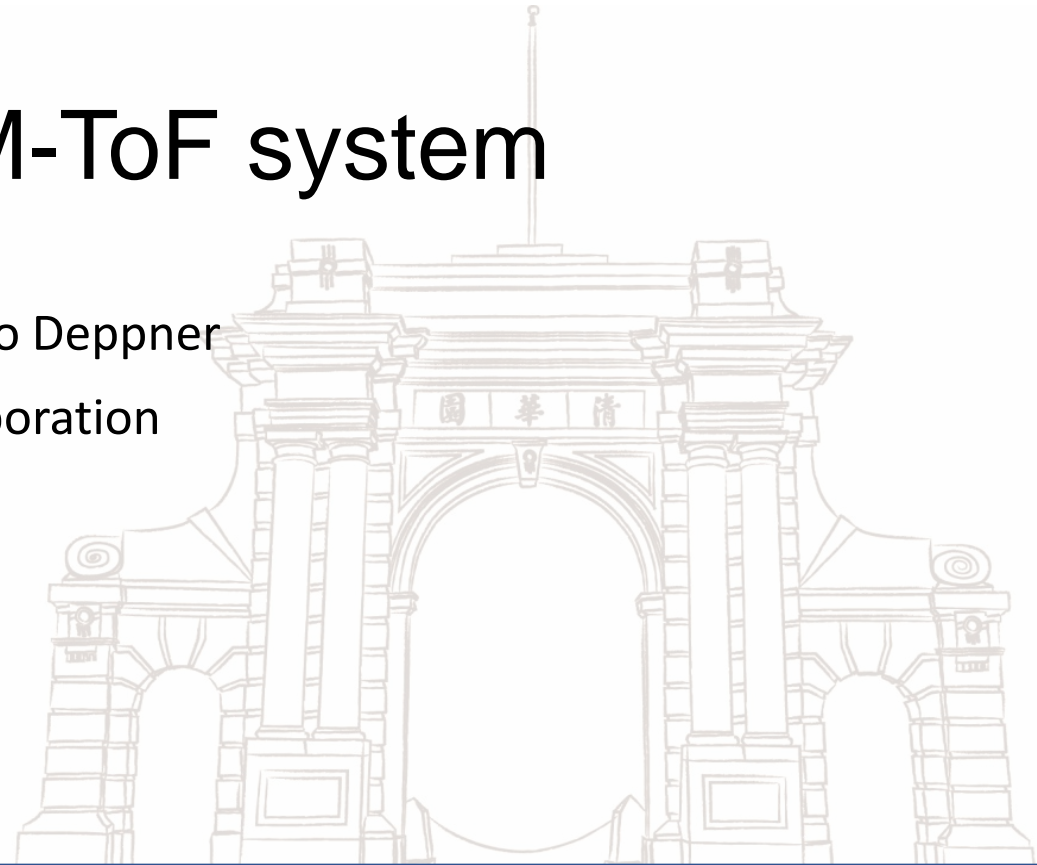


High rate MRPC for CBM-ToF system

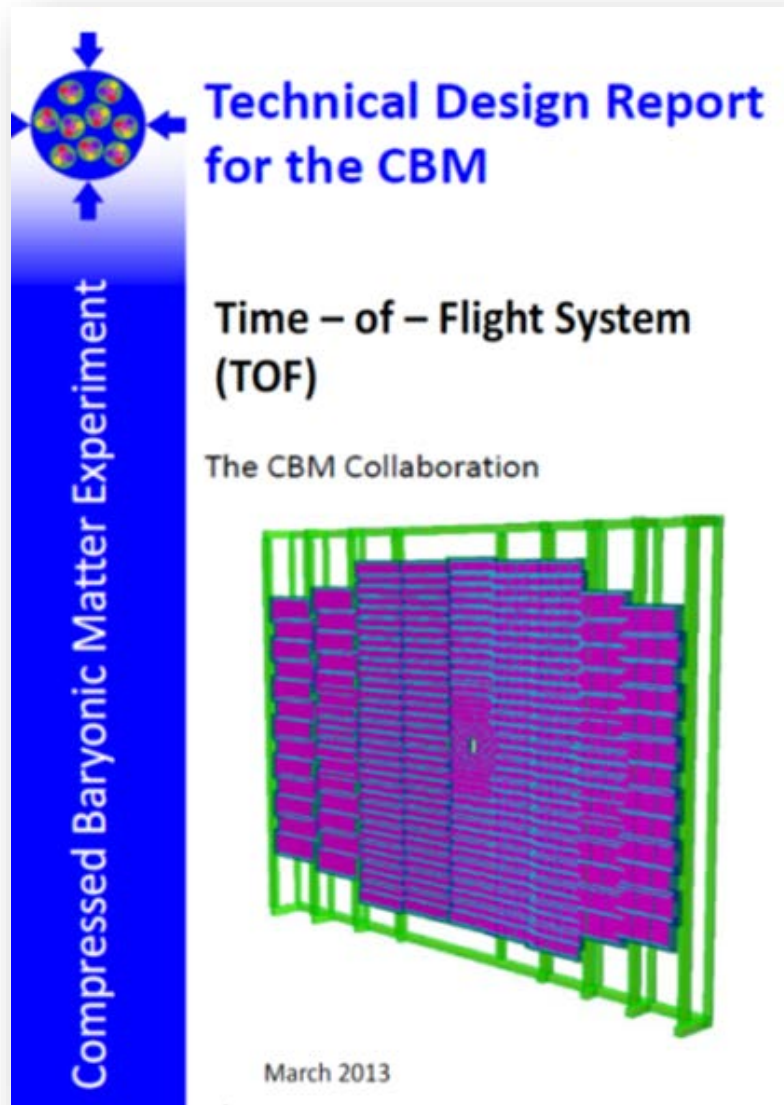
Kai Sun, Botan Wang, Yi Wang, Ingo Deppner
Tsinghua University, CBM Collaboration



Outline

- CBM-ToF requirements
- Sealed MRPC2 for CBM-ToF
- Low resistive glass MRPCs for high counting rate
- Development of pad spacer MRPCs
- Summary

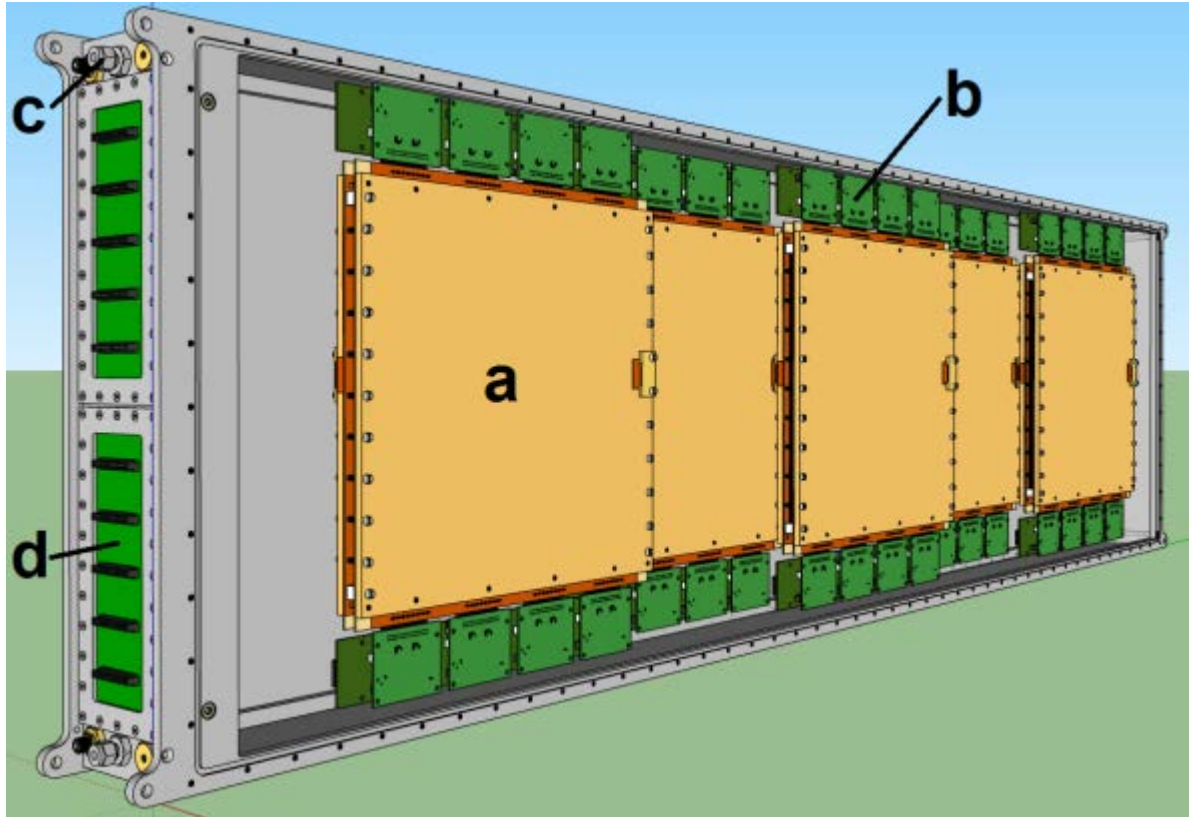
CBM-ToF requirements



CBM-ToF Requirements

- Full system time resolution $\sigma_T \sim 80$ ps
- Efficiency > 95 %
- Rate capability ≤ 30 kHz/cm²
- Polar angular range $2.5^\circ - 25^\circ$
- Occupancy < 5 %
- Low-power electronics
- (~100.000 channels)
- Free streaming data acquisition

CBM outer ToF-wall module

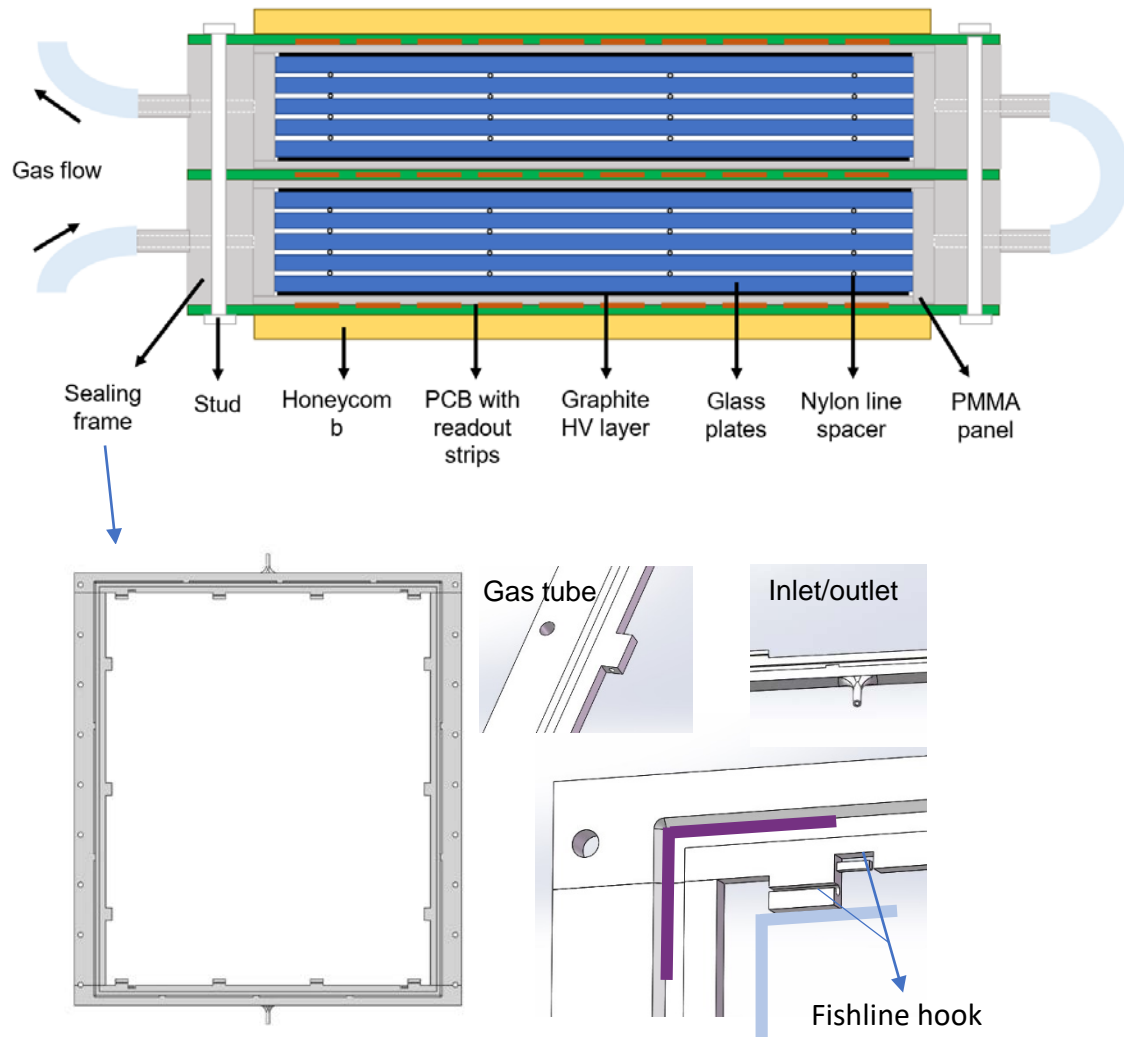


- CBM-ToF wall module 1a

	CBM
Active area per detector (cm)	33 x 27.6
Total active area (m ²)	120
Strip width(mm)	7(strip)+3(interval)
Strip length(mm)	270
Gap × thickness(mm)	8 x 0.25
Gas mixtures (C ₂ H ₂ F ₄ / C ₄ H ₁₀ /SF ₆)	90/5/5
Operating field (kV/cm)	110
Efficiency	97%
Time resolution(ps)	80
Max rate (Hz/cm ²)	50k
Glass type	Low resistive glass

- Parameters of MRPCs in module 1a

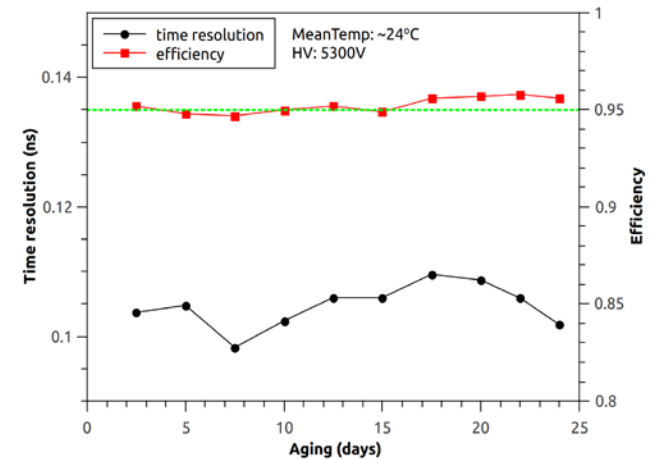
Sealed MRPC2 for CBM-ToF



3D printed sealing frame with Good strength, insulation and radiation persistency

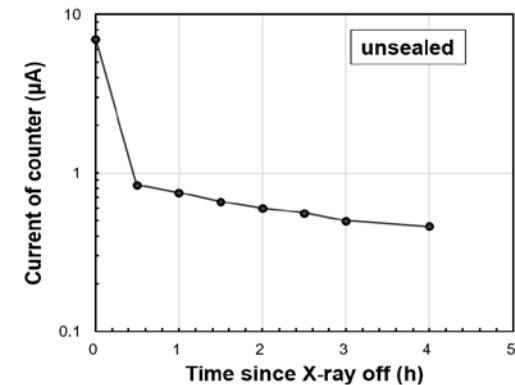
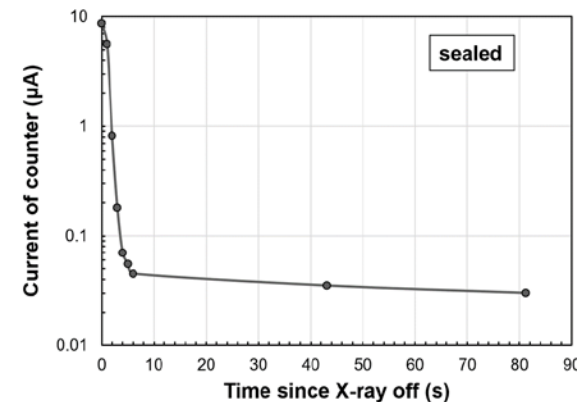
Features :

1. **Gas saving** : stable operation under < 10 sccm/m² gas flow in cosmic ray test



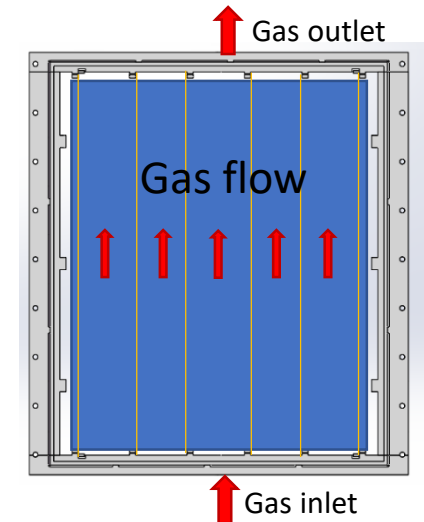
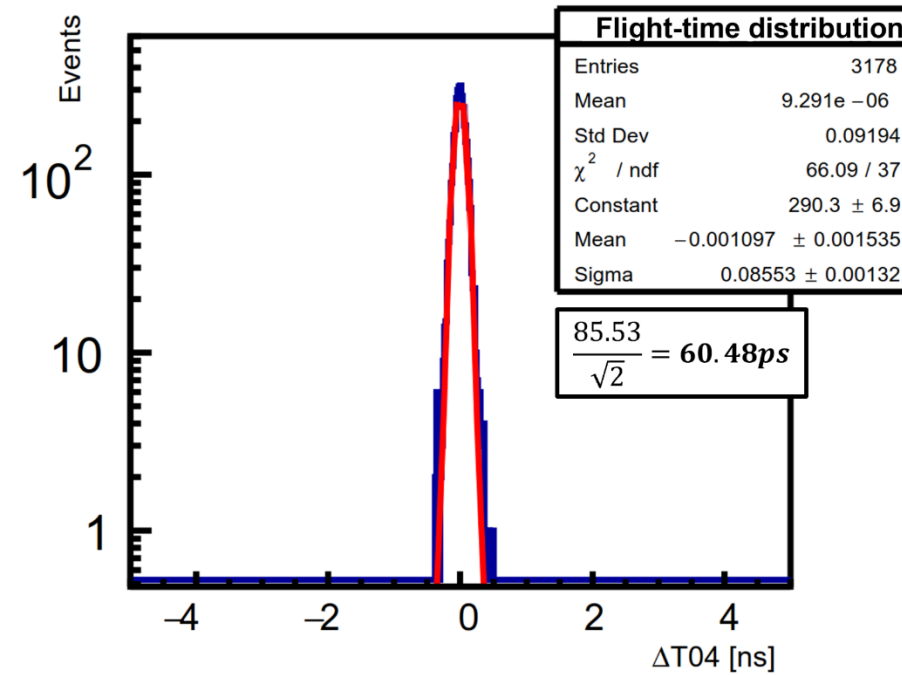
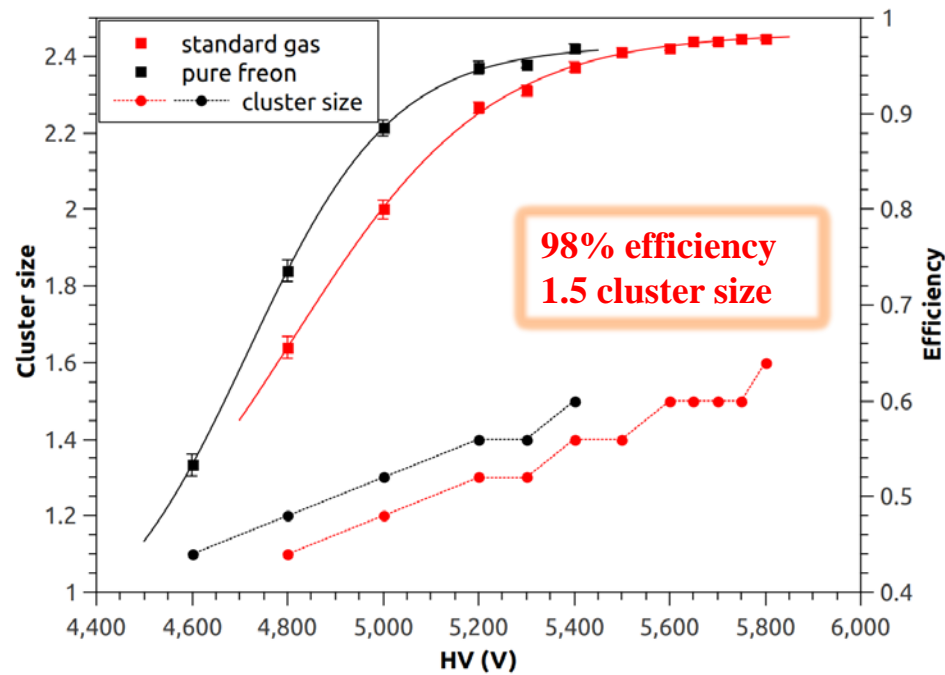
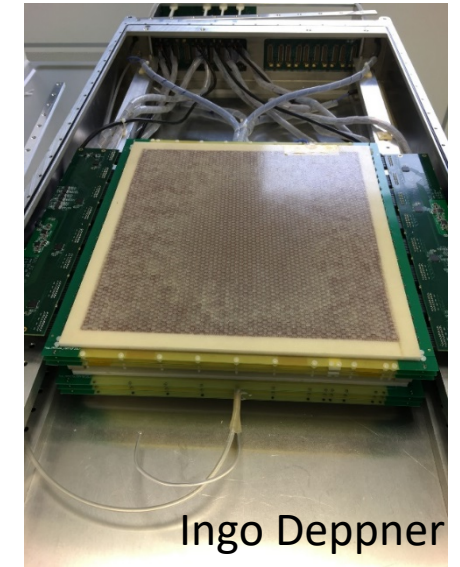
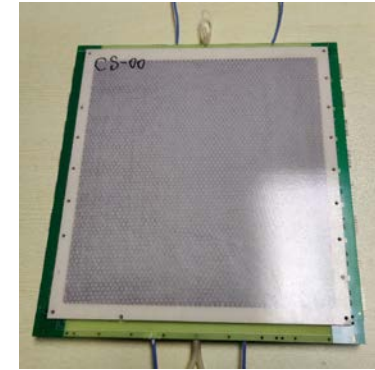
2. **Higher gas exchange efficiency:**

- Decrease the wait time for gas purging in X-ray test
- Excellent current behavior under high rate irradiation



Sealed MRPC2 for CBM-ToF

- Geometry unchanged, making substitution easier
- High efficiency and time precision maintained.



Low resistive glass for high counting rate

- Voltage drop in the gas gap when avalanche happens

$$\bar{V}_{drop} = V_{ap} - \bar{V}_{gap} = \bar{I}R = \bar{q}\phi\rho d$$

- The smaller the voltage drop, the higher efficiency and rate capability
- Low resistive glass reduces the voltage drop, obtaining a higher counting rate
- Volume resistivity ($\Omega\cdot\text{cm}$): 10^{12} (Other glass) \rightarrow 10^{10} (Low resistive glass)

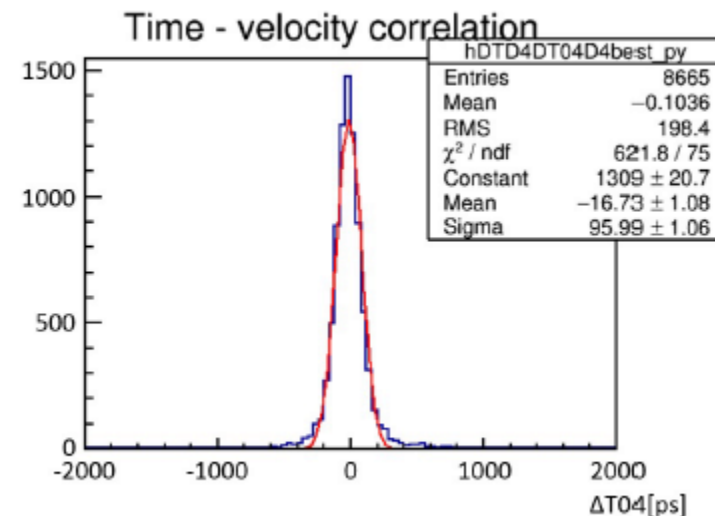
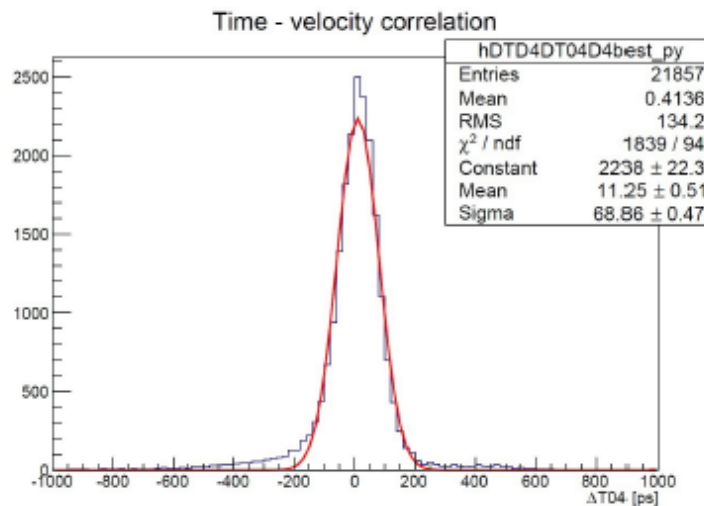
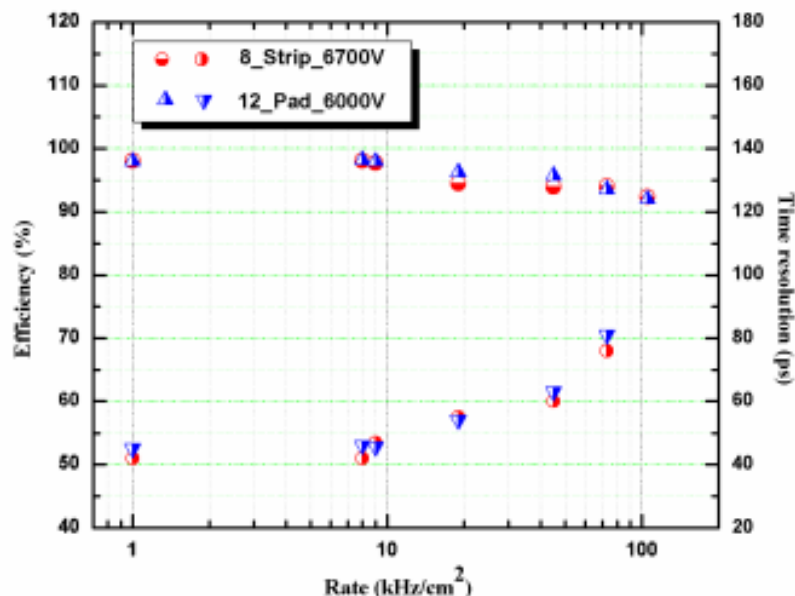
Low resistive glass



Dimension	33 x27.6cm²
Bulk resistivity	~10¹⁰Ωcm
Standard thickness	0.7, 1.1mm
Thickness uniformity	20μm
Surface roughness	<10nm
Dielectric constant	7.5 - 9.5
DC measurement	Ohmic behavior stable up to 1C/cm²

Parameters of low resistive glass MRPC in beam test

- Real-size high rate MRPC has been tested in CAEN, JINR, and GSI.



- JINR 2013 beam test scan
Rate: 70kHz/cm²
Efficiency: 90%
Time resolution: 80ps

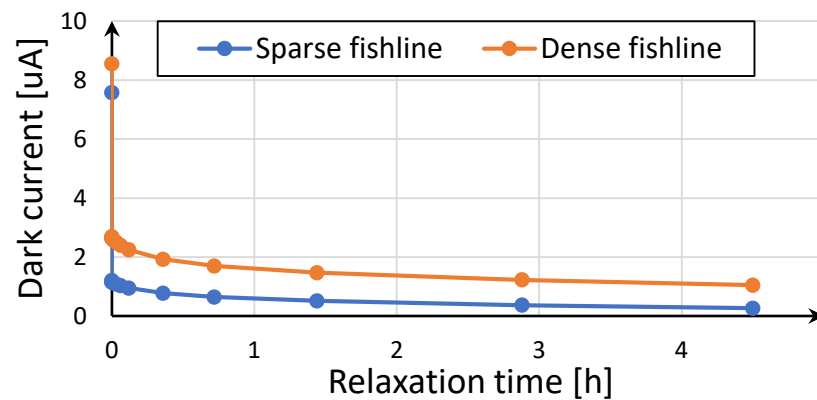
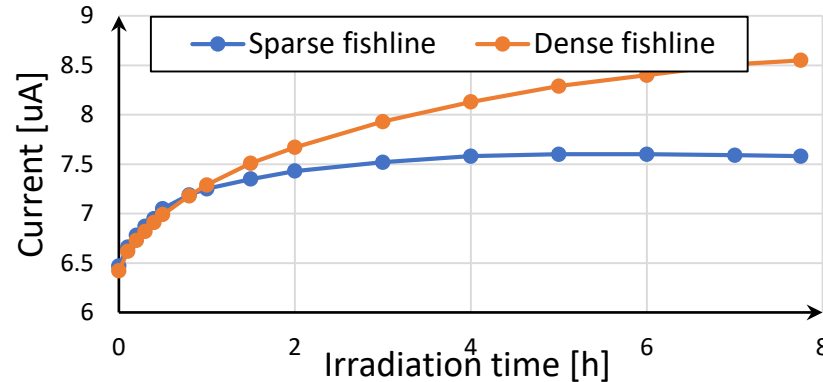
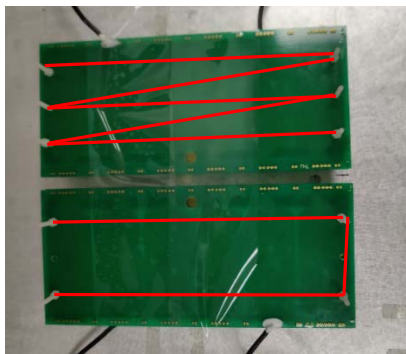
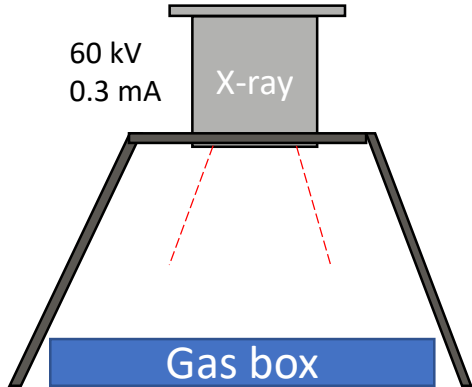
- GSI 2014 beam test
Rate: < 1000Hz/cm²
Efficiency: 97%
Time resolution: 48.7ps

- CAEN 2015 beam test
Rate: 1kHz/cm²
Efficiency: 90%
Time resolution: 80ps

Spacer related effect: comparative study

- Two unsealed prototypes assembled
- Identical geometry and different fishline density
- Positions carefully adjusted for identical flux condition
- Dark current correlated positively to **fishline contact region size**.

Glass dimension [mm]	180 x 60 x 0.7
Sensitive area [mm]	170 x 50
Gas gap thickness [mm]	0.25
N. of gaps	5
Working field [kV/cm]	110



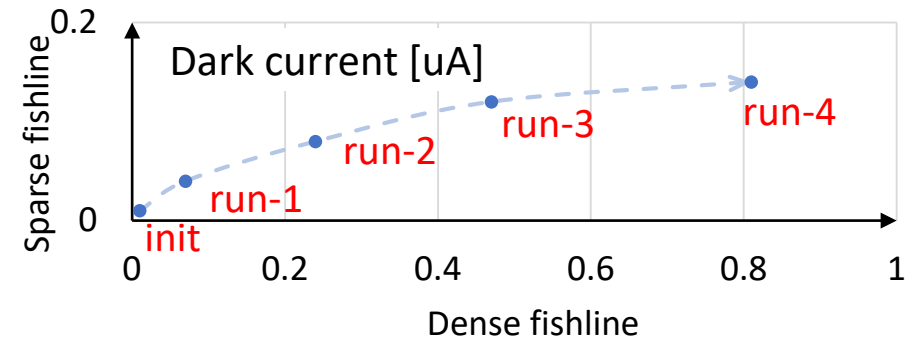
Gas + Spacer effect:

Sparse fishline prototype shows early saturation and less dark rate.



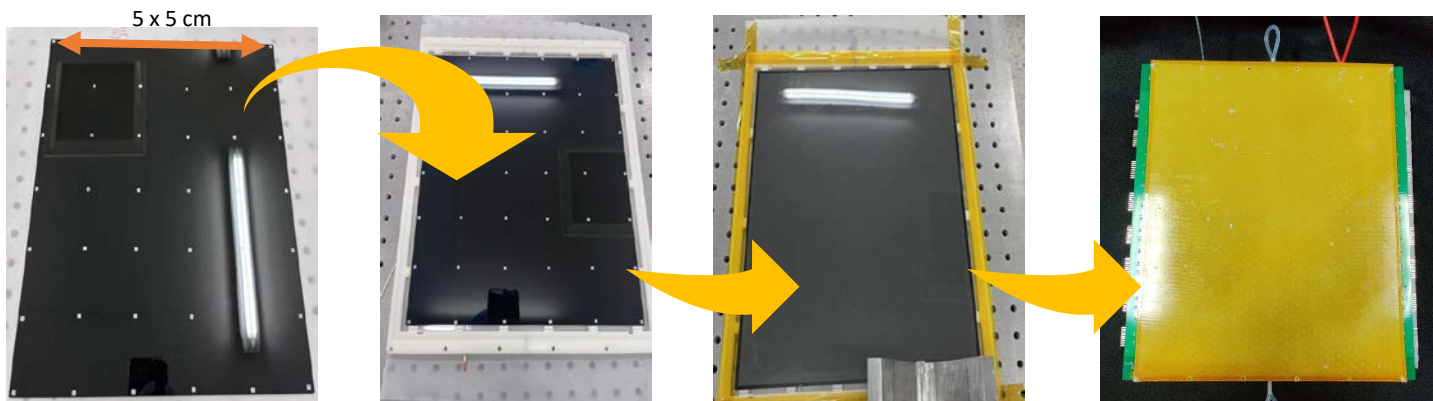
Spacer effect:

Dark current evolution after relaxing for 24h - a typical purge time.



Development of pad spacer prototype

- pad spacers of $3 \times 3 \text{ mm}^2$ ($\Phi=4 \text{ mm}$ round pad for new one)
 - Smaller contact area: decrease by a factor of 2 **3.78 vs. 7.2 cm² per gas gap**
 - High bulk resistivity: fishline – $10^{14} \Omega\text{cm}$, mylar – $10^{17} \Omega\text{cm}$
 - discontinuous placement
- spacers are pasted one-sided on the glass
- spacers distributed with uniform intervals of 5 cm

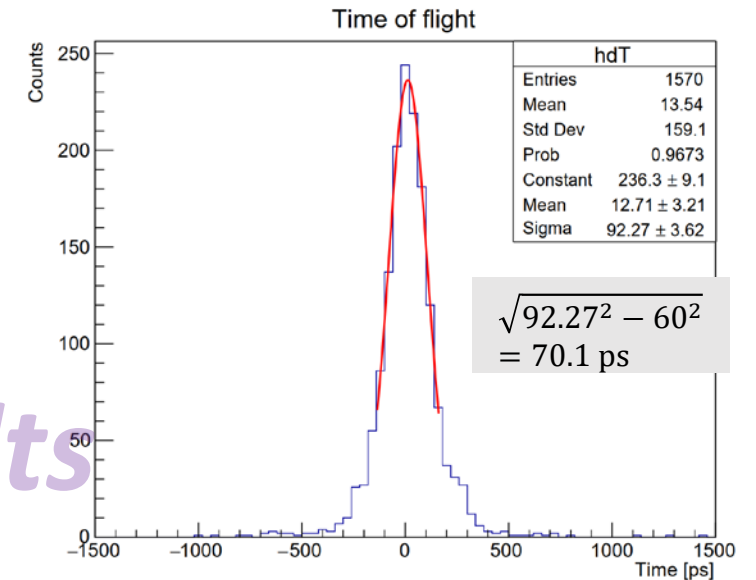
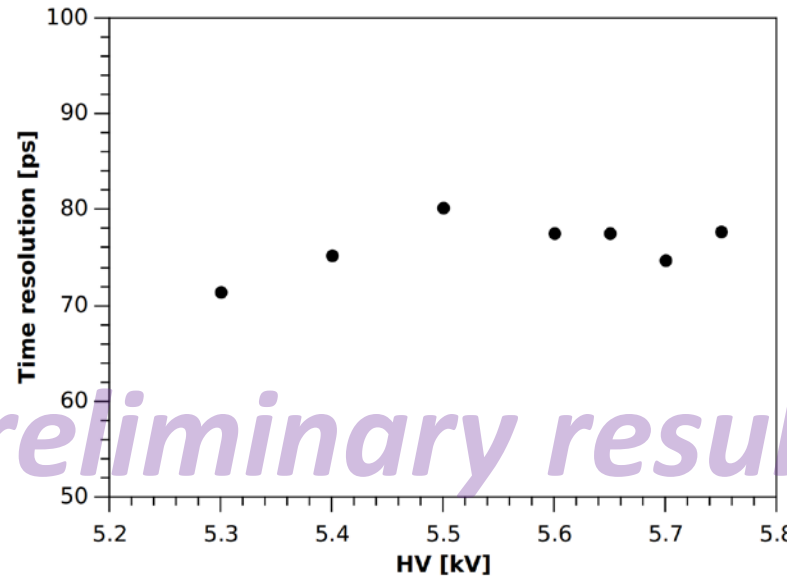
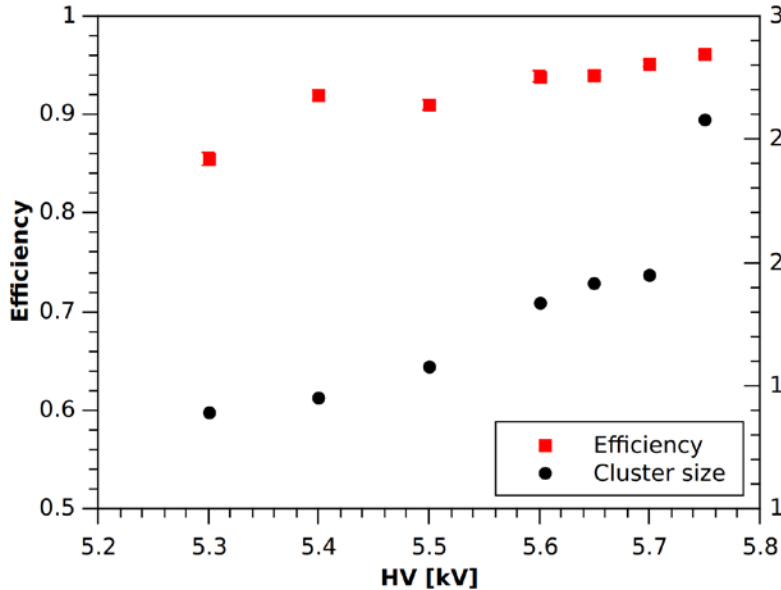
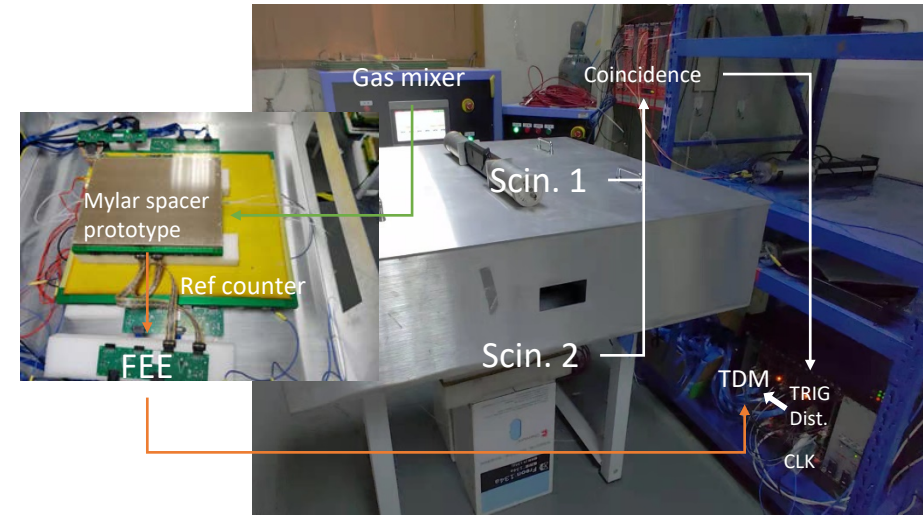


Prototype prepared with CBM-TOF MRPC2 geometry.

Active area per detector (cm)	33 x 27.6
Stacks \times gaps	2 x 4
Gap thickness(mm)	0.25
Strip size (cm)	27 x 1.0
Gap thickness(mm)	0.25
Operating field (kV/cm)	110

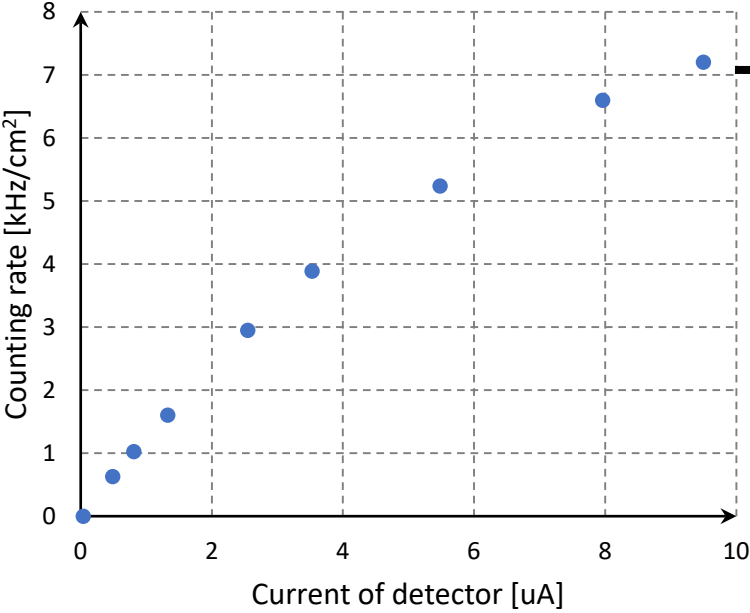
Cosmic test results

- 5 ps timing precision for readout electronics
- NINO-based FEE: 150 mV threshold
- FPGA-TDM J. Lu et al. 2020
- HV scan carried out
- Plateau field 108-114 kV/cm
- Dark current: <50 nA
- 95% efficiency and 71 ps resolution verified.

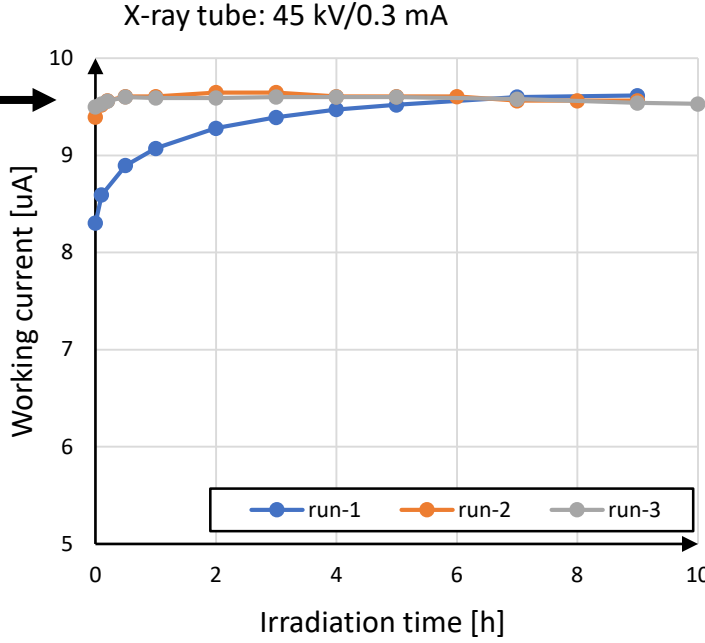


Preliminary results

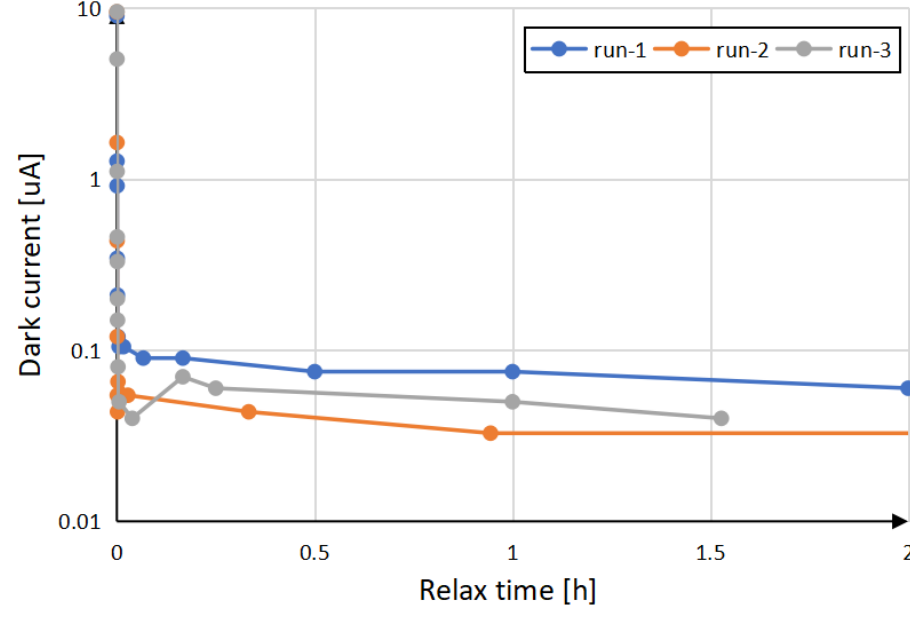
X-ray test results



Rate-current linearity



10 h irradiation @7 kHz/cm²



Dark current decay

Preliminary results

Summary

- Sealed MRPCs are developed for CBM-ToF, reducing gas-related effects at a high rate
- Low resistive glass for a high counting rate is developed and tested. High-rate MRPC for CBM can work stably at a rate of 70kHz/cm²
- Spacer effect observed at fishline region, pad spacer MRPC prototype shows good first results

- What's next:

A beam test of the pre-production series of the CBM-ToF is planned to be held. The parameter of pad spacer MRPC will be examined at that time.

Thank you!

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