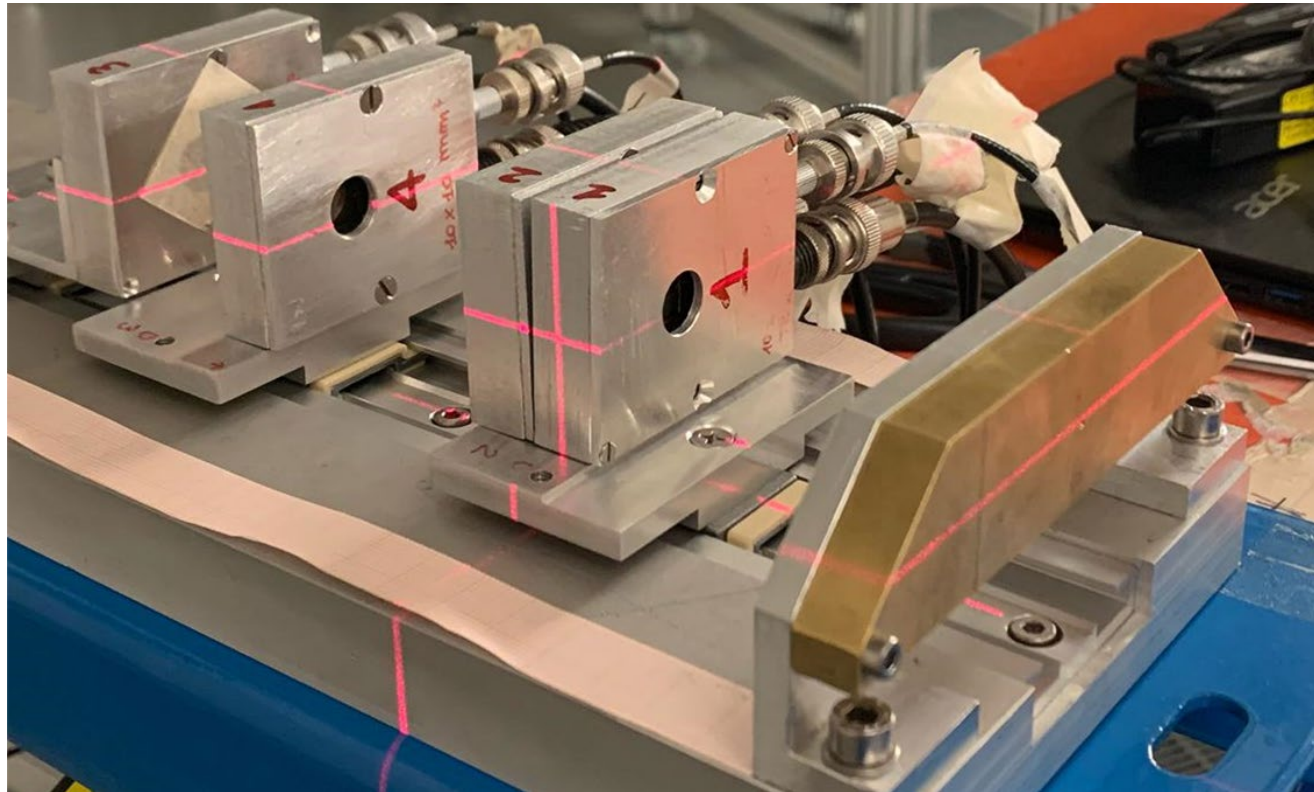




IMPULSE



IMPULSE has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 871161.



PRAGUE

Proton RAnGe measure Using silicon carbide

Experimental tests and future developments

M. Guarrera^{1, 2}, G. Petringa^{2, 3}, A. Amato², R. Catalano², A. Kurmanova², D. Margarone³, S. Tudisco², C. Verona⁴, G. A. P. Cirrone²

¹Department of Physics and Astronomy "Ettore Majorana", University of Catania - Catania, Italy

²INFN-Laboratori Nazionali del Sud - Via S. Sofia, Catania, Italy

³ELI-Beamlines, Institute of Physics (FZU), Czech Academy of Sciences, Prague, Czechia

⁴Dip. di Ing. Meccanica, Università di Roma "Tor Vergata," Roma, Italy



Outline

- The project
- Detector prototype
- Final configuration

The project

PRAGUE

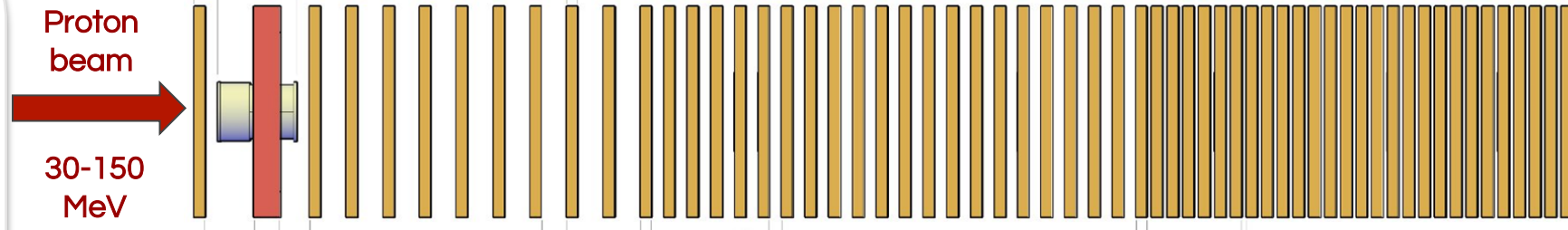
(Proton RAnGe measure Using silicon carbide) detector

4

Main goal:

- ❑ Online dosimeter;
 - ❑ PDD distribution of proton beams;
 - ❑ $10^5 - 10^{10}$ pps intensity beams;
 - ❑ High longitudinal spatial resolution;
 - ❑ Dose on biological samples.
- Dose rate independent;
 - LET independent;
 - High radiation hardness.

PRELIMINARY CONFIGURATION

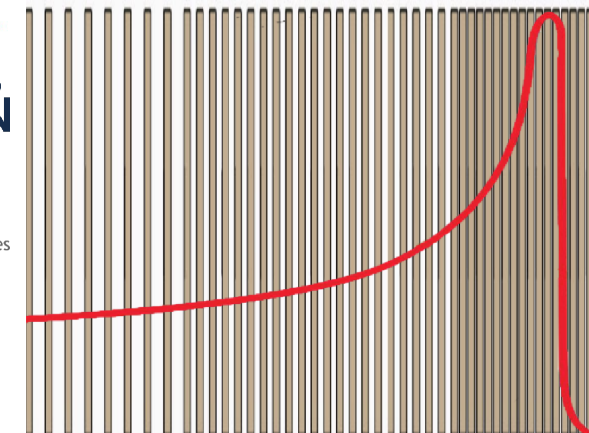


Entrance reconstruction

a)

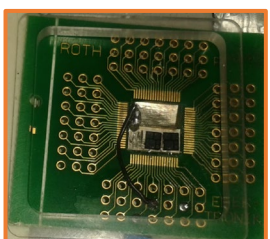
Bragg Peak reconstruction

Hydrofluoric Acid



30 standard SiC with 10um of active layer and 100um of passive substrate	30 new SiC w/o passive layer
--	------------------------------

Financial support by both INFN and Horizon 2020 and is currently ongoing



Old generation:

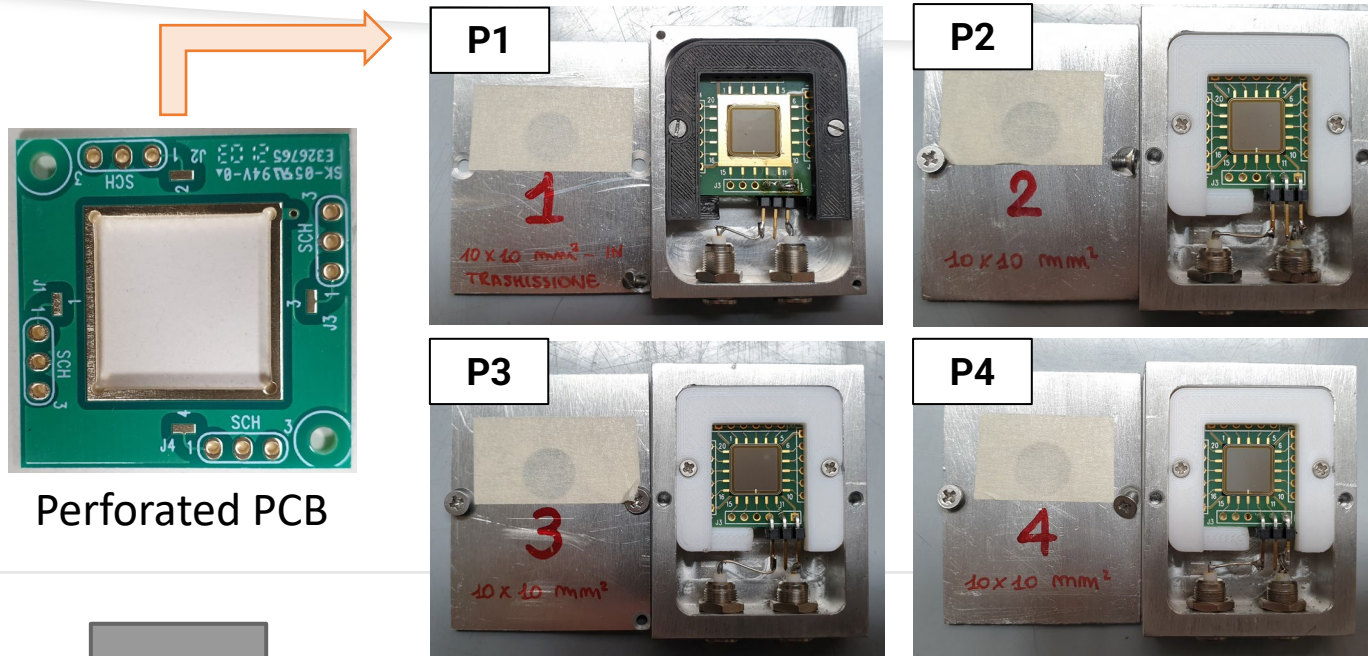
- 2 x 2 mm²
- 43,7 μm

Detector prototype

PRAGUE

6

The realization of a prototype made of 4 SiC detectors



Perforated PCB

P1

P2

P3

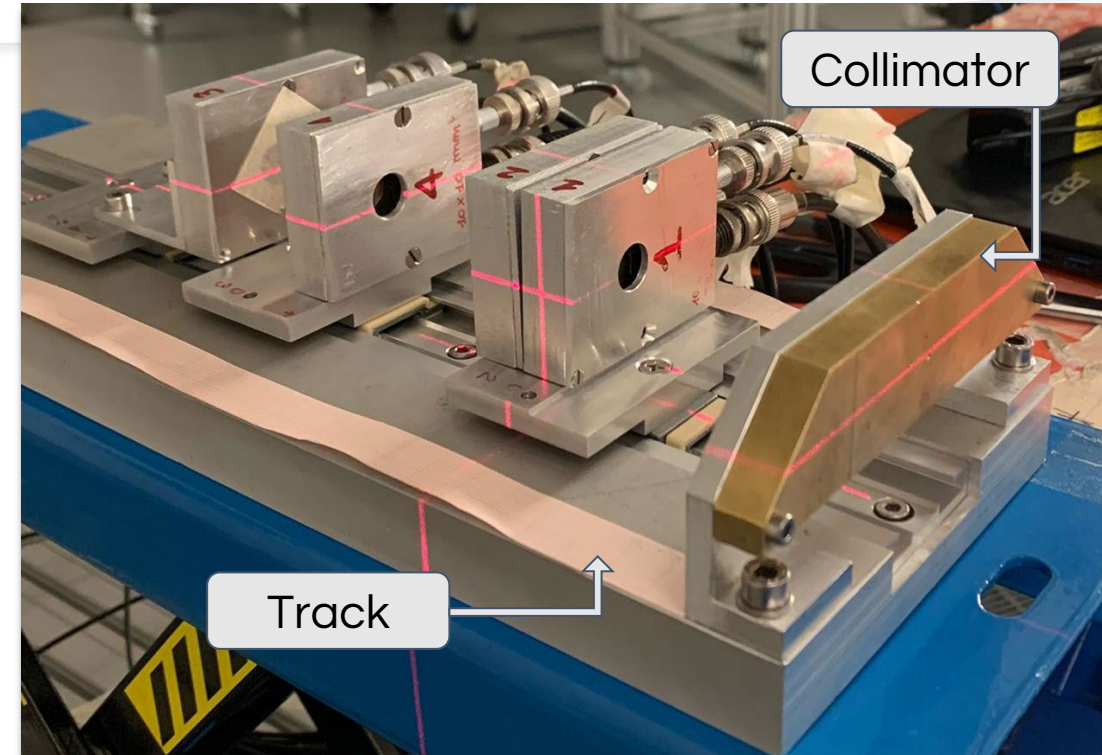
P4

electronic chain

Voltage Input
Module (NI-
9223 model).

PC

IV converter

multichannel
power supply

Collimator

Track

Aluminum boxes contain a 1 x 1 cm² detector

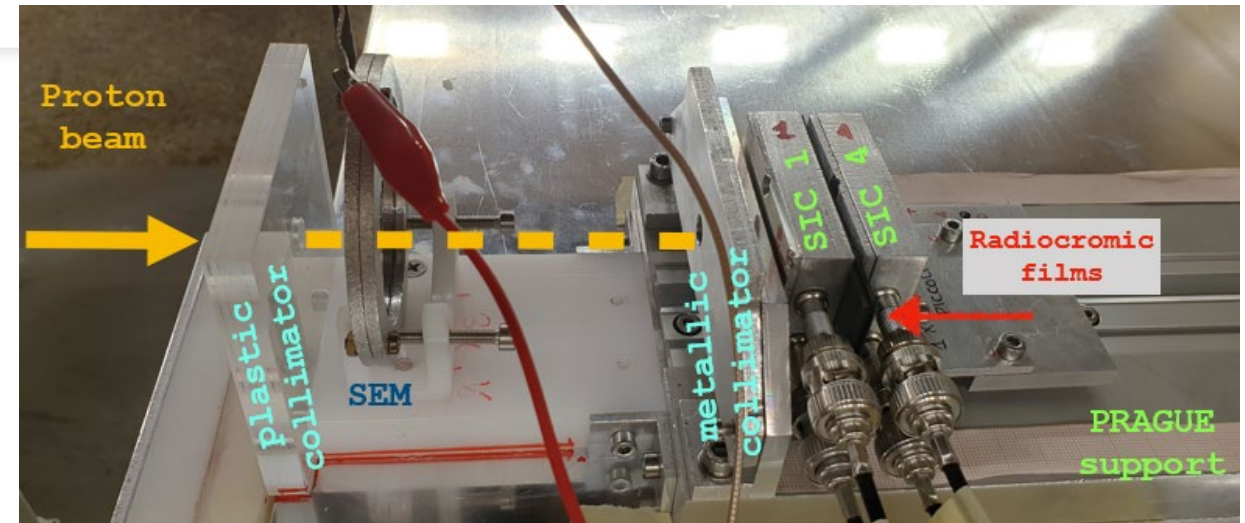
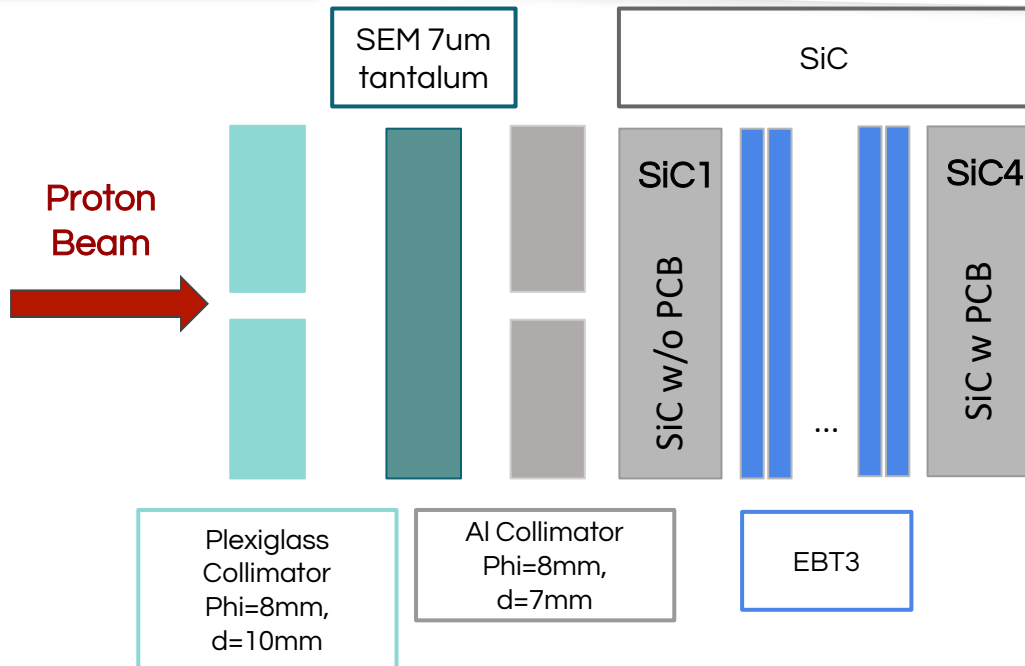
- active layer of **10,3 μm**
- passive layer of **125,67 μm**
- mounted on **PCB**.

PRAGUE prototype - Experimental campaign @ Institute of Nuclear Physics Av Čr, Řež

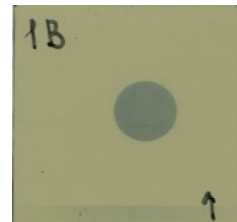


7

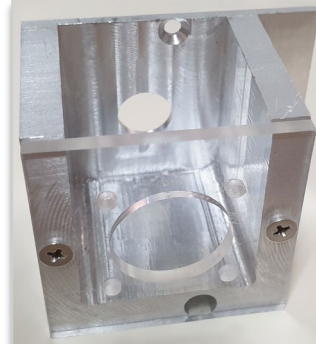
Configuration 1



- Proton **beam energy**: 35 MeV
- Fluence**: 10^8 protons/cm²
- Irradiation **field**: circular shape; 10 mm in diameter
- SEM**: Secondary Emission Monitor



Holder for EBT3 in stack configuration



What has been done?

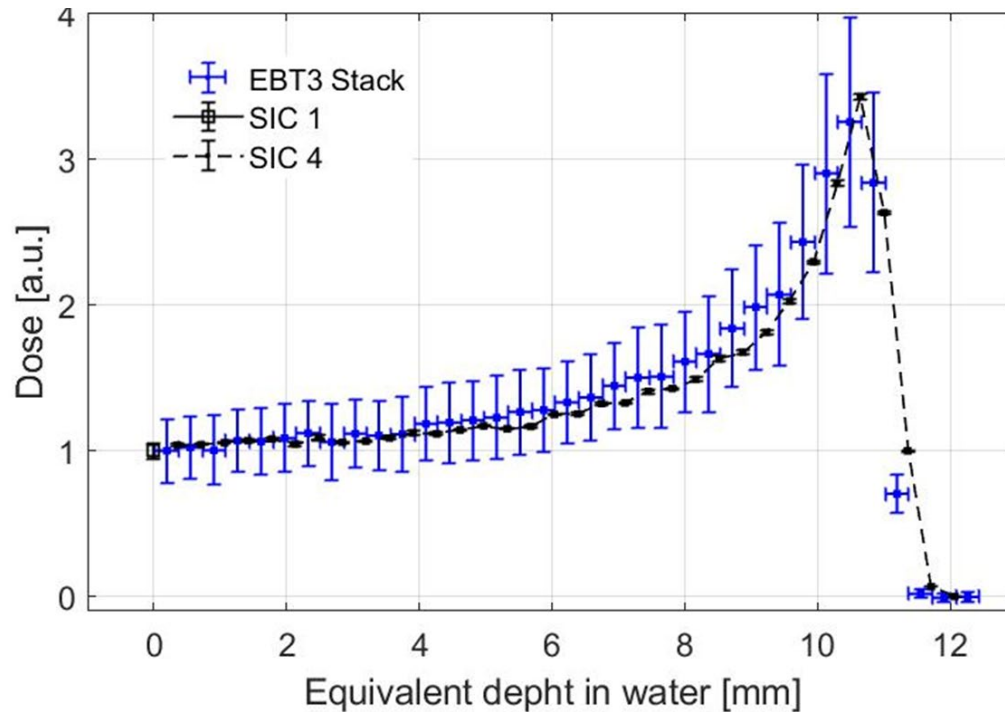
- Estimation of the WET of the detectors
- Acquisition of the PDD distribution using a stack of EBT3 gafchromic films
- Acquisition of the PDD distribution by varying the number of the EBT3 absorbers between the first and second detector

PRAGUE prototype - Experimental campaign @Institute of Nuclear Physics Av Čr, Řež

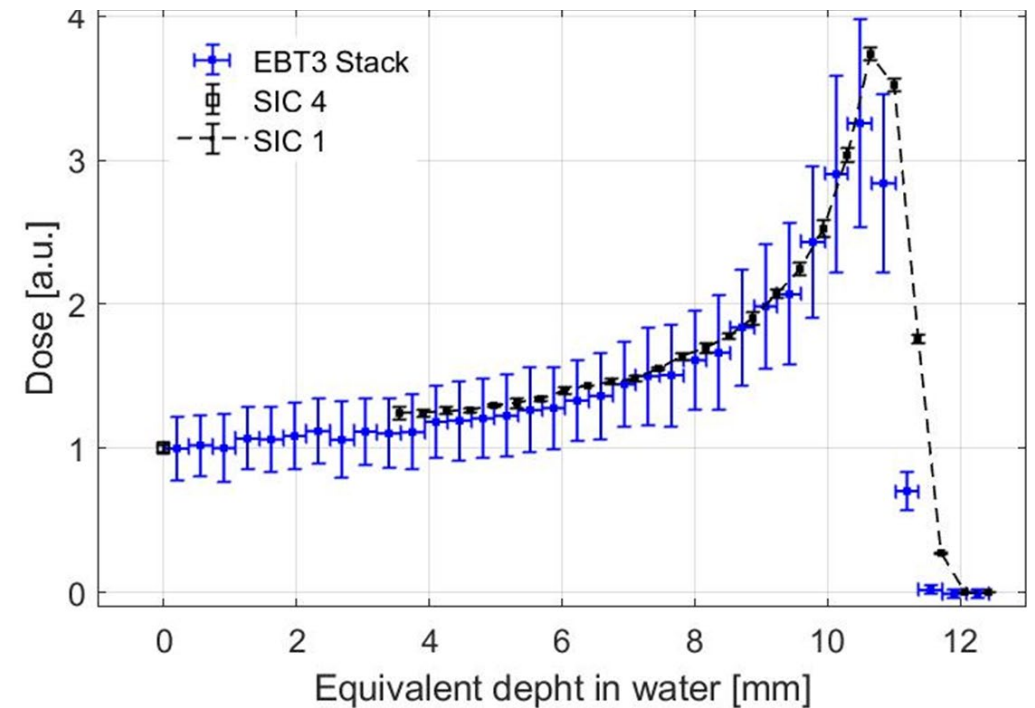


8

Bragg Peak reconstruction using SIC4 detector
(configuration 1)



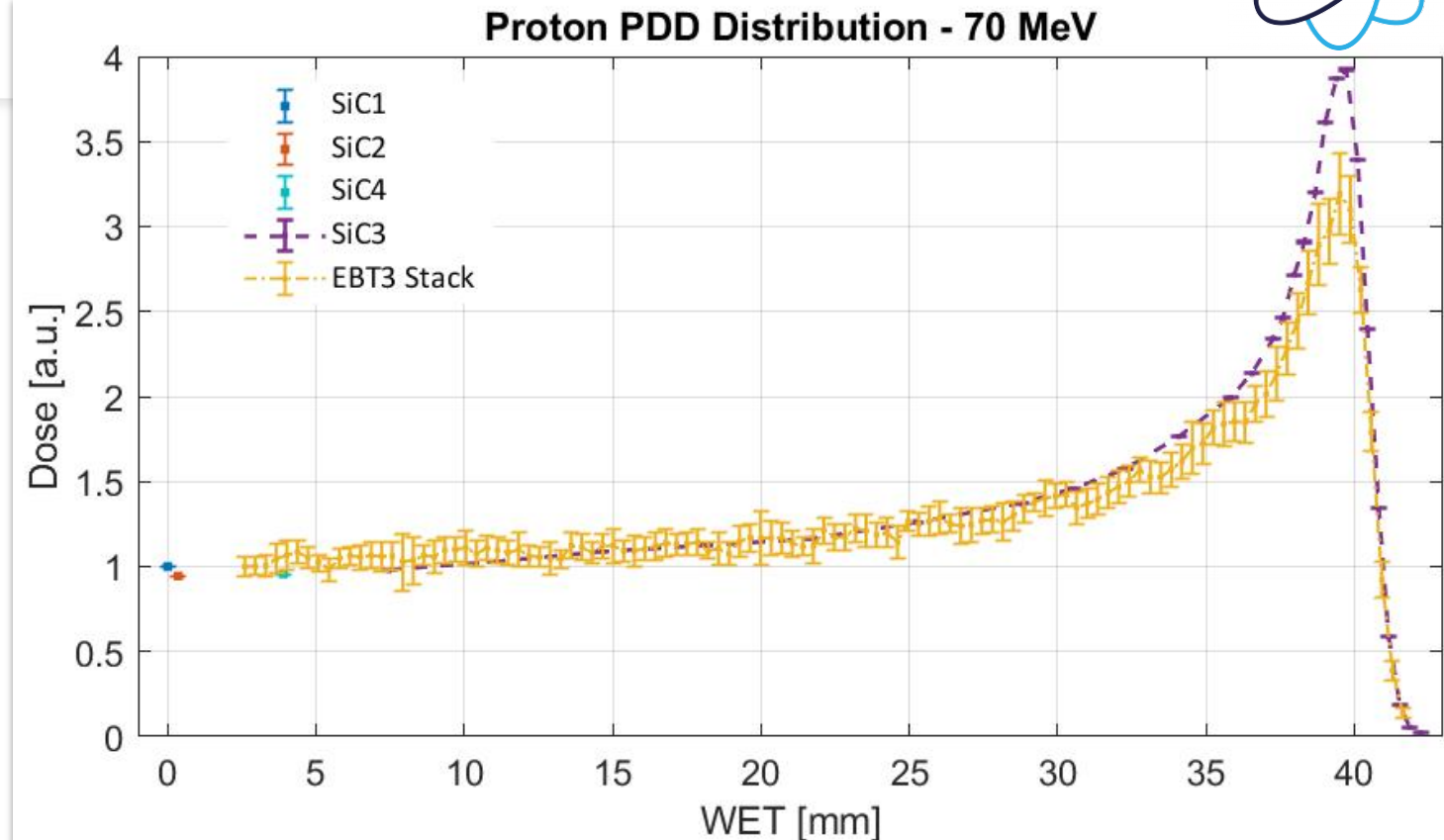
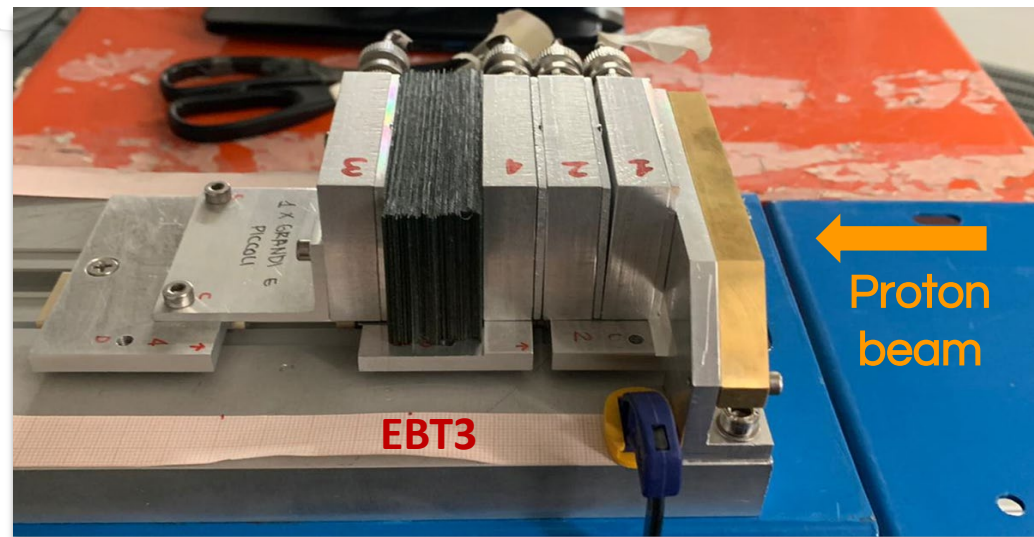
Bragg Peak reconstruction using SIC1 detector
(configuration 2)



Good agreement
within experimental
errors!

EBT3 Peak - Plateaux ratio	SiC Peak - Plateaux ratio Conf.1	SiC Peak - Plateaux ratio Conf.2
3.25496	3.43025	3.73533

PRAGUE prototype - Experimental campaign @Trento Proton Therapy Centre



- Proton beam **energy**: 70 MeV
- Intensity**: 10^8 protons/s
- Irradiation **field**: circular shape - 10 mm in diameter
- Clinical proton beam **dose-rate**
- Ionization chamber** provided by the center: it returns the number N of protons incident on the collimator. It is used to monitor the beam current.

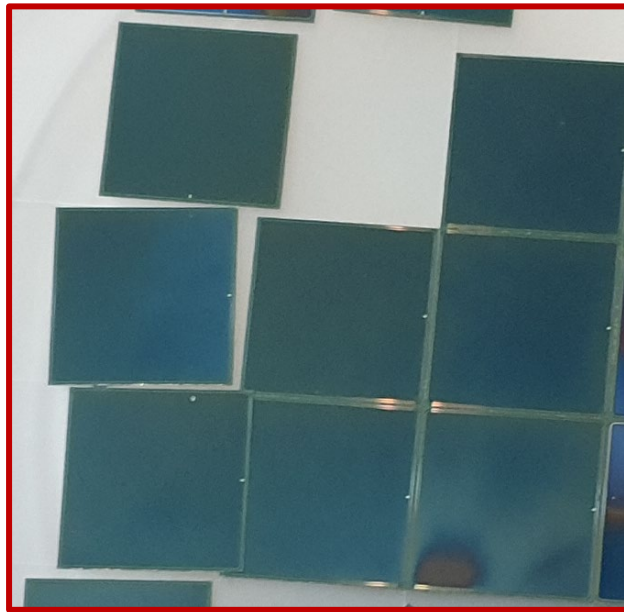
GAF PEAK [mm]	SiC PEAK [mm]	EBT3 Peak - Plateaux ratio [a.u.]	SiC Peak - Plateaux ratio [a.u.]
39.6±0.2	39.8±0.2	3.3	3.9

The results are consistent with the previous ones!

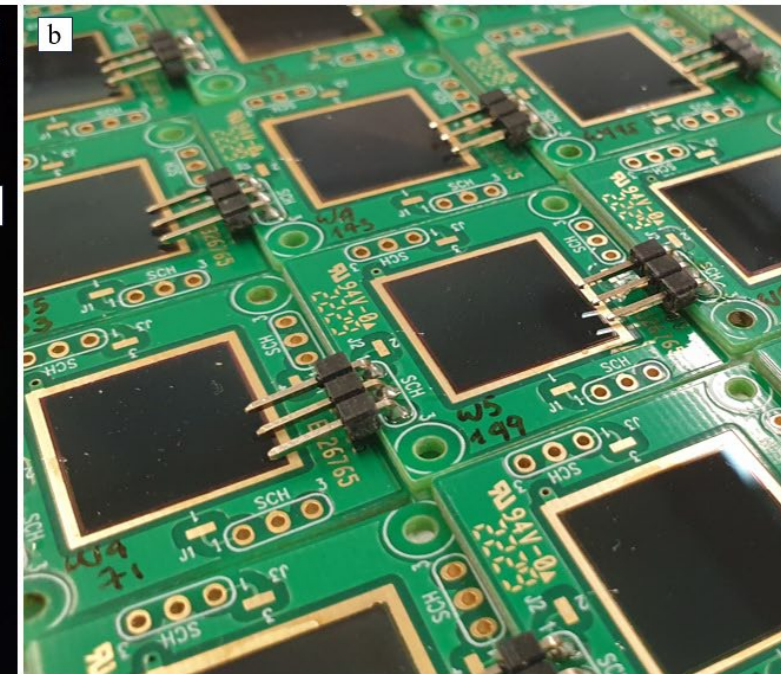
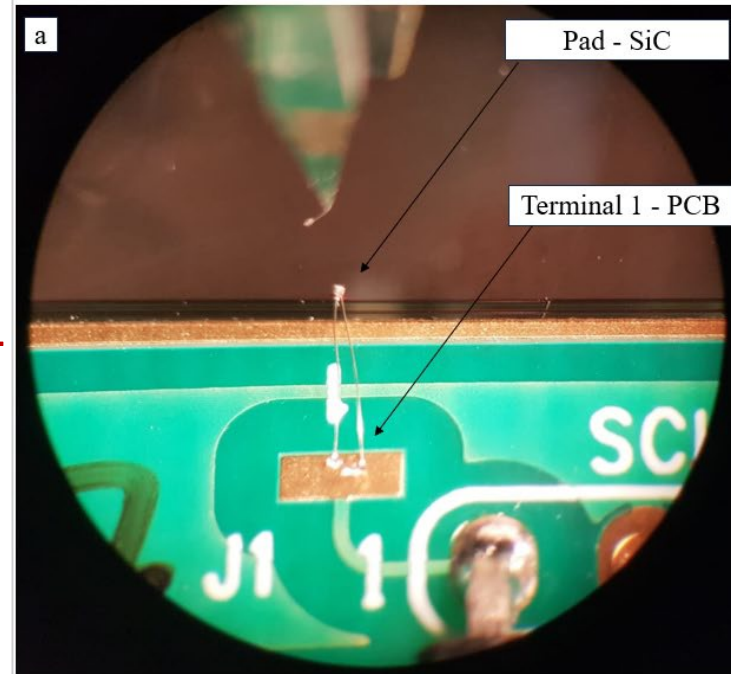
Final configuration

Final detectors assembly

80 SiC devices:



15.4 x 15.4 mm



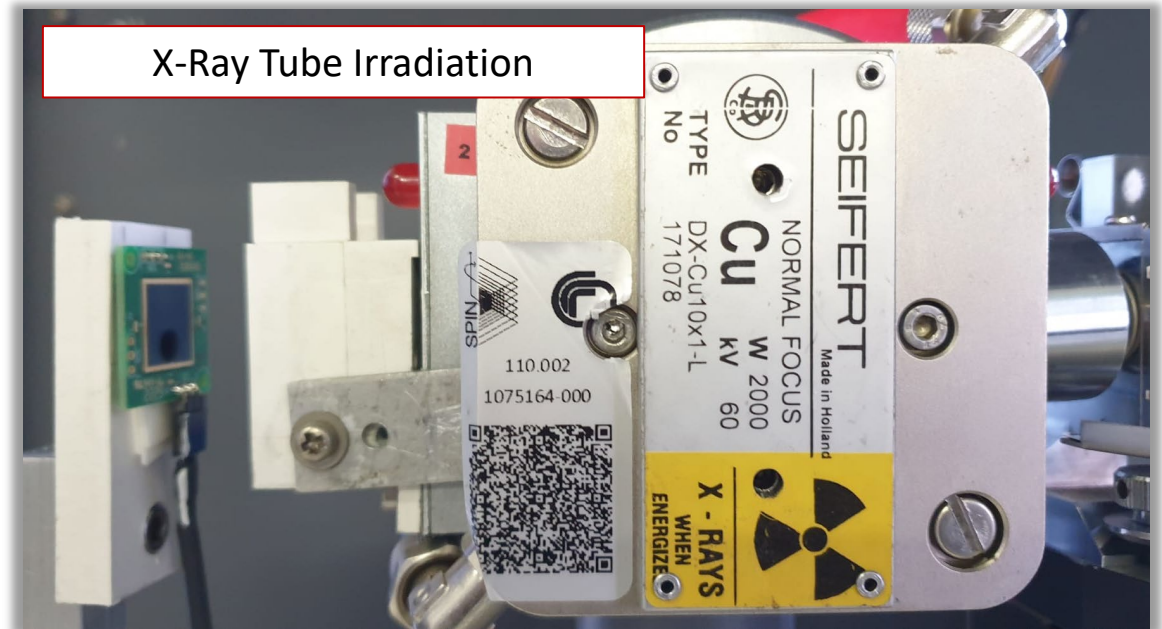
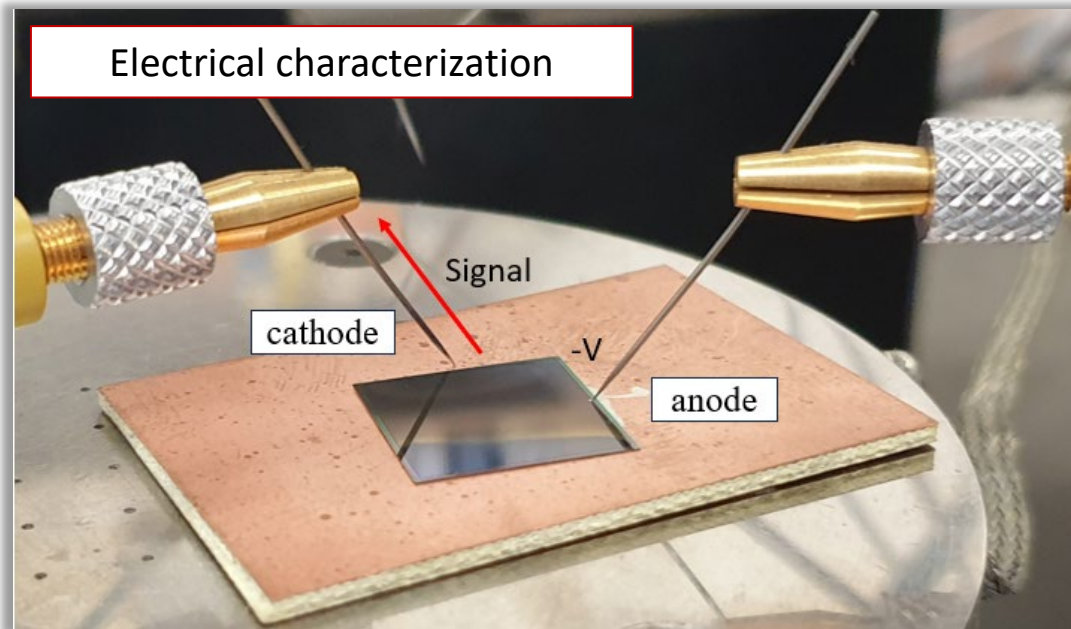
1. SiC were glued to the perforated PCB with silver conductive glue

2. A wire bonding (1-2 mils) was performed between the pad and the PCB at terminal 1

3. Electrical pins have also been welded to the PCB board

- $p^+ \rightarrow 0,3 \mu\text{m} - N_A = 1 \cdot 10^{19} \text{cm}^{-3}$
- $n \rightarrow 10 \mu\text{m} - N_D = 8 \cdot 10^{13} \text{cm}^{-3}$
- Substrate $\rightarrow N_D = 0.5 - 1 \cdot 10^{14} \text{cm}^{-3}$

Final detectors characterization



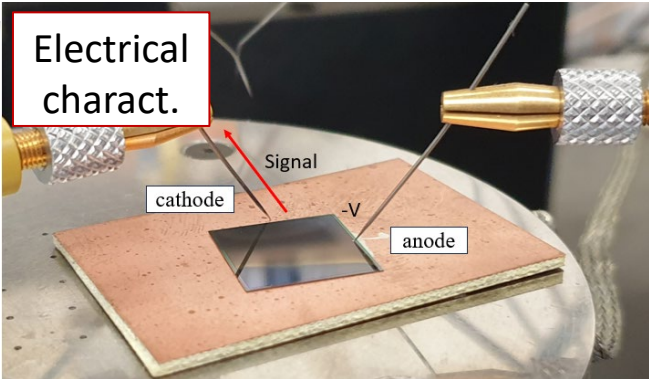
Tests:

- **IV profile** → we selected 50 “good” SiC
- **CV profile**

Tests:

- **Stability**
- **CCE**
- **Linearity**

Final detectors: CV profile



- **Saturation capacitance** → minimum C;
- **Depletion voltage** → intersection method;
- **Depletion region thickness:**

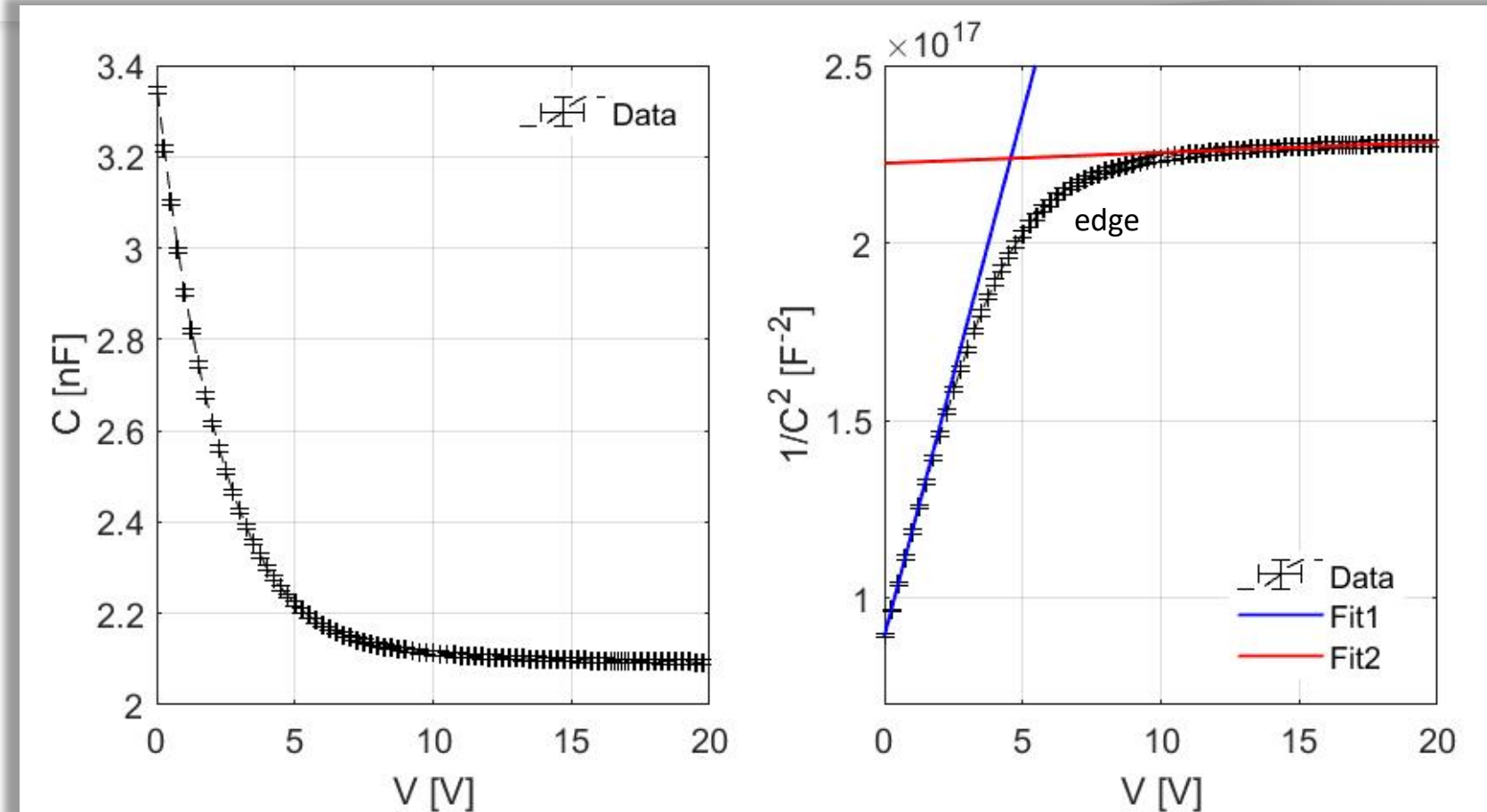
$$W = \frac{A \cdot \epsilon_s}{C_s}$$

- **Built-in potential** - Fit1 parameters:

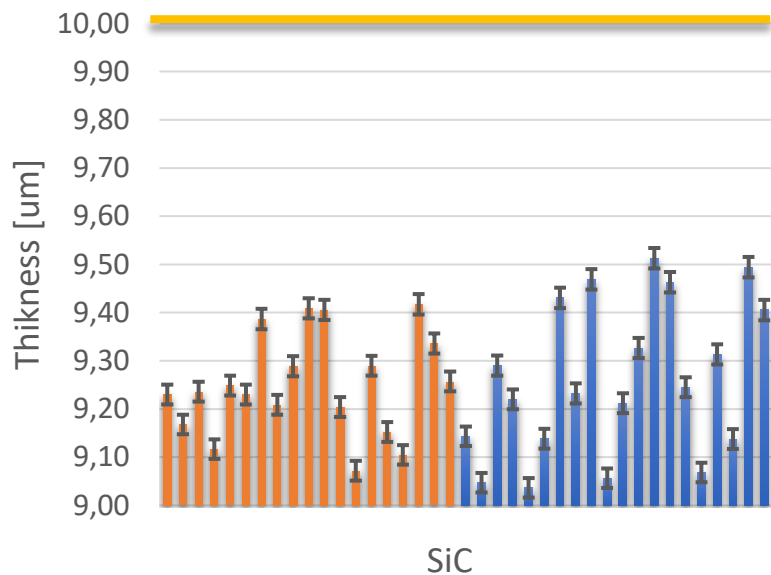
$$V_{bi} = \frac{q_1}{m_1}$$

- **Donor concentration** - Fit1 parameters:

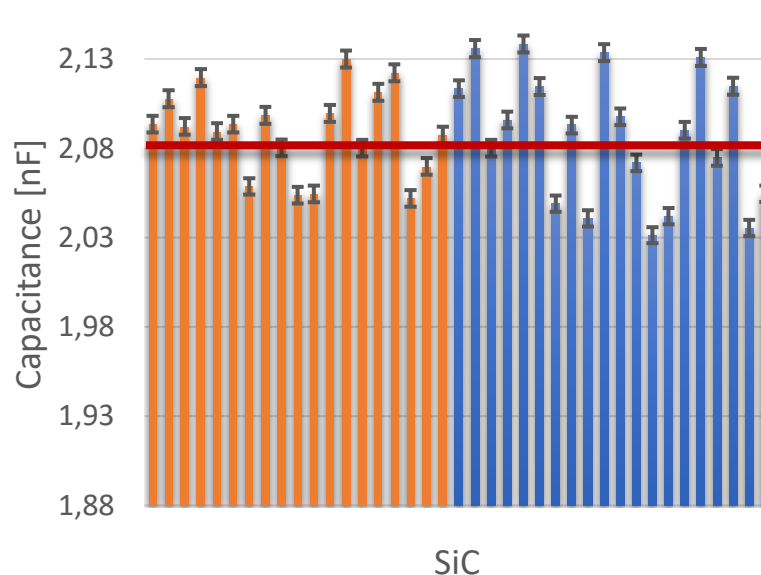
$$N_D = \frac{2}{e \cdot \epsilon_s \cdot m_1}$$



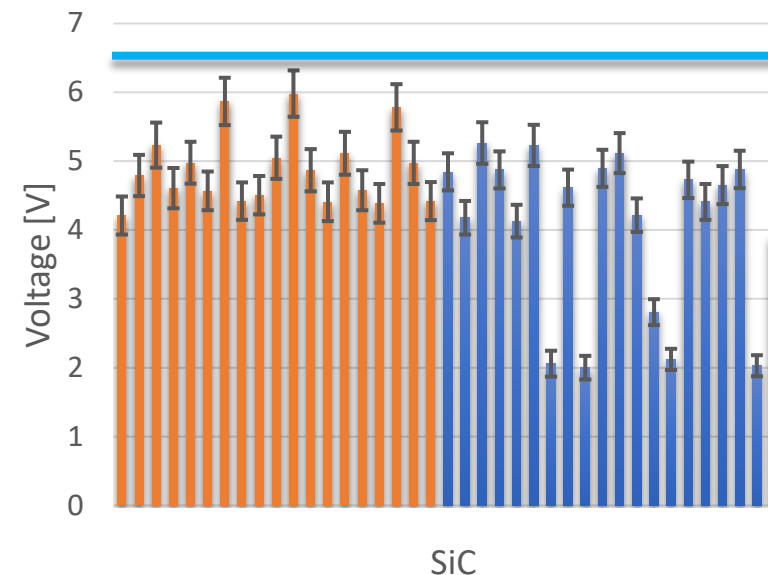
Depletion region



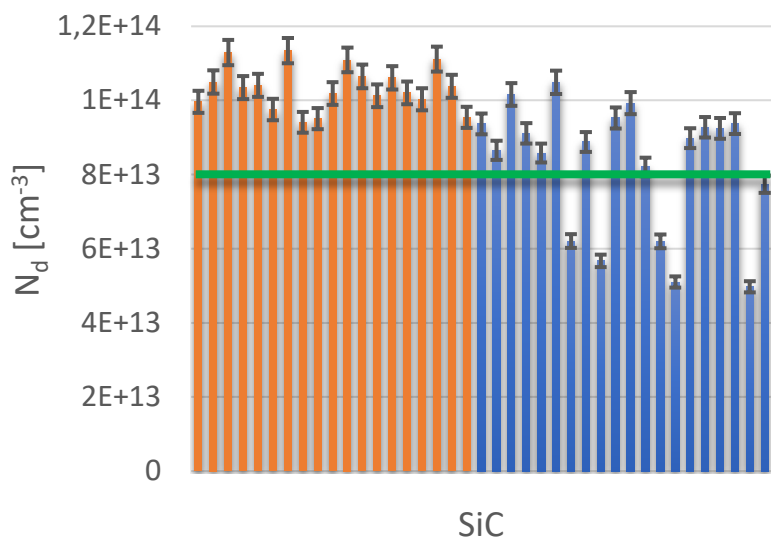
Saturation capacitance



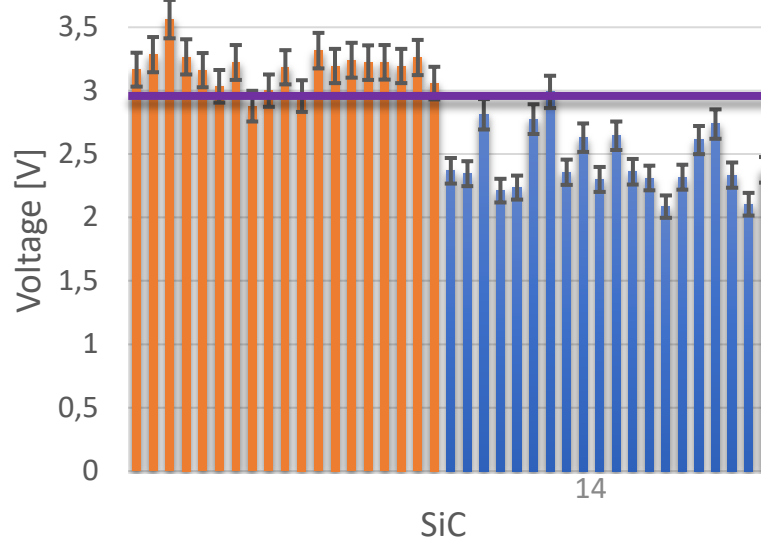
Depletion voltage



Donor concentration



Built-in potential

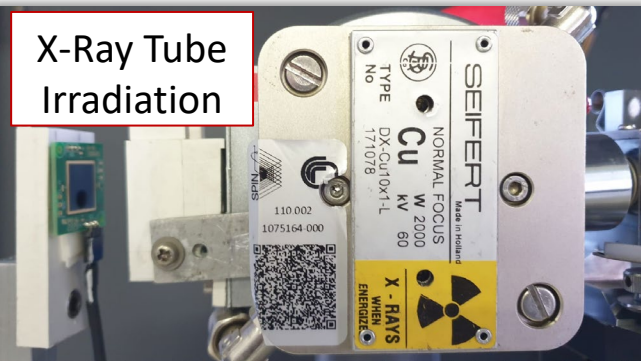


- Nominal W
- W4
- W5
- $C_s = \frac{A \cdot \epsilon_s}{W_{exp}} = 2,08 \text{ nF}$
- $V_v = N_D \frac{e \cdot W^2}{\epsilon_s} = 6,5 \text{ V}$
- Nominal N_d
- $V_{bi} = 2,58 \cdot 10^{-2} \log\left(\frac{N_A N_D}{n_i^2}\right) \text{ V} = 2,95 \text{ V}$

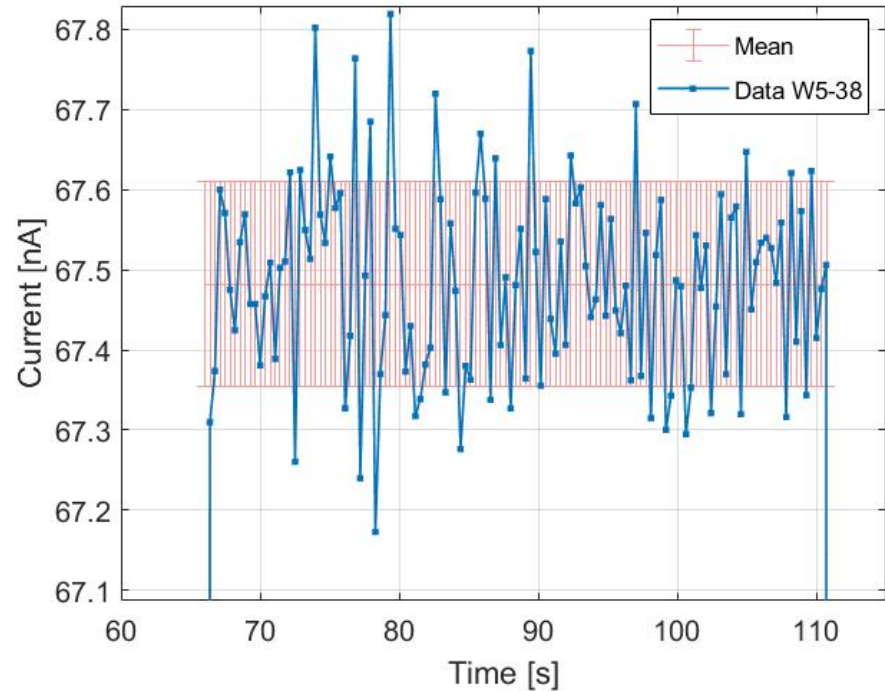
The assumptions used in the derivation of the capacitance include:

- **uniform doping;**
- abrupt junction approximation;
- planar junction.

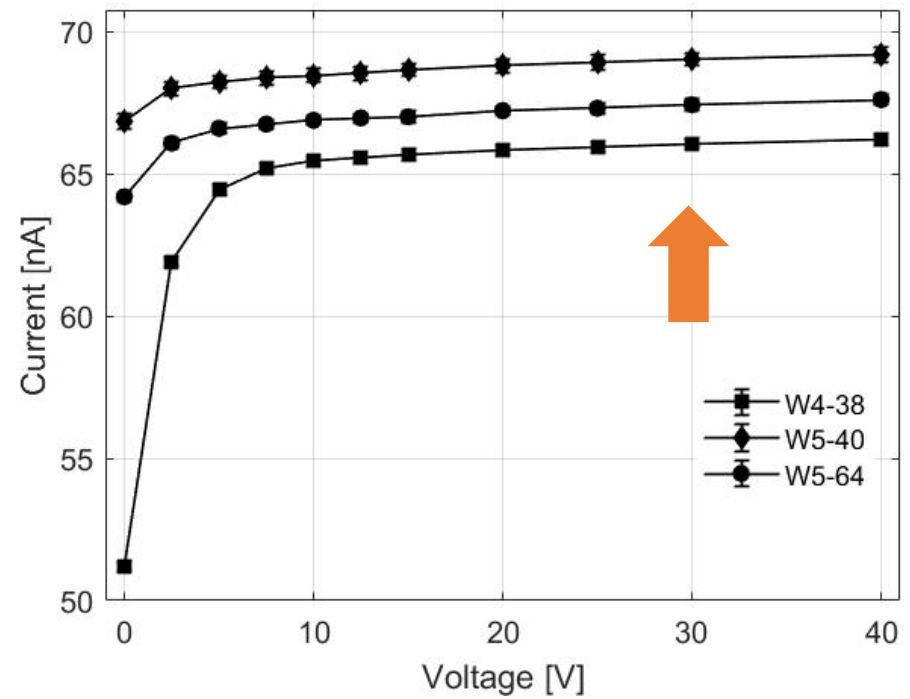
Final detectors: Stability & CCE



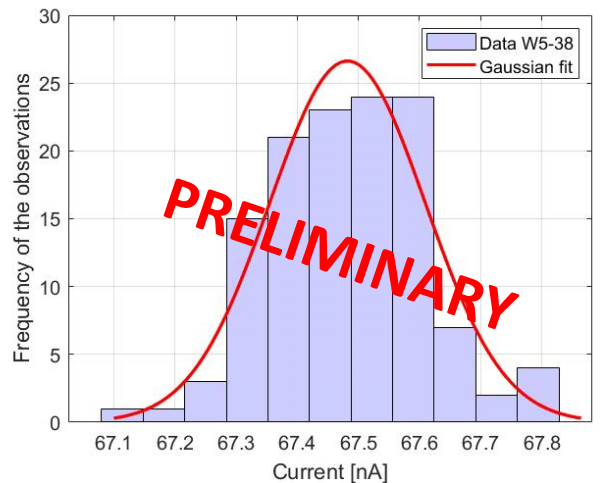
Voltage Tube: 10 kV
Current Tube: 5 mA



63.8% of fluctuations within 0.5% of the mean value.

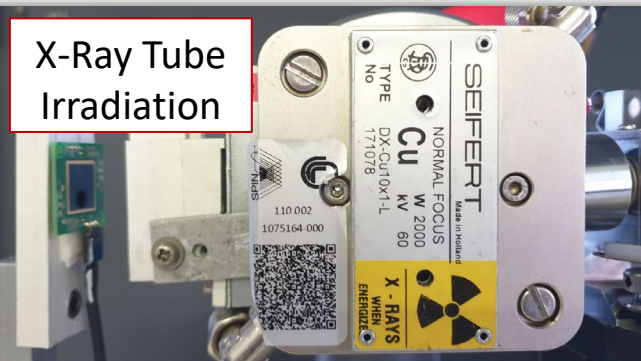


Saturation region @30 V.

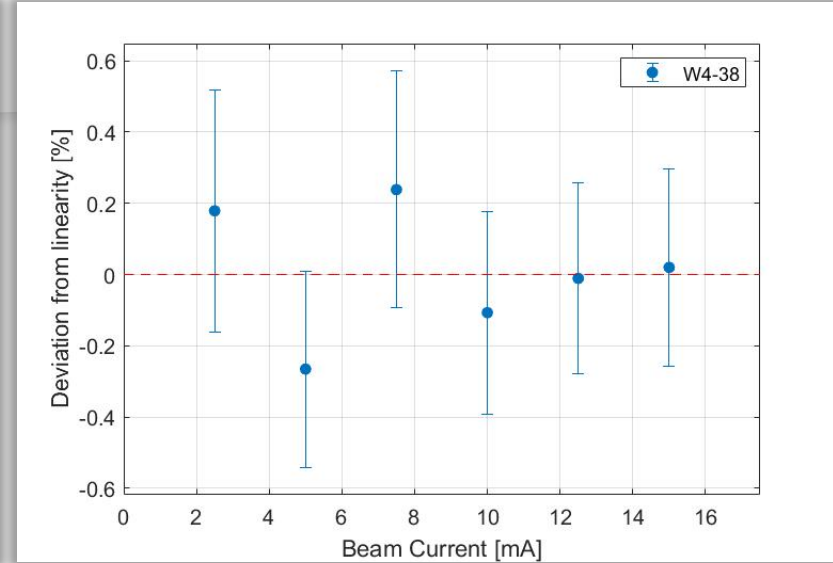
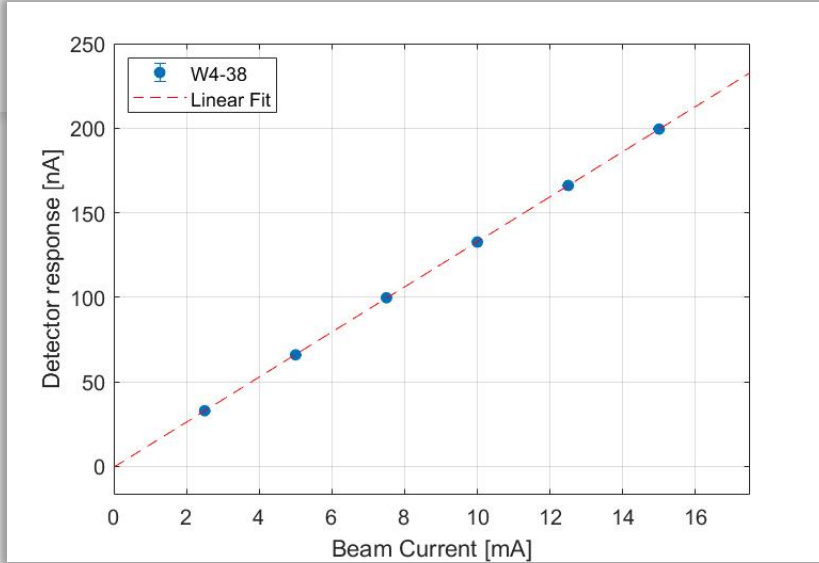


χ^2 test
Random fluctuations!

Final detectors: linearity

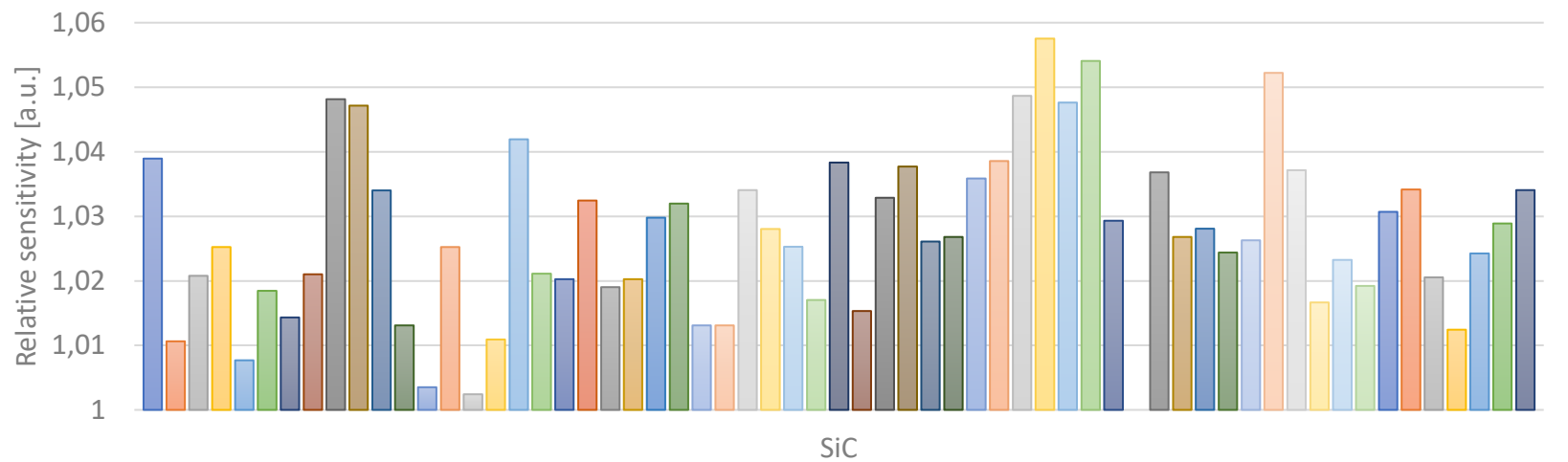
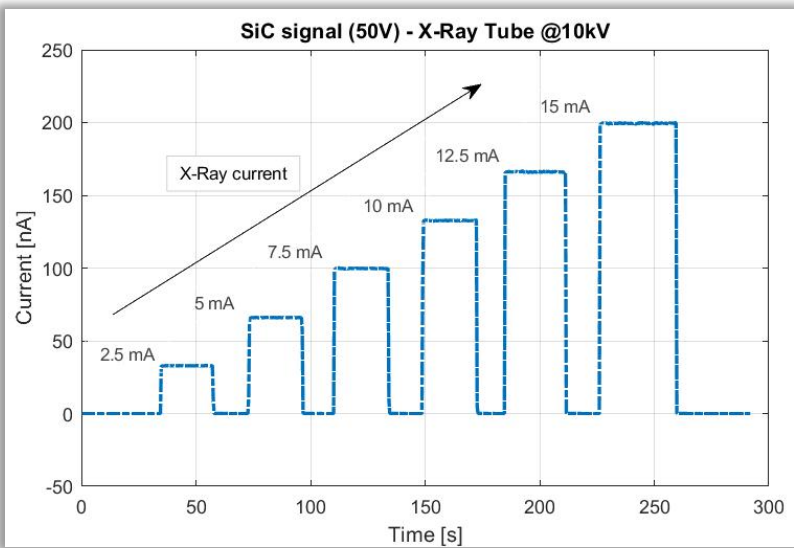


Voltage Tube: 10 kV
 Current Tube: 2.5 - 15 mA



The slopes represent the sensitivity of the detectors.

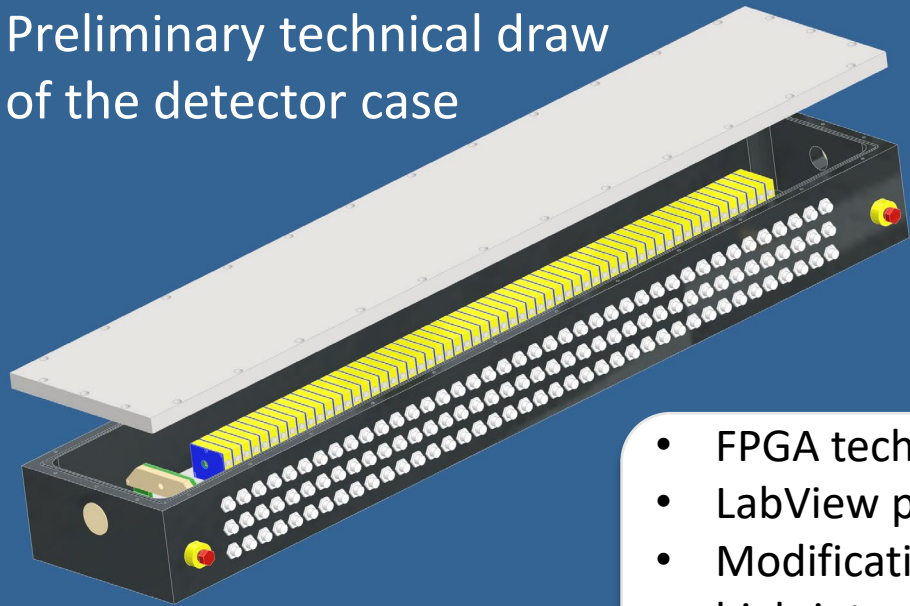
Maximum deviation: 1,5%. in 90% of cases < 1%



Electronic chain & detector case

DETECTOR
DEVICES AND TECHNOLOGIES TORINO

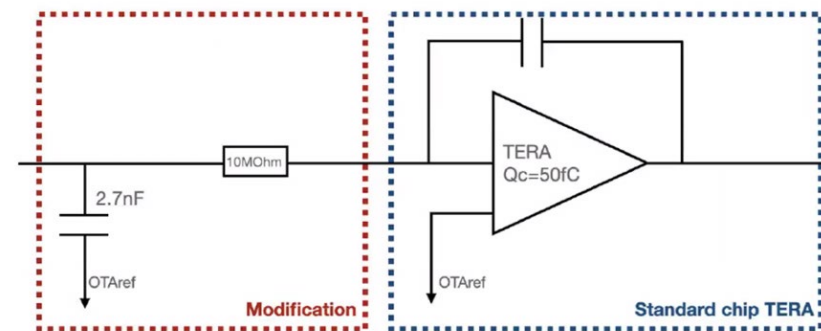
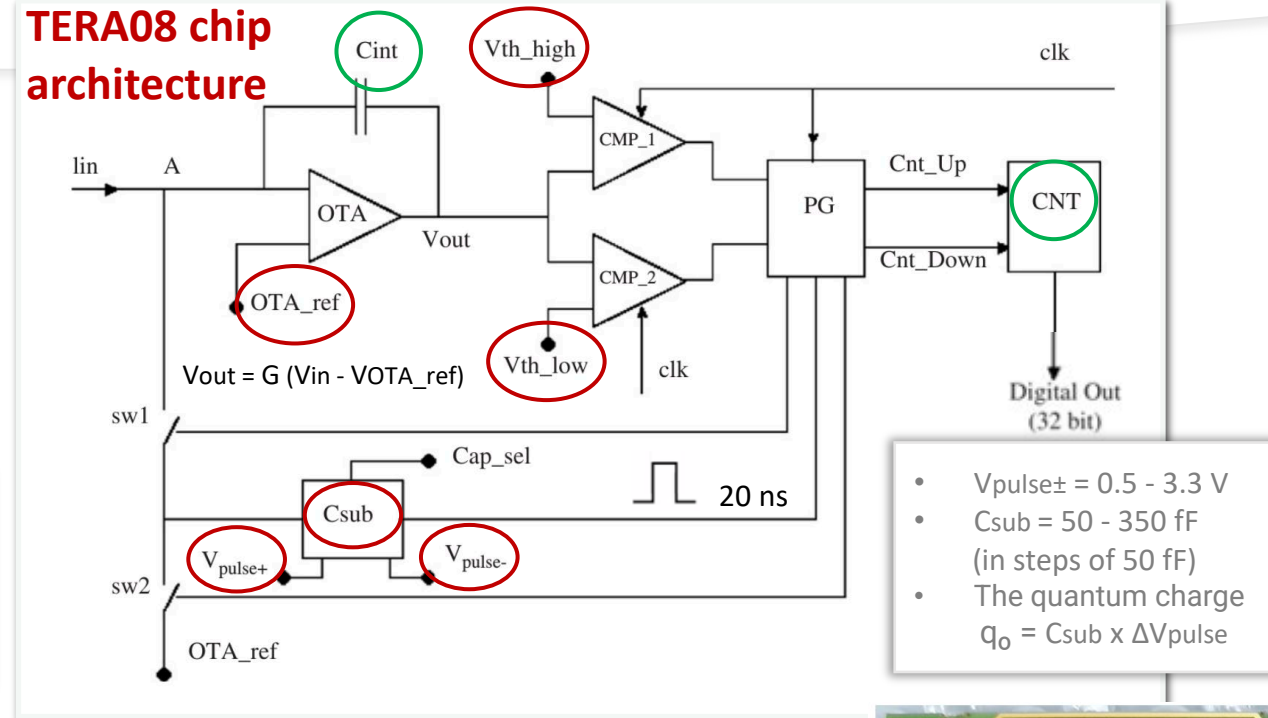
Preliminary technical draw
of the detector case



PRAGUE will provide positive signals

- FPGA technology
- LabView program
- Modification for high intensity beams (INFN-LNS)

- ❑ Charge-to-count/current-to-frequency converter (based on the recycling integration principle)
- ❑ 64 independent channels
- ❑ Maximum conversion frequency $v_{max} = 20$ MHz
- ❑ Quantum charge set $q_o = 25$ fC - 1.155 pC
- ❑ Maximum input current $I_{max} = q_o \times v_{max} = \pm 22$ μ A



Conclusion

Electrical characterization

- IV [0-200V/0-4V] →

50 "good" SiC devices
20-50 pA @10-50V revers bias

- CV [0-20V] →

Mean W: 9,25 um
Saturation capacitance: 2nF
Depletion voltage: 4V
Built-in potential: 2-3 V

X-Ray Tube Irradiation

- Stability →

Maximum oscillation found: 0.4%

- Linearity →

Maximum deviation from linearity:
1,5%

- CCE →

≅ 100% @ 30V

Next steps

➤ Detectors

- Spectroscopic measurements - **in progress**
- Proton beam irradiation - **scheduled**

➤ Electrical readout

- realization of the new interface board - **in progress**
- software acquisition - **in progress**
- New board characterization - **scheduled**

➤ Case detector

- design of the detector case - **in progress**
- realization of the detector case - **scheduled**



Thanks for the attention

This work was supported by the National Institute for Nuclear Physics (INFN) that funded the PRAGUE (Proton Range Measure using Silicon Carbide) project. It was also supported by European Structural and Investment Fund and the Czech Ministry of Education, Youth and Sports (Project International mobility MSCA-IF IV FZU-CZ.02.2.69/0.0/0.0/20-079/0017754).



IMPULSE

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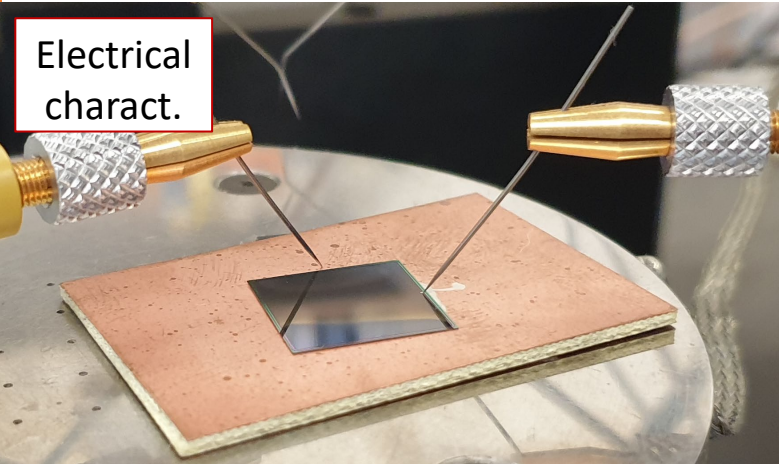
Istituto Nazionale di Fisica Nucleare
Laboratori Nazionali del Sud



Backup slides

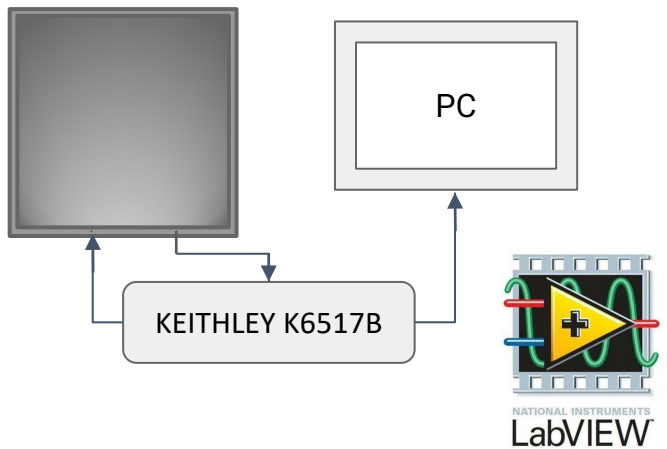
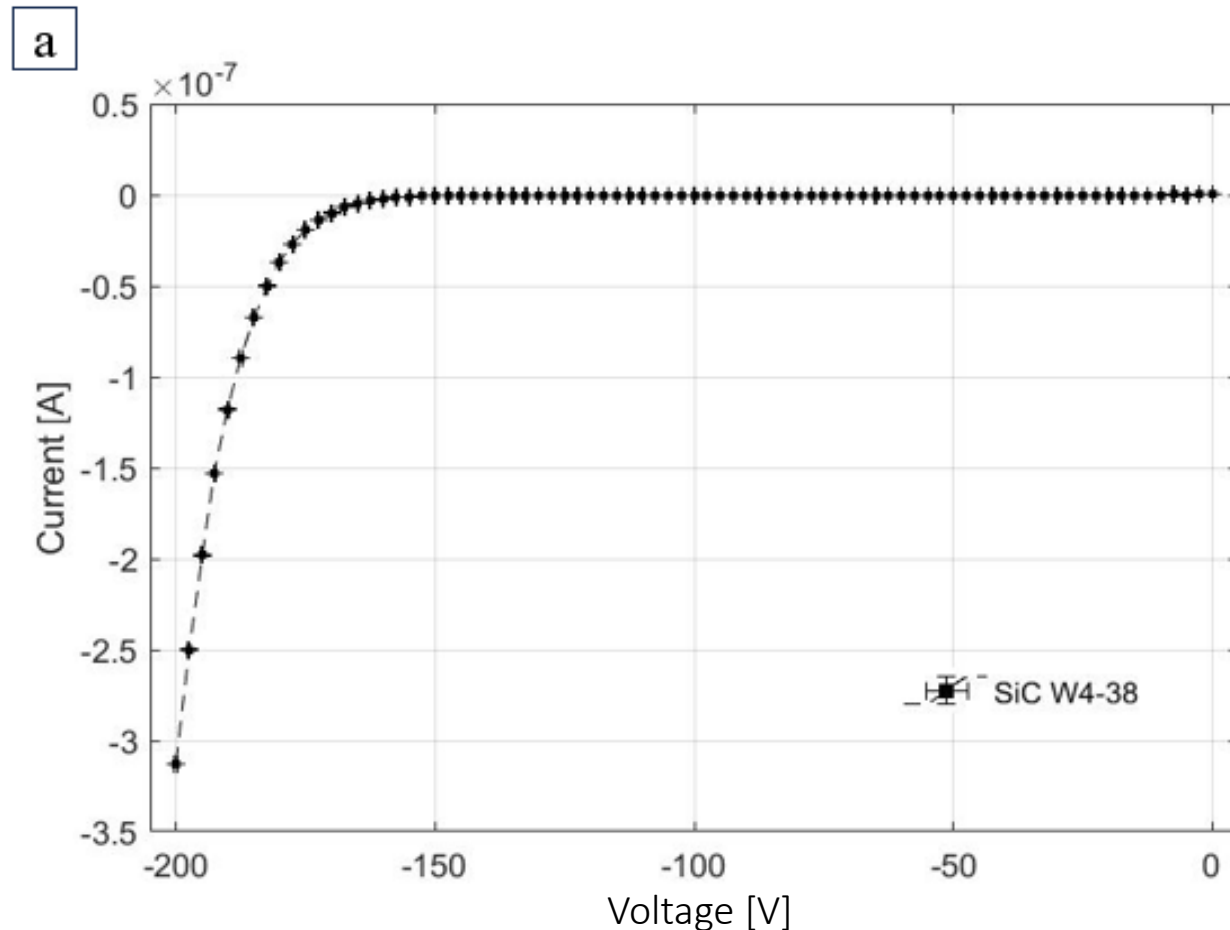


PRAGUE – final detectors

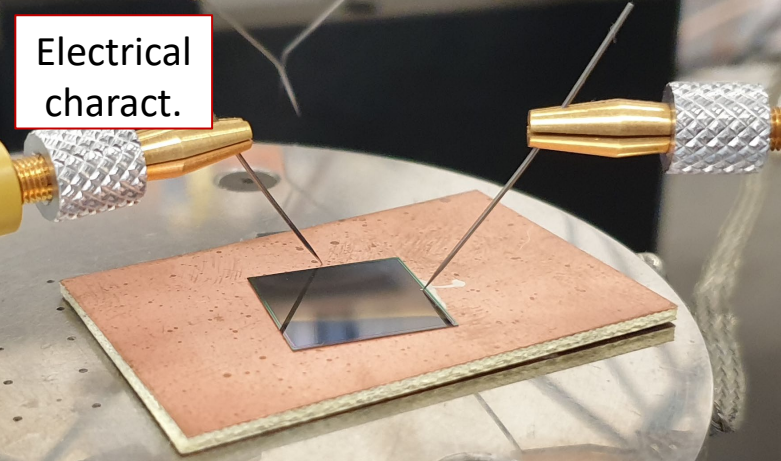


Tests:

- IV

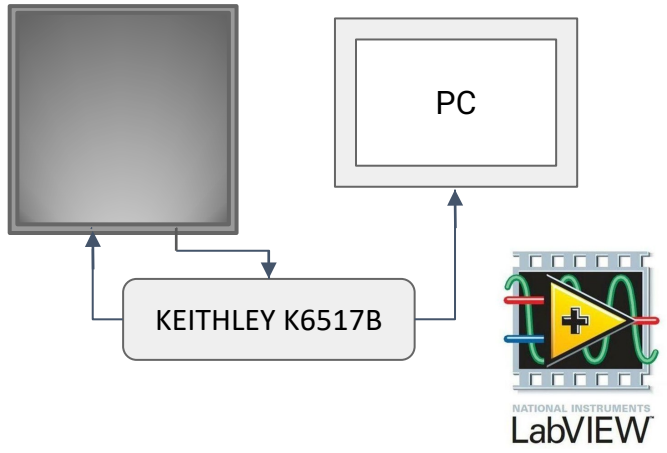
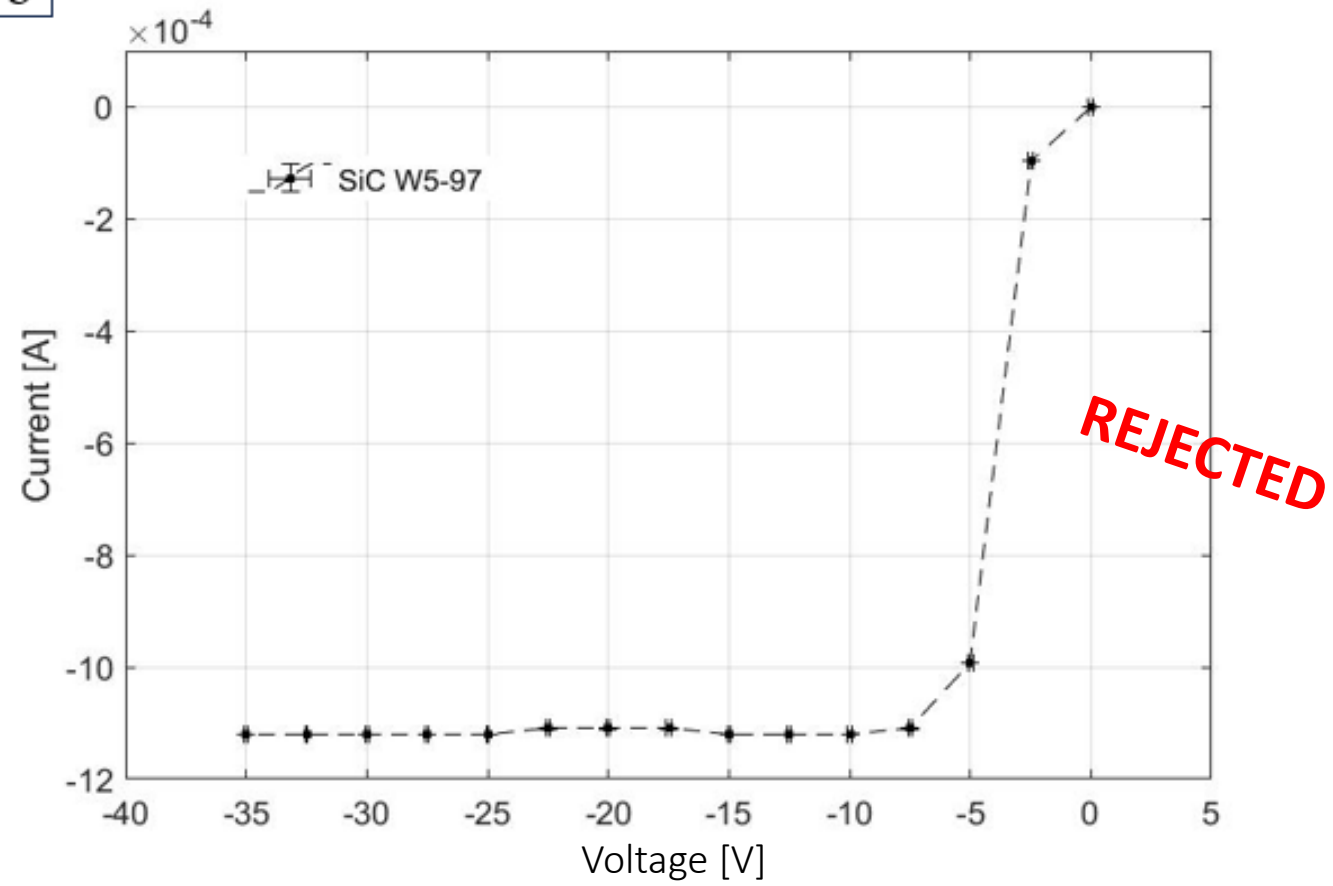


PRAGUE – final detectors

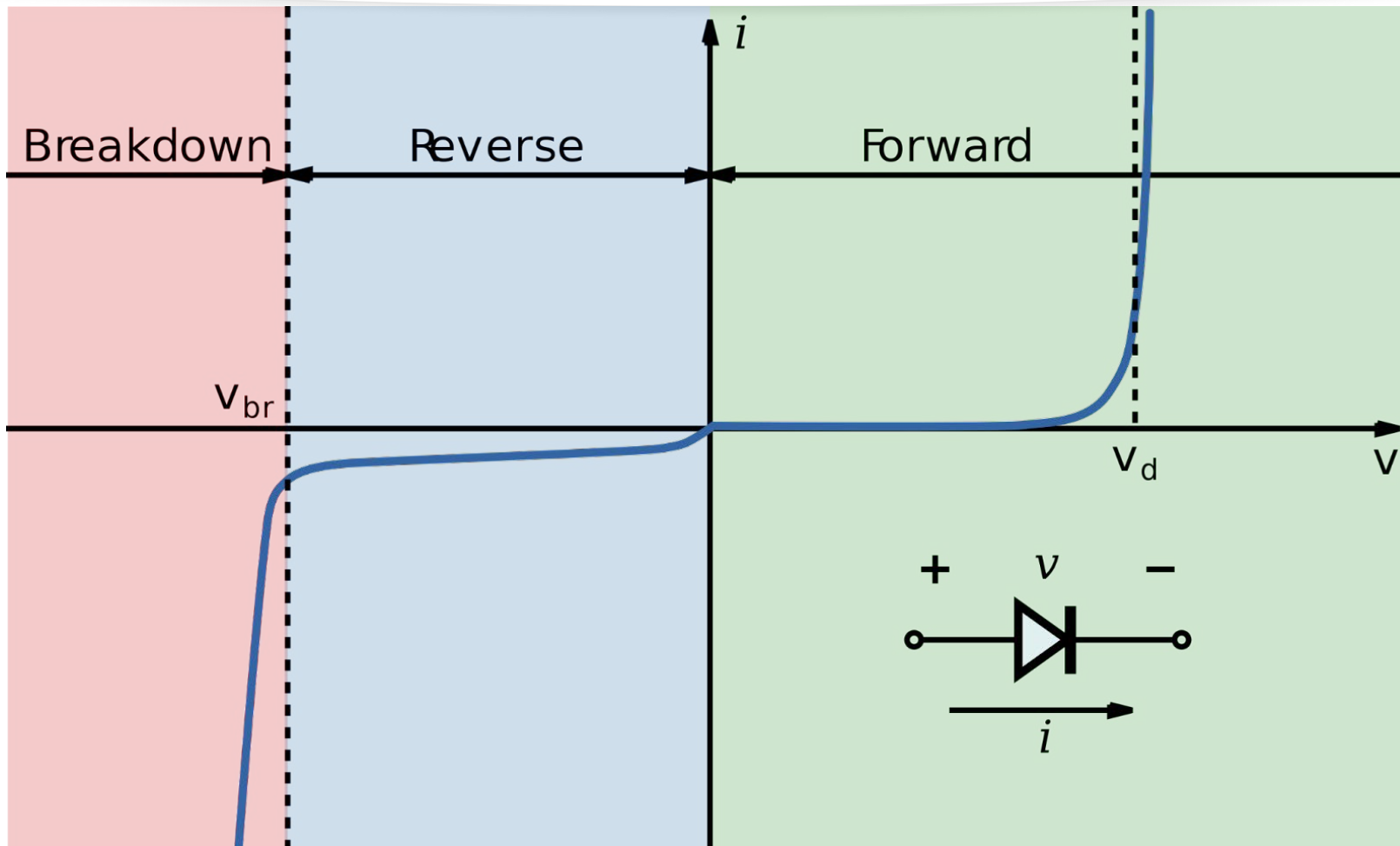


Tests:
• IV → we selected 50 “good” SiC

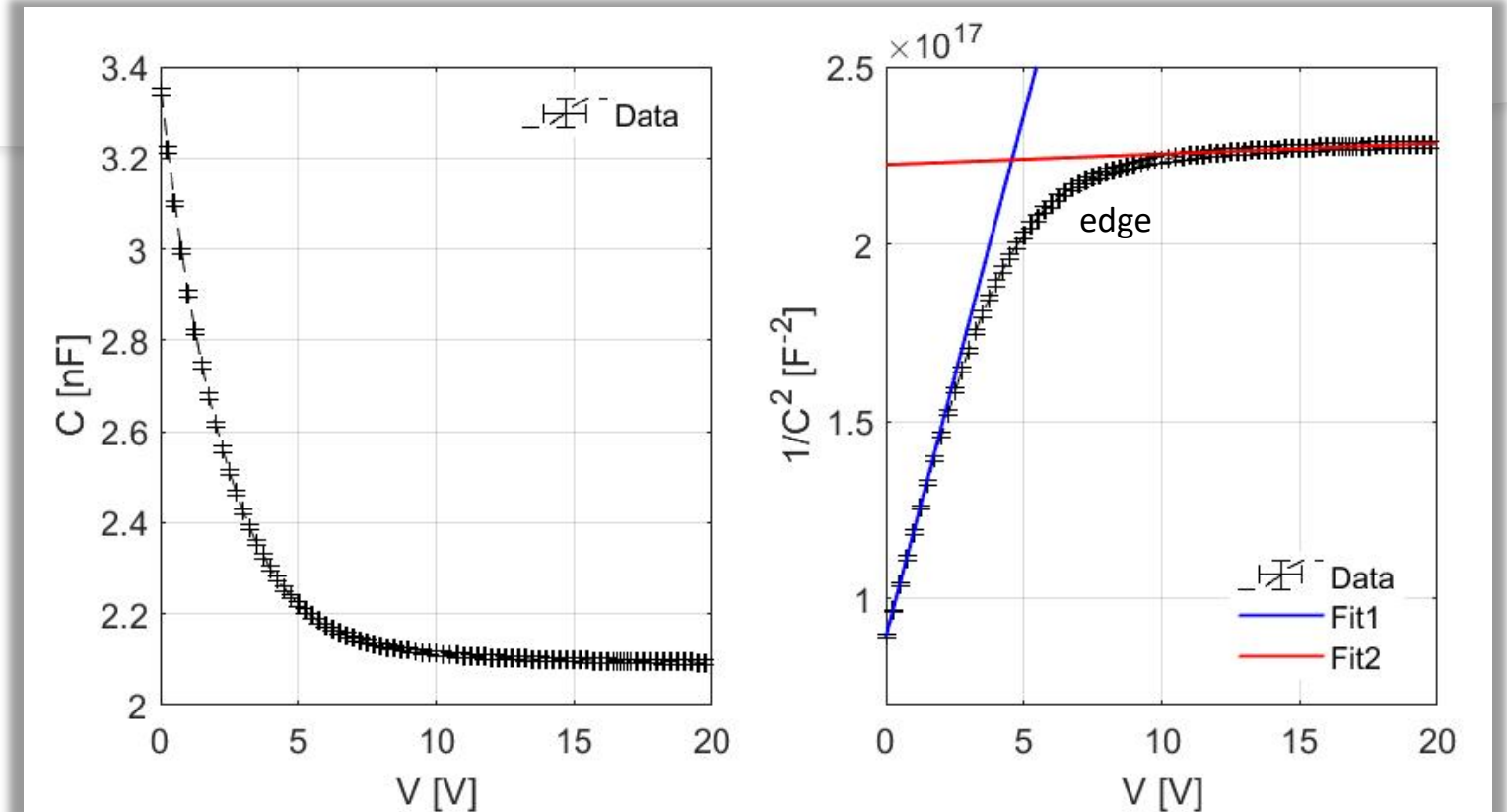
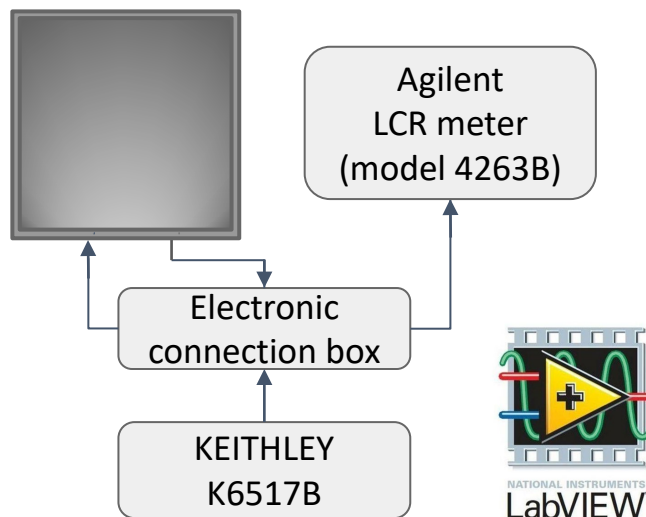
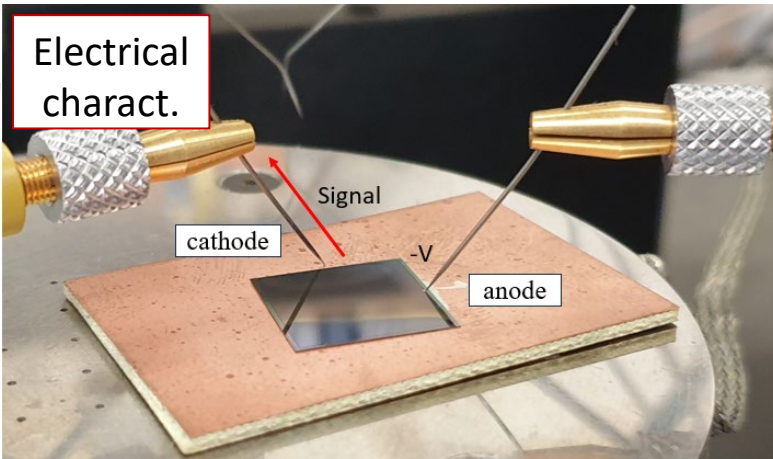
b



IV profile



Final detectors: CV profile



- **Saturation capacitance** \rightarrow minimum C ;
- **Depletion voltage** \rightarrow intersection method;
- **Depletion region thickness:**

$$W = \frac{A \cdot \epsilon_s}{C_s}$$

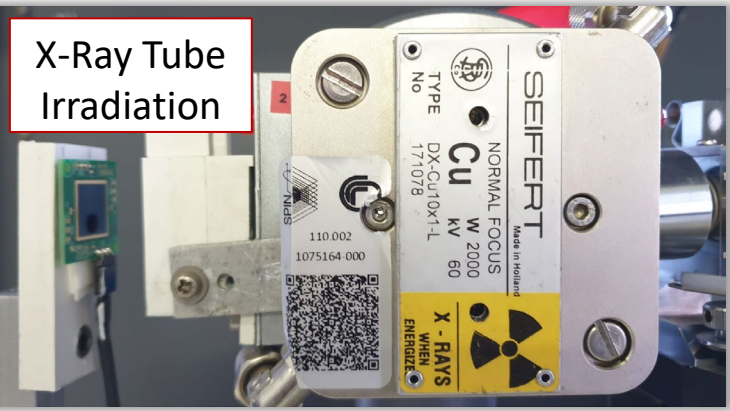
- **Built-in potential** - Fit1 parameters:

$$V_{bi} = \frac{q_1}{m_1}$$

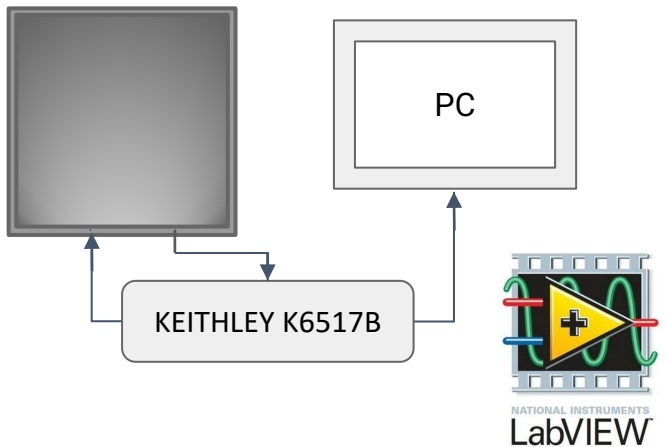
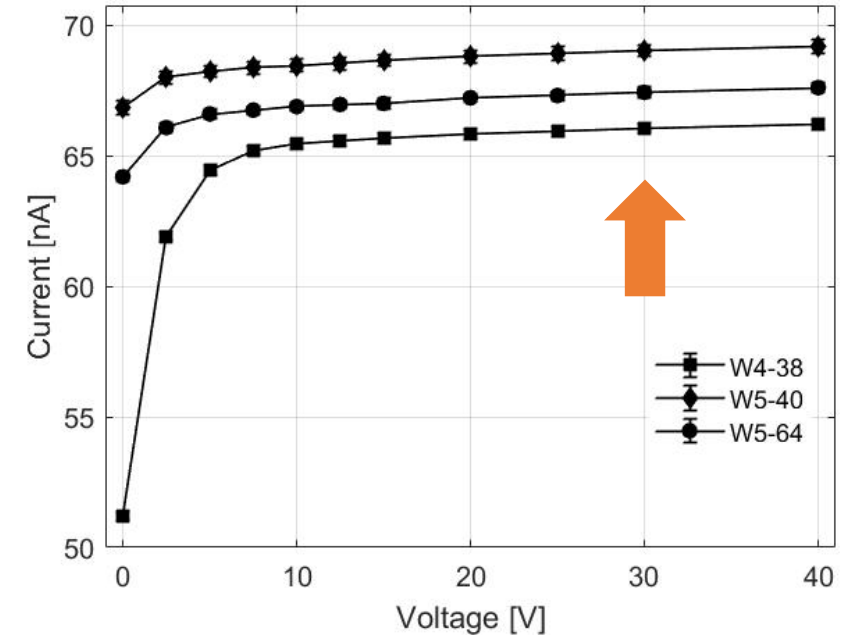
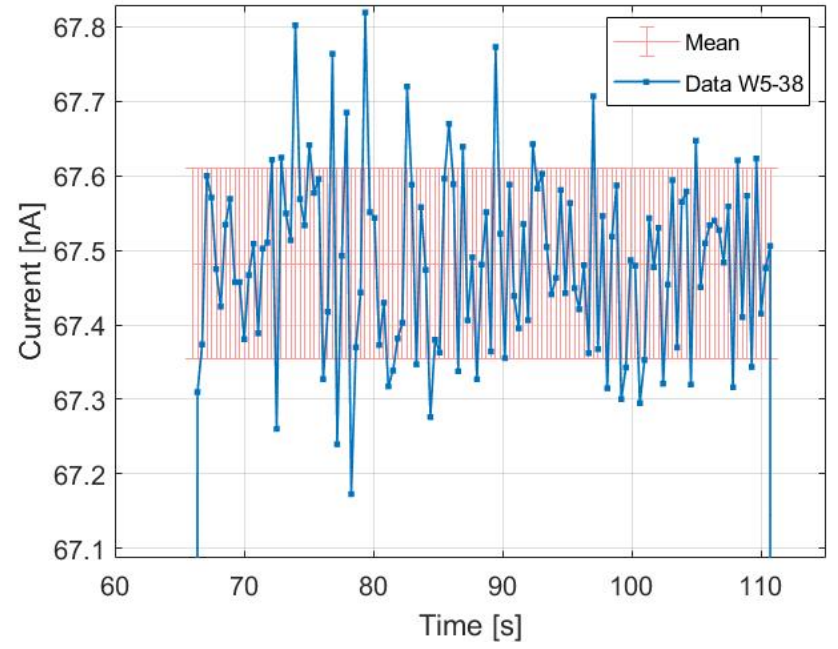
- **Donor concentration** - Fit1 parameters:

$$N_D = \frac{2}{e \cdot \epsilon_s \cdot m_1}$$

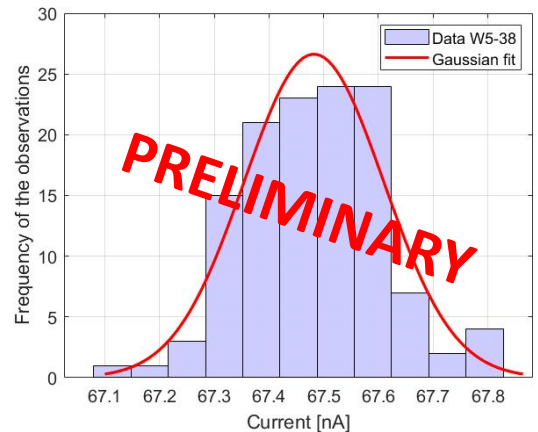
PRAGUE – final detectors



- Tests:
- Stability
 - CCE



Sampling rate: 3Hz
 Full scale: 200 nA
 Reverse voltage: 30V
 Voltage Tube: 10 kV
 Current Tube: 5 mA



63.8% of fluctuations within 0.5% of the mean value.

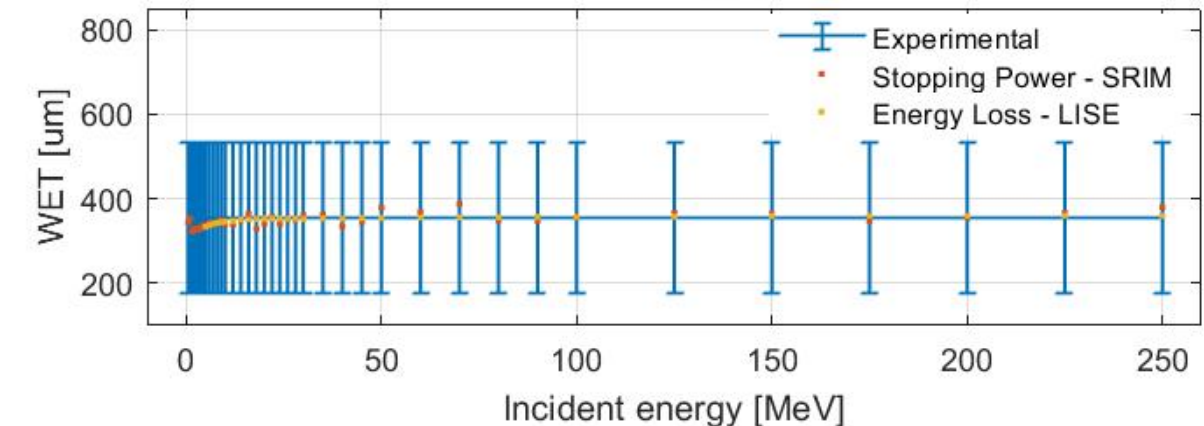
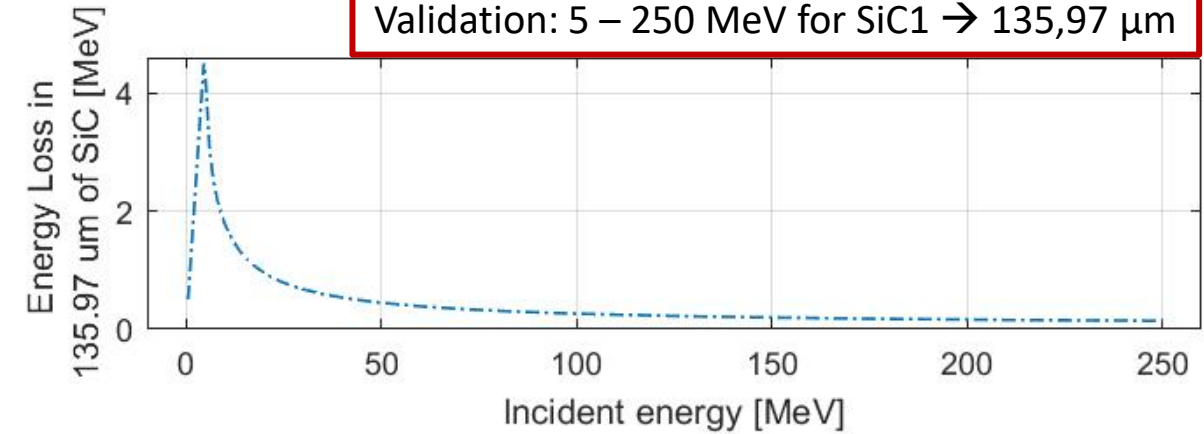
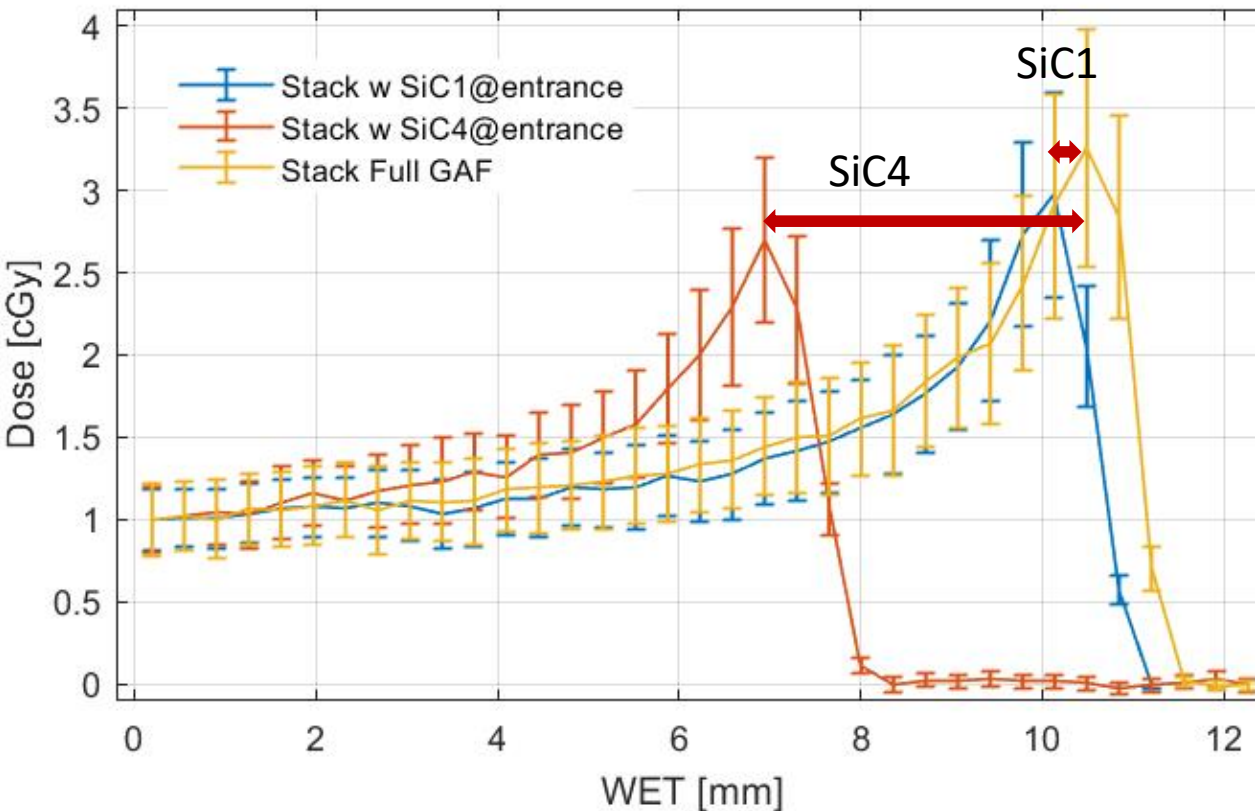
χ^2 test:
 Random fluctuations!

PRAGUE prototype - Experimental campaign @ Institute of Nuclear Physics Av Čr, Řež



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Validation: 5 – 250 MeV for SiC1 → 135,97 μm



SiC1 = 0,355±0,177 mm → 1 EBT3 EQUIVALENT
 SiC4 = 3,55±0,177 mm → 10 EBT3 EQUIVALENT

$$t_w = t_m \frac{\rho_m}{\rho_w} \frac{S_m(E_i)}{S_w(E_i)}$$

Thin-target approach
Stopping power ratio (SPR) approximation

PRAGUE

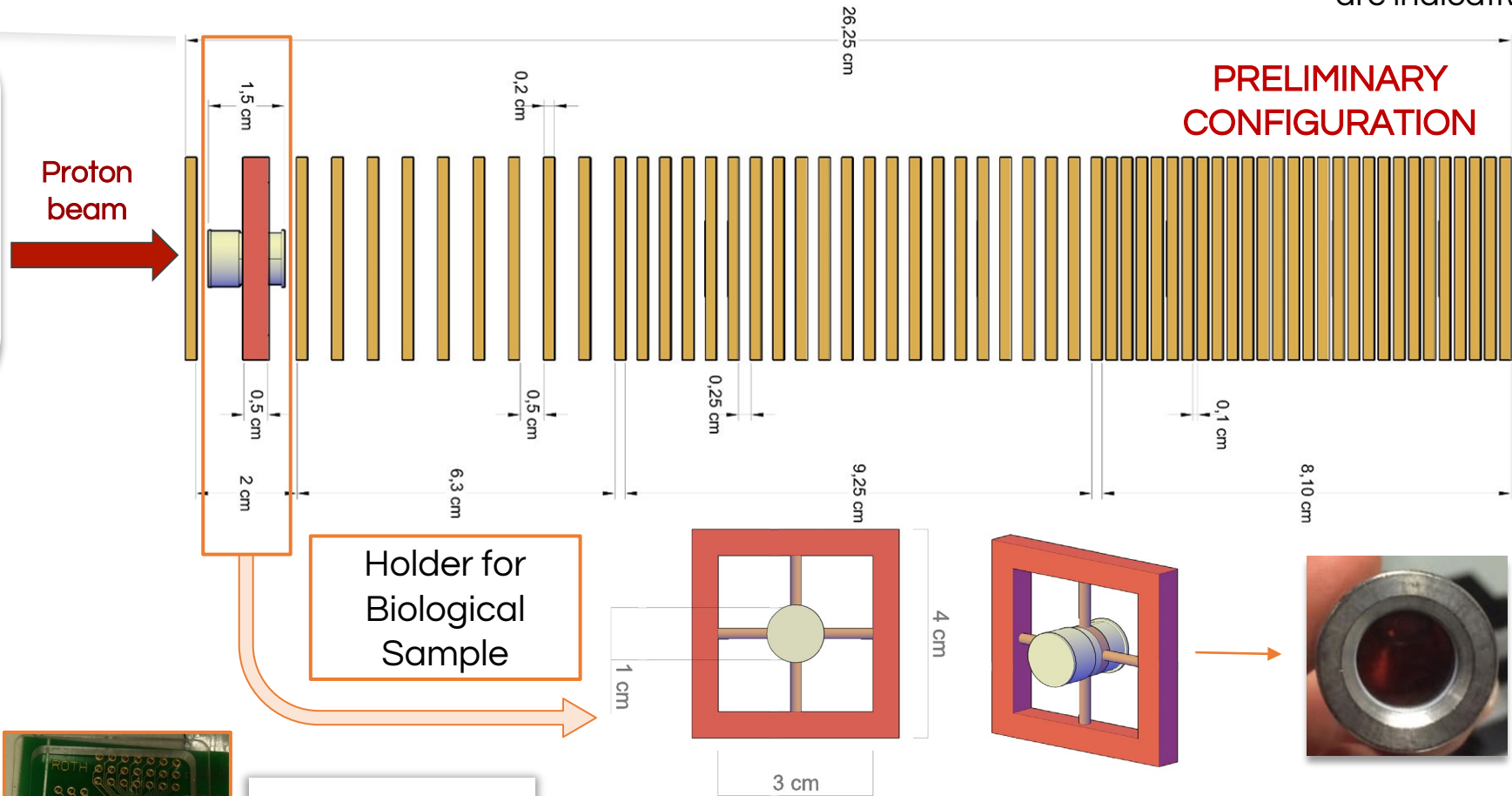
2
7

(Proton RAnGe measure Using silicon carbide) detector

Distances are indicative

Main goal!

First **dosimeter** able to reconstruct online the PDD (Percentage Depth-Dose) distribution of a proton beam (30 MeV and 150 MeV) with both conventional and high-intensity.



Holder for Biological Sample

Old generation:

- 2 x 2 mm²
- 43,7 μm

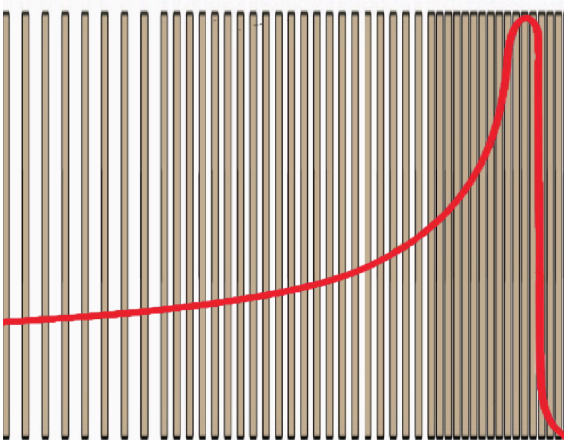
60 new generation SiC (sensitive area of 15 x 15 mm² and active thickness of 10.3 μm) in a stack configuration.

IMPULSE

INFN

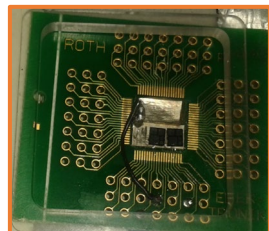
eli beamline

MARIE CURIE ACTIONS



30 standard SiC with 10μm of active layer and 100μm of passive substrate

30 new SiC w/o passive layer



Silicon Carbide

Principal properties at room temperature of 4H-SiC compared to Silicon and Diamond

Properties	Diamond	Silicon	4H-Silicon Carbide
Energy Gap [eV]	5.45	1.12	3.26
Hole lifetime τ_p	10^{-9}	$2.5 \cdot 10^{-3}$	$6 \cdot 10^{-7}$
Relative dielectric constant ϵ_r	5.7	11.9	9.7
e-h pair energy (eV)	13	3.62	7.78
Density (gr/cm ³)	3.52	2.33	3.21
Thermal conductivity (W/cm °C)	20	1.5	3-5
Electron mobility [cm ² /Vs]	1800-2200	1400-1500	800-1000
Hole mobility [cm ² /Vs]	1200-1600	450-600	100-115
Breakdown electric field (MV/cm)	10	0.2-0.3	2.2-4.0
Max working temperature (°C)	1100	300	1240
Displacement [eV]	43	13-20	25

Wide bandgap
lower leakage current than silicon

High signal
Diamond 16 e/um
SiC 51 e/um
Si 89 e/um

=> more charge than diamond

Fast response time

High Radiation hardness

Disadvantages diamond production:

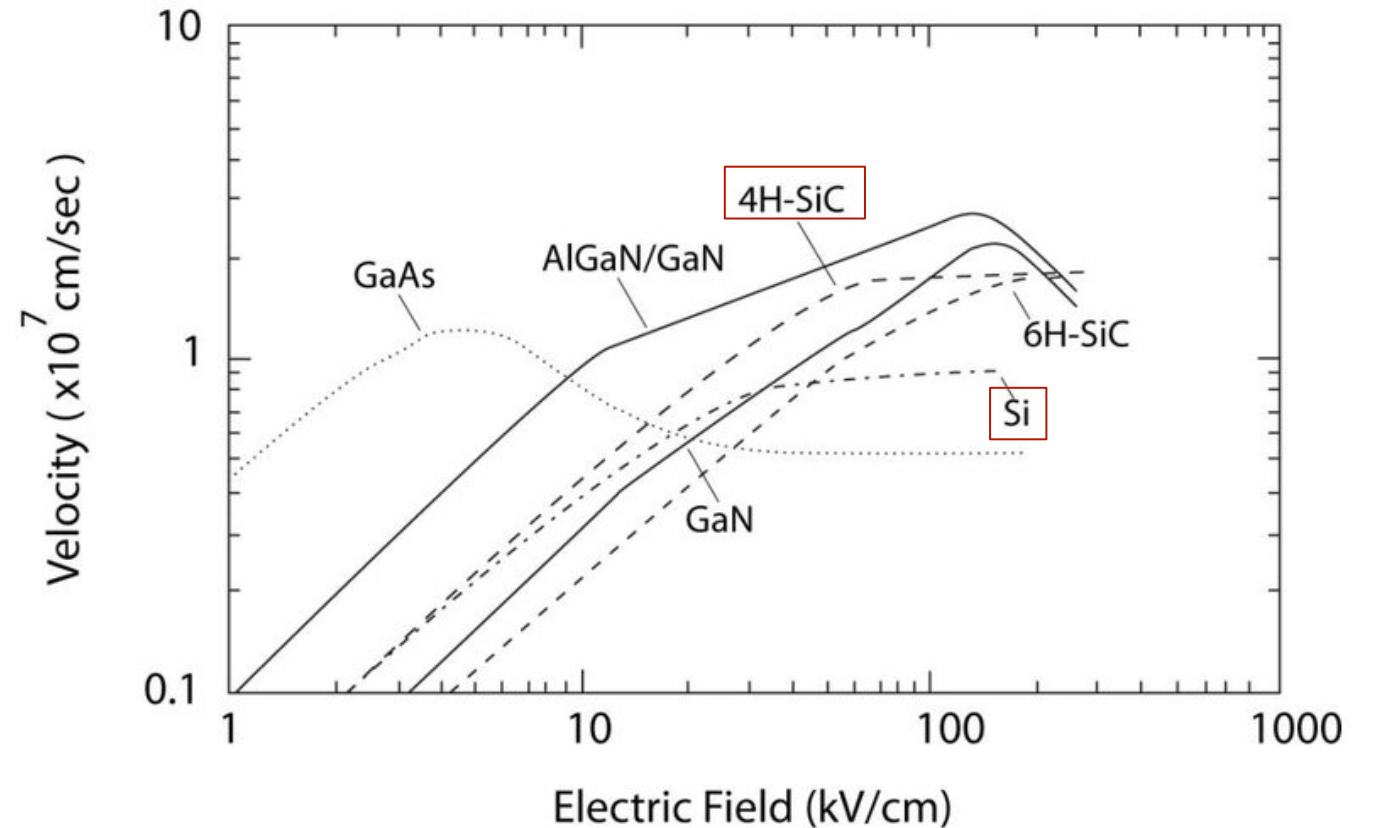
- higher costs;
- limited size while maintaining a high level of purity.

Main SiC Detectors features:

- dose rate independent
- LET independent
- linear response with absorbed dose
- high radiation hardness
- fast response

Principal properties at room temperature of 4H-SiC compared to Silicon and Diamond

Saturated electron velocity [cm/s]	
Si	H4-SiC
1×10^7	2×10^7



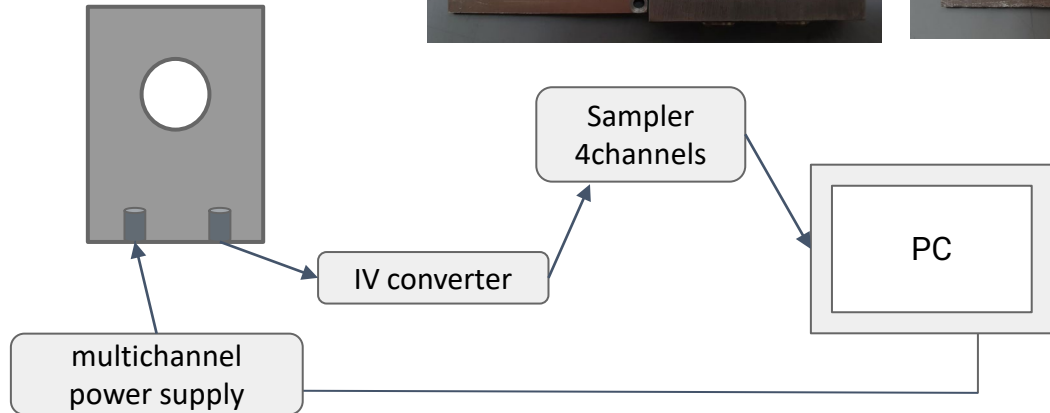
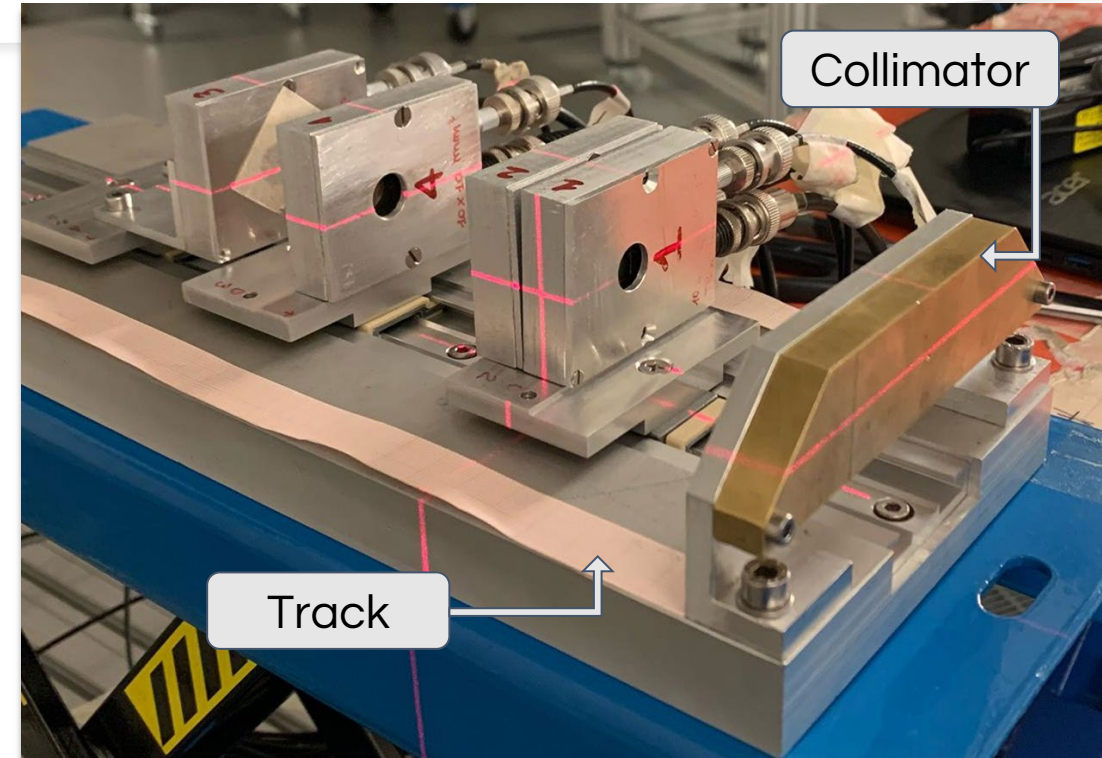
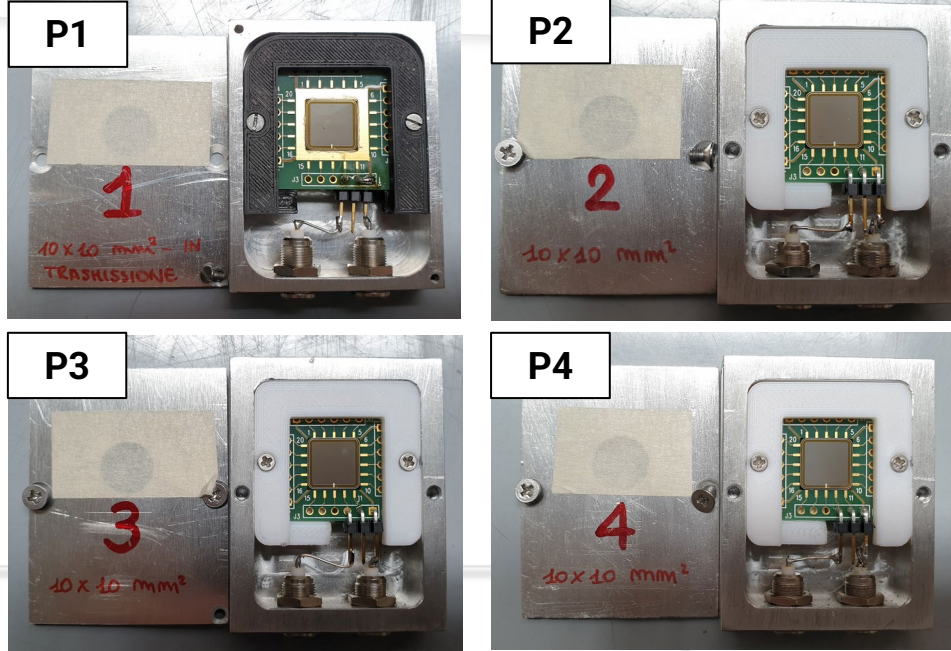
PRAGUE prototype characterization

PRAGUE

The realization of a prototype made of 4 SiC detectors



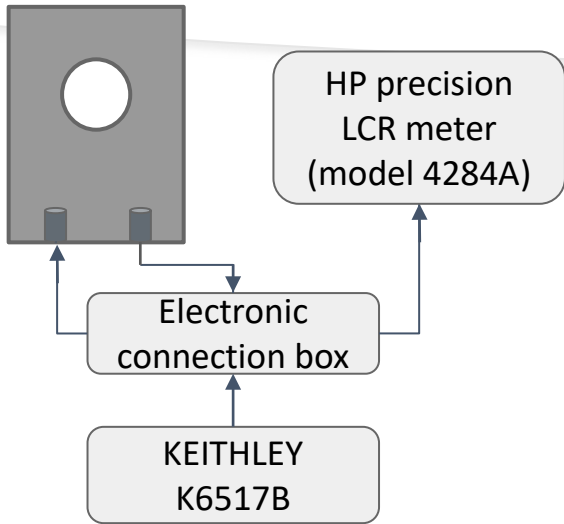
Perforated PCB



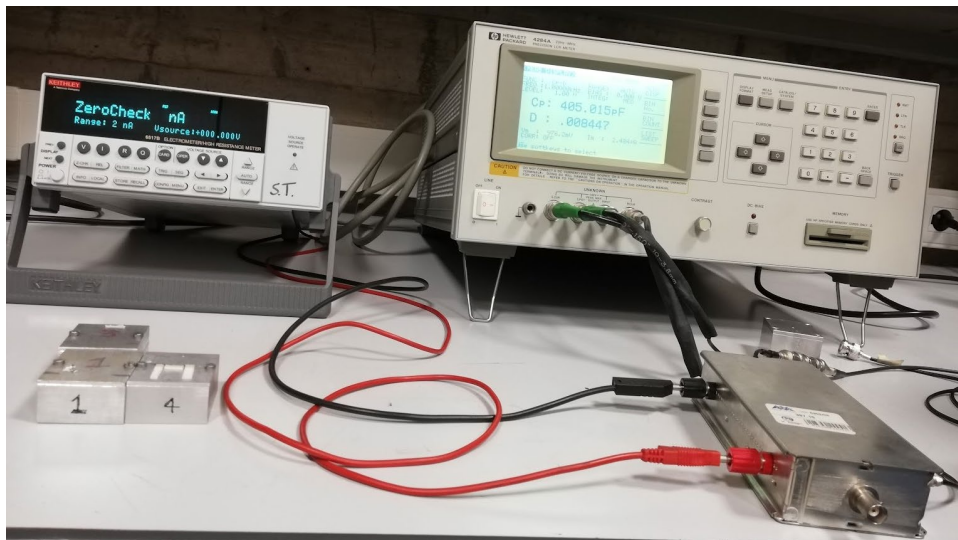
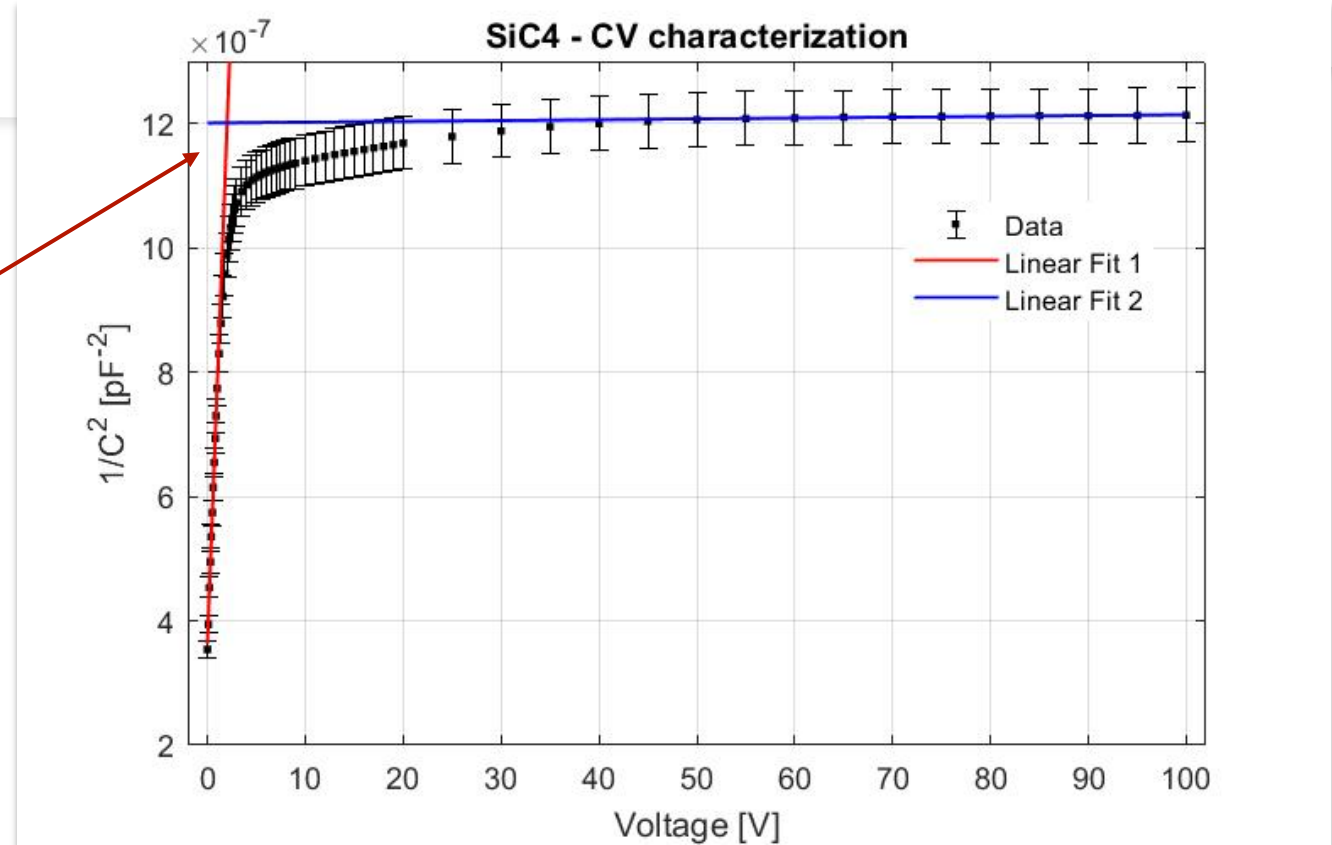
Aluminum boxes contain a 1 x 1 cm² detector

- active layer of **10 μm**
- passive layer of **110 μm**
- mounted on **PCB**.

PRAGUE prototype – CV characterization

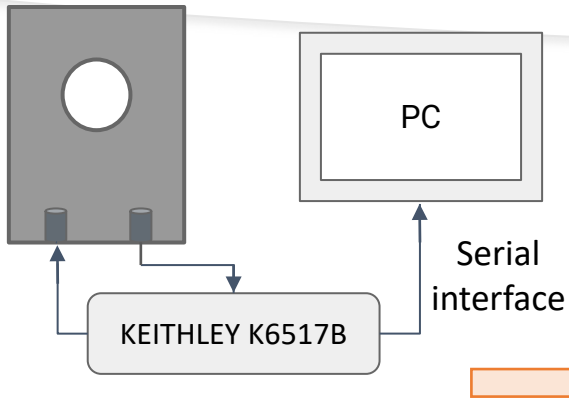


the point where the slope suddenly changes



	SiC1	SiC2	SiC3	SiC4
Depletion Voltage	1.8±0.5 V	2.1±0.5 V	1.9±0.5 V	2.0±0.5 V
Saturation Capacitance	923±16 pF	895±16 pF	896±16 pF	908±16 pF

PRAGUE prototype – IV characterization



The screenshot displays the LabVIEW PRAGUE prototype interface, which is divided into several sections:

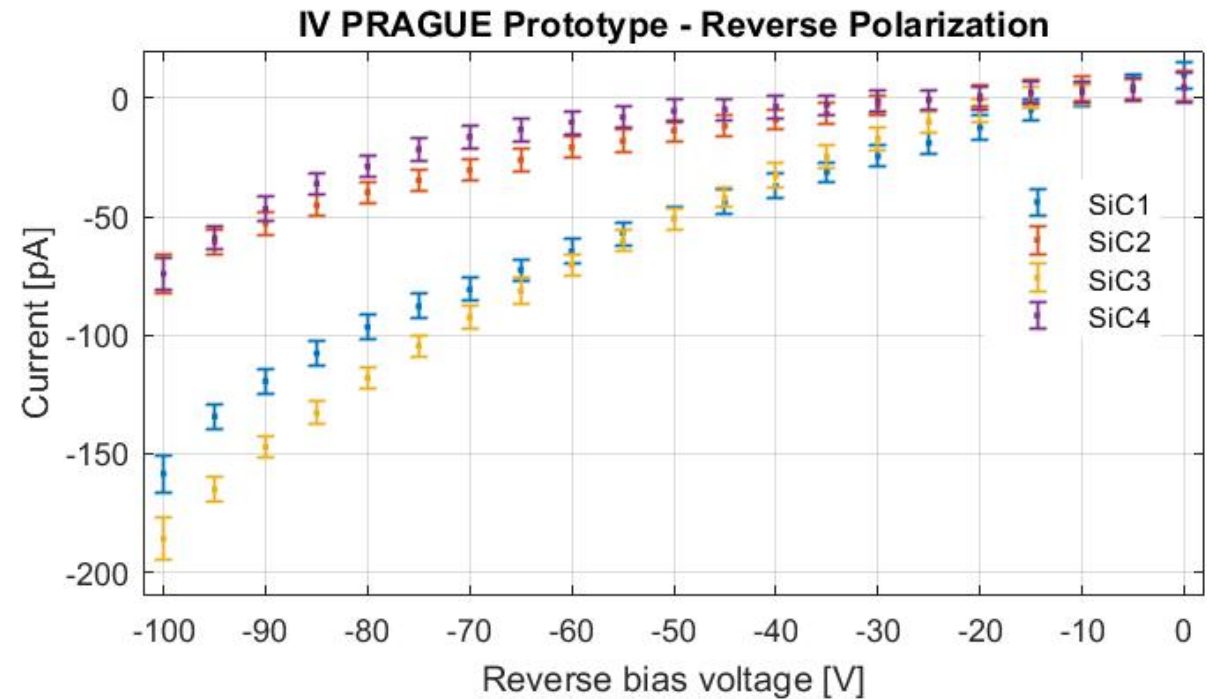
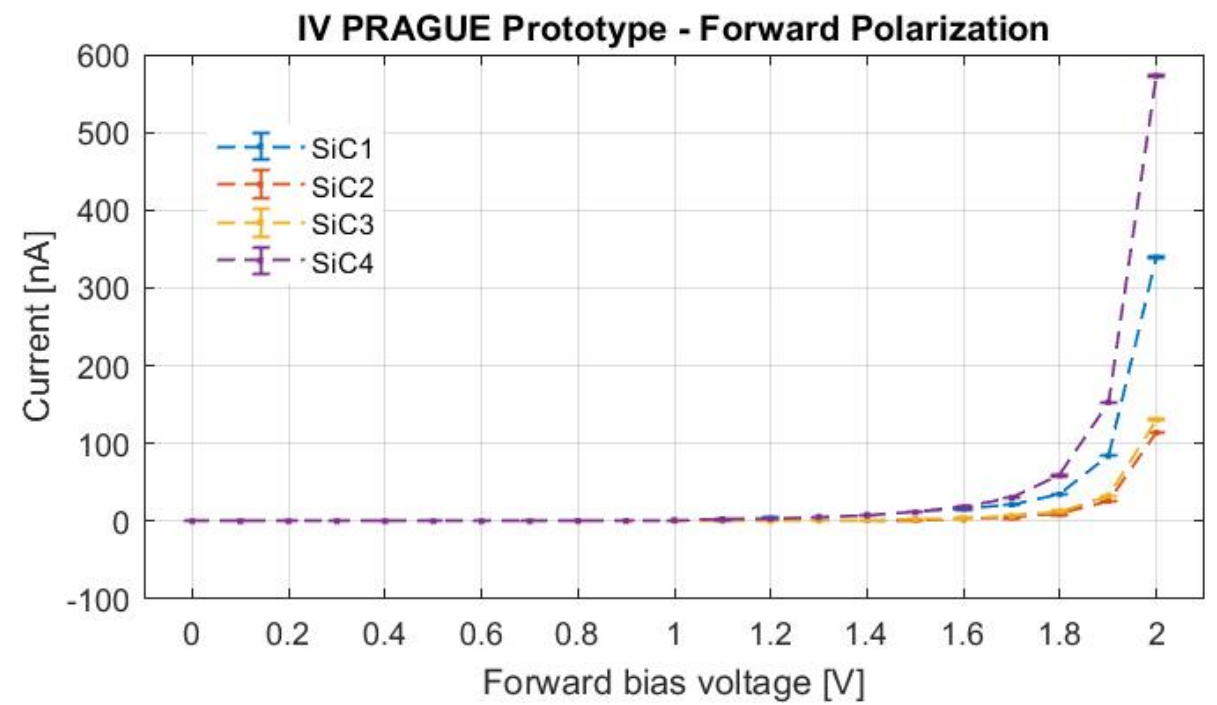
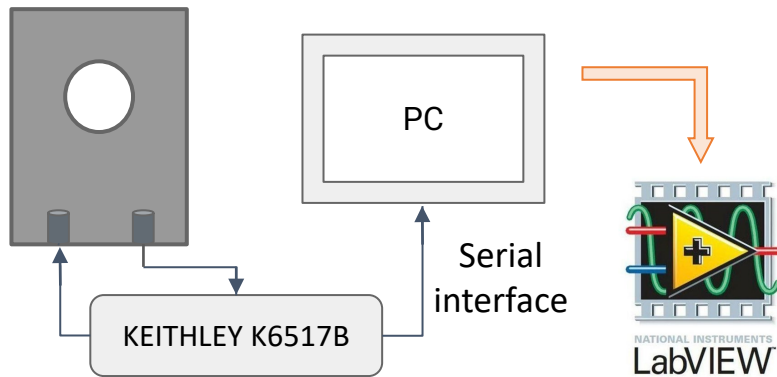
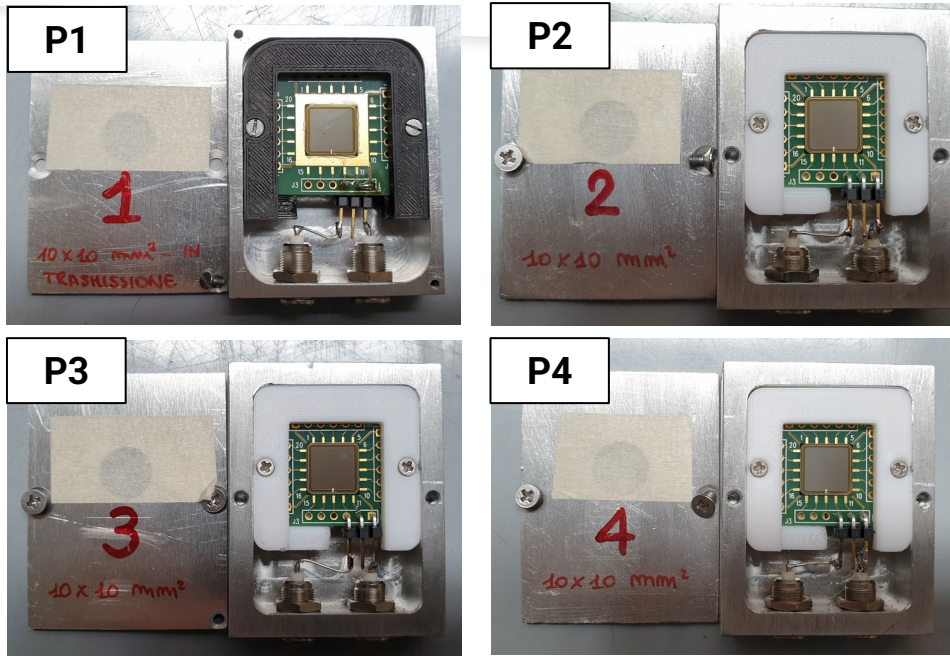
- Serial port config parameters:** Includes fields for VISA resource name (COM1), baud rate (9600), data bits (8), parity (None), stop bits (1.0), flow control (XON/XOFF), XON Character (11), XOFF Character (13), input buffer size (4096), and termination character (A).
- K6517 config parameters:**
 - Current:** K6517 current reading [A], N° of Cycles (0), Current range [A] (200e-9), K6517 mean current value [A] (highlighted in a red box), Standard Deviation [A], Acquisition time [ms] (20000), and Stop acquisition (STOP).
 - Voltage (rising):** Voltage Source Limit [0 to 1000V] (100), Voltage Source Range [0 to 1000 V] (1000), N° of cycles, K6517 present V-source value [V], and Output V-I file (C:\Users\elimed2\Desktop\SIC).
 - Output V-I file:** Starting voltage value [V] (-100), Step changing negative voltage value [V] (1), Stopping voltage value [V] (2), Step changing positive voltage value [V] (0.1), Voltage Ramp Step Time [ms] (1000), and Ramp step variation = 1V.
- Current Plot:** A graph showing Amplitude [A] on the y-axis (ranging from -4E-12 to 9E-12) versus Time [ms] on the x-axis (ranging from 0 to 20000).
- I - V Plot:** A graph showing Mean Current [A] on the y-axis (ranging from -1.25E-12 to -7.5E-13) versus Voltage [V] on the x-axis (ranging from -1 to 2).

The LabVIEW logo is visible at the bottom center of the interface.

It is possible to set:

- **acquisition time** for current measurements;
- **current full scale**;
- **voltage ramp** (start and stop value, step voltage value, step voltage time);
- **voltage full scale**;
- **voltage limit**.

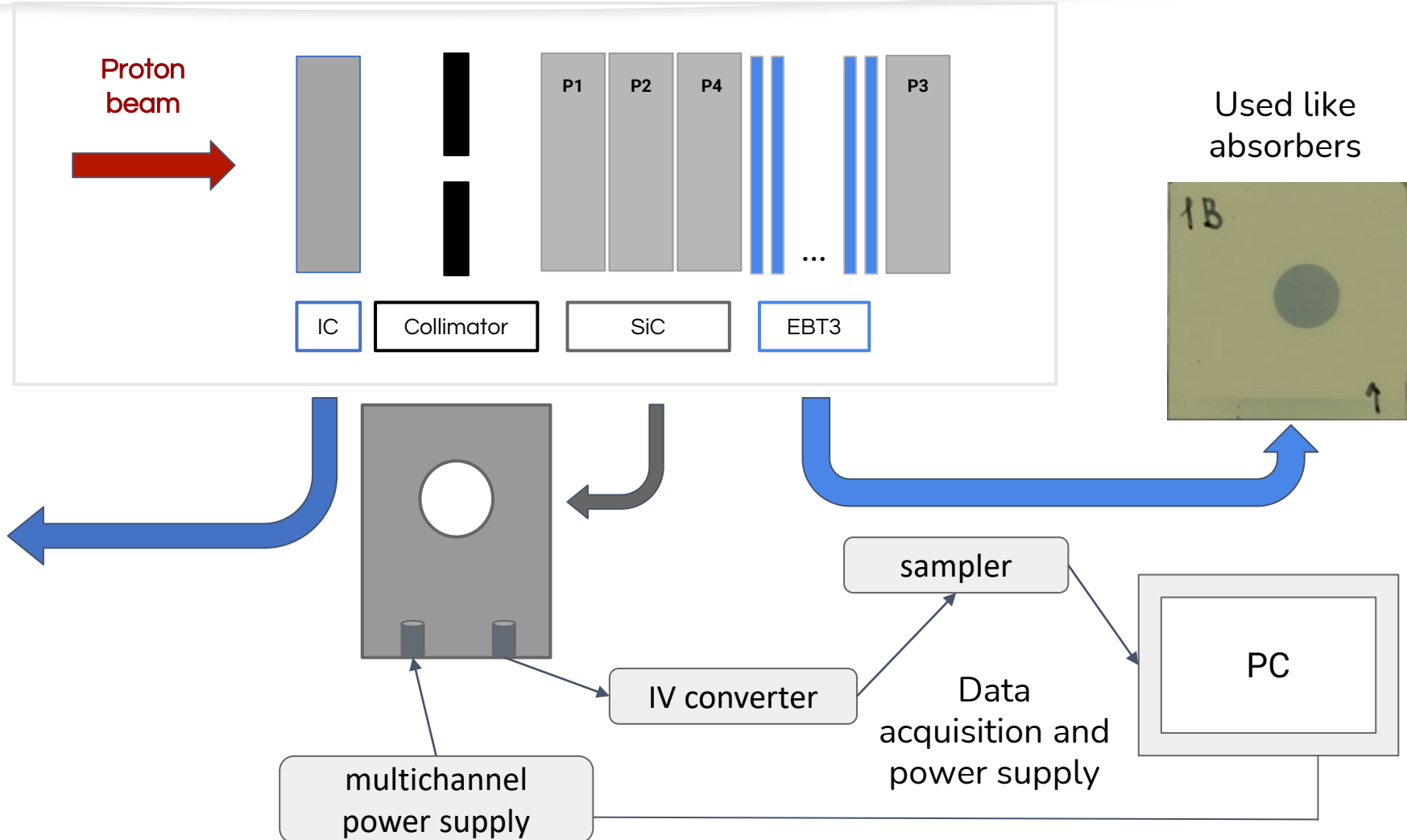
PRAGUE prototype – IV characterization



PRAGUE prototype - Experimental campaign @Trento Proton Therapy Centre

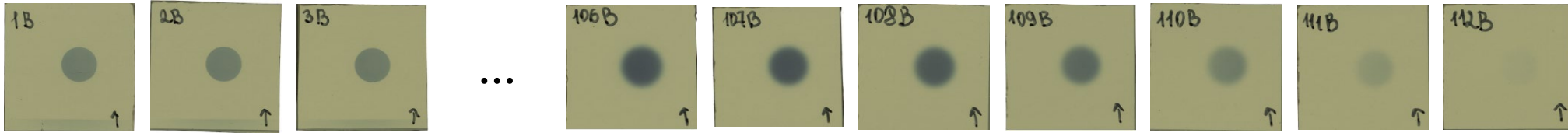


Ionization chamber provided by the center: it returns the number N of protons incident on the collimator and the dose D released at the isocenter.

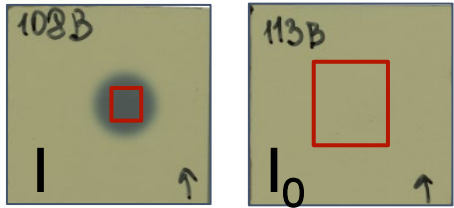


PRAGUE Prototype

A preliminary study @PTC of Trento - EBT3 data analysis



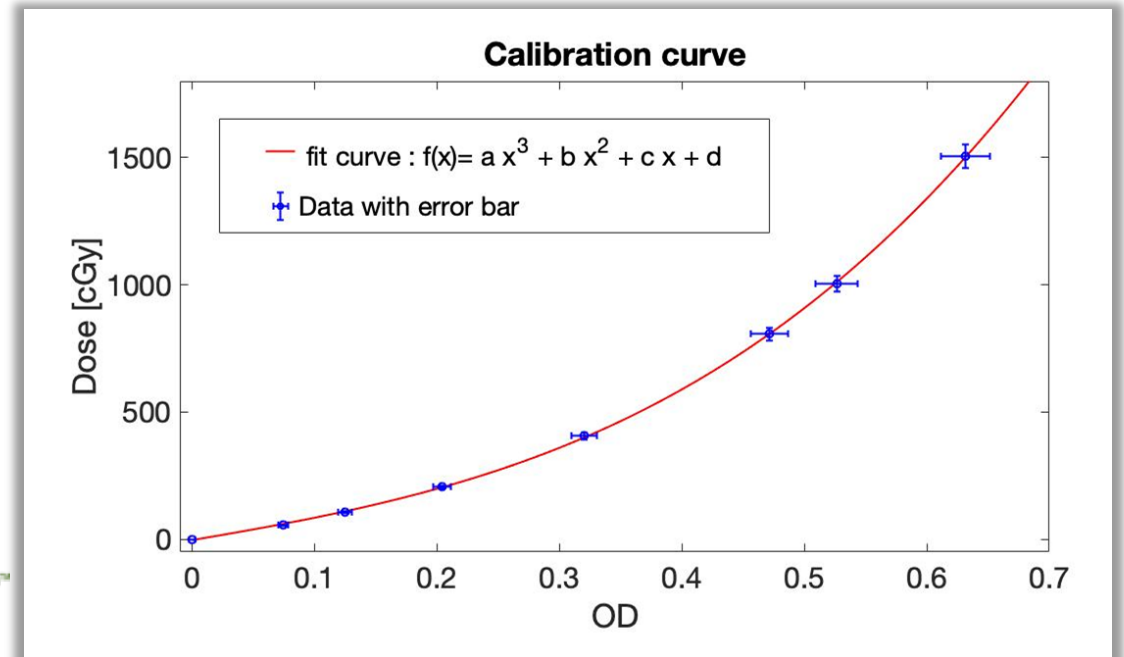
EBT3 stack irradiated with 70 MeV proton beam.



$$OD = -\log \frac{I}{I_0}$$

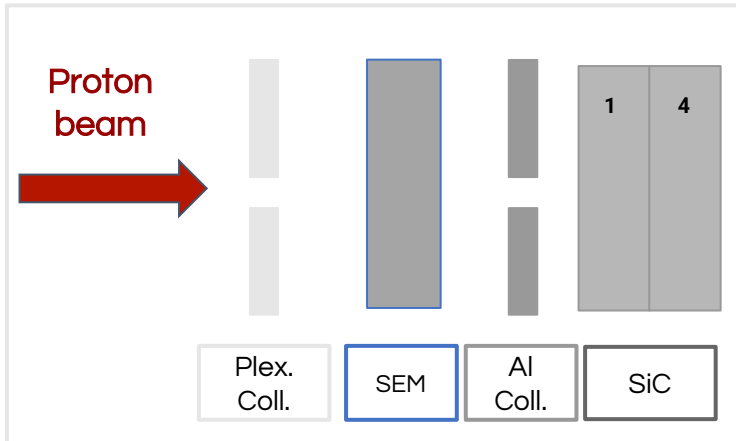
To convert the OD film response in dose, the RCFs were firstly calibrated in terms of absorbed dose in water:

Property	EBT3	EBT3-U	HD-V2
Active layer thickness [μm]	28	28	12
Passive layer thickness [μm]	125	125	97
Number of passive layer	2	1	1
Dynamic dose range [Gy]	0.1-20	0.1-20	10-1000
Spatial resolution [μm]	< 25	< 25	< 5
Water Equivalent Thickness [μm]	355±20	195±10	150±10



PRAGUE Prototype

@ Institute of Nuclear Physics Av Ār (CZ) - results



We acquired 10 shots of 10 s. Then we repeated the acquisition by inverting the detectors.

By comparing the answer of the detectors, I found that SIC1 and SIC4 at entrance read a mean current value of:

Detector	Mean current [nA]	Error [nA]
SIC 1	19,975	0,002
SIC 4	28,271	0,003

SIC4 reads more than SIC1 → we can find a factor k such that:

$$k = \text{SIC4/SIC1}$$

in other words:

$$\text{SIC4} = k \text{ SIC1}$$

or

$$\text{SIC1} = \text{SIC4}/k$$

k [a.u.]	Error [a.u.]
1,415	0,005

PDD distribution measurement:
state of art

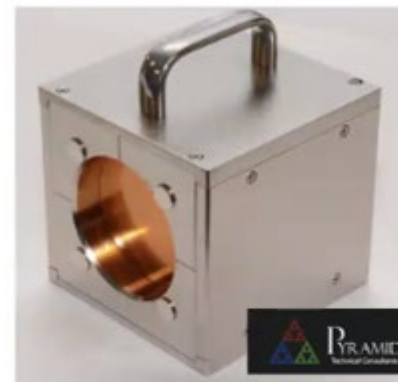
State of art on PDD measurement in protontherapy



Water tank with a motorized system



Multi-layer Ionization Chambers



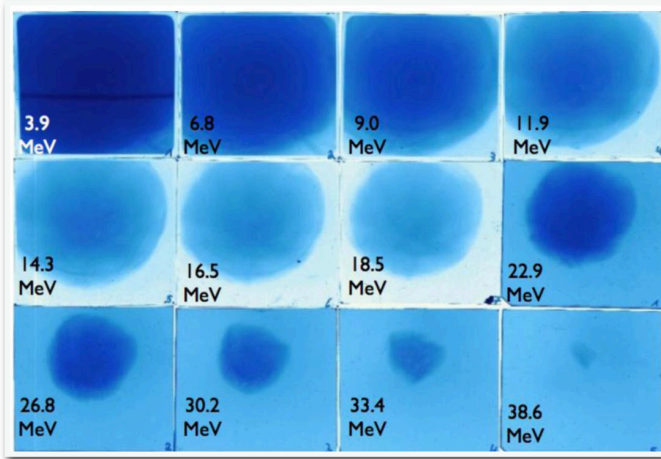
Multi Faraday Cups



Scintillator stack

Detector	Advantage	Disadvantage	Spatial resolution
Water Tank and ionization chamber	Linear response, LET and energy independent	dose rate dependent, high time consuming	~ 0.20 mm
MultiLayer Ionization Chamber	Linear response, LET and energy independent	dose rate dependent, low spatial resolution (order of mm)	~ 1 mm
Multi Layer Faradaycup	Linear response, LET and energy independent, dose rate independent	low spatial resolution (order of mm), high activation amount	~ 1 mm
Scintillator stack	High spatial resolution, linear response	LET and energy-dependent, low radiation hardness	~ 0.25 mm

State of art on PDD measurement – laser driven beam



Radiochromic films

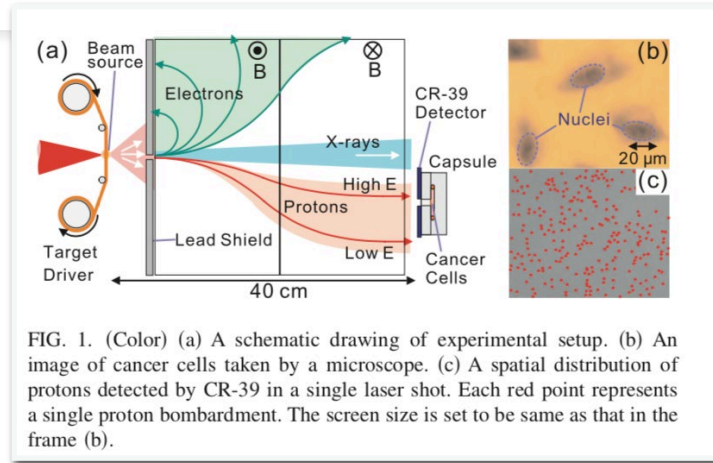
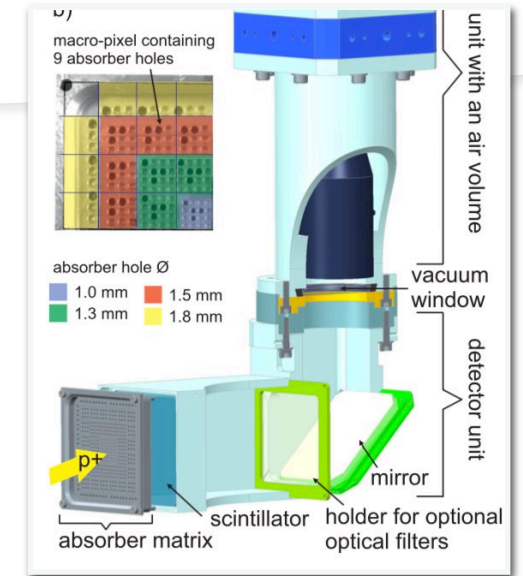


FIG. 1. (Color) (a) A schematic drawing of experimental setup. (b) An image of cancer cells taken by a microscope. (c) A spatial distribution of protons detected by CR-39 in a single laser shot. Each red point represents a single proton bombardment. The screen size is set to be same as that in the frame (b).

CR39 detector



Scintillator stack/grid

Detector	Advantage	Disadvantage
Radiochromic films	Linear response, dose rate independent	LET and energy-dependent, passive detector, high time consuming
CR39 detector	Linear response, dose rate independent	Saturation in fluency and incident energy, high time consuming
Scintillator systems	High spatial resolution, linear response	LET and energy-dependent, low radiation hardness

What do we expect?

Proton LASER Beam					
	Energy [MeV]	N° of particles	Charge [nC]	Shot time [ns]	Current
Maximum	1	10^7	191,5	100	1,91 A
Minimum	60	10^4	0,006	100	57583,5 nA

Proton Continuous Beam					
	Energy [MeV]	N° of particles	Charge [nC]	Shot time [s]	Current
Maximum	1	10^9	19146,5	60	319,1 nA
Minimum	250	10^4	0,002	1	0,002 nA