LAGUNA - WP3

Safety, Environmental and Socio-economic

<u>Aim</u>: identify general and specific hazards for the sites; establish associated safety protocols and additional infrastructure to mitigate the risks.



Background

Recognizes importance of Health and Safety to all - implications of a serious incident in a LAGUNA site are profound and depending on the severity could result in the closure of all facilities. Important to coordinate on this issue

Recognizes general point that mine sites have different issues compared to tunnel sites - e.g. with regard to emergency egress, ventilation, fires, liquid gas emergencies, air quality monitoring. Appraisal of each site will reflect this.

Recognizes site specific and generic issues - e.g. tanks and liquids

safety, legal, local support

LAGUNA - WP3

Safety, Environmental and Socio-economic

Deliverables 3.1 - 3.4

| 3.1 | Site specific safety overview report | 3 | USFD | 20 | Report | со |
|-----|-----------------------------------------------|---|------|----|--------|----|
| 3.2 | Final report on safety | 3 | USFD | 20 | Report | со |
| 3.3 | Report on liquid procurement | 3 | USFD | 10 | Report | RE |
| 3.4 | Report on socio- economic impact | 3 | USFD | 10 | Report | RE |

Tasks and responsibilities as specified

Task 9 Assessment of hazards events and risk analysis (USFD coordinator)

WP3.1

Task 10 Safety & monitoring of large underground tanks (ETHZ, Technodyne)

WP3.3

Task 11 Site specific impact of liquid procurement and tank filling (ETHZ, Technodyne, USFD)

Task 12 Final report on safety and environmental issues **WP3.2** (USFD coordinator)

Task 13 Socio-economic impact of the research infrastructure on the sites (USFD coordinator) WP3.4



Deliverables 3.1 done

273 page report complete - first major LAGUNA document

| LAGUNA, Design Study | 1 (273) |
|-------------------------------------|------------|
| Health and Safety, deliverable 3.1. | 17.08.2009 |

LAGUNA Design Study
Health, Safety, Environment and Socio-Economic Overview Report
(Deliverable 3.1) - in strict confidence



Introduction

This document constitutes a report on the Health and Safety issues for each of the seven LAGUNA sites as required for deliverable 3.1 of workpackage WP3 of the LAGUNA design study. Information is provided in the form of a series of separate reports and annexes from each site, assembled here into one document. The work should be regarded as a draft of the input on H&S expected by each site for the final report for LAGUNA due at the end of the project. As such each site has provided details as known so far, recognising that work is still in progress and that more details or updates will be provided for the final LAGUNA reports. There are thus some gaps and omissions. Subsequent WP3 deliverables are required on the socio-economic aspects of LAGUNA at each site. However, significant progress has already been made on this by several sites. Hence, whilst not strictly necessary here, we have included information on these areas where appropriate. To assist with digestion of the data the majority of information is provided in the form of a set of standard tables, jointly developed, backed by supporting text and annexes from each site. The Health and Safety tables are configured in a risk analysis format with separate assessments given for the three detector options as appropriate to each site, designated G (GLACIER), L (LENA) and M (MEMPHYS).

Contents

The seven reports for deliverable 3.1 are provided in alphabetical order as follows, each section containing report, tables and annexes relevant to that site:

Boulby (UK) Canfranc (Spain) Frejus (France) Italian site (Italy) Phyasalmi (Finland) Sieroszowice (Poland) Slanic (Romania)

| LAGUNA, Design Study BOULBY | 4 (273) |
|-------------------------------------|------------|
| Health and Safety, deliverable 3.1. | 17.08.2009 |

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- 1.3 LAGUNA Detector Alternatives

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 - 3.1.2 Regulatory guidelines for H&S
 - 3.1.3 Risk analysis quantification and qualification

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- ANNEX 3: Draft Health and Safety Risk Analysis Tables
- ANNEX 4: Draft Project Risk Study, Ranking and Recording Proforma and HAZCON Study
- ANNEX 5: Outline for Environmental Impact Analysis Study
- ANNEX 6: Draft Socio-economic Impact Analysis Study

Deliverable WP 3.3

Task 10 - Liquids (ETHZ, Technodyne)

Task 10 Safety and monitoring of large underground tanks

- Tank/delivery instrumentation, gauges, leak detection
- Delivery-tank interconnections, communications
- Impact on cavern construction....

Some overlap between general safety/environment deliverable and liquid procurement deliverable...

Task 11 - Liquids (ETHZ, Technodyne, USFD)

Task 11 Site specific impact of liquid procurement and tank filling

This task will evaluate the *methods of procurement* in large quantities of each target liquid and the consequence for each specific site.

- Identify potential safety and environmental risks for each target liquid
- Assess legal authorization requirements for each target liquid
- Strategies to bring very large quantities of liquids into the underground tanks
- Availability nearby the sites will be investigated and costs for transport will be estimated taking into account purity at delivery
- •Methods of local production and their impact on the site will be assessed.
- •The filling techniques of deep underground tanks avoiding recontamination will be defined.
- •methods to further purify and maintain high purity levels
- emptying of the tanks will be addressed.

Liquid Procurement example

G7.2 Industrial Partnership for Liquid Procurement at Boulby

To achieve the proposed Boulby specific liquid argon delivery assessment discussion has started between the following companies:

- Air Products Ltd. UK based company expert in production and delivery of cryogenic liquids in the UK and Europe (also USA and Asia).
- (2) Technodyne Ltd. Design engineers expert in large LPG tank design
- (3) CPL the mine company at Boulby, expert in the logistics of transportation of equipment underground..

(1) potential cost savings from proximity of local supplies of liquid argon from nearby Tees industry and Air Products plants at Hull: The location of Boulby close to existing Air Products and Linde/BOC liquid argon production at Tees, Hull and Carington, plus access to a dedicated port, rail and A-class roads, provide an estimated saving of 30-50% in argon costs over other locations in Europe (AP private communication).

The vast pertro-chemical industry in nearby Tees has several companies that can produce liquid argon and scintillator materials. The mine owns a rail line in that direction. Fig. G7.3.1 shows the proximity of the BOC plant to Boulby, about 30 km.

e.g. Boulby:

Significant work included in WP2, deliverable WP2.8





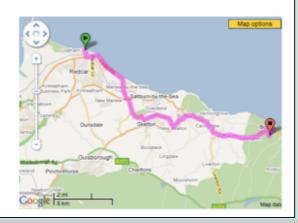




Fig. G7.3.2 Proximity of the Air Products plants to Boulby, Hull is ~150km.

Supply Routes and Storage Example

http://www.itp-interpipe.com/

- Looking at possibility of cryogenic <u>pipeline</u> direct from Tees Petro-Chemicals 30 km and down shaft
- Liquid pipe down shaft

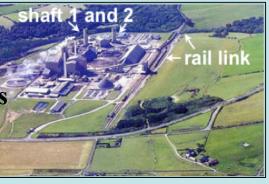






Cryogenic pipelines of 50+ km exist!

- Rail, Road, Ship options also possible
- Storage space for materials available on site already





WP3.3 Template per site

(1) Identify methods of procurement of large quantities (per site, per liquid)

Liquid Argon: Andre,

Scintillator: Franz, Michael

Water: site specific...Memphys

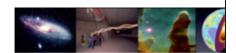
- what (local) suppliers?, time scale for production, costs
- what transport to site (rail, road...)
- (2) Environmental impact, safety, logistical, issues of transport to site
- (3) On site storage and/or transfer underground
 - construction of underground pipeline, intermediate storage, safety
 - transfer by containers through shaft/tunnel
- (4) Possibility of production on site and/or underground
 - e.g. water purification, liquid argon production
 - power consumption, ventilation, safety and disruption to tunnel/mining
- (5) Maintenance of liquid purity during and after fill
 - LAr boil-off sell it, disposal...agreements with company

WP3.3

LAGUNA, Design Stud

LAGUNA, Design Study

currently 93 pages



LAGUNA Design

Liquid Procure (Deliverable 3

in strict confid

The LAGUNA consortium

FP7 Research Infrastructure "Designation of the Infrastructure" LAGUNA (Grant Agreement No.

LAGUN Liquid Procus (Deliverable 3.3

EXECUTIVE SUMMARY

This document provides an overview of curr LAGUNA in line with deliverable WP3.3 of t at this stage fully costed scenarios or engineer make an assessment of possible critical path aspects to liquid procurement that apply o available from companies, but also that there technology needed for sites with horizontal

Contents

An overview plus seven reports for deliverable each section containing report, tables and ann

Boulby (UK) Canfranc (Spain) Frejus (France) Phyasalmi (Finland) Sieroszowice (Poland) Slanic (Romania) Umbria, Italian site (Italy)

LAGU Liquid Proc (Deliverable 3

1.0 Introduction

Liquid procurement, be it liquid scintillator factor to consider for LAGUNA at any site, brings together the current situation, dray document is divided into two main parts. T relevant independent of the site. The secon individually. This takes the form tables following site specific aspects:

- methods of procurement of large of
- transport to the site environmen
- possibility of production on site an
- on site storage and/or transfer und tank filling and maintenance of liqu

In addition each site was asked to prepa focussing on the feasibility of obtaining, tra is provided in additional to the appropriate consideration are liquid scintillator (50 megatonne). The work remains in progre available. The emphasis in this report is on

Liquid Argon Procurement

Background information on liquid

Argon is produced industrially by the fracti argon. This process separates liquid nitro point) and oxygen (90.2 K boiling point). tonnes per year [1]. Argon, nitrogen and refining and processing. There is a significa

To fill a 100 ktonne tank in 2 years would to This could be delivered via pipes from an ai consignments are used, this would need are cryogenic containers are available of simila link, provided sufficient containers were ma

A large scale air separation plant is operate to the cost of \$13 million and produces 500 (78% nitrogen), this process would yield 5 100 ktons would take approximately 45 year

LAGUNA, Design Study Phyäsalmi Liquid Procurement, deliverable 3.3

SLANIC

LAGUNA, Design Study

LAGUNA Design Study Liquid Procurement for LAGUNA at Slanic (Deliverable 3.3) - in strict confidence

5 (91)







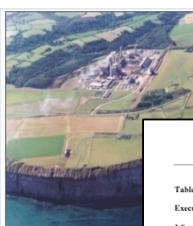


WP3.3 Draft Status

Example for Boulby

LAGUNA, Design Study Boulby Liquid Procurement, deliverable 3

LAGUNA Design Study Liquid Procurement for LAGUNA at Boulby (Deliverable 3.3) - in strict confidence



FP7 Design Study:

CPL and University of Sheffield

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Site Overview

Background to Liquid P

Liquid Argon (GLACIEI

3.1 Background inform 3.2 Liquid argon and B

Liquid Scintillator (LEN 4.1 Background inform

Liquid scintillator

Water (MEMPHYS)

Background inforn Water delivery at I

References

ANNEX 1: Identification of critic ANNEX 2: Draft liquid procuren

LAGUN/ Liquid Pro

Executive Summary

This document presents a draft overview of th LAGUNA at Boulby, in particular the feasibility for use on site. Important factors concerning th liquids under consideration are liquid scintillator (1 megatonne). The document here is a draft su Annex table supplied. The work remains in pr becomes available. The emphasis in this report

Site Overview

Boulby is as salt, potash and (soon to be) miner on the coast 20 km north of the town of Whith Ltd., a subsidiary of ICL and has been in conti are ~900 employees with a further 3000 employ mine currently extends for over 10 km in most including areas well under the North Sea. It is c to access new hard rock minerals at various leve of new tunnels per year amounting to a capacity

The company has as strong track recoravailable caverns for this in 1989 in connection 1999 the University of Sheffield with Rutherfor funds to build a new underground laboratory an 1100 m depth and with 1000 m2 of air conditiother experiments, notably, ZEPLIN I, II, III, background devices. This is the only significant in a deep mine site.

2.0 Background to Liquid Procurement fo

Boulby is close to large industrial zones, name km away. Tees Valley contains a number of I Dupont, Dow, Lucite International, Huntsman BOC Gases (part of the Linde Group) also has a link connects Boulby to the Tees Valley area, mine company CPL. There are further major : good road and rail links to the area. The Bou power station.

Boulby is located within the North Yorkshir conserved areas. The establishment of an large likely environmental issues are well understoo well known. Construction of new surface liqu well established principles, for instance that the has height not exceeding current main buildings delivery off-site to avoid potential planning identified for instance at Skinningrove, aroun-

| LAGUNA, Design Study Boulby | 16 (81) |
|--------------------------------------|------------|
| Liquid Procurement, deliverable 3.3. | 01.03.2010 |

3.2 Liquid argon and Boulby

In the case of Boulby, salt and potash is being extracted from the Zechstein bed which runs from the UK under the North Sea to Germany, Denmark and Poland. Gases extracted from the mine should be enriched in argon, however, because atmospheric air is used for ventilation, the outflow air will be contaminated. If any pipeline existed within the mine for the removal of gas pockets encountered underground, its content could provide a valuable source of argon (actually radiopure argon). This possibility of direct extraction from underground gas at Boulby needs further study.

The following is a list of facilities that have been identified as possibly capable of producing argon relatively close to Boulby.

- · Conoco-Phillips operates a gas terminal at Theddlethorpe, Lincolnshire, which provides gas and condensate processing facilities. It is connected to the Transco and Kinetica pipeline
- · Total operates a gas terminal at St. Fergus, Aberdeenshire. It receives and processes gas and condensates from over twenty North Sea fields. Norwegian gas is imported through this terminal. There is also a Shell/Esso gas terminal at an adjacent site.
- . Shell operates a gas terminal at Bacton, Norfolk. It is one of the largest gas terminal complexes in the UK and has a link to Zeebrugge where Statoil produced gas from Norwegian fields are processed.
- · Centrica operates a gas terminal at Easington, East Yorkshire. Its main functions are to receive and separate natural gas from the Rough offshore field and the BP operated Amethyst field. The Rough field is also used as a storage facility. BP have a terminal at the adjacent Dimlington site.
- · In the Netherlands Emden has been a centre for receiving Norwegian gas deliveries since the Norpipe system became operational in 1977. The Norsea Gas Terminal (Conoco-Phillips) and Europipe Metering Station (Statoil) stand side-by-side near Embden. These facilities receive gas from Norwegian fields through Norpipe and Europipe.

There are likely several other production facilities but further investigation is needed. Some of these also could allow the possibility of argon with recued 39Ar. The North Sea gas and oil fields are below the Zechstein salt and potash but must be in gaseous contact with it. No figures for argon concentrations in these fields have yet been identified. Isotopic ratios of argon in North Sea oil have been published by Ballentine [7], who is a leading expert. North Sea gas is exploited by a number of companies and brought ashore at various points in the UK.

Liquid Scintillator (LENA)

Background information on liquid scintillator

Small quantities of liquid scintillators are typically purchased by the biomedical research community. These can be packaged in one to five litre containers, with a typical consumer purchasing several hundred litres per year. There would hence be a large adjustment required for any company to be able to supply the required 50 ktonnes on a one-off basis. A dedicated liquid scintillator pilot plant operated by the collaboration may be a more desirable option. This is the route that has been adopted by some previous collaborations.

WP3.3 Draft Status

LAGUNA, Design Study Boulby 21 (81)
Liquid Procurement, deliverable 3.3. 01.03.2010

Example for Boulby

ANNEX 2: Draft Liquid Procurement Tables

(1) Identify methods of procurement of large quantities (per site, per liquid)

| | | Water | Scintillator | Liquid Argon | |
|---------------------|-------------------|-------------------------|------------------|---------------------------------------------------|------------------------------------------------|
| ource of liquid, | Transport option | | | • | |
| mpany and status of | bring liquid to s | | | | |
| ntacts | status of assessr | | Liqu | (4) Possibility of produc | |
| | | | | | Water |
| | | lan a series se | | Summary description of underground or surface | Production is preferred underground using a |
| | | (3) On site storage and | | liquid production plant proposal if applicable | dedicated purification plant. This can make |
| | | | Water | proposar is appareable | use of well-known |
| | | What requirement is | None required t | | techniques. |
| | | there for surface | the unlikely eve | | teeninques. |
| | | storage? | underground | | |
| | | | purification and | | |
| | | | is not feasible. | | |
| | | | | | |
| | | | | Requirements for | No major requirement |
| | | | I | power consumption and | |
| | Relevant author | | | ventilation for on-site | |
| | concerned with | Status of surface | None assumed | production | |
| | transportation to | storage design and | | production | |
| | site, permissions | permissions | | | |
| | of contact | | | 0.0 | N |
| | or contact | | | Safety and | No major risks |
| | | | | environmental risks of | |
| ation of supplier, | | | | on-site production | |
| ince to site | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | Requirements for new | Pipelines, tanks and |
| sportation options | | | | infrastructure and | pumps - within normal |
| procedures | | | | services | expertise |
| n occurates | | Environmental and | None assumed | | |
| | | | None assumed | | |
| | | safety risks and issues | | | |
| | | for surface storage | 1 1 | | |
| | | | | Disruption to normal | Disruption is expected |
| | | | | operations of tunnel or | for installation of the |
| | | | | mine | pipeline but can be |
| | | | | mine | minimised by selection |
| | | | [| | |
| | | | [| | of the underground |
| | | | I | | tunnel route |
| | | | | | |
| | | | | | |
| | | Martin I | 11 | | |
| | | Method and procedures | Use of undergro | | |
| | | for transportation | pipeline preferr | | |
| | | underground | [| | |
| | | | _ | pressure piperine, as | nineline or ok |
| | | | | | |

| LAGUNA, Design Stu | ly Boulby | 29 (| 82) |
|------------------------|---------------|--------|------|
| Liquid Procurement, de | iverable 3.3. | 01.03. | 2010 |

(5) Tank filling and maintenance of liquid purity during and after fill

| L | | Water | Scintillator | Liquid Argon |
|---|----------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | Summary of tank filling | This requires input | This requires input | This requires input from |
| ι | strategy and sequence underground avoiding recontamination | from Technodyne Ltd. Experience from SuperK can be used to mitigate against risk of | from Technodyne Ltd. And LENA on purification options. Experience from | Technodyne Ltd. And GLACIER on purification options. Experience from |
| | | contamination | Borexino and others can be used to mitigate against risk of contamination | ICARUS and ArDM and others can be used to mitigate against risk of contamination |
| e | Safety and environmental risks of filling and maintenance | See H&S deliverable. No major safety and environmental risks expected that are not already known from SK and others. CPL prefer a tank design separate from the cavern walls | See H&S deliverable. No major safety and environmental risks expected that are not already known from Borexino and others. CPL prefer a tank design separate from the cavern walls | See H&S deliverable. The main safety risk is accidental rapid boil off of liquid cryogen causing risk of asphyxiation or structural damage. No significant environmental risks foreseen. CPL prefer a tank design separate from the cavern walls |
| a | infrastructure and apparatus required to maintain liquid purity | Determined by MEMPHYS | Determined by LENA | Determined by GLACIER |
| f | nfrastructure required to deal with liquid loss from evaporation or poil-off | Determined by MEMPHYS. No major infrastructure required. | Determined by LENA. Likely need for underground storage tanks. | Determined by GLACIER. Likely need for underground storage tanks. |
| i | Summary of necessary ank and delivery instrumentation, gauges, leak detection | Determined by MEMPHYS. | Determined by LENA. Extra sensors for organics. Normal instrumentation. | Determined by GLACIER. Extra sensors for oxygen. Normal instrumentation. |
| 6 | Requirement for mergency dumps, punds, or other extra containments | Determined by MEMPHYS. Probably not needed for water. | Determined by LENA. Assumed that dumps will be needed for emergency and maintenance. CPL prefer free-standing tanks, so provision for protective bund is required. | Determined by GLACIER. Assumed that underground storage tanks will be needed for emergency and maintenance. CPL prefer free-standing tanks, so provision for protective bund is required. |
| T | Procedure to maintain | Determined by | Determined by LENA. | Determined by |

WP3.3 LAr

2.2 Liquid argon procurement in Europe

In Europe there are several companies able to supply liquid argon but likely no single company in a given country can have the capacity to provide the total amount required by LAGUNA. In this case a collaborative agreement with a lead supplier would likely be needed. Example companies are Linde/BOC, Air Produts, Air Liquide etc. Different countries can benefit from different local plants and suppliers. For instance in the UK there are potential plants in the Tees industrial area run by BOC and around Hull run by Air Products. In Italy there is the RIVOIRA-PRAXAIR group. The construction of an air separation plant for in-situ LAr procurement is likely not an economically viable project.

Nevertheless, the possibility of having a plant to produce the LAr needed during LAGUNA running is worth considering. This could either be a specific plant located for the project or via an increase in capacity of plants in the area.

2.3 Liquid argon transport in Europe

Transportation options are important and will influence the total cost The requirements for the initial fill are large, corresponding to ~ 150 tonnes of liquid argon per day over two years. This could be delivered by trucks (≈ 7 trucks per day, 7/7 for two years). To fill the tank would require 4500 trips of 25 tons trucks and would cost around 30 million Euros for transport.

WP3.3 Scintillator

3.2 Methods of procurement of large quantities of liquid scintillator

Currently the LENA collaboration is favouring LAB and laboratory tests have shown that the company <u>Petresa</u> <u>Petrochemicals (belonging to the CEPSA group)</u> can provide LAB of required purity. Petresa's European production plants are in San Roque near the Mediterranean coast of Spain. If this is the chosen supplier then delivery can be achieved relatively <u>easily by ship from the nearest port, Algeciras.</u> The <u>annual production capacity of LAB at San Roque corresponds to 200 kilotons</u> of LAB. Therefore, the minimum duration for the production of 70-90 kilotons is less than half a year. However, filling the detector will need more time, of the order of 1 year. On average, a minimum capacity to accept liquid deliveries of the order of 250-300 tons per day is required.

3.3 Transport to the site - environmental impact, safety, logistical issues

Transport to the sites can be by road, rail and or ship. By road, for instance, two loads a day would require over 2 years to reach the required amount. Use of rail links could allow larger quantities to be delivered per load, but dedicated solvent wagons would be needed. For certain sites where a local rail head is available rail is likely the preferred option. Alternatives include pipelines from nearby plants. For horizontal access 180l containers supplied will fit down shafts of ~2x2x2m. 30 tonne road transporters would imply ~1700 deliveries. Pipeline capacities are typically around 200-400,000 litres per day per pipe. Authorisation, is needed by relevant authorities for the transportation process, but this is straightforward given the large quantities of petrochemical products moved every day in Europe.

Boulby

| | Water (| (1 Mtonne) | Scin | tillator (50 | Liquid Argon (100 |] |
|-----------------------|----------|--------------------|-------|-------------------------------|------------------------------------------------|--------------------------|
| | | | kton | nes) | ktonnes) | |
| Source of liquid, | Above | e Ground: | | t Gobain, Zinsser | Contacts established in | |
| company and status of | Yorkshi | hire Water, | | ater, Analytic, Perkin Elmer. | | |
| contacts | Environ | ment Agency, | | | Cryoservice | |
| | North Y | orkshire Moors | Pote | ntial Teeside | | |
| | Nationa | l Park | supp | liers are: SABIC | Other possible suppliers | |
| | Authori | ty. | (was | Huntsman) | are: Air Products, Air | |
| | | | prod | uces cyclohexane | Liquide UK, Intergas. | |
| | Below (| Ground: CPL | and a | aromatic plastics | | |
| | | | prec | ursors; Dow | | |
| | Contact | s and | Cher | mical (Rohm & | | |
| | discussi | ons with CPL | | s) produces | | |
| | ongoing | 5 | | lics; Croda | | |
| | | | Unic | luema produces | | |
| | | Location of suppli | ier. | Existing on site at | Potential Teeside | Suppliers based |
| | | distance to site | , | Boulby | suppliers 30 km away | nationwide but also in |
| | | | | | or if necessary the | Tees Valley around 30 |
| | | | | | Petresa Petrochemicals | km away |
| | | | | | company in San Roque, | |
| | | Transportation op | tions | Pipeline underground i | Spain is Preferred option is by | As for liquid argon. |
| | | and procedures | tions | preferred option | train from local | Train from local |
| | | | | Processor of most | suppliers 30 km away | supplier in Tees Valley |
| | | | | | direct to site. | is preferred. Pipeline |
| | | | | | Alternatives include | underground is feasible. |
| | | | | | road, pipeline from | |
| | | | | | nearby plant and ship to the CPL port 10 km | |
| | | | | | away. 1801 containers | |
| | | | | | supplied will fit down | |

Liquid Procurement Boulby

G7.2 Industrial Partnership for Liquid Procurement at Boulby

To achieve the proposed Boulby specific liquid argon delivery assessment discussion has started between the following companies:

- Air Products Ltd. UK based company expert in production and delivery of cryogenic liquids in the UK and Europe (also USA and Asia).
- (2) Technodyne Ltd. Design engineers expert in large LPG tank design
- (3) CPL the mine company at Boulby, expert in the logistics of transportation of equipment underground..

(1) potential cost savings from proximity of local supplies of liquid argon from nearby Tees industry and Air Products plants at Hull: The location of Boulby close to existing Air Products and Linde/BOC liquid argon production at Tees, Hull and Carington, plus access to a dedicated port, rail and A-class roads, provide an estimated saving of 30-50% in argon costs over other locations in Europe (AP private communication).

The vast pertro-chemical industry in nearby Tees has several companies that can produce liquid argon and scintillator materials. The mine owns a rail line in that direction. Fig. G7.3.1 shows the proximity of the BOC plant to Boulby, about 30 km.

e.g. Boulby:

Significant work included in WP2, deliverable WP2.8





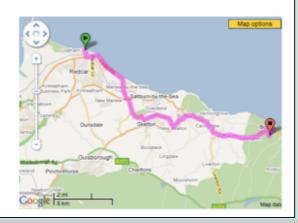




Fig. G7.3.2 Proximity of the Air Products plants to Boulby, Hull is ~150km.

Canfranc

| (1) | Identify | v methods of | procurement | of large | quantities (| per liquid | n |
|-----|------------|--------------|-------------|----------|--------------|------------|----|
| (-) | , racititi | , memous or | procurement | or marge | quantities | per nquio | ., |

| | Water (1 M-tonne) | Scintillator (50 K-tonnes) | Liquid Argon (100 K- tonnes) | | |
|-----------------|---------------------------|-----------------------------|---------------------------------|------|--------------------------|
| Source of | Water from the "Aragón" | A candidate for Liquid | The team in charge of the | | |
| liquid, company | river. Negligible impact. | Scintillator substance | LSC Feasibility Study | | |
| and status of | | which is used here as a | has not explicitly worked | | |
| contacts | Local Authority for the | working example is | in this item. | | |
| | "Ebro" Basin | "Linear Alkyl Benzene" | | | |
| | ("Confederación | (LAB). | However, the experience | | |
| | Hidrográfica del Ebro"). | | from those LAGUNA | | |
| | | An apprpriate candidate is | colleagues who did | | |
| | Positive verbal contact. | the Company "Petresa | explore the market, tells | | |
| | | Petrochemicals" (CEPSA | that, since the amount of | | |
| | | group), which has proven | liquid needed is | | |
| | | to be able to provide LAB | enormous, it is necessary | | |
| | | of the required purity. | the parallel production | | |
| | | | from several Factories | | |
| | | The team in charge of the | Europe(World)-wide. | | |
| | | LSC Feasibility Study has | | | |
| | | had no explicit contact yet | Examples of world-wide | | |
| | | with "Petresa | LArg producers are Air- | | |
| | | Petrochemicals", however | Liquid, Linde and Air | | |
| | | our colleagues most | Products. | | |
| | l | related to the I ENA | 21/450/0 11101 | | |
| | Location of | Basically on site | Petresa Petrochemical | s | Not well established, |
| | supplier, | | company is located in | San | since there will be more |
| | distance to site | | Roque, Spain, in the s | outh | than one supplier to |
| | | | of the Iberian Peninsu | la. | accomplish a reasonable |
| | | | The distance to Canfra | anc | filling time. |
| | | | is approximately 1100 | | |
| | | | of which more than 10 | | |
| | | | | ,,,, | |
| | | | Km are high way. | | |

Frejus

| 1 | **** | C-1-4TI-4- | T113 A |
|--------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| | Water | Scintillator | Liquid Argon |
| Source of liquid, company and status of contacts | Water available from the new valley of Susa aqueduct, located nearby the Italian side of the Frejus road tunnel, This aqueduct is under construction and will be operational at the beginning of 2014 | Liquid scintillator like LAB (Linear Alkyl Benzene) Potential supplier: Petresa Petrochemicals (belonging to the CPSA group) | Preliminary contacts with potential suppliers (Air Liquide in France, Praxair in Italy) |
| Location of supplier, distance to site | A few kilometers | San Roque in Spain | France, Italy |
| Transportation options and procedures | Dedicated pipeline in the road tunnel from the Susa valley (Italy side) to the underground laboratory | Transportation by railway then by trucks for local transfer | Transportation by cryogenic trucks from production site to the detector tank |
| Production capacity and delivery timescale | 3 tanks with 250 000 tons of water each. | 50 000 tons of liquid scintillator | 100 000 tons of liquid argon |
| | For example 250 000 tons in 3 months (about 115 tons per hour, 24/24 hours, 7/7 days) | Delivery of 250 to 300 tons per day | For example 150 tons per day for 2 years (7/7 days) |

PHYÄSALMI

(1) Identify methods of procurement of large quantities (per site, per liquid)

| (1) Identify methods of procurement of large quantities (per site, per fiquid) | | | | | | |
|--------------------------------------------------------------------------------|--------------------------|-------------------------|---------------------------|--|--|--|
| | Water | Scintillator | Liquid Argon | | | |
| Source of liquid, | Water, no contacts at | Oil, contacts via TU | Argon, no contacts yet | | | |
| company and status of | this stage. | Munich | | | | |
| contacts | | | | | | |
| Location of supplier, | Availability plenty at | t.b.d. | t.b.d, several factories, | | | |
| distance to site | site | | that produce | | | |
| Transportation options | pipe line | rail via Kokkola harbor | rail via Kokkola harbor | | | |
| and procedures | | | or local plant at site | | | |
| Production capacity | production | t.b.d. | local factories may not | | | |
| and delivery timescale | (purification) to be set | | have sufficient | | | |
| | up at site | | capacity, which | | | |
| | | | favours a local | | | |
| | | | temporary plant | | | |
| What legal | Environmental Impact | Environmental Impact | Environmental Impact | | | |
| authorization is needed | Assessment study to | Assessment study to | Assessment study to | | | |
| and status of | be conducted and to be | be conducted and to be | be conducted and to be | | | |
| negotiation | approved | approved | approved | | | |
| Other issues | | | | | | |

Slanic

| | Liquid Argon | | | | | | |
|------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|
| Source of liquid, | Contacts established with SC Linde Gaz Romania SRL, | | | | | | |
| company and status of | Central office: St. Avram Imbroane, nr. 9, Timisoara, Romania | | | | | | |
| contacts | Phone: +40256300700 | | | | | | |
| | Supplier relationship stage: offer | | | | | | |
| | In Romania, Linde owns the following air separation plants: | | | | | | |
| | - Galati, Galati District (on the Mittall Stell platform), located at approx. | | | | | | |
| | 200 km from Slanic Prahova | | | | | | |
| | - Otelul Rosu, Caras Severin District, located at approx. 450 km from Slanic Prahova | | | | | | |
| Location of supplier, | - Ramnicu Valcea, Valcea District(on the Oltchim platform) located at | | | | | | |
| distance to site | approx. 200 km from Slanic Prahova | | | | | | |
| | - Timosoara, St. Avram Imbroane street, nr 9(ca mai sus), Timis District, | | | | | | |
| | located at approx. 700 km from Slanic Prahova | | | | | | |
| | - Cluj Napoca,B-dul Muncii nr 18, Cluj District, located at approx. 550 | | | | | | |
| | km from Slanic Prahova | | | | | | |
| | The following consecutive steps are required when filling the detector | | | | | | |
| | tank up to 100%: | | | | | | |
| | 1. Producing and storing in Linde tanks of 50,000 tons of liquid Argon 5.0 | | | | | | |
| | (99.999% purity and Oxigen content of maximum 2ppm) in the first 2 | | | | | | |
| | years from the date the agreement has been signed, delivered at the | | | | | | |
| | beginning of the 3rd year under the condition that the beneficiary makes | | | | | | |
| | the detector tank available within 2 years of the signing. | | | | | | |
| | -within 2 years from signing the agreement, Linde will build the recovery | | | | | | |
| | installation - the technical details were determined during a meeting of the parties, in which specialists from Linde Gas Romania and Linde | | | | | | |
| | Kryotechnik AG have participated. | | | | | | |
| | -also, within this period, the contents of the recovery installation tank will | | | | | | |
| Transportation options | be transferred to the underground tank | | | | | | |
| and procedures | or management and and ground than | | | | | | |
| | 2. Producing and delivery of the necessary difference quantity between 2 | | | | | | |
| | to 4 years from the initial signing of the agreement. The further addition | | | | | | |
| | of liquid Argon in the detector: | | | | | | |
| | -the beneficiary will provide a 1000-10,000 ton buffer tank near the | | | | | | |
| | detector | | | | | | |
| | -transport from the recovery installation tank to the buffer tank | | | | | | |
| | -transport of the contents of the recovery installation tank to the | | | | | | |

SUNLAB

Umbria

| | Liquid Argon |
|--------------------------|------------------------------------------------------------------------------------------------|
| Source of liquid, | Not possible to provide 100 kton LAr quantity only from one company/one |
| company and status of | nation: it is whole annual LAr production in Italy → Procurement from whole |
| contacts | Europe → Planning of LAr delivery. |
| | So far, 2 unofficial meetings with LAr producer (RIVOIRA - PRAXAIR |
| | Group) staff → to be planned official meetings |
| Location of supplier, | Procurement from whole Europe: transport has influence on final cost |
| distance to site | A LAr production site is in the nearby: Thyssen-Krupp Terni steel plant - 55 km |
| | far - Production: 800 m3/year (data to be confirmed) - entirely used for steel |
| | production need. |
| Transportation options | Transportation by trucks. To fill the tank would require 4500 trips of 25 tons |
| and procedures | trucks and would cost ~ 30 million Euros for transport. |
| | LAr TRANSPORT INFORMATION |
| | Product Identification Number: 1951 |
| | BASIC SHIPPING DESCRIPTION: |
| | PROPER SHIPPING NAME: Argon, refrigerated liquid |
| | HAZARD CLASS: 2.2 (Nonflammable Gas) |
| | IDENTIFICATION NUMBER: UN 1951 |
| | ADDITIONAL INFORMATION: |
| | PRODUCT RQ: Not applicable |
| | SHIPPING LABEL(s): Nonflammable gas |
| | PLACARD (When required): Nonflammable gas |
| | SPECIAL SHIPPING INFORMATION: Containers should be transported in a |
| | secure position, in well ventilated vehicles. The transportation of compressed |
| | gas containers in automobiles or in closed-body vehicles can present serious |
| | safety hazards and should be discouraged. For air shipments, the "Cryogenic |
| | Liquid" handling label must be used in addition to the non-flammable gas |
| | (Division 2.2) hazard label on packages and overpacks containing cryogenic |
| Production capacity and | liquids. First estimate of delivery for initial fill: 150 tonnes of Liquid Argon per day over |
| delivery timescale | two years. |
| What legal authorization | Issue to be explored and developed. |
| is needed and status of | issue to be explored and developed. |
| negotiation | |
| negotiation | |

WP3.3 Draft Status

Basically complete: current version 93 pages Some editing and text improvements needed

Introduction: complete

Boulby: complete Canfranc: complete Frejus: complete

Phyasalmi: ACTION needed

Slanic: complete

Sunlab: ACTION needed Umbria: ACTION desirable

Deliverable WP 3.4

Task 13 - Socio-economic

From each site, coordinated together:

Report on the potential socio-economic impact of the construction and operation of the research infrastructure

- local communities will generally directly or indirectly benefit from the presence of a lab yet could also be affected by the construction and operation
- -task will attempt to quantify the impact and propose solutions to mitigate any possible negative aspects.

contact with the local governments needed

WP3.4 Report Contents

(1) Stakeholder support, risks, benefits and impact

- Social, economic and political organisations and people relevant to the infrastructure levels of support, risks and impact
- Table 3.5 collates information on organisations that will be influential in determining whether the infrastructure can or should proceed or not at the site.

Site owners, Environment Agencies, Emergency Services, Planning Agencies, Local Council, Authority. Local Public Transport, Local Mayor, Local MPs, Local MEP, Regional Development Agency, Support from National Scientific Community, Support from Local University Scientific Community, National Science Funding Agencies, Local, Regional, National University political support, Local Schools and Educational Authorities, Local Industry, Philanthropic Support, Other

(2) Socio-economic and environmental impact assessment

- An assessment of the socio-economic impact that the new infrastructure itself will have
- Table 3.6 collates information on:

job creation, skills and knowledge exchange, economy, environment, local services, local transport, local political profile and status, impact on science for the region and nation, impact on society, schools and education, other impacts

Template tables used - with much information from WP3.1

WP3.4 Status

LAGUNA, Design Study Socio-Economic, deliverable 3.

currently 127 pages

LAGUNA Design Study

Socio-Economic Factors (Deliverable 3.4)

in strict confidence

The LAGUNA consertium

FP7 Research Infrastructure "Design Studies" LAGUNA (Grant Agreement No. 212343)



LAGUNA Socio-Economic F (Deliverable 3.4)

EXECUTIVE SUMMARY

This document provides an overview of current's LAGUNA in line with deliverable WP3.4 of the form of individual reports from each site. Infor-WP3.1. The final report here builds on that available.

Contents

An overview plus seven reports for deliverable : each section containing report, tables and annex

Boulby (UK) Canfranc (Spain) Frejus (France) Physialmi (Finland) Sigroszowice (Poland) Slanic (Romania) Umbria, Italian site (Italy)



LAGUNA Design Study Socio-Economic Overview Report

for LAGUNA at Canfrance (Deliverable 3.4) - in strict confidence

LAGUNA, Design Study LSC







| LAGUNA, Design Study LSC | 54 (124) |
|-------------------------------------|----------|
| Health and Safety, deliverable 3.1. | 49.7 |

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Executive Summary

- 1.0 Stakeholders, ownership and legal issues
- 3.0 Local towns, industry, commerce, community and accommodation
- 4.8 Outreach, knowledge exchange and economic impact
- 5.0 Identified critical socio-economic factors and mitigation summary
- 6.0 Environmental impact analysis
- Socio-economic impact analysis
 - 7.1 Stakeholder support, risks, benefits and impact 7.2 Socio-economic impact assessment
- 8.0 Conclusion and future

ANNEX 1: Draft Socio-economic Impact Analysis Tables ANNEX 2: Outline for Environmental Impact Analysis Study ANNEX 3: Draft Socio-economic Impact Analysis Study



Included here is very important issue tackling the environmental issues at the location's of the rock removed from the main excavations.

WP3.4 (1) Template per site

Template tables used - with much information from WP3.1

Socio-economic Impact of the Research Infrastructure on the Sites

(1) Social, Economic and Political Organisations and People Relevant to the Infrastructure - levels of support, risks and impact

| ++ | ' | | | | | | | | | |
|----|----------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|--------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| | Type of Social, Economic and Political | Contact Details | | Role and Risk, benefit or impact to project importance | | | | Status of engagement | | |
| | Organisation or Person Involved | | | Emergency | Safety Executive HM Inspectorate of Mines, Edgar Allen House, 241 Glossop Road Sheffield S10 2GW Tel: 0114 291 2390 Nearest A&E, Marton | In addition CPL | well in hand and understood, e.g. routine at Boulby, | | CPL is well integrated already into emergency | |
| | Site owners | Cleveland Potash Ltd., Boulby Mine, Loftus Saliburn-by-the Sea, Cleveland, TS13 4UZ UK Contact: D. Pybus Tel: +44 (0) 1287 640140 E-mail: enquiries@clevelandpotas h.co.uk | G F G S | Emergency Services Planning Agencies | Nearest Act., System 1988 Road, Middlesbrough, Cleveland, TS4 3BW Tel: 01642 850850 Nearest Fire station: Coronation Rd, Loffus, Saltburn-By-The-Sea, Cleveland TS13 4SW Tel: 01287 640362 Local council: Redear and Cleveland, www.redear- cleveland.gov.uk North York Moors National Park Authority: The Old Vicarage, Bondgate, Helmsley, York YO62 SBP UK | in action Creek provide on site medical and fire services both above and below ground. There is the Cleveland Emergency Planning Unit. CPL hold all the details. There is over 30 years experience in all emergency procedures, required for underrgound work For workings under the land planning issues lie with the local authority and local land owner permissions. For workings under the sea the Crown Estates is required. | (are these agencies aware of the impact on emergency services?) Specific discussion on LAGUNA is pending However, in terms of mining activity LAGUNA is not exceptional. The special hazards of liquids needs to be discussed. Risk: low as CPL is well integrated already into emergency services. Impact: the impact of this integration is consequently high. (how will planning permission be obtained and what is the risk that it will not?) Preference is for under-sea sites where the Crown Estates are the prime authority. The Crown Estates already involved in discussions of LAGUNA and is supportive. Risk: under-land permissions are more complex due to local land ownerships. | | CPL is well integrated already into emergency services. Other interested parties, STFC, Mine Inspectorate (above), University of Sheffield etc are well integrated. All agencies are well in contact with CPL. Crown Estates is aware of LAGUNA and supportive. CR is a member of the Boulby. Science Executive. | |
| | Environment Agencies | British Standards Institution Contact: David Robinson Tel: +44 (0) 181 996 9000 | s E N | Local Council | Crown Estates: 16 New Burlington Place, London W1S 2HX, UK Tel: +44 (0) 20 7851 5000 Local council: Redcar and | As above | Impact: CPL are well used to tri LAGUNA not very abnormal; C supportive of LAGUNA (ditto - any other obstacles, or | rown Estates | As above | |
| | | E-mail: David.Robinson@bsi- global.com | s r a | Authority | Cleveland. www.redcar- cleveland.gov.uk North York Moors | | As above | | | |

WP3.4 (2) Template per site

(2) Socio-Economic Impact Assessment Summary

This table outlines an assessment of the socio-economic impact that the new infrastructure itself will have.

| Impact Item | Impact |
|---------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|
| Job creation | (how will the infrastructure effect local and national employment during and after construction?) |
| Skills and knowledge Exchange | (how will the infrastructure, during and after construction, impact on the skills base?) |
| Economy | (how will the infrastructure benefit the local and national economy in general?) |
| Environment | (what will be the short and long term environmental impact?) |
| Local services | (what will be the short and long term impact on emergency services?) |
| Local transport | (what will be the short and long term impact on roads and local transport services?) |
| Local political profile and status | (what benefits will there be to the profile of the region and what impact will this have?) |
| Impact on science for the region and nation | (what benefits will there be to the science profile of the region and nation and what impact will this have?) |
| Impact on society, schools and education | (what benefits will there be to society, schools and education, e.g. through outreach programmes etc, and what impact will this have?) |
| Other impacts | |

WP3.4 Draft Status

LAGUNA, Design Study Boulby 3 (115) Socio-Economic, deliverable 3.4. 01.03.2016

LAGUNA Design Study Socio-Economic Overview Report for LAGUNA at Boulby (Deliverable 3.4) - in strict confidence





FP7 Design Study: CPL and University of Sheffield



Example for Boulby

| LAGUNA, Design Study Boulby | 4 (115) |
|----------------------------------|------------|
| Socio-Economic, deliverable 3.4. | 01.03.2010 |

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- 1.0 Stakeholders, ownership and legal issues
- 2.0 Socio-economic advantages for LAGUNA at Boulby
- 3.0 Local towns, industry, commerce, community and accommodation
- 4.0 Outreach, knowledge exchange and economic impact
- 5.0 Identified critical socio-economic factors and mitigation summary
- 6.0 Environmental impact analysis
- 7.0 Socio-economic impact analysis

| LAGUNA, Design Study Boulby | 14 (115) |
|----------------------------------|------------|
| Socio-Economic, deliverable 3.4. | 01.03.2010 |

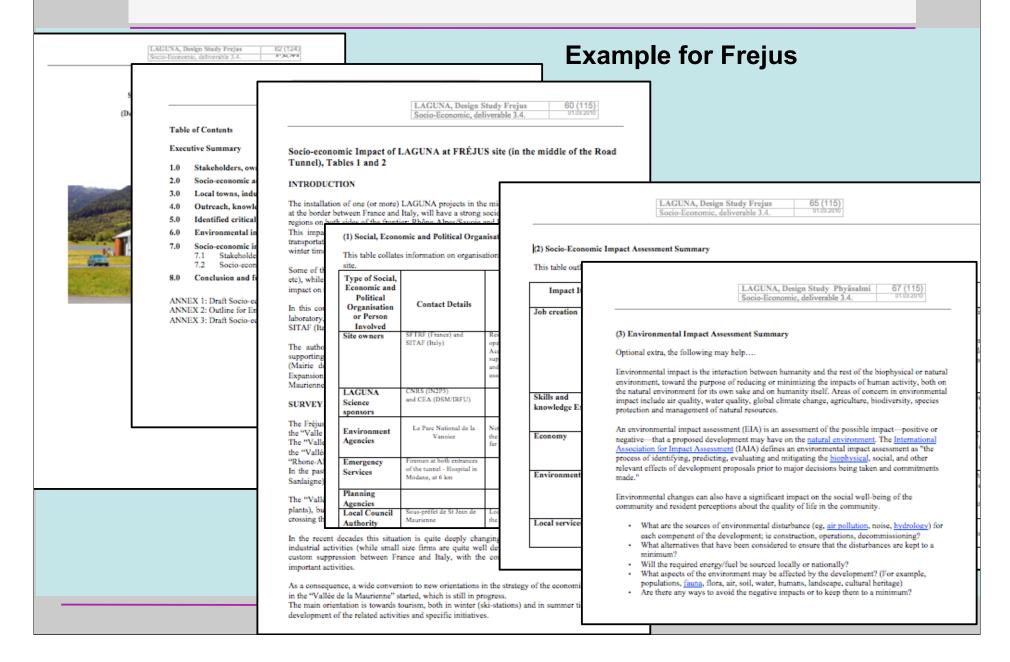
ANNEX 1: Socio-economic Impact of LAGUNA at Boulby, Tables 1 and 2

(1) Social, Economic and Political Organisations and People Relevant to the Infrastructure - levels of support, risks and impact

This table collates information on organisations that will be influential in determining whether the infrastructure can or should proceed or not at the site. Priority areas are in yellow.

| Type of Social, Economic and Political Organisation or Person Involved | Contact Details | Role and importance | Risk, benefit or impact to project | Status of engagement |
|---------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Site owners | Cleveland Potash Ltd, Boulby Mine, Loftus Saitburn-by-the Sea, Cleveland, TS13 4UZ UK Contact: D. Pybus Tei: +44 (0) 1287 640140 E-mail: enquiries@clevelandpotas h_co.aik | Owners of mine. Responsible for current operations and safety. Support is essential. | (are all relevant ownership issues clear in law?) Boulby mine is owned by CPL which is part of ICL. The benefit is strong experience and support for underground construction including access to mining engineers, equipment as well as experience in safety, political and planning issues. Risk: finite lifetime of mine and any conflicts of priorities. These can be mitigated against by sufficient financia backing and pattereship. Impact: very high - strong experience and support for underground construction. | Good relations with scientists over 20 years. CPL management closely engaged in development of science and strongly supports LAGUNA and other science. There is a joint executive board involving members from the science community, universities and CPL, with also the Crown Estates (see below). |

WP3.4 Draft Status



Boulby/Frejus - jobs?

| | Exca | vation | Ta | Tank | | | |
|-----------------------------|--------|--------|--------|--------|-------------|--------|------------|
| | ph | ase | constr | uction | Out fitting | | Operations |
| | year 1 | year 2 | year 3 | year 4 | year 5 | year 6 | year 7 + |
| | (FTE) | (FTE) | (FTE) | (FTE) | (FTE) | (FTE) | (FTE) |
| Engineering/technical staff | 25 | 35 | 60 | 70 | 40 | 40 | 30 |
| Administrative staff | 10 | 10 | 30 | 35 | 25 | 25 | 20 |
| Construction Scientists | 5 | 10 | 15 | 15 | 15 | 15 | 10 |
| Operations Scientists | 4 | 6 | 10 | 10 | 15 | 15 | 20 |
| User Scientists (national) | 4 | 4 | 6 | 6 | 10 | 15 | 20 |
| User Scientists | | | | | | | |
| (international) | 6 | 6 | 6 | 6 | 10 | 20 | 30 |
| Visitors | 10 | 10 | 15 | 15 | 15 | 15 | 25 |
| Indirect local employment | 30 | 30 | 90 | 90 | 110 | 110 | 80 |
| Total on site | 64 | 81 | 142 | 157 | 130 | 145 | 155 |
| Total | 94 | 111 | 232 | 247 | 240 | 255 | 235 |

Boulby/Frejus - jobs?

| | | Excav | vation | Та | nk | | | | | | | |
|------------|---------------------|----------|---------|--------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-------------|-------------|-----------------|----------------------------------------------------------|---------------------------------------------------------------------------------|--|--|
| | | 1 | ase | | uction | | itting | Operations | | | | |
| | | year 1 | year 2 | year 3 | year 4 | year 5 | year 6 | year 7 + | | | | |
| FD | | (FTE) | (FTE) | (FTE) | (FTE) | (FTE) | (FTE) | (FTE) | | | | |
| - | ing/technical staff | 25 | 35 | 60 | 70 | 40 | 40 | 30 | | | | |
| | rative staff | 10 | 10 | 30 | 35 | 25 | 25 | 20 | | | | |
| Construc | Impact It | em | | | | | | | | Impact | | |
| Operation | 1 | | | | | | | | | • | | |
| User Scie | Job creation | | (harri | | £ | 66 | least and | | 1 | | | |
| (internati | | | 1 ' | | | | | _ | - | ment during and after construction?) | | |
| Visitors | | | 1 | | | | | - | | y during the 5 years construction and installation. An assessment of direct | | |
| | | | emplo | yment is | given in ti | ne text, am | ounting to | 100-200 jobs. | T | he gearing with local indirect employment is a factor x 2. | | |
| Indirect 1 | | | | | | | | | | | | |
| | Skills and kno | owledge | (how | (how will the infrastructure, during and after construction, impact on the skills base?) | | | | | | | | |
| Total on | Exchange | | The sk | The skills required for LAGUNA are highly diverse and the opportunities for KE are large thanks to the interdisciplinary nature of the project. | | | | | | | | |
| Total | | | A idea | A idea of this is given in the text. This can be expected to have a significant impact on the skills base in what is a poor region of the UK. | | | | | | | | |
| | | | This i | This includes: engineering skills, mechanical and underground mining skills, electronics, cryogenics, computing and support. Increased | | | | | | | | |
| | | | interac | interaction with university and laboratory people has many advantages. This has already been seen at Boulby, for instance the science | | | | | | | | |
| | | | approa | approach to health and safety has impacted significantly on the operational approach at Boulby. | | | | | | | | |
| | | | | | | | | | | | | |
| | Economy | | (how | will the ir | frastruc | ture bene | it the loca | l and nationa | l ec | conomy in general?) | | |
| | | | | | | | | | | onable. This will help secure technical jobs, e.g. for maintenance contracts as | | |
| | | | 1 | well as service jobs, e.g. through accommodation and support services. The attraction of skill workers to the area will benefit the region and | | | | | | | | |
| | | | 1 | help improve, for instance, school standards. At national level the establishment of a major international facility can be expected to boost the | | | | | | | | |
| | | | | UK profile in science, there are few such facilities. The location in the NE of England increases the impact it will have. | | | | | | | | |
| | | | OK pi | orne in se | ience, me | ie ale iew | Sucii facii | ities. The loca | uo | if the IVE of England increases the impact it will have. | | |
| | Environment | | (what | (what will be the short and long term environmental impact?) | | | | | | | | |
| | Zara omnene | | 1 ' | We do not see particularly negative impacts on the environment because as a mine site Boulby is well set up to deal with issues such as rock | | | | | | | | |
| | | 1 | | | | | | | cocess near the site means impact there is also minimal. | | | |
| | | | remov | ai. The la | act mat th | e general j | ouone do n | ot nave norma | ıat | cess near the site means impact there is also minimal. | | |
| | Local services | <u> </u> | (what | will be th | ne short s | nd long t | erm impa | t on emergen | cv | services?) | | |
| | 2.50m Ser vices | , | (witat | will be ti | ic short a | ind rong t | an impac | t on emergen | c, | act rices. j | | |

Slanic - jobs?

| | Excav | ation | Tank | constru | ction | Tank | filling | Operation |
|----------------------|-------|-------|------|---------|-------|------|---------|-----------|
| | Year | Year | Year | Year | Year | Year | Year | After |
| | 1 | 2 | 3 | 4 | 5 | 5 | 6 | Year 6 |
| Technical staff | 15 | 15 | 60 | 60 | 40 | 40 | 40 | 30 |
| Admin. staff | 10 | 10 | 30 | 30 | 20 | 20 | 20 | 15 |
| Construction staff | 5 | 5 | 15 | 15 | 15 | 15 | 15 | 10 |
| Operators | 4 | 4 | 10 | 10 | 15 | 15 | 15 | 20 |
| IT staff | 5 | 5 | 6 | 6 | 20 | 20 | 20 | 50 |
| Visitors | 10 | 10 | 15 | 15 | 15 | 15 | 15 | 25 |
| TOTAL | 49 | 49 | 136 | 136 | 125 | 125 | 125 | 150 |
| Temporary workers | 120 | 120 | 100 | 100 | 80 | 80 | 80 | 80 |
| TOTAL | 169 | 169 | 236 | 236 | 205 | 205 | 205 | 230 |

Umbria - Environ Impact?

Flow Chart 1 - Assessment if EIA is needed

Request to Regional Council:

- 1) Preliminary Design,
- 2) urbanistic compatibility statement,
- 3) environmental report.
 - ↓ (within 30 days / can be extended to)

Exclusion

↓ (within 15 days)

Expression of Regional Council resolution

Flow Chart 2 - EIA procedure

Request to Regional Council (EIA Service):

- 1) Definitive Design,
- 2) Environmental Impact Assessment Study,
- 3) urbanistic compatibility statement,
- acknowledgment that request has been produced to competent authorities
- statement that publication (awareness of the design) has been made

(within 30 days) ↓ ⇒ (within 10 days) ⇒ Documentation forwarded to competent authorities

Observations from population (forwarded to Regional Council)

(within 15 days) ↓

Convocation of "Conferenza dei Servizi" (→ conference of competent authorities)

(within 40 days) ↓

End of assessment by authorities

(within 20 days) ↓

Final Report

(within 15 days) ↓

WP3.4 Draft Status

current version 127 pages

Introduction: complete

Boulby: complete

Canfranc: ACTION needed

Frejus: ACTION desirable

Phyasalmi: ACTION desirable

Slanic: complete

Sunlab: ACTION needed

Umbria: complete

Deliverable WP 3.2

Deliverable 3.2

| 3.2 | Final report on safety | 3 | USFD | 20 | Report | СО | 24 |
|-----|---------------------------|---|------|----|--------|----|----|
| | | | | | | | |

A final confidential report defining all safety and environmental issues of the sites

- (i) additional infrastructure required for safe operation, in conjunction with the overall safety strategy of the host (road tunnel or mine)
- (ii) include possible failure modes of each experiment
- (iii) methods by which this risk can be mitigated
- (iv) a risk analysis for each site

Task 12 - Final report

subject to commercial confidentiality where appropriate

assessment of:

site specific power requirements, installation of additional transformers for AC, ventilation, atmospheric purification, pumping and chiller systems, underground workshops, surface buildings, experimental areas, cranes and associated heavy duty equipment required during construction.

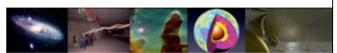
identify alternative ventilation and cooling schemes for tailored cooling of sensitive components such as the heat exchange on compressors.

identify safety considerations:

- •emergency response equipment
- •air monitoring
- •egress procedures
- •hazardous material handling
- dedicated ventilation piping for the removal of boil off noble gas, cryogenic coolants, and toxic scintillator vapour
- •containment systems for scintillator and liquid noble gas spillages.

WP3.2 Draft Status

LAGUNA, Design Study 1 (16) WP3 Final Report, Safety, deliverable 3.2. LAGUNA, Design Study Boulby
WP3 Final Re
Liquid Procurement, deliverable 3.3.



LAGUNA Design Study

WP3 Final Report, Safety (Deliverable 3.2)

in strict confidence

The LAGUNA consortium

FP7 Research Infrastructure "Design Studies" LAGUNA (Grant Agreement No. 212343)



- 2.0 Executive Summary (to be com
- 2.1 Boulby (operating mine 54°33' N, 0°49
 - Site overview: More...
 - Stakeholders, ownership and legal issues:
 Identified critical factors and mitigation:
 - Main H&S philosophy and management
 - Regulatory guidlines for H&S: Dedicated
 Health and safety risk analysis:
 - (i) Rock excavation, (ii) tank construction a term issues.
 - · Environmental Impact: Mine...

3 Summary of WP3 Safety per Site

3.1 BOULBY

LAGUNA Design Study WP3 Final Report, Safety at Boulby (Deliverable 3.2) - in strict confidence

3.1.1 General information

Laboratory general information relevant to safety Boulby, is as salt, potash and halite mine located in Cleveland, NE England, run by Cleveland Potash Ltd., a subsidiary of ICL, in continuous operation for 35 years. Currently there are -900 employees with a further 3000 related employed in the local area. The company has as strong track record of supporting pure science research, first making available caverns in 1989 for the UK's dark matter search programme. This is the only significant underground science laboratory in Europe located in a deep mine site. There is extensive experience of mine-related safety over 35 years, and of deep underground science laboratory safety extending over 20 years. This includes all aspects of excavation, facility construction and operation. For science this includes safety protocols for hazardous gases (e.g. CS₂, CF₄), cryogens (including liquid xenon and liquid nitrogen) and high voltages (up to 100 kV). There is also extensive experience of safety protocols and management mechanisms necessary for developing and performing experiments in a deep mine, covering installation, operation and decommissioning.

Overview of stakeholders and bodies responsible for safety management H&S at the current laboratories, as with all the mine operations, is ultimately the responsibility of the mine manager, working under the UK's Health and Safety Executive (HSE) and mines rules, in tandem with regulations driven by RAL. The key players at Houldey relevant to LAGUNA safety are: (i) CPL Ltd., the mine owners and the parent company ICL, (ii) the bodies associated with planning permissions, including the local authority, National Park and the Crown Estates (responsible for off:shore permissions), (iii) the UK Health and Safety Executive (HSE) and the Mines Inspectorate, which have the ultimate power of closure on safety grounds, and (iv) the science groups University of Sheffield and RAL operated by STFC (Science and Technology Facilities Council) responsible for leading UK involvement in LAGUNA. There is a good relationship between the planning bodies and CPL, particularly the Crown Estates (who have a remit to support science activity).

Health and safety culture and philosophy The base-line mantra for all phases of LAGUNA at Boulby, will be zero-tolerance of accidents. This will entail production of a written, safety culture document and guideline detailing all the H&S policies. All parties will be required to agree to this culture and all the associated legal requirements. This will be the "mothering" statement, detailing also the management structure, work plans and safety lines of command. It will include statements that there will be: no deaths, no injuries, no damage to local population, that risk assessments and records are produced for all activities, that all hazards will be identified and risks mitigated prior to work. External visits and audits by experts will be above statutory requirements. An essential part will be recruitment of a CDM (Construction Design and Management) coordinator to be appointed with their legal obligation to include safety issues starting with the design process (see below).

Current and envisaged safety management structures H&S for the current Palmer Laboratory at Boulby, has been established with the stakeholders including CPL, STFC, the Universities and users (the only such arrangement in Europe where active science is performed in a working mine). The main bodies and authorities are: HM Mines Inspectorate - power to close Mine; Cleveland Potash Ltd - power to close facility; Boulby Underground Facility Owners & Operators - responsibility to ensure health and safety codes are implemented; Experimental Institute H&S Groups





WP3.2 Draft Status

Most information available from WP3.1 sections

Just editing and updates expected from all sites

Format: decision to produce a concise summary document similar to that of WP2.8, with ~5 pages per site

Boulby: Complete, needs summary

Canfranc: ACTION (use WP3.1 + update)

Frejus: ACTION (use WP3.1 + update)

Phyasalmi: ACTION (use WP3.1 + update)

Slanic: ACTION (use WP3.1 + update)

Sunlab: ACTION (use WP3.1 + update)

Umbria: ACTION (use WP3.1 + update)

WP3 Progress by Site

Boulby:

WP3.2: ACTION: provide 1 page bullet summary

WP3.3: done

WP3.4: done

Canfranc:

WP3.2: ACTION provide 5 page safety summary and update plus 1 page bullet summary

WP3.3: ok

WP3.4: ACTION needs text and table 2 (I used WP3.1 info, no new info received)

Frejus:

WP3.2: ACTION provide 5 page safety summary and update plus 1 page bullet summary

WP3.3: ok

WP3.4: ok (ACTION you might want to add more)

Phyasalmi:

WP3.2: ACTION provide 5 page safety summary and update plus 1 page bullet summary

WP3.3: ACTION introductory text missing; tables incomplete and no table 5 info

WP3.4: ACTION please provide text, tables are incomplete

Progress by Site

Slanic:

WP3.2: ACTION provide 5 page safety summary and update plus 1 page bullet summary

WP3.3: done

WP3.4: done

Sunlab:

WP3.2: ACTION provide 5 page safety summary and update plus 1 page bullet summary

WP3.3: ACTION provide all text and tables

WP3.4: ACTION no new information provided so I did it, please check

Umbria:

WP3.2: ACTION provide 5 page safety summary and update plus 1 page bullet summary

WP3.3: ACTION provide some introductory text

WP3.4: done

WP3 - Next Steps

- (1) Complete WP3.3 and WP3.4, including additional socio economic information (e.g. environmental impact)
- (2) Include additional information on liquid purchase, particularly liquid argon (new involvement of Linde/ BOC) - ETHZ?
- (3) Assemble and submit final safety overview report WP3.2 (this is somewhat sensitive and requires additional discussion)

DEADLINE to me Mon 21st March
SUBMISSION Mon 4th April