

Design and optimisation of the FCC-ee and FCC-hh collimation systems

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Workshop on Future Accelerators, Corfu, Greece – 26/04/2023

Many thanks to:

<u>FCC-ee studies</u>: M. Boscolo, H. Burkhardt, F. Carlier, A. Ciarma, Y. Dutheil, P. Hunchak, G. Iadarola, A. Lechner, G. Lerner, L. Nevay, M. Moudgalya, K. Oide, A. Perillo Marcone, T. Pieloni, R. Ramjiawan, T. Raubenheimer, S. White, F. Zimmermann

<u>FCC-hh studies</u>: Y. Alexahin, W. Bartmann, A. Bertarelli, S. Arsenyev, I. Besana, F. Carra, F. Cerutti, A. Chance, B. Dalena, A. Faus-Golfe, M. Fiascaris, S. Gilardoni, E. Gianfelice-Wendt, G. Gobbi, J. Hunt, J. Jowett, A. Krainer, G. Lamanna, A. Langner, A. Lechner, R. Martin, A. Mereghetti, D. Mirarchi, N. Mokhov, J. Molson, A. Narayanan, L. Nevay, M. Pasquali, A. Perillo Marcone, E. Renner, M. Schaumann, D. Schulte, M. Serluca, E. Skordis, M.J. Syphers, I. Tropin, M. Varasteh, Y. Zou

In this talk

- Introduction to beam losses and collimation systems
 - LHC collimation system

FCC-hh collimation system design

- Challenges for collimation in the FCC-hh
- Studies for the FCC conceptual design report (CDR)
- Collimation system design for the new layout and optics baseline

FCC-ee collimation system design

- Challenges for collimation in the FCC-ee
- Development of collimation simulation tools
- Design of the collimation system for the latest FCC-ee baseline



High stored beam energy in accelerators

- High-energy particle beams can be very destructive.
- Unintended beam losses can cause catastrophic damage to any equipment in its path.
- Beam losses should be carefully controlled in high stored beam energy accelerators



Copper block Beam – electron, 0.5 MJ @ 16 GeV, dedicated test, SLAC

Images:

https://today.slac.stanford.edu/feature/LARP.asp https://cds.cern.ch/record/825806 https://doi.org/10.1103/PhysRevAccelBeams.23.053501







Steel vacuum chamber, Beam - proton, 2.5 MJ @ 450 GeV, SPS extraction failure, CERN



Collimator, Beam - positron @ 4 GeV, SuperKEKB loss event, KEK



Collimation systems

- The collimation system protects the accelerator from the beams
 - Collimators are the closest devices to the beam in the accelerator
 - Primary beam particle losses should only occur on collimators
- The general roles of the collimation system are:
 - Protect against regular and accidental beam losses
 - Concentrate beam losses away from sensitive equipment
 - Reduce backgrounds to the physics experiment detectors
 - Provide local protection injection, extraction, collision debris
- Design criteria
 - Provide sufficient protection to avoid magnet quenches, damage, and intolerable backgrounds for defined beam loss scenarios
 - Protect the aperture bottlenecks with sufficient margin for static effects (e.g., imperfections, alignment) and dynamic effects (e.g., orbit fluctuation, β-beating)
 - Conform to specifications (e.g., beam impedance, collimator damage thresholds, cooling)



Example: The Large Hadron Collider (LHC) collimation

- The design stored energy per beam is 362 MJ
- The superconducting magnets in the LHC are very sensitive to beam losses.
- Coils are kept at 1.9 K and any heating can "quench" them.
- Losing a beam fraction 10⁻⁶ can cause permanent damage.
- Even unavoidable beam losses in normal operation can risk magnet quenches

Image: https://bonjourlafrance.com/carriers/trains-france/tgv/





Images: https://cds.cern.ch/record/40524 https://twitter.com/cern/status/1014529578491097088



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Protecting the machine

Unavoidable losses - beam halo

- Due to various processes (intra-beam scattering, beam-beam effects, residual gas interaction, etc.), beam particles continuously leave the beam core and populate "halo"
- The beam halo contains only a fraction of the total power, but it is still dangerous to the magnets and other equipment
- Backgrounds induced in the the detectors from beam losses must be controlled
- Anomalous beam loss scenarios
 - Injection kickers misfiring, asynchronous dump etc.
 - Can be very fast and lead to a loss of a significant fraction of the beam intensity
- The collimation system has the tasks of protecting the machine, preventing experimental background and cleaning the beam halo.
 - The LHC is fitted with a state-of-the-art multi-stage collimation system to clean the beam halo and protect the machine from other losses
 - The collimation performance is crucial for safe operation



The LHC collimation system

- The collimation system includes a number of collimators devices with moveable solid material jaws that are brought close to the beam.
- More than 120 collimators in the LHC
- 2 dedicated collimation insertions



Images: https://lhc-collimation-project.web.cern.ch/lhc-collimation-project/





The LHC collimation system

- Betatron and off-momentum multi-stage collimation systems
 - Primary (TCP), secondary (TCSG) collimators.
 - The primary collimators scatter halo particles onto the secondary collimators where further scattering and interactions occur.
 - Shower absorbers (TCLA) intercept the shower products from the secondary collimators
 - Tertiary collimators (TCT) protect the aperture bottlenecks

Specialized insertion optics for collimation



Betatron collimation hierarchy in the LHC



Specialized optics in the betatron collimation insertion



LHC operation

- The collimation system has been crucial for the LHC performance
 - Excellent protection demonstrated
 - In 2022, the LHC stored beam energy has reached up to 400 MJ, which is above the design value of 362 MJ
 - Optimized collimator settings helped reach β^* values and peak luminosity beyond the design
- It shows the benefits of careful collimation design and optimization



Stored beam energy in the LHC in Run 2 (up to 2018)



Looking ahead: The Future Circular Collider (FCC)

- The FCC Feasibility Study is ongoing (see previous talk)
- Comprehensive long-term program maximizing physics opportunities
 - Stage 1: e⁺e⁻ collider FCC-ee as Higgs factory, EW & top factory, targeting unprecedented luminosities
 - Stage 2: proton collider FCC-hh pushing energy frontier with target c.o.m. energy of 100 TeV, with options for ion program or eh collisions
- Common tunnel and technical infrastructure, building on existing CERN accelerator infrastructure
- FCC integrated program allows seamless transition of HEP after completion of the HL-LHC program
- Collimation is one of many design challenges
 for both the FCC-ee and FCC-hh





Collimation for the FCC-hh

- Collimation system concept
 - Studied for the FCC Conceptual Design Report (CDR)
 - Designed for stored beam energy up to 8.3 GJ
 - Stored beam energy a factor 23 higher than the LHC design
 - 50 TeV proton beam energy
 - Extremely challenging for the collimation system design

Main design loss scenarios

- "Steady-state" 1 h beam lifetime
- Betatron cleaning 0.2 h beam lifetime during 10 s
- 0.2 h lifetime and 8.3 GJ stored energy => 11.6 MW beam loss power
- Unavoidable off-momentum losses of unbunched beam at start of ramp: 1% loss over 10 s
- Extraction and injection kicker pre-fire, other possible failures
- Special loss scenarios like collisional losses in heavy-ion operation



A single FCC-hh beam's energy is equivalent to that of an Airbus A380 cruising at 880 km/h.



It is also the closest thing to the Death Star that we have designed so far...



CDR studies on FCC-hh collimation

 The FCC-hh collimation system is a scaled up version of the HL-LHC/LHC system

(NIM, A 894 (2018) 96-106, J. Phys.: Conf. Ser. 1350 012009 (2019))

- Betatron collimation in IPJ
- Momentum collimation in IPF
- Design based on the 2-fold symmetry CDR layout
- Need much higher β-functions in FCC-hh than LHC to keep impedance under control and use mm gaps similar to the LHC
- Optics design starting from a scaled version of the LHC collimation optics







FCC-hh CDR studies: collimation system

- Using a multi-stage system as in the LHC
 - Primary and secondary collimators, shower absorbers, tertiary collimators
- Using dispersion suppressor (DS) collimators (TCLD)
 - Like in the HL-LHC design
 - Necessary to intercept off-momentum particles with small transverse offsets





FCC-hh CDR studies: collimation peformance

- Collimation performance checked with tracking studies using the SixTrack-FLUKA coupling
- Collimation system is extremely efficient at absorbing horizontal and vertical losses – almost no losses on cold machine aperture
 - Rough quench limit at 50 TeV from energy deposition studies: 3x10⁻⁷ m⁻¹ for 12 minute lifetime
 - No simulated cold losses above quench limit for ideal machine
 - Imperfections may bring them close to the quench limit
 - Skew halo might need different lifetime limit. No large skew losses seen at LHC



Loss maps for the FCC-hh CDR lattice



FCC-hh CDR studies: Energy deposition

- Simulated power load in IRJ with FLUKA, for 12 minute beam lifetime at 50 TeV, with inputs from the SixTrack tracking studies
- For the warm section:
 - Several iterations to bring the losses under control (M. Varasteh, <u>talk</u>):
 - With modified collimator designs and skew TCP removed, all CFC/MoGr collimators remain below 100 kW – deemed acceptable
 - Passive absorbers and warm magnets receive impressive power loads (hundreds of kW) need special attention to the design of the cooling system, but probably not a showstopper





FCC-hh CDR studies: Thermo-mechanical studies

Based on FLUKA inputs, study thermo-mechanical response using Ansys

 Consider the most loaded collimators: vertical primary with highest peak power density 50kW/cm3, first secondary with highest total power load 92 kW (G. Gobbi, M. Pasquali, <u>talk</u>)

• Conclusions:

- Collimators survive mainly without permanent damage in spite of extreme loss conditions, but significant non-permanent deflection and temperature increase
- The only problem is possible damage to the cooling pipes, must investigate material change options
- Outgassing could become an issue and must be studied further





FCC-hh CDR studies: Heavy-ion collimation

- FCC-hh is also foreseen to operate with heavy ions
 - Tentatively assuming Pb ions
- Studied collimation efficiency using the SixTrack FLUKA coupling
 - The collimation system performs well, and cold losses are kept below the assumed quench limit (A.Abramov, <u>PhD thesis</u>)
 - The DS collimators are essential for heavy-ion operation
 - Energy deposition studies needed for full assessment





Loss maps for Pb ions at top energy in the FCC-hh



FCC-hh CDR studies: Secondary ion beams

- In Pb ion operation, secondary beams from the collisions at the IPs may quench magnets
- Ions with changed rigidity (acquiring electrons BFPP loss of one or several nucleons) wrongly bent by magnetic fields
 - HL-LHC: power load of up to ~170 W for BFPP
 - FCC-hh: power load of up to ~56 kW for BFPP (more than 100 kW for the most common beams)
- Losses tracked in SixTrack can be intercepted by DS collimators (J. Molson, talk)





FCC-hh CDR studies: Secondary ion beams

- Energy deposition and thermo-mechanical studies carried out to quantify impact of showers from DS collimators (see J. Hunt <u>IPAC21 paper</u>, J. Guardia <u>talk</u>)
 - Safely disposing of >100 kW localized losses in steady state operation poses a great challenge!
 - Initial studies showed very high loads on collimator, and power loads far above the quench limit on downstream magnets
 - Iterating on various, designs, greatly improved solution found: intercept all secondary beams with one large absorber in cell 8 (~3.8 m total length), composed of blocks of different materials



FCC-hh new baseline

- The latest studies have introduced significant changes to the layout and optics
 - New shorter tunnel layout (97.7 -> 91.1km), 4-fold symmetry with 8 access points
 - Betatron collimation insertion 2.8 -> 2.1 km, Off-momentum collimation insertion 1.4 -> 2.1 km
 - Reworked optics for the collimation insertions, new dogleg geometry and beam separation
 - New optics for the injection / extraction insertions, and RF insertion





FCC-hh collimation system

- The collimation system must be adapted to the new layout
 - The length and optics change of the collimation insertions can have a significant effect on the performance
 - The design of the collimation system is based on a scaling from the CDR design
 - Changes were required an additional DS collimator in PF, tighter secondary collimator settings in PF





FCC-hh collimation system

- Complete collimation system
 - Aperture model adapted from the CDR
 - DS collimators in all insertion, extraction protection in PB, tertiary collimators in the experimental insertions





FCC-hh collimation simulation studies

- Currently investigating the FCC-hh collimation performance in simulations
 - Using the SixTrack-FLUKA coupling
 - Focusing on one of the most challenging scenarios:
 12 minute beam lifetime at the top energy of 50 TeV
 - 10^8 primary particles simulated, impacting the betatron primary collimator with a 1 μ m impact parameter
 - Comparing with an approximate quench limit, corresponding to a cleaning inefficiency $\eta_c = 3 \times 10^{-7} \, m^{-1}$

$$\begin{split} \eta(s) &= \frac{E_{\mathrm{loc}}}{E_{\mathrm{max}}\Delta s} \quad \left[\mathrm{m}^{-1}\right] \\ \eta(s) \text{ - cleaning inefficiency} \\ E_{\mathrm{loc}} &= \mathrm{energy \ lost \ in} \quad \left[s,s+\Delta s\right] \\ E_{\mathrm{max}} \text{ - peak \ energy \ lost} \end{split}$$







FCC-hh collimation simulation studies

- Good general performance of the collimation system observed, with some caveats
 - Few cold losses observed on superconducting elements, despite the extreme 12 minute lifetime scenario
 - The performance is worse than in the CDR configuration
 - Even with of a 4th DS collimator in PF, the losses there exceed the estimated quench limit by up to 55%
 - This is a preliminary configuration; future iterations will focus on optimizing the performance





FCC-hh collimation and future work

- Optimize the collimation system design for the new FCC-hh baseline
 - In the CDR configuration, the FCC-hh collimation system was found adequte to protect the machine from quenches during lifetime drops to 12 minutes with 11.6 MW of loss power.
 - The goal is to recover and improve on the CDR performance, while staying within the requirements
 - Iterations on the collimation optics and the collimation system parameters are ongoing
 - The impact on the collimators and magnets should be checked with energy deposition studies
 - The impedance must also be checked in the new configuration
 - Repeat FLUKA energy deposition studies and thermo-mechanical studies with the latest lattice

Need to study all relevant beam loss scenarios

- Off-momentum collimation
- Failure modes like asynchronous dump
- Pb ion beam collimation



Collimation for the FCC-ee

The FCC-ee is the FCC first stage e+e- collider

- 91 km circumference, tunnel compatible with the FCC-hh

The FCC-ee presents unique challenges

- The stored beam energy reaches **17.8 MJ** for the **45.6 GeV (***Z***)** mode, which is comparable to heavy-ion operation at the LHC
- Such beams are highly destructive: a collimation system is required
- The main roles of the collimation system are:
 - Reduce the backgrounds in the experiments
 - Main goal of existing and previous e+e- colliders, but for the FCC-ee the beams are very dangerous for the machine itself
 - Protect the equipment from unavoidable losses
- Two types of collimation foreseen for the FCC-ee:
 - The beam halo (global) collimation
 - Synchrotron Radiation (SR) collimation near the IPs



Comparison of lepton colliders



Damage to coated collimator jaw due to accidental beam loss in the SuperKEKB – T. Ishibashi (<u>talk</u>)



FCC-ee collimation system

- Dedicated halo collimation system in PF
 - Two-stage betatron and off-momentum collimation in one insertion
 - Defines the global aperture bottleneck
 - Dedicated collimation optics (M. Hofer)
 - First collimator design for beam cleaning performance (G. Broggi)

• Synchrotron radiation collimators around the IPs

• 6 collimators and 2 masks upstream of the IPs (K. André, talk)

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 Designed to reduce detector backgrounds and power loads in the inner beampipe due to photon losses



CIRCULAR

COLLIDER





β [m]

FCC-ee aperture

CIRCULAR

COLLIDER

- The aperture bottlenecks are in the experimental interaction regions (IRs)
- The bottlenecks must be protected
 - The final focus quadrupoles are superconducting and there is a risk of quenches
 - The detector is sensitive to backgrounds from beam losses
 - The SR collimators and masks are not robust to large direct beam impacts, can also produce backgrounds
 - The collimation tolerances are tight (M. Hofer, talk)





Aperture bottlenecks for the different operating modes

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FCC-ee beam losses

- The FCC-ee will operate in a unique regime
 - Electron / positron beam dynamics and beam-matter interactions
 - Stored beam energy exceeding material damage limits
 - Superconducting final focus quadrupoles, crab sextupoles, and RF cavities
 - Must study the beam loss processes and define the ones to protect against (H. Burkhardt, talk)
 - Must study the equipment loss tolerances, for both regular and accidental losses
- Loss scenarios selected for particle tracking studies:
 - Beam halo
 - Top-up injection
 - Spent beam due to collision processes (Beamstrahlung, Bhabha scattering)
 - Failure modes (injection failures, asynchronous dump, others)
 - Beam tails from Touschek scattering and beam-gas interactions



FCC-ee collimation simulation setup

- The FCC-ee presents unique challenges for collimation simulations:
 - Synchrotron radiation and magnet strength (optics) tapering to compensate it
 - Complex beam dynamics strong sextupoles in lattice, strong beam-beam effects (Beamstrahlung)
 - Electron/positron beam particle-matter interactions
 - Large accelerator 91 km beamline, efficiency is crucial
- Xsuite + BDSIM (Geant4)
 - Benchmarked against other codes for FCC-ee MAD-X, pyAT, SixTrack-FLUKA coupling (IPAC'22 paper)
 - Used for for the latest FCC-ee collimation studies
 - Tests / benchmarks in other machines:
 - LHC (FCC-ee optics meeting talk) G. Broggi
 - PS (<u>NDC section meeting talk</u>) T. Pugnat







Current study: beam halo losses

"Generic beam halo" beam loss scenario:

- Assume a slow diffusion process halo particles intercepted by the primary collimators
- The diffusion is not simulated, all particles start impacting a collimator
- The particles have the "worst" impact parameter
 - Determined with an impact parameter scan
 - Provides a conservative performance estimate
- Study horizontal and vertical betatron halo, and off-momentum halo impacts
- Track the particles scattered out from the collimator and record losses on the aperture
- Specify a beam lifetime that must be sustained
 - Currently assuming a 5 minute lifetime





Impact parameter scan for 2 IP CDR lattice with MoGr primary collimator, with and without radiation and tapering (R&T)



Beam halo losses for the Z mode

- The Z mode is the current focus (Beam 1, 45.6 GeV positrons), 17.8 MJ stored beam energy
- Particles simulated directly impacting the primary collimators
- Radiation and tapering included, 1 µm impact parameter
- 5 min beam lifetime assumed, total loss power 59.2 kW
- Studied 3 cases:
 - Horizontal betatron losses (B1H)
 - Vertical betatron losses (B1V)
 - Off-momentum losses $\delta < 0$ (B1-dp)
- For the off-momentum case, using a tilted collimator, aligned to the beam divergence





Beam halo losses for the Z mode

- The beam collimation system shows good performance
 - More than 99.96% of losses contained within the collimation insertion PF
 - Only up to 1.7 W of losses reaching the experimental IRs
 - Tilted primary collimators are essential for the performance at the Z mode
 - Energy deposition studies are required for the collimators and most exposed magnets



Z-mode betatron halo loss maps for selected regions



Z mode losses on SR collimators

- The SR collimators intercept losses for all cases
 - Highest load on BWL and C3 horizontal collimators
 - Lowest load on the vertical T1 collimator







Fast beam losses for the FCC-ee

- Fast beam losses due to failures are important to study
 - SuperKEKB has experiences sudden beam loss, up to 80% intensity loss over 2 turns (T. Ishibashi, <u>talk</u>)
 - Such events have damaged collimators, and the cause is not well understood
- Fast beam losses for the FCC-ee
 - It is not clear if such a scenario could occur in the FCC-ee
 - Accidental beam loss scenarios and their likelihood should be studied in detail to devise a protection strategy
 - If protection against SuperKEKB-type losses is needed, it could drive significant changes in the collimation design
 - Preliminary studies show that a bespoke solution would be needed to handle such losses
 - As a worst-case, sacrificial collimators can be considered



Beam current during a sudden beam loss in the SuperKEKB – T. Ishibashi (<u>talk</u>)



Preliminary FCC-ee Z-mode fast beam loss with 80% intensity loss over 2 turns



FCC-ee collimation summary

- Studies of beam losses and collimation for the FCC-ee
 - First collimation system design available, including beam halo and SR collimators
 - Simulations of beam loss scenarios ongoing
 - Beam halo losses studied Z mode
 - No show-stoppers identified so far
 - Input on equipment loss tolerances needed to optimize performance
 - First consideration of fast beam losses due to failures
 - A better definition of the loss scenarios is needed, can not evaluate if the design is adequate

Next steps

- Study other beam loss scenarios
- Obtain input for the equipment loss tolerances superconducting magnets, collimators, other
 - Energy deposition studies required for magnets, collimators, and masks
 - Detailed evaluation of detector backgrounds required shielding, muon backgrounds
- Study all beam modes



Thank you!

