

# Application of SCU technology for hard X-rays production at the European XFEL



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UK Accelerator Institutes Seminar Series  
27.04.23



# Credits

## Superconducting undulator activities for European XFEL

### *European XFEL GmbH*

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R. Zimmermann

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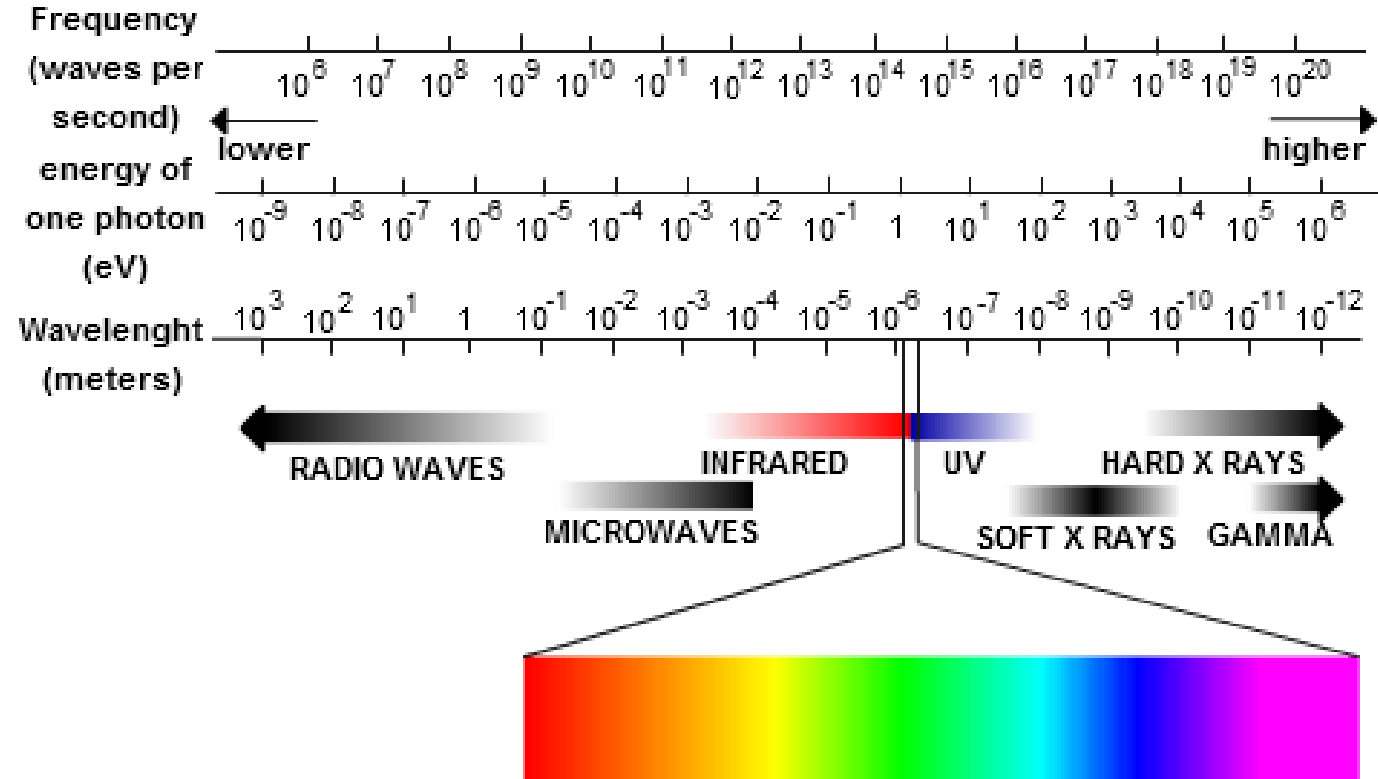
A. Grau (*KIT*)

## Outline

- Introduction to X-rays, X-rays production using charged particles
- X-ray FEL facilities and peculiarities of European XFEL
- SCU technology: motivation for development program on superconducting undulators
- SCU afterburner for SASE2: S-PRESSO and FESTA at European XFEL
- Characterization of SCU coils: SUNDAE1 and SUNDAE2 test-stands
- Summary and conclusions

# X-rays

- Discovered in **1895** by Wihlhelm Konrad **Röntgen**
- Penetrate materials optically **opaque in the visible range**, different absorption by materials of different **density, composition** and **homogeneity**
- Wavelengths of **atomic dimension**
- **Ionizing** radiation



Credits: <https://www.nde-ed.org/Physics/X-Ray/nature.xhtml>

## Applications of X-rays

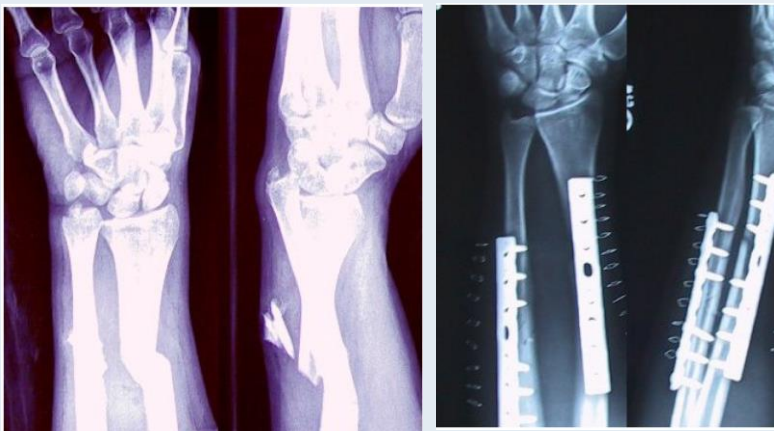


Figure credits:  
[https://en.wikipedia.org/wiki/Bone\\_fracture#mediaviewer/File:Broken\\_fixed\\_arm.jpg](https://en.wikipedia.org/wiki/Bone_fracture#mediaviewer/File:Broken_fixed_arm.jpg)

### Medicine:

- Imaging
- Radiation therapy

### Industry:

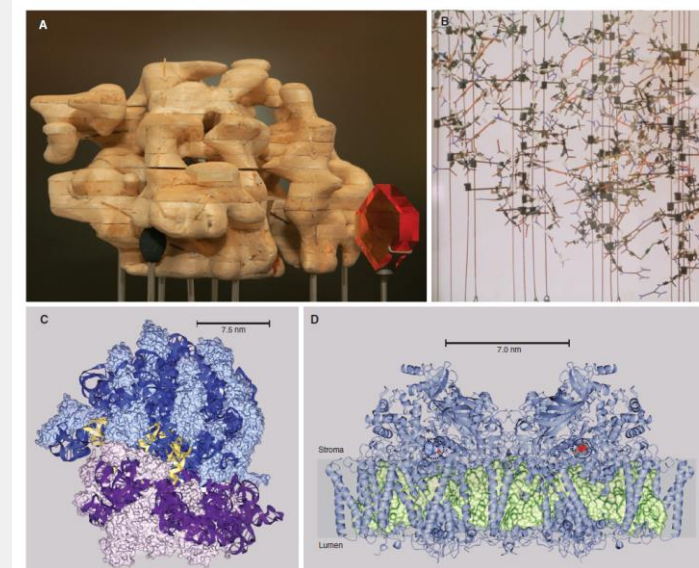
- Security checks
- Diagnostics of cracks or flaws in materials
- Diagnostics to analyze the structure of materials



Figure credits:  
<https://coruzant.com/health-tech/industrial-applications-of-x-ray-radiation/>

### Science:

- Crystallography
- Spectroscopy



**Fig. 1. Visualization of macromolecular structures.** (A) Balsa wood model of myoglobin at 5 Å resolution (45) and a model of a monoclinic crystal, made by H. Scoufoudi, 1969. (B) Wire model of lysozyme structure (39). Model constructed by W. Browne and H. Pickford circa 1965. Refurbished by A. Todd and Unicol Engineering of Headington, Oxford, UK. Blue, nitrogen; red, oxygen; black, carbon; yellow, sulfur; and gray, hydrogen bonds. (C) Ribosome 70S particle at 3.5 Å resolution (46). 30S subunit and tRNA, PDB entry 2wdk; 50S subunit, PDB entry 2wdl. The 30S subunit is shown in purple (pale for protein, dark for RNA) and the 50S subunit in blue (pale for protein, dark for RNA). The tRNA is in gold. Figure made with CCP4mg (47). (D) Photosystem II at 1.9 Å resolution. PDB entry 3arc (48). The protein is shown in blue and the chlorophylls in green. The oxygen-evolving cluster is depicted as spheres and highlighted by dotted circles and the membrane bilayer is indicated by a shaded box. Figure made with CCP4mg.

### REVIEW

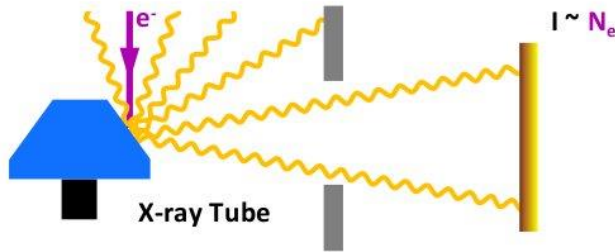
## Developments in X-ray Crystallographic Structure Determination of Biological Macromolecules

Elspeth F. Garman

7 MARCH 2014 VOL 343 SCIENCE [www.sciencemag.org](http://www.sciencemag.org)

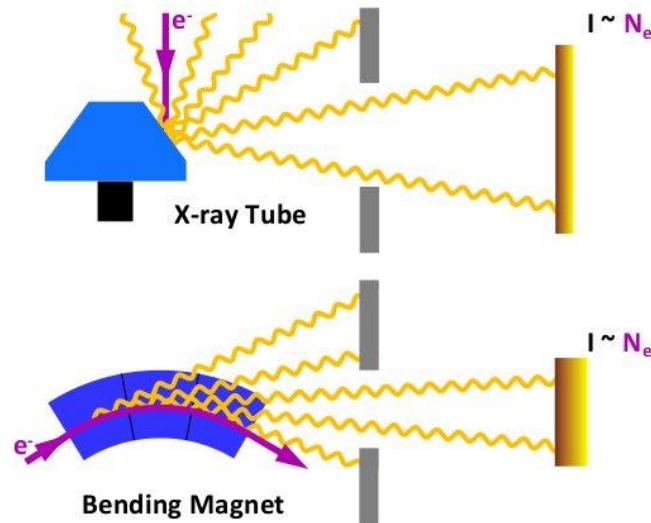
# Methods to produce X-rays from the acceleration of charged particles

## Methods to produce X-rays from the acceleration of charged particles



- a beam of high-energy electrons impinges on a solid target
- Bremsstrahlung (“braking radiation”) + characteristic peaks atomic transition
- photons emitted in all directions

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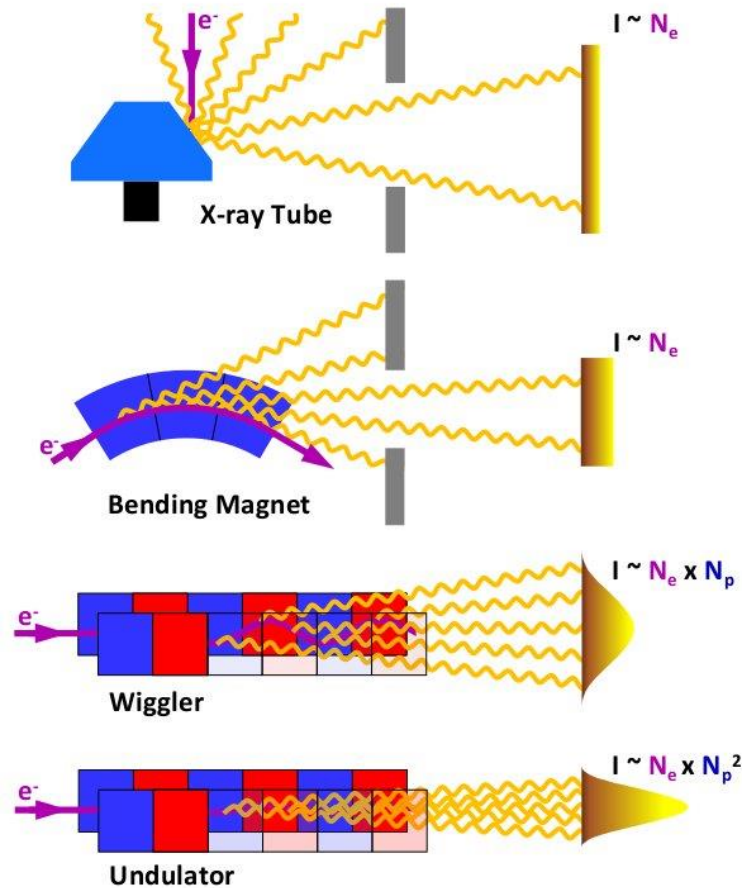


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- synchrotron radiation (spectrum from THz to hard X-rays)
- radiation emission cone  $\theta = 1/\gamma$



# Methods to produce X-rays from the acceleration of charged particles



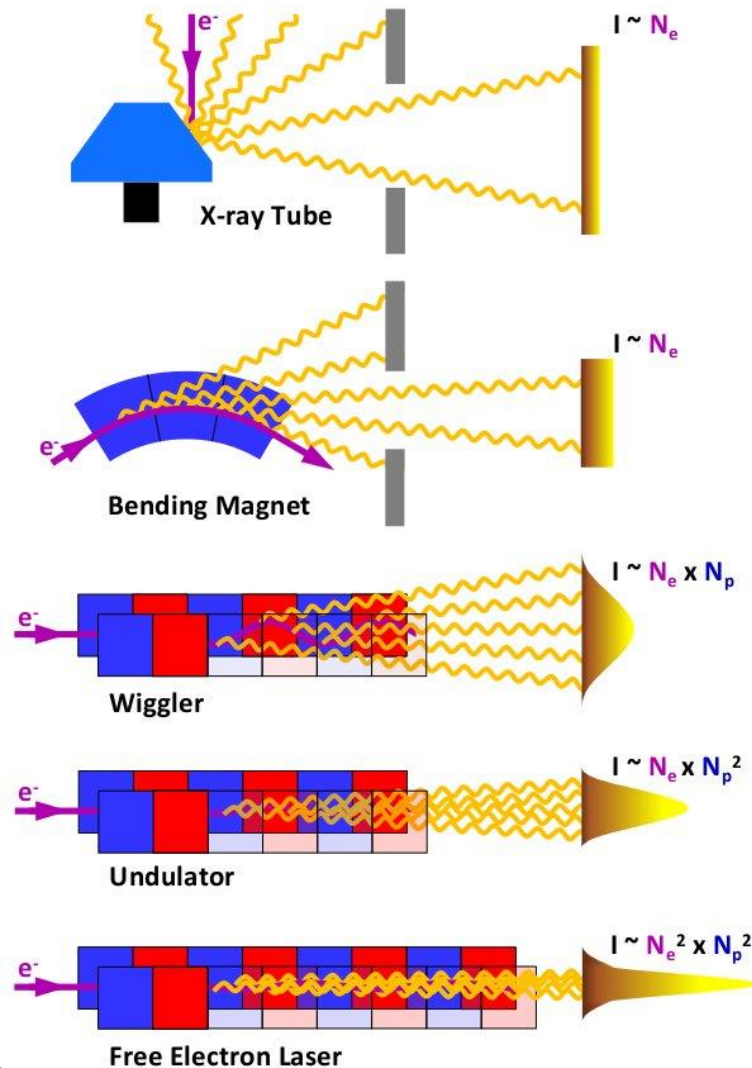
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- Angular excursion  $\gg$  synchrotron radiation’s opening angle ( $1/\gamma$ )
- The radiation cones from each magnet do not overlap

- Angular excursion  $\leq$  synchrotron radiation’s opening angle ( $1/\gamma$ )
- The radiation cones from each magnet overlap  $\rightarrow$  constructive interference for some wavelengths  $\rightarrow$  discrete spectrum

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- Constructive interference + e-beam microbunching
- Discrete spectrum and exponential amplification

## Main differences between synchrotrons and FELs

**Table 1.1** Comparison of orders of magnitude synchrotron and XFEL radiation<sup>†</sup> properties. <sup>†</sup>XFEL values derive from LCLS unless otherwise stated. 8-keV photons assumed. \*EuroXFEL time structure: 2700 pulses at 4.5 MHz, 10 such bursts per second. \*\*photons s<sup>-1</sup> 0.1% BW<sup>-1</sup>. ‡After Si(111) monochromator,  $\Delta\nu/\nu = 1.4 \times 10^{-4}$ . ¶Unmonochromatized, full SASE spectrum. §23 kW during pulse burst

Property	Synchrotron	XFEL
$\Delta\tau$	50 – 400 ps	1 – 100 fs
$\Delta t$	5 ns	$10^{-2} - 2 \times 10^{-7}$ s*
Average flux**	$2 \times 10^{14}$	$10^{14}$
Peak flux**	$6 \times 10^{15}$	$2 \times 10^{25}$
# $h\nu$ /pulse	$4 \times 10^4$ ‡	$4 \times 10^{12}$ ¶
Peak power	1 W ‡	$10^{11}$ W¶
Average power	25 mW‡	600 mW¶ – 140 W¶*§

XFELs opened the possibility to study matter at **atomic-level spatial scales** and **femtosecond time scales** for the first time

### Reference:

Willmott, P.R. (2021). X-Ray Sources at Large-Scale Facilities. In: Bulou, H., Joly, L., Mariot, JM., Scheurer, F. (eds) Magnetism and Accelerator-Based Light Sources. Springer Proceedings in Physics, vol 262. Springer, Cham. [https://doi.org/10.1007/978-3-030-64623-3\\_1](https://doi.org/10.1007/978-3-030-64623-3_1)

## XFEL Facilities

**Table 1.** Major parameters for worldwide X-ray FEL facilities

Facility	Beam energy (GeV)	Photon energy (eV)	Repetition rate (Hz)	Pulse duration (FWHM) (fs)
FLASH	0.35–1.25	14–620	$4 \times 10^3$ to $10^6$	10–200
LCLS	2.5–16.9	280–12,800	120	5–400
SACLA	5.1–8.5	4,000–20,000	60	2–10
FERMI	1–1.5	20–310	50	30–100
PAL-XFEL	3.5–10	275–20,000	60	5–100
SwissFEL	2.1–5.8	250–1,240	100	1–20
European XFEL	8.5–17.5	240–25,000	$2.7 \times 10^4$	3–150
SXFEL	1.0–1.6	124–1,000	50	30–1,000
LCLS-II (HE)	4–15	200–25,000	120/10 <sup>6</sup>	1–500
SHINE	8	400–25,000	10 <sup>6</sup>	3–600

Note that only a portion of their performance is listed here for indication. In addition, the pulse duration varies with the operating mode of the facility, such as low charge and two-color mode. More detailed information can be found on their websites.



## Features and futures of X-ray free-electron lasers

Nanshun Huang,<sup>1,2</sup> Haixiao Deng,<sup>1,3,\*</sup> Bo Liu,<sup>1,3</sup> Dong Wang,<sup>1,3</sup> and Zhentang Zhao<sup>1,3,\*</sup>

\*Correspondence: denghaixiao@zjlab.org.cn (H.D.); zhaozhentang@zjlab.org.cn (Z.Z.)

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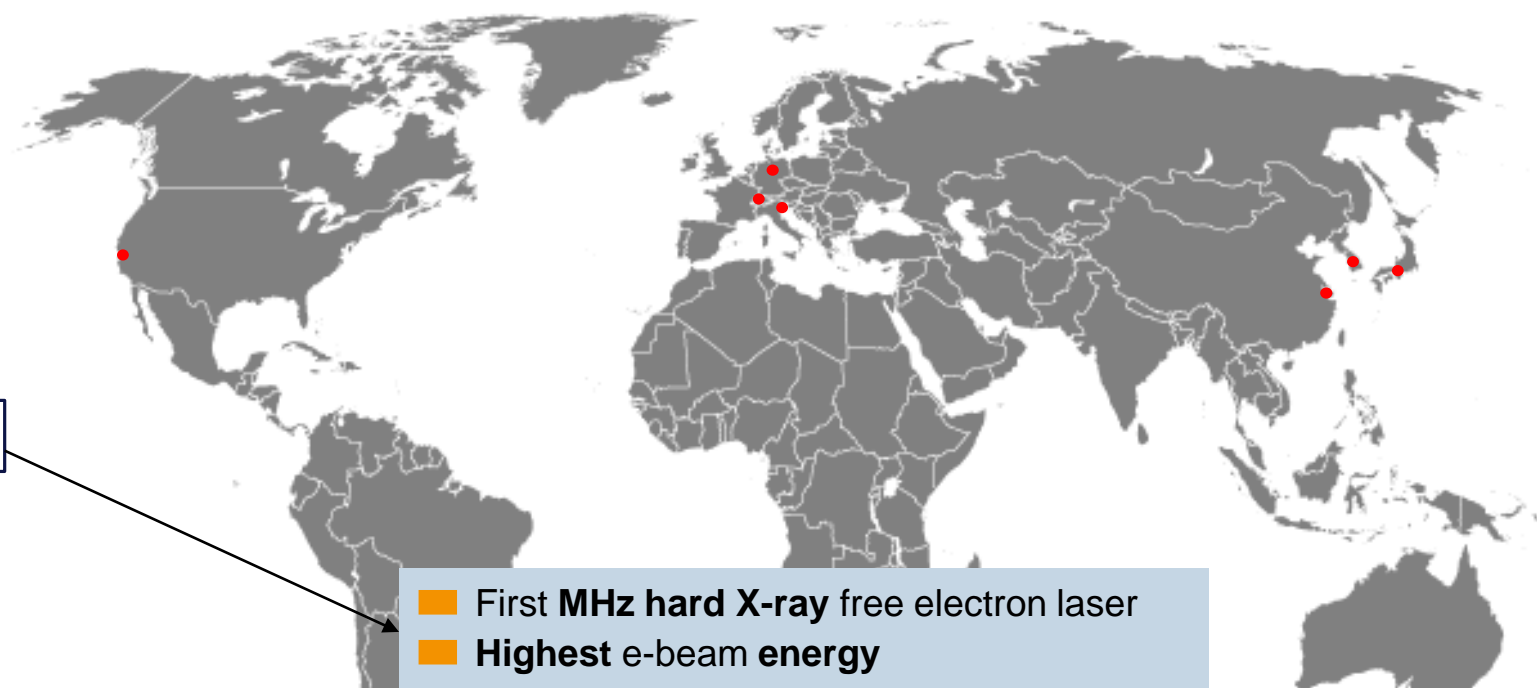
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- First **MHz** hard X-ray free electron laser
- Highest e-beam energy

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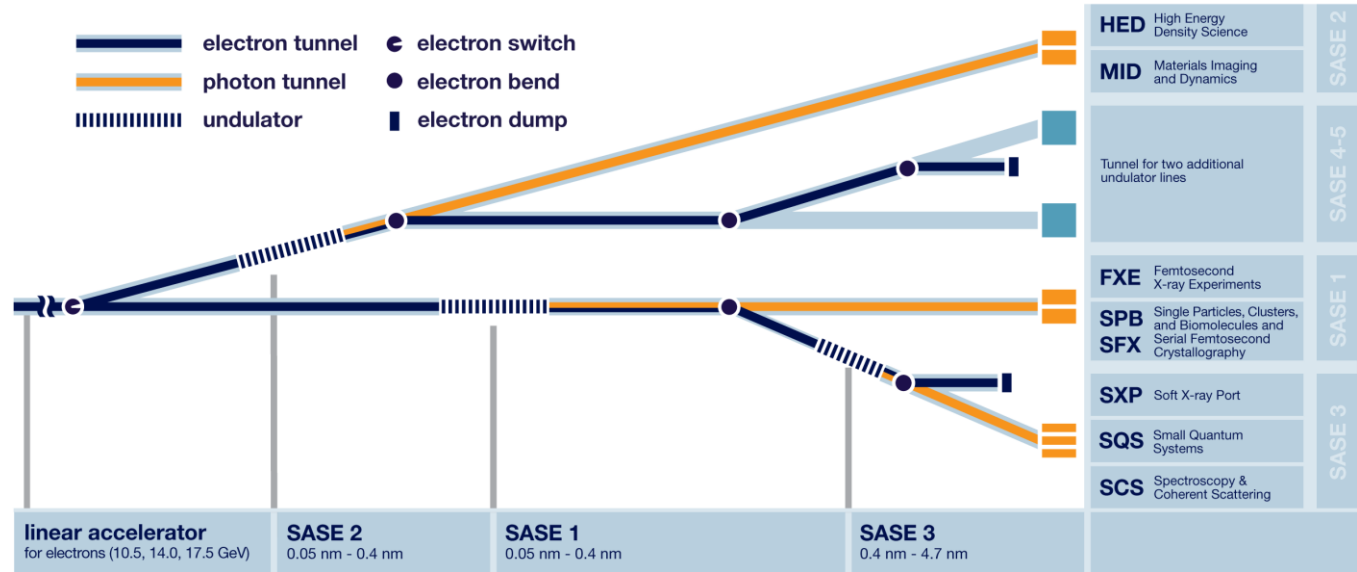
<https://doi.org/10.1038/s41566-020-0607-z>

Check for updates

**A MHz-repetition-rate hard X-ray free-electron laser driven by a superconducting linear accelerator**



# Undulator lines at European XFEL



Planar permanent magnet undulators

Undulator parameter:

$$K = \frac{e}{2\pi mc} B_0 \lambda_U$$

### SASE1/2 hard X-rays beamlines:

- Radiation range:
  - $\gamma$  energy: 3-25 keV
  - $\gamma$  wavelength: 4 Å – 0.5 Å
- **Planar undulators:**
  - Period length: 40 mm
  - K range: 1.65-3.9

### SASE3 soft X-rays beamline:

- Radiation range:
  - $\gamma$  energy: 0.26-3 keV
  - $\gamma$  wavelength: 4.7 nm – 4 Å
- **Planar undulators:**
  - Period length: 68 mm
  - K range: 4-9
- **Helical afterburner:**
  - Period length: 90 mm
  - K range (C+, C-, LH, LV): 3.37-9.4

## Why superconducting undulators?

**Wider tunability** of the **photon beam wavelength  $\lambda_R$**  while  
keeping the electron beam energy constant

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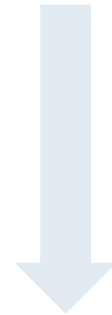
Wider tunability of the photon beam wavelength  $\lambda_R$  while keeping the electron beam energy constant



Reduction of the undulator period:  
shorter  $\lambda_R$  possible

$$K = \frac{e}{2\pi mc} B_0 \lambda_U = 0.9336 B_0 [T] \lambda_U [cm]$$

$$\lambda_R = \frac{\lambda_U}{2n\gamma^2} \left( 1 + \frac{K^2}{2} + \gamma^2 \theta^2 \right)$$



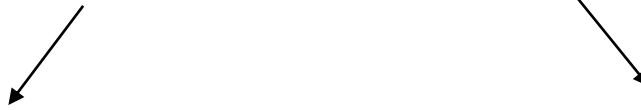
$\lambda_U \downarrow$   
 $\lambda_R \downarrow$

Enables achieving harder X-rays



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**Wider tunability of the photon beam wavelength  $\lambda_R$  while keeping the electron beam energy constant**



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$\lambda_U \downarrow$   
 $\lambda_R \downarrow$

$$\lambda_R = \frac{\lambda_U}{2n\gamma^2} \left( 1 + \frac{K^2}{2} + \gamma^2 \theta^2 \right)$$



Enables achieving harder X-rays

**Increase of the peak field on axis B:  
Re-establish tunability of  $\lambda_R$  towards longer wavelengths**

$$\lambda_R = \frac{\lambda_U}{2n\gamma^2} \left( 1 + \frac{K^2}{2} + \gamma^2 \theta^2 \right)$$

$B_0 \uparrow$  Online  
 $\lambda_R \uparrow$  tunable

$$K = \frac{e}{2\pi mc} B_0 \lambda_U = 0.9336 B_0 [T] \lambda_U [cm]$$



Guarantees wide range of tunability

## Why superconducting undulators?

**Wider tunability** of the **photon beam wavelength  $\lambda_R$**  while keeping the electron beam energy constant

- Shifts the tuning-mechanism **from the electron beam side** (electron energy) **to the undulators side** (magnetic field)
  - Potentially simplifies FEL adjustment for user requirements on different beamlines



- Cost reduction on the accelerator (smaller E-beam energy needed)

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SC technology allows producing undulators with very short period length



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■ Undulators with shorter periods but same K have shorter saturation length → more compact FELs (reduction of civil construction costs)

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SC technology allows producing undulators with very short period length

Better **radiation hardness** than PM  
(demonstrated in NbTi magnets used in colliders - Tevatron, HERA, LHC)



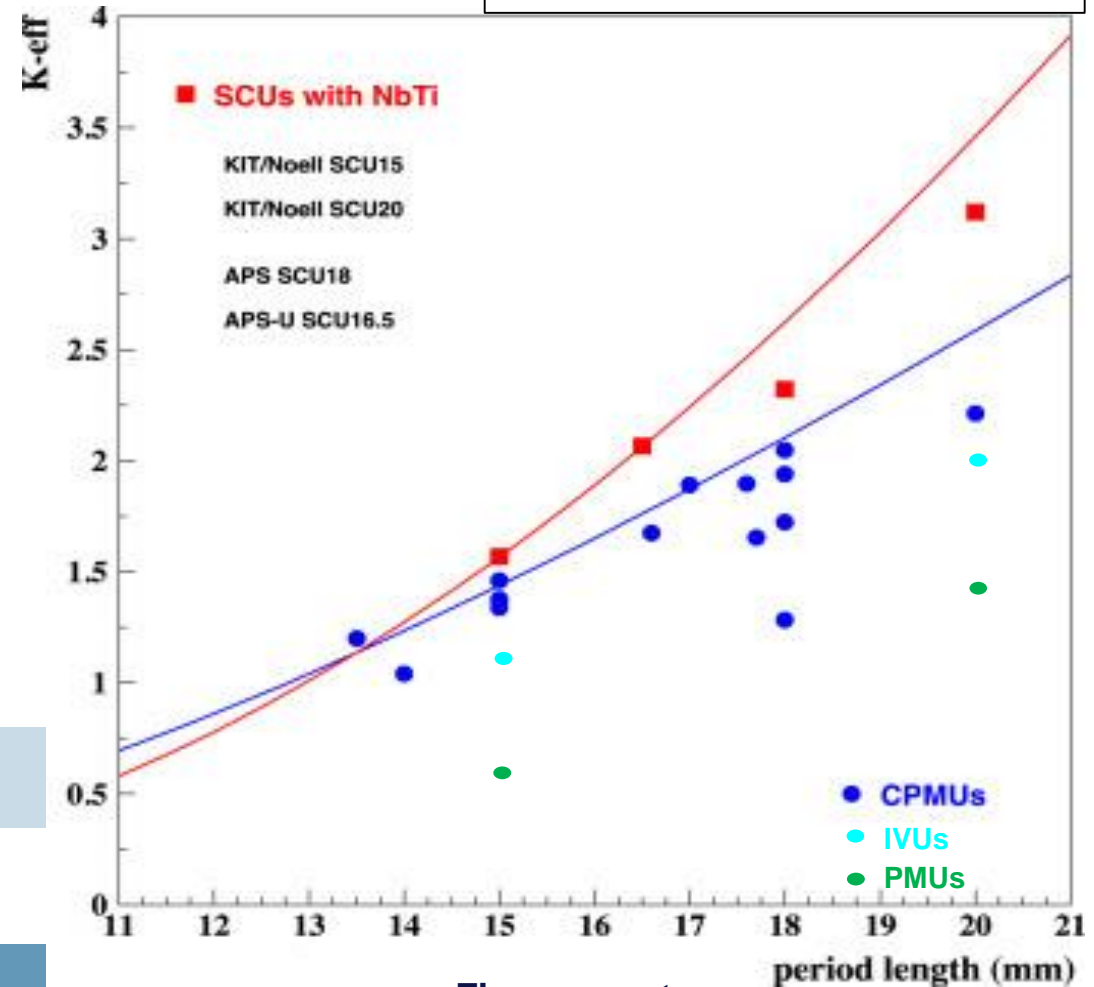
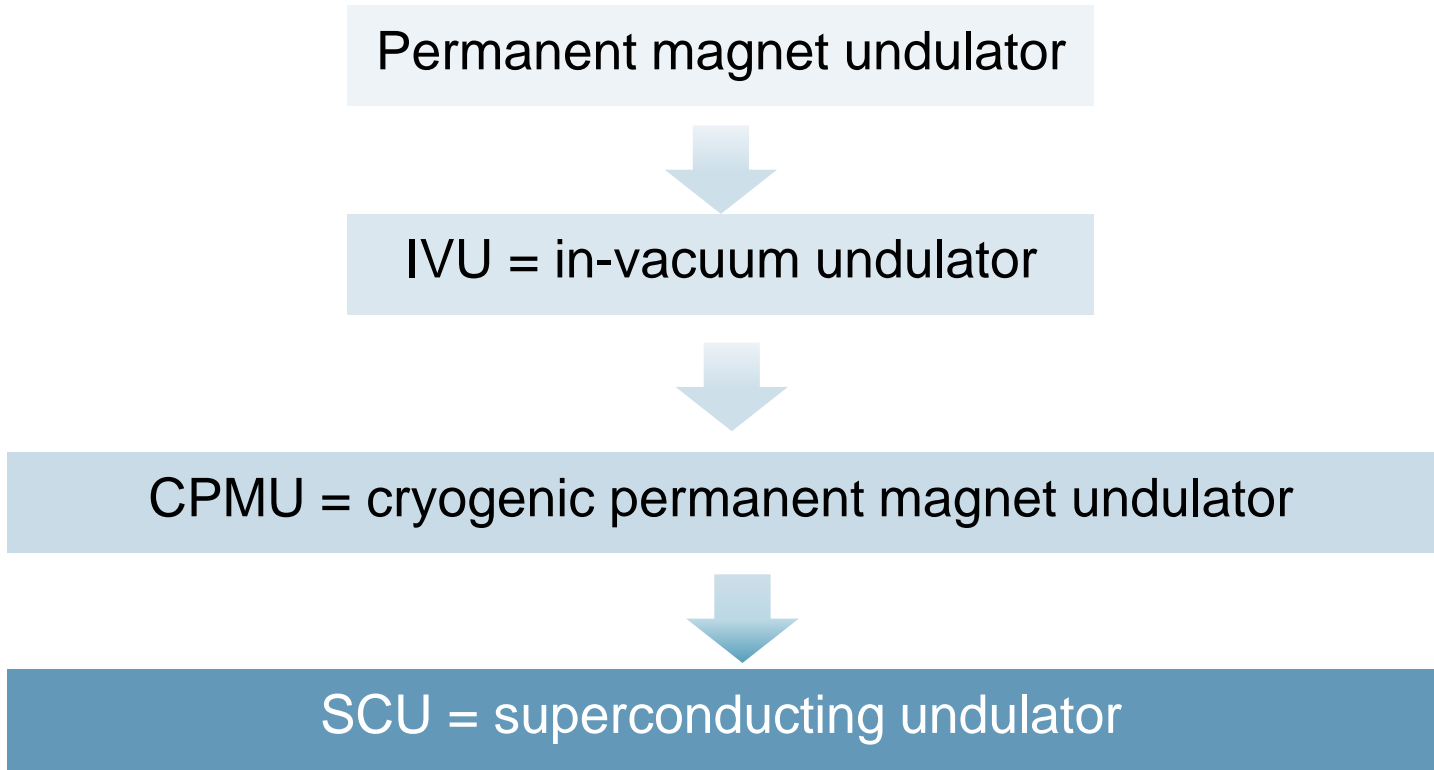
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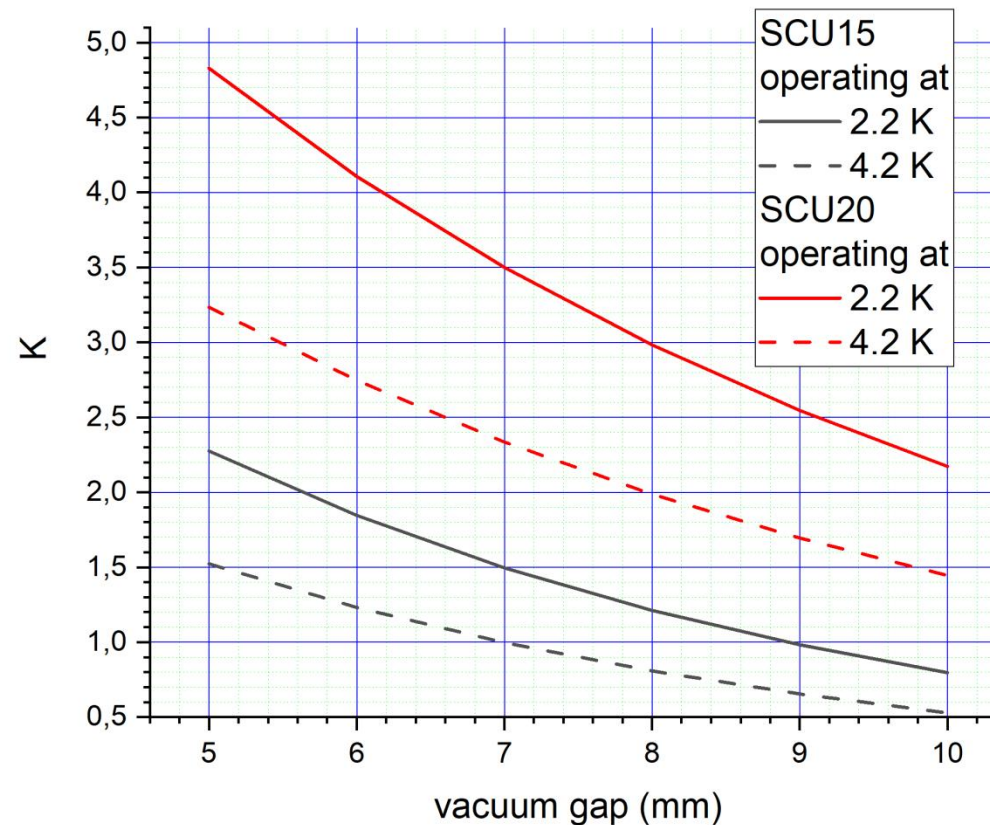
■ All values are scaled to gap value of 5mm

## Developments to increase $B_{max}$ in undulators



## The cooling at colder temperature would be beneficial : scaling of K versus temperature:

The peak field on axis increased by about 50 % with respect to NbTi at 4K



# SCU technology (1/2)

## SCUs in Synchrotron sources

### K. Zhang and M. Calvi, 2022 Supercond. Sci. Technol. 35 093001

**Table 1.** Summary of state-of-the-art developed SCU models, prototypes and devices. Model: full SCU coil assembly (testing coils and half coil assemblies are not included). Prototype: full SCU coil assembly + vacuum chamber + cryostat. Device: full SCU coil assembly + vacuum chamber + cryostat + beam commissioned.

SCU type	Conductor	Year	Laboratory	No of periods	Period length (mm)	Magnetic bore/gap (mm)	Vacuum bore/gap (mm)	Peak on-axis field (T)	Type						
Helical	NbTi wire	1973	Stanford U. [9]	160	32.3	9.8	8	$V(H) = 1.30$	Device						
		1974	Stanford U. [9]	160	32.3	12.5	10.2	—	Device						
		1992	BINP [15]	8	24	20	18	$V(H) = 0.47$	Device						
		2002	Cornell U. [16]	64	2.4	1.5	0.9	$V(H) = 0.34$	Prototype						
		2005	Kurchatov Inst. [11]	6	28	11	—	$V(H) = 1.06$	Model						
		2005–07	STFC [19]	20	14	6	—	$V(H) = 0.9$	Model						
		2005–07	STFC [19]	25	12	6	—	$V(H) = 0.53$	Model						
		2005–07	STFC [19]	25	12	6	—	$V(H) = 0.96$	Model						
		2005–07	STFC [19]	42	11.5	6.35	—	$V(H) = 0.82$	Model						
		2008	STFC [19]	150	11.5	6.35	5.23	$V(H) = 1.13$	Prototype						
		2018	ANL [12]	38.5	31.5	31	8	$V(H) = 0.41$	Device						
		Planar	Nb <sub>3</sub> Sn wire	2007	ANL [21]	17	14	7.94	—	$V(H) = 0.9$	Model				
				2012	Ohio State U. [23]	17	14	8	—	$V(H) = 0.8$	Model				
				2009	Ohio State U. [24]	17	14	8	—	$V(H) = 0.25$	Model				
												NbTi wire	1980	PARIS XI [30]	23
				1990	BNL [51]	3	8.8	4.4	—	$V = 0.5$	Model				
				1996	BNL [52]	23	8.8	4.4	3.8	$V = 0.51$	Prototype				
1998	KIT [32]			100	3.8	1	1	$V = 0.56$	Device						
2003	KIT/ACCEL [35]			10	14	5	—	$V = 1.33$	Model						
2006	KIT/ACCEL [36]			100	14	8	7.4	$V = 0.38$	Device						
2008	NSRRC [60]			20	15	5.6	—	$V = 1.45$	Model						
2011	NSRRC [61]	65	15	5.6	—	$V = 1.36$	Model								
2013	ANL [54]	20.5	16	9.5	7.2	$V = 0.8$	Device								
2015	KIT/Noell [28]	11.5	20	8	—	$V = 1.2$	Model								
2015	ANL [56]	59.5	18	9.5	7.2	$V = 0.98$	Device								
2016	SINAP [62]	5	16	8	—	$V = 0.93$	Model								
2016	KIT/Noell [26]	100.5	15	8	7	$V = 0.73$	Device								
2016	BINP [86]	15	15.6	8	—	$V = 1.2$	Model								
2018	BINP [87]	40	15.6	8	—	$V = 1.2$	Model								
2018	ANL [57]	70	21	8	—	$V = 1.67$	Model								
2019	KIT/Noell [42]	74.5	20	8	7	$V = 1.18$	Device								
2019	KIT [43]	24 or 12	17 or 34	6	—	$V = 1.3$ or 2.3	Model								
2019	STFC [48]	19	15.5	7.4	5.4	$V \geq 0.8$	Device								
2021	BINP [88]	119	15.6	8	—	$V = 1.2$	Model								
2021	SINAP [64]	50	16	10	7.5	$V = 0.62$	Device								
2021	IHEP [66]	30	15	7	—	$V = 1.01$	Model								
Variable	Nb <sub>3</sub> Sn wire	2018	LBNL [48]	73	19	8	—	$V = 1.83$	Model						
		2021	ANL [72]	28.5	18	9.5	—	$V = 1.2$	Model						
		2014	LANL [80]	3	14	3.2	—	$V = 0.77$	Model						
										2017	ANL [74]	5	16	9.5	—
		2013	Kyoto U. [104]	5	10	4	—	$V = 0.85$	Model						
2019	PSI [107]									5	10	6	—	$V = 0.85$	Model
2021	PSI [3]									10	10	4	—	$V = 1.54$	Model
Variable	NbTi wire	2010	NSRRC [120]	4.5	24	6.8	—	$V(H) = 0.61$	Model						
		2019	ANL [126]	15	30	—	6	$V(H) = 0.6$	Model						
		2020	BINP [121]	14	22	8	—	$V = 1.0, H = 0.7$	Model						



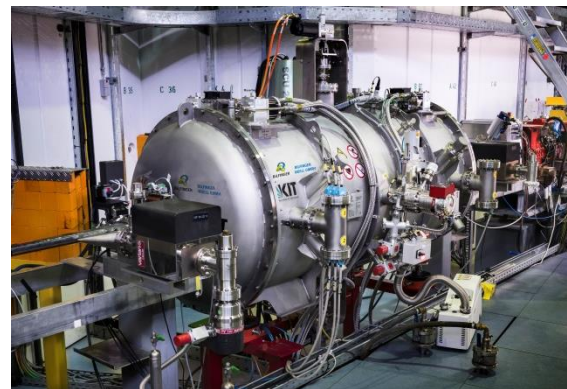
# SCU technology (1/2)

## SCUs in Synchrotron sources

- Karlsruhe Institute of Technology (KIT) in collaboration with company Babcock Noell GmbH (currently Bilfinger Noell GmbH)
  - ▶ Facility for beam heat load study and magnetic field characterization
  - ▶ Operation of 2 undulators at KIT light source



**SCU15**



**SCU20**

*S. Casalbuoni et al., Synchr. Rad. News, 31:3, 24-28 (2018)*

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		1974	Stanford U. [9]	160	32.3	12.5	10.2	—	Device	
		1992	BINP [15]	8	24	20	18	$V(H) = 0.47$	Device	
		2002	Cornell U. [16]	64	2.4	1.5	0.9	$V(H) = 0.34$	Prototype	
		2005	Kurchatov Inst. [11]	6	28	11	—	$V(H) = 1.06$	Model	
		2005–07	STFC [19]	20	14	6	—	$V(H) = 0.9$	Model	
		2005–07	STFC [19]	25	12	6	—	$V(H) = 0.53$	Model	
		2005–07	STFC [19]	25	12	6	—	$V(H) = 0.96$	Model	
		2005–07	STFC [19]	42	11.5	6.35	—	$V(H) = 0.82$	Model	
		2008	STFC [19]	150	11.5	6.35	5.23	$V(H) = 1.13$	Prototype	
		2018	ANL [12]	38.5	31.5	31	8	$V(H) = 0.41$	Device	
		2007	Nb <sub>3</sub> Sn wire	ANL [21]	17	14	7.94	—	$V(H) = 0.9$	Model
		2012	Ohio State U. [23]	17	14	8	—	$V(H) = 0.8$	Model	
		2009	MgB <sub>2</sub> wire	Ohio State U. [24]	17	14	8	—	$V(H) = 0.25$	Model
		Planar	NbTi wire	1980	PARIS XI [30]	23	40	22	12	$V = 0.45$
1990	BNL [51]			3	8.8	4.4	—	$V = 0.5$	Model	
1996	BNL [52]			23	8.8	4.4	3.8	$V = 0.51$	Prototype	
1998	KIT [32]			100	3.8	1	1	$V = 0.56$	Device	
2003	KIT/ACCEL [35]			10	14	5	—	$V = 1.33$	Model	
2006	KIT/ACCEL [36]			100	14	8	7.4	$V = 0.38$	Device	
2008	NSRRC [60]			20	15	5.6	—	$V = 1.45$	Model	
2011	NSRRC [61]			65	15	5.6	—	$V = 1.36$	Model	
2013	ANL [54]			20.5	16	9.5	7.2	$V = 0.8$	Device	
2015	KIT/Noell [28]			11.5	20	8	—	$V = 1.2$	Model	
2015	ANL [56]			59.5	18	9.5	7.2	$V = 0.98$	Device	
2016	SINAP [62]			5	16	8	—	$V = 0.93$	Model	
2016	KIT/Noell [26]			100.5	15	8	7	$V = 0.73$	Device	ANKA
2016	BINP [86]			15	15.6	8	—	$V = 1.2$	Model	
2018	BINP [87]			40	15.6	8	—	$V = 1.2$	Model	
2018	ANL [57]			70	21	8	—	$V = 1.67$	Model	
2019	KIT/Noell [42]			74.5	20	8	7	$V = 1.18$	Device	ANKA
2019	KIT [43]			24 or 12	17 or 34	6	—	$V = 1.3$ or 2.3	Model	
2019	STFC [48]			19	15.5	7.4	5.4	$V \geq 0.8$	Device	
2021	BINP [88]			119	15.6	8	—	$V = 1.2$	Model	
2021	SINAP [64]	50	16	10	7.5	$V = 0.62$	Device			
2021	IHEP [66]	30	15	7	—	$V = 1.01$	Model			
Nb <sub>3</sub> Sn wire	2018	LBNL [48]	73	19	8	—	$V = 1.83$	Model		
	2021	ANL [72]	28.5	18	9.5	—	$V = 1.2$	Model		
ReBCO tape	2014	LANL [80]	3	14	3.2	—	$V = 0.77$	Model		
	2017	ANL [74]	5	16	9.5	—	$V = > 0.2$	Model		
ReBCO bulk	2013	Kyoto U. [104]	5	10	4	—	$V = 0.85$	Model		
	2019	PSI [107]	5	10	6	—	$V = 0.85$	Model		
	2021	PSI [3]	10	10	4	—	$V = 1.54$	Model		
	2020	BINP [121]	14	22	8	—	$V = 1.0, H = 0.7$	Model		
Variable	NbTi wire	2010	NSRRC [120]	4.5	24	6.8	—	$V(H) = 0.61$	Model	
		2019	ANL [126]	15	30	—	6	$V(H) = 0.6$	Model	
		2020	BINP [121]	14	22	8	—	$V = 1.0, H = 0.7$	Model	



# SCU technology (1/2)

## SCUs in Synchrotron sources

- Advanced Photon Source (APS) at ANL:
  - ▶ Specialized SCU facility
  - ▶ Operation of several SCU at the APS ring



Helical SCU installed in APS

*M. Kasa et al.*  
*PRSTAB 23, 050701*  
*(2020)*

## K. Zhang and M. Calvi, 2022 Supercond. Sci. Technol. 35 093001

**Table 1.** Summary of state-of-the-art developed SCU models, prototypes and devices. Model: full SCU coil assembly (testing coils and half coil assemblies are not included). Prototype: full SCU coil assembly + vacuum chamber + cryostat. Device: full SCU coil assembly + vacuum chamber + cryostat + beam commissioned.

SCU type	Conductor	Year	Laboratory	No of periods	Period length (mm)	Magnetic bore/gap (mm)	Vacuum bore/gap (mm)	Peak on-axis field (T)	Type				
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		2008	STFC [19]	150	11.5	6.35	5.23	$V(H) = 1.13$	Prototype				
				2018	ANL [12]	38.5	31.5	31	8	$V(H) = 0.41$	Device	APS	
		Planar	Nb <sub>3</sub> Sn wire	2007	ANL [21]	17	14	7.94	—	$V(H) = 0.9$	Model		
				2012	Ohio State U. [23]	17	14	8	—	$V(H) = 0.8$	Model		
2009	Ohio State U. [24]			17	14	8	—	$V(H) = 0.25$	Model				
MgB <sub>2</sub> wire	NbTi wire		1980	PARIS XI [30]	23	40	22	12	$V = 0.45$	Device			
			1990	BNL [51]	3	8.8	4.4	—	$V = 0.5$	Model			
			1996	BNL [52]	23	8.8	4.4	3.8	$V = 0.51$	Prototype			
			1998	KIT [32]	100	3.8	1	1	$V = 0.56$	Device			
			2003	KIT/ACCEL [35]	10	14	5	—	$V = 1.33$	Model			
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					2016	BINP [86]	15	15.6	8	—	$V = 1.2$	Model	
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		2021	ANL [72]	28.5	18	9.5	—	$V = 1.2$	Model				
		ReBCO tape	2014	LANL [80]	3	14	3.2	—	$V = 0.77$	Model			
			2017	ANL [74]	5	16	9.5	—	$V = > 0.2$	Model			
			ReBCO bulk	2013	Kyoto U. [104]	5	10	4	—	$V = 0.85$	Model		
		2019		PSI [107]	5	10	6	—	$V = 0.85$	Model			
		2021		PSI [3]	10	10	4	—	$V = 1.54$	Model			
		NbTi wire		2010	NSRRC [120]	4.5	24	6.8	—	$V(H) = 0.61$	Model		
			2019	ANL [126]	15	30	—	6	$V(H) = 0.6$	Model			
			2020	BINP [121]	14	22	8	—	$V = 1.0, H = 0.7$	Model			

# SCU technology (1/2)

## SCUs in Synchrotron sources

- SCU16 developed by SINAP and tested at the Shanghai Synchrotron Radiation Facility (SSRF)
- BINP (Budker Institut of Nuclear Physics) SC wiggler at Diamond Light Source
- KIT Noell:
  - ▶ SCU installed Australian Light Source
  - ▶ SC wiggler for NSLSII

### K. Zhang and M. Calvi, 2022 Supercond. Sci. Technol. 35 093001

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		1974	Stanford U. [9]	160	32.3	12.5	10.2	—	Device	
		1992	BINP [15]	8	24	20	18	$V(H) = 0.47$	Device	
		2002	Cornell U. [16]	64	2.4	1.5	0.9	$V(H) = 0.34$	Prototype	
		2005	Kurchatov Inst. [11]	6	28	11	—	$V(H) = 1.06$	Model	
		2005–07	STFC [19]	20	14	6	—	$V(H) = 0.9$	Model	
		2005–07	STFC [19]	25	12	6	—	$V(H) = 0.53$	Model	
		2005–07	STFC [19]	25	12	6	—	$V(H) = 0.96$	Model	
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		MgB <sub>2</sub> wire	2009	Ohio State U. [24]	17	14	8	—	$V(H) = 0.25$	Model
Planar	NbTi wire		1980	PARIS XI [30]	23	40	22	12	$V = 0.45$	Device
		1990	BNL [51]	3	8.8	4.4	—	$V = 0.5$	Model	
		1996	BNL [52]	23	8.8	4.4	3.8	$V = 0.51$	Prototype	
		1998	KIT [32]	100	3.8	1	1	$V = 0.56$	Device	
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2019	KIT [43]	24 or 12	17 or 34	6	—	$V = 1.3$ or 2.3	Model			
2019	STFC [48]	19	15.5	7.4	5.4	$V \geq 0.8$	Device			
2021	BINP [88]	119	15.6	8	—	$V = 1.2$	Model			
2021	SINAP [64]	50	16	10	7.5	$V = 0.62$	Device	SSRF		
2021	IHEP [66]	30	15	7	—	$V = 1.01$	Model			
Nb <sub>3</sub> Sn wire	2018	LBNL [48]	73	19	8	—	$V = 1.83$	Model		
	2021	ANL [72]	28.5	18	9.5	—	$V = 1.2$	Model		
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# SCU technology (2/2)

## ■ SCUs in FELs

# SCU technology (2/2)

## SCUs in FELs

### IR FEL experiment at Stanford in 1976

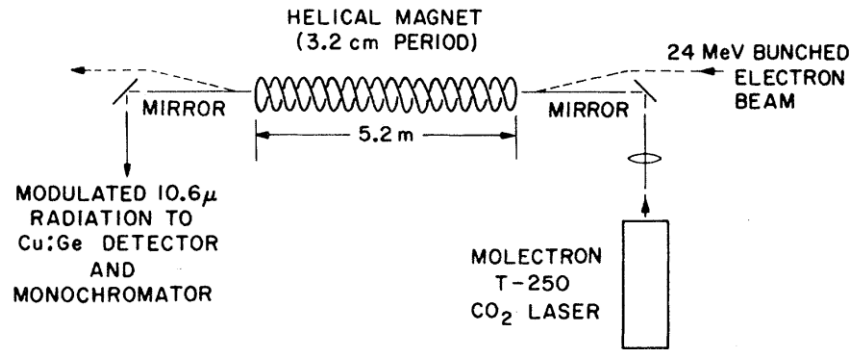


FIG. 1. Experimental setup. The electron beam was magnetically deflected around the optical components on the axis of the helical magnet.

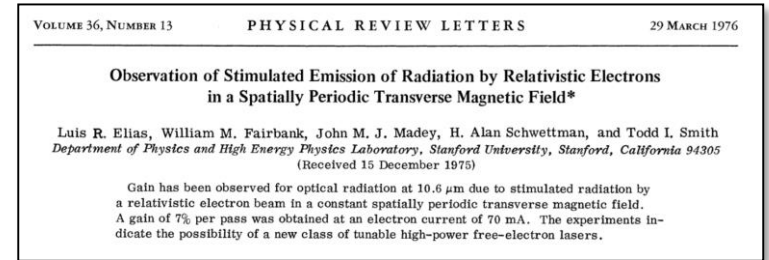


TABLE I. Magnet design parameters.

	Magnet #1	Magnet #2
Helix form material	Aluminum	Delrin
Helix period (cm) at 300°K	3.23	3.23
Number of periods	160	160
Helix form I.D. (cm)	0.98	1.25
Helix form O.D. (cm)	3.20	3.20
Inside radius of first layer (cm)	0.554	0.726
Outside radius of last layer (cm)	1.46	1.39
Helical groove width (cm)	0.60	0.85
Number of layers	9	8
Number of wires per layer	4	8
Wire dimensions (cm × cm)	0.103 × 0.144	0.082 × 0.100
Magnetic field on axis (G/A)	11.1	15.8
I.D. of copper bore (cm)	0.80	1.02

## Superconducting helically wound magnet for the free-electron laser

L. R. Elias and J. M. Madey

High Energy Physics Laboratory, Stanford University, Stanford, California 94305

(Received 12 April 1979; accepted for publication 18 May 1979)

Theoretical and experimental studies conducted by the Stanford Free Electron Laser group have resulted in the first operation of a free-electron laser amplifier and free-electron laser oscillator. Two superconducting helically wound periodic magnetics have been constructed for use with the laser. In this paper we present a discussion of design considerations and test results for the two magnets. The tests included measurement of the magnitude and the variation of the transverse magnetic field with radius in the bore of the magnets, the critical current, and the intensity, angular distribution, and spectrum of the spontaneous radiation emitted by electrons moving through the field.

# SCU technology (2/2)

■ SCUs in FELs:

■ IR FEL experiment at Stanford in 1976

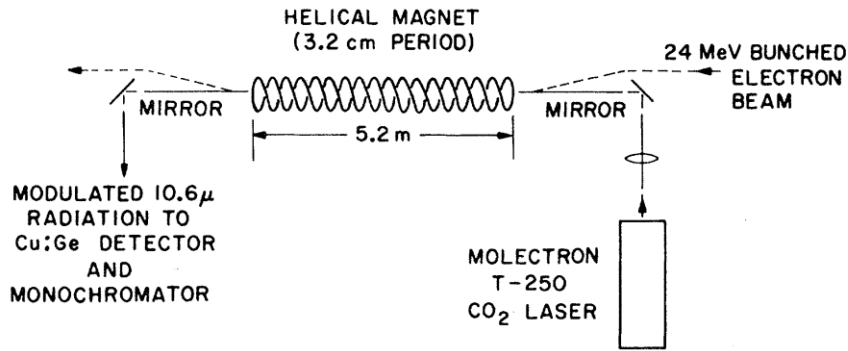


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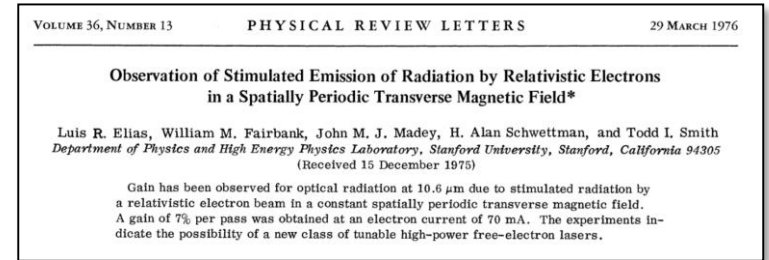


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- STFC at Daresbury : SCU test at CLARA linac
- Prototype for LCLS (collaboration ANL, LBNL and SLAC) + LCLS facility plans to install a cryostat with two 1.5m long SCU coils and cold intersection
- Prototype HTSC-bulk SCU for SwissFEL to be tested first at Swiss Light Source
- SHINE (Shanghai High repetition rate XFEL aNdExtreme light facility): 40 in-vacuum SCUs, 16mm period, B=0.682 – 1.583 T, photon energy = 10-25keV, magnetic length: 4m (phase shifter in the middle)



## SCUs as part of the European XFEL facility development program

- European XFEL has the highest beam energy among XFELs:
  - **Opportunity** to produce **photons** with energies in the range **30-100 keV**
    - ▶ MHz rate X-ray microscopy can reveal bulk dynamics in material such as crack propagation or shockwave propagation previously possible to observe only ex-situ
- European XFEL has two hard and one soft X-ray beamlines:
  - The state of the art SCU technology offers a solution to cover the present **range of photons in all beamlines** with **fixed e-beam energy of 8.5 GeV**.
- CW upgrade of the linac at 7-8 GeV is presently under consideration:
  - SCU SASE line NbTi at 2 K with 15 mm period and 5 mm vacuum gap can potentially cover from 8.6 keV up to 25 keV, a similar range as with the existing SASE1/2 lines with permanent magnet undulators with 40 mm period length.

## Numerical studies: a hard X-ray SCU SASE line for the future

- Generation of hard X rays up to ~ 100 keV for strategic upgrade plans
  - ▶ **NbTi** at **2K** SCUs with a period length of **15 mm** and a vacuum gap of 5 mm allow covering a range between **54 keV** and **100 keV**.
  - ▶ Numerical studies show that hard X-rays generation could be possible with “almost” state-of-the-art technology.

39th Free Electron Laser Conf. ISBN: 978-3-95450-210-3  
 FEL2019, Hamburg, Germany  
 JACoW Publishing doi:10.18429/JACoW-FEL2019-TUP061

**SUPER-X: SIMULATIONS FOR EXTREMELY HARD X-RAY GENERATION WITH SHORT PERIOD SUPERCONDUCTING UNDULATORS FOR THE EUROPEAN XFEL**

S. Serkez\*, G. Geloni, S. Karabekyan, Y. Li, T. Tanikawa,  
 S. Tomin, F. Wolff-Fabris, European XFEL, Schenefeld, Germany  
 S. Casalbuoni, KIT, Karlsruhe, Germany  
 C. Boffo†, Bilfinger Noell, Würzburg, Germany  
 M. Dohlus, E. Schneidmiller, M. Yurkov, I. Zagorodnov, DESY, Hamburg, Germany  
 A. Trebushinin, BINP, Novosibirsk, Russia

\* author(s), title of the work, publisher, and DOI

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 Journal of Physics: Conference Series **2380** (2022) 012011 doi:10.1088/1742-6596/2380/1/012011

### Analysis of the error budget for a superconducting undulator SASE line at European XFEL

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# Pilot project: FESTA Afterburner for SASE2

S. Casalbuoni<sup>1</sup>, J. Baader<sup>1</sup>, G. Geloni<sup>1</sup>, V. Grattoni<sup>1</sup>, W. Decking<sup>2</sup>, D. La Civita<sup>1</sup>, C. Lechner<sup>1</sup>, L. Lilje<sup>2</sup>, S. Liu<sup>2</sup>, B. Marchetti<sup>1</sup>, A. Potter<sup>3</sup>, E. Schneidmiller<sup>2</sup>, S. Serkez<sup>1</sup>, H. Sinn<sup>1</sup>, T. Wohlenberg<sup>2</sup> and I. Zagorodnov<sup>2</sup>

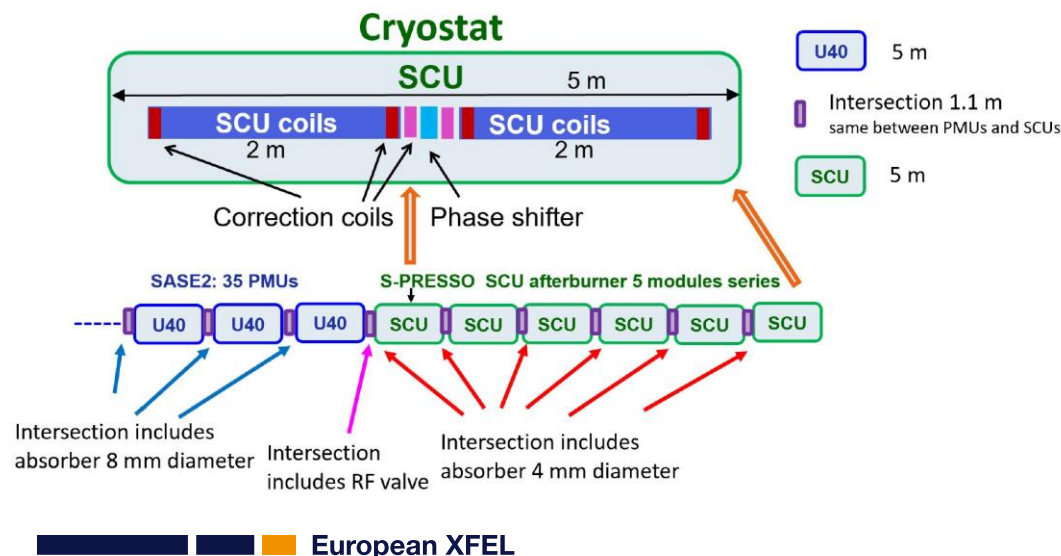
<sup>1</sup>European XFEL GmbH, Holzkoppel 4, 22869 Schenefeld, Germany

<sup>2</sup>DESY, Notkestraße 85, 22607 Hamburg, Germany

<sup>3</sup>University of Liverpool, Liverpool L69 3BX, United Kingdom

## FESTA (Free Electron laser Superconducting undulator Afterburner)

- Installation of **1+5 cryomodules (i.e. 2+10 undulator)** at SASE2 for photon energies higher than 40 keV.
- Demonstration of the operation of SCUs in X-rays FELs.
- Cover the complete photon energy range of soft X-ray experiments without changing the beam energy.



**S-PRESSO (Superconducting undulator PRE-Series module)** is the prototype module, already in production (contract assigned to Bilfinger Noell GmbH). S-PRESSO will include **NbTi coils** and work at **4K**.

**Table 2.** Main Parameters of S-PRESSO

Period	18 mm
Peak field	1.82 T
$K$	3.06
Vacuum gap	5 mm
First field int. (x,y)	$< 4 \times 10^{-6}$ T m
Second field int. (x,y)	$< 10^{-4}$ T m <sup>2</sup>
$\Delta K/K$ rms	$< 0.0015$
Roll off at $\pm 2$ mm	$< 5 \times 10^{-5}$
Beam heat load	10 W



**A pre-series prototype for the superconducting undulator afterburner for the European XFEL**

S. Casalbuoni<sup>1</sup>, J. Baader<sup>1</sup>, G. Geloni<sup>1</sup>, V. Grattoni<sup>1</sup>, W. Decking<sup>2</sup>, D. La Civita<sup>1</sup>, C. Lechner<sup>1</sup>, L. Lilje<sup>2</sup>, S. Liu<sup>2</sup>, B. Marchetti<sup>1</sup>, A. Potter<sup>3</sup>, E. Schneidmiller<sup>2</sup>, S. Serkez<sup>1</sup>, H. Sinn<sup>1</sup>, T. Wohlenberg<sup>2</sup> and I. Zagorodnov<sup>2</sup>

<sup>1</sup>European XFEL GmbH, Holzkoppel 4, 22869 Schenefeld, Germany

<sup>2</sup>DESY, Notkestraße 85, 22607 Hamburg, Germany

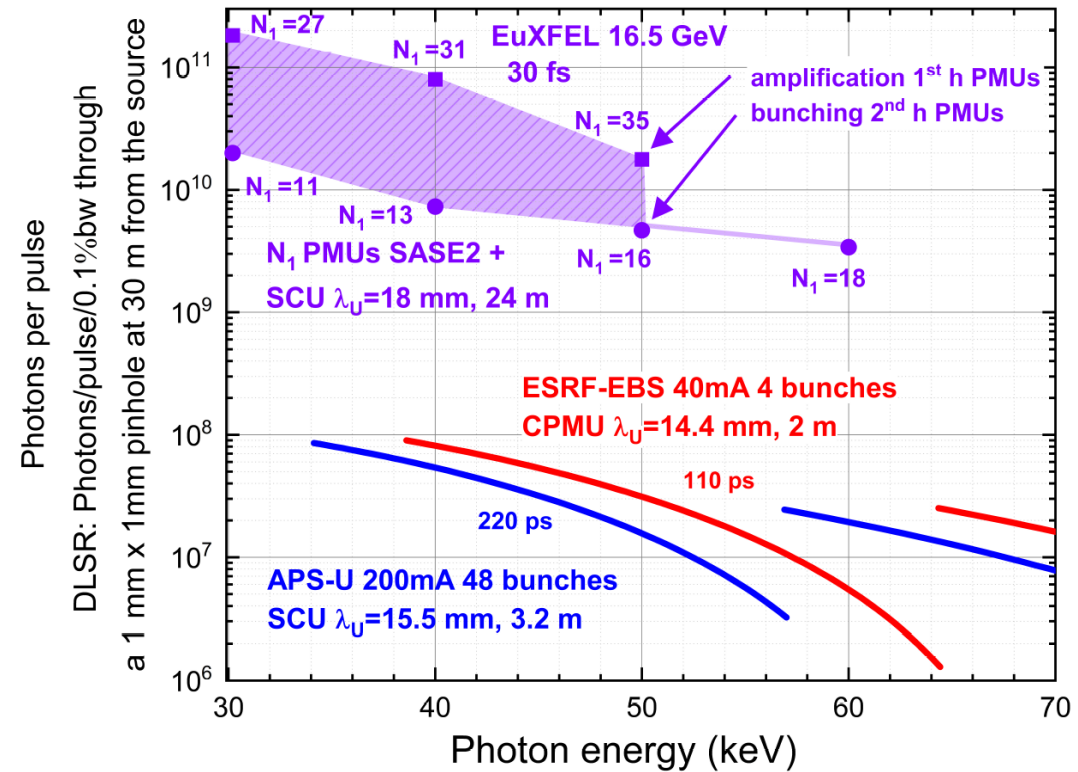
<sup>3</sup>University of Liverpool, Liverpool L69 3BX, United Kingdom

# Pilot project: FESTA Afterburner for SASE2

## ■ FESTA (Free Electron laser Superconducting undulator Afterburner)

*Expected performances obtained from numerical simulations in terms of number of photons per radiation pulse.*

Energy	16.5 GeV
Normalized emittance	0.4 mm mrad
Initial energy spread	3 MeV
Current	5 kA
Bunch length	30 fs



Numerical simulations by C. Lechner.

# More Technical Details on the Studies done on Magnet Tolerances

14th International Conference on Synchrotron Radiation Instrumentation (SRI 2021) IOP Publishing  
Journal of Physics: Conference Series 2380 (2022) 012009 doi:10.1088/1742-6596/2380/1/012009

## Simulation studies of superconducting afterburner operation for the European XFEL

C Lechner, S Casalbuoni, G Geloni, B Marchetti, S Serkez and H Sinn

European XFEL, Holzkoppel 4, 22869 Schenefeld, Germany

14th International Conference on Synchrotron Radiation Instrumentation (SRI 2021) IOP Publishing  
Journal of Physics: Conference Series 2380 (2022) 012010 doi:10.1088/1742-6596/2380/1/012010

## An analytical study to determine the mechanical tolerances for the afterburner superconducting undulators at EuXFEL

V. Grattoni, S. Casalbuoni, B. Marchetti

European XFEL GmbH, Holzkoppel 4, 22869, Schenefeld

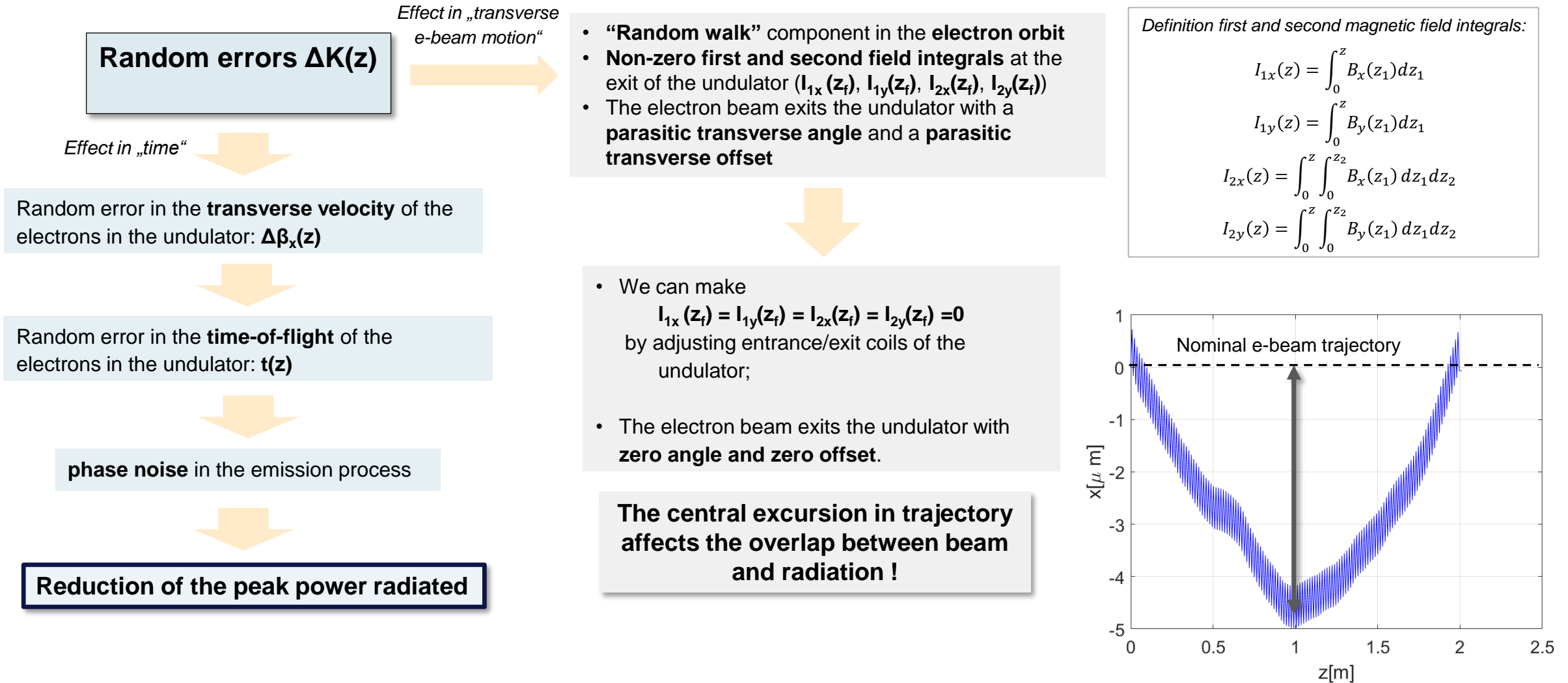
13th Int. Particle Acc. Conf. IPAC2022, Bangkok, Thailand JACoW Publishing  
ISBN: 978-3-95450-227-1 ISSN: 2673-5490 doi:10.18429/JACoW-IPAC2022-THPOPT060

## TOLERANCE STUDY ON THE GEOMETRICAL ERRORS FOR A PLANAR SUPERCONDUCTING UNDULATOR

V. Grattoni\*, S. Casalbuoni, B. Marchetti, European XFEL, Schenefeld, Germany

V. Grattoni et al. „Effect of SCU long range errors on the FEL performance“  
In proceedings IPAC23.

# Effect of Magnetic Field Errors in FEL Process – Qualitative View



# Characterization of the magnetic fields: a key step to understand and evaluate the SCU technology

- Numerical simulations hint us that **precision in the manufacture** of the coils and their relative **alignment** as well as the alignment with the electron beam and radiation seed pulse are **key to success** for the production of **hard X-rays in FELs**.
- **Early/fast characterization** of the „stand alone“ coil (before installation in the final cryostat) allows prompt evaluation of the magnet properties.
  - Magnetic correction procedures (**shimming**) or **discard of the coil** could possibly be applied.
- Characterization of the **final undulator cryostat** including all coils (**main SCU coils, correction coils, phase shifter**) allows to **check the alignment** of the coils and to **calibrate the settings of the currents** to avoid non-zero field integrals in beam axis.





# SUNDAE: Superconducting UNDulator Experiment

Two test-stands for the precise characterization of the magnetic field of superconducting coils.



## SUNDAE1:

- Coil in Superfluid Liquid Helium bath
- Single magnet training/characterization
- Magnetic field characterization using Hall-probe measurement



## SUNDAE2:

- Coils conduction-cooled via cryocoolers or cryogenic plant (upgrade)
- Characterization of all magnets in the final cryostat
- Magnetic field measurement with Hall-probe, Pulsed-Wire and Moving-Wire Methods.

14th International Conference on Synchrotron Radiation Instrumentation (SRI 2021) IOP Publishing  
Journal of Physics: Conference Series 2380 (2022) 012027 doi:10.1088/1742-6596/2380/1/012027

### Conceptual Design of a Liquid Helium Vertical Test-Stand for 2m long Superconducting Undulator Coils

B. Marchetti<sup>1</sup>, S. Abeghyan<sup>1</sup>, J. Baader<sup>1</sup>, S. Barbanotti<sup>2</sup>, S. Casalbuoni<sup>1</sup>, M. Di Felice<sup>1</sup>, H.-J. Eckoldt<sup>2</sup>, U. Englisch<sup>1</sup>, V. Grattoni<sup>1</sup>, A. Grau<sup>3</sup>, A. Hauberg<sup>2</sup>, K. Jensch<sup>2</sup>, D. La Civita<sup>1</sup>, S. Lederer<sup>2</sup>, L. Lilje<sup>2</sup>, R. Ramalingam<sup>2</sup>, T. Schnautz<sup>2</sup>, M. Vannoni<sup>1</sup>, M. Yakopov<sup>1</sup>, R. Zimmermann<sup>2</sup>, P. Ziolkowski<sup>1</sup>

<sup>1</sup> European XFEL GmbH, 22869 Schenefeld, Germany

<sup>2</sup> Deutsches Elektronen-Synchrotron, 22607 Hamburg, Germany

<sup>3</sup> Karlsruher Institut fuer Technologie, D-76021 Karlsruhe, Germany

13th Int. Particle Acc. Conf. IPAC2022, Bangkok, Thailand JACoW Publishing  
ISBN: 978-3-95450-227-1 ISSN: 2673-5490 doi:10.18429/JACoW-IPAC2022-THPOPT032

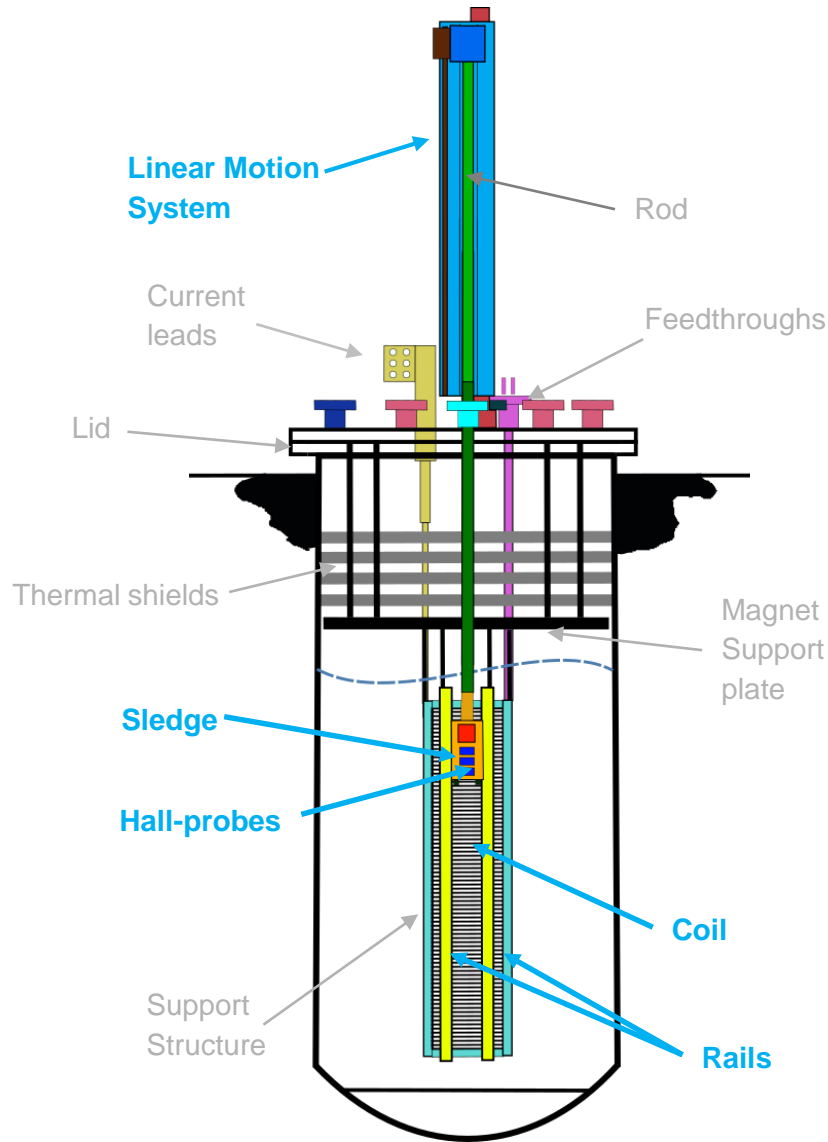
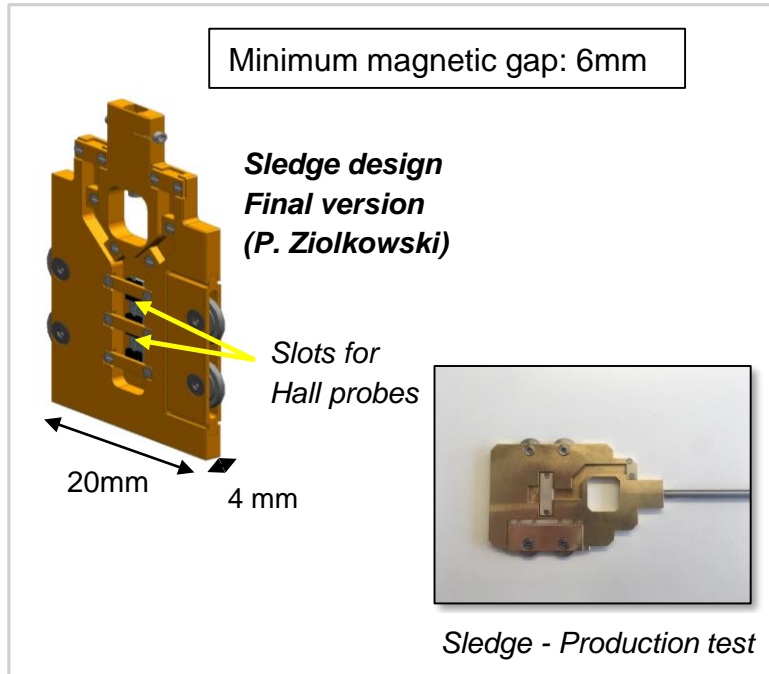
### SUNDAE2 AT EuXFEL: A TEST STAND TO CHARACTERIZE THE MAGNETIC FIELD OF SUPERCONDUCTING UNDULATORS

J. E. Baader\*, S. Abeghyan, S. Casalbuoni, D. La Civita, B. Marchetti, M. Yakopov, P. Ziolkowski, European XFEL GmbH, Schenefeld, Germany  
H.-J. Eckoldt, A. Hauberg, S. Lederer, L. Lilje, T. Wohlenberg, R. Zimmermann, DESY, Hamburg, Germany  
A. W. Grau, Karlsruhe Institute of Technology, Karlsruhe, Germany

\*) title of the work, publisher, and DOI

# SUNDAE1: Overview

- Coil in **Liquid Helium bath**
  - → **Superfluid He bath (2K)**
- **Linear motion system (LMS)** holding two **Hall probes** for magnet characterization.



Characterization of the vertical component of the magnetic field with **Hall-probe measurement**:

Range of the longitudinal scan	2.3m
Resolution of the magnetic field*	0.1mT
Goal resolution of the position of the probe	1 μm

\*limited by Hall probe calibration error

### For S-PRESSO:

- $B=1.82T \rightarrow$  Requested field quality  $\Delta B/B \ll 10^{-3} \rightarrow B_{res} \ll 1.8mT$
- $\lambda_{und} = 18mm \rightarrow$  Res. Hall-probe position  $\ll 1/10 * \lambda_{und} / 2 = 0.9 mm$
- Accuracy Hall-probe position  $\ll$  Tolerance on pole/groove width = 10μm

# SUNDAE2 – Conceptual view

Figure courtesy J. Baader

- XY stages
- Interface to controls / read-out voltage/ current pulse generator

- Step-motors HP
- Interface read-out voltage/ controls/ DC current

- XY stages
- Interface to controls / read-out voltage/ current pulse generator

- Step-motors HP
- Interface to controls step-motor

Detector PW (laser photo diode)

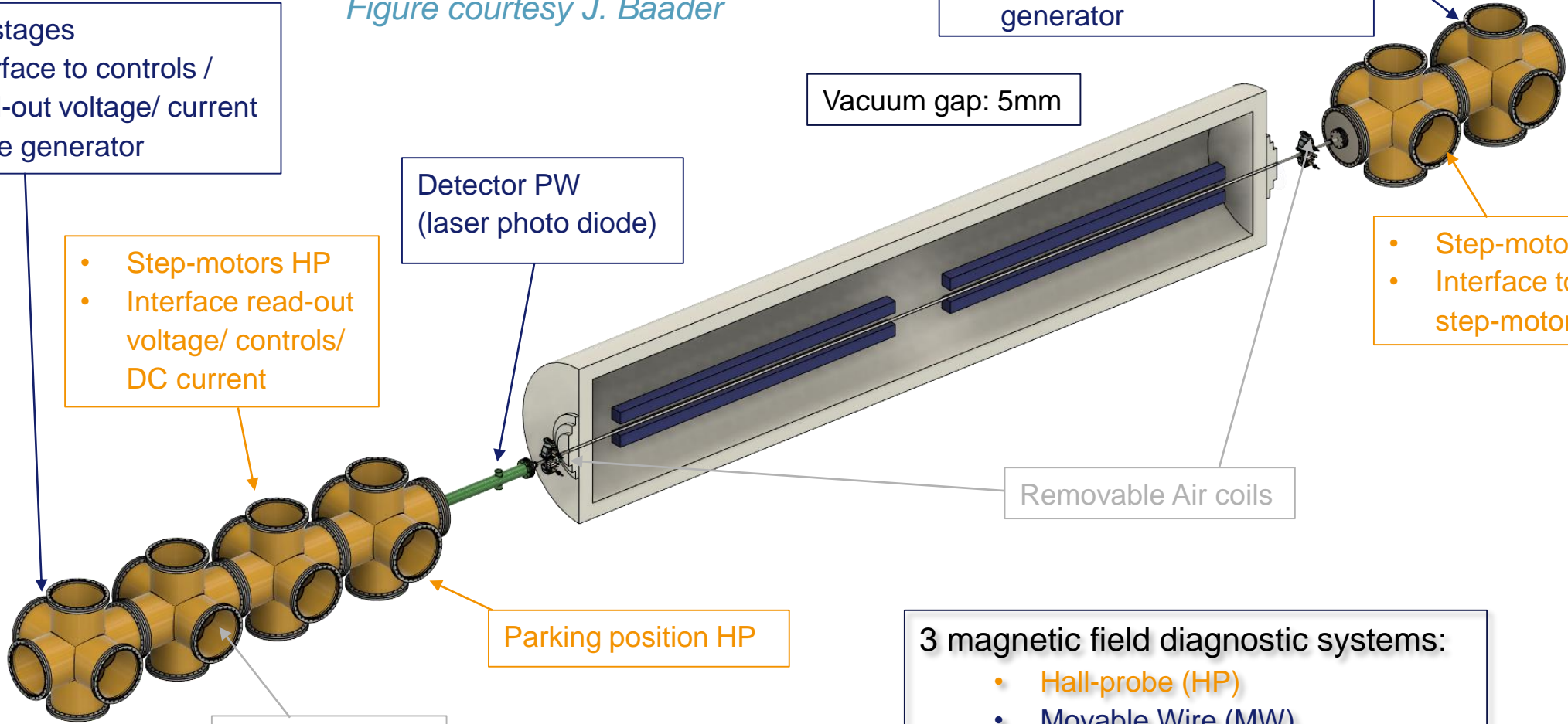
Vacuum gap: 5mm

Removable Air coils

Parking position HP

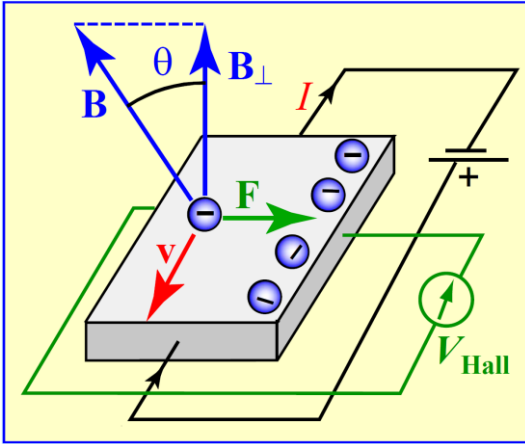
Spare chamber

- 3 magnetic field diagnostic systems:
- Hall-probe (HP)
  - Movable Wire (MW)
  - Pulsed Wire (PW)



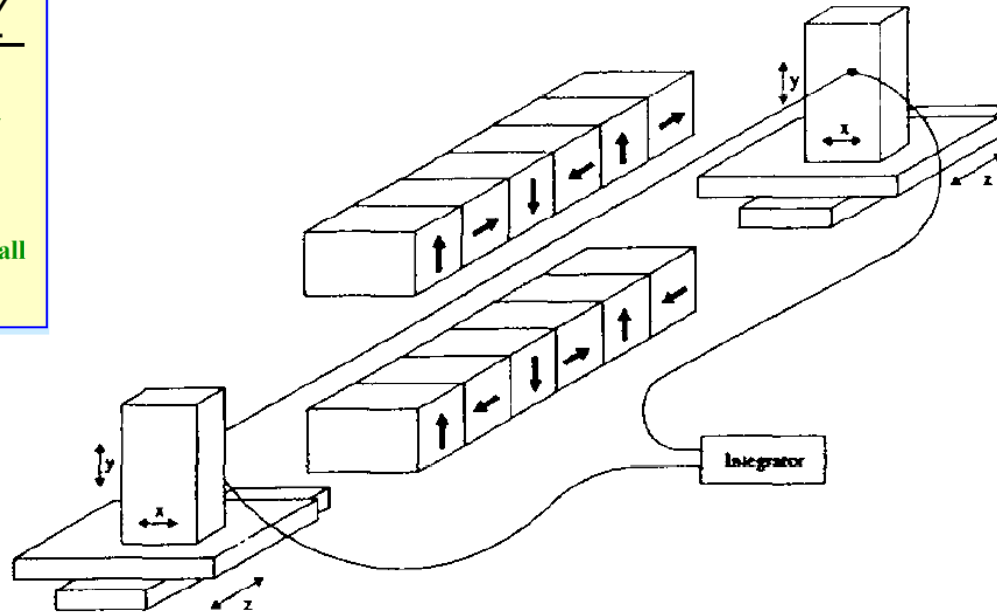
# Overview of Measurements of the Magnetic Field at SUNDAAE2

Figure Reference: A. Jain USPAS 2003



Hall probe

Figure Reference: D. Zangrando, R. P. Walker NIM A 376 (1996)



Movable Wire

Fig. 1. Schematic showing the measurement of an insertion device with the stretched wire system.

Figure Reference: J. Baader, S. Casalbuoni, WEPAB126, IPAC21

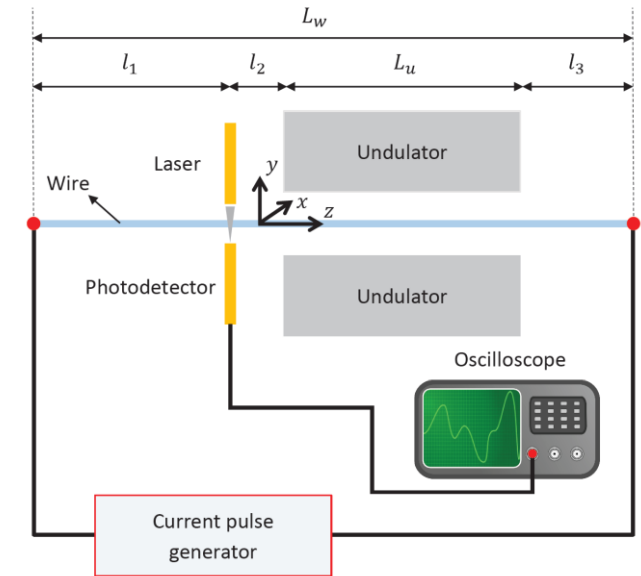


Figure 1: Two-dimensional scheme of the pulsed wire system and main lengths.

Pulsed Wire



# Overview of Measurements of the Magnetic Field at SUNDAE2

Technique	How it is used
<b>Hall Probe</b>	<ul style="list-style-type: none"> <li>• <u>Local Field Amplitude</u> in the <u>vertical plane</u></li> <li>• Accuracy field measurement <math>\sim 0.1</math> mT (calibration error)</li> <li>• Precision Hall probe position <math>\sim 1</math> <math>\mu\text{m}</math></li> </ul>
<b>Movable Wire</b>	<ul style="list-style-type: none"> <li>• Measurement of <u>first and second magnetic field integrals</u> in <u>both transverse planes</u></li> <li>• Best accuracy for measuring field integrals.</li> <li>• Goal resolution: <math>I_{1x}, I_{1y}=4 \cdot 10^{-6} \text{Tm}</math>, <math>I_{2x}, I_{2y}=1 \cdot 10^{-4} \text{Tm}^2</math></li> <li>• Used for finding optimal values of correction coils and phase shifter current</li> </ul>
<b>Pulsed Wire</b>	<ul style="list-style-type: none"> <li>• Space resolved field integrals on both transverse planes as well as magnetic field profile can be measured</li> <li>• <u>Development for the characterization of small aperture magnets (LEAPS-INFRAINNOV)</u></li> <li>• Faster than Hall probe</li> </ul>

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Magnetic field reconstruction using the pulsed wire method: An accuracy analysis

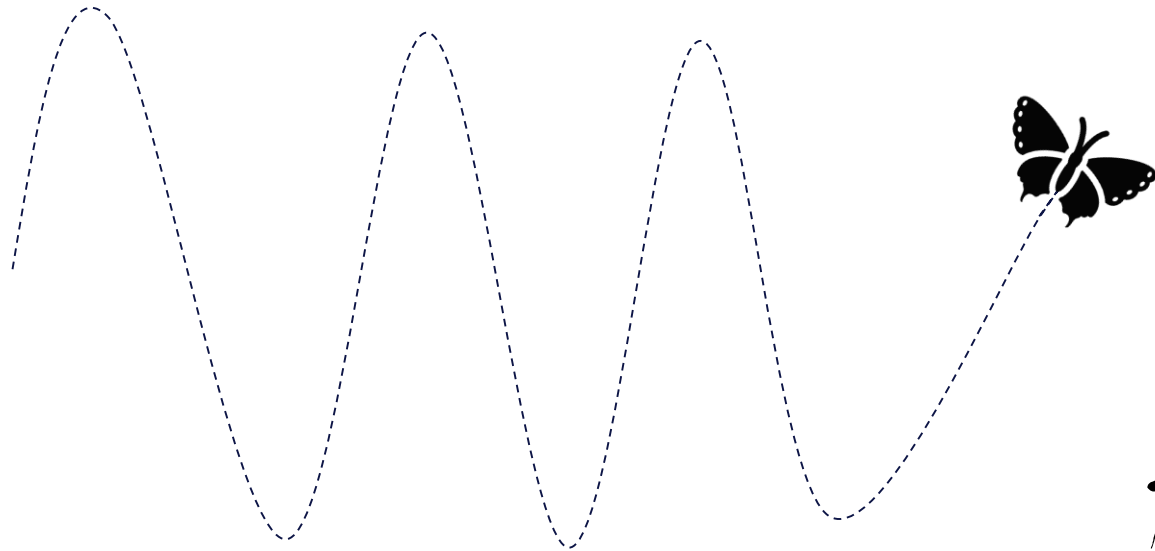
Johann Eduardo Baeder\*, Sara Casalbuoni

European XFEL GmbH, Holzkoppel 4, 22869 Schenefeld, Germany

Check for updates

## Summary and Conclusions

- European XFEL is developing **SCU technology** for the future upgrade of its beamlines:
  - SCU can potentially allow to fully exploit the high energy of the electron-beam for production **of very hard X-rays (towards 100 keV photon energy)**
  - SCU would allow to shift the tuning-mechanism from the electron beam side (electron energy) to the undulators side (magnetic field), thus **reducing the complexity of the machine setup** for the different photon beamlines.
- As **pilot project** an **SCU afterburner for SASE2 (FESTA)** at European has been proposed and studied. The **prototype cryomodule S-PRESSO** is already under production by Bilfinger Noell GmbH.
- Two **test-stands** for the characterization of the SCU coils (**SUNDAE1 and SUNDAE2**) are been realized on the **DESY campus**. The installation of the major components of SUNDAE1 expected in 2023, while the major components of SUNDAE2 are expected to be installed in 2024.



*Thank you for your attention!*