



# Vacuum chamber conditioning and saturation simulation tool (VacuumCOST)

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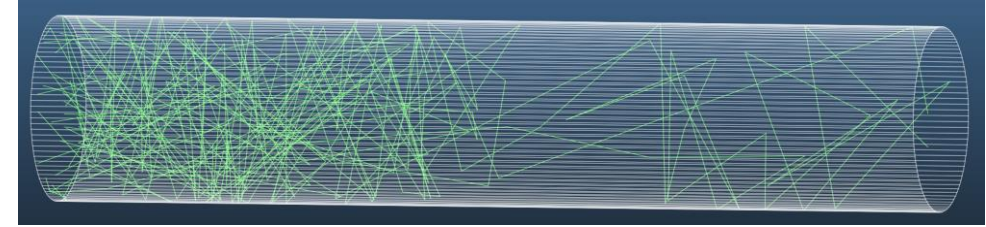
13/06/2023

# Objective of this talk

- **Not exactly NEG coating saturation despite what the seminar invitation said...**
- **Demonstration of a tool for time-dependent vacuum simulations (using MolFlow).**
  1. How it functions.
  2. Testing/benchmarking
  3. Demonstration of results

# Quick MolFlow reminder

- **Molecular flow simulations using TPMC method.**
- **Simulate different gas species in more or less any geometry.**
- **Define desorption and pumping speed (sticking factor) for individual facets.**
  - Possible to import textured desorption from SynRad.



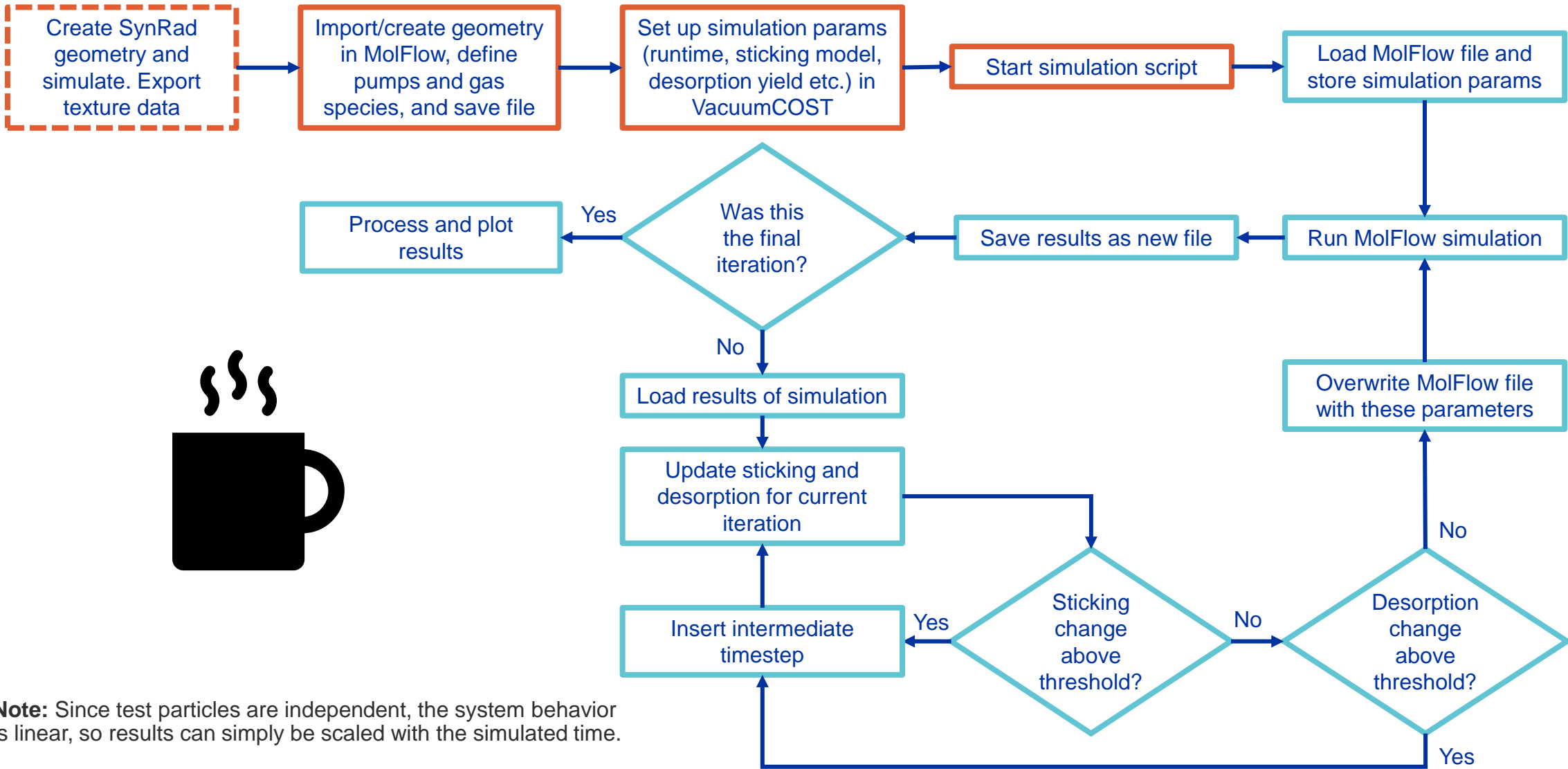
## ... so why VacuumCOST?

- **MolFlow is highly suitable for steady-state simulations.**
  - In time-dependent mode, parameters must be pre-defined. Does not update simulation parameters based on results of earlier moments.
- **VacuumCOST calls MolFlow iteratively to simulate using a time marching method.**
  - Updating parameters automatically between each step.

# VacuumCOST workflow

User task

Python code

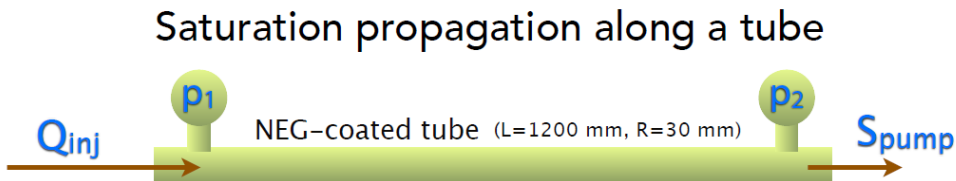


**Note:** Since test particles are independent, the system behavior is linear, so results can simply be scaled with the simulated time.

# Initial test – benchmarking with similar code

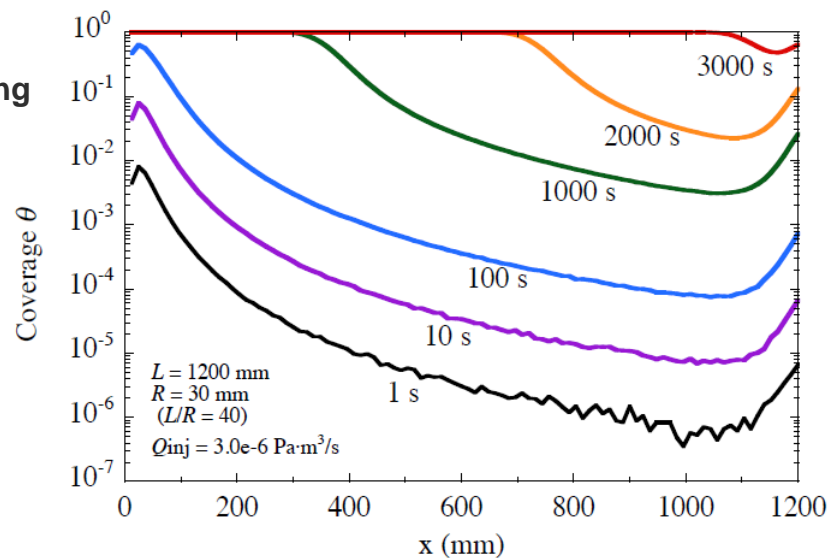
Reproduce results from one of our colleagues in Japan:

- Simple model of gas injection into NEG-coated tube.
- Assume initial sticking coefficient 1 and linear decrease as function of surface coverage.
- Fixed quasi-linear time step spacing (~100 s resolution).

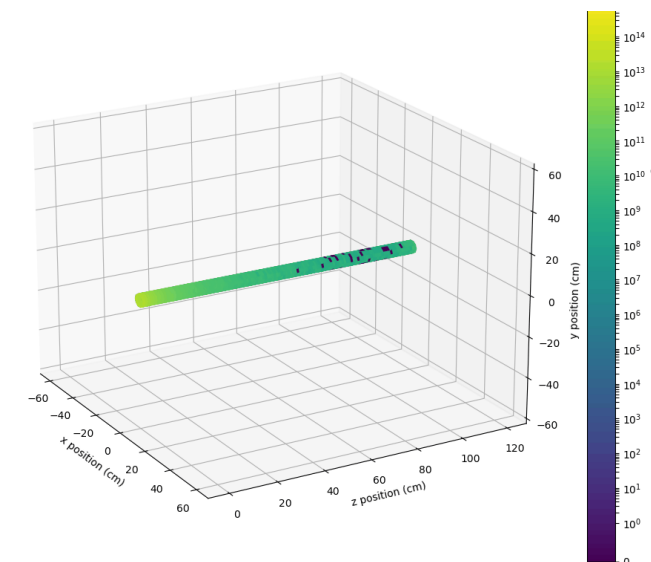
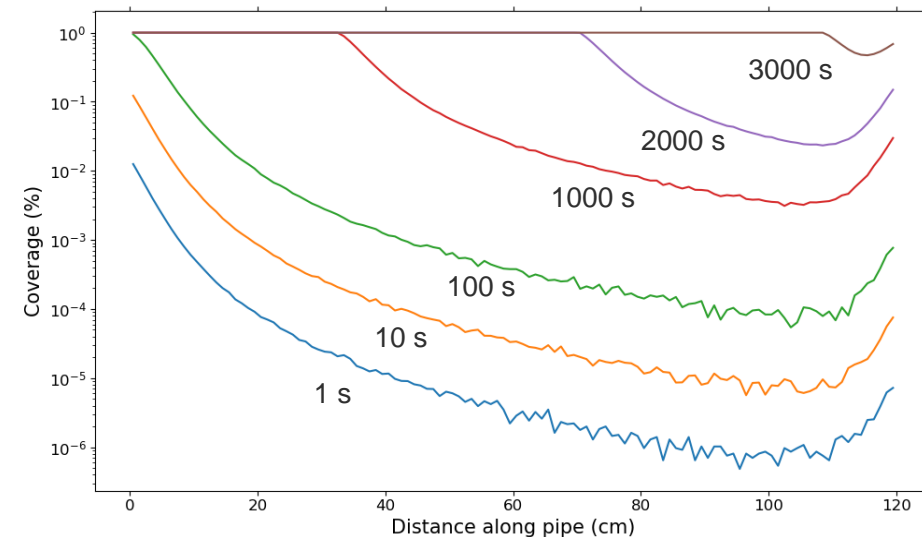


$s_0$  (initial sticking probability) = 1  
 $Q_{inj} = 3.0 \times 10^{-6} \text{ Pa}\cdot\text{m}^3/\text{s}$  ( $= 7.23 \times 10^6 \text{ MCP/s} \times 10^8 \text{ molecules/MCP} \times kT$ ),  $S_{pump} = 7 \text{ L/s}$   
 $\sigma_{ML} = 1.0 \times 10^{19} \text{ molecules/m}^2$

Credit: Yasunori Tanimoto [1]



VacuumCOST result



# Importance of temporal resolution

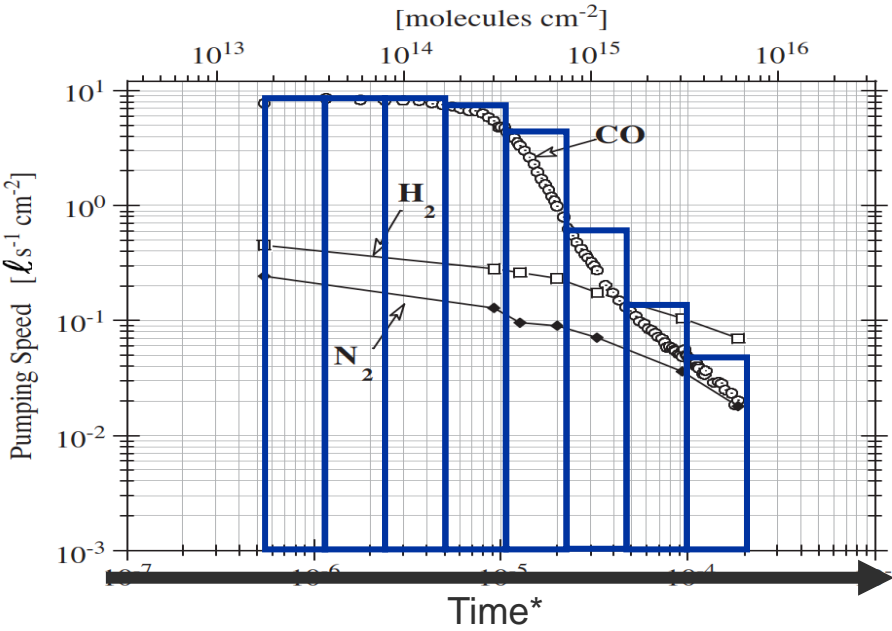
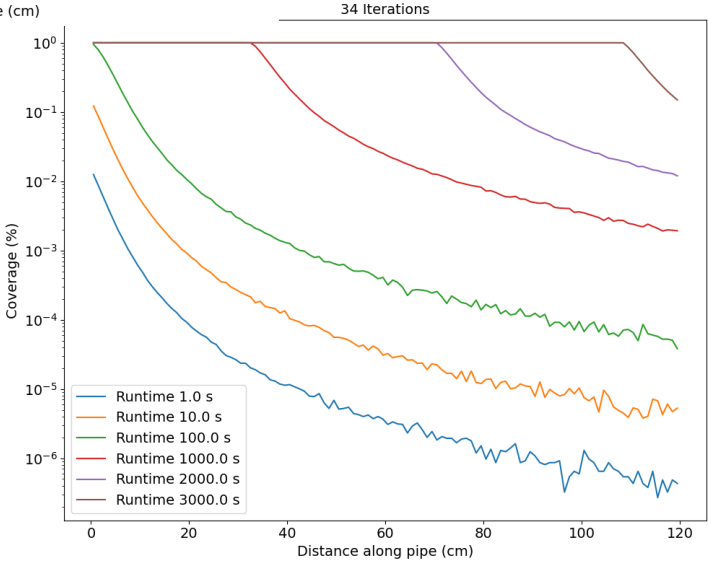
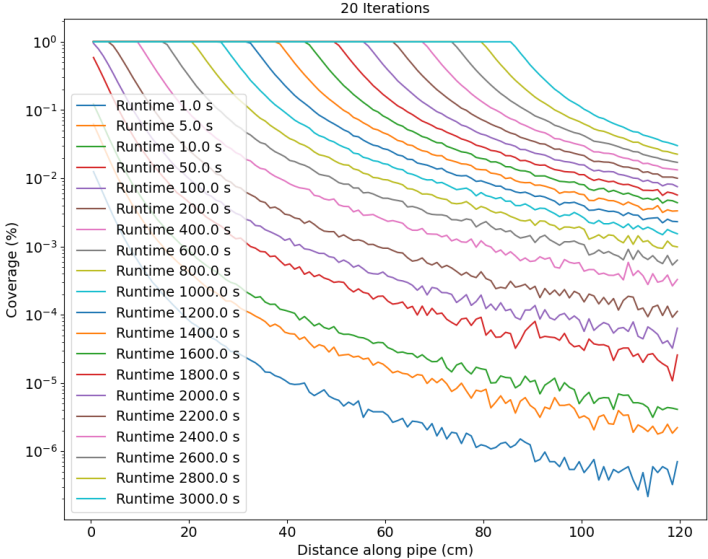
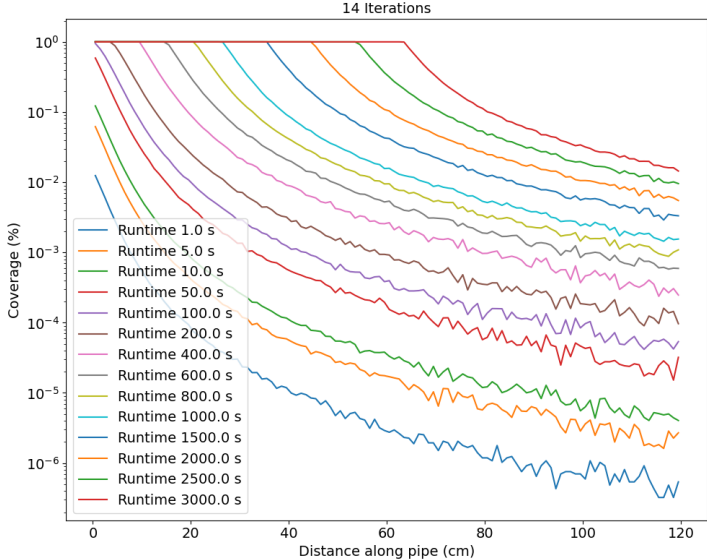


Figure adapted from [2]

\*Assuming continuous presence of gas.

Effect on simulated NEG saturation in tube

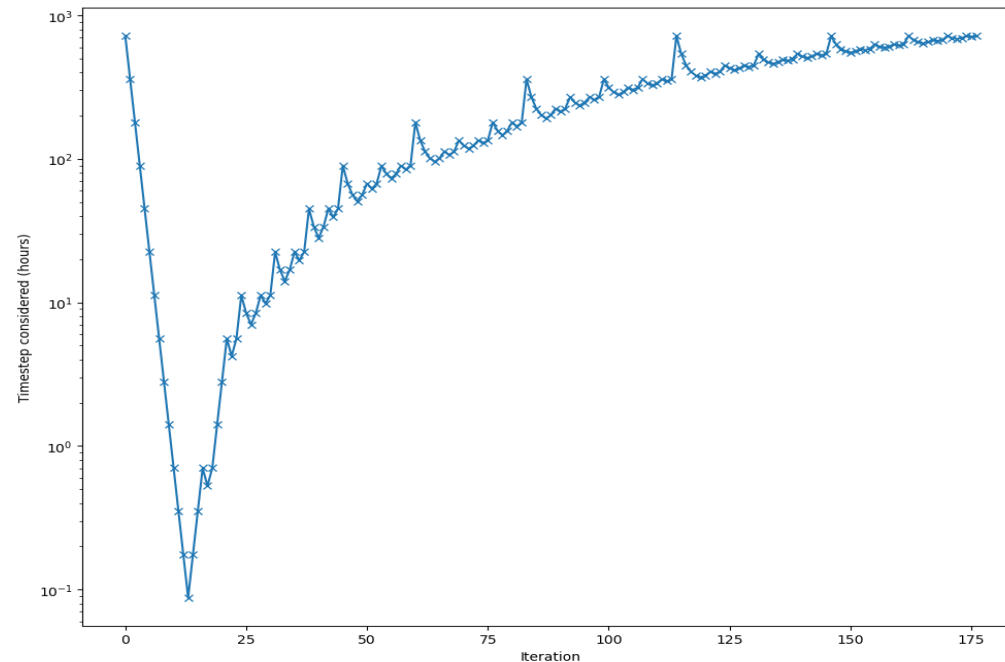


# Determining required temporal resolution

- **Temporal resolution affects simulation results!**
  - The simulation is always lagging behind physical time both for saturation and desorption.
- **What is “sufficient” temporal resolution to minimize this discrepancy?**
  - May be difficult to know beforehand.
  - Steps can be pre-defined (linear, log, user-defined spacing).
- **VacuumCOST can also determine required resolution for you.**
  - Benefits:
    - Dynamic resolution only as good as required.
    - Automatically adapts to sudden changes in vacuum environment.
  - Drawbacks:
    - Non-uniform step spacing throughout simulation.
    - Total simulation time not known beforehand.

# Automatic insertion of time steps

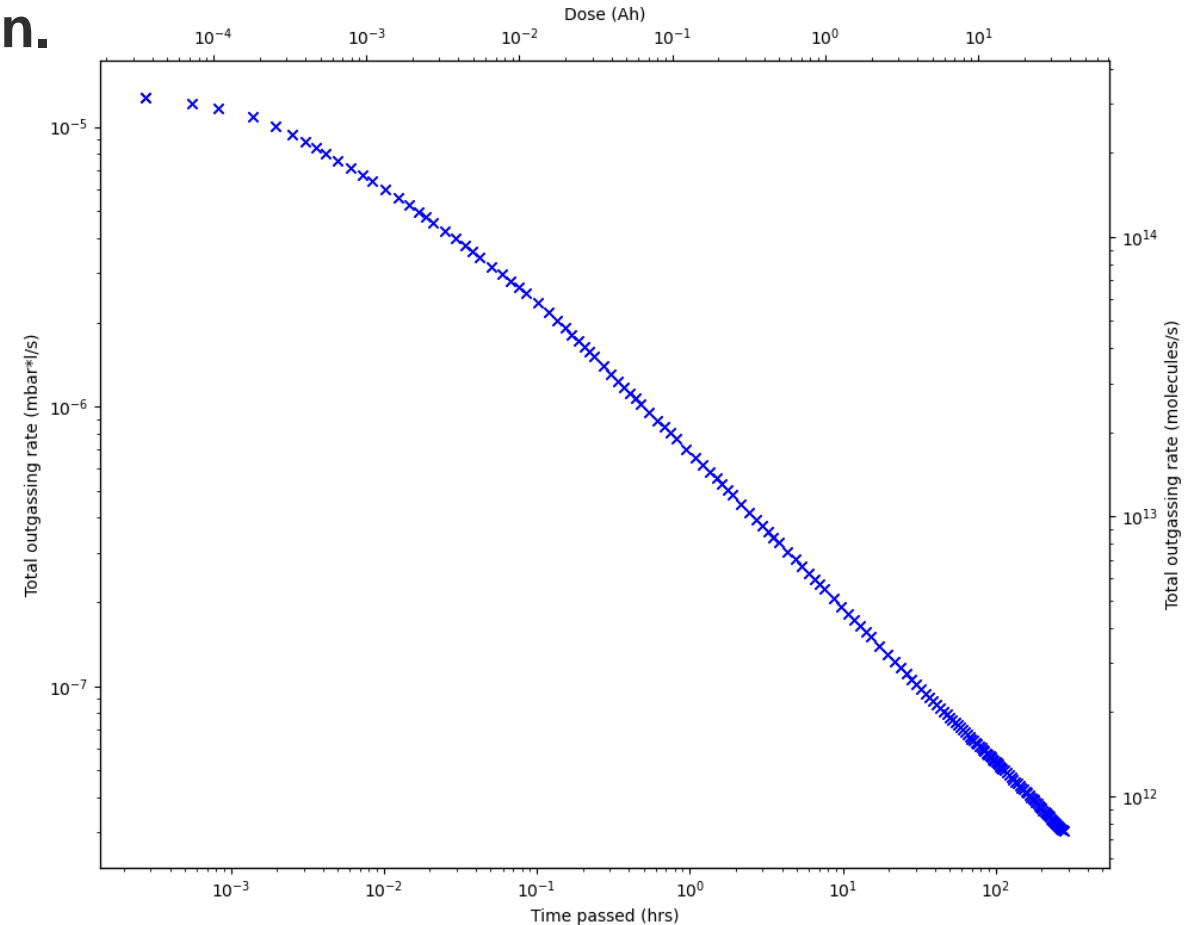
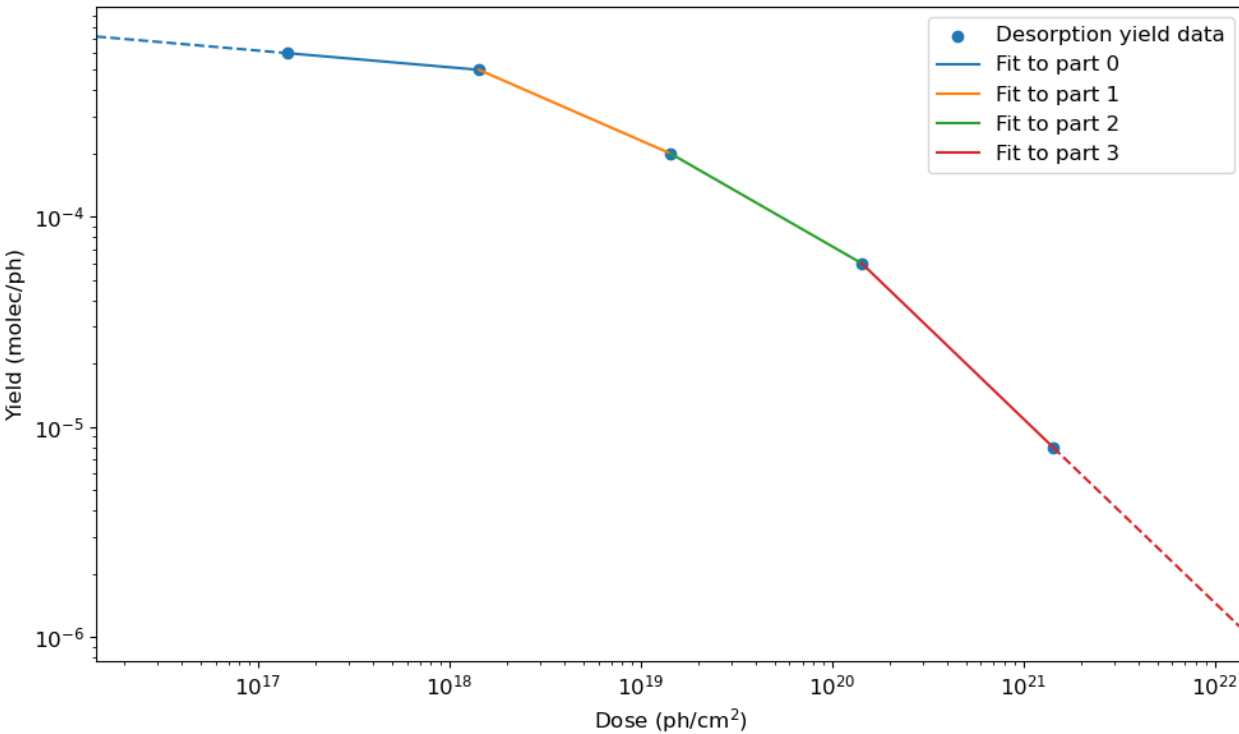
1. Start with only initial and final time steps.
2. After simulating a step, calculate the change in sticking across subset of facets\*.
3. If change is above user-defined threshold, insert intermediate time step.





# Dynamic desorption from SynRad

Calculate SR flux density and integrate to find dose.  
SR flux is then used to determine PSD evolution.

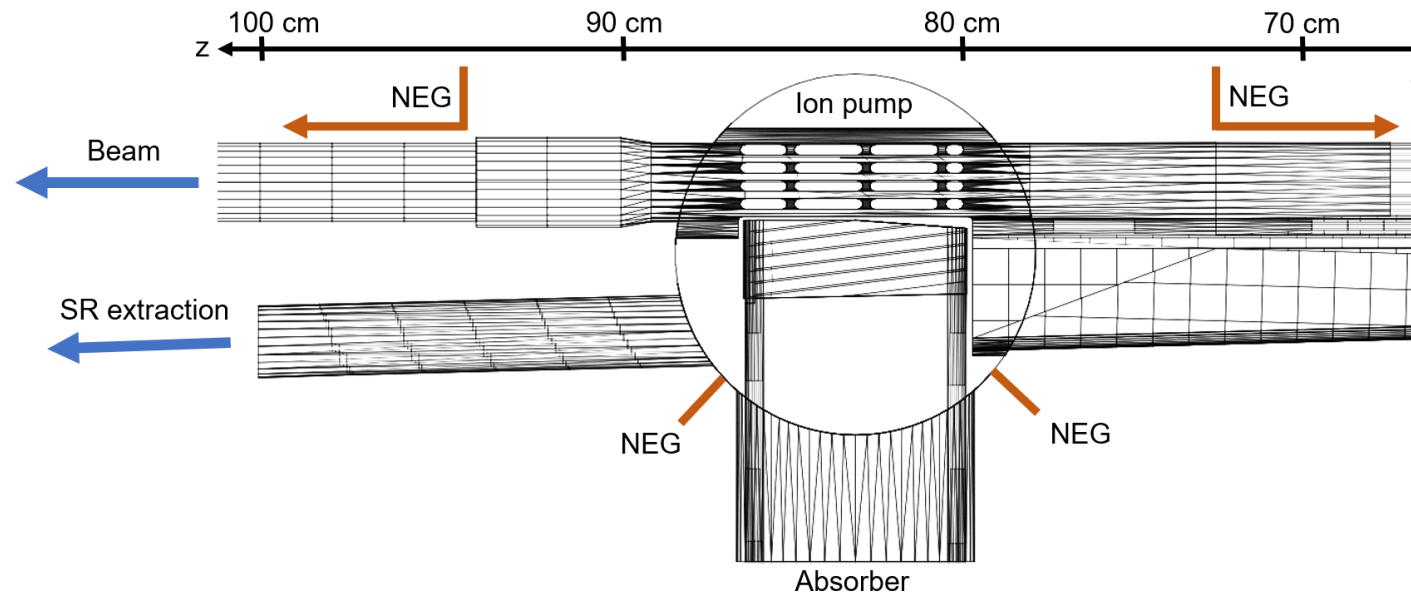


- Also criteria for injection of time step.
- Possibility of using multiple different desorption yield maps and pre-conditioning.

# Code validation: MAX IV crotch absorber simulation

Real-world example of NEG-coated region in a light source.

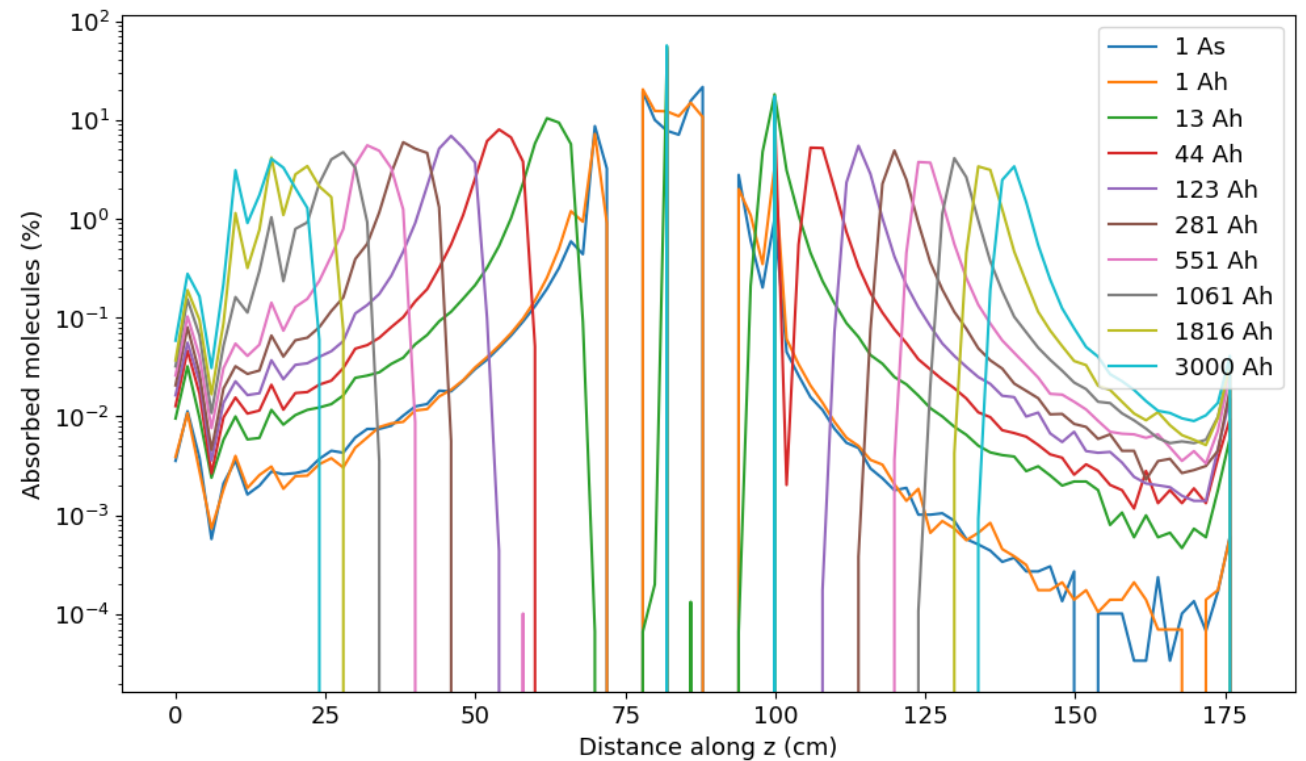
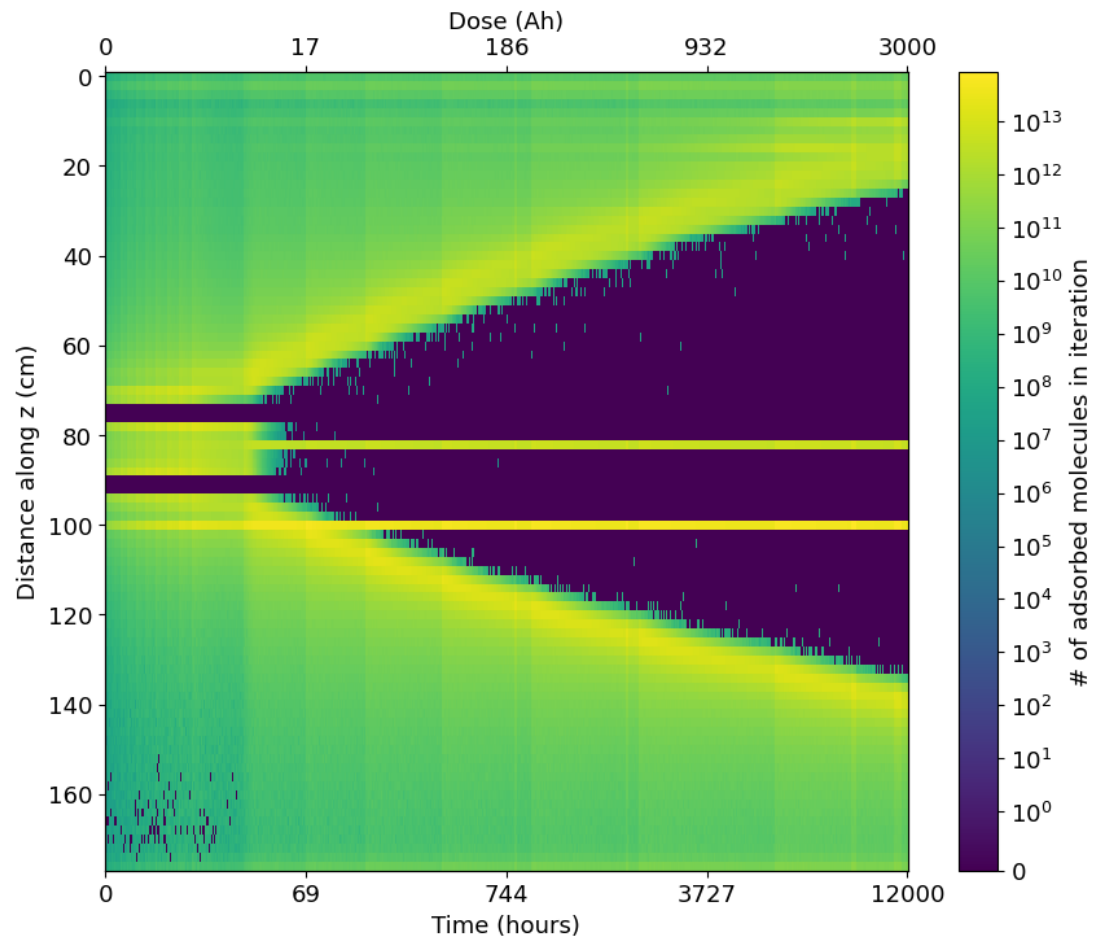
1. Get photon flux density from SynRad.
2. Simulate using MolFlow/VacuumCOST.



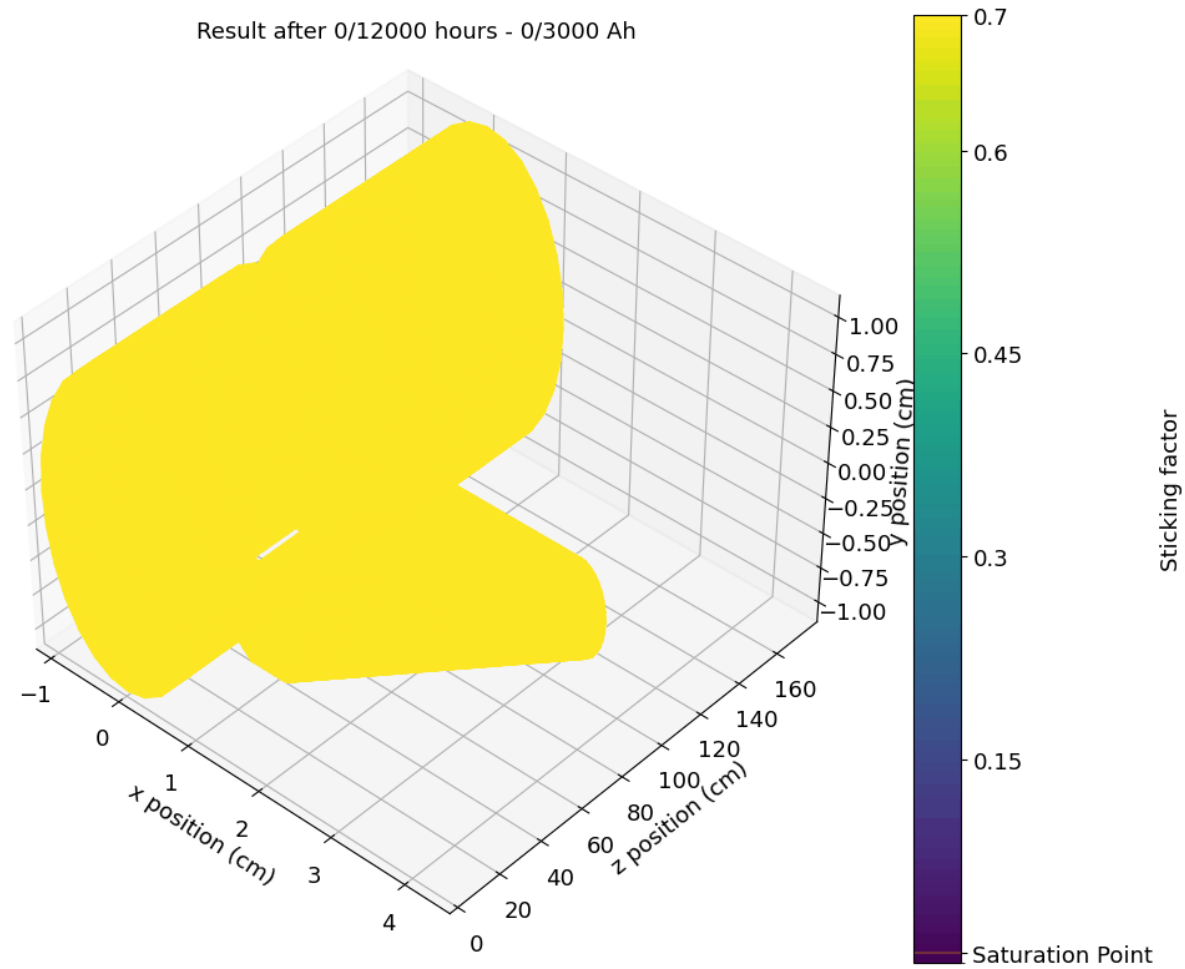
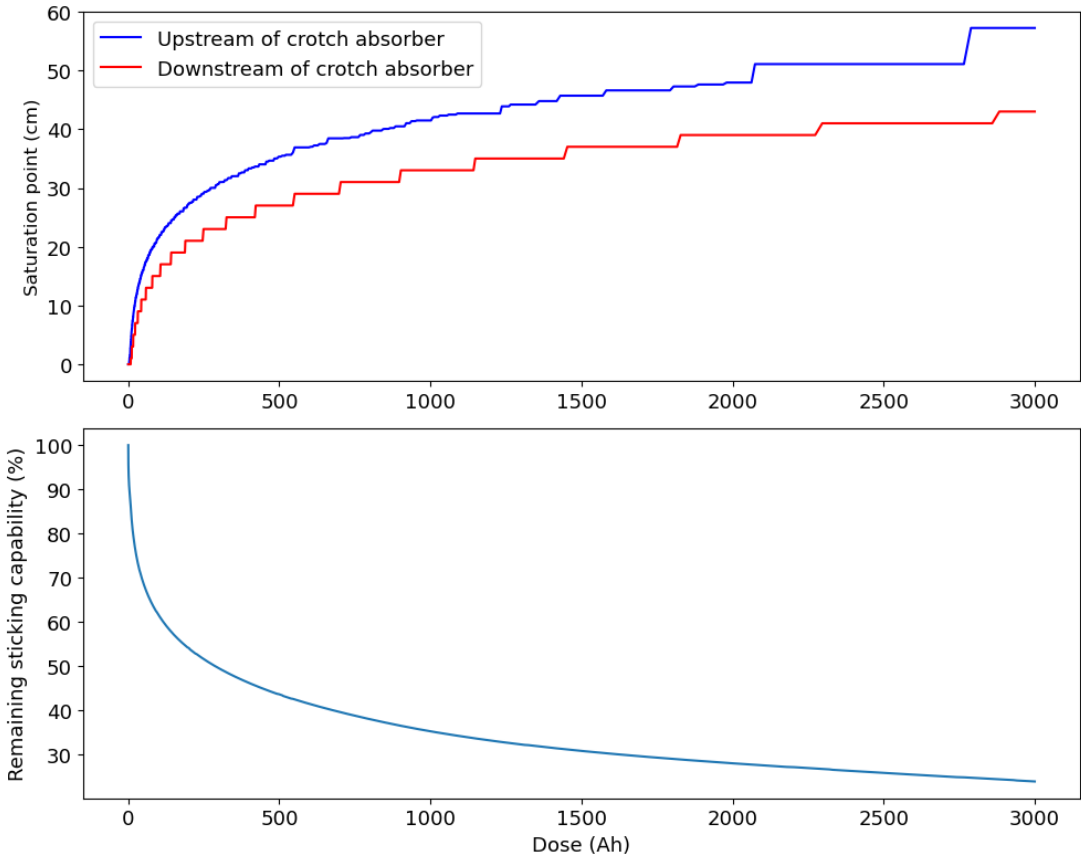
About 1600 time steps tested for a final of ~700 steps used to simulate the system until 3k Ah.

# Code validation: MAX IV crotch absorber simulation

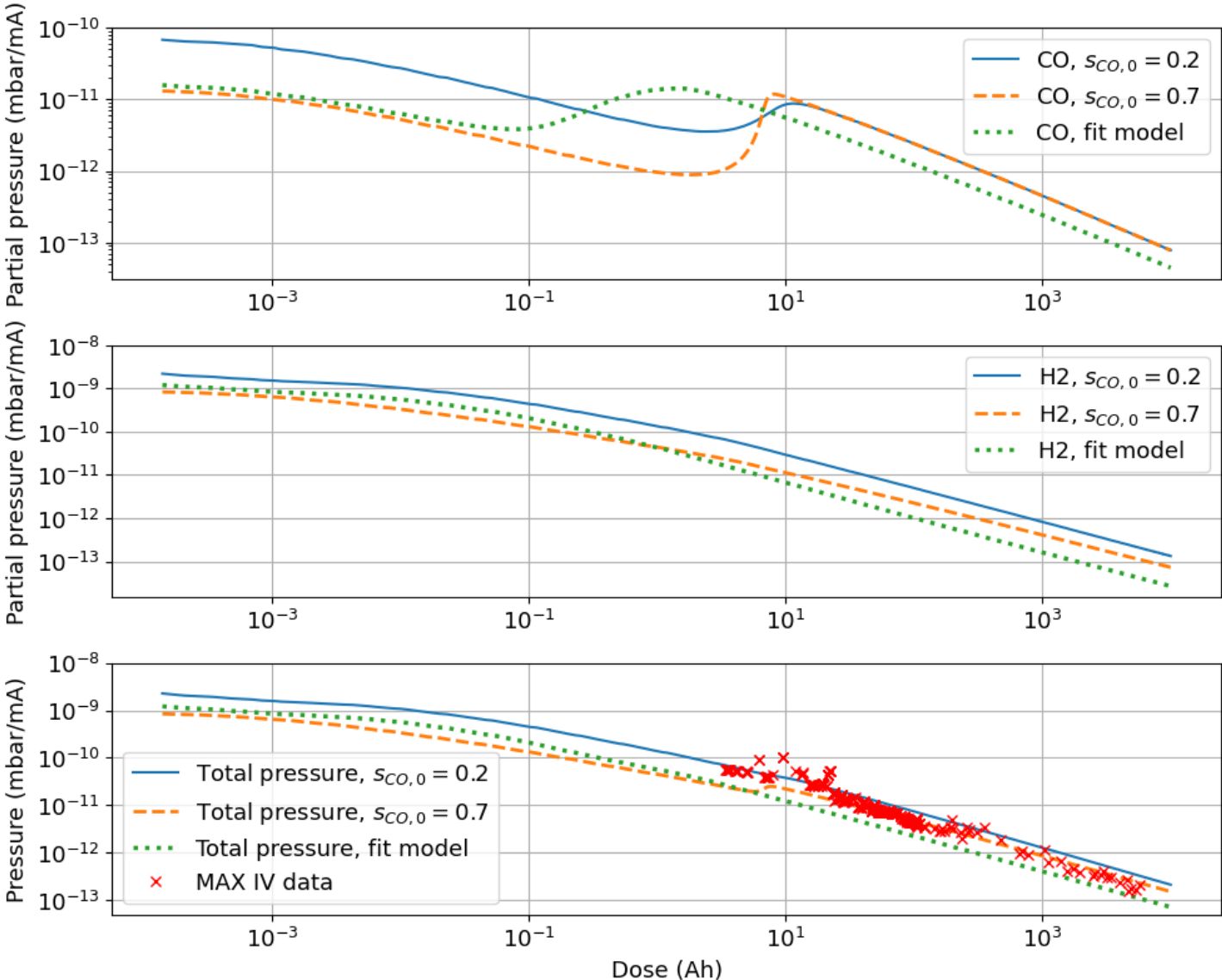
Location of molecule absorption as function of time.



# Code validation: MAX IV crotch absorber simulation



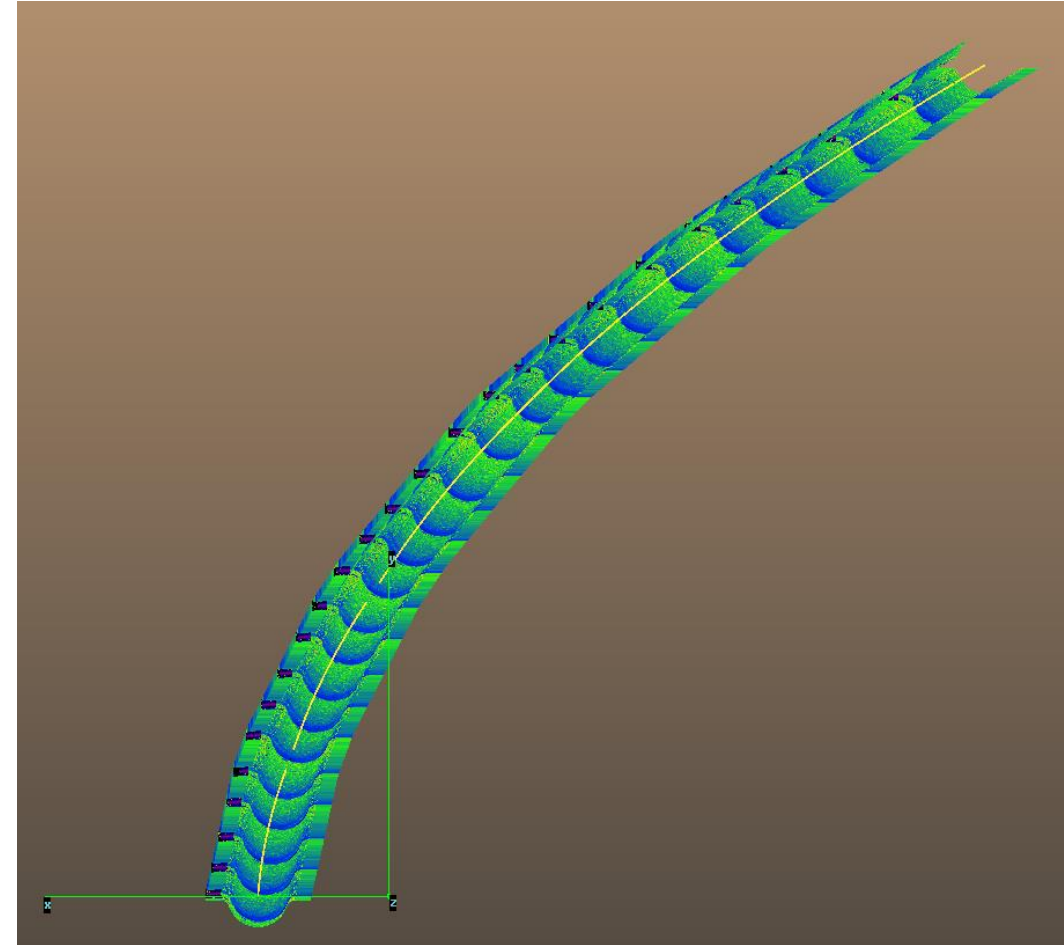
# Code validation: MAX IV crotch absorber simulation



# Other usage example: Simulating a leak in FCC-ee

Geometry with photon absorbers every  $\sim 5.6$  m  
Beam pipe fully NEG-coated  
(design maybe not up to date...).

1. Get photon flux density from SynRad (pictured).
2. Simulate using MolFlow/VacuumCOST.
  - Introduce a  $1e-5$  mbar\*l/s leak occurring after 100 Ah of conditioning.



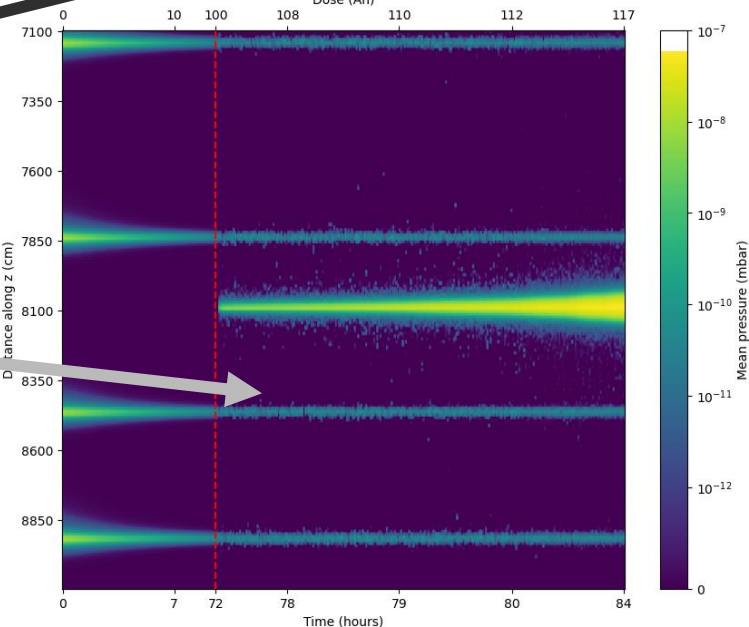
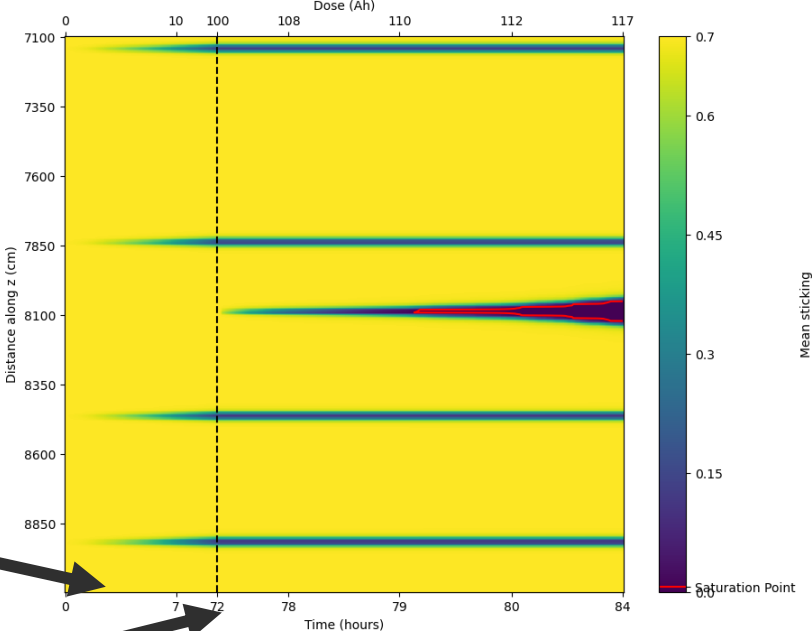
# Simulating a leak in FCC-ee

Zoomed in on region with 4 absorbers.

Temporal resolution decreases with conditioning.

Temporal resolution increases when leak occurs.

Insufficient statistics!

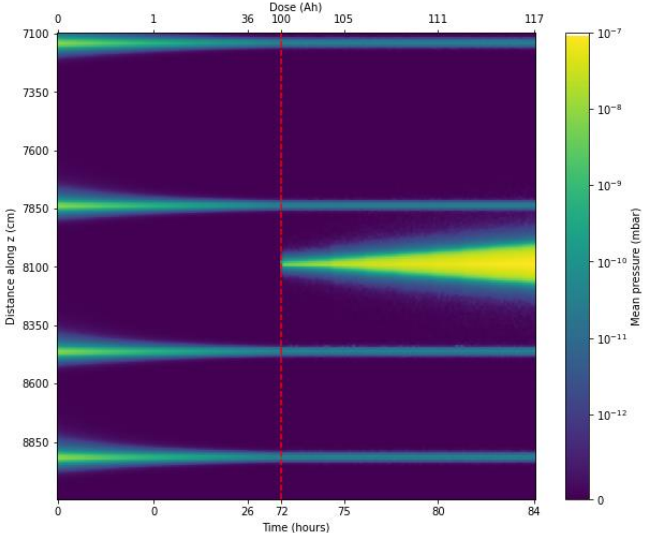
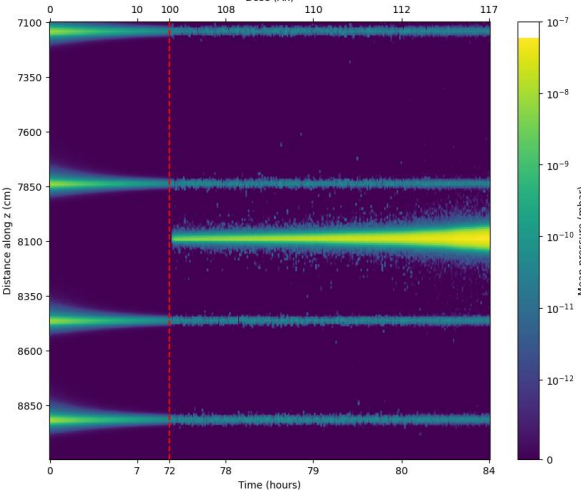
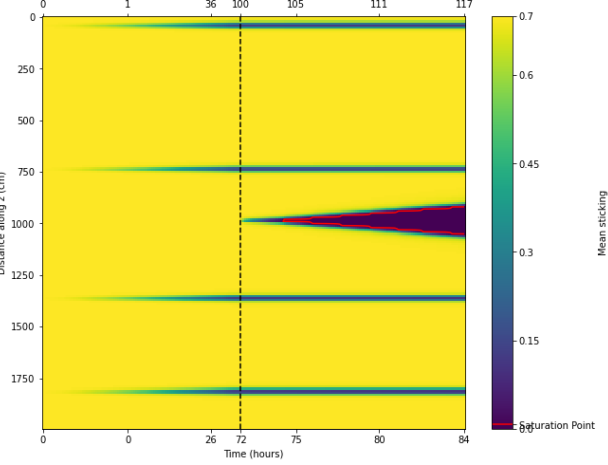
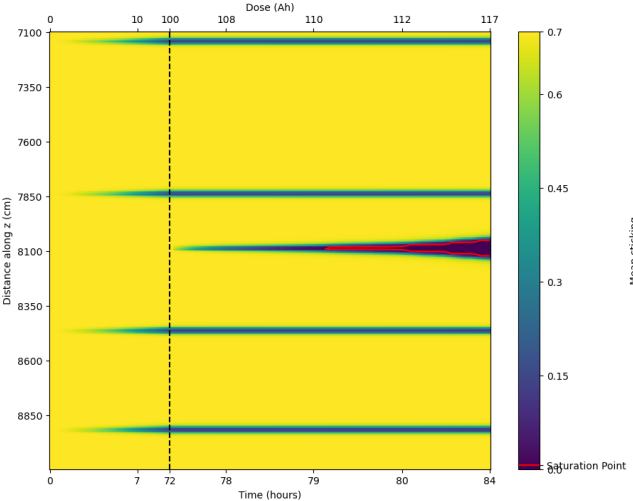
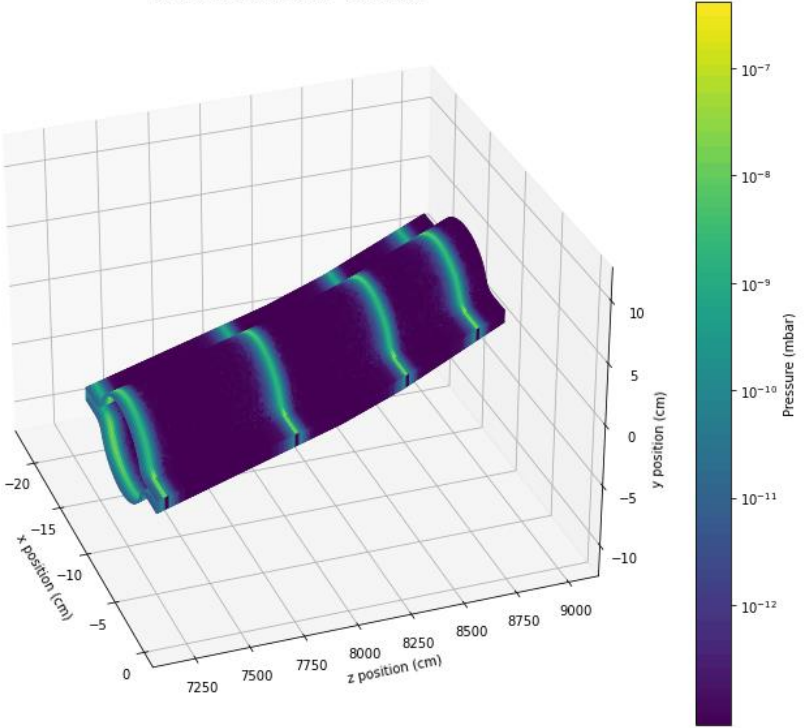


# Leak in FCC-ee (improved statistics)

Before  
(36 hrs CPU time)

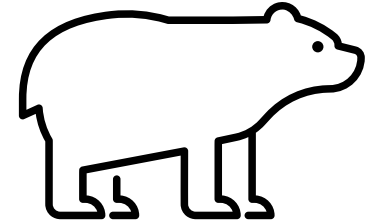
After  
(75 hrs CPU time)

Result after 0/84 hours - 0/117 Ah





# Things to bear in mind



- **Each iteration will create a new file.**
  - **Can use a lot of disk space for simulations with large geometries and many iterations (and high spatial resolution requires many facets!).**
- **Only one gas species can be simulated at a time.**
- **No GUI → A little bit of programming knowledge is required (but not much!).**
- **Finding the right trade-off between simulation time and statistics + resolution takes a bit of trial and error..**
  1. Start by simulating a short time rather than simulating the full physical time desired.
  2. Decide from there the CPU time per iteration and temporal+spatial resolution required.

# Summary and outlook

VacuumCOST can simulate NEG saturation front, pressure evolution, leaks, etc. but:

- Beware of sticking model sensitivity.
- Spatial/temporal resolution highly affects accuracy of results!

This feature will hopefully be implemented directly in MolFlow at some point in the future...

**Code available at:** <https://gitlab.cern.ch/phenriks/vacuumcost>

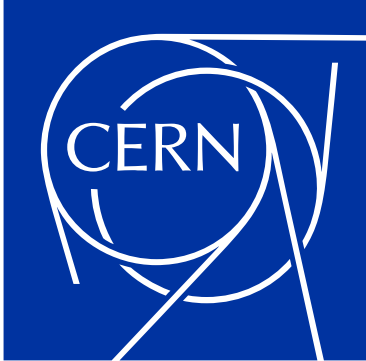
**Paper:** <https://doi.org/10.1016/j.vacuum.2023.111992>

# References

[1] **Yasunori Tanimoto**: Presentation at JSAP 2016.

[2] **Paolo Chiggiato & Pedro Costa Pinto (Oct 2006)**: Ti-Zr-V non-evaporable getter films: From development to large scale production for the Large Hadron Collider. **Thin Solid Films**, **515(2)**, 382-388. DOI: [101016/jtsf200512218](https://doi.org/10.1016/j.tsf.2005.12.218)

**P.L. Henriksen, M. Ady, R. Kersevan**: Vacuum chamber conditioning and saturation simulation tool (VacuumCOST): Enabling time-dependent simulations of pressure and NEG sticking in UHV chambers. **Vacuum Volume 212, June 2023, 111992**. DOI: [10.1016/j.vacuum.2023.111992](https://doi.org/10.1016/j.vacuum.2023.111992)



[home.cern](http://home.cern)

# Backup slides

# Choosing NEG sticking models

Standard models in VacuumCOST:

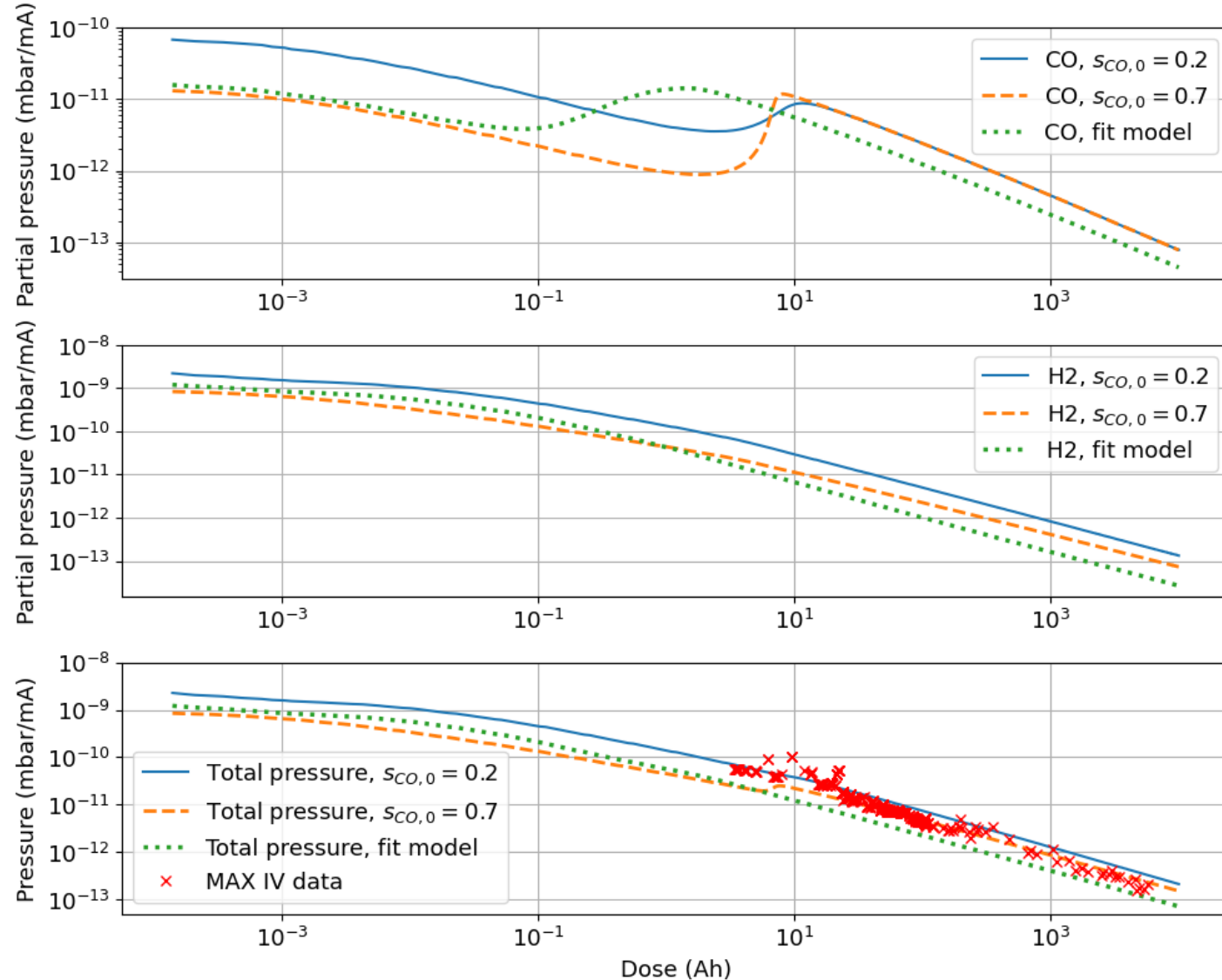
$$s_{\text{CO}} = s_{\text{CO},0} \left( 1 - \frac{Q_{\text{CO}}}{Q_{\text{CO,ml}}} \right)$$

$$s_{\text{H}_2} = s_{\text{H}_2,0} \left( 1 - \frac{Q_{\text{CO}}}{Q_{\text{CO,ml}}} \right)^2$$

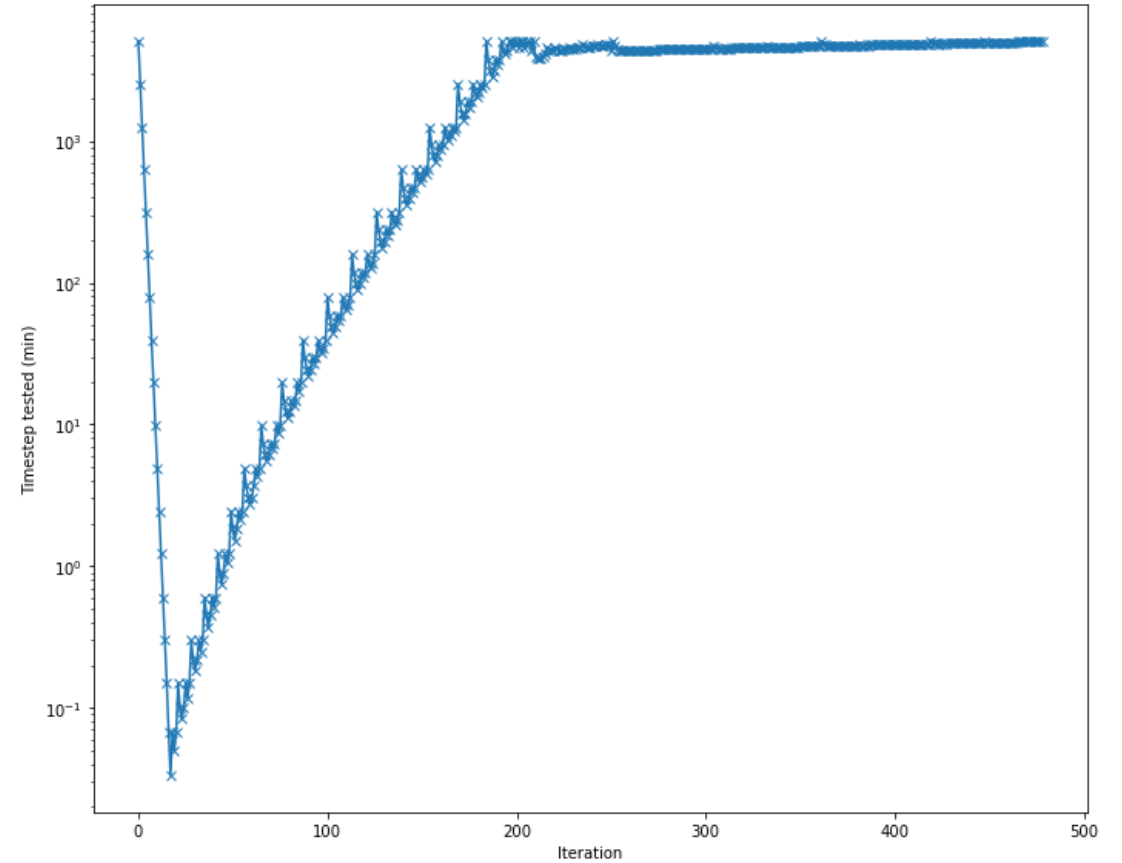
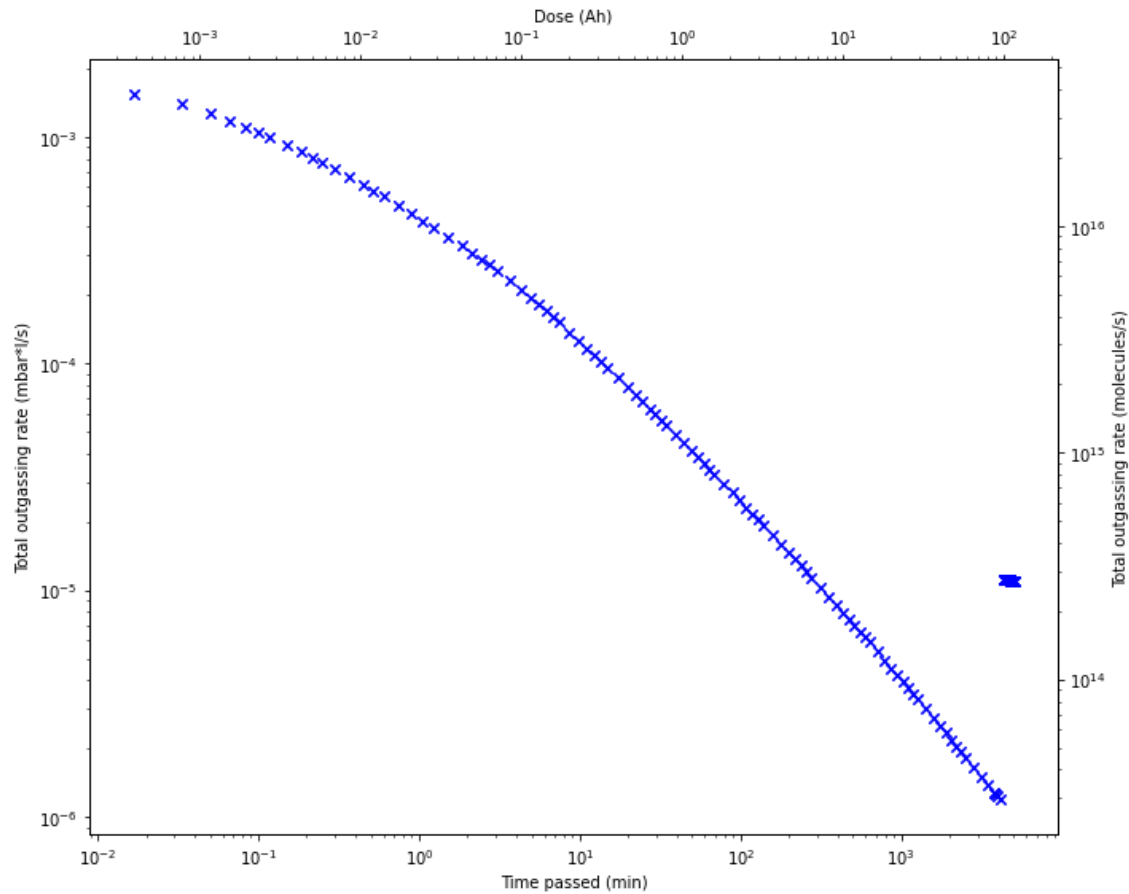
$$Q_{\text{CO,ml}} = 2 \times 10^{15} \text{ molecules/cm}^2$$

$$s_{\text{CO},0} = 0.7 \text{ and } s_{\text{H}_2,0} = 8 \times 10^{-3}$$

Ref. [2]

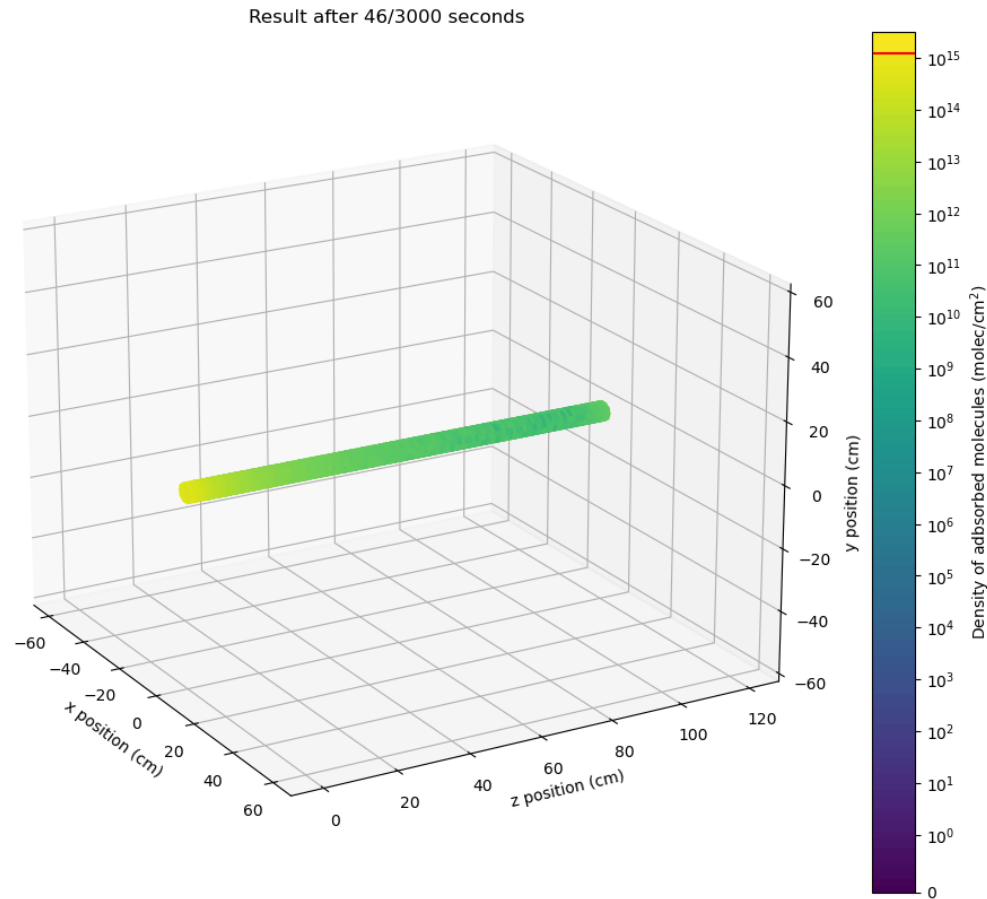


# Simulating a leak in FCC-ee

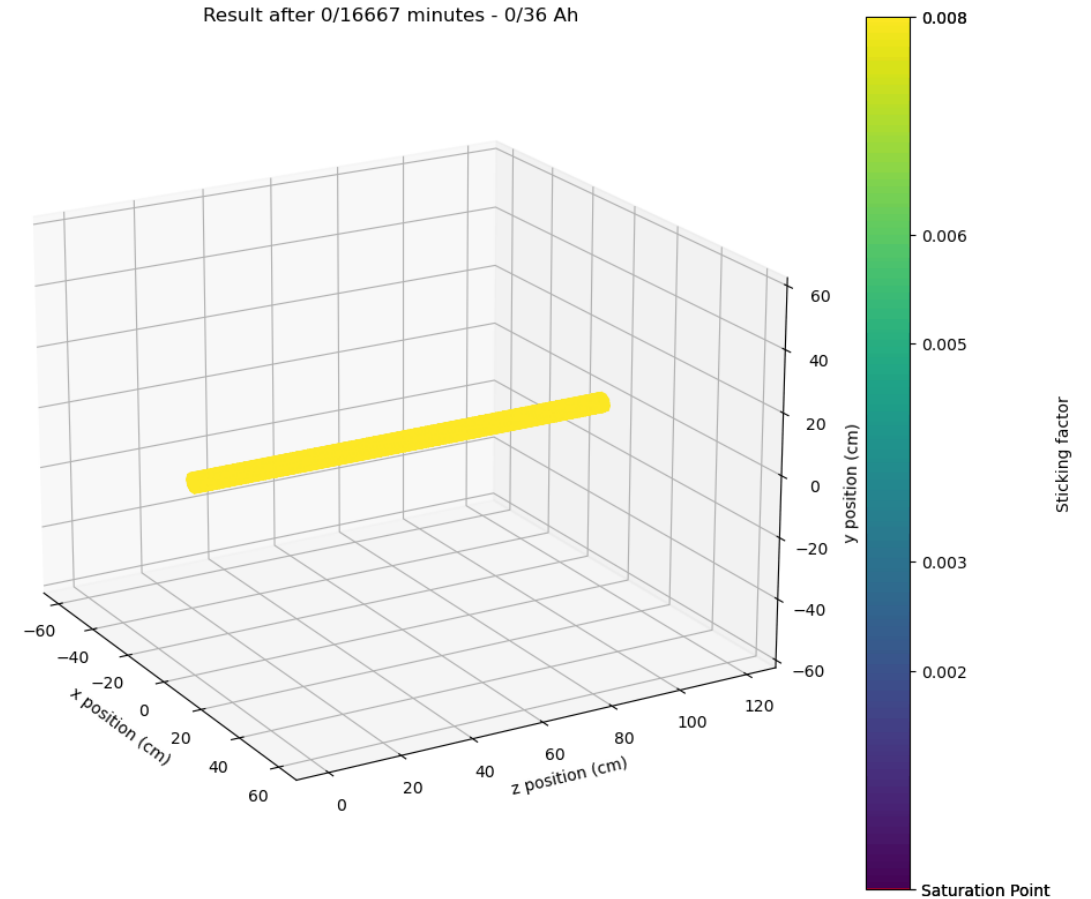


# Two example of simulation results

Constant CO injection from left side of pipe



PSD of H<sub>2</sub> in closed tube





# Recommended user-modifications to code

## Things that should always be modified:

- Model-dependent parameters: Surface material, gas species, pumping speeds, “active facets”, selection group names, texture data from SynRad, etc.
- Scripts for post-processing of data.

## Settings users should consider modifying:

- Sticking models.
- Criteria for injecting time steps.
  - Relative + min change in sticking.
  - Disregarding microfacets.