

SiPM for the ePIC-dRICH detector at the EIC

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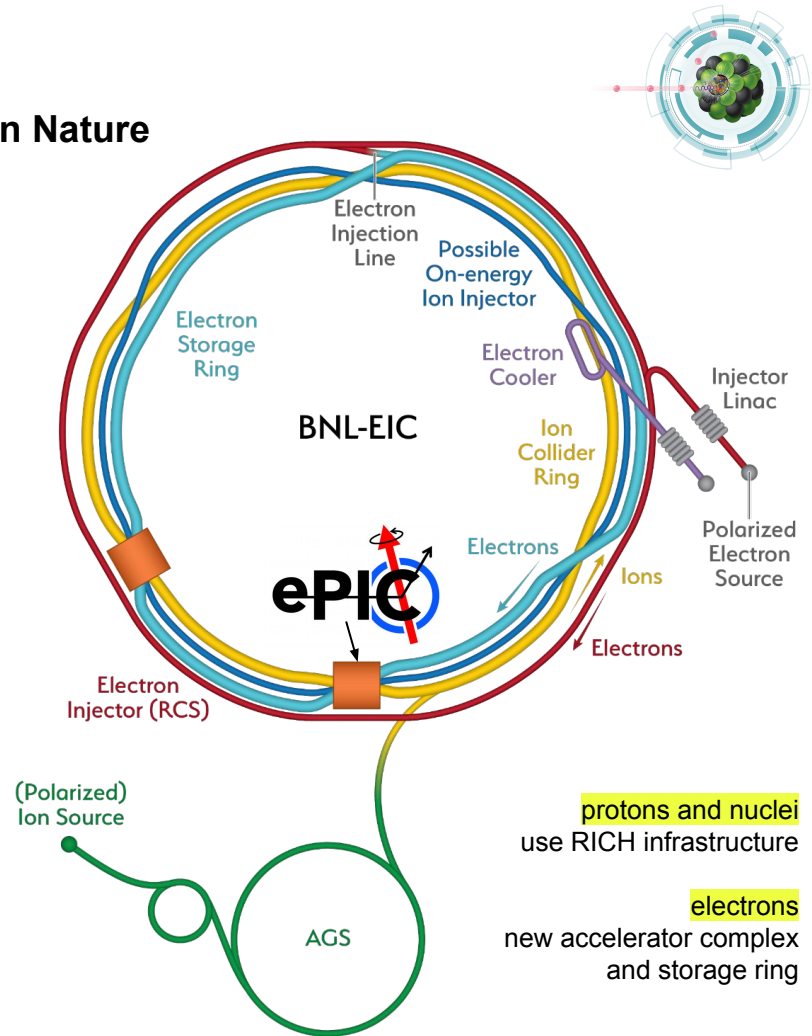
PHOSE 2023

Workshop on "Photodetectors and sensors
for particle identification and new physics searches"
22 November 2023, CERN

The Electron-Ion Collider

a machine that will unlock the secrets of the strongest force in Nature
is a future electron-proton and electron-ion collider at BNL (USA)
foreseen to start operation in early 2030's

- **the major US project in the field of nuclear physics**
 - one of the most important scientific facilities for the future of nuclear and subnuclear physics
- **the world's first collider for**
 - polarised electron-proton (and light ions)
 - electron-nucleus collisions
- **will allow to explore the secrets of QCD**
 - understand origin of mass & spin of the nucleons
 - extraordinary 3D images of the nuclear structure



The ePIC experiment

layout of the barrel detector



- **tracking**

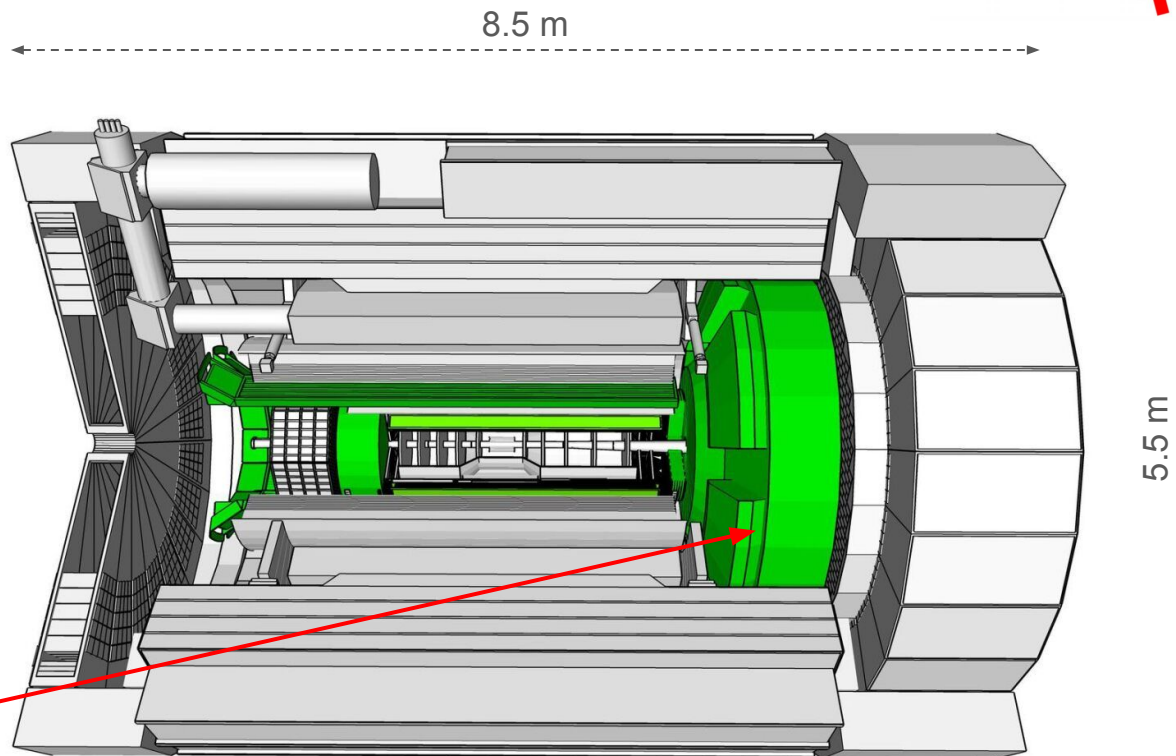
- new 1.7 T magnet
- Si-MAPS + MPGDs

- **calorimetry**

- e-side: PbWO_4 EMCal
- barrel: imaging EMCal
- h-side: finely segmented
- outer barrel HCal

- **particle ID**

- AC-LGAD TOF
- pfRICH
- hpDIRC
- **dRICH**



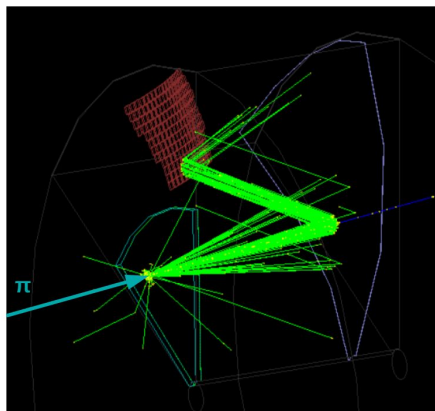
hadrons → ← electrons

The dual-radiator (dRICH) for forward PID at EIC

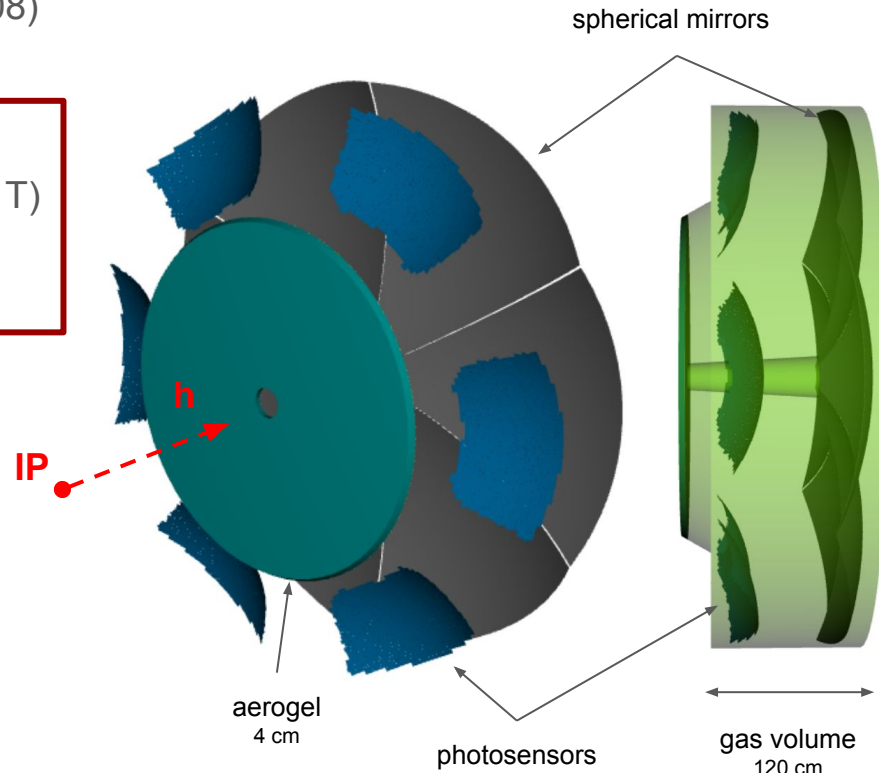
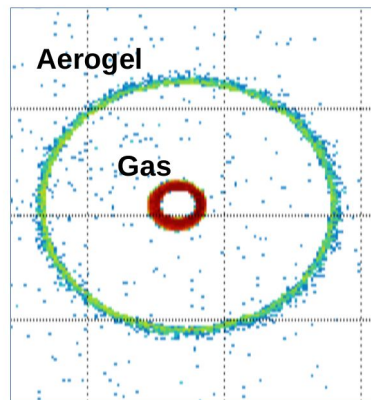
compact and cost-effective solution for broad momentum coverage at forward rapidity

$p = [3.0, 50] \text{ GeV}/c$
 $\eta = [1.5, 3.5]$
 e-ID up to $15 \text{ GeV}/c$

- **radiators:** aerogel ($n \sim 1.02$) and C_2F_6 ($n \sim 1.0008$)
- **mirrors:** large outward-reflecting, 6 open sectors
- **sensors:** $3 \times 3 \text{ mm}^2$ pixel, 0.5 m^2 / sector
 - single-photon detection inside high B field ($\sim 1 \text{ T}$)
 - outside of acceptance, reduced constraints
 - **SiPM** optical readout



example event (accumulated hits)

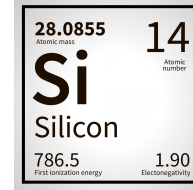


SiPM option and requirements for RICH optical readout



- **pros**

- cheap
- high photon efficiency **requirement** □
- excellent time resolution **requirement** □
- insensitive to magnetic field **requirement** □



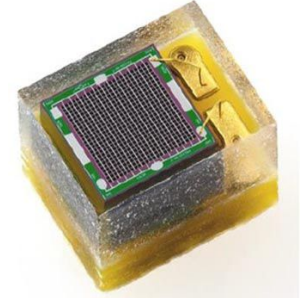
- **cons**

large dark count rates

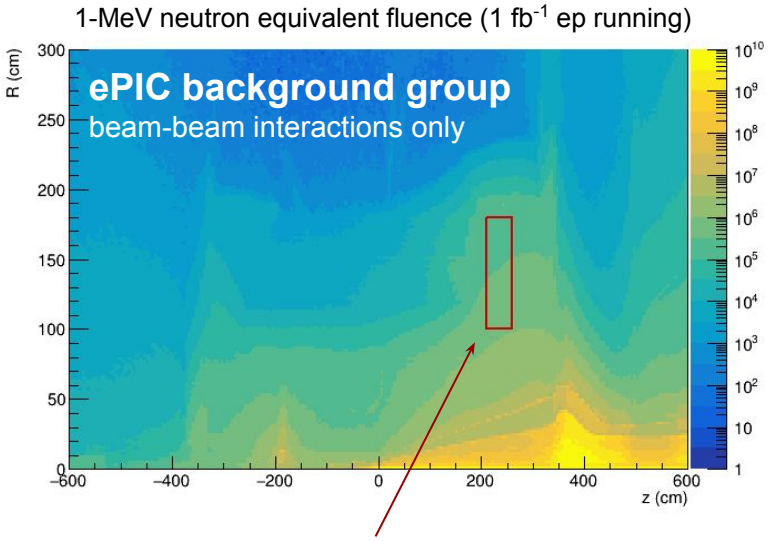
not radiation tolerant

technical solutions and mitigation strategies

- cooling
- timing
- annealing



Neutron fluxes at the dRICH photosensor surface



location of dRICH photosensors
 mean fluence: $3.9 \cdot 10^5 \text{ neq} / \text{cm}^2 / \text{fb}^{-1}$
 max fluence: $9.2 \cdot 10^5 \text{ neq} / \text{cm}^2 / \text{fb}^{-1}$

- radiation level is moderate

assume fluence: $\sim 10^7 \text{ neq} / \text{cm}^2 / \text{fb}^{-1}$
 conservatively assume max fluence and 10x safety factor

Most of the key Physics goals defined by the NAS require an integrated luminosity of 10 fb^{-1} per center of mass energy and polarization setting

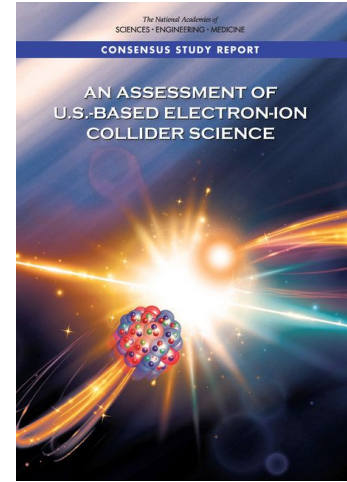
The nucleon imaging programme is more luminosity hungry and **requires 100 fb^{-1} per center of mass energy and polarization setting**

in 10-12 years the EIC will accumulate 1000 fb^{-1} integrated \mathcal{L} corresponding to an integrated fluence of $\sim 10^{10} \text{ n}_{\text{eq}} / \text{cm}^2$

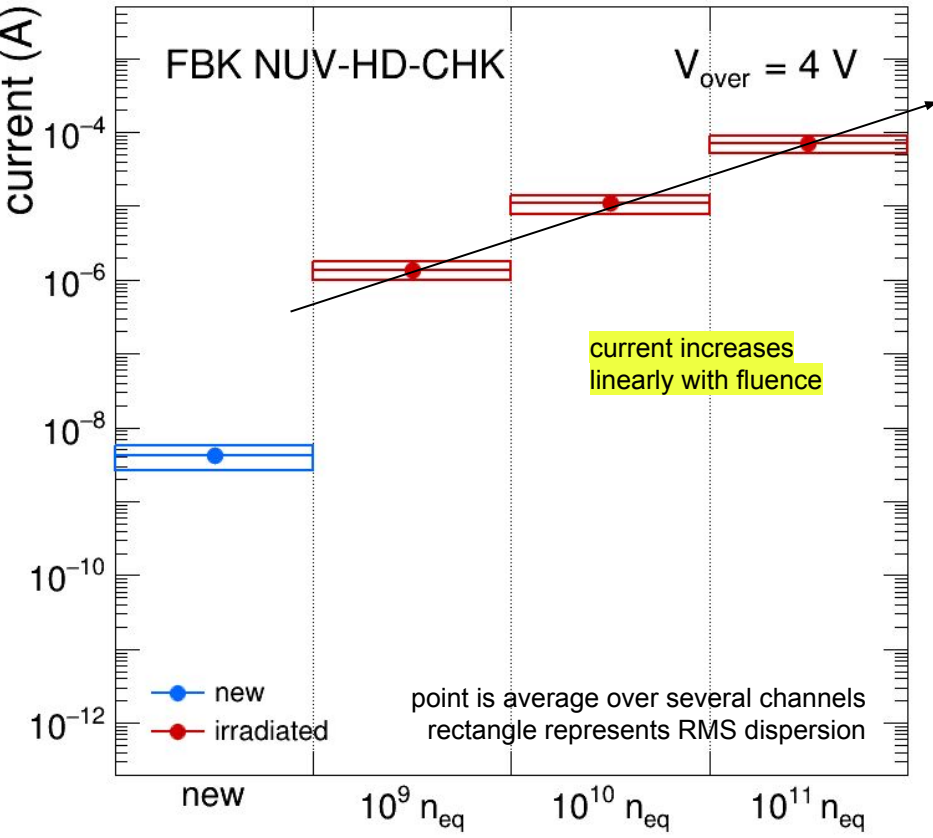
study the SiPM usability for single-photon Cherenkov imaging applications in moderate radiation environment

→ radiation damage studied in steps of radiation load

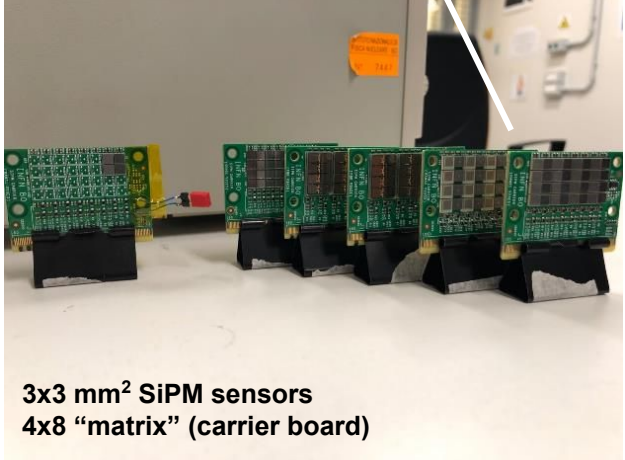
- | | |
|--|---|
| $10^9 \text{ 1-MeV } n_{\text{eq}} / \text{cm}^2$ | <i>most of the key physics topics</i> |
| $10^{10} \text{ 1-MeV } n_{\text{eq}} / \text{cm}^2$ | <i>should cover most demanding measurements</i> |
| $10^{11} \text{ 1-MeV } n_{\text{eq}} / \text{cm}^2$ | <i>might never be reached</i> |



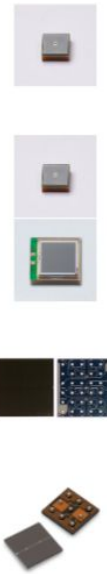
Studies of radiation damage on SiPM



all results are reported at $T = -30 C$



Commercial SiPM sensors and FBK prototypes



board	sensor	uCell (μm)	V _{bd} (V)	PDE (%)	DCR (kHz/mm ²)	window	notes
HAMA1	S13360 3050VS	50	53	40	55	silicone	legacy model Calvi et. al
	S13360 3025VS	25	53	25	44	silicone	legacy model smaller SPAD
HAMA2	S14160 3050HS	50	38	50		silicone	newer model lower V _{bd}
	S14160 3015PS	15	38	32	78	silicone	smaller SPADs radiation hardness
SENSL	MICROFJ 30035	35	24.5	38	50	glass	different producer and lower V _{bd}
	MICROFJ 30020	20	24.5	30	50	glass	the smaller SPAD version
BCOM	AFBR S4N33C013	30	27	43	111	glass	commercially available FBK-NUVHD

HAMAMATSU
PHOTON IS OUR BUSINESS



ON Semiconductor®



NUV-HD-CHK

3.36mm x 3.86mm
Active area
X x Y = 3.2 x 3.1 mm²

NUV-HD big cells

Technology similar to NUV-HD-Cryo
Optimized for single photon timing

- Cell pitch 40 μm
- High PDE > 55%
- Primary DCR @ +24°C ~ 50 kHz/mm²
- Correlated noise 35% @ 6 V

October 5, 2020
FBK - Confidential

NUV-HD-RH

3.95 mm
Active area
X x Y = 3.0 x 3.1 mm²
3.10 mm

NUV-HD-RH

Technology under development
optimized for radiation hardness in
HEP experiments

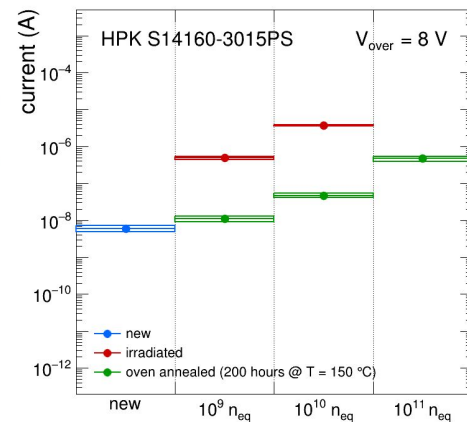
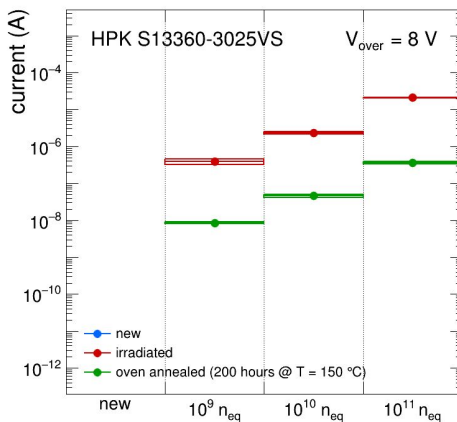
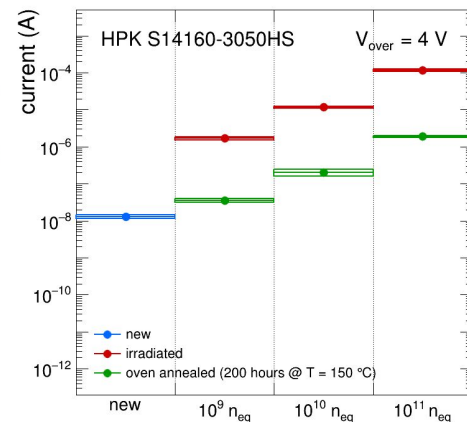
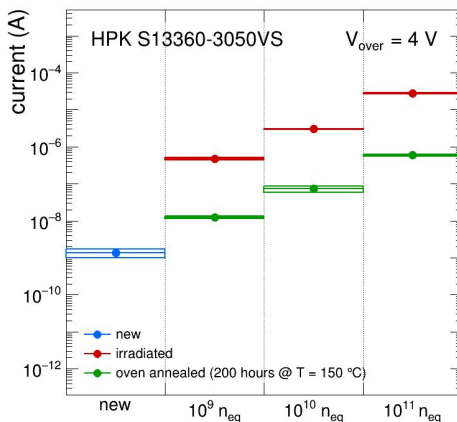
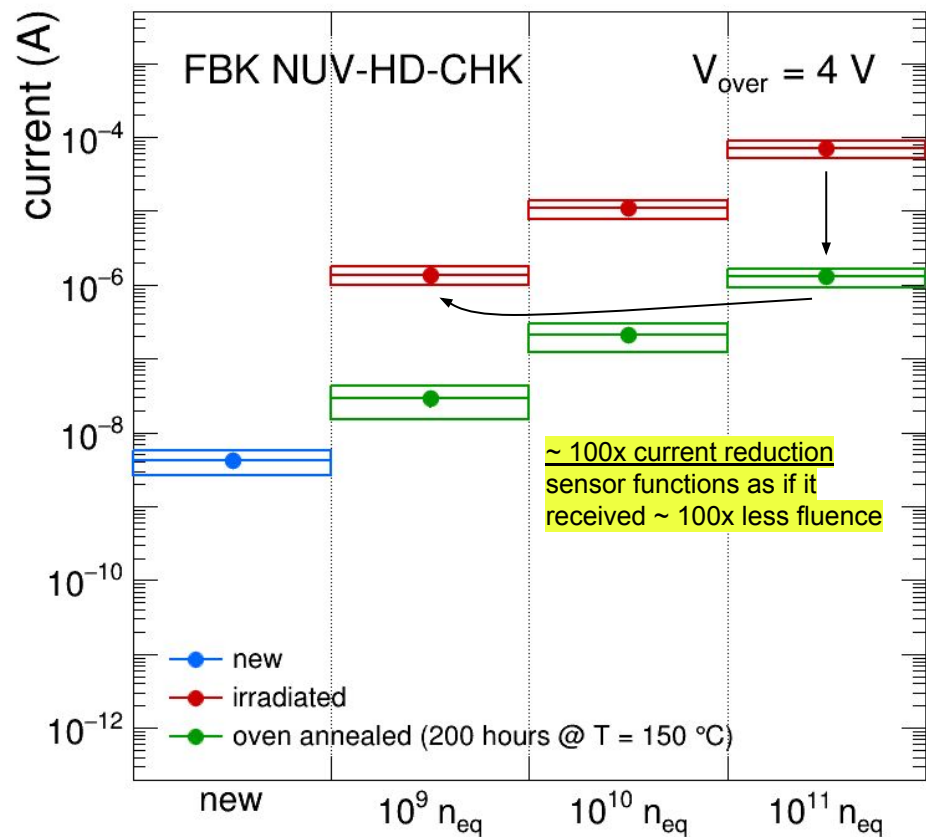
- Cell pitch 15 μm with high fill factor
- Fast recovery time – reduced cell occupancy
Tau recharge < 15 ns
- Primary DCR @ +24°C ~ 40 kHz/mm²
- Correlated noise 10% @ 6 V

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multiple producers: different technologies, SPAD dimensions, V_{bd}, electric field ...

High-temperature annealing recovery

oven annealing
~ 1 week at 150 C

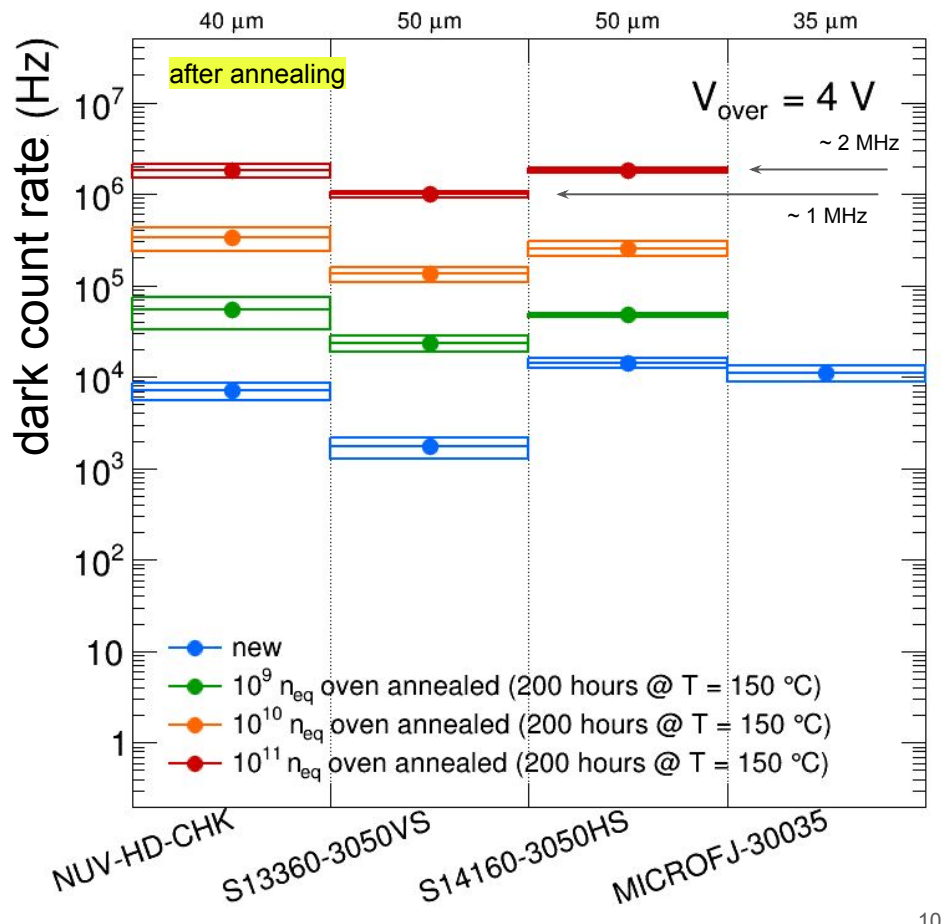
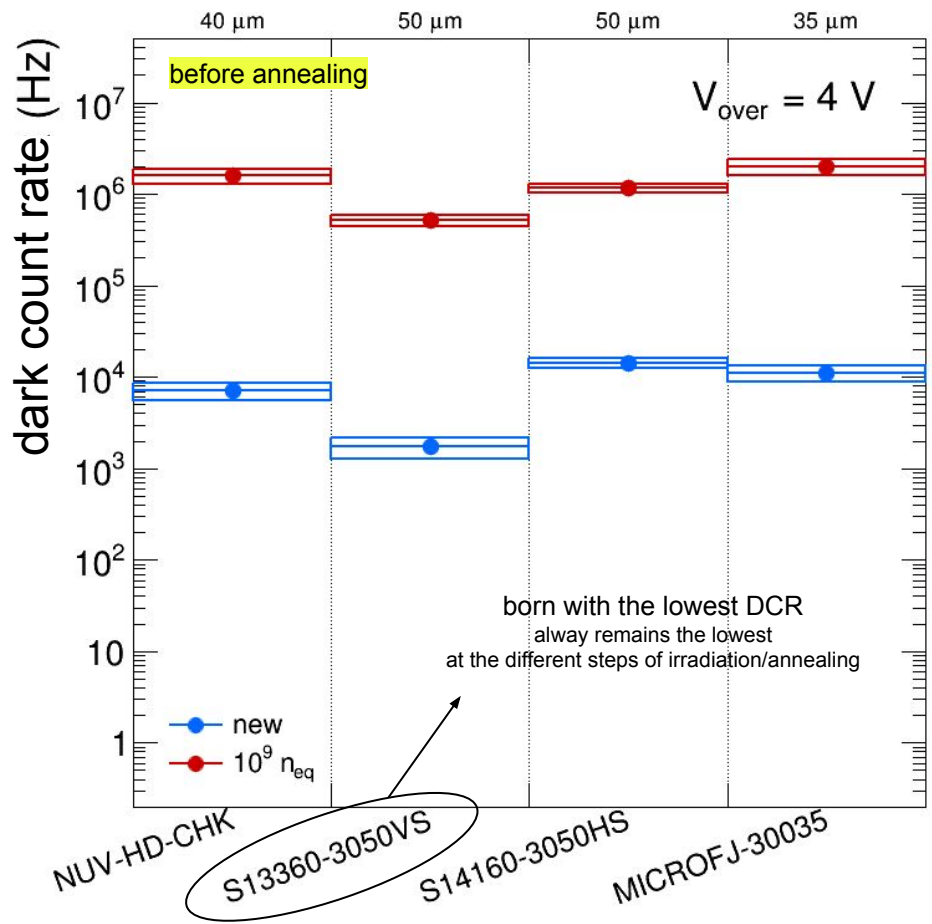


similar observation with various types of Hamamatsu sensors

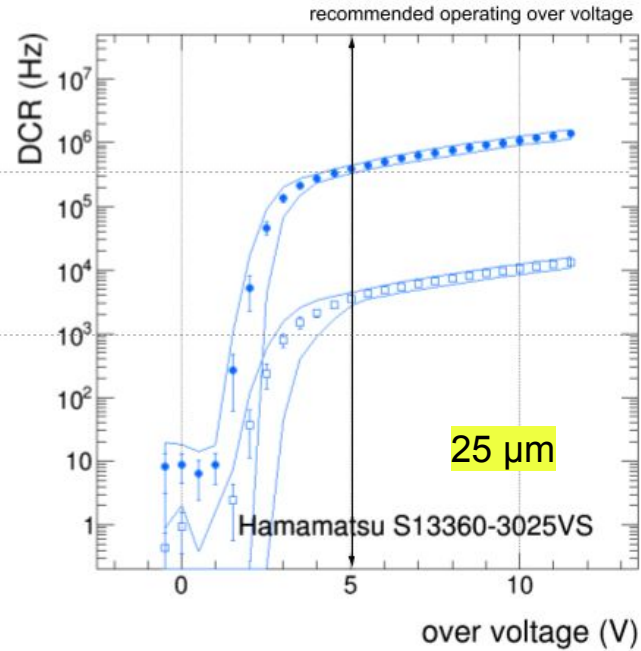
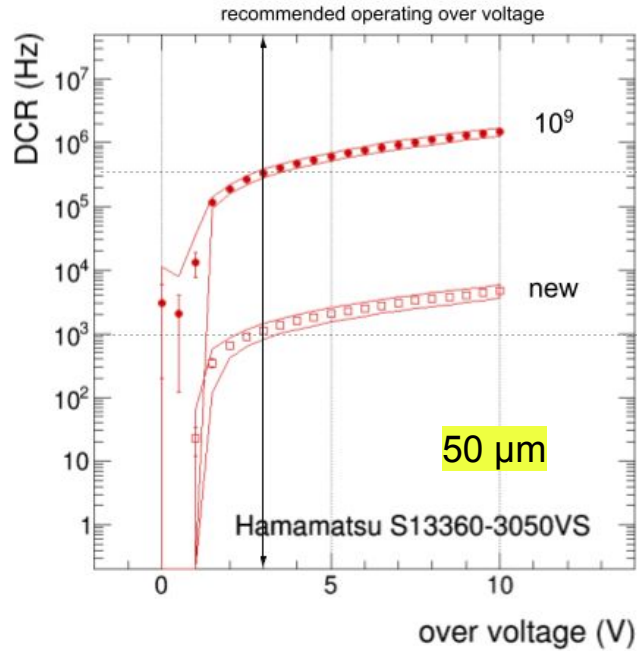
Comparison between different sensors

comparison at same Vover not totally fair

important to consider PDE (and SPTR) → SNR ~ PDE / DCR
 unlikely 2x larger DCR is matched by 2x larger PDE



Small vs. large SPAD sensors



sensors with **small SPADs have lower SNR** also after irradiation

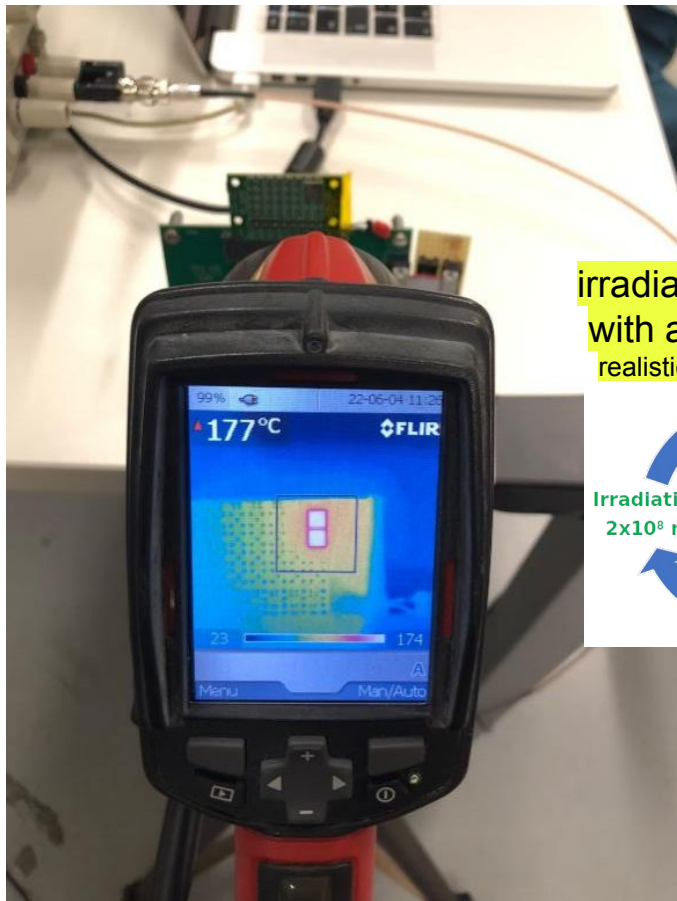
small SPAD sensors are not radiation harder for single-photon applications (RICH)

- **sensors operated at Hamamatsu recommended over-voltage**
 - [datasheet] 50 μm sensors have 40% PDE, 25 μm have 25%
 - [measured] 50 μm sensors have lower DCR than 25 μm when new
 - [measured] both sensors have similar DCR after irradiation

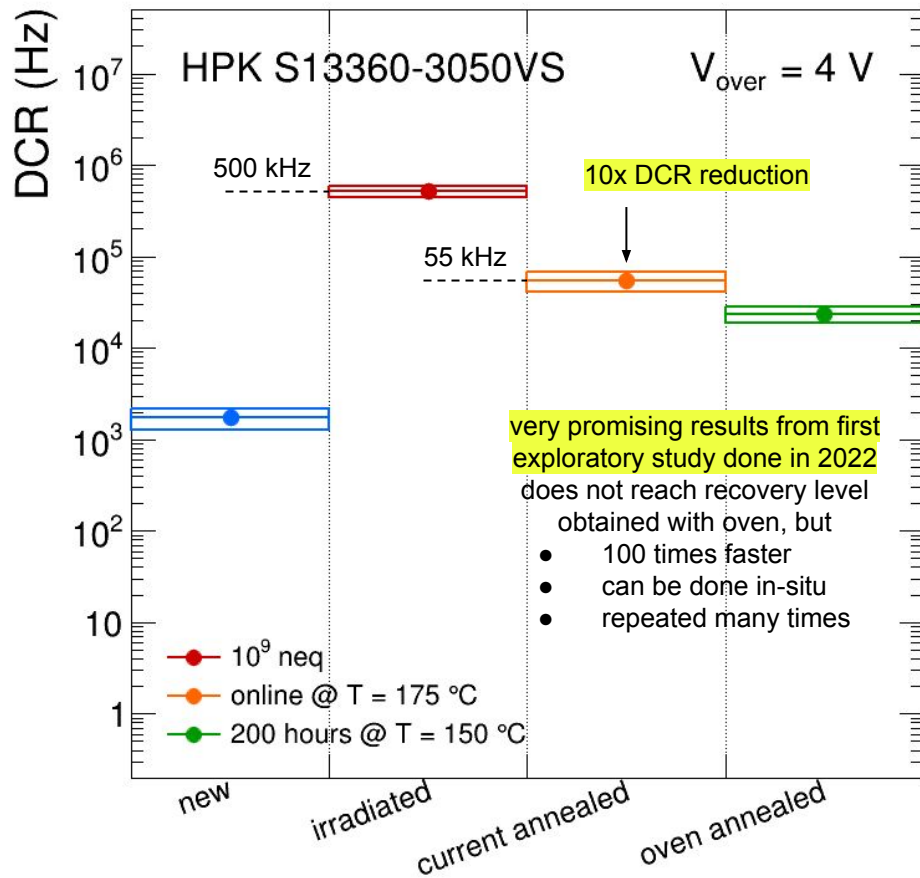
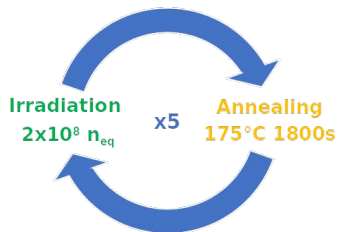
similar results and conclusions obtained with SENSL sensors

“Online” self-induced annealing

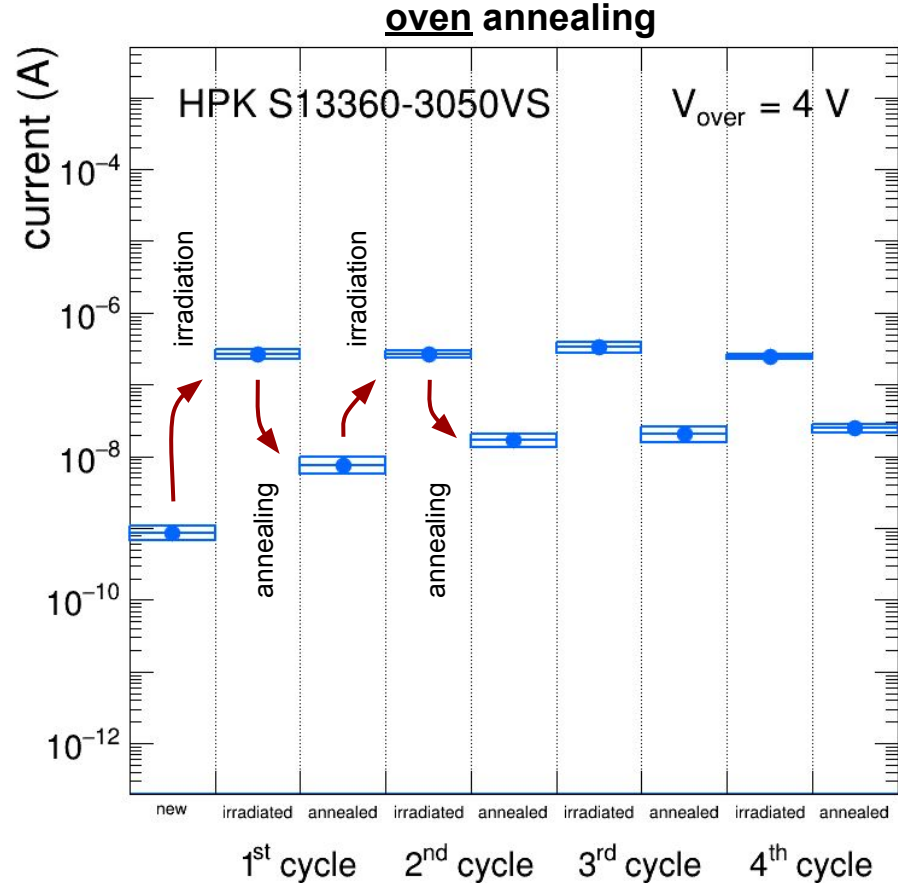
studies for “in-situ” SiPM recovery
 multiple cycles: 30 minutes at 175 C
 ~ 1 W power/sensor delivered with forward bias voltage



irradiation interleaved
 with annealing cycle
 realistic experimental case



Repeated irradiation-annealing cycles



test reproducibility of repeated irradiation-annealing cycles

simulate a realistic experimental situation

- consistent irradiation damage
 - DCR increases by $\sim 500 \text{ kHz}$ (@ $V_{\text{over}} = 4$)
 - after each shot of $10^9 n_{\text{eq}}$
- consistent residual damage
 - $\sim 15 \text{ kHz}$ (@ $V_{\text{over}} = 4$) of residual DCR
 - builds up after each irradiation-annealing

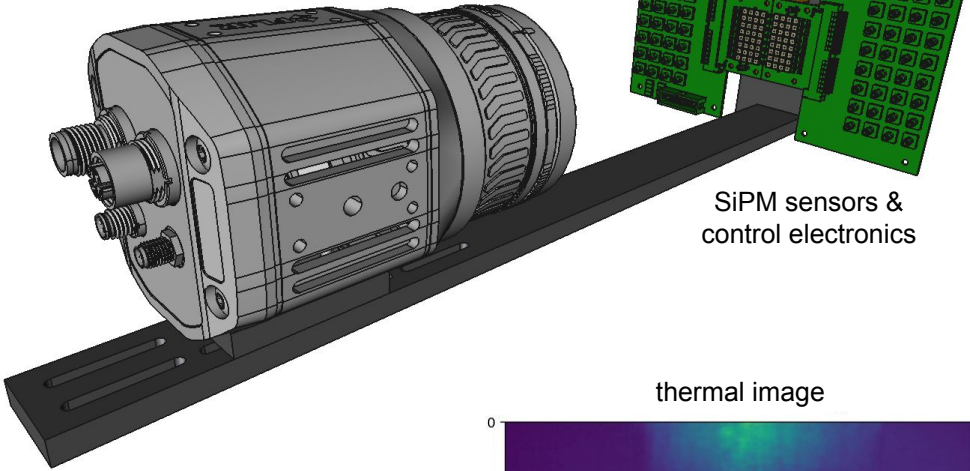
annealing cures same fraction of newly-produced damage

$\sim 97\%$ for HPK S13360-3050 sensors

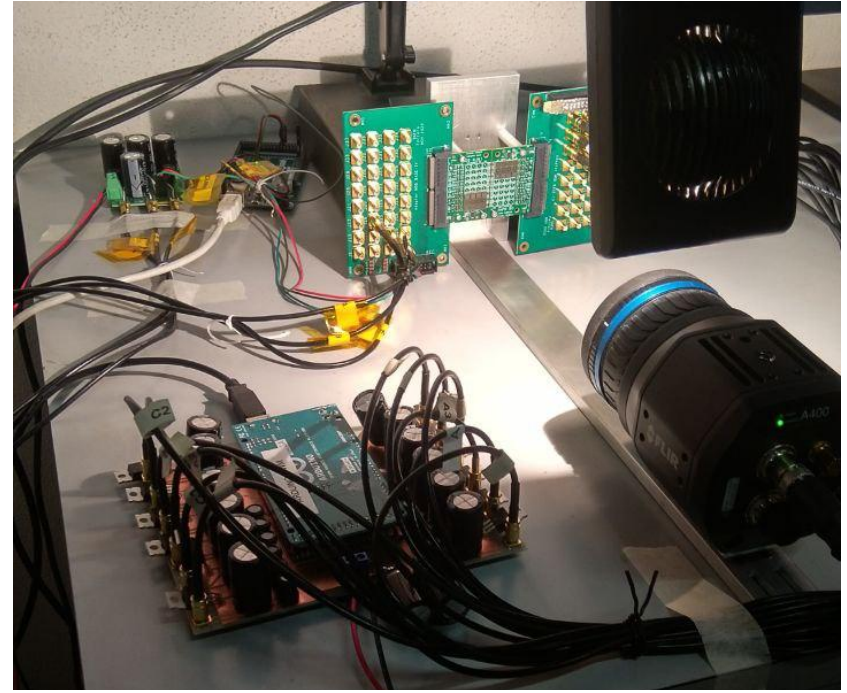
Automated multiple SiPM online self-annealing

system for online self-annealing with temperature monitor and control of each individual SiPM

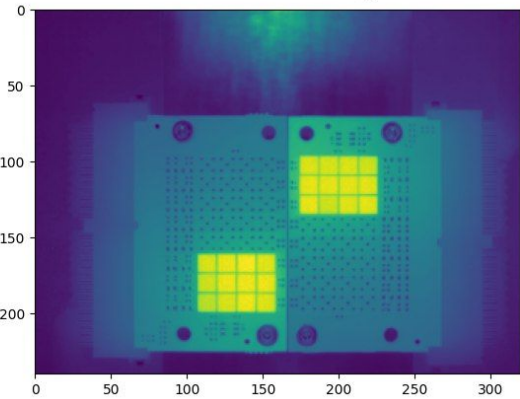
thermal camera



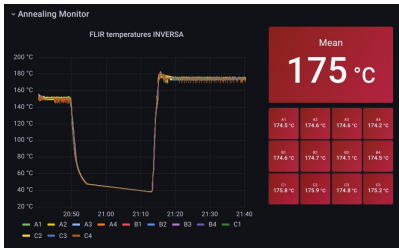
SiPM sensors & control electronics



thermal image

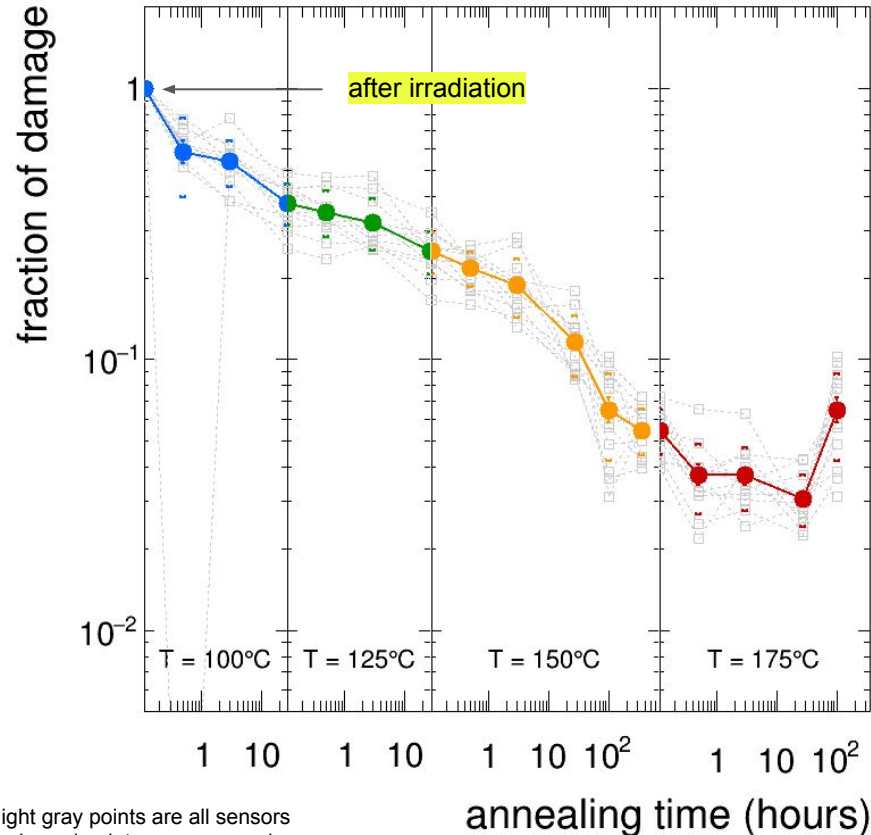


monitor and logging system



Detailed studies of SiPM online self-annealing

online self-annealing with reverse bias



light gray points are all sensors
 coloured points are averaged over sensors
 coloured brackets is the RMS

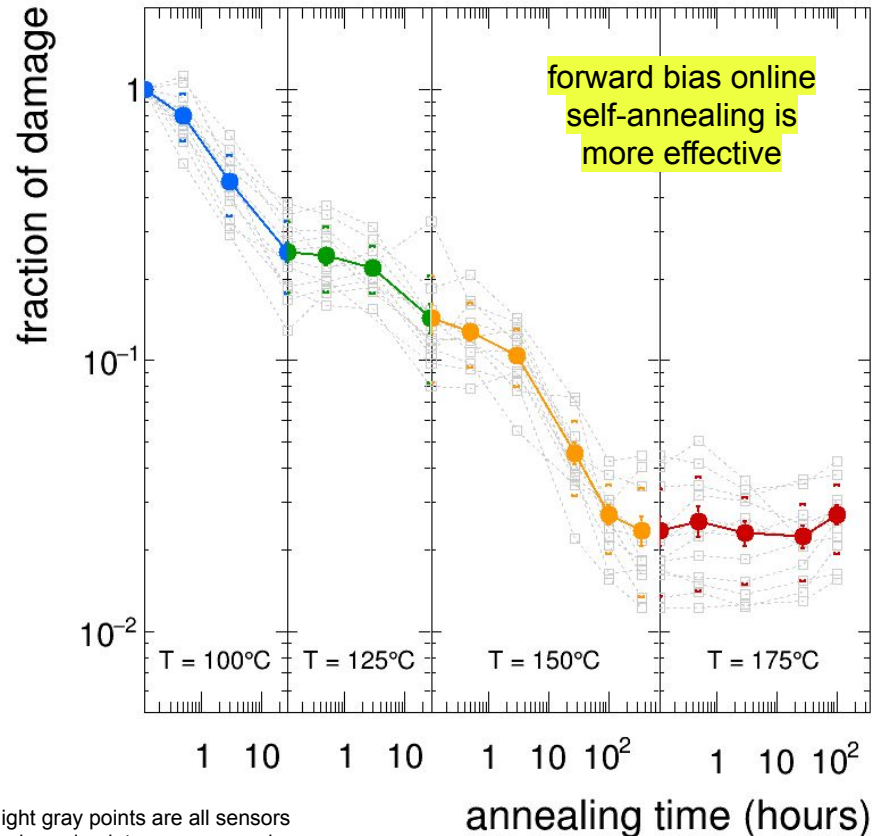
test on a large number of proton irradiated sensors how much damage is cured as a function of temperature and time

in this study, the same sensors have undergone self-annealing in increasing temperature steps and increasing integrated time steps

- started with T = 100 C annealing
 - performed 4 steps up to 30 hours integrated
- followed by T = 125, 150 and 175 C

Detailed studies of SiPM online self-annealing

online self-annealing with forward bias



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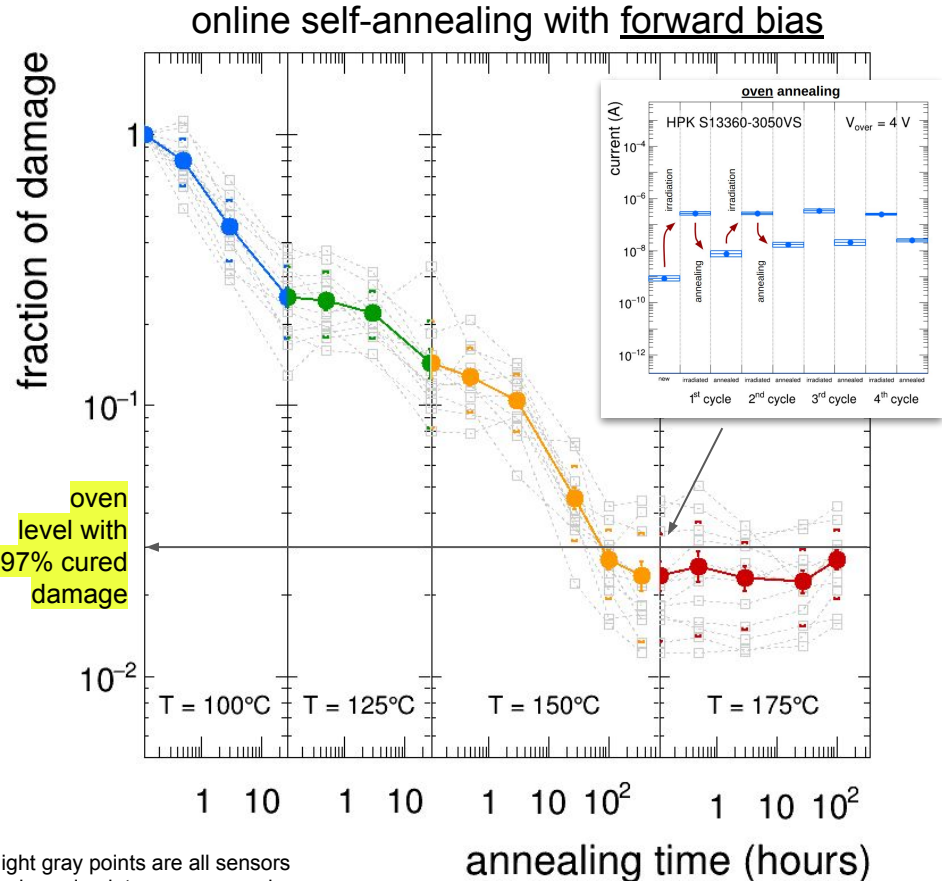
- started with T = 100 C annealing
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fraction of residual damage seems to saturate at 2-3%

after ~ 300 hours at T = 150 C

continuing at higher T = 175 C seems not to cure more than that

Detailed studies of SiPM online self-annealing



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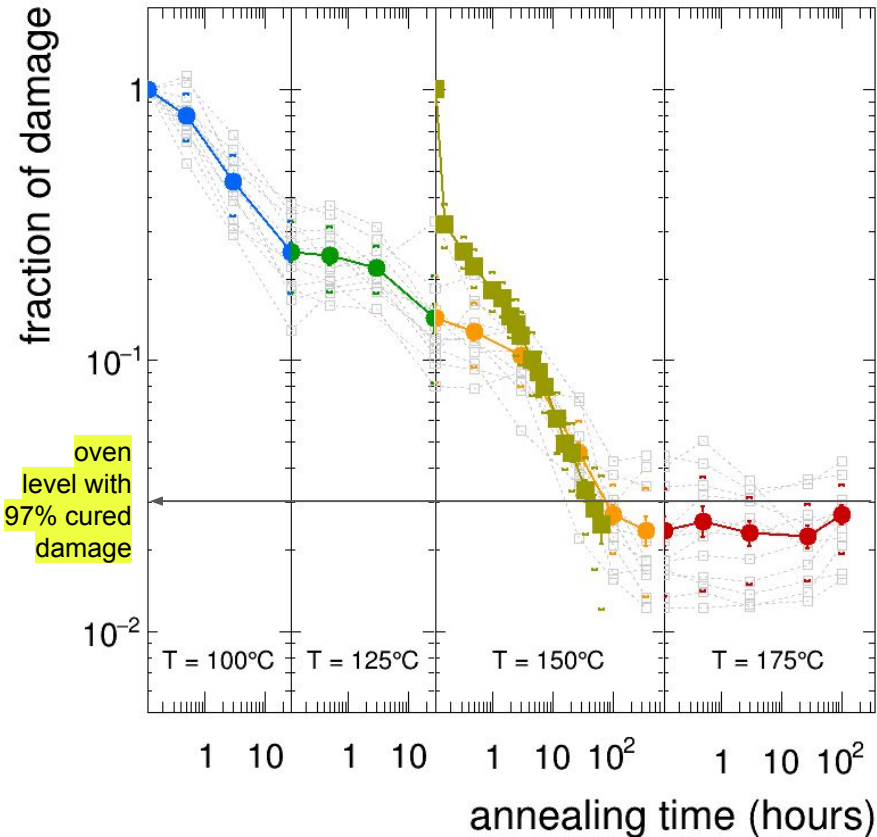
after ~ 300 hours at $T = 150 \text{ C}$

continuing at higher $T = 175 \text{ C}$ seems not to cure more than that

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coloured points are averaged over sensors
coloured brackets is the RMS

Automated multiple SiPM online self-annealing

online self-annealing with forward bias



tested on a number of neutron irradiated sensors the details of annealing curve at fixed temperature

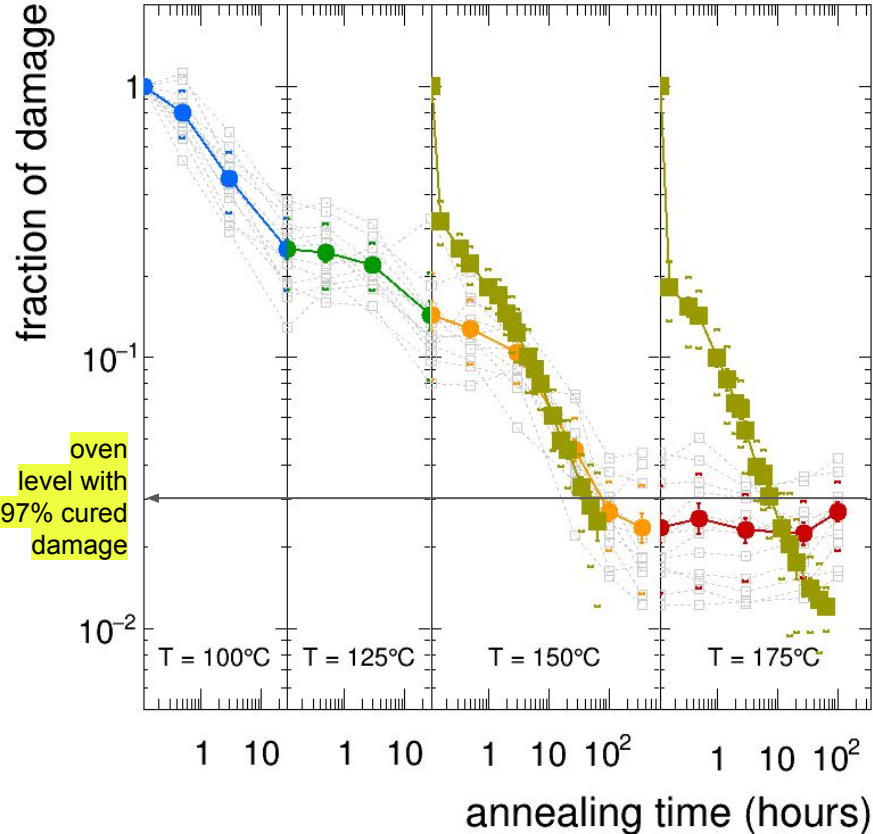
annealing at same temperature with increased number of steps to highlight the details of the damage decreasing trend

● **at T = 150 C**

- sudden decrease of damage in short time
- followed by a slower rate decrease
- eventually meeting the orange curve
- and decreasing at ~ same rate

Automated multiple SiPM online self-annealing

online self-annealing with forward bias



tested on a number of neutron irradiated sensors the details of annealing curve at fixed temperature

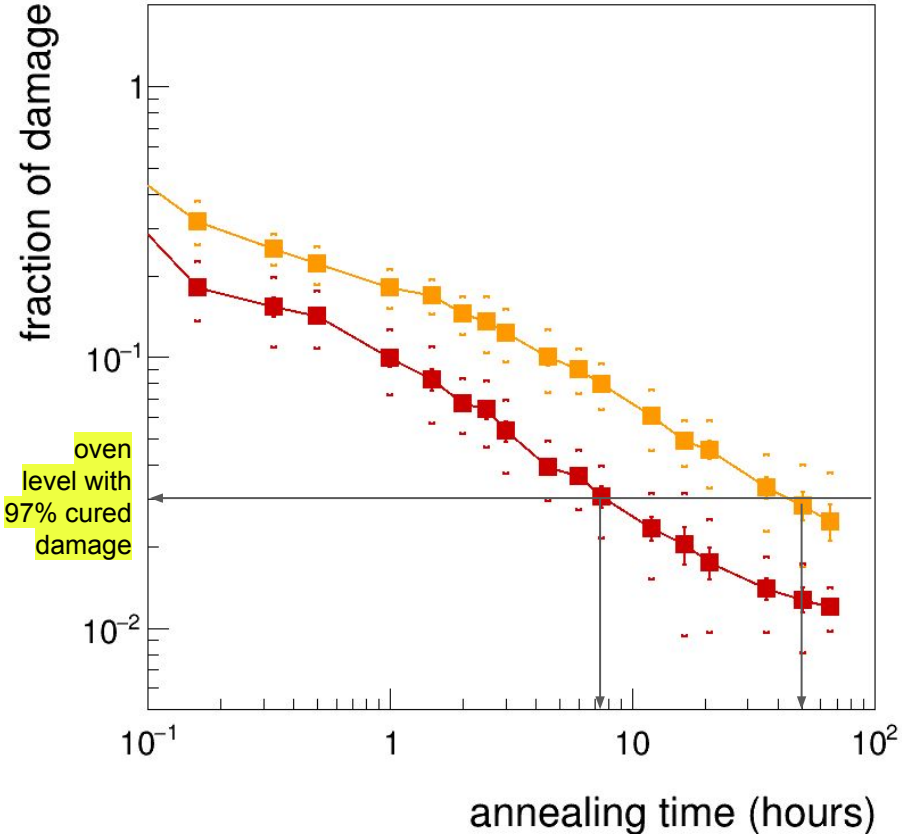
annealing at same temperature with increased number of steps to highlight the details of the damage decreasing trend

● **at T = 175 C**

- faster sudden decrease in short time
- followed by a faster rate decrease
- exceeding the oven performance
- still decreasing, might reach plateau soon
- measurements are in progress

Automated multiple SiPM online self-annealing

online self-annealing with forward bias



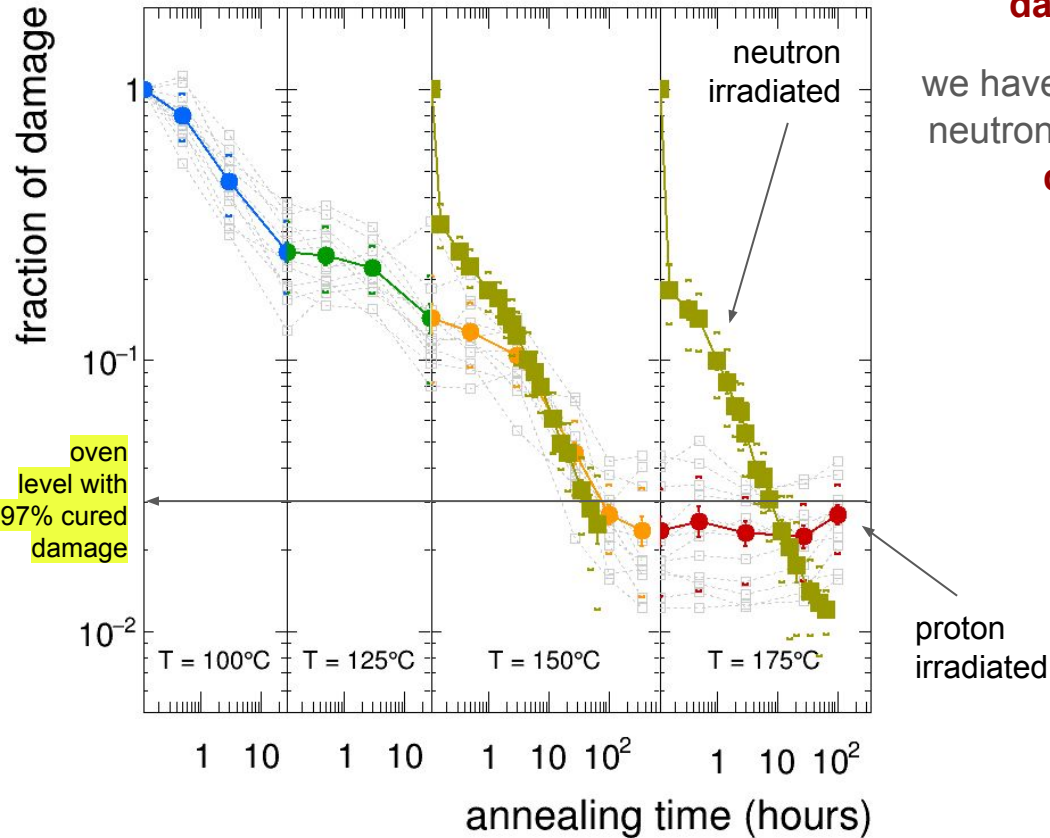
comparison between two annealing temperatures

both reach and exceed the oven limit of ~ 2-3% residual damage

- at $T = 175\text{ C}$
 - there seems to be a faster “sudden” cure
 - followed by a similar rate of reduction with time
- oven-level annealing reached faster at $T = 175\text{ C}$
 - < 10 hours integrated
- oven-level annealing reached at $T = 150\text{ C}$
 - < 100 hours integrated

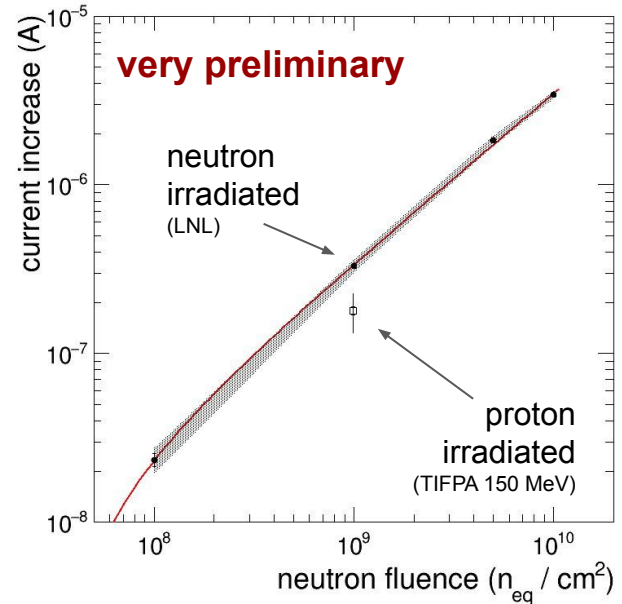
Very preliminary neutron damage caveat

online self-annealing with forward bias



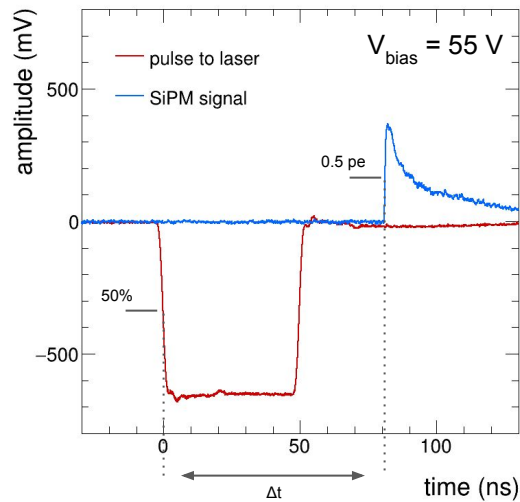
looking at these results there is an indication that **neutron damage is cured more than proton damage**

we have very preliminary results on comparison between neutron and proton damage which indicate that **neutron damage is larger after same n_{eq} fluence** using NIEL scaling for normalisation

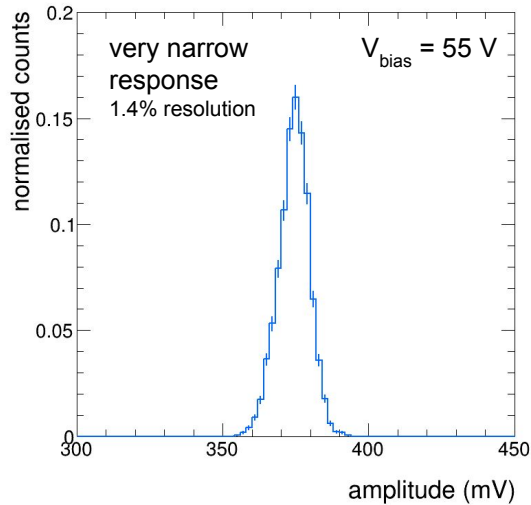


Laser timing measurements with oscilloscope

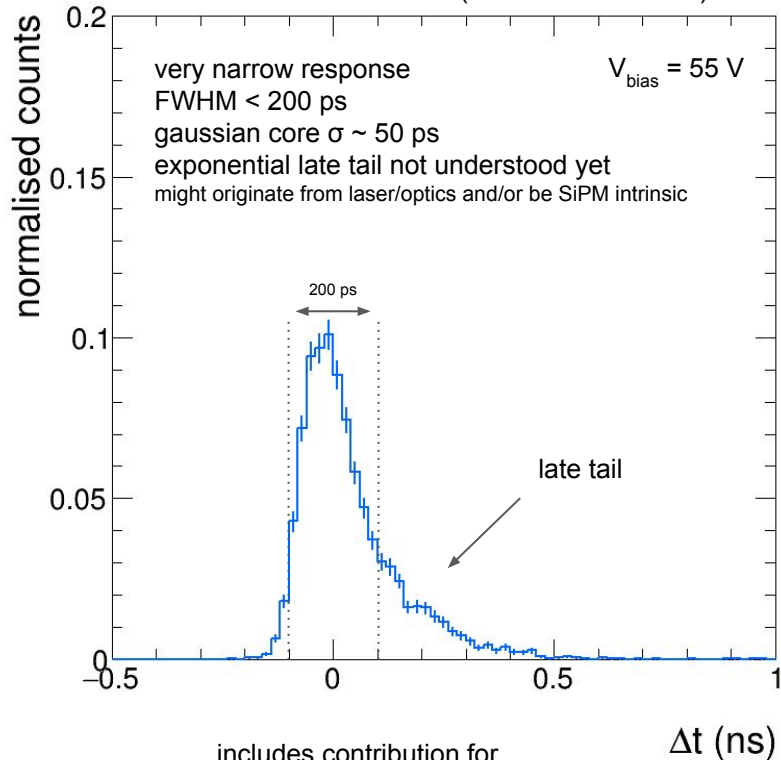
acquired oscilloscope traces



SiPM signal amplitudes (1pe)



laser-SiPM correlations (time-walk corrected)



measurements performed at $T = -30 \text{ C}$ with

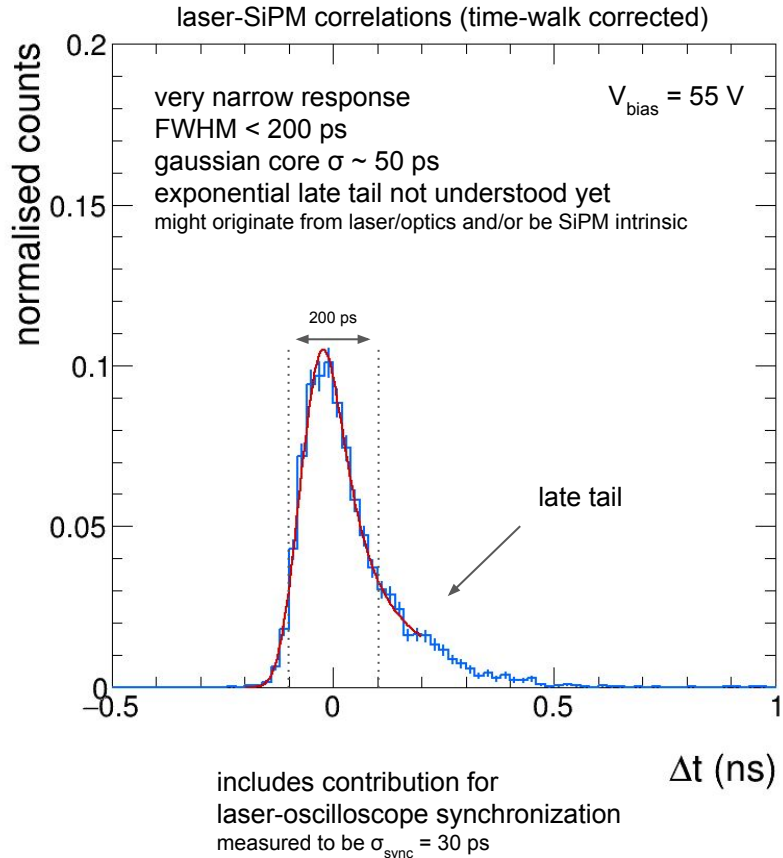
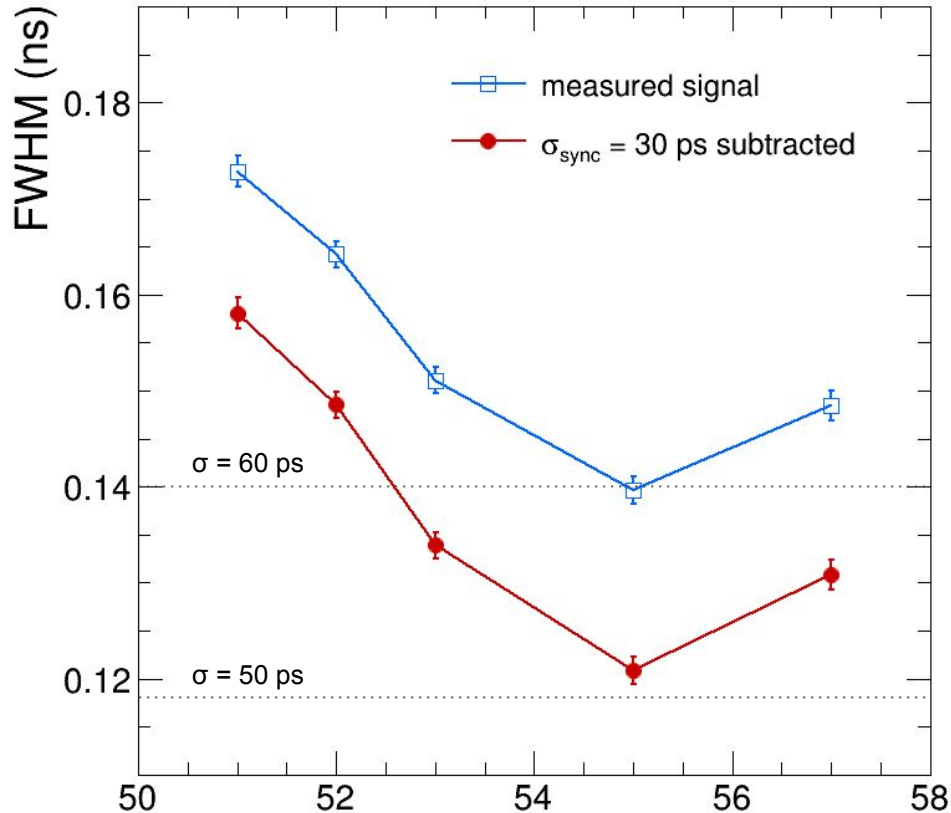
- Lecroy Waverunner 40186 oscilloscope
 - Cividec Broadband amplifier (40 db)
- timing defined with fixed thresholds
- laser pulse at 50% of signal
 - SiPM signal at 0.5 pe (average amplitude)

time-amplitude correlation (walk) corrected



includes contribution for
laser-oscilloscope synchronization
measured to be $\sigma_{\text{sync}} = 30 \text{ ps}$

Laser timing measurements with oscilloscope

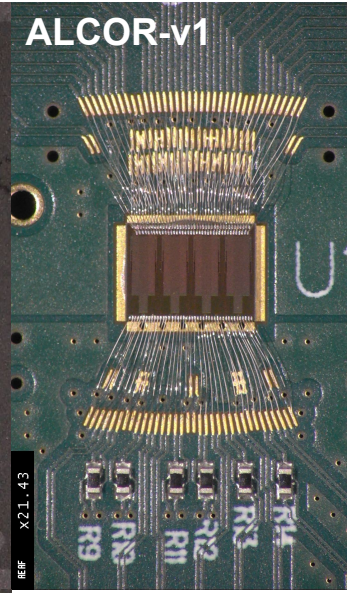
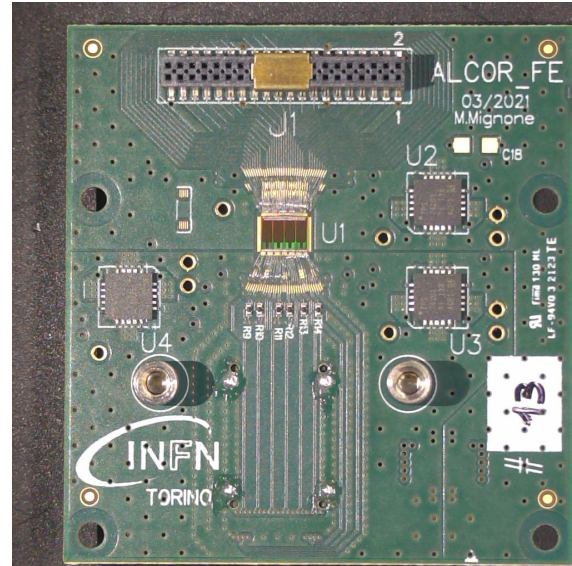


approaching $\sigma_t = 50$ ps time resolution
 will soon measure effect of radiation damage on σ_t

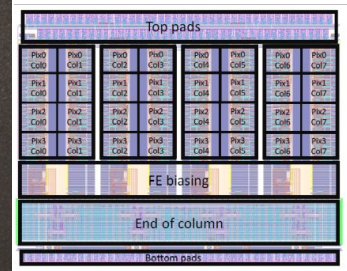
bias voltage (V)

front-end electronics

ALCOR ASIC: integrated front-end and TDC



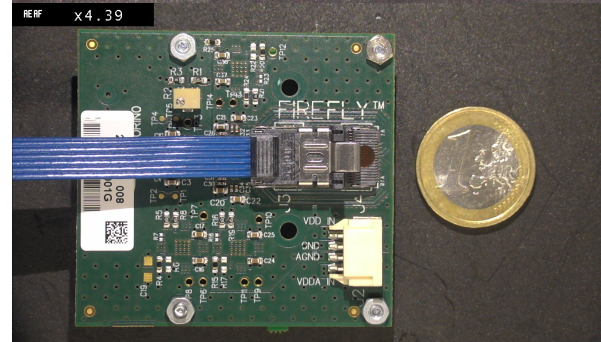
REF X2.1.43



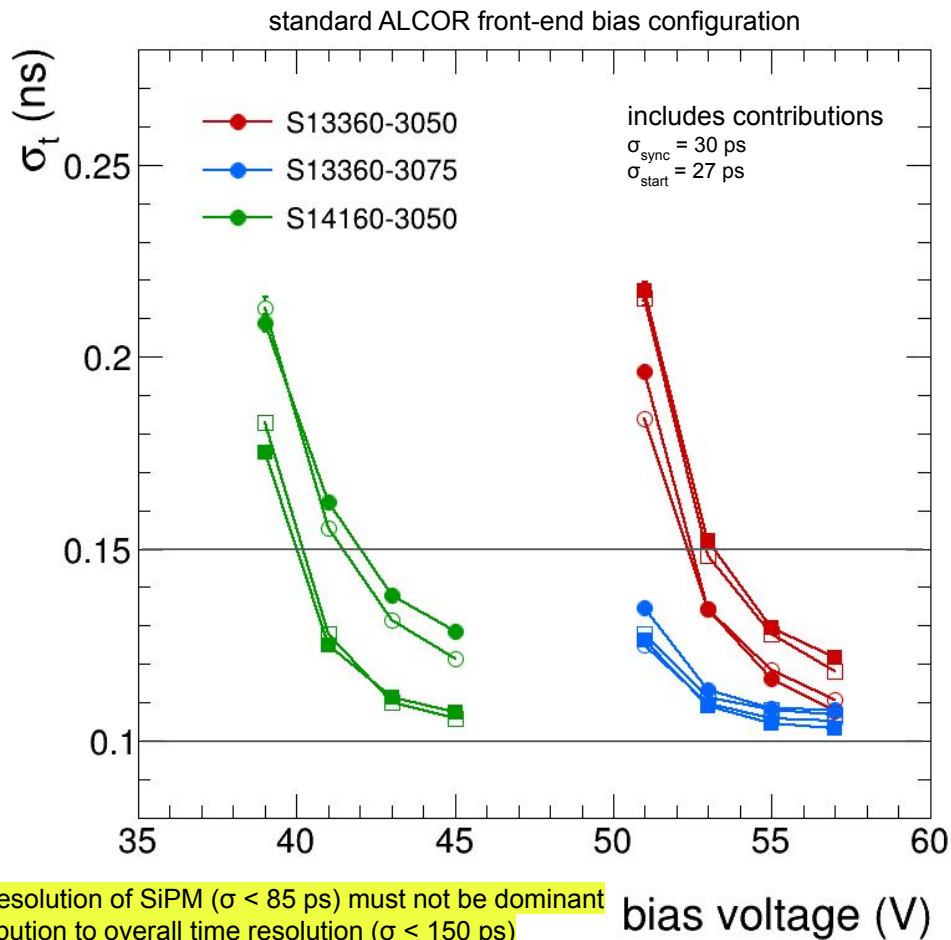
developed by INFN-TO

64-pixel matrix mixed-signal ASIC
 current versions (v1,v2) have 32 channels, wirebonded
 final version will have 64 channels, BGA package, 394.08 MHz clock

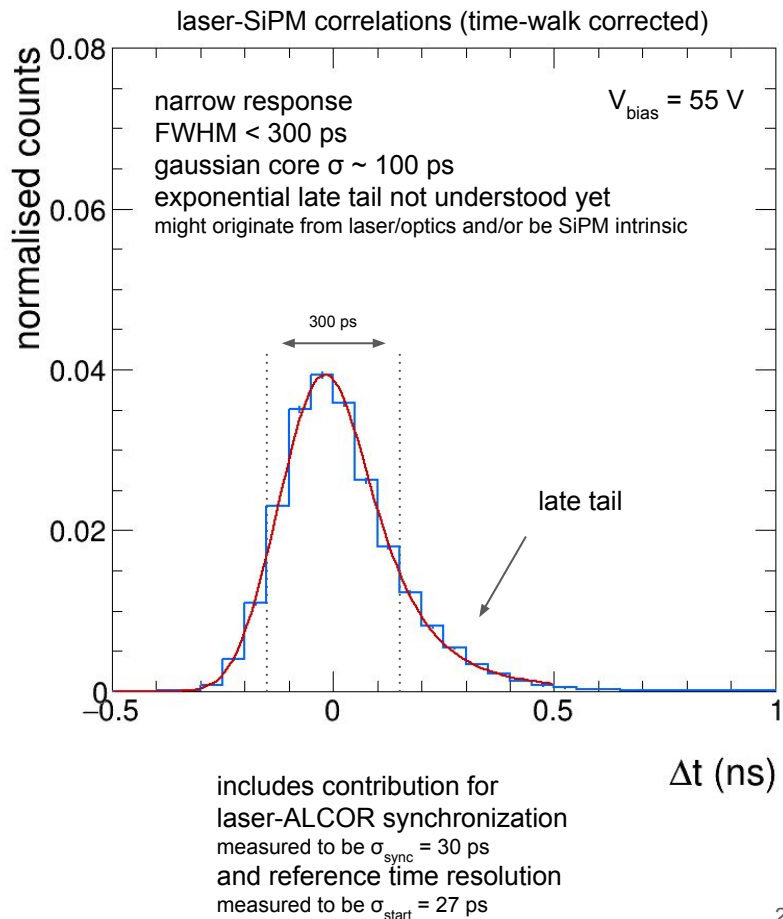
- **the chip performs**
 - signal amplification
 - conditioning and event digitisation
- **each pixel features**
 - 2 leading-edge discriminators
 - 4 TDCs based on analogue interpolation
 - 20 or 40 ps LSB (@ 394 MHz)
 - digital shutter to enable TDC digitisation
 - suppress out-of-gate DCR hits
 - 1-2 ns timing window
 - programmable delay, sub ns accuracy
- **single-photon time-tagging mode**
 - continuous readout
 - also with Time-Over-Threshold
- **fully digital output**
 - 8 LVDS TX data links



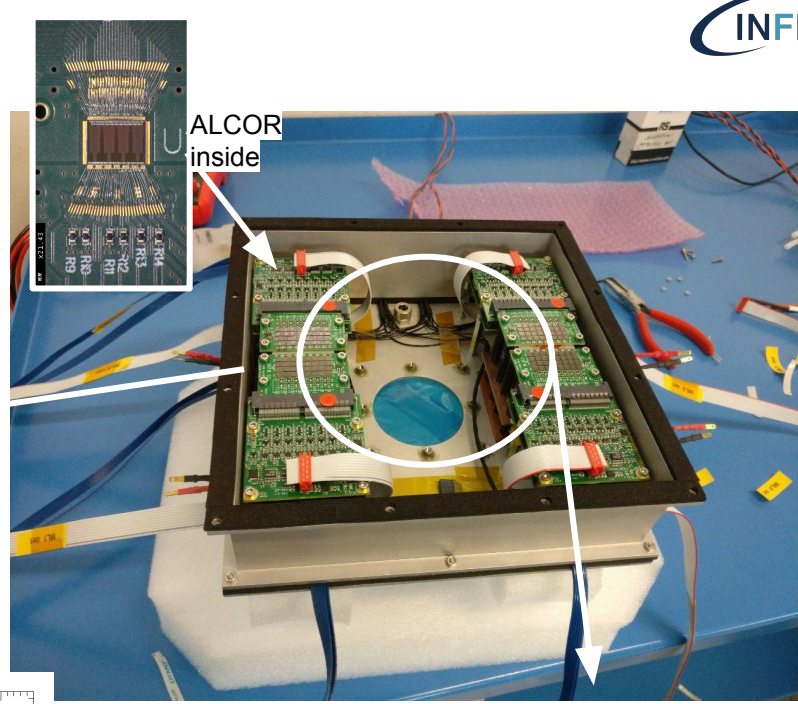
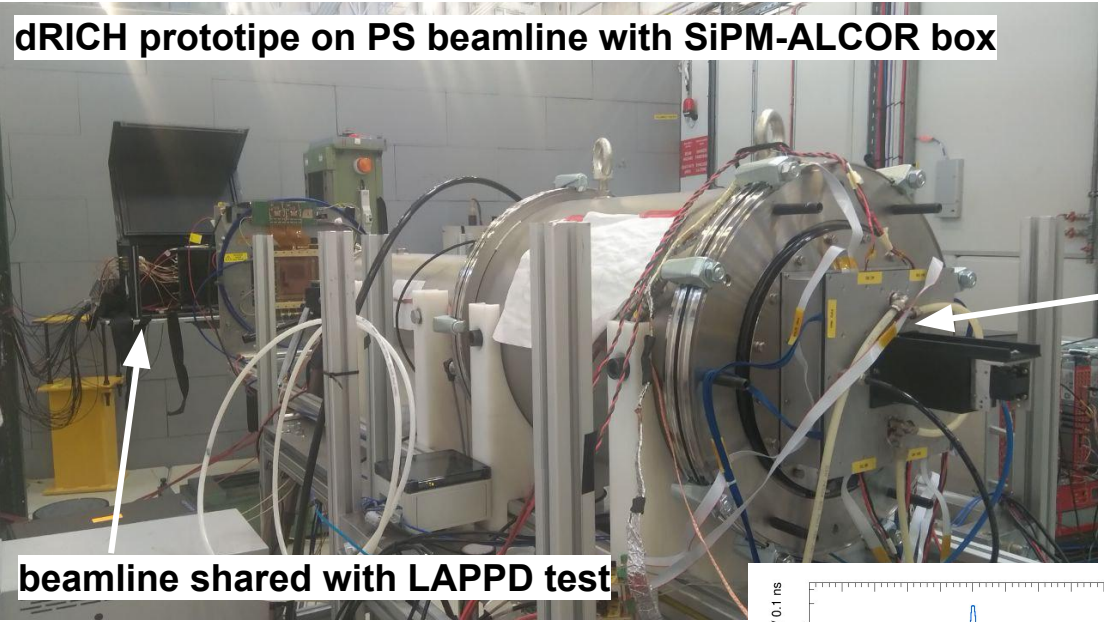
Timing performance measurements with ALCOR



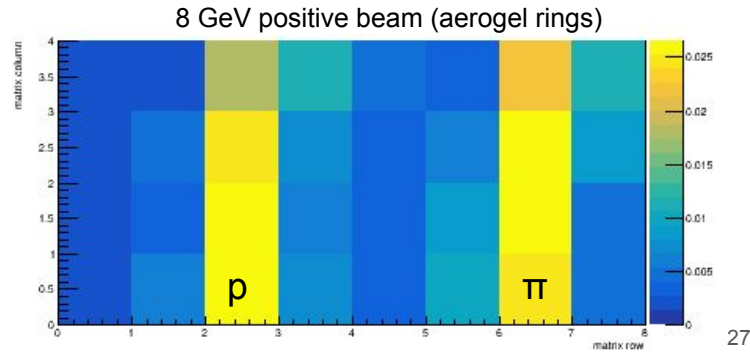
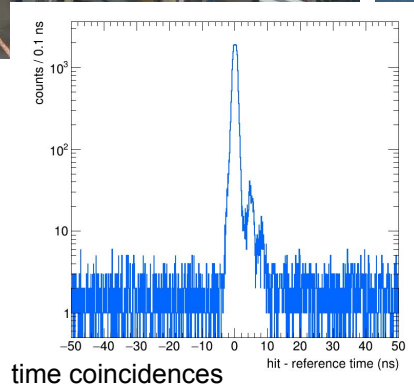
time resolution of SiPM ($\sigma < 85 \text{ ps}$) must not be dominant contribution to overall time resolution ($\sigma < 150 \text{ ps}$)



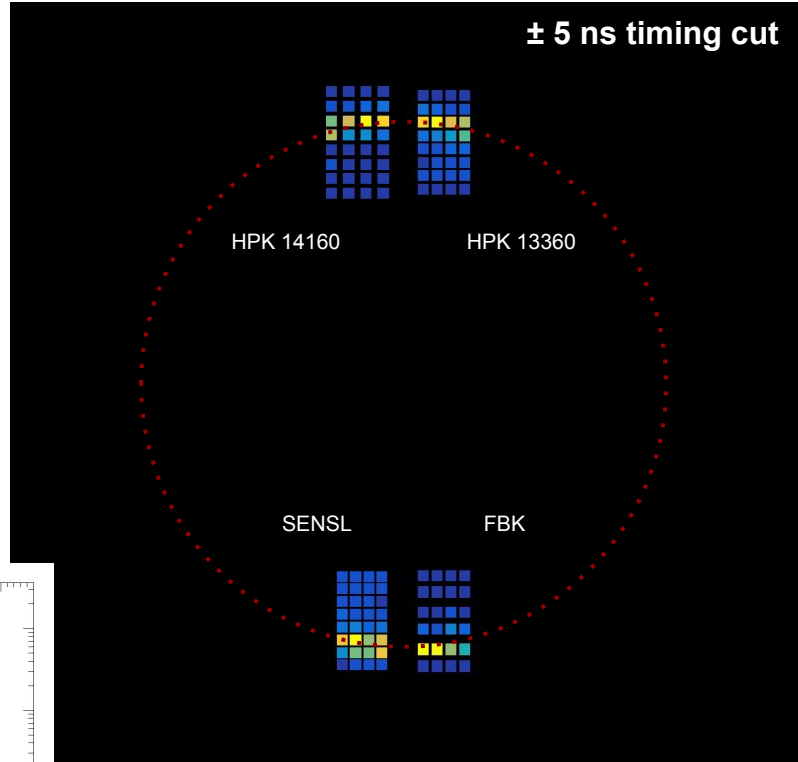
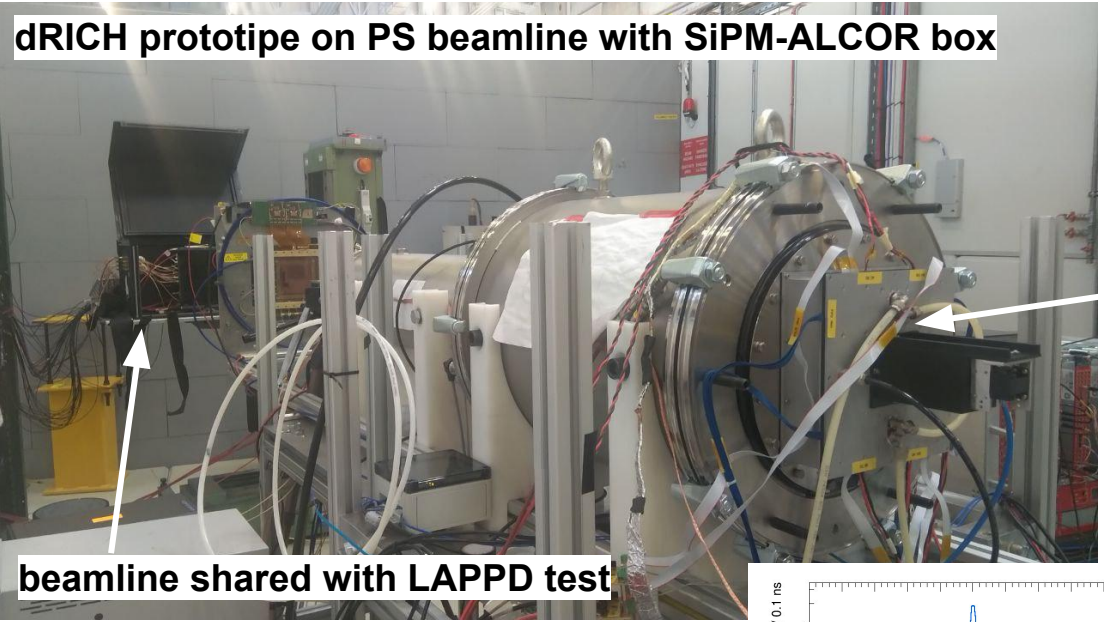
2022 test beam at CERN-PS



successful operation of SiPM
irradiated (with protons up to 10^{10})
 and annealed (in oven at 150 C)

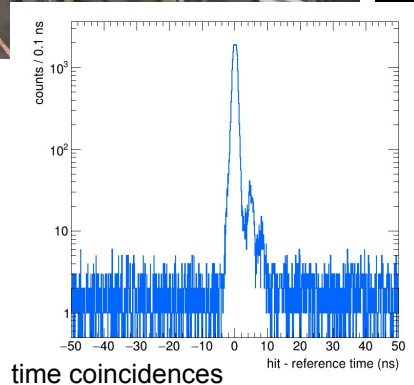


2022 test beam at CERN-PS



8 GeV negative beam (aerogel rings)

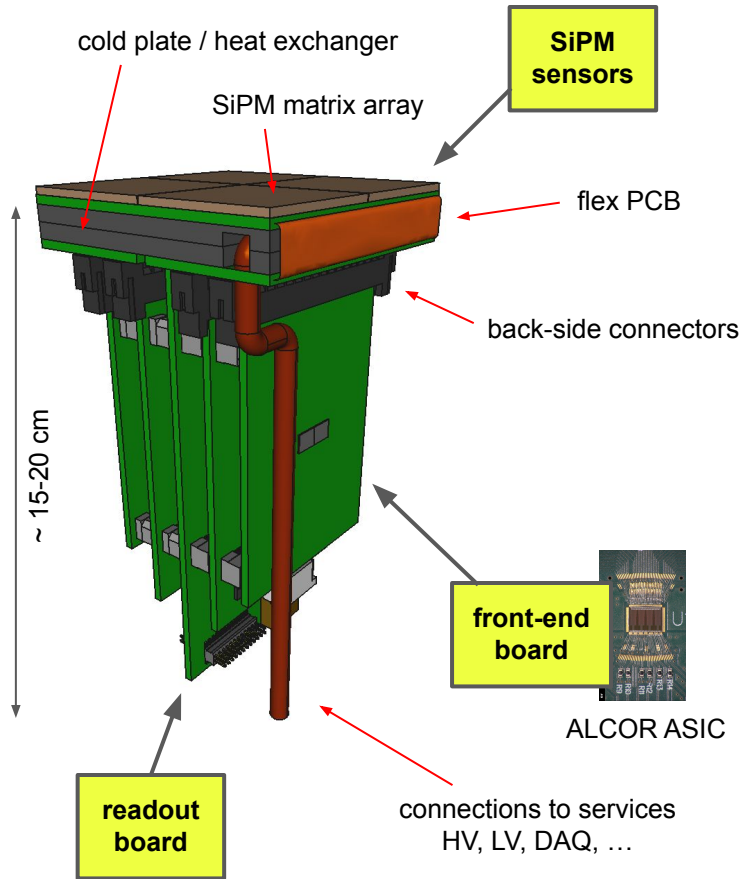
successful operation of SiPM
irradiated (with protons up to 10^{10})
 and annealed (in oven at 150 C)



detector integration

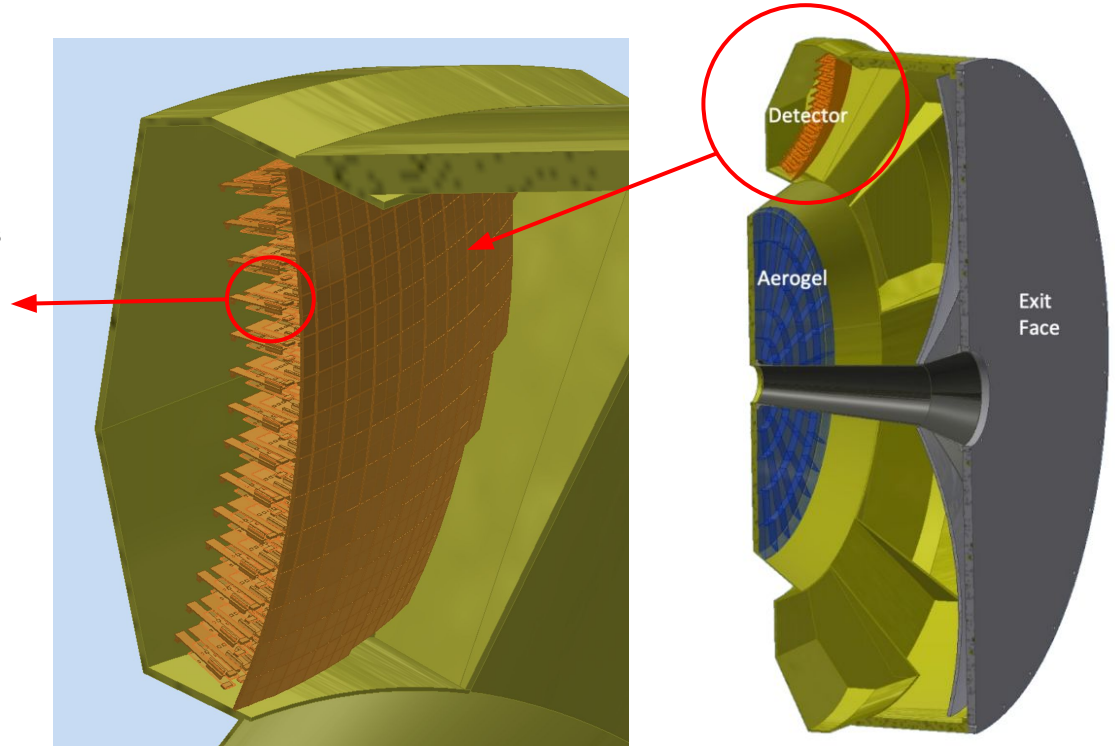
Photodetector unit

conceptual design of final layout

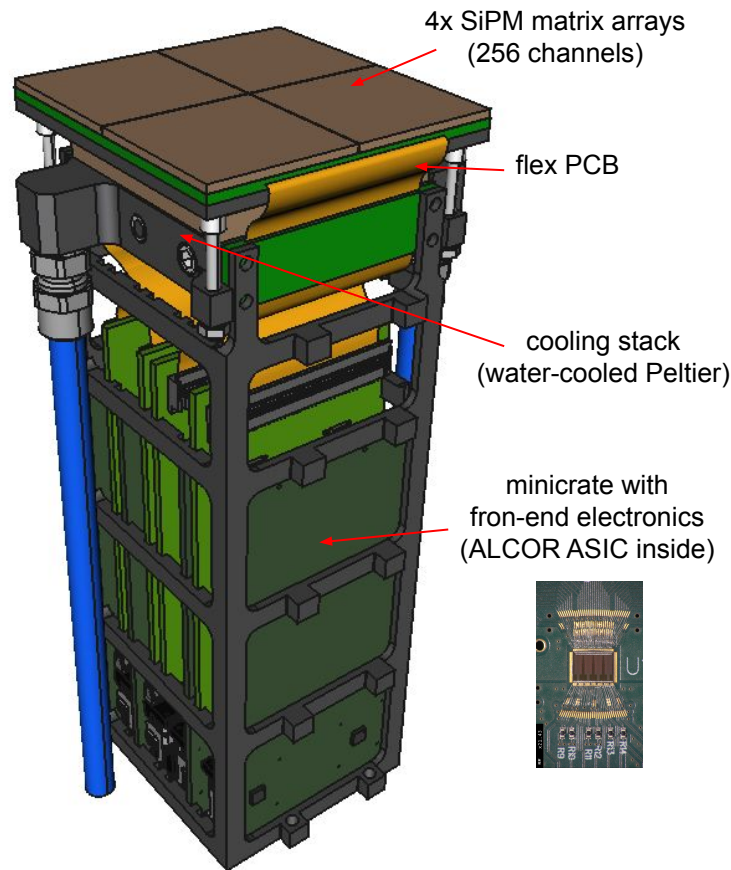


SiPM sensor matrices mounted on carrier PCB board

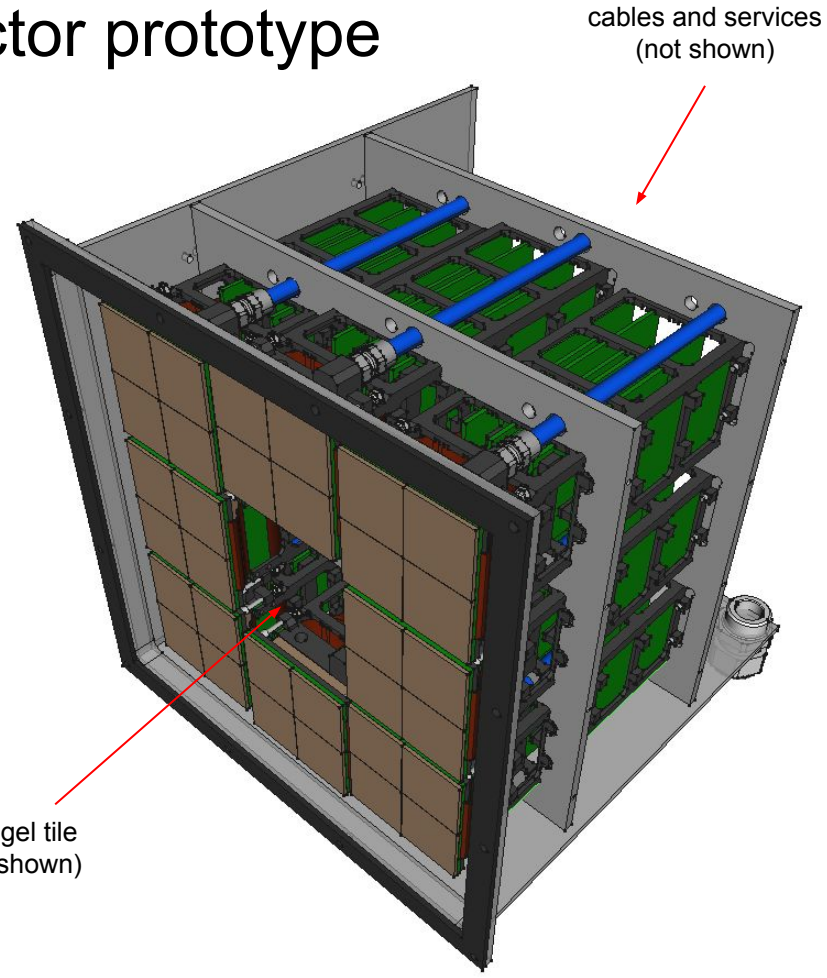
- 4x 64-channel SiPM array device (256 channels) for each unit
 - need modularity to realise curved readout surface
- 1248 photodetector units for full dRICH readout
 - 4992 SiPM matrix arrays (8x8)
 - 319488 readout channels



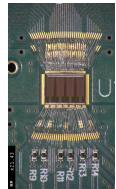
EIC ePIC-dRICH SiPM photodetector prototype



PhotoDetector Unit (PDU)



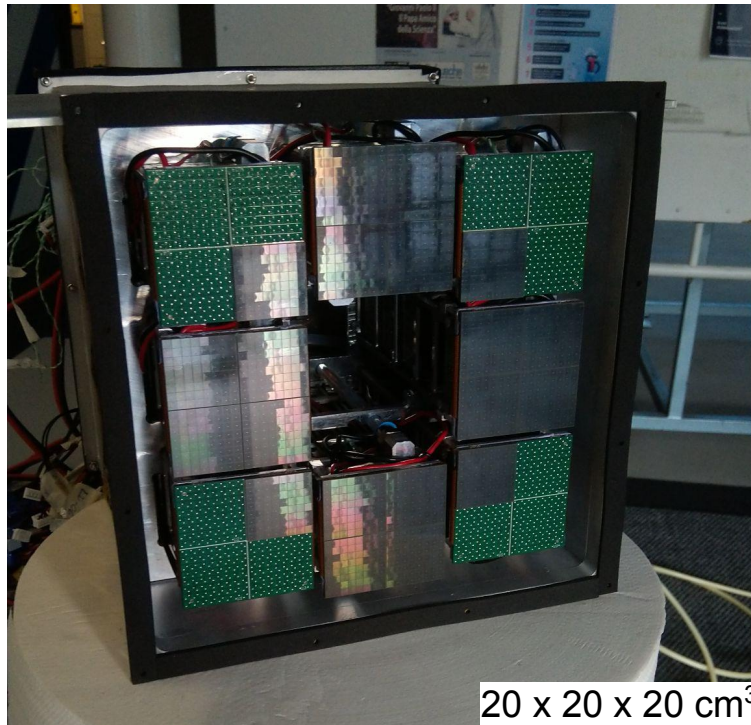
Readout Box



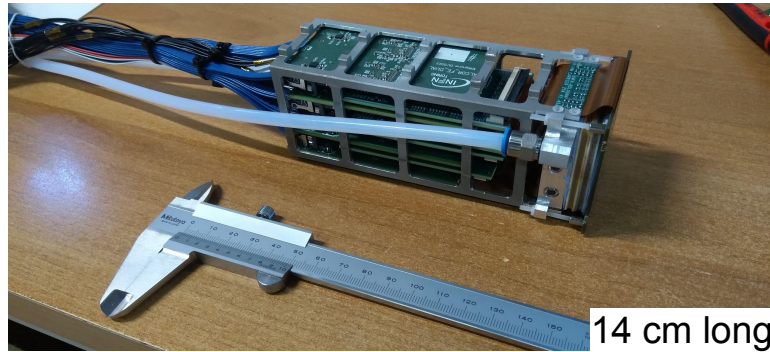
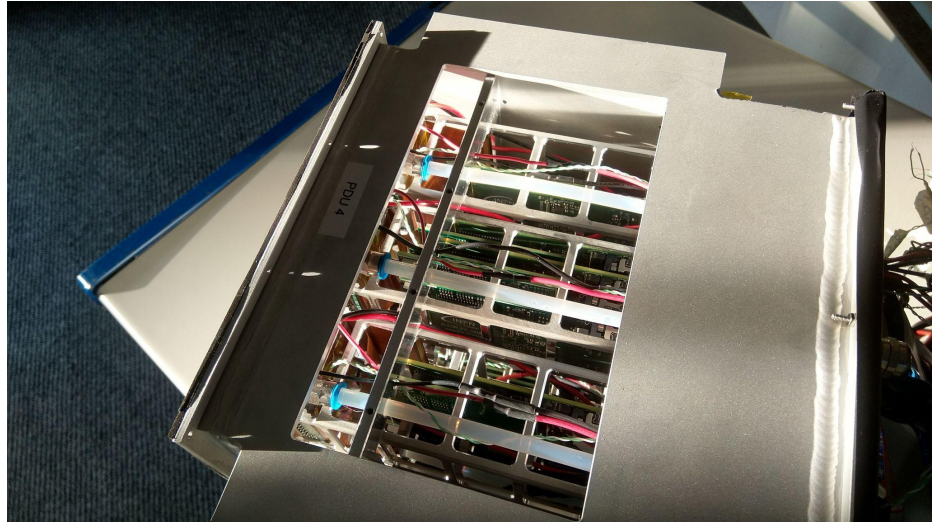
EIC ePIC-dRICH SiPM photodetector prototype

Readout Box (top)

Readout Box (front)



20 x 20 x 20 cm³



PDU

14 cm long

DAQ and DCS computers

auxiliary control electronics crates

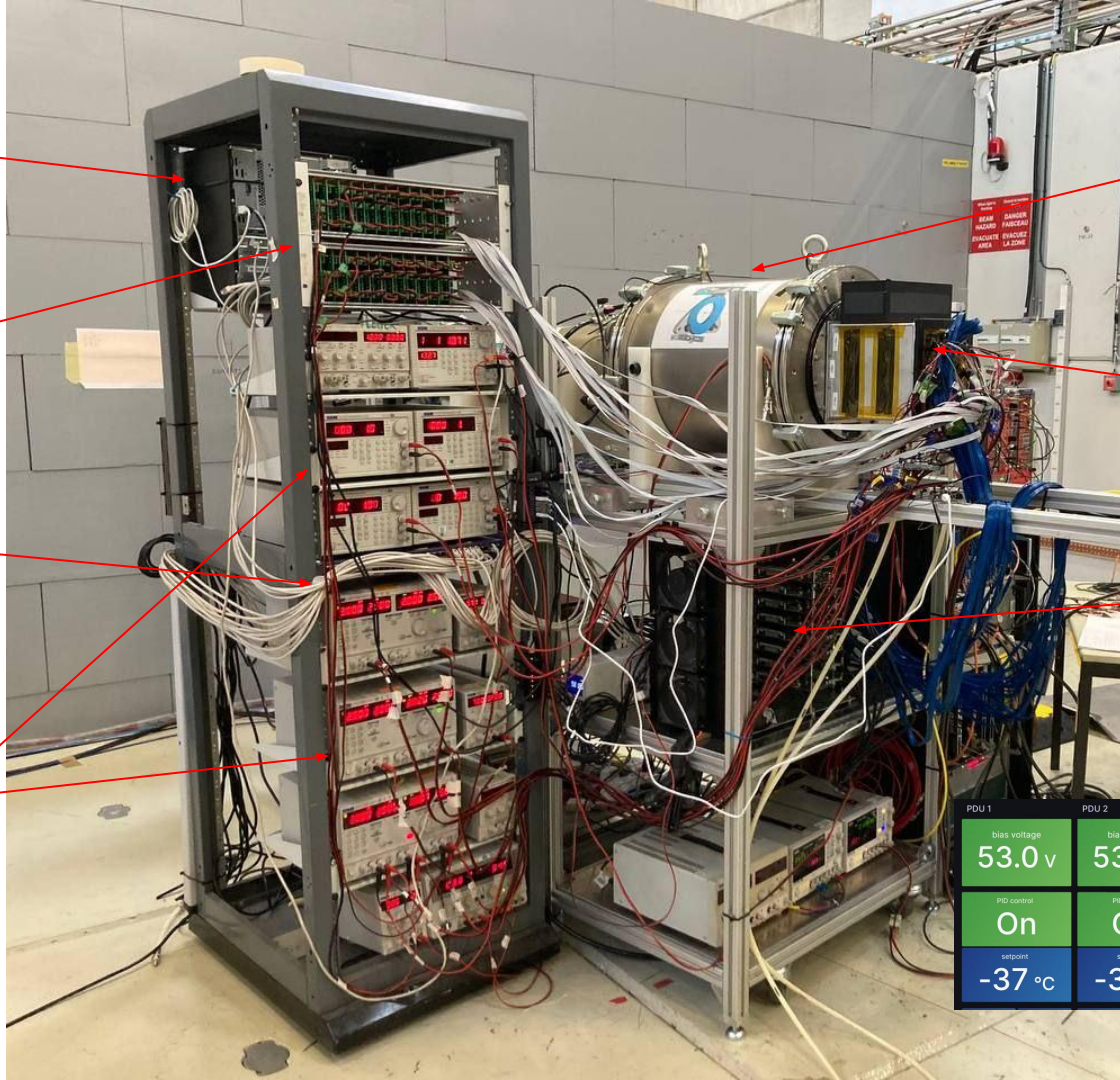
gigabit ETH switch for DAQ and DCS

low voltage and high voltage power supplies

dRICH prototype

SiPM photodetector readout box

DAQ FPGAs and clock distribution



PDU 1	PDU 2	PDU 3	PDU 4
bias voltage 53.0 v	bias voltage 53.0 v	bias voltage 53.0 v	bias voltage 53.0 v
PID control On	PID control On	PID control On	PID control On
setpoint -37 °C	setpoint -37 °C	setpoint -37 °C	setpoint -35 °C

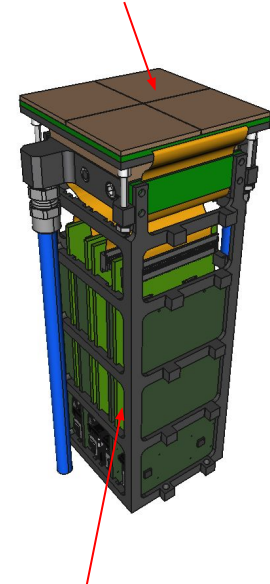
SiPM at low temperature

2023 test beam at CERN-PS

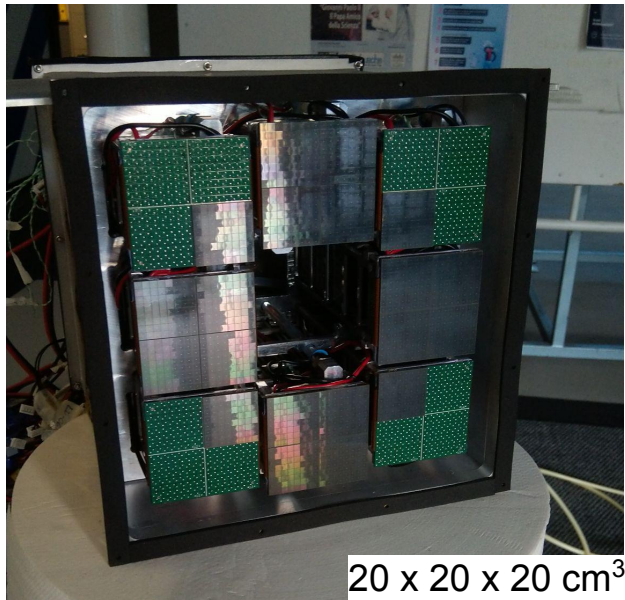
successful beam test with prototype SiPM photodetector units (CERN-PS, ended on 18th October)

PDU

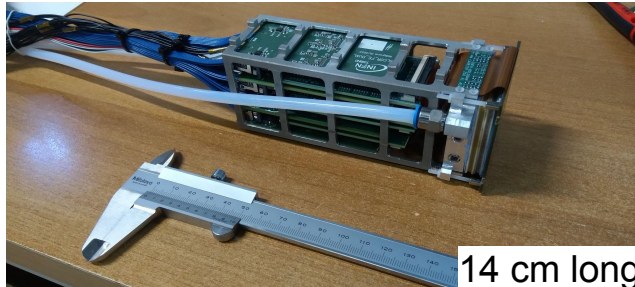
4x SiPM matrix arrays
(256 channels)



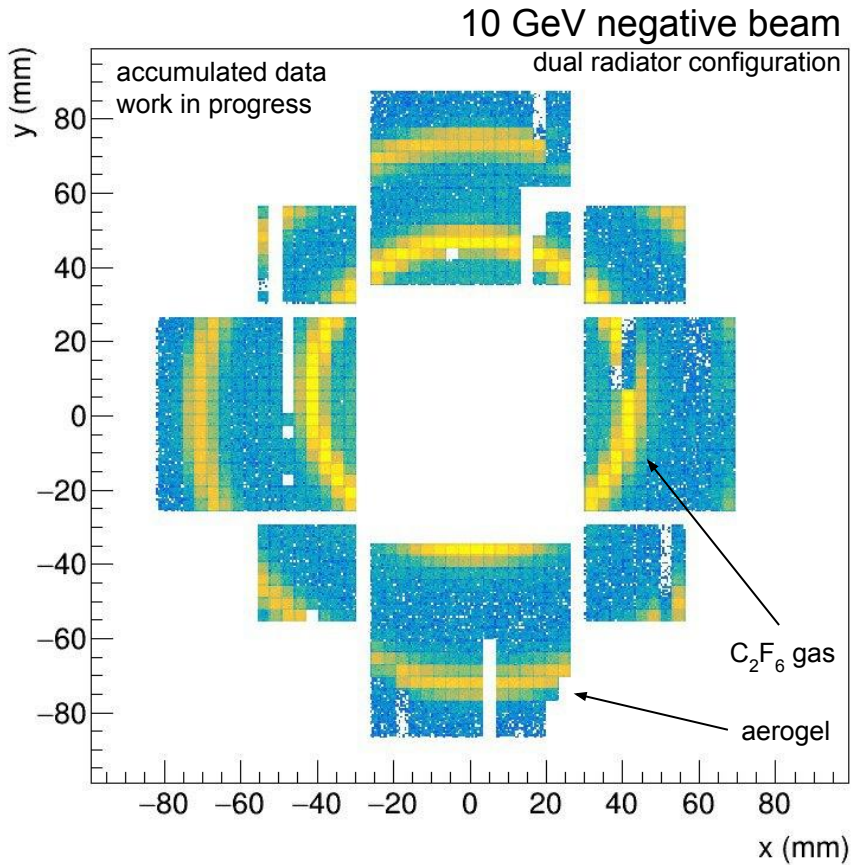
front-end electronics
(ALCOR ASIC inside)



20 x 20 x 20 cm³

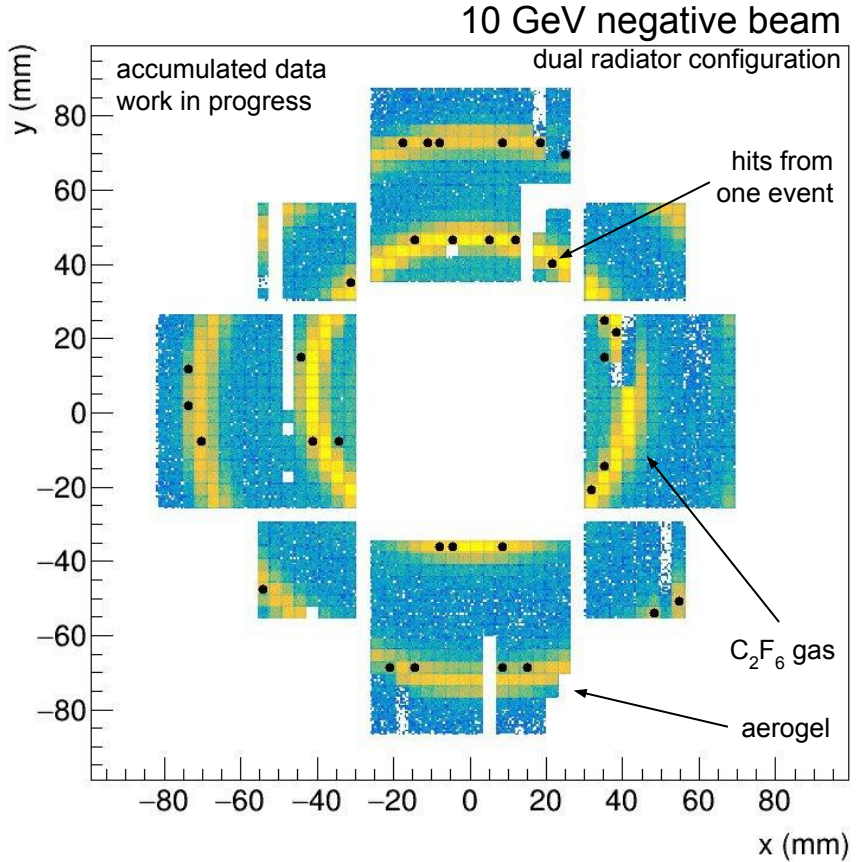
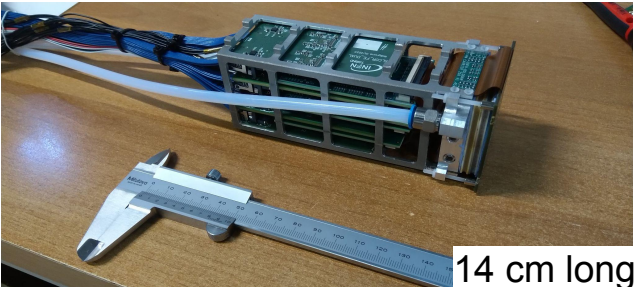
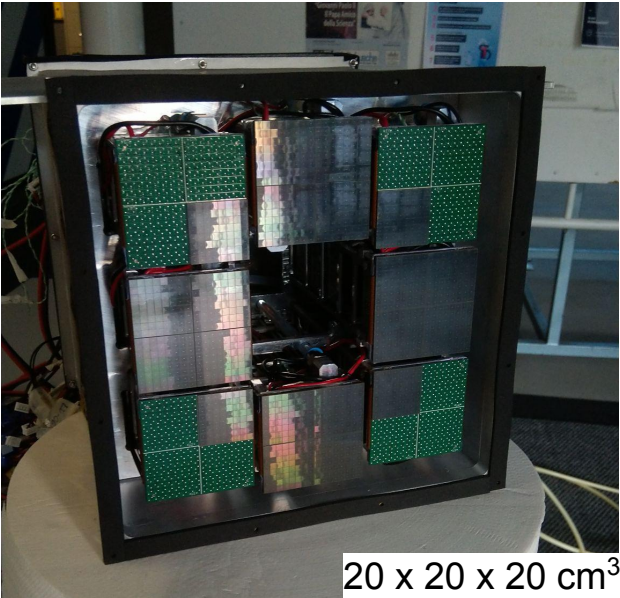
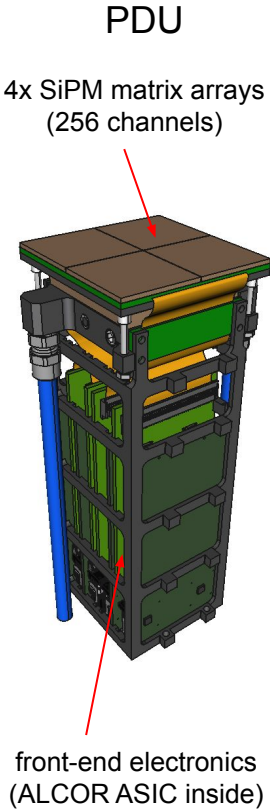


14 cm long



2023 test beam at CERN-PS

successful beam test with prototype SiPM photodetector units (CERN-PS, ended on 18th October)



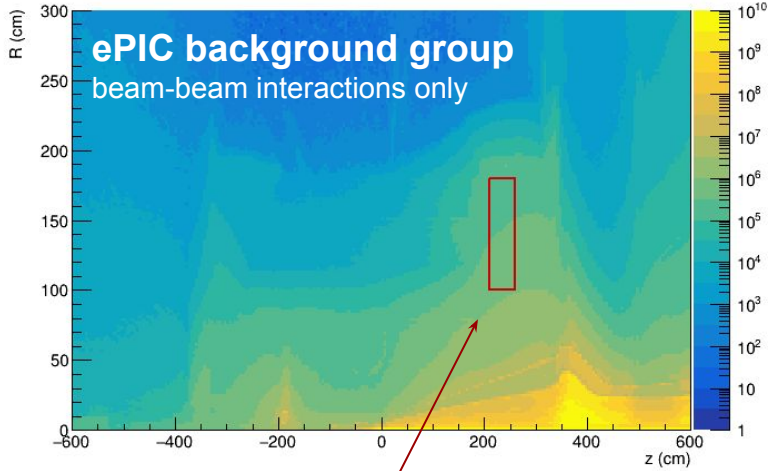
Summary

- **dRICH SiPM option fulfills dRICH requirements**
 - magnetic field limitations
 - excellent timing and efficiency
- **technical solutions to mitigate radiation damage**
 - low temperature operation
 - online “in-situ” self-annealing
 - extend lifetime of good detector performance for Physics
 - present solutions can be optimised/improved to extend it further
- **SiPM readout with full electronics chain**
 - based on ALCOR ASIC
 - successful beam test at CERN-PS in 2022 and in 2023
 - overall 1-pe time resolution approaching 100 ps
- **clear path for optimisation towards TDR**
 - good feeling on 75 μm SPAD sensors
 - new Hamamatsu prototypes and FBK developments
 - development of RDO
 - ALCOR-v3, optimisation and final packaging

Environment

radiation damage estimates

1-MeV neutron equivalent fluence (1 fb⁻¹ ep running)



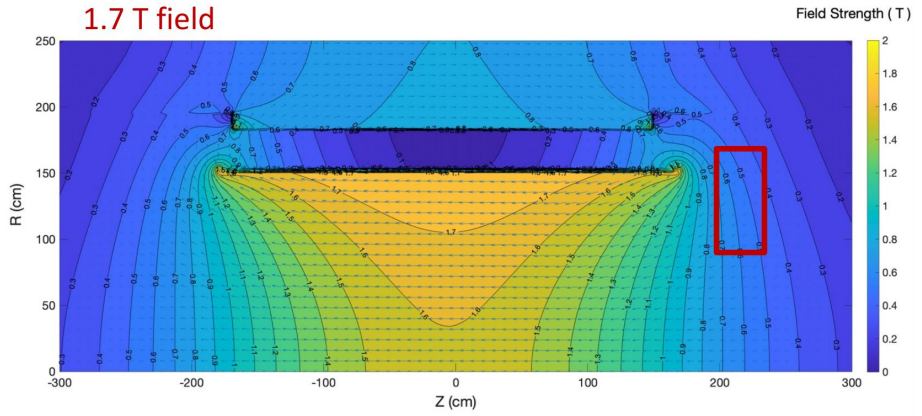
ePIC background group
beam-beam interactions only

location of dRICH photosensors
assume fluence: $\sim 10^7 \text{ neq / cm}^2 / \text{fb}^{-1}$
 conservatively assume max fluence and 10x safety factor

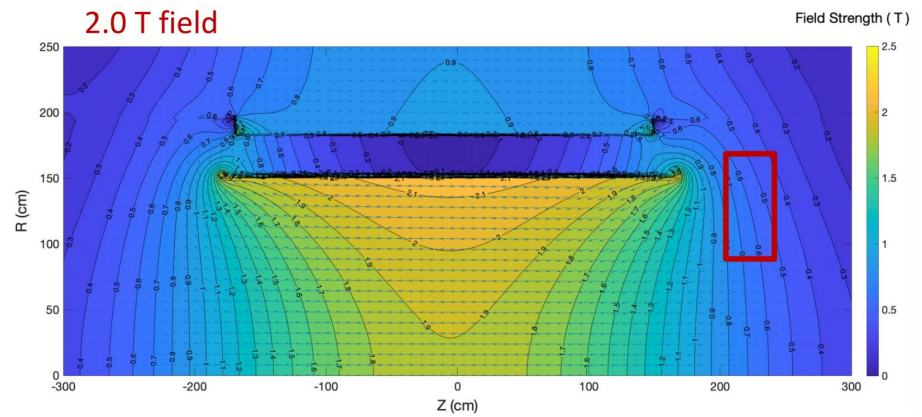
moderate radiation, 1000 fb⁻¹ integrated \mathcal{L} corresponds to $\sim 10^{10} \text{ n}_{\text{eq}}/\text{cm}^2$

MARCO magnetic field maps

1.7 T field



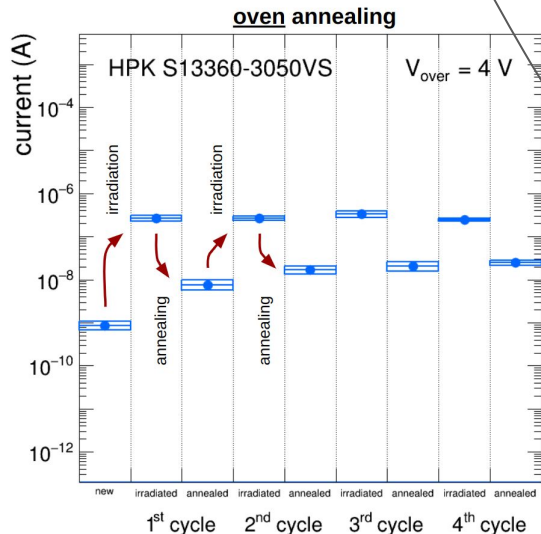
2.0 T field



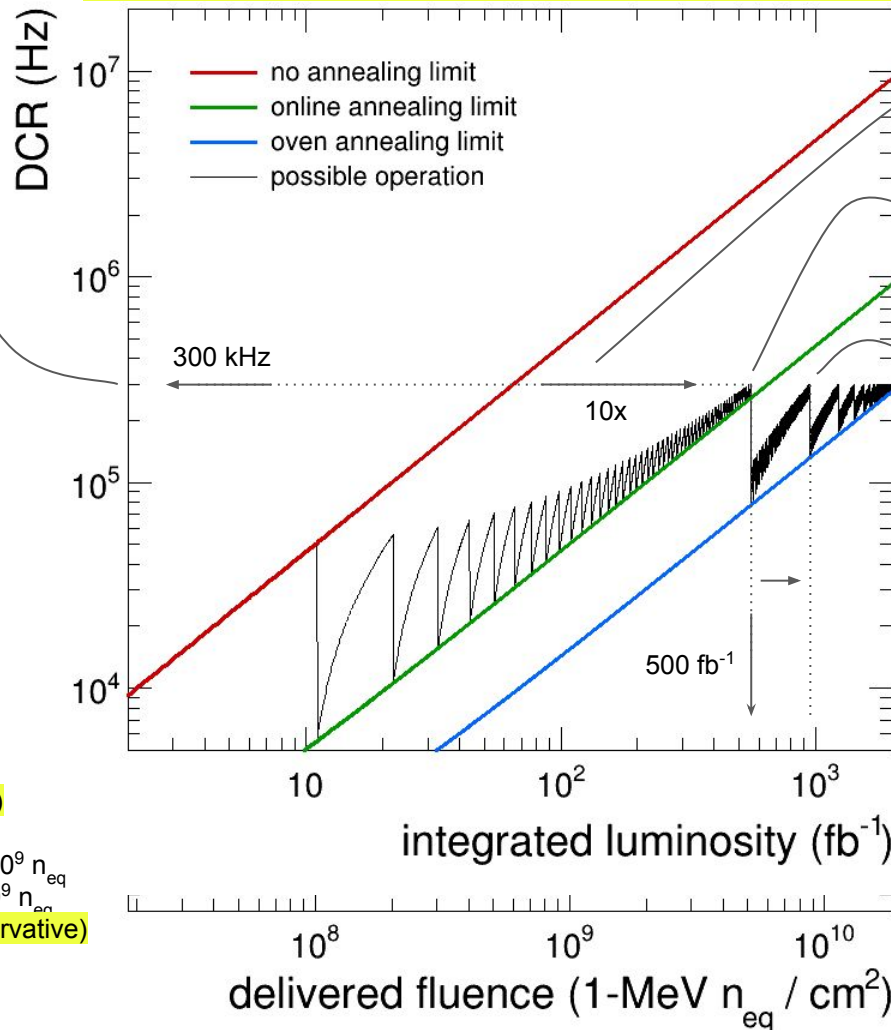
non-uniform, strong magnetic field $\sim 0.7 \text{ T}$
 field lines \sim parallel to photodetector surface

Ageing model

max acceptable DCR for
Physics performance
~ 10 noise hits / sector **within 500 ps**



Hamamatsu S13360-3050 @ $V_{over} = 4\text{ V}$, $T = -30\text{ C}$



online annealing
extends SiPM
lifetime by ~ 10x

more aggressive
annealing needed here
might need to unmount SiPM (oven)

up to 1000 fb^{-1} with only
one oven annealing cycle
**optimisation of online annealing
protocol could reach beyond that**

these predictions are according to
present knowledge / tested solutions
**there are more handles to
further mitigate DCR**

lower V_{over} , 3V
lower T operation -40 C or below

model input from R&D measurements (up to 2022)

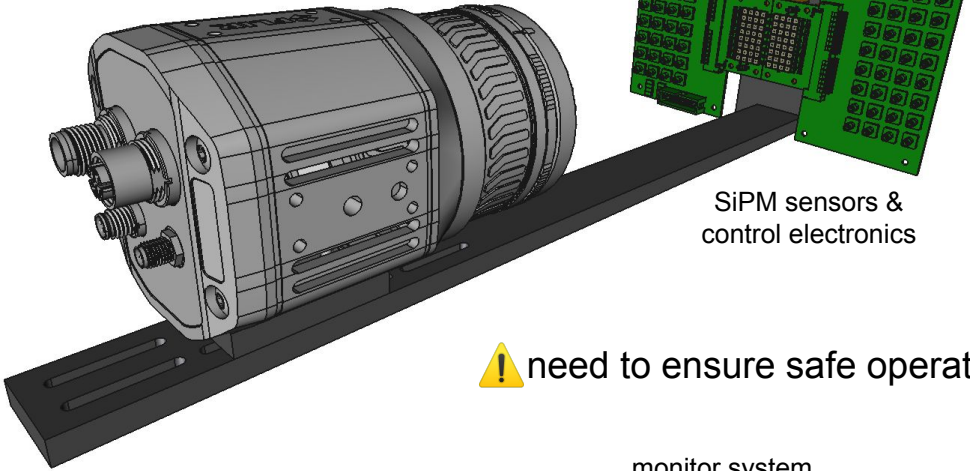
- DCR increase: $500\text{ kHz}/10^9\text{ n}_{eq}$
- residual DCR (online annealing): $50\text{ kHz}/10^9\text{ n}_{eq}$
- residual DCR (oven annealing): $15\text{ kHz}/10^9\text{ n}_{eq}$

1-MeV n_{eq} fluence from background group (conservative)

- $9 \cdot 10^6\text{ n}_{eq} / \text{fb}^{-1}$
- includes 10x safety factor

Automated multiple SiPM online self-annealing

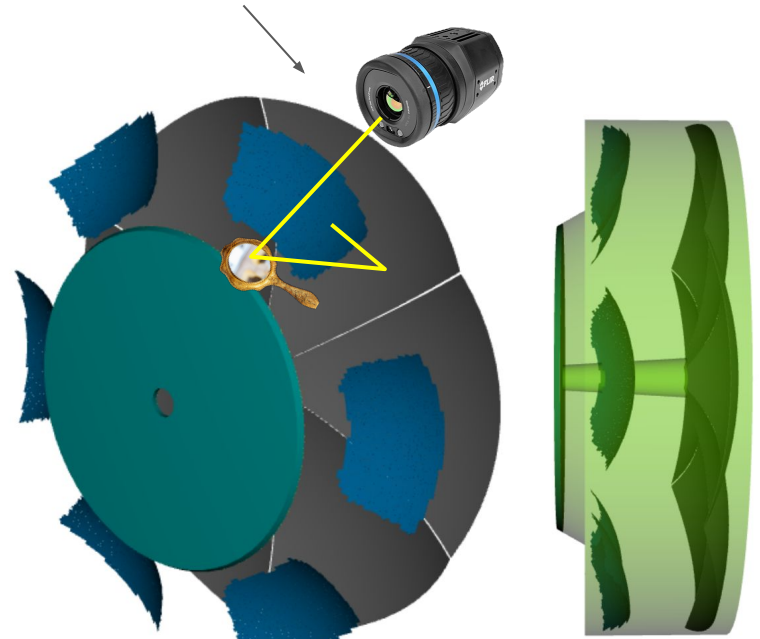
thermal camera



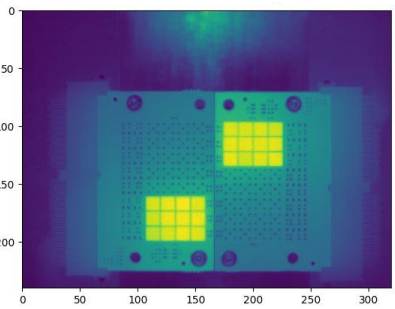
demonstrator system for online temperature monitor and control of each individual SiPM

technical feasibility and implementation in the experimental environment to be studied in details

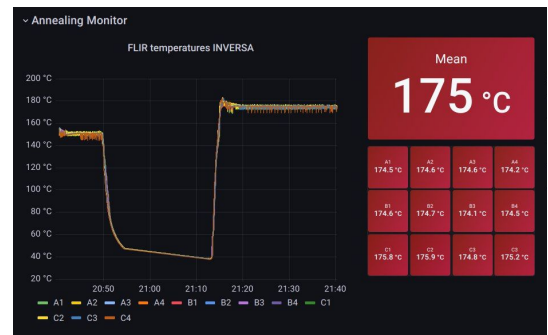
⚠ need to ensure safe operation



thermal image



monitor system



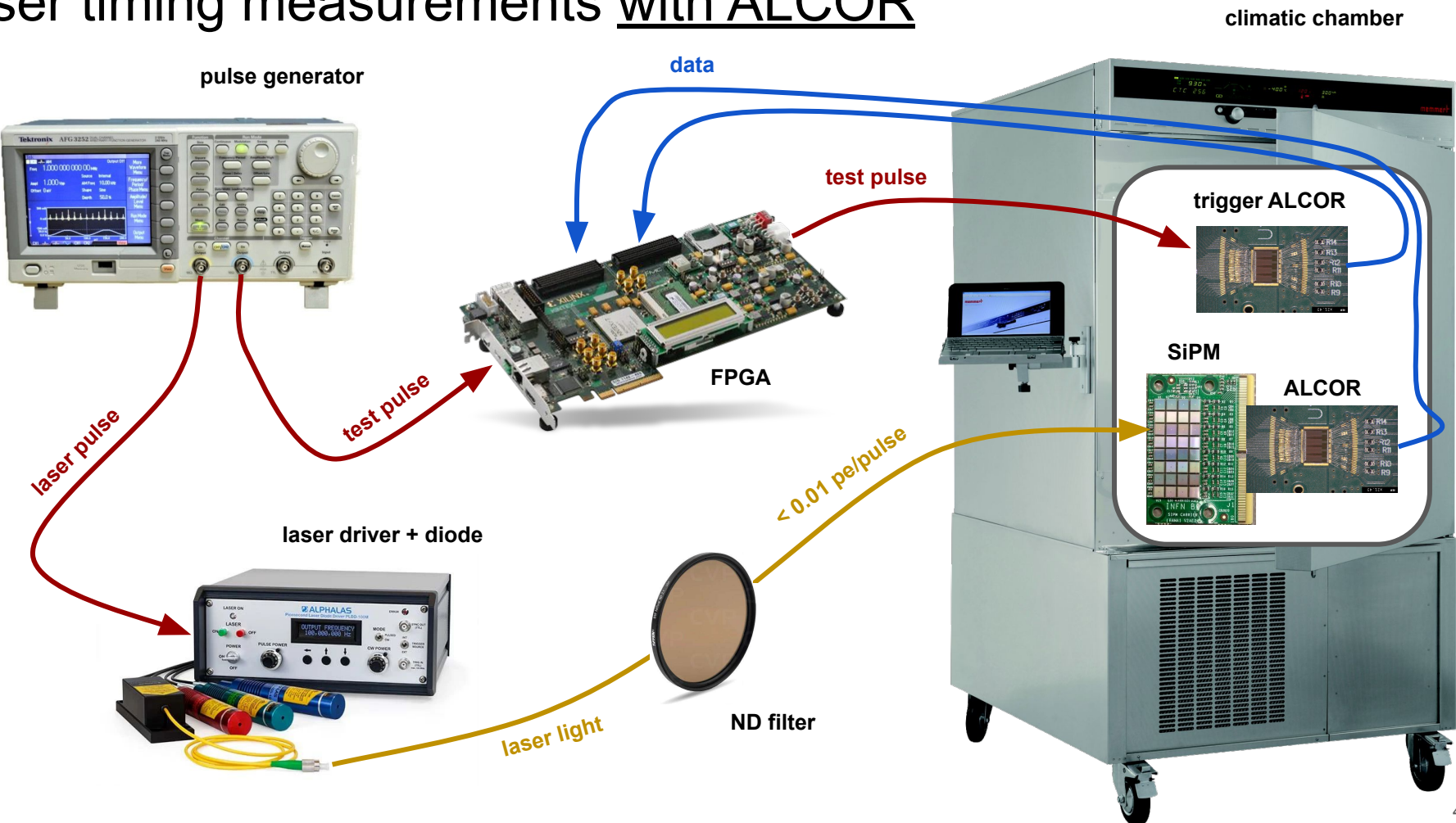
SiPM cooling for low-temperature operation ($-30\text{ }^{\circ}\text{C}$ or lower)



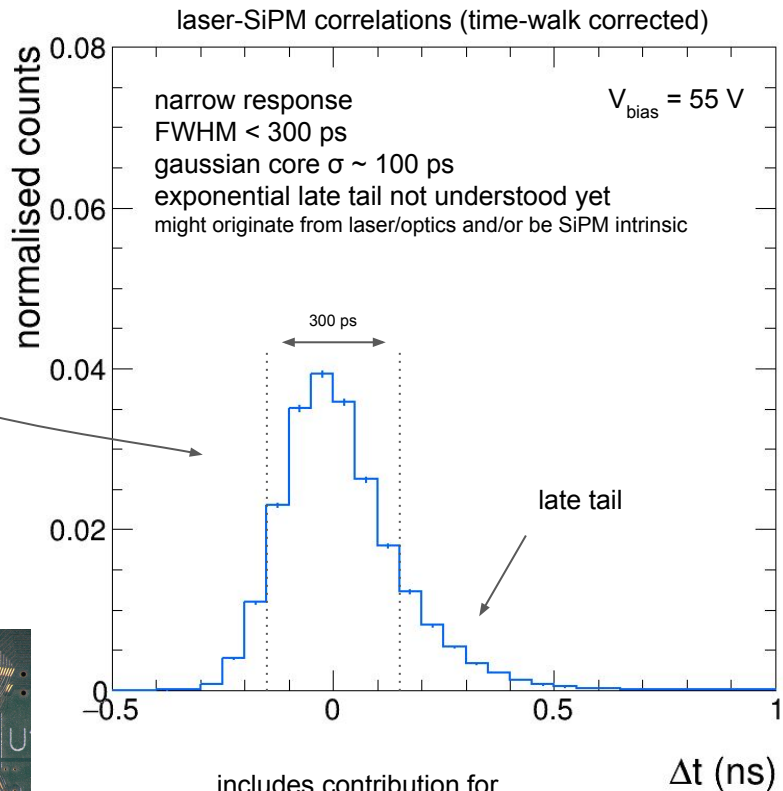
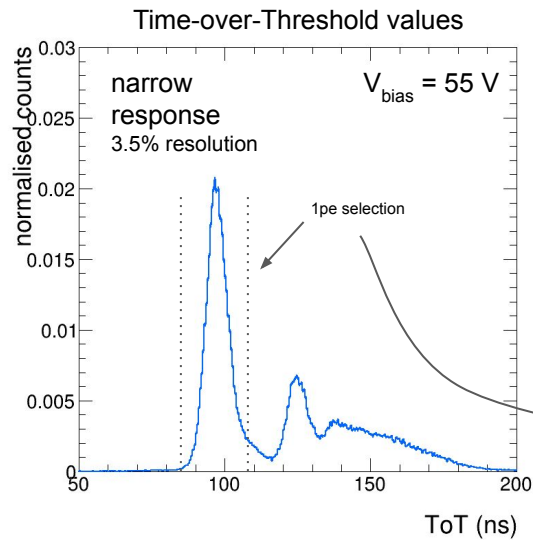
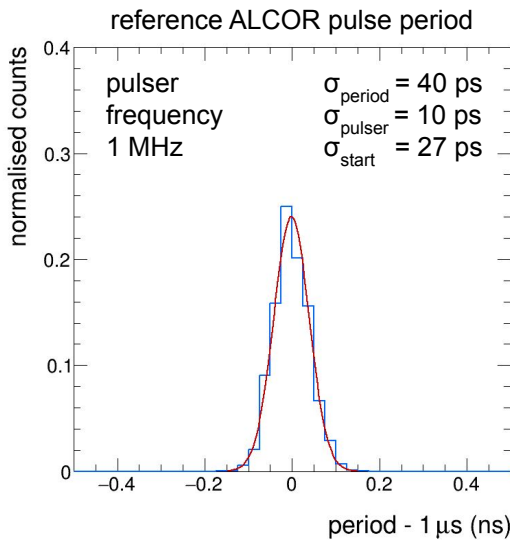
external chiller with fluid recirculation (ie. siliconic oil)
 the chiller here one is just a commercial example
cooling and heating capacity
 could use heating capability for annealing? must be demonstrated to be feasible
 cooling capacity at $-40\text{ }^{\circ}\text{C}$ is large (1.5 kW)

° General & Temperature Control		huber							
Temperature range	-55...250 °C								
Temperature stability	±0,01 K								
⚙ Heating / cooling capacity									
Heating capacity	6 kW								
Cooling capacity	250	200	100	20	0	-20	-40	-50	°C
	6	6	6	6	6	4,2	1,5	0,65	kW

Laser timing measurements with ALCOR



Laser timing measurements with ALCOR



includes contribution for
laser-ALCOR synchronization
measured to be $\sigma_{\text{sync}} = 30 \text{ ps}$
and reference time resolution
measured to be $\sigma_{\text{start}} = 27 \text{ ps}$

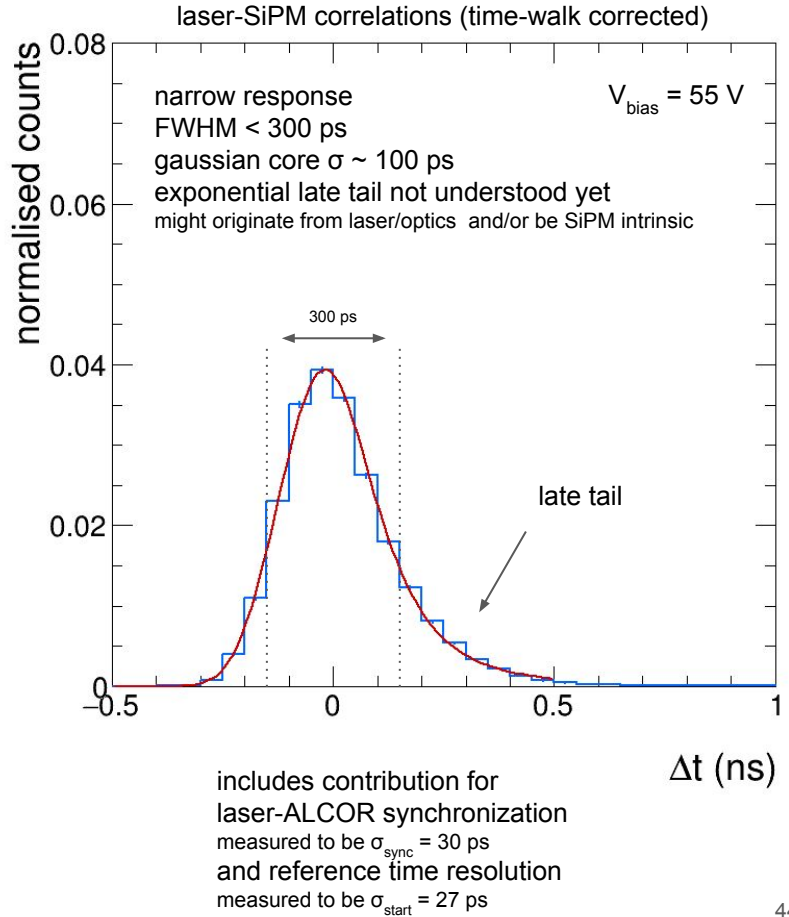
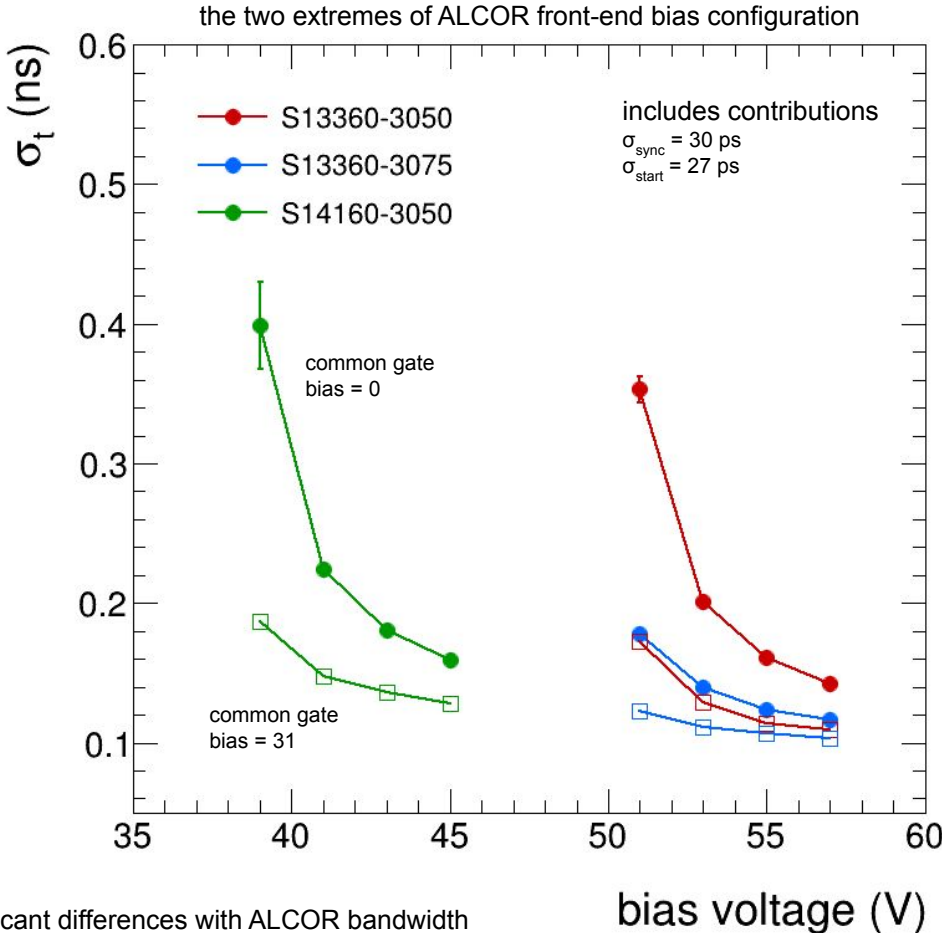
laser-SiPM signal synchronisation by sending test pulse to reference ALCOR

- to measure laser pulse t_{start}
- with 50 ps LSB TDC
- in synch with ALCOR readout

measure time coincidences Δt between reference and ALCOR reading SiPM



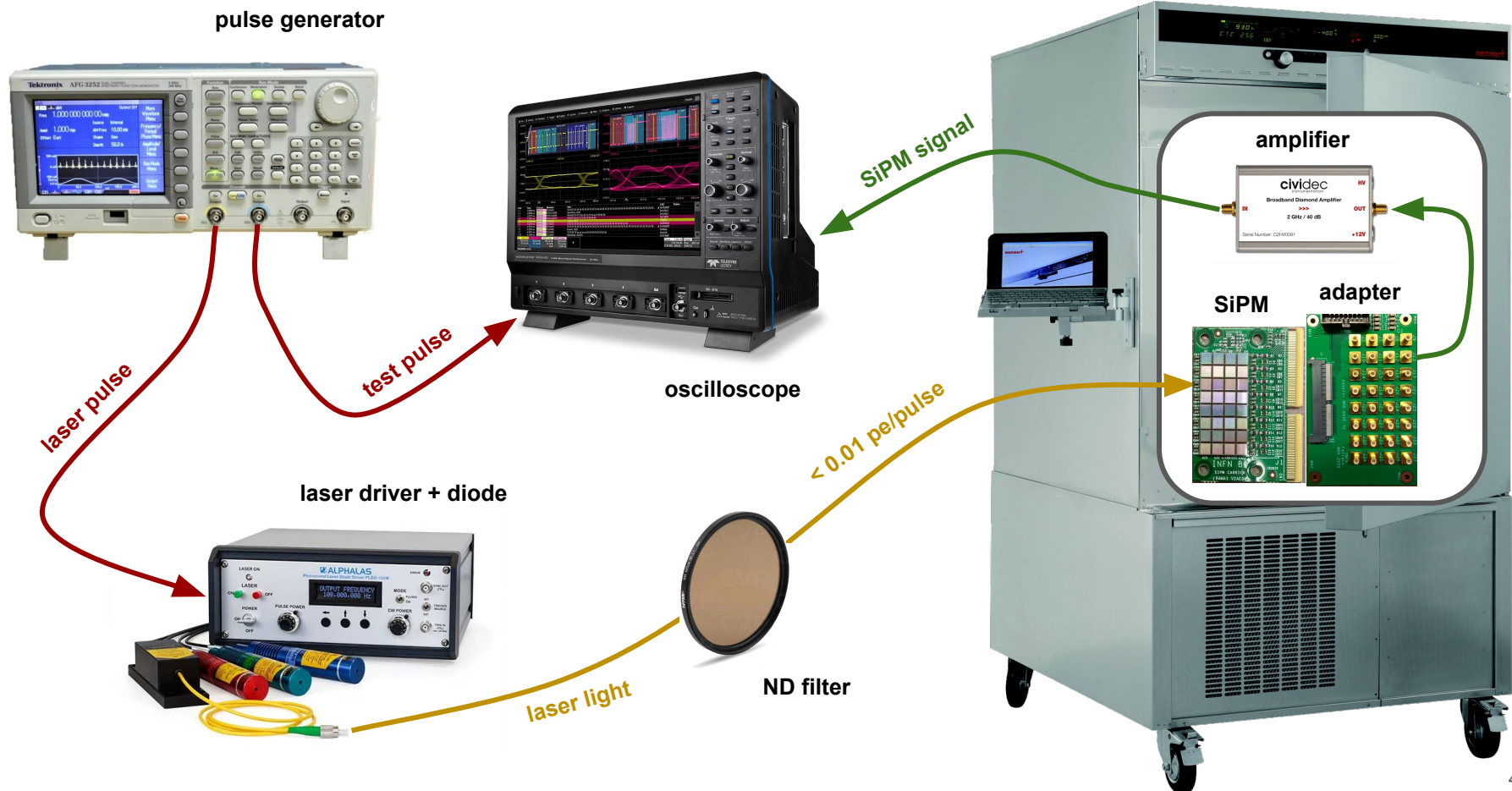
Laser timing measurements with ALCOR



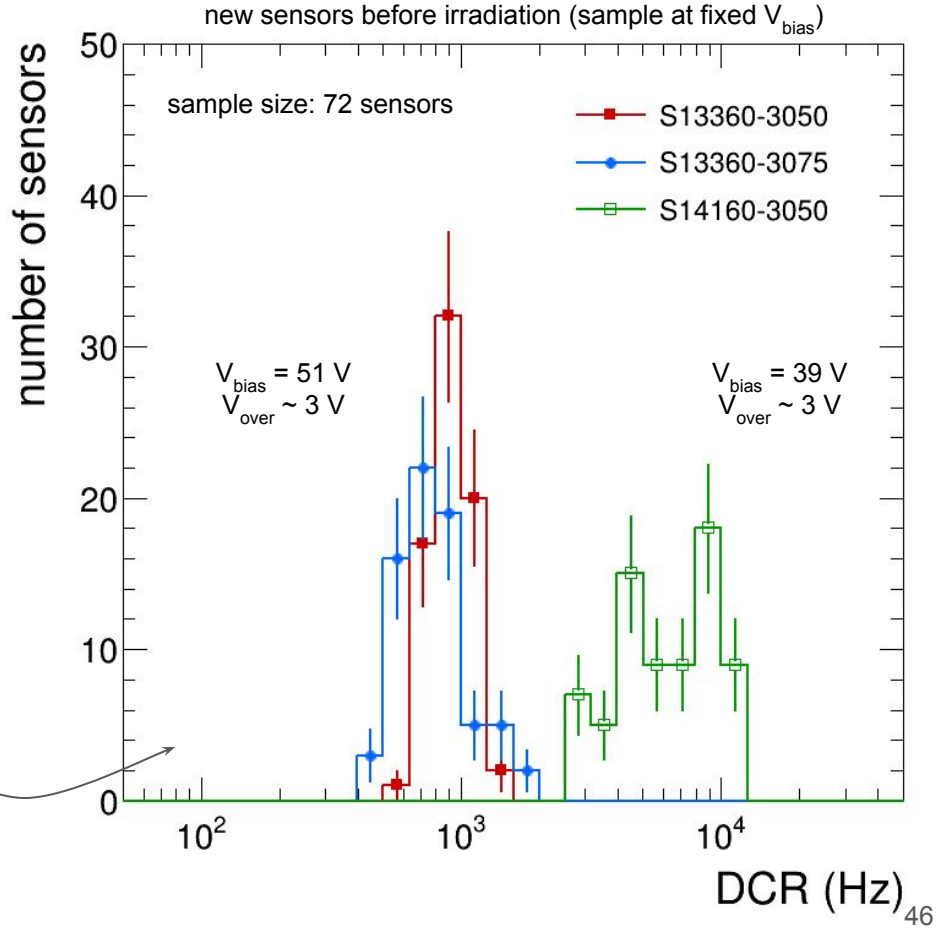
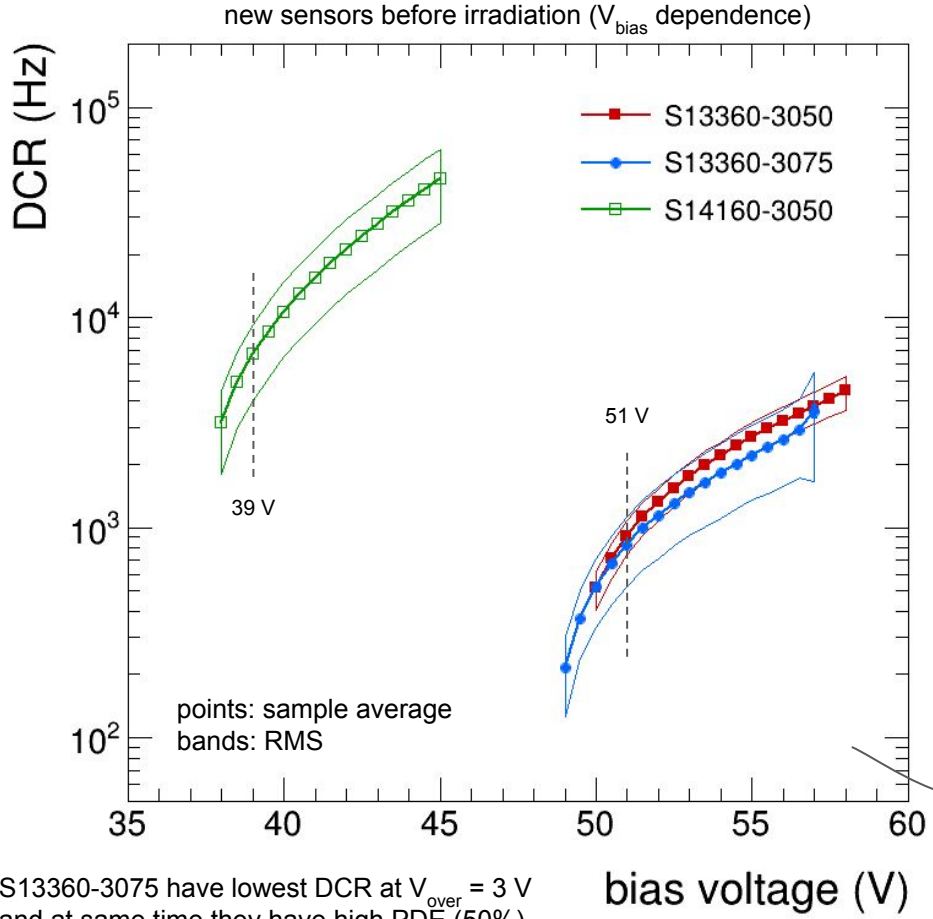
significant differences with ALCOR bandwidth

Laser timing measurements with oscilloscope

climatic chamber



Characterisation of new SiPM boards



S13360-3075 have lowest DCR at $V_{over} = 3 V$ and at same time they have high PDE (50%)