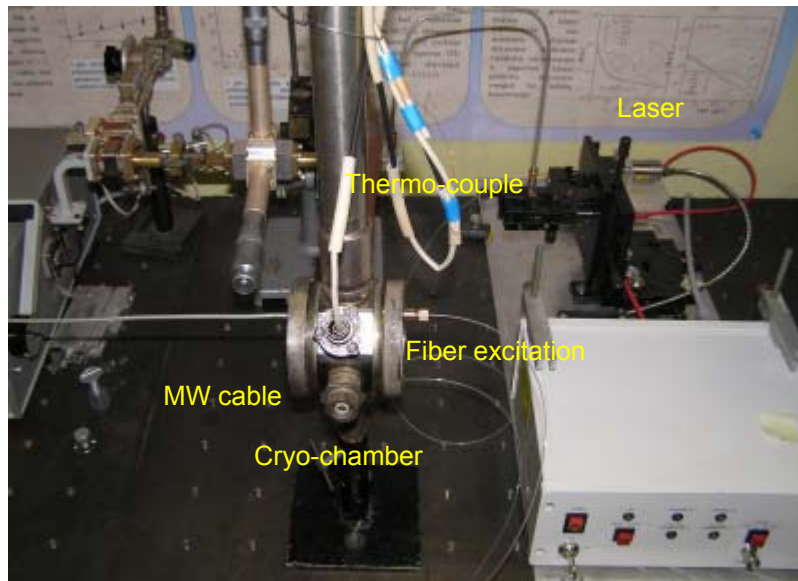
MWR 22 GHZ probe  
slit antenna probes



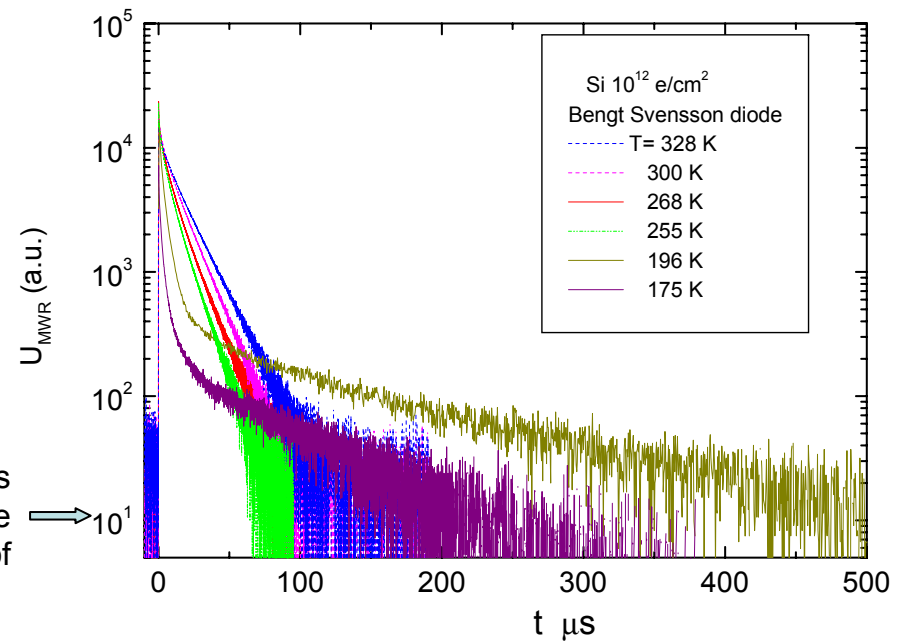
**Microwave coaxial  
needle-tip antenna probe**



# Cryogenic microwave needle tip -antenna probe integrated with the fiber excitation probe



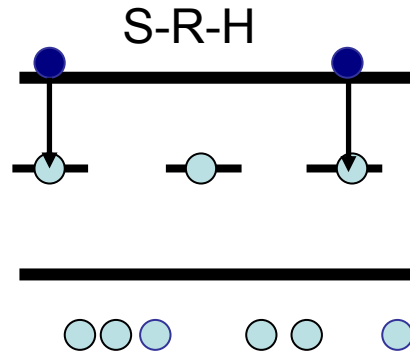
MWR transient variations with temperature in Si diode irradiated with electrons of fluence  $3 \cdot 10^{12} \text{ e/cm}^2$





## Dominant single level

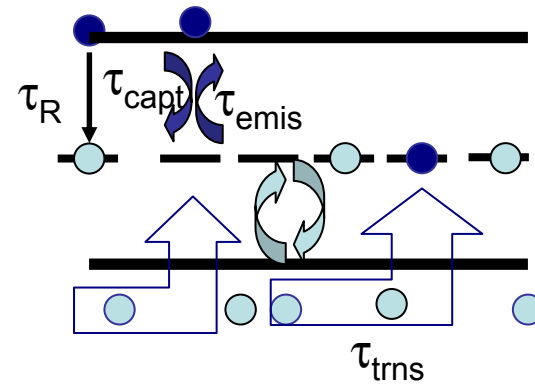
Low defect concentration



Carrier pair decay lifetime

High defect density

Blackmore recombination-trapping



Different e & h decay lifetimes,  
while the effective lifetime is the longest of

$$\tau_{\text{capt}}, \tau_{\text{trns}}, \tau_{\text{emis}}$$

$$\tau_{R, S-R-H} = [\tau_{\text{cp}}(n_0 + n_{\text{ex}} + N_C e^{-(E_c - E_m)/kT}) + \tau_{\text{cn}}(p_0 + n_{\text{ex}} + N_V e^{-(E_m - E_v)/kT})] / [n_0 + p_0 + n_{\text{ex}}]$$

$$\tau_{g, S-R-H} = [\tau_{\text{cp}} N_C e^{-(E_c - E_m)/kT} + \tau_{\text{cn}} N_V e^{-(E_m - E_v)/kT}]$$

$$\tau_{g, S-R-H} \gg \tau_{R, S-R-H}$$

$$s_{R, S-R-H} = s_n s_p [n_{0s} + p_{0s} + n_{\text{exs}}] / [s_n (n_{0s} + n_{\text{exs}} + N_{\text{it},c} e^{-(E_c - E_{\text{it}})/kT}) + s_p (p_0 + n_{\text{ex}} + N_{\text{vit}} e^{-(E_{\text{it}} - E_v)/kT})]$$

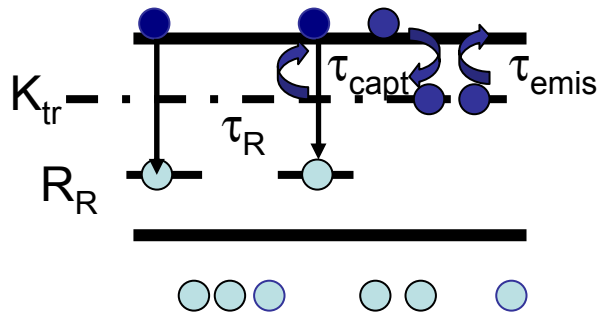
$$s_{g, S-R-H} = s_n s_p / [s_n N_{\text{it},c} e^{-(E_c - E_{\text{it}})/kT} + s_p N_{\text{vit}} e^{-(E_{\text{it}} - E_v)/kT}]$$

$$s_{g, S-R-H} \ll s_{R, S-R-H}$$

$$s_{n,p} = \sigma_{n,p} s v N_{\text{it}} = \sigma_{n,p} s v kT D_{\text{it}}$$

# System of two competing levels

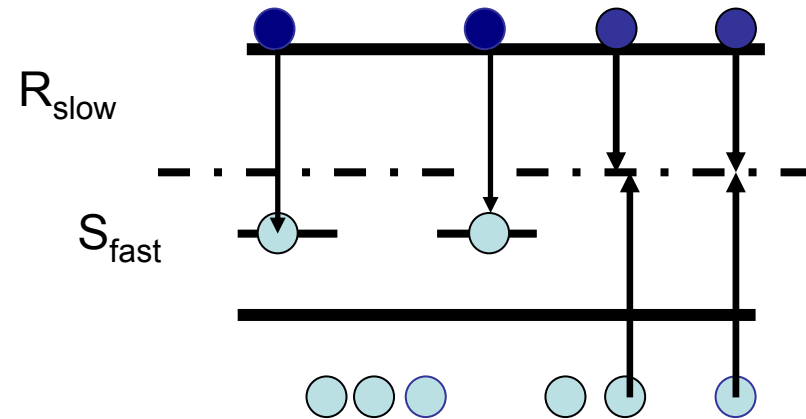
**System of recombination-trapping centers  
Ryvkin' model**



**Carrier decay instantaneous lifetime**

$$\tau_{inst} = \tau_R K_{tr} \approx \tau_R (1 + \tau_{gen} / \tau_{capt})$$

**System of recombination centers  
with different rates Lashkarev' model**

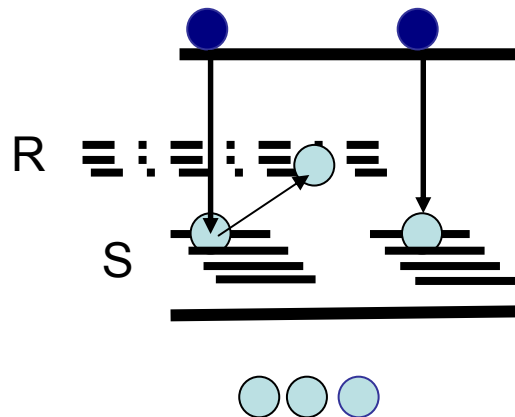


**Carrier decay instantaneous lifetime**

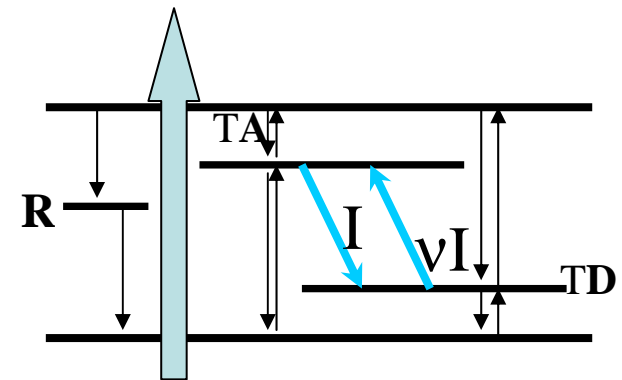
$$\tau_{inst} = - n / (dn/dt) \approx (A_S e^{-t/\tau_S} + A_R e^{-t/\tau_R}) / (\tau_S^{-1} A_S e^{-t/\tau_S} + \tau_S^{-1} A_R e^{-t/\tau_R})$$

# Systems of competing levels

**Systems of recombination centers**  
*Rose' model*



**Systems of recombination centers**  
W.M.Chen, B.Monemar, E.Janzen, J.L.Lindstrom & *Watts' model*

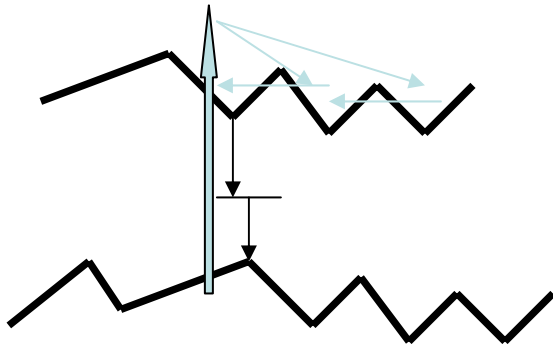


**Inter-trap recombination**

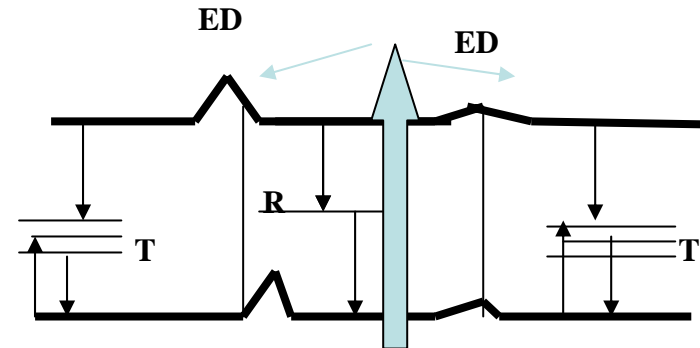
K.Takarabe, P.T.Landsberg, J.K.Liakos. Semic. Sc.Techn.(1997)  
W.M.Chen, B.Monemar, E.Janzen, J.L.Lindstrom. Phys.Rev.Lett. (1991)

**Carrier decay instantaneous lifetime**  
**photoconductivity quenching etc. qualitative analysis**

# More complicated recombination-trapping processes

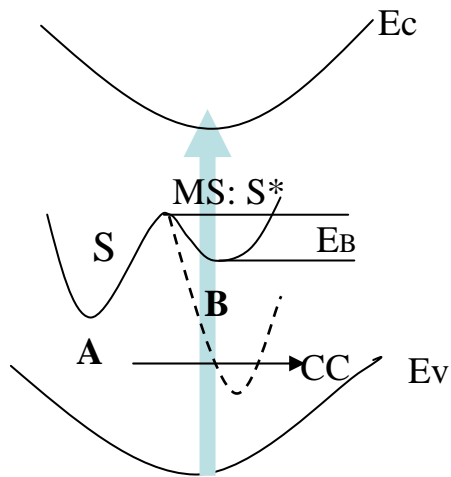


Carrier escape and motion barriers

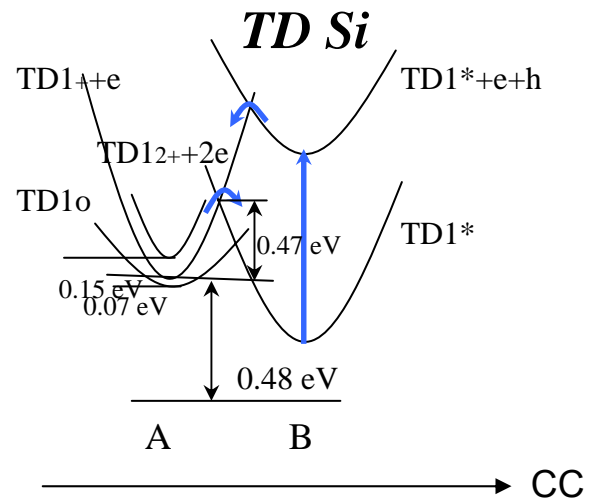


Extended defects: clusters,  $\text{SiO}_x$  precipitates, disorder etc.

G.Pfister,H.Sher Adv.Phys1978), P.T.Landsberg. Rec. Semic.(1991),  
S.Havlin, D.Ben-Avraham. Adv. Phys. (2002)



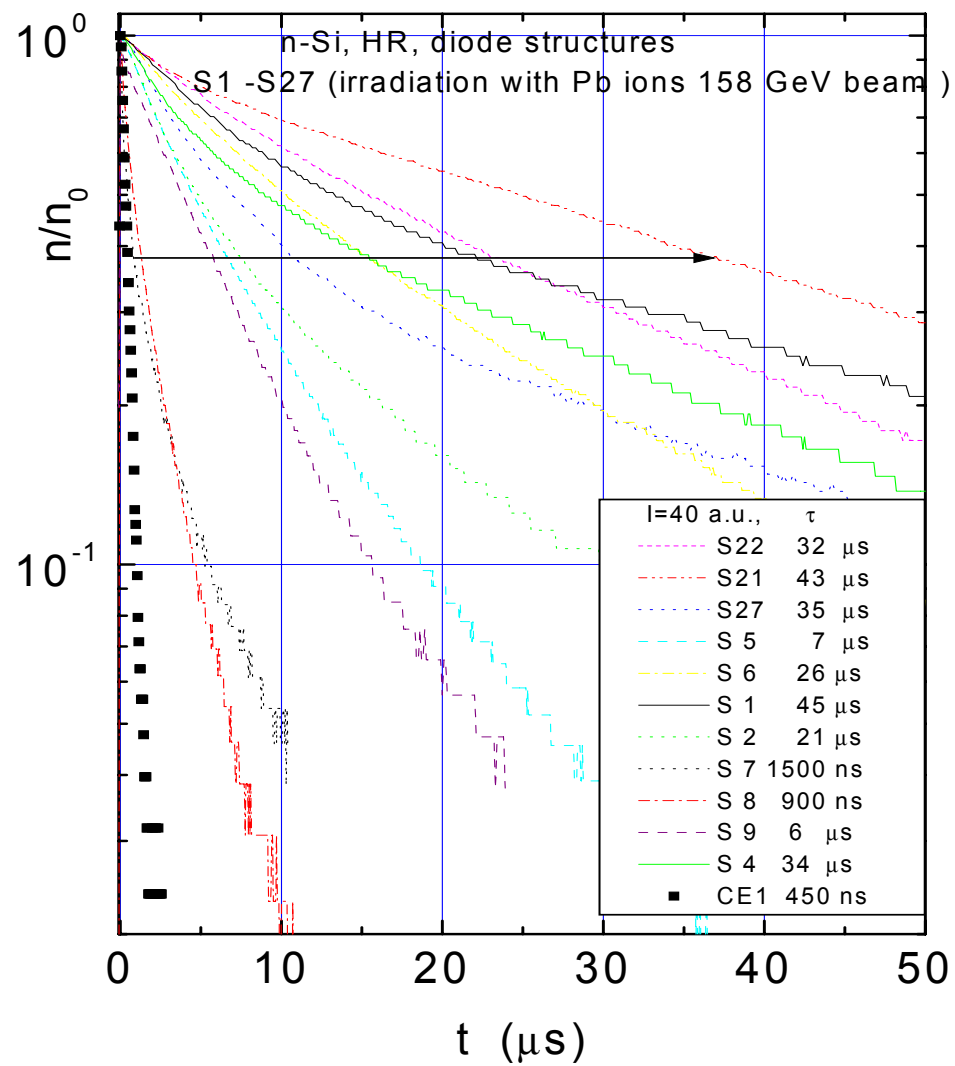
Metastable centres V-O, TD, etc.



G.Watkins SST(1991)  
A.Chantre Appl.Ph.A(1989)

# Carrier recombination

☀ Recombination in the heavy irradiated material (nearly mono-exponential transients)



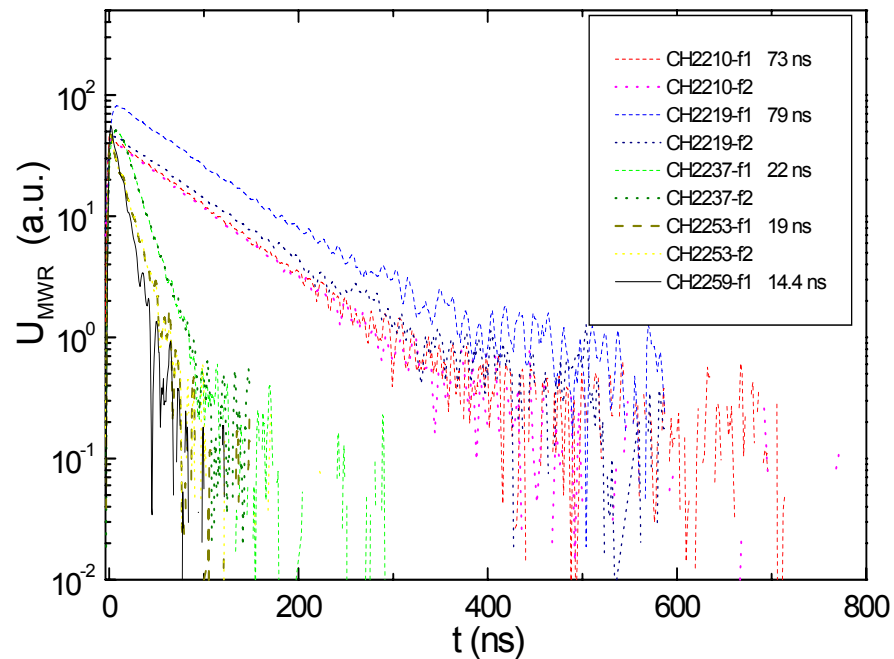
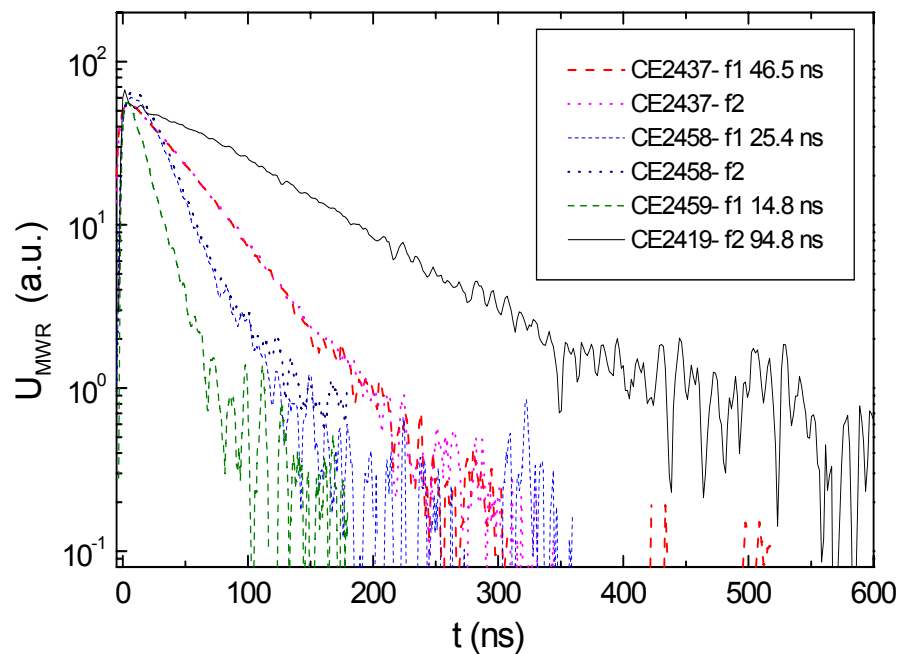
## Carrier recombination

Excess carrier decay transients in proton irradiated diodes.  
Material: Wacker FZ Si,  $\langle 100 \rangle$ ,  $6\text{k}\Omega\text{ cm}$

Diodes processed:

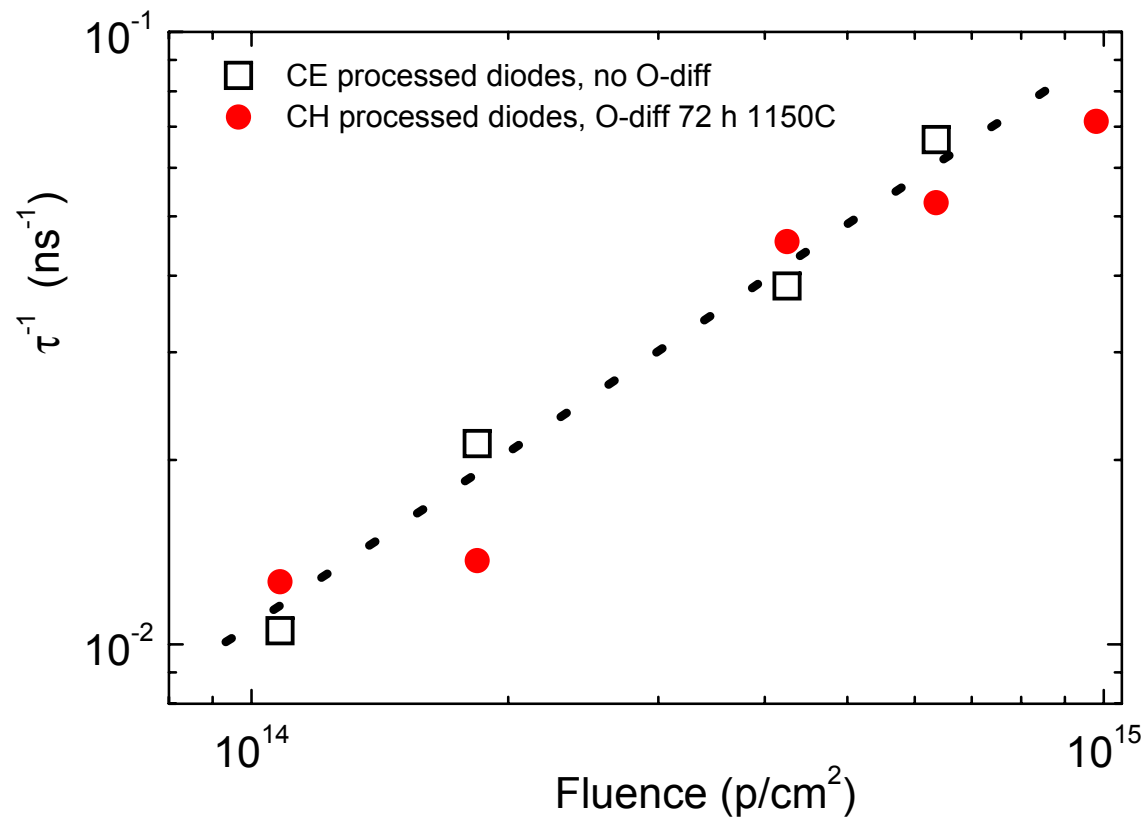
CIS CE O-diff no

CIS CH O-diff 75hN2 1150C





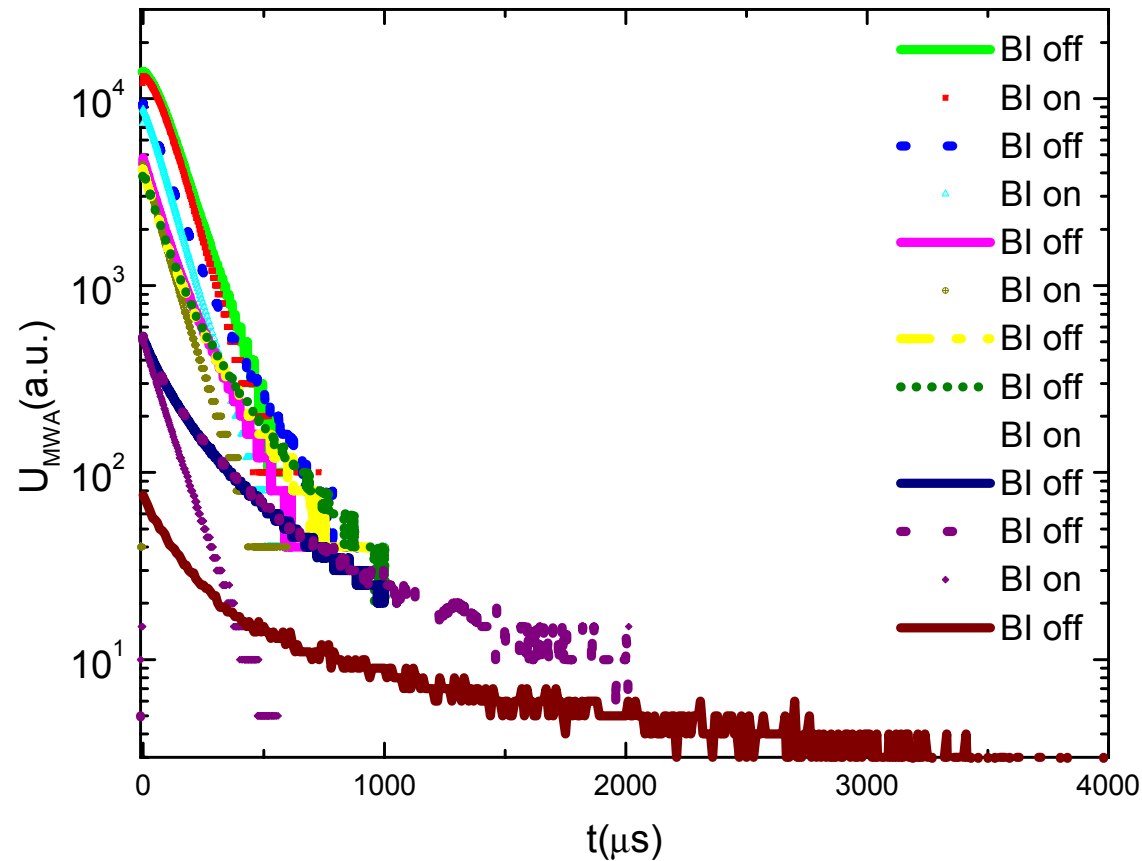
## Carrier recombination



Decay lifetime dependence on irradiation fluence

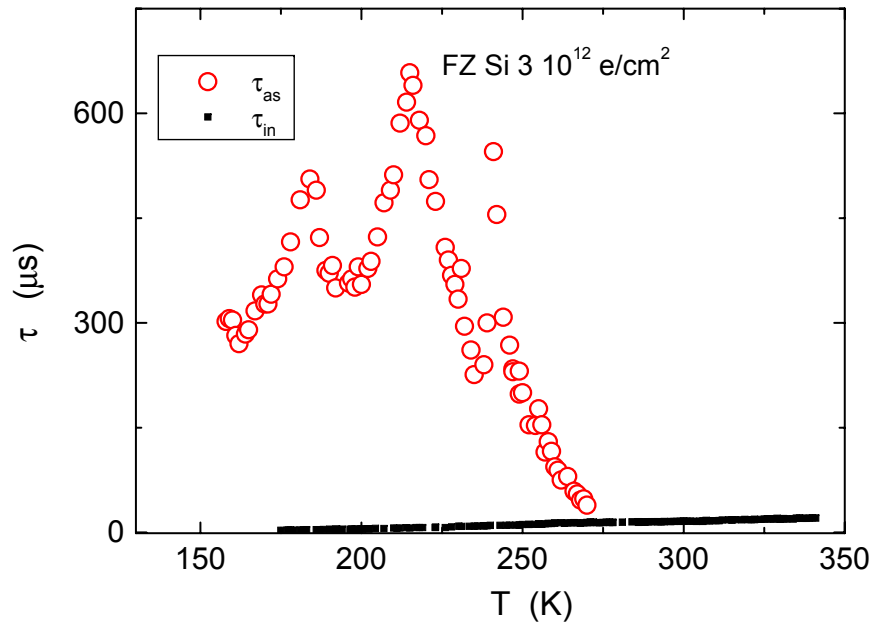
## Carrier recombination and trapping

☀ Recombination (fast) and trapping (slow) constituents within transients of microwave absorption by free carriers (MWA) have been distinguished by combining analyses of the excess carrier decays dependent on the excitation intensity and bias illumination (BI).

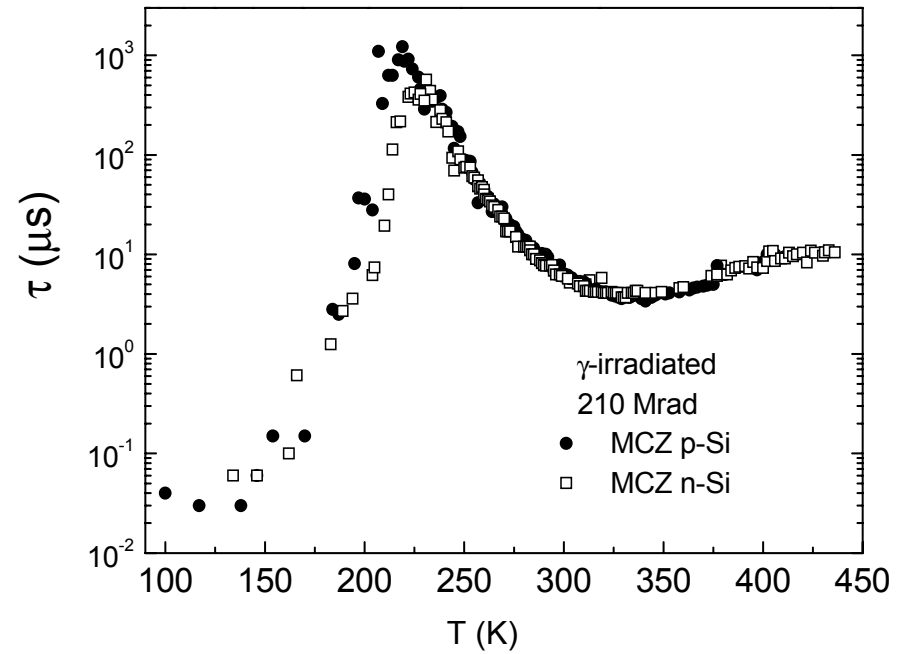


Excess carrier decay temperature variations

MWR coaxial needle-tip probe  
e-irradiated FZ Si

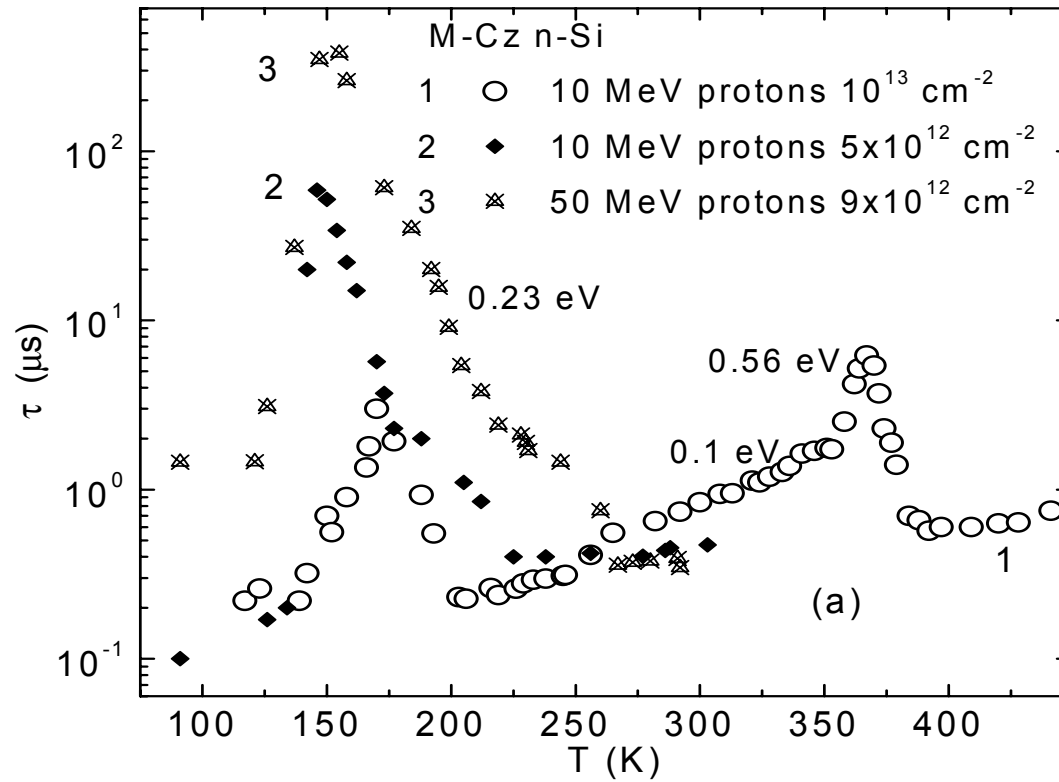


MWA slit antenna  
 $\gamma$ -irradiated MCZ Si

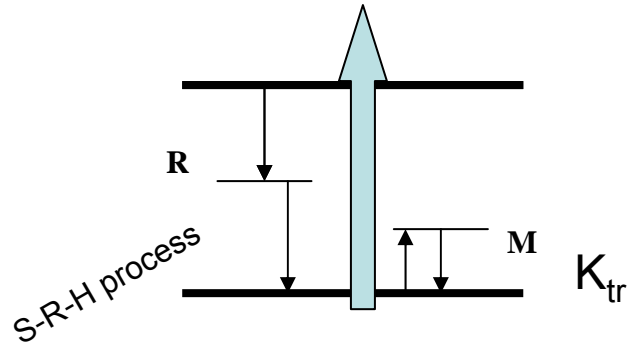


Excess carrier decay temperature variations

MWR proton-irradiated FZ Si



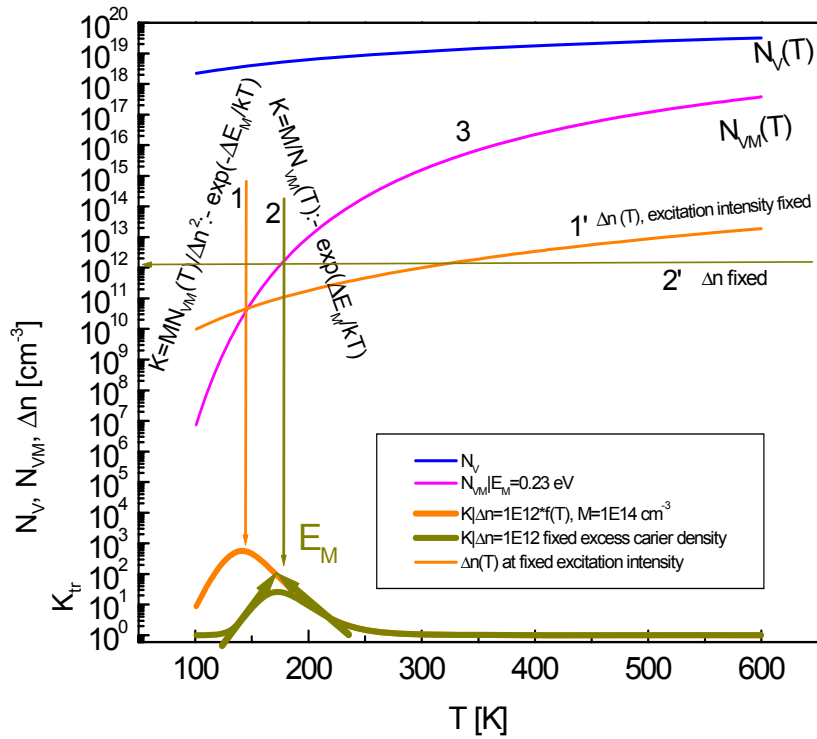
## Qualitative simulation of the temperature dependent lifetime variations



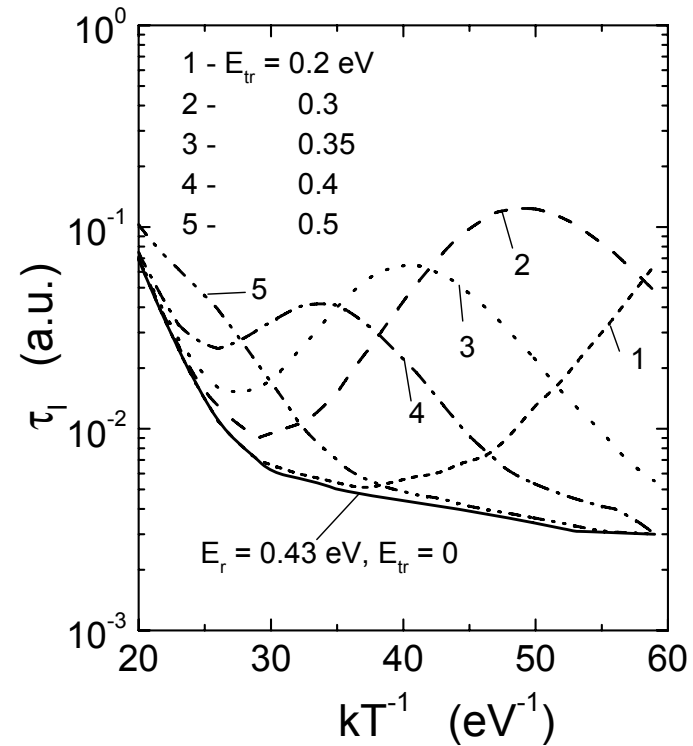
$$\tau_{inst} = \tau_R K_{tr} \quad (1),$$

$$K_{tr} = [1 + M N_{VM} / (N_{VM} + \Delta n)^2] \quad (2)$$

$$N_{VM} = N_V \exp(-\Delta E_M / kT)$$



Variation of trapping coefficient  $K_{tr}$  with temperature, and formation of lifetime extrema at either fixed excess carrier density or for invariable excitation intensity



Variation of instantaneous lifetime with trap level position vs. inverse thermal activation factor at simultaneous recombination and trapping

## Comparison with DLTS data in e-irradiated diodes

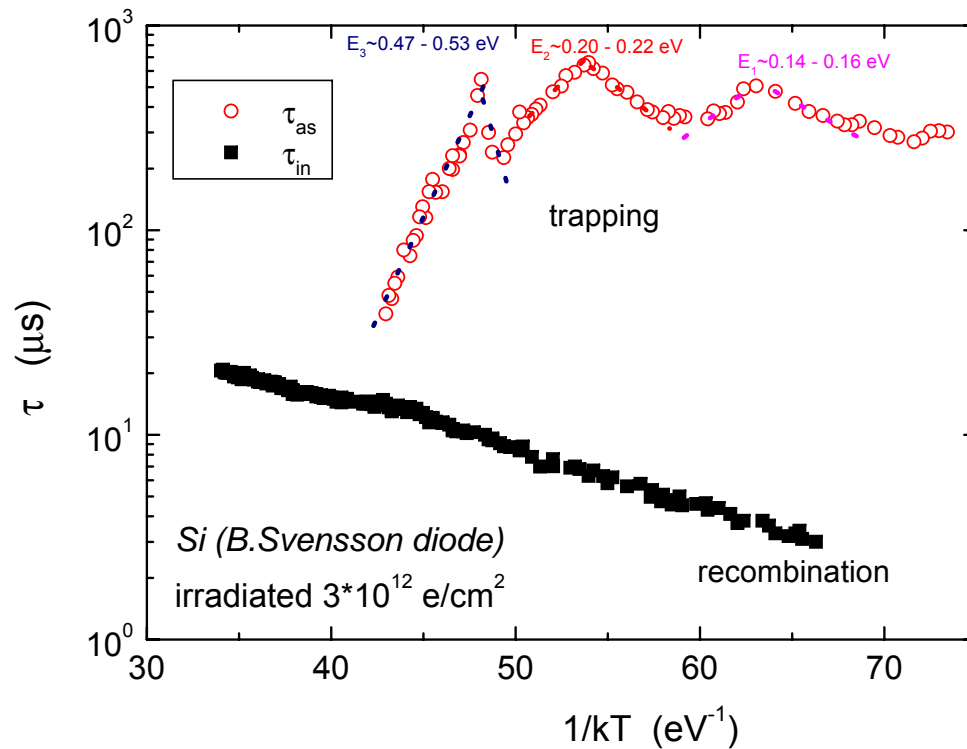


Fig. 1. Level activation energy determined by  $\tau$  (T) characteristics in Si diode irradiated with electrons of fluence of  $3 \cdot 10^{12} \text{ e/cm}^2$  by employing MWR

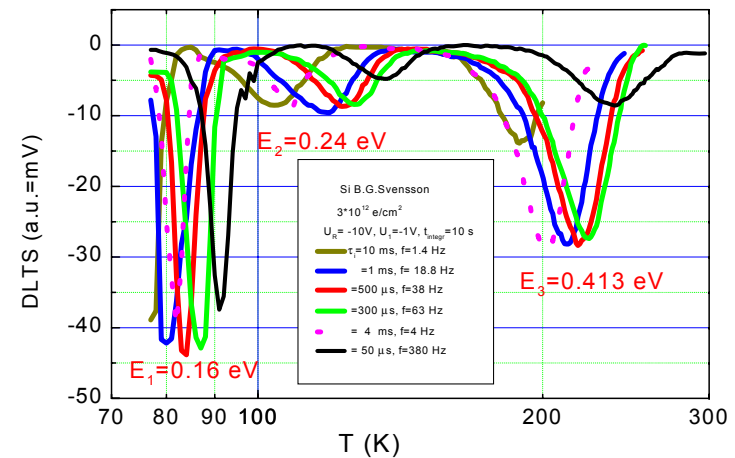
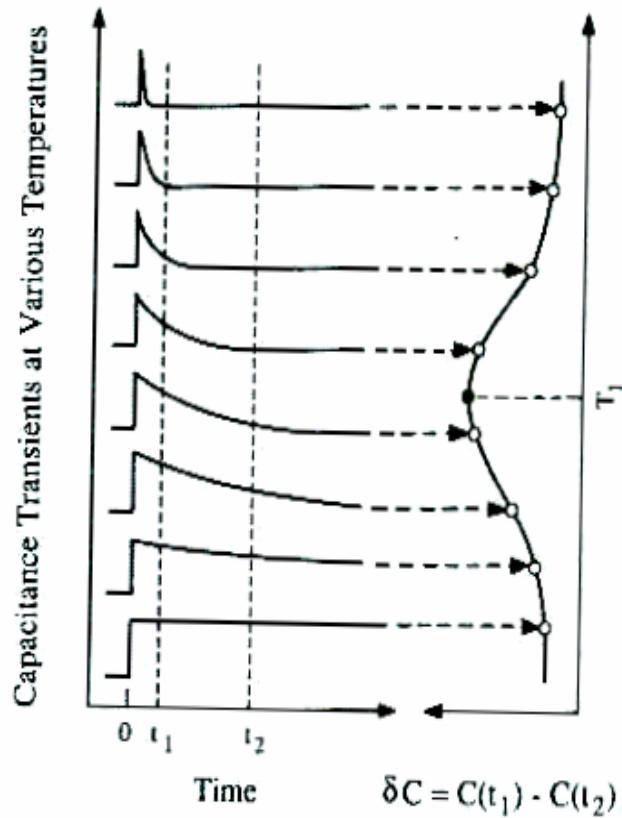


Fig. 2. Capacitance DLTS spectra measured in Si diode irradiated with electrons of fluence of  $3 \cdot 10^{12} \text{ e/cm}^2$  by employing the temperature scan regime for different lock-in frequencies.

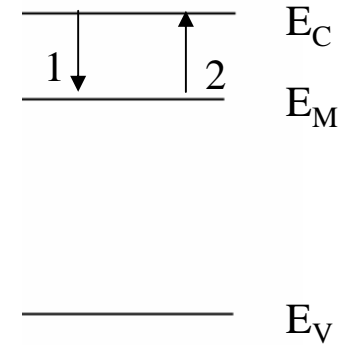


# DLTS



I -  $T > T_1$

II -  $T < T_1$



$$1 \quad \tau_M = 1/\gamma_{nM}(M-m)$$

$$2 \quad \tau_N = 1/\gamma_{nM}N_{CM}$$

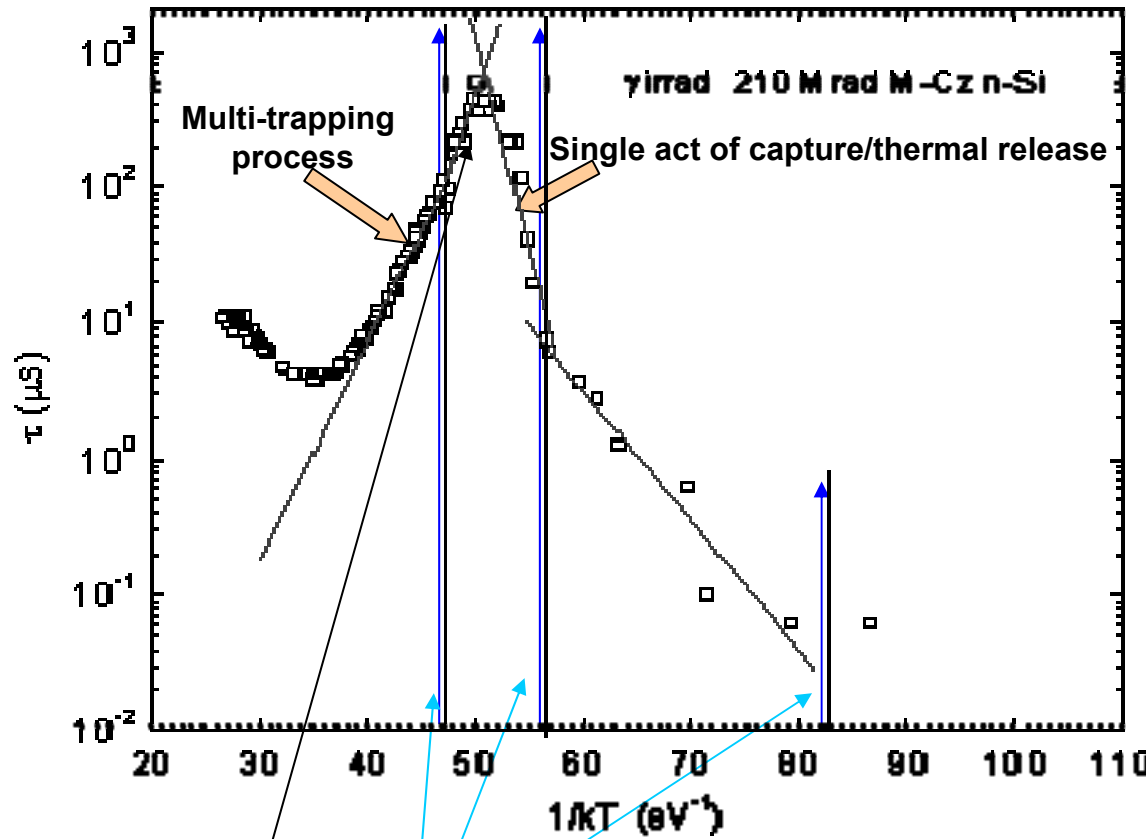
$$\Theta_I = 1/[\gamma_{nM}N_{CM} + \gamma_{nM}(M-m)]$$

$$\Theta_{II} = 1/[\gamma_{nM}N_{CM}]$$

Fig. 7.11 Implementation of a rate window by a double boxcar integrator. The output is the average difference of the capacitance amplitudes at the sampling times  $t_1$  and  $t_2$ . Reprinted with permission after Miller et al.<sup>[55]</sup>

Precise simulation of the temperature dependent lifetime variations correlating with DLTS peaks – J.Vaitkus' method

Using ratio  $\theta_{II} / \tau_{asympt}$  an activation energy  $E_M$  of  $\gamma_{nM}$  or  $\tau_R$ , or combinations of  $\gamma_{nM}$ ,  $n_0$ ,  $\tau_R$  and  $N_{CM}$  parameters can be extracted



DLTS	M-Cz-n-Si		
T, K	$\Delta(1/kT)$	$\Delta E$ , eV	$\delta$ , eV
246	40-47	$0,368 \pm 0.005$	-0.17
	47-50	$0.556 \pm 0.079$	
205	50-57	$0.635 \pm 0.004$	0.42
	58-78	$0.218 \pm 0.026$	
140	58-80	$0.218 \pm 0.026$	0.22
	80-87	( n/a	

## Summary

☀ MWR instrumentation and regimes are tested, models adjusted, software for analysis made up.

☀ tentative examination of recombination characteristics dependent on fluence and particle species, by MWR using  $\tau(T)$ ,  $I_{\text{exc}}$ ,  $\lambda_{\text{exc}}$ , BI are carried out;  $\tau_{\text{as}}(T)$  variations are correlated with those determined by DLTS technique.

☀ activation factors of trapping (release) centers  $E_1 = 0.14 - 0.16$  eV,  $E_2 = 0.23$  eV and  $E_3 = 0.48$  eV, have been evaluated in e-irradiated FZ Si diode from carrier lifetime variations with temperature in the range of 140 → 350 K. These trap activation energy values, measured by MWR using  $\tau(T)$ , are in agreement with those determined by DLTS technique.

☀ in  $\gamma$ -rays irradiated MCZ Si, the activation energy values of trapping and recombination ( $E_M$  and  $E_R$ ) centers were obtained as follows:  $E_1 = 0.14$  eV,  $E_2 = 0.28 - 0.30$  eV,  $E_3 = 0.38$  eV, and  $E_4 = 0.48 - 0.56$  eV, by MWA using  $\tau(T)$ .

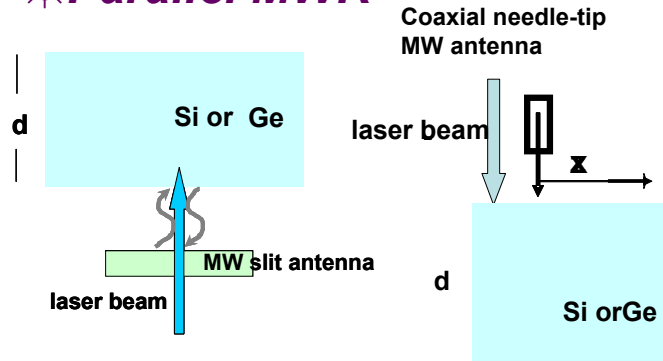
☀ Correlating DLTS and MWR transients, additional information about the centre can be extracted concerning the type of the center, capture barrier etc

**Thank You for attention!**

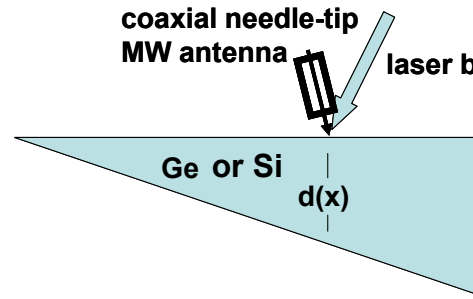
Perspective development of the MW techniques  
for:

- estimation of carrier transport parameters

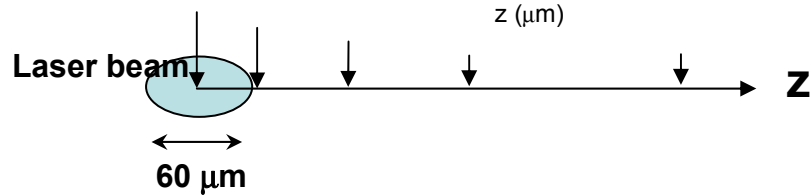
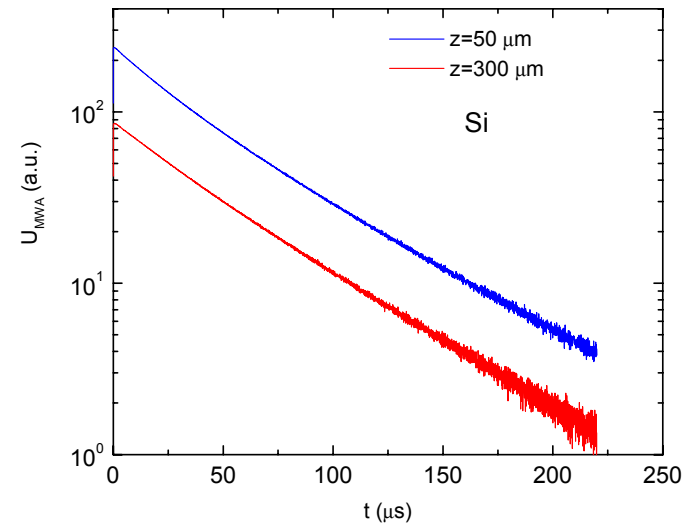
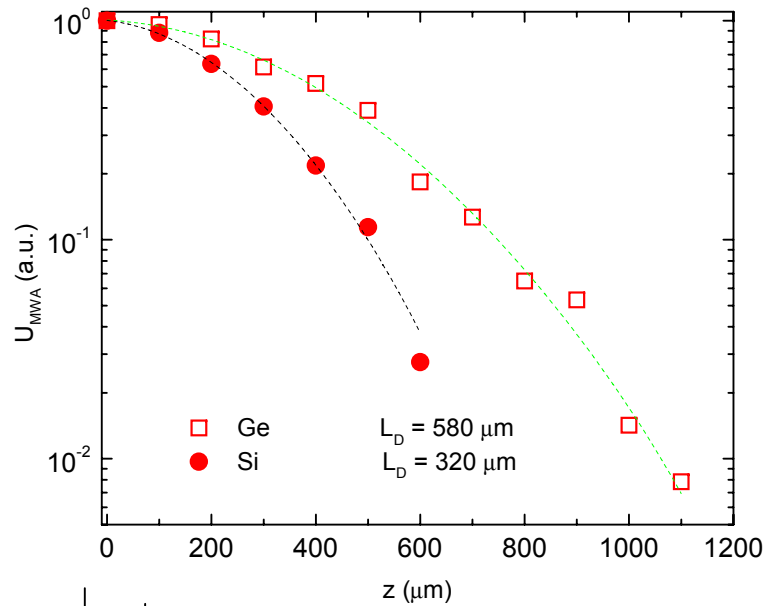
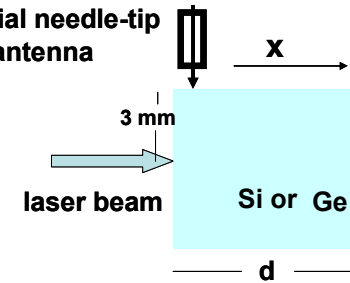
☀ **Parallel MWR**



☀ **Oblique MWR**



☀ **Perpendicular MWR**



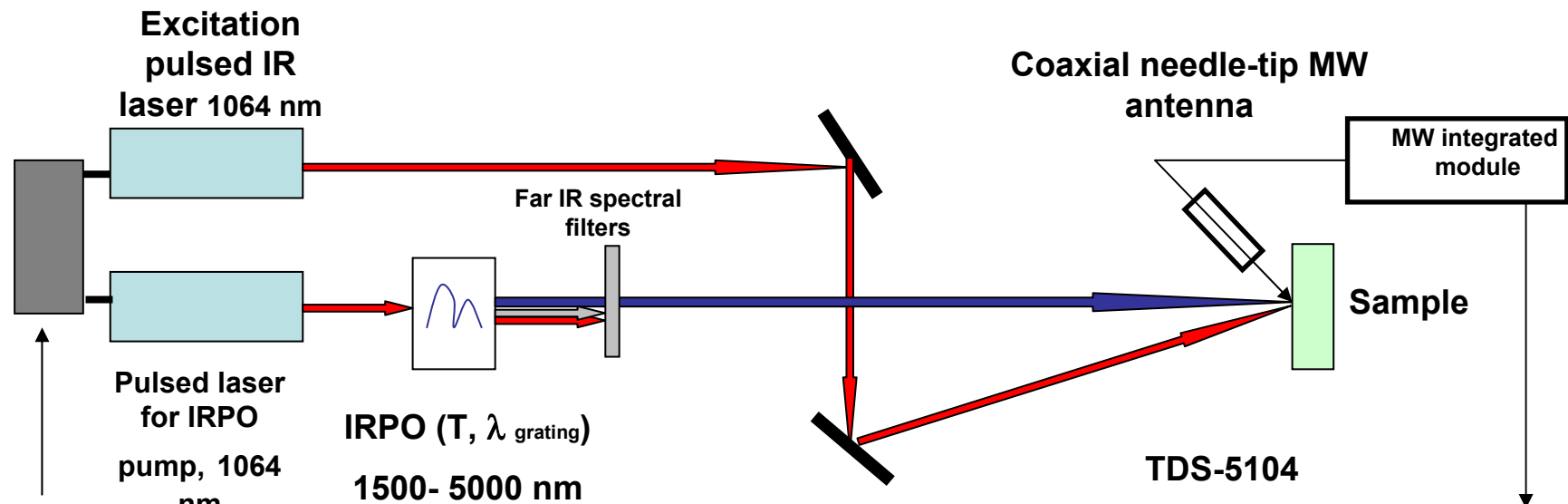
$$L_{\min} = \sqrt{D_{\min} \tau_R}$$

$$D \approx 67 \text{ cm}^2/\text{s} \quad \text{p-Ge}$$

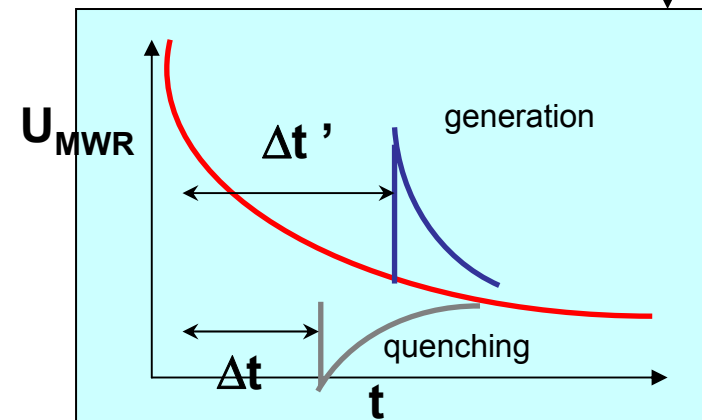
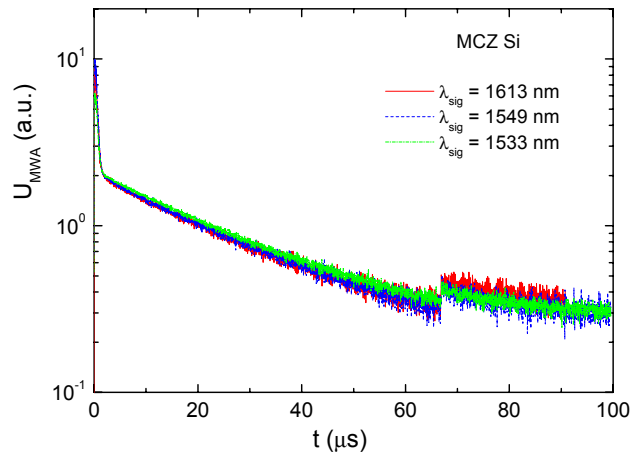
$$D \approx 21 \text{ cm}^2/\text{s} \quad \text{p-Si}$$

*Perspective development of the MW techniques for:*

- estimation of trap spectral parameters



Electronic pulse timing & shift ( $\Delta t$ ) system

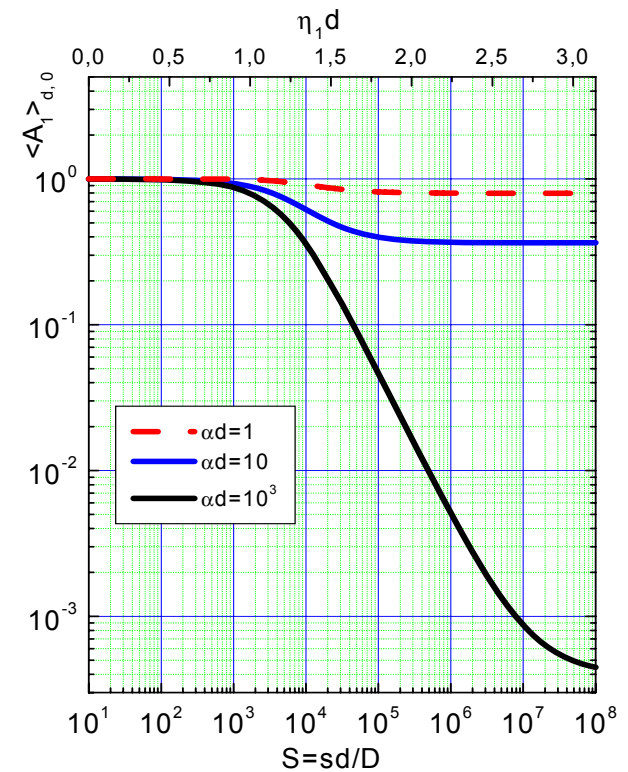
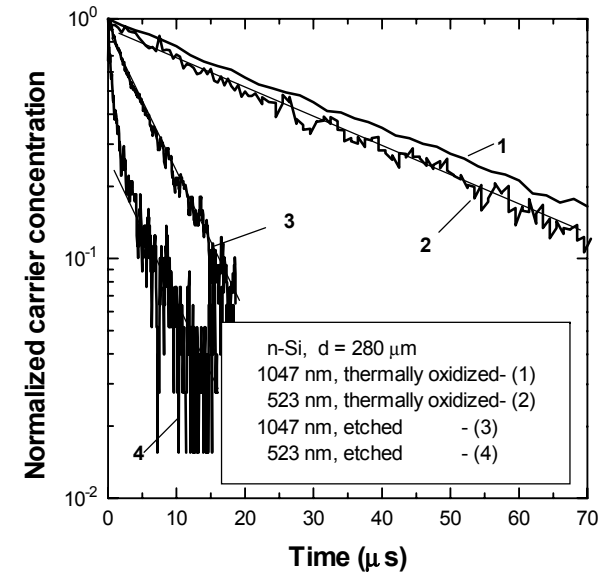
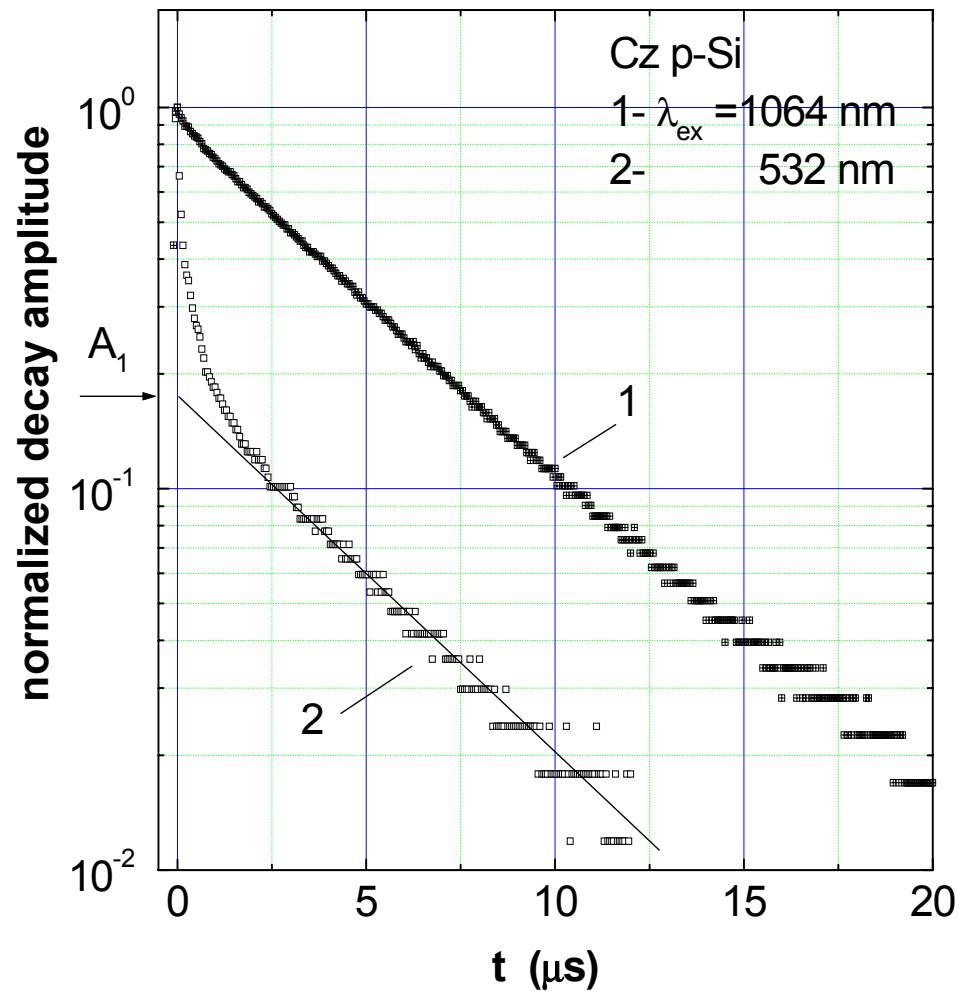


# Carrier recombination in the bulk and at surface

☀ Transitional and main decay mode constituents within transients.

Surface and bulk recombination parameters can be separated

by varying excitation domain.  $\frac{\langle n(t) \rangle_d}{\langle n(0) \rangle_d} = \sum_{m=1}^{\infty} A_m(\eta_m d, \alpha d) e^{-\frac{t}{\tau_m}} e^{-\frac{t}{\tau_b}}$





## Carrier decay/trapping parameters

### DLTS

$$e \sim 1/\tau_e = \sigma v N_{C,Vm} = e^{|E_c, v - E_m|/kT} / \sigma v N_{C,V}$$

### MWR

$$\tau_{as} \sim \tau_e = 1/\sigma v N_{C,Vm} = e^{|E_c, v - E_m|/kT} / \sigma v N_{C,V}$$

I-V n+p junction - according to D.Schroder Sol.St.Phen. v.6&7 (1989) 383

$$I_F \sim I_{diff} = I_{sat} (e^{qV/kT} - 1) = qAN_c N_v e^{-E_g/kT} [D_p e^{\Delta E_g/kT} / N_D L_{peff} + D_n / N_A L_{neff}] (e^{qV/kT} - 1)$$

$$L_{n,p \text{ eff}} = L_{n,p} [1 + (s_r L_{n,p} / D_{n,p}) \tanh(d/L_{n,p})] / [(s_r L_{n,p} / D_{n,p}) + \tanh(d/L_{n,p})] \Big|_{d < L_n} \approx d [(s_r + D_n/d) / (s_r + d/\tau_R)];$$

$$L_{n,p} = (D_{n,p} \tau_R)^{1/2}$$

MWR  $\tau \sim \tau_R$  - monoexp;  $s_r \leftarrow A_1, \tau_{Reff}$ , 2-compon.

$$I_{Rev} \rightarrow I_{rev}(scr) + I_{rev}(qnr) = qn_i WA / \tau_{geff} + qAN_c N_v e^{-E_g/kT} [D_p e^{\Delta E_g/kT} / N_D L_{peff} + D_n / N_A L_{neff}]$$

$$\tau_{geff} = \tau_g / (1 + 2s_g \tau_g / r)$$

$$I_{Rev} |_{FD} \approx qn_i WA / \tau_{geff}$$

MWR  $\tau_{as} \sim \tau_e + \tau_{tr}$