

Development of FABulous: An Embedded FPGA Framework in 28nm CMOS

SLAC TID-ID
Technology Innovation Directorate
Instrumentation Division

L. Ruckman, A. Gupta, H. Kim, L. Rota



Abstract

FABulous is an open-source eFPGA framework developed by the University of Manchester, enabling programmable digital logic to be integrated into ASIC designs. In 2023, our team plans to submit a 28nm CMOS ASIC and explore flatten versus hierarchical design using HVT devices for radiation hardening. This 28nm eFPGA design will use SUGOI and PGPv4 to program and move data in and out of the eFPGA. Post-PnR simulation results will be presented, along with full chip co-simulation with firmware/software for pre-tape out validation results.

Introduction

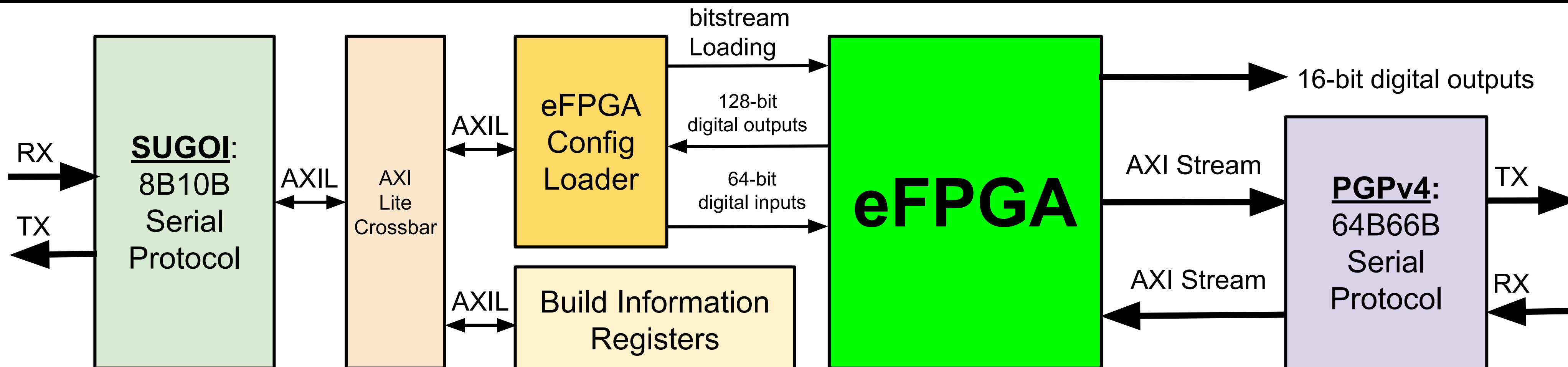
With the push for future high energy physics detectors to move more processing to the edge in the effort to reduce data volumes at the earliest possible stage, the ability to use programmable digital logic further up the digital signal processing chain becomes more important. While embedded Field Programmable Gate Array (eFPGA) that is built into Application-Specific Integrated Circuit (ASIC) is nothing new, these frameworks were not free and were not open source. In recent years several popular FPGA architectures have become 20+ years old, which means that original patents have expired. In 2021 University of Manchester started a project called FABulous, which is an open-source eFPGA Framework.

FABulous has demonstrated eFPGA designs in 180nm CMOS and 130nm CMOS by the University of Manchester. In 2022 SLAC demonstrated an eFPGA design using FABulous in 130nm CMOS Multi-Process Wafer (MPW). For 2023 we plan to tape out a 28nm CMOS MPW in July 2023 and expect to receive the ASIC back in November 2023. The goal of using 28nm is to determine what programmable logic area density can be achieved while using HVT devices for radiation hardening.

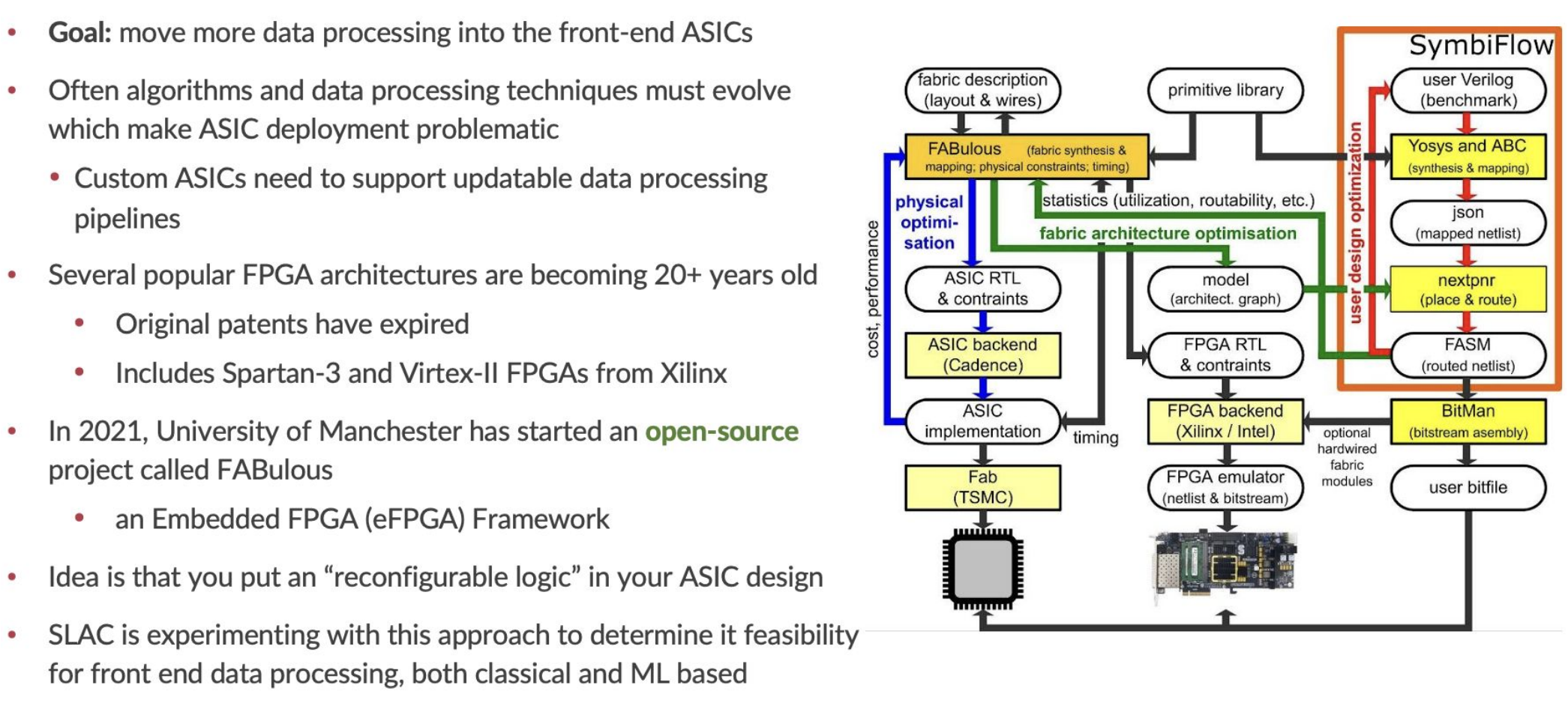
This 28nm eFPGA design will use SLAC Ultimate Gateway Operational Interface (SUGOI), which is a lightweight 8B10B based serial protocol for register access, to load the eFPGA bitstream. Pretty Good Protocol Version 4 (PGPv4), which is a 64B66B based serial protocol design for Trigger Data Acquisition (TDAQ) systems, will be used to move data in and out of the eFPGA.

Our team is exploring the use of flatten versus hierarchical design in the same digital ASIC tape out and will compare the programmable logic area density results before ASIC tape out. Since we will receive the ASIC design after this conference, we plan to present the results of the physical implementation and any post Place and Route (PnR) simulations at proceedings. Finally, we will discuss the full chip co-simulation with firmware/software for pre-tape out validation prior to the tape-out.

Block Diagram of Fab28 ASIC

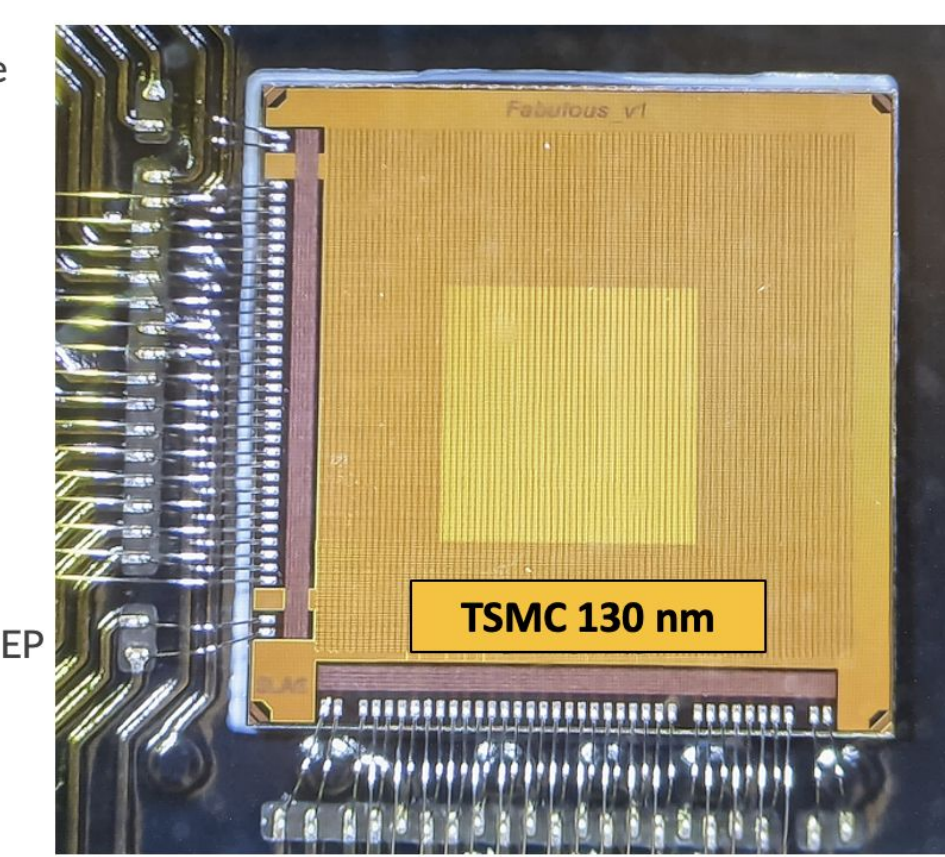


Automated data processing in ASIC/FPGA - FABulous

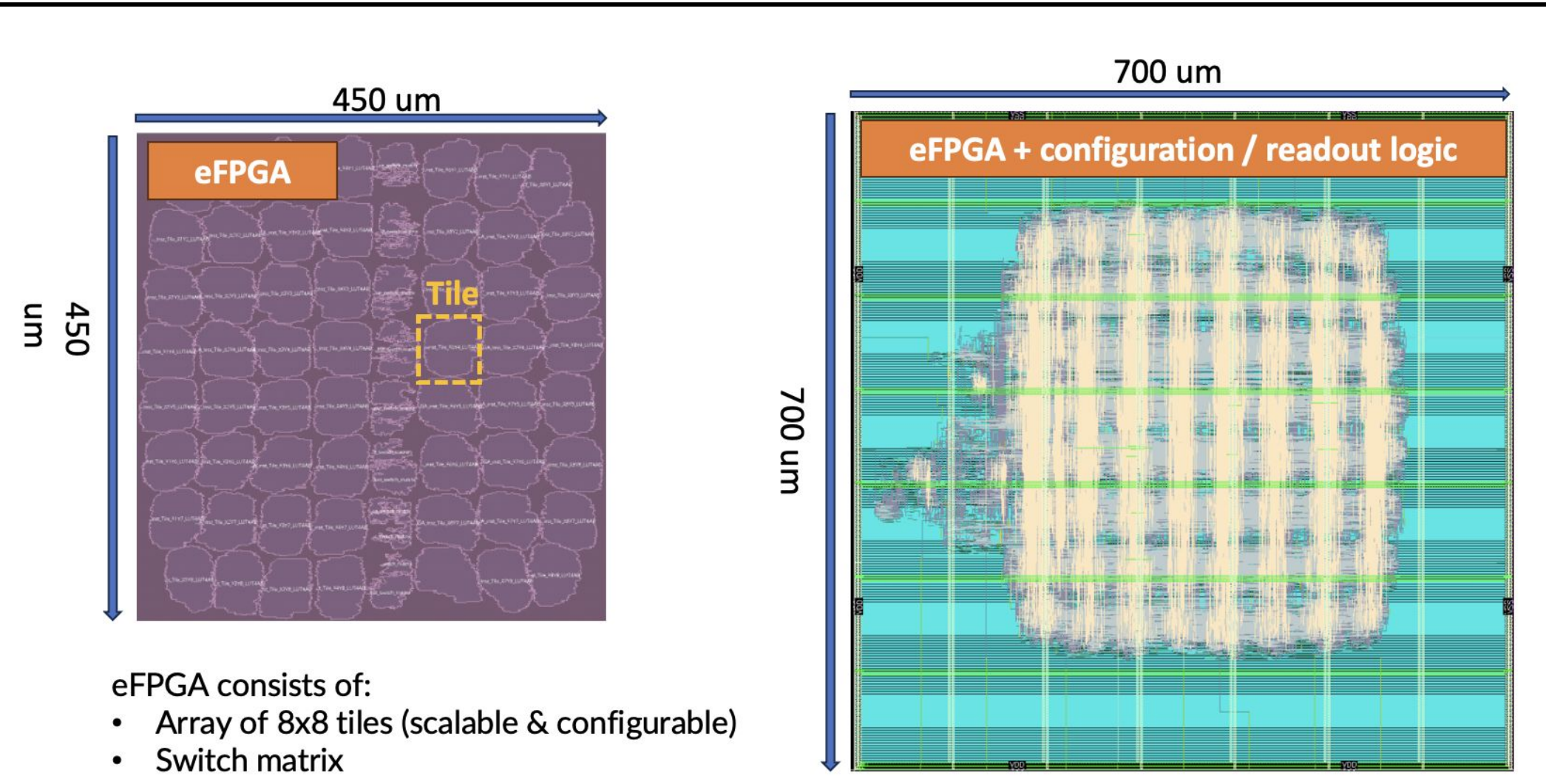


Technology Choice

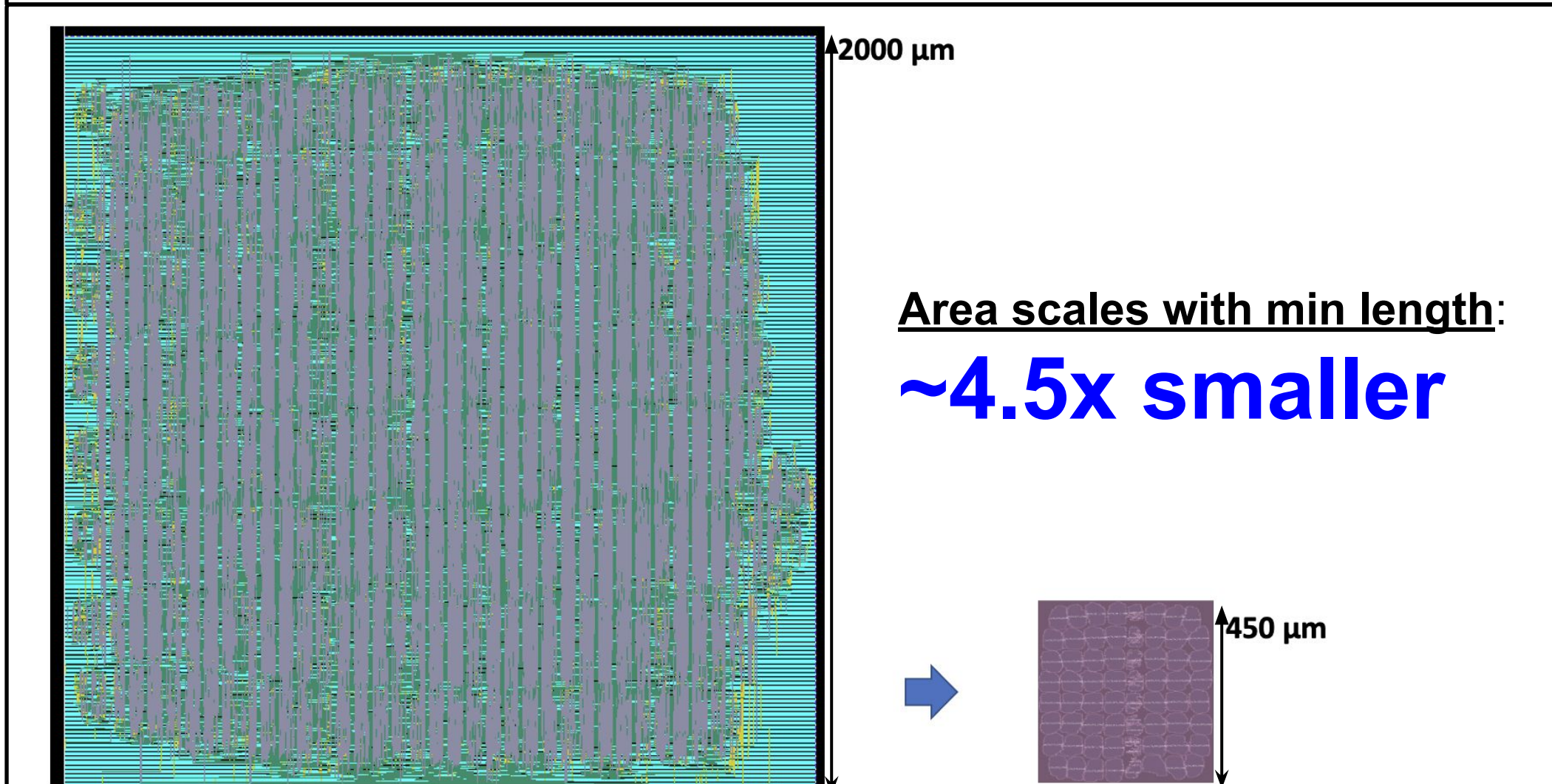
- First iteration - last year: 130nm CMOS**
- Relatively low-cost technology to experiment with open-source eFPGA framework
 - First-time right design
 - Density on older CMOS nodes makes the implementation less attractive
- Second iteration - this year: 28nm CMOS**
- Scaling brings an improvement in logic density by ~20
 - Process selected by US & international community for future HEP ASIC developments (TSMC High Performance Computing+)
 - Better radiation hardness & lower power consumption
 - Synergy with other projects: build know-how and IP on 28nm



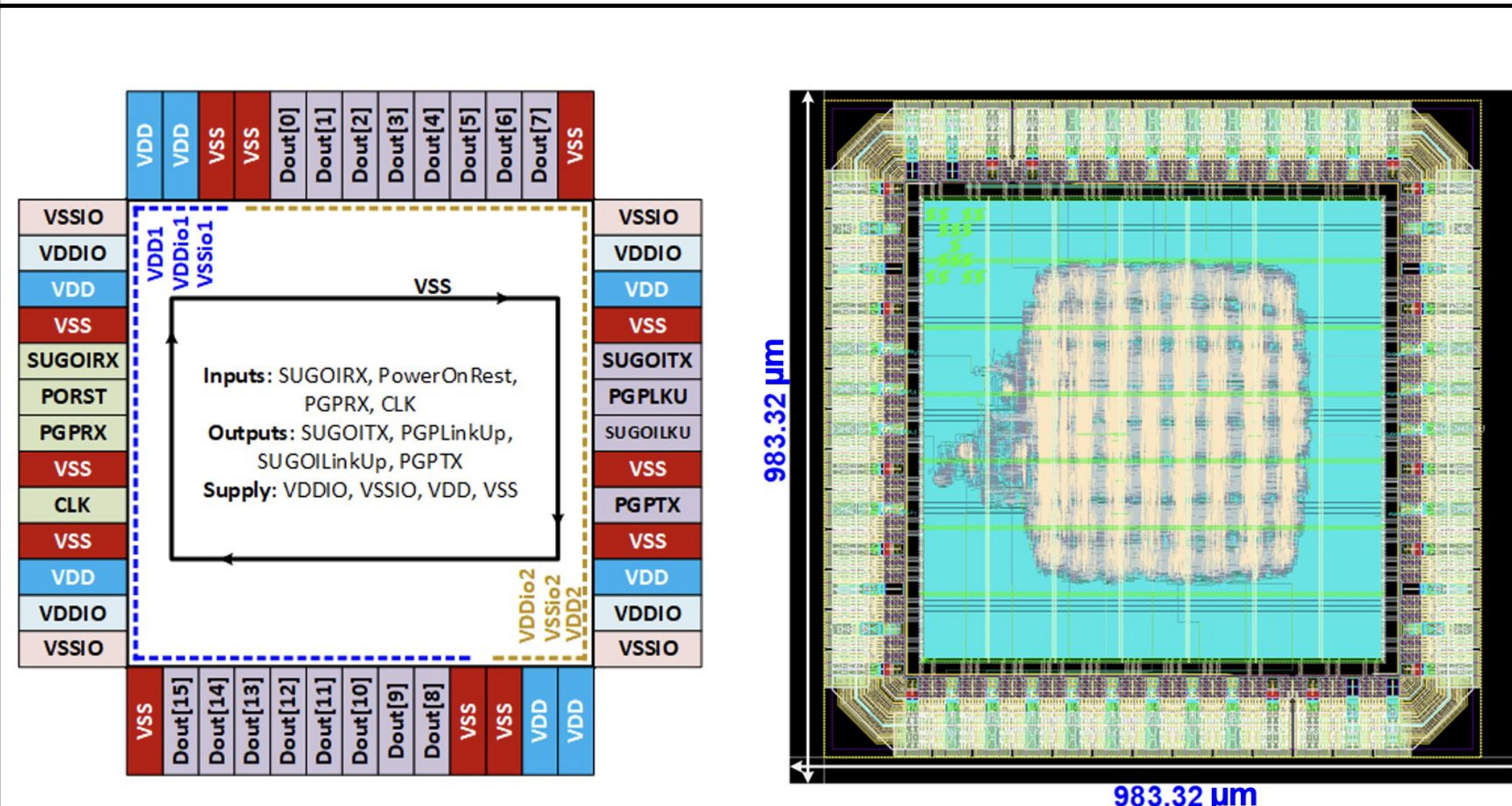
TSMC 28nm Floorplan



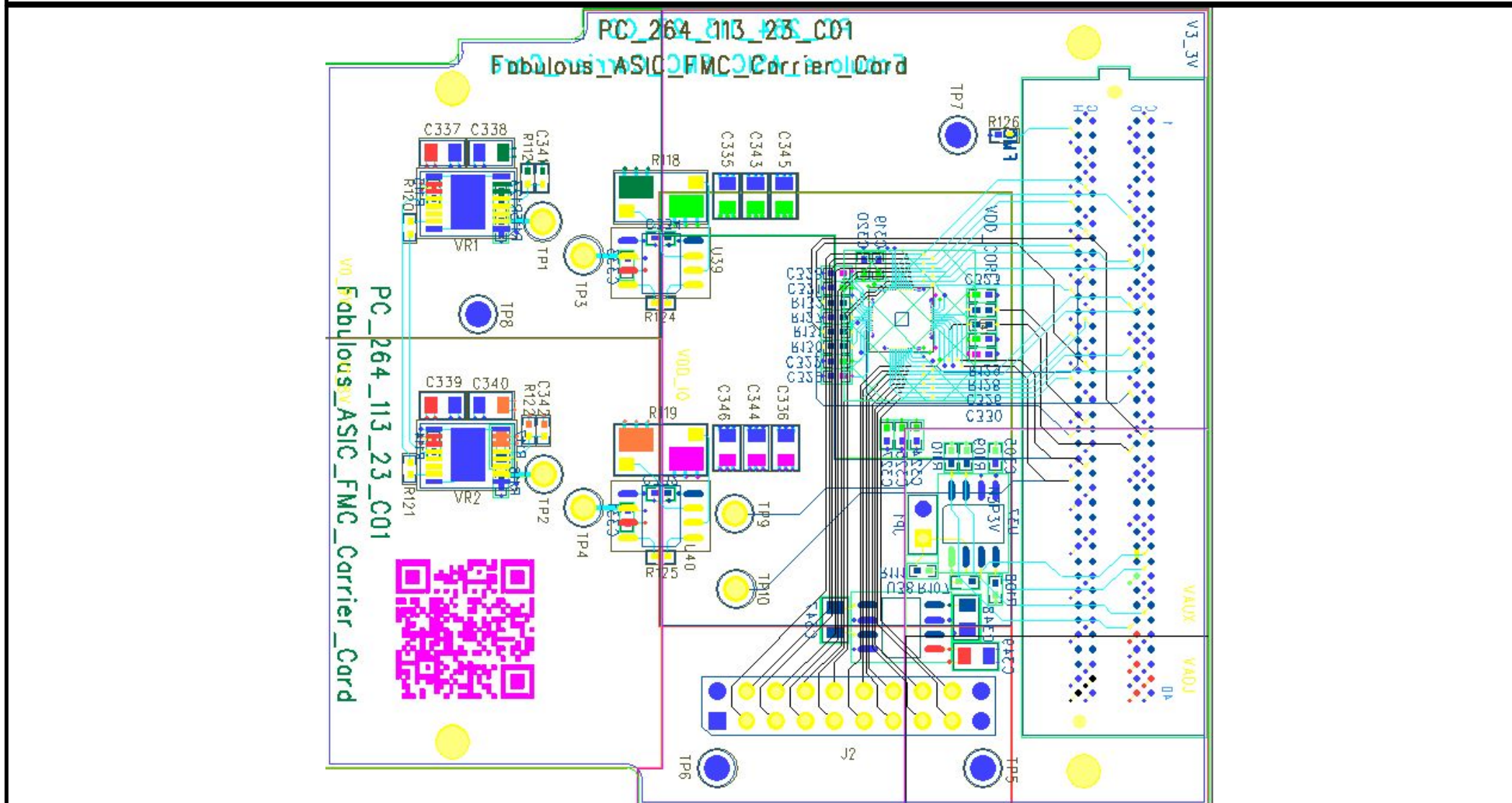
Scaling: TSMC 130nm vs TSMC 28nm area



Full chip Integration



FMC PCB Carrier for Fab28 ASIC



eFPGA Programmable Logic Resources

- FABULOUS_Logic_Cell:** 448
- FABULOUS_MUX2:** 224
- FABULOUS_MUX4:** 112
- FABULOUS_MUX8:** 56
- DSP_Slice:** 4
- Global_Clock:** 1

Summary

- Established flow to implement an eFPGA on 28nm:
 - ASIC implementation
 - eFPGA configuration through FPGA
 - Pre-tapeout Co-simulation
- Implemented two critical digital blocks on-silicon
 - SUGOI:** slow-control interface for ASIC-FPGA communication
 - PGPv4:** encoding and data transmission protocol for high-speed ASIC-FPGA communication
- All RTL code is released as open-source:
 - <https://github.com/fabulous-dev/Fabulous>
 - <https://github.com/slaclab/surf>
- Schedule to receive ASIC on Nov 4, 2023

