

Automated Commissioning for the APS-U



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APS brightness will be increased by a factor of 500 after upgrade

- APS is an 1104 m-long synchrotron light source in operation since 1995
- APS operation was stopped in April 2023 for 1 year to perform an upgrade of its storage ring
 - Everything in the SR tunnel will be replaced with exception of rf cavities
 - Injectors are not being upgraded
- SR lattice is changed from 2-bend achromat to hybrid 7-bend achromat¹ with reverse dipoles^{2,3}
- 5-fold stronger quadrupoles and 7-fold stronger sextupoles

| Quantity | APS Now | APS MBA | | Units |
|----------------------------|-------------|-------------|-----------------|--------|
| | | Timing Mode | Brightness Mode | |
| Beam Energy | 7 | | 6 | GeV |
| Beam Current | 100 | | 200 | mA |
| Number of bunches | 24 | 48 | 324 | |
| Bunch Duration (rms) | 34 | 104 | 88 | ps |
| Energy Spread (rms) | 0.095 | 0.156 | 0.130 | % |
| Bunch Spacing | 153 | 77 | 11 | ns |
| Horizontal Emittance | 3100 | 32 | 42 | pm-rad |
| Emittance Ratio | 0.013 | 1 | 0.1 | |
| Horizontal Beam Size (rms) | 275 | 12.6 | 14.5 | μrad |
| Vertical Beam Size (rms) | 11 | 7.7 | 2.8 | μrad |
| Betatron Tune | 35.2, 19.27 | | 95.1, 36.1 | |
| Natural Chromaticity | -90, -43 | | -130, -122 | |

¹L. Farvacque et al., IPAC'13

²J. Delahaye and P. Potier, PAC'89

³A. Streun, NIM-A 737, 148

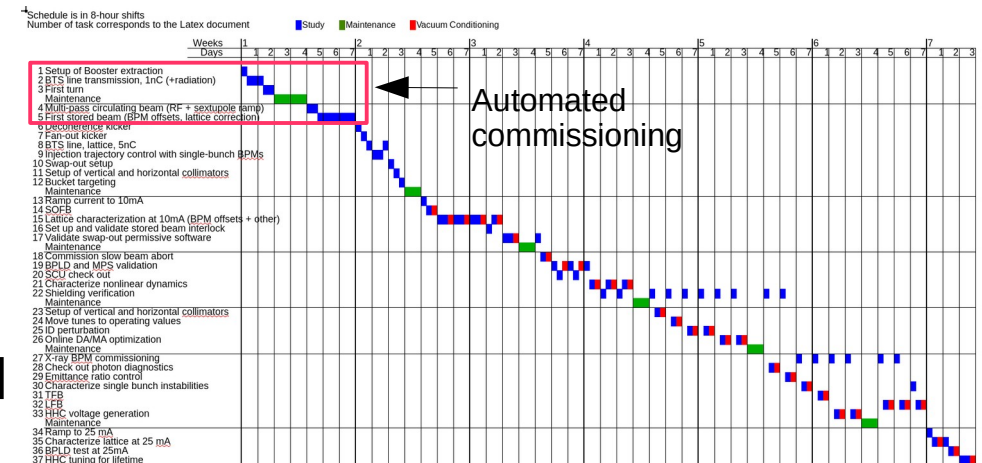
Automation is key to fast commissioning

- Total “dark time” length is 1 year; APS-U will have to be commissioned in 3 months
- We have extensively simulated lattice commissioning
 - Lattice commissioning is everything from first injection to lattice correction
 - Lattice commissioning is commissioning with low beam current – does not include bunch lengthening cavity, bunch-by-bunch feedbacks, etc.
- Simulations are crucial to identifying required commissioning steps and algorithms
 - Initial goal of simulations was to demonstrate that the actual commissioning is possible
 - Statistical plots later are typically based on commissioning simulation of 200 error sets
- Automated commissioning stemmed from automated commissioning simulations
- We see automation as one of main keys to fast commissioning

Automated commissioning covers only a small part

- APS-U commissioning is a multi-step process that will take 7 to 13 weeks and involve a lot of people
 - The result of the commissioning will be 50 mA operation with user acceptable parameters – lifetime, swap-out, orbit stability and control, IDs, etc
- Automated commissioning software will perform only a first few steps of the commissioning:
 - Transfer line, first turn correction, stored beam
 - Lattice correction
- The tasks covered by automated commissioning take the first week of the commissioning schedule
- I will describe steps that are used in this automated commissioning

APS-U commissioning plan



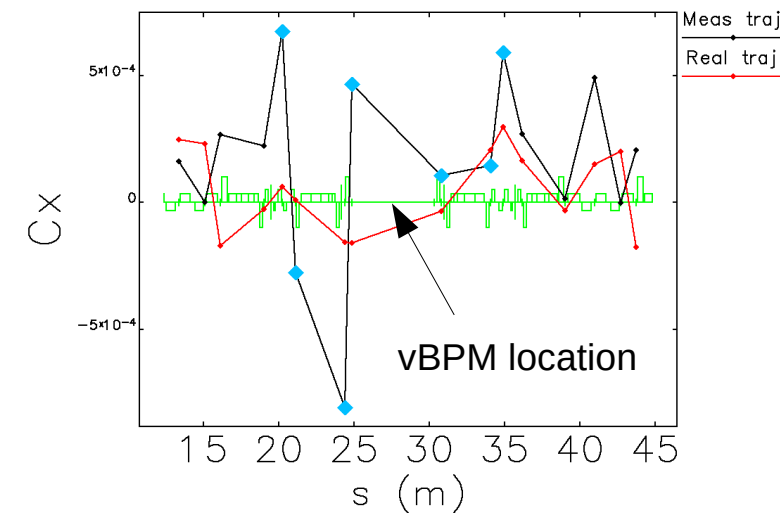
Major lattice commissioning steps

- Initial settings: lattice is set to (95.18, 36.23) instead of design (95.10, 36.10), sextupoles are turned off, RF turned off
 - BTS trajectory correction (including first SR sector)
 - First-turn trajectory threading
 - Global trajectory correction to get a few dozens of turns
 - RF is turned on
 - Sextupole ramp
 - Results in stored beam
 - Orbit correction
 - Lattice correction, coupling minimization
 - Coupling adjustment to 0.1 emittance ratio, tune shift to 0.10
- Many more sub-steps, will elaborate later

Virtual BPM is used in many cases

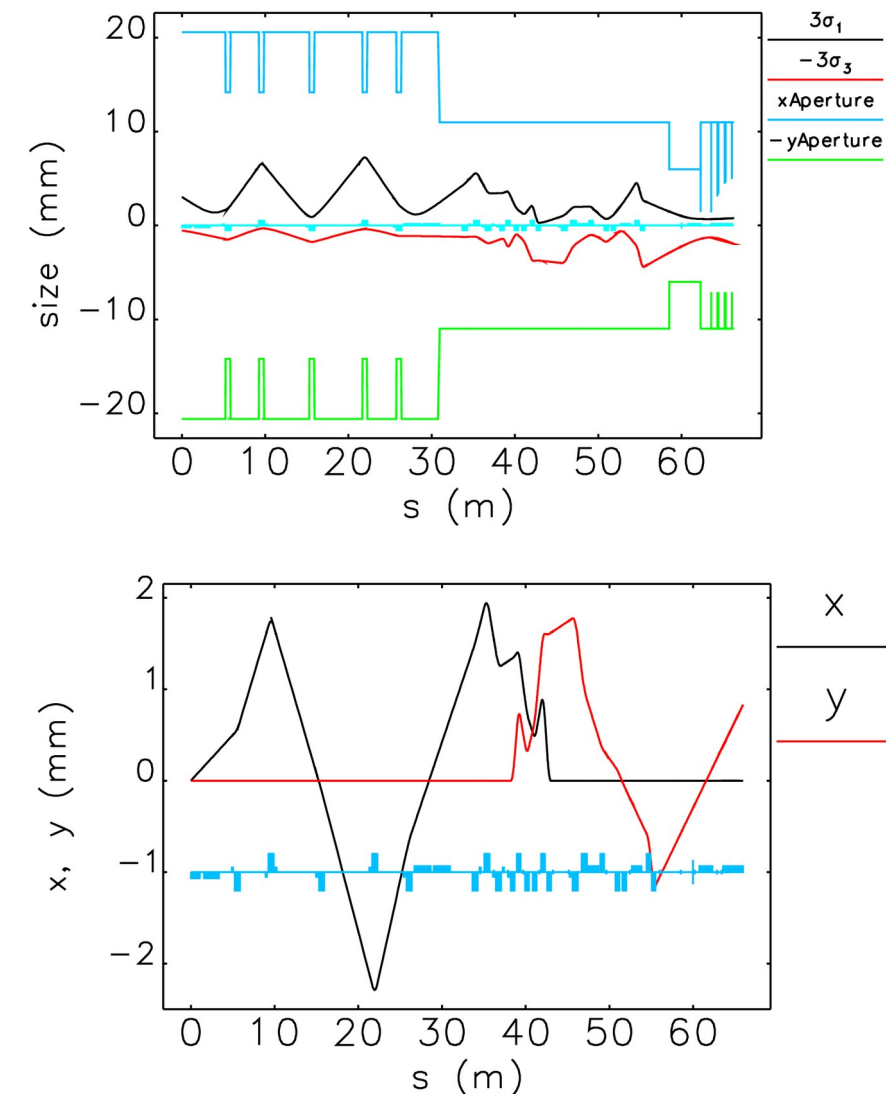
- vBPM-based threading is introduced because traditional corrector-to-BPM threading didn't always work
- Uses several real BPMs and ideal transfer matrices to derive position and angle at a location in the lattice (virtual BPM)
 - Takes lists of X and Y BPMs and their readings, returns coordinate vector (x, x', y, y')
- Uses a number of correctors upstream to correct position and angle on vBPM
- vBPM approach is used in:
 - Trajectory threading (in BTS and SR)
 - Injection coordinate corrections (into BTS, into SR)
 - Transmission optimization when threading fails to advance (in BTS and SR)
 - Equalizing end-of-first-turn coordinates to injection coordinates (in SR)

Large expected BPM offset errors (500 μm rms) in combination with very strong quadrupoles complicate trajectory correction



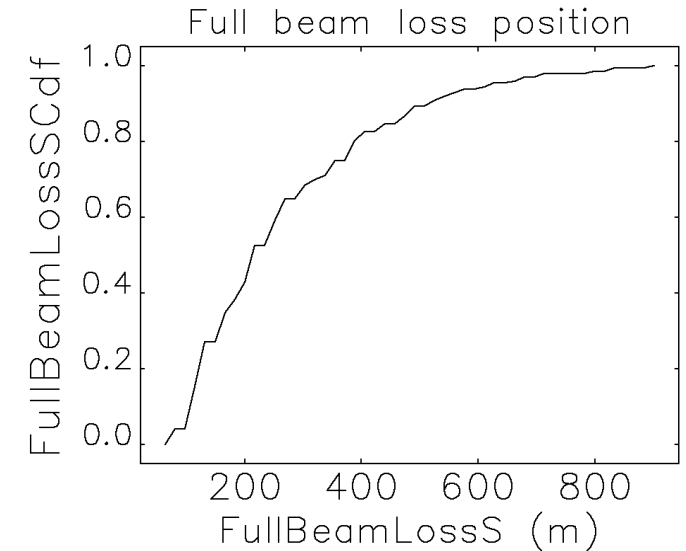
Booster-To-Storage ring (BTS) trajectory correction

- Exciting new BTS features: 2.86 mm full horizontal gap at the exit and emittance exchange
- Start with SR kickers turned off (pulse is 22 ns-long)
- Global trajectory correction in large-aperture old BTS part
- vBPM threading along the rest of BTS
 - If needed, transmission optimization
 - Maximizes BPM sum signal on first 2 SR BPMs
 - Results in beam reaching first 2 SR BPMs
- Turn kickers on and scan timing of each kicker
- vBPM correction on first 2 SR BPMs
 - The beam goes through the first SR sector
- BPM timing scan for the first SR sector



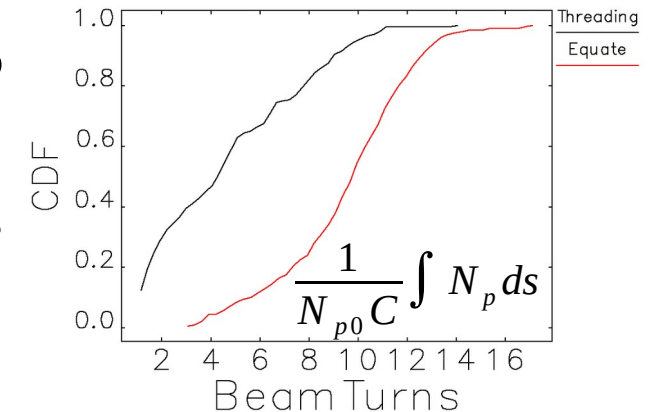
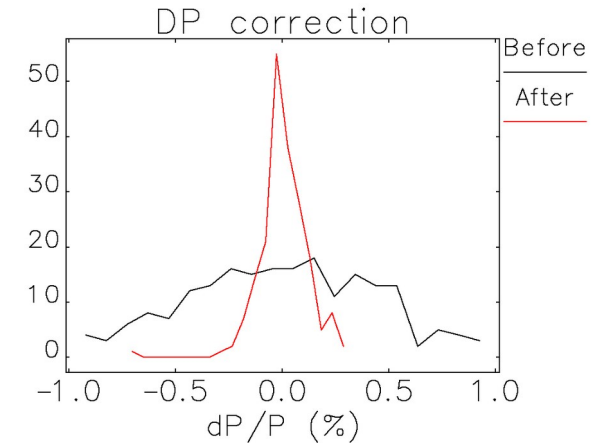
First-turn correction

- Correct injection coordinates
 - vBPM at SR entrance using BPMs of the first SR sector
 - Correction uses correctors in BTS and SR kickers
- vBPM threading along the ring
 - vBPMs placed in the middle of Insertion Device straight sections (smallest gaps, 40 straight sections)
 - Correction on a vBPM is performed using a number of H and V correctors upstream (usually 10 correctors per plane, SVD)
 - As beam transmission extends to next sector, runs BPM timing scan for that sector
 - Analyzes trajectory for bad BPMs on every correction iteration
 - Looks for spikes/zeros in position/sum signals
 - Compares expected trajectory change due to applied correctors with measured trajectory change and looks for spikes



First-turn correction (continued)

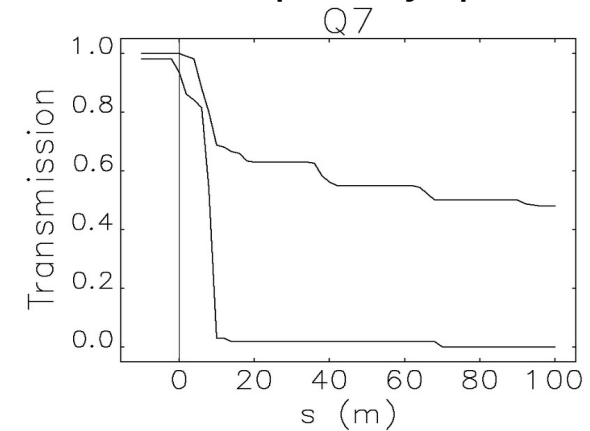
- Beam energy error is calculated using $\mathbf{x} \cdot \boldsymbol{\eta} / \boldsymbol{\eta} \cdot \boldsymbol{\eta}$ when the beam reaches half the ring
 - Booster extraction energy is adjusted
- If vBPM threading fails, uses optimization program to pass through a sector
 - vBPM failure could happen for very unlucky BPM offset error combination
- After first-turn threading is completed, the beam goes through ~5 turns
- Equalizing end-of-first-turn trajectory to injection trajectory allows to double transmission
- First-turn correction results in ~10 turns



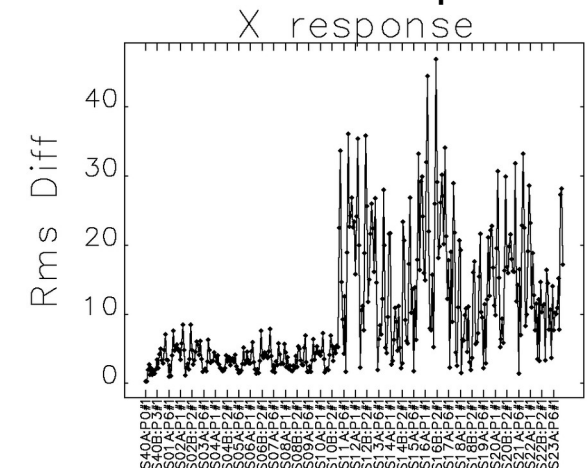
First-turn correction – extra steps

- Collect 10 repeated trajectories to look for bad BPMs based on trajectory noise
- Check corrector polarity one by one using correlation with ideal response (400 correctors per plane)
- Measure BPM offsets using trajectory, if requested
- If first-turn correction failed or transmission is below 80%, analyze for bad quadrupoles/obstructions:
 - Measure trajectory response using 6 correctors per plane in first sector (averaging needed), then abort
 - Manually review trajectory response, fix magnets/obstructions, restart the entire program
 - Detects a reversed quad within half a sector with 90% certainty

25th and 75th percentile transmission in case of reverse polarity quad



Rms response difference from ideal response



Tunnel shielding verification

- While first-turn correction studies are performed, user beamline upgrade work is suspended, because no personnel allowed on the experimental floor without shielding verification
- Shielding verification is dumping the injected beam at various locations and measuring radiation outside the tunnel
- Shielding verification will be performed after the first-turn correction is completed
 - Sextupoles are still off – the lattice is linear
 - Allows the beamline upgrade work to resume as early as possible

Global trajectory correction

- Trajectory/orbit correction is performed by a program with input parameters (among many)
 - “-measMode <traj|orbit> -correctionMode <traj|orbit>”
- “-measMode traj -correctionMode orbit” means quasi-closed orbit correction
- Loops over singular values and corrector configurations from small to large
- Every few iterations the following steps are performed:
 - Check for stored beam
 - Adjust injection coordinates towards closed orbit (-correctionMode orbit)
 - Adjust tunes
 - Adjust RF settings (phase and frequency)
 - Ramp sextupoles if requested

Getting to stored beam

- Global trajectory correction:

```
trajCorrection -measMode traj -correctionMode traj -targetBeamTurns 20
```

- Turns on RF and performs initial setup (Booster to SR phase scan)
- Measures and adjusts tunes (trajectory response-based, 0.05 rms accuracy)

- Quasi-closed orbit correction to increase number of turns:

```
trajCorrection -measMode traj -correctionMode orbit -targetBeamTurns 80
```

- Adjusts RF frequency and phase; adjusts tunes

- Sextupole ramp:

```
trajCorrection -measMode traj -correctionMode orbit -rampSextupoles 1
```

- Quasi-closed orbit correction until stored beam is found:

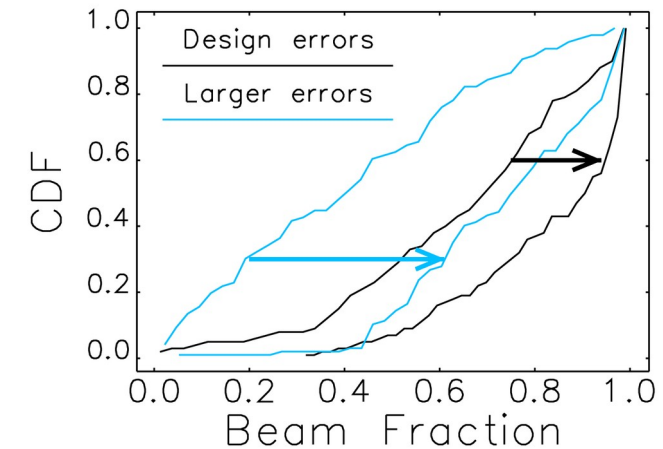
```
trajCorrection -measMode traj -correctionMode orbit -targetBeamTurns 200
```

- In most cases, this procedure results in stored beam

If failed to reach stored beam:

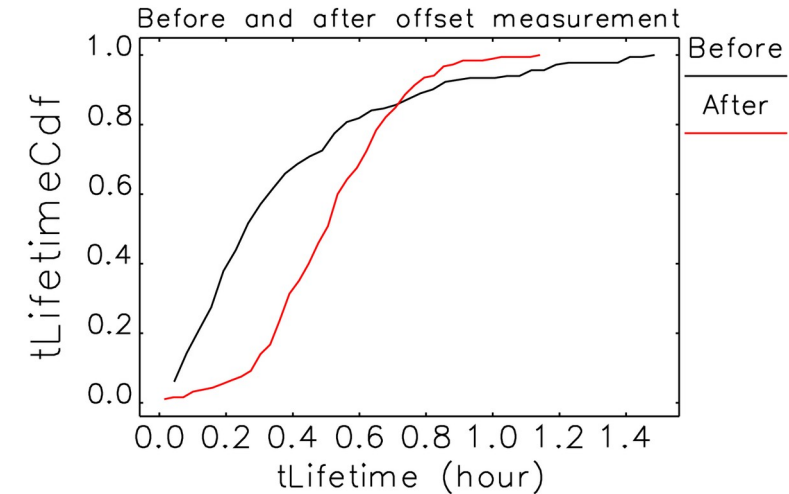
- Increase magnet errors in simulations to increase probability of failure
- Small dynamic aperture is the main reason in failing to get stored beam; to improve DA:
 - 1. Transmission optimization using first 2 singular vectors of the quadrupole-beta function response matrix
 - 2. Lattice correction using quasi-closed orbit response matrix fit
 - 3. Measure BPM offsets using trajectories, repeat entire correction from beginning (only a fraction of BPMs around sextupoles)
- For rather large errors, the program fails to ramp sextupoles
 - Measure BPM offsets using trajectories, repeat entire correction

Improvement of surviving beam fraction after 5000 turns after optics correction



Closed orbit correction

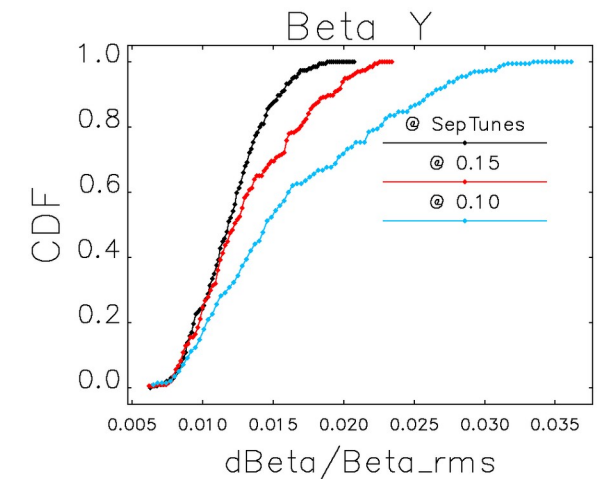
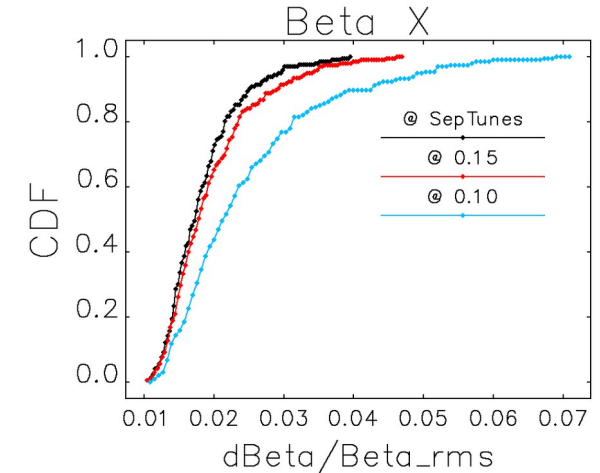
- Closed orbit correction with tune adjustment between iterations
 - Keeping tunes away from integer and half-integer is crucial
 - After closed orbit correction converged, the expected median lifetime is 15 minutes
- Orbit-based BPM offset measurement for all 560 BPMs
 - Simulations show that 3-4 iterations are needed to achieve required 30 μm rms accuracy
 - Total measurement time is ~30 hours
- After orbit correction is converged with new BPM offsets, the median lifetime is 30 minutes – enough to start lattice correction



Lattice correction

- Lattice correction is response matrix fit based
- Correction is performed in several iterations with increasing number of singular values
- Uses existing APS programs
- Last step of the automated lattice commissioning with single bunch
- Lattice correction and BPM offset measurements will be repeated later with multibunch fill that would provide lower BPM noise
- Tunes will be moved from (95.18, 36.23) to (95.10, 36.10)
 - Lattice correction accuracy depends on working point

Lattice correction accuracy for different tunes



Conclusions

- Automated commissioning is key to fast lattice commissioning
- Automated commissioning is a natural extension of the automated commissioning simulations
- Commissioning simulations are crucial in MBA-based light source design:
 - At design stage, commissioning simulations are used to evaluate various lattices, magnet/support designs, tolerances, etc
 - At pre-commissioning stage, commissioning simulations are used to prepare for possible surprises: reverse-polarity magnets, vacuum chamber obstructions, malfunctioning BPMs
- While you can never be prepared for everything, the more time you spend on commissioning simulations, the less need you will have to invent some corrections during actual commissioning