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Advanced UK Instrumentation Training 2022

# Diamond Detectors

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University of Manchester

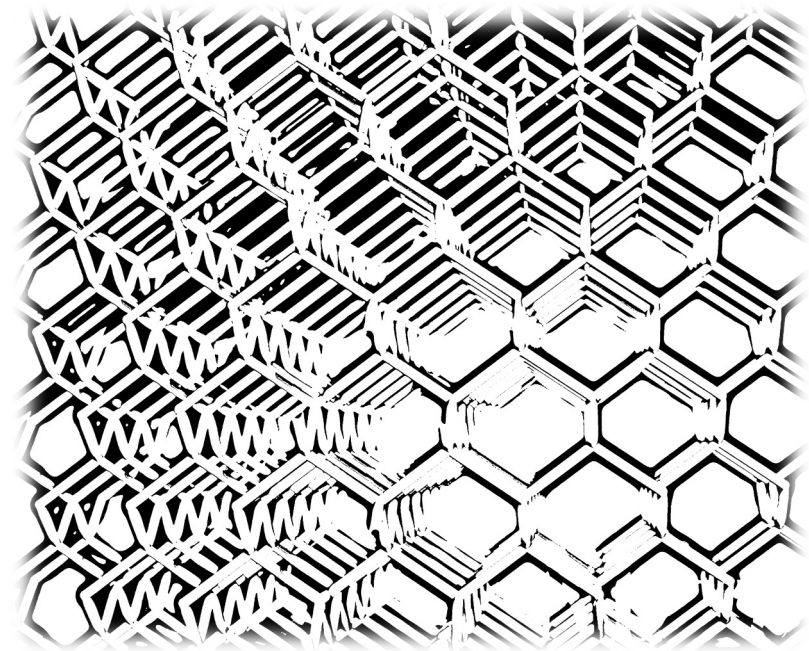
# Outline

## Part 1

- Diamond basics and detector principle
- Diamond strip and pixel detectors
- Radiation Hardness

## Part 2

- 3D Diamond detectors
- Current and future diamond detector installations

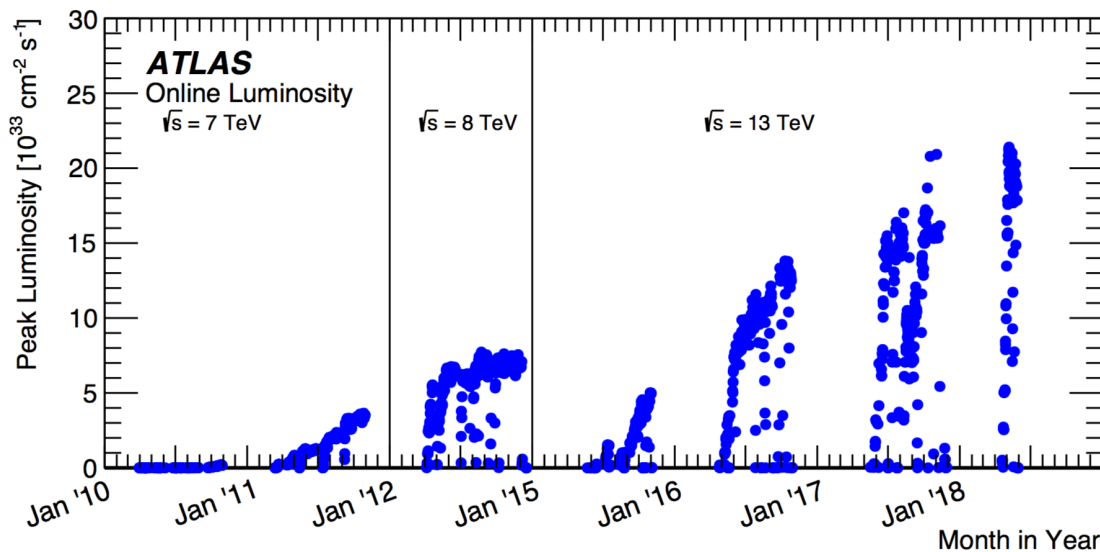
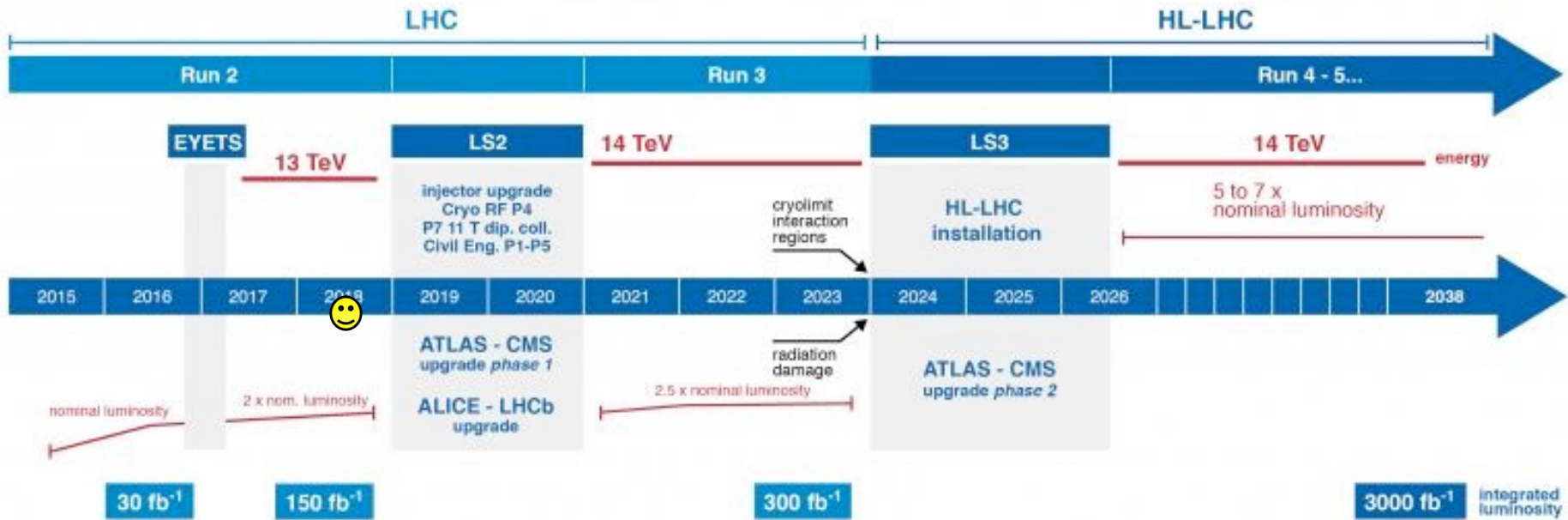


Thanks for the material from the RD42 and ADAMAS collaborations!

# PART 1

- Introduction to Diamond detectors
  - properties
  - principle of operation
- Strip and Pixel detectors
- Radiation tolerance
- High rate capability

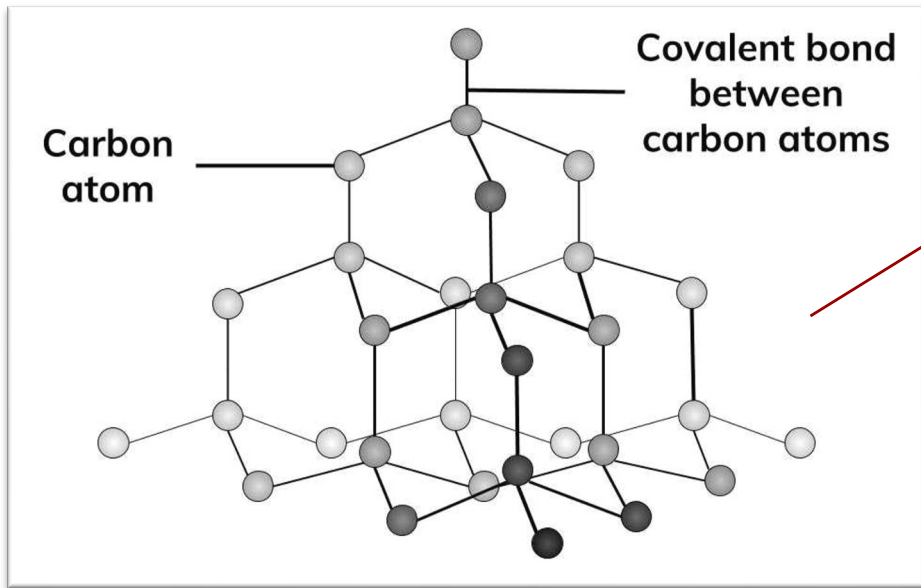
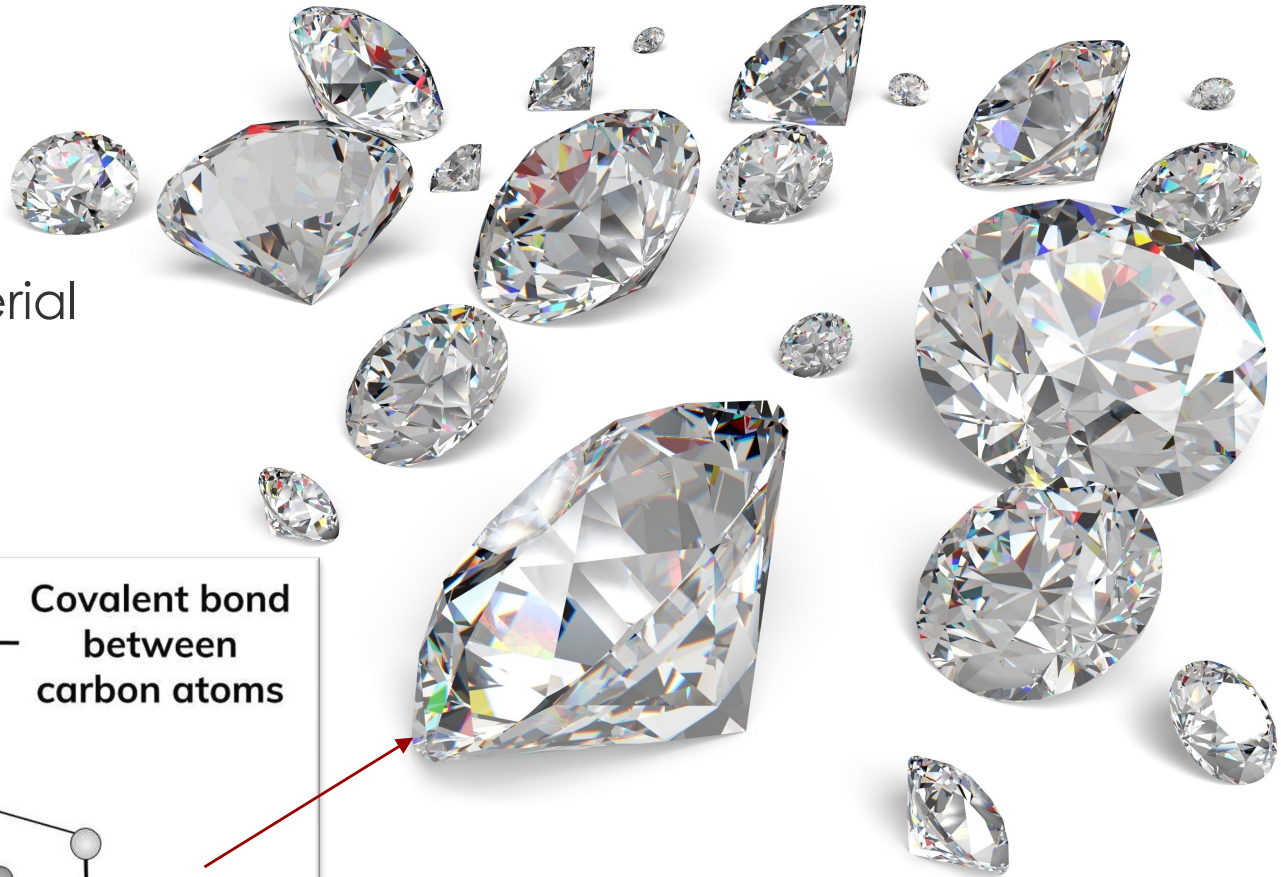
# Challenges Ahead



- Luminosity upgrades of the LHC will increase the luminosity by factor  $\sim 3$ .
- Luminosity  $\sim$  Radiation damage.
- Need new technologies in the innermost layers to survive the radiation levels.

# diamond

- Allotrope of Carbon
- Hardest natural material
- Tetrahedral structure
  - $sp^3$  bonds



	Diamond	Silicon
Band Gap [eV]	5.5	1.1

→ Lower leakage current

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Electron Mobility [cm <sup>2</sup> /V.s]	1900-3800	1350	} → Fast signal
Hole Mobility [cm <sup>2</sup> /V.s]	2300-4500	480	

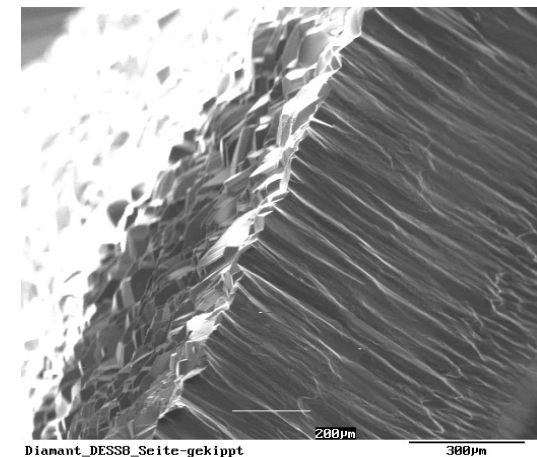
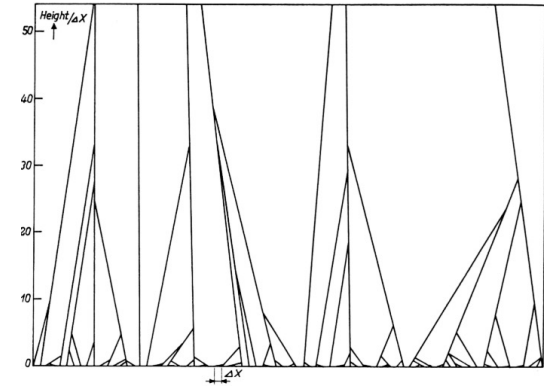
# Natural and synthetic diamond

- Natural diamonds have a **high defect concentration**
  - Grow in different structure to synthetic diamonds
  - Compete with jewellery market
  - There are radiation sensors using natural diamonds



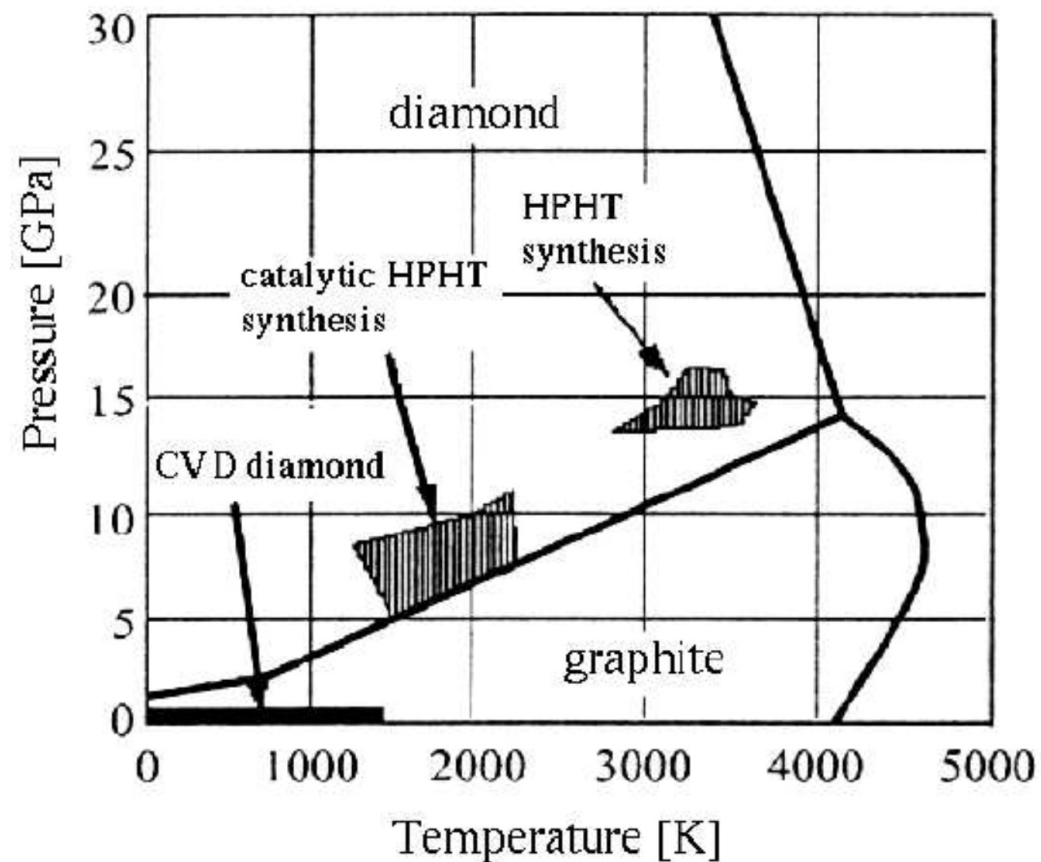
# Diamond

- 1941 – Diamond as particle detector (Stetter)
- 1953- CVD process, synthesis of diamond (Eversole)
- ~1980 – polycrystalline CVD diamond.
- 1994 – first diamond strip detector
- 1996 – first diamond pixel detector
- 2011 – first 3D diamond detector



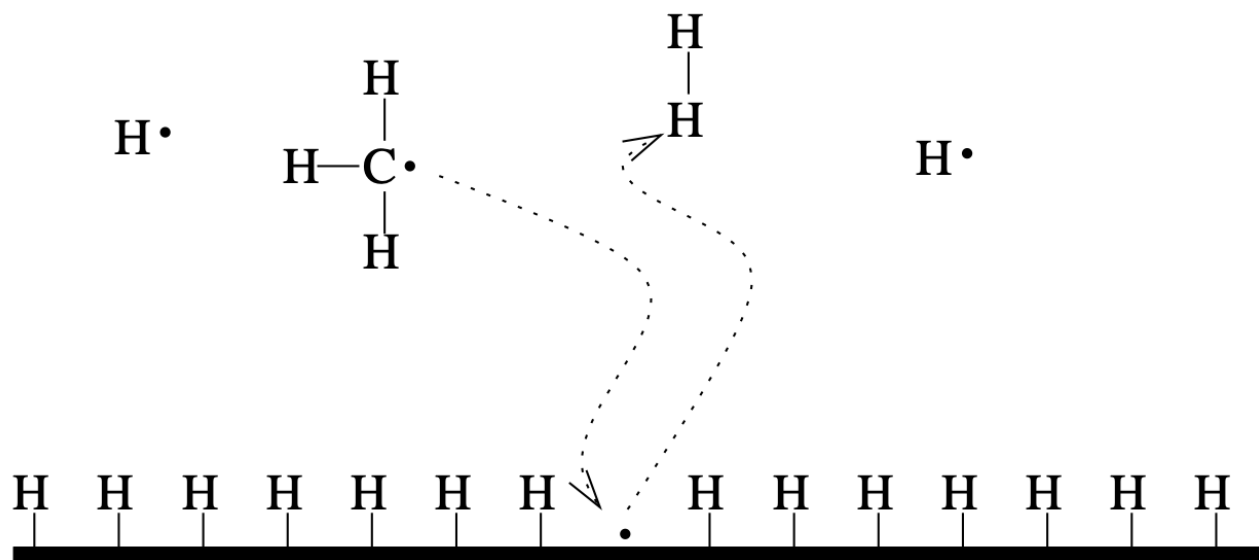
# Synthesis of Diamond

- Chemical Vapour Deposition (CVD) of diamond in the graphite phase space.



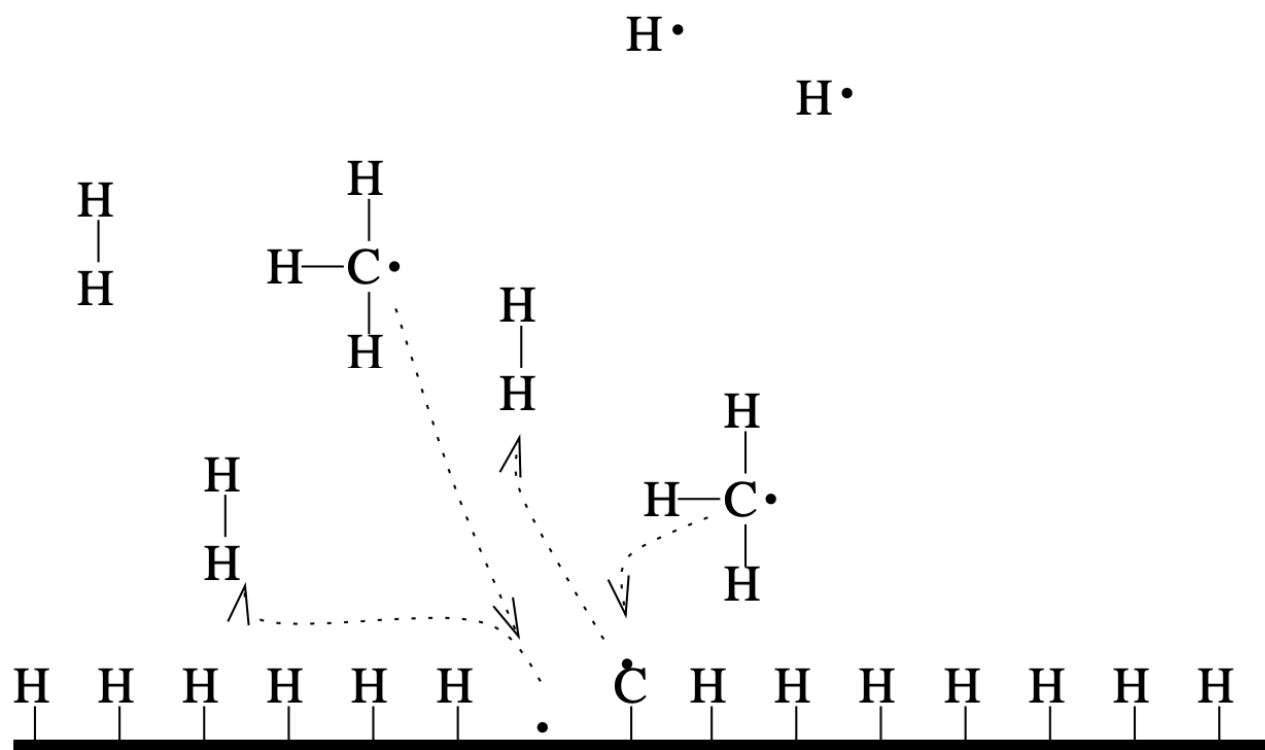
# Synthesis of Diamond

- Hydrogen terminated substrate surface
- Methan and Hydrogen gas are heated with microwaves to form a plasma
- Radicals form



# Synthesis of Diamond

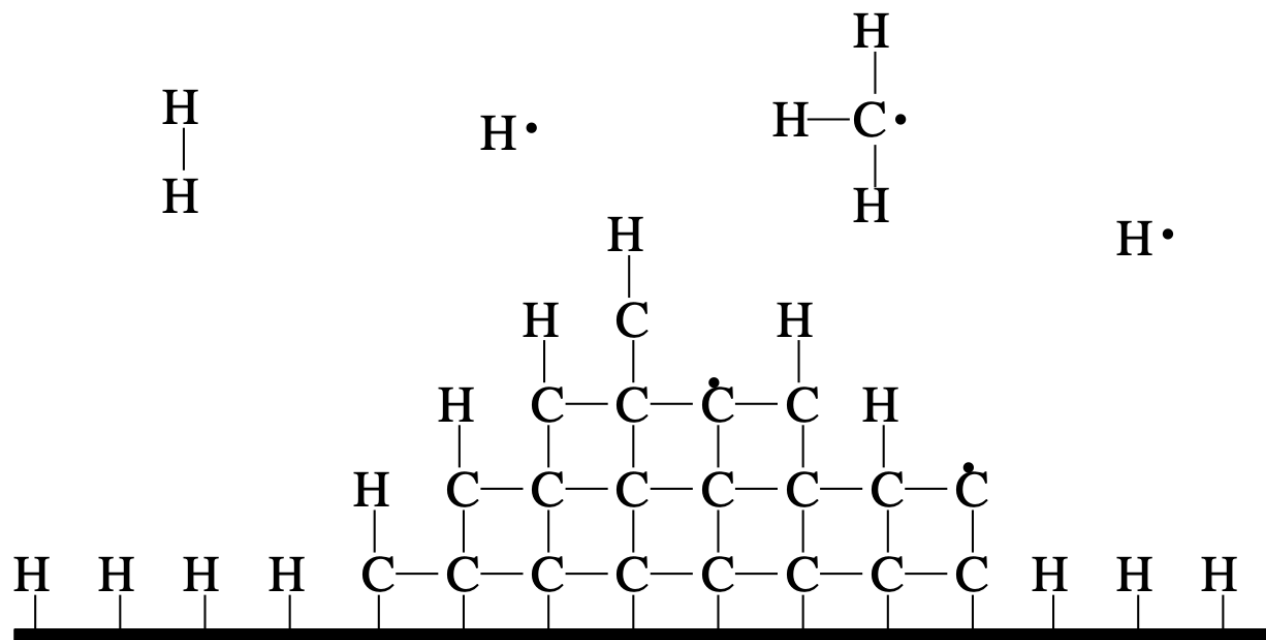
- Hydrogen atoms are replaced with Carbon





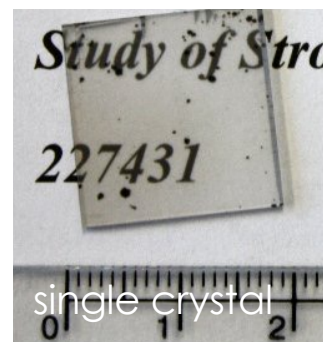
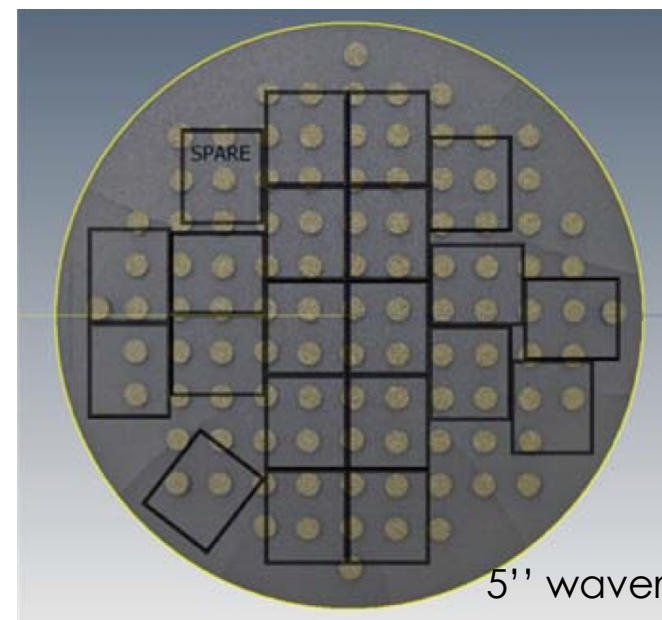
# Synthesis of Diamond

- SP<sup>2</sup> bonds (graphite) are weaker than SP<sup>3</sup> bonds (diamond)
- Hydrogen radicals will etch away graphite, but leave diamond
- A diamond film is grown

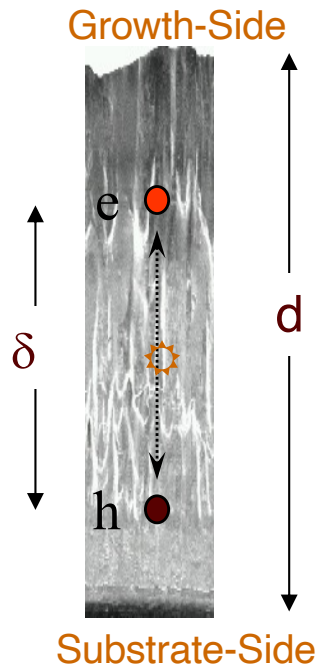


# Development of CVD Diamond for detector applications

- Today two main manufacturers of detector grade diamond
  - **ElementSix Ltd**
    - large **polycrystalline** wafers
    - **single crystal** diamonds
  - **II-VI Semiconductors**
    - large **polycrystalline** wafers
    - relatively recent entry
- Alternative sources
  - Diamond on Iridium (DoI) (Audiatec, Germany)
  - Hetero-epitaxially grown -> **large area**
  - **Highly oriented crystallites.**



■ Principle of detector operation



$$Q = \frac{d}{t} Q_0$$

collected charge

$$\delta = \mu E \tau$$

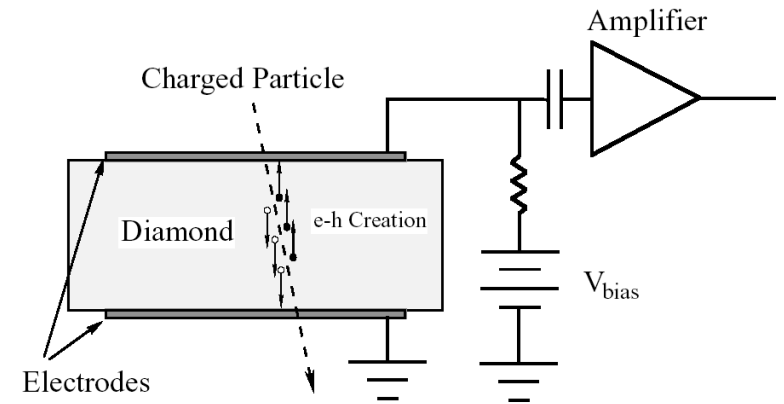
“collection distance”

$$\epsilon = Q / Q_0$$

collection efficiency

$$\mu = \mu_e + \mu_h$$

$$\tau = \frac{\mu_e \tau_e + \mu_h \tau_h}{\mu_e + \mu_h}$$

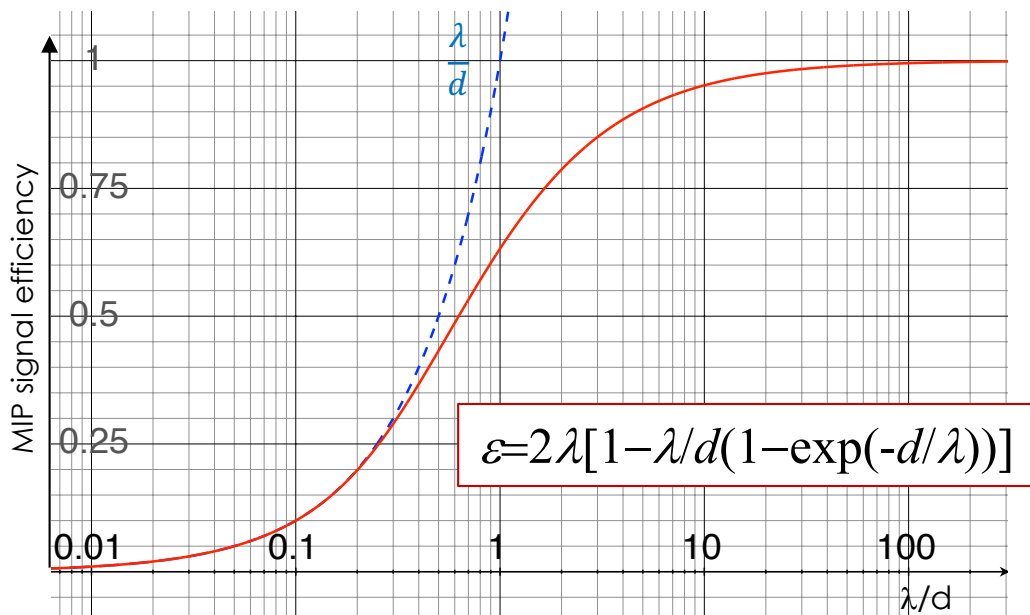


- MIP signal is measured, expressed in charge collection distance defined as  $\delta [\mu\text{m}] = Q_m [\text{e}] / 36 [\text{e}/\mu\text{m}]$
- More accurately the “Schubweg” ( $\lambda$ ).
  - Relation between MIP signal efficiency  $\epsilon$ , “collection distance”  $\delta$ , and “Schubweg”  $\lambda$ :

$$\epsilon = \frac{Q_m}{Q_0}$$

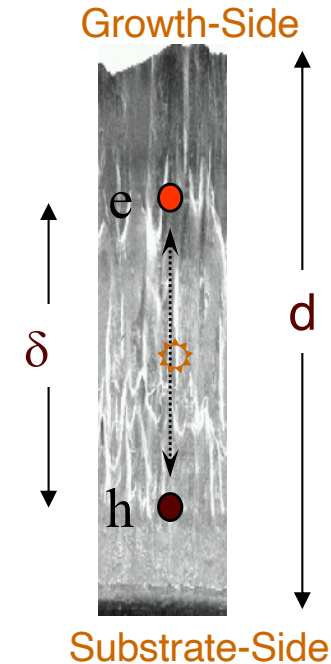
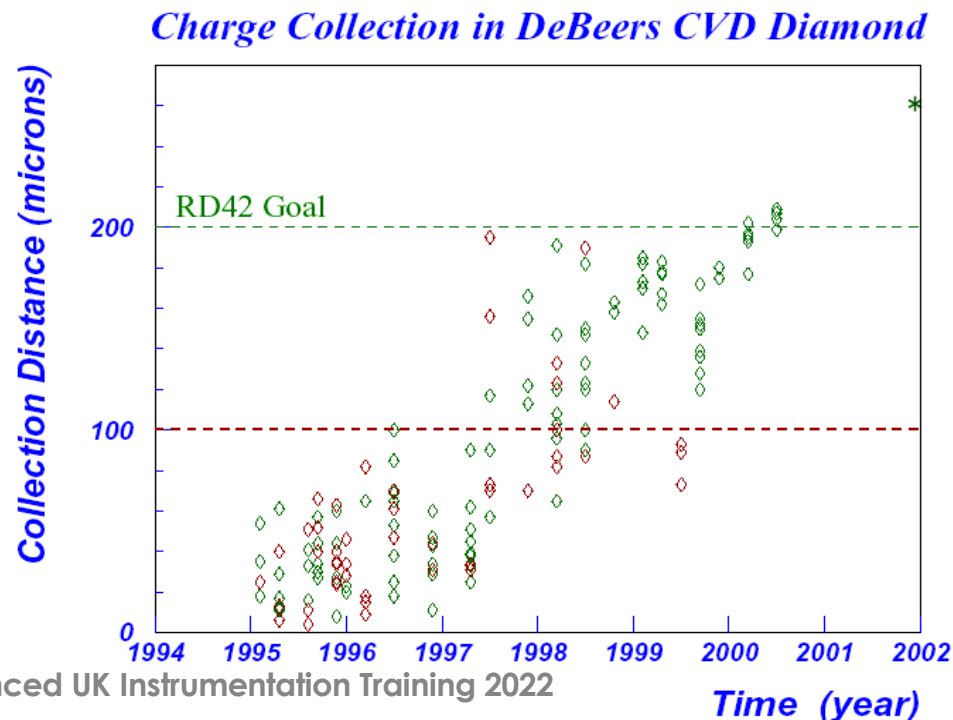
$$\delta = Q_m / 36 [e\mu\text{m}^{-1}]$$

$$\epsilon = 2\lambda [1 - \lambda/d \cdot (1 - \exp(-d/\lambda))]$$



# Development of CVD Diamond for detector applications

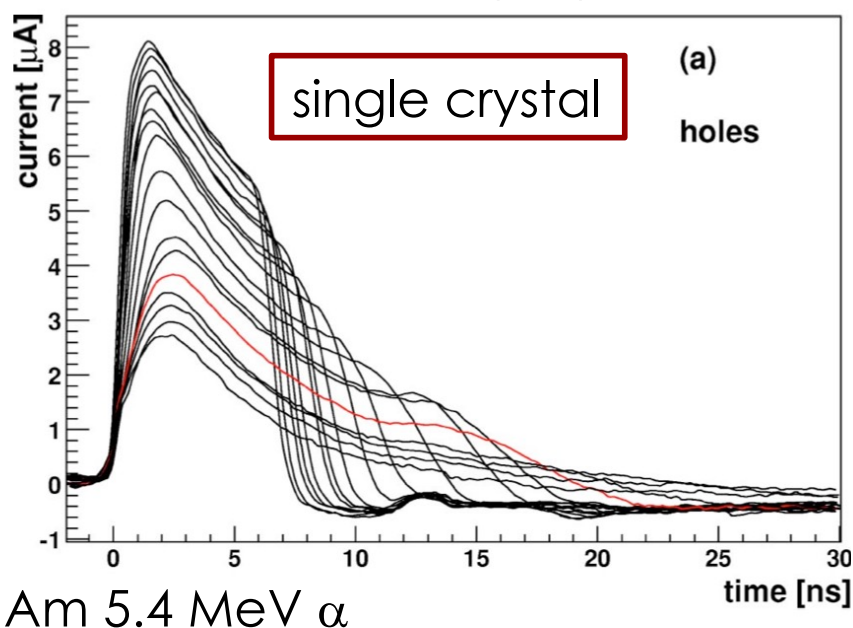
- Impressive progress over the last 20 years.
- Current state of the art for **polycrystalline** CVD diamond  $\delta \sim 250 \mu\text{m}$  ( $\sim 9000 \text{ e/MIP}$ ) commercially available.



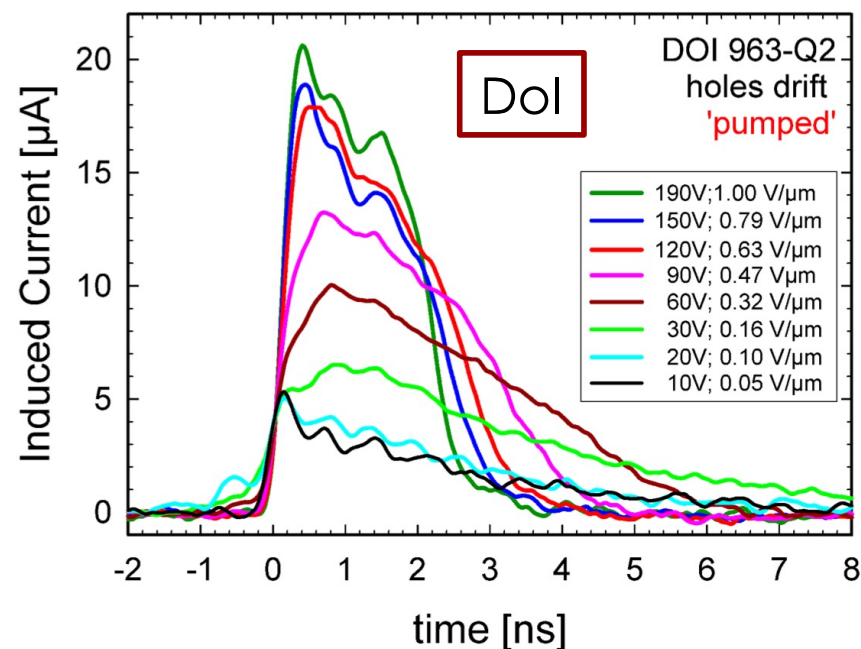
# Development of CVD Diamond for detector applications

- Impressive progress over the last 20 years.
- **Single crystal diamond ~ 100% efficient**
- **Diamond on iridium ~ 97% efficient**

J. Appl. Phys. 97, 073704 (2005)

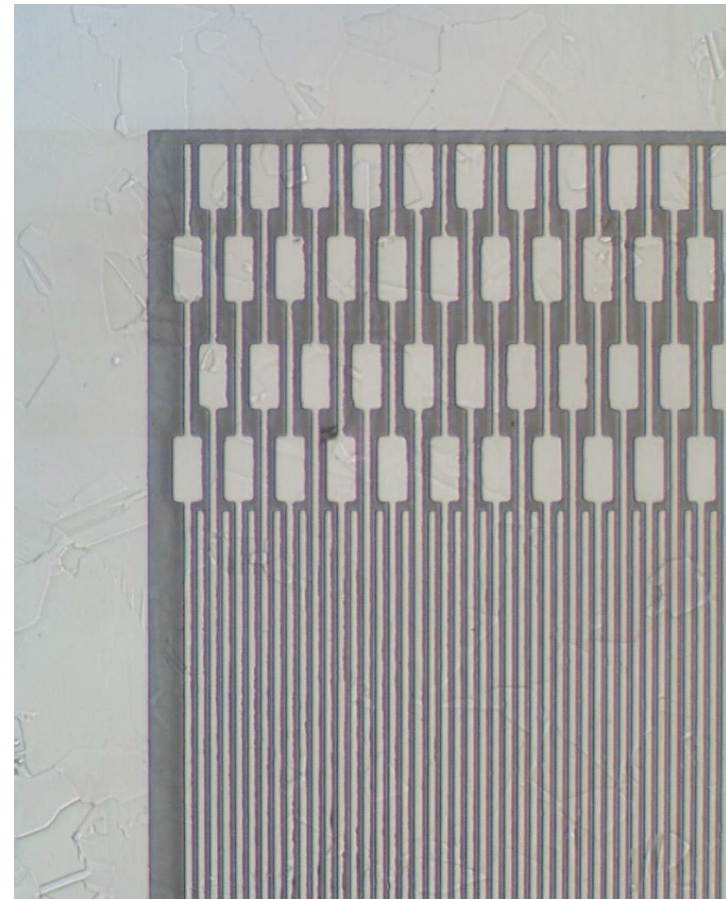


GSI annual report 2013



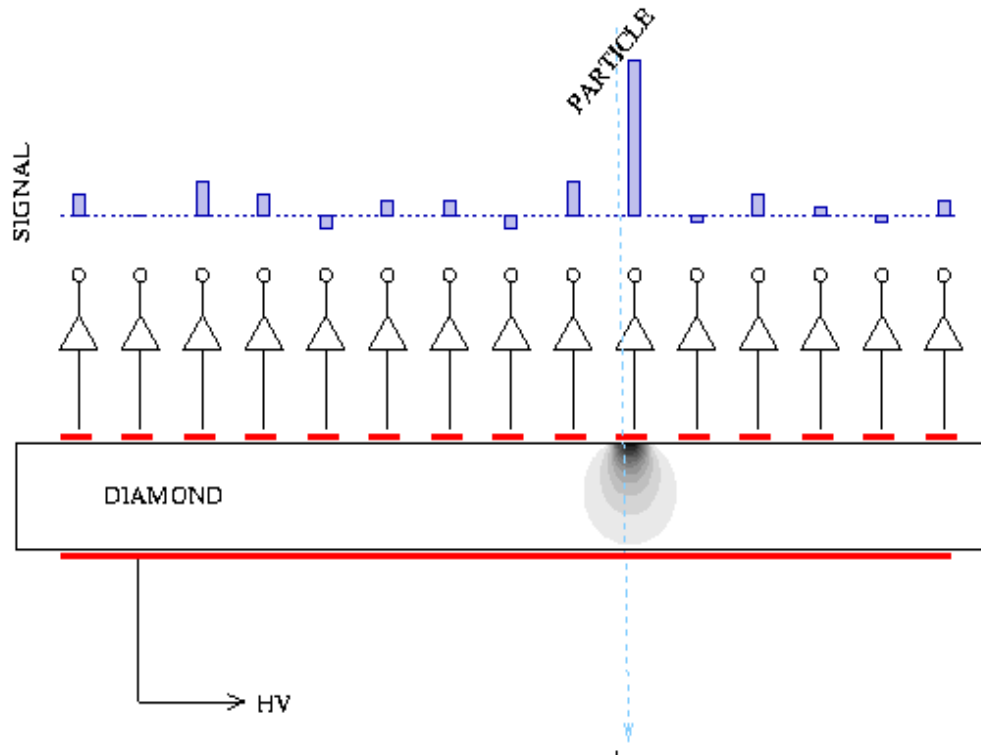
# Strip Detectors

- First position sensitive diamond detectors where strip detectors.
- Many prototypes tested starting around 1994



# Principle

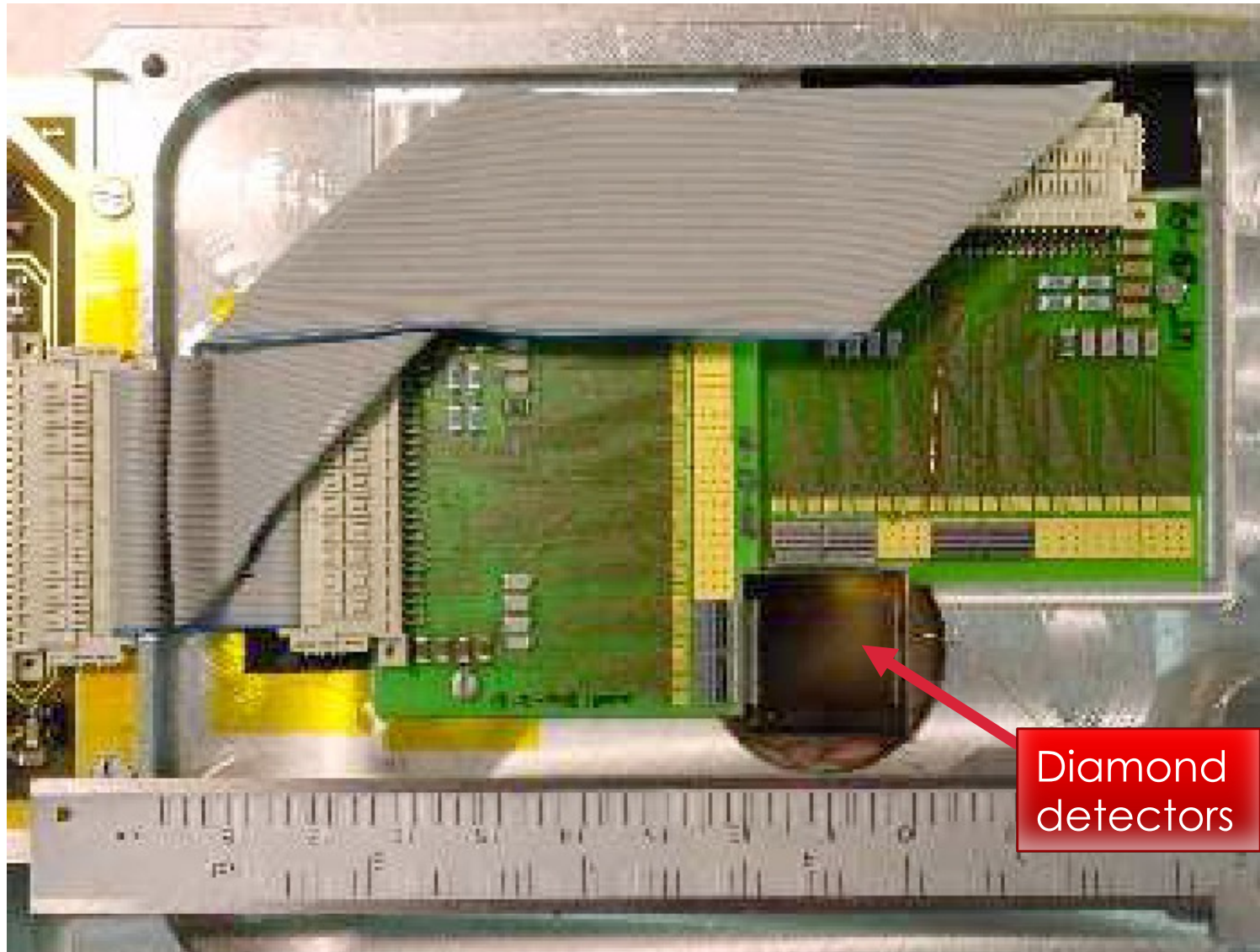
25



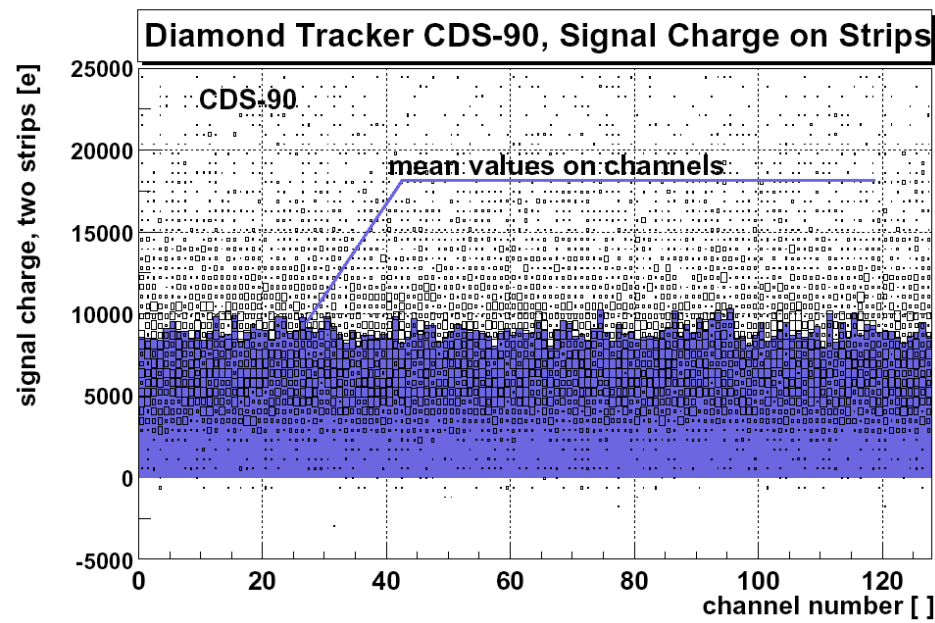
- The charge signal is picked up by the strip(s) next to the particle track.
- The charge is shared by multiple strips if the charge collection is incomplete.
- The position of the particle track can be reconstructed by calculating the charge weighted impact point  
**(Center of Gravity)**



- A Diamond Testbeam Telescope

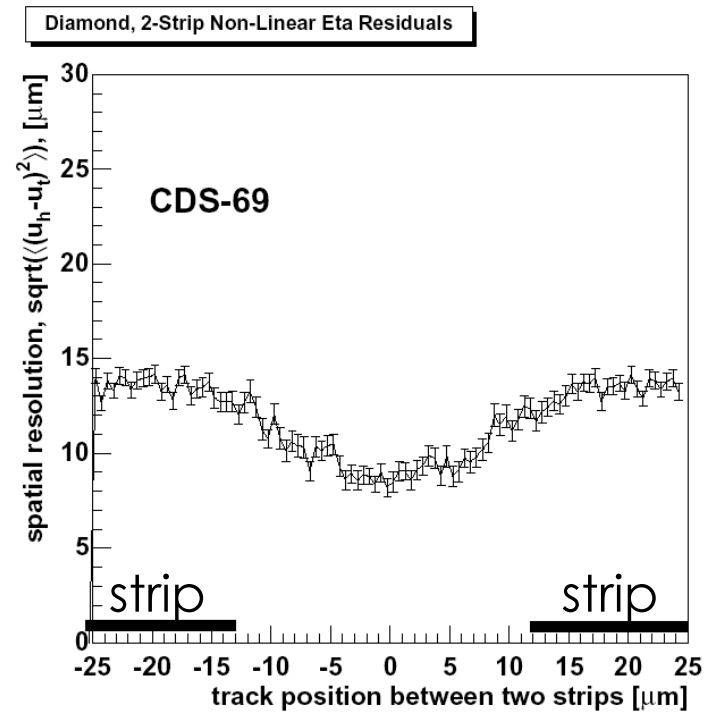


### PH Distribution on each Strip



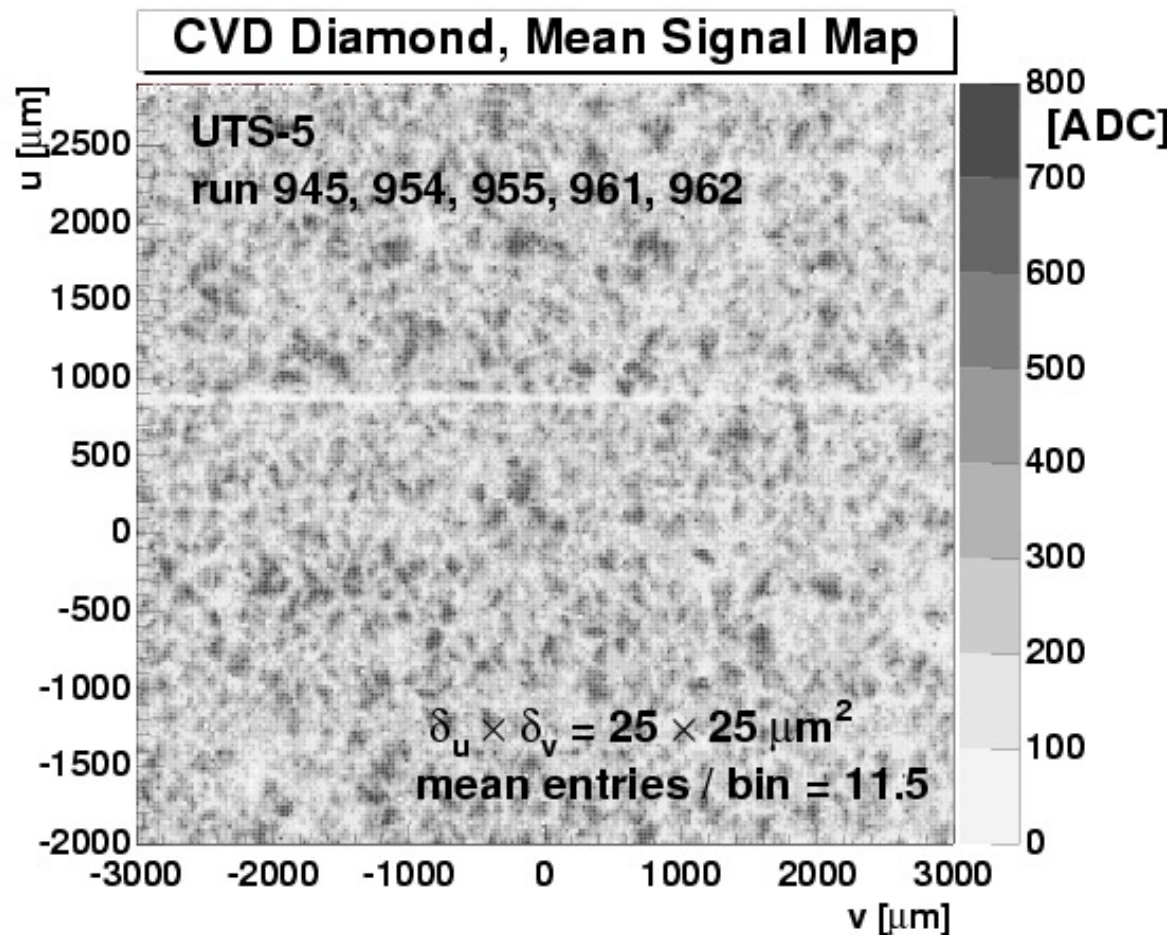
~10ke mean signal

### Residual versus Track Position



## Uniformity in Charge Collection of CVD Diamonds

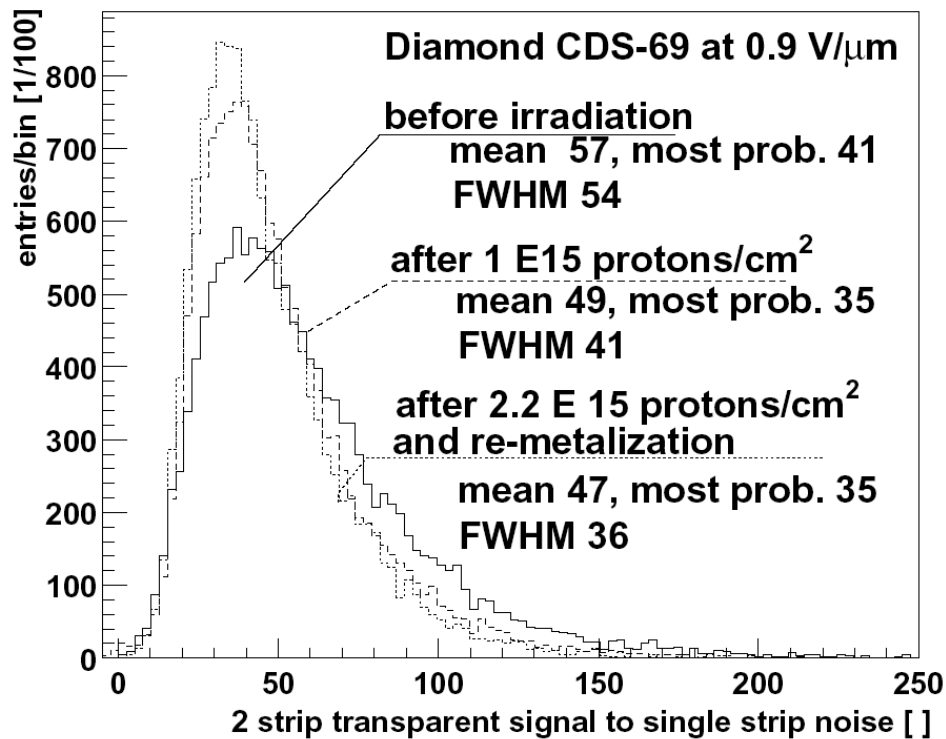
- Measured with MIPS
- Polycrystalline CVD diamond exhibits non-uniform signal response due to crystallite structure.
- Similar patterns observed as with photon beam measurement



# Irradiated Strip Detectors

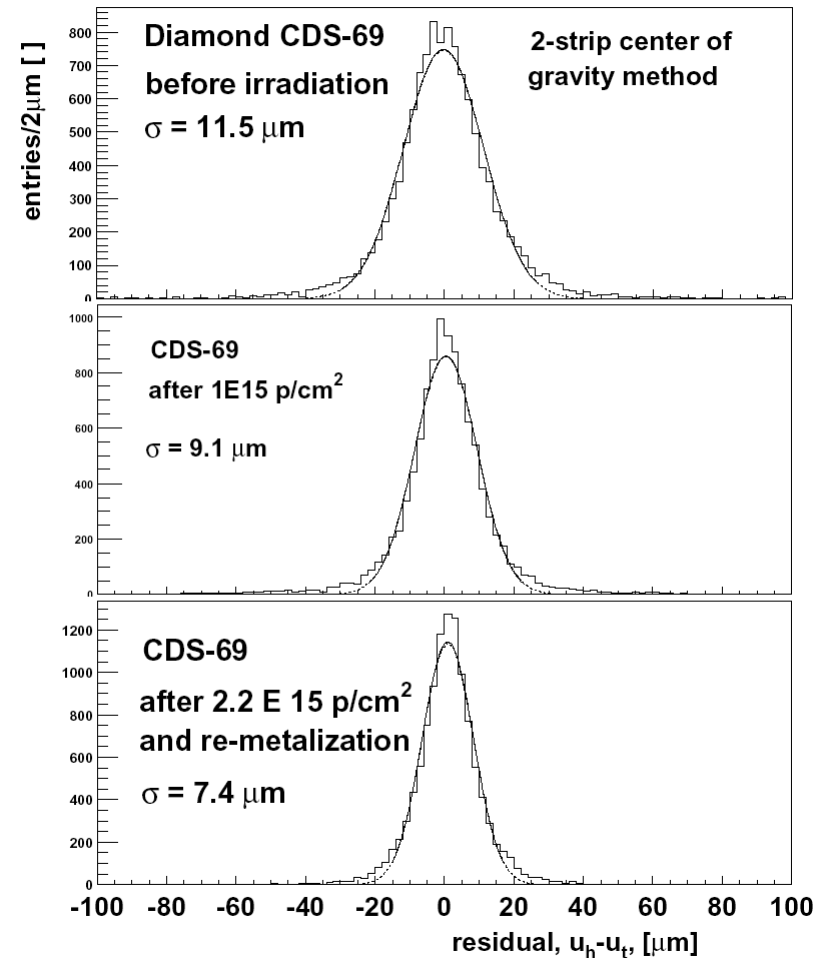
- Proton Irradiation

Signal from Irradiated Diamond Tracker



15% loss of S/N after 2e15 p cm<sup>-2</sup>

Residual Distributions, Proton Irradiated Diamond



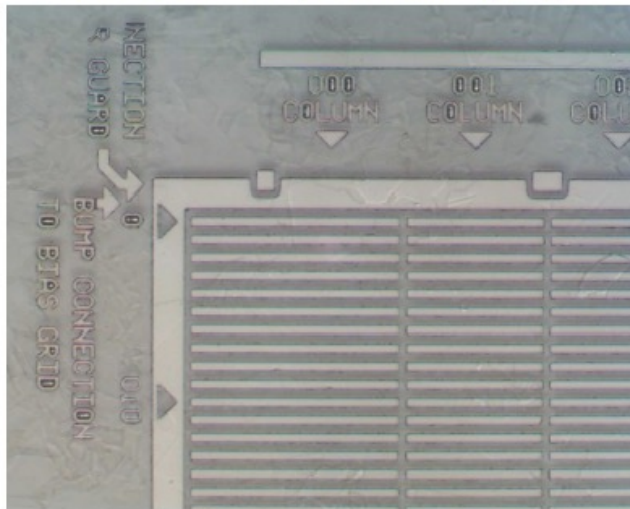
35% improvement in resolution

# Pixel Detectors

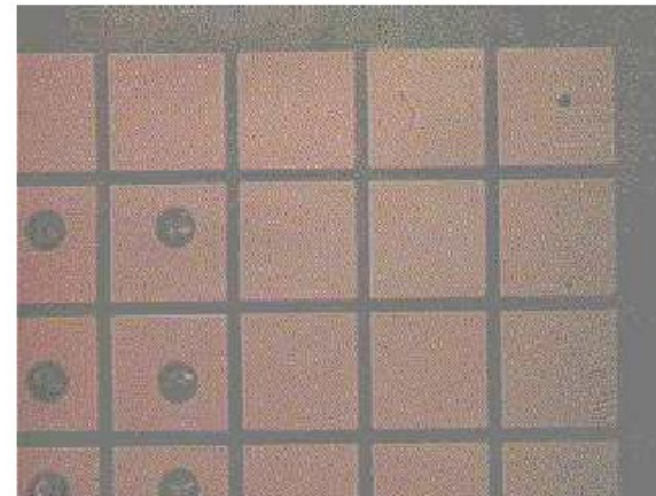
- Several prototypes of Diamond pixel detectors have been developed and tested since around 1996.
- Read-out chips use ROC (CMS), FE-I4 (ATLAS)
- More recently tested 3D pixel detectors (see later).
- Some historic examples in the following.

- Diamond Pixel Detectors

ATLAS FE/I Pixels (Al)



CMS Pixels (Ti-W)



- ◆ Atlas pixel pitch  $50\mu\text{m} \times 400\mu\text{m}$
- ◆ Over Metalisation: Al
- ◆ Lead-tin solder bumping at IZM in Berlin
- ◆ CMS pixel pitch  $125\mu\text{m} \times 125\mu\text{m}$
- ◆ Metalization: Ti/W
- ◆ Indium bumping at UC Davis

→ Bump bonding yield  $\approx 100\%$  for both ATLAS and CMS devices



# Diamond Pixel Detectors



## Results from an ATLAS pixel detector

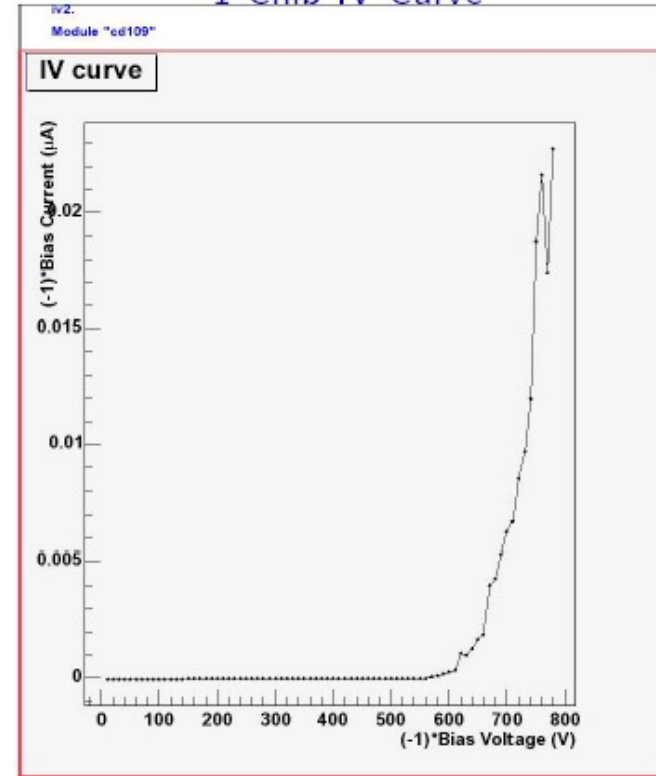
1 Chip Assembly



2x8 Chip Assembly (Module)



1 Chip IV Curve

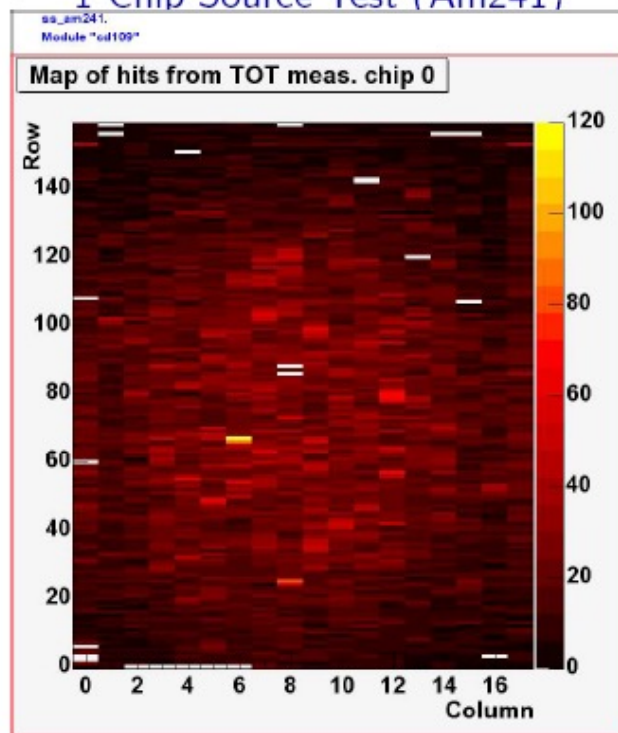




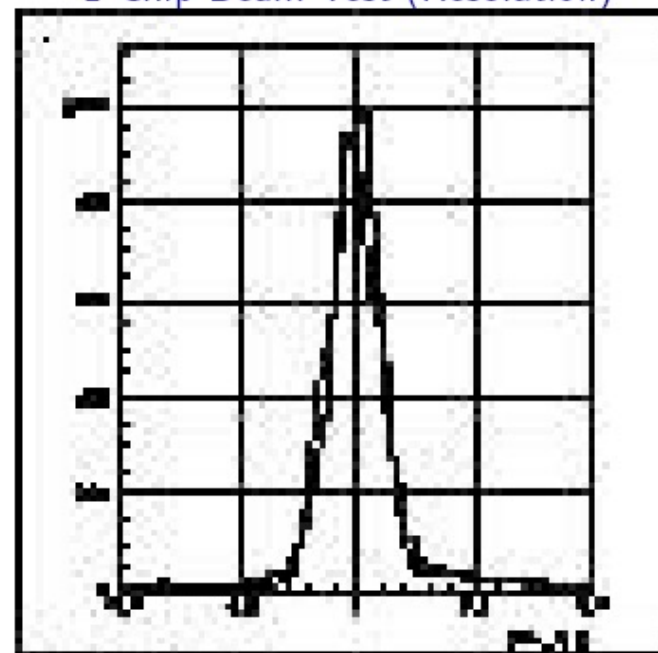
## Diamond Pixel Detectors

### Results from an ATLAS pixel detector

1 Chip Source Test (Am241)



1 Chip Beam Test (Resolution)



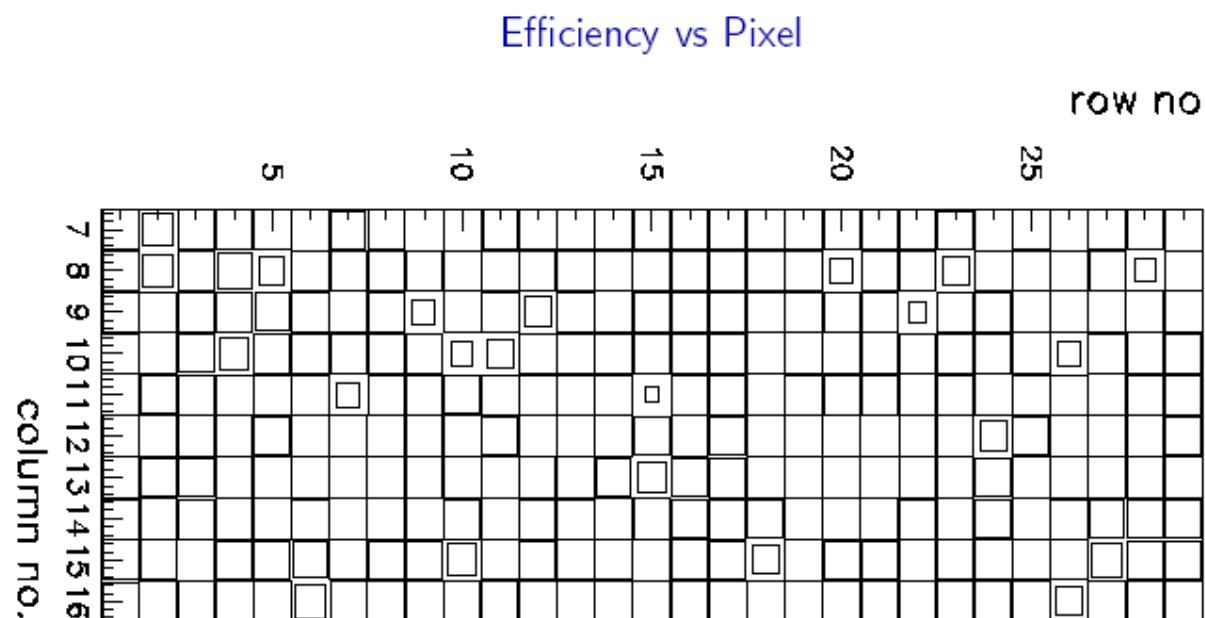
Americium 241 deposits  $\approx 4600e$   
 Spatial Resolution  $\approx \text{pitch}/\sqrt{12}$  (pitch  $50\mu\text{m} \times 400\mu\text{m}$ )





## Diamond Pixel Detectors

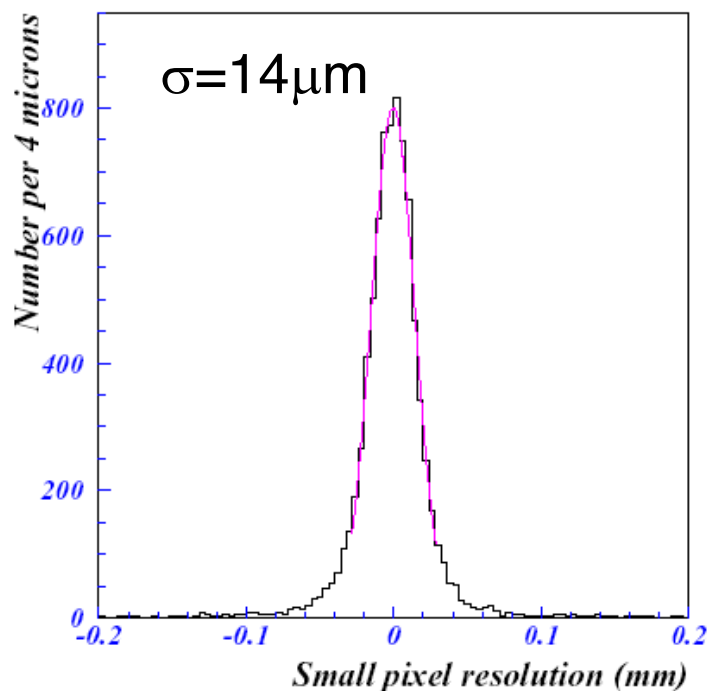
Results from a CMS pixel detector



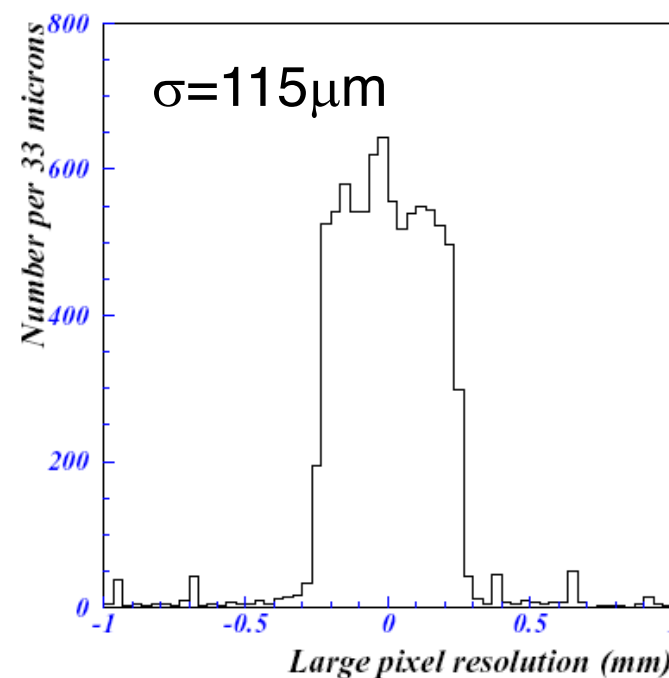
- Inefficient pixels due to bump bonding and/or electronics - shown in pulser tests
- Excellent correlation between beam telescope and pixel tracker data!

- Results from Atlas Diamond Pixel Detectors

Spatial Resolution – Short Direction

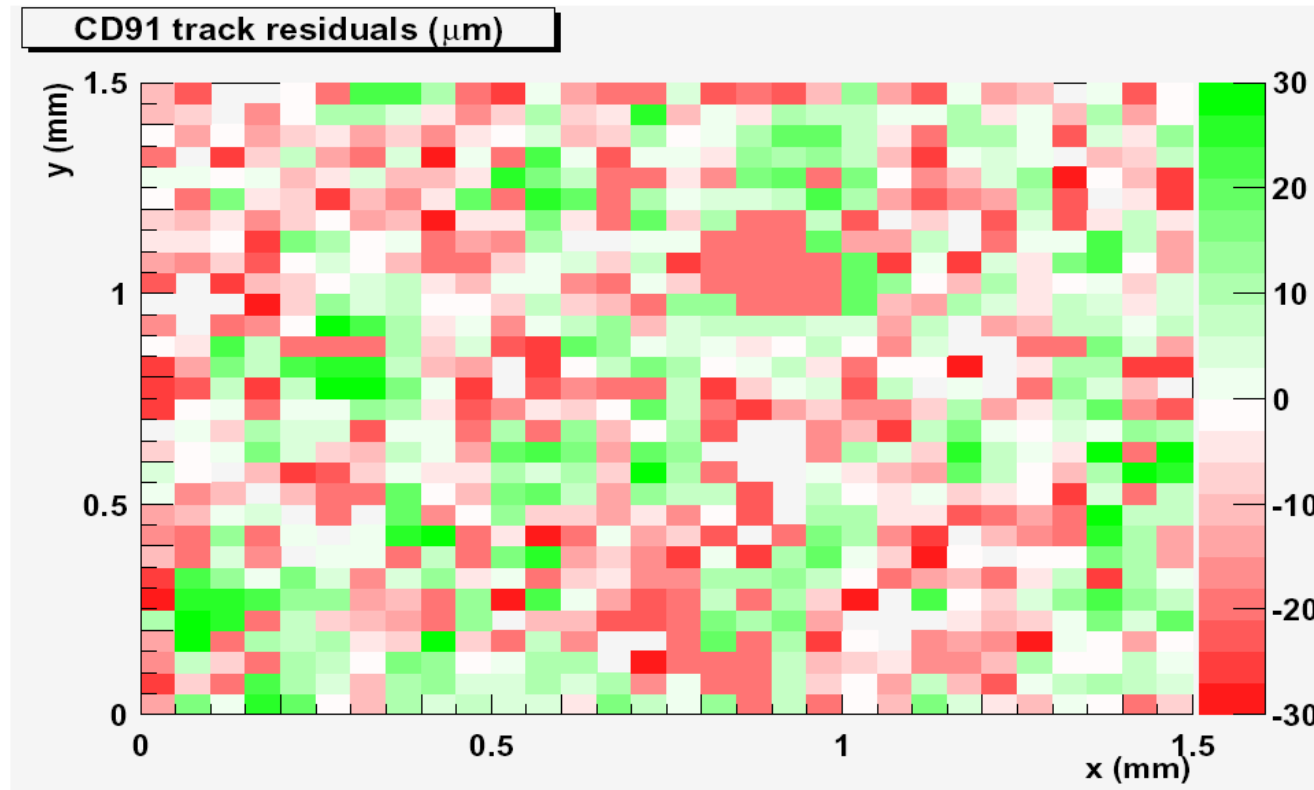


Spatial Resolution – Long Direction



- Efficiency = 80%
- Resolution = digital

- Results from Atlas Diamond Pixel Detectors



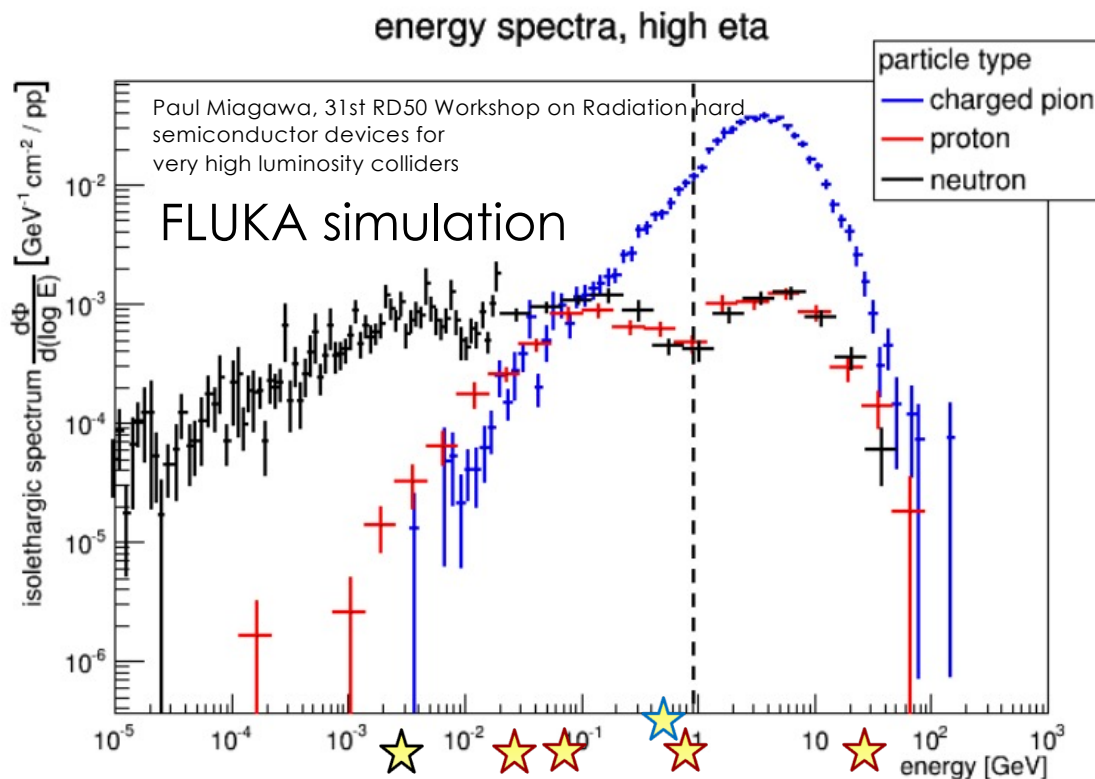
Tommaso Lari (INFN)  
Alexander Oh (CERN)  
Norbert Wermes (University Bonn)

- Large track residuals
- Non-uniformity of response qualitatively reproduces by modeling

# Radiation Tolerance

# Tests of Radiation Tolerance

- Irradiate with **proton, pions** and **neutrons**.
  - Energies within the expected radiation profile at HL-LHC.
  - HL-LHC fluence requirement about  $2e10^{16}$  neq.



	Proton★	Pion★	Neutron★
Energy	25MeV – 24GeV	300 MeV	1-10 MeV
Fluence	$1.27e16 \text{ p cm}^{-2}$	$6e14 \pi \text{ cm}^{-2}$	$1.3e16 \text{ n cm}^{-2}$

- Assume simple effective model for radiation damage:

Radiation damage constant  
is fitted with simple model:

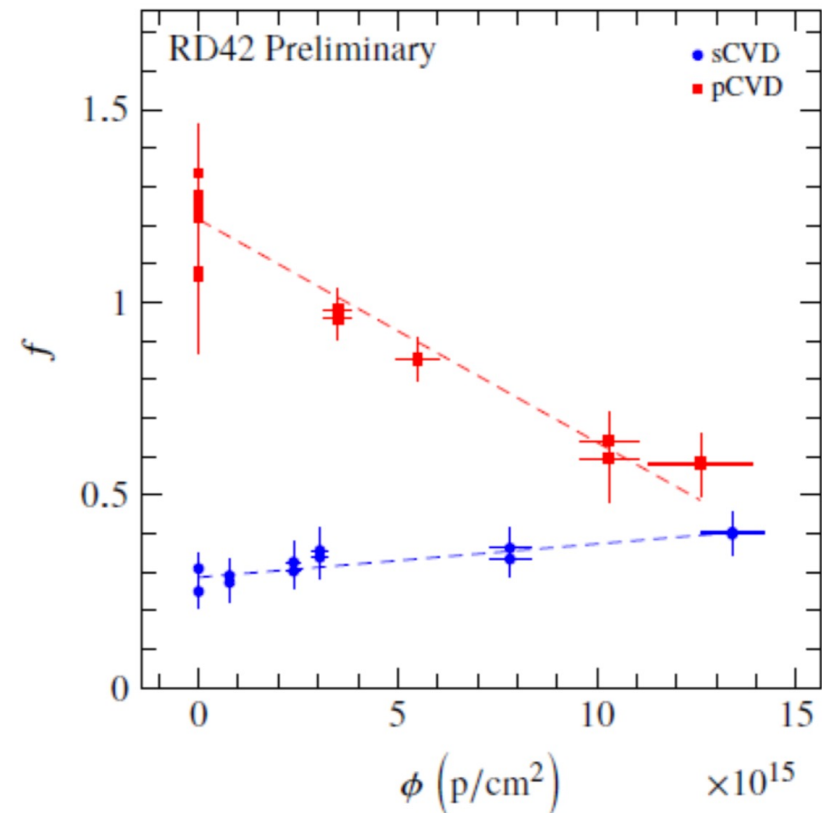
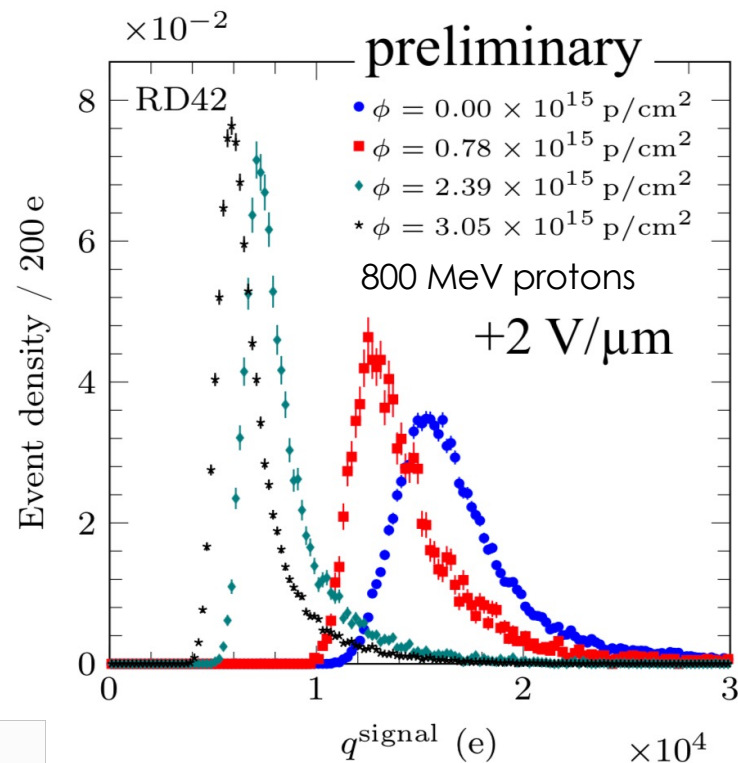
$$\frac{1}{\lambda} = \frac{1}{\lambda_0} + k_{\lambda} \Phi$$

damage constant

particle flux

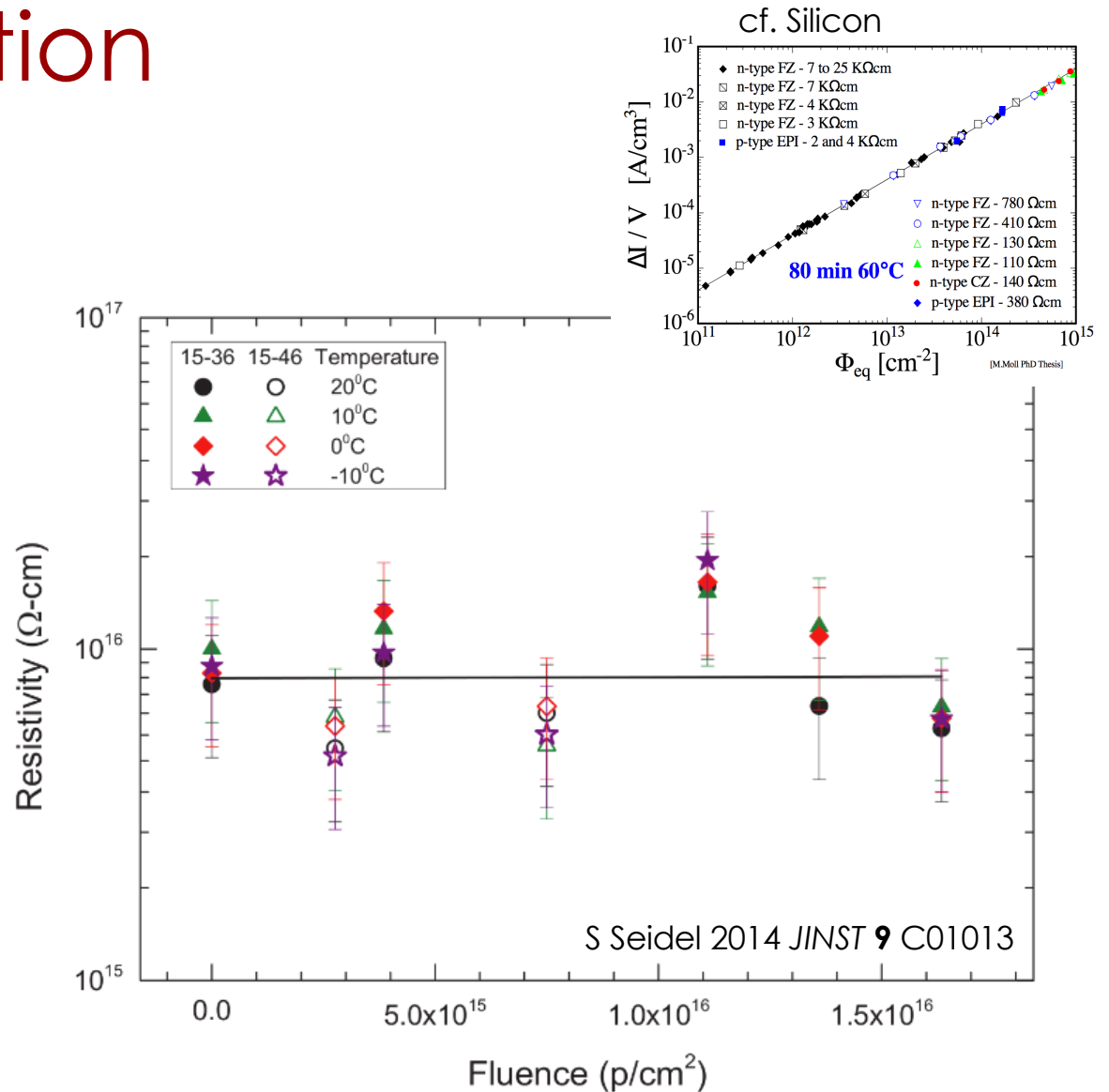
# Radiation Tolerance: Characterization

- Typical Landau Spectra after irradiation of pCVD.
- For pCVD see reduction of **FWHM** / **MP** with irradiation.
  - Expected from polycrystalline nature of material!
  - Single crystal material almost flat.



# Radiation Tolerance: Characterization

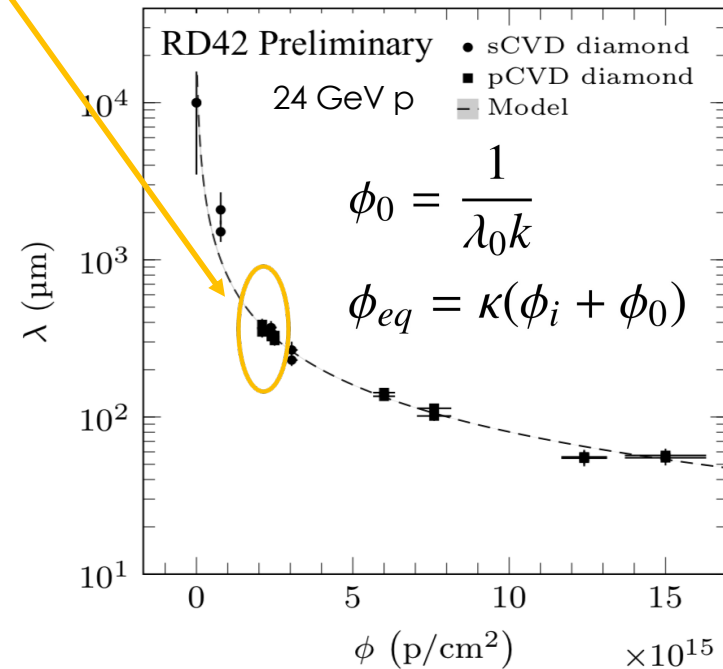
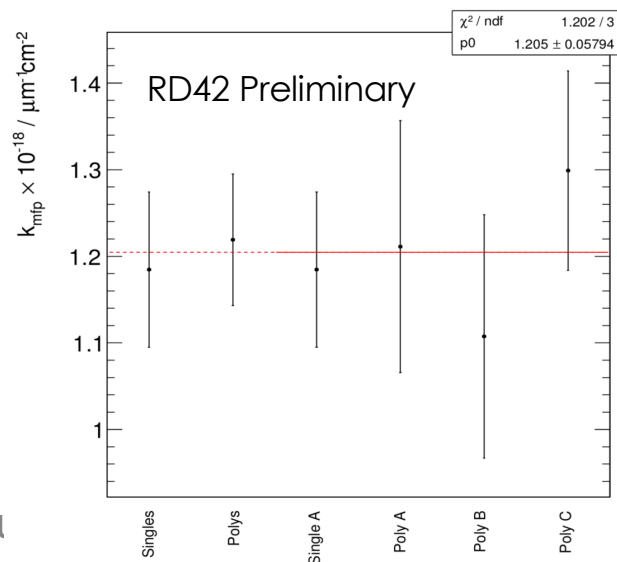
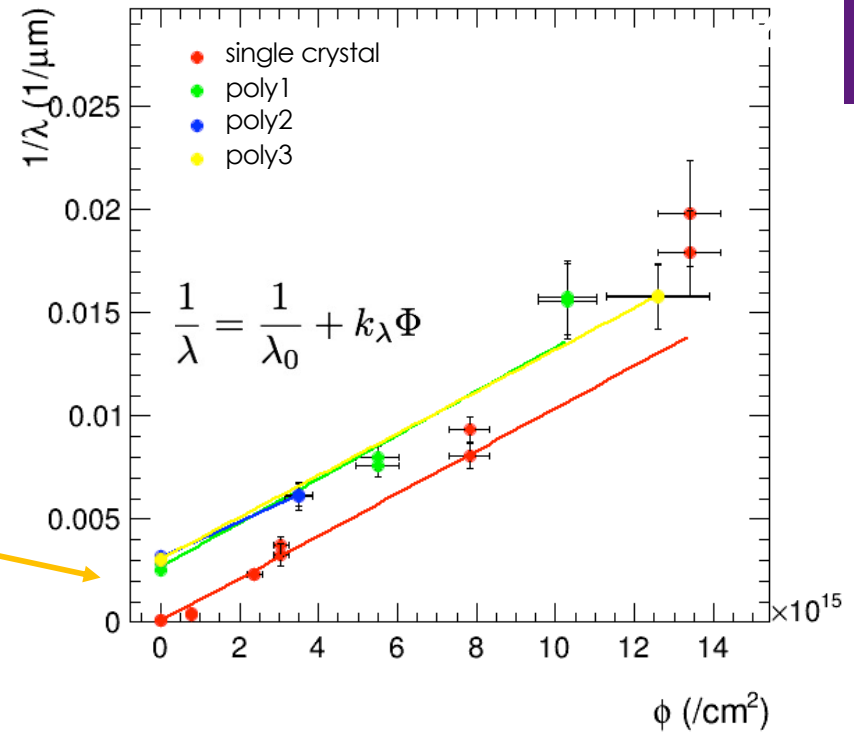
- Resistivity
  - No dose dependence.
  - Due to large bandgap no significant temperature dependence at RT or below.





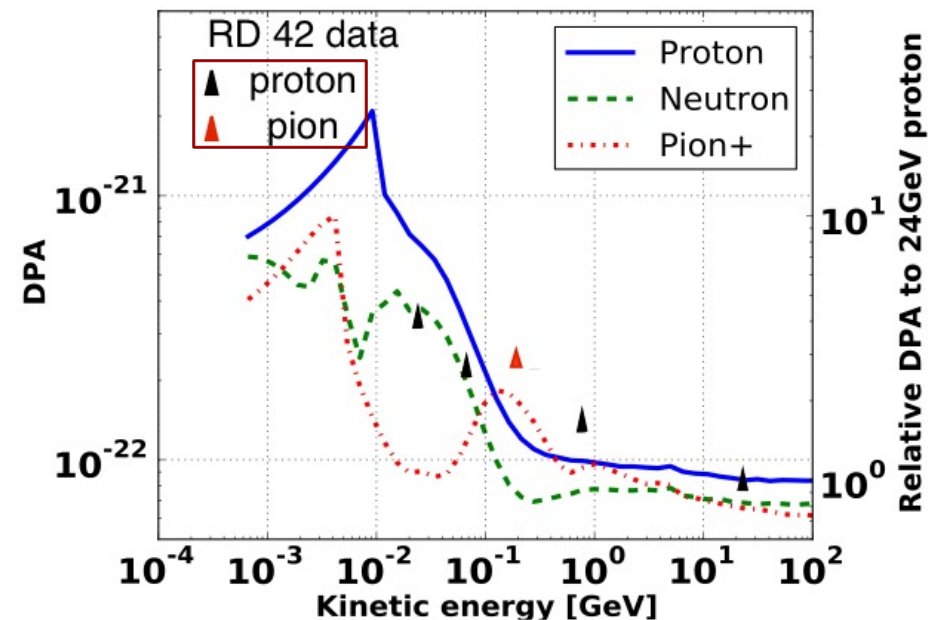
# Radiation Tolerance: Characterization

- Damage factor  $k$  is determined for each sample.
- **pCVD** diamonds are offset by  $\lambda_0$  to account for initial finite carrier lifetime.
- Final damage factor averaged over all samples.



# Radiation Hardness

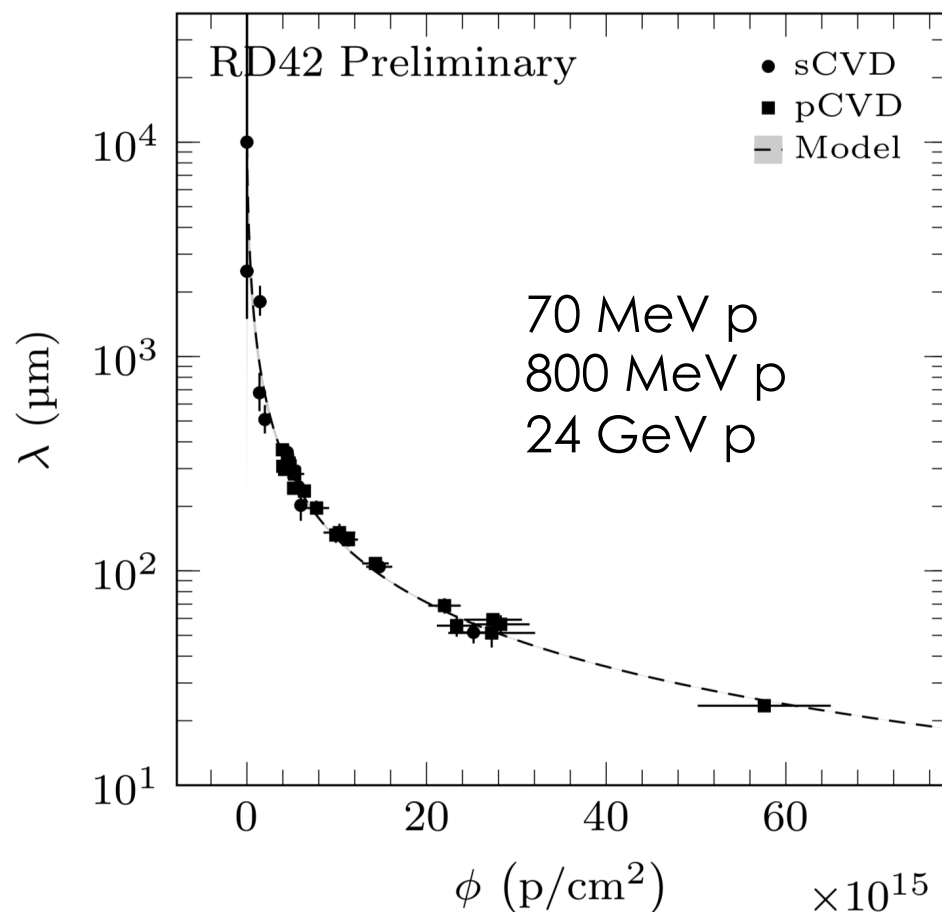
- Describe radiation damage using Norget-Robinson-Torrens theorem to predict displacements per atom (DPA).
- (M. Guthoff et al., arXiv:1308.5419)
- Diamond displacement energy: 43.3 eV
- Reasonable agreement for  $E > 100\text{MeV}$ .



# Radiation Tolerance

## ■ 24 GeV protons

- $k_\lambda = 0.67 \pm 0.04 \times 10^{-18} \text{ cm}^2 \mu\text{m}^{-1}$
- polycrystalline diamond sample offset by  $\Phi \sim 5 \times 10^{15}$  to account for existing traps.
- Poly and single crystal diamond show consistent damage constants.



L. Baeni ETHZ Thesis

<https://www.research-collection.ethz.ch/handle/20.500.11850/222412>

# Radiation Tolerance

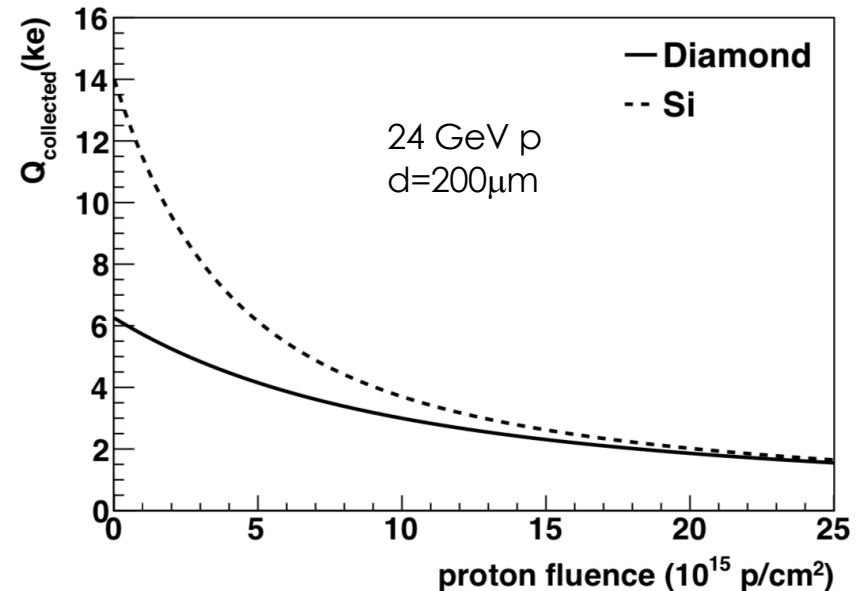
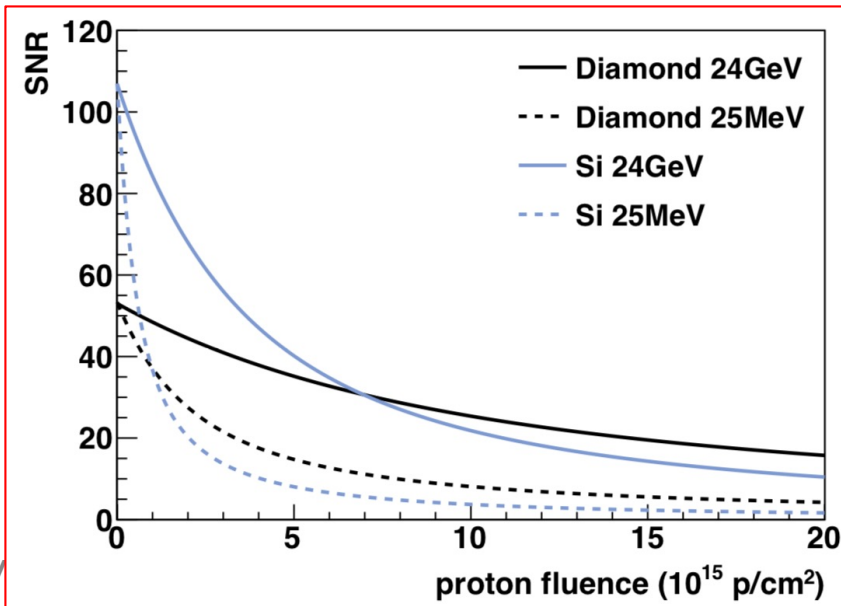
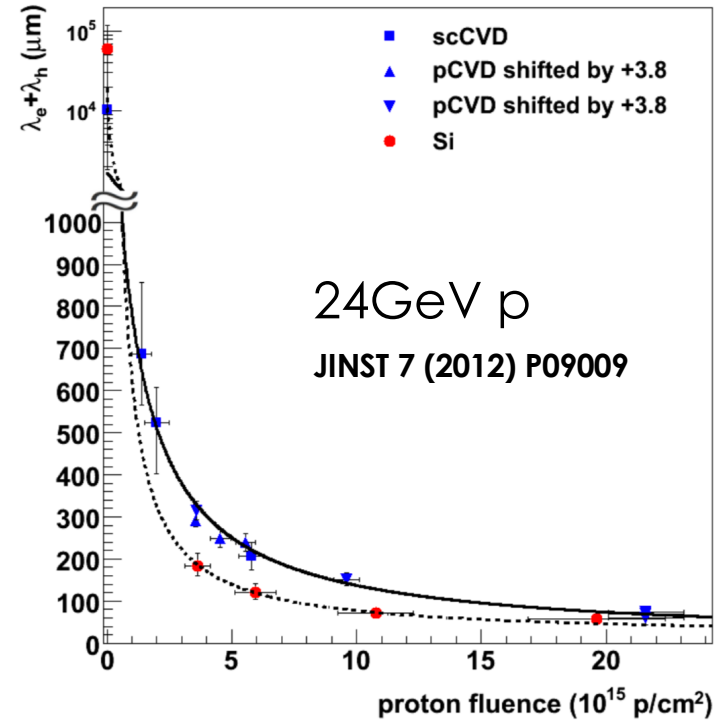
- Summary of RD42 irradiation results:

Particle Species	Relative Damage Constant, $\kappa$
24 GeV p	1
800 MeV p	$1.54 \pm 0.13$
70 MeV p	$2.5 \pm 0.4$
25 MeV p	$4.5 \pm 0.6$
fast neutrons	$4.5 \pm 0.5$

\*normalized to 24GeV protons

# Radiation Tolerance: Comparison to Si

- k factors typically 2-3 times higher for Silicon.
- A comparison to Si needs to take into account:
  - leakage current
  - capacitance
- Possible figure of merit  
Signal to noise ratio:

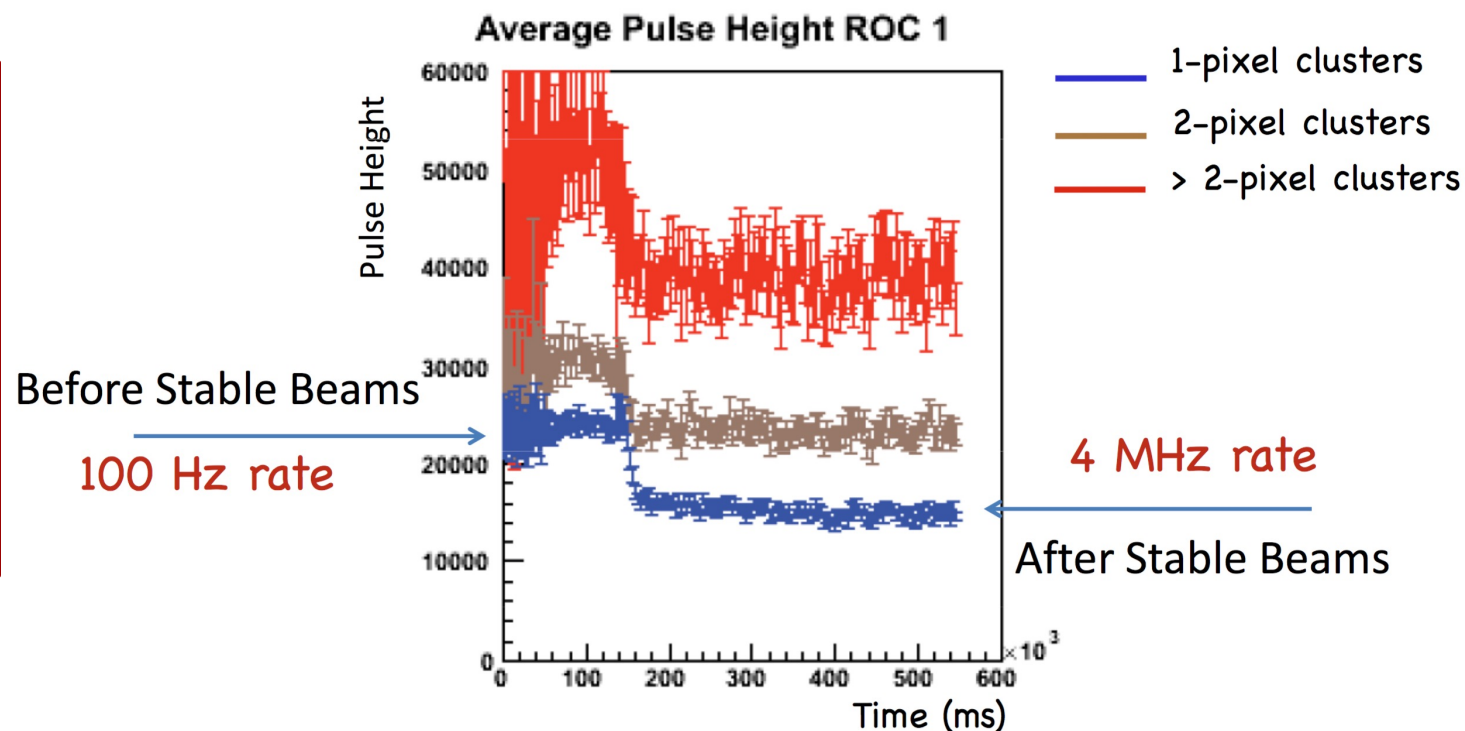


# High rate capability

# High Rate tests

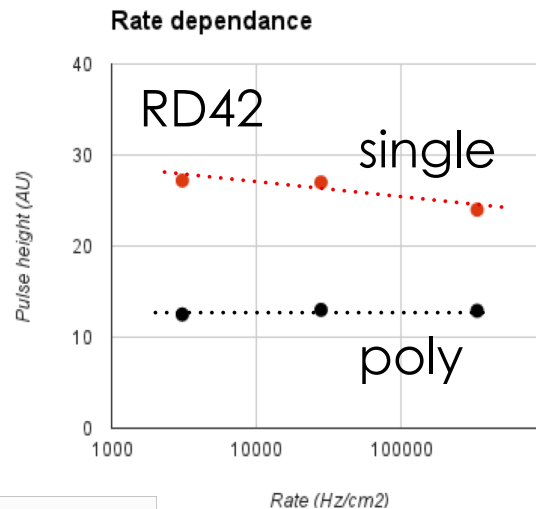
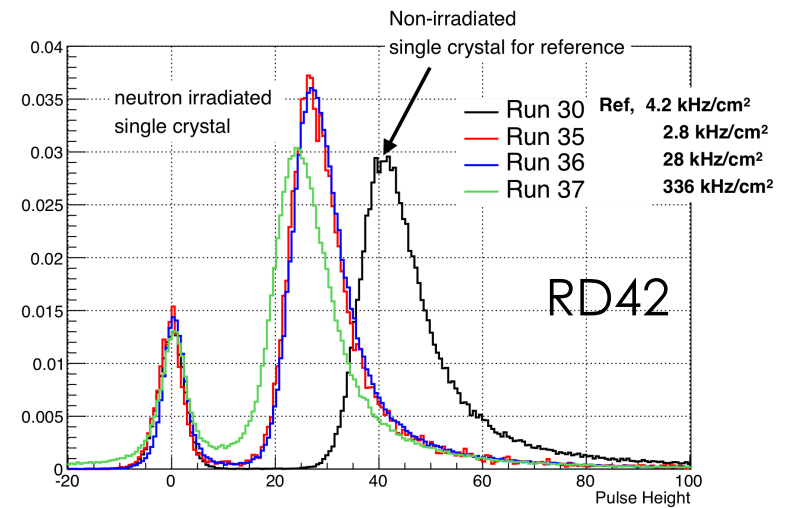
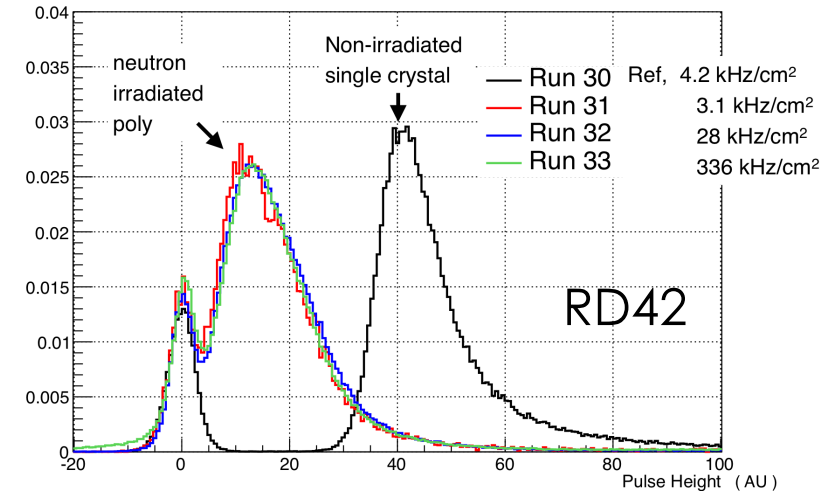
- Tests the pulse height as function of particle rate.
- Test single and poly crystalline diamond.
- Irradiated and un-irradiated.

Investigations triggered by indication of rate dependence of of single crystal diamond pixel detector installed in CMS in 2012.



# High Rate tests

- single and poly sample irradiated with  $5 \times 10^{13}$  reactor n.
- Tested with 250MeV pions.
- Slight rate dependence observed in irradiated **single crystal** sample.
- No rate dependence observed for irradiated **polycrystalline** sample.





# END OF PART 1

- In part 2 next week we look at:
  - 3D Diamond detectors
  - Application of diamond detectors in HEP