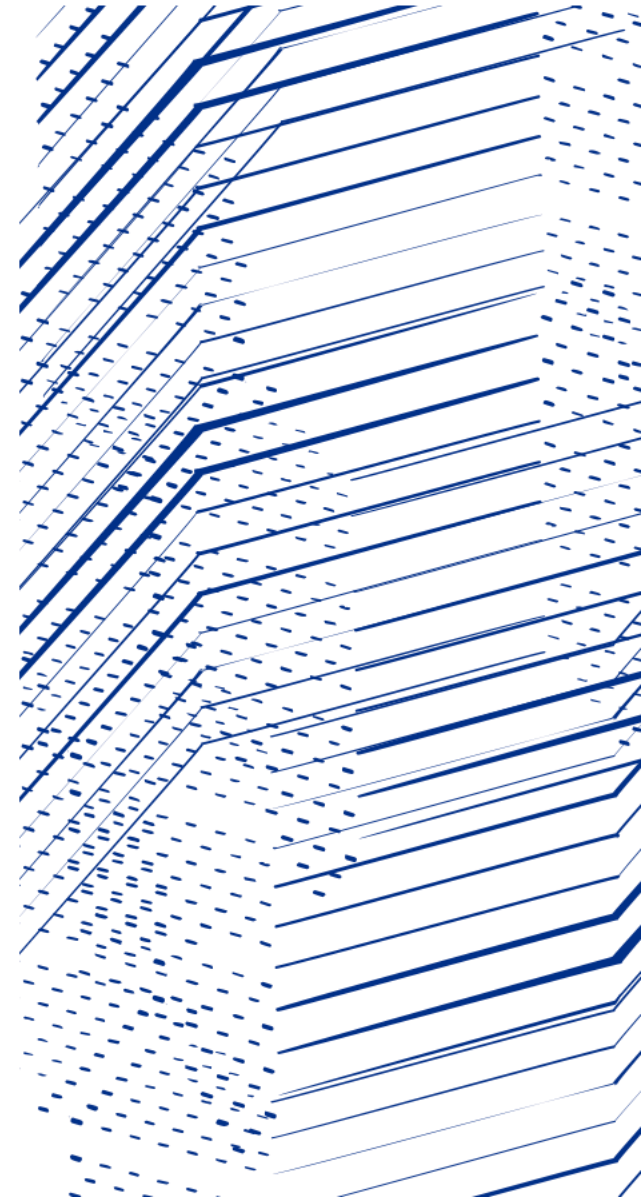




Science and
Technology
Facilities Council

6th IFAST WP9 Meeting



6 GHz Cavity deposition

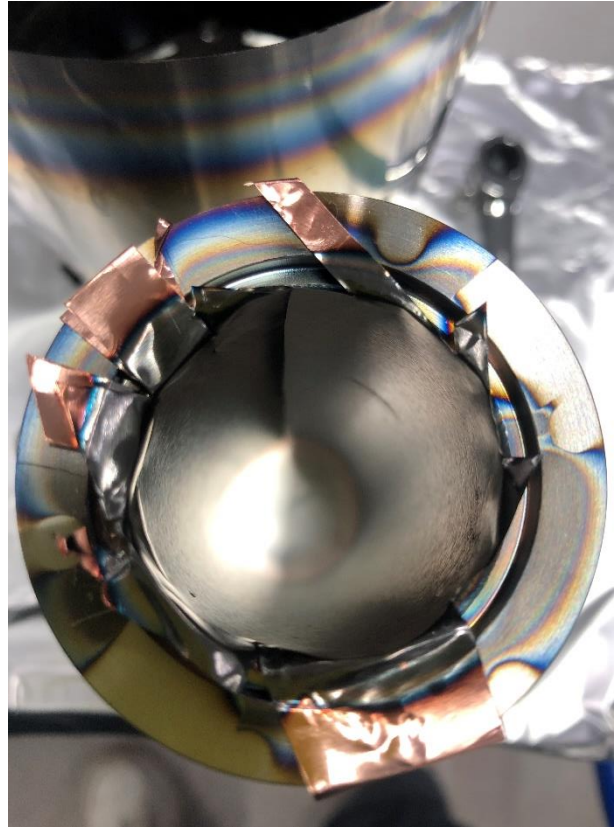
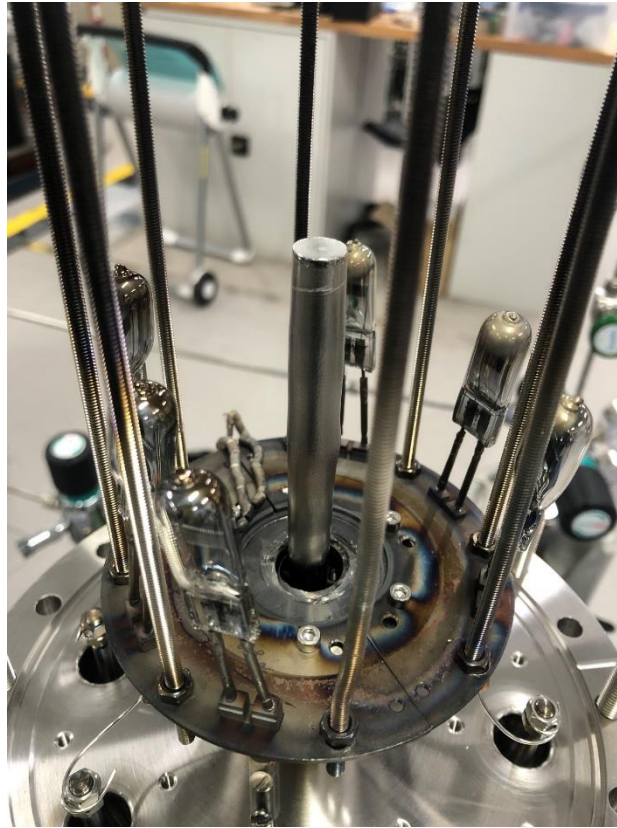


Close Cavity



Open cavity

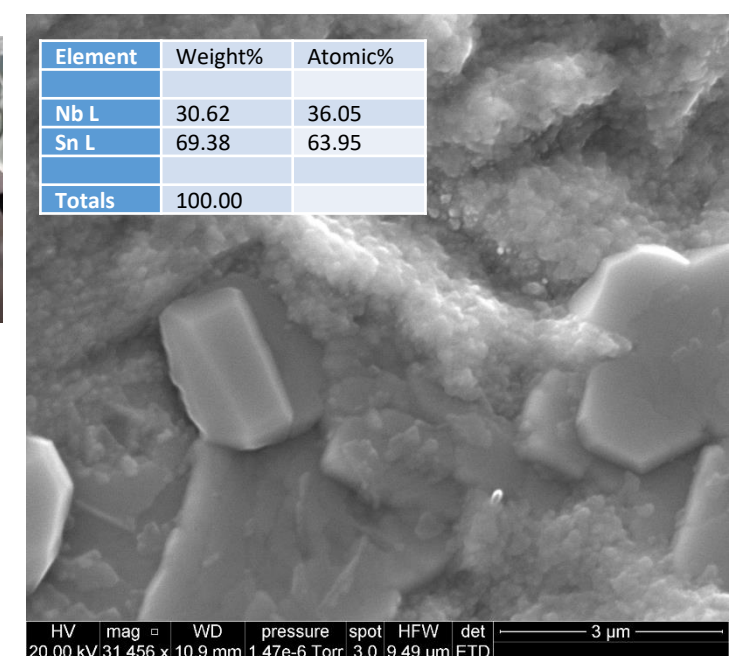
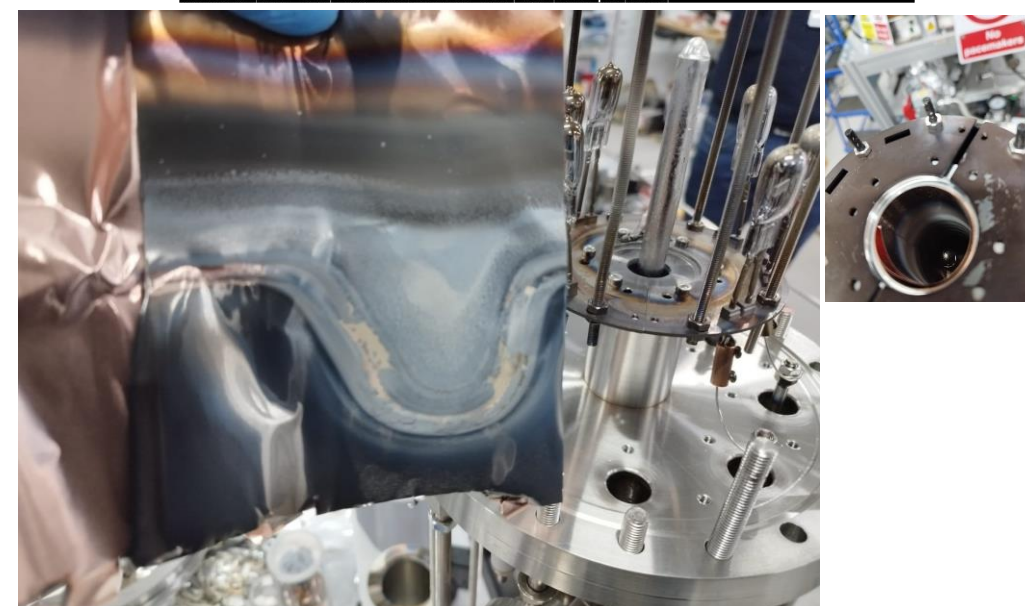
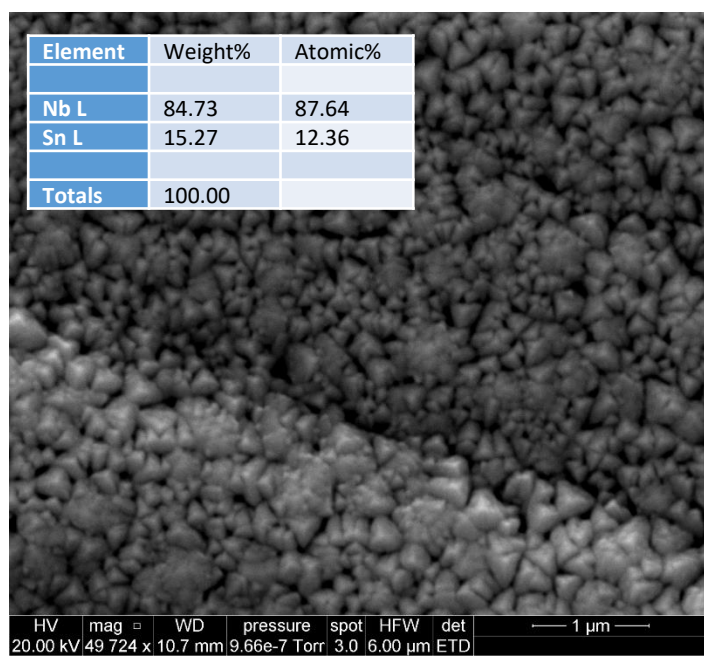
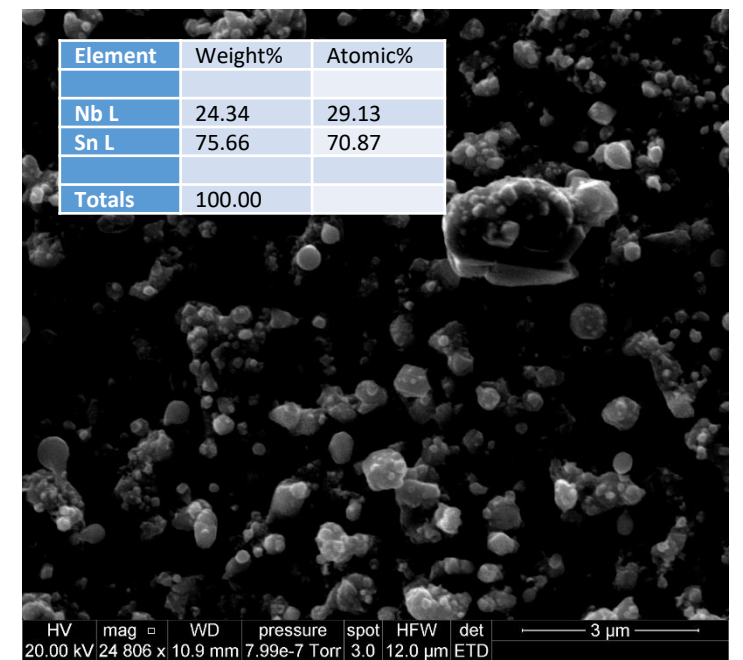
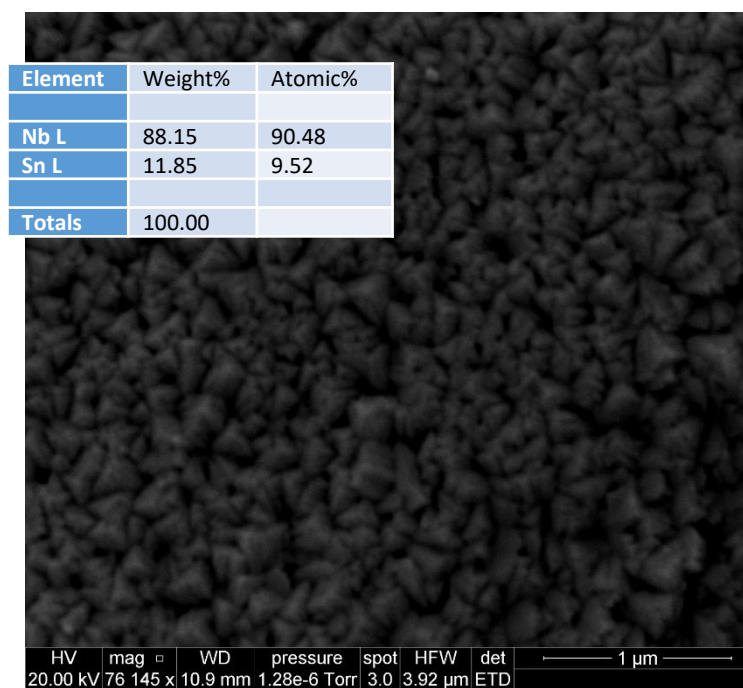
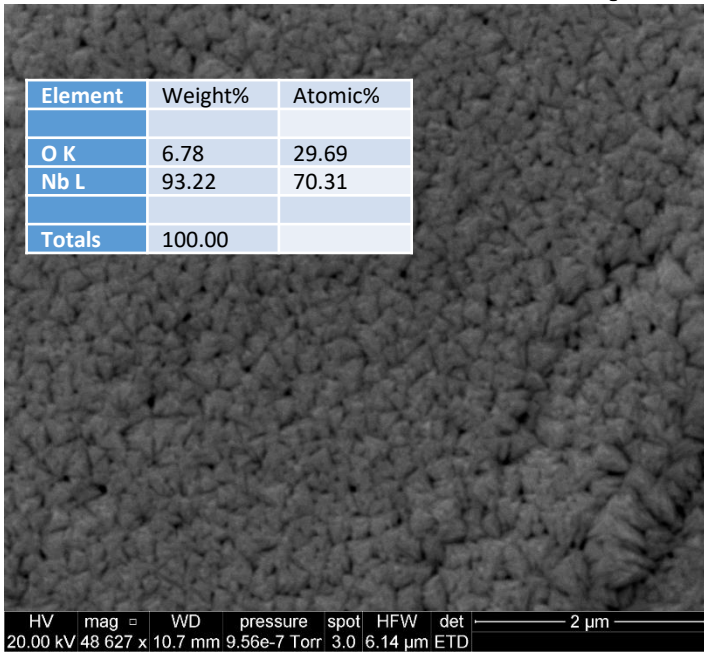
Nb deposition using coil magnet



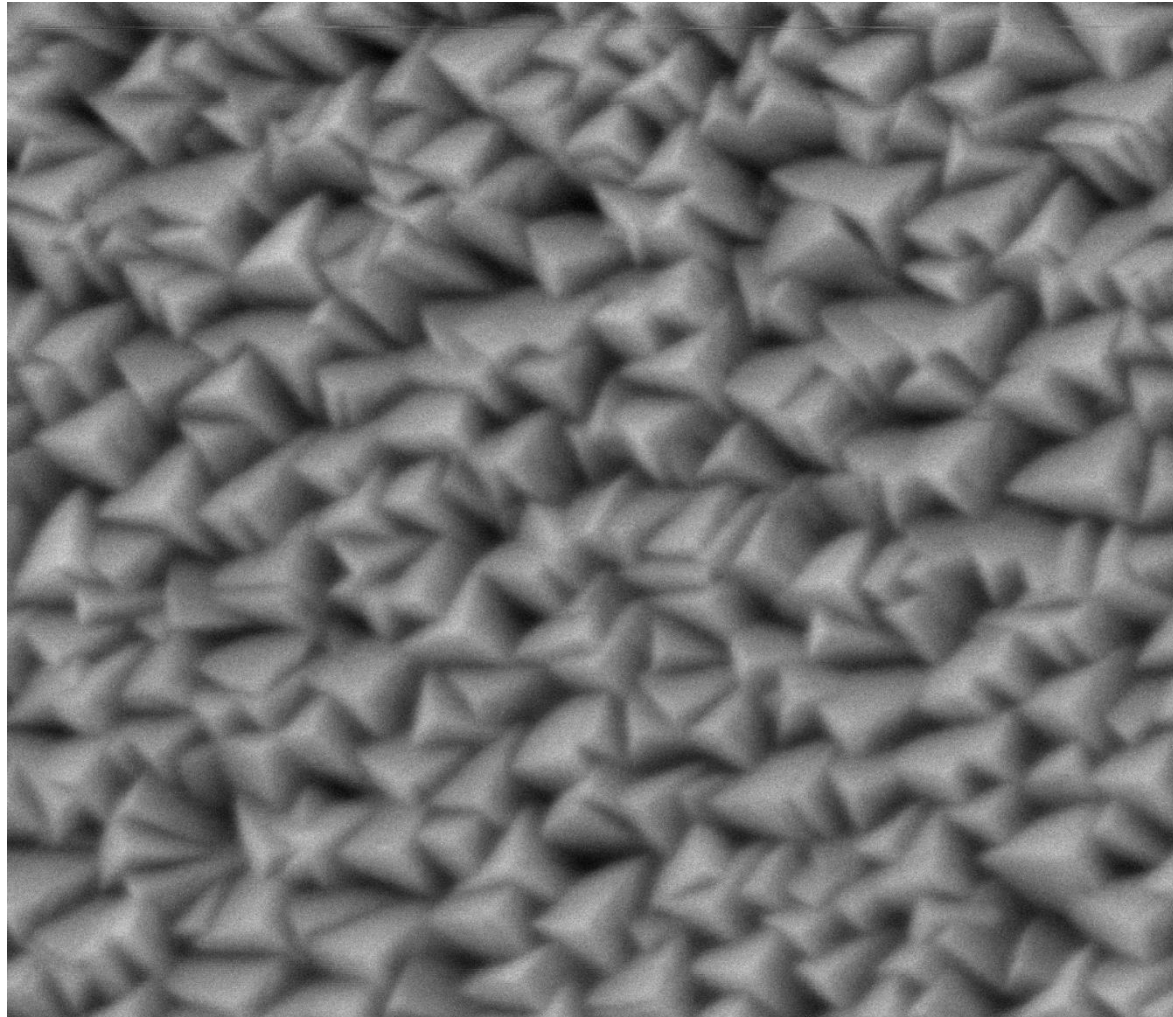
Deposition parameters:
Power 100W
Current 0.22A
Voltage 453V
Dep Temp room Temp

DC
Deposition time 1 hour
Dep pressure 2×10^{-2} mbar mag current 4.0A

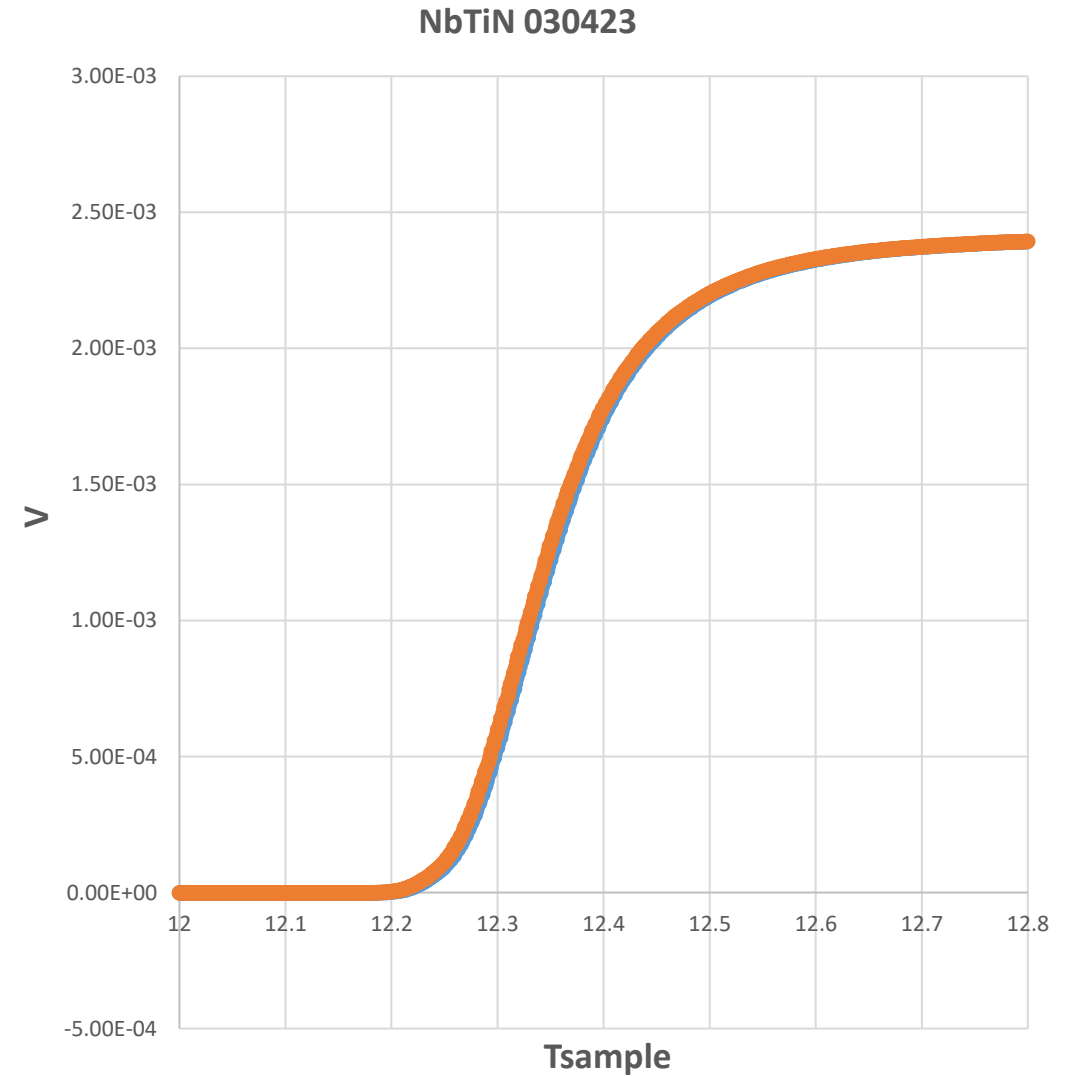
Nb₃Sn deposition with Nb tube and Sn wire inside



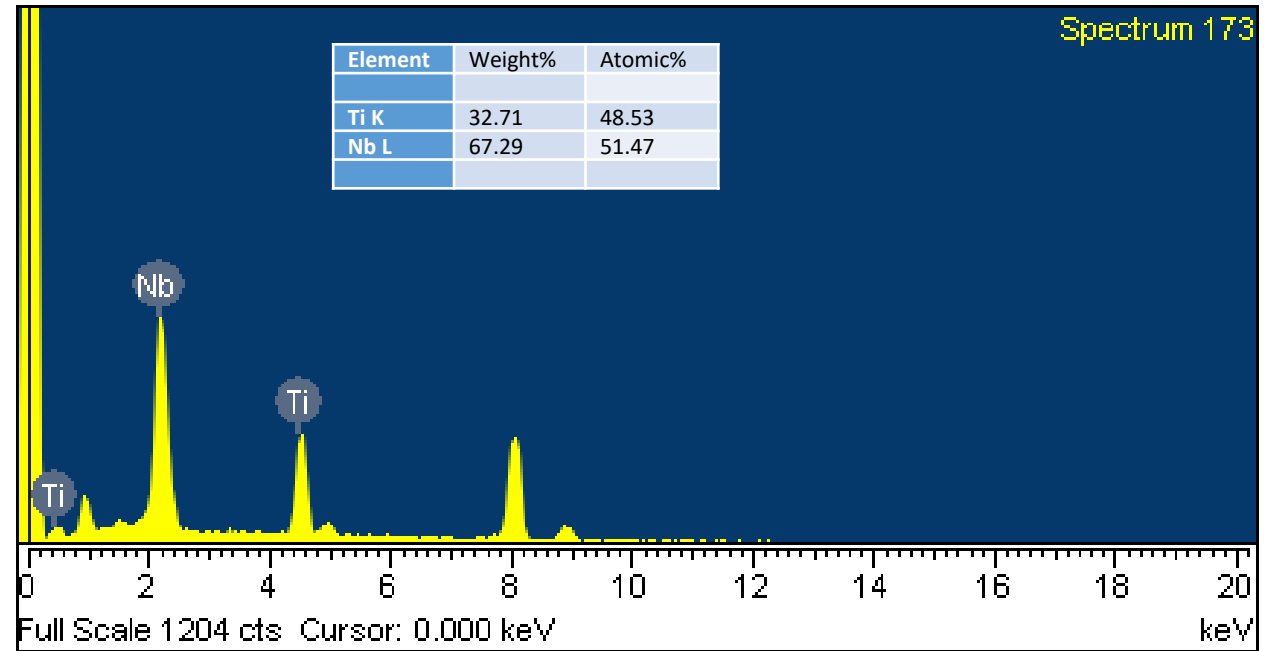
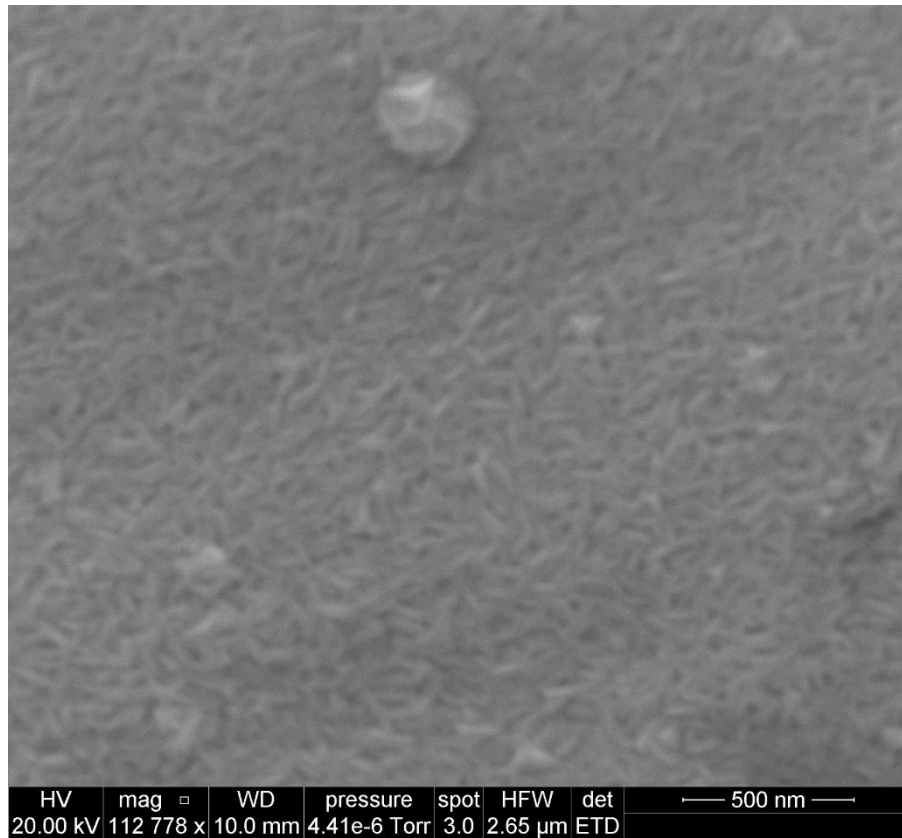
NbTiN deposition using Nb₃₇Ti₆₃ rod



| | | | | | | | |
|----------|-----------|---------|--------------|------|---------|-----|--------|
| HV | mag | WD | pressure | spot | HFW | det | |
| 20.00 kV | 120 675 x | 10.8 mm | 9.52e-7 Torr | 1.5 | 2.47 μm | ETD | 500 nm |

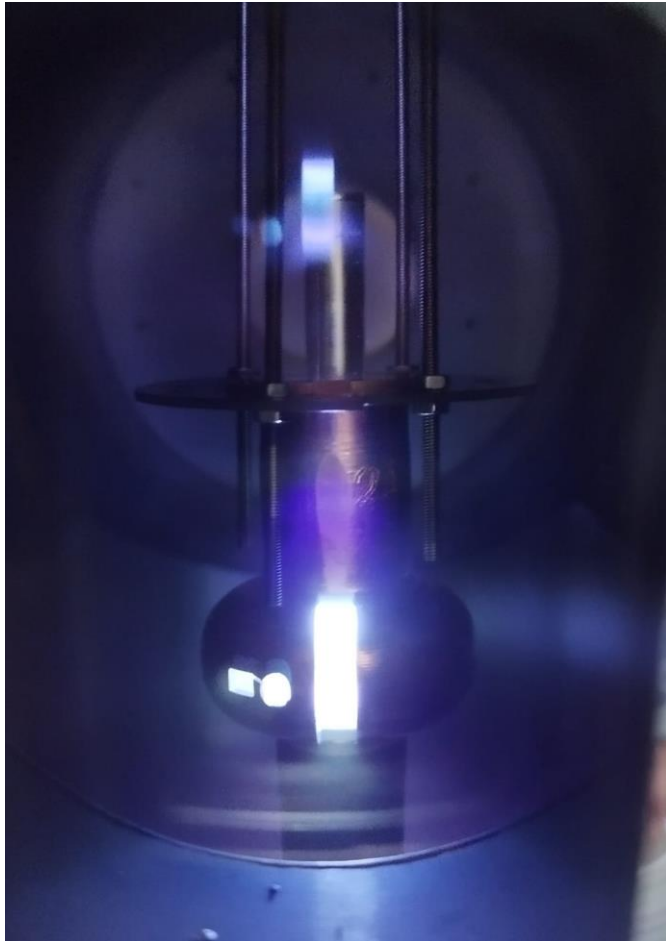


NbTiN deposition using Nb rod wrapped with Ti wire

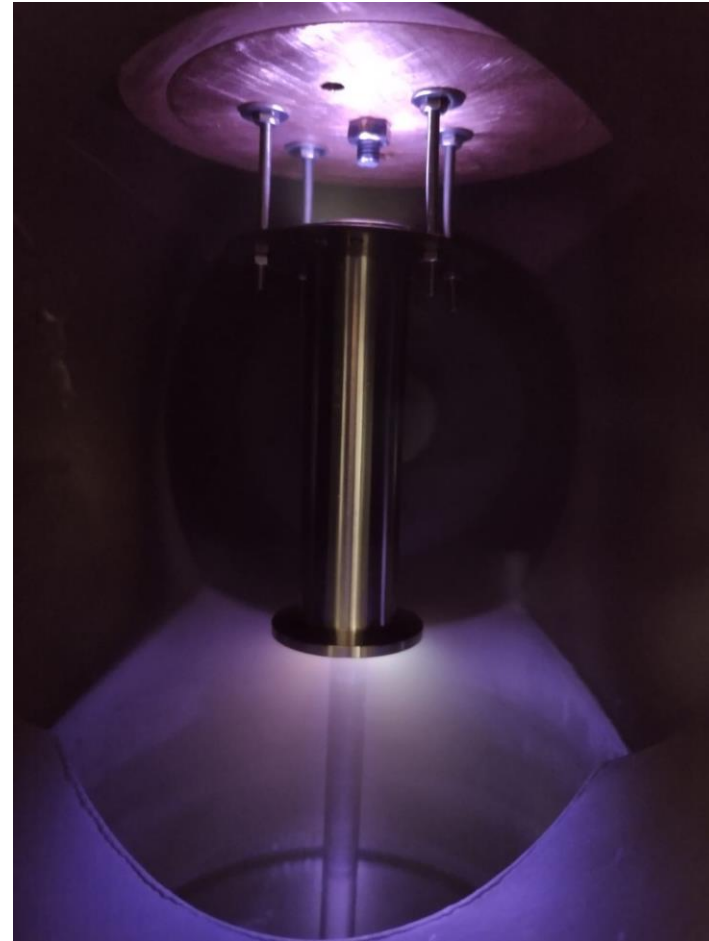


The ratio of Nb to Ti can be adjusted for optimum performance stoichiometry

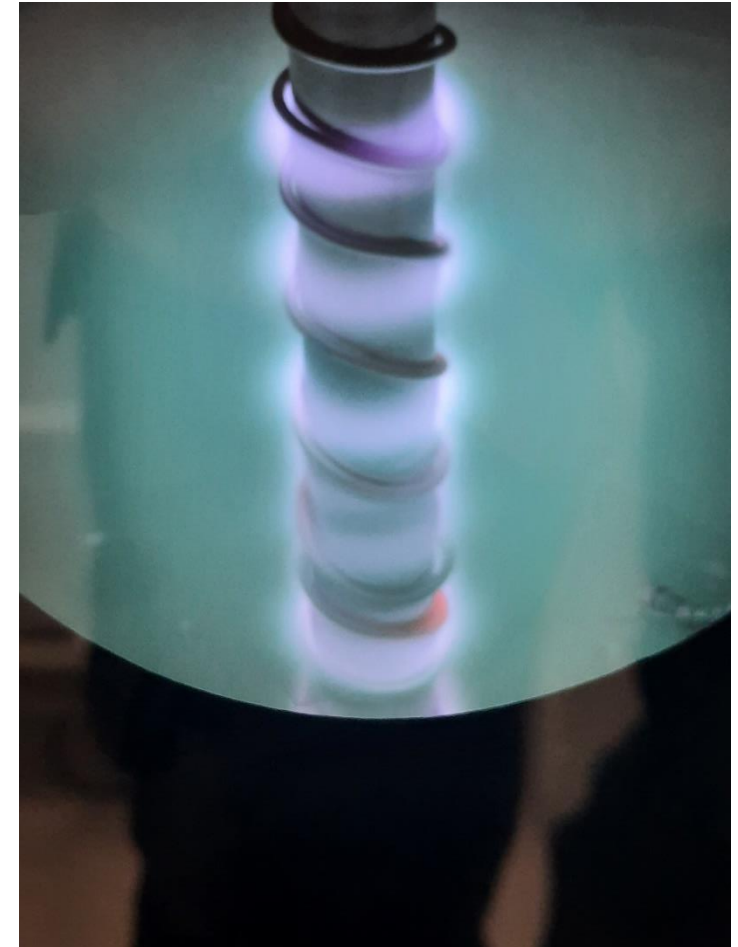
Nb/NbTiN using permanent magnet magnetron



Close cavity

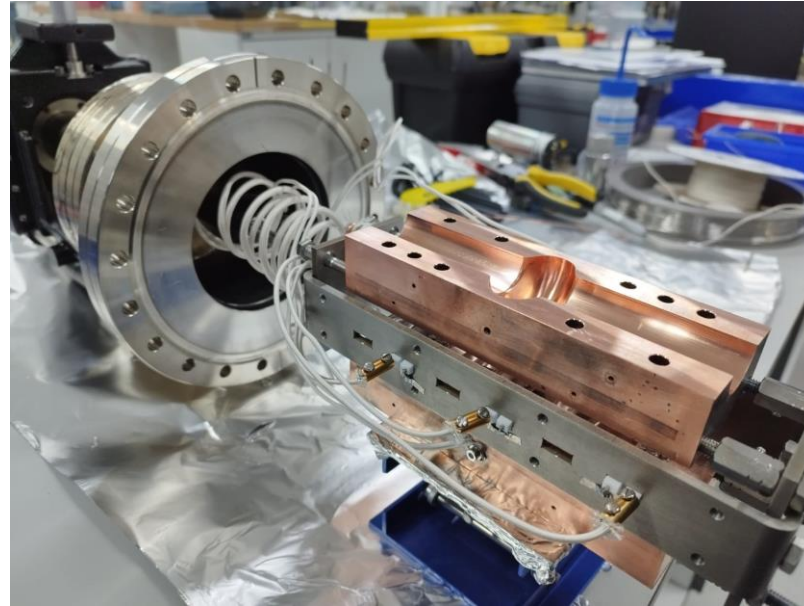
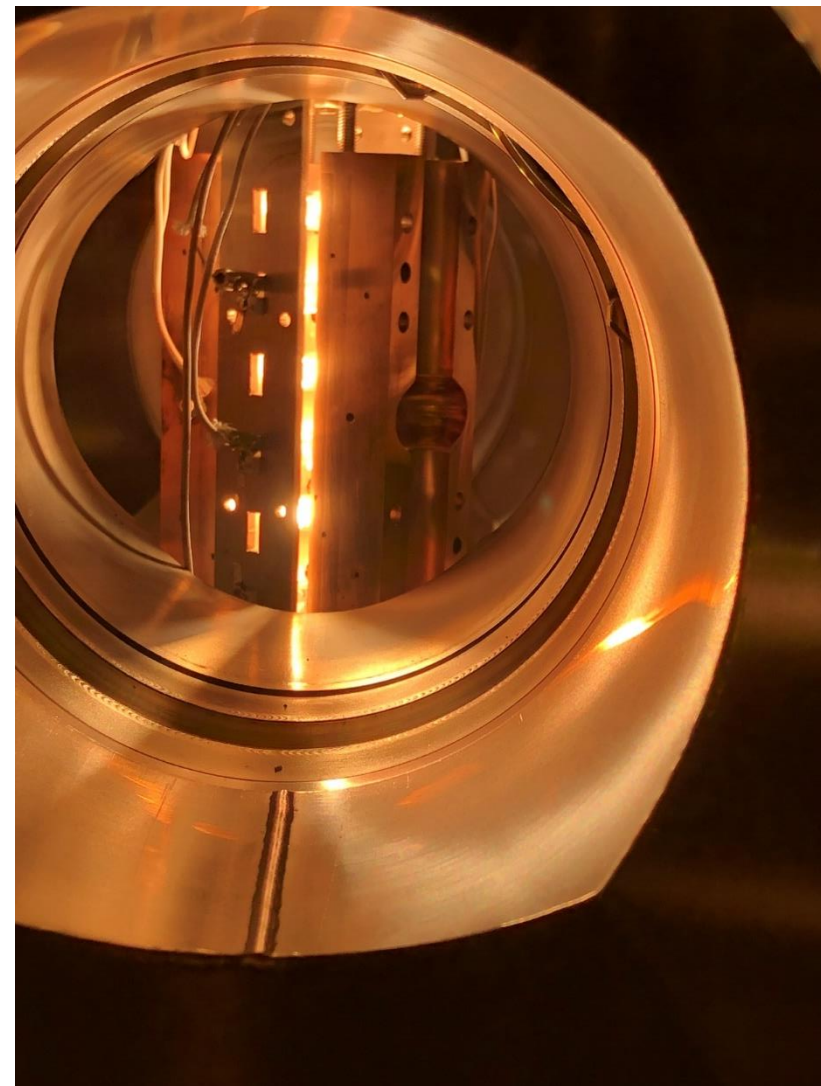


Tube



For A15 and B1 superconducting deposition

6 GHz open cavity heating stage

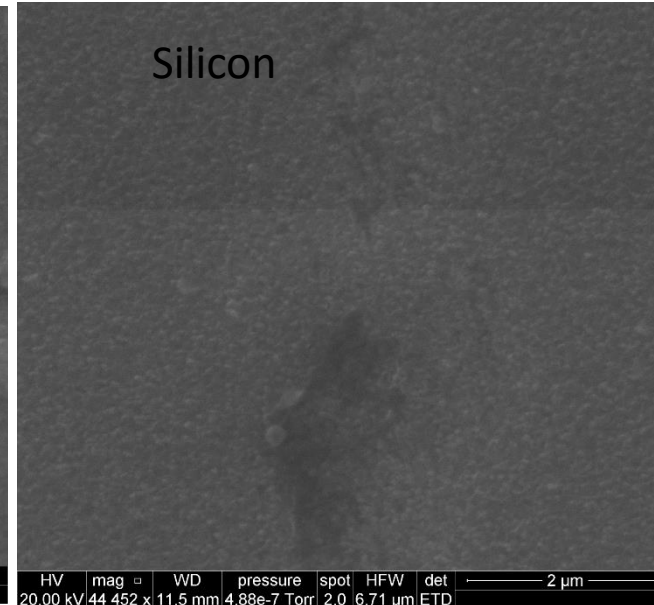
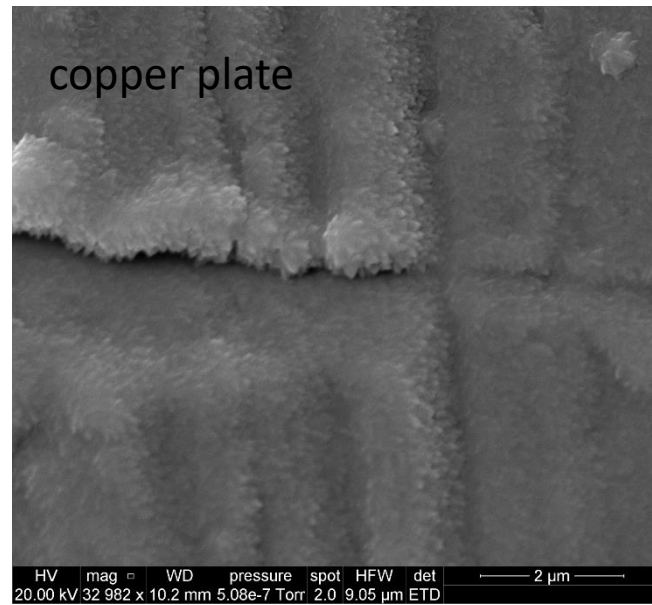
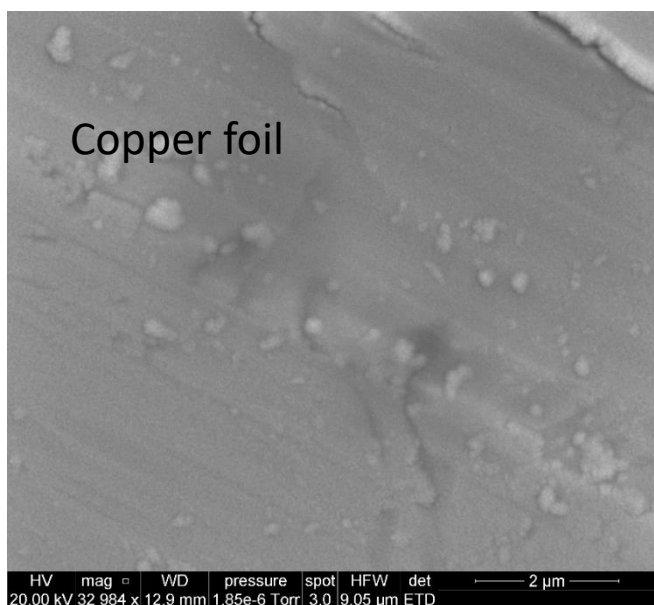
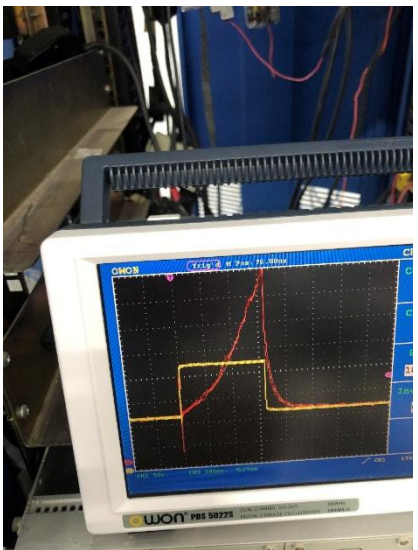


Without any heat shield the cavity temperature reaches to 600 C

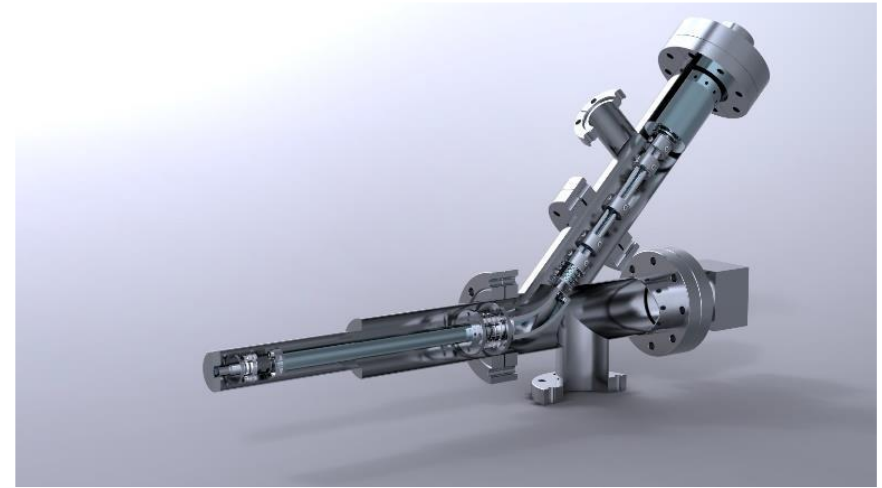
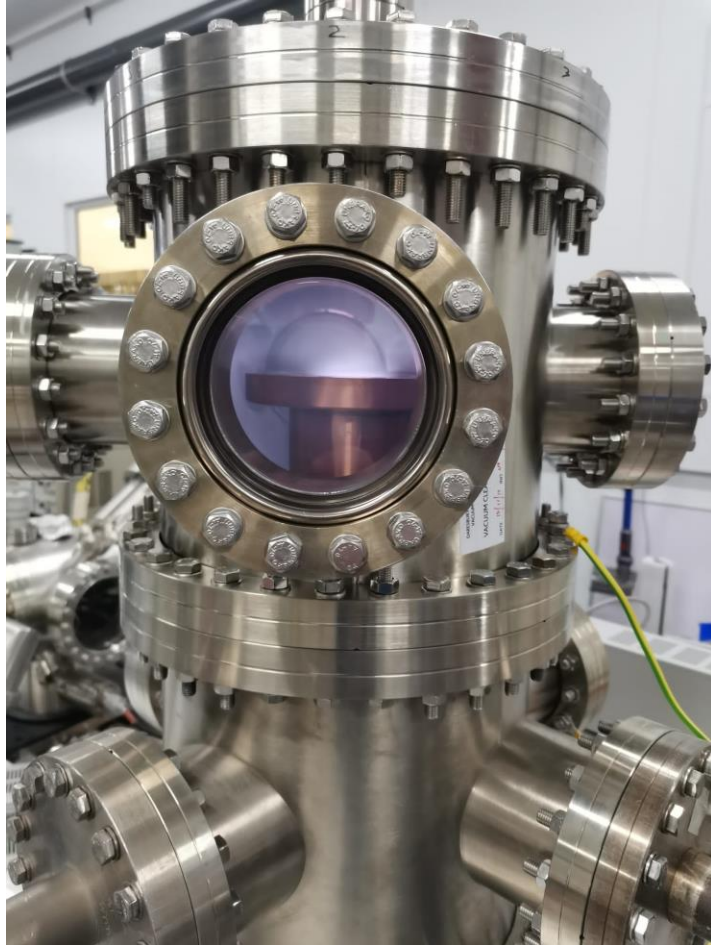


1.3 GHz cavity

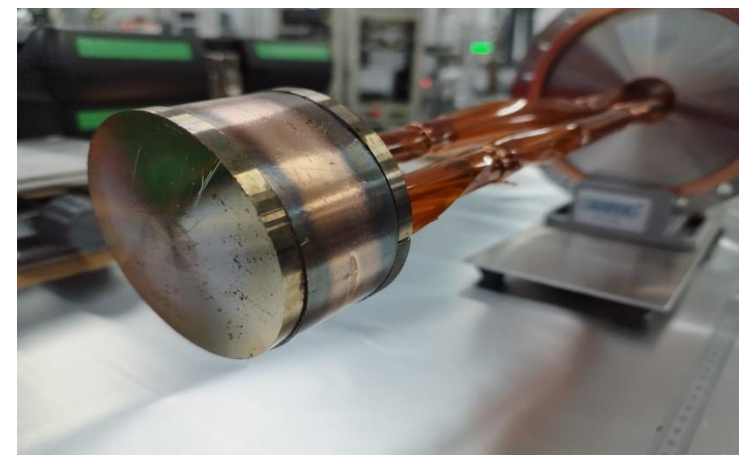
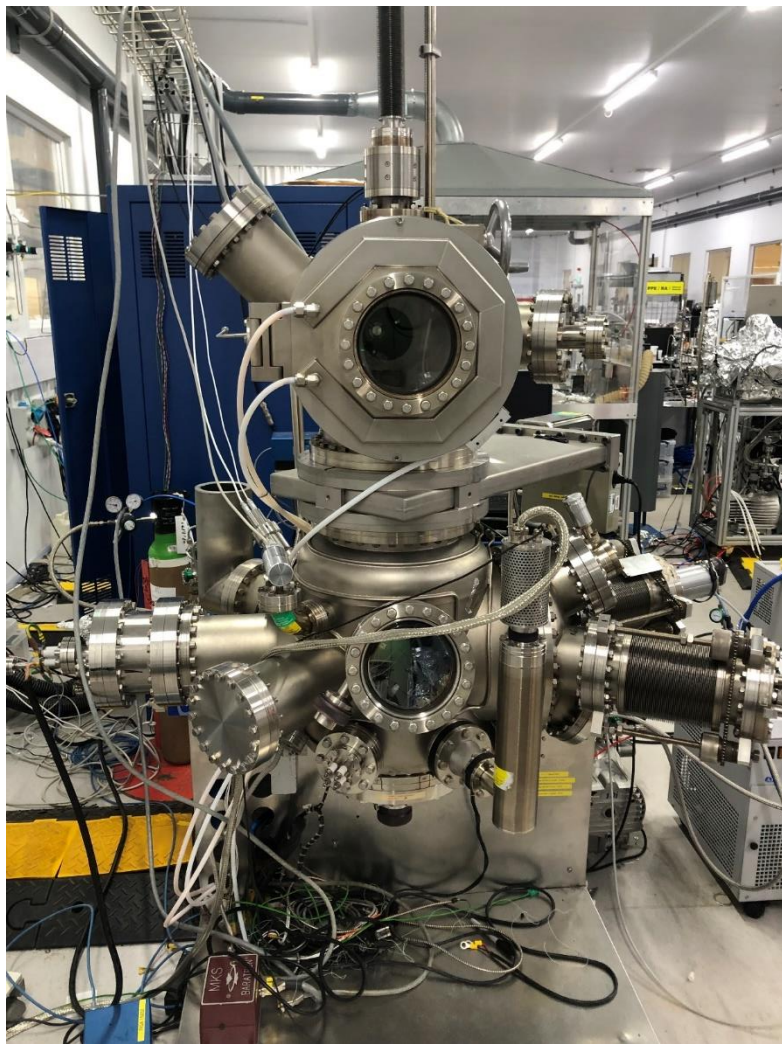
HIPIMS dep of Nb on half cell 1.3 GHz cavity RT



Plasma diagnostic study with Liverpool University

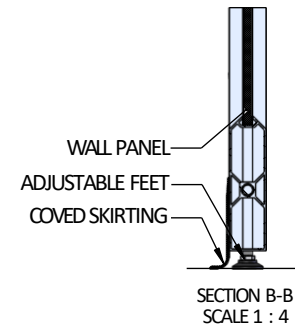
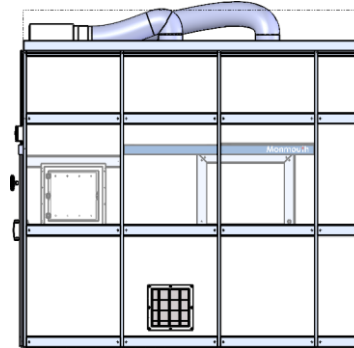
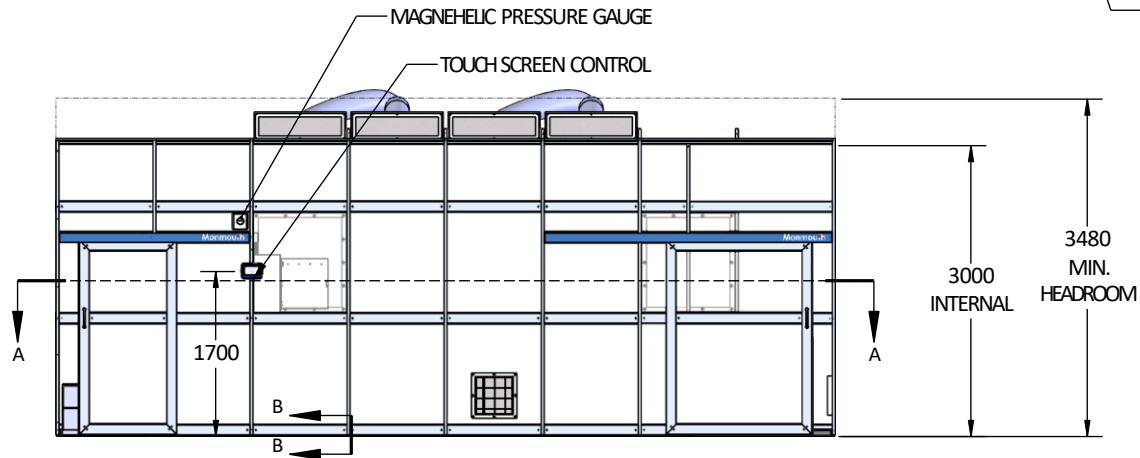
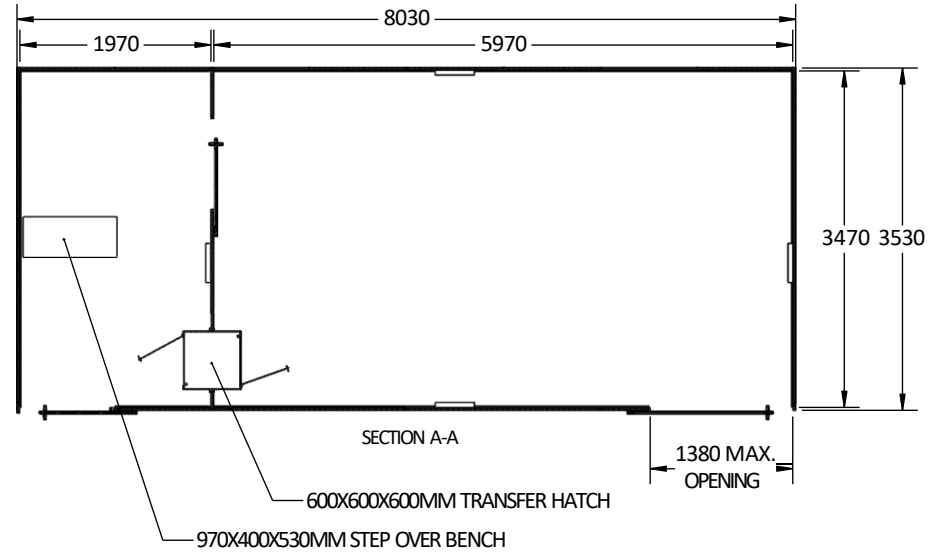
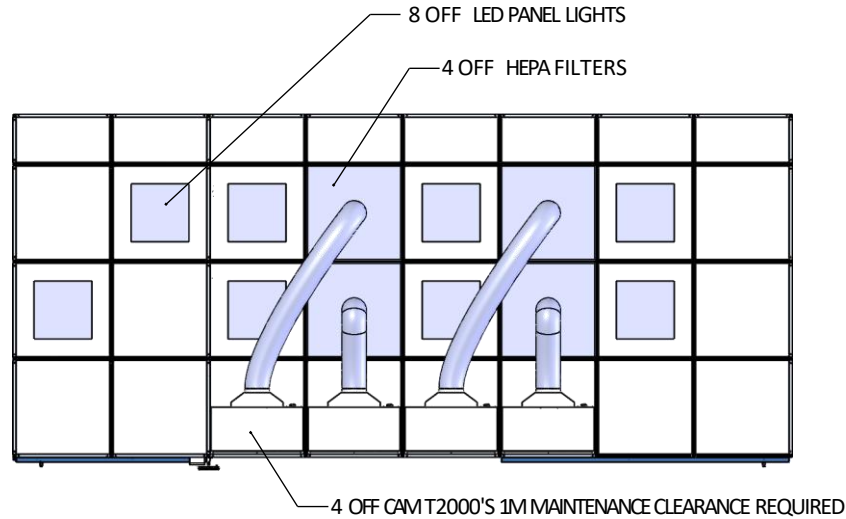


1.3 GHz Cavity deposition system



The system is equipped with load lock chamber, rotating arm that can turn and move up and down, the chamber wall is water cooled, fixed magnetron in the centre. It will be positioned in an ISO 6 clean room with ISO 4 cabinet for final cavity preparation.

A3L



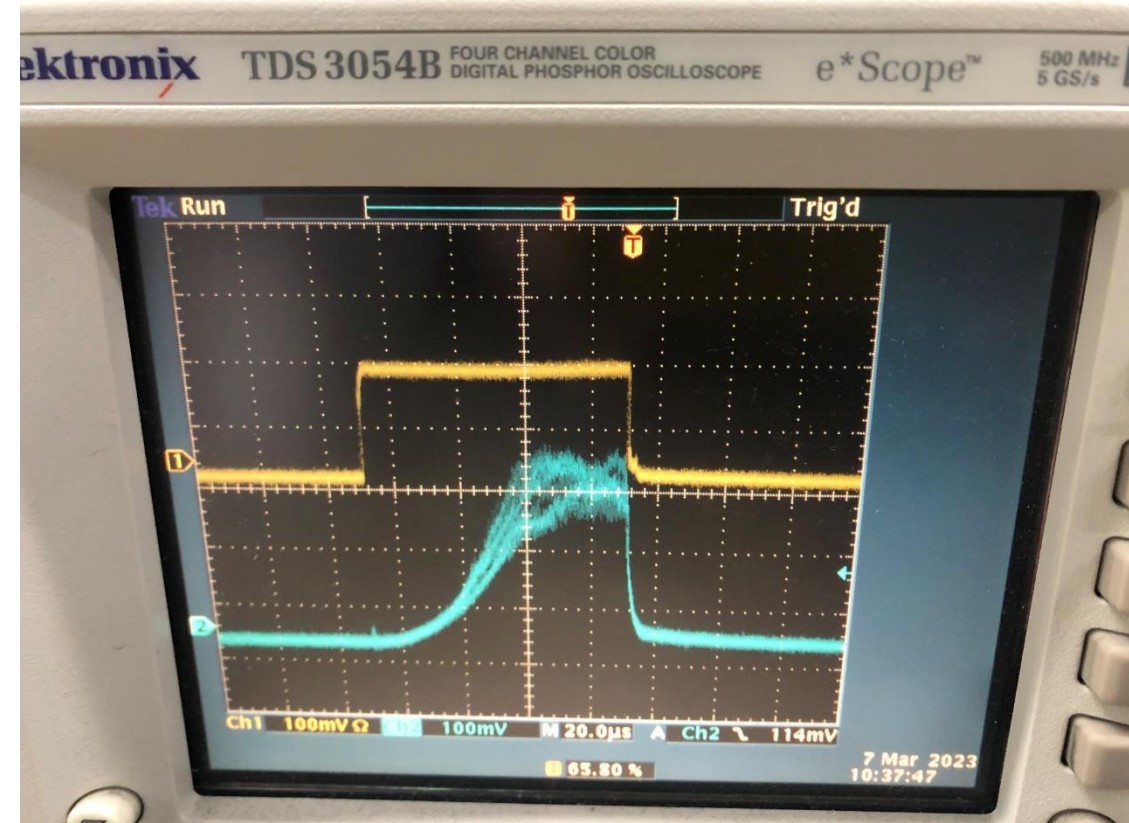
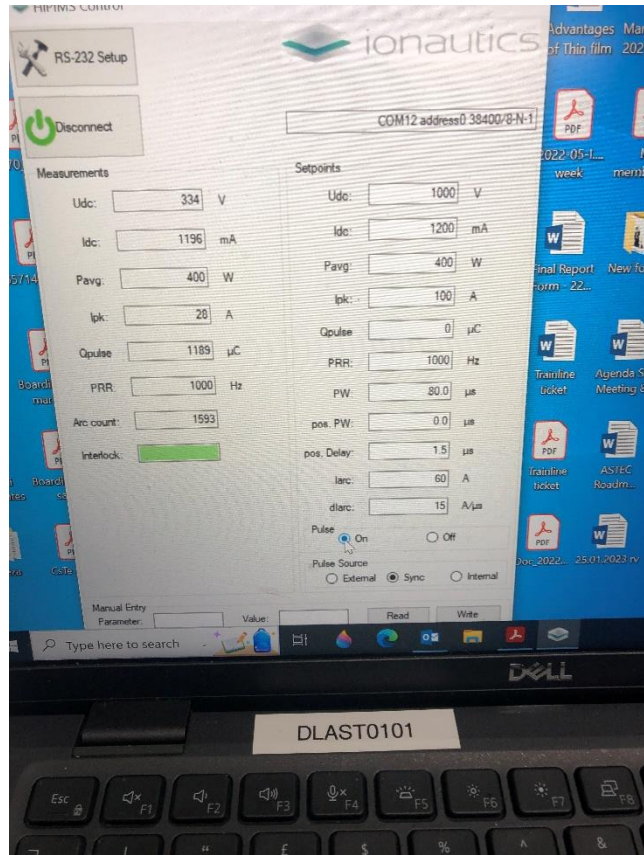
Monmouth Scientific

Monmouth House, Peninsula Business Park, Bristol Road, Bridgwater, Somerset TA6 4QB. United Kingdom
Tel: +44 (0) 1278 458090 e mail: technical@monmouthscientific.co.uk

| | | | | |
|-------------------------------------|-----------------|------------|-----------------------------------|----------------|
| PRIVATE & CONFIDENTIAL | | | TITLE CUSTOM CLEANROOM | |
| DRAWN PS | DATE 08/03/2023 | CHECKED | | |
| DIMENSIONS IN mm | | SCALE 1:50 | DRAWING No CR-0400-1 SHEET 1 OF 2 | |
| TOLERANCE ± 0.5 HOLE/STUD CTS ± 0.3 | | | PART No | ISSUE A |

Planar sample deposition

HIPIMS deposition of Nb on Dia Copper from RT to 650 C



Additional analytical systems



Secondary Ion Mass spectrometry SIMS/SMNS:
Both static and dynamic SIMS
Cs for negative ions and Oxygen for positive ions
Detection limit ppm.



FE SEM
Large sample
Compatible with ion beam milling
EDX mapping and 3D topography
EBSD

1 metre NEG coating facility commissioned for 20 mm and 38 mm ID for both Cu and SS

