# DRD1-WG6 Proposal

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# Set-up common production facilities Task 1

- Development and maintenance of existing common production facilities
- New processes R&D



3D printing Laser machining Sand blasting machining Ultrasonic welding techniques New resistive layers and deposition methods Improve screen printing resistive layer Sputtering for resistive material Technics to produce novel photo-converters Technics to produce bore based neutron converters

- Extension / diversification of existing facilities (Where? How? Who? Means?)
- Inventory and classification of facilities (Components, integration, mechanics, gluing, etc.)

- - From the survey: Create Common RPC/MRPC facility at Cern
  - □ Fund common facilities (ex: sputtering)
  - Investigate additive manufacturing

Technics to produce micro-pattern structures at the level of 1 to 10 µm Technics to produce MPGDs on Ceramics , glass , quartz. Technics to produce ultra flat substrates for Pico-seconds timing resolution detectors Technics to produce Polymer based X-Ray detectors (OFETs) Technics to deposit wave length shifters

### **Process industrialization** Task 2

- Quality control implementation
- Cost-effective processes
- Large volume production

• From the survey: • How can we use efficiently the existing QA/QC expertise

# Collaboration with industrial partners Task 3

- Large production exceeding common facilities capacity
- Allow price reductions due to large scale and/or industrial manufacturing methods
- Assure the availability for commercial applications
- From the survey:

Improve technology transfer to industry

GEM manufacturing survey

Survey for DLC deposition equipments / companies (RF or lon beam)

Investigate additive manufacturing

### Material database Task 4

• From the survey:

Trigger a composite materials survey
Survey on low background materials
Create a database of base material available in institutes