

Technology options for the target and capture solenoids

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Target and Capture: Magnet specifications

Target solenoids

Field: 20 T ... 2 T

Bore: 1200 mm

Length: 18 m

Radiation heat: ≈ 4.1 kW

Radiation dose: 80 MGy

6D Cooling solenoids

Field: 4 T ... 19 T

Bore: 90 mm ... 600 mm

Length: 500 mm (x 17)

Radiation heat: TBD

Radiation dose: TBD

Accelerator magnets

Field: ± 1.8 T (NC), < 10 T (SC)

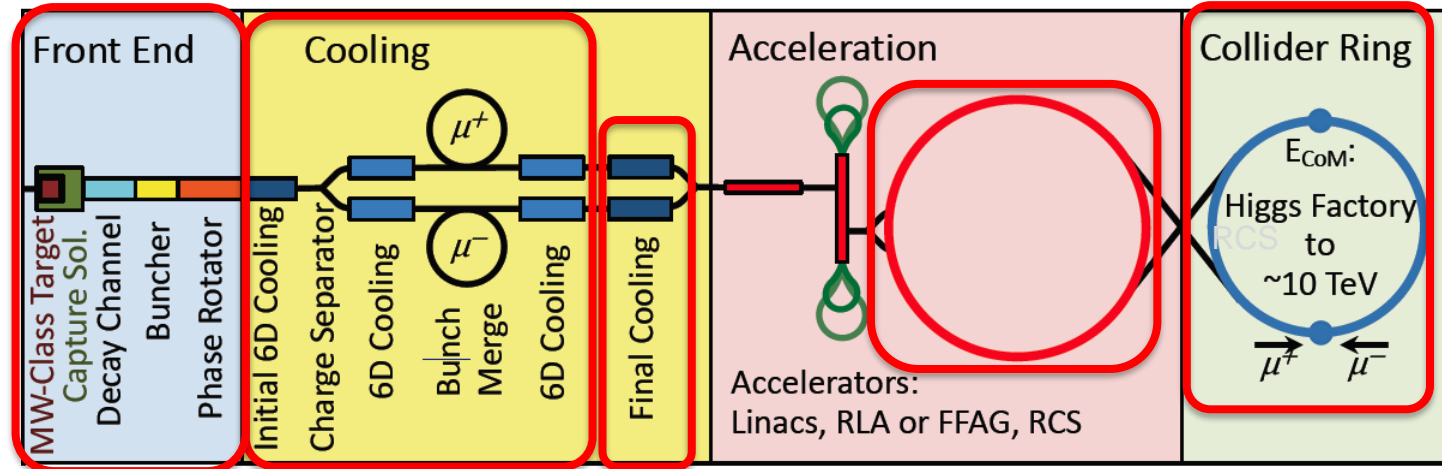
Rate: 400 Hz (NC), SS (SC)

Bore: 100 mm(H) x 30 mm(V)

Length: 3 m ... 5 m (x 1500)

Radiation heat: ≈ 3 W/m

Radiation dose: TBD



Final Cooling solenoids

Field: > 40 T (ideally 60 T)

Bore: 50 mm

Length: ≈ 1 km (x 2)

Radiation heat: TBD

Radiation dose: TBD

Collider ring magnets

Field: 16 T peak (IR 20 T)

Bore: 150 mm

Length: 10 m ... 15 m (x 700)

Radiation heat load: ≈ 5 W/m

Radiation dose: $\approx 20 \dots 40$ MGy

Target and Capture: Magnet specifications

MAGNET SPECS

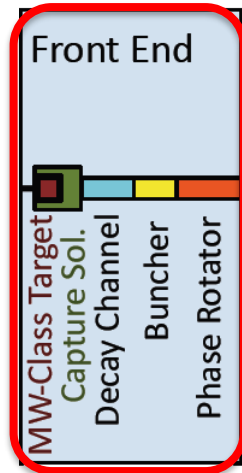
Field: 20 T... 2T

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Length: 18 m

Radiation heat: ≈ 4.1 kW

Radiation dose: 80 MGy



MAGNET TEAM

CERN (Antti, Carlotta, Luca)

F4E (Alfredo, Jose', Pietro)

6D Cooling solenoids

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Bore: 90 mm ... 600 mm

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Radiation heat: TBD

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Accelerator magnets

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Length: 10 m ... 15 m (x 700)

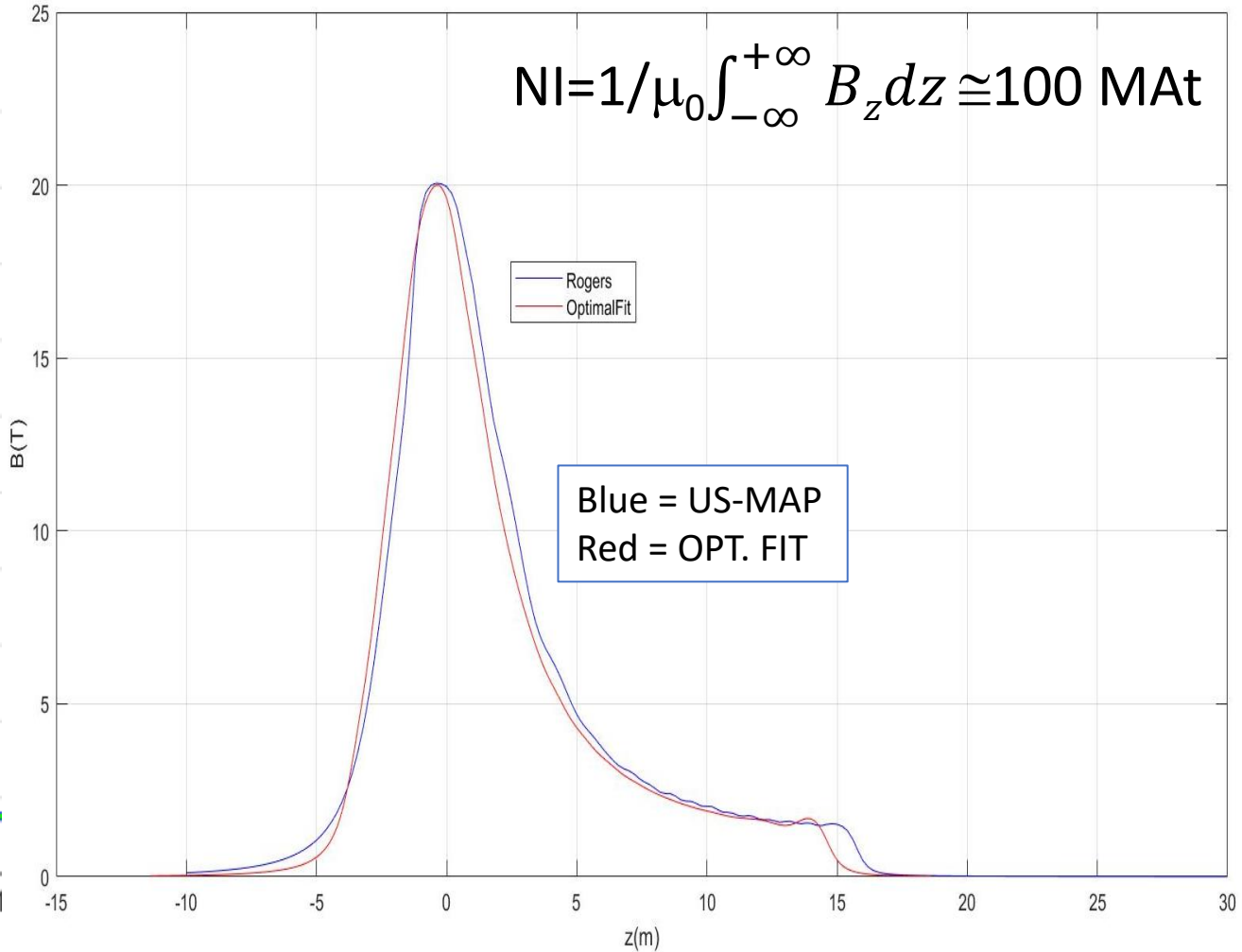
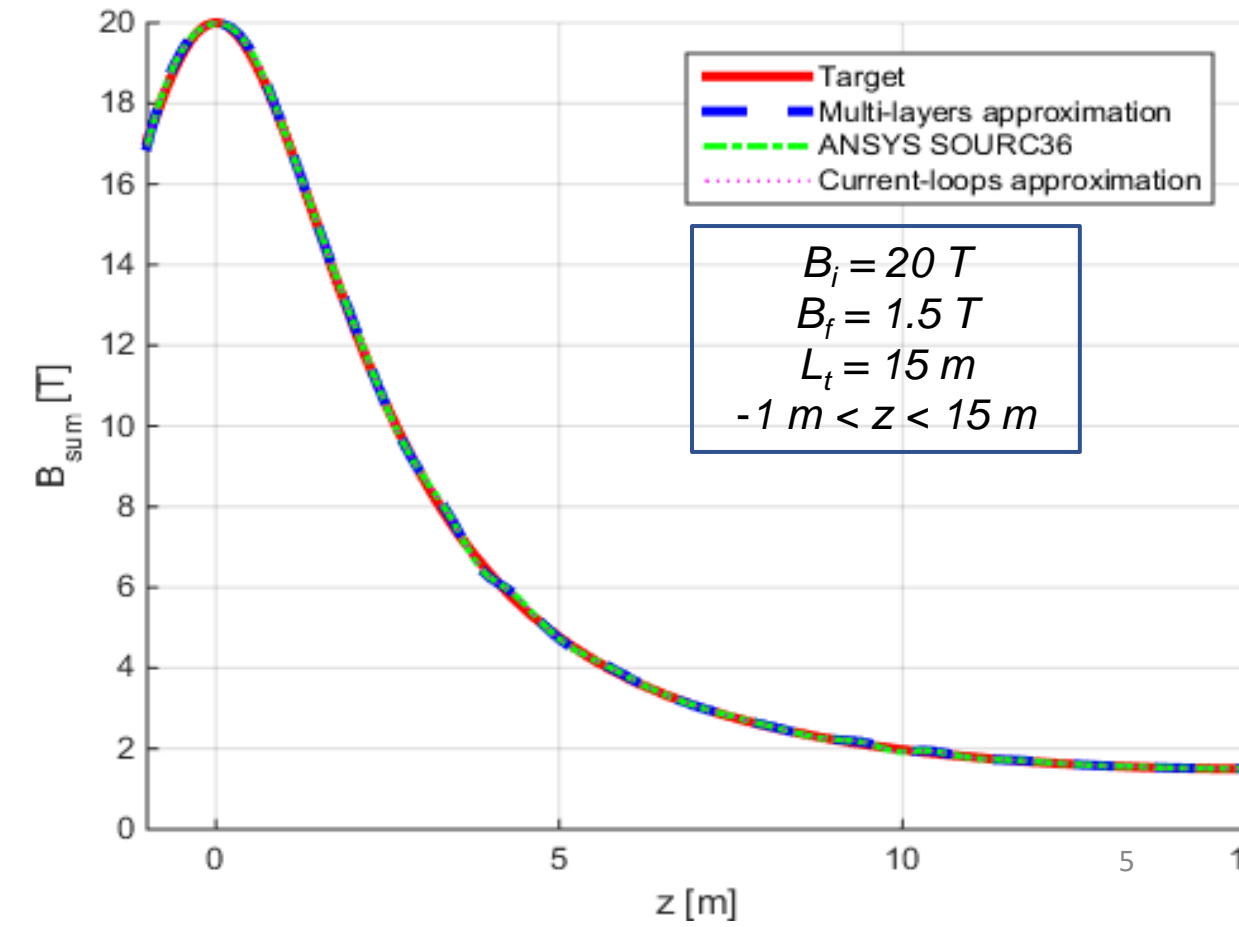
Radiation heat load: ≈ 5 W/m

Radiation dose: $\approx 20...40$ MGy

Target and Capture: Magnet specifications

Reference field profile on axis
(H. K. Sayed and J. S. Berg, 2014)

$$B_z = \frac{B_i B_f L_t^3}{B_i z^2 (3L_t - 2z) + B_f (L_t - z)^2 (2z + L_t)}$$



Muon Collider magnet "catalog"

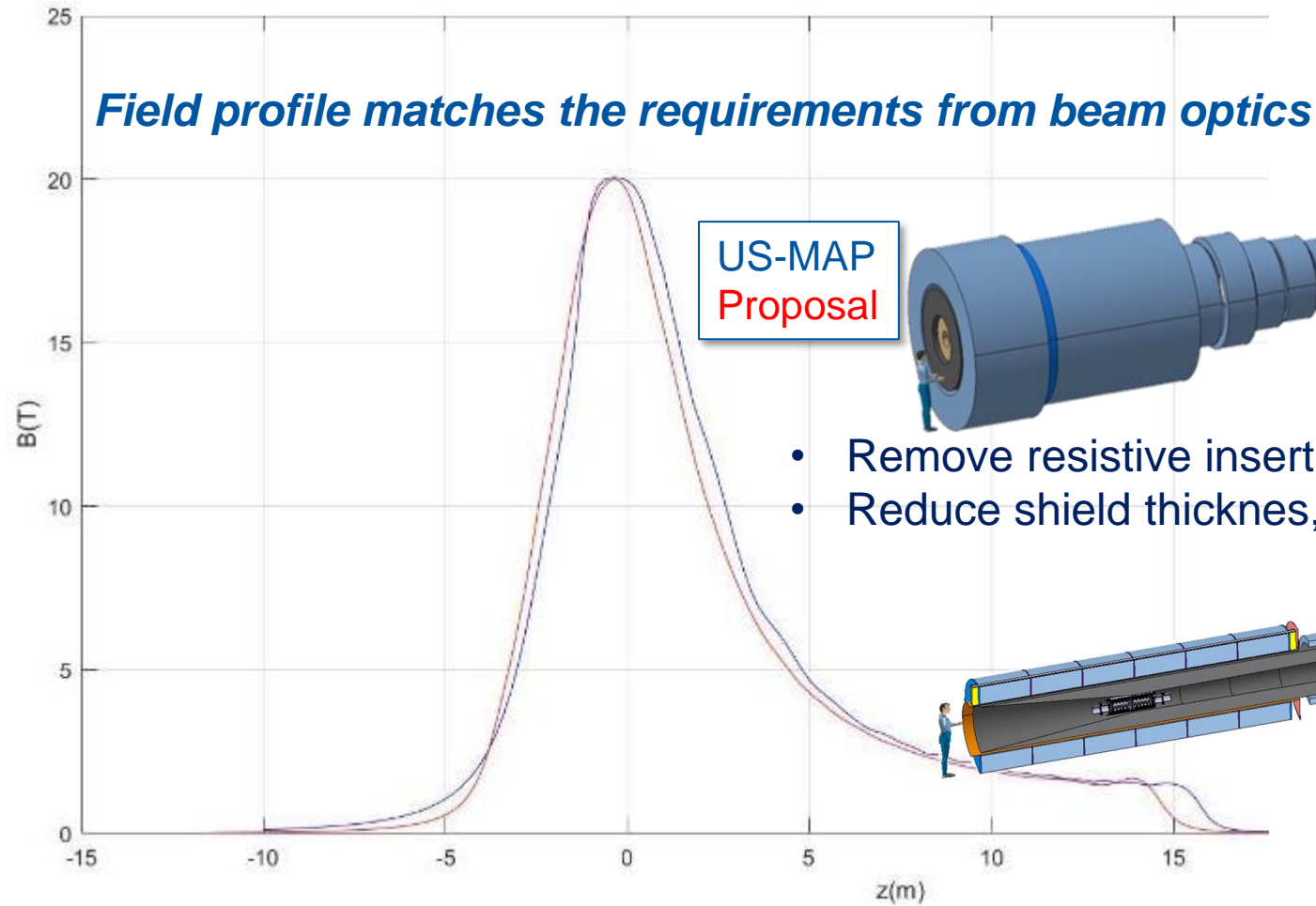


Complex	Sector	Baseline	Magnet Type	Magnet technology	Field (T)	Gradient (T/m)	Aperture (mm)	Gap (mm)	Width (mm)	Length (m)	Number (-)	Ramp time (s)	Field rate (T/s) / (T/m/s)	Homogeneity (units)	Persistence (units/s)	Beam power deposition (kW/m)	Comments
Target and Capture	Target	baseline	solenoid	LTS	15		2400			2	1	21600	0.0007	100		baseline 15 T, 2.4 m bore design, assumes 6 hours ramp-up time and 5 kW deposited 1 total power 100 baseline 5 T resistive insert option based on a HTS cable, reduced bore 5 and shielding, operating at 10...20 K	
		baseline	solenoid	NC	5		150			0.5	1	1	5.0000	100			
	Capture and decay channel	option	solenoid	HTS	20		600			1.5	1	21600	0.0009	100	0.1		
			solenoid	TBD													
Cooling	Ionization Cooling	baseline	solenoid	TBD	2.2		600			2	66	21600	0.0001	100	0.1	cell A1	
		baseline	solenoid	TBD	3.4		500			1.32	130	21600	0.0002	100	0.1	cell A2	
		baseline	solenoid	TBD	4.8		380			1	107	21600	0.0002	100	0.1	cell A3	
		baseline	solenoid	TBD	6		264			0.8	88	21600	0.0003	100	0.1	cell A4	
		baseline	solenoid	TBD	2.2		560			2.75	20	21600	0.0001	100	0.1	cell B1	
		baseline	solenoid	TBD	3.4		480			2	32	21600	0.0002	100	0.1	cell B2	
		baseline	solenoid	TBD	4.8		360			1.5	54	21600	0.0002	100	0.1	cell B3	
		baseline	solenoid	TBD	6		280			1.27	50	21600	0.0003	100	0.1	cell B4	
		baseline	solenoid	TBD	9.8		180			0.806	91	21600	0.0005	100	0.1	cell B5	
		baseline	solenoid	TBD	10.5		144			0.806	77	21600	0.0005	100	0.1	cell B6	
		baseline	solenoid	TBD	12.5		98			0.806	50	21600	0.0006	100	0.1	cell B7	
		baseline	solenoid	TBD	13.6		90			0.806	61	21600	0.0006	100	0.1	cell B8	
	Final Cooling	baseline	solenoid	HTS	30		50			0.5	17	21600	0.0014			0 baseline design from US-MAP	
		minimal option	solenoid	HTS	40		60			0.5	17	21600	0.0019	100	0.1	0 HTS NI option, including aperture margin	
target option	solenoid	HTS	60		60			0.5	17	21600	0.0028	100	0.1	0 HTS NI option, including aperture margin			
Accelerator	RCS1		dipole	NC	1.8			30	100	8.08	432	7.35E-04	2448.980	10			
			dipole	LTS	10		100			2.4	288	1000	0.010	10			
	RCS2		dipole	NC	1.8			30	100	6.06	432	1.80E-03	1000.000	10			
			dipole	LTS	10		100			2.6	288	1000	0.010	10			
	RCS3		dipole	NC	1.8			30	100	5.05	432	1.80E-03	1000.000	10			
			dipole	LTS	10		100			2.6	288	1000	0.010	10			
	RCS4		dipole	LTS	10		100			2.6	288	1000	0.010	10			
			dipole	NC	1.8			30	100	5.05	432	8.46E-03	212.716	10			
Collider	Arc		dipole	HTS	10	300	150					1000	0.010	10		0.5	
	IR		quadrupole	HTS		466.32	171.4			2	4	1000	0.000	10		IQF1	
			quadrupole	HTS		376.93	212.2			2	4	1000	0.000	10		IQF1a	
			quadrupole	HTS		300.71	266			2	4	1000	0.000	10		IQF1b	
			quadrupole	HTS		191.41	417			13.6	4	1000	0.000	10		IQD1	
			quadrupole	HTS		214.03	411.2			5	4	1000	0.000	10		IQF2	

Target and Capture: Magnet Technologies

Technology	Pro's	Con's
ALL Resistive	Known technology (TRL 9)	Large dimension and mass Very large electric power consumption o(100MW)
LTS + Resistive	Known technology (TRL 9)	Large dimension and mass Electric power consumption o(10 MW)
LTS + HTS, Insulated	Known design principles Synergy with other fields of science application Can profit from development by others (e.g. NHMFL)	Large dimension and mass Developmental technology (TRL 6/7)
ALL HTS, Insulated	More compact than LTS/HTS Allows for operation at higher temperature	R&D at low readiness (TRL 4/5)
ALL HTS, Non-insulated	Most compact magnet winding Synergies with other fields of science and societal applications Can profit from development by others (e.g. NHMFL)	R&D at low readiness (TRL 3/4/5) Ramping time and field stability need to be demonstrated

Target and Capture: Magnet specifications



$E_M = 2.9 \text{ GJ}$
 $T_{\text{op}} = 4.2 \text{ K}$
 $M_{\text{coils}} = 200 \text{ tons}$
 $M_{\text{shield}} = 300 \text{ tons}$
 $P = 12 \text{ MW}$

$E_M = 1 \text{ GJ}$
 $T_{\text{op}} = 10 \dots 20 \text{ K}$
 $M_{\text{coils}} = 110 \text{ tons}$
 $M_{\text{shield}} = 196 \text{ tons}$
 $P = 1 \text{ MW}$

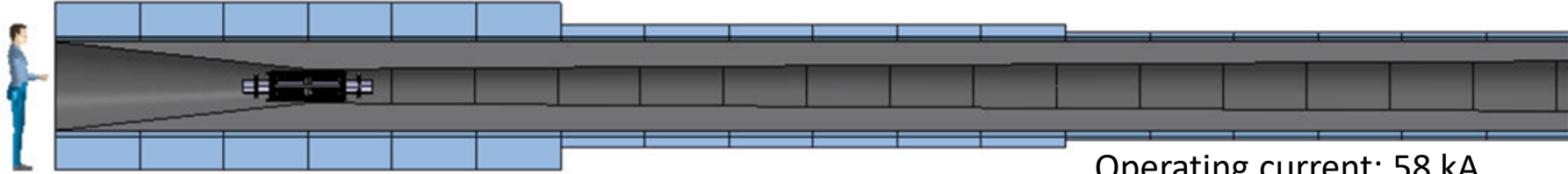
Target and Capture: Magnet Design Rationale

- Develop an alternative solution to the hybrid US-MAP [1-3] (5 resistive coils and 19 SC coils, 2.4 m bore \varnothing) made of HTS (23 SC coils, 1.2 m bore \varnothing)
- Deploy HTS to achieve high field without resistive losses (US MAP resistive insert power ≈ 10 MW)
- Deploy HTS at ≈ 20 K range
 - Reduce cooling power ($T \approx 20$ K, $\Delta T \approx 3$ K)
 - Accept high heat loads (reduced shielding)
- Strong synergy with requirements on magnets for tokamak nuclear fusion devices
 - *Central Solenoid Coils*: Higher $B_{op} \rightarrow$ higher flux \rightarrow higher reactor availability factor
 - *Toroidal Field Coils*: Higher $T_{op} \rightarrow$ larger acceptable heat load \rightarrow compact shield \rightarrow cost

Target and Capture: Magnet Design Highlights

- VIPER-like cable (HTS tapes, central cooling hole, steel jacket) with $I_{\max} \approx 61$ kA
- Set of 23 coils in 3 sections (300 mm gap between sections, 20 mm gap between coils)
- Peak field $B=20.9$ T, magnetic energy 1.1 GJ, cable length ≈ 8.7 km, winding mass ≈ 115 t
- Field on axis within 4% accuracy of Sayed-Berg formula over 16 m channel length
- Stresses in structural elements within 316 LN limits ($\sigma_y \approx 1000$ MPa)
- Stresses in tapes being investigated to be minimized ($t_{xy} \approx 30$ MPa)
- Coils operating at 20 K, ≈ 20 bar, ≈ 15 W pumping power, ≈ 150 W heat removal
- High conductor stability ($DT \geq 10$ K!)
- Detection & dump for quenches in low field/current most challenging (\rightarrow long detection times) but seems compatible with hot-spot temperature limit ($T_{HS} \approx 150-200$ K)

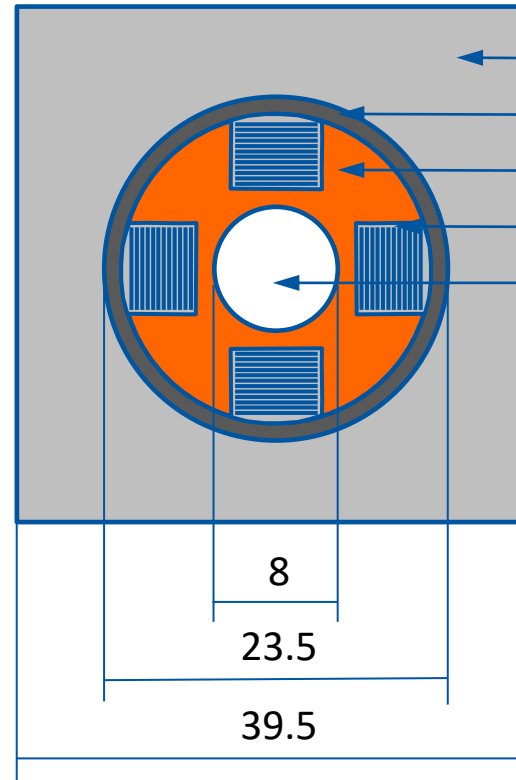
HTS-Based Target Solenoids: HTS Conductor



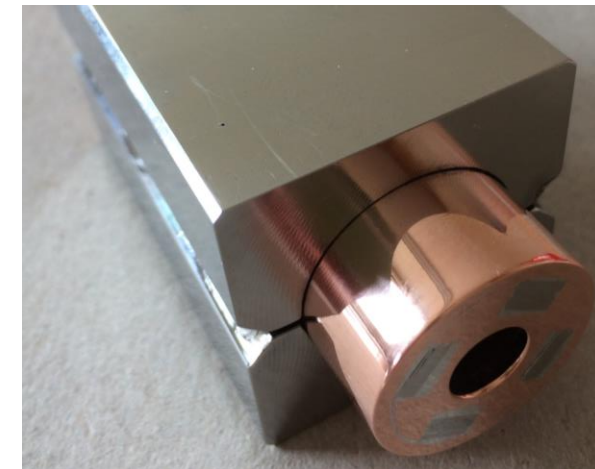
MIT "VIPER" conductor

HTS conductor design

Operating current: 58 kA
 Operating field: 20 T
 Operating temperature: 20 K

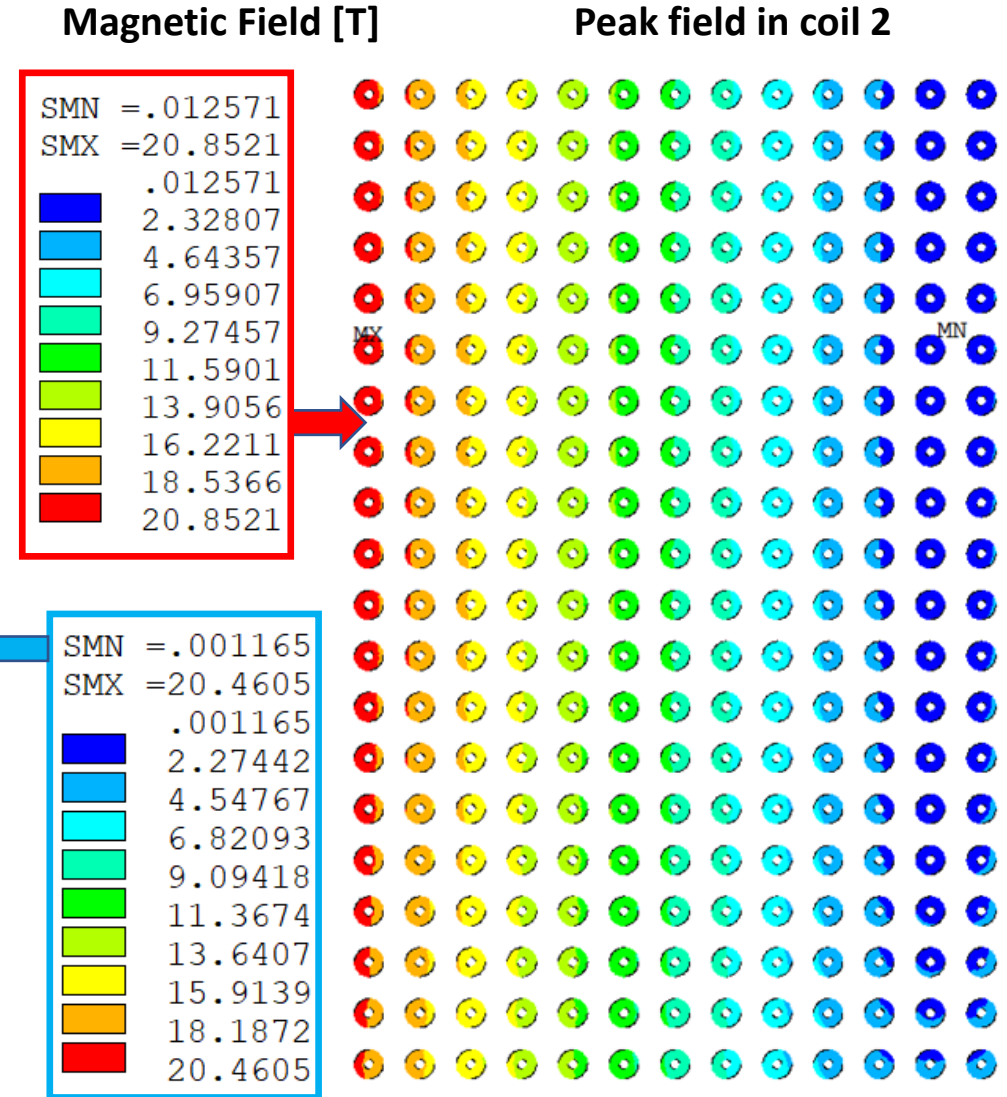
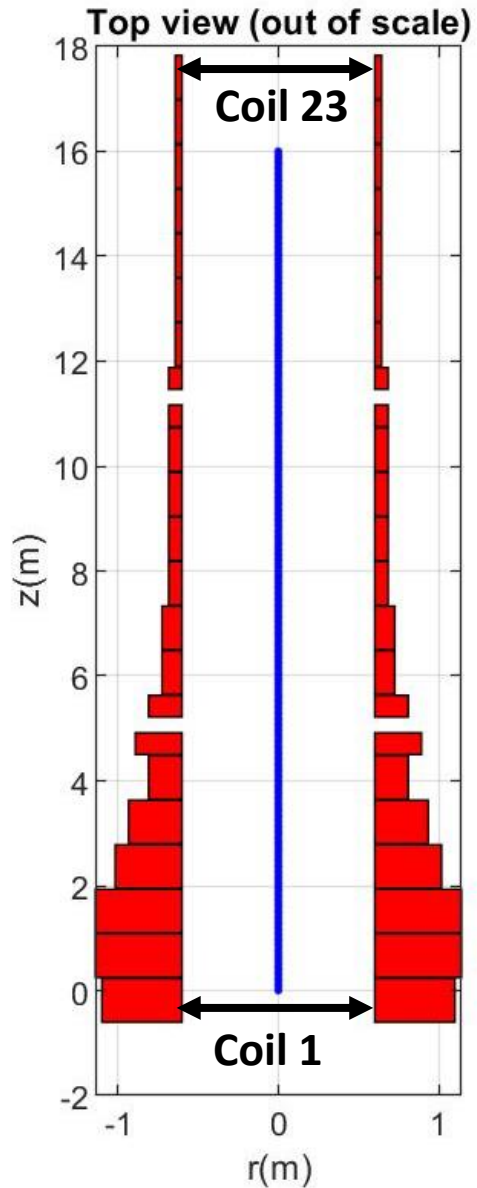
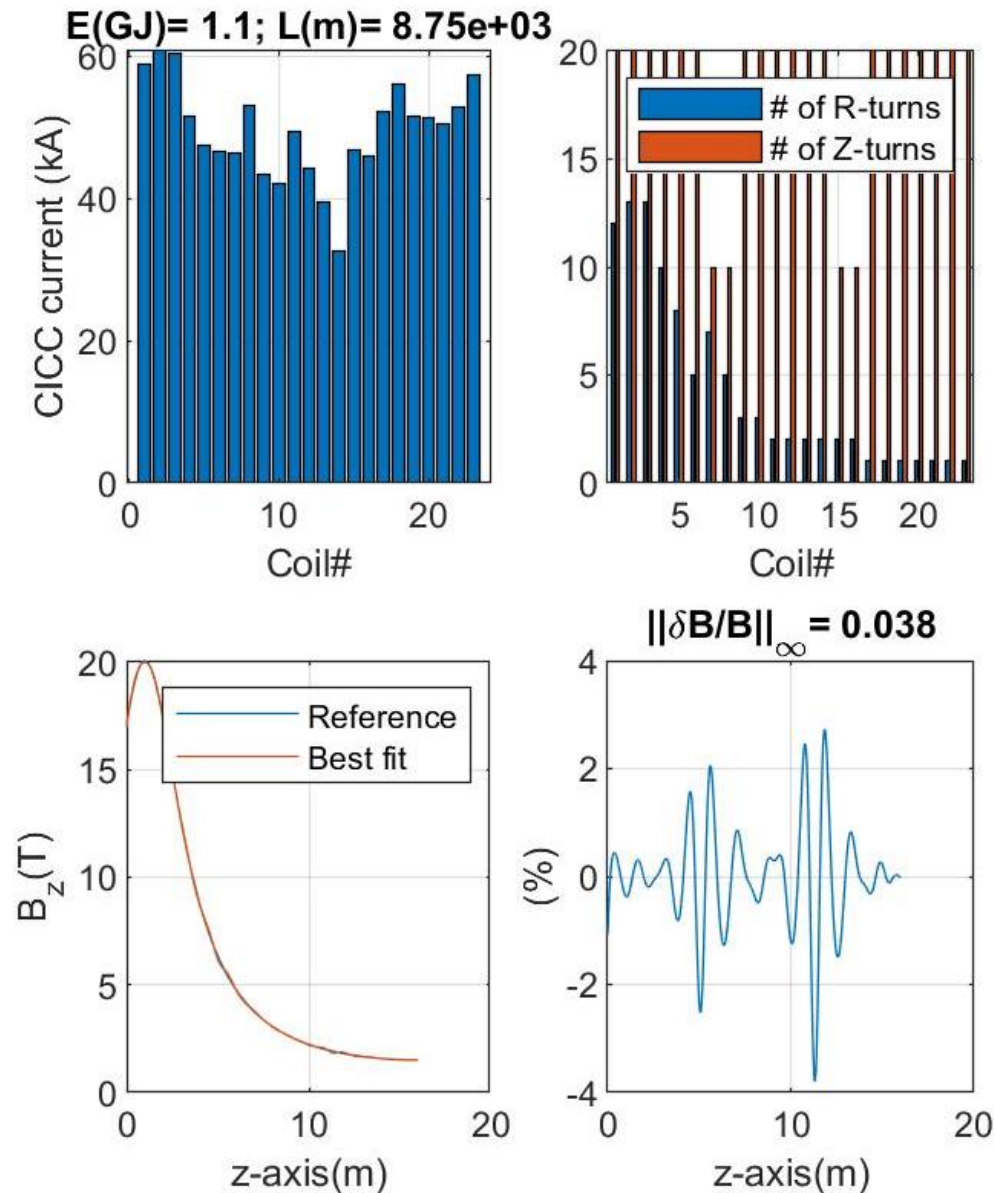


- ← STAINLESS STEEL JACKET
- ← STAINLESS STEEL WRAP
- ← COPPER FORMER
- ← SOLDERED HTS STACK
- ← COOLING CHANNEL



M. Takayasu et al., IEEE TAS, 21 (2011) 2340
 Z. S. Hartwig et al., SUST, 33 (2020) 11LT01

HTS-Based Target Solenoids: Coils Current and Field



HTS-Based Target Solenoids: Jacket Stresses

ANSYS Release 19

Build 19.2

NODAL SOLUTION

STEP=1

SUB =7

TIME=1

SZ (AVG)

RSYS=0

PowerGraphics

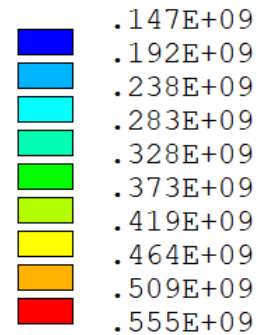
EFACET=1

AVRES=Mat

DMX =.003776

SMN =.147E+09

SMX =.555E+09



ANSYS Release 19.2

Build 19.2

NODAL SOLUTION

STEP=1

SUB =7

TIME=1

SY (AVG)

RSYS=0

PowerGraphics

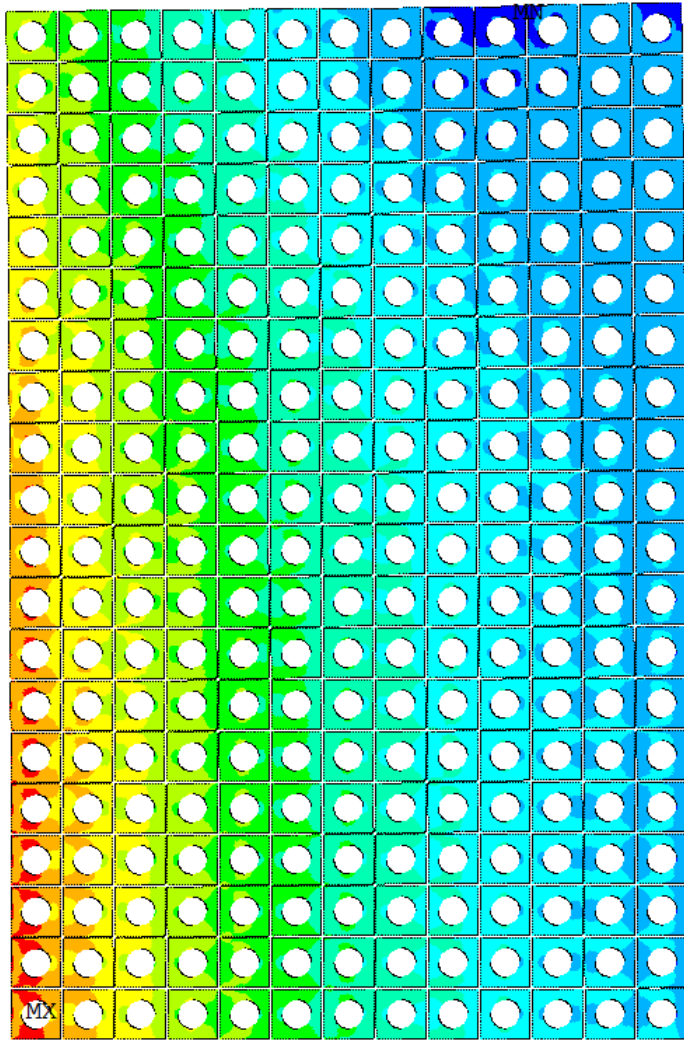
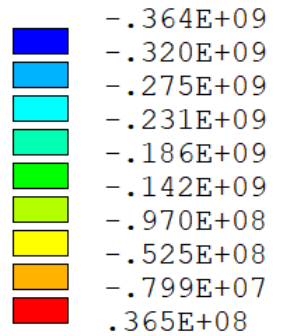
EFACET=1

AVRES=Mat

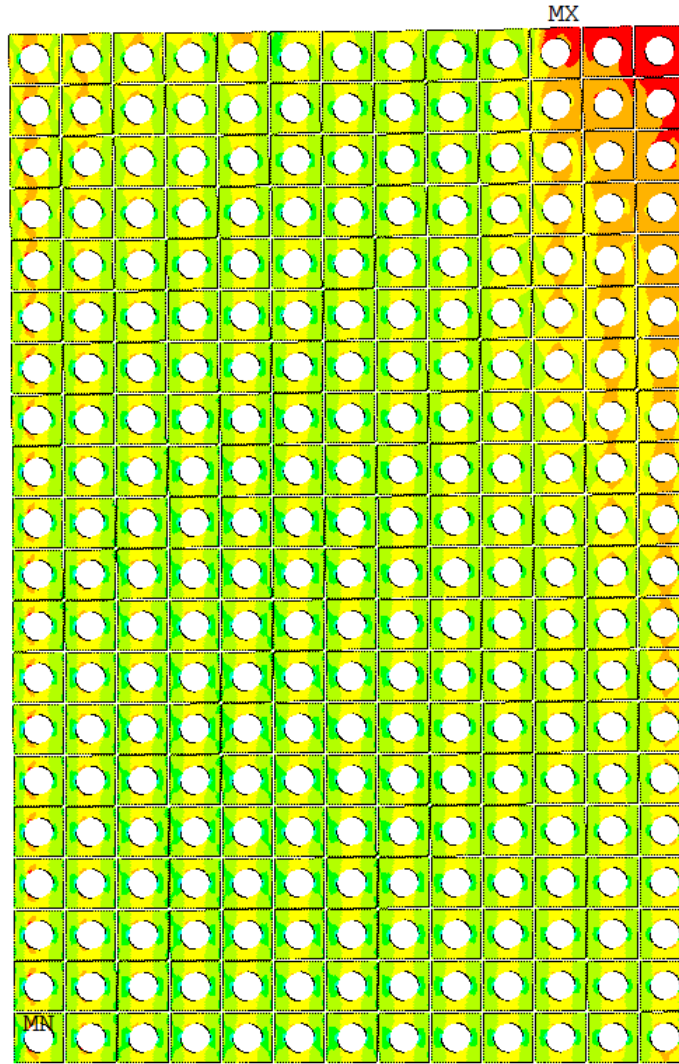
DMX =.003776

SMN =-.364E+09

SMX =.365E+08



a) Hoop Stress

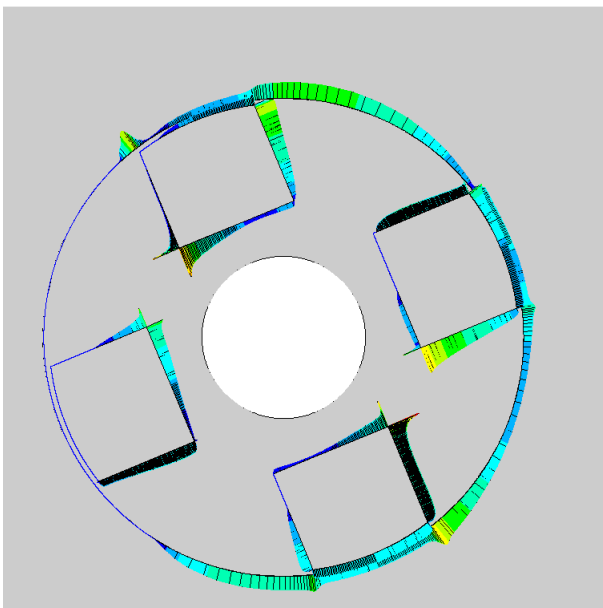


b) Axial Stress [Pa]

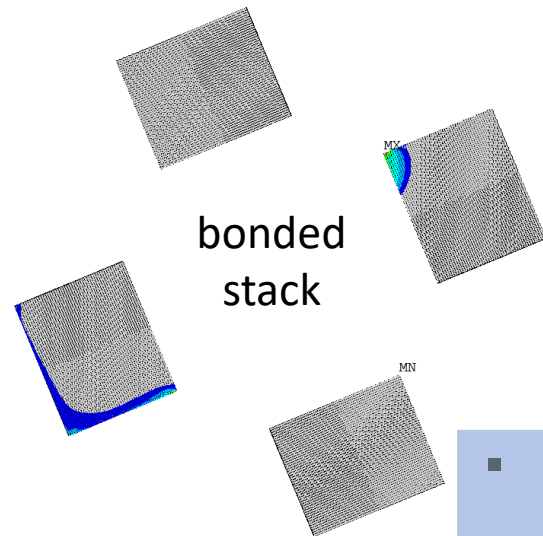
HTS-Based Target Solenoids: Tapes Stresses

1. Stack bonded to copper former.
2. Stack allowed to separate and slide in the copper former ($\mu = 0.2$).

Contact Pressure [Pa]

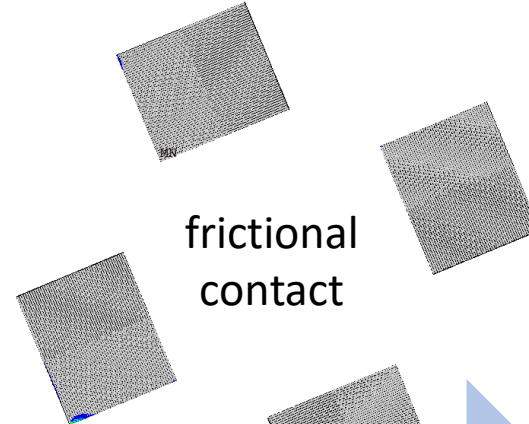


Tensile Stress [Pa]



bonded stack

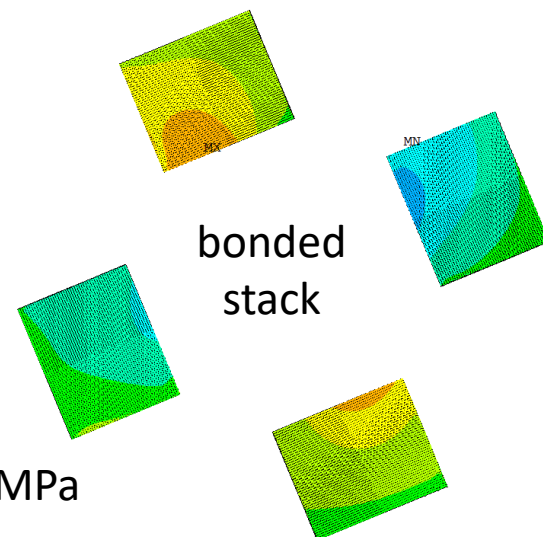
Tensile Stress [Pa]



frictional contact

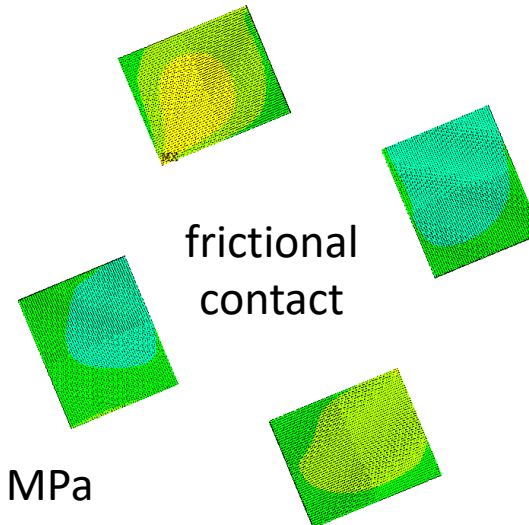
Smaller tensile stress area with lower peak.
Lower shear stress in general.

Shear Stress [Pa]



bonded stack

Shear Stress [Pa]

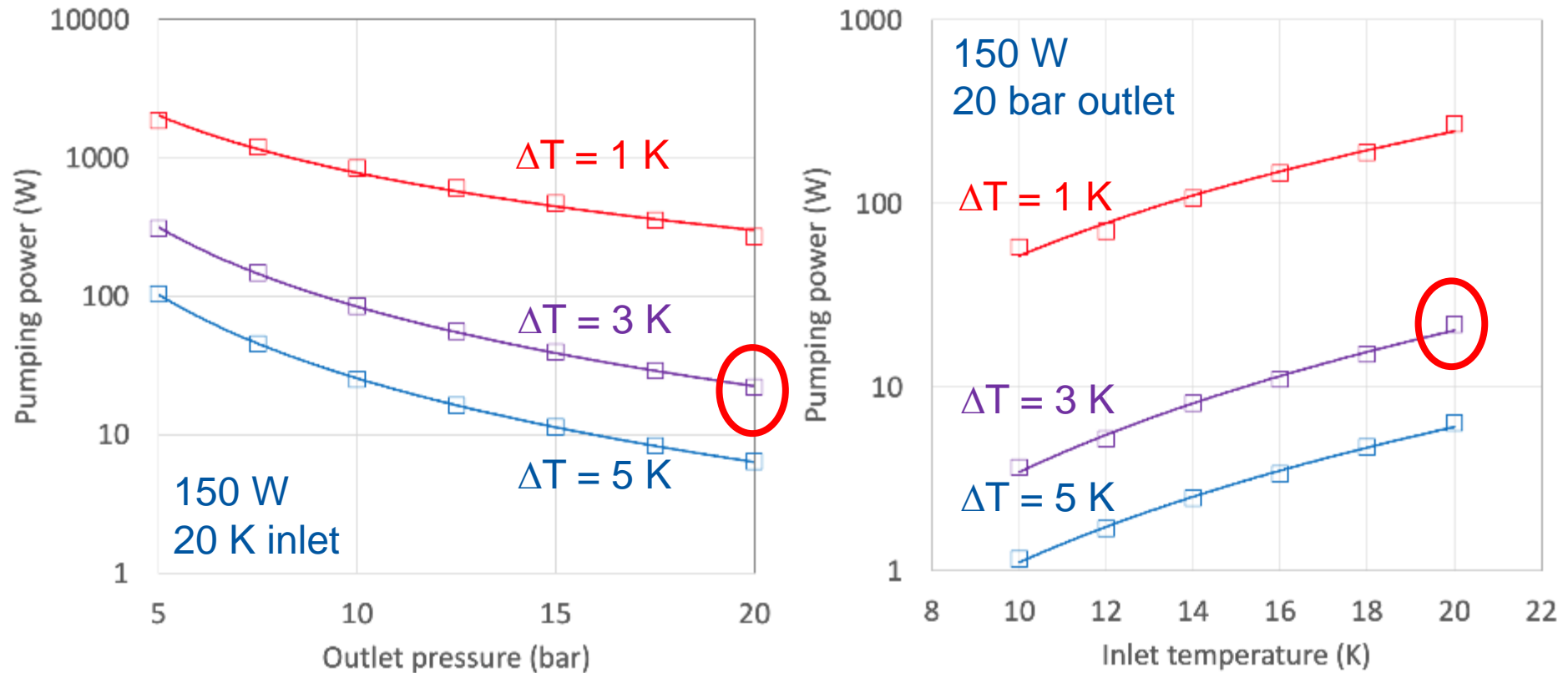


frictional contact

~40 MPa

~30 MPa

HTS-Based Target Solenoids: Optimal Cooling



Compared to typical conditions at 4.5 K, operation at 20 K implies

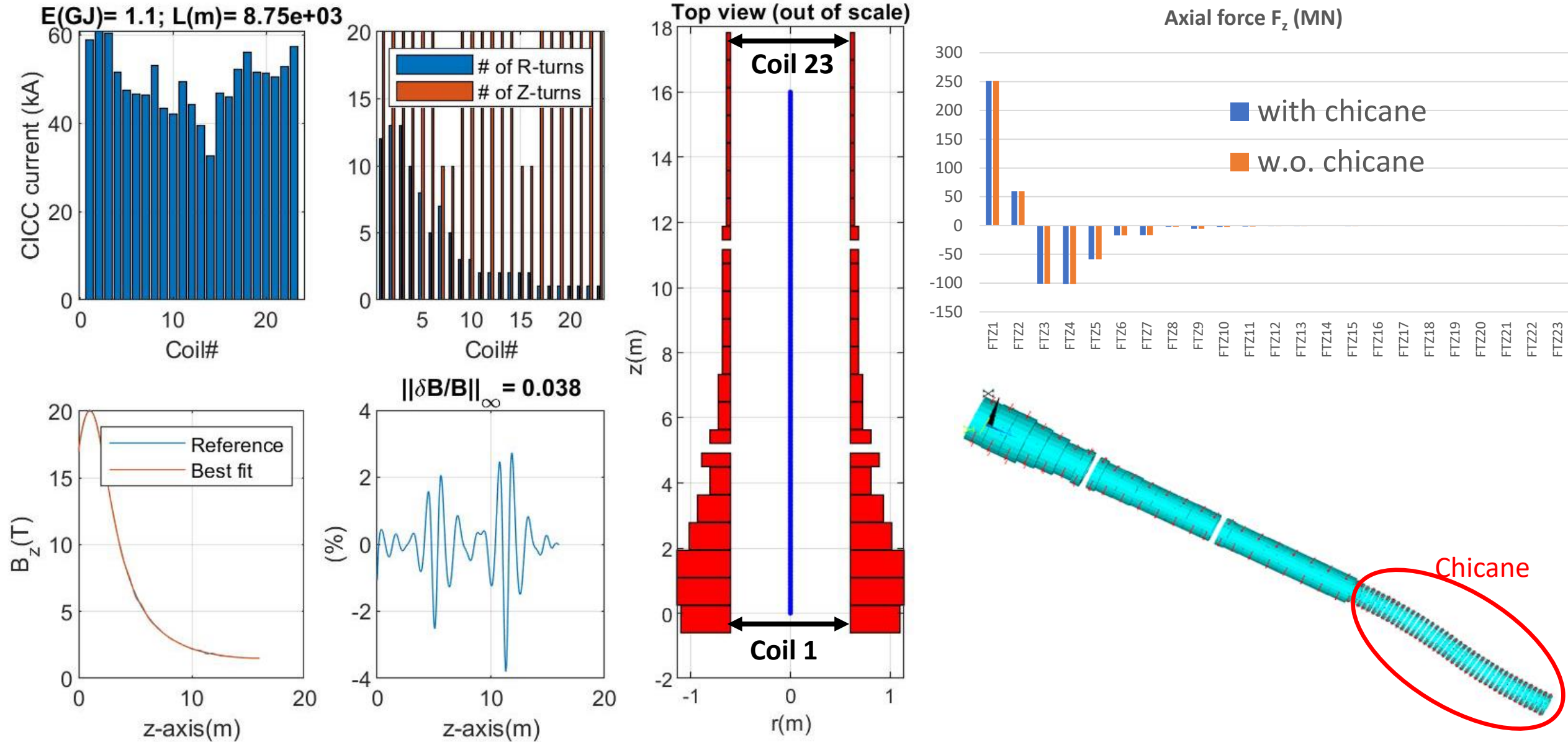
- High pressure, o(20) bar
- Large temperature increase, o(3) K

Target and Capture: Work Program

OBJECTIVE	COLLABORATORS			
2.4 – Design of HTS options for target solenoid (all-SC or SC/NC) (CERN, F4E)	Institutes: CERN, F4E, Persons: L. Bottura, C. Accettura, A. Kolehmainen, A. Portone, J. Lorenzo, P. Testoni			
	Progress	Months	Start	End
Magnetic design of solenoid channel alternatives (field profile, aperture, integration of target and shield) in meetings with beam/shield/target/cryo/vacuum on magnet specifications and accelerator configuration. Electromagnetics, mechanics, margin and protection, cooling and cryogenic calculations. Integration. First version June 2023; Draft final version September 2025; Final version September 2026		45.0		
First version (CHATS-2023, EUCAS-2023, MT-28)	95%	6.0	1-Jan-23	30-Sep-23
Final draft version (Complete conceptual design)	0%	27.0	1-Oct-23	30-Jun-24
Final version	0%	12.0	1-Jul-24	30-Sep-26

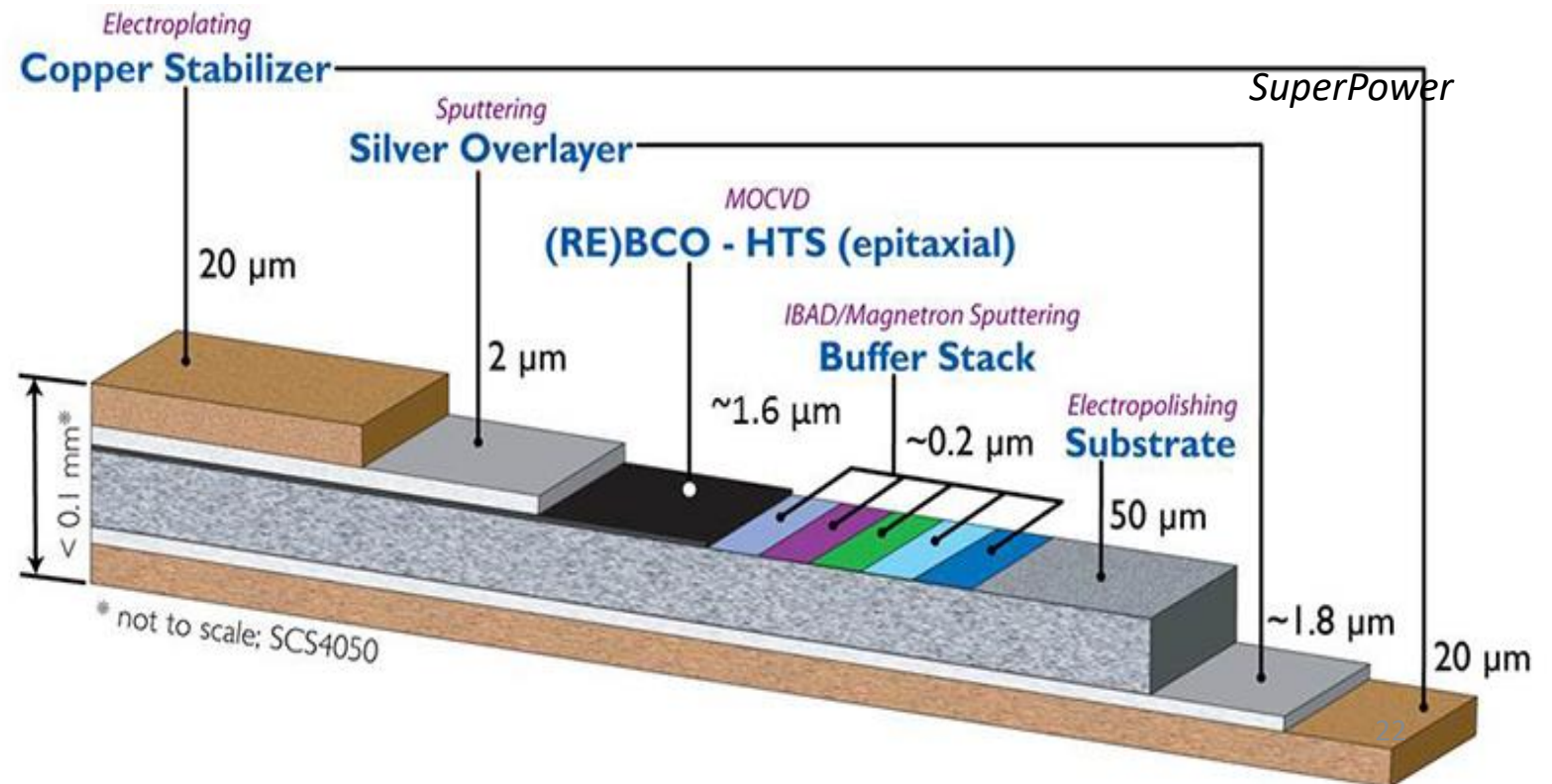
THANK YOU

HTS-Based Target Solenoids: Axial Forces



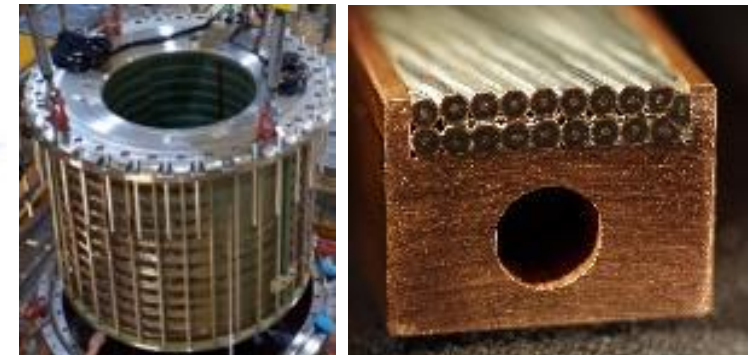
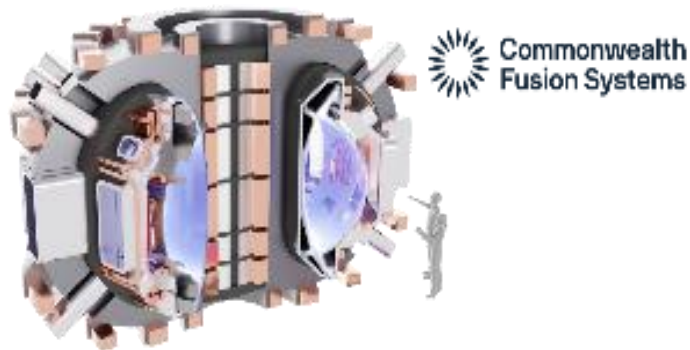
HTS-Based Target Solenoids: Tapes Stresses

1. Stress components of interest in the HTS tapes (de-bonding, degradation):
 - Tensile stress across HTS tapes.
 - Shear stress in HTS tapes.
2. The tapes are modelled as relatively stiff components (~ 100 GPa) due to the large amount of Hastelloy and copper.
3. The surrounding solder is modelled as a rather soft material (~ 10 GPa) due to the mix of Sn and Pb.
4. Parametric Analyses:
 - Bonded/frictional stack.
 - Number of stacks (3, 4, 6, 8).
 - Width of stacks (3 mm, 4 mm, 6 mm).



Conclusions and Outlook

- We are looking for a solution to the design of the target and capture channel of the Muon Collider, which needs a **peak field of 20 T on axis, based on an HTS force-flow cooled cable operating at 20 K**
 - Lower footprint, mass, stored energy and cost than a LTS/NC hybrid
 - Better energy efficiency than a 4.5 K system
- Though there is much work to do, *the design selected seems not too far from being feasible !*
- This is also interesting because of implications for
 - **Compact fusion machines**
 - **Hybrid UHF magnets for science**



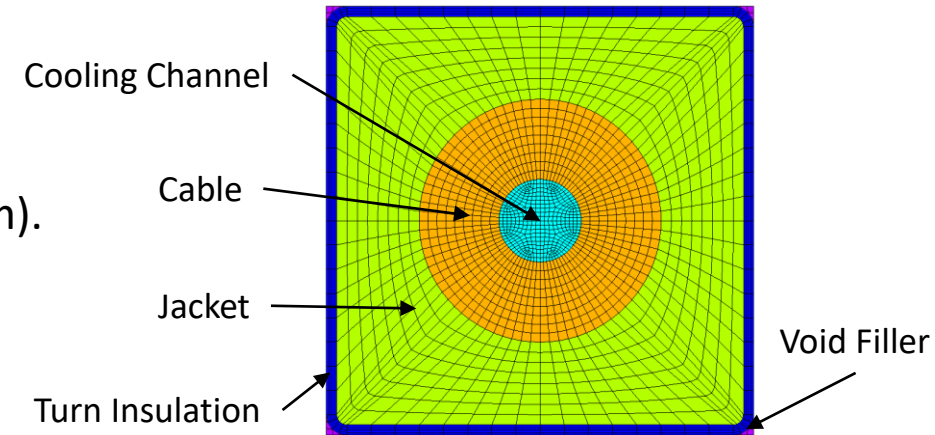
REFERENCES

1. R.J. Weggel, N. Souchlas, H.G. Kirk, V.B. Graves, K.T. McDonald, A TARGET MAGNET SYSTEM FOR A MUON COLLIDER AND NEUTRINO FACTORY, TUPS053 Proceedings of IPAC2011, San Sebastián, Spain
2. R.J. Weggel, N. Souchlas, H.K. Sayed, J.S. Berg, H.G. Kirk, X. Ding, V.B. Graves, K.T. McDonald, DESIGN OF MAGNETS FOR THE TARGET AND DECAY REGION OF A MUON COLLIDER/NEUTRINO FACTORY TARGET TUPFI073 Proceedings of IPAC2013, Shanghai, China
3. C. Rogers, Overview of target, capture and cooling complex, <https://indico.cern.ch/event/1147941/>
4. H.K. Sayed and J. S. Berg, Optimized capture section for a muon accelerator front end, PHYSICAL REVIEW SPECIAL TOPICS - ACCELERATORS AND BEAMS 17, 070102 (2014)

Introduction: Conductor

Conductor features

- Diameter of central cooling channel = 8 mm.
- Cable diameter = 23.5 mm.
- Square steel jacket 39.5 mm x 39.5 mm (minimum thickness of 8 mm).
- 1 mm thick turn insulation.

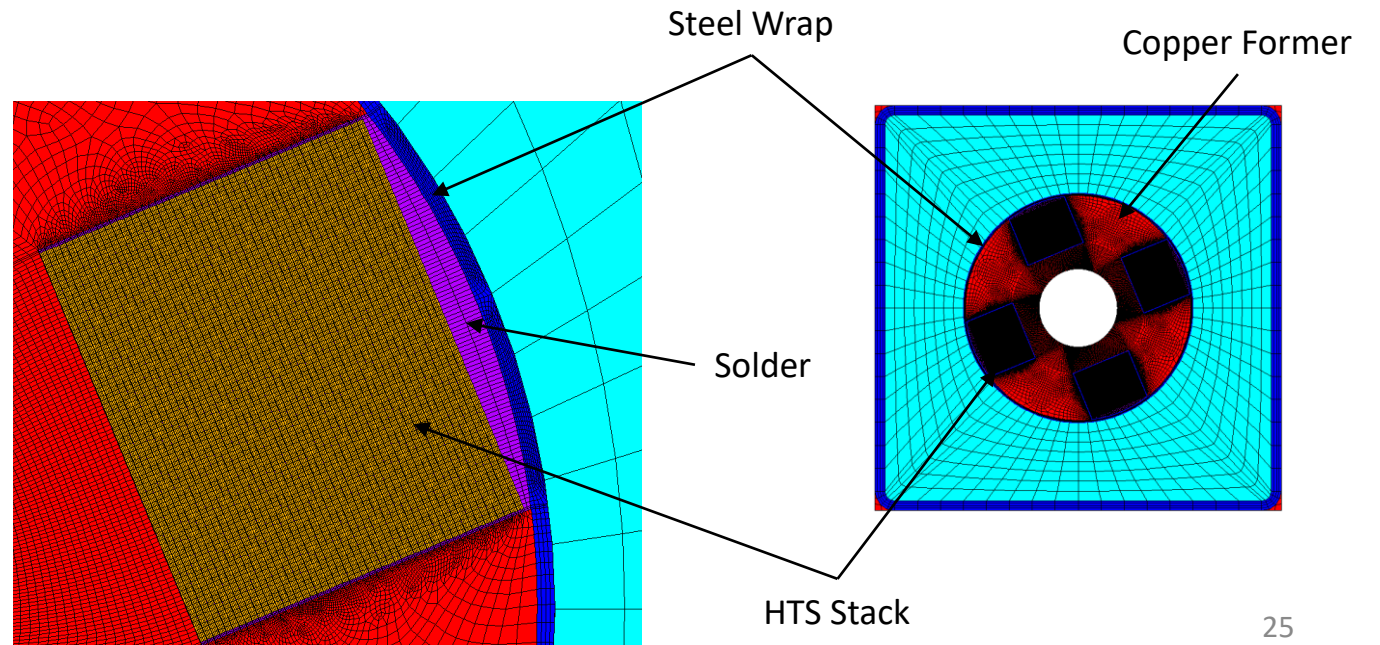


Cable features (parametric studies, 50 tapes/stack)

- Bonded/frictional stack-former contact.
- 3/4/6/8 stacks of HTS tapes.
- 3/4/6 mm wide HTS tapes.

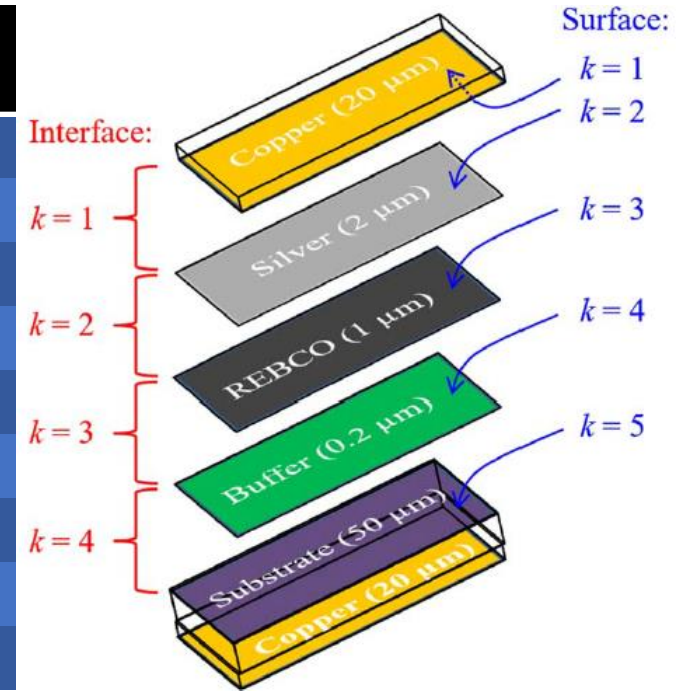
HTS tape features (90 um thickness)

- 44 um thick Hastelloy.
- 20 um thick copper layers (x2).
- 2 um thick silver layers (x2).
- 1.6 um REBCO layer.
- 0.4 um buffer layer.



Introduction: Material Properties

	Steel	Copper	Insulation	Filler	WP (smeared)	Solder	HTS Tape (smeared)
E_x [GPa]	205	110	12	7	112	10	100
E_y [GPa]	205	110	20	7	112	10	121
E_z [GPa]	205	110	20	7	160	10	132
ν_{xy} []	0.29	0.33	0.33	0.3	0.25	0.33	0.25
ν_{xz} []	0.29	0.33	0.33	0.3	0.21	0.33	0.24
ν_{yz} []	0.29	0.33	0.17	0.3	0.21	0.33	0.30
G_{xy} [GPa]	79	41	6	3	31	4	37
G_{xz} [GPa]	79	41	6	3	42	4	46
G_{yz} [GPa]	79	41	6	3	42	4	43





Properties of HTS tape obtained from smearing of isotropic properties of individual components at 77 K.

Table 1. Material properties of all the constituent materials of the REBCO conductor [8, 10, 11, 17, 25, 36–38].

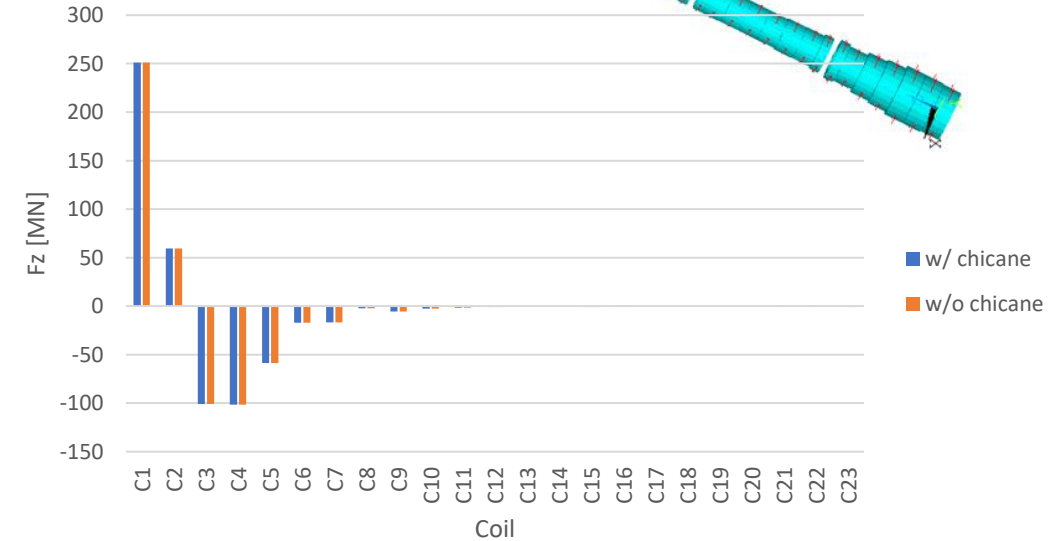
	Young's modulus E (GPa)		Poisson's ratio ν	Yield strength σ_y (MPa)		Tangent modulus E_t (GPa)	CTE α ($\times 10^{-6} \text{ K}^{-1}$)
	77	300		77	300		
Copper	85 [17]	70 [17]	0.34 [11]	330 [17]	190 [17]	5 [17]	17.7 [8, 10, 11]
Silver	76 [36, 37]		0.37 [36]	14 [36, 37]		1 [36]	17.1 [10, 36]
REBCO	157 [8, 10, 11, 25, 38]		0.3 [10, 11]	1030 [8]		1	11 [8, 10, 11]
Buffer	170 [25]		0.226 [25]	1030		1	9.5 [25]
Hastelloy	178 [17]	170 [17]	0.307 [11]	1200 [17]	980 [17]	6 [17]	14 [8, 10, 11, 25, 38]

Introduction: Loads

Net Vertical Forces
(without chicane coils)  

Coil	Rc [m]	Zc [m]	DR [m]	DZ [m]	NR	NZ	I [A]	It [MA _t]	Fz [MN]	Fz [MN]
1	0.849	-0.185	0.498	0.830	12	20	58905	14.137	251.2	251.2
2	0.870	0.665	0.540	0.830	13	20	60710	15.785	59.50	59.51
3	0.870	1.515	0.540	0.830	13	20	60392	15.702	-101.0	-101.0
4	0.808	2.365	0.415	0.830	10	20	51654	10.331	-101.4	-101.4
5	0.766	3.215	0.332	0.830	8	20	47469	7.595	-58.48	-58.48
6	0.704	4.065	0.208	0.830	5	20	46504	4.650	-17.10	-17.10
7	0.745	4.708	0.291	0.415	7	10	46293	3.240	-16.60	-16.60
8	0.704	5.423	0.208	0.415	5	10	53168	2.658	-2.179	-2.177
9	0.662	6.065	0.125	0.830	3	20	43280	2.597	-5.691	-5.69
10	0.662	6.915	0.125	0.830	3	20	42146	2.529	-2.609	-2.608
11	0.642	7.765	0.083	0.830	2	20	49452	1.978	-1.687	-1.686
12	0.642	8.615	0.083	0.830	2	20	44183	1.767	-0.9150	-0.9147
13	0.642	9.465	0.083	0.830	2	20	39567	1.583	-0.7432	-0.7428
14	0.642	10.315	0.083	0.830	2	20	32713	1.309	-0.1610	-0.1603
15	0.642	10.958	0.083	0.415	2	10	46717	0.934	-0.8960	-0.8958
16	0.642	11.673	0.083	0.415	2	10	45905	0.918	0.3742	0.3754
17	0.621	12.315	0.042	0.830	1	20	52310	1.046	-0.3951	-0.3941
18	0.621	13.165	0.042	0.830	1	20	56056	1.121	-0.0839	-0.08169
19	0.621	14.015	0.042	0.830	1	20	51602	1.032	-0.0973	-0.09354
20	0.621	14.865	0.042	0.830	1	20	51376	1.028	-0.0427	-0.03481
21	0.621	15.715	0.042	0.830	1	20	50471	1.009	-0.0091	0.01137
22	0.621	16.565	0.042	0.830	1	20	52861	1.057	-0.0188	0.06418
23	0.621	17.415	0.042	0.830	1	20	57438	1.149	-0.9872	-0.3138

Net Vertical Forces
(with chicane coils)



- No pre-compression needed to keep the coils together.
- Gravity load is not considered.
- Cool-down is not considered.
- Only Lorentz forces applied.
- No cyclic loading considered (fatigue).

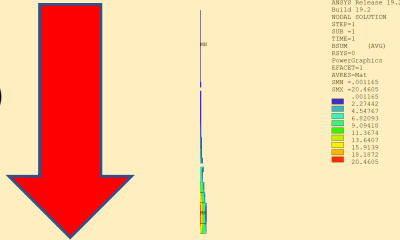
Analysis Strategy: Overview

Magnetic Models

Mechanical Models

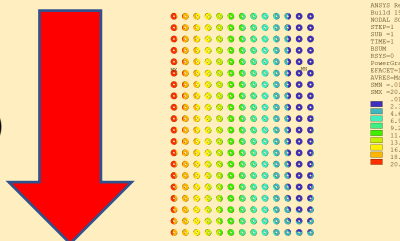
2-D Axis. Global Electromagnetic Model

Boundary conditions (A_z)



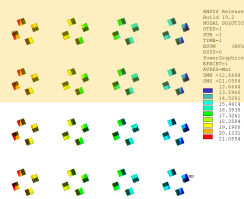
2-D Axis. Local Electromagnetic Model I

Boundary conditions (A_z)



2-D Axis. Local Electromagnetic Model II

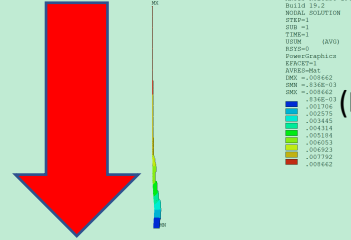
Fully parametric model **automatized with ANSYS Parametric Design Language (APDL).**



2-D Axis. Global Mechanical Model

Nodal EM forces

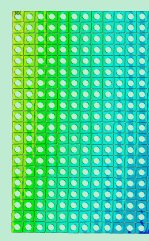
Boundary conditions (u_r, u_z)



2-D Axis. Local Mechanical Model I

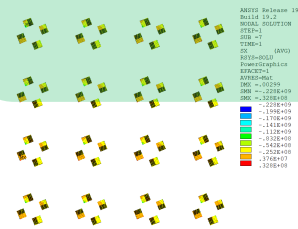
Nodal EM forces

Boundary conditions (u_r, u_z)



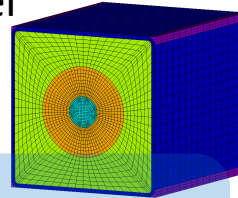
2-D Axis. Local Mechanical Model II

Nodal EM forces



Tape mechanical properties ($E_{x'}$, $E_{y'}$, $E_{z'}$, $\nu_{xy'}$, $\nu_{xz'}$, $\nu_{yz'}$, $G_{xy'}$, $G_{xz'}$, $G_{yz'}$)

3-D Homogenization Model



WP mechanical properties ($E_{x'}$, $E_{y'}$, $E_{z'}$, $\nu_{xy'}$, $\nu_{xz'}$, $\nu_{yz'}$, $G_{xy'}$, $G_{xz'}$, $G_{yz'}$)

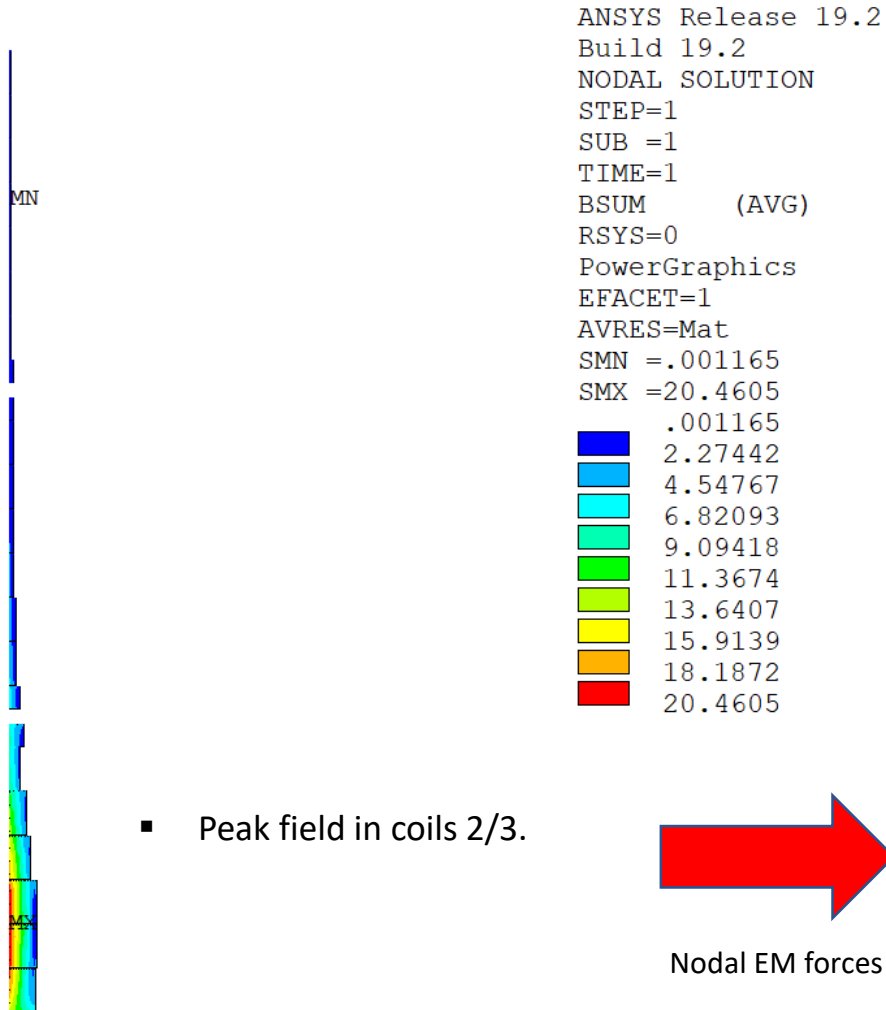
Assessment Jacket and Turn Insulation (ITER Magnet Structural Design Criteria)

Assessment HTS Tapes (Tensile and shear stresses)

3-D Homogenization Model

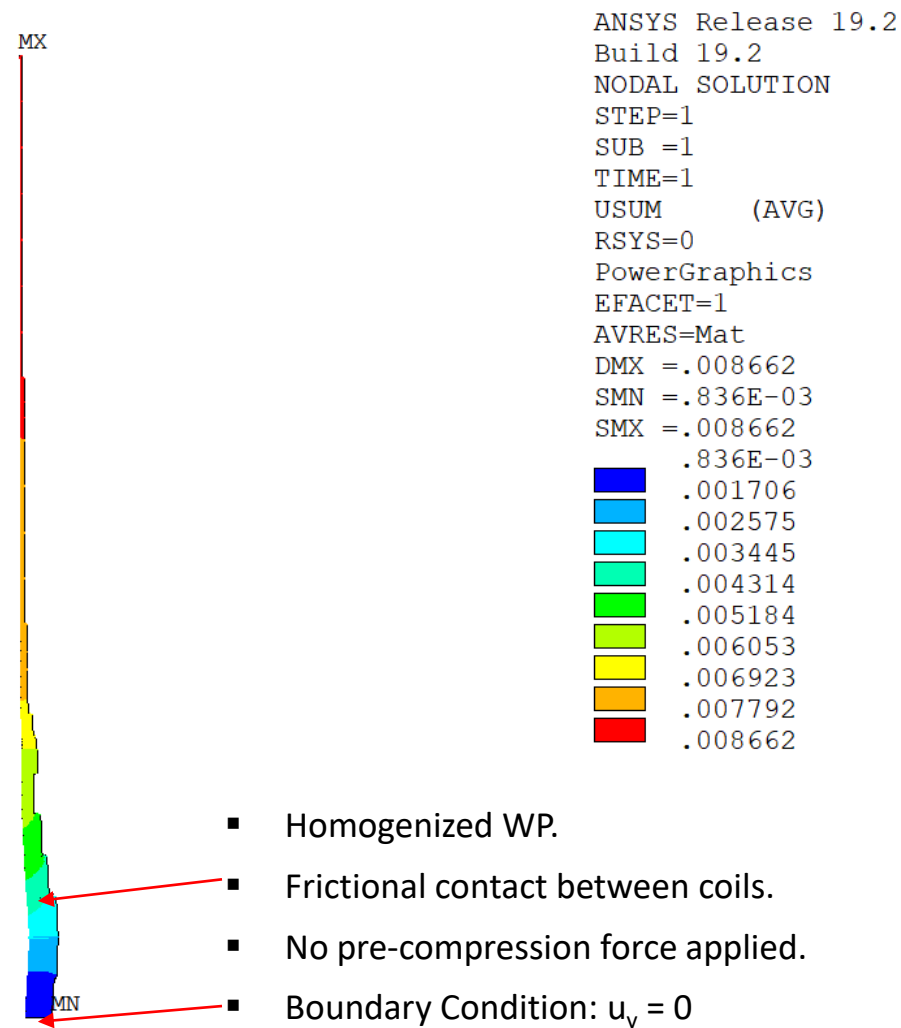
Analysis Strategy: Global Models

Magnetic Field [T]

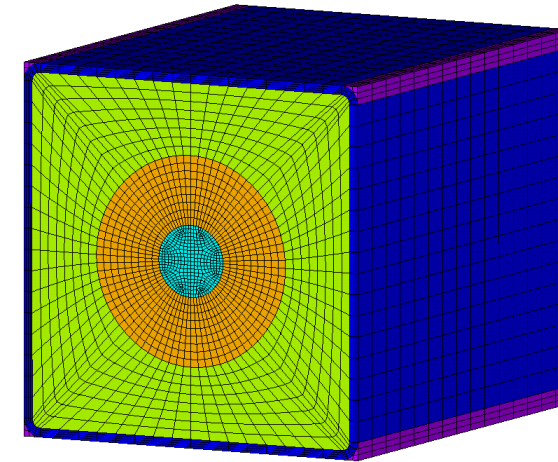


Most loaded coil for detailed analysis

Displacement [m]



Smearred Properties

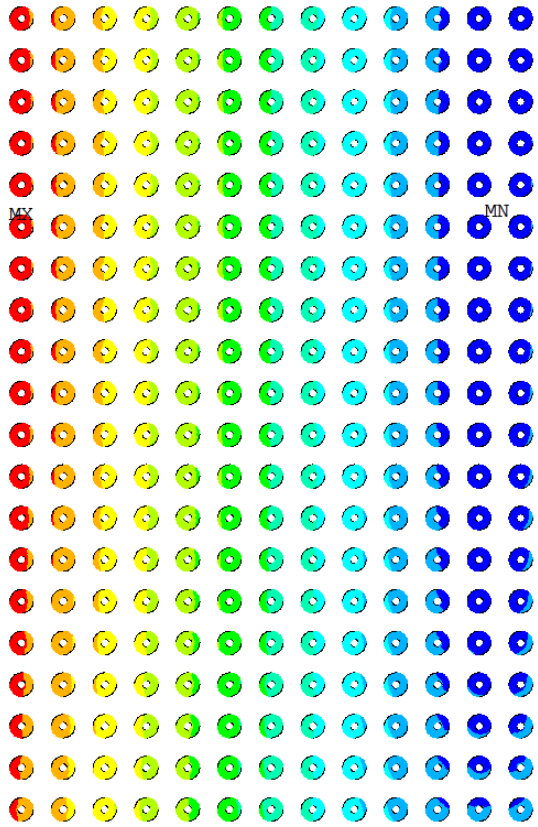


The global stiffness of the WP is modelled by means of a homogenized orthotropic material.

E_x	=	1.11857E+02	[GPa]
E_y	=	1.11857E+02	[GPa]
E_z	=	1.60381E+02	[GPa]
G_{yz}	=	4.15534E+01	[GPa]
G_{xz}	=	4.15534E+01	[GPa]
G_{xy}	=	3.14987E+01	[GPa]
ν_{yz}	=	2.09159E-01	[]
ν_{xz}	=	2.09159E-01	[]
ν_{xy}	=	2.49296E-01	[]

Analysis Strategy: Local Models I

Magnetic Field [T] in Coil 2 cables

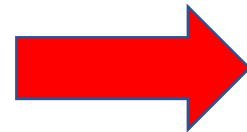


Fine distribution of magnetic field

```

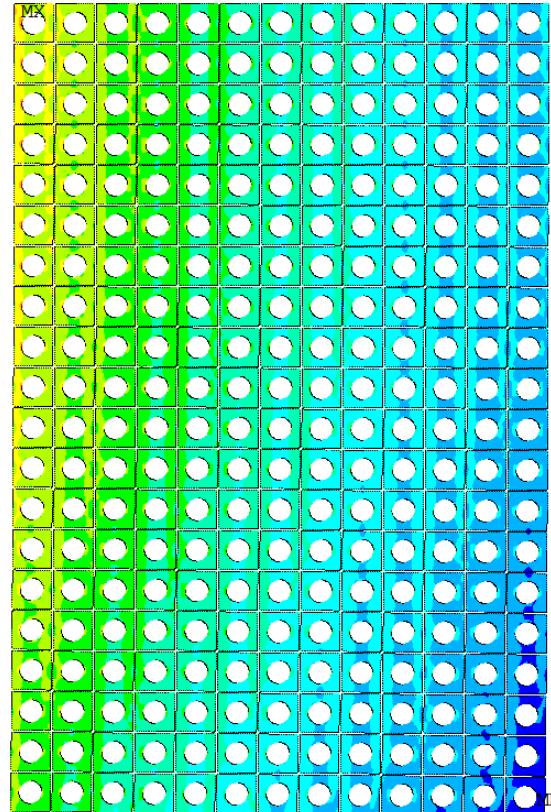
ANSYS Release 19.2
Build 19.2
NODAL SOLUTION
STEP=1
SUB =1
TIME=1
BSUM      (AVG)
RSYS=0
PowerGraphics
EFACET=1
AVRES=Mat
SMN =.012571
SMX =20.8521
    
```

Blue	.012571
Light Blue	2.32807
Light Cyan	4.64357
Cyan	6.95907
Green	9.27457
Light Green	11.5901
Yellow	13.9056
Orange	16.2211
Red-Orange	18.5366
Red	20.8521



Nodal EM forces

Tresca Stress [Pa] in Coil 2 jackets



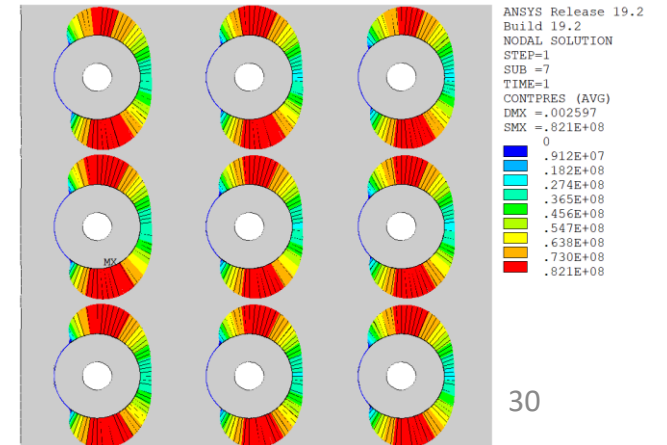
Stresses in jackets and insulation

```

ANSYS Release 19.2
Build 19.2
NODAL SOLUTION
STEP=1
SUB =7
TIME=1
SINT      (AVG)
PowerGraphics
EFACET=1
AVRES=Mat
DMX =.00259
SMN =.220E+09
SMX =.787E+09
    
```

Blue	.220E+09
Light Blue	.283E+09
Light Cyan	.346E+09
Cyan	.409E+09
Green	.472E+09
Light Green	.535E+09
Yellow	.598E+09
Orange	.661E+09
Red-Orange	.724E+09
Red	.787E+09

Frictional contact between cable and jacket



Analysis Strategy: Local Models I

ANSYS Release 19

Build 19.2

NODAL SOLUTION

STEP=1

SUB =7

TIME=1

SZ (AVG)

RSYS=0

PowerGraphics

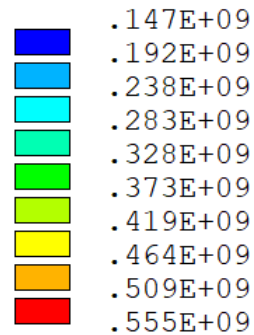
EFACET=1

AVRES=Mat

DMX =.003776

SMN =.147E+09

SMX =.555E+09



ANSYS Release 19.2

Build 19.2

NODAL SOLUTION

STEP=1

SUB =7

TIME=1

SY (AVG)

RSYS=0

PowerGraphics

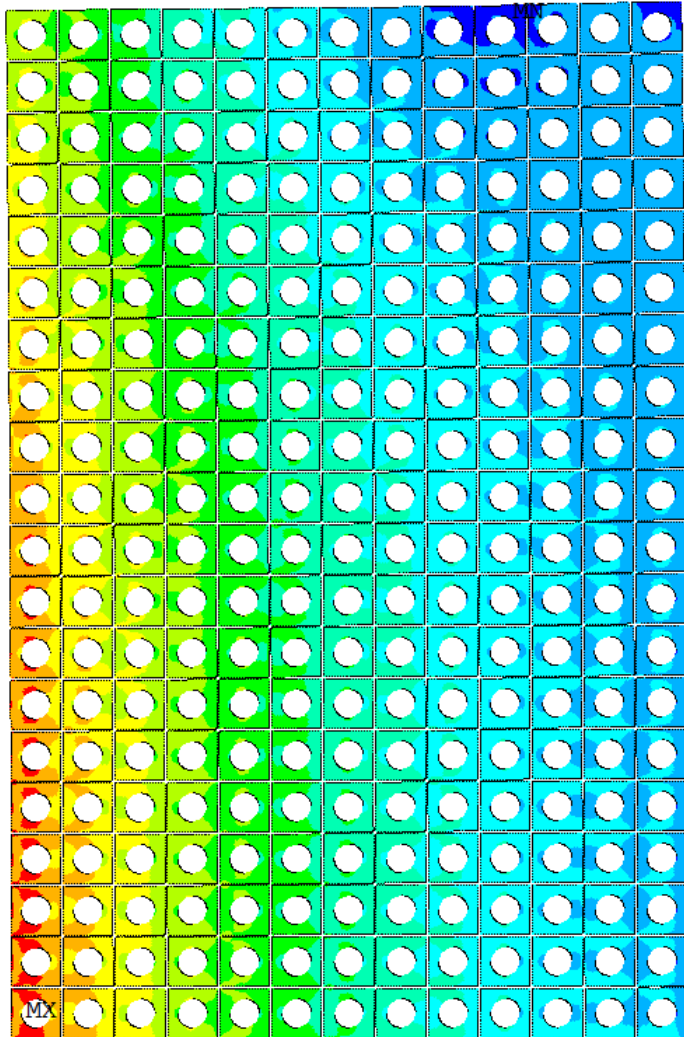
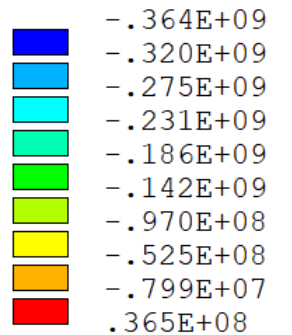
EFACET=1

AVRES=Mat

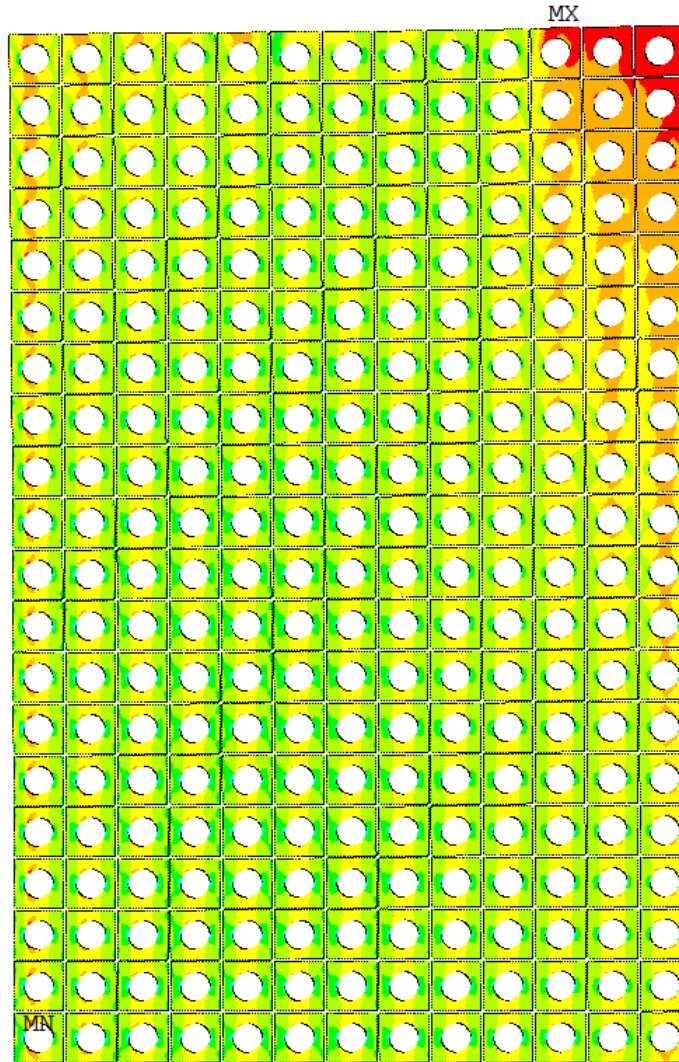
DMX =.003776

SMN =-.364E+09

SMX =.365E+08



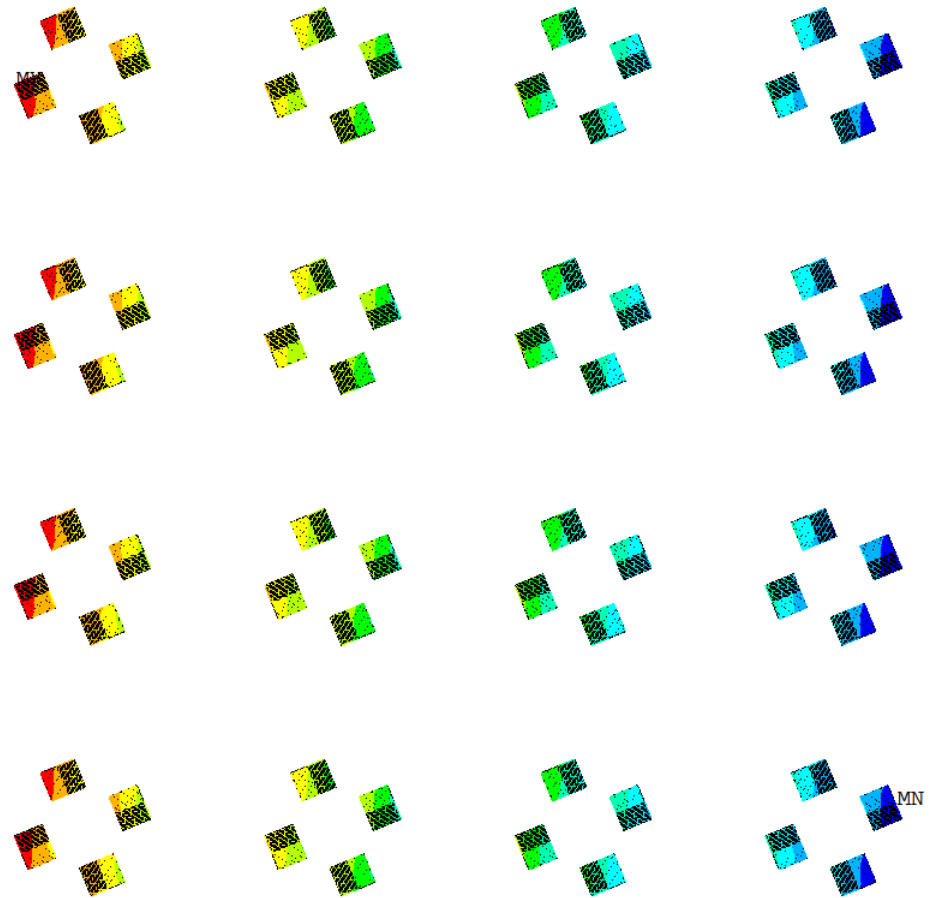
a) Hoop Stress



b) Axial Stress [Pa]

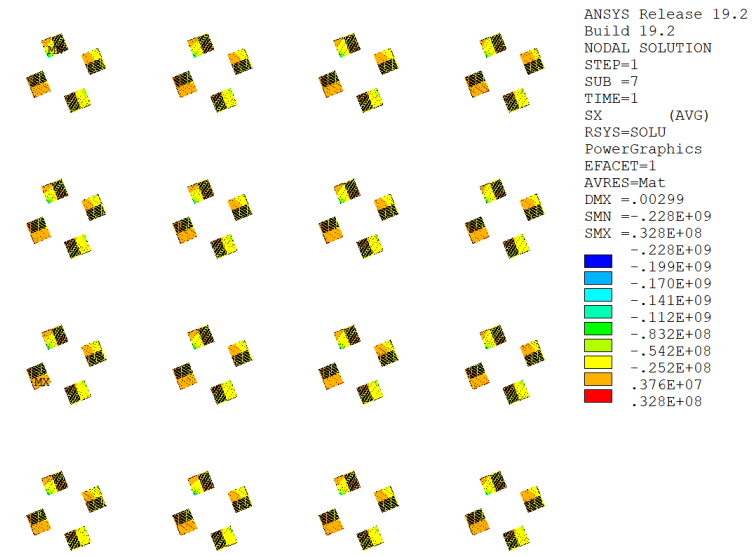
Analysis Strategy: Local Models II

Magnetic Field [T] in tapes

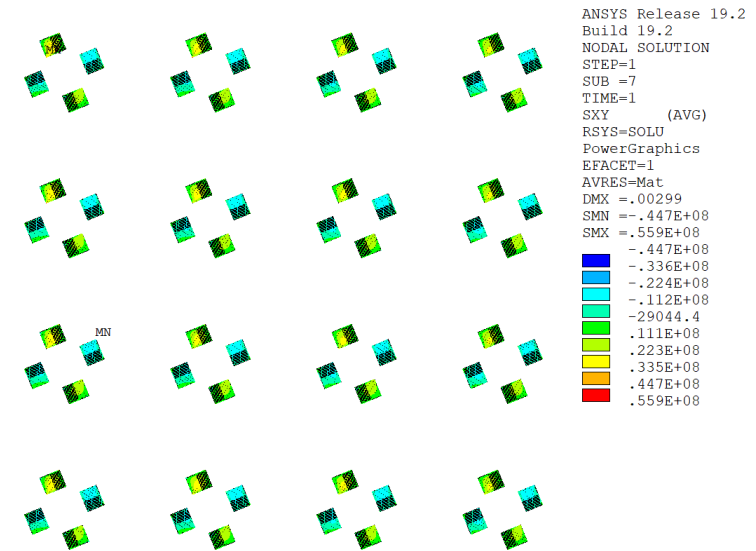


Nodal EM forces

Compressive/Tensile Stress [Pa] in tapes



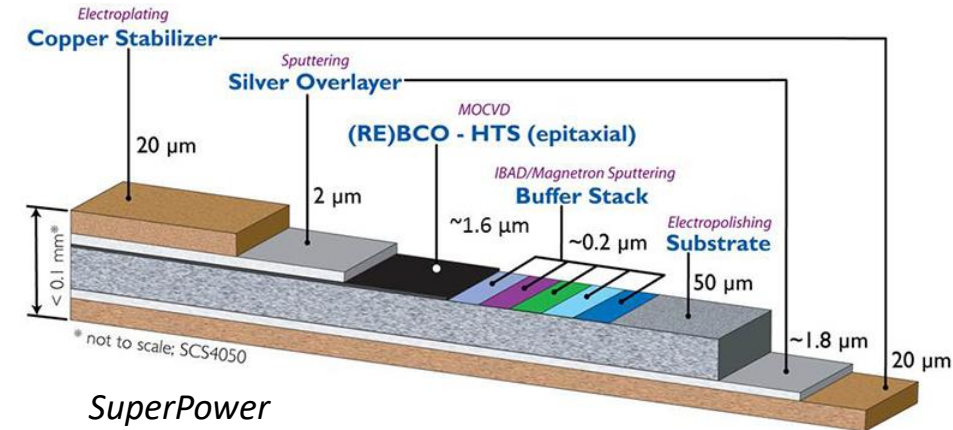
Shear Stress [Pa] in tapes



Stresses in HTS Tapes

Stress components of interest in the HTS tapes (de-bonding, degradation):

- Tensile stress across HTS tapes.
- Shear stress in HTS tapes.



The tapes are modelled as relatively stiff components (~ 100 GPa) due to the large amount of hastelloy and copper.

The surrounding solder is modelled as a rather soft material (~ 10 GPa) due to the mix of Sn and Pb.

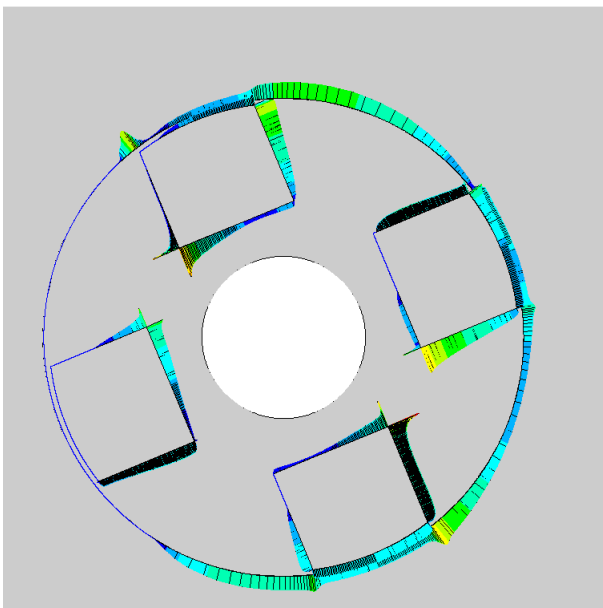
Parametric Analyses:

- Bonded/frictional stack.
- Number of stacks (3, 4, 6, 8).
- Width of stacks (3 mm, 4 mm, 6 mm).

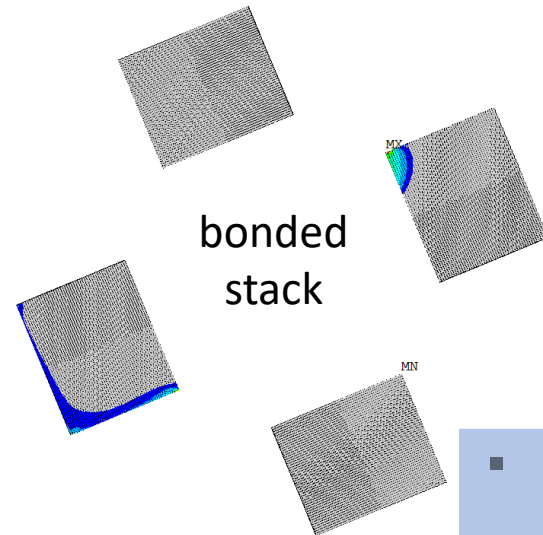
Bonded/Frictional Stack

1. Stack bonded to copper former.
2. Stack allowed to separate and slide in the copper former ($\mu = 0.2$).

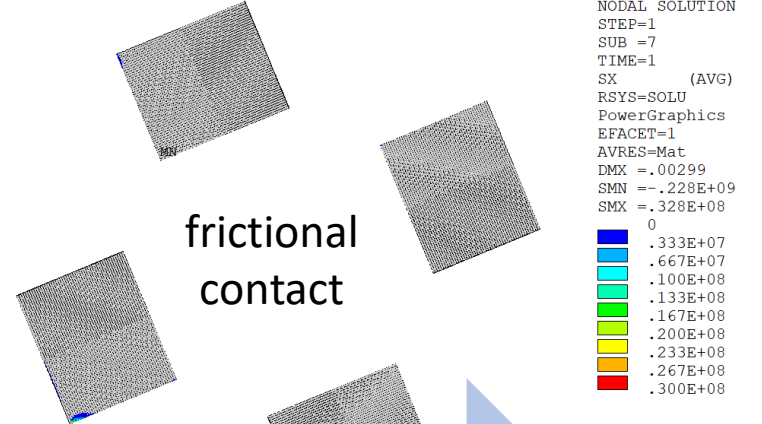
Contact Pressure [Pa]



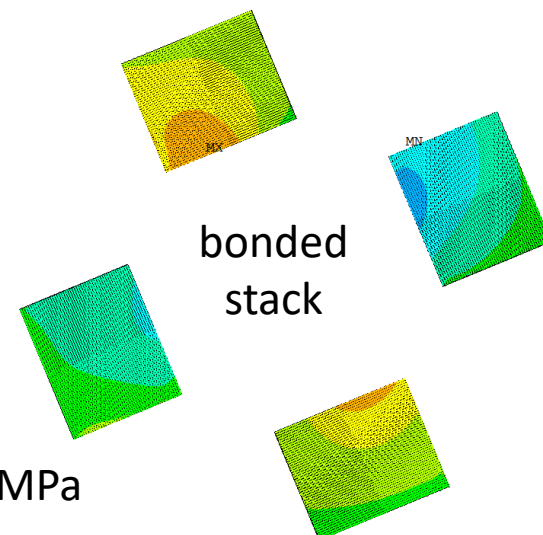
Tensile Stress [Pa]



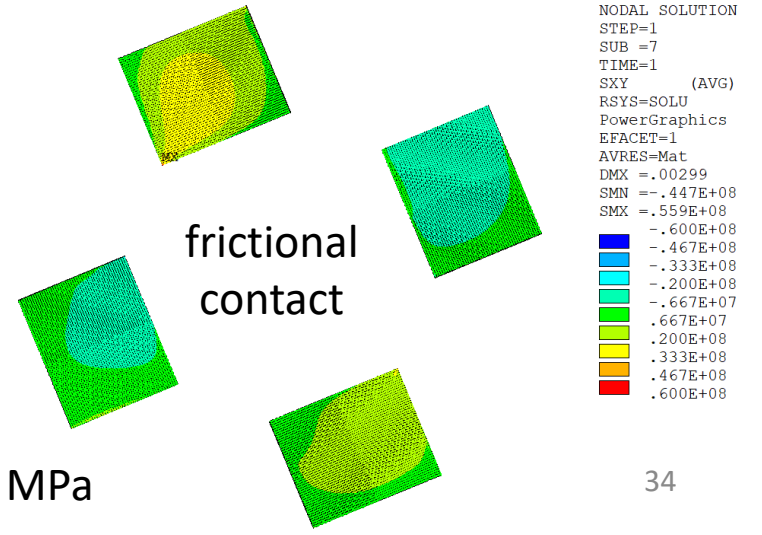
Tensile Stress [Pa]



Shear Stress [Pa]



Shear Stress [Pa]



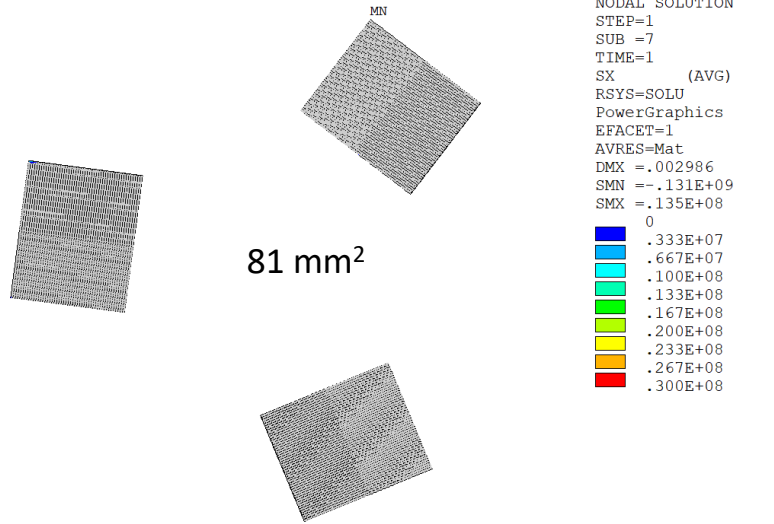
Smaller tensile stress area with lower peak.
Lower shear stress in general.

~40 MPa

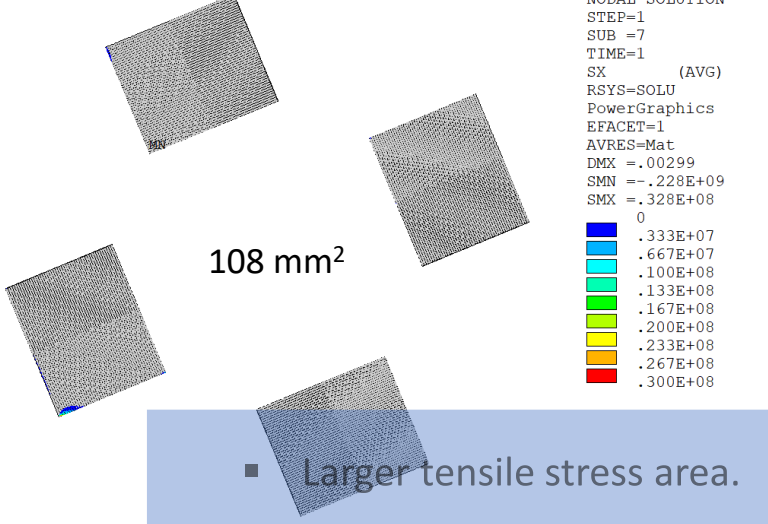
~30 MPa

Stack Number (6 mm wide tape, frictional contact)

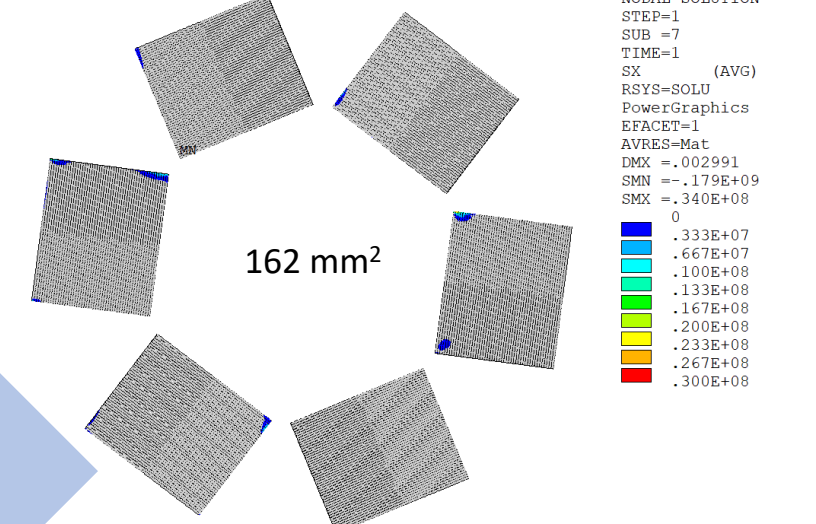
Tensile Stress [Pa]



Tensile Stress [Pa]

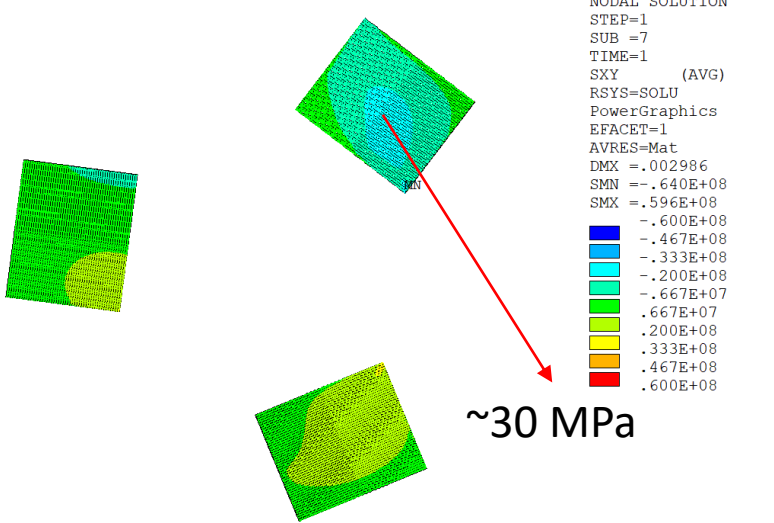


Tensile Stress [Pa]

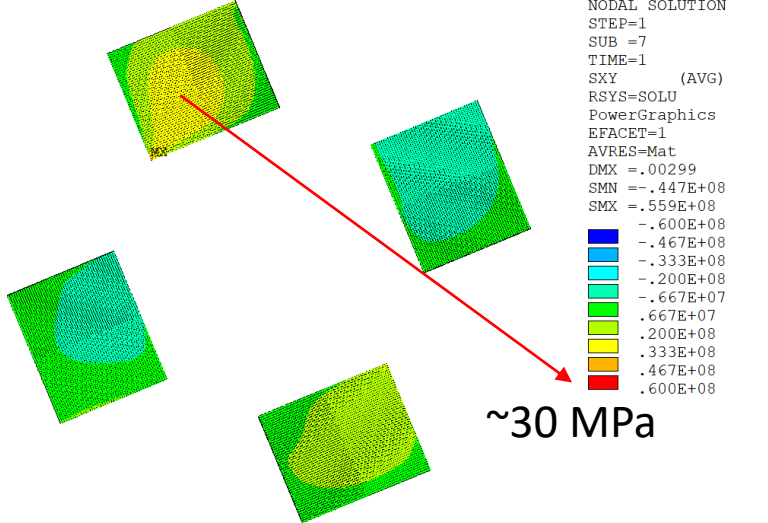


■ Larger tensile stress area.

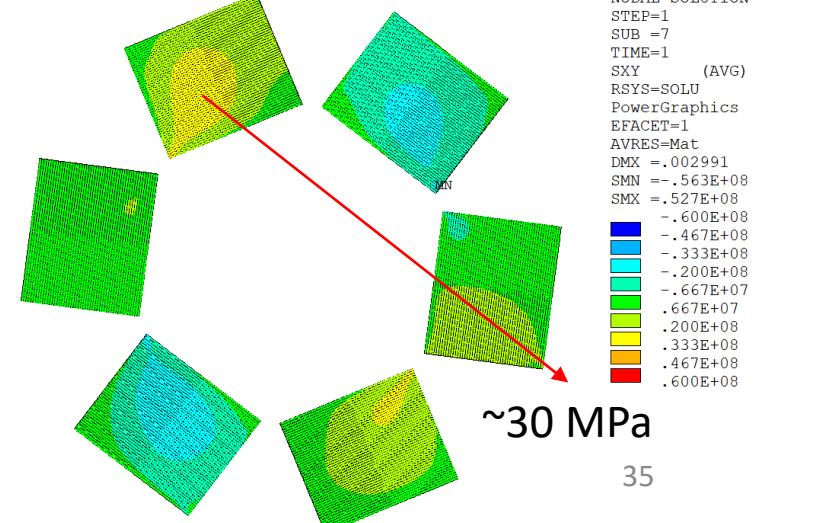
Shear Stress [Pa]



Shear Stress [Pa]



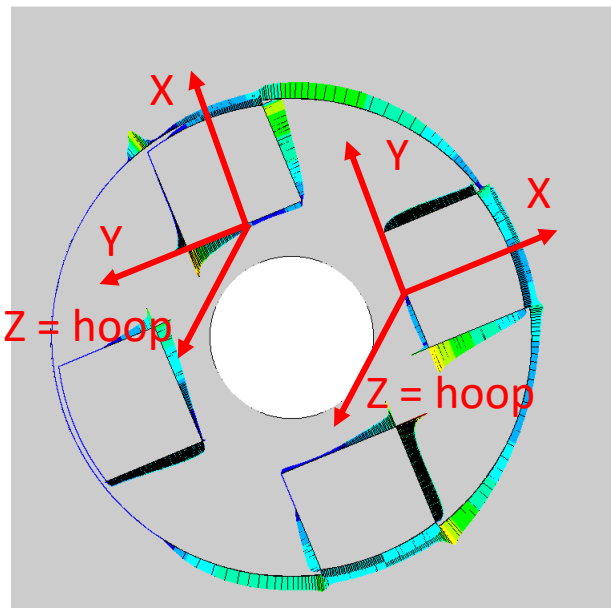
Shear Stress [Pa]



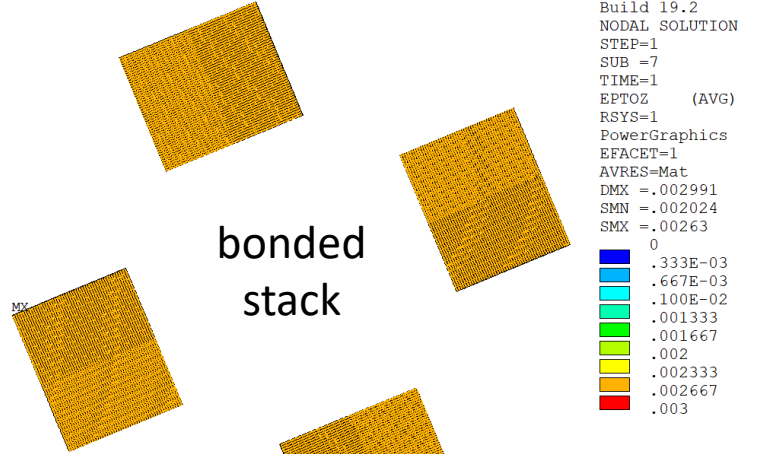
Bonded/Frictional Stack

1. Stack bonded to copper former.
2. Stack allowed to separate and slide in the copper former ($\mu = 0.2$).

Contact Pressure [Pa]



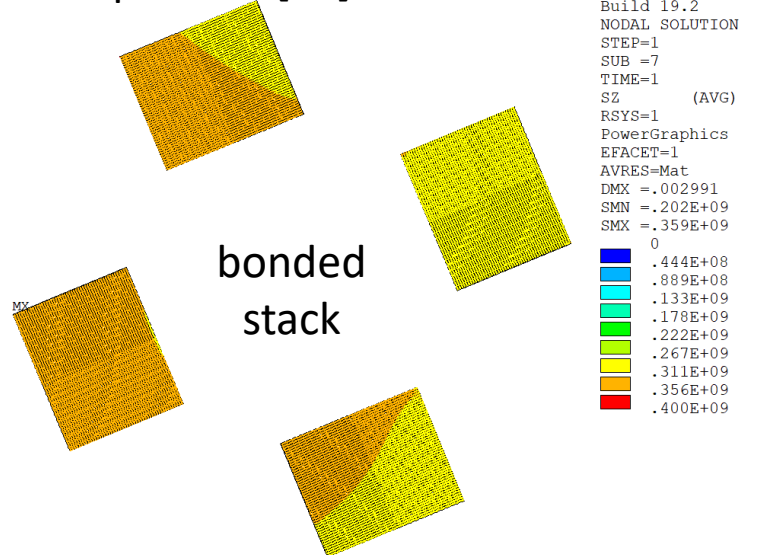
Hoop Strain [1]



bonded
stack

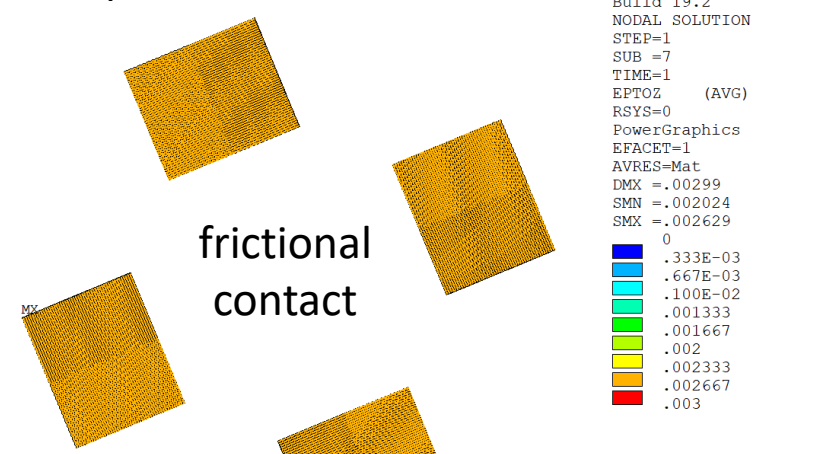
~0.25%

Hoop Stress [Pa]



bonded
stack

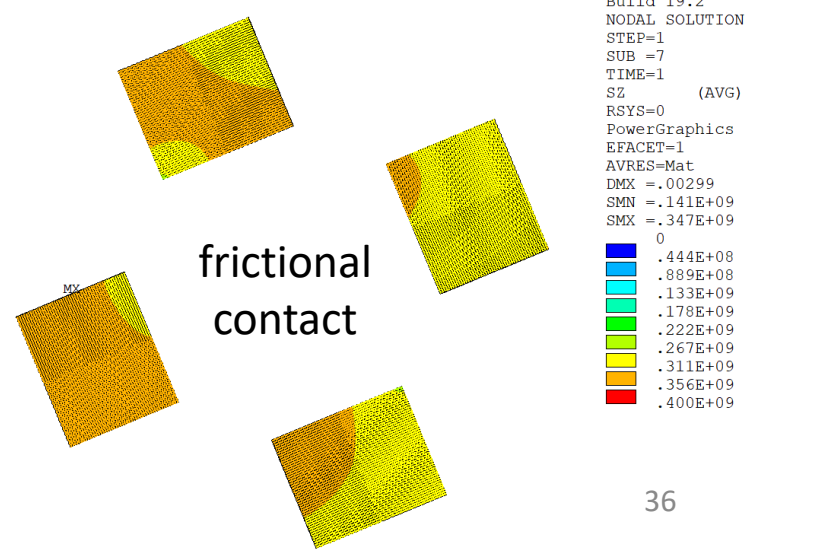
Hoop strain [1]



frictional
contact

~0.25%

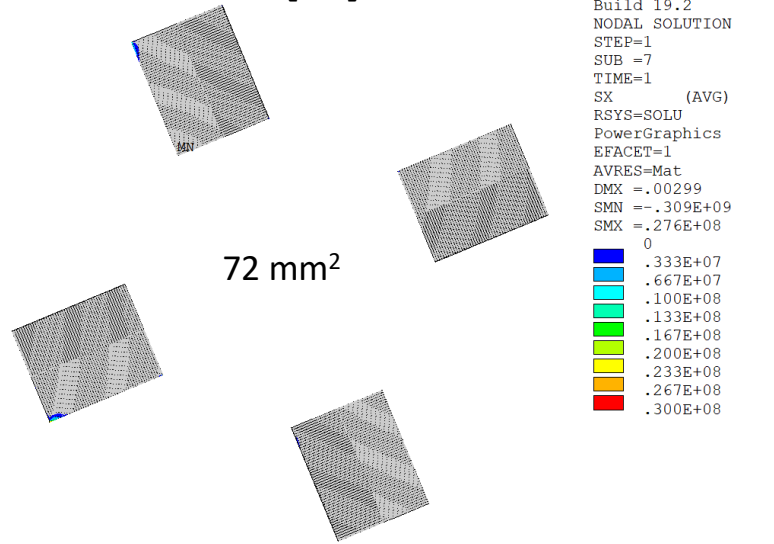
Hoop Stress [Pa]



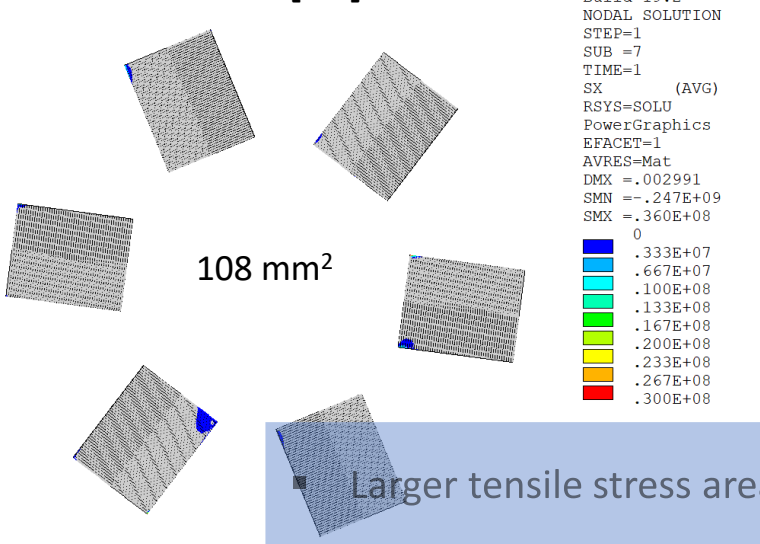
frictional
contact

Stack Number (4 mm wide tape, frictional contact)

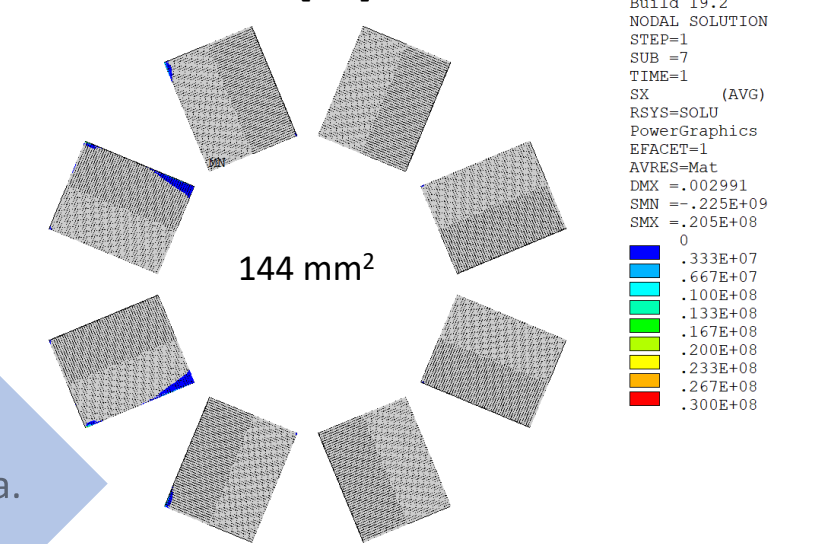
Tensile Stress [Pa]



Tensile Stress [Pa]

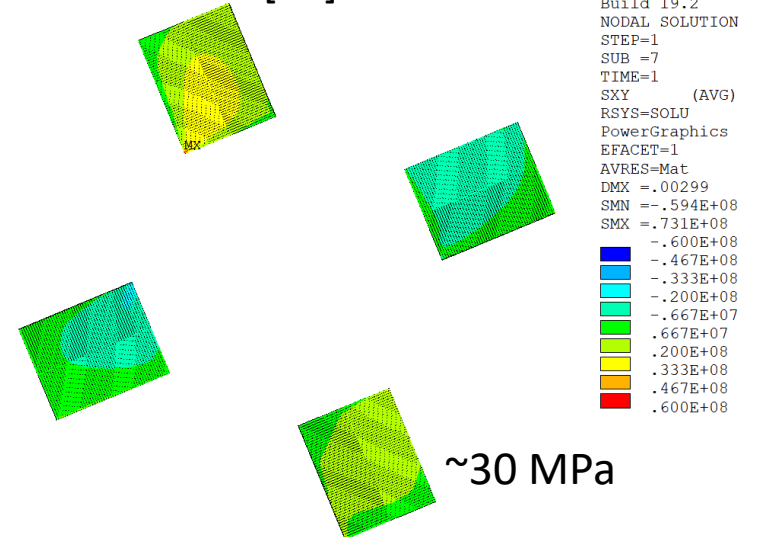


Tensile Stress [Pa]

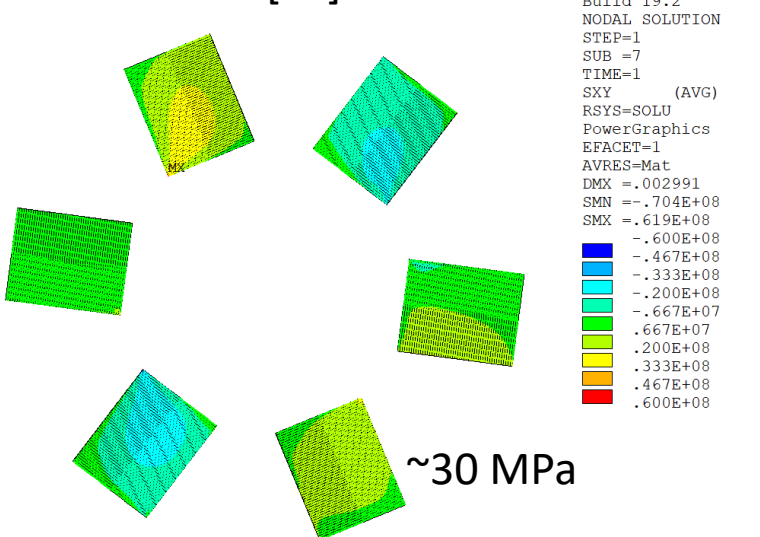


➔ Larger tensile stress area.

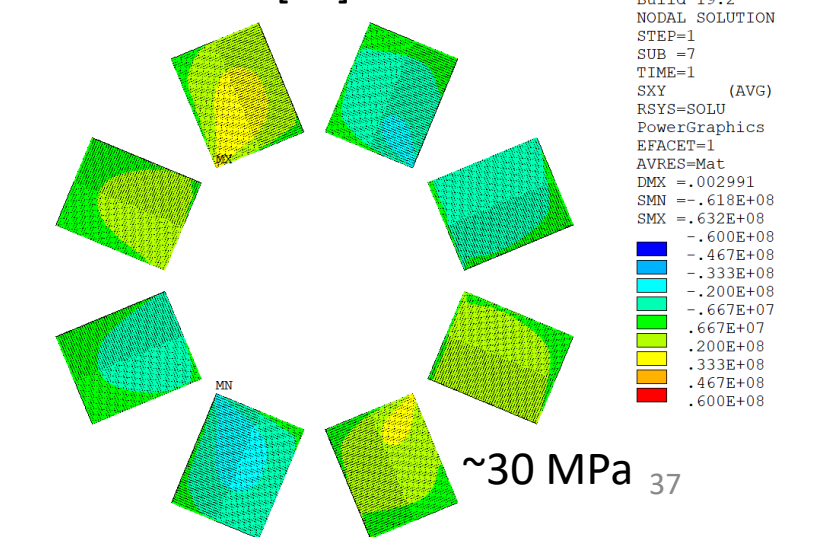
Shear Stress [Pa]



Shear Stress [Pa]

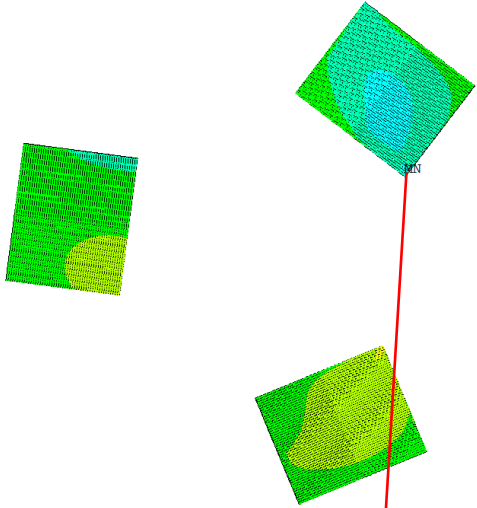


Shear Stress [Pa]



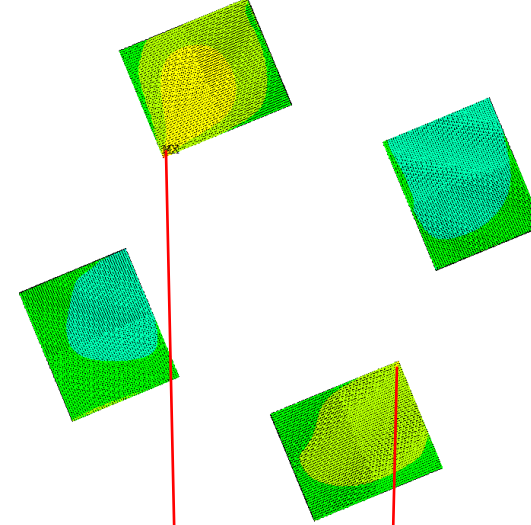
Stack Number (6 mm wide tape, frictional contact)

Shear Stress [Pa]



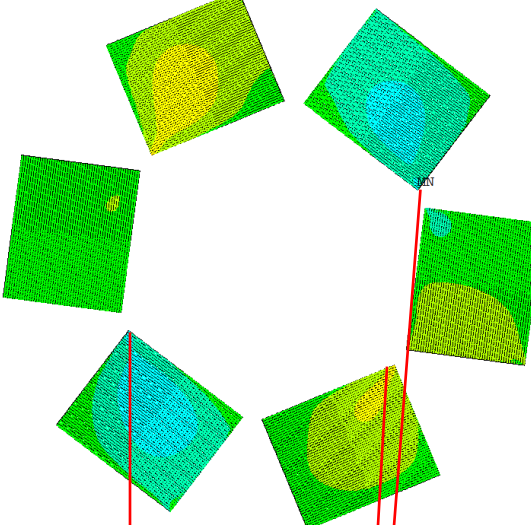
ANSYS Release 19.2
Build 19.2
NODAL SOLUTION
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SUB =7
TIME=1
SXY (AVG)
RSYS=SOLU
PowerGraphics
EFACET=1
AVRES=Mat
DMX =.002986
SMN =-.640E+08
SMX =.596E+08
-.600E+08
-.467E+08
-.333E+08
-.200E+08
-.667E+07
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.200E+08
.333E+08
.467E+08
.600E+08

Shear Stress [Pa]



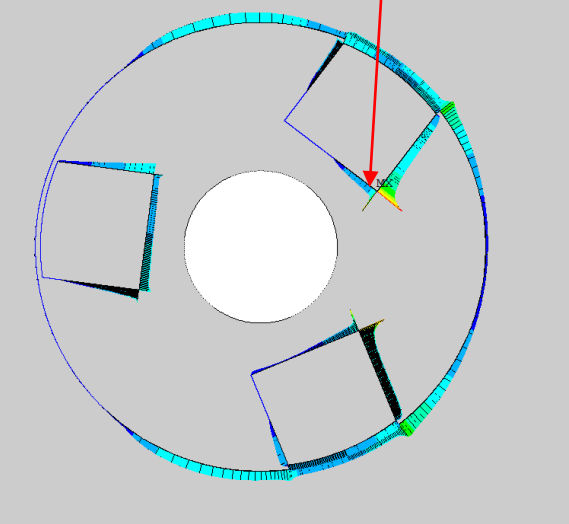
ANSYS Release 19.2
Build 19.2
NODAL SOLUTION
STEP=1
SUB =7
TIME=1
SXY (AVG)
RSYS=SOLU
PowerGraphics
EFACET=1
AVRES=Mat
DMX =.00299
SMN =-.447E+08
SMX =.559E+08
-.600E+08
-.467E+08
-.333E+08
-.200E+08
-.667E+07
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.200E+08
.333E+08
.467E+08
.600E+08

Shear Stress [Pa]



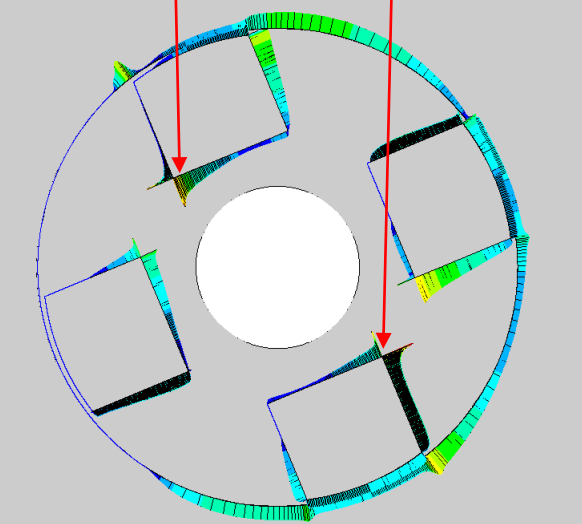
ANSYS Release 19.2
Build 19.2
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SUB =7
TIME=1
SXY (AVG)
RSYS=SOLU
PowerGraphics
EFACET=1
AVRES=Mat
DMX =.002991
SMN =-.563E+08
SMX =.527E+08
-.600E+08
-.467E+08
-.333E+08
-.200E+08
-.667E+07
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.200E+08
.333E+08
.467E+08
.600E+08

Contact Pressure [Pa]



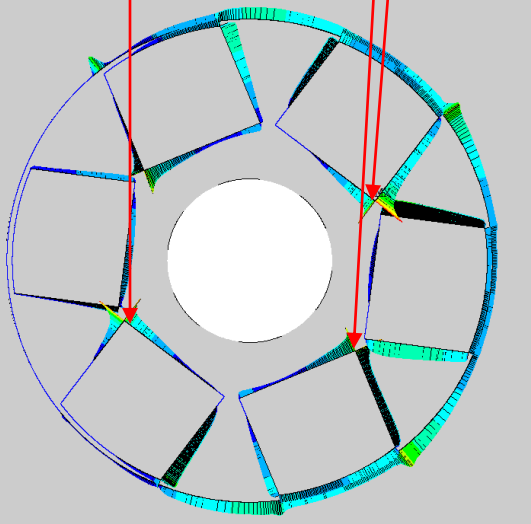
ANSYS Release 19.2
Build 19.2
NODAL SOLUTION
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SUB =7
TIME=1
CONTPRES (AVG)
DMX =.003005
SMX =.242E+09
0
.269E+08
.538E+08
.807E+08
.108E+09
.134E+09
.161E+09
.188E+09
.215E+09
.242E+09

Contact Pressure [Pa]



ANSYS Release 19.2
Build 19.2
NODAL SOLUTION
STEP=1
SUB =7
TIME=1
CONTPRES (AVG)
DMX =.003005
SMX =.174E+09
0
.193E+08
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.965E+08
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.135E+09
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.174E+09

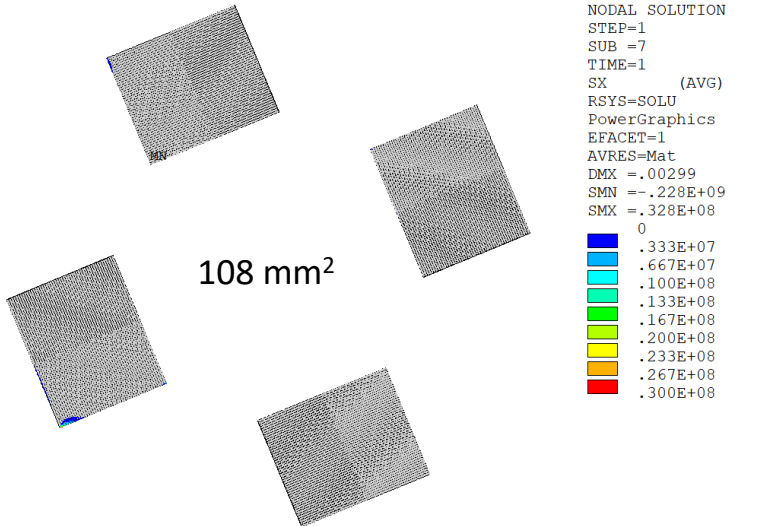
Contact Pressure [Pa]



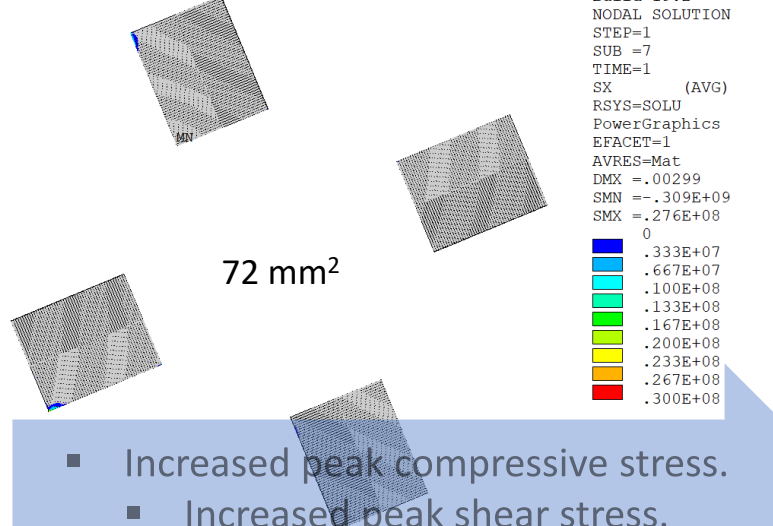
ANSYS Release 19.2
Build 19.2
NODAL SOLUTION
STEP=1
SUB =7
TIME=1
CONTPRES (AVG)
DMX =.003005
SMX =.194E+09
0
.215E+08
.431E+08
.646E+08
.862E+08
.108E+09
.129E+09
.151E+09
.172E+09
.194E+09

Stack Width (4 stacks, frictional contact)

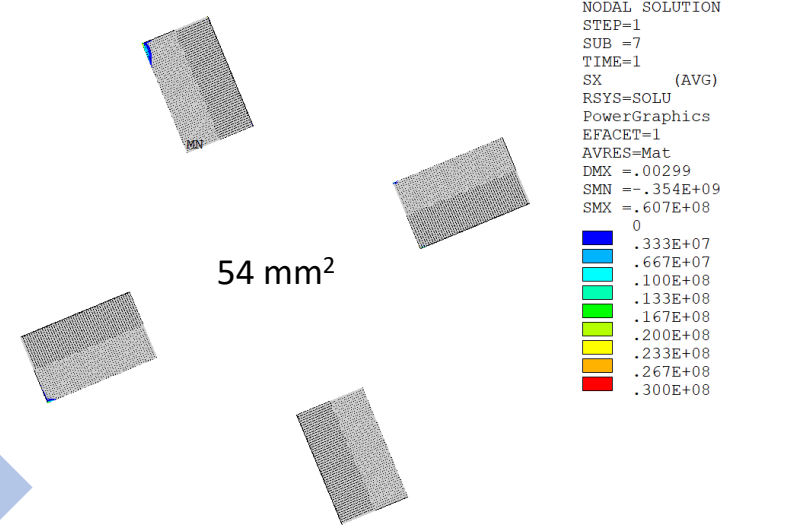
Tensile Stress [Pa]



Tensile Stress [Pa]

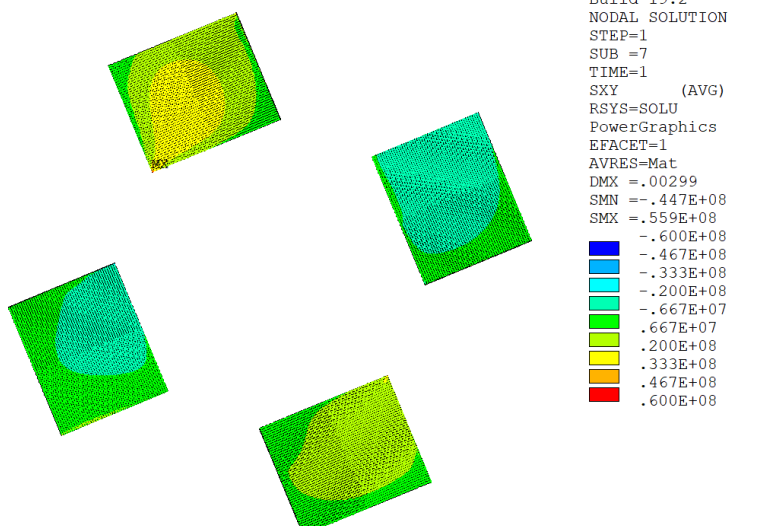


Tensile Stress [Pa]

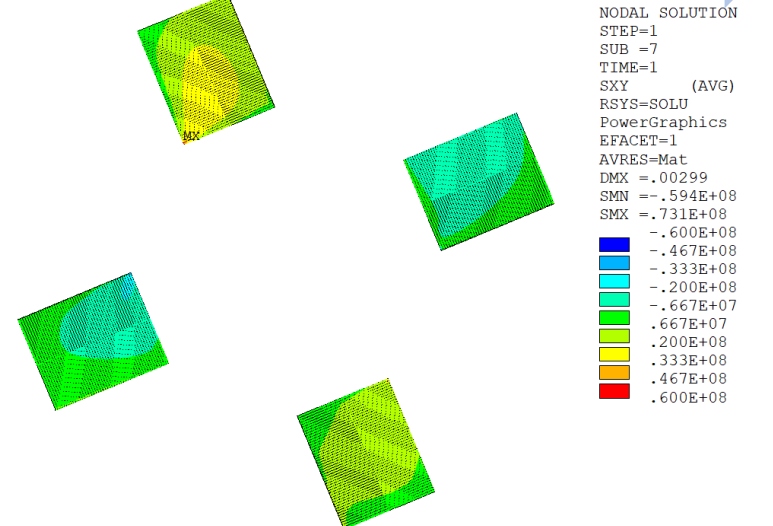


■ Increased peak compressive stress.
 ■ Increased peak shear stress.

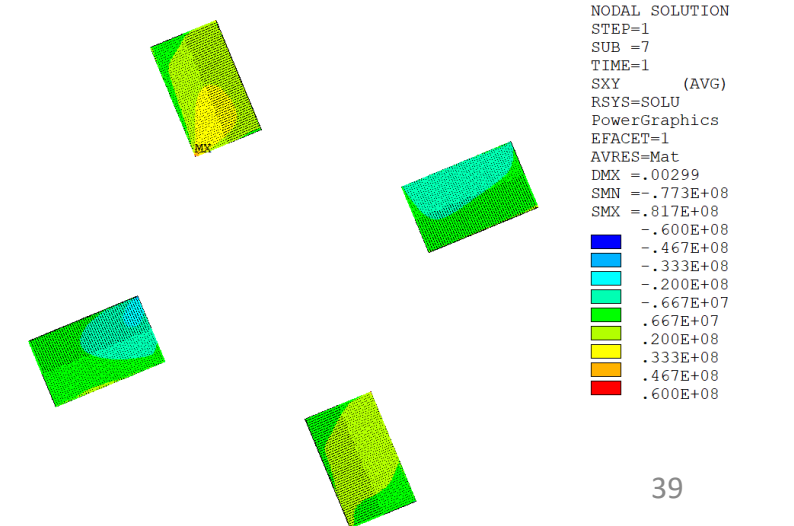
Shear Stress [Pa]



Shear Stress [Pa]

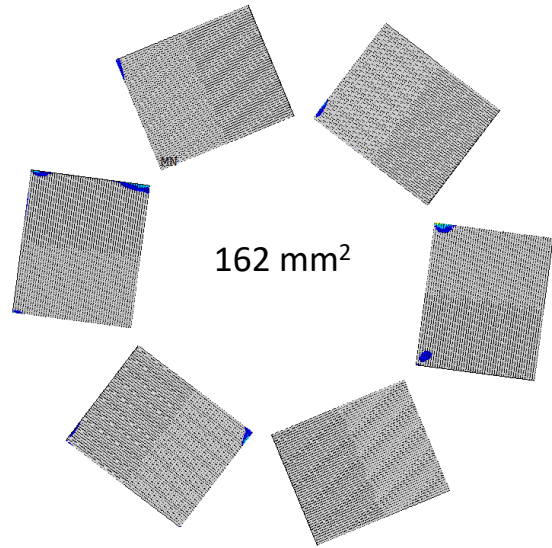


Shear Stress [Pa]

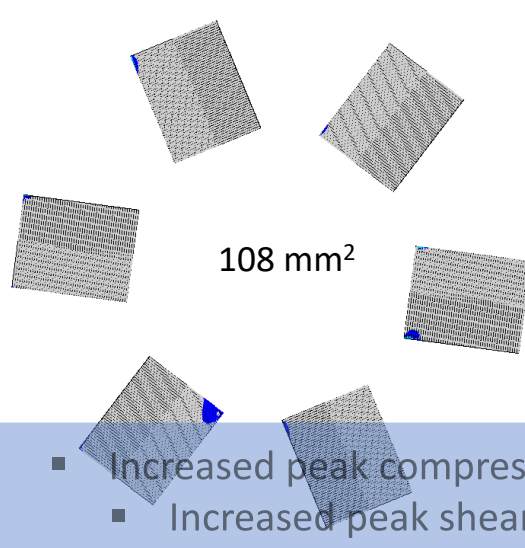


Stack Width (6 stacks, frictional contact)

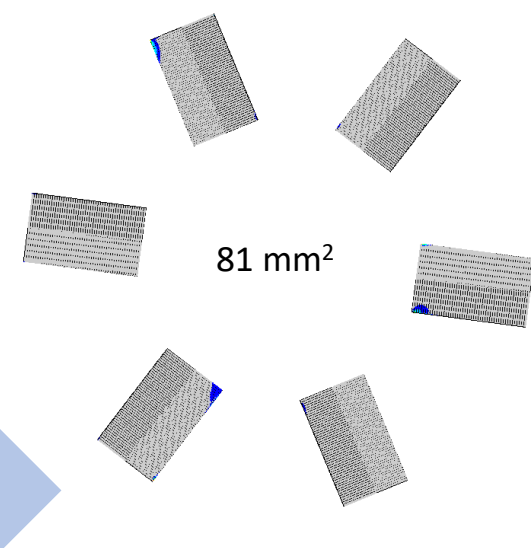
Tensile Stress [Pa]



Tensile Stress [Pa]

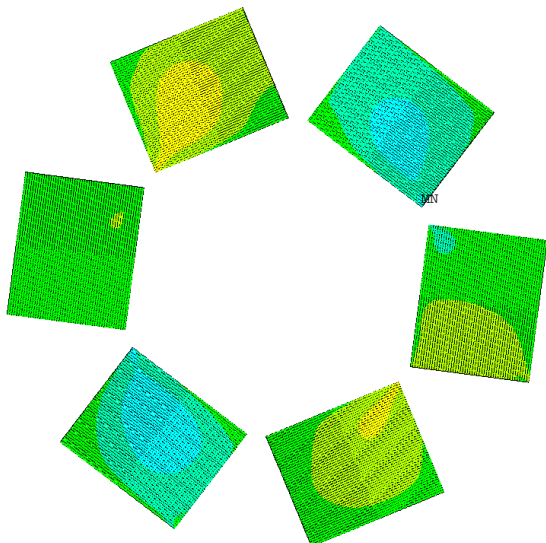


Tensile Stress [Pa]

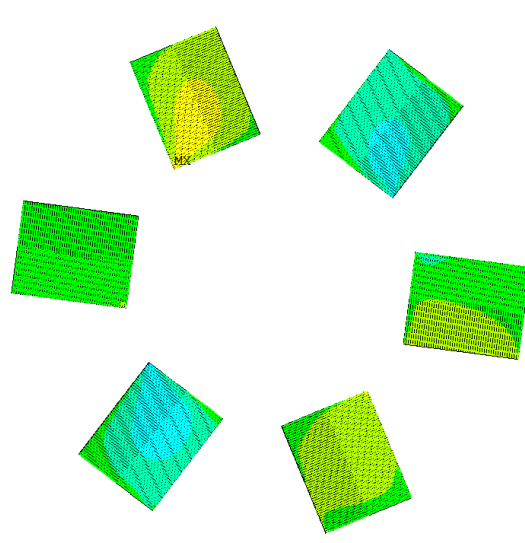


- Increased peak compressive stress.
- Increased peak shear stress.

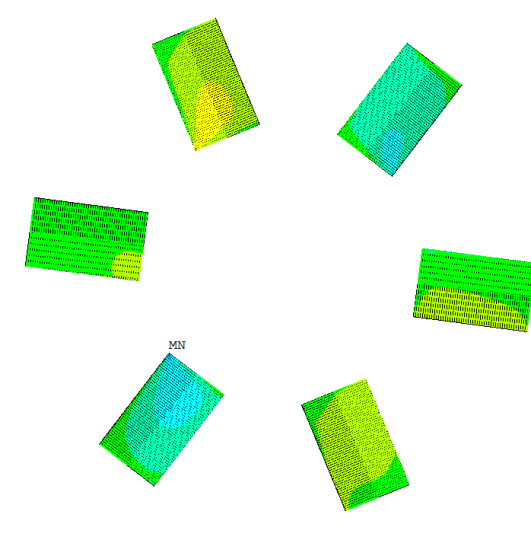
Shear Stress [Pa]



Shear Stress [Pa]

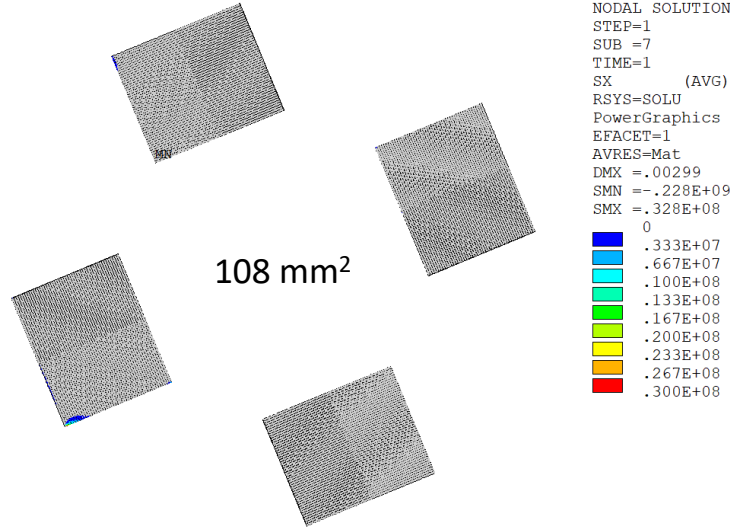


Shear Stress [Pa]



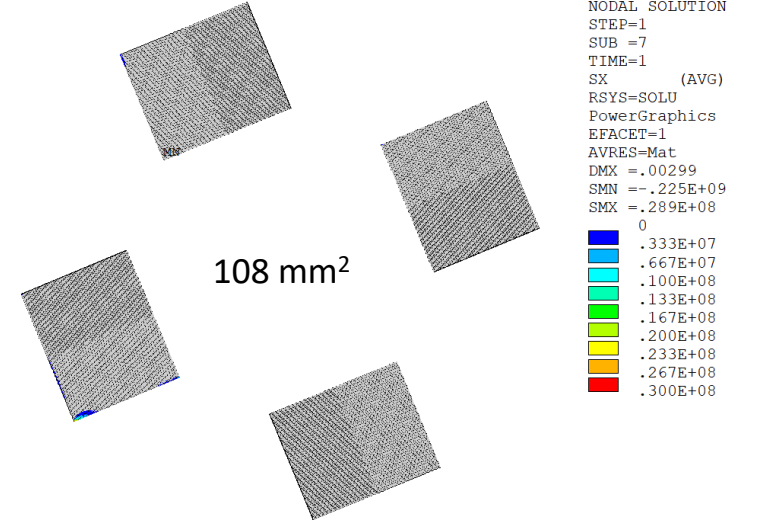
Tape Thickness (4 stacks, frictional contact)

Tensile Stress [Pa]



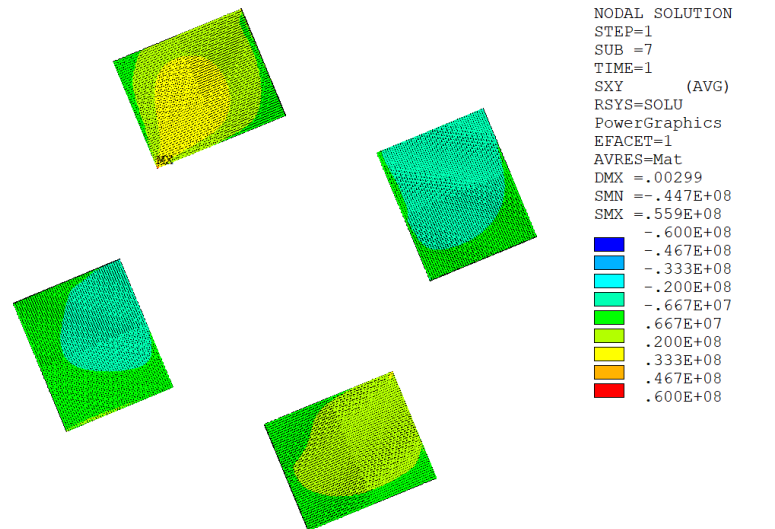
- 50 tapes
- thickness = 90 um

Tensile Stress [Pa]

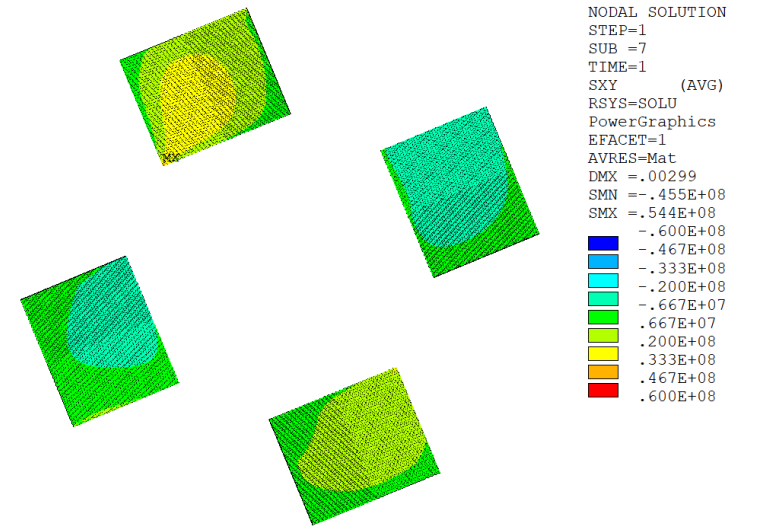


- 75 tapes
- thickness = 60 um

Shear Stress [Pa]

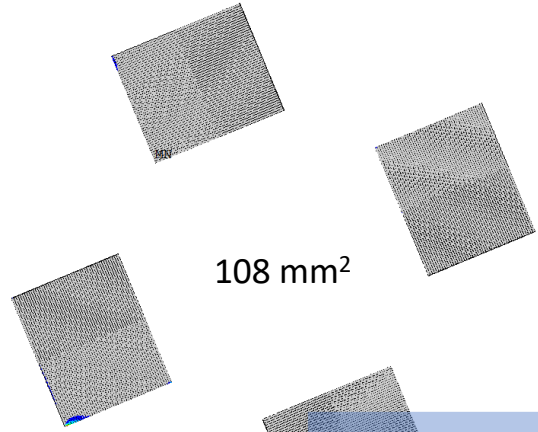


Shear Stress [Pa]



Solder Stiffness (4 stacks, frictional contact)

Tensile Stress [Pa]

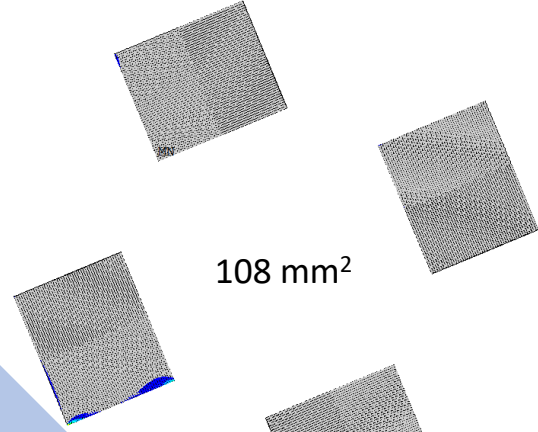


108 mm²

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EFACET=1
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.233E+08
.267E+08
.300E+08

Tensile Stress [Pa]



108 mm²

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Build 19.2
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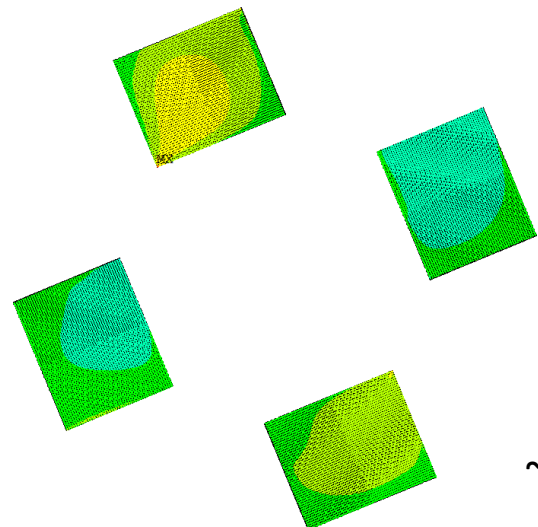
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.333E+07
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.100E+08
.133E+08
.167E+08
.200E+08
.233E+08
.267E+08
.300E+08

■ $E_{\text{solder}} = 10 \text{ GPa}$

■ Larger tensile stress area.
■ Increased shear stress.

■ $E_{\text{solder}} = 20 \text{ GPa}$

Shear Stress [Pa]

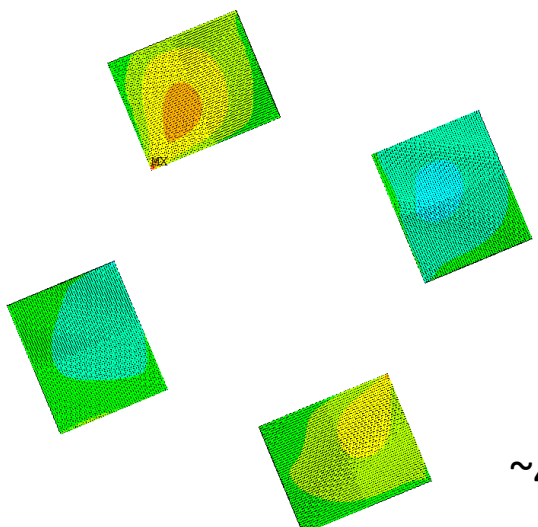


~30 MPa

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.600E+08

Shear Stress [Pa]



~40 MPa

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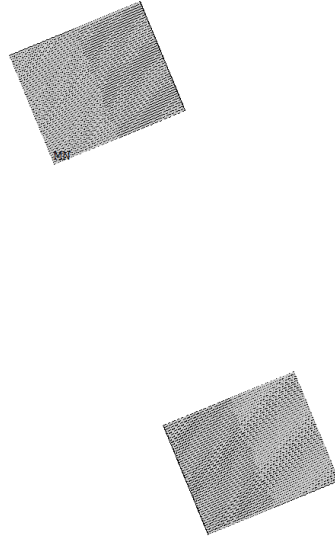
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.600E+08

Conclusions

- A magneto-structural analysis of the Target Solenoid is presented, involving several nested global and local axisymmetric models with different level of detail. The analysis is fully parametric and automatized in APDL.
- On the one hand, the conductor jacket and turn insulation are assessed according to the ITER Magnet Structural Design Criteria (backup slides).
- On the other hand, the tensile and shear stress distributions in the stacks of tapes are analyzed. Parametric studies are carried out to understand the impact of bonded/frictional stacks, number of stacks, width of stacks, etc.
- Stack allowed to slide and separate in the former grooves results in lower tensile and shear stresses. Tensile stresses in the tapes are generally below 10 MPa, shear stresses around 30 MPa.
- If the stack is bonded to the groove shear stress regions up to 45 MPa. Softer solder yields lower shear stress.
- Fewer stacks reduce the regions with tensile stresses.
- Wider stacks result in lower peak compressive and shear stresses.
- Fewer and wider stacks approach is deemed preferable from the parametric analyses.

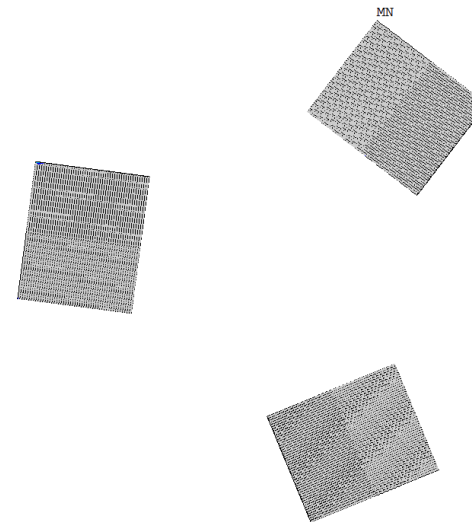
Stack Number (6 mm wide tape, frictional contact)

Tensile Stress [Pa]



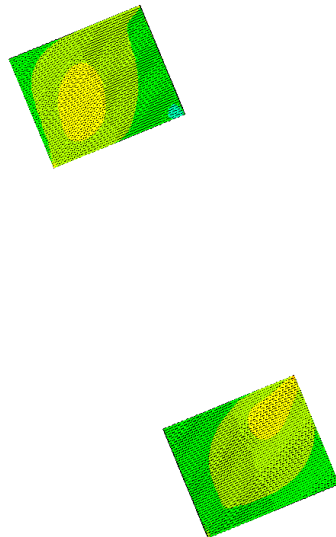
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```

Tensile Stress [Pa]



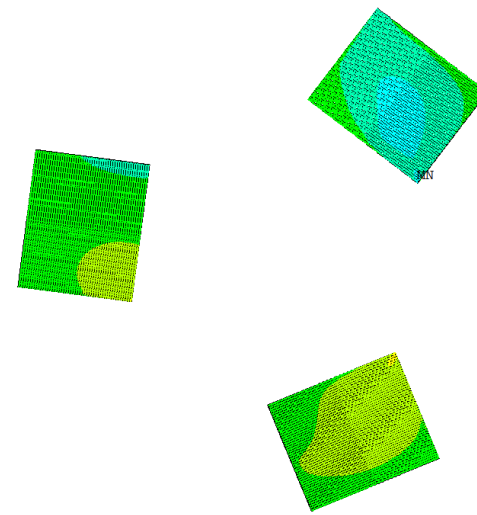
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Shear Stress [Pa]



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Shear Stress [Pa]



```
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Structural Design Criteria & Assessment

ITER Magnet Structural Design Criteria:

- Part 1: Main Structural Components and Welds.
- **Part 2: Magnet Windings (Radial Plates and Conductors) with High and Low Voltage Insulation and Epoxy Filler.**
- Part 3: Bolts, Keys, Supports and Special Components.
- Part 4: Cryogenic Piping.

3	METALLIC COMPONENT CRITERIA	4
3.1	STATIC STRESS LIMITS FOR CONDUCTOR JACKETS AND RADIAL PLATES	4
3.1.1	<i>Plastic Yielding</i>	4
3.1.2	<i>Fracture</i>	5
3.2	FATIGUE STRESS LIMITS FOR CONDUCTOR JACKETS AND RADIAL PLATES	6
3.2.1	<i>Procedure</i>	6
3.2.2	<i>Postulated Initial Defects</i>	6
3.2.3	<i>Residual Stress</i>	7
3.2.4	<i>Limits on Crack Growth</i>	7
4	NON-METALLIC COMPONENT CRITERIA	8
4.1	SCOPE.....	8
4.2	DESIGN CRITERIA FOR HIGH-VOLTAGE INSULATION SYSTEMS	8
4.2.1	<i>Compressive-Stress Allowable Normal to Reinforcing Plane</i>	8
4.2.2	<i>Tensile-Strain Allowable Normal to Reinforcing Plane</i>	9
4.2.3	<i>Shear Stress Allowable</i>	9
4.2.4	<i>Strain Allowable in Plane of Reinforcing</i>	10
4.3	DESIGN CRITERIA FOR LOW-VOLTAGE INSULATION SYSTEMS	10
4.3.1	<i>Through Thickness Tensile and Shear Stress</i>	10
4.3.2	<i>Compressive-Stress Allowable Normal to Reinforcing Plane</i>	11
4.4	DESIGN CRITERIA FOR COMPOSITE STRUCTURAL COMPONENTS	11

Jackets

- Only static stress limits are considered.
- Relevance of fatigue stress to be discussed (cyclic loading?).

Turn insulation

Structural Design Criteria & Assessment: Stress Linearization

$$\sigma_{ij}(x) \approx \sigma_{m,ij} + \sigma_{b,ij} \frac{2x}{t}, \quad -\frac{t}{2} \leq x \leq \frac{t}{2}$$

- $\sigma_{m,ij}$ = membrane stress tensor (constant part).
- $\sigma_{b,ij}$ = bending stress tensor (linear part).

$$\min_{\sigma_{m,ij}, \sigma_{b,ij}} \frac{1}{t} \int_{-\frac{t}{2}}^{\frac{t}{2}} \left[\sigma_{ij}(x) - \sigma_{m,ij} - \sigma_{b,ij} \frac{2x}{t} \right]^2 dx$$

$$\sigma_{m,ij} = \frac{1}{t} \int_{-\frac{t}{2}}^{\frac{t}{2}} \sigma_{ij}(x) dx \quad \sigma_{b,ij} = -\frac{6}{t^2} \int_{-\frac{t}{2}}^{\frac{t}{2}} x \sigma_{ij}(x) dx$$

Figure 17.4: Coordinates of Cross Section

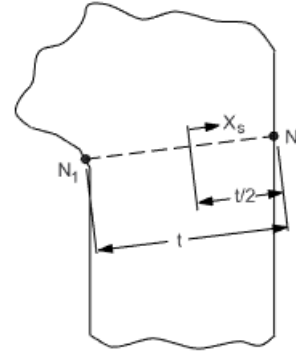
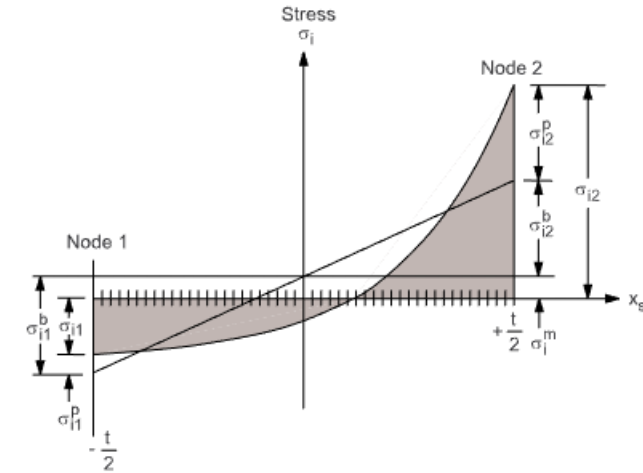


Figure 17.5: Typical Stress Distribution



Source: ANSYS Theory Reference

- Once membrane and bending stress tensors are known, von Mises/Tresca stresses can be computed as usual.
- Von Mises/Tresca stresses do not vary linearly along the defined paths.

Structural Design Criteria & Assessment: Stress Classification

Primary Stress, P

- Stress developed by imposed loading.
- Necessary to satisfy laws of equilibrium.
- Not self-limiting.
- Result in failure/gross distortion if considerably exceeds yield strength.
- Thermal stress is not primary.

$$\begin{array}{l}
 \varepsilon_{ij} = C_{ijkl}(\sigma_{kl}) \\
 \varepsilon_{ij} = \frac{1}{2}(u_{i,j} + u_{j,i}) \\
 \sigma_{ij,j} + X_i = 0 \\
 u_i = 0 \text{ on } \partial\Omega_D \\
 \sigma_{ij}n_j = 0 \text{ on } \partial\Omega_N
 \end{array}
 \quad + \quad
 \begin{array}{l}
 \varepsilon_{ij} = C_{ijkl}(\sigma_{kl}) \\
 \varepsilon_{ij} = \frac{1}{2}(u_{i,j} + u_{j,i}) \\
 \sigma_{ij,j} = 0 \\
 u_i = 0 \text{ on } \partial\Omega_D \\
 \sigma_{ij}n_j = \bar{t}_i \text{ on } \partial\Omega_N
 \end{array}$$

Secondary Stress, Q

- Stress developed by constrain of adjacent material or by self-constraint of the structure.
- Self-limiting.
- Thermal stress.

$$\begin{array}{l}
 \varepsilon_{ij} = C_{ijkl}(\sigma_{kl} - \alpha_{kl}\Delta T) \\
 \varepsilon_{ij} = \frac{1}{2}(u_{i,j} + u_{j,i}) \\
 \sigma_{ij,j} = 0 \\
 u_i = 0 \text{ on } \partial\Omega_D \\
 \sigma_{ij}n_j = 0 \text{ on } \partial\Omega_N
 \end{array}
 \quad + \quad
 \begin{array}{l}
 \varepsilon_{ij} = C_{ijkl}(\sigma_{kl}) \\
 \varepsilon_{ij} = \frac{1}{2}(u_{i,j} + u_{j,i}) \\
 \sigma_{ij,j} = 0 \\
 u_i = \bar{u}_i \text{ on } \partial\Omega_D \\
 \sigma_{ij}n_j = 0 \text{ on } \partial\Omega_N
 \end{array}$$

Rule of thumb:

- Thermal stresses are classified as secondary.
- Stresses induced by EM loads, inertial/gravity loads, pressure loads, etc., are classified as primary.

Structural Design Criteria & Assessment: Metallic Components

ITER MSDC Part 2 for Metallic Components:

- Allowable stress: $S_m = \frac{2}{3} S_y$
- Primary membrane stress: $P_m \leq 1.0 K_m S_m$
- Primary membrane + bending stress: $P_m + P_b \leq 1.3 K_m S_m$
- Primary + secondary stress: $P + Q \leq 1.5 K_m S_m$

K_m depends on type of service conditions:

Table 3-1 Km factor values for base metal and weld joints

Service Level	Base metal	Welds
A	1.0	1.0
B	1.1	1.1
C *	1.2	1.2
D *	1.5	1.5

* Evaluation of secondary stress is not required.

Structural Design Criteria & Assessment: Metallic Components

ITER MSDC Part 2:

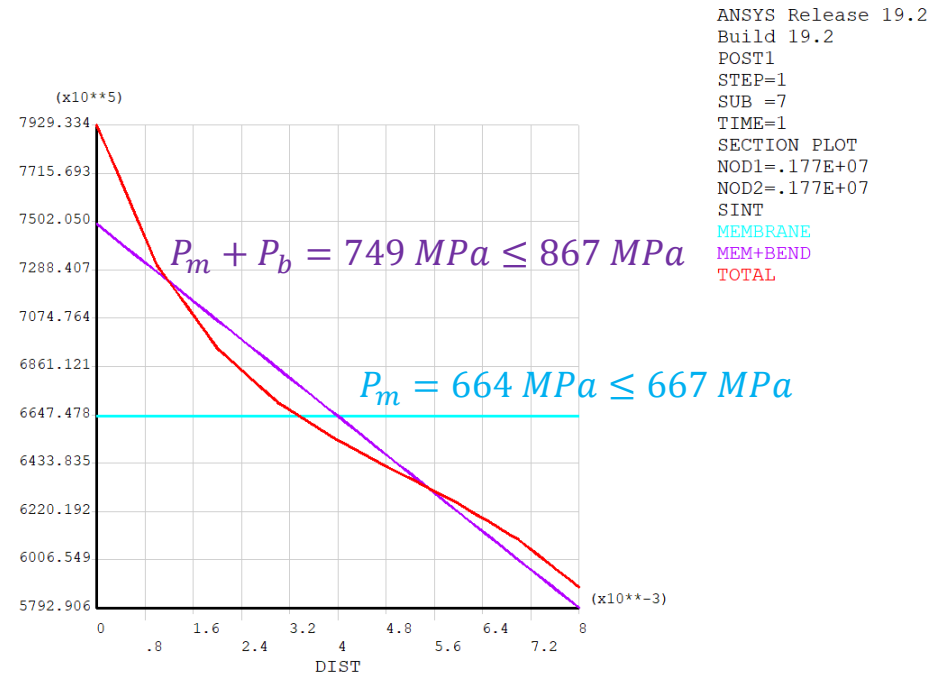
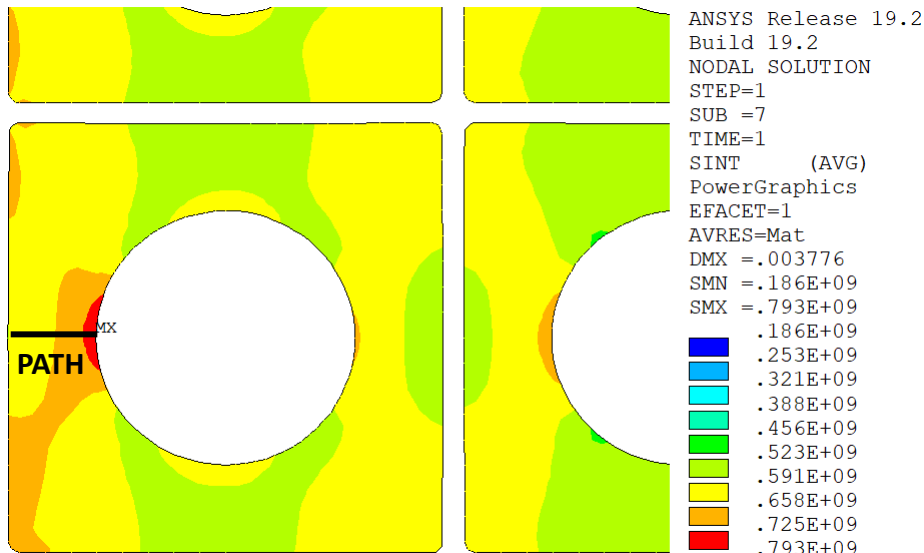
- $K_m = 1.0$
- $S_y = 1000 \text{ MPa}$
- Allowable stress:
- Primary membrane stress:
- Primary membrane + bending stress:
- Primary + secondary stress (not considered, no thermal load applied).

TF conductor jacket, CS conductor jacket	Modified and aged 316 LN for Nb3Sn, as extruded circular tube or square sections	205GPa $\sigma_y=1000\text{MPa}$ $\sigma_u=1600\text{MPa}$	$K_{IC} = 150\text{MPam}^{1/2}$	$C=3.86\text{E-}11\text{m/cycle}$ $m=2.394$
--	--	--	---------------------------------	--

$$S_m = \frac{2}{3} S_y = 667 \text{ MPa}$$

$$P_m \leq 1.0 K_m S_m = 667 \text{ MPa}$$

$$P_m + P_b \leq 1.3 K_m S_m = 867 \text{ MPa}$$



Structural Design Criteria & Assessment: Metallic Components

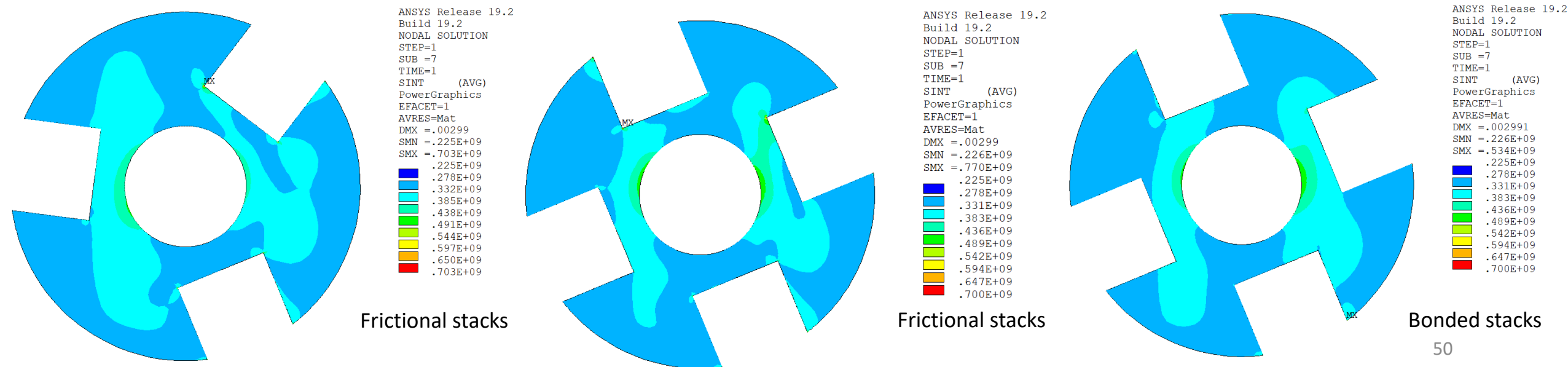
- Copper former is not intended to be a structural component in the cable but it reacts the magnetic load due to its relatively high stiffness (110 GPa vs. 205 GPa of steel).
- The yield strength of copper is rather low compared to that of steel (factor ~ 3), at least at room temperature (strength at cryogenic temperature needs to be investigated).

Table A.S30.3.2-1: Minimum yield strength for plates, tubes and rod products from pure copper

T, °C	20	50	100	150	200	250	300	350	400	450	500
$S_{y \text{ min}}$, plates, MPa	69	62	56	54	51	45	43	40	37	34	32
$S_{y \text{ min}}$, tubes, MPa	62	55	50	48	46	40	37	35	33	30	28
$S_{y \text{ min}}$, rods, MPa	55	49	45	43	41	37	35	32	30	28	26

Table A.S30.3.3-1: Minimum tensile strength of pure copper

T, °C	20	50	100	150	200	250	300	350	400	450	500
$S_{u \text{ min}}$, MPa	200	192	178	165	152	139	127	116	104	93	83



Structural Design Criteria & Assessment: Non-Metallic Components

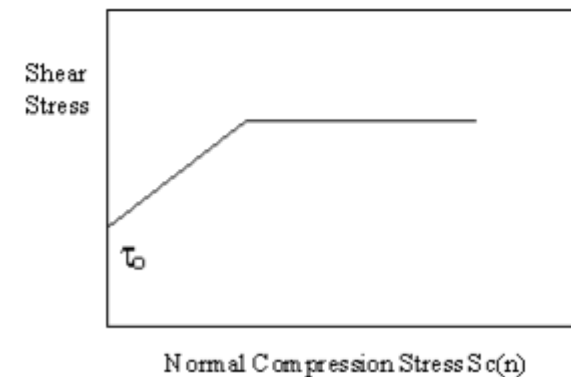
ITER MSDC Part 2 for High-Voltage Insulation:

1. Allowable compressive stress normal to the reinforcing plane. The compressive static stress in the through-thickness direction of the insulating material is limited to 50% of the minimum ultimate compressive strength:

$$S_c = 0.5\sigma_{cs}$$

2. Allowable tensile strain normal to reinforcing plane. No primary tensile strain is allowed in the direction normal to the adhesive bonds between metal and composite.
3. Allowable shear stress. The allowable shear strength of an insulator depends on the applied compressive stress.
4. Allowable strain in plane of reinforcing. The allowed tensile or compressive strain in the plane of the insulation material is in the range [-0.5%, 0.5%].

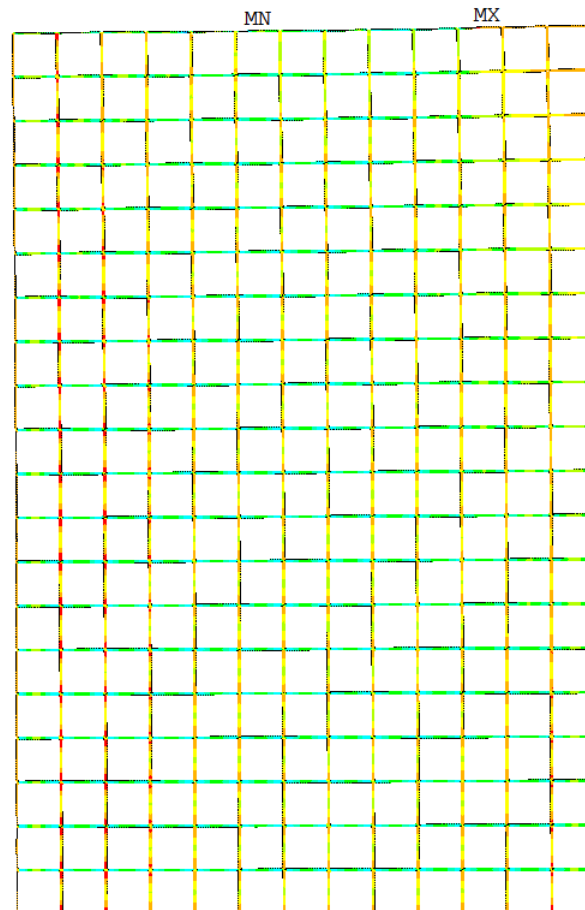
Components	Material and Form	Minimum specified properties at 4K		
		Young's Modulus, Yield and Ultimate Strength	Static Stress Limits	Fatigue Stress Limits
TF, CS, PF Turn Insulation	VPI epoxy glass with kapton barrier	$E_1=E_2=20\text{GPa}$ $E_3=12\text{GPa}$ $G(\text{all})=6\text{GPa}$ $\nu_{12}=0.17$ $\nu_{13}=\nu_{23}=0.33$ $\sigma_{cs}=1200\text{MPa}$	$\tau_o=85\text{MPa}$ $C_2=0.45$ for $S_{c(n)} < 58\text{MPa}$ $S_{ss}=68.6\text{MPa}$ for $58 < S_{c(n)}$	$\tau_o=50\text{MPa}$ $C_2=0.45$ for $S_{c(n)} < 55\text{MPa}$ $S_{sf}=50\text{MPa}$ for $50 < S_{c(n)}$



Structural Design Criteria & Assessment: Non-Metallic Components

1. Allowable compressive stress normal to the reinforcing plane.

$$S_c = 0.5\sigma_{cs} = 600 \text{ MPa}$$

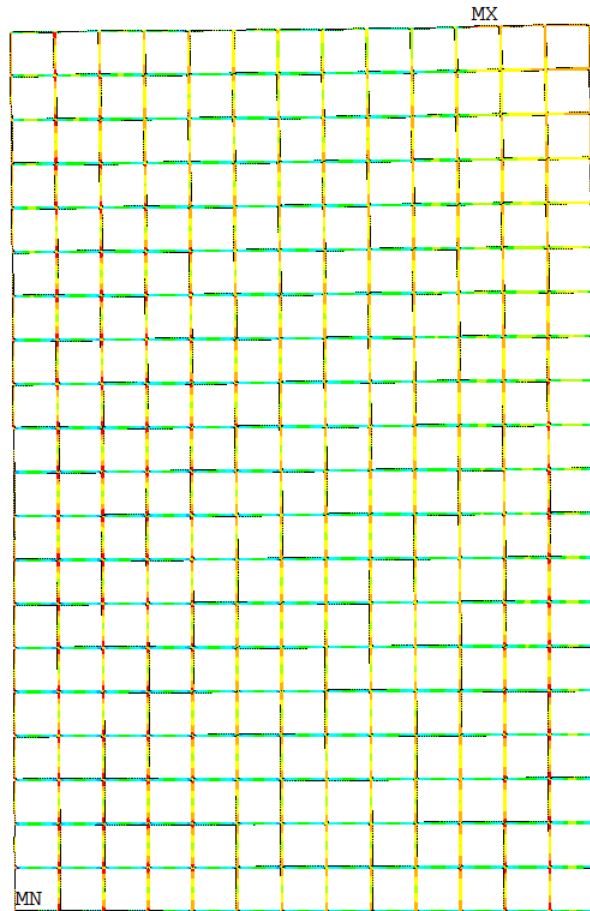


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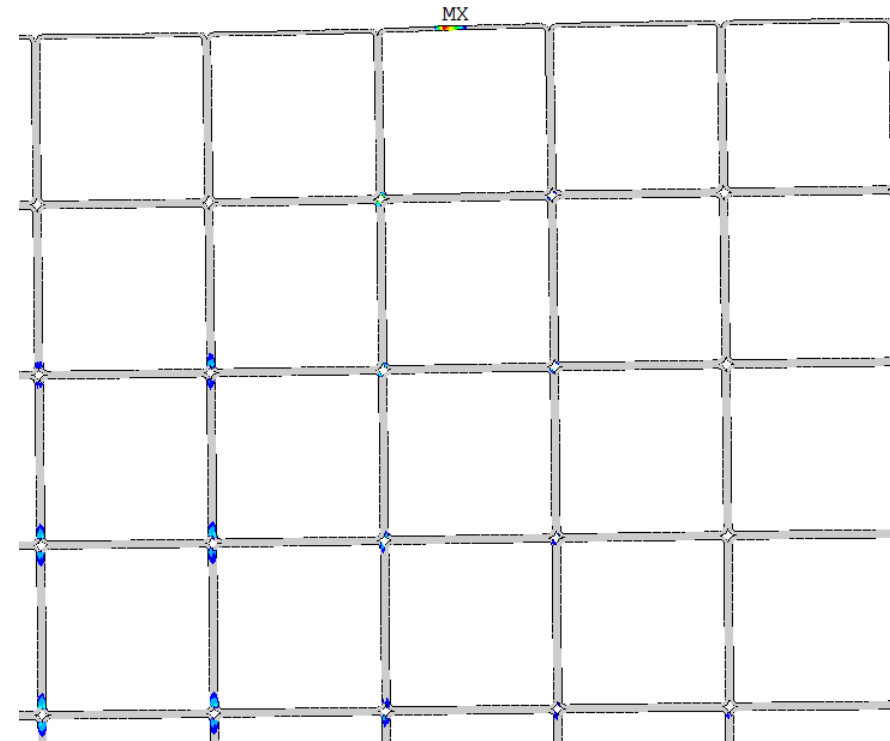
$192 \text{ MPa} < 600 \text{ MPa}$

Structural Design Criteria & Assessment: Non-Metallic Components

2. Allowable tensile strain normal to reinforcing plane.



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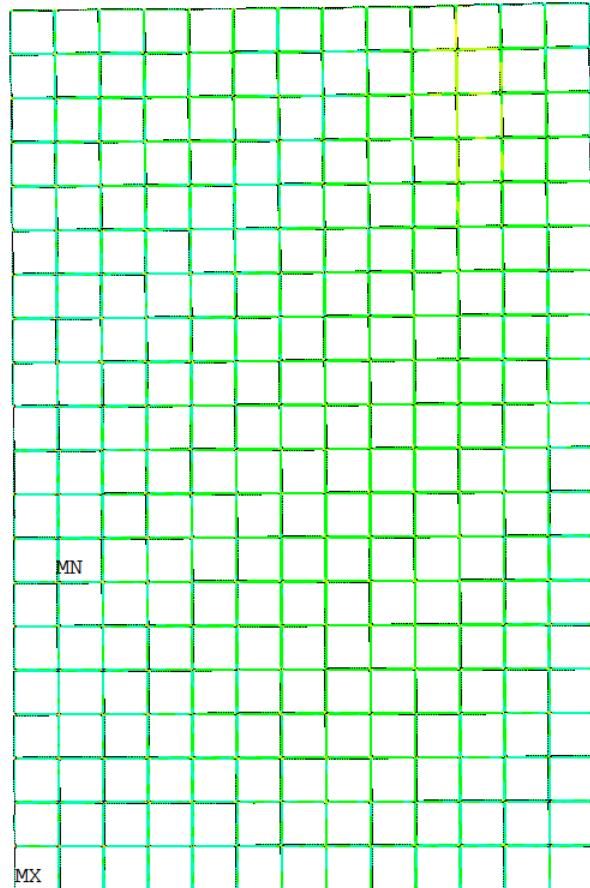


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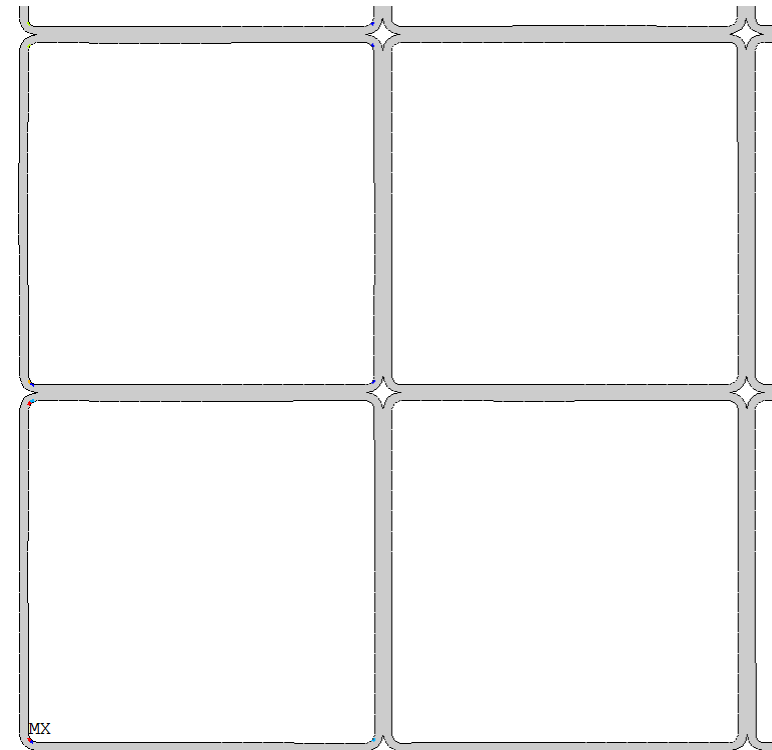
Small spots in the corner regions show normal tensile strain likely due to the fact that bonded insulation layers are assumed, and no separation is allowed.

Structural Design Criteria & Assessment: Non-Metallic Components

3. Allowable shear stress.



```
ANSYS Release 19.2
Build 19.2
ELEMENT SOLUTION
STEP=1
SUB =7
TIME=1
UF (NOAVG)
DMX =.00378
SMN =-.898563
SMX =1.17899
- .898563
- .667723
- .436884
- .206045
.024794
.255634
.486473
.717312
.948152
1.17899
```

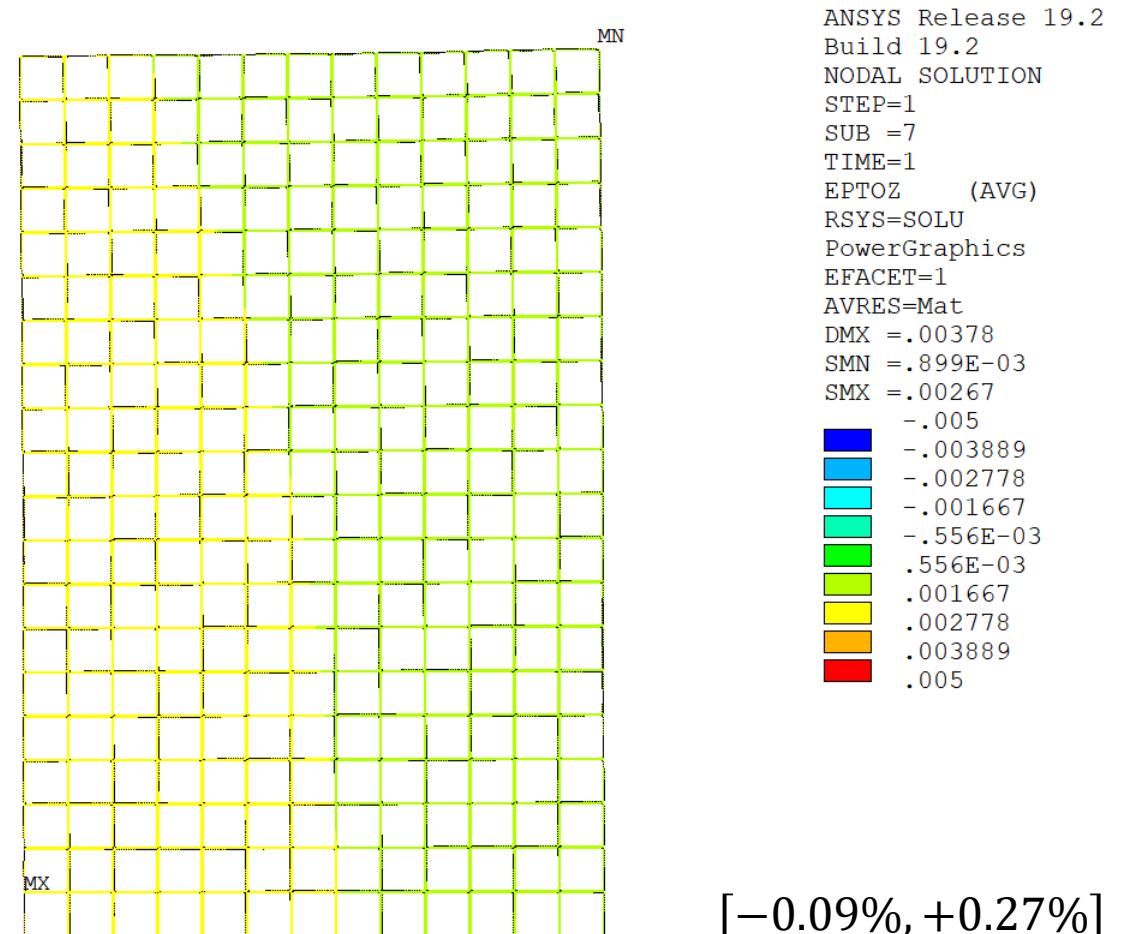
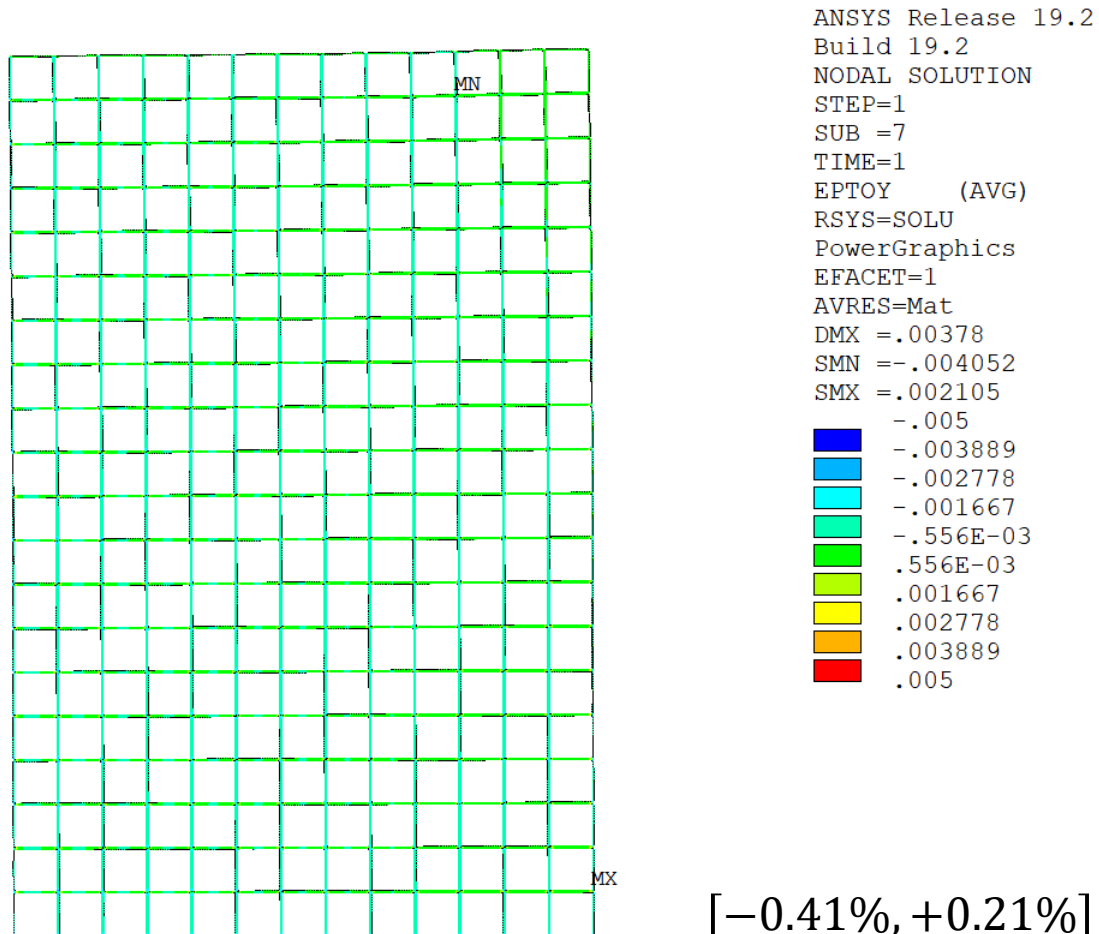


```
ANSYS Release 19.2
Build 19.2
ELEMENT SOLUTION
STEP=1
SUB =7
TIME=1
UF (NOAVG)
DMX =.00378
SMN =-.898563
SMX =1.17899
1
1.02
1.04
1.06
1.08
1.1
1.12
1.14
1.16
1.18
```

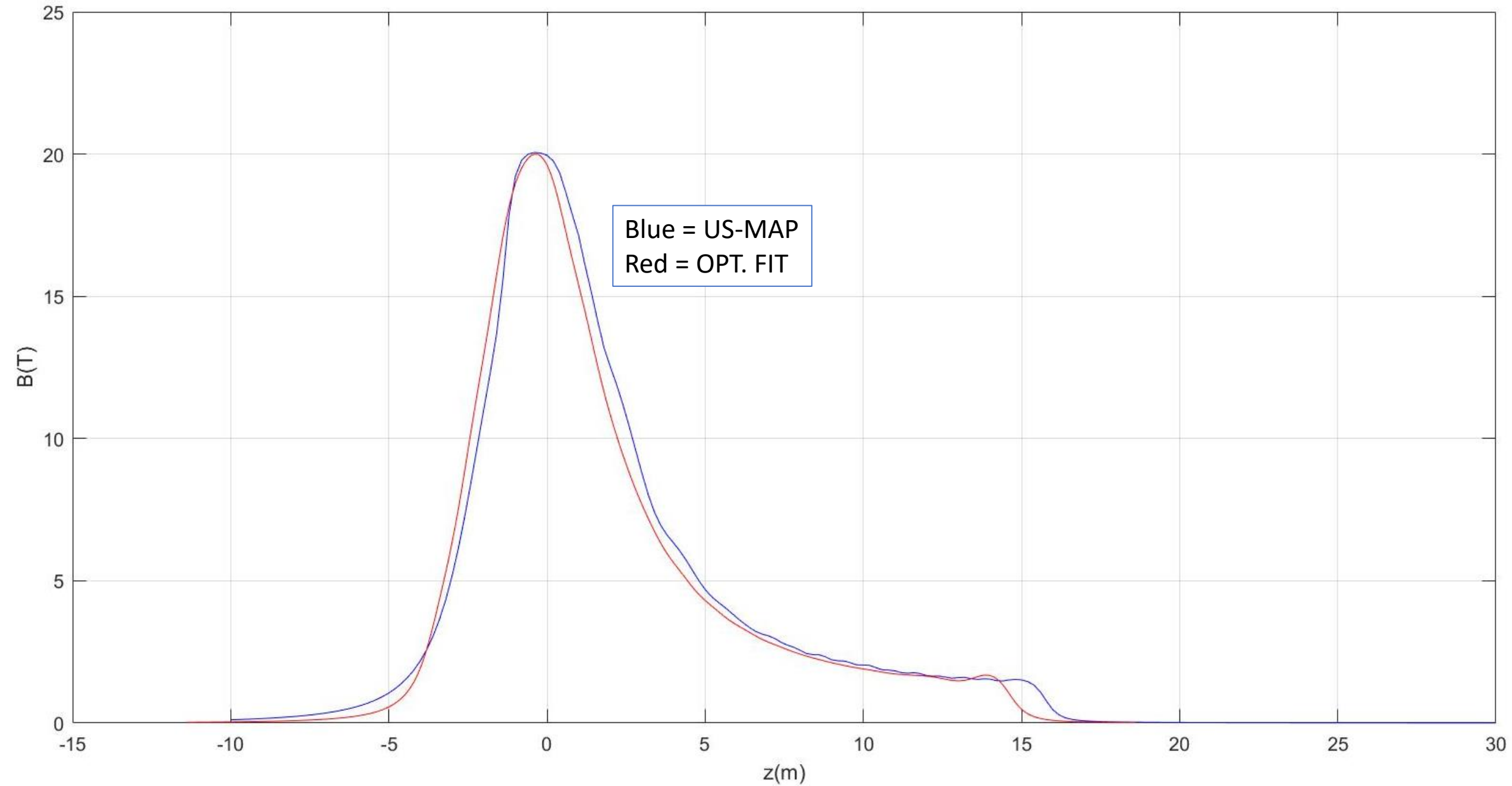
A usage factor is defined as the ratio between element shear stress and allowable shear stress, which must be less than 1. Negative values correspond to tensile stresses that should be avoided, but these are likely due to the modelling of contact between adjacent insulating layers.

Structural Design Criteria & Assessment: Non-Metallic Components

4. Allowable strain in plane of reinforcing.

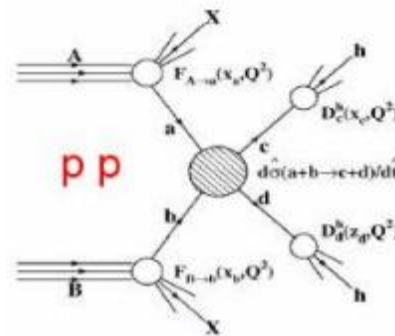


COMPARE FIELD ON AXIS

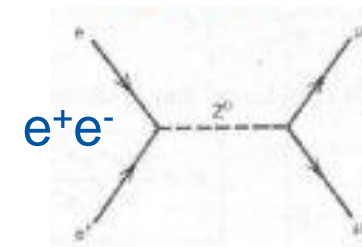


Collider Choices

- Hadron collisions: compound particles
 - LHC collides 13.6 TeV protons
 - Protons are mix of quarks, anti-quarks and gluons
 - **Very complex to extract physics**
 - **But can reach high energies**

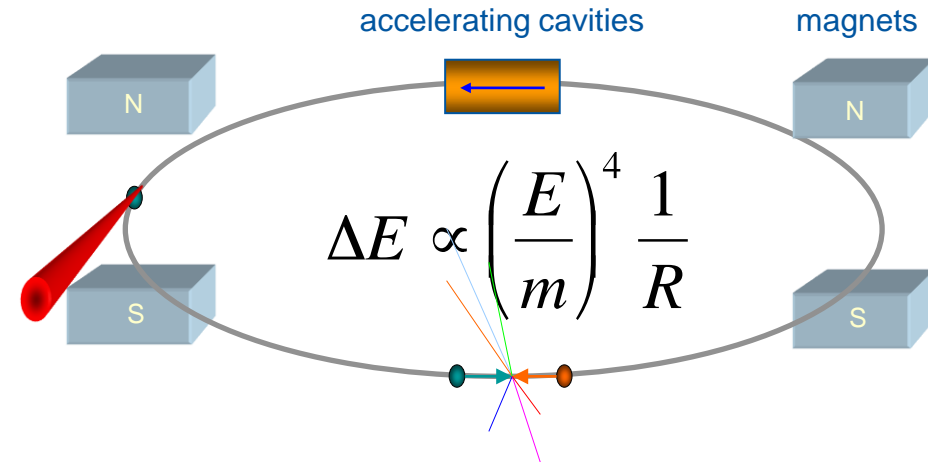


- Lepton collisions: elementary particles
 - LEP reached 0.205 TeV with electron-positron collisions
 - Clean events, easy to extract physics
 - **Lepton collisions ⇒ precision measurements**
 - **Hard to reach high energies**

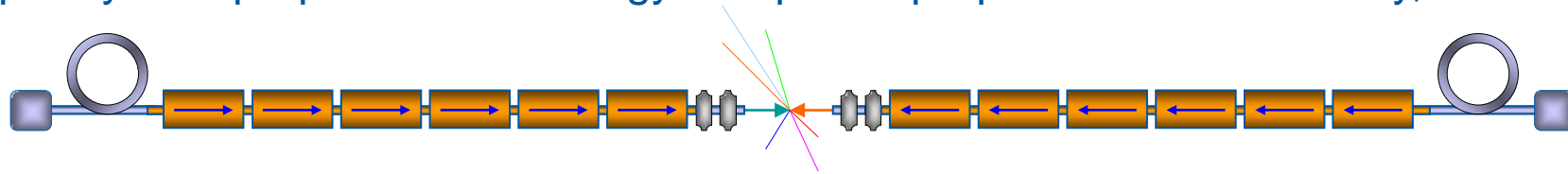


Energy Limit

Electron-positron rings (*multi-pass colliders*) are **limited by synchrotron radiation**



Electron-positron linear colliders **avoid synchrotron radiation**, but are **single pass**
Typically cost proportional to energy and power proportional to luminosity,



Hence present energy frontier is probed by proton rings

Novel approach: the **muon collider**

Large mass suppresses synchrotron radiation => circular collider, **multi-pass**

Fundamental particle yields clean collisions => **less beam energy** than protons

But lifetime at rest only 2.2 μs (increases with energy)

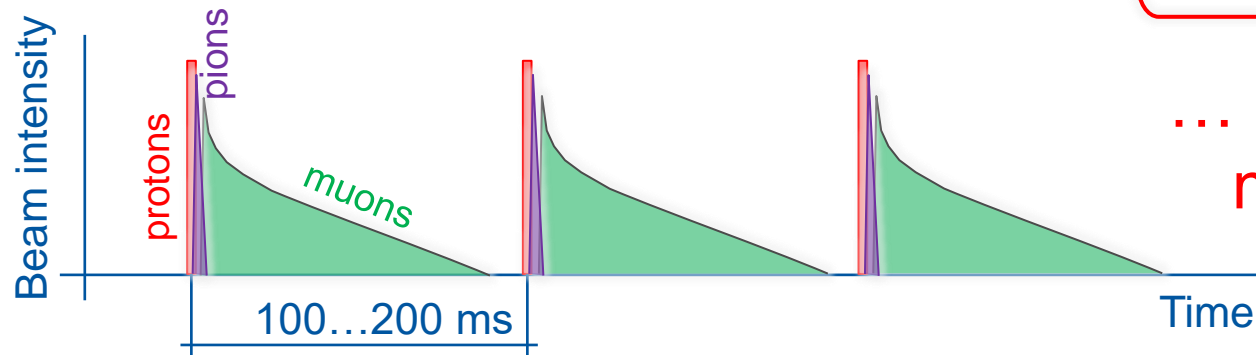
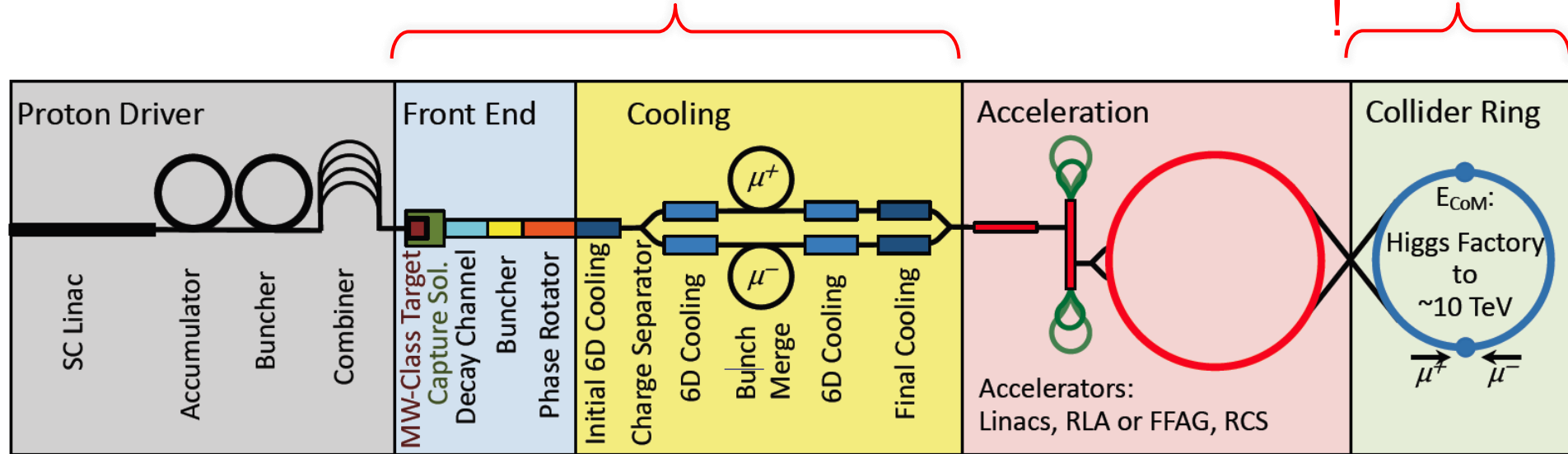
The muon collider is part of the European Accelerator R&D Roadmap

Proton-driven Muon Collider Concept



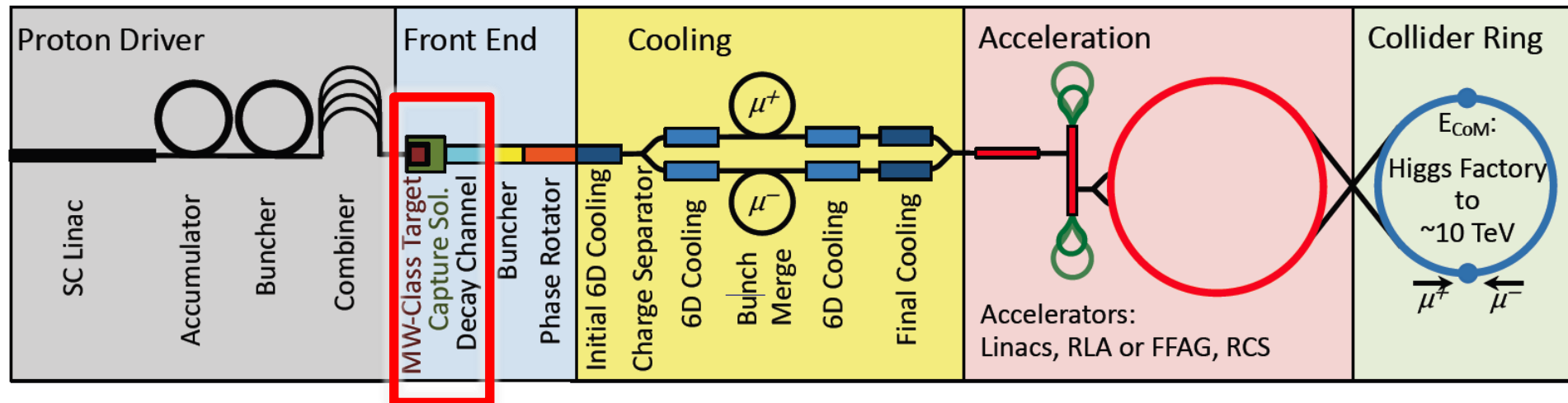
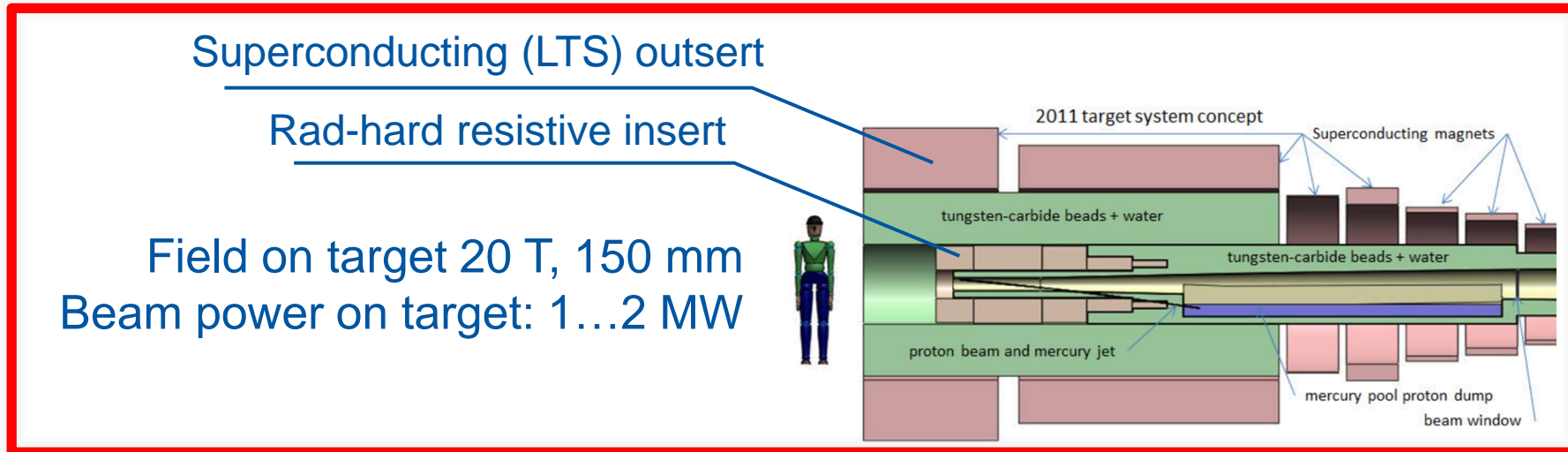
Produce a low emittance muon beam...

... collide



... accelerate muons...

Target and capture solenoid – 1/4

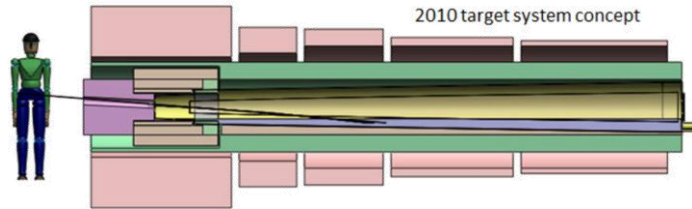


Large stored energy ~ 2 GJ, mass ~ 300 tons, cost ~ 100 M

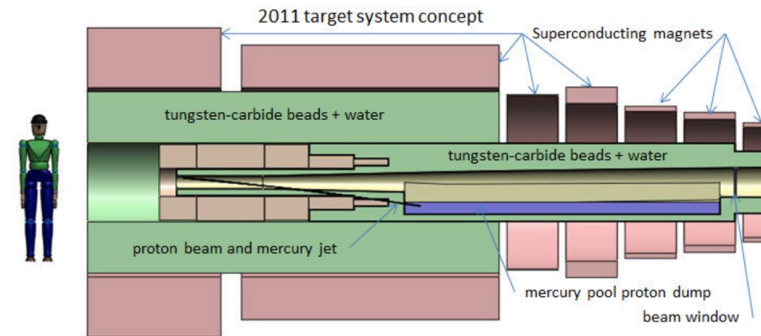
Target and capture – 2/4

- Reduce the mass (CAPEX) of the system, and increase operating temperature to improve cryogenic CoP (OPEX)

US-MAP 2010 design
LTS (14 T) + NC (6 T)

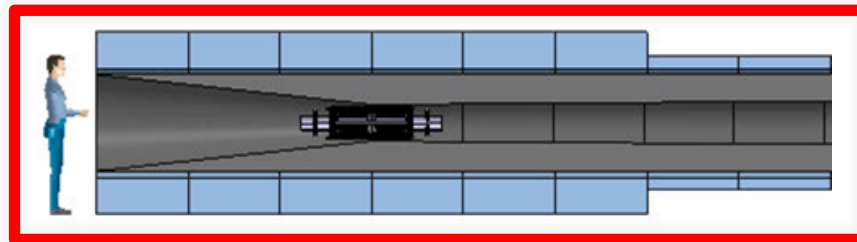


US-MAP 2011 design
LTS (14 T) + NC (6 T)



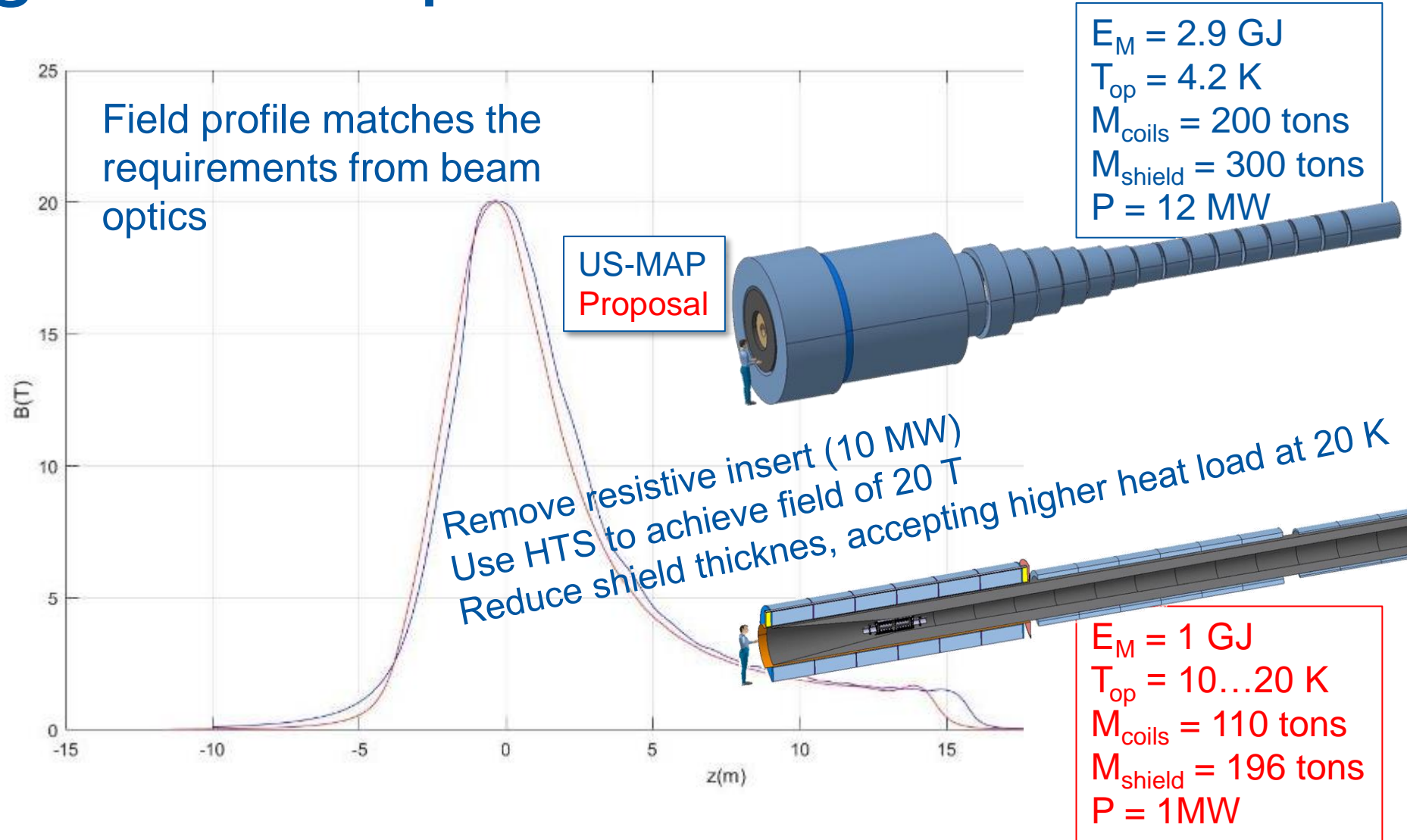
H.G. Kirk, PAC 2011

MuCol 2022 design
HTS (20 T, 20 K)

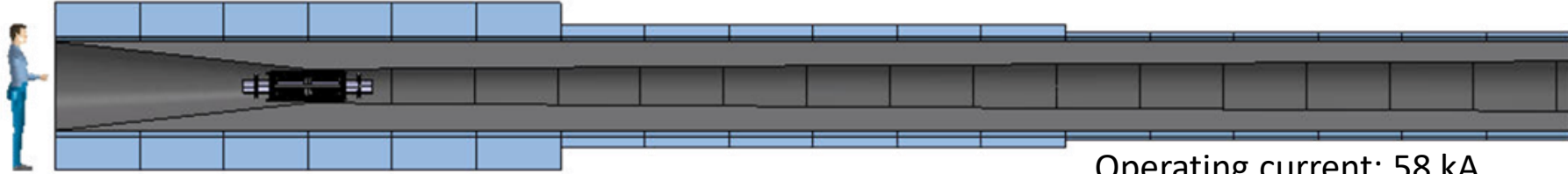


Magnet	z_{\min} (cm)	Δz (cm)	r_{\min} (cm)	Δr (cm)	I (A/mm ²)
RC1	-131.3	47.3	17.8	30.24	16.56
RC2	-84	86.2	17.8	30.88	16.56
RC3	2.1	56.2	17.8	30.25	16.56
RC4	58.3	57	17.8	16.6	16.56
RC5	115.3	43.5	21.88	7.96	16.56
SC1	-222.6	169.4	120	75.85	23.22
SC2	-53.1	26.1	120	54	0
SC3	-27.1	327.1	120	54.07	23.1
SC4	310	65	110	1.16	29.96
SC5	385	65	100	20.76	33.31
SC6	460	65	90	6.4	35.85
SC7	535	65	80	8.71	38.21
SC8	610	65	70	5.61	40
SC9	685	65	60	6.06	40
SC10	760	65	50	4.72	40
SC11	835	65	45	4.6	40
SC12	910	65	45	4.42	40
SC13	985	65	45	4.31	40
SC14	1060	65	45	3.85	40
SC15	1135	65	45	3.83	40
SC16	1210	65	45	3.51	40
SC17	1285	65	45	3.53	40
SC18	1360	65	45	3.44	40
SC19	1435	140	45	3.24	40

Target and capture – 3/4



Target and capture – 4/4



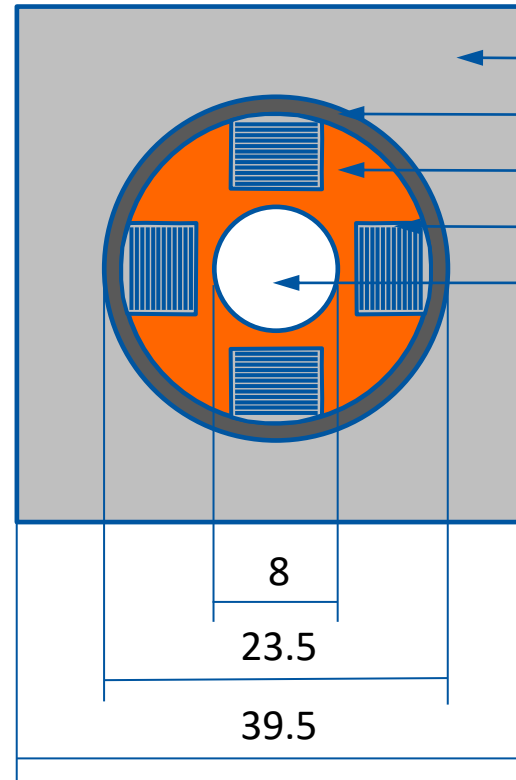
MIT "VIPER" conductor

HTS conductor design

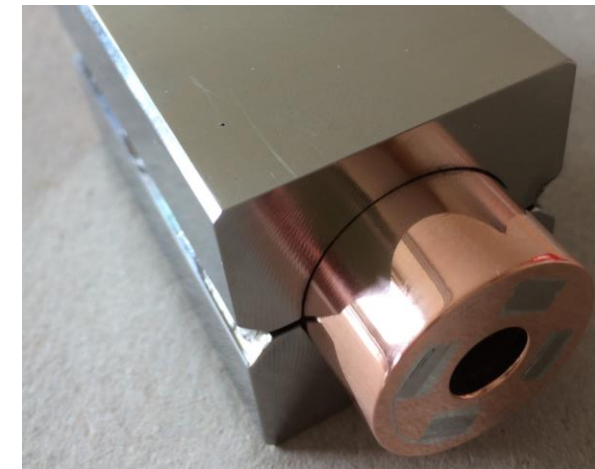
Operating current: 58 kA
Operating field: 20 T
Operating temperature: 20 K



M. Takayasu et al., IEEE TAS, 21 (2011) 2340
Z. S. Hartwig et al., SUST, 33 (2020) 11LT01

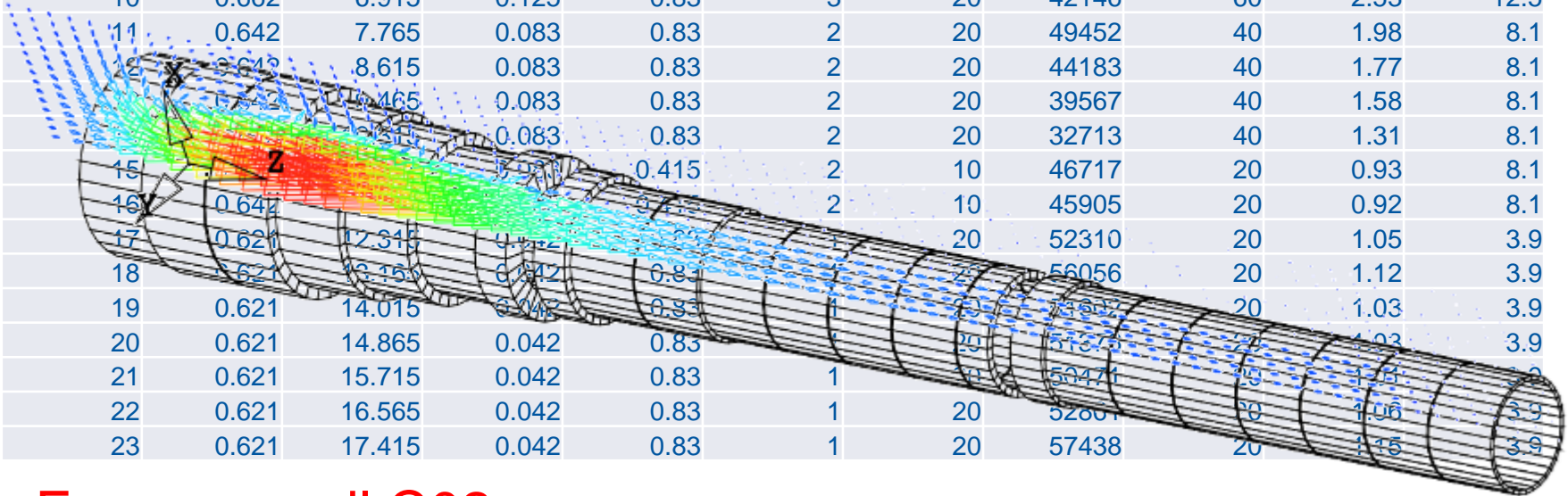


- STAINLESS STEEL JACKET
- STAINLESS STEEL WRAP
- COPPER FORMER
- SOLDERED HTS STACK
- COOLING CHANNEL



Coil geometry

Coil	Rc (m)	Zc (m)	dR (m)	dZ (m)	Layers (-)	Pancakes (-)	Iconductor (A)	Turns (-)	Icoil (MA-turn)	Lpancake (m)
1	0.849	-0.185	0.498	0.83	12	20	58905	240	14.14	64.0
2	0.87	0.665	0.54	0.83	13	20	60710	260	15.78	71.1
3	0.87	1.515	0.54	0.83	13	20	60392	260	15.70	71.1
4	0.808	2.365	0.415	0.83	10	20	51654	200	10.33	50.8
5	0.766	3.215	0.332	0.83	8	20	47469	160	7.60	38.5
6	0.704	4.065	0.208	0.83	5	20	46504	100	4.65	22.1
7	0.745	4.708	0.291	0.415	7	10	46293	70	3.24	32.8
8	0.704	5.423	0.208	0.415	5	10	53168	50	2.66	22.1
9	0.662	6.065	0.125	0.83	3	20	43280	60	2.60	12.5
10	0.662	6.915	0.125	0.83	3	20	42146	60	2.53	12.5
11	0.642	7.765	0.083	0.83	2	20	49452	40	1.98	8.1
12	0.642	8.615	0.083	0.83	2	20	44183	40	1.77	8.1
13	0.642	9.465	0.083	0.83	2	20	39567	40	1.58	8.1
14	0.642	10.315	0.083	0.83	2	20	32713	40	1.31	8.1
15	0.642	11.165	0.415	0.83	2	10	46717	20	0.93	8.1
16	0.642	12.015	0.415	0.83	2	10	45905	20	0.92	8.1
17	0.621	12.865	0.415	0.83	1	20	52310	20	1.05	3.9
18	0.621	13.715	0.415	0.83	1	20	56056	20	1.12	3.9
19	0.621	14.565	0.415	0.83	1	20	54832	20	1.03	3.9
20	0.621	14.865	0.042	0.83	1	20	51873	20	1.03	3.9
21	0.621	15.715	0.042	0.83	1	20	50471	20	1.04	3.9
22	0.621	16.565	0.042	0.83	1	20	52801	20	1.06	3.9
23	0.621	17.415	0.042	0.83	1	20	57438	20	1.15	3.9

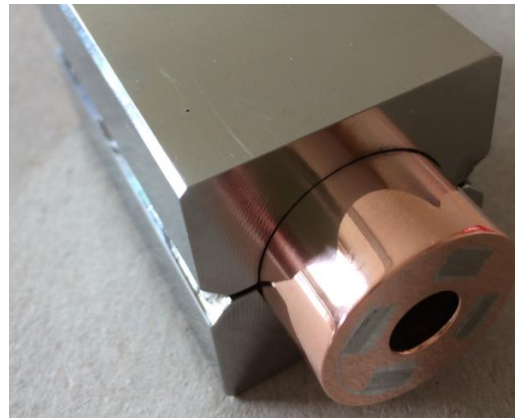
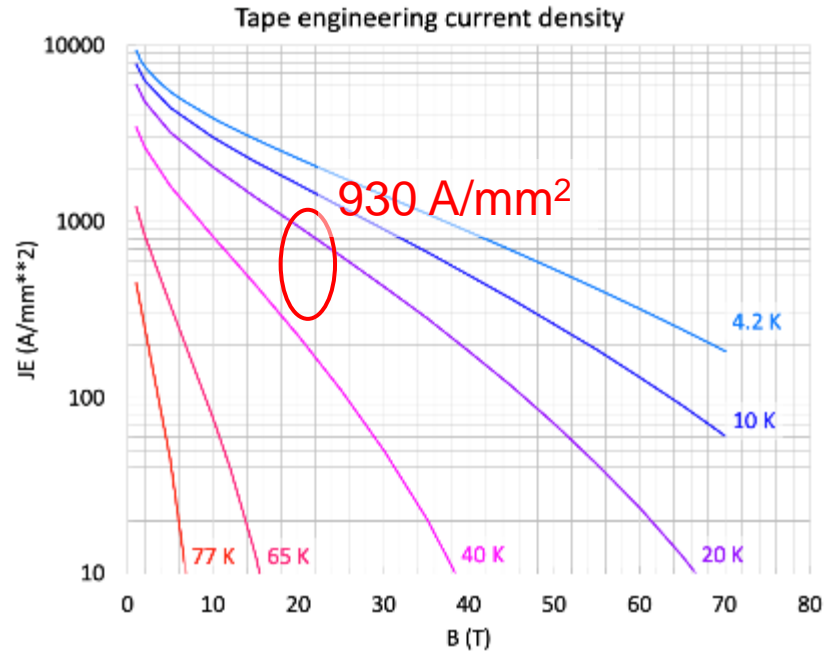


Focus on coil C02 (highest current, highest field, highest energy)

Conductor design

HTS tape thickness (mm)	62
HTS tapes (-)	80
HTS stack width (mm)	6
HTS stack thickness (mm)	5
HTS stack width (mm)	6
HTS tapes (-)	80
Number of HTS stacks (-)	4
Copper diameter (mm)	23
Hole diameter (mm)	8
Wetted perimeter (mm)	25
Wrap thickness (mm)	0.25
Jacket outer dimension (mm)	39.5

A_{SC} (mm ²)	4.2
$A_{Substrate}$ (mm ²)	77
A_{Cu} (mm ²)	361
A_{Helium} (mm ²)	50
A_{Wrap} (mm ²)	18
A_{Jacket} (mm ²)	1127
$A_{Cable\ Space}$ (mm ²)	511
$A_{Conductor}$ (mm ²)	1560



$$J_C = \frac{C_0}{B} h(t) f_p(b)$$

$$B_{irr}(T) = B_{irr0} \left(1 - \frac{T}{T_{irr0}}\right)^{\nu}$$

$$T_{irr}(B) = T_{irr0} \left(1 - \frac{B}{B_{irr0}}\right)^{\frac{1}{\nu}}$$

$$h(t) = (1 - t^{\nu})(1 - t^m)$$

$$f_p(b) = b^p(1 - b)^q$$

$$t = \frac{T}{T_{irr0}} \quad b = \frac{B}{B_{irr}(T)}$$

$$I_{op} = 61 \text{ kA}$$

$$B_{op} = 20 \text{ T}$$

$$T_{op} = 20 \text{ K}$$

$$T_{cs} = 29.7 \text{ K}$$

Heat load from recirculation

Pressure drop

$$\frac{dp}{dx} \approx \frac{2f}{D_h} \frac{\dot{m}^2}{\rho} \rightarrow \Delta p \approx \frac{\dot{m}^2}{\langle \rho \rangle}$$

Heat removed

$$\dot{m} \Delta h = \dot{q} \rightarrow \dot{m} \approx \frac{\dot{q}}{c_p \Delta T}$$

State equation

$$\frac{p}{\rho} = RT$$

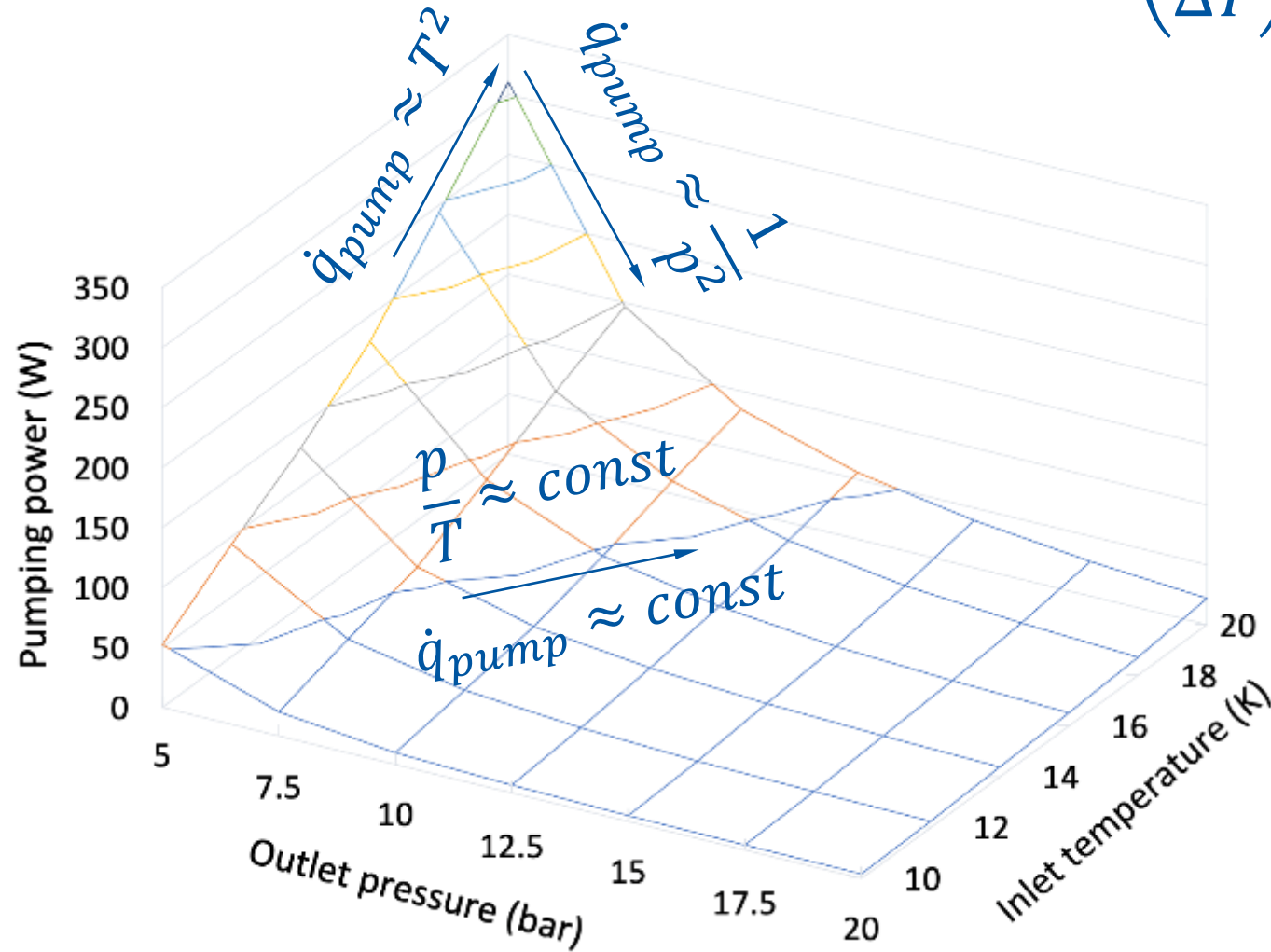
Pump power

$$\dot{q}_{pump} \approx \frac{\dot{m}}{\langle \rho \rangle} \Delta p \rightarrow \dot{q}_{pump} \approx \frac{\dot{m}^3}{\langle \rho \rangle^2}$$
$$\dot{q}_{pump} \approx \left(\frac{\dot{q}}{\Delta T} \right)^3 \left(\frac{T}{p} \right)^2$$

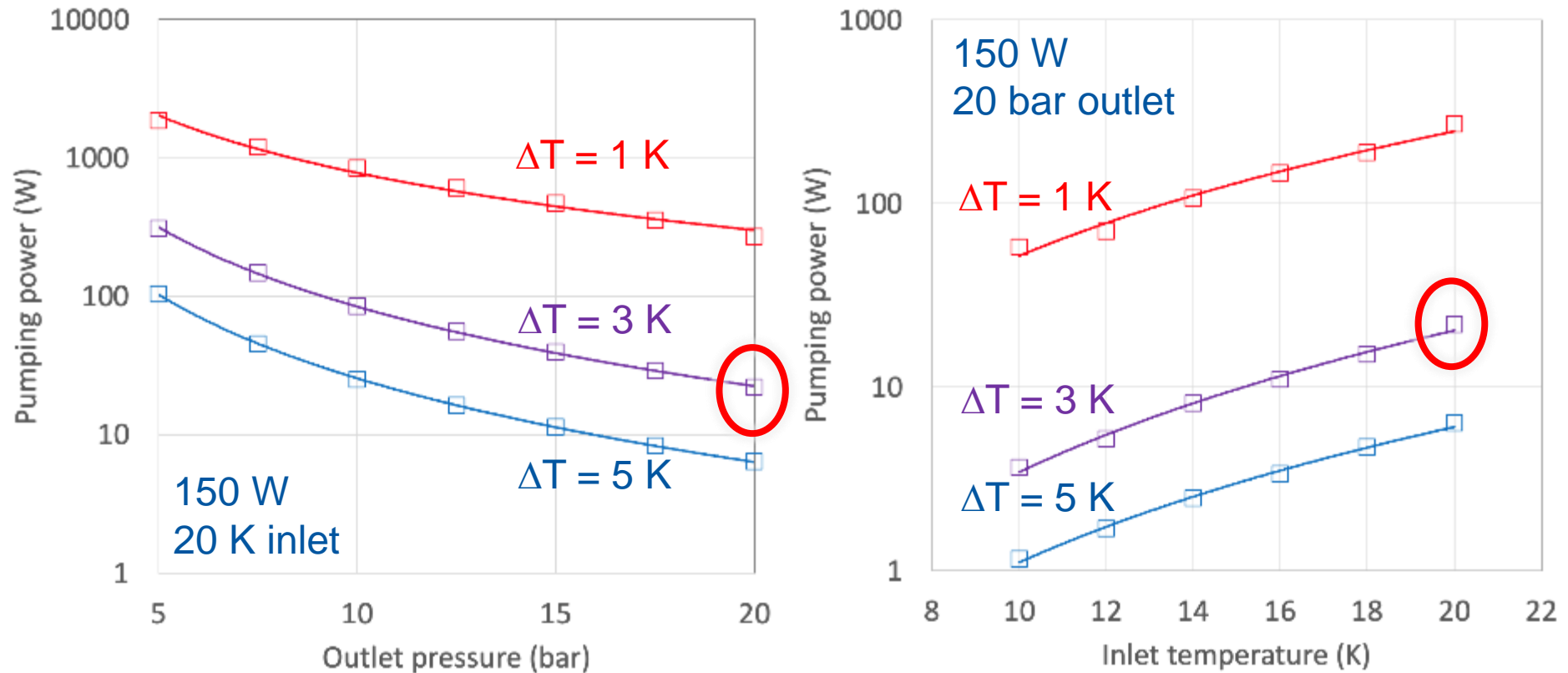
Parametric study

$A = 5 \text{ mm}^2$
 $D_h = 8 \text{ mm}$
 $L = 150 \text{ m}$
 $\dot{q} = 150 \text{ W}$
 $\Delta T = 3 \text{ K}$
 $\eta_{\text{Pump}} = 80\%$

$$\dot{q}_{\text{pump}} \approx \left(\frac{\dot{q}}{\Delta T} \right)^3 \left\langle \frac{T}{p} \right\rangle^2$$



Optimal cooling conditions

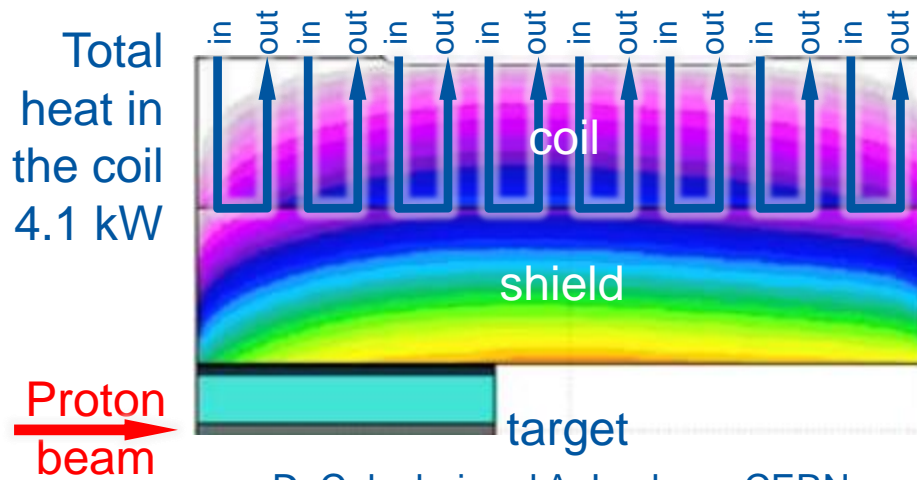
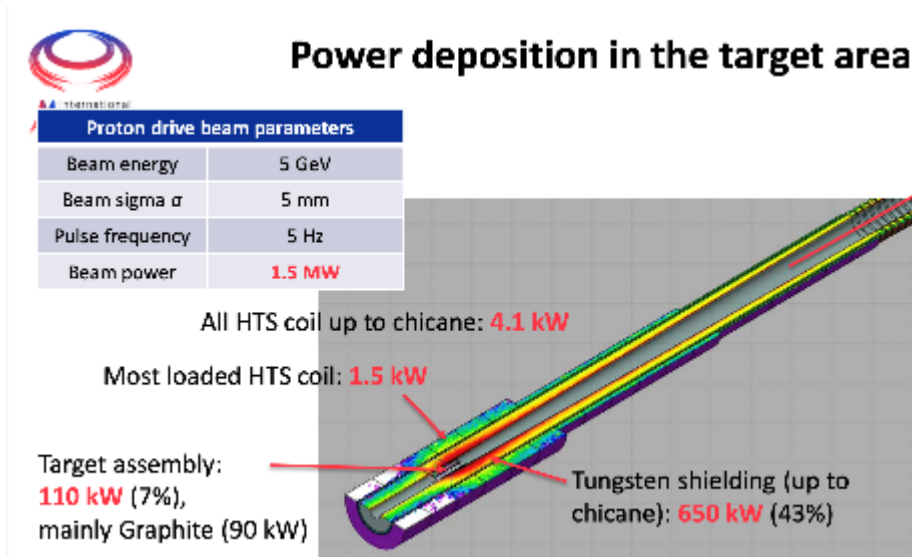


- Compared to typical conditions at 4.5 K, operation at 20 K implies
 - High pressure, o(20) bar
 - Large temperature increase, o(3) K

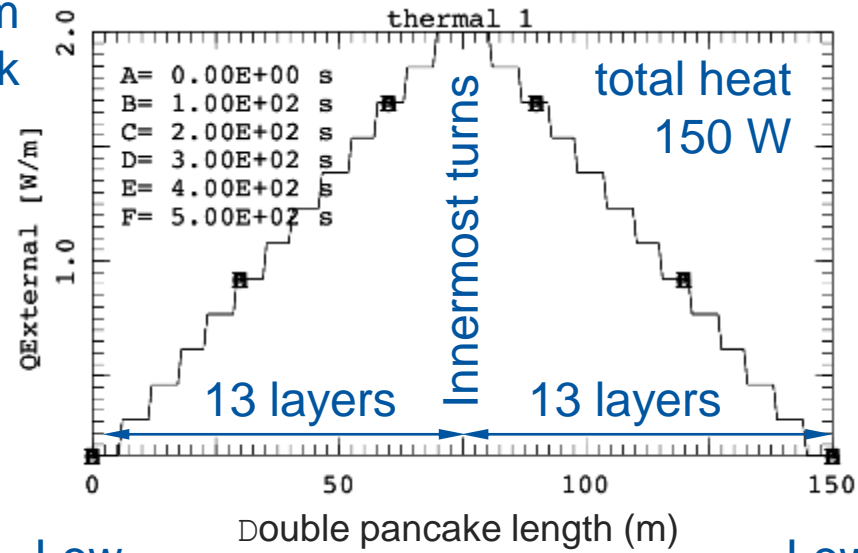
Cooling

2 W/m
peak

NOTE: time structure ignored

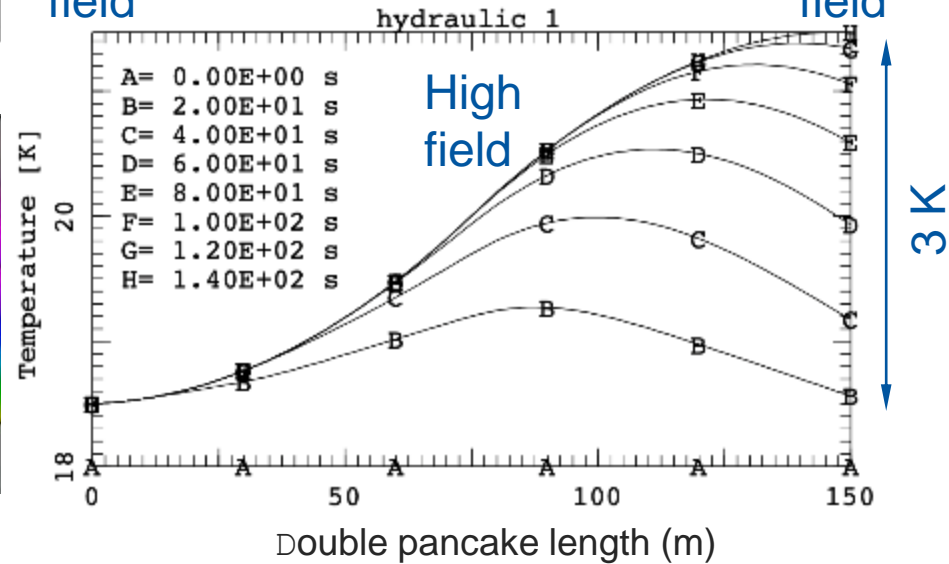


D. Calzolari and A. Lechner, CERN



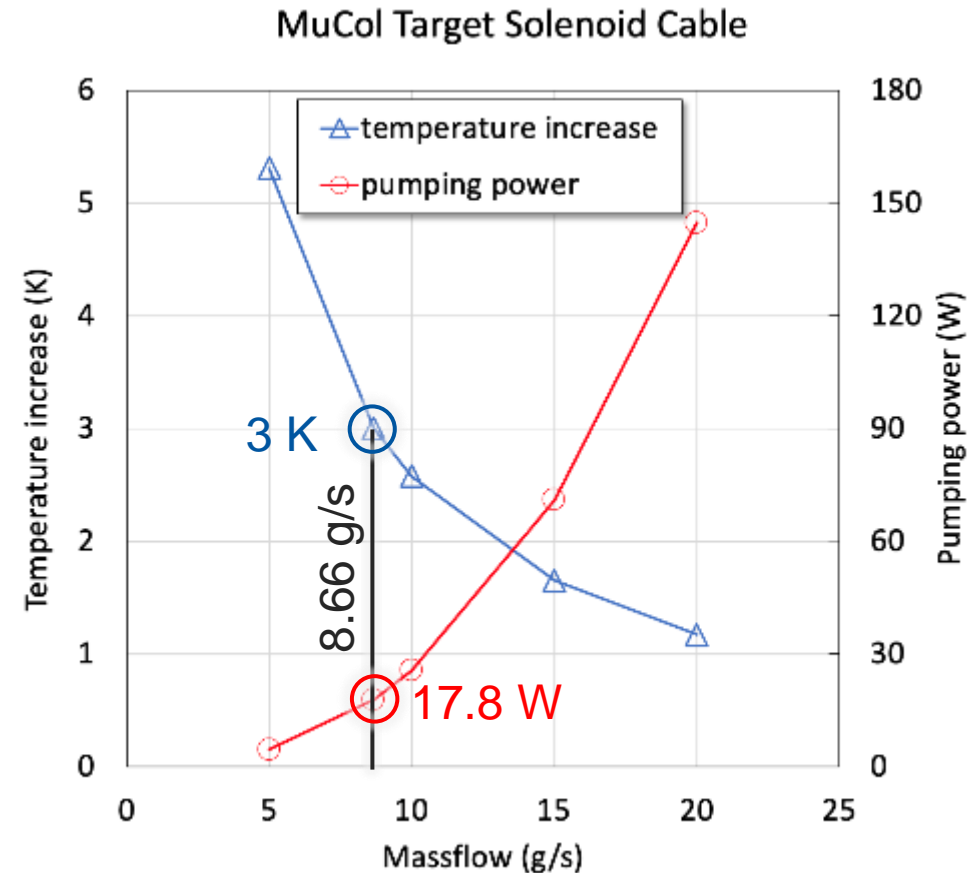
Low field

Low field

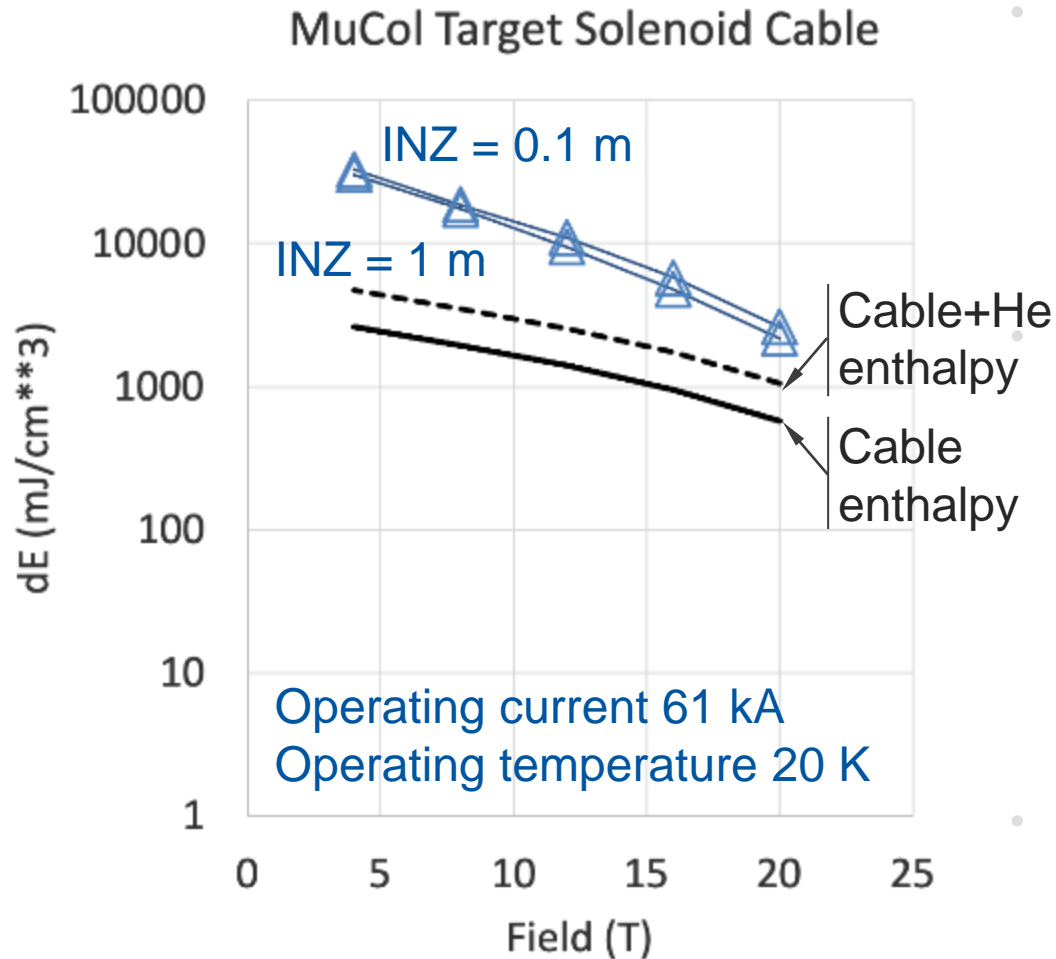


Nominal cooling condition

- A flow dm/dt of approximately 8 g/s is required to remove a nuclear heat load of 150 W with a temperature increase ΔT of 3 K
- With this flow the pumping loss is about 20 W (considering an adiabatic efficiency η_{pump} of 80 %)
- This is about 13 % of the nuclear heat load, and is an acceptable overhead
- It would be possible to remove higher heat loads under the same temperature increase, but the pumping loss grows rapidly, approximately like $(dm/dt)^3$



Margin and stability – 1/3



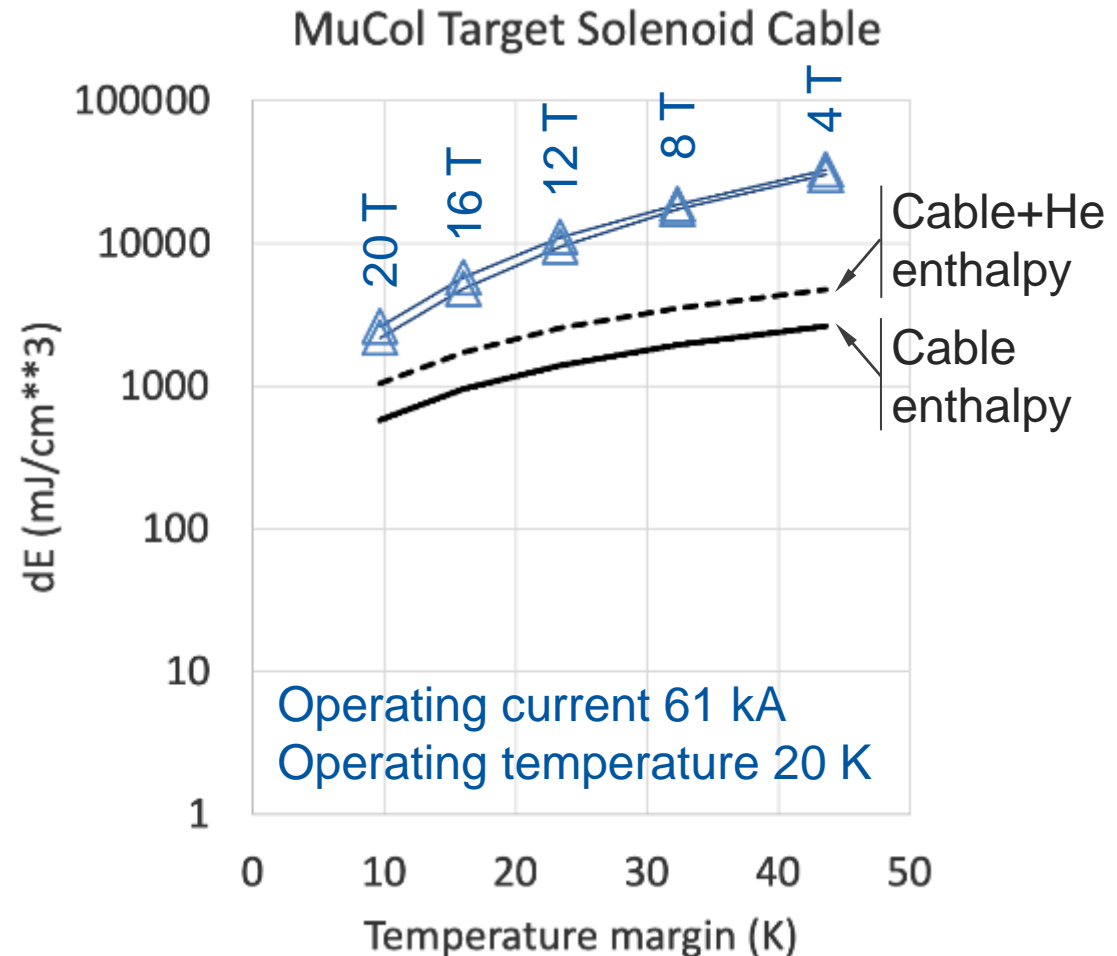
- Values of stability margin are (as expected) very high ! It is very unlikely that the cable will quench because of transient heat inputs

The stability margin is well above the enthalpy reserve of the cable, also including helium. The reason is that the transient is slow, and there is time to *conduct* and *convect* heat away even for very large INZ lengths

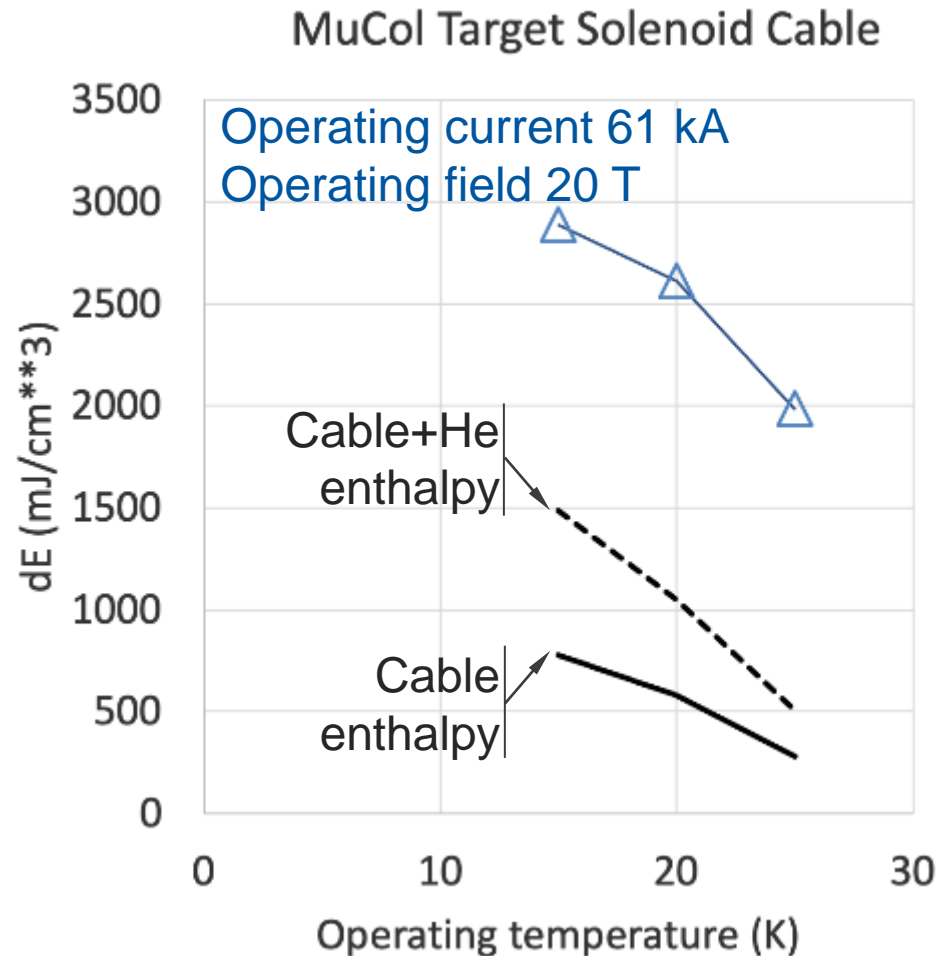
- This effect is even more marked at low field (high temperature margin)

Margin and stability – 2/3

- The temperature margin ΔT is about **10 K** at nominal conditions of current, field and temperature
 - $I_{op} = 61$ kA
 - $B_{op} = 20$ T
 - $T_{op} = 20$ K
- In the low field regions of the coil (e.g. 4 T) **the temperature margin is above 40 K**
- **The large stability in the low field region may make protection difficult ?**



Margin and stability – 3/3



- Operating at higher temperature than 20 K (e.g. 25 K) **may still be an option**, the energy margin is substantial
- Operating at lower temperature than 20 K (e.g. 15 K) does not bring a substantial benefit in energy margin
- **Recall that the heat capacity drops dramatically at low temperature**

Detection and protection – 1/3

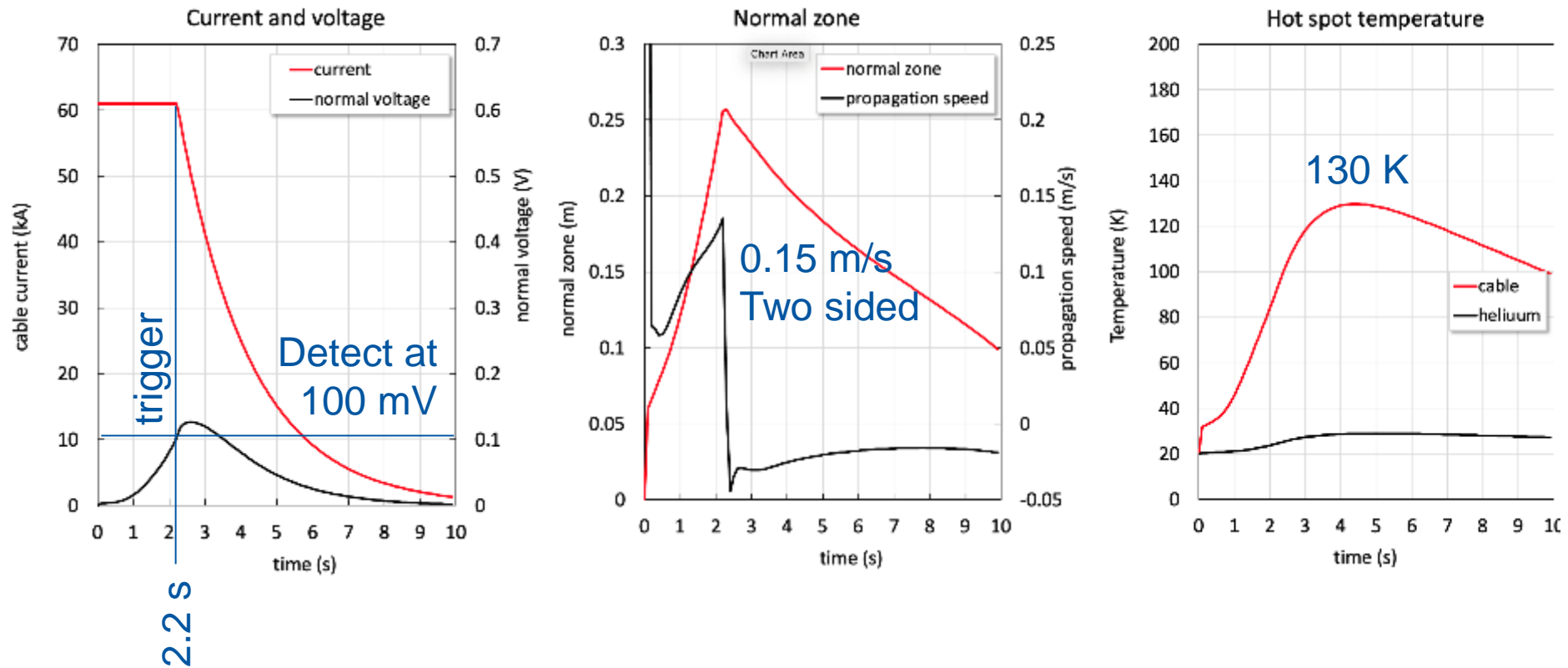
Coil Module 2 (high field and current)

- Single coil stored energy: 165 MJ
- Coupled stored energy: 299.7 MJ
- Dump voltage: 5 kV

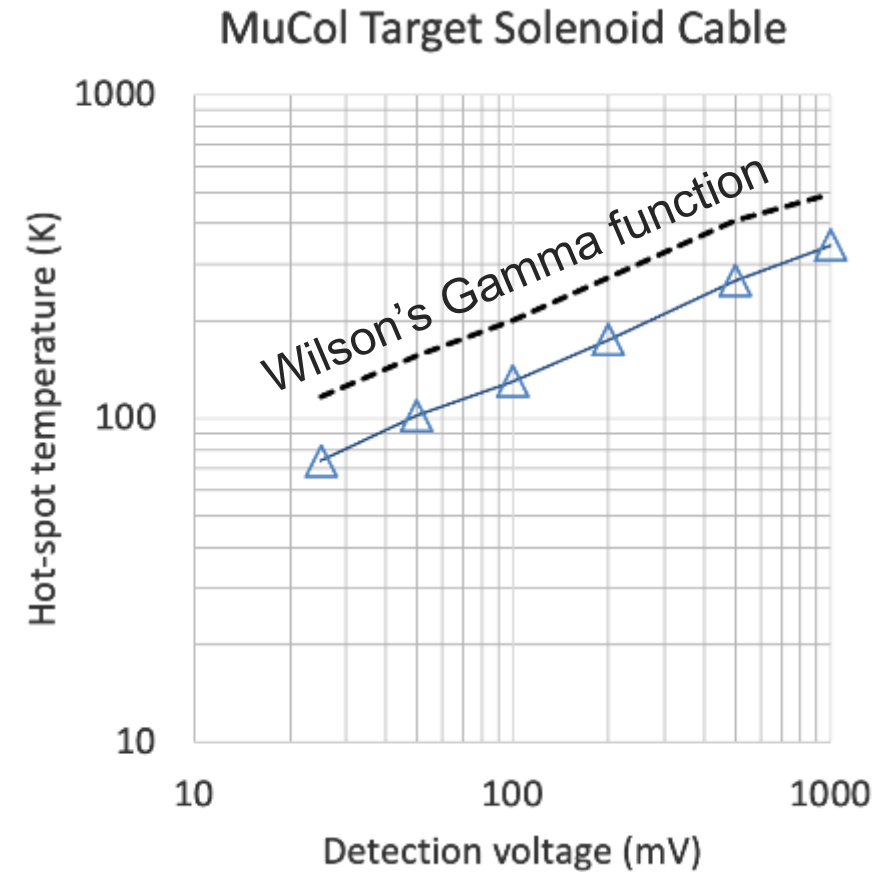
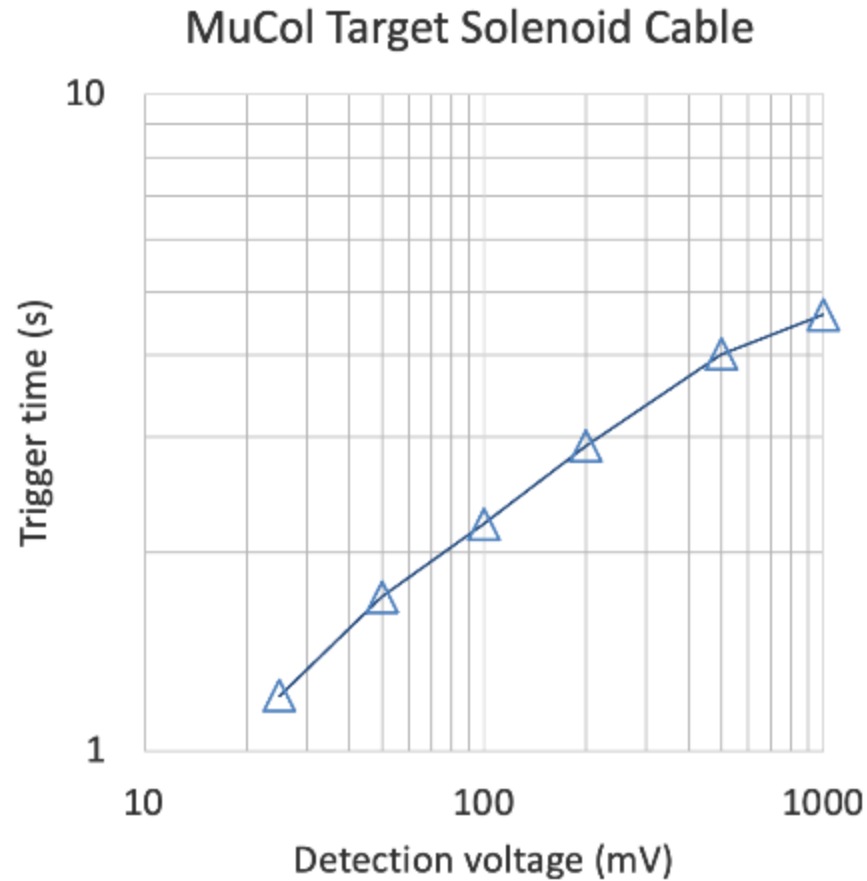
INZ in the center of the double pancake

10 cm length quenched

Exponential dump following trigger



Detection and protection – 2/3



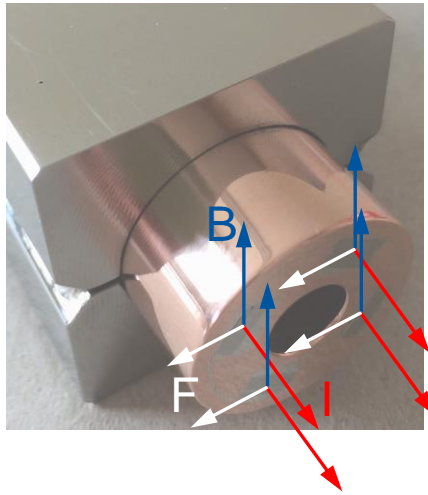
Detection with “reasonable” voltage values
appears to work !

Detection and protection – 3/3

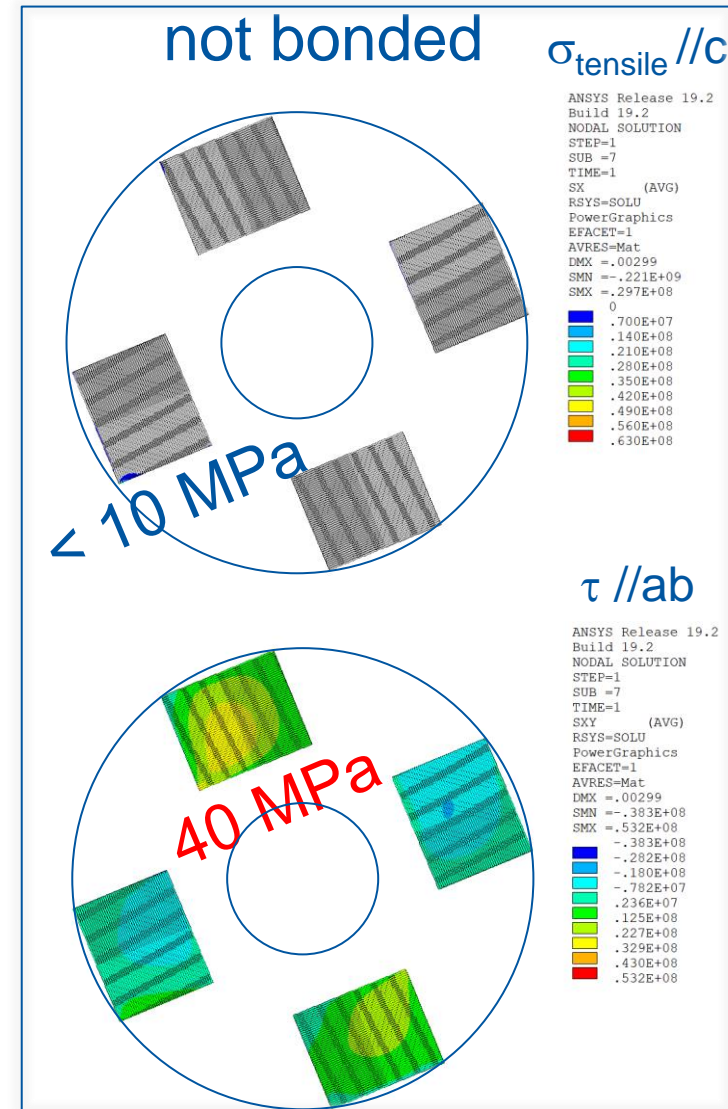
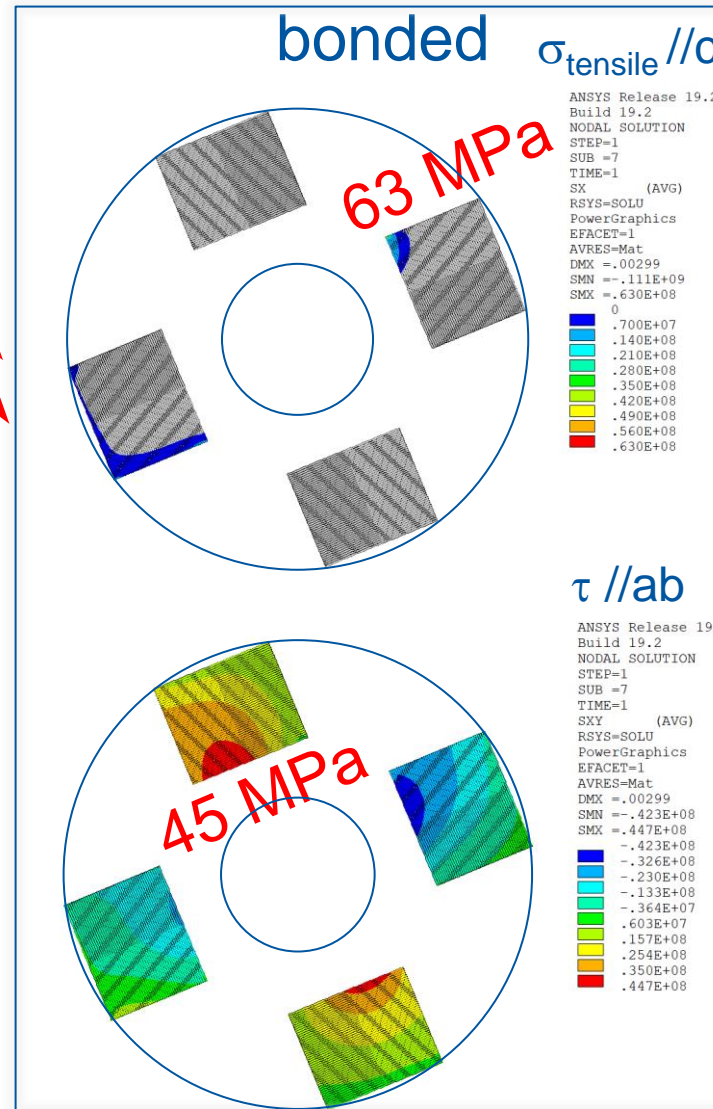
- Study the detection and dump for quenches in the low field region or at low current/field
 - The low field region at nominal current seems to be most dangerous
 - Low current/low field (e.g. during ramp) implies long detection times, but this appears compatible with modest hot-spot limits

I_{op} (kA)	B_{op} (T)	$t_{Detection}$ (s)	T_{max} (K)
61	20	2.2	130
61	4	2.8	172
30	9.84	14.8	140

HTS cable mechanics



May this be the reason why soldered and twisted high field and high current cables are also subject to degradation ?



Opportunities and perspective

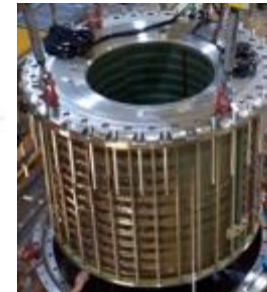
- We are looking for a solution to the design of the target and capture channel of the Muon Collider, which needs a **peak field of 20 T on axis, based on an HTS force-flow cooled cable operating at 20 K**
 - Lower footprint, mass, stored energy and cost than a LTS/NC hybrid
 - Better energy efficiency than a 4.5 K system
- Though there is much work to do, **the design selected seems not too far from being feasible !**
- This is also interesting because of implications for



 Commonwealth Fusion Systems

Compact fusion machines

Hybrid UHF magnets for science

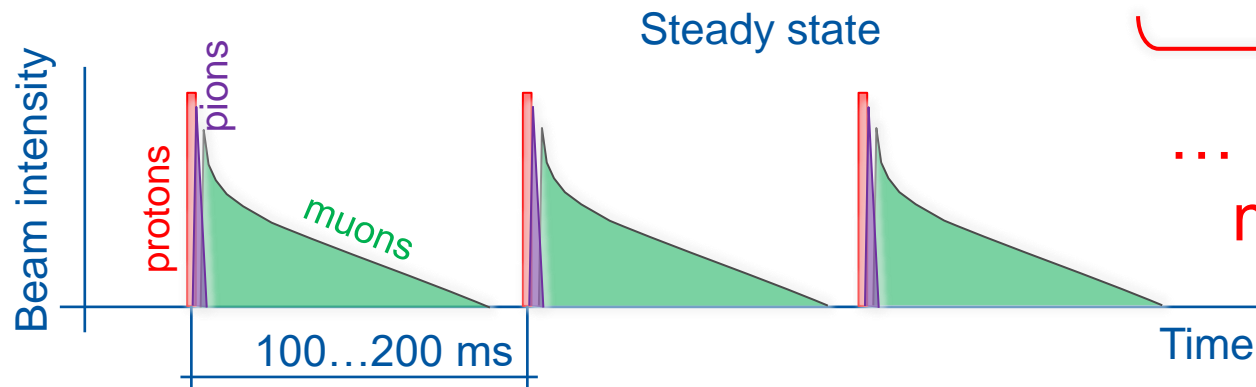
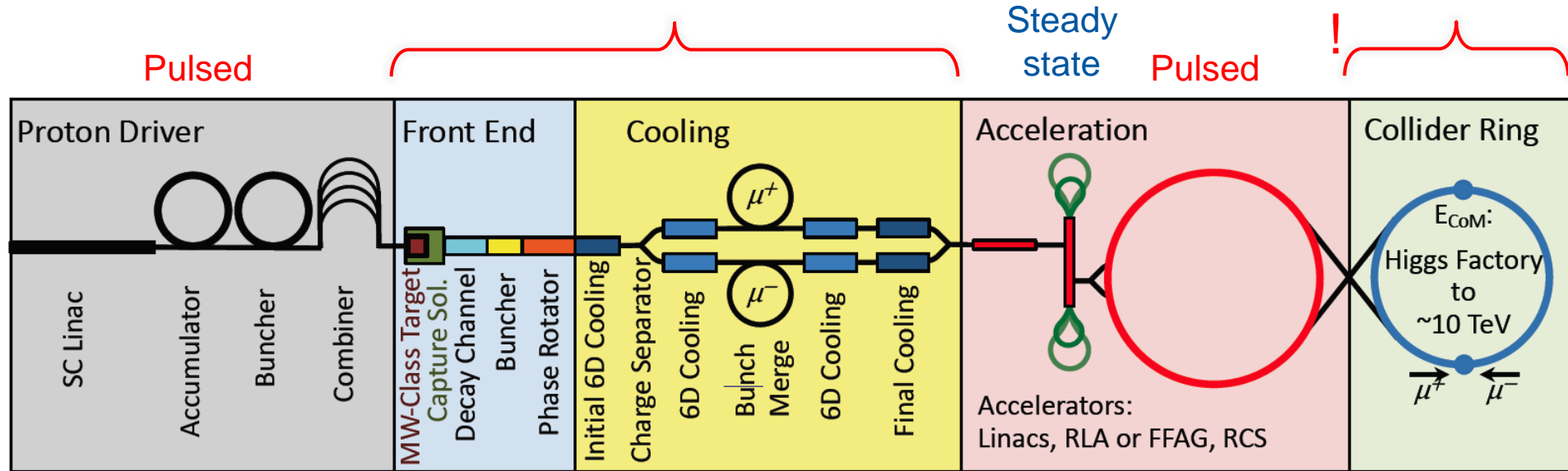


Proton-driven Muon Collider Concept



Produce a low emittance muon beam...

... collide



... accelerate muons...

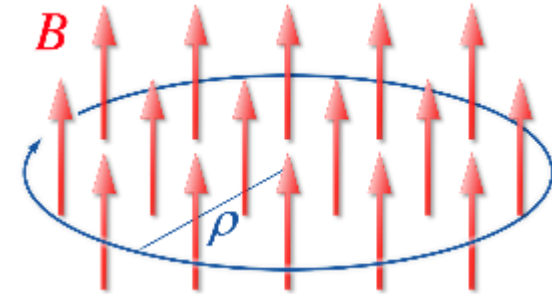
The need for high field

Beam energy

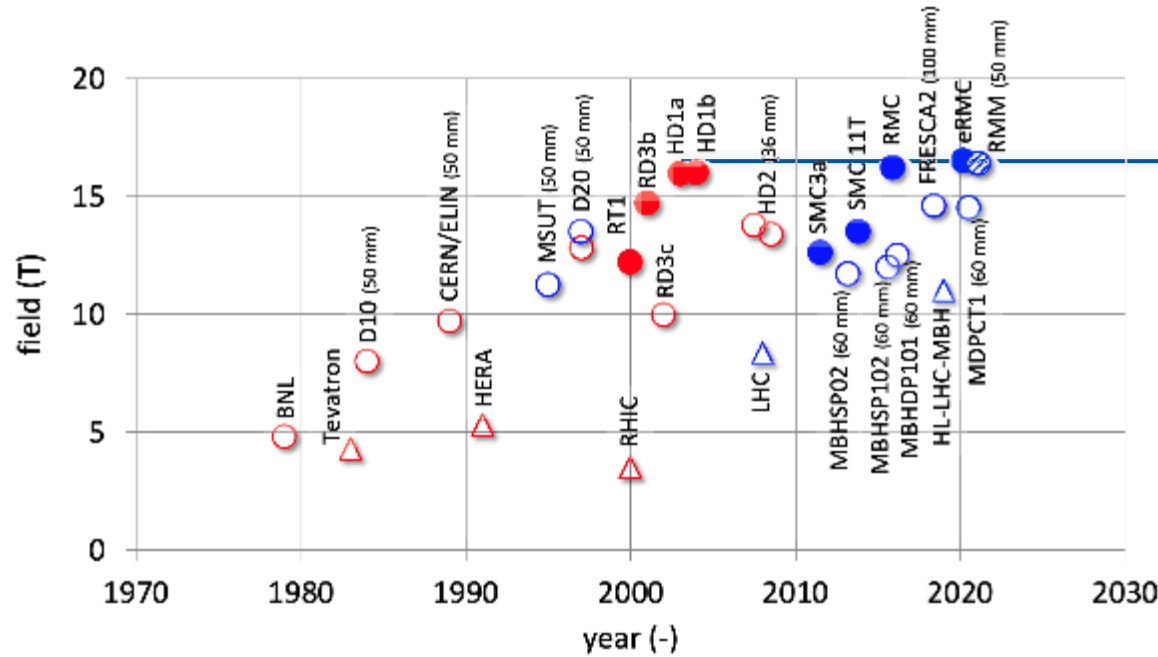
Bending radius

$$E[GeV] = 0.3 B[T] r[m]$$

Dipole field



This is the reason for the steady call for **higher fields** in accelerator magnets

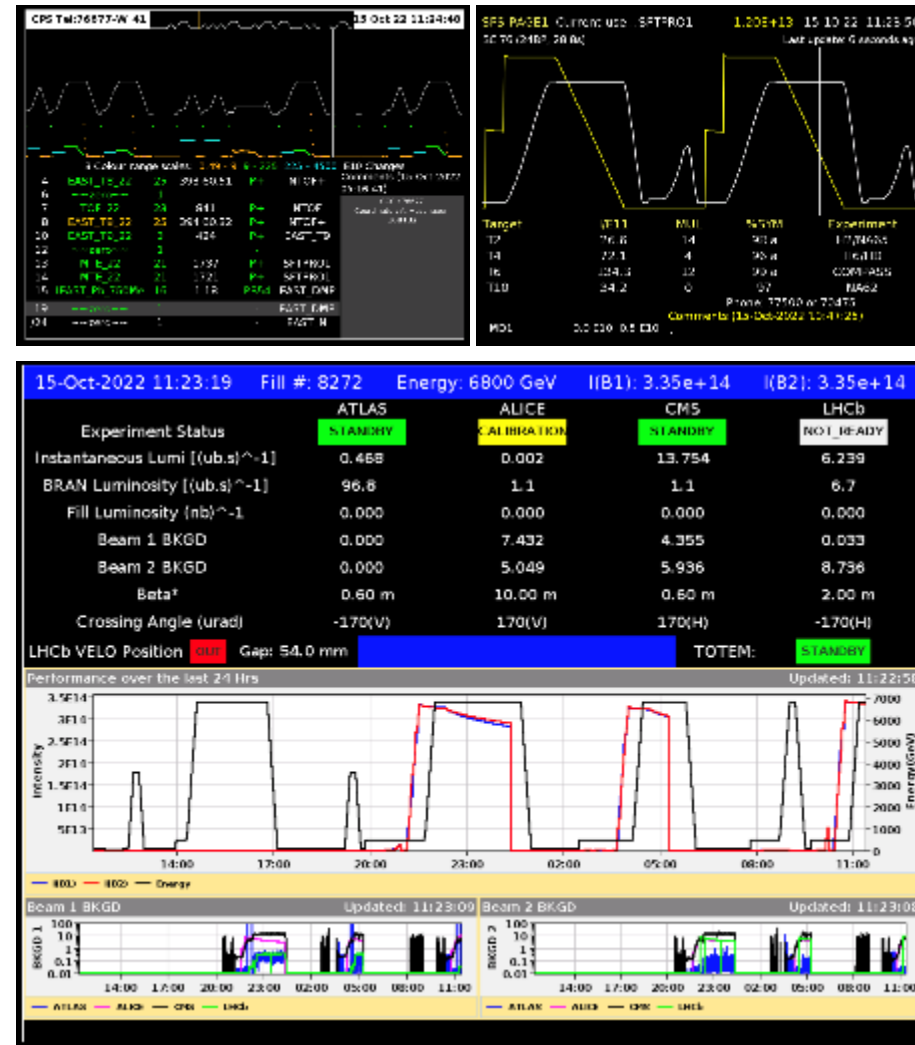


Upper limit of LTS (Nb_3Sn)



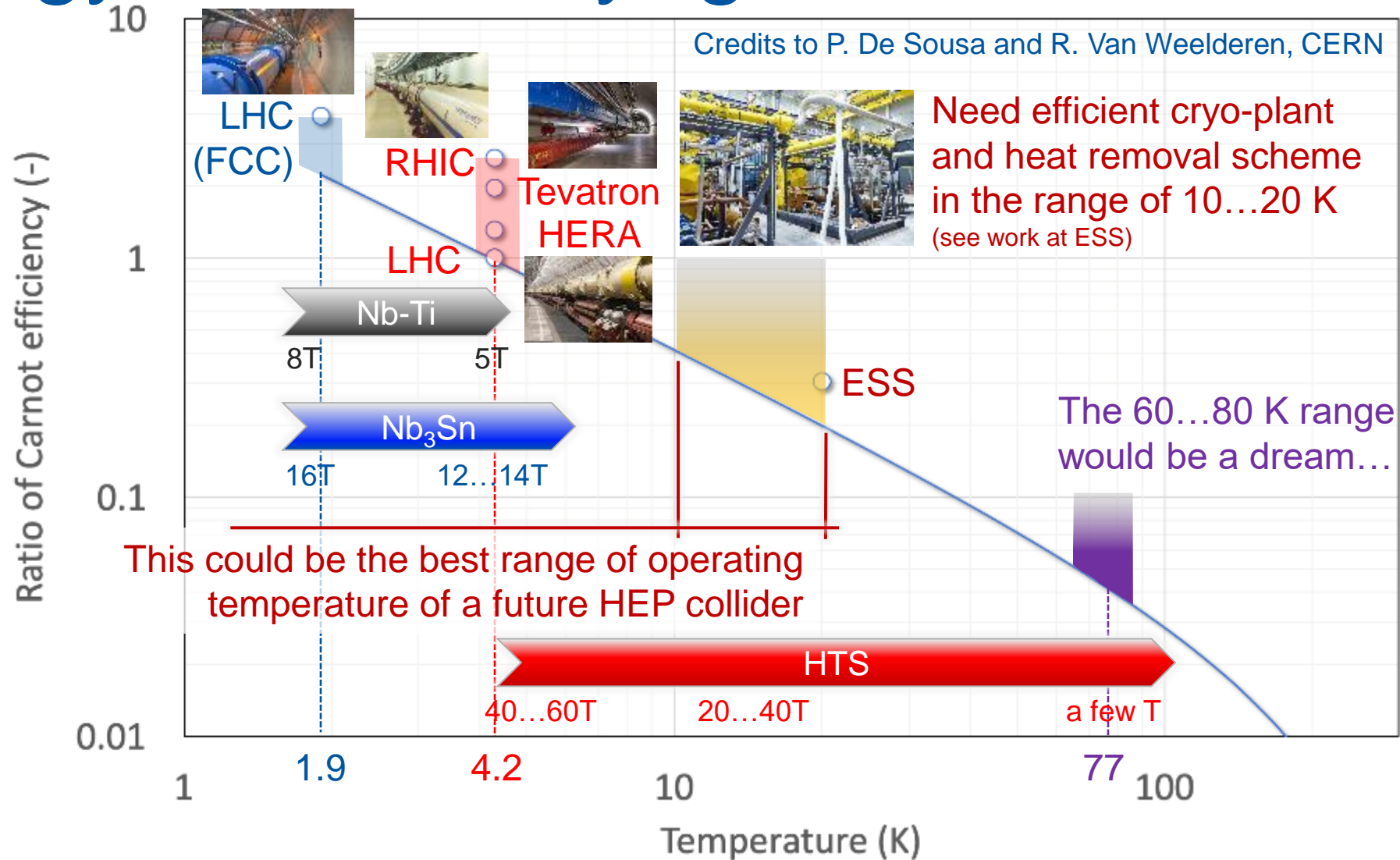
The need for energy

- CERN uses today **1.3 TWh** per year of operation, with peak power consumption of **200 MW** (running accelerators and experiments), dropping to **80 MW** in winter (technical stop period)
- Electric power is drawn directly from the French 400 kV distribution, and presently supplied under agreed conditions and cost
- **Supply cost, chain and risk** are obvious concerns for the present and future of the laboratory

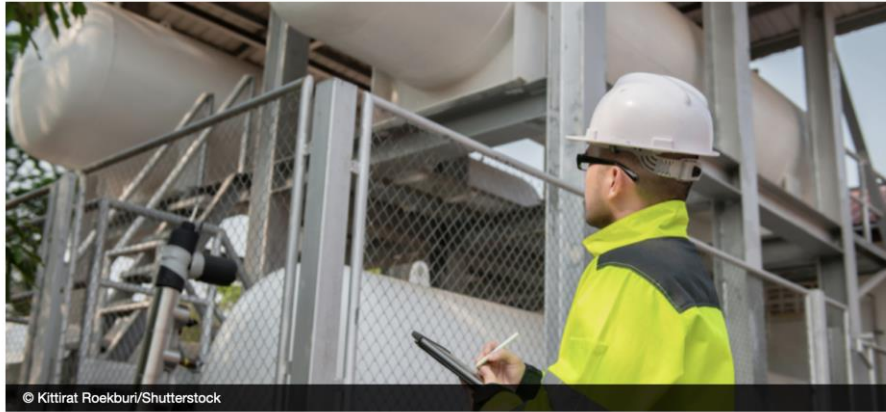


Energy efficient cryogenics

$$W/Q = (T_h - T_c)/T_c$$



HTS may be the only path towards a future collider



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Aurélien REYS, Vincent BOS

Hélium : les nouvelles géographies d'une ressource critique
Briefings de l'Ifri, 16 juin 2022

Future helium
supply is
limited and
entails a
substantial
economical and
availability **risk**

Consequences

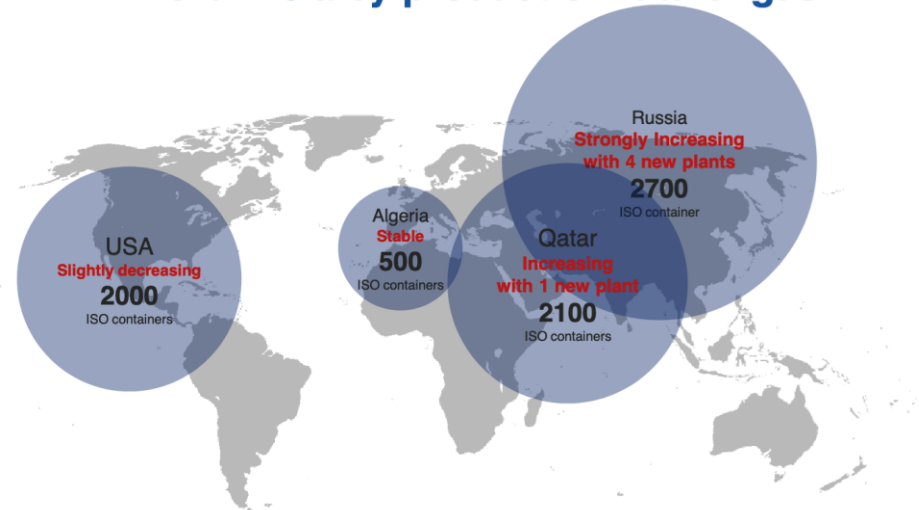
Current situation

- Market shortage is affecting industrial and scientific customers
- Manufacturing industry contracts are impacted with volume limitations
- Large scientific instrument cannot do so & rely on established industrial partnership

Helium market still at risk in 2023 and for the coming years

- Uncertainty on the effective Russian production capacity and market access
- Algerian gas production transferred using pipeline instead of LNG
- No more back-up from the US federal authorities, Cliffside for sale ! (C&en News)

Helium is a by-product of natural gas



Tentative forecast in 2026 based on public announcements of new capacities available in quantity of Iso container of 4.5 tonnes

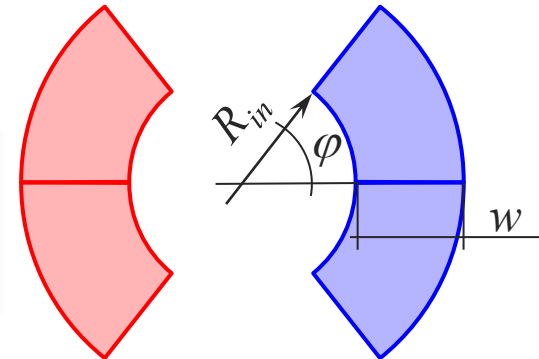


The need for economics

- A large component in the magnet cost is the **amount of superconductor** (coil cross section)
- High-field superconductors are (significantly) more expensive than *good-old* Nb-Ti
- Need to work in two directions:
 - **Reduce the coil cross section (increase J !)**

$$B = \frac{2\mu_0}{\pi} Jw \sin(\varphi)$$

$$A_{coil} = 2\varphi(w^2 + 2R_{in}w) \sim \frac{1}{J^{1.5}}$$



- **Reduce unit conductor cost**

Conductor cost



Grateful thanks to fusion !

