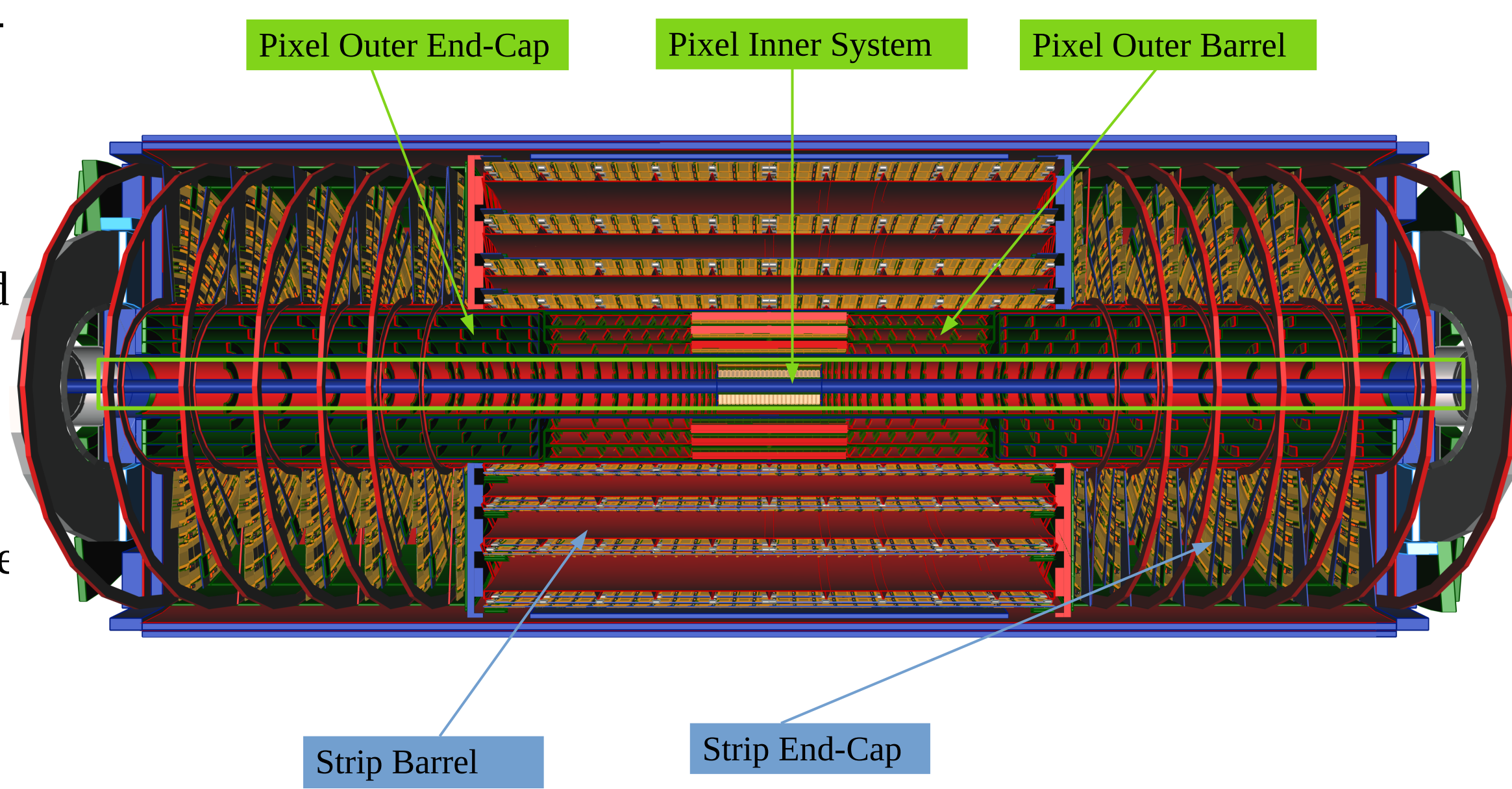


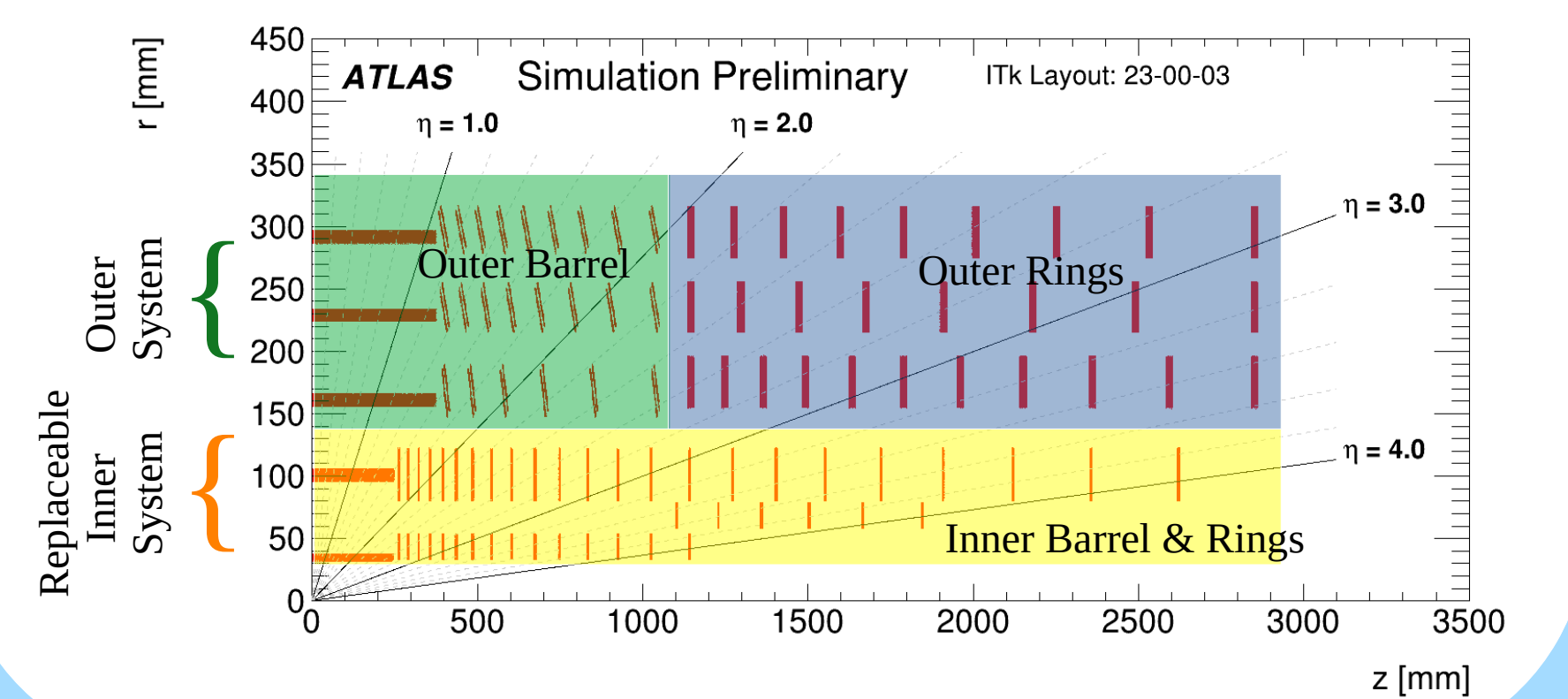
## The ATLAS Inner Tracker at HL-LHC

- The High Luminosity LHC (HL-LHC) will bring a 5-fold increase in instantaneous luminosity (x10 integrated) beyond LHC.
- ATLAS detector will be upgraded to face challenges of radiation hardness, track multiplicity and increased data rates.
- The ATLAS Inner Detector (ID), closest to the interaction point, will be replaced by an all-silicon Inner Tracker (ITk) with silicon strips and hybrid pixel detectors.
- The innermost part of the ITk will consist of a Pixel Detector, with an active area of about 13 m<sup>2</sup> [1].



## ITk Pixel Detector Layout

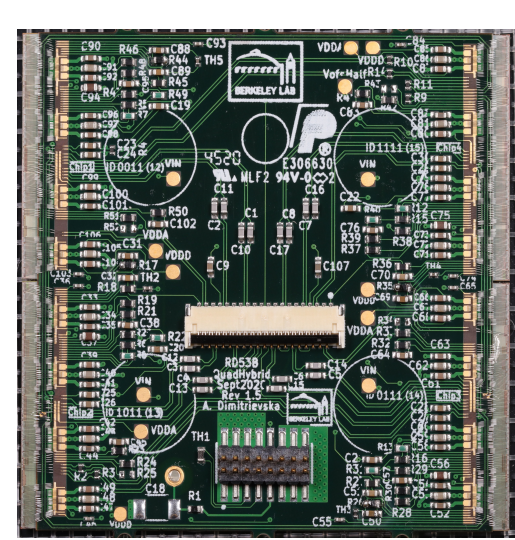
Detector	$\eta$ Coverage	Strip (m <sup>2</sup> )	Pixel (m <sup>2</sup> )	Pixel Count	Pixel Modules
ID	$ \eta  < 2.5$	61	1.9	$9.2 \times 10^6$	2000
ITk	$ \eta  < 4$	165	13	$5.9 \times 10^9$	9600



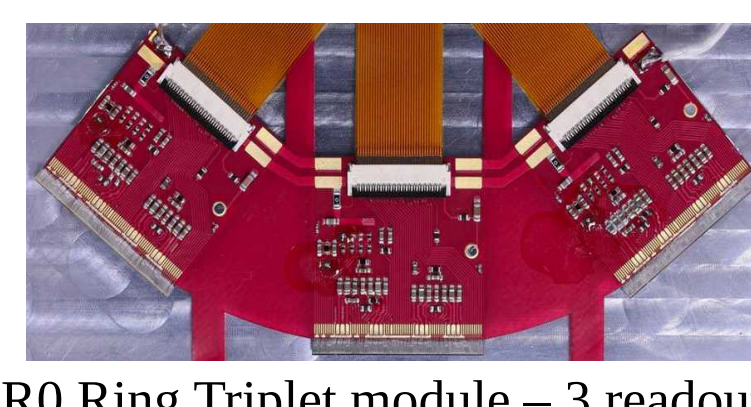
## Pixel Module

The fundamental building block of the ITk is the pixel module. ITk pixel modules use hybrid pixel detectors.

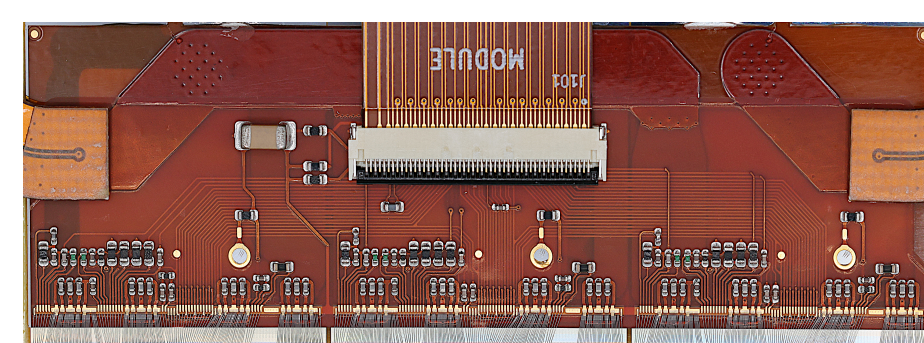
- Quad modules in the outer system (OS).
- Quad modules in the second innermost barrel layer (L1) and rings (R1).
- Linear triplets in the innermost barrel layer (L0).
- Ring triplets in the innermost ring layers (R0, R0.5).



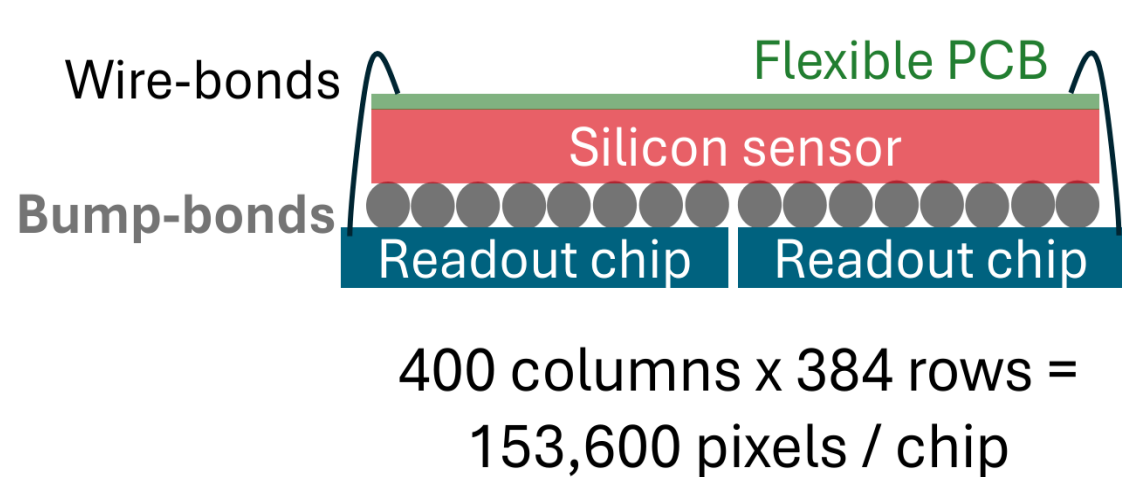
Quad module  
Composed by a planar n-on-p silicon sensor bump-bonded over 4 readout chips.



R0 Ring Triplet module – 3 readout chips  
Composed by 3 × (25 × 100 μm<sup>2</sup> pitch) 3D silicon sensors



L0 Linear Triplet module – 3 readout chips  
Composed by 3 × (50 × 50 μm<sup>2</sup> pitch) 3D silicon sensors



## Sensors

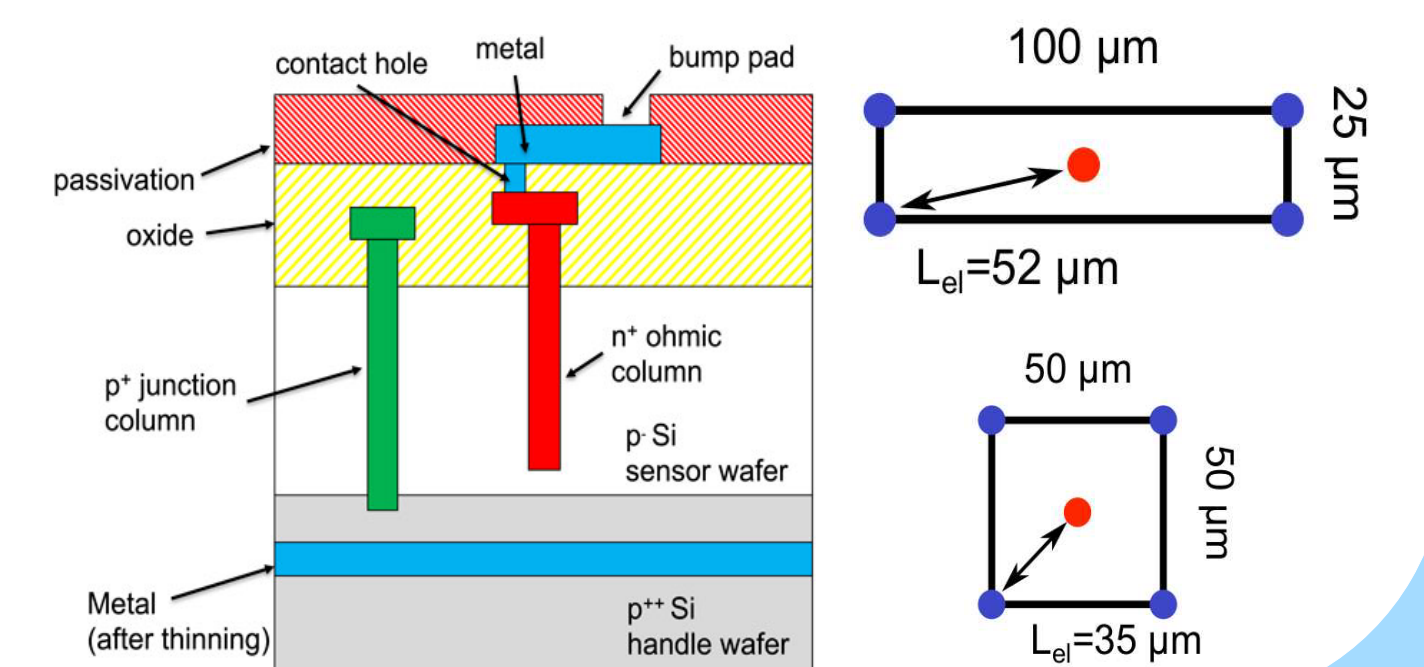
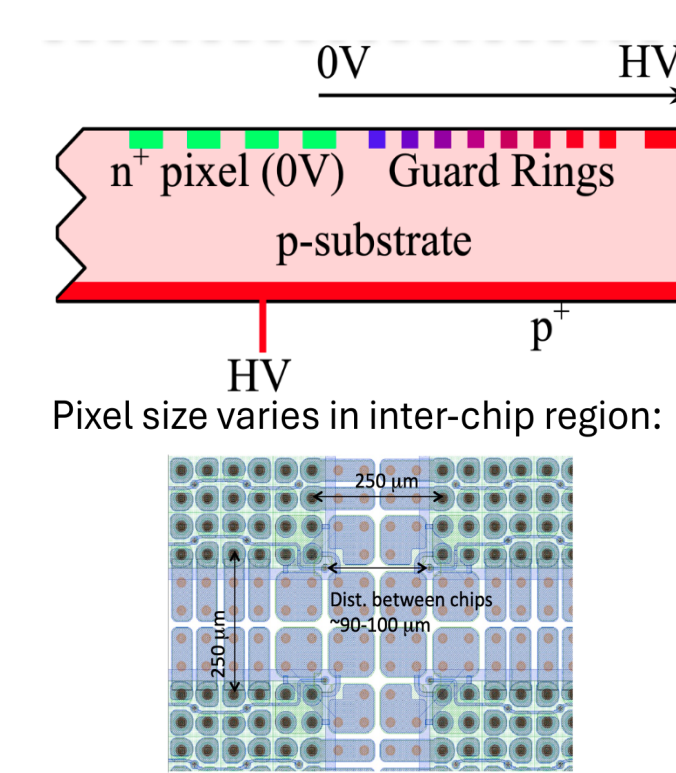
Extensive R&D has been conducted to design silicon sensors capable of withstanding the intense radiation of the HL-LHC.

### Planar Sensor:

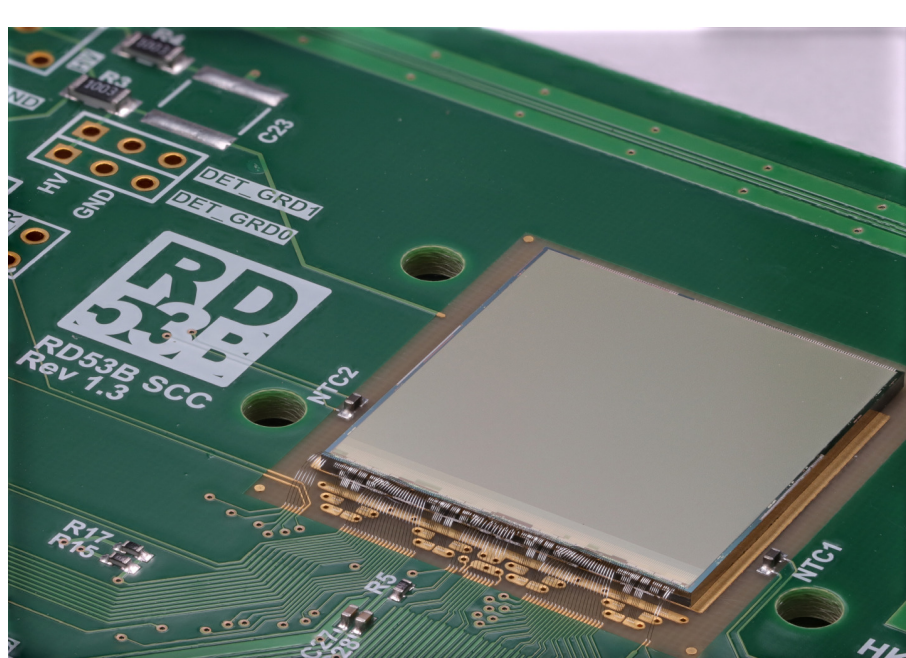
- Radiation hard up to  $5 \times 10^{15} n_{eq}/cm^2$  (@ 4000 fb<sup>-1</sup>)
- n-in-p technology
- Pitch: 50 × 50 μm<sup>2</sup>
- Active thickness: 100 μm (L1), 150 μm (OS)
- Vendors: HPK, Micron, FBK

### 3D Sensor:

- Radiation hard  $\approx 2 \times 10^{16} n_{eq}/cm^2$  (@ 2000 fb<sup>-1</sup>)
- Thickness: 150 μm (active), 250 μm (total)
- Pitch: 50 × 50 μm<sup>2</sup> (Rings), 25 × 100 μm<sup>2</sup> (L0)
- Vendors: SINTEF, FBK



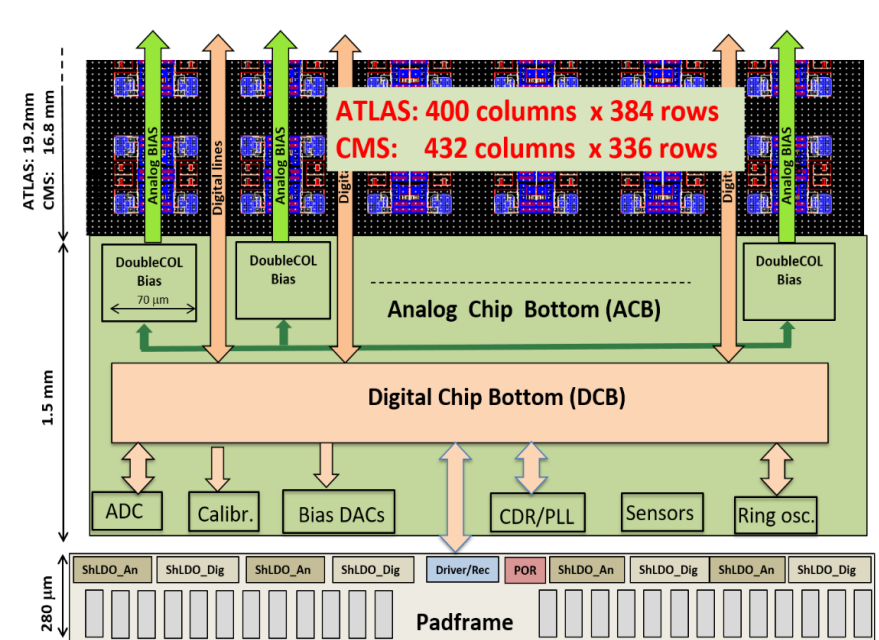
## ITkPix Pixel Readout Chip



### Features:

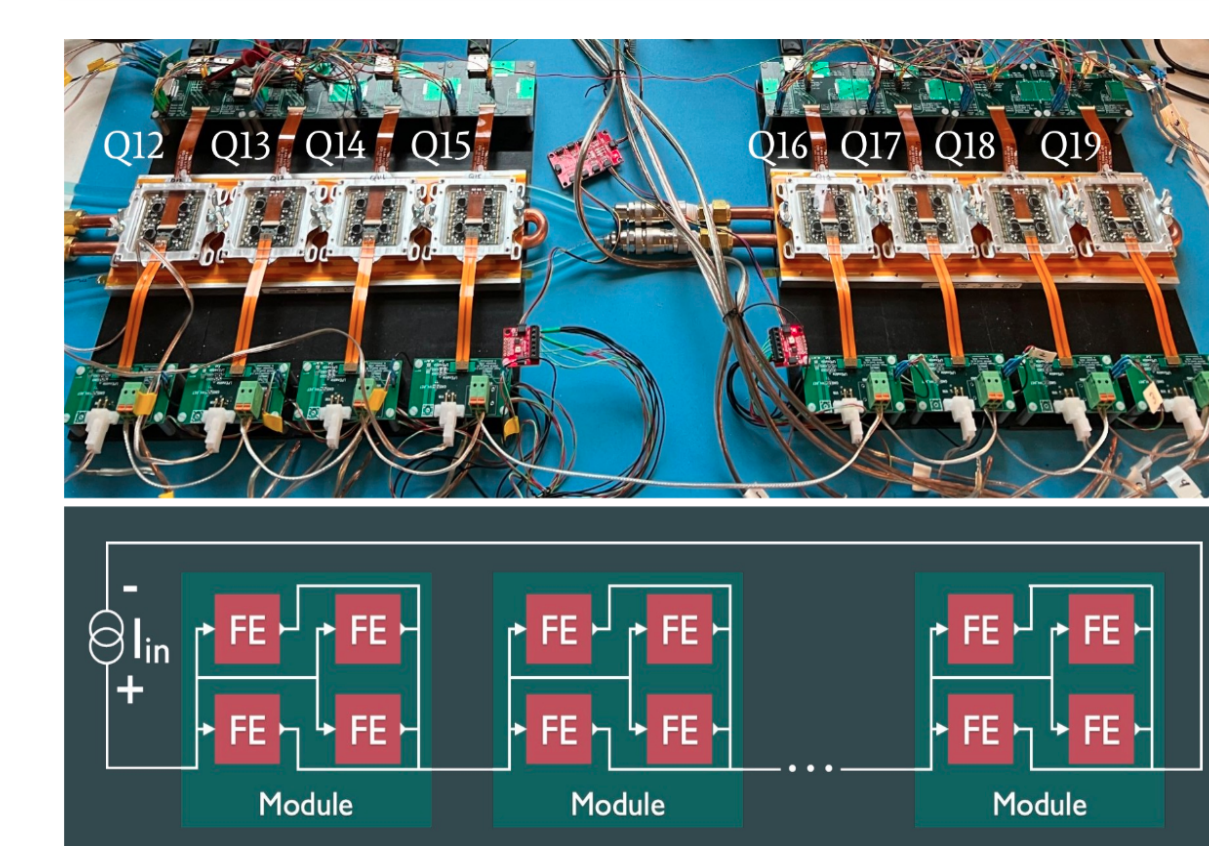
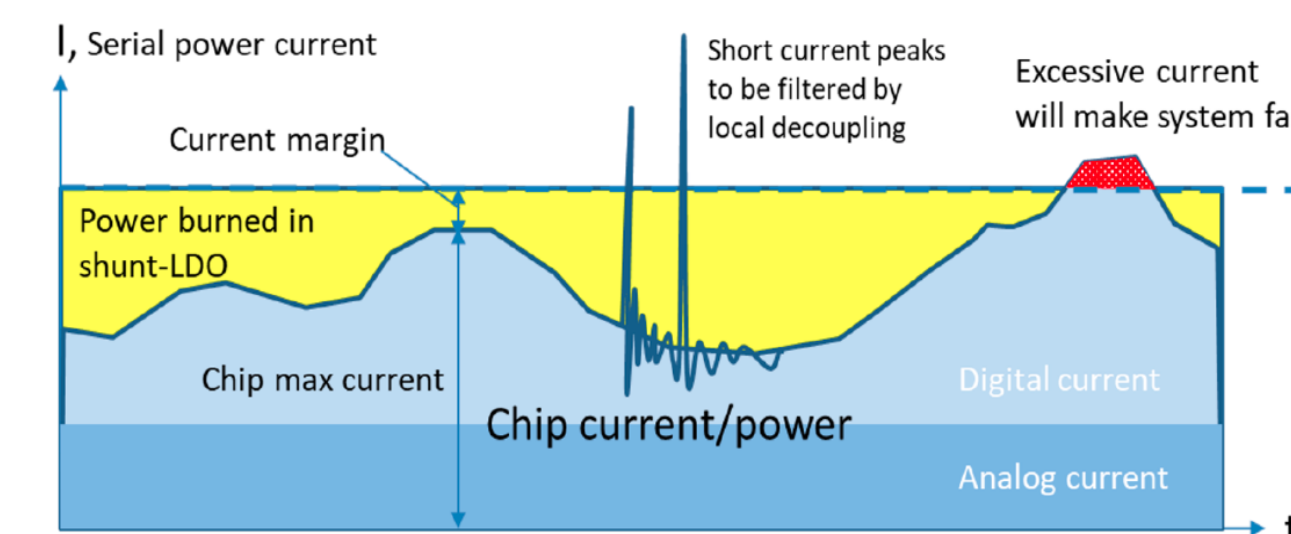
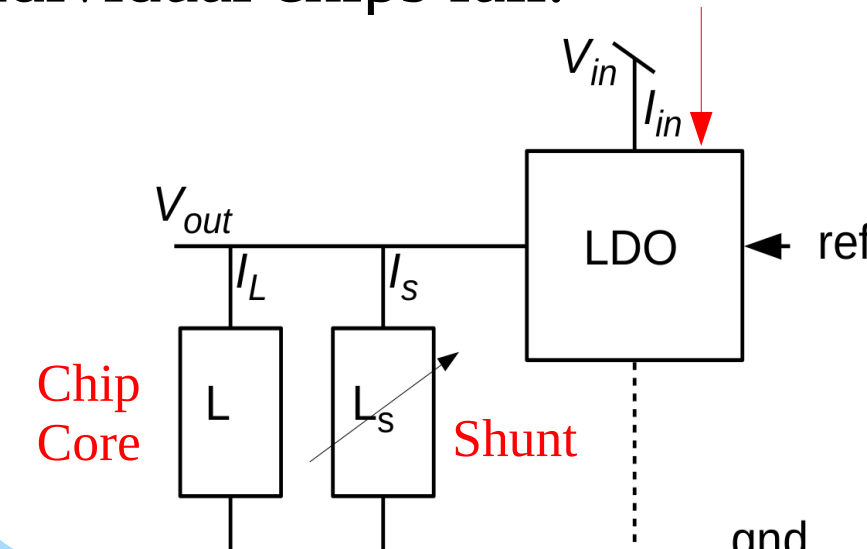
- 65 nm CMOS technology
- Radiation hard up to 1 Grad
- 4-bit charge measurement / pixel (ToT)
- Designed by RD-53 collaboration over ~ 10 years
- 1 differential FE in 2 × 2 cm<sup>2</sup> (final design)
- 384 × 400 pixels with pitch of 50 × 50 μm<sup>2</sup>
- Minimum threshold ~ 600e<sup>-</sup>
- High bandwidth for 1MHz L1 trigger rate
- 4 data links per chip at 1.28 Gb/s

RD53A used for prototyping  
ITkPixV1.1 used for pre-production  
ITkPixV2.0 will be used for production



## Serial Powering

To minimize the material budget, a serial powering scheme will be used. ITkPix chips with SLDO regulators will maintain stable voltages with constant current. Modules will be powered in series with constant current, while chips on each module will be powered in parallel, enhancing reliability even if individual chips fail.

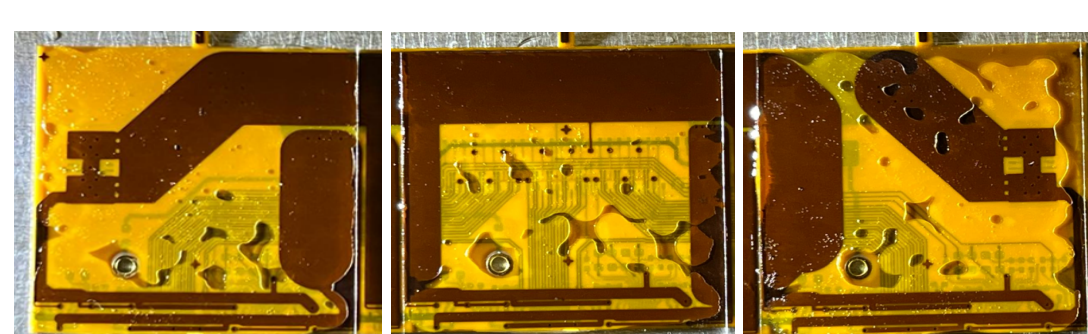


- Low mass
- Power cabling reduction  $\propto$  length of chain
- On-chip integrated solution
- Radiation hard
- Not sensitive to voltage drops
- Smooth operation with low noise independent of load variations

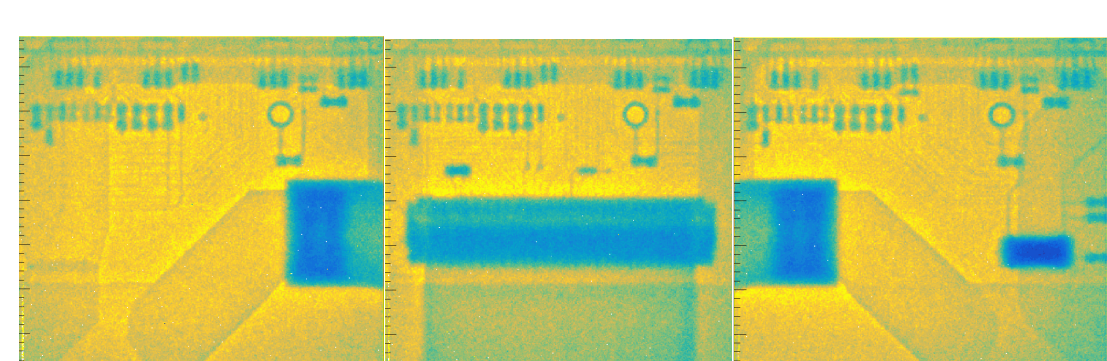
## Module Assembly + Testing (QC + QA)

- Each Bare Module (BM) is glued onto a flexible PCB.
- Due to tight constraints on the triplet's width and geometry, parts undergo strict metrology, visual inspection, and QC before assembly.
- During assembly, precise alignment (~50 μm tolerance) and glue deposition are required.
- Post-assembly metrology is followed by wire-bonding.
- Consistent electrical QC tests are performed at room and cold temperatures, including thermal cycles from -55°C to 60°C.
- Key tests include source scans to estimate disconnected bumps [2].

- Other assembly & testing sites for the triplets include:
  - Italy: INFN Genova (R0), INFN Milano (R0)
  - Norway: University of Bergen (Testing), University of Oslo (R0.5)
  - Spain: IFAE, Barcelona (L0)

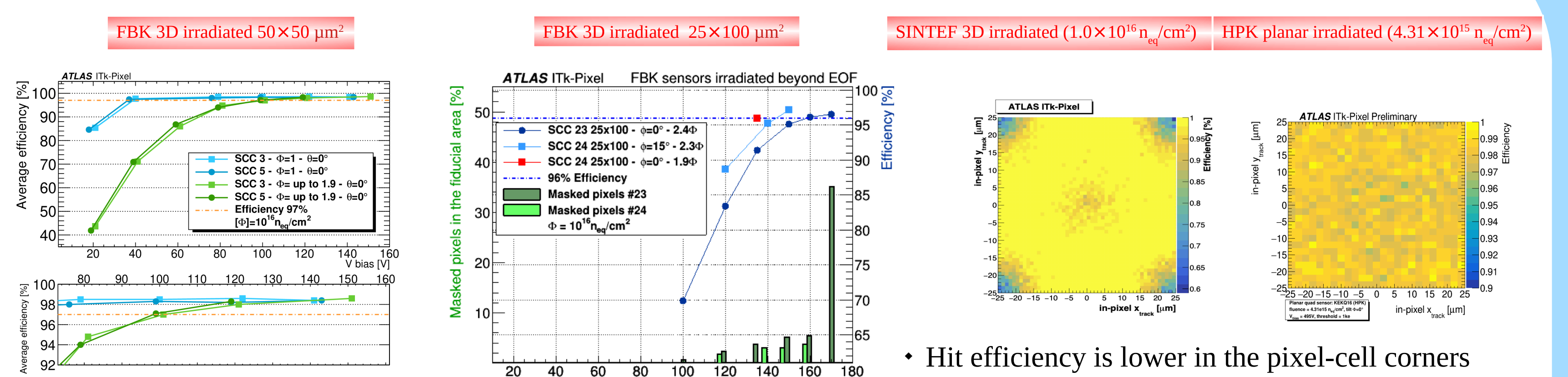


Glue deposition studies with glass dummies



Source Scan performed with <sup>90</sup>Sr source

## Test Beam Results



- 50 × 50 3D sensors 97% efficiency at 40V ( $1.0 \times 10^{16} n_{eq}/cm^2$ ) and 100 V ( $1.9 \times 10^{16} n_{eq}/cm^2$ )
- 25 × 100 3D sensors 96% efficiency at 130 V ( $1.9 \times 10^{16} n_{eq}/cm^2$ ) and 160 V ( $2.4 \times 10^{16} n_{eq}/cm^2$ )
- <3% masked pixels up to 150 V (non-uniform irradiation).

- Hit efficiency is lower in the pixel-cell corners and center due to readout electrode corners.
- Perpendicular tracks are the worst case; in the final detector, most tracks will hit at an angle, increasing efficiency in electrode regions.
- HPK 150 μm thick planar sensors reach 97% hit efficiency at 400 V.
- SINTEF 50 × 50 3D sensor reaches 97% at 40 V.

## Conclusion

- Sensor Pre-productions have been completed. Sensor production is underway.
- Module Pre-production is in the final stages.
- Module Production is scheduled to start in September.
- Closest-to-real demonstrators have been built using module, electric and cooling service prototypes.

### References:

- [1] ATLAS Collaboration, "Technical Design Report for the ATLAS Inner Tracker Pixel Detector." CERN, Geneva, 2017. Report No. CERN-LHCC-2017-021, ATLAS-TDR-030. (<https://cds.cern.ch/record/2285585>).
- [2] Carlotto, Juan Ignacio, ATLAS Collaboration. "Qualification of Pixel Detectors for the Upgrade of the ATLAS Inner Detector with Beam Tests." 2024. (<https://cds.cern.ch/record/2896744>).