

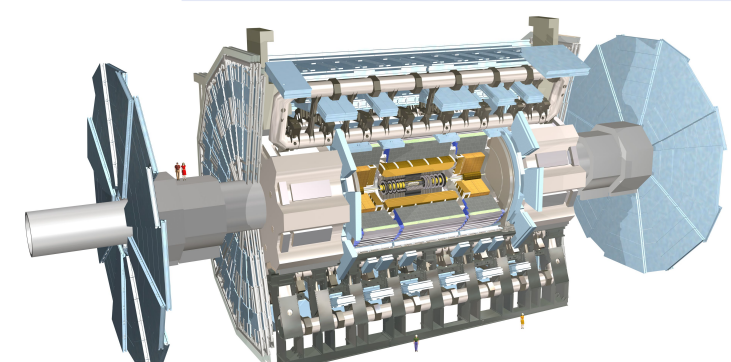
Roland Koppenhöfer¹ on behalf of the ATLAS ITk strip community

Large Hadron Collider (LHC) and ATLAS Detector

- LHC: particle accelerator at CERN, $\sqrt{s_{pp}} = 14$ TeV
- High-Luminosity LHC upgrade: starting operation in 2029
 - Higher luminosity → increased statistics for physics studies
- ATLAS: general-purpose detector at LHC
 - Concentric subdetectors around interaction point
 - Innermost subdetector: particle tracking



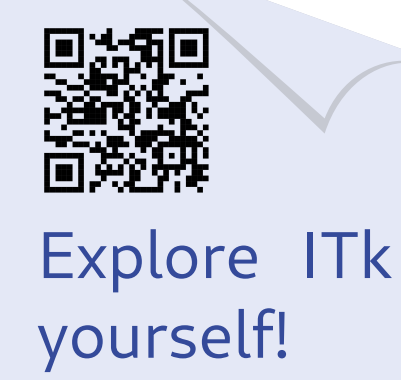
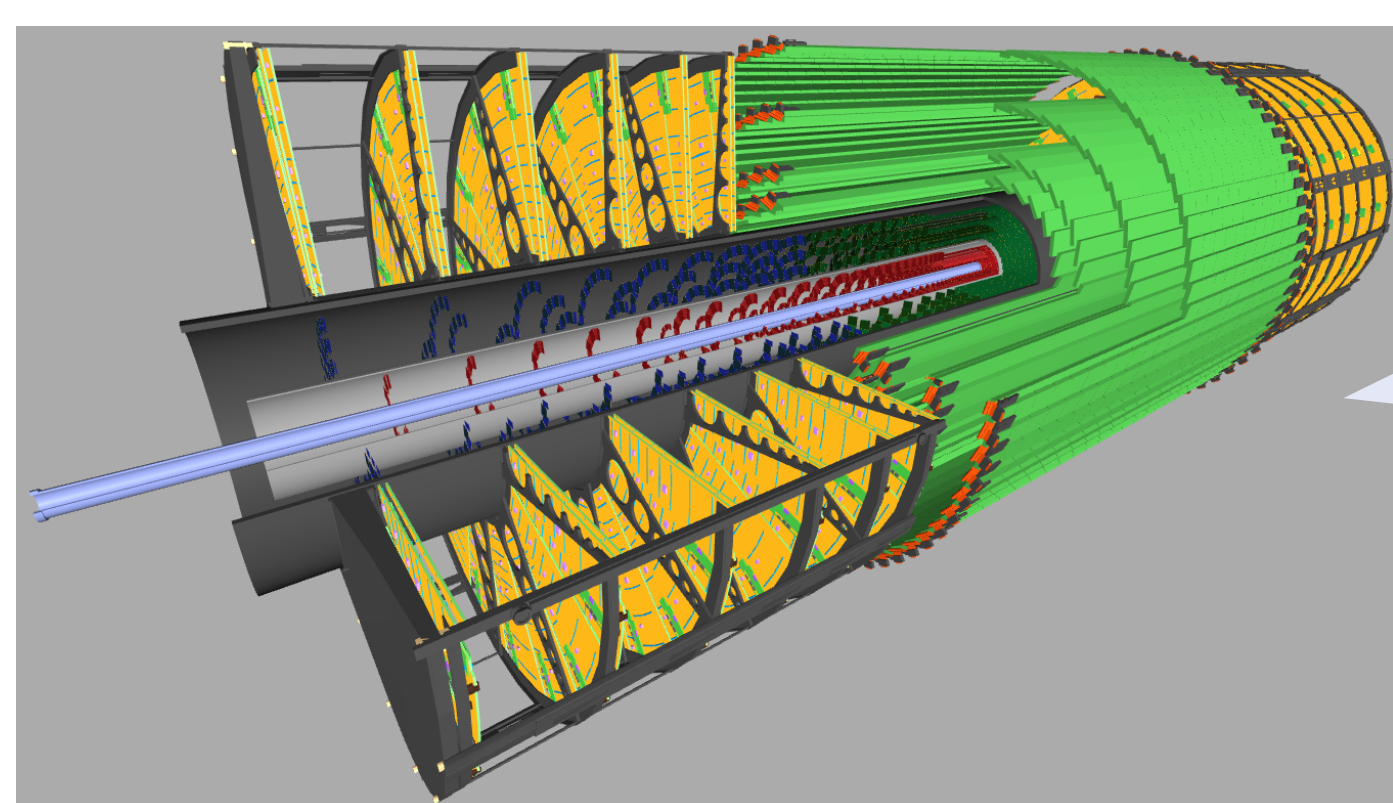
Virtual LHC tour



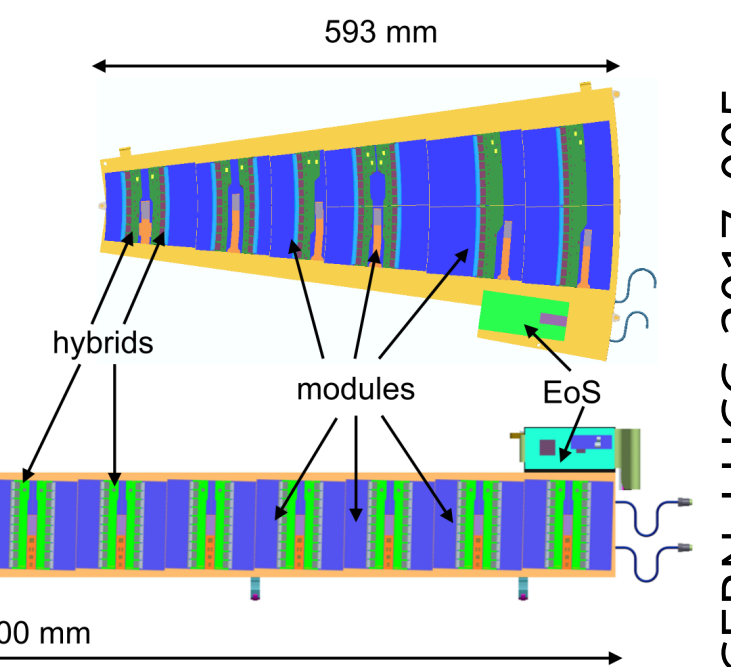
CERN-GE-0803012

ATLAS ITk Strip Detector

- New all-silicon tracking detector (ITk) for High-Luminosity LHC
- ITk pixel detector: closest to beam pipe with high granularity pixel modules
- ITk strip detector: strip modules located at radii $r \geq 384$ mm
- Modules arranged in barrel and endcap layers to provide optimal coverage
 - ITk Strip barrel: staves with 14 detector modules per side
 - Short-strip (SS) modules with 24.1 mm long strips, 75 μ m pitch
 - Long-strip (LS) modules with 48.2 mm long strips, 75 μ m pitch
 - ITk Strip endcap: petals with six detector modules per side
 - Radially oriented strips in six module flavours R0 to R5



Explore ITk yourself!



CERN-LHCC-2017-005

Silicon Sensor Production

- Full-scale production ongoing since 2021, $\approx 80\%$ of total amount received
- QC observed degradation of electrical properties due to static surface charges
- Mitigation strategies: de-ionisation with ion blowers and UV light exposure

Hybrid and Powerboard Production

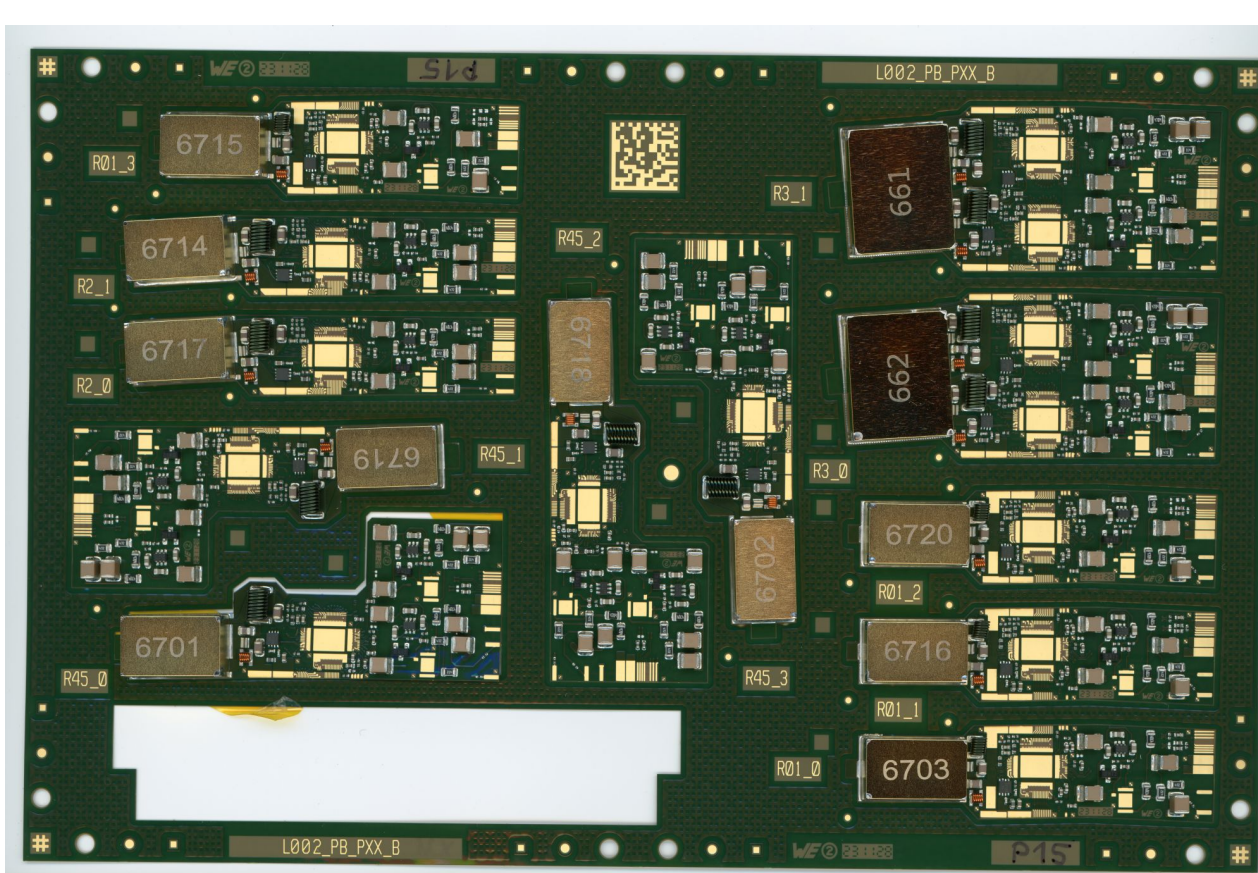
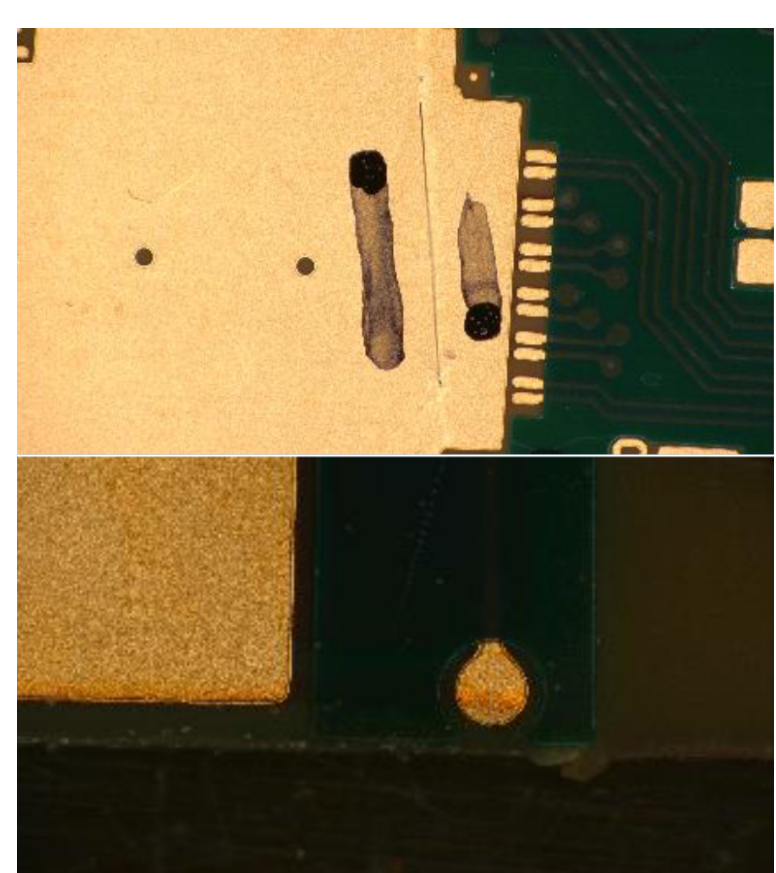
- PCB (flex) manufacturing and SMD population at industrial companies
- QC procedures before and after SMD population at responsible ITk institutes
- ASIC attachment, bonding and electrical testing

Barrel

- Flex production started
- After observation of *sensor cracking* (→ see module loading status): production on hold to accommodate eventual mitigations

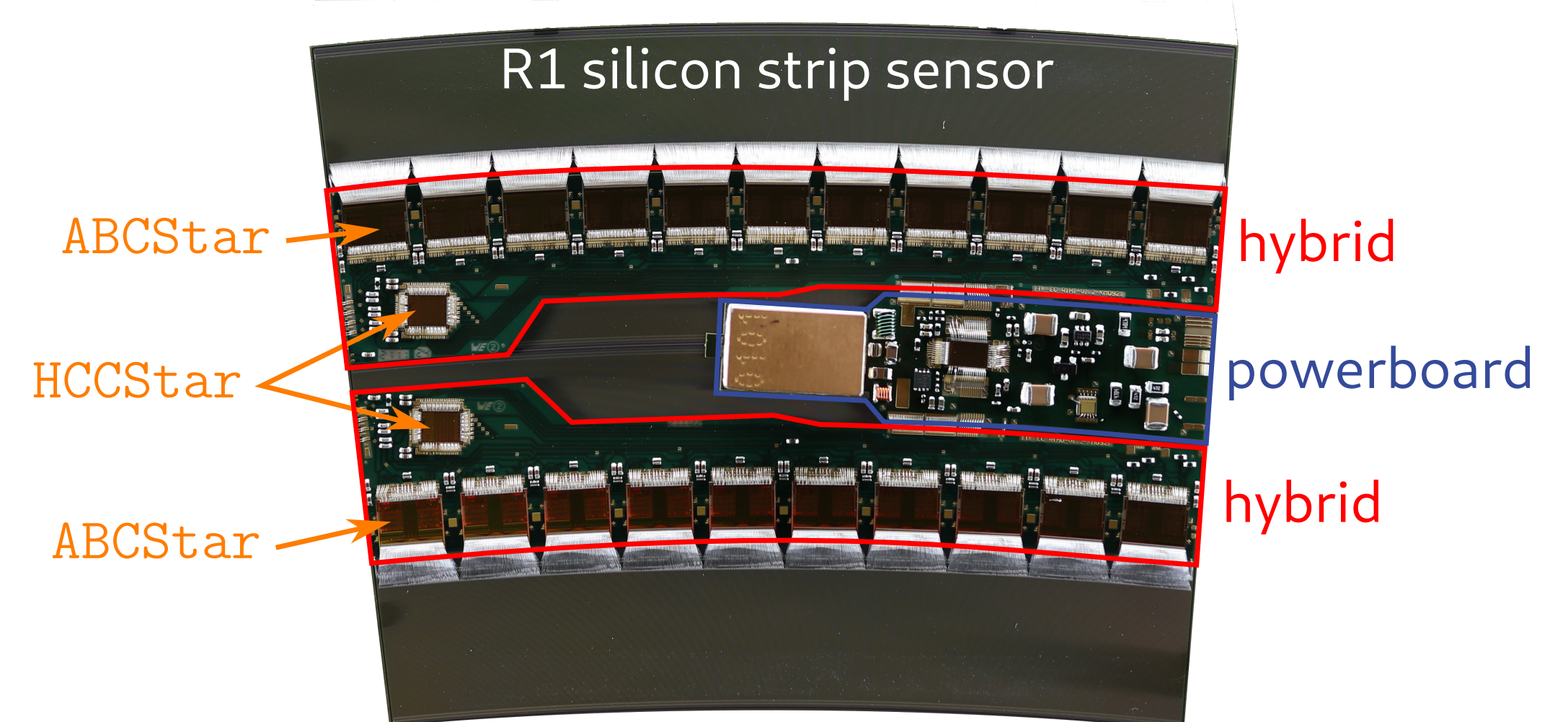
Endcap

- Varying PCB quality observed at start of production → intense QC effort
 - Change of hybrid SMD population company was necessary
 - Mixed-type PCB production to reduce risk for shortages of single types
- Powerboard design change necessary in 2023 due to high noise observations
- Electrical powerboard QC setup and procedures developed at Freiburg



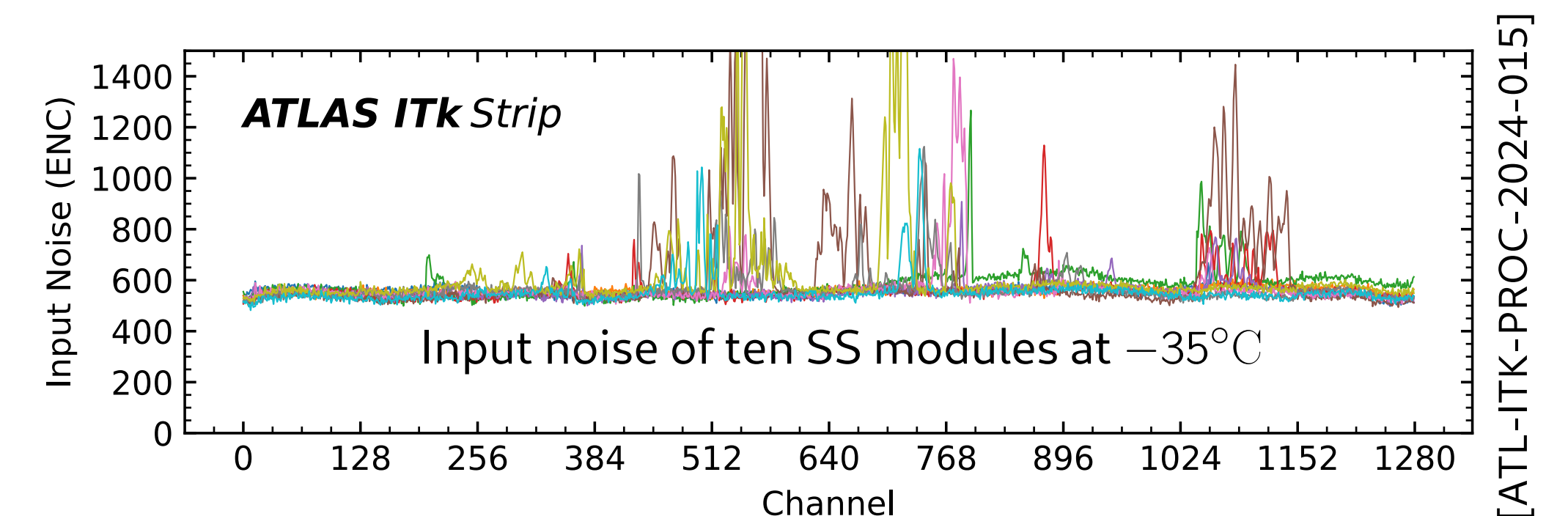
ITk Strip Module Design

- Silicon sensors:
 - 320 μ m thick, n^+ -in- p doped, radiation tolerant to $\Phi_{eq} = 1.2 \times 10^{15}$ cm^{-2}
 - 8 different geometries (2 in barrel, 6 in endcap)
- Hybrids: glued onto silicon sensor
 - Polyimide flexible PCBs housing readout ASICs (ABCStar) and aggregation ASIC (HCCStar)
 - 15 different geometries (2 in barrel, 13 in endcap)
- Powerboard: glued onto silicon sensor
 - Polyimide flexible PCBs housing voltage sources (bPOL, linPOL)
 - Control and monitoring ASIC for voltages and temperatures (AMAC)
 - High voltage filter circuitry and transistor (HV-MUX)
 - 7 different geometries (1 in barrel, 6 in endcap)



Status of Module Assembly

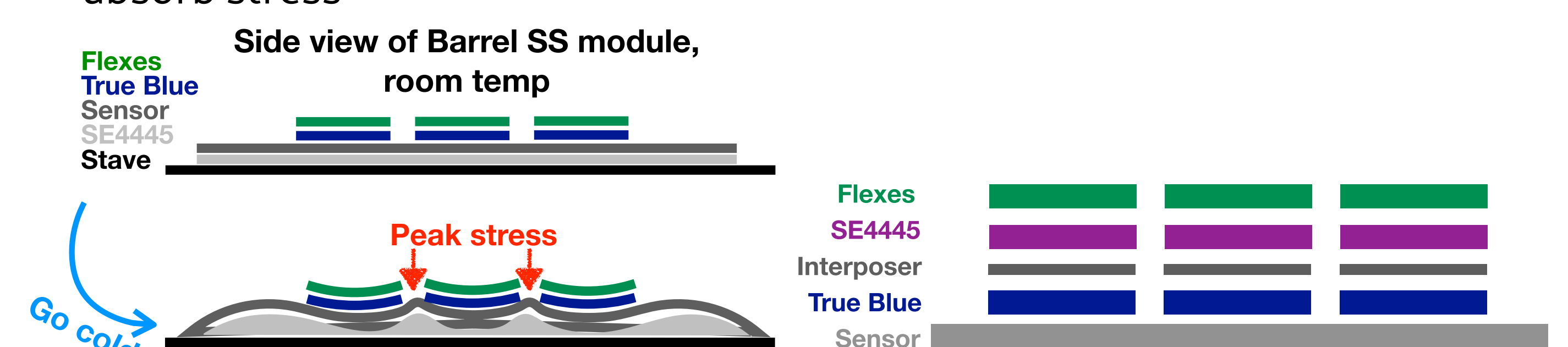
- Module assembly workload shared between > 30 institutes all over the world
- Institute "site qualification" procedure in place to get approved for production
 - $\approx 94\%$ of steps approved
- Start of production delayed by technical issues spotted during pre-production:
 - Cold noise: clusters of noisy channels appearing at temperatures below 0°C
 - Induced by vibrating capacitor on powerboard
 - Mitigation by changing glue applied between sensor and flexes



Sensor cracking: → see module loading status

Module Loading Status

- First staves and petals assembled and thoroughly tested
- After loading: few modules on pre-production staves showed HV breakdown after cycling to cold temperatures, similar for petals
- Intense investigation with simulation and measurements ongoing
- Origin: CTE mismatch between sensor and flexes creates mechanical stress → sensor breaks at gaps between hybrids and powerboard
- Investigated mitigation strategies:
 - Stiffer glue in module loading to reduce stress in sensor
 - Introduction of interposer layer between flexes and sensor using soft glue to absorb stress



A. Fortmann, Interposers for Modules, ITk Week, March 2024