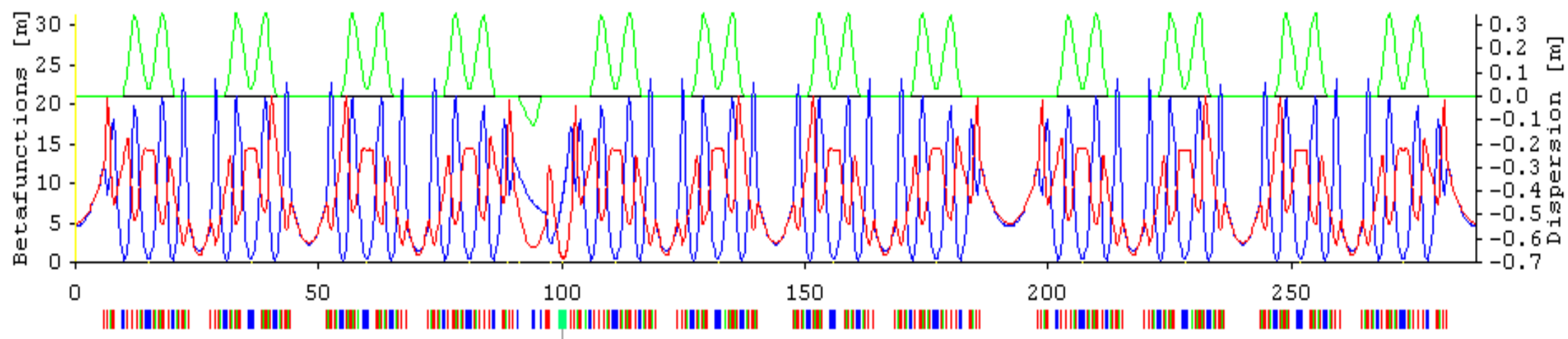


# The Swiss Light Source SLS



- ◆ 12×TBA lattice, 288 m circumference, 2.4 GeV
- ◆ 5.0...6.8 nm emittance (dep. on ID status)
- ◆  $400 \pm 1$  mA top up operation
- ◆ User operation since 10 years; 18 beam lines
- ◆ Upgrades: laser slicing & 3 super-bends
- ◆ 1 micron photon beam stability at front ends
- ◆ 3 pm rad vertical emittance (0.05% coupling)

# Vertical emittance limit

## ◆ Quantum limit

- direct photon recoil,  $1/\gamma$  radiation cone
- T.O.Raubenheimer, *Tolerances to limit the vertical emittance in future storage rings*, SLAC-PUB-4937, Aug.1991
- independent of energy!
- examples:

**SLS**      **0.20 pm**

SOLEIL    0.26 pm

MAX-IV    0.05 pm

PETRA-III 0.04 pm

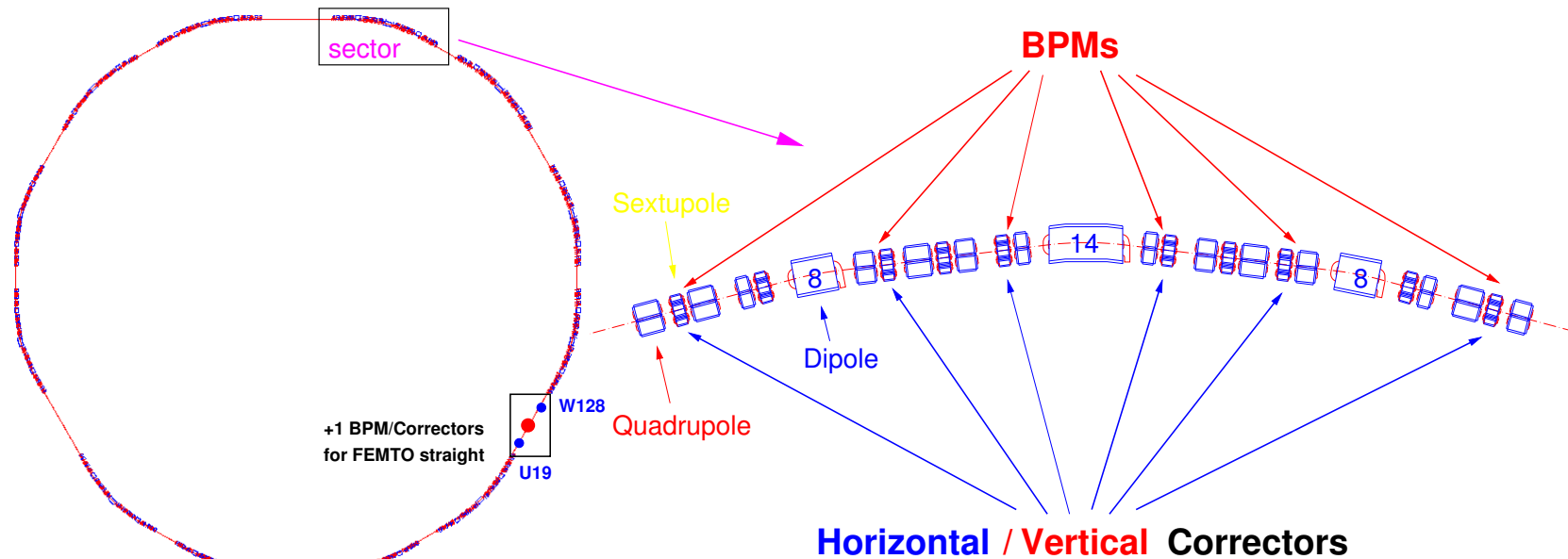
$$\epsilon_y = \frac{13}{55} C_q \frac{\oint \beta_y(s) |G^3(s)| ds}{\oint G^2(s) ds}$$

$G(s)$  =curvature,  $C_q = 0.384$  pm

isomagnetic lattice

$$\epsilon_y = 0.09 \text{ pm} \cdot \frac{\langle \beta_y \rangle_{\text{Mag}}}{\rho}$$

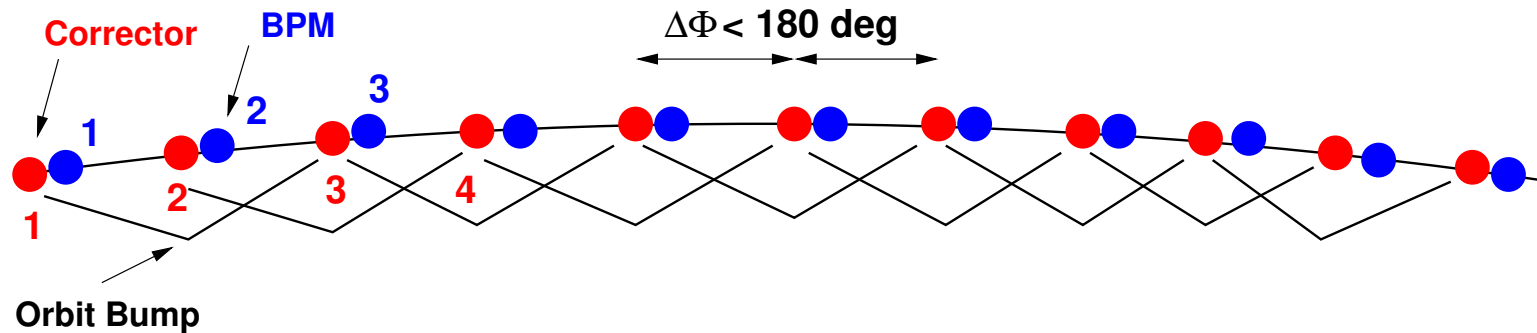
## BPM/Corrector Layout



- The SLS Storage Ring is divided into 12 **sectors**.
- Pairs of 6 **BPMs** and 6 **horizontal/vertical** Dipole Corrector Magnets are distributed over one **Sector** (+1 **BPM/Correctors** set for FEMTO straight).
- The Corrector Magnets are implemented as extra windings on the **Sextupoles**, the **BPMs** are adjacent to the **Quadrupoles** (nonzero orbit in a quadrupole field leads to a dipole kick).

## How is the Closed Orbit corrected ?

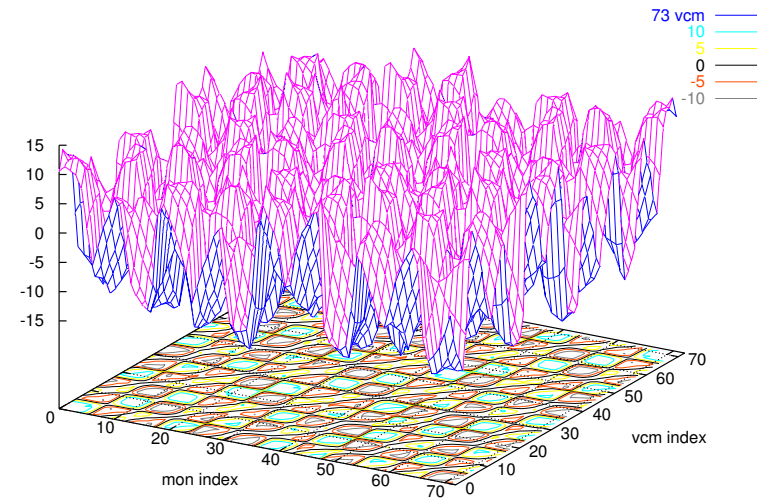
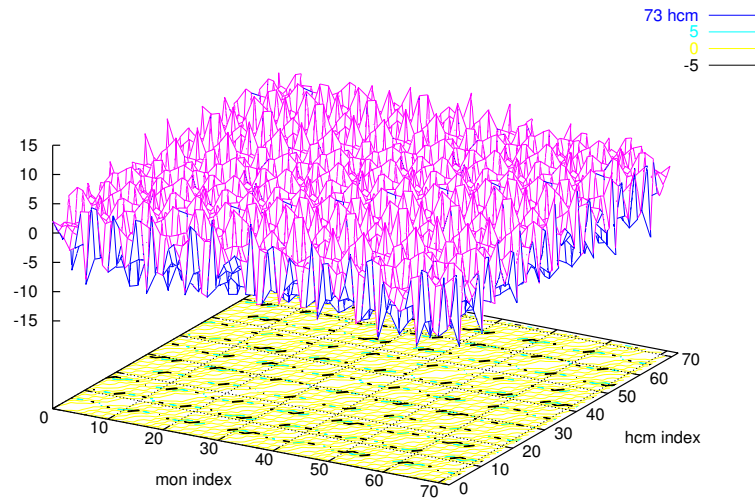
- **Sliding Bump** - Phase advances between **Correctors**  $0^\circ < \Delta\phi < 180^\circ$ , **Correctors 1,2,3** allow to zero the orbit in **BPM 2** near **Corrector 2**. **1** opens “Orbit Bump”, **2** provides kick for **3** to close it again. Continue (“Slide”) with **2,3,4** to zero orbit in **BPM 3** ... iterate until orbit is minimized in all **BPMs** !



- **MICADO** - Finds a set of “Most Effective Correctors”, which minimize the RMS orbit in all **BPMs** at a minimum (“most effective”) RMS **Corrector** kick by means of the SIMPLEX algorithm. The number of **Correctors** (= iterations) is selectable.
- **Singular Value Decomposition (SVD)** - Decomposes the “Response Matrix”

$A_{ij} = \frac{\sqrt{\beta_i \beta_j}}{2 \sin \pi \nu} \cos [\pi \nu - |\phi_i - \phi_j|]$  containing the orbit “response” in **BPM i** to a change of **Corrector j** into matrices  $U, W, V$  with  $A = U * W * V^T$ .  $W$  is a diagonal matrix containing the sorted Eigenvalues of  $A$ . The “inverse” correction matrix is given by  $A^{-1} = V * 1/W * U^T$ .  
SVD makes the other presented schemes obsolete !-)

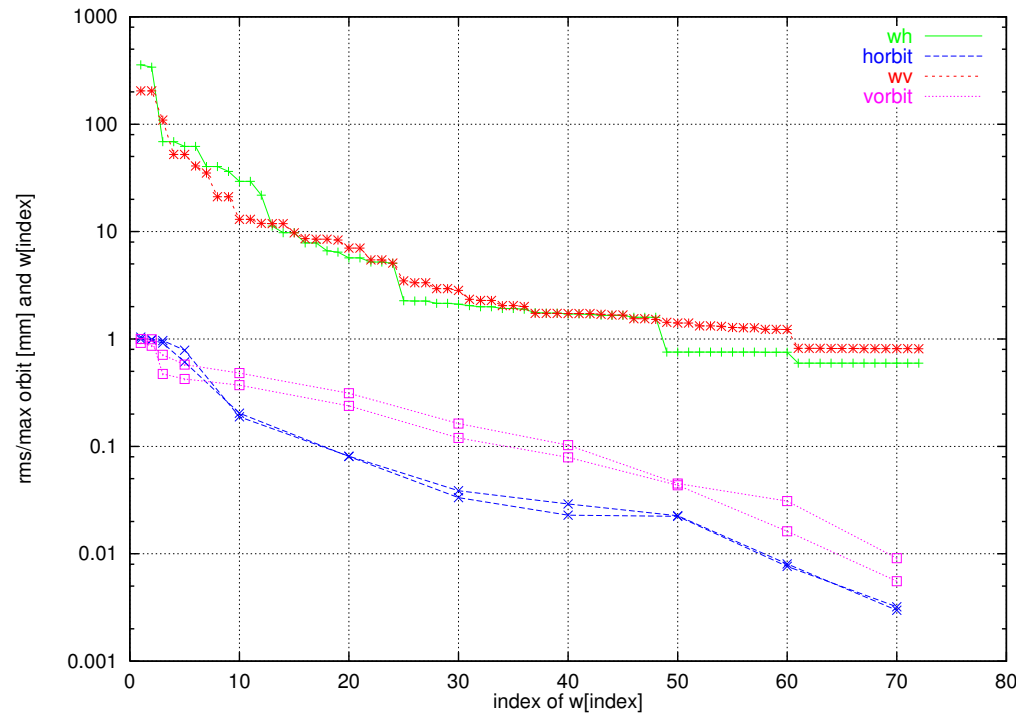
## Corrector/BPM Response Matrices



$$A_{ij} = \frac{\sqrt{\beta_i \beta_j}}{2 \sin \pi \nu} \cos [\pi \nu - |\phi_i - \phi_j|]$$

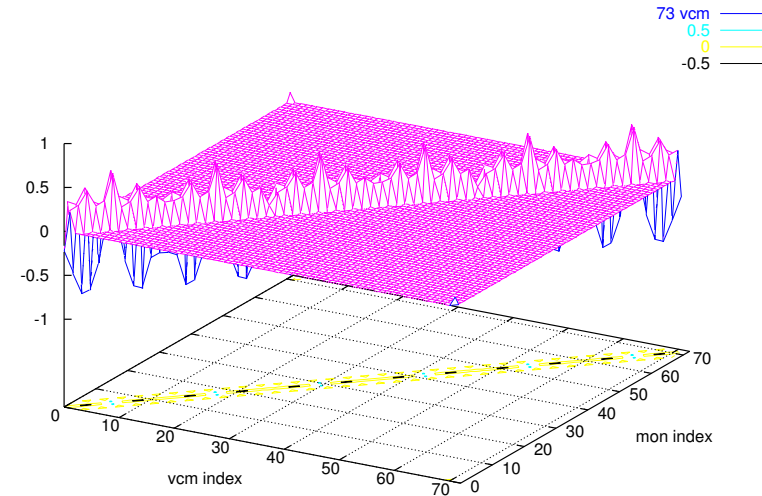
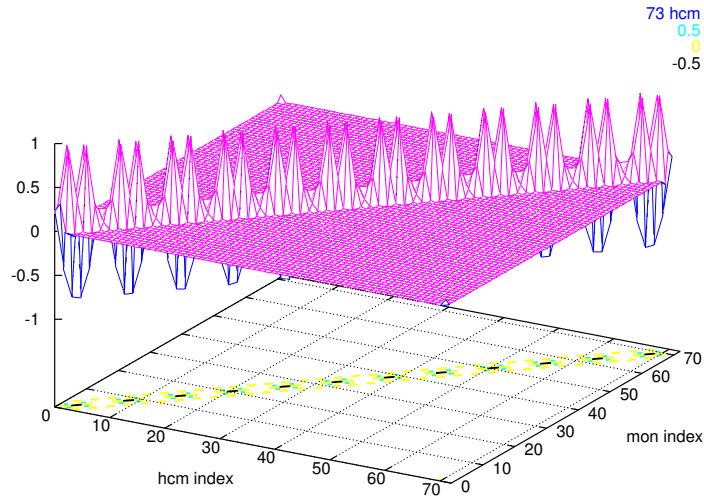
- “Response Matrix”: Differences from the “Closed Orbit” (“Difference Orbit”) due to a kick of corrector  $i$  are recorded at **BPM** positions  $j = 1..73$ .
- $\nu_x = 20.44$  ( $\approx 3$  BPMs/Correctors per unit phase,  $\phi = \int_0^s 1/\beta(s) ds$ )
- $\nu_y = 8.74$  ( $\approx 9$  BPMs/correctors per unit phase)

## SVD Eigenvalues



- Range of Eigenvalues  $0.5 < W < 500$
- Eigenvalue Cutoff @  $i_0$  ( $W_i = 0$  for  $i > i_0$ ) determines the minimum achievable RMS Orbit and Corrector Strength after Correction → “MICADO” like: the largest Eigenvalues correspond to the “Most Effective Corrector” patterns
- No Cutoff corresponds to “Matrix Inversion”. The RMS Orbit after Correction is Zero !

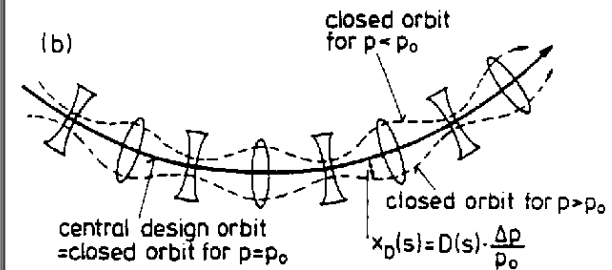
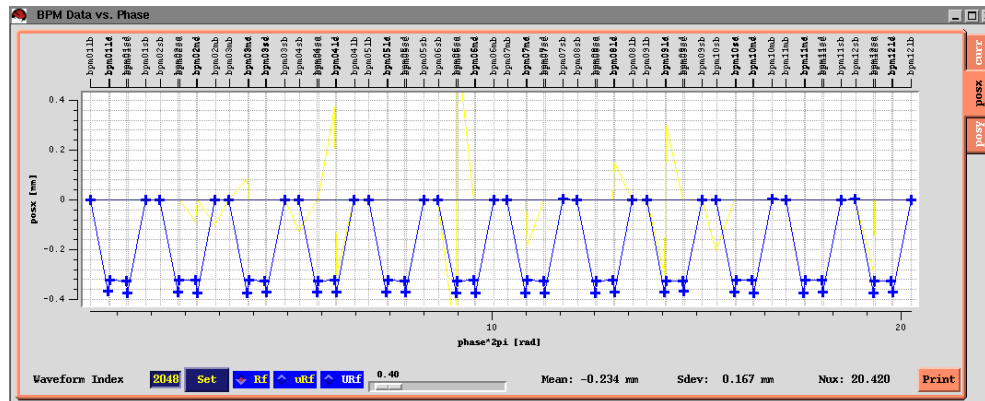
## Inverse Corrector/BPM Response Matrices



$$A_{ij}^{-1} = (V * 1/W * U^T)_{ij}$$

- $A_{ij}^{-1}$  is a sparse “*tridiagonal*” matrix (3 large (+1 small) adjacent coefficients are nonzero since BPM and Corrector positions are slightly different)  
→ “Sliding Bump Scheme” iteratively inverts  $A$
- $A_{ij}^{-1}$  contains *global* information although it is a “*tridiagonal*” matrix !  
→ Implementation of a Fast Orbit Feedback (**FOFB**)

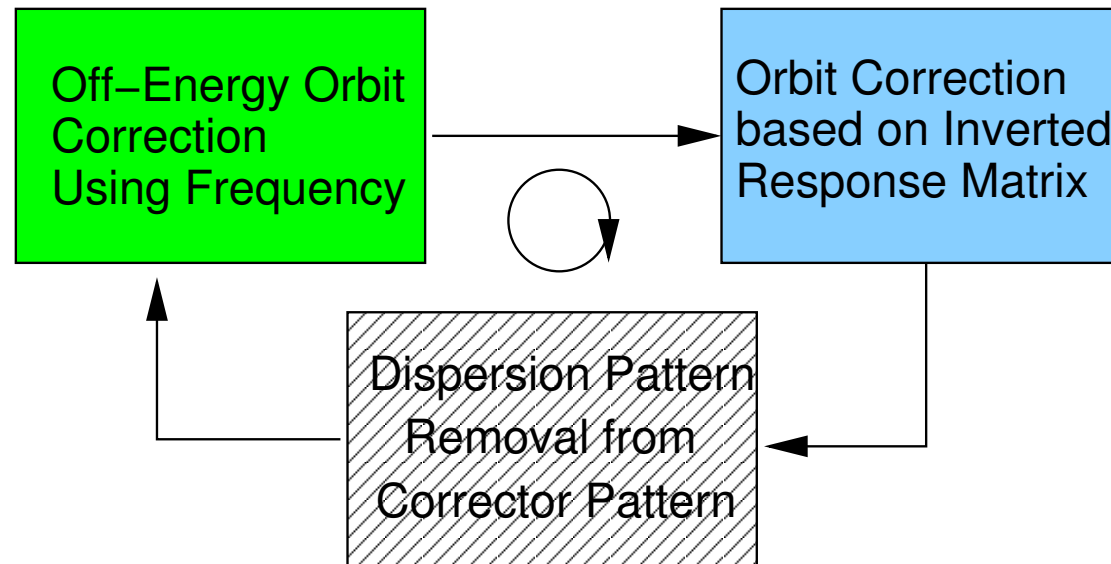
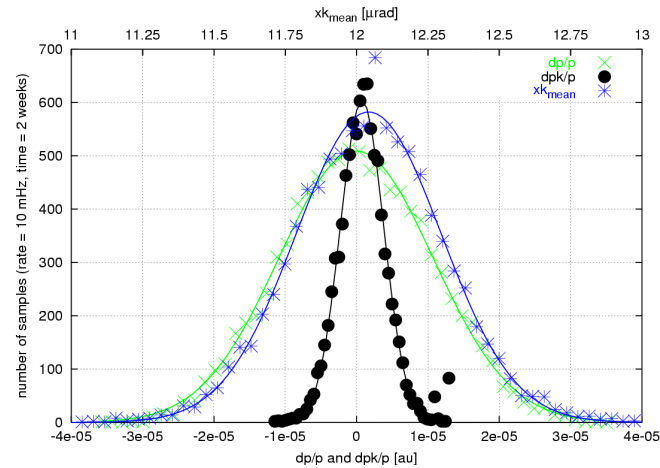
## How to correct Off-Energy Orbits ?



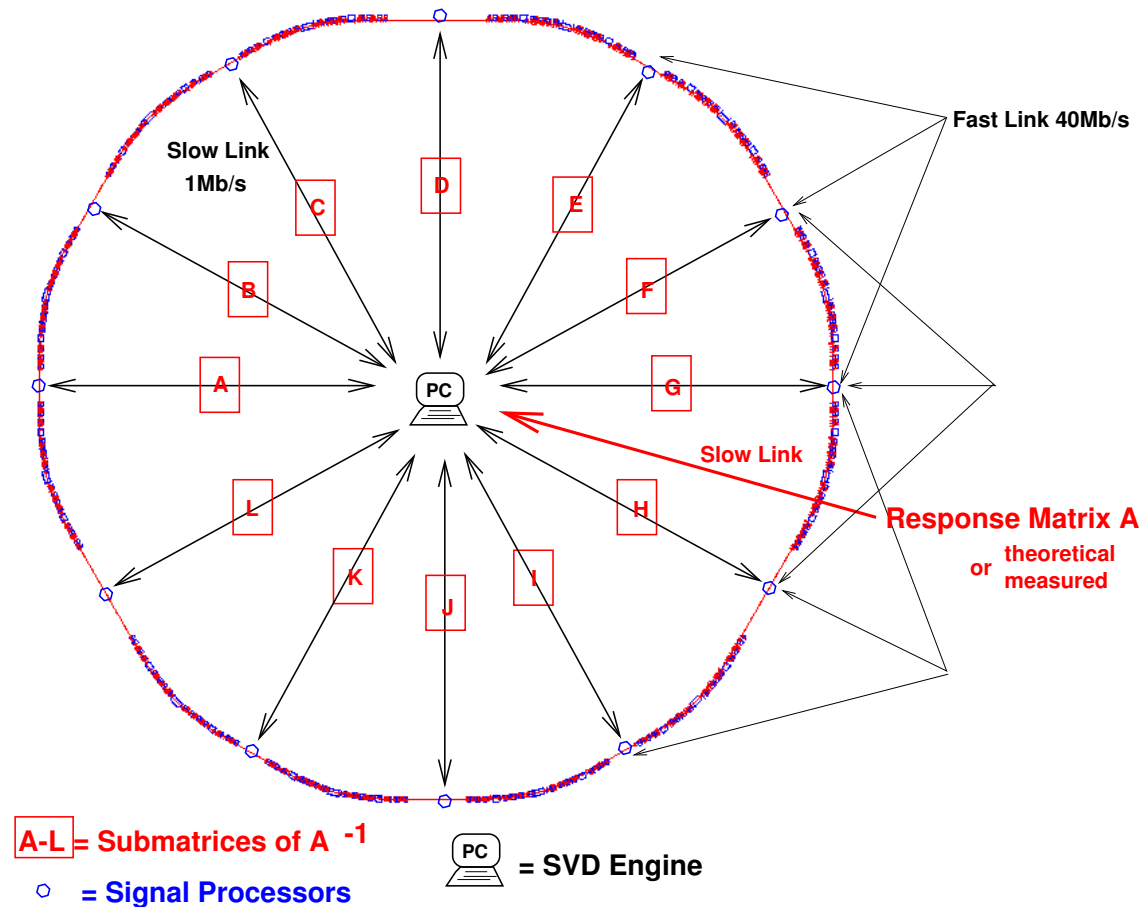
- In the case of “strong focussing” (b) the Orbit Deviation @ a location  $s$  is given by  $x_0(s) = D(s)\Delta p/p_0$  with  $\Delta p = p - p_0$ ,  $D(s)$  denotes the Dispersion.  $\Delta L/L_0 = \alpha_c \Delta p/p_0$  with the so-called “Momentum Compaction Factor”  $\alpha_c = 1/L_0 \int_0^{L_0} D(s)/\rho(s)ds$  ( $\approx 6 \cdot 10^{-4}$  at the SLS)
  - $p$  variations due to “Path Length”  $\Delta L/L_0$  (thermal or modelling effects) changes have to be corrected by means of the RF Frequency  $f$  with  $\Delta f/f = -\alpha_c \Delta p/p_0$  and NOT by the Orbit Correctors !
- Fit  $\Delta p/p_0$  part of the Orbit using SVD on a 1 column response matrix containing dispersion values  $D_{i0}$  @ the BPMs and change the RF frequency by  $-\Delta f$  to correct for  $\Delta p/p_0$  !



## Orbit Correction Loop

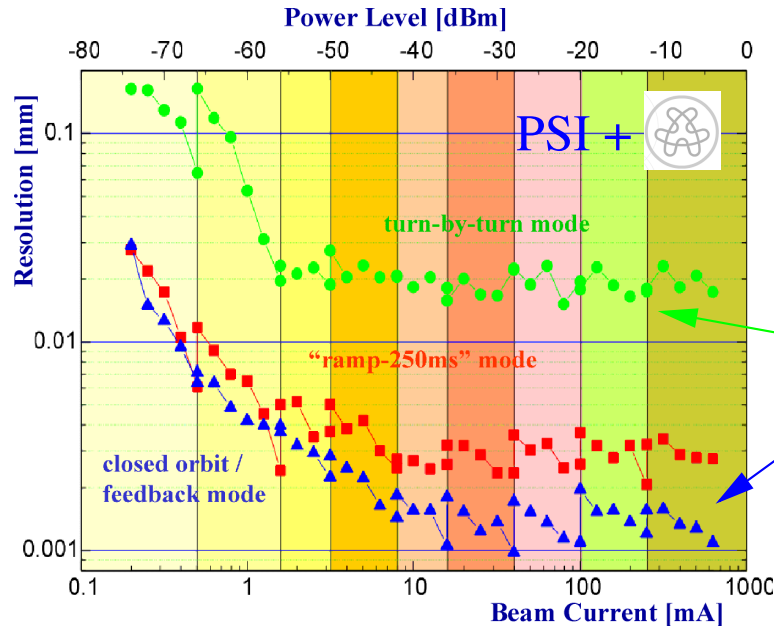


## Fast Orbit Feedback - Schematic View



- Dedicated **Signal Processors** perform **Matrix** Multiplications in parallel !

## Fast Orbit Feedback - Digital BPM System



Only One BPM System in Different Operation Mode for All Machines

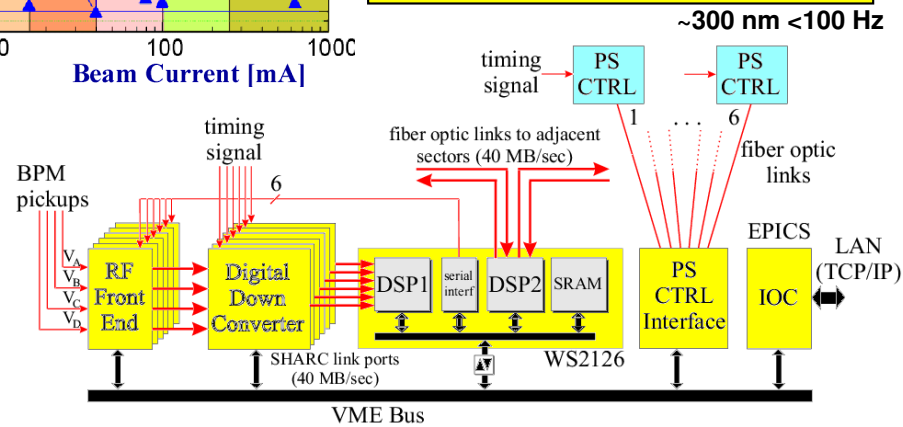
Turn-by-Turn:

1 MSample/s,  $<20 \mu\text{m}$

Closed Orbit:

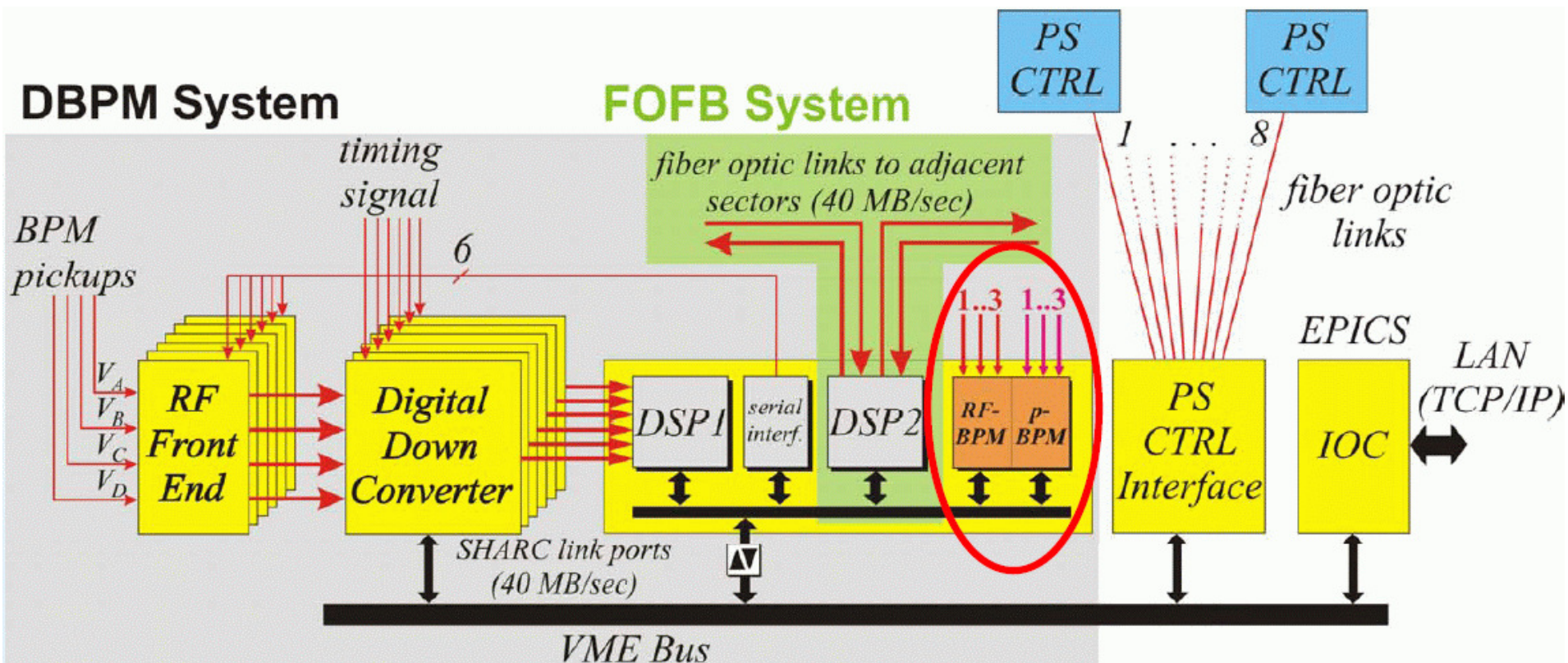
4 KSample/s,  $<0.8 \mu\text{m}$

Turn-by-Turn:  
Vital for  
Commissioning



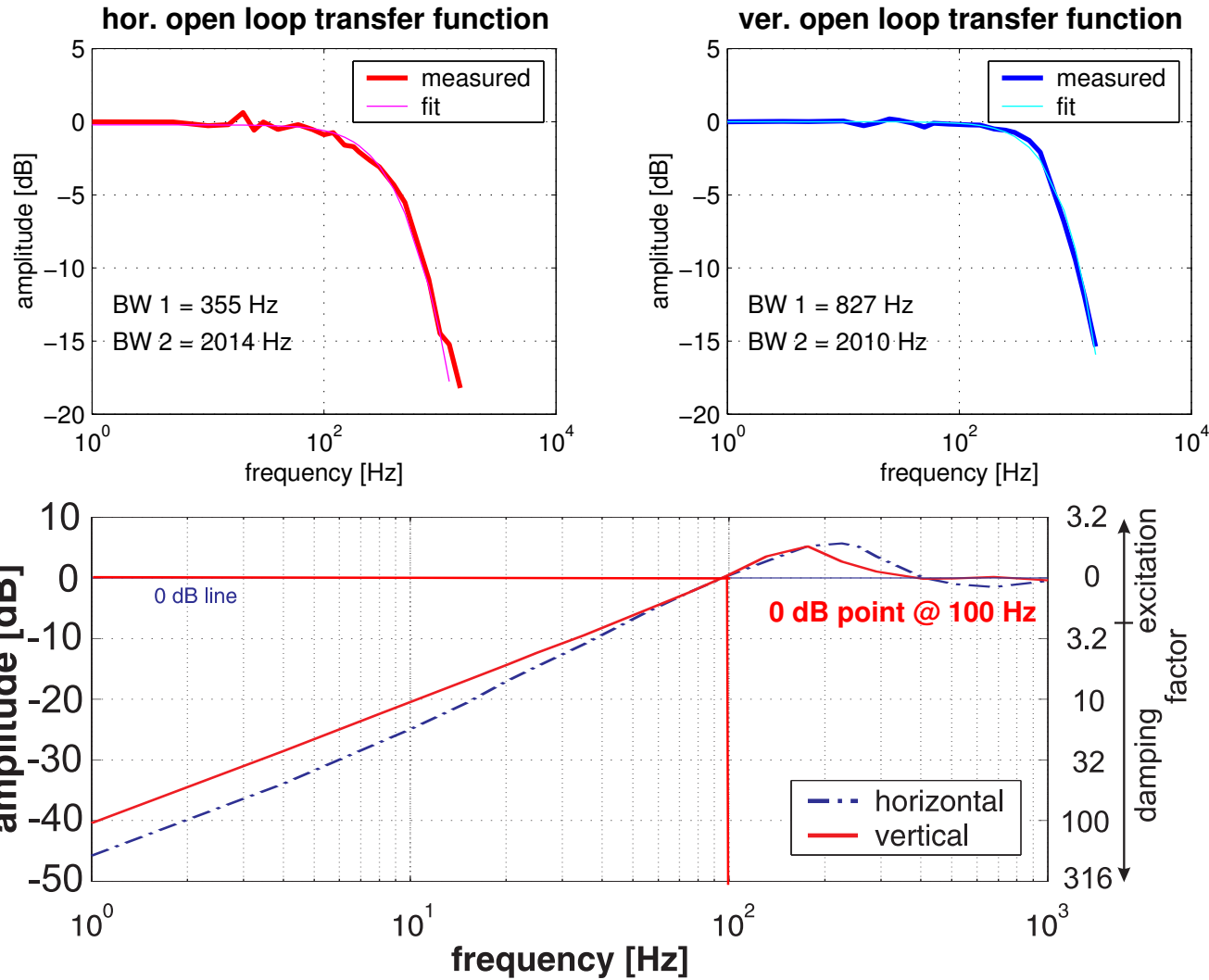
Closed Orbit Mode  $\rightarrow$  Fast Orbit Feedback

## Fast Orbit Feedback - Detail



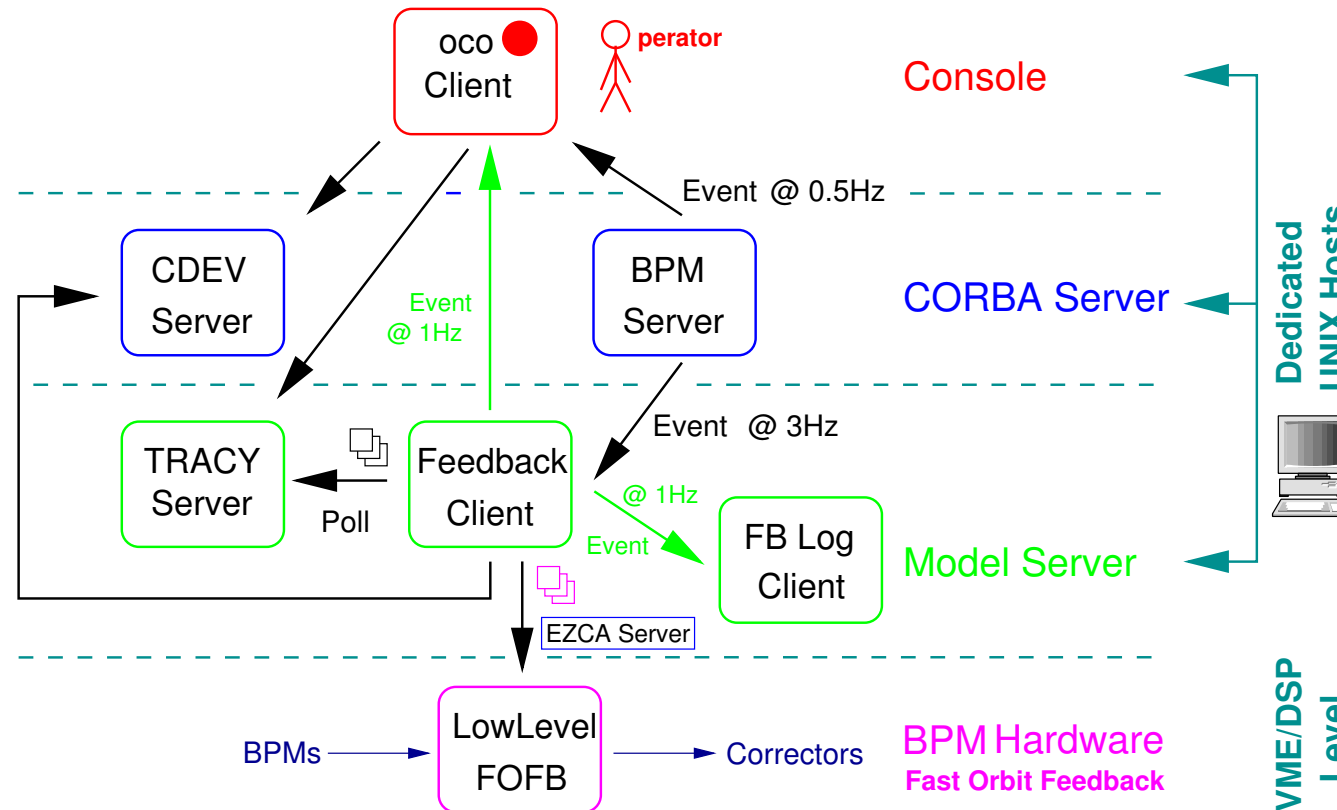
- integration of photon BPMs into FOFB ( $\rightarrow$  IR beamlines)
- DSP processor: ADSP2106x (on the market since Sep. 1994)
- DDC: Intersil HSP50214 (on the market since ~1997)

## Fast Orbit Feedback - Performance



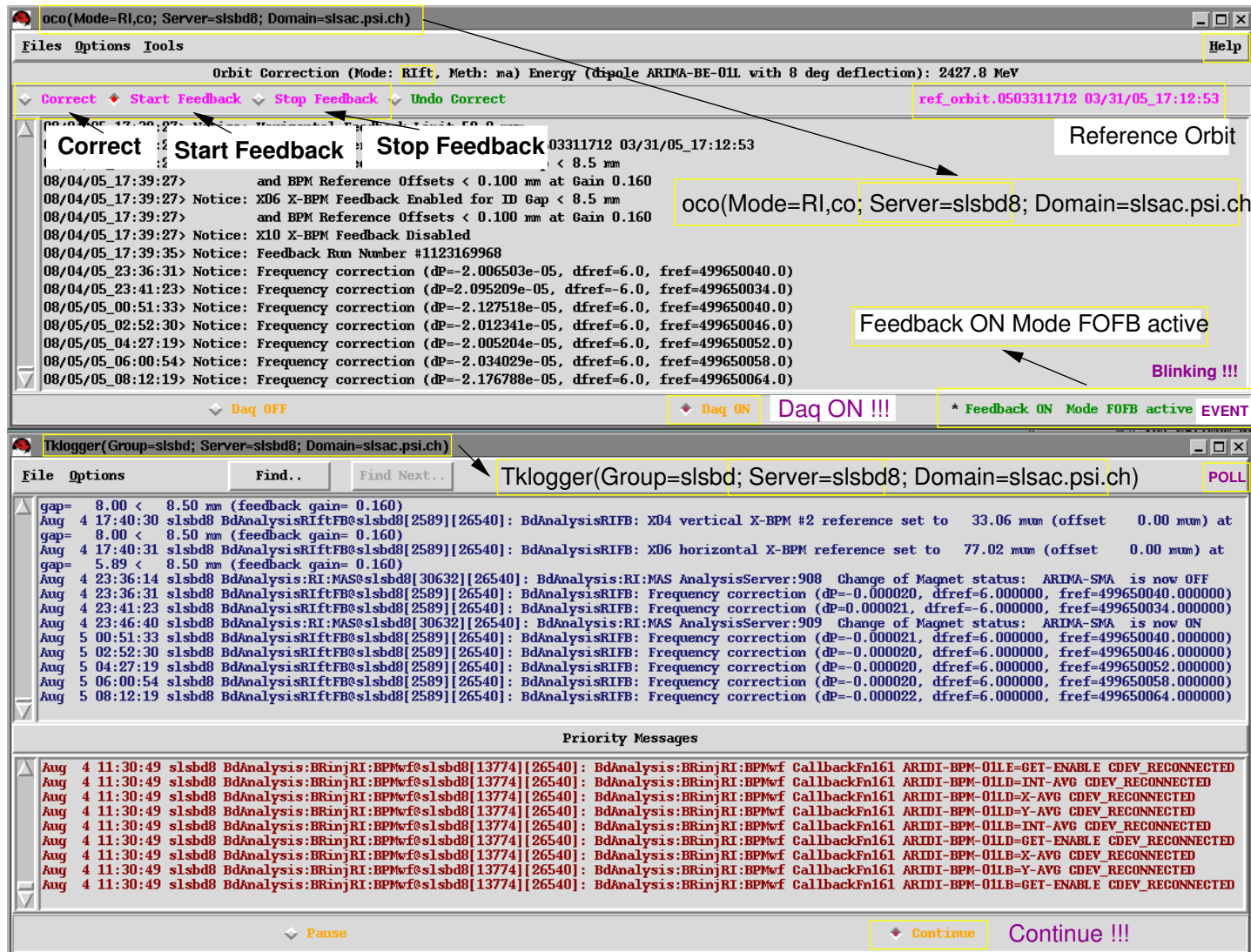


## Slow/Fast Orbit Feedback - System Integration



- Development within a **Client-Server** (Common Object Request Broker **CORBA**) environment
- Hard Correction (“Matrix Inversion” on the Model based Response Matrix using SVD)
- BPM Datasets @ 3 Hz, average over 3 successive Datasets =>  $\approx 1$  Hz correction rate (toggle between x/y plane => 2 s for full cycle)

# Slow/Fast Orbit Feedback - Operator Interface

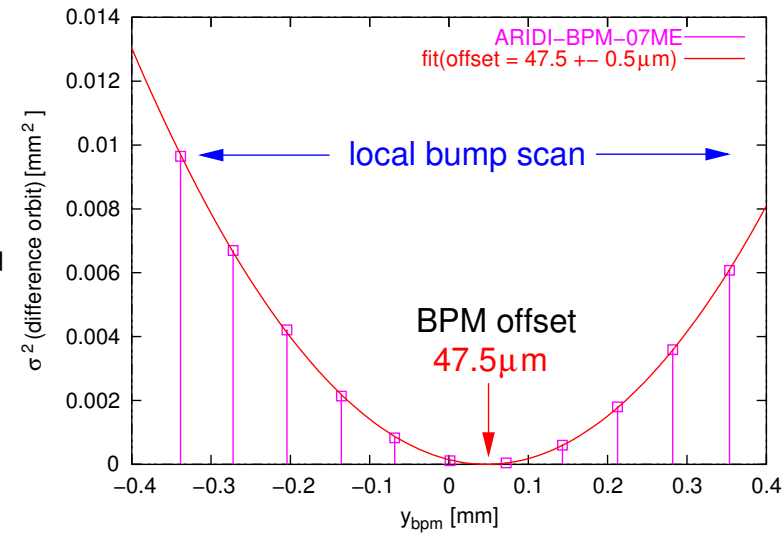
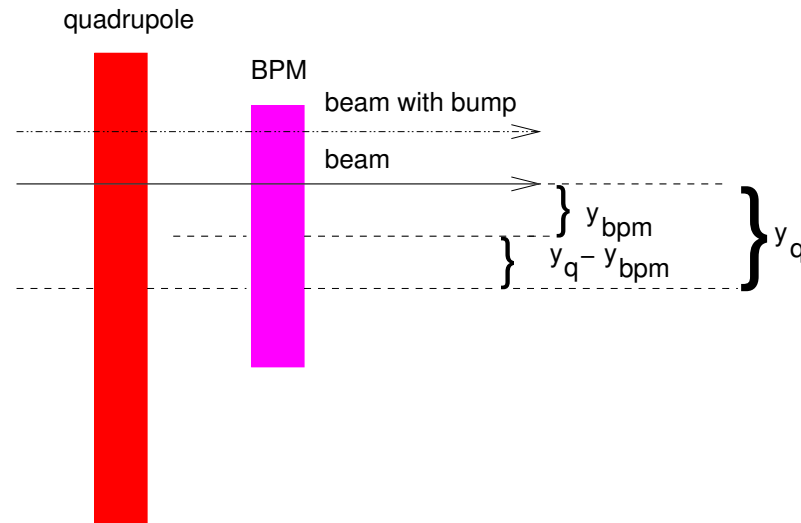


The screenshot displays two windows from the SLS operator interface:

- oco (Mode=RI,co; Server=slsbd8; Domain=slsac.psi.ch)**: This window shows the Orbit Correction (Mode: RIFT, Meth: ma) Energy (dipole ARIMA-BE-OIL with 8 deg deflection): 2427.8 MeV. It features buttons for **Correct**, **Start Feedback**, **Stop Feedback**, and **Undo Correct**. The main display area shows a log of messages, including:
  - 08/04/05\_17:39:27> and BPM Reference Offsets < 0.100 mm at Gain 0.160
  - 08/04/05\_17:39:27> Notice: X06 X-BPM Feedback Enabled for ID Gap < 8.5 mm
  - 08/04/05\_17:39:27> and BPM Reference Offsets < 0.100 mm at Gain 0.160
  - 08/04/05\_17:39:27> Notice: X10 X-BPM Feedback Disabled
  - 08/04/05\_17:39:35> Notice: Feedback Run Number #1123169968
  - 08/04/05\_23:36:31> Notice: Frequency correction (dP=-2.006503e-05, dfref=6.0, fref=499650040.0)
  - 08/04/05\_23:41:23> Notice: Frequency correction (dP=2.095209e-05, dfref=-6.0, fref=499650034.0)
  - 08/05/05\_00:51:33> Notice: Frequency correction (dP=-2.127518e-05, dfref=6.0, fref=499650040.0)
  - 08/05/05\_02:52:30> Notice: Frequency correction (dP=-2.012341e-05, dfref=6.0, fref=499650046.0)
  - 08/05/05\_04:27:19> Notice: Frequency correction (dP=-2.005204e-05, dfref=6.0, fref=499650052.0)
  - 08/05/05\_06:00:54> Notice: Frequency correction (dP=-2.034029e-05, dfref=6.0, fref=499650058.0)
  - 08/05/05\_08:12:19> Notice: Frequency correction (dP=-2.176788e-05, dfref=6.0, fref=499650064.0)
- Tklogger (Group=slsbd; Server=slsbd8; Domain=slsac.psi.ch)**: This window shows a log of system events and messages, including:
  - Aug 4 17:40:30 slsbd8 BdAnalysis:RiftFB@slsbd8[2589][26540]: BdAnalysis:RIFB: X04 vertical X-BPM #2 reference set to 33.06 mm (offset 0.00 mm) at gap= 8.00 < 8.50 mm (feedback gain= 0.160)
  - Aug 4 17:40:31 slsbd8 BdAnalysis:RiftFB@slsbd8[2589][26540]: BdAnalysis:RIFB: X06 horizontal X-BPM reference set to 77.02 mm (offset 0.00 mm) at gap= 5.89 < 8.50 mm (feedback gain= 0.160)
  - Aug 4 23:36:14 slsbd8 BdAnalysis:RI:MAS@slsbd8[30632][26540]: BdAnalysis:RI:MAS AnalysisServer:908 Change of Magnet status: ARIMA-SMA is now OFF
  - Aug 4 23:36:31 slsbd8 BdAnalysis:RiftFB@slsbd8[2589][26540]: BdAnalysis:RIFB: Frequency correction (dP=-0.000020, dfref=6.000000, fref=499650040.000000)
  - Aug 4 23:41:23 slsbd8 BdAnalysis:RiftFB@slsbd8[2589][26540]: BdAnalysis:RIFB: Frequency correction (dP=0.000021, dfref=-6.000000, fref=499650034.000000)
  - Aug 4 23:46:40 slsbd8 BdAnalysis:RI:MAS@slsbd8[30632][26540]: BdAnalysis:RI:MAS AnalysisServer:909 Change of Magnet status: ARIMA-SMA is now ON
  - Aug 5 00:51:33 slsbd8 BdAnalysis:RiftFB@slsbd8[2589][26540]: BdAnalysis:RIFB: Frequency correction (dP=-0.000021, dfref=6.000000, fref=499650040.000000)
  - Aug 5 02:52:30 slsbd8 BdAnalysis:RiftFB@slsbd8[2589][26540]: BdAnalysis:RIFB: Frequency correction (dP=-0.000020, dfref=6.000000, fref=499650046.000000)
  - Aug 5 04:27:19 slsbd8 BdAnalysis:RiftFB@slsbd8[2589][26540]: BdAnalysis:RIFB: Frequency correction (dP=-0.000020, dfref=6.000000, fref=499650052.000000)
  - Aug 5 06:00:54 slsbd8 BdAnalysis:RiftFB@slsbd8[2589][26540]: BdAnalysis:RIFB: Frequency correction (dP=-0.000020, dfref=6.000000, fref=499650058.000000)
  - Aug 5 08:12:19 slsbd8 BdAnalysis:RiftFB@slsbd8[2589][26540]: BdAnalysis:RIFB: Frequency correction (dP=-0.000022, dfref=6.000000, fref=499650064.000000)

Additional interface elements include a **Reference Orbit** field, a **Feedback ON Mode FOFB active** status indicator, and a **Blinking !!!** warning. The Tklogger window also shows **Priority Messages** and a **Continue !!!** button.

## Beam-Based Alignment - Principle



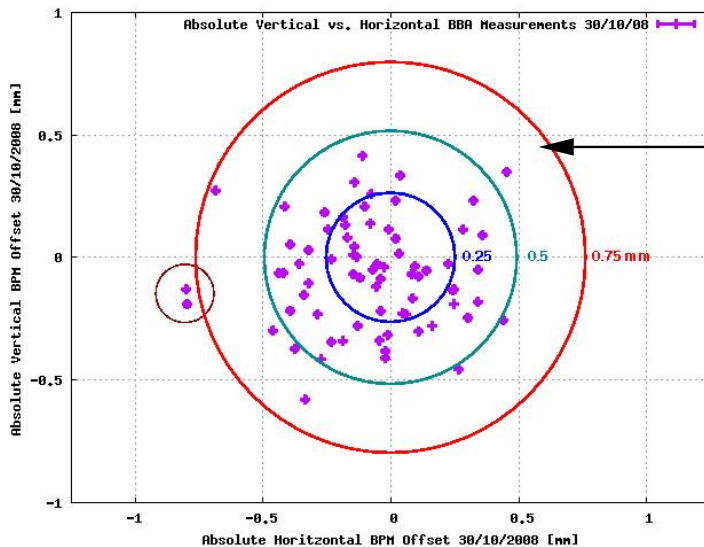
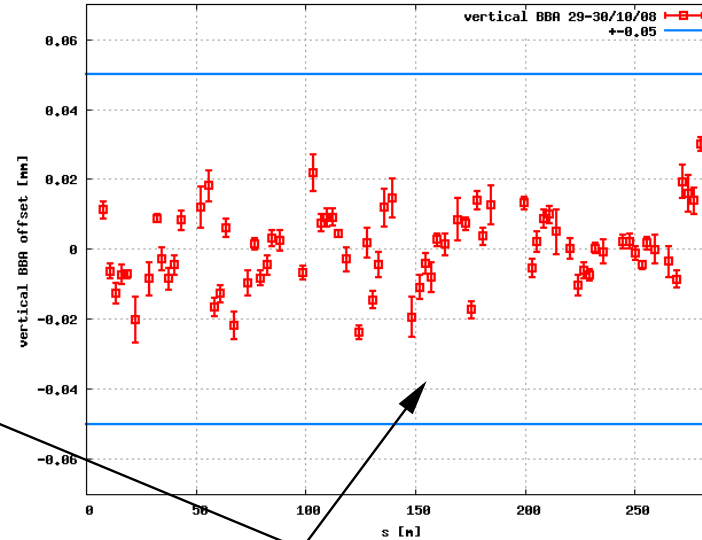
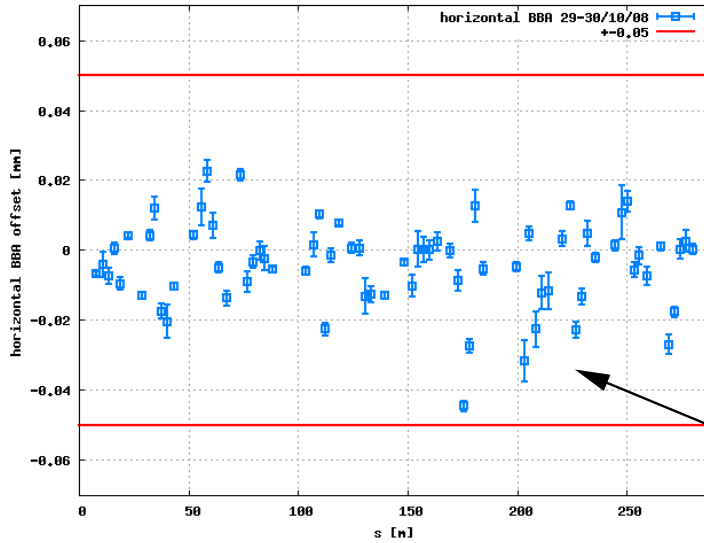
The so-called “Beam-Based Alignment” (BBA) (with respect to quadrupoles) technique is based on the fact that if the strength of a single quadrupole  $q$  in the ring is changed, the resulting difference in the closed orbit  $\Delta y(s)$  is proportional to the original offset  $y_q$  of the beam at  $q$ :

$$\Delta y''(s) - (k(s) + \Delta k(s))\Delta y(s) = \Delta k(s)y_q(s).$$

The difference orbit is thus given by the closed orbit formula for a single kick, but calculated with the perturbed optics including  $\Delta k(s)$ . From the measured difference orbit the kick and thus  $y_q$  can be easily determined and compared to the nominal orbit  $y_{bpm}$  in the BPM adjacent to the quadrupole, yielding the offset between BPM and quadrupole axis. The error of the position  $y_{bpm}$  is given by the resolution of the BPM system (Method can also be applied to sextupoles).



## Beam-Based Alignment - Measurements



Changes of BBA constants after 2 months of operation and 2 weeks of shutdown ( changes stay within a  $\pm 50$   $\mu\text{m}$  band)

Absolute BBA constants which feature offsets of more than

**750  $\mu\text{m}$  !**

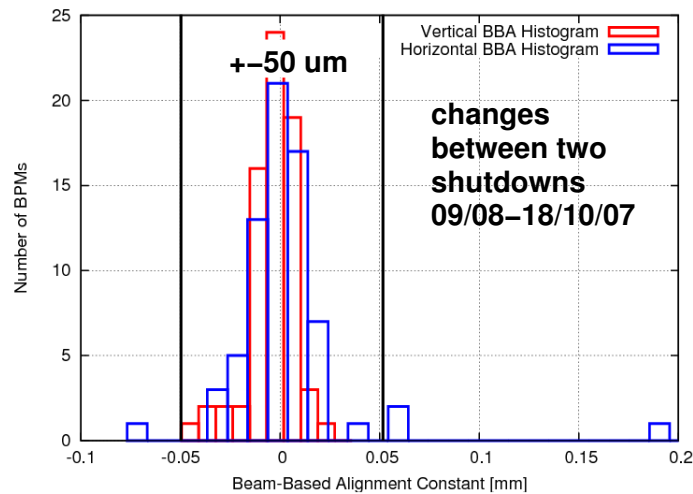
These large offsets are of electrical origin and mechanical origin (vacuum chambers are floating with respect to the quadrupole centers).

How to distinguish between the two contribution ?

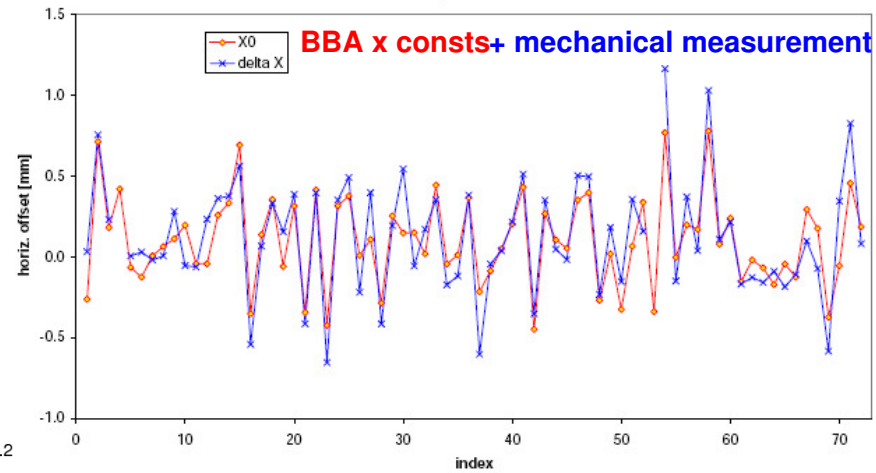
| September | W | October   |
|-----------|---|-----------|
| Mon 1     |   | 40 Wed1   |
| Tue 2     |   | Thu 2     |
| Wed3      |   | Fri 3     |
| Thu 4     |   | Sat 4     |
| Fri 5     |   | Sun 5     |
| Sat 6     |   | 41 Mon 6  |
| Sun 7     |   | Tue 7     |
| Mon 8     |   | Wed8      |
| Tue 9     |   | Thu 9     |
| Wed10     |   | Fri 10    |
| Thu 11    |   | Sat 11    |
| Fri 12    |   | Sun 12    |
| Sat 13    |   | 42 Mon 13 |
| Sun 14    |   | Tue 14    |
| Mon 15    |   | Wed15     |
| Tue 16    |   | Thu 16    |
| Wed17     |   | Fri 17    |
| Thu 18    |   | Sat 18    |
| Fri 19    |   | Sun 19    |
| Sat 20    |   | 43 Mon 20 |
| Sun 21    |   | Tue 21    |
| Mon 22    |   | Wed22     |
| Tue 23    |   | Thu 23    |
| Wed24     |   | Fri 24    |
| Thu 25    |   | Sat 25    |
| Fri 26    |   | Sun 26    |
| Sat 27    |   | 44 Mon 27 |
| Sun 28    |   | Tue 28    |
| Mon 29    |   | Wed29     |
| Tue 30    |   | Thu 30    |
|           |   | Fri 31    |

## Comparing BBA with Mechanical Measurements

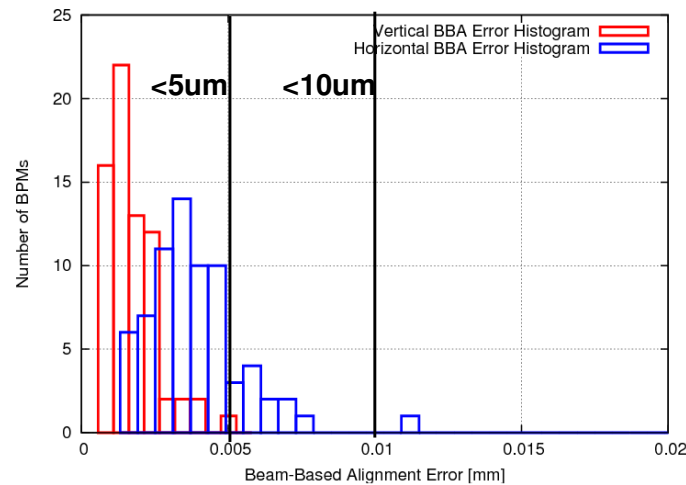
### BBA dx/dy histograms for the SLS



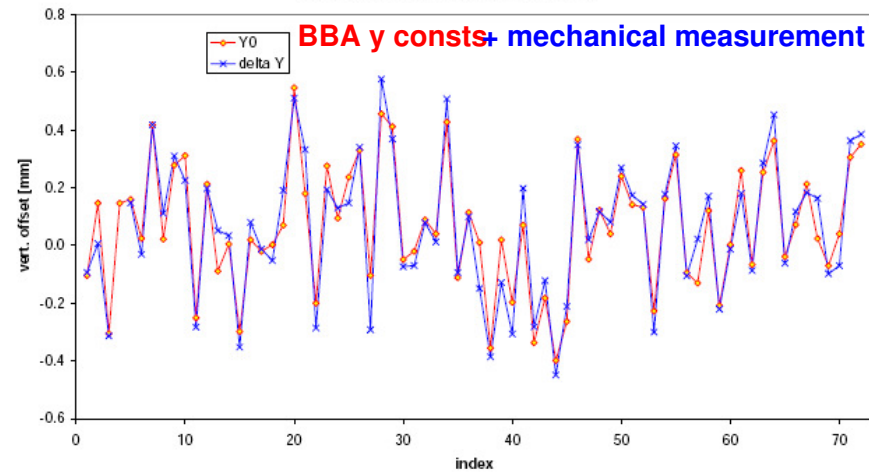
### BPM horizontal offsets X0 and measured displacement delta X



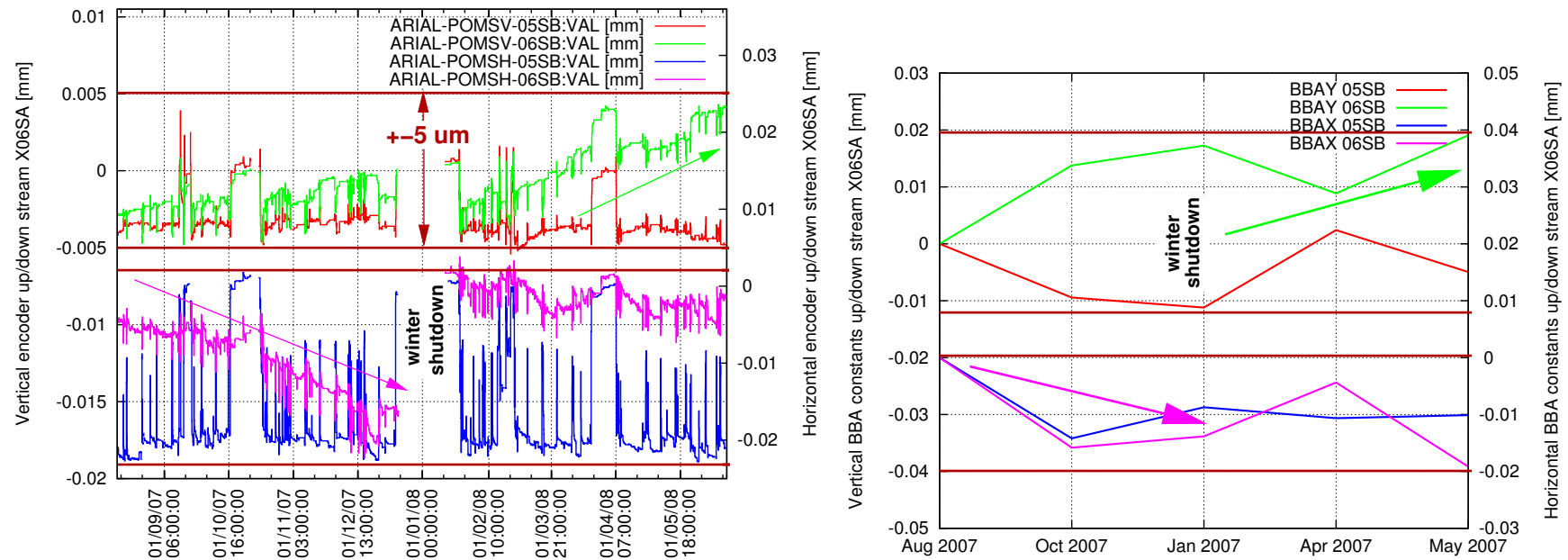
### BBA dx/dy error histograms for the SLS



### BPM vertical offsets Y0 and measured displacements delta Y



## Comparing BBA with Linear Encoders



- Readings of the linear encoders (100 nm resolution) at an undulator beamline readings over  $\approx 10$  months stay within a band of  $\pm 5/10 \mu\text{m}$  in the x/y plane (Please note: SLS linear encoders don't have a calibrated zero position).
- The corresponding BBA constants are only roughly following these changes since they are also accounting for drifts of the electronics.

# Dynamic alignment system

5 mover motors and encoders:

⇒ set and read  $u$   $v$   $\chi$   $\eta$   $\sigma$

Hydrostatic levelling (HLS)

⇒ read  $v$   $\chi$   $\sigma$  (slow...!)

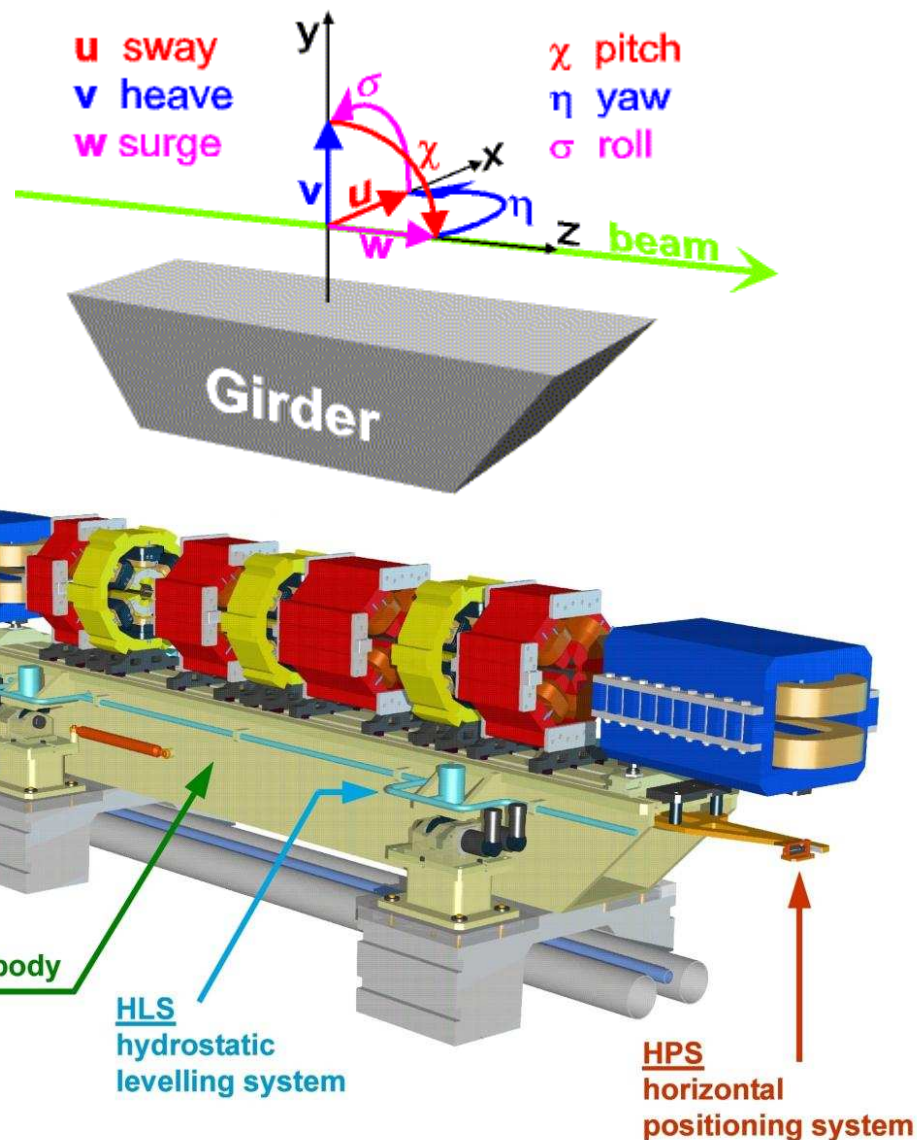
Horizontal sensors (HPS)

⇒ read  $u$   $\eta$   
(requires HLS data for evaluation)

BPMs with position monitors

⇒ reconstruction of  $u$   $v$   $\chi$   $\eta$   
("beam based girder alignment")

no control:  $w$



**+ coupling correction !**



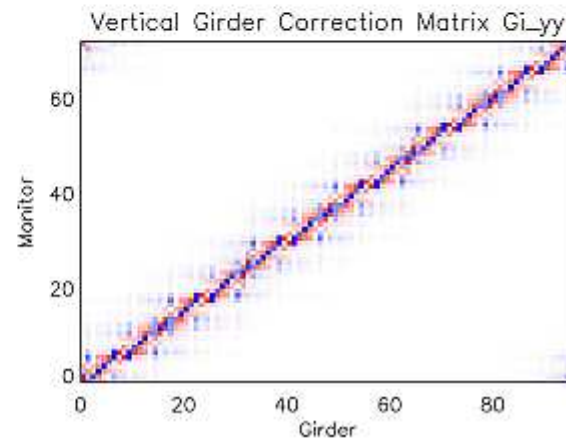
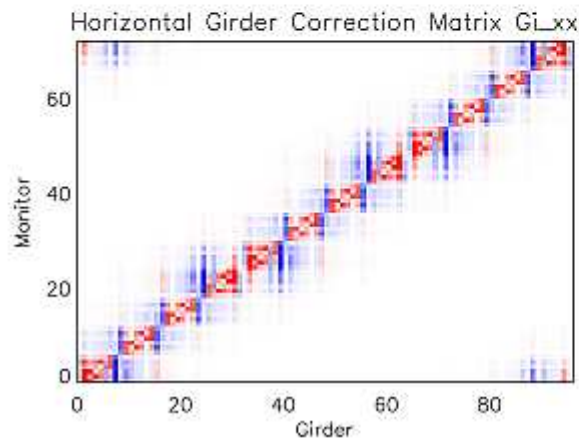
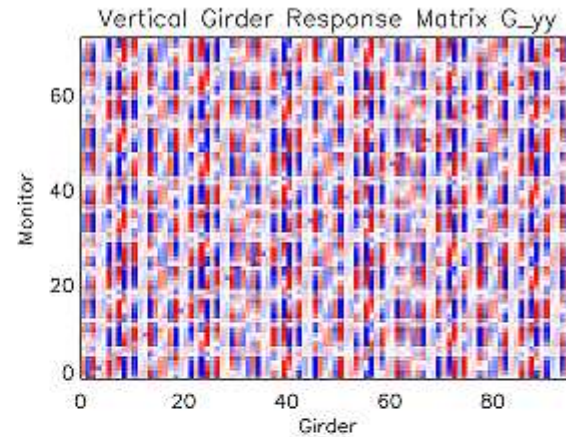
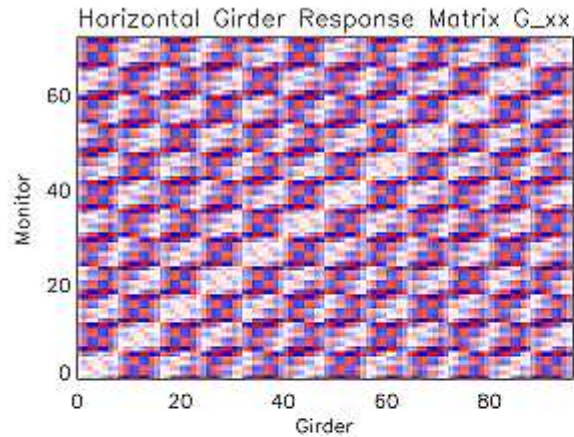
# Beam based girder alignment

48 girders = 96 horizontal and vertical “correctors”:  
orbit kicks from displaced girder ends

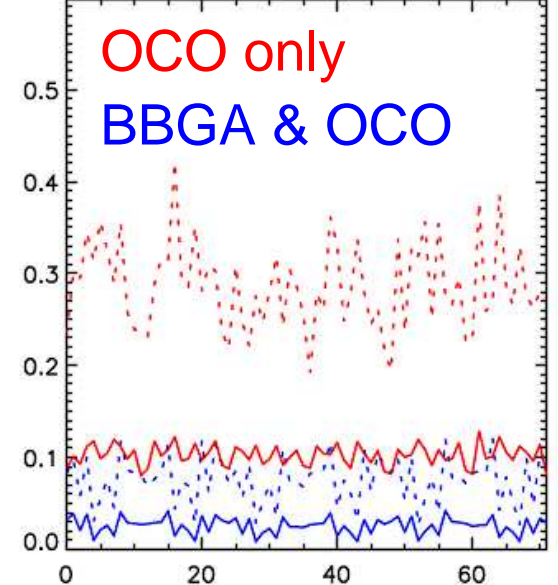
Orbit  
response

and

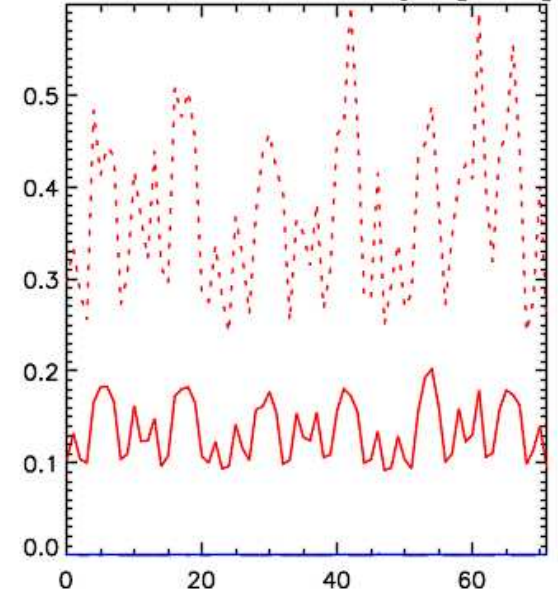
correction  
matrices



Horizontal Corrector Strength [mrad]



Vertical Corrector Strength [mrad]



Simulation:

SVD: used/all weighting factors

saved magnetic corr. strength

horizontal

60/96

**75%**

vertical

96/96

**100%**

# Beta function measurement and correction at quadrupoles

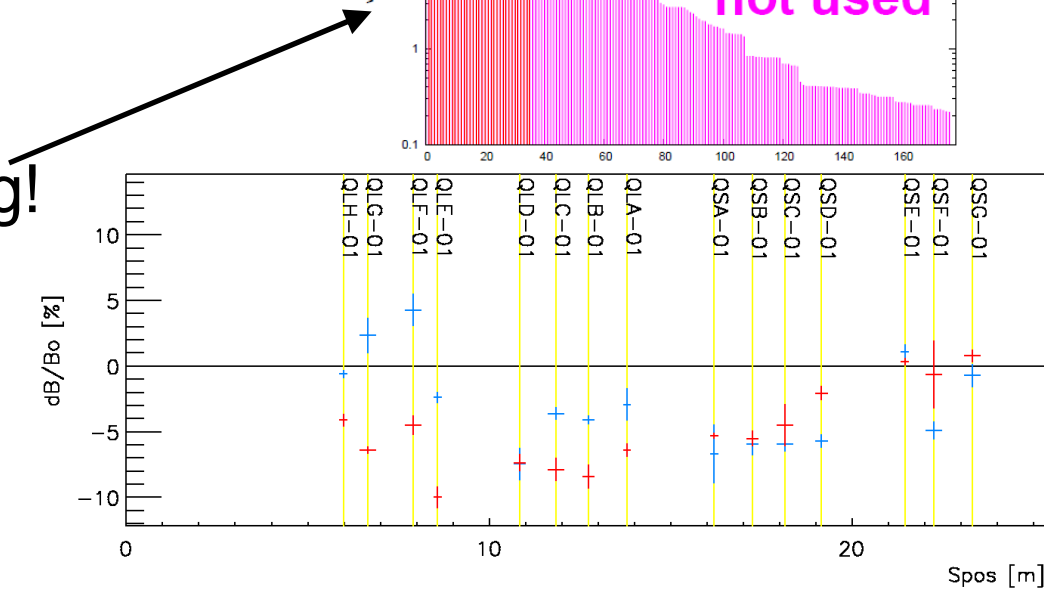
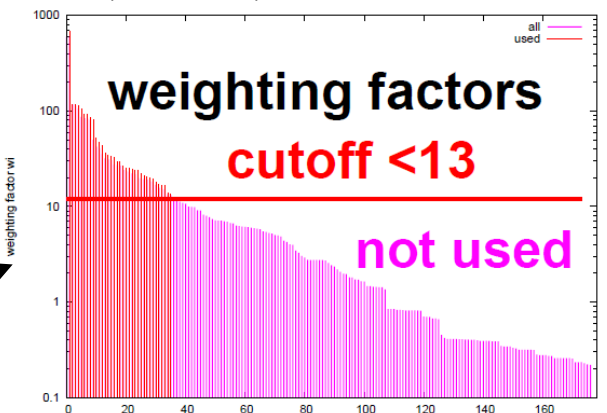
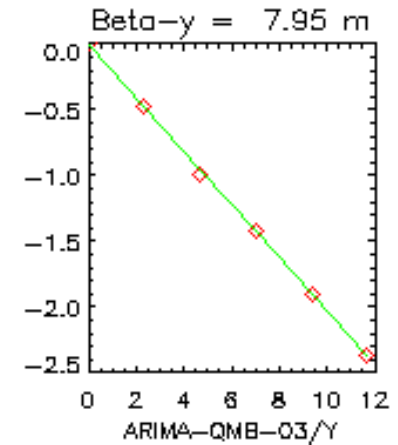
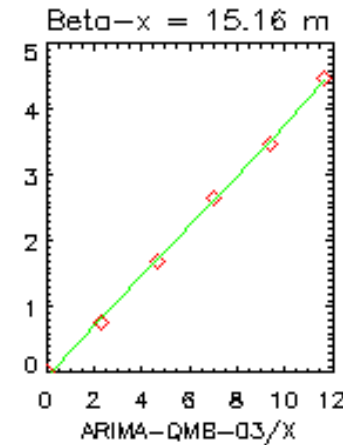
- ◆ Measurement of  $\langle \beta_{x,y} \rangle_L$  from tune & single quad variation:

Gradient distortion:  $\Delta b_2 L \rightarrow \Delta \mu$

$$\cos \mu - \frac{1}{2} \langle \beta \rangle_L \Delta b_2 L \sin \mu = \cos (\mu + \Delta \mu) \neq \cos \mu - \Delta \mu \sin \mu \quad (\mu = 2\pi \nu)$$

- ◆ Precision: 0.5% (rms)
- ◆ Beta function response matrix  $M$  from model:  
 $\{ \langle \beta_x \rangle_L ; \langle \beta_y \rangle_L \} = M \cdot \{ \Delta b_2 L \}$ .  
 $M$  is a  $354 \times 177$  matrix for SLS.

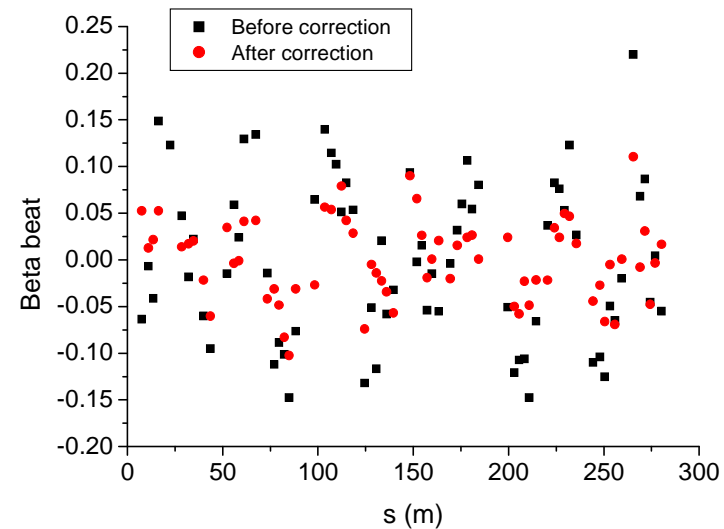
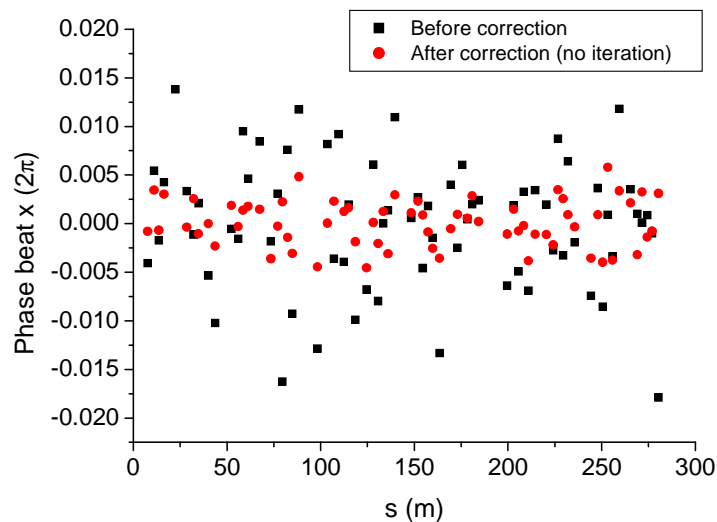
- ◆ Solve by SVD with rigorous filtering!
- ◆ Apply gradient corrections.
- ◆ Beta beat after correction:  
 3...4 % in  $x$  and  $y$  (rms)



# Optics measurement and correction turn by turn BPM data

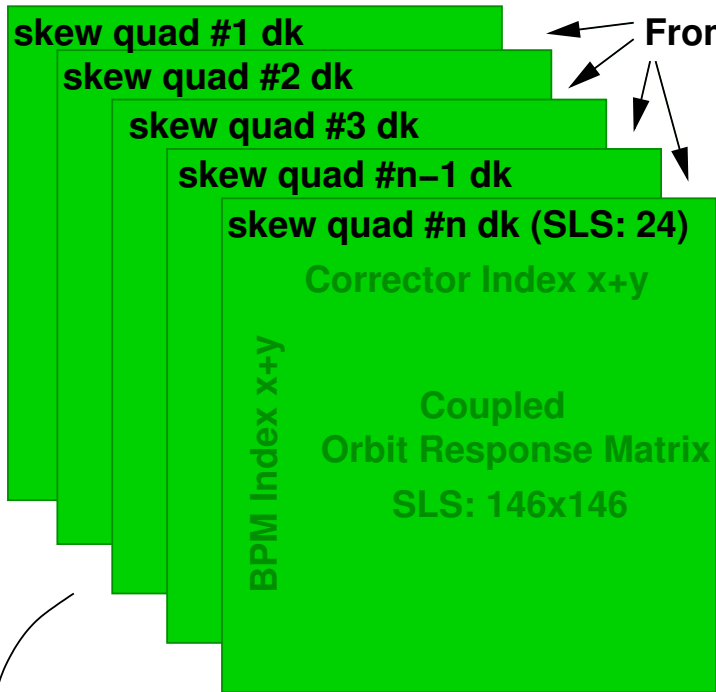
- Betatron phase advance between BPMs
  - Calibration and model independent measurement
  - Phase-beating correction is equivalent to beta-beating correction
  - Not very successful in vertical plane - under investigation

Correction based on phase advance (test on 31.01.11)



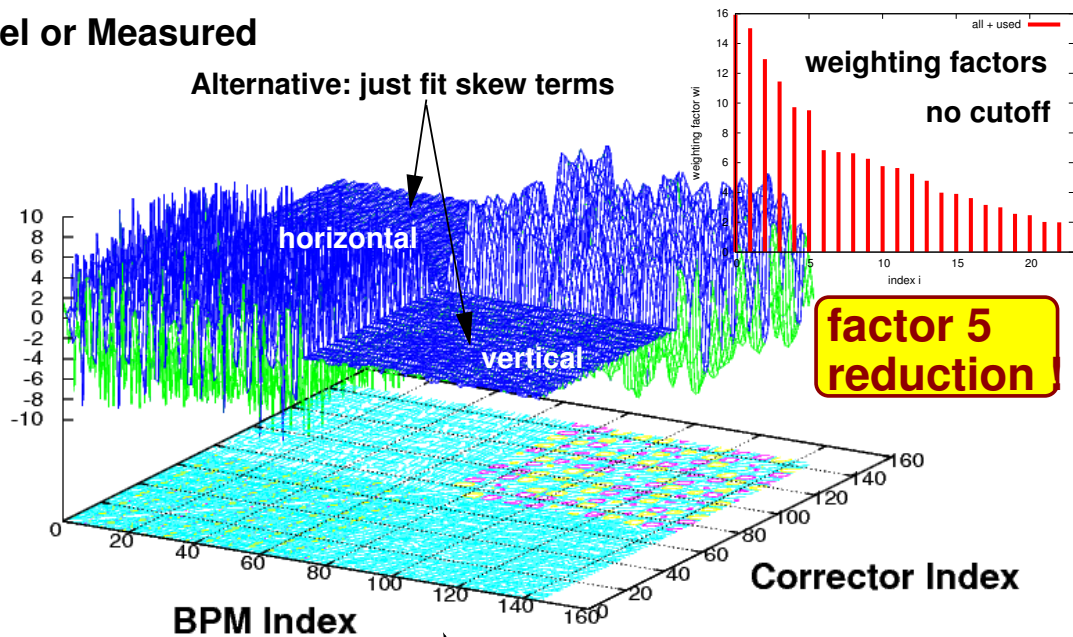
\* Beta-beat contains unknown BPM calibration error

# Betatron Coupling Correction

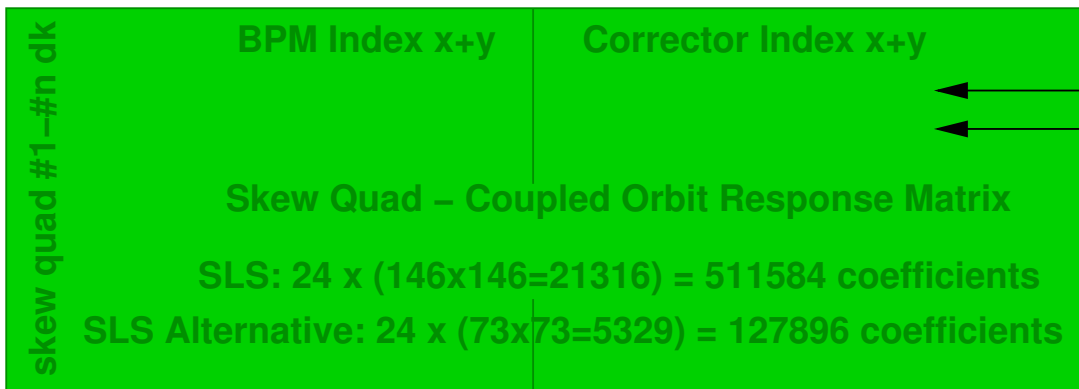


From Model or Measured

Response Matrix Coefficient



Alternative: just fit skew terms



- measure the Orbit Response Matrix
- invert 24 x 21316 Matrix using SVD
- plug ORP into the "inverted" Matrix
- calculate quadrupole variations  $dk_i$  which fit the model best to the Orbit Response Matrix
- *iterate within model for large errors*
- apply  $-dk_i$  to the machine in order to correct the betatron coupling.



## Vertical Dispersion/Betatron Coupling Correction - Summary

1. Suppression of  $\eta_y$  by 12  $\eta_x > 0$  skew quads:  
 $\eta_y$  from off-momentum orbit measurement and SVD fit
2. Suppression of  $Q_x \pm Q_y$  by 24  $\eta_x = 0$  skew quads.  
response matrix measurement and SVD fit using model RM
3. + some empirical tuning of skew-quad Hamiltonian modes

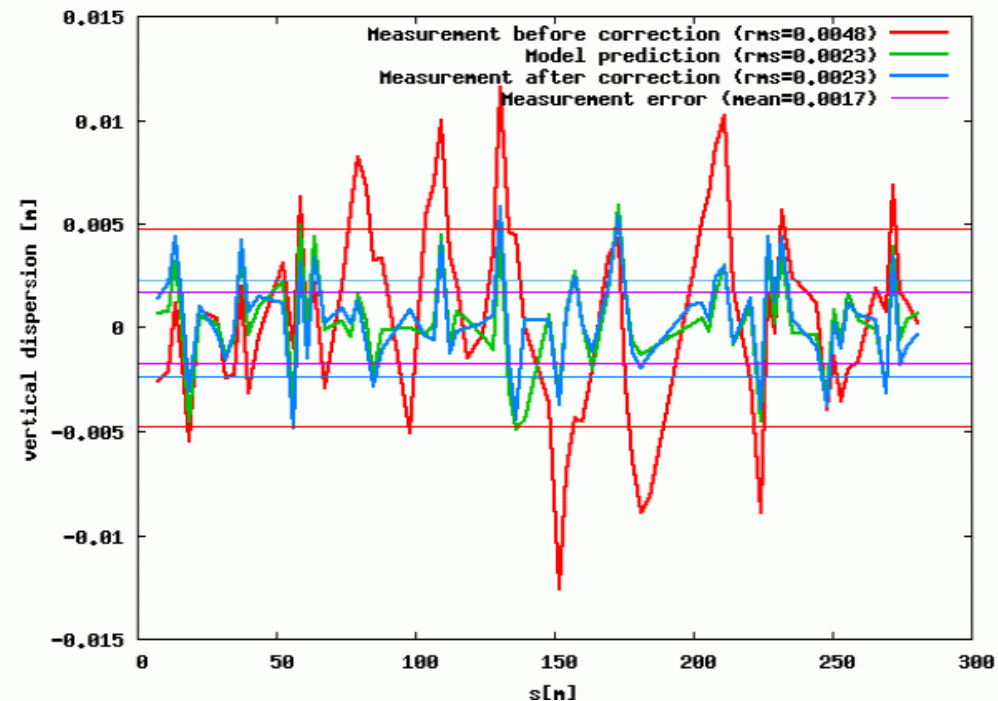
$h_{00101}$ ,  $h_{10100}$  and  $h_{10010}$   
for best ratio  $T/\sqrt{\varepsilon_y}$

→ lowest V-emittance:

$$\begin{aligned}\varepsilon_y &= 2.8 (\pm 0.4) \text{ pm rad} \\ &= 5 \times \varepsilon_{y0} \text{ from } 1/\gamma \\ &= 0.05\% \text{ of } \varepsilon_x\end{aligned}$$

→ option:  $\eta_y$ -wave to  
adjust  $\varepsilon_y \leftrightarrow T$  on

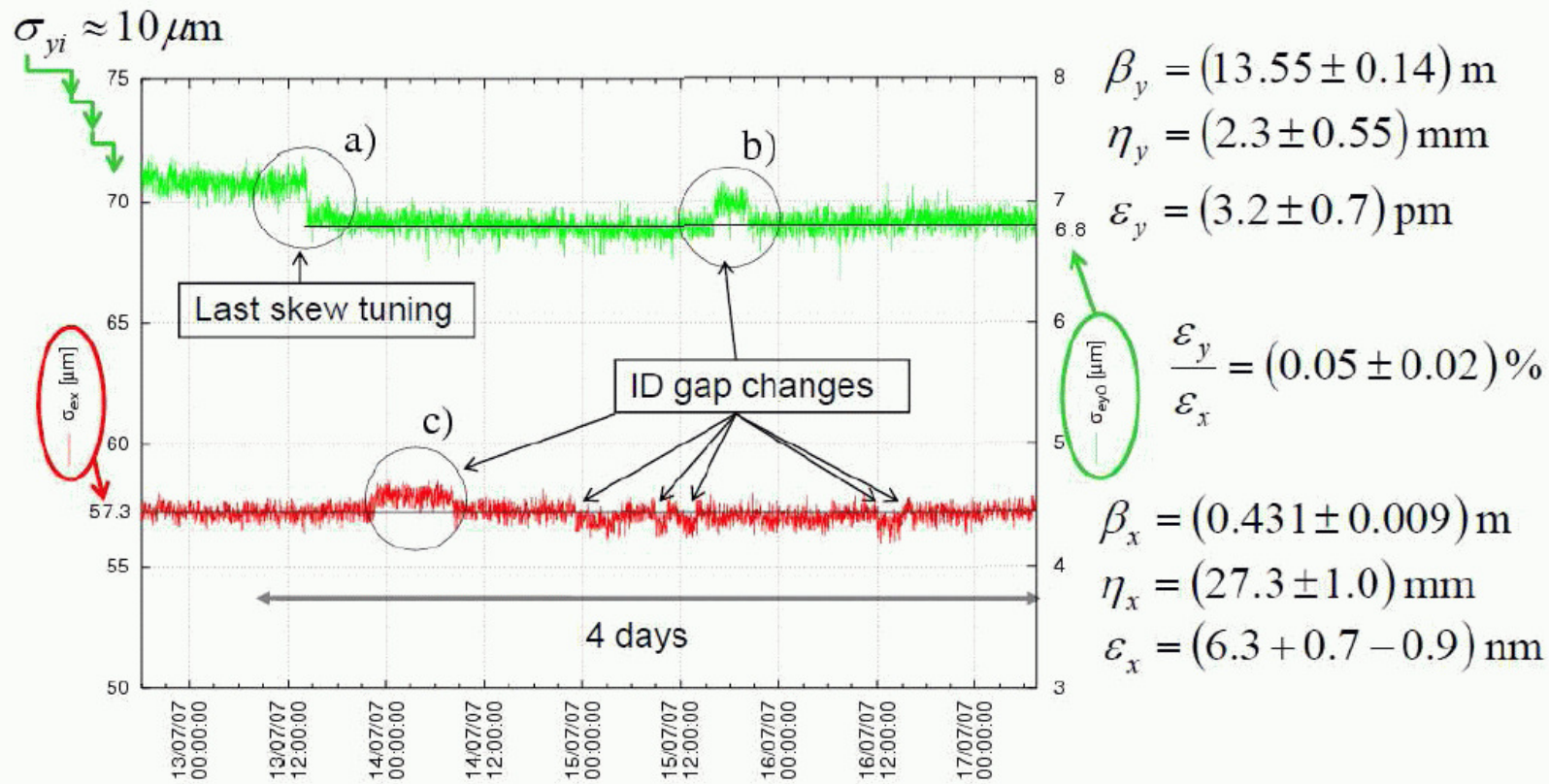
$$T \propto \sqrt{\varepsilon_y} \text{ scaling curve}$$



## Sigma and Emittance - Operation

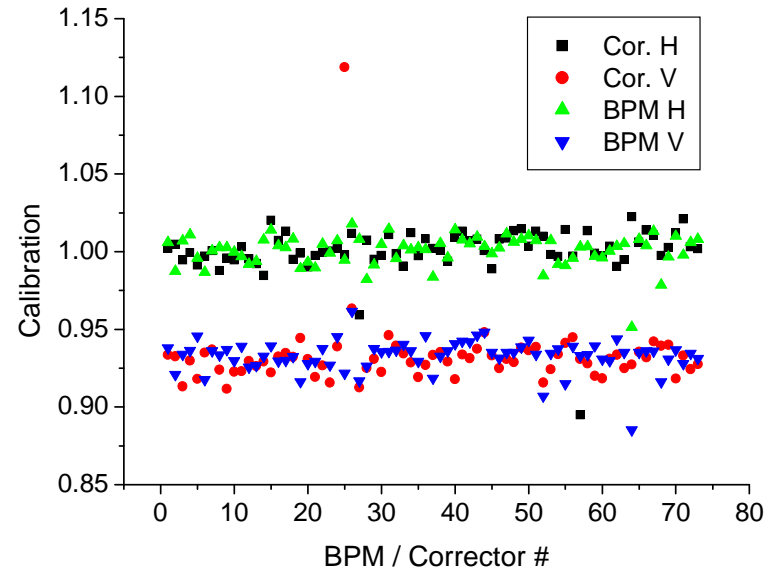
Åke Andersson, CLIC workshop, Oct.16, 2008:

### $\epsilon_y$ reduction in user top-up operation, $I=400\text{mA}$



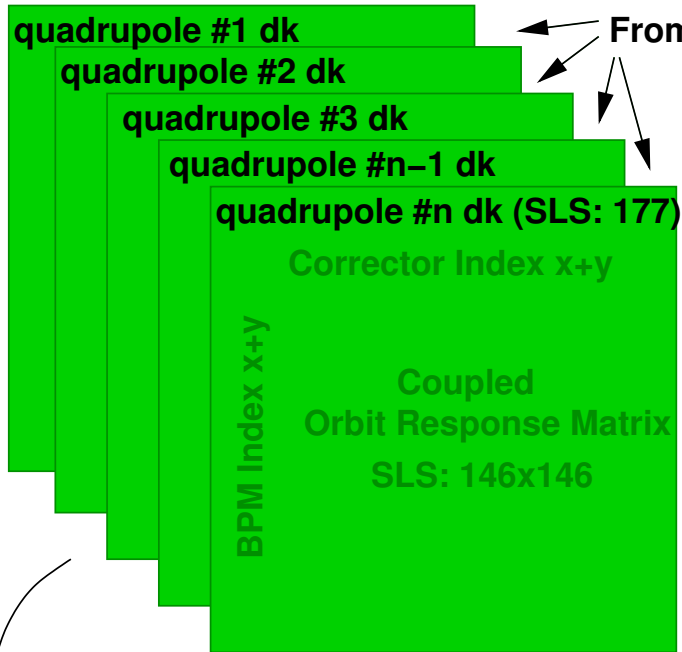
# Optics measurement and correction LOCO

- Linear orbit correction based on orbit response
  - Great success at DIAMOND
  - Already done at SLS for the coupling. Extend to correct the linear optics at the same time
  - Infer not only the optics but also corrector/BPM calibration/rotation
    - First test revealed wrong calibration in vertical corrector and/or BPM...



\* Systematic offset in vertical plane indicates wrong calibration in corrector and/or BPM

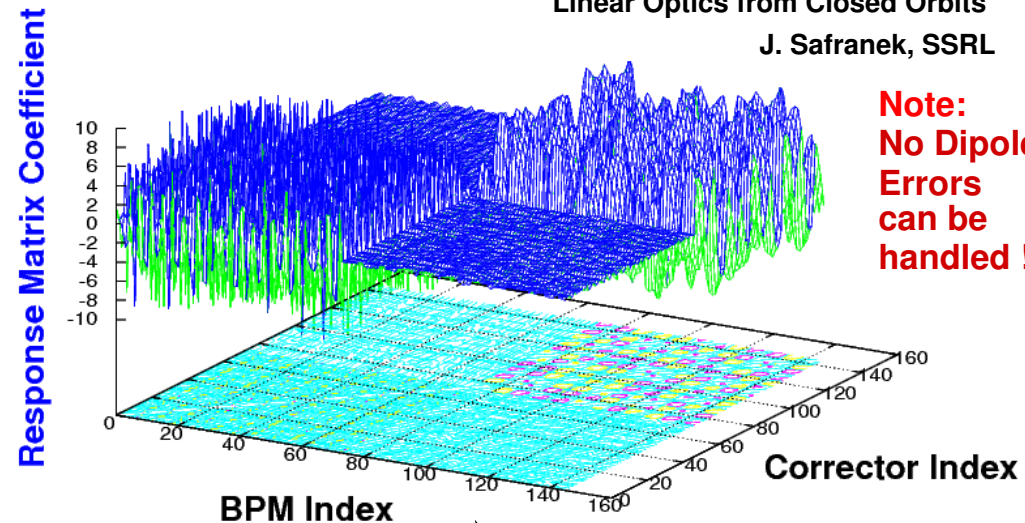
# Response Matrix Measurements - LOCO Principle



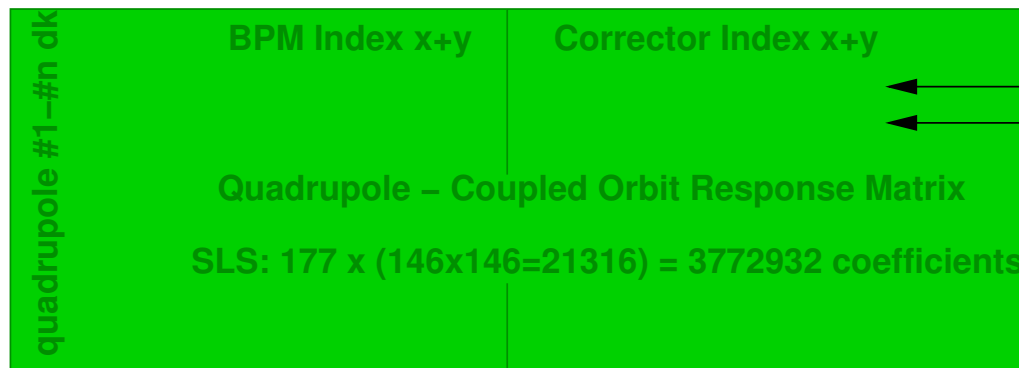
## Doing it the LOCO way

Linear Optics from Closed Orbits

J. Safranek, SSRL



**Note:**  
No Dipole Errors can be handled !



- measure the Orbit Response Matrix
- invert 177 x 21316 Matrix using SVD
- plug ORP into the "inverted" Matrix
- calculate quadrupole variations  $dk_i$  which fit the model best to the Orbit Response Matrix (cut weight. facs)
- *iterate within model for large errors*
- apply  $-dk_i$  to the machine in order to correct the beta beat.



## Multipole Correctors

### Versatile Sextupoles

all 120 sextupoles were delivered with H&V corrector coils  
 ⇒ make skew quadrupoles and auxiliary sextupoles

120 sextupoles in 9 families:

SF(24), SD(24), SE(24) → **chromaticities**

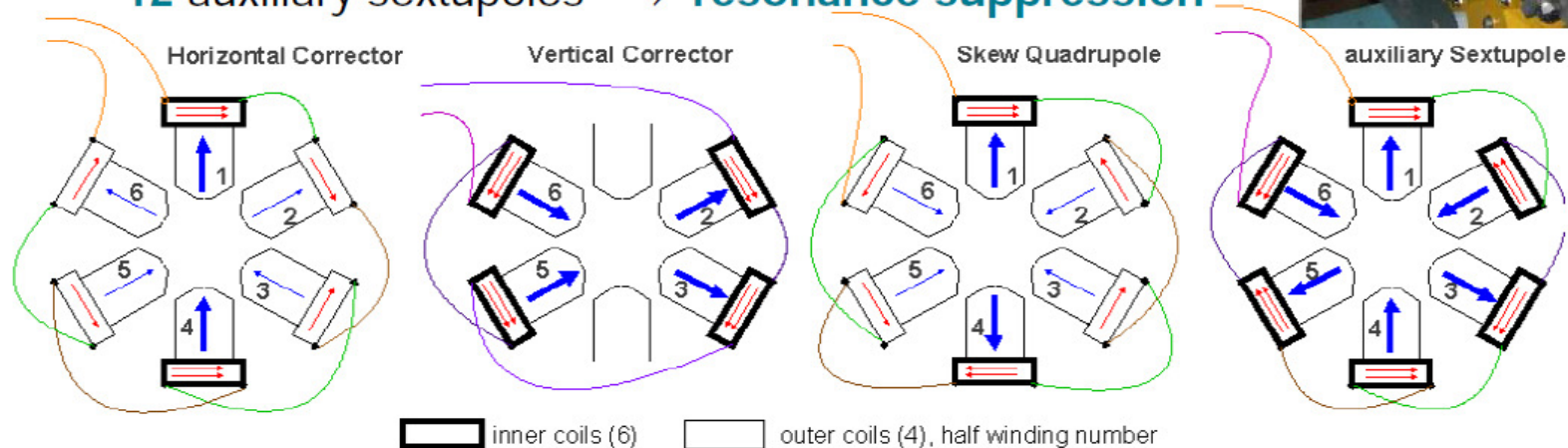
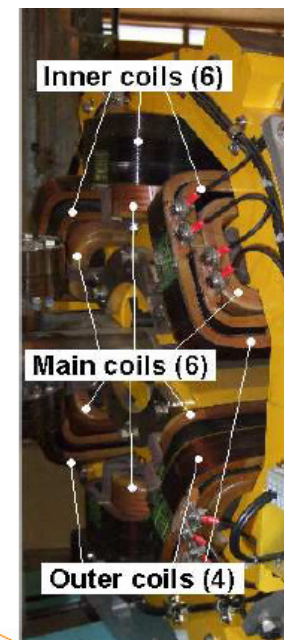
SSA(12), SSB(12), SMA(6), SMB(6), SLA(6), SLB(6) → **D.A.**

SD, SE, S\*B: **72** H&V correctors → **orbit correction**

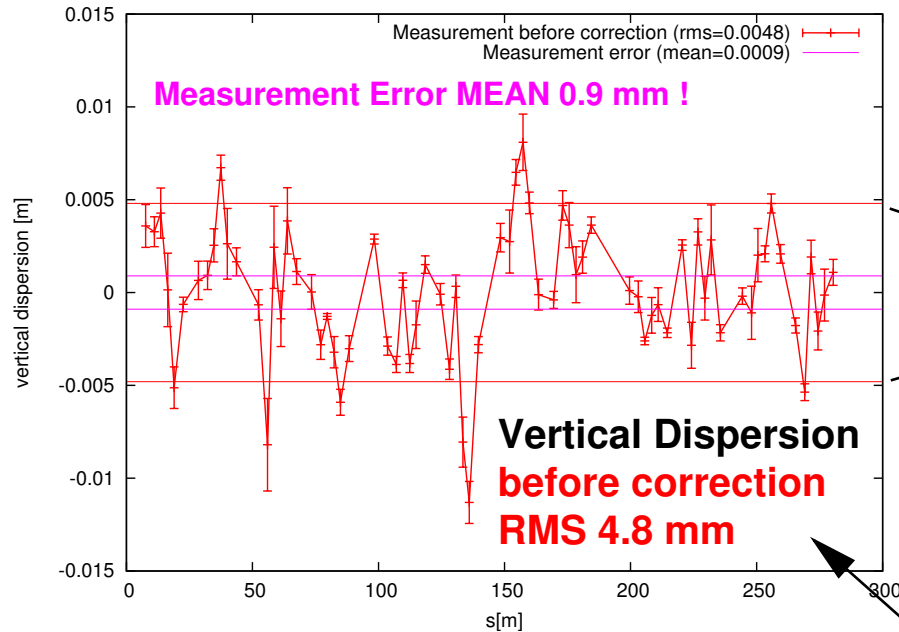
S\*A: **24** skew quads ( $\eta=0$ ) → **betatron coupling**

SF: **12** skew quads ( $\eta>0$ ) → **vertical dispersion**

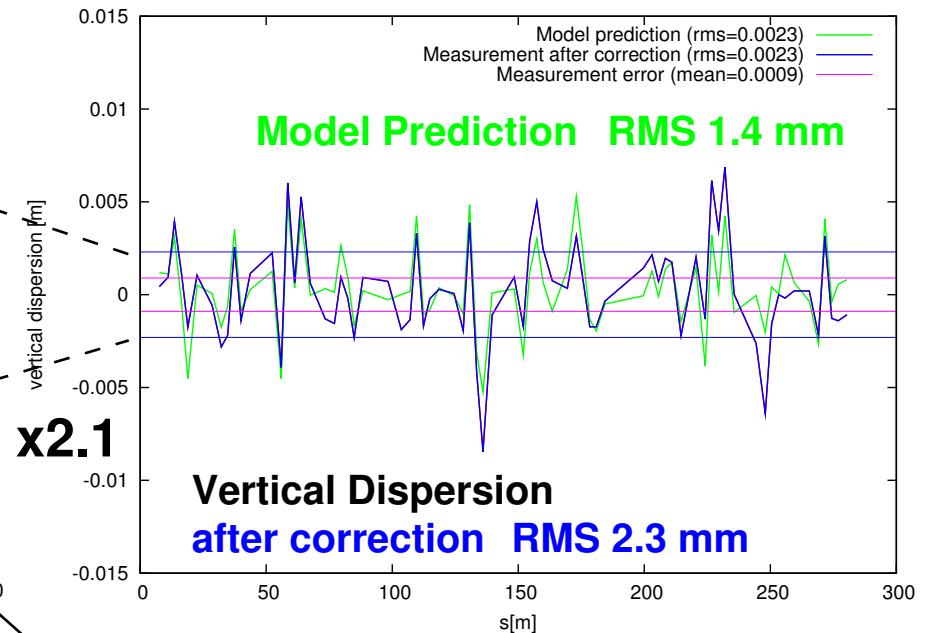
**12** auxiliary sextupoles → **resonance suppression**



## Vertical Dispersion Correction



x2.1



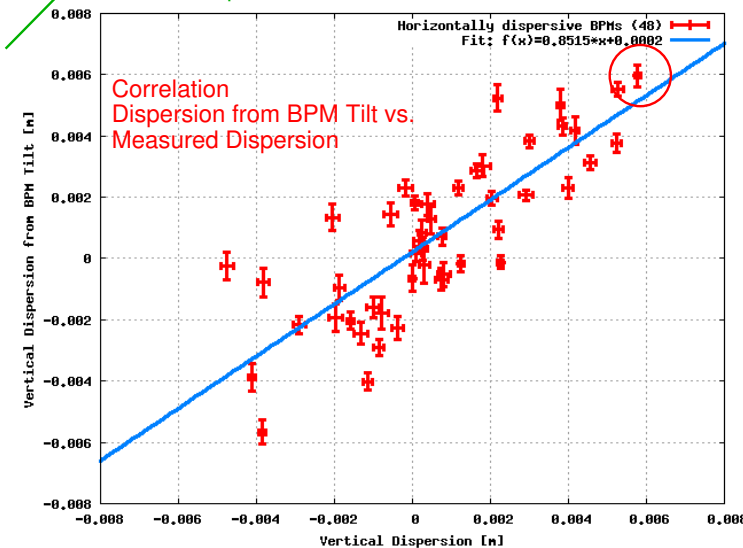
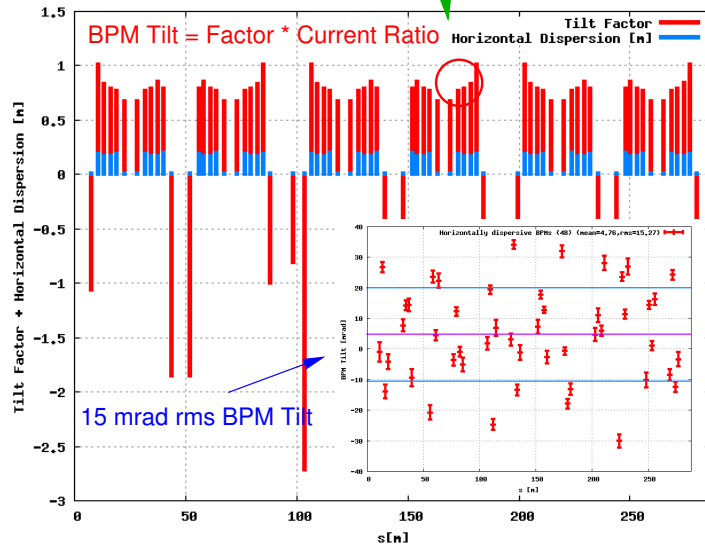
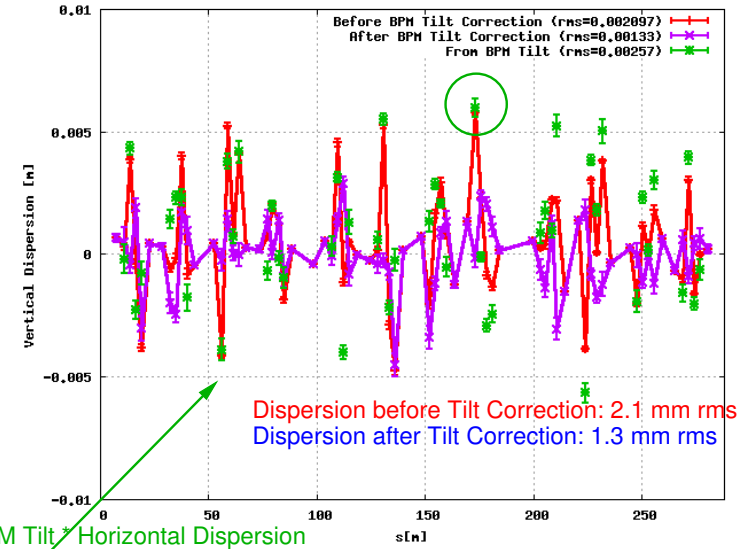
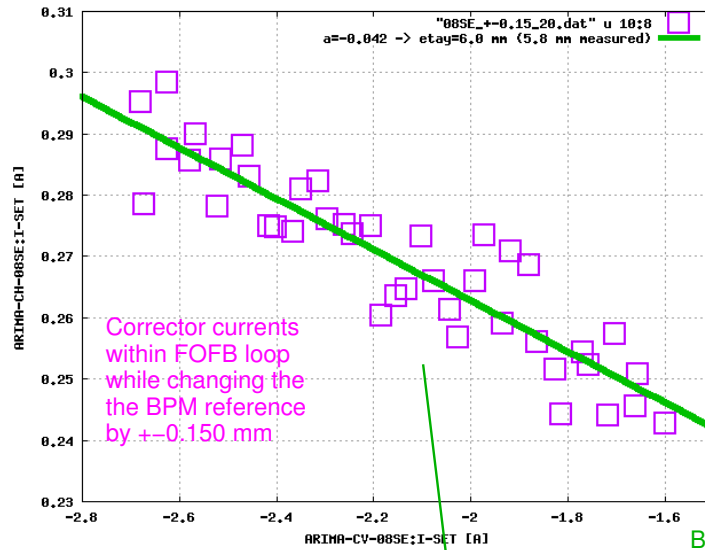
Disp Skew Quads

Vertical Dispersion @ BPMs

Skew Quad – Dispersion Response Matrix  
SLS: 12 x 73 coefficients

- measure difference orbits for various  $dp/p$
- **determine vertical dispersion knowing  $dp/p$**
- **invert Skew Quad – Dispersion Response Matrix**
- feed measured dispersion into it to determine Dispersive Skew Quads values for correction
- **Get a Model Prediction**
- **Apply correction and remeasure**

## Vertical Dispersion Correction - BPM Tilts



# Sextupole symmetrization

$$h_{jklmp} \propto \sum_n^{N_{\text{sext}}} (b_3 L)_n \beta_{xn}^{\frac{j+k}{2}} \beta_{yn}^{\frac{l+m}{2}} D_n^p e^{i\{(j-k)\phi_{xn} + (l-m)\phi_{yn}\}}$$

Sextupoles in symmetric *families*:

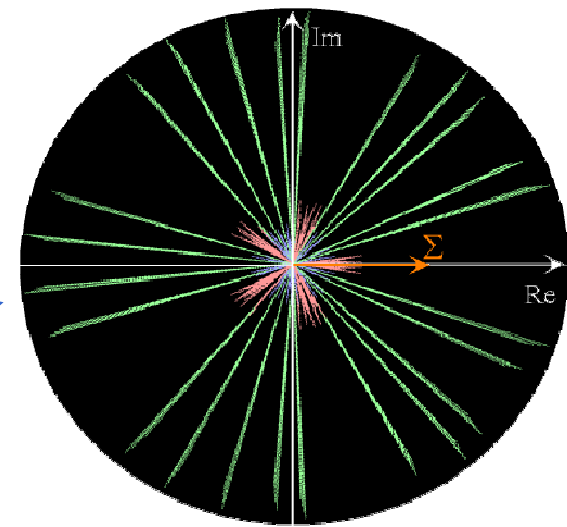
- $\text{Im}(h) = 0$  by lattice symmetry
- design: optimized for  $\text{Re}(h) \rightarrow 0 \forall h$ .

⇒ Auxiliary sextupoles breaking the symmetry

- compensate parasitic  $\text{Re}, \text{Im}(h) \neq 0$ .
- first step: do *empirical* optimization
- $\geq 9$  knobs required for  $\text{Re}$  and  $\text{Im}$  of  $h_{21000}$ ,  $h_{30000}$ ,  $h_{10200}$  and  $h_{10020}$  and  $\Delta\xi_x = 0$
- $h_{10110} \propto h_{21000}$  and  $\Delta\xi_y \propto \Delta\xi_x$  (SLS: all aux. sext. at same  $\beta_x \beta_y \eta$ )
- 12 auxiliary sextupoles installed

⇒ energy acceptance **2%** → **3%**

- auxiliary sextupole strength  $\sim 3\%$  of SF strength





# Multi-purpose coils in sextupoles

all 120 sextupoles were delivered with H&V corrector coils  
 ⇒ make skew quadrupoles and auxiliary sextupoles

120 sextupoles in 9 families:

SF(24), SD(24), SE(24) → **chromaticities**

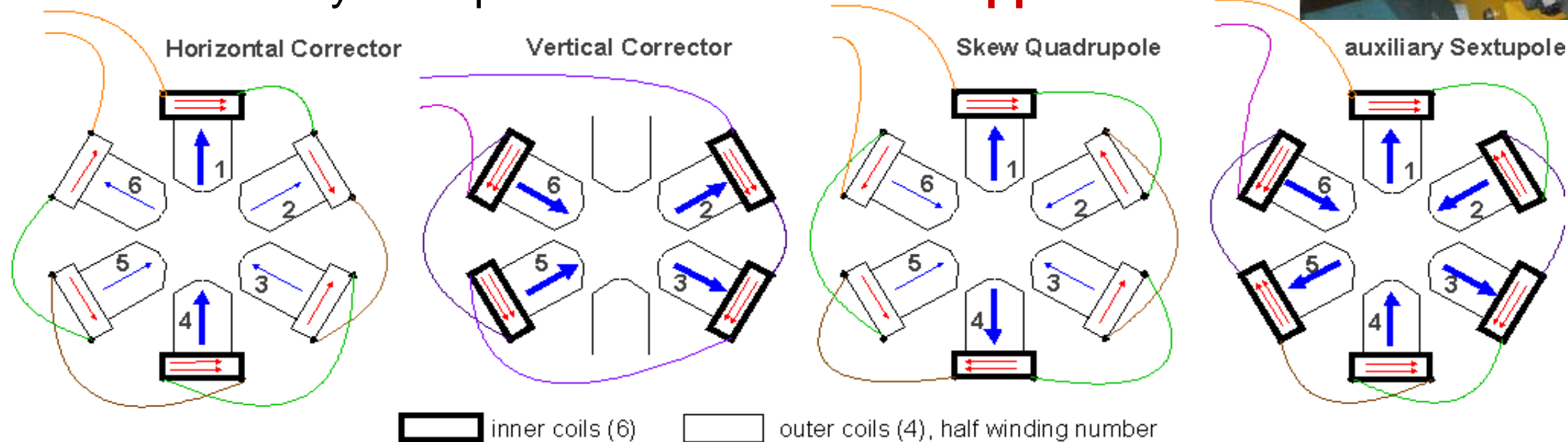
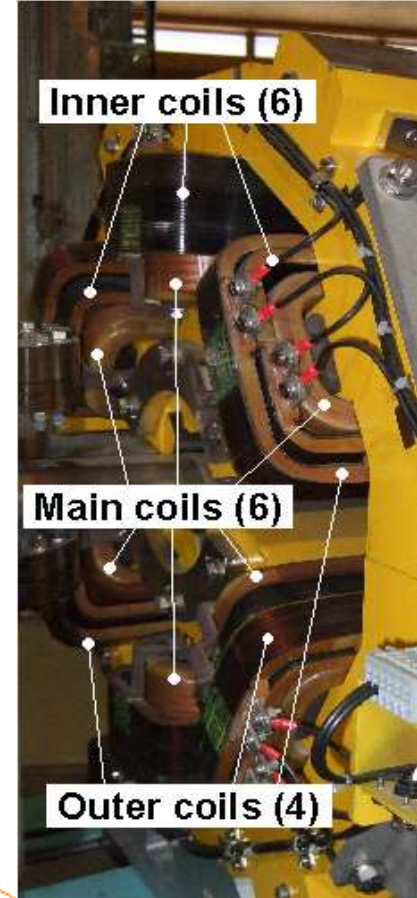
SSA(12), SSB(12), SMA(6), SMB(6), SLA(6), SLB(6) → **D.A.**

SD, SE, S\*B: **72** H&V correctors → **orbit correction**

S\*A: **24** skew quads ( $\eta=0$ ) → **betatron coupling**

SF: **12** skew quads ( $\eta>0$ ) → **vertical dispersion**

**12** auxiliary sextupoles → **resonance suppression**



# Touschek (IBS) lifetime measurement

Particle losses due to **T**ouschek and **C**oulomb scattering:

$$\dot{N} = -r_C N - r_T N^2 \Rightarrow N(t) = N_0 \frac{e^{-t/T_C}}{1 + (1 - e^{-t/T_C}) \frac{T_C}{T_T}} \approx N_0 \cdot \left[ 1 - t \cdot \left( \frac{1}{T_C} + \frac{1}{T_T} \right) \right] \text{ for } t \ll T_C, T_T$$

**Touschek life time**

RF acceptance

$$r = 1/T$$

Horizontal dynamic aperture

Lattice energy acceptance

Vertical physical aperture

Betatron coupling

**36** skew quadrupoles

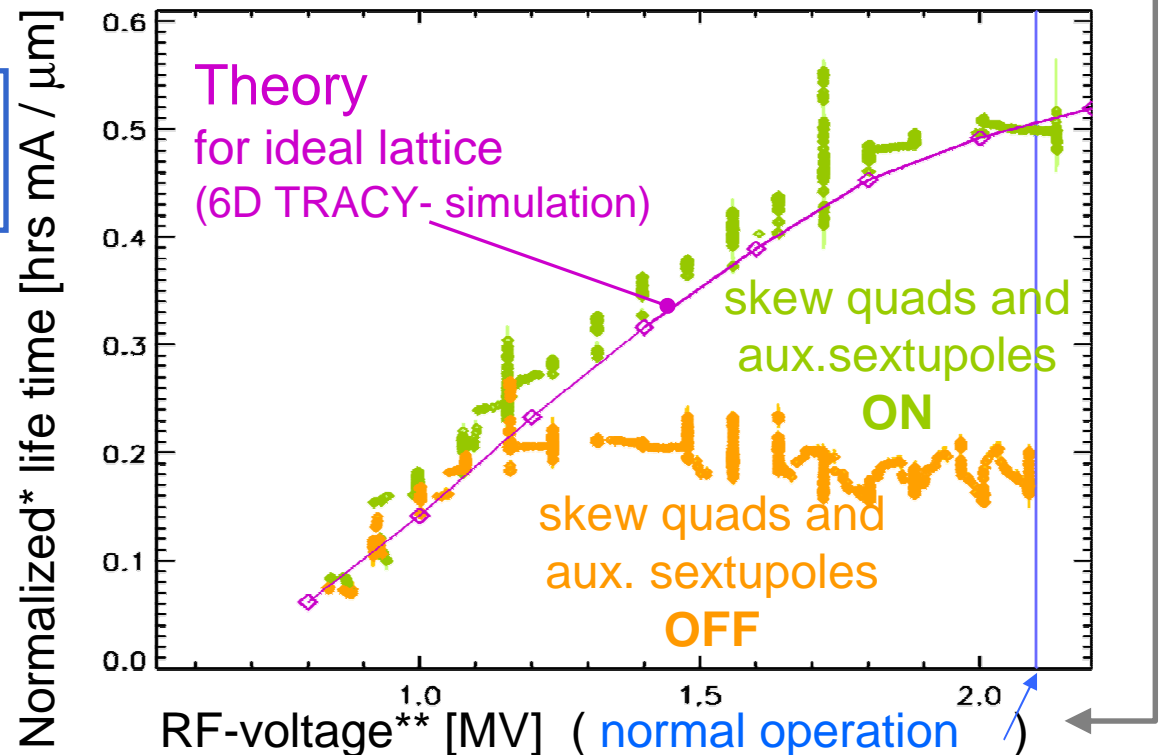
**12** auxiliary sextupoles

**→ Agreement of energy acceptance with design:**

Normalized\* life time as function of RF voltage\*\*

\* normalized to bunch current and vertical beam size

\*\* without 3<sup>rd</sup> harmonic cavity



## Chao's Sigma Matrices

Evaluation of beam distribution parameters in an electron storage ring – Alexander W. Chao  
*J. Appl. Phys.* 50(2), 1979 p.595–598

### V. BEAM SIZES AND SHAPES

Our method can be used to determine quantities like the horizontal and vertical beam sizes, the tilt angle in the  $x$ - $y$  plane, the natural bunch length and energy spread, etc. To do this, let us consider a photon being emitted at position  $s_0$  with energy deviating from the mean value by a random amount  $\delta E$ . Let  $T(s_0)$  be the coupled  $6 \times 6$  transformation matrix for one revolution obtained in Sec. IV without radiation damping. The eigenvalues,  $\lambda_k$ , and eigenvectors,  $E_k(s_0)$ , of  $T(s_0)$  with  $K = \pm I, \pm II, \pm III$  are defined by

$$\begin{aligned} T(s_0)E_k(s_0) &= \lambda_k E_k(s_0), \\ E_k^*(s_0) &= E_{-k}(s_0), \\ \lambda_{\pm k} &= \exp(\pm i2\pi\nu_k). \end{aligned} \quad (13)$$

Following the photon emission, the subsequent motion of the electron is described by

$$X(s) = \sum_k A_k E_k(s), \quad s > s_0, \quad (14)$$

where  $E_k(s)$  is the eigenvector of  $T(s)$  obtained from  $E_k(s_0)$  by the matrix transformation from  $s_0$  to  $s$ . Equation (14) satisfies the initial condition

$$\begin{bmatrix} 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ -\delta E/E_0 \end{bmatrix} = \sum_k A_k E_k(s_0) \quad (15)$$

where the left-hand side is the impulse perturbation to electron state due to the photon emission event. It should be pointed out that the transverse dimensions of the electron are not excited at the instance of photon emission and consequently no knowledge of the energy dispersion functions is needed.

From the symplecticity condition<sup>9</sup> of  $T(s)$ , i.e.,

$$\tilde{T}ST = S, \quad (16)$$

where a tilde means taking the transpose of a matrix and

$$S = \begin{bmatrix} 0 & -1 & 0 & 0 & 0 & 0 \\ 1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & -1 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & -1 \\ 0 & 0 & 0 & 0 & 1 & 0 \end{bmatrix},$$

one can prove that

$$\tilde{E}_j S E_i = 0 \quad \text{unless } j = -i. \quad (17)$$

We will normalize the eigenvectors so that

$$\tilde{E}_k^* S E_k = i, \quad k = I, II, III. \quad (18)$$

This normalization condition is preserved as a function of  $s$  due to the symplecticity of  $T(s)$ . Using Eqs. (17) and (18), Eq. (15) yields

$$A_k = -i(\delta E/E_0) E_k^*(s_0), \quad (19)$$

where  $E_{ki}$  means the  $i^{\text{th}}$  component of the vector  $E_k$ . Assuming all photon emission events are uncorrelated, one obtains the quantum diffusion rate of  $\langle |A_k|^2 \rangle$  by averaging Eq. (19) around the storage ring:

$$\frac{d}{dt} \langle |A_k|^2 \rangle = \frac{1}{2\pi R} \oint ds \left\langle \dot{N} \frac{\delta E^2}{E_0^2} \right\rangle |E_k(s)|^2. \quad (20)$$

In Eq. (20),  $\dot{N}$  is the number of photons emitted per unit time and<sup>2,3</sup>

$$\left\langle \dot{N} \frac{\delta E^2}{E_0^2} \right\rangle = \frac{2C_L \gamma^3}{|\rho(s)|^3}, \quad (21)$$

where  $C_L = (55/48\sqrt{3}) r_e \hbar / m_e$  with  $\hbar$  the reduced Planck's constant,  $\gamma$  is the relativistic factor, and  $\rho(s)$  is the bending radius.

So far we have ignored the radiation damping which, when taken into account, gives an additional contribution

$$\frac{d}{dt} \langle |A_k|^2 \rangle = -\frac{2\alpha_k}{T_0} \langle |A_k|^2 \rangle, \quad (22)$$

with  $T_0$  the revolution time and  $\alpha_k$  the radiation damping constants found in Sec. IV. The equilibrium values of  $\langle |A_k|^2 \rangle$  is given by a balance between quantum diffusion and radiation damping, which gives

$$\begin{aligned} \langle |A_k|^2 \rangle &= \langle |A_{-k}|^2 \rangle \quad \text{generalized emittances} \\ &= C_L \frac{\gamma^3}{c\alpha_k} \oint ds \frac{|E_k(s)|^2}{|\rho(s)|^3}. \end{aligned} \quad (23)$$

Mode I, II, III

### Excitation = Damping

It follows from Eq. (14) that the particle distribution parameters at position  $s$  are given by

$$\langle x_i x_j \rangle(s) = 2 \sum_{k=I,II,III} \langle |A_k|^2 \rangle \text{Re}[E_{ki}(s) E_{kj}^*(s)]. \quad (24)$$

Equations (23) and (24) are our final expressions. The tilt angle  $\theta$  of the  $x$ - $y$  beam profile relative to the horizontal axis can be found from

$$\text{Tilt} \quad \tan 2\theta = \frac{2\langle xy \rangle}{\langle x^2 \rangle - \langle y^2 \rangle} \quad (25)$$

Undamped Eigenvectors transformed from  $s_0$  to  $s$  using 6x6 Matrix  $T(s)$

and the transverse beam area (for luminosity calculation) is given by

$$A = \pi(\langle x^2 \rangle \langle y^2 \rangle - \langle xy \rangle^2)^{1/2}. \quad (26)$$

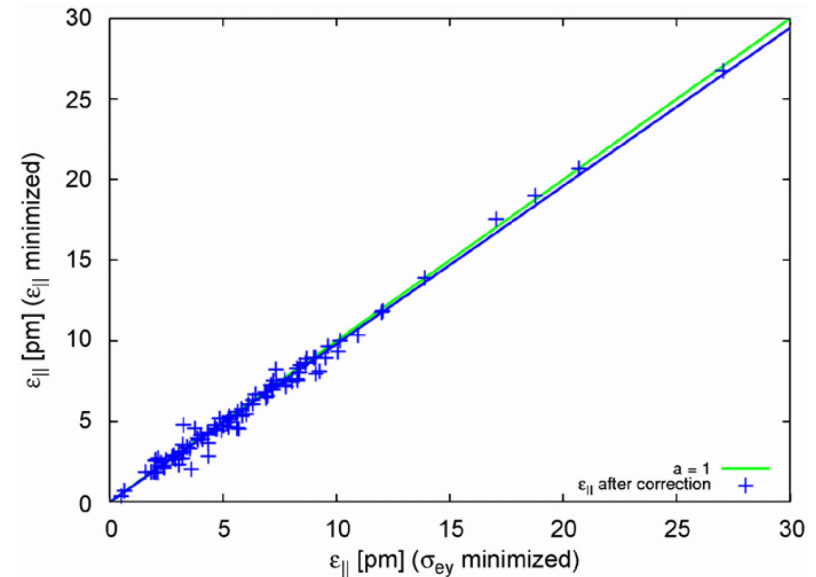
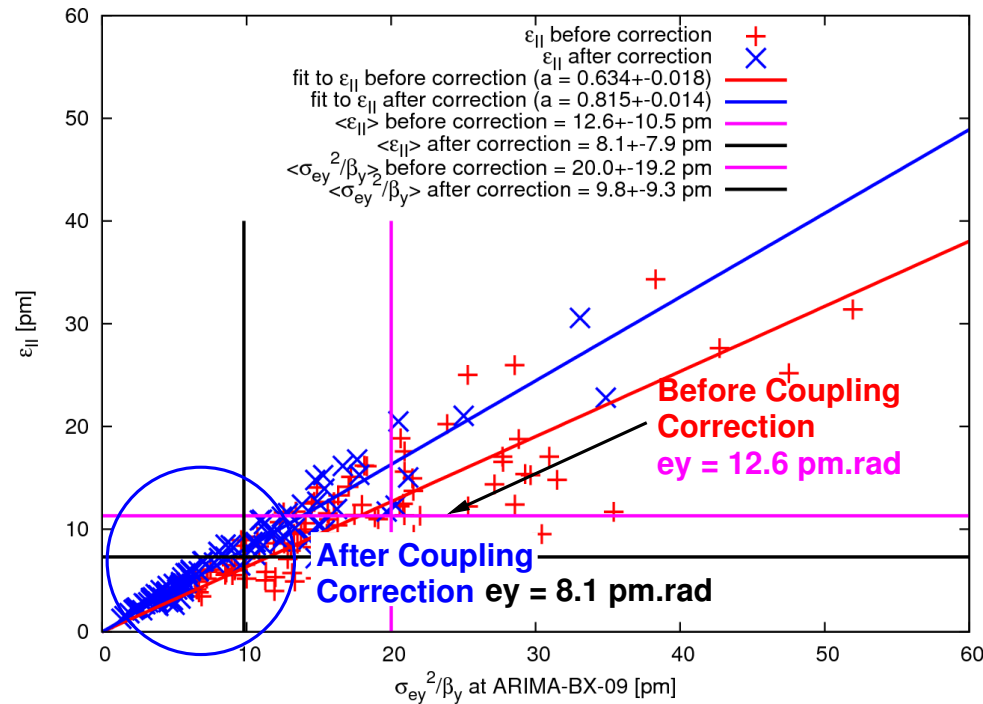
### ACKNOWLEDGMENTS

The author would like to thank Professor G.-A. Voss and his colleagues at DESY, where most of this work was done, for the hospitality extended to him during his visit there.

Easily implemented in codes with 6x6 formalism (with radiation and damping) -> TRACY-2

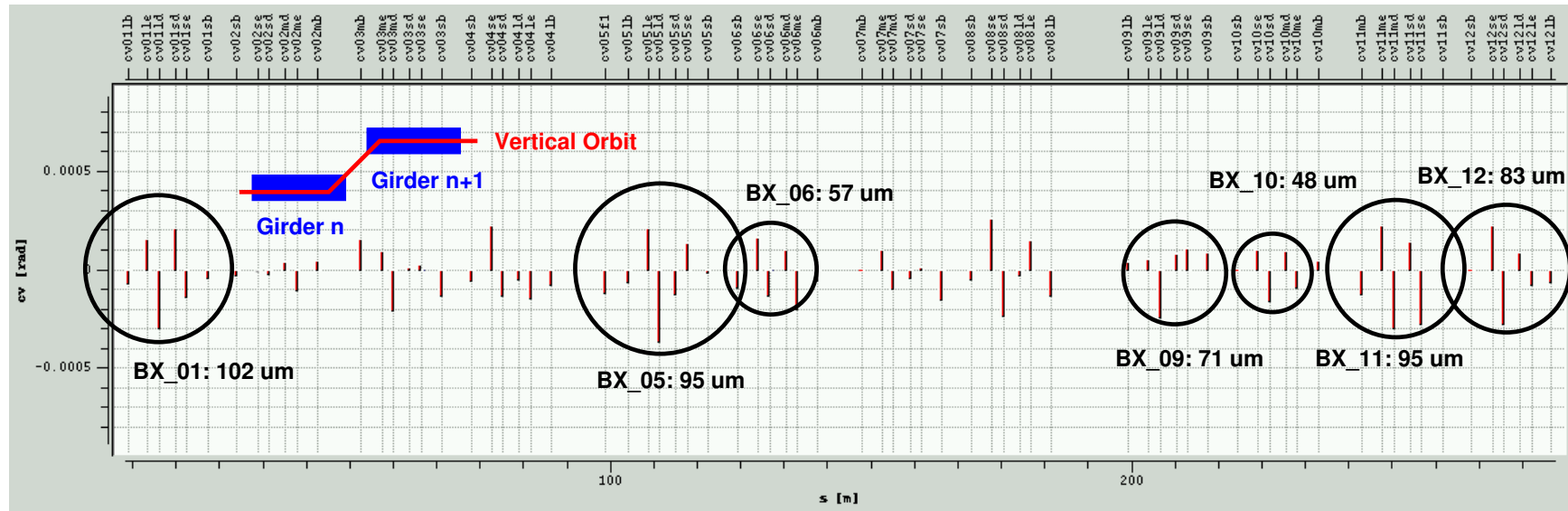
- <sup>1</sup>S. Chandrasekhar, *Rev. Mod. Phys.* **15**, 1 (1943).
- <sup>2</sup>H. Bruck, *Accelérateurs Circulaire de Particules* (Press Universitaires de France, Paris, 1966).
- <sup>3</sup>M. Sands, Stanford Linear Accelerator Center publication, SLAC-121, 1970 (unpublished).
- <sup>4</sup>Alexander W. Chao and Martin J. Lee, *J. Appl. Phys.* **47**, 4453 (1976).
- <sup>5</sup>K. Robinson, *Phys. Rev.* **111**, 373 (1958).
- <sup>6</sup>A. Piwinski and A. Wrulich, *Deutsches Elektronen Synchrotron publication*, DESY 76/07, 1976 (unpublished).
- <sup>7</sup>A. A. Kolomensky and A. N. Lebedev, *Theory of Circular Accelerators* (Wiley, New York, 1966).
- <sup>8</sup>A. Piwinski (unpublished).
- <sup>9</sup>E. D. Courant and H. S. Snyder, *Ann. Phys.* **3**, 1 (1958).
- <sup>10</sup>K. L. Brown, Stanford Linear Accelerator Center publication, SLAC-75, 1967 (unpublished).
- <sup>11</sup>G. A. Voss, PETRA Note, PET-75/1, 1975 (unpublished).
- <sup>12</sup>M. J. Lee, P. L. Morton, J. R. Rees, and B. Richter, *IEEE Trans. Nucl. Sci.* **NS-22**, 1914 (1975).
- <sup>13</sup>A similar technique has been used in the lattice computer program SYNCH [A. Garren and A. S. Kenny, LBL Internal Note, 1974 (unpublished)].

## Sigma and Emittance



- Does the minimization of the beam size  $\sigma_y$  @ one dipole imply the minimization of the emittance  $\epsilon_y$  ?  
 Yes, at least for a small number of skew quadrupoles (22 skew quads, simulation for 100 seeds) → left plot !
- Is it equivalent to minimize the beam size  $\sigma_y$  instead of the emittance  $\epsilon_y$  ?  
 Yes, it nearly is (22 skew quads, simulation for 100 seeds) → right plot !

## Girder Re-alignment



- Corrector Pattern can be used to determine alignment errors (→No Cutoff).
- Prominent girder-girder alignment errors related to local corrector patterns (circles).
- Girder-girder errors introduce mechanical steps driving the adjacent correctors.
- Leads to saturation of correctors in machines with large alignment errors (→Eigenvalue Cutoff = “Long Range Correction”).
- →Beam-based girder alignment (magnets on girders as super-correctors).



## Sources of Vertical Emittance

For randomly distributed alignment errors, the vertical dispersion makes a contribution to the vertical emittance, given by:

$$\varepsilon_y = 2J_\varepsilon \frac{\langle \eta_y^2 \rangle}{\langle \beta_y \rangle} \sigma_\delta^2 \quad 1)$$

Vertical dispersion, in turn, is generated entirely by COD and skew quads:

$$\eta_y(s) = \frac{\sqrt{\beta_y(s)}}{2 \sin(\pi \nu_y)} \int_s^{s+C} F(s') \sqrt{\beta_y(s')} \cos[\phi(s') - \phi(s) - \pi \nu] ds' \quad 2)$$

with

$$F(s) = (K + S\eta_x) y_c - K_{sq} \eta_x + G_y$$

where  $K$ ,  $S$ ,  $K_{sq}$  and  $G_y$  are the normal quad, sextupole skew quad strengths and vertical steering respectively and  $y_c$  is the closed orbit displacement

- Term  $K + S\eta_x$  related to local chromaticity  $\xi$  ( $\approx 0$  for corrected local  $\xi$ ).
- Term  $G_y \approx 0$  for well (to centers of quadrupoles) corrected  $y_c$ .
- Term  $K_{sq} \eta_x$  is small since the quadrupole roll errors are small.
- Local  $\xi$  ONLY  $\approx 0$  if  $y_c$  is corrected in quadrupoles and sextupoles simultaneously !



## Sextupole Beam-Based Alignment I

- With stable orbit, measure beam position with BPMs where individual magnet strength changes has a null effect
- Gradient error from sextupoles is source of DA reduction, so ideal would be to align to sextupole magnetic centers
- First order effect is a tune shift due to gradient

$$\Delta Q_x \approx \frac{1}{4\pi} \beta_x(s) (K_2 L) x = \frac{1}{2\pi} \beta_x(s) (b_3 L) x$$

$$\Delta Q_y \approx \frac{1}{4\pi} \beta_y(s) (K_2 L) x = \frac{1}{2\pi} \beta_y(s) (b_3 L) x$$

Courtesy:  
S.L. Kramer,  
NSLS-II

No tune shift with y coordinate except through coupling

Resolution of tune shift dependent on energy spread and chromaticity, at best <30 $\mu$ m

Synchro-betatron coupling could easily increase resolution to ~100 $\mu$ m

M. Kikuchi, et.al. (KEK), introduced gradient coils to shift orbit rather than tunes

## Sextupole Beam-Based Alignment II

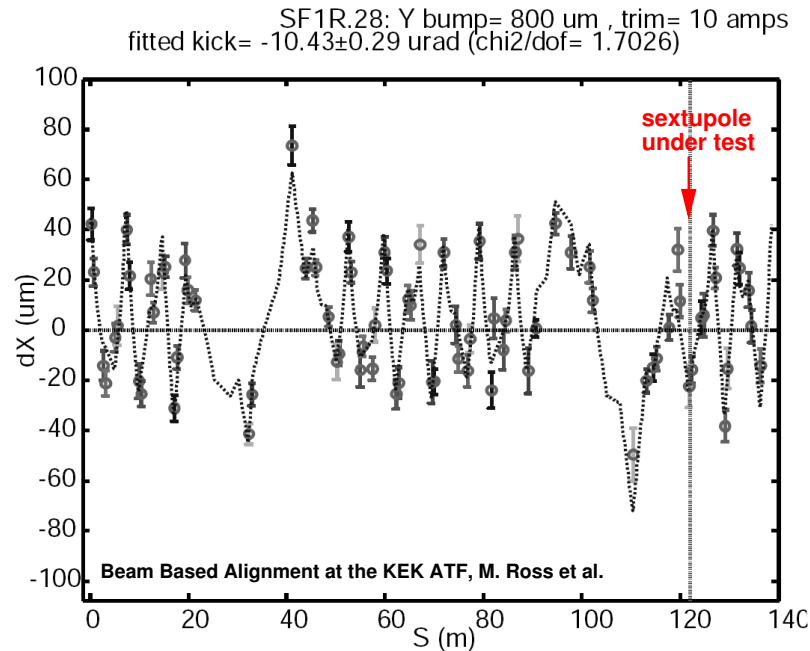


Figure 3. Example orbit with the superimposed fit. The dashed line shows the location of the sextupole under test.

SF1R.28 Y offset with respect to BPM.83 =  $-90.63 \pm 5.82$   $\mu\text{m}$   
(fitted slope =  $0.00153 \pm 1.7849\text{e-}005$ , model slope = 0.92666,

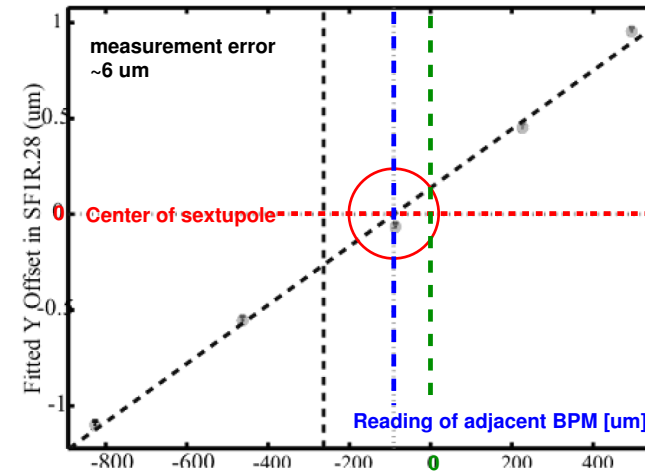


Figure 4: Fitted offsets, derived from trim kicks, as a function of the reading in the nearby BPM. The reported error in the intercept is 6 microns.

- At KEK ATF skew quadrupole trims ( $K=0.01 \text{ m}^{-1}$ ) on the sextupoles were used (sextupole center = skew quad center). The kick induced by the offset of the beam in the skew quad is determined from the difference orbit using the machine model. This fit is done for several closed orbit bump amplitudes at the location of the sextupole under test. **At the SLS 36 out of 120 sextupoles are equipped with auxiliary skew quadrupoles ( $K=0.03 \text{ m}^{-1}$ ) for betatron coupling and dispersion correction.**

# Plan: RDT based coupling correction at SLS

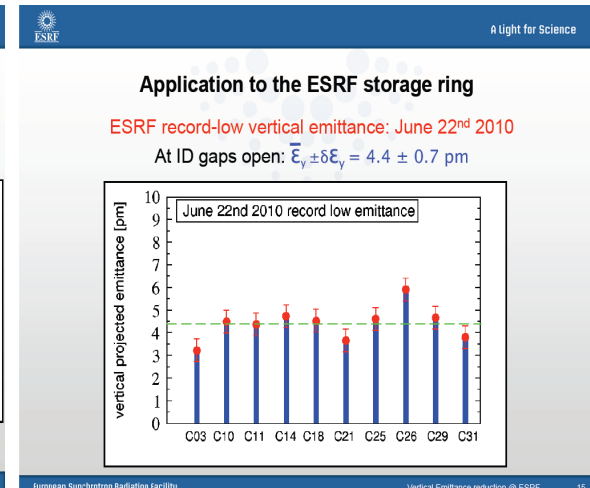
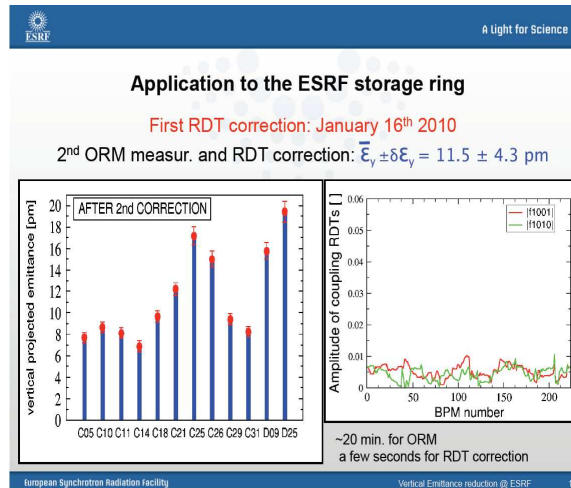
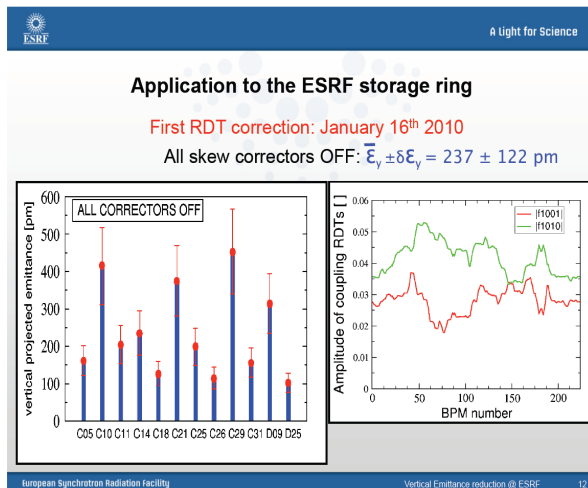
- Similar work to ESRF
  - Construct RDTs with
    - Orbit response
    - TBT BPM data – maybe difficult for the nicely corrected coupling (signal/noise)
  - Correction with skew quads (and orbit bumps)
  - Confirm the correction globally and locally with orbit response, TBT BPM data, emittance monitor and lifetime

# Summary of recent coupling correction at ESRF

- Coupling correction based on resonance driving terms
  - Resonance driving terms are the direct figures of merit of the coupling resonances
  - Great success at ESRF (18<sup>th</sup> ESLS workshop, A. Franchi/ESRF)

$$f_{\begin{smallmatrix} 1001 \\ 1010 \end{smallmatrix}}^{1001} = \frac{\sum_w J_{w,1} \sqrt{\beta_x^w \beta_y^w} e^{i(\Delta\phi_{w,x} \mp \Delta\phi_{w,y})}}{4(1 - e^{2\pi i(Q_u \mp Q_v)})}$$

J: Skew quad component



Åke Andersson (MaxLab) and Natalia Milas (PSI)

- Principle, Set-up and Performance
- Operation and Maintenance
- Possible Improvements



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Nuclear Instruments and Methods in Physics Research A 591 (2008) 437–446

**NUCLEAR  
INSTRUMENTS  
& METHODS  
IN PHYSICS  
RESEARCH**  
Section A

[www.elsevier.com/locate/nima](http://www.elsevier.com/locate/nima)

## Determination of a small vertical electron beam profile and emittance at the Swiss Light Source

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*Paul Scherrer Institut, 5232 Villigen PSI, Switzerland*

Received 8 January 2008; received in revised form 20 February 2008; accepted 23 February 2008

Available online 7 March 2008



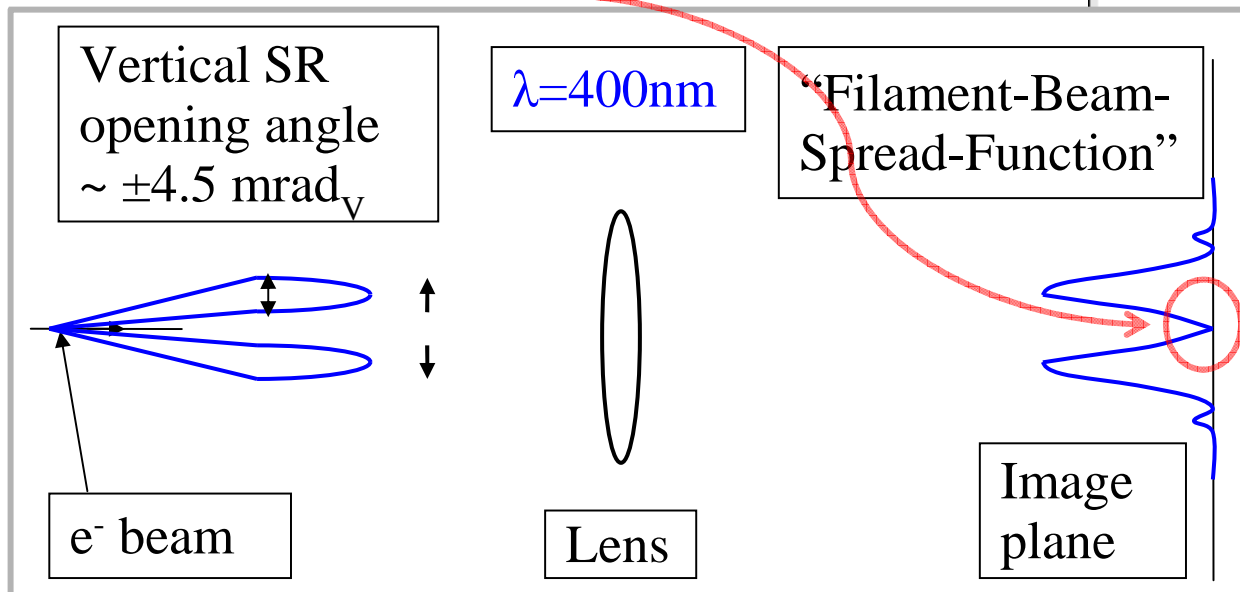
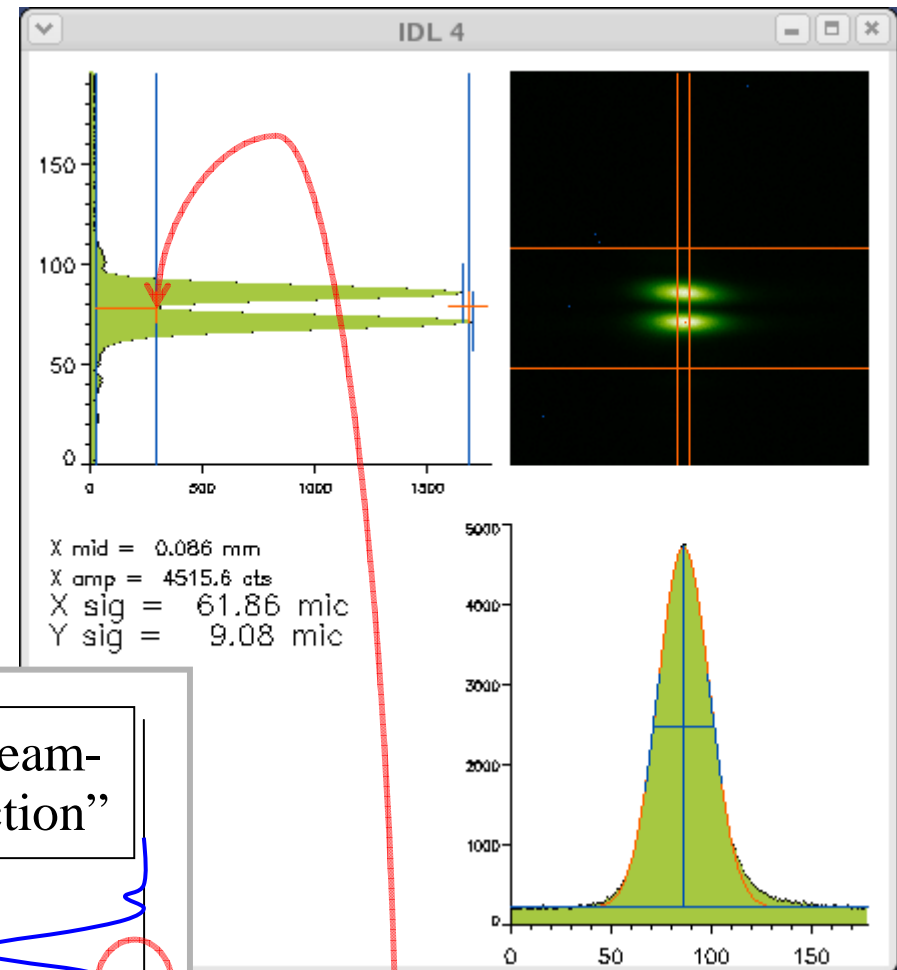
## The $\pi$ -polarization method<sup>\*)</sup>:

An image of the beam is formed from vertically polarized visible-UV synchrotron radiation.

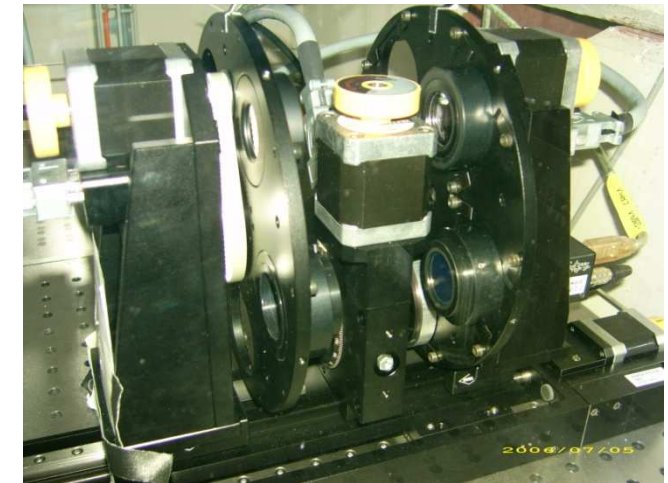
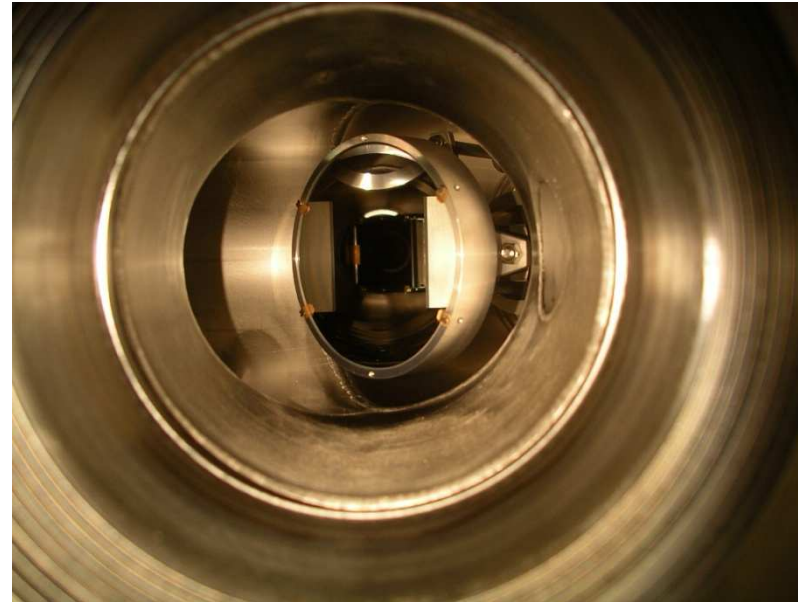
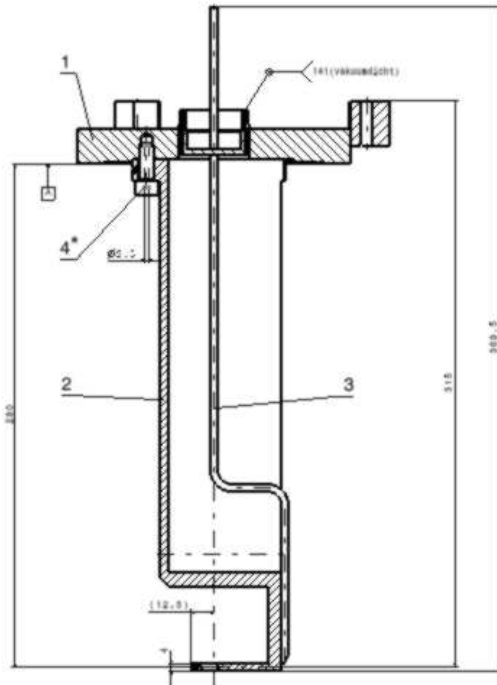
A  $\pi$  phase shift between the two radiation lobes  $\implies I_{y=0}=0$  in "FBSF"

(FBSF = filament beam spread function)

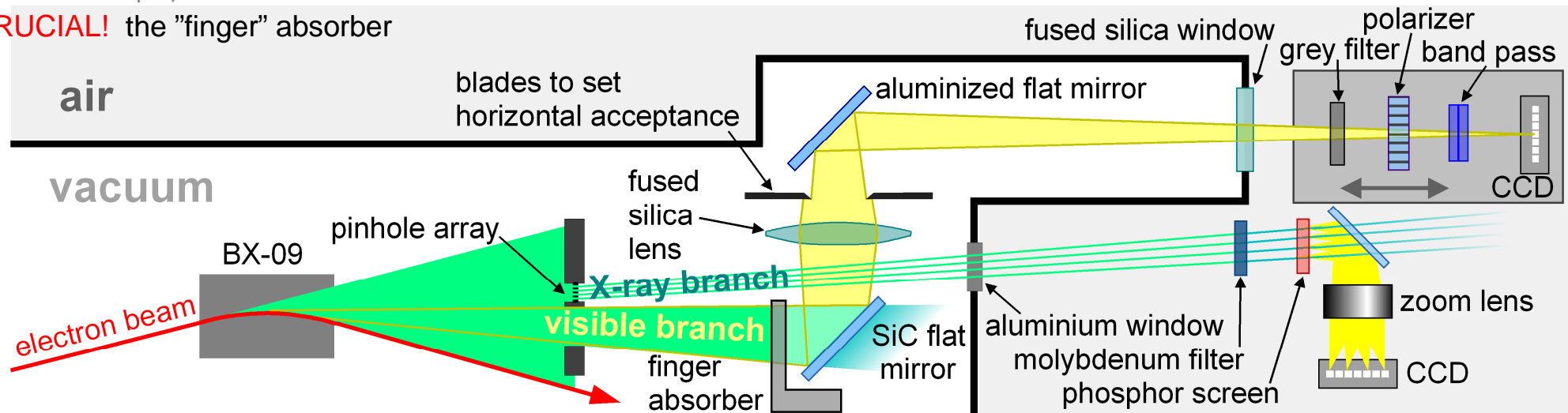
<sup>\*)</sup> Old idea springing from MAX-lab, see EPAC'96 Andersson, Eriksson, Chubar

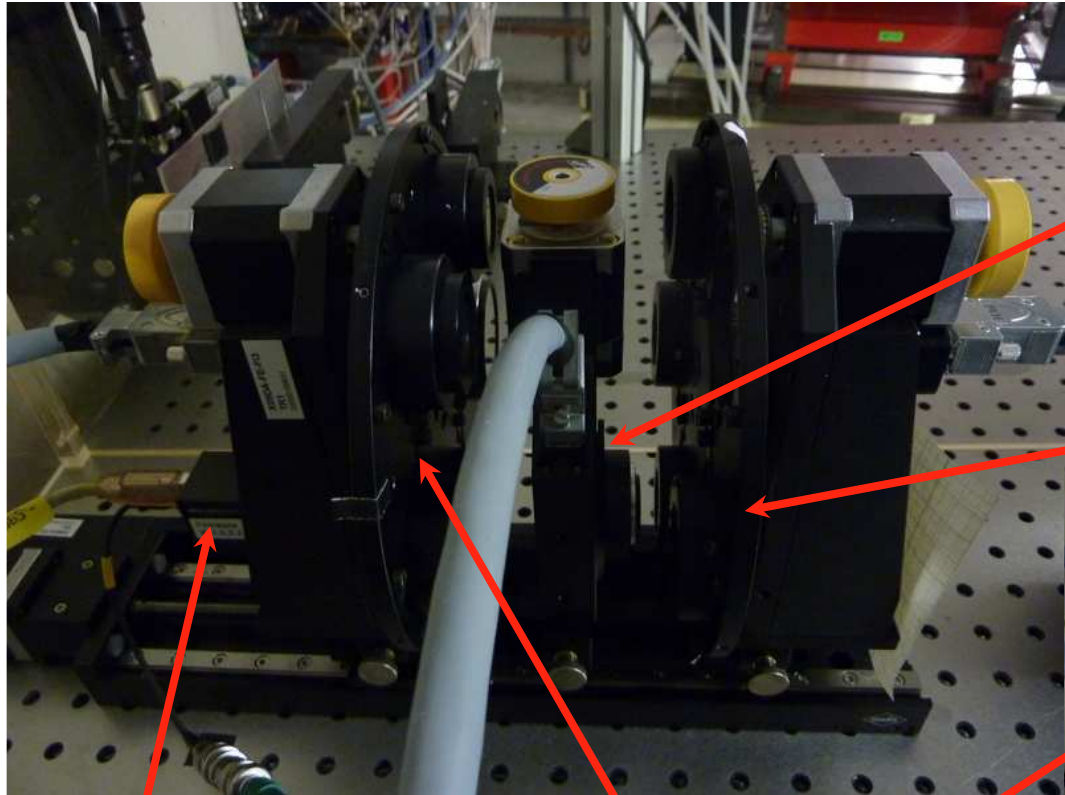


Finite vert. beam size  $\implies$   
Non-zero central intensity



**CRUCIAL!** the "finger" absorber



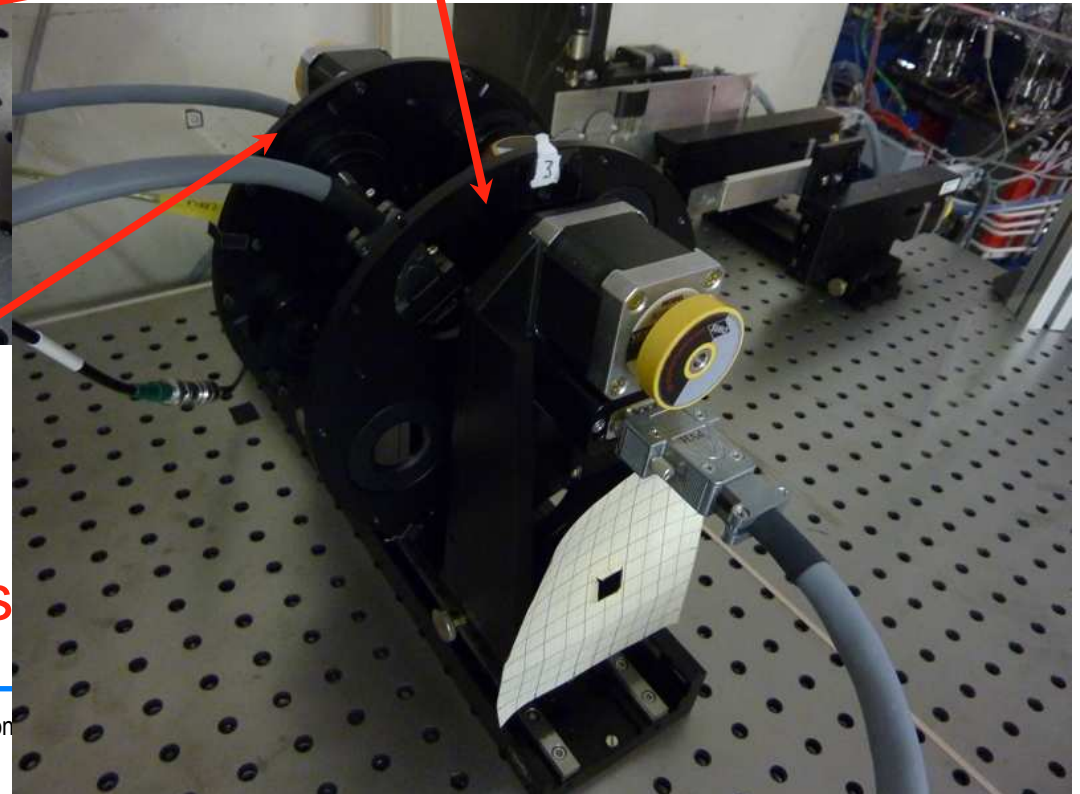


CCD camera

Polarizer

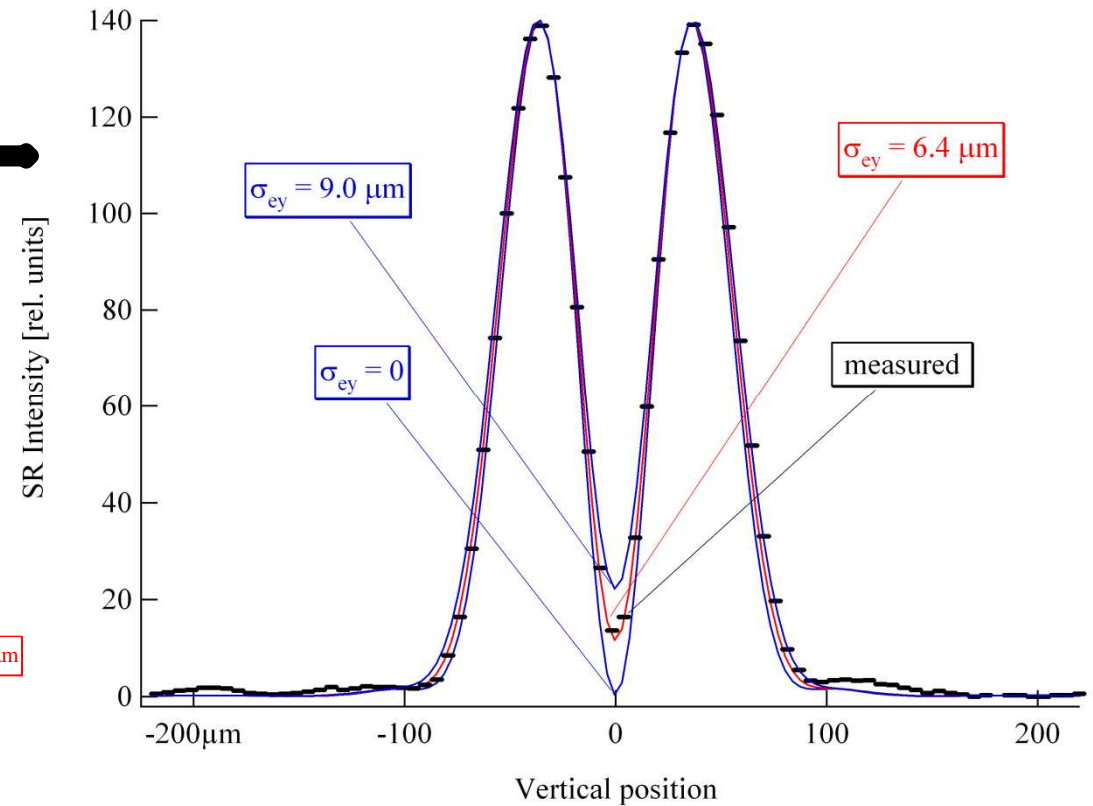
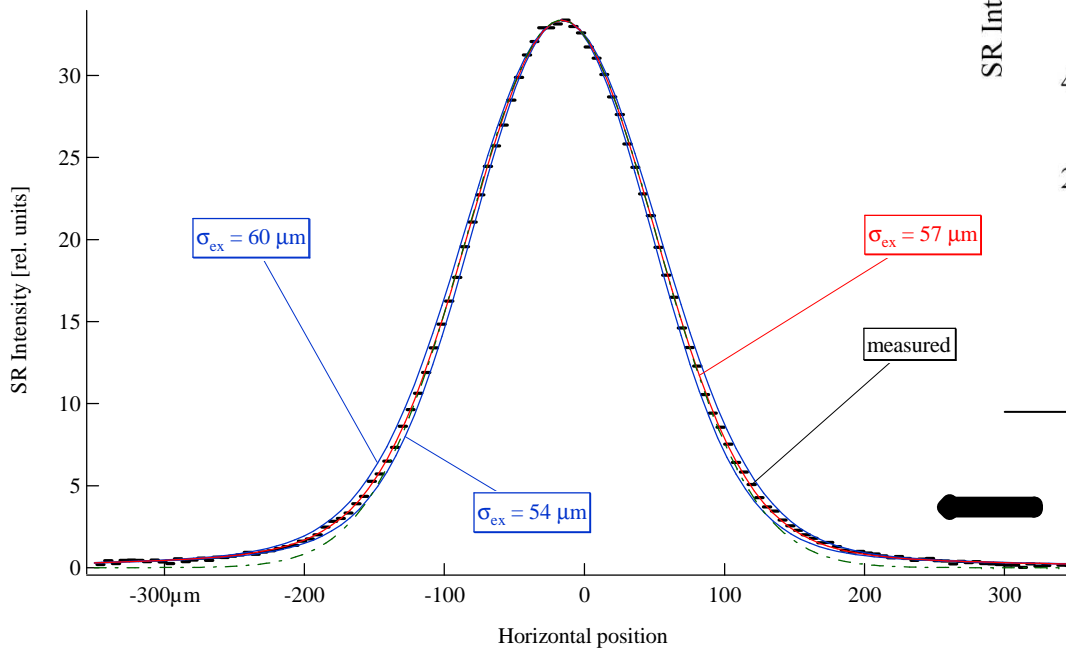
Neutral density filter

Band Pass + Line Filters



**Vertical:** Predicted profiles (SRW\*) for beam height values 0, 6.4, 9.0  $\mu\text{m}$ , and measured. Statistical rms error = 0.1  $\mu\text{m}$

\*) Synchrotron Radiation Workshop, see EPAC'98 Chubar, Ellaume



**Horizontal:** Predicted profiles (SRW) for beam width values 54, 57, 60  $\mu\text{m}$ , and measured. Statistical rms error = 0.3  $\mu\text{m}$



# Error analysis

Nominal (no IDs) and measured parameter values at the observation point, together with derived emittances and emittance ratio

| Parameter               | Nominal value | Measured value | Max. error margin |
|-------------------------|---------------|----------------|-------------------|
| $\sigma_\delta$ (%)     | 0.086         | —              | + 0.009/−0.000    |
| $\beta_x$ (m)           | 0.452         | 0.431          | ± 0.009           |
| $\eta_x$ (mm)           | 29            | 27.3           | ± 1.0             |
| $\sigma_{ex}$ (μm)      | 56            | 57.3           | ± 1.5             |
| $\varepsilon_x$ (nmrad) | 5.6           | 6.3            | + 0.7/−0.9        |
| $\beta_y$ (m)           | 14.3          | 13.55          | ± 0.14            |
| $\eta_y$ (mm)           | 0             | 2.3            | ± 0.55            |
| $\sigma_{ey0}$ (μm)     | —             | 6.8            | ± 0.5             |
| $\varepsilon_y$ (pmrad) | —             | 3.2            | ± 0.7             |
| $g$ (%)                 | —             | 0.05           | ± 0.02            |



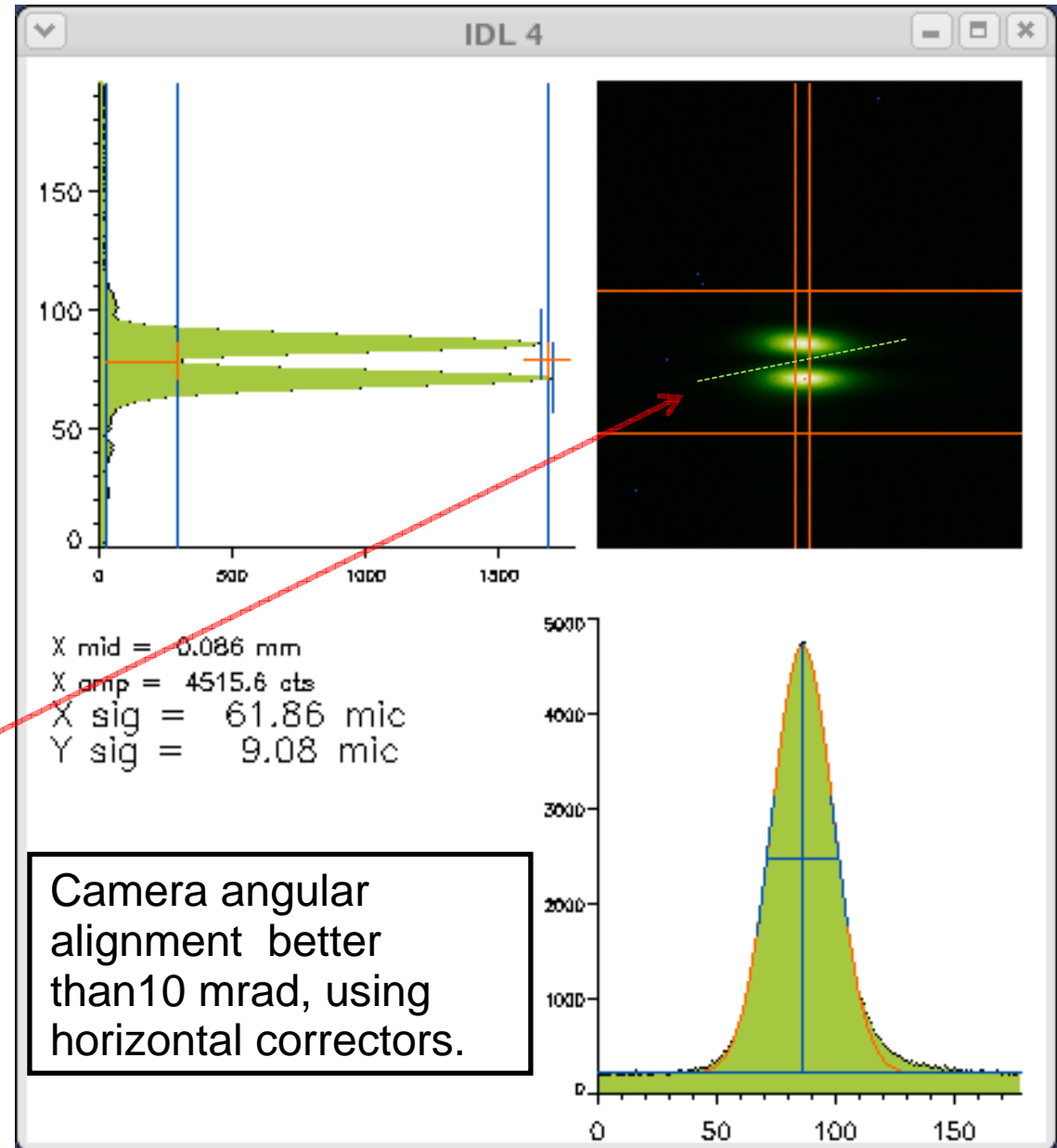
- The smallest rms beam height values so far measured at SLS are around 5  $\mu\text{m}$ . In this region it is difficult to exclude systematic error contributions to the measured value from various non-perfect optical elements. The valley-to-peak ratio is only  $\sim 5\%$ , and this number we should consider as a lower limit.
- However, for a rms beam height of 3  $\mu\text{m}$ , we can keep the (intrinsic) valley-to-peak ratio to 6% with almost the same experimental set-up. In this case we have to introduce an extra finger absorber with larger height.
- The  $\pi$ -polarization method then very much resembles an interference method. The advantage will be to be able to swap between the modes in order to crosscheck the influence from non-perfect optical elements.
- This method seems more advantageous than moving to shorter wavelength.

□ Dispersions are measured *in the same source point*, by tracking the image "centre of gravity"-movement for small RF changes.

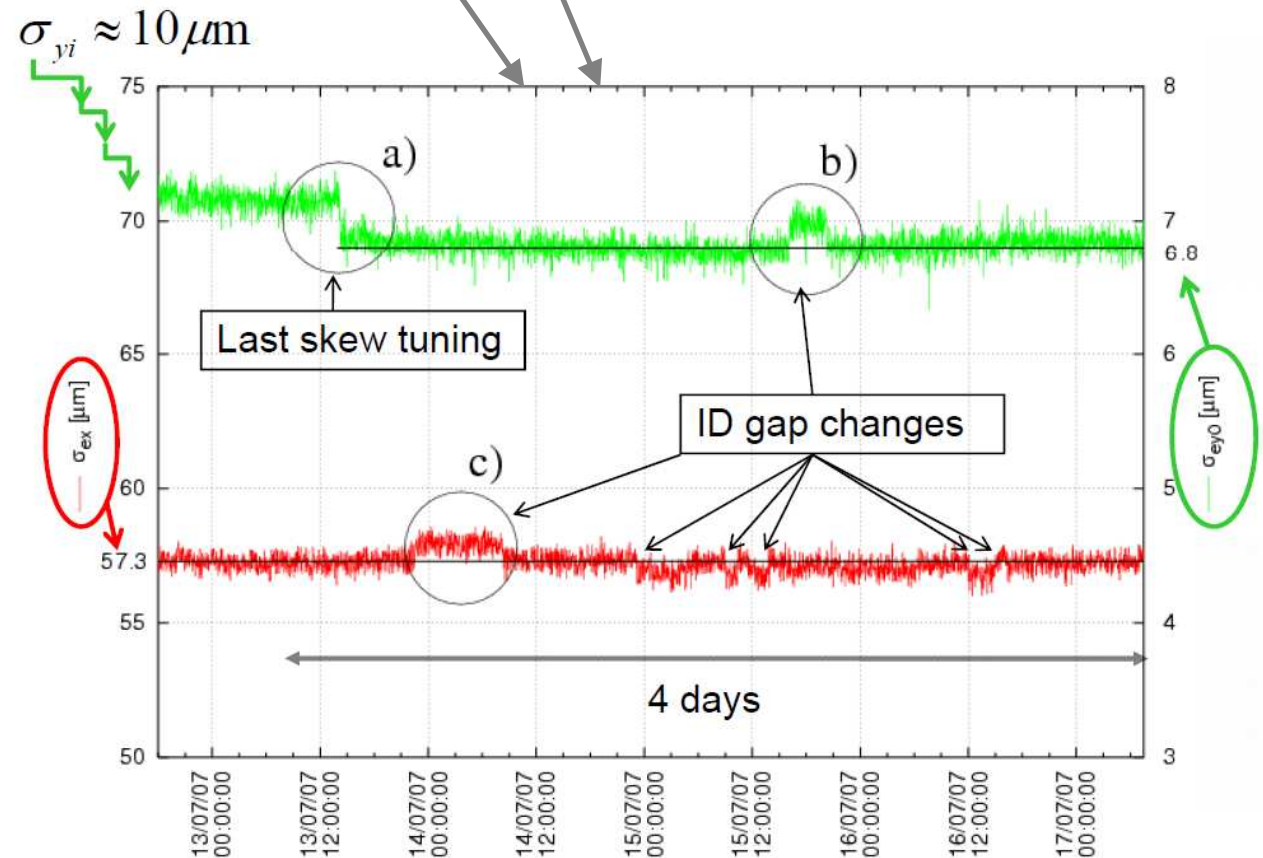
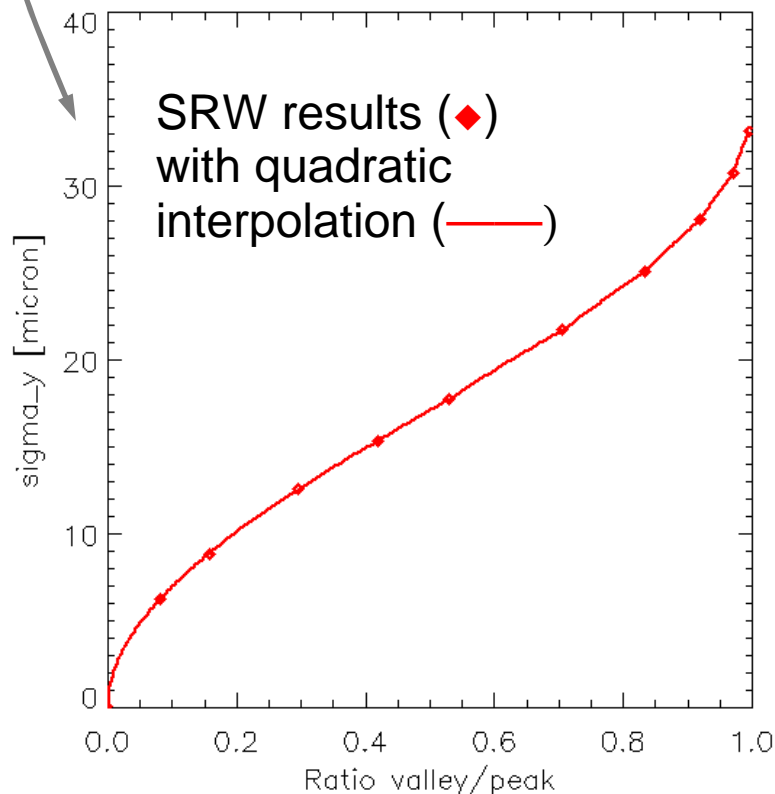
□  $\pm 500$  Hz  $\Leftrightarrow$  ( $\alpha$  known)  
 $\Delta E/E = \pm 0.165\%$   $\Rightarrow$   
 $\Delta x \sim \pm 40 \mu\text{m}$  ;  $\Delta y \sim \pm 4 \mu\text{m}$

□ Rms precision =  $0.4 \mu\text{m}$

Rms precision in dispersion determination  $\sim 0.25 \text{ mm}$



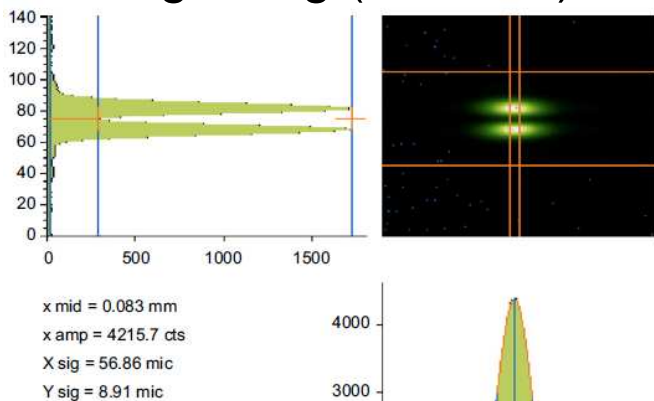
- The images of the camera are analyzed by a software which has a lookup table that gives the the beam size correspondent to the depth of the valley between the two peaks;
- The whole system works 24/7 (nonstop) and is reliable, and
- The beam size values are archived.



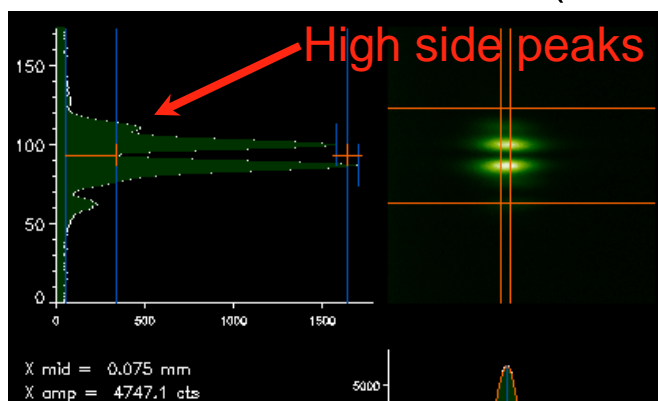
- We perform a simple maintenance about twice a year which includes:
  - cleaning the vacuum window;
  - cleaning the filters;
  - replacing the older band-pass (BP) filter when markings are already visible.
  - re-check filter positions + position optimization and
  - re-check camera sensitivity.

# Effects of equipment deterioration on the image

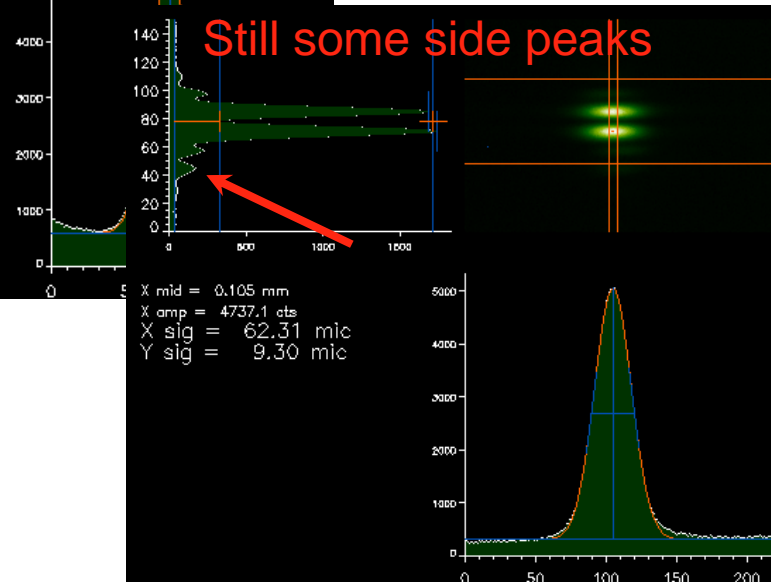
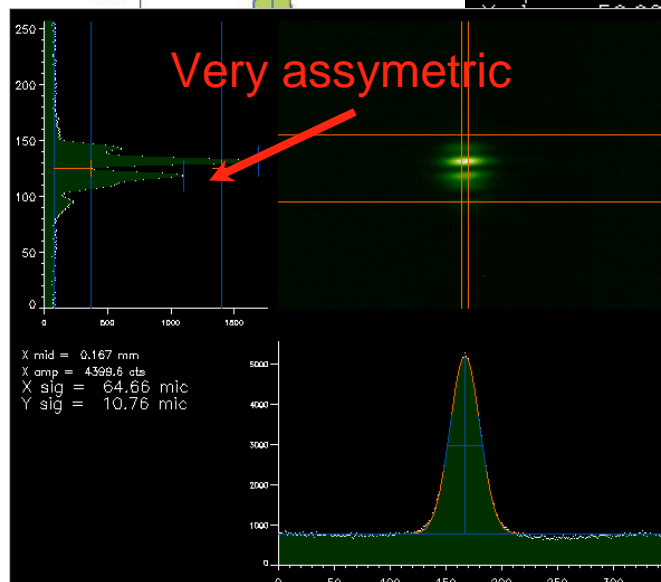
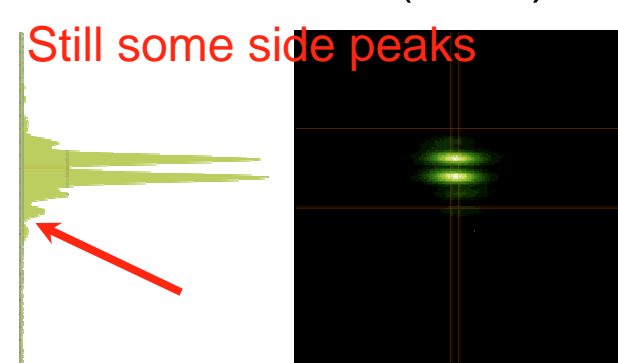
Beginning (2007/08)



Moved vacuum window (2010)



New BP filter (2011)





Vacuum  
Window:



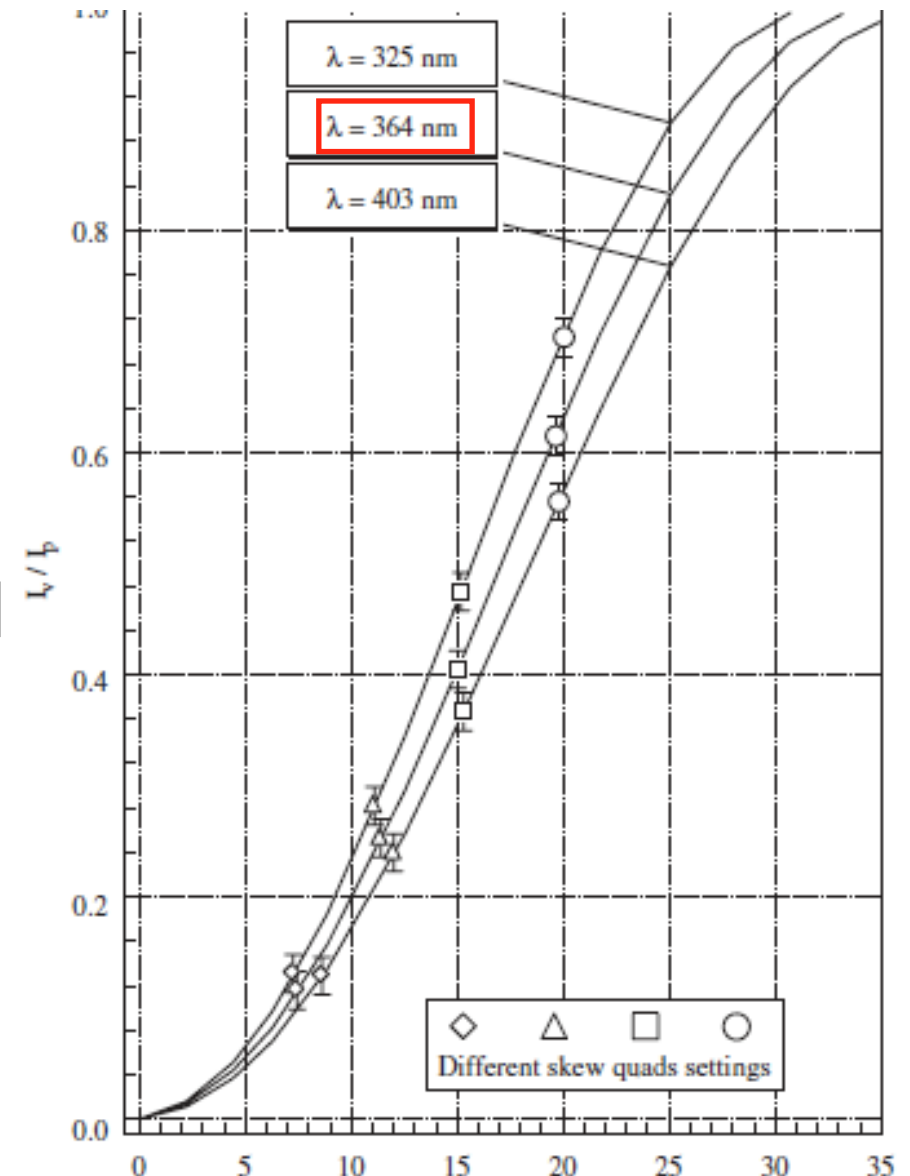
BP filter:





## Improvements on performance

- Shorter wavelengths to increase sensitivity and resolution (SLS: 364 nm)
- Use thicker finger absorber and rather interferometric method. ( also better protection of first mirror to hard radiation )
- Better CCD camera (more and smaller pixels)



## Improvements on reliability

### Refining the optics:

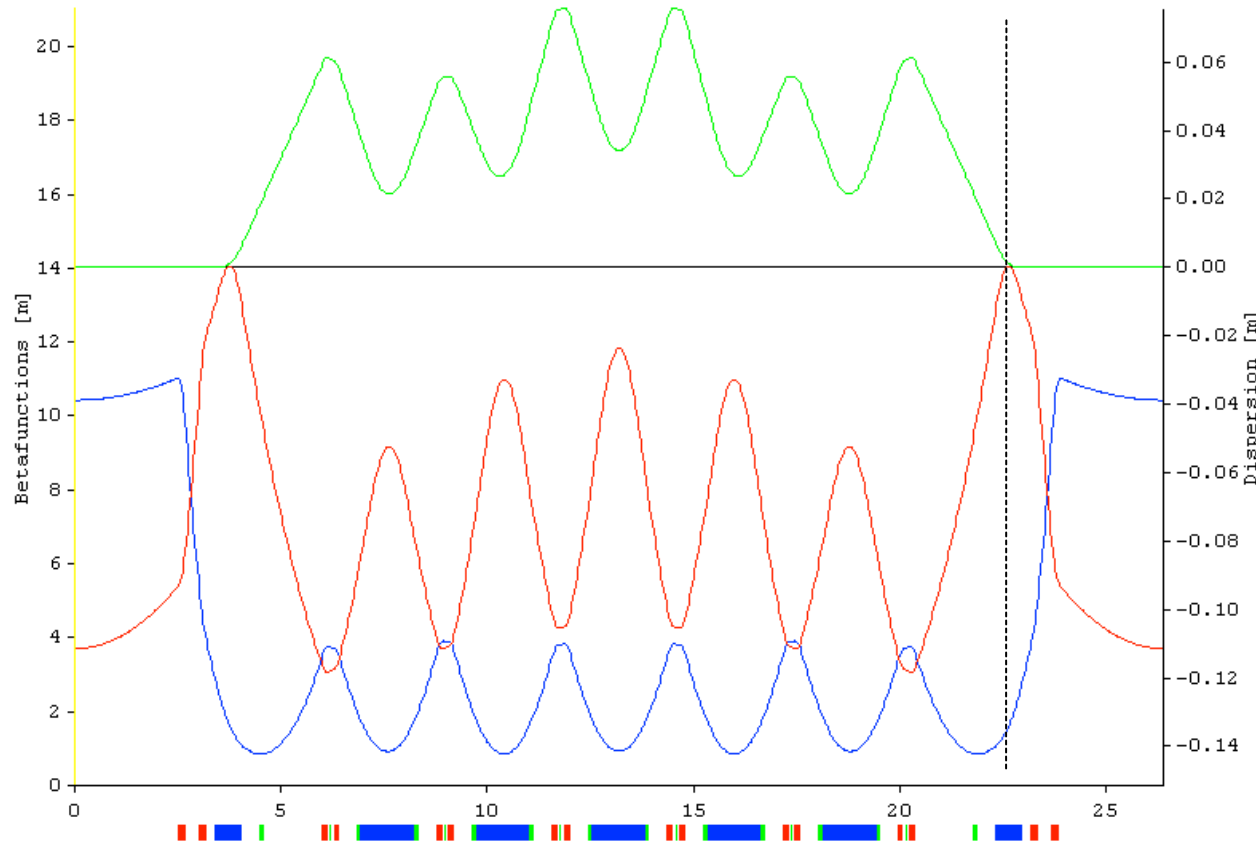
- Exit window should be made of a  $\lambda/20$  optical flat piece. Tests OK at MAX-lab.
- The exit window can be cleaned in situ if a valve is introduced in front. It is a possible method for mirror cleaning (removing Carbon), to leak in oxygen and expose it to UV-radiation. We should be able to do likewise.
- The lens can be made with better surface accuracy,  $\lambda/20$ , than the present. It should also have a longer focal length.
- Check optical components outside vacuum...

## MAX-IV 3 GeV ring: $\pi$ -polariz. method

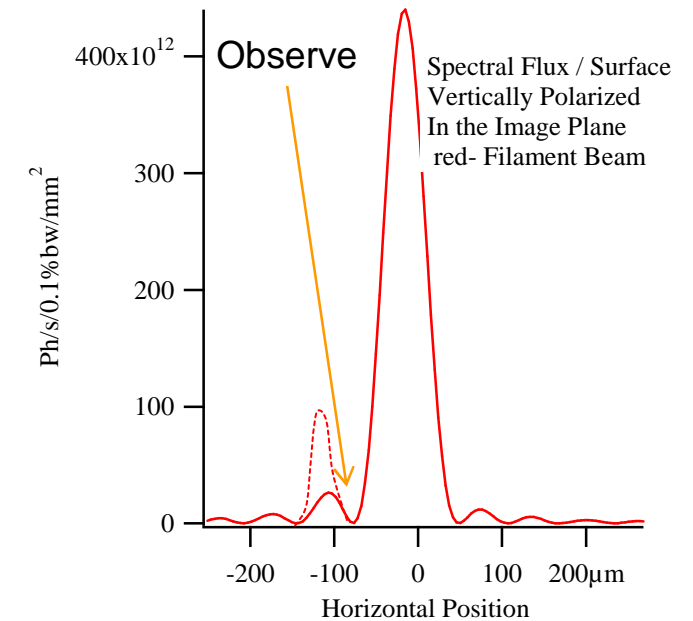
Light source  
**MAX IV**



$E = 3 \text{ GeV}$   
 $C = 528 \text{ m}$   
 $I = 500 \text{ mA}$   
 $\epsilon_x = 250 \text{ pmrad}$   
 $\epsilon_y = 1 \text{ pmrad}$



$\beta_y = 14 \text{ m} \implies \sigma_y = 3.7 \mu\text{m} \text{ OK!}$   
 $\beta_x = 1.8 \text{ m} \implies \sigma_x = 21 \mu\text{m}$   
 Large hor. acc. angle  $\implies \text{OK!}$



# Storage ring energy scaling

- ◆ Beam Optics
- ◆ Magnet Kalibration

- ◆ Beam energy  
( $B\rho$ ) [Tm] =  $3.3356 \times E$  [GeV]
- ◆ Magnet currents

- ◆ SLS: nominal energy  
**2.411 GeV (400mA)**

- ◆ Saturation in superbends

(3 Tesla, normal conducting !):  **$E < 2.5$  GeV**

before superbend installation:  **$E = 2.7$  GeV (250 mA)** (2005)

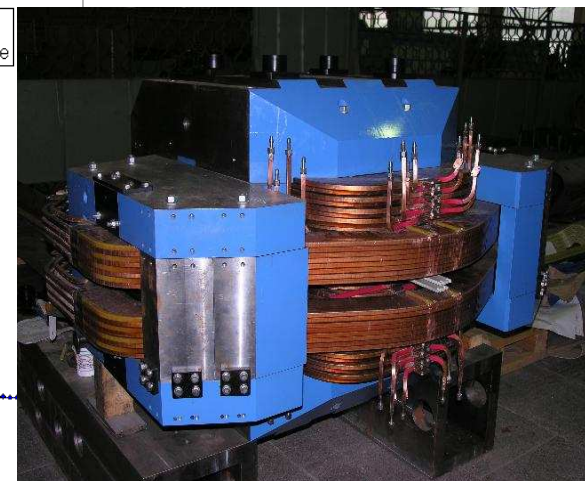
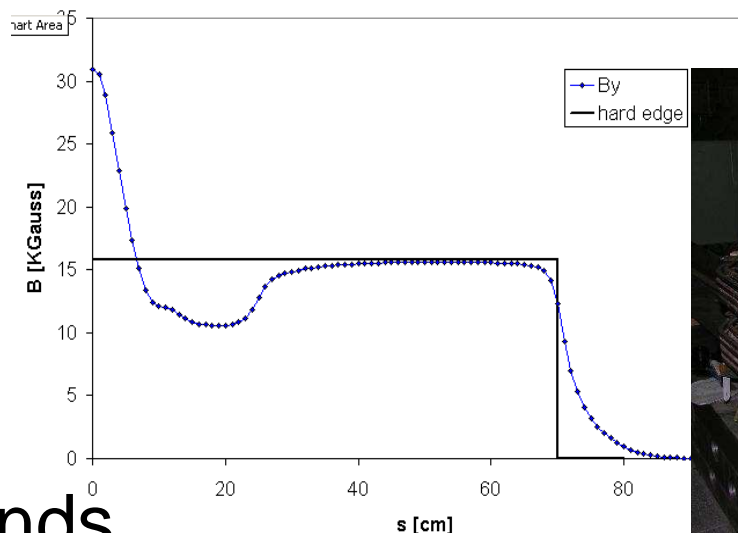
- ◆ 2010: operation at **1.57 GeV**, max. **300 mA**

Problem: cavity HOMs → w.i.p.

No problems with superbends

center pole: **500 A @ 2.41 GeV** ⇒ **120 A @ 1.57 GeV !**

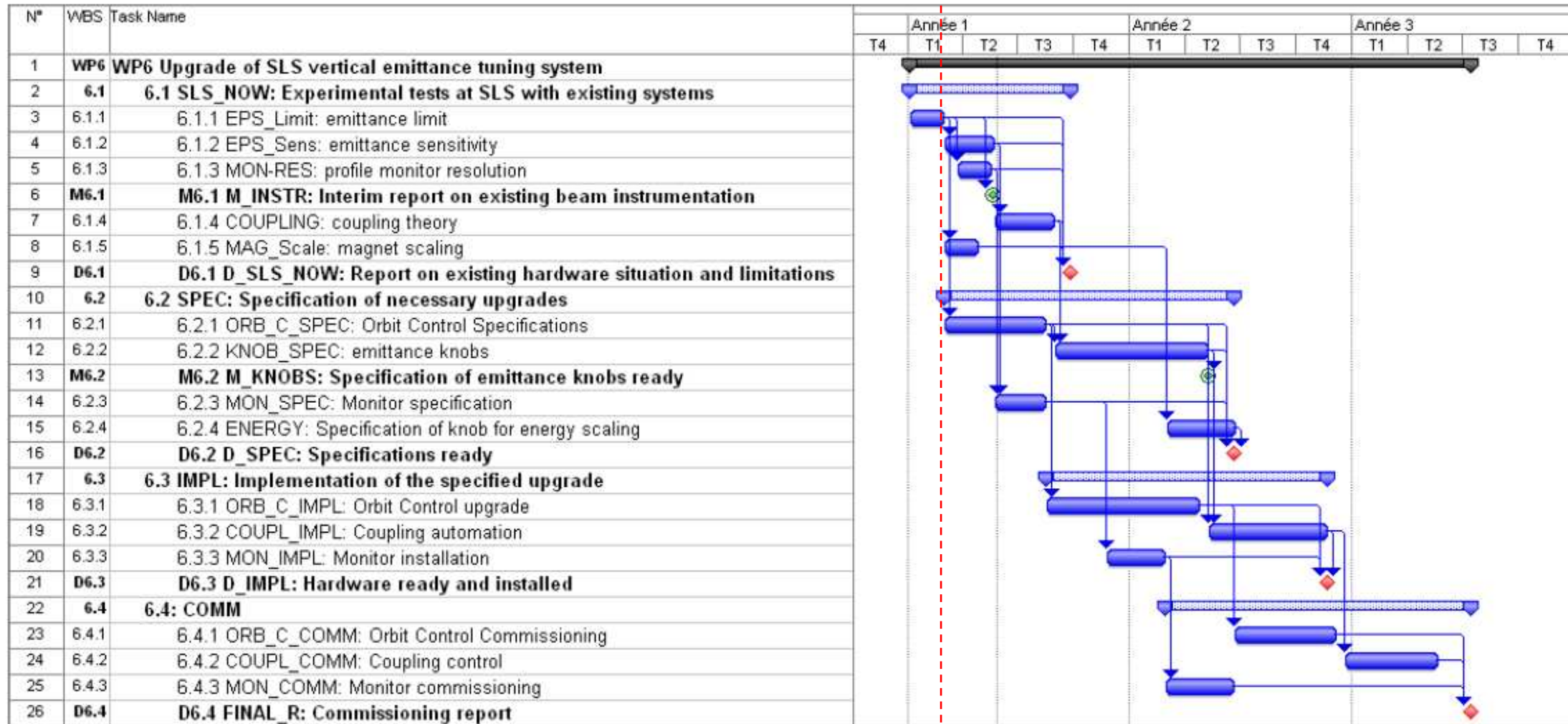
$$B^{(n)} = (B\rho) \cdot \left( b_{\text{res}} + |I| \cdot t_{\text{lin}} \cdot \left( 1 + \left( \frac{|I|}{I_{\text{sat}}} \right)^A \right)^N \right) \cdot \text{sign}(I)$$



# Time schedule

Gantt Chart 1.3.a6 for Work Package WP6

NOW



Next dates: **M\_INSTR** mile stone: report on existing instrumentation 31.5.2011  
 New post doc (hopefully) starting mid 2011



# Post Doc recruitment

The Paul Scherrer Institut, in collaboration with CERN, INFN-LNF Frascati and MaxLab/Lund University, will undertake a program of R&D to upgrade the SLS storage ring and allow it to be used as a test-bed for research on ultra-low vertical emittance, in order to support the design of damping rings for linear colliders, particle factories and light sources. The R&D program at SLS will involve the following theoretical and experimental activities:

- a) **control and suppression of betatron coupling and vertical dispersion by means of skew quadrupoles,**
- b) **measurement of small beam size and further developments of high resolution emittance monitors,**
- c) **measurements of intra-beam scattering (IBS) contributions to vertical emittance and of the particle distribution in the halo.**

In this context PSI offers a **2-year** (renewable 1 year) position for a

## Postdoctoral Fellow.

### Your tasks

In the **three fields of activities** outlined above, you will characterize the current SLS status and its limitations. Based on these findings you will elaborate theories, extend codes and specify new diagnostic devices. As a new beam size monitor is planned, your work may focus on the specification, construction and commissioning of this device as well as calculations and simulations which kind of information it is able to provide. Using this and existing devices you will perform measurements on the issues mentioned and characterize the total performance of the upgraded storage ring with respect to research on ultra-low emittance.

### Your profile

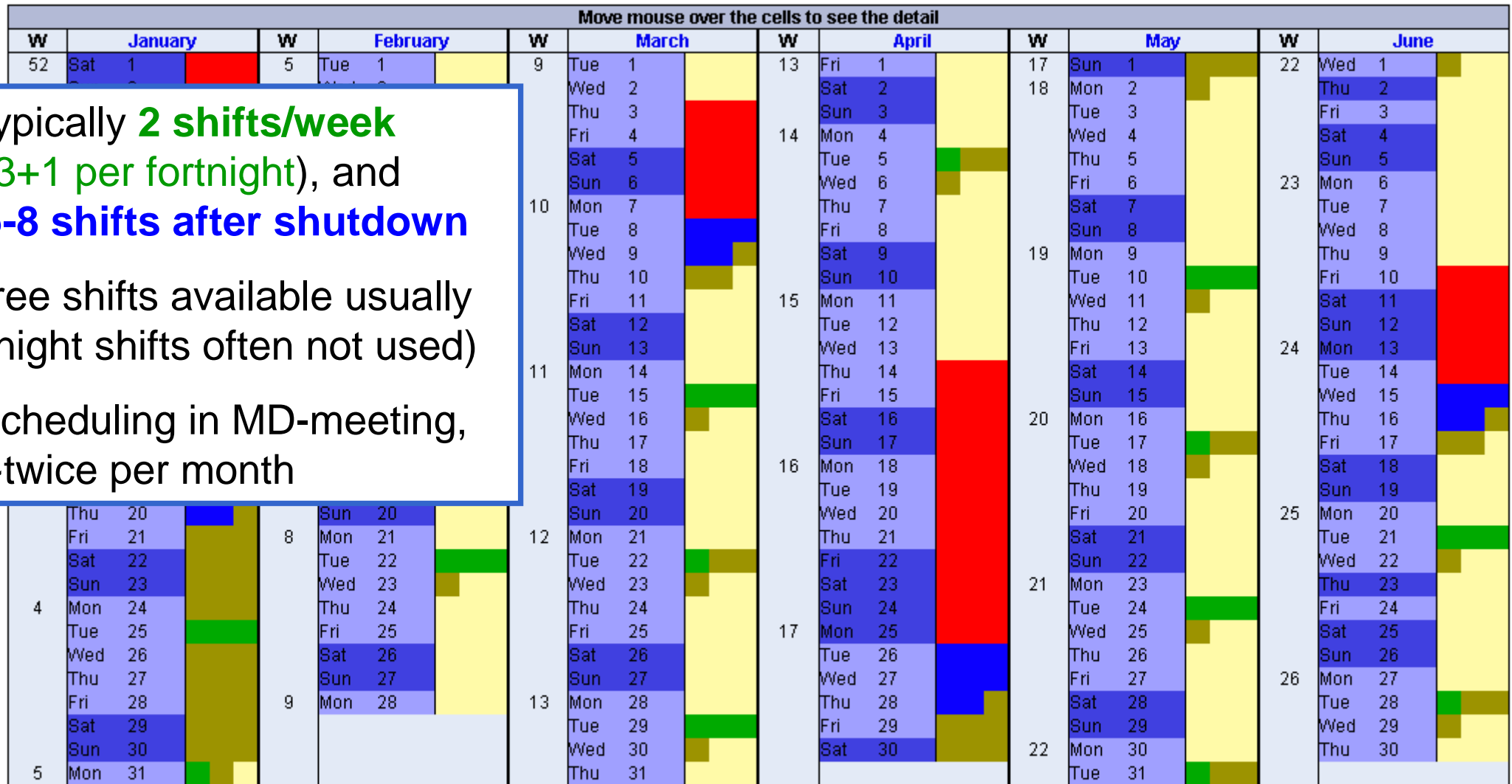
**You have completed a PhD in physics, electrical engineering, mathematics or related areas, and the subject of your thesis was related to accelerators and beam dynamics.** Ideally you have both a thorough knowledge of theoretical beam dynamics, in particular the formalism of coupled betatron motion, and sound practical experience in accelerator diagnostics including controls and data acquisition. Since this position involves a collaboration of four institutes you should enjoy work in a dynamic and internationally oriented environment and to communicate actively and in fluent English.

→ approved by PSI management, Feb.21. To be published within the next days.



# Machine development shifts

◀ SLS Calendar of  from January to June 2011 ▶



typically **2 shifts/week**  
 (3+1 per fortnight), and  
**5-8 shifts after shutdown**

free shifts available usually  
 (night shifts often not used)

scheduling in MD-meeting,  
 ~twice per month

