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International
MUON Collider
Collaboration

Technology options for the final cooling solenoids

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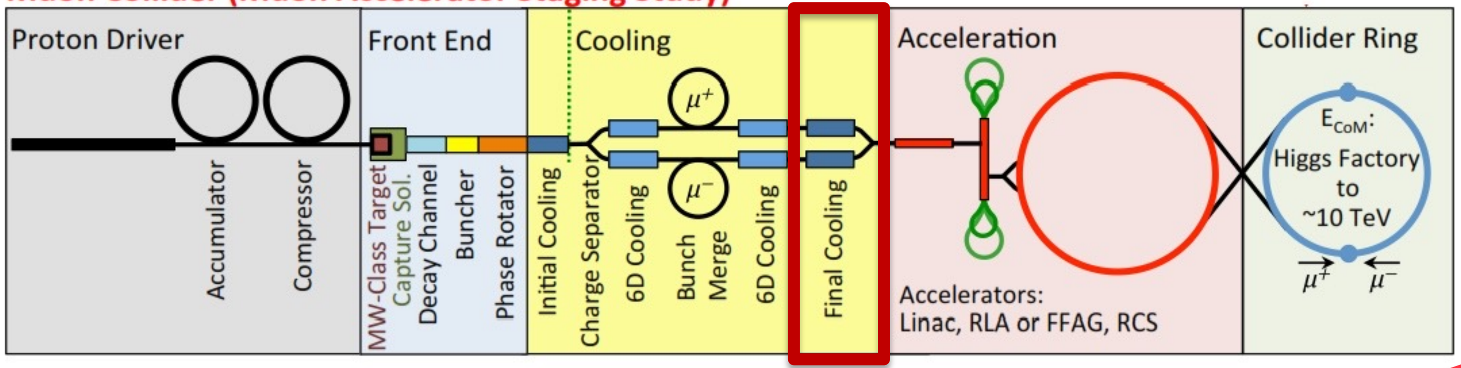
2nd IMCC Annual Meeting

1st Question to Review Panel

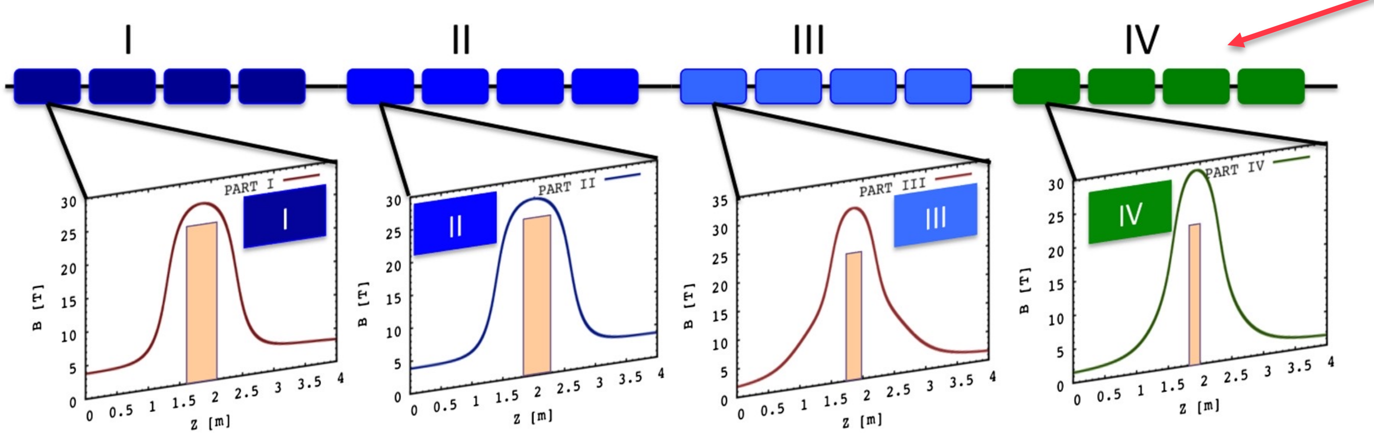
- Are all critical magnet systems identified, including the true performance drivers, with no missing area ?

The Final Cooling Channel

Muon Collider (Muon Accelerator Staging Study)



- The **final cooling solenoids** are part of the the **final cooling channel**, which is constituted by **several cells**
  - **16** were proposed by the MAP study
  - **14** are presently considered by IMCC



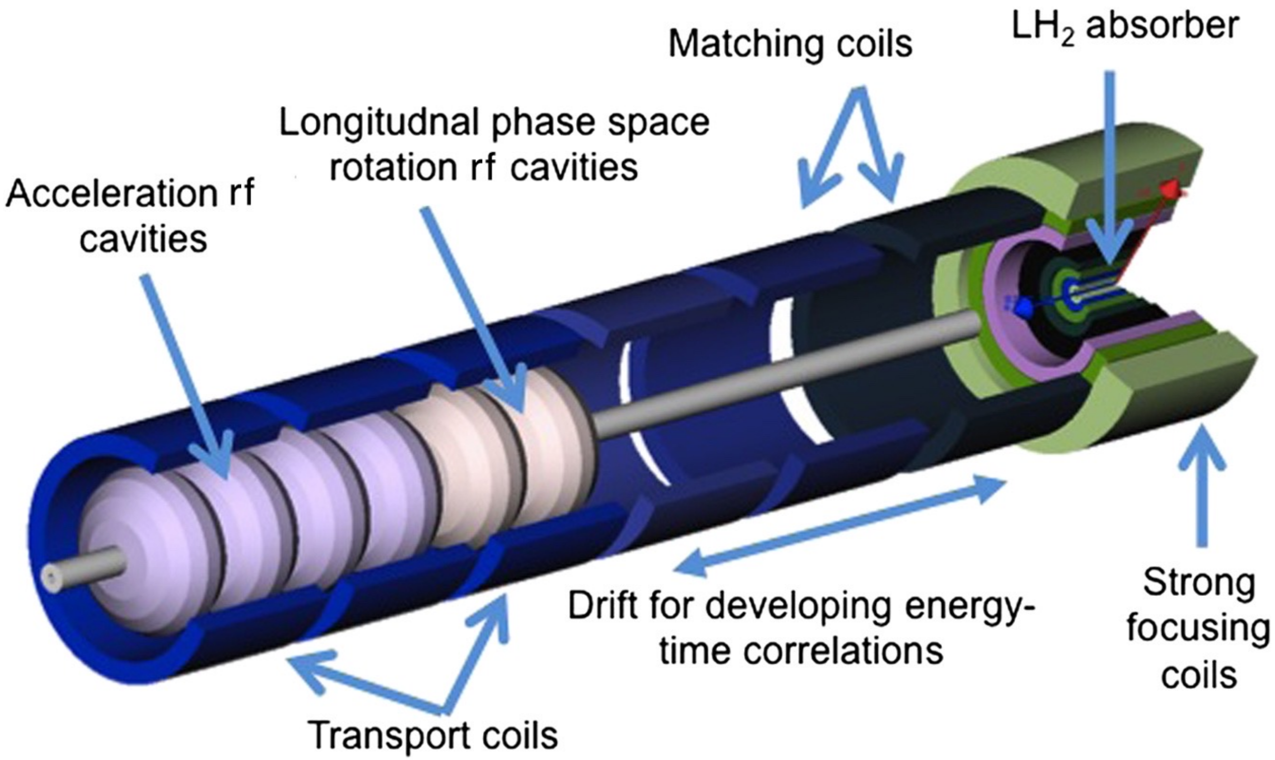
A layout schematic of 16 cells of the final cooling channel defined by the MAP study (Sayed et al. Phys. Rev. ST Accel. Beams **18**, 091001). The coloured boxes in the top represent the cooling cells. The bottom figures show a sample of the on-axis field of the strong focusing solenoid; the shaded areas show the corresponding absorbers lengths.

4 σ beam dimensions and kinetic energies
Courtesy of Elena Fol

Cell	Aperture [mm]	LH [cm]	E_{kin} , start [MeV]	E_{kin} , exit [MeV]
1	25	74	67	36
2	22	64	70	46
3	21	59	68	43
4	21	62	62	36
5	21	55	66	44
6	19	56	58	33
7	19	53	55	31
8	19	44	43	19
9	20	40	41	19
10	19	38	32	5
11	24	23	32	14
12	14	22	29	7
13	18	18	26	4
14	18	17	23	4

The Ionizing Cooling Cell

- **Each cell** starts with a strong focusing **final cooling solenoid** enclosing the LH2 absorber
- The final cooling solenoid is followed by matching coils, energy-phase rotation rf cavities, and acceleration rf cavities
- The **final cooling solenoids** have been identified as the **critical components** the **final cooling section**

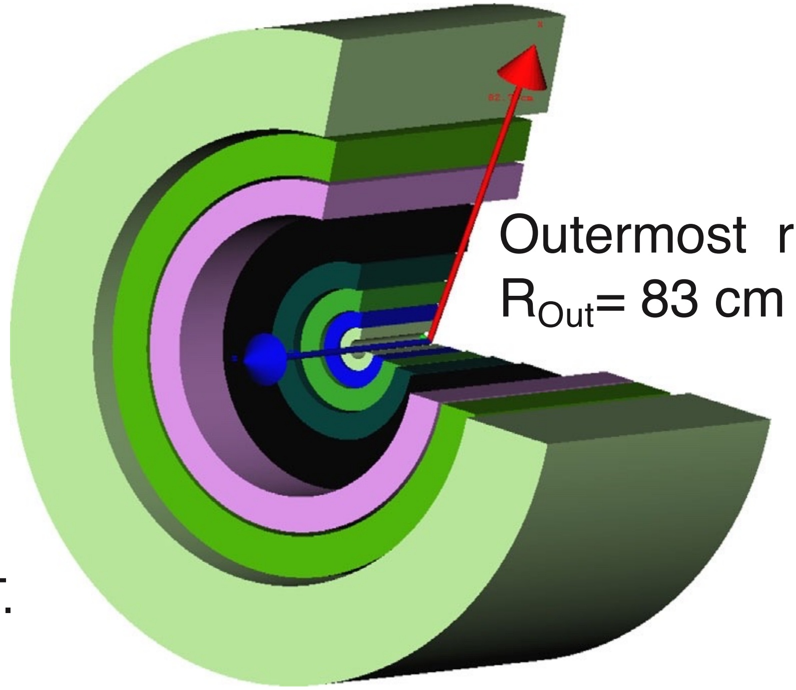


Schematic of the elements of one ionization cooling cell, Sayed et al. Phys. Rev. ST Accel. Beams **18**, 091001

The Final Cooling Solenoid

Design proposed by MAP

Magnet length [m]	Inner radius [m]	Coil thickness [m]	Current density I/A [A/mm^2]
0.317	0.025	0.029	164.26
0.337	0.055	0.041	142.43
0.375	0.098	0.056	125.88
0.433	0.157	0.067	119.07
0.503	0.228	0.120	85.99
0.869	0.355	0.089	39.60
0.868	0.454	0.104	44.30
0.992	0.575	0.252	38.60



Outermost radius R_{Out}= 83 cm

A set of eight superconducting coaxial coils providing a peak field of 50 T. The inner radius of the smallest coils is 0.025 m. Sayed et al. Phys. Rev. ST Accel. Beams **18**, 091001

- **Main specs** used for the CERN conceptual design
  - **B ≥ 40 T**, aperture ***ϕ* ≥ 50 mm**, field **homogeneity 1 %** over ˜ **0.5 m**
  - **Energizing** time **6 hrs** and **persistency 0.1 Units/s**

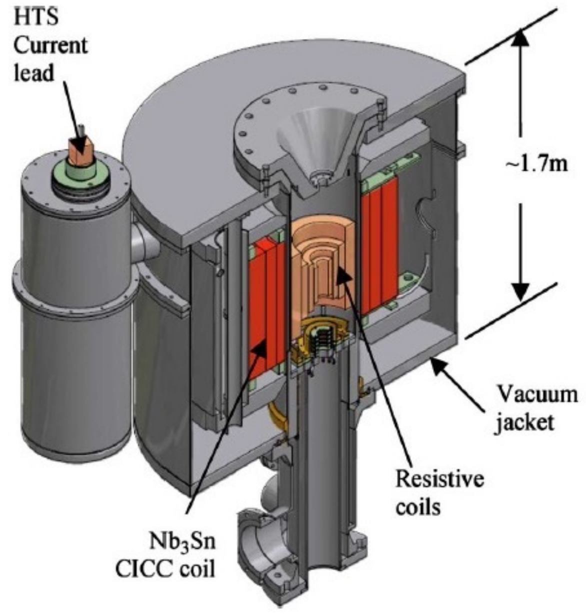
2nd Question to to Review Panel

- Is the evaluation of technology options complete and appropriate ?
- Specifically, are there viable options that have not been considered, or not evaluated correctly ?

State of the Art Ultra High Field Hybrid Solenoid Superconducting + Resistive

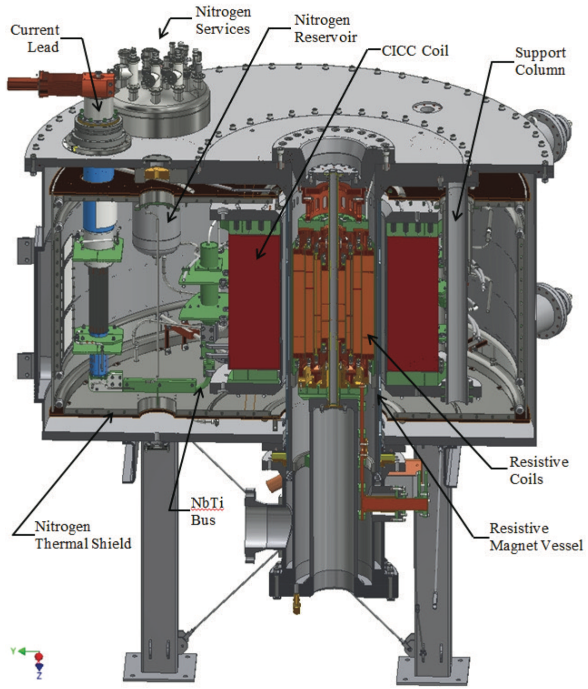
https://nationalmaglab.org/user-facilities/dc-field/magnets-instruments/

http://english.hmfl.cas.cn/uf/ms/202202/t20220224_301451.html

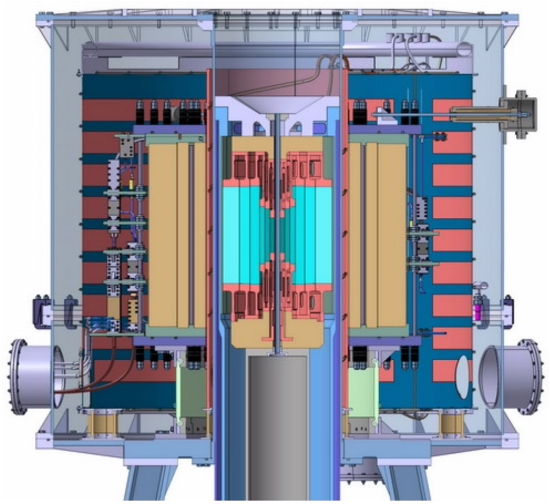


Tallahassee magnet system.

Cross section of 45 T, **32 mm**
NHFML user facility solenoid
Hybrid Magnet 33.5 T from resistive insert, 11.5 T by superconducting outsert
30 MW power comsumption



Cross section of **36 T**, **48 mm**
NHFML user facility (NMR) solenoid
Hybrid Magnet 23 T from resistive insert, 13 T by superconducting Nb3Sn CICC outsert
14 MW power comsumption

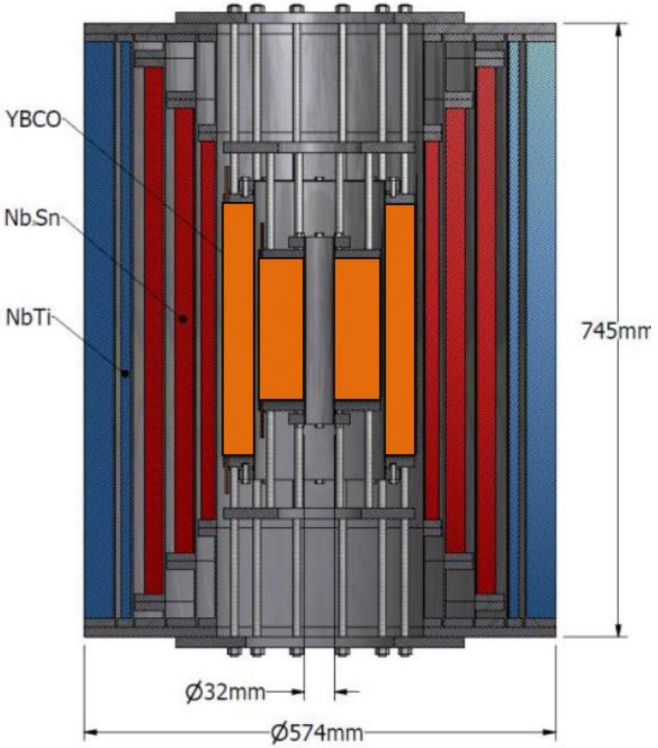


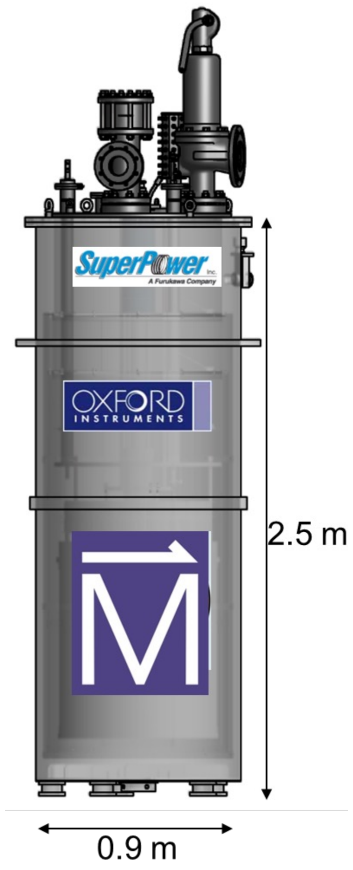
Cross section of **40*/37 T**, **32/50 mm**
CHMFL user facility solenoid
Hybrid Magnet 29/26 T from resistive insert, 11 T by superconducting Nb3Sn CICC outsert
20 MW power comsumption

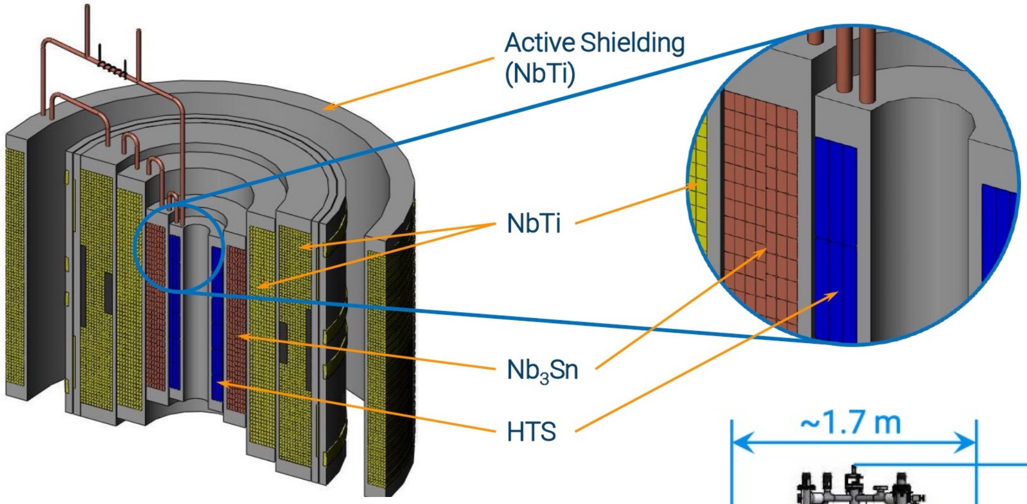
State of the Art Ultra High Field Hybrid Superconducting Solenoids

Cross section of **32 T** (15 T LTS, 17 T two ReBCO double pancake coils), **32 mm** user facility solenoid

https://nationalmaglab.org/user-facilities/dc-field/magnets-instruments/



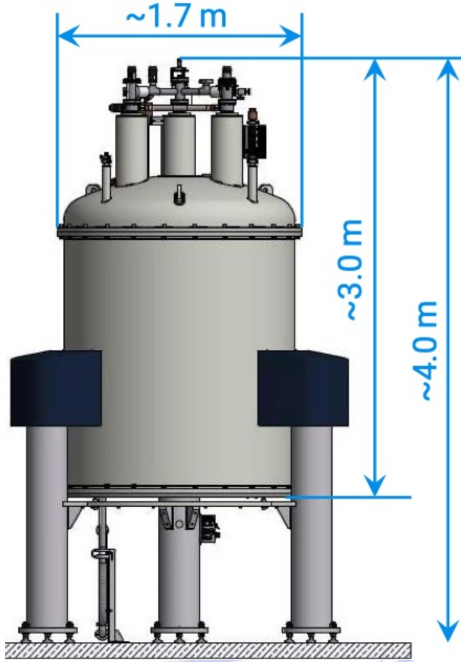




Artistic impression of a UHF NMR magnet by Bruker: 1.2 GHz-NMR (Bruker)

28.19 T – 54 mm RT

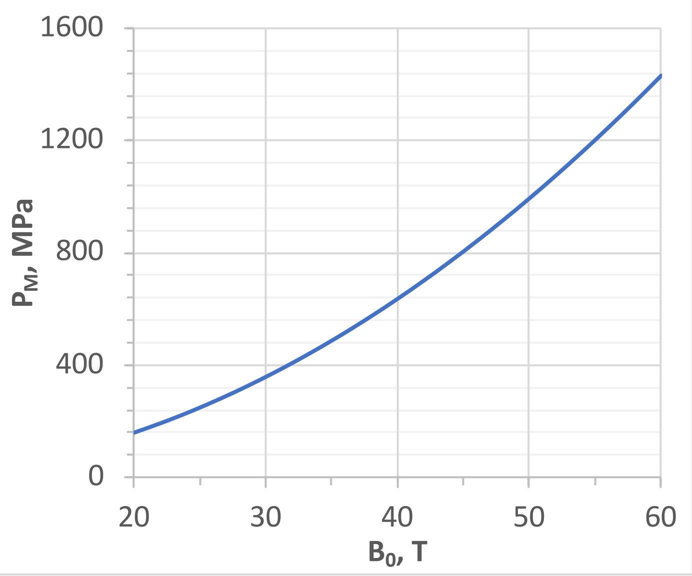
https://snf.ieeecsc.org/sites/ieeecsc.org/files/documents/snf/abstracts/MT27%20PL1%20Bruker%20High%20Field%20NMR.pdf



Why state of the art Ultra High Field UHF Hybrid solenoids are so big?

- In a solenoid, the **hoop stresses** are **proportional** to the **Magnetic Pressure** ($P_M \equiv \frac{B_0^2}{2\mu_0}$)
  - For **not supported** infinitely long **solid coil** with a **uniform current density**, the **maximum hoop stress** is
    - ~**2.2 P_M** when $\alpha \equiv R_{ext}/R_{int} = 1.85$
    - ~**1.4 P_M** when $\alpha \gg 1$
  - For **not supported** infinitely long **coil** with a **uniform current density** and **windings not** mechanically **interacting radially**, the **maximum hoop stress** is
    - ~**2.2 P_M** when $\alpha = 1.85$
    - ~**0.9 P_M** when $\alpha = 4$
    - ~**0.5 P_M** when $\alpha \gg 1$

Because P_M is enormous and to limit the stresses one natural solution is to dilute the current and decouple as much as possible the windings



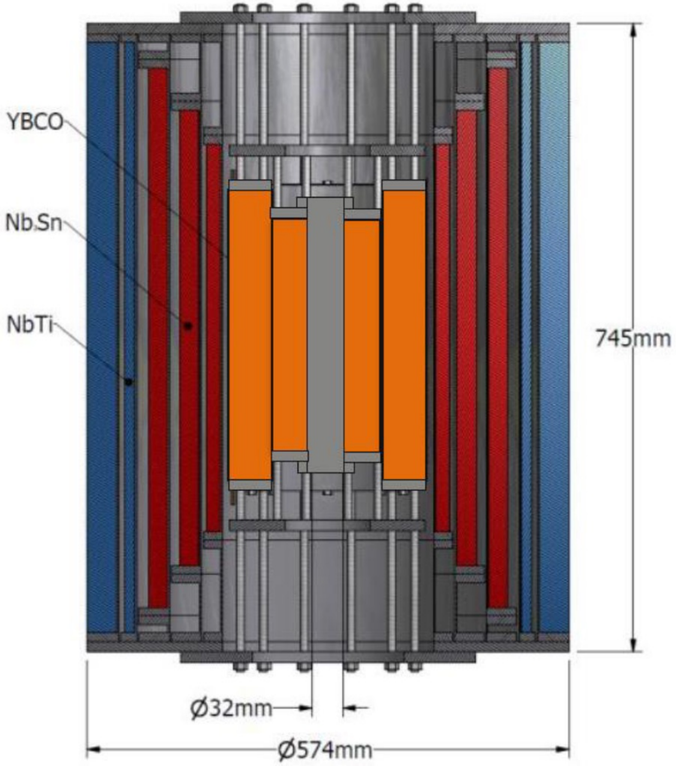
Yield strength of

1. annealed oxygen free copper: 30-80 MPa (grain size 50-3 µm)
2. austenitic steel 316LN SS: 270 MPa at RT (830 MPa at 4 K)

UHF Superconducting Solenoids
Next step for nested coils

- The design of superconducting solenoid by using **nested insulated coils** proved to be **successful** in producing **~30 T** magnets with **apertures** up to **5 cm**
  - This concept will be **further investigated** and perfected by **ongoing projects** that try to optimize it and to reach **larger field** values
- While this design is **suitable** for **user facilities**, it is **not clear** it could **satisfy** the **needs** of the **final cooling solenoids**

Cartoon design of **40 T**, **32 mm** user facility solenoid (planned) – Courtesy of Ian Dixon NHMFL



UHF Superconducting Solenoids
Nested Coils & Final Cooling Solenoid

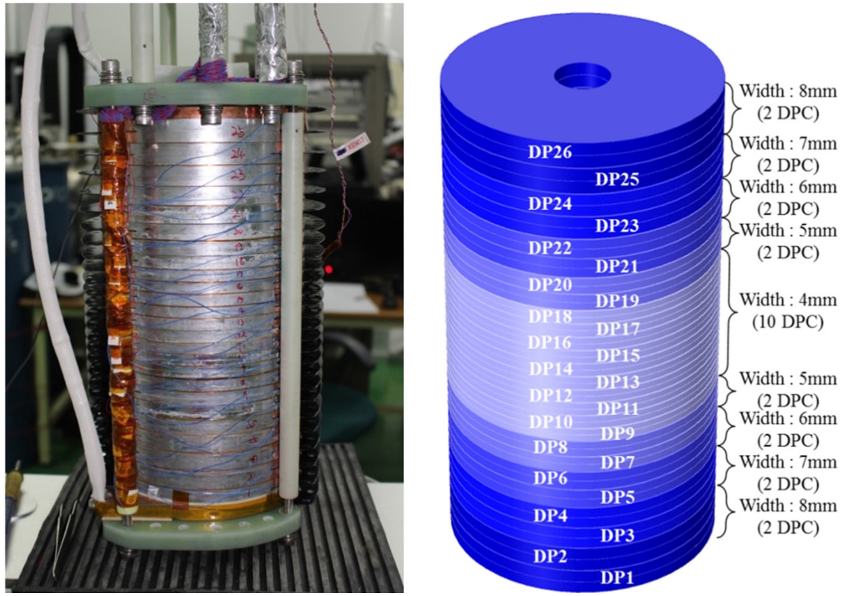
- The **nested coil design** presents **some drawbacks** that might be **problematic** for the **final cooling solenoids**
  - **Diluting the current** over large coil cross section (low J)
    - requires a larger **amount of superconductor** (**cost**): the current lines are not compacted around the magnet aperture
    - Implies a larger **magnetic energy** stocked, which makes the magnet protection more complex, and larger sizes
  - The magnet **protection**, which is critical in magnets using HTS, is rather complex because of the **interaction**s between the different **nested coils**
  - The presence of **several coils** and **components** could make the **construction** more **difficult** and the magnet system **less reliable**

- And if we go to the **opposite direction? High uniform *J*** (>400 A/mm^2) in a single coil (→low α) ? So far, we said that low α makes explode the hoop stress, but…

UHF Superconducting Solenoids
Single coil, High-J_e

- This **concept** was proved **successful** for a **Not Insulated ReBCO winding** that reached **26.4 T** with a maximum **hoop stress** of **286 MPa**
- But we **need** much **larger fields** (>40 T) and the hoop **stress** is **proportional** to **B_0^2**
- **Plus**, at larger fields, **tensile radial stress** appears, which is **not acceptable** for ReBCO tapes, **what** can we **do?**
    - **Support** externally **the coil** with **stiff rings** that also apply a **precompression** to the coil

Sunam NI one-body ReBCO magnet
26.4 T in 35 mm, J central pancake
404 A mm^{-2} (26.4 T HTS multi-width)
overall diameter and height:
172 and 327 mm



S. Yoon et al. Supercond. Sci. Technol. 29 (2016) 04LT04

Technologies

Technology	Pro's	Con's
Hybrid SC (LTS) + **resistive** Insulated Nested Coils	**Known technology** (TRL 9)	Large dimension and mass **Electric power** consumption
All SC, LTS + HTS Insulated Nested Coils	**Known design principles** Synergy with other fields of science application Can profit from development by others (e.g. NHMFL)	**Large dimension and mass** Developmental technology (TRL 6/7)
All SC, **HTS** Insulated Nested Coils	More compact than LTS/HTS Allows for operation at **higher temperature**	R&D at **low readiness** (TRL 4/5)
All SC, HTS **Non/Metal-insulated** Nested Coils	**Same** as **previous case** (row) + even **more compact,** with an **increased magnet stability** and **reduced risk** of **burning** the magnet. **Potential** of reaching even **larger fields** with **respect** to the **single coil** solution (next row). **Synergies** with **other fields of science** and **societal applications**. Can profit from development by others (e.g. NHMFL)	R&D at **low readiness** (TRL 3/4/5) **Ramping time**, **field stability** need, and **electro-mechanical** behavior during **fast transients** to be demonstrated
All SC, HTS Non/Metal-insulated **Single Coil** (No Nested)	**Same** as **previous case** (but the max. field potential) + even **more compact, with a lower risk** of **burning** the magnet**, simpler to protect, reduced number of** coils (one per pancake) and **joints**. Significant **cost/volume/weight reduction** for **20-40 T solenoids.**	**Same** as **previous option** (row) including TRLs + mechanical **precompression** (B>30 T) need **to be demonstrated**

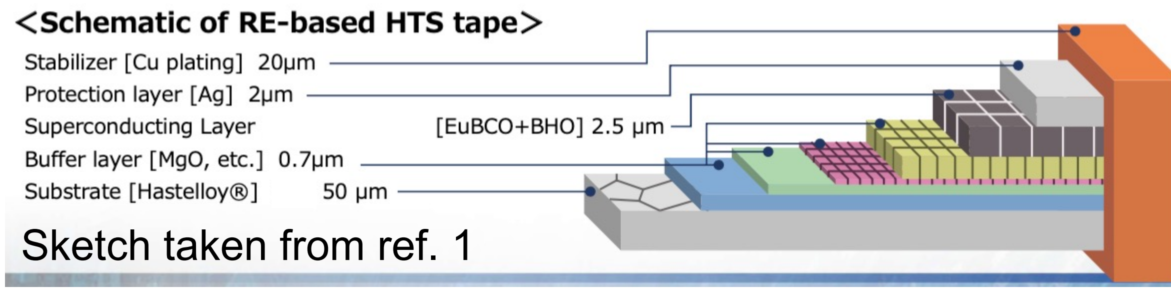
- We chose the all-HTS NI/MI Single Coil (pre-compressed) option because of its very high potential (for future particle accelerator and other societal applications, see slides 24-25) and because nobody is pursuing it (as far as we know)

3rd Question to to Review Panel

- Are the selection of options to be studied in detail, and the ranking of priorities, justified and appropriate for the objectives of a pre-conceptual report, due by end 2025 ?

Electro-mechanical Properties of the ReBCO tape*

- For a **12 mm wide tape**, we can assume critical current I_c values of this level
  - Measured[2] at 4.2 K: I_c ($B_\perp$=15 T) ~ 1.8 kA;
    I_c ($B_{/\!/}$=15 T) ~ 5.4 kA
  - Estimated at **4.2 K**: I_c ($B_\perp$=50 T) ~ 300 A;
    I_c ($B_{/\!/}$=50 T) > 1000 A



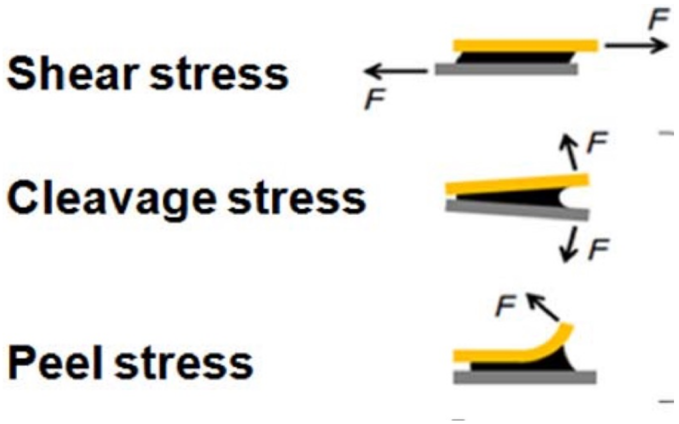
Sketch taken from ref. 1

[1] https://www.fujikura.co.jp/eng/products/newbusiness/superconductors/01/superconductor.pdf

[2] Shinji Fujita, Satoshi Awaji et al. IEEE TAS, VOL. 29, NO. 5, AUGUST 2019

[3] Hideaki Maeda and Yoshinori Yanagisawa IEEE TAS, VOL. 24, NO. 3, JUNE 2014

- **Mechanical stresses** producing **irreversible I_c reduction**
  - **Tensile longitudinal strain > 0.4 %**[1] (600-800 MPa depending on the Hastelloy fraction)
  - **Compressive** stress in **thickness** direction **> 400 MPa**[1]
  - **Compressive** stress in **width** direction **> 100 MPa**[1]
  - **Tensile** stress in **thickness** direction: 10-100 MPa[3]
  - **Shear** stress **> 19 MPa**[3]
  - **Cleavage/Peel** stress[3] (tensile at tape extremities)<**1 MPa**[3]

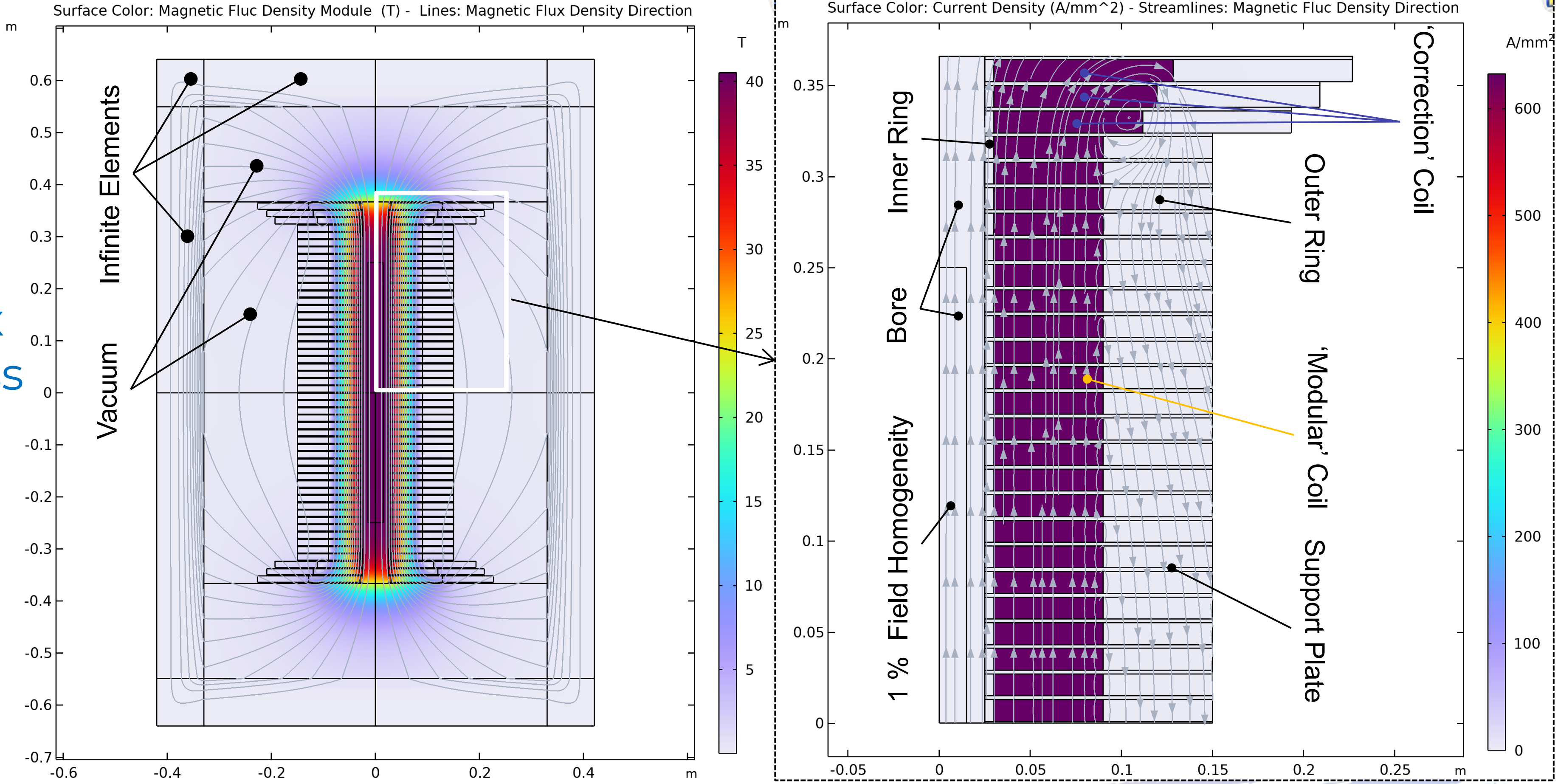


Picture taken from ref. 3

***In appendix the conductor specifications produced for the Muon Collider Project**

40+ T Conceptual design

- **46** identical **‘modular’** and **6 ‘correction’** pancakes
- **‘modular’** pancake:
  - **6 cm** (6-8) **thick** coil
  - **J_e 632 A mm^{-2}** (>500)
  - **12 mm** wide **tape**
  - **Outer ring** thickness x times (>1) coil thickness
  - Inner ring 5 mm thick
  - Support Plate 2 mm (less?) thick
  - Bore **aperture 50 mm**
  - Bore Field = **40 T**



Principles Guiding the study 1/2

- **J_e > 500** A mm^{-2}
  - limit **costs** and **dimensions**
- **Modular Single** coil **pancakes** (not nested coils)
  - **simplify** the **design**, the magnet **system** and the **protection**
- **Non/metal insulated** coils
  - **protection**, mechanical **robustness**, high J_e
- **Avoid tensile radial stresses** and limit the **hoop strain** to values **lower** than **0.4 %**
  - **minimize** the **risk** of I_c **degradation**
- **Radially support** each pancake **via** a stiff **outer ring** that also applies a radial **precompression** on the coils
  - **limit** the **hoop strain** and **avoid tensile radial** stresses

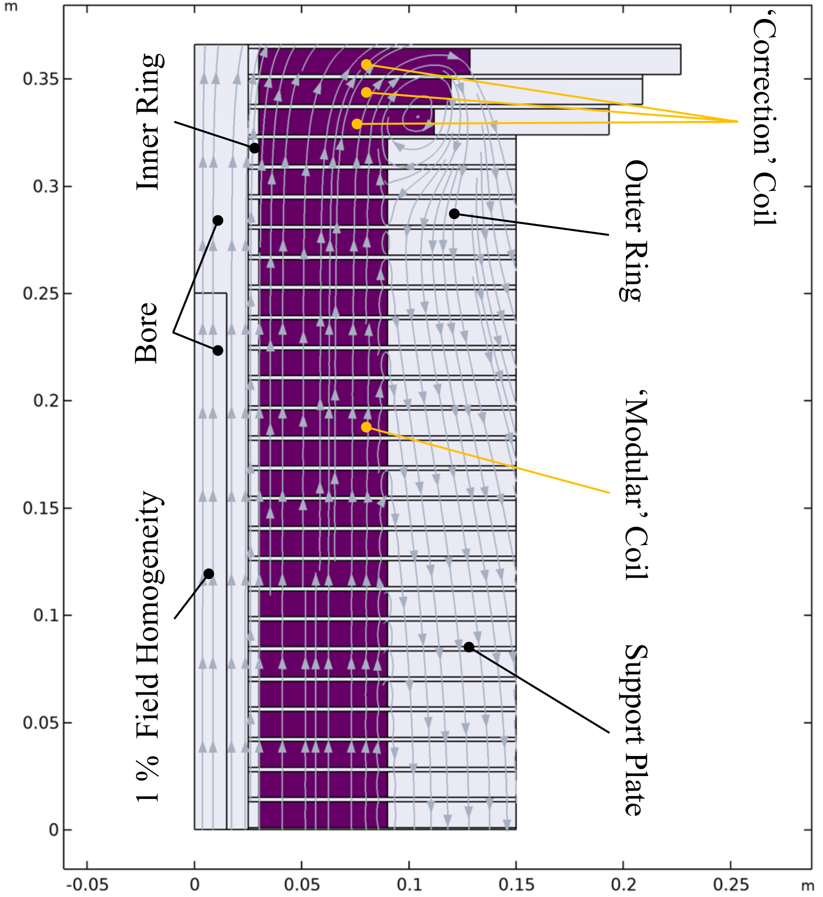


Figure rapresenting ¼ of the solenoid

Principles Guiding the study 2/2

- Maintain the magnetic **field lines** practically **parallel** to the **tapes** in the **'modular'** coils
  - **minimize axial** Lorentz **forces** and **maximize I_c**
- **Intercept axial** Lorentz **forces** between pancakes via **support plates**
  - **minimize** the pancakes **mechanical interactions**, **avoid** the **accumulation** of axial forces
- Use as **wide** as possible **tapes**, 12 mm
  - to **limit** the number of **pancakes**

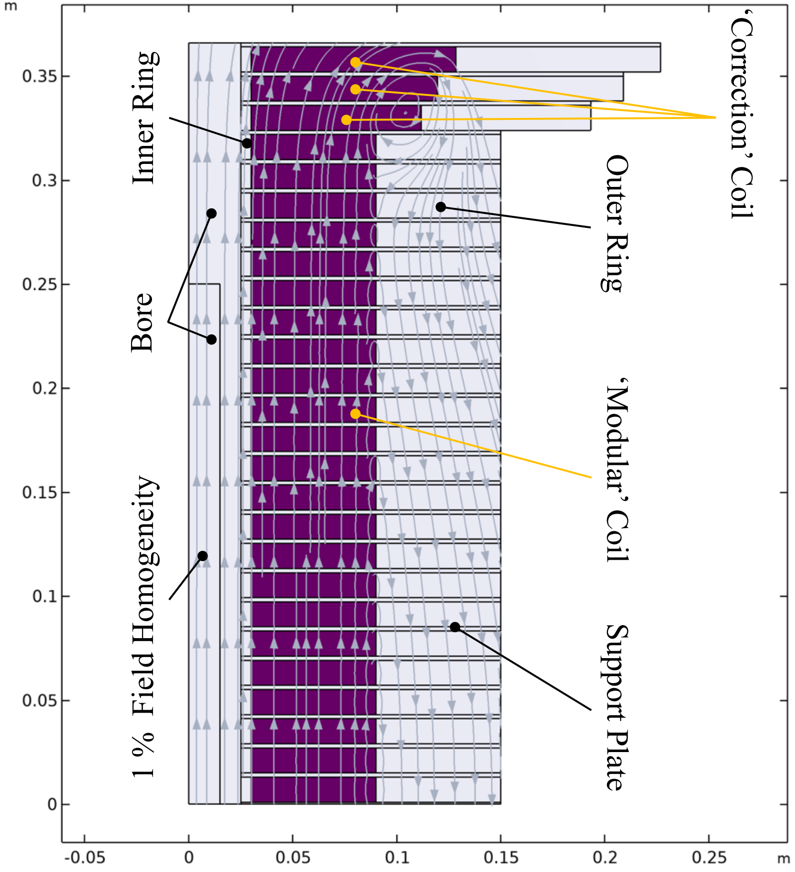


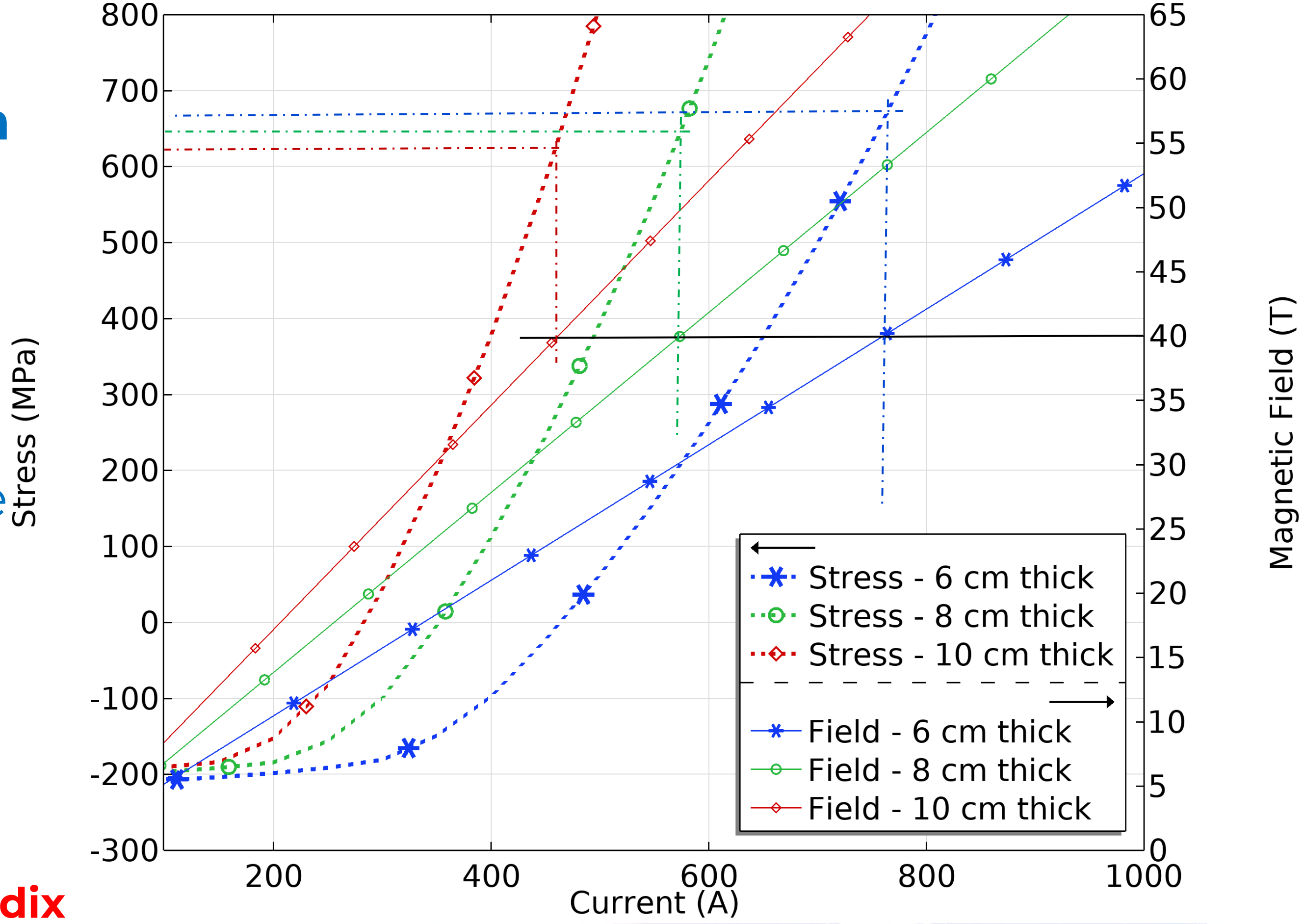
Figure rapresenting ¼ of the solenoid

- **Robust design** for the **'correction'** coils, to **account** for the not negligible **axial forces** experience (significant radial fields) and the conductor **magnetization** (tape striations ?)
  - **protection**, mechanical **robustness**

Mechanical Analysis I *
main findings

- A **precompression** of about **200 MPa** is **essential** to limit the conductor hoop stress to acceptable values
- **Even** with a **200 MPa** precompression, the coil **thickness** must be **smaller** than **~8 cm** to avoid radial tensile stress
- The **maximum field** achievable with this design (based on pancakes made of a **single coil**) is **about 40 T**
- **Most** of the **axial** Lorentz **forces** act on the **last 2 pancakes** of each extremity
  - about 3 and 1.5 MN → on average ~30 and 15 MPa applied on the respective support plates
  - the axial force acting on the 4th coil is more than one order of magnitude lower

Max Hoop stress and load line for different thickness of the modular coil winding (pre-compressed at 200 MPa)

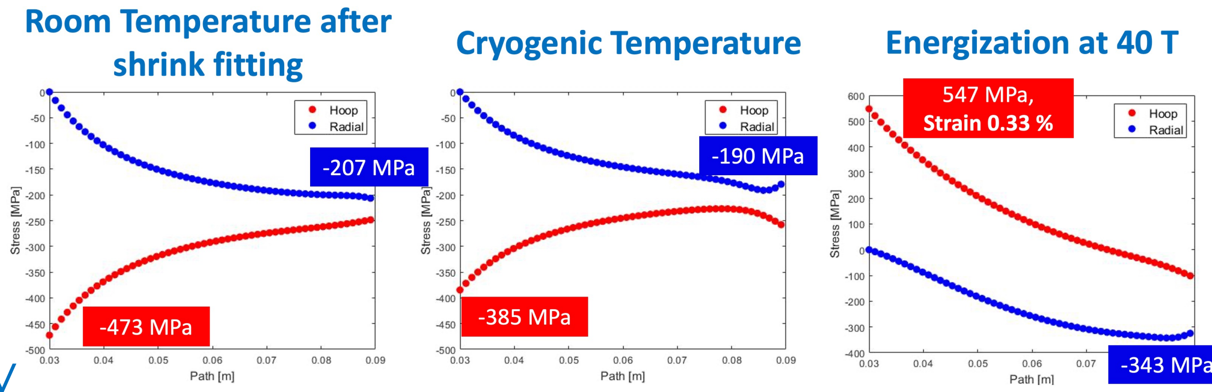


*Assumption in appendix

Mechanical Analysis II *
Case studies and main findings

- **200 MPa** precompression **feasible** via **shrink fitting****
- Calculated **stresses** and strains are **well below** the **limits** of the superconductor
- The **max hoop strain** strongly **depends** on the **thickness** of the **plates** between **modular** coils
- The tape **Copper fraction** does **not** significantly **impact** the **results** of the **linear analysis**
  - **Cu yielding** needs **to be assessed** (work in progress)

Plots refer to Case 1



Courtesy of C. Accettura see her talk on Thursday!

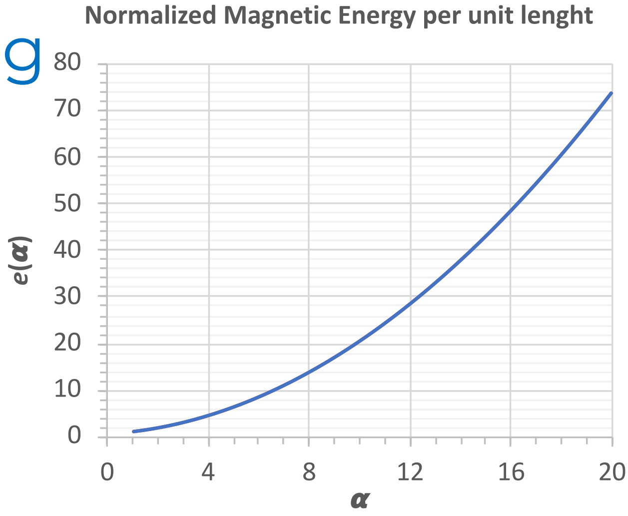
*** Analysis Assumptions and **Alternative design to shrink fitting in Appendix**

Stress and strain in the 'modular coils' after shrink fitting at Room Temperature, after cooldown at 4.2 K and; at full energization (40 T)

				Stress (MPa) at RT		Stress (MPa) at 4.2 K		Stress (MPa) and Strain (%) at 40 T		
Case	Copper in the tape, (%)	Distance between 'modular' coils (mm)	J_e (A/mm^2)	Min Hoop	Min Radial	Min Hoop	Min Radial	Max Hoop Stress	Min Radial Stress	Max Hoop Strain
1	40	2	632	-473	-207	-385	-190	547	-343	0.33
2	20			-484	-211	-413	-193	529	-352	0.3
3	40	0	542	-473	-207	-385	-190	412	-320	0.25
4	20			-484	-211	-413	-193	393	-330	0.22

Protection Studies
Magnetic Energy

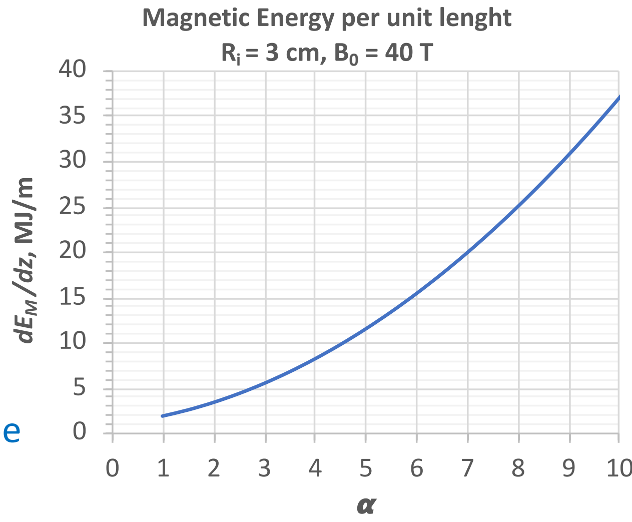
- The magnetic energy per meter length of an infinitely long solenoid with a uniform current is $dE_M/dz = \pi R_i P_M e(\alpha)$
  - Where $e(1) = 1$ and $e(\alpha \gg 1) \sim \alpha^2/6$
  - For $\alpha \gg 1$, $dE_M/dz \propto R_i\, B_0^2\, \alpha^2$
  - Assuming $\boldsymbol{R_i = 3\ cm}$ and $B_0 = \mathbf{40\ T}$
    - $\alpha = 1$(all the current in an **infinitesimal layer**), $dE_M/dz = \mathbf{1.8\ MJm^{-1}}$
    - $\boldsymbol{R_o = 9\ cm}$ (proposed design)→ $\alpha = 3$, $dE_M/dz = \mathbf{5.4\ MJm^{-1}}$
    - $\boldsymbol{R_o = 27\ cm}$ → $\alpha = 9$, $dE_M/dz = \mathbf{31\ MJm^{-1}}$



Parameters in modular pancakes

Current in the tape	760 A
Current density in the tape	632 A/mm^2
Magnetic **Field** in the solenoid	40 T
Pancake **Inductance**[1]	0.27 H
Magnetic **Energy** x Pancake	77 kJ
Tape **length** x coil	226 m
Energy density in the coil[2]	300 J/cm^3

- 6 cm thick ‘modular’ pancakes (600 turns)
- 12 mm wide tape
- 60 mm winding inner diameter (50 mm bore aperture)
- 2 mm distance between modular pancakes

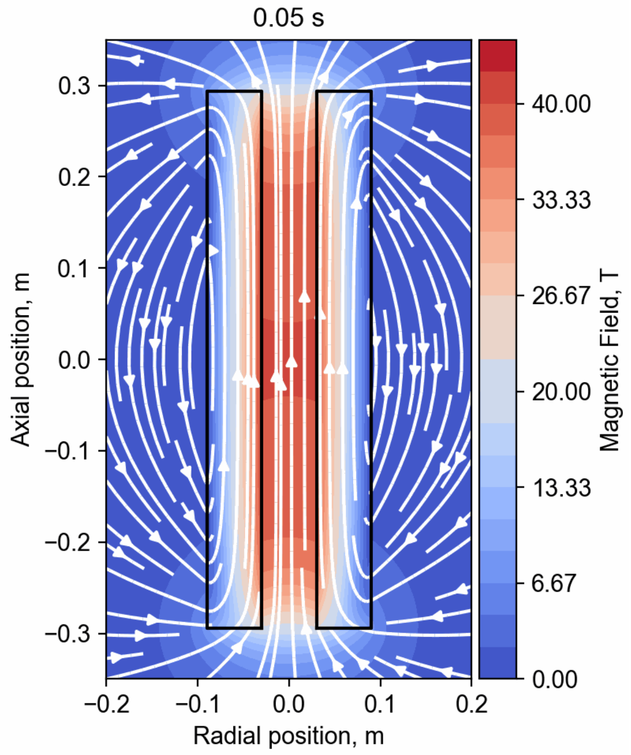


[1] Assuming a single tape conductor; in the case of a double tape conductor, the inductance would be 4 times smaller

[2] Tape enthalpy variation from 4.2 K to 200 K > 350 J/cm^3

Protection Studies
Fast Transients

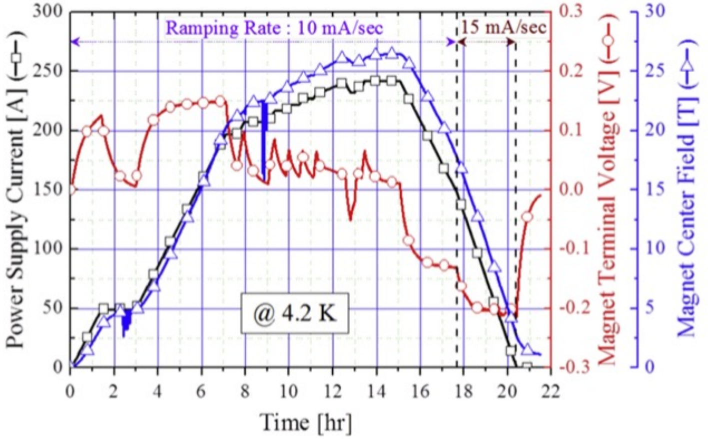
- Detailed **analysis** of **fast transients** in **Not/Metal Insulated coils** are **essential** for their **protection** (and **operation**)
- CERN started to work on it
  - **Several experts** on **quench dynamics** and SC magnets **protection**
  - **In house software** (STEAM) **validated** on numerous LTS magnet **tests/experiments**
  - **Development** of **new tools** dedicated to the transient analysis on ReBCO **not/metal insulated coils**
  - **Availability** of and **competences** on **FEM** software (**Comsol Multiphysics** and **GetDP**) running on CERN **clusters**



Simulation and Animation courtesy of Tim Mulder

Operation

- The required **energization time**, **6 hrs**, seems **achievable** for **Not/Metal Insulated coils**
  - the 26.4 T Sunam NI coil was energized in about **14 hrs**[1], despite the **very low** surface **contact resistance**, **9.6 µΩ cm^2**
  - In **previous** smaller small-scale **REBCO NI test coils**, the same group found a surface **contact resistance** about **7 times larger**[1]



- The surface **contact resistance** can be **increased** by **reducing** the **Cu** content in the conductor, **especially** on the tape **edges**, and/or interposing a **resistive metal tape** in between the turns, or …

- **Studies** for **defining** the proper surface **contact resistance** and **how** to **achieve** it consistently, also **considering** the magnet **protection** and the required field persistency, are **on going**
  - To meet operation requirements, **other solutions**, as **correction coils** or a **power supply** with **active feed-back**, are **also considered**

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[1] S. Yoon et al. Supercond. Sci. Technol. 29 (2016) 04LT04

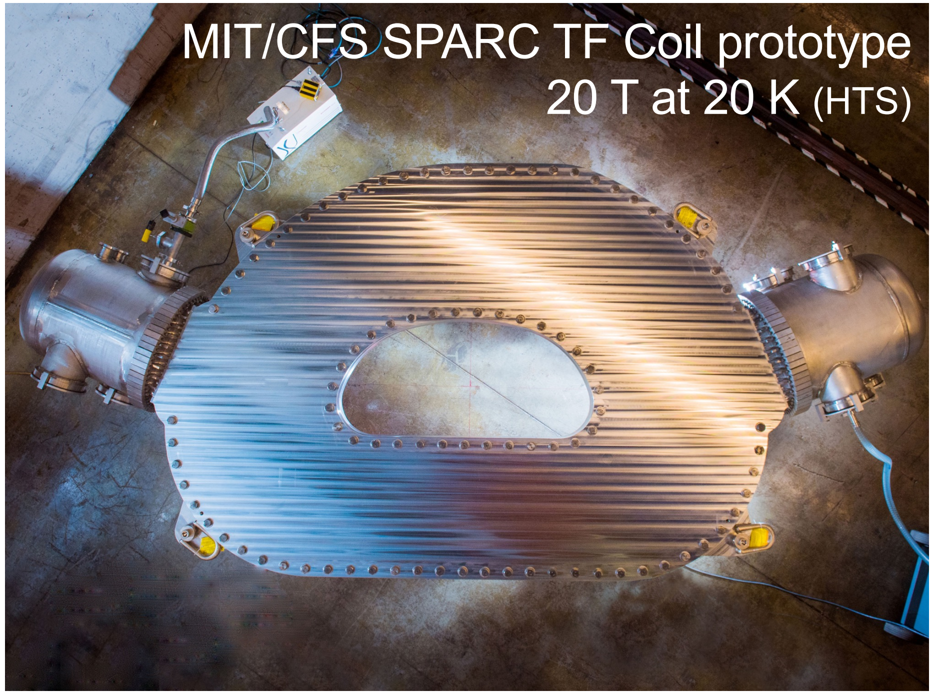
Main Conclusions on the design work

- The conductor **critical current** seems **not** to be a **limiting** factor for a all ReBCO 40-50 T solenoid with a 50 mm bore
- The proposed **conceptual design** shows the **potential** for developing a **compact 40 T** final cooling **solenoid**
- **Two** main **criticalities** have been **identified**:
  - The **electro-mechanical** design → **stresses** on the **conductor** are very large
  - The **electrodynamics** and **protection** of the magnet → **complex transients** to control
- CERN INFN, CEA, CNRS, PSI,UniGE, SOTON, UniTwente started to tackle these criticalities via modeling and experimental activities*

***More on experimental activities in appendix**

Relevance to Science and Society of not/metal insulated ReBCO coils 1/2

- The **potential** of a **large coils' cost/mass/volume reduction** and of operating **at 20 K**, makes this technology extremely attractable for:
  - The **Sustainability** of medium/large particle **accelerators**
  - **Compact/Modular Fusion Reactor** based on magnetic confinement
  - **High Field Science** (see previous slides)


MIT/CFS SPARC TF Coil prototype
20 T at 20 K (HTS)

Relevance to Science and Society of not/metal insulated ReBCO coils 2/2

- The development of this **technology** could also strongly **impact**
  - **Nuclear Magnetic Resonance** (see previous slides)
    - **higher fields** to improve **resolution** of the resonance spectra and the acquisition **speed**
  - **Magnetic Resonance Imaging**
    - Large bore (900 mm), high-field (11.7 T) and high-homogeneity solenoids, in persistent- or quasi-persistent mode. Nb-Ti technology is dominant but there is **strong interest for HTS**, especially for **cryo-free operation**.
  - **Wind turbine generators**
    - Compact generator essential ingredient for large turbines, the trend is now for >> 1 MW turbines

UHF MRI magnet (11.7 T, 900 mm bore, full body) developed by CEA/Alstom

Courtesy of L. Quettier

(left) The 3.6 MW EcoSwing HTS generator (blue, 4 m diameter) next to its conventional counterpart with the same power rating (red, 5.4 m diameter), prior to (right) its lift onto the turbine

https://www.utwente.nl/en/tnw/ems/research/sust/EcoSwing/

4th Question to to Review Panel

- Is the work program proposed matching the above ambitions ?

Overall Work Plan & Resources

- A **draft** version of the overall **work plan** for the mmWG and EU MuCol WP7 has been **written** (see document by LB/LQ/SF)
  - For the final cooling solenoid, a preliminary **Risk and mitigation plan** has been defined (see appendix)

- The final cooling solenoid effort can count on a **large collaboration** including well established institutes and universities
  - **Institutes: CERN, INFN, CEA, CNRS, PSI**
  - **Universities: Geneva, Twente, Southampton**

- A large number of **enthusiastic young researcher** strongly push the fast progresses of the project

Scheduling

- A preliminary **Gantt chart** has been defined

Author: Siara Fabbri

Today: 15/6/2023

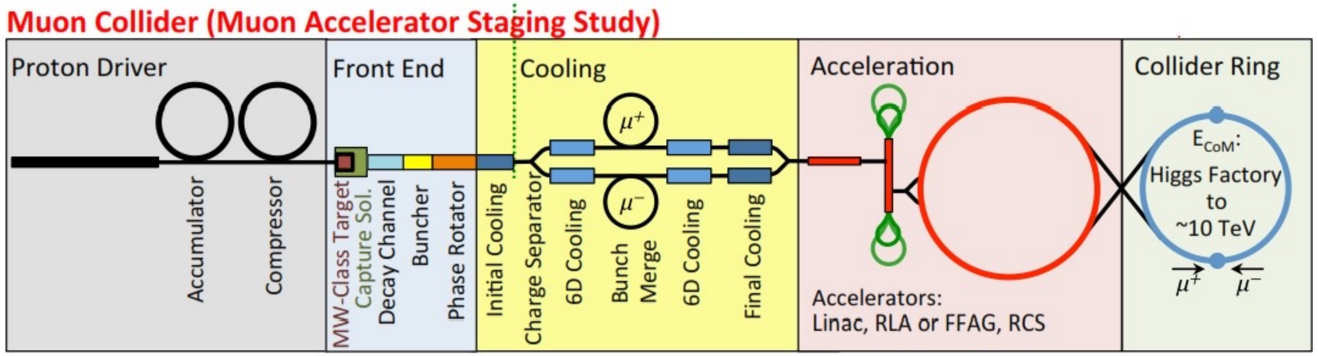
TASK	OBJECTIVES (can be in Parallel)	COLLABORATORS	PROGRESS	MONTHS	START	END	2023 Jan 1 S	2023 Apr 1 S	2023 Jul 1 S	2023 Oct 1 S	2024 Jan 1 M	2024 Apr 1 M	2024 Jul 1 M	2024 Oct 1 T	2025 Jan 1 W	2025 Apr 1 T	2025 Jul 1 T	2025 Oct 1 W	2026 Jan 1 T	2026 Apr 1 W	2026 Jul 1 W	2026 Oct 1 T
2.2	**– Design and demonstrate UHF HTS solenoids using NI/PI technique for final cooling**	**Institutes: INFN, CERN, PSI, CEA, LNSMI, Utwente, Usouthampton, SO'TON** **Persons: A. Dudarev, B. Bordini, T. Mulder, A. Bertarelli, C. Accettura, M. Statera, S. Fabbri, L. Bottura, Y. Tang**																				
1	Define performance specifications (beam physics), and initiate meetings with beam/shield/absorber/cryo/vacuum/ on these specs (First draft - 2023, final draft - 2025)	S. Fabbri, L. Bottura, M. Statera	0%	9.0	1-Jan-23	30-Sep-23	▨	▨	▨													
2	Define reference geometries and estimate material needs for technology R&D	M. Statera, L. Bottura	0%	4.0	1-Jan-23	30-Apr-23	▨	▨														
3	CERN - Engineering design of final cooling solenoid, 40 T (or higher), 50 mm bore, 500 mm length, stand-alone (First concept 2023, Final Concept 2025)	A. Dudarev, B. Bordini, T. Mulder, A. Bertarelli, C. Accettura	0%	9.0	1-Jan-23	30-Sep-23	▨	▨	▨													
4	CERN - R&D pancakes manufacturing and test at CERN, geometry and loading alternatives, resistance control, mechanical testing, powering test	A. Dudarev, B. Bordini, T. Mulder, A. Bertarelli, C. Accettura		36.0																		
	Design and tooling		0%	12.0	1-Jan-23	31-Dec-23	▨	▨	▨	▨												
	Mechanical tests		0%	18.0	1-Jan-24	31-Dec-24					▨	▨	▨	▨								
	Manufacturing start		0%	18.0	1-Jun-24	1-Jun-25						▨	▨	▨	▨	▨						
	Testing		0%	24.0	1-Jan-25	31-Dec-26									▨	▨	▨	▨	▨	▨	▨	▨
5	INFN - R&D pancakes manufacturing and test at INFN, small coils having different configurations and characteristics (insulated, non-insulated, dimensions,...). Proposal: Provide test windings for characterization and test at collaborators	M. Statera, S. Sorti		36.0																		
	Start construction		0%	12.0	1-Jul-23	1-Jul-24			▨	▨	▨	▨	▨									
	Start testing		0%	24.0	1-Jan-24	31-Dec-25					▨	▨	▨	▨	▨	▨	▨	▨				
6	(SO'TON) – R&D pancakes manufacturing with insulation/potting technology as tested in EuCARD2 (timeline TBD)	Y. Tang																				
7	Testing of small R&D pancakes in background field (10 T, 100 mm maximum) at variable temperature in gaseous helium, for currents up to 1500 A - first tests mid 2024	Y. Tang	0%	12.0	1-Jun-23	30-Jun-24		▨	▨	▨	▨	▨										
8	PROPOSAL: PSI - R&D pancakes manufacturing and test at PSI. Share advances and make available small windings for characterization and test at collaborators	J. Kosse (PSI), B. Auchmann (PSI)																				
9	PROPOSAL: CEA/LNCMI – Testing of small R&D pancakes in background field (20 T, 120 mm maximum)	X. Chaud (LNCMI), L. Quettier (CEA)																				

International
MUON Collider
Collaboration

Thank You For the Attention

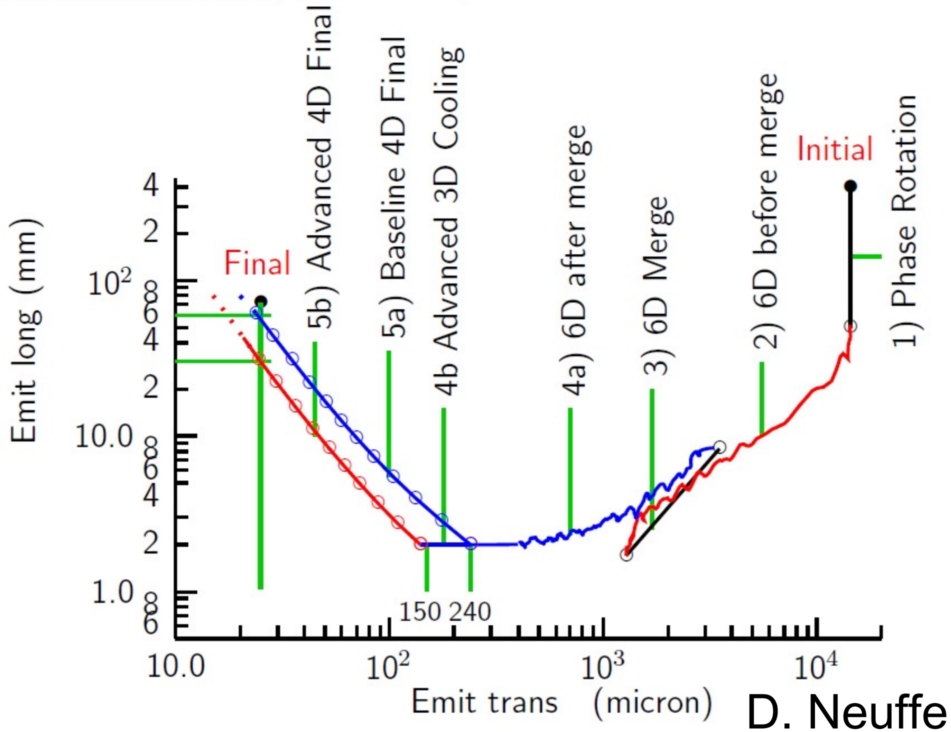
APPENDIX

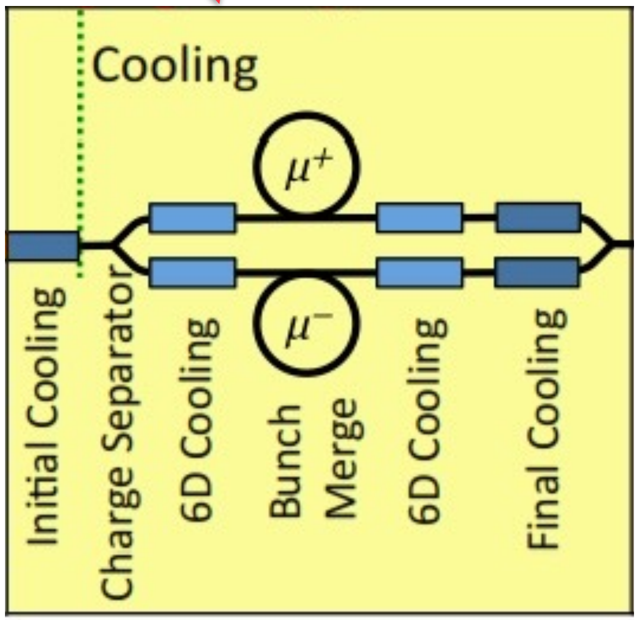
The Cooling System



- The **final cooling solenoid** is part of the **cooling system**

- The cooling system is designed to **reduce** the **transversal emittance** while **preserving** the **longitudinal emittance**



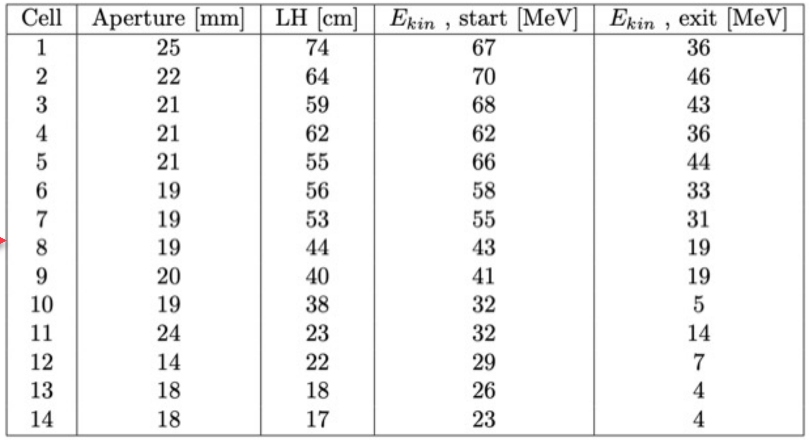


D. Neuffer et al 2017 JINST 12 T07003

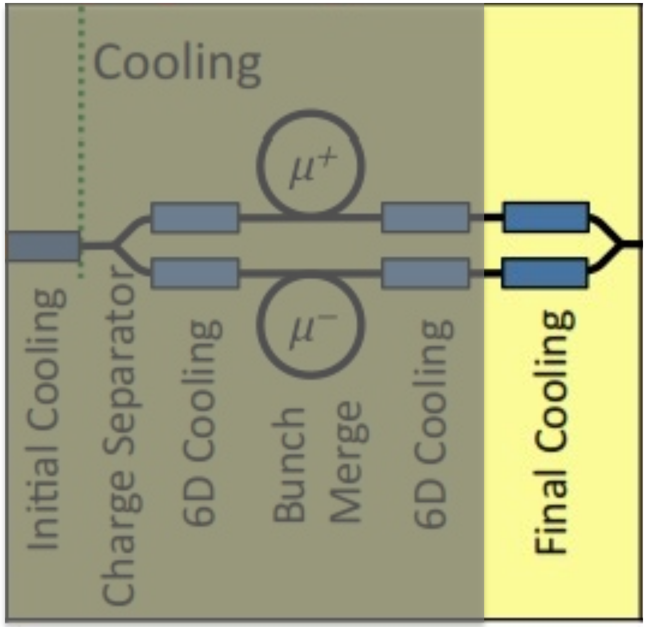
The Final Cooling Channel

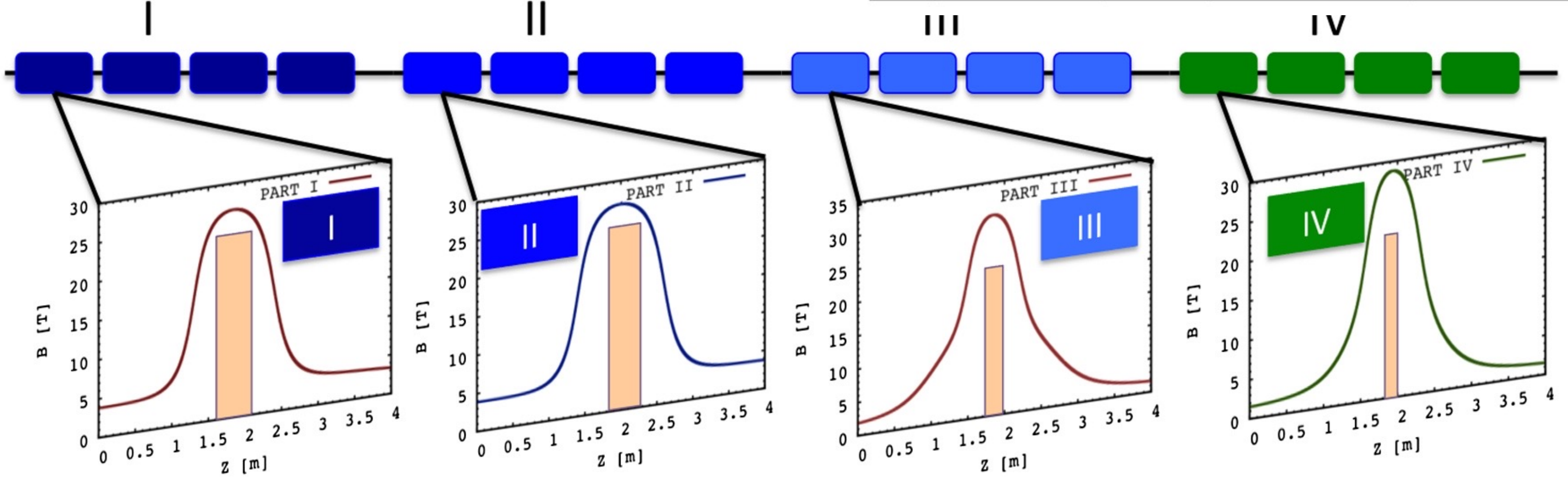
- In particular, the **final cooling solenoids** are part of the the **final cooling channel**, which is constituted by **several cells**; **16** were proposed by the MAP study (see figure below) and **14** are presently considered by IMCC

4 σ beam dimensions and kinetic energies
Courtesy of Elena Fol



Cell	Aperture [mm]	LH [cm]	E_{kin} , start [MeV]	E_{kin} , exit [MeV]
1	25	74	67	36
2	22	64	70	46
3	21	59	68	43
4	21	62	62	36
5	21	55	66	44
6	19	56	58	33
7	19	53	55	31
8	19	44	43	19
9	20	40	41	19
10	19	38	32	5
11	24	23	32	14
12	14	22	29	7
13	18	18	26	4
14	18	17	23	4





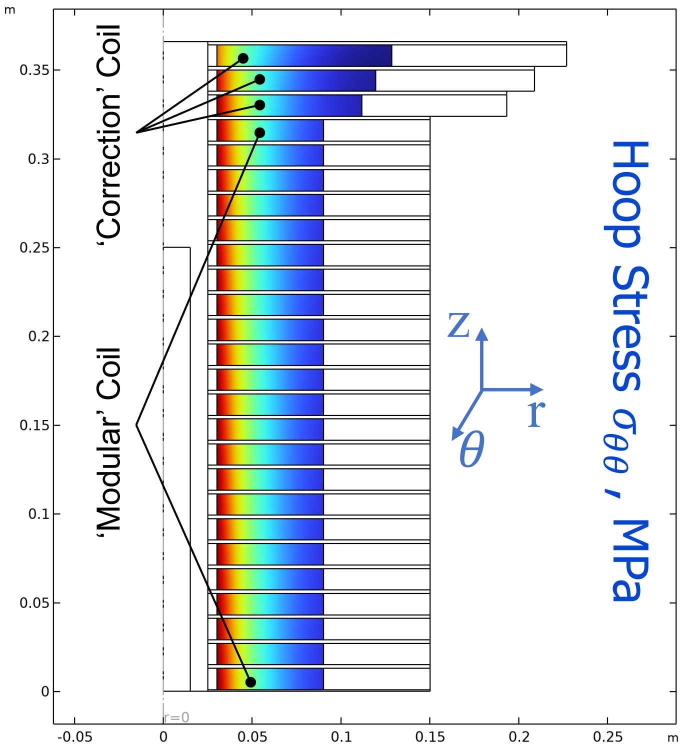
A layout schematic of 16 cells of the final cooling channel defined by the MAP study (Sayed et al. Phys. Rev. ST Accel. Beams **18**, 091001). The coloured boxes in the top represent the cooling stages. The bottom figures show a sample of the on-axis field of the strong focusing solenoid; the shaded areas show the corresponding absorbers lengths.

Technologies

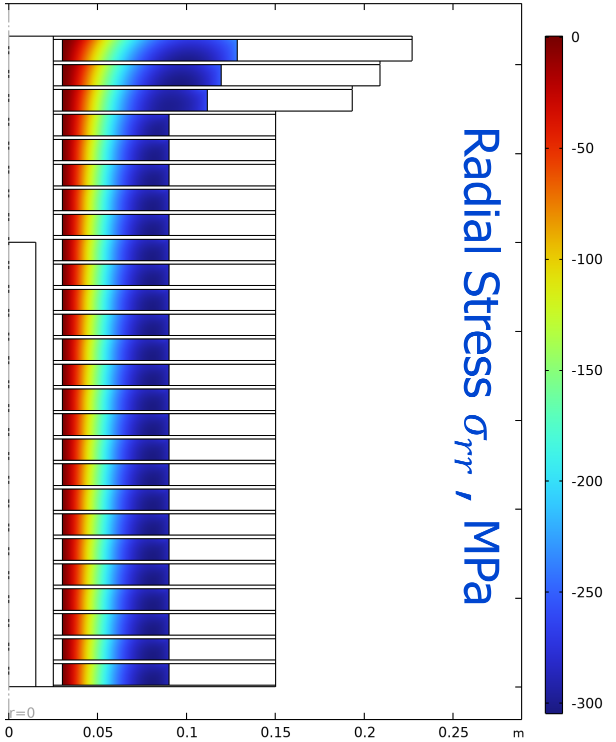
Technology	Pro's	Con's
Hybrid SC (LTS) + **resistive** Insulated Nested Coils	**Known technology** (TRL 9)	Large dimension and mass **Electric power** consumption
All SC, LTS + HTS Insulated Nested Coils	**Known design principles** Synergy with other fields of science application Can profit from development by others (e.g. NHMFL)	**Large dimension and mass** Developmental technology (TRL 6/7)
All SC**, HTS** Insulated Nested Coils	More compact than LTS/HTS Allows for operation at **higher temperature**	R&D at **low readiness** (TRL 4/5)
All SC, HTS **Non/Metal-insulated** Nested Coils	**Same** as **previous case** (row) **+** even **more compact,** with an **increased magnet stability** and **reduced risk** of **burning** the magnet. **Potential** of reaching even **larger fields** with **respect** to the **single coil** solution (next row). **Synergies** with **other fields of science** and **societal applications**. Can profit from development by others (e.g. NHMFL)	R&D at **low readiness** (TRL 3/4/5) **Ramping time**, **field stability** need, and **electro-mechanical** behavior during **fast transients** to be demonstrated
All SC, HTS Non/Metal-insulated **Single Coil** (No Nested)	**Same** as **previous case** (but the max. field potential) **+** even **more compact, with a lower risk** of **burning** the magnet**, simpler to protect, reduced number of** coils (one per pancake) and **joints.** Significant **cost/volume/weight reduction** for **20-40 T solenoids.**	**Same** as **previous option** (row) including TRLs + mechanical **precompression** (B>30 T) need **to be demonstrated**

Mechanical Analysis I
assumptions and analysis

- Main assumptions: fully elastic, Isotropic approximated Young Modulus (150 MPa); no thermal contraction; 200 MPa coil precompression; 100 μm thick ReBCO tape with 50 μm of Hastelloy and 40 μm Cu



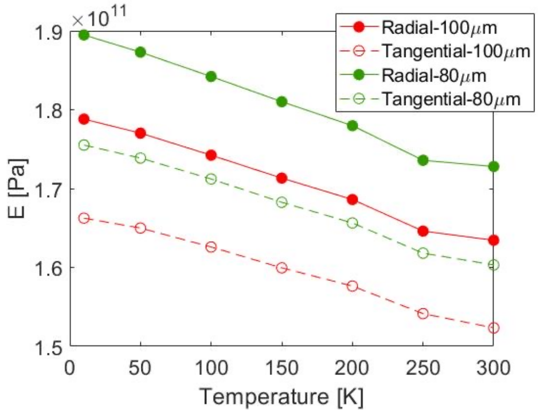
Hoop Stress $\sigma_{\theta\theta}$, MPa

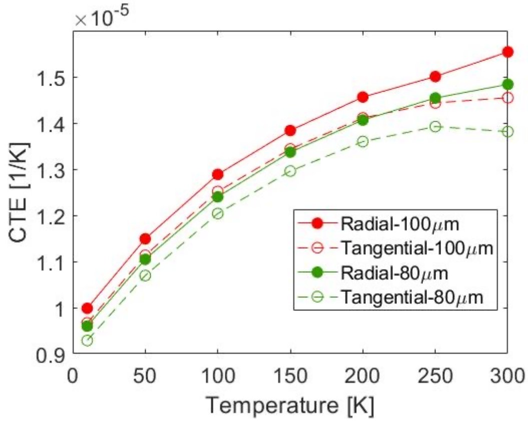


Radial Stress σ_{rr} , MPa

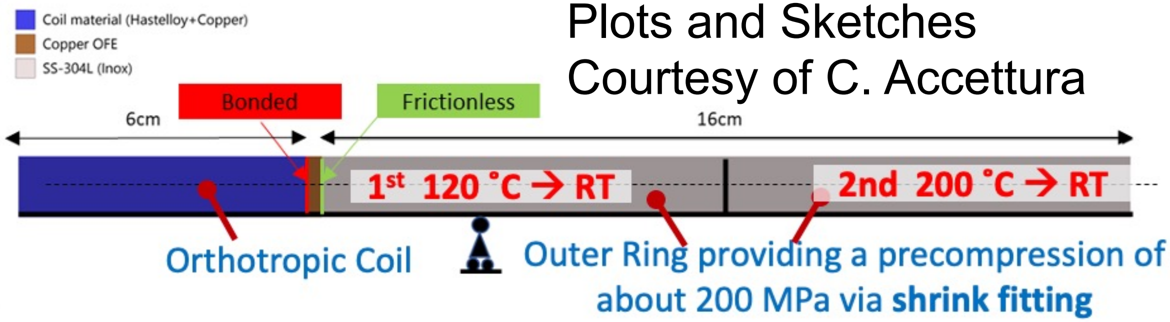
Mechanical Analysis II
assumptions and type of simulations

- Main electromagnetic assumptions: uniform current density, infinite solenoid field distribution
  - representative of a 'modular' coil sufficiently far from the solenoid extremities in stationary conditions
- Main mechanical assumptions: fully elastic, orthotropic mechanical material properties
  - homogenized with different rule of mixtures depending on the considered property and direction





Plots and Sketches Courtesy of C. Accettura

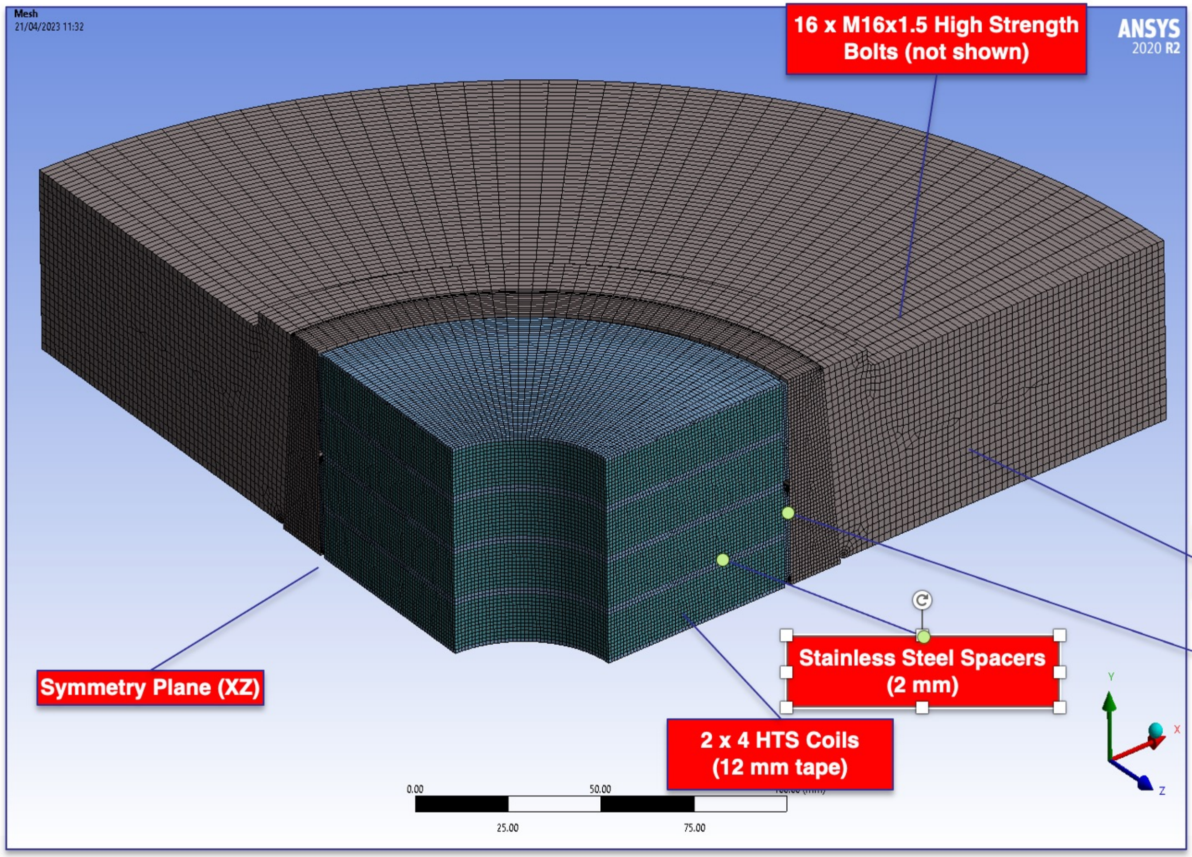


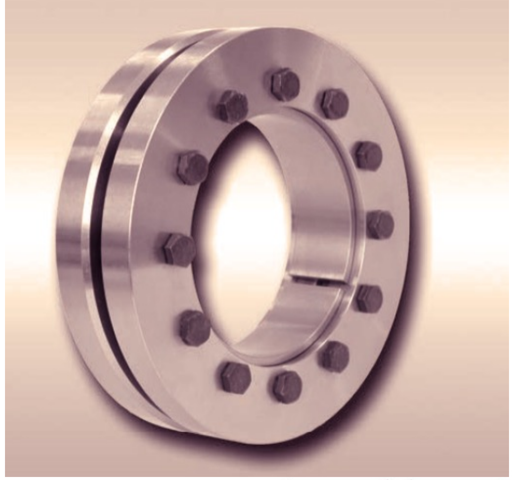
- Performed analysis
  - Mechanical ANSYS simulation to calculate the stress in a modular coil during
    - The 200 MPa precompression applied on the coil at room temperature via shrink fitting by two preheated concentrical rings
    - The cool down of the assemble from RT to 4.2 K
    - The energization at 4.2 K of the pre-compressed coil

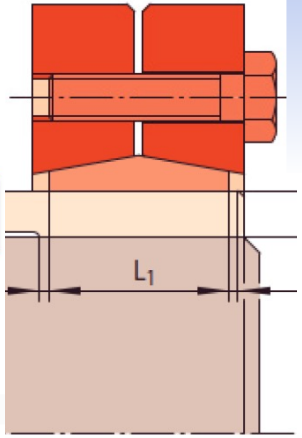
Precompression alternative design to shrink fitting

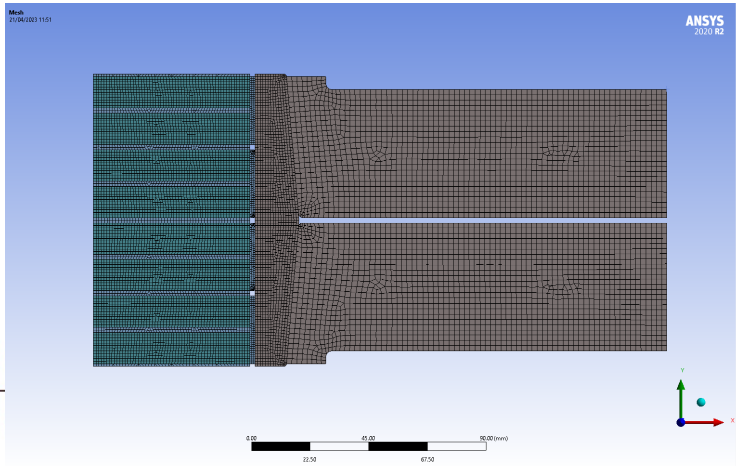
- A Alternative concept is based on a pair of adjustable shrink-discs with conical surfaces
- Thicker coils packs can be assembled (up to 8 x 12 mm coils)

Main Dimensions
- **Coil ID 60 mm**
- **Coil OD 180 mm**
- **Disc OD 500 mm**
- **Coil Pack Height 112 mm**









Courtesy of Alessandro Bertarelli

HF Superconducting Solenoids High-Jc - Single coil

Sunam NI one-body ReBCO magnet
26.4 T in 35 mm, J central pancake 404 A mm^{-2}
(26.4 T HTS multi-width)
overall diameter and height: 172 and 327 mm

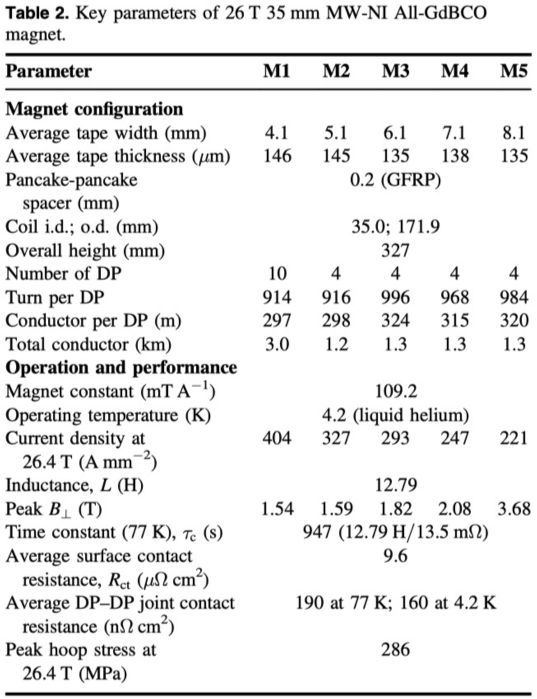


Table 2. Key parameters of 26 T 35 mm MW-NI All-GdBCO magnet.

Parameter	M1	M2	M3	M4	M5
Magnet configuration					
Average tape width (mm)	4.1	5.1	6.1	7.1	8.1
Average tape thickness (μm)	146	145	135	138	135
Pancake-pancake spacer (mm)	0.2 (GFRP)				
Coil i.d.; o.d. (mm)	35.0; 171.9				
Overall height (mm)	327				
Number of DP	10	4	4	4	4
Turn per DP	914	916	996	968	984
Conductor per DP (m)	297	298	324	315	320
Total conductor (km)	3.0	1.2	1.3	1.3	1.3
Operation and performance					
Magnet constant (mT A^{-1})	109.2				
Operating temperature (K)	4.2 (liquid helium)				
Current density at 26.4 T (A mm^{-2})	404	327	293	247	221
Inductance, L (H)	12.79				
Peak $B_\perp$ (T)	1.54	1.59	1.82	2.08	3.68
Time constant (77 K), τ_c (s)	947 (12.79 H/13.5 mΩ)				
Average surface contact resistance, R_{ct} ($\mu\Omega$ cm^2)	9.6				
Average DP–DP joint contact resistance (nΩ cm^2)	190 at 77 K; 160 at 4.2 K				
Peak hoop stress at 26.4 T (MPa)	286				

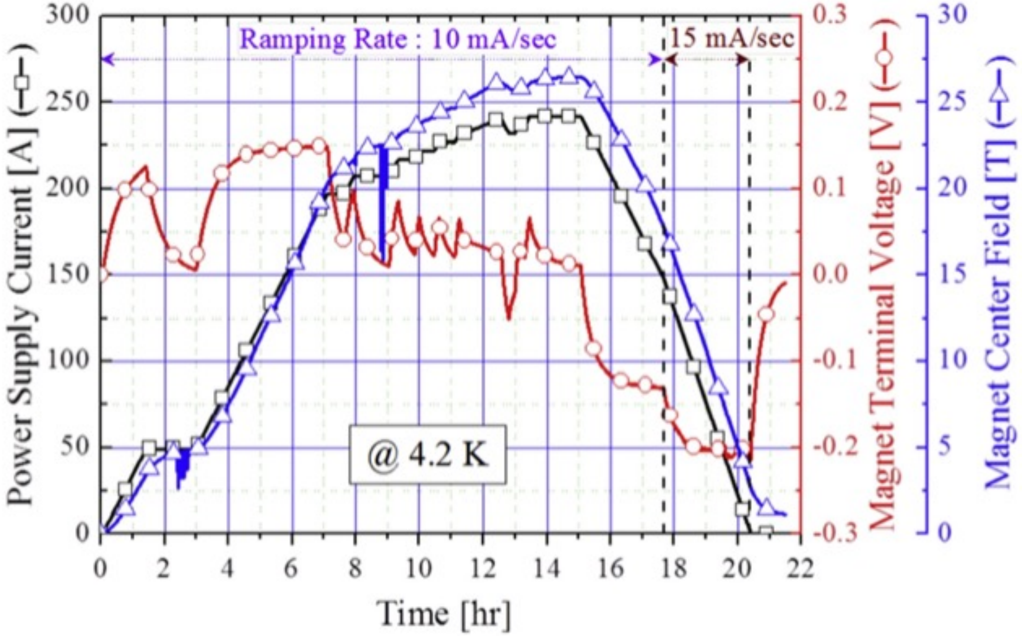
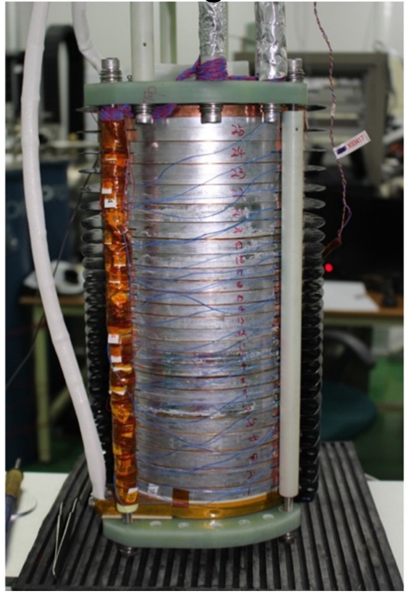
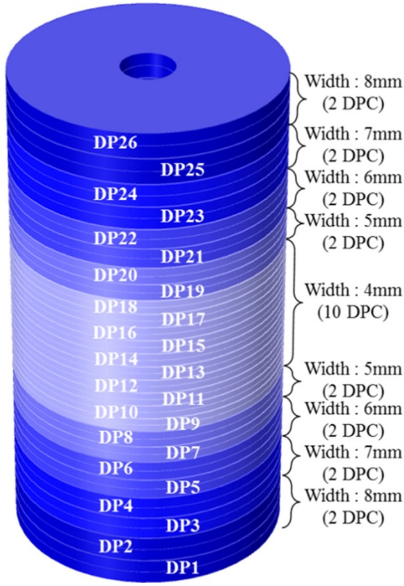


Figure 6. Test results in LHe at 4.2 K. Ramping was occasionally halted to check the magnet status. The axial field mapping was done at a power supply current of 207 A. The magnet reached 26.4 T at a power supply current of 242 A.





S. Yoon et al. Supercond. Sci. Technol. 29 (2016) 04LT04

HTS tape specifications

		Specification	Target
Minimum $J_{\text{non-Cu}}$ (4.2 K, 20 T)	(A/mm^2)	1500	3000
Minimum $J_{\text{non-Cu}}$ (20 K, 20 T)	(A/mm^2)	600	1250
$\sigma(I_C)$	(%)	10	5
Minimum copper RRR	(-)		20
Minimum Unit Length (UL)	(m)	200	500
Minimum bending radius	(mm)	15	10
Allowable $\sigma_{\text{longitudinal non-Cu}}$	(MPa)	800	1000
Allowable compressive $\sigma_{\text{transverse}}$	(MPa)		400
Allowable tensile $\sigma_{\text{transverse}}$	(MPa)		25
Allowable shear $\tau_{\text{transverse}}$	(MPa)		20
Range of allowable $\varepsilon_{\text{longitudinal}}$	(%)	-0.1…0.4	-0.1…+0.5
Internal specific resistance $\rho_{\text{transverse}}$	(nΩ/cm^2)		20

Width: 4 or 12 mm
Substrate (non-magnetic alloy): 40…60 μm
Copper stabilizer (total): 20…40 μm
Total tape thickness: 60…100 μm

Entries in red are for information to the manufacturers

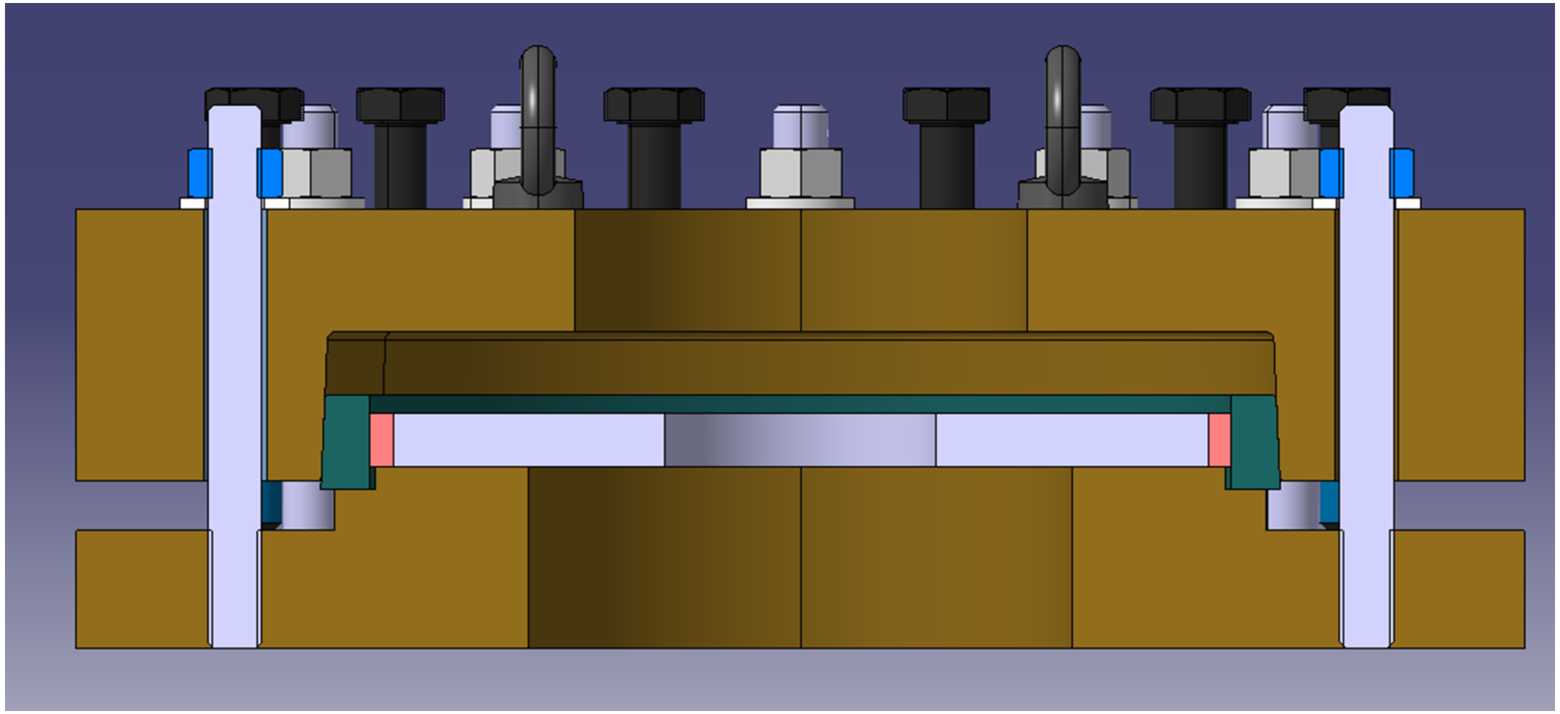
Some info on the experimental work

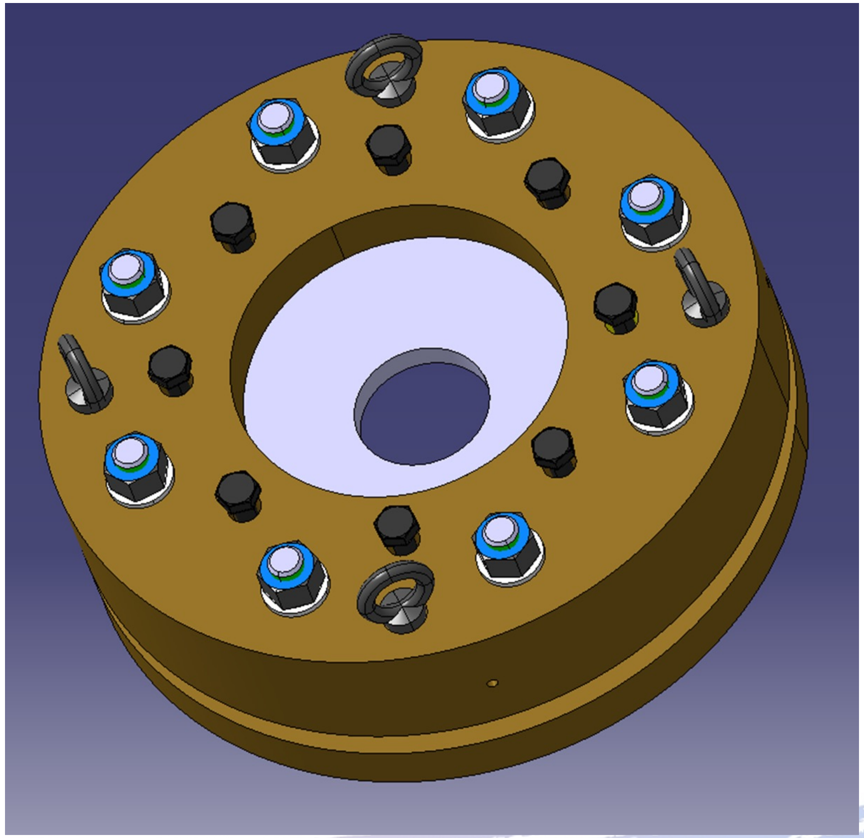
- The design work is complemented by a focused testing activity on short samples and coils, devoted to measuring directly performance and technology limits
- Electro-mechanical characterization relevant to UHF conditions, at University of Geneva (new experiment on single tape) and university of Twente
- Small pancakes manufactured and tested by CERN EP-ADO, possibly INFN-LASA and other beneficiaries. This activity profits from ongoing developments, and extends it

Courtesy of L. Bottura

Some info on the experimental work
Precompression studies

- Necessary to characterize mechanical properties of representative coil samples to validate this concept → a compressive jig with controlled compressive force is proposed to test pancake coil (customized design based on Shrink Disc concept) at CERN Mechanical Measurement Lab

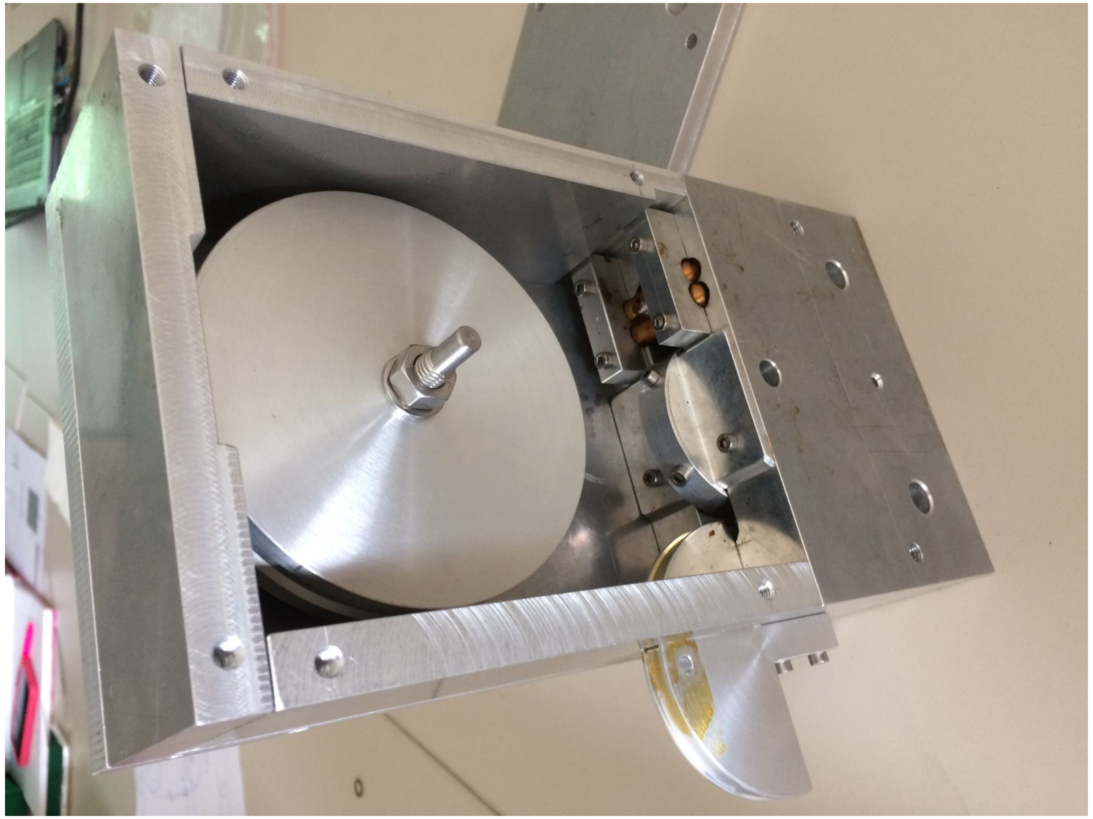




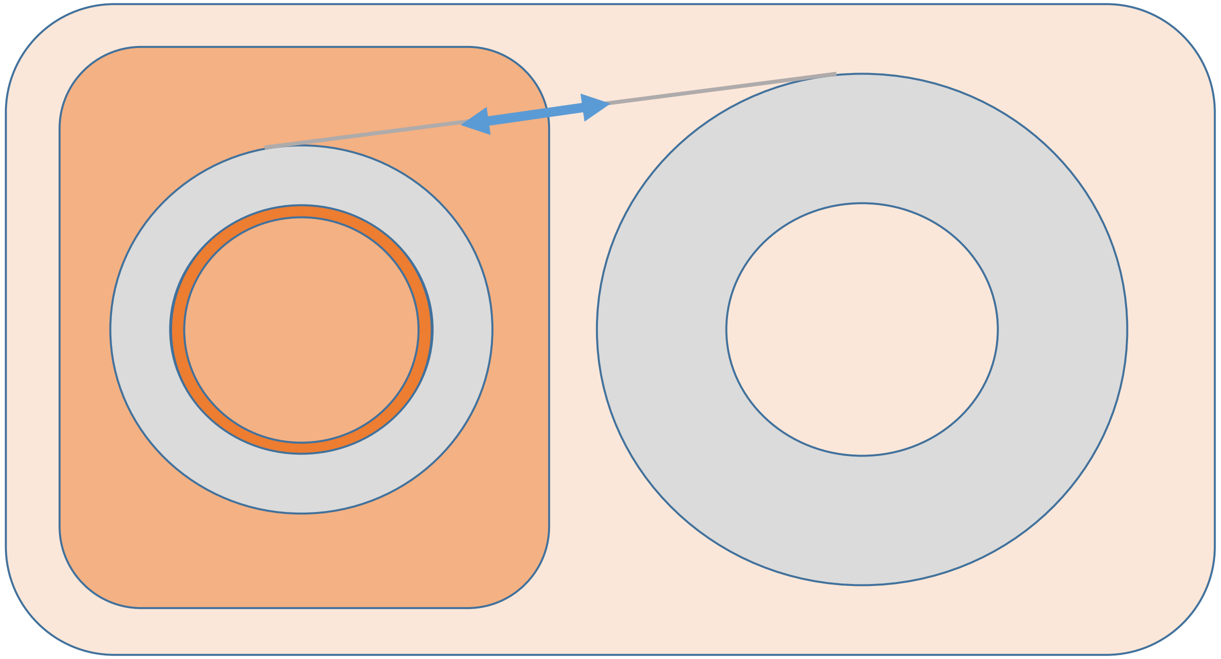
Courtesy of A. Bertarelli, F. Sanda A. Kolehmainen

Some info on the experimental work
Winding & Plating Studies

- A small winding machine, also allowing tin coating has been built at CERN to start winding and plating studies



A Pancake is wound on Hastelloy solder coated 1-2 mm ring at 190<T<200 degree at certain tension



Courtesy of A. Dudarev

Some info on the experimental work

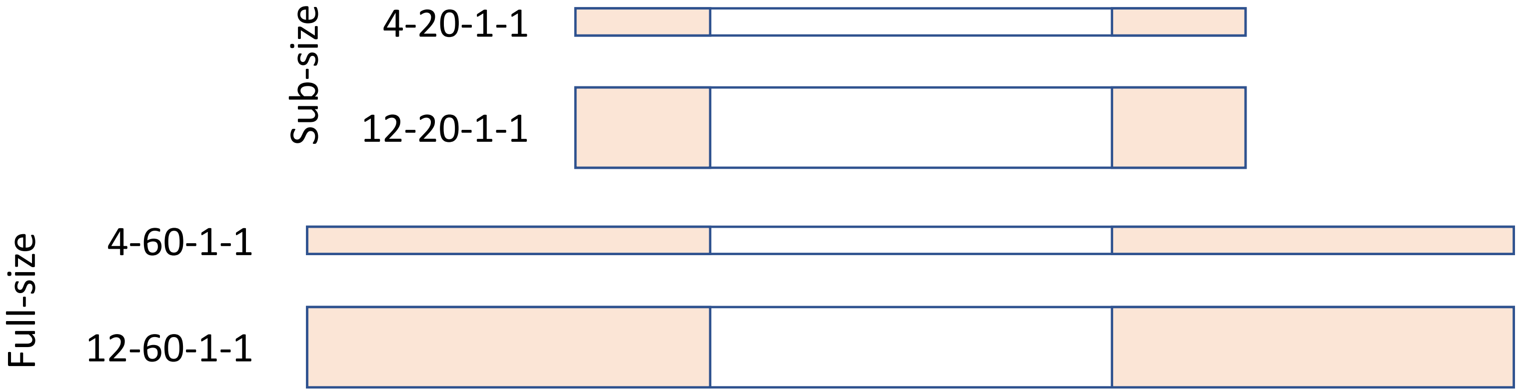
Why a small-size single pancake or a stack of pancakes ?

- It is the natural intermediate step between the tape critical current, and other tests, and the final solenoid configuration
- It is easy to wind and test
- It reproduces relevant conditions of field, force and energy density (can be tested in a background field)
- It is small and does not waste material
- Parametrical studies can be performed to test fabrication parameters and manufacturing technique (winding tension, insulation method…)
- With properly chosen geometry it can be used to test some of the technology of a final solenoid (joints, resistance control, reinforcements)

Courtesy of L. Bottura

Some info on the experimental work
Reference pancake configurations

- Geometrical Parameters
  - 60 mm inner diameter
  - 20 mm and 60 mm thickness
  - 4 mm and 12 mm tape width
  - Single and double pancakes winding
  - One- and two-in-hand winding
  - Pancakes can be stacked in mini-coils
- Identical/similar configurations used at CERN, INFN, PSI



Courtesy of L. Bottura

Some info on the experimental work

Test of pancakes as inserts

- Testing at LNCMI of a selected number of coils/stacks is foreseen as part of MuCol Task 7.2
- 20 T, 170 mm warm bore, 120 mm cold bore
- Could host the 20 mm thick stacks, total field reach approximately 40 T
- Two sessions per year are planned, each testing session is one week long
- Testing time in 2024 should be declared at the next call (November 2023)
- LNCMI is eager to collaborate, to advance their R&D, and prepare the upcoming INFRA-TECH-24-01 proposal (due Spring 2024)

Courtesy of L. Bottura

Risk and mitigation plan

Courtesy of L. Bottura

Risk	Mitigation action (program)	Tests (tape length)
Reaching field/sub-optimal performance	Use pancakes to test performance (force and thermal cycles) and compare to expected performance from characterized tapes (NOTE: need of complete Ic(B,T,angle) scaling)	10 sub-size (500) 5 full-size (1250)
Tape degradation during coil manufacturing	Test performance before/after winding at 77 K, partly covered by previous item. Dedicated tests to be performed for: soldering or potting, double pancakes and transitions, joints	10 sub-size (500)
Coil internal mechanics and mechanical properties	Instrumented stacks and dummy pancakes to verify stress components and distributions. Reinforcements and bonding of turns	20 stacks (200) 10 dummy (500) 10 sub-size loading (500)
Coil external mechanics and pre-load	Pre-loading structure development and tests	5 dummy (250) 5 sub-size loading (250) 5 full-size loading (1250)
Inter-turn resistance control and variants	Produce baseline windings (e.g. soldered, no insulation control) and variants introducing intrinsic and extrinsic resistance control	15 sub-size (750)
Joints resistance and stability	Produce test configuration for pancake joints and unit electrical/mechanical test. Integrate joints in pancakes and test resistance and stability (force and thermal cycles)	20 single joints (200) 10 sub-size (500) 2 full-size (500)
Quench detection	Introduce and test diagnostics in above tests. Select baseline (voltage ?) for comparison	Use above pancakes for dedicated tests
Quench protection	Test energy release and temperature increase in provoked and spontaneous quenches	Use above pancakes for dedicated tests
Coil dynamic forces	Test mini-coil stacks of pancakes	12 full-size (3000)