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Istituto Nazionale di Fisica Nucleare  
Laboratori Nazionali di Frascati

# TCAD modeling of Ferroelectric Materials for Enhanced Electronic Device Efficiency

**Arianna Morozzi**  
on behalf of the HiEnd collaboration

Internati  
25th  
on Radia



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# Negative Capacitance... ...Delving into the concept's origins



## Do we need to reinvent the transistor?

Increase in performance:

Frequency

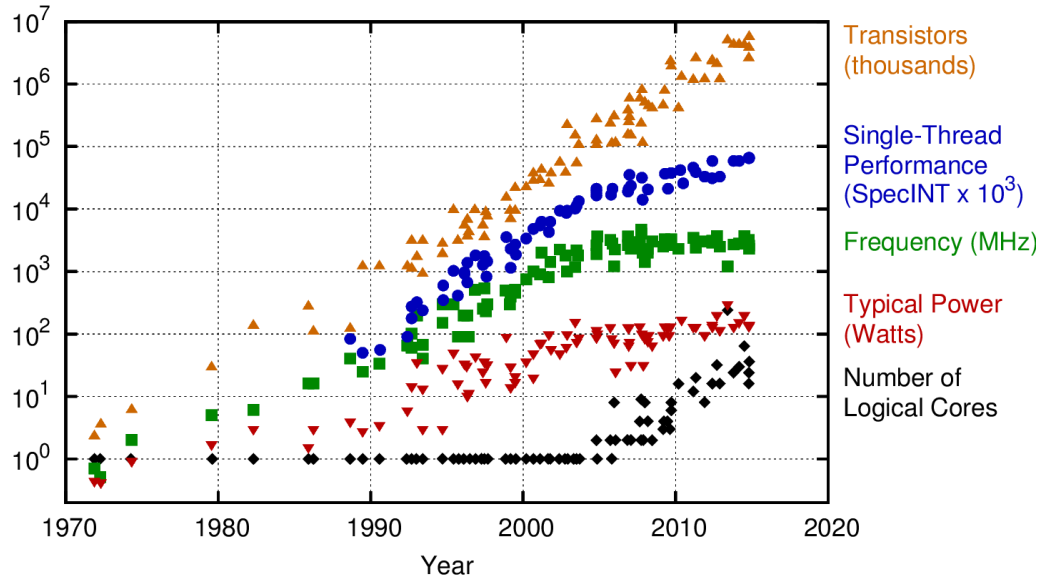
Speed

Drawback:

Power consumption

Heat generation

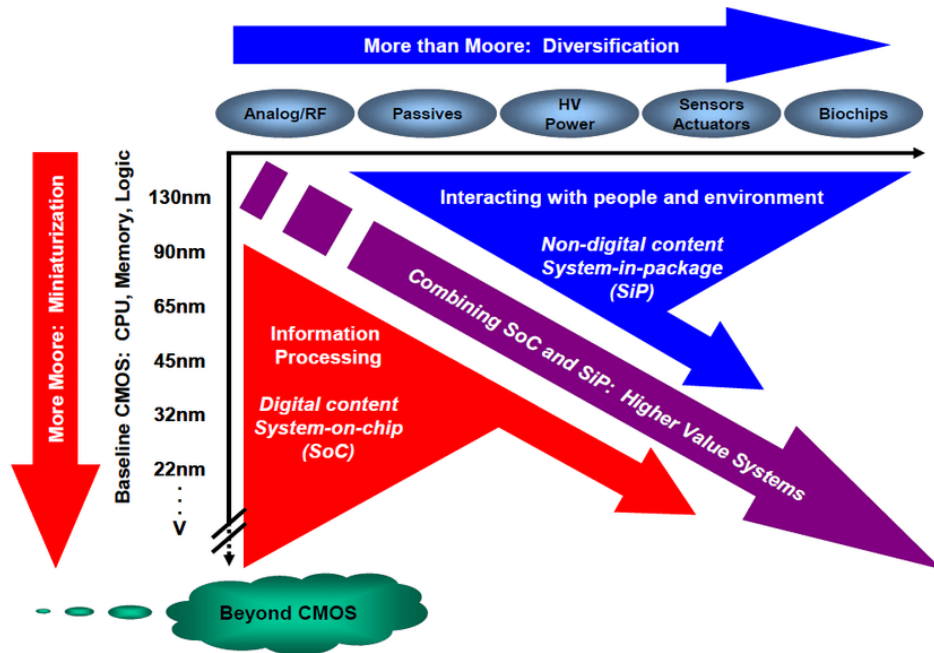
40 Years of Microprocessor Trend Data



Original data up to the year 2010 collected and plotted by M. Horowitz, F. Labonte, O. Shacham, K. Olukotun, L. Hammond, and C. Batten  
New plot and data collected for 2010-2015 by K. Rupp



## Do we need to reinvent the transistor?



Increase in performance:

Frequency

Speed

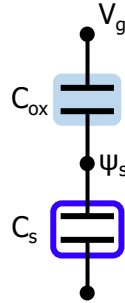
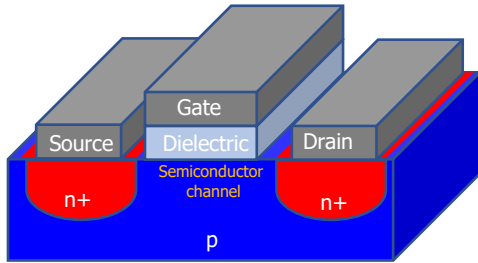
Drawback:

Power consumption

Heat generation



## Typical MOSFET



Body factor Transport factor

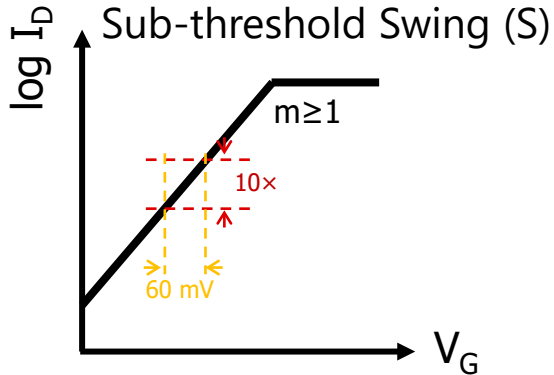
$$S = \frac{\partial V_g}{\partial(\log I_d)} = \frac{\partial V_g}{\partial \psi_s} \times \frac{\partial \psi_s}{\partial(\log I_d)} \equiv m \times n$$

$$\min\left(\frac{\partial \psi_s}{\partial(\log I_d)}\right) = \ln(10) \times \frac{k_B T}{q} \approx 60 \frac{\text{mV}}{\text{decade}}$$

$$\partial \psi_s = \frac{C_{ox}}{C_{ox} + C_s} \partial V_g \rightarrow m \geq 1$$

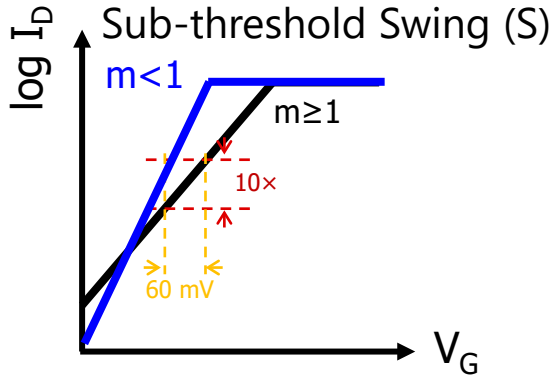
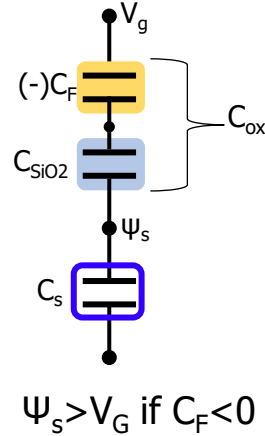
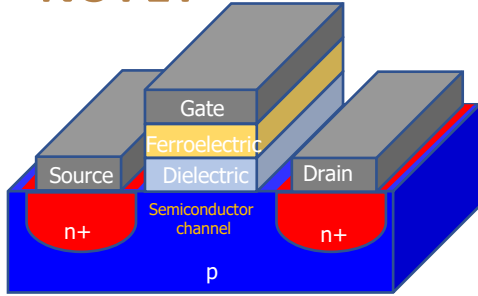
$I_D$  increases at best by an order of magnitude per 60 mV of increase in  $V_G$  at room temperature due to Boltzmann statistics.

**$S \geq 60 \text{ mV/decade}$  typical MOSFET**





## NC FET



Body factor Transport factor

$$S = \frac{\partial V_g}{\partial(\log I_d)} = \frac{\partial V_g}{\partial \psi_s} \times \frac{\partial \psi_s}{\partial(\log I_d)} \equiv m \times n$$

$$\min\left(\frac{\partial \psi_s}{\partial(\log I_d)}\right) = \ln(10) \times \frac{k_B T}{q} \approx 60 \frac{mV}{decade}$$

$$\partial \psi_s = \frac{|C_{ox}|}{|C_{ox}| - C_s} \partial V_g \rightarrow m < 1$$

**$S < 60$  mV/decade with NC-FET**



## Proposed solution: Negative capacitance (NC) FETs

- ❑ By replacing the standard insulator with a ferroelectric insulator of the right thickness it should be possible to implement a step-up voltage transformer that will amplify the gate voltage thus enabling low voltage/low power operation
  - advantages in nano-electronics domain applications.



INTERNATIONAL ROADMAP FOR DEVICES AND SYSTEMS

INTERNATIONAL  
ROADMAP  
FOR  
DEVICES AND SYSTEMS

## ❑ Exploring Negative Capacitance for the Future of HEP Detectors

- ❑ Would it be possible the concept of **pixelated detector with sufficiently small cells to be read out entirely by simple inverters exploiting the NC "self-amplification"?**
- ❑ NC will foster particle detection with extremely **thin layers** and the fabrication of sensors with very **low parasitic capacitances** (intrinsic and extrinsic).



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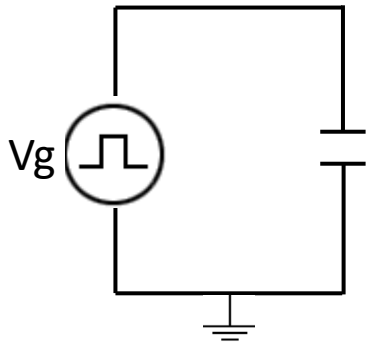
# Negative Capacitance...

## ...Exploring the underlying principles





## Capacitance



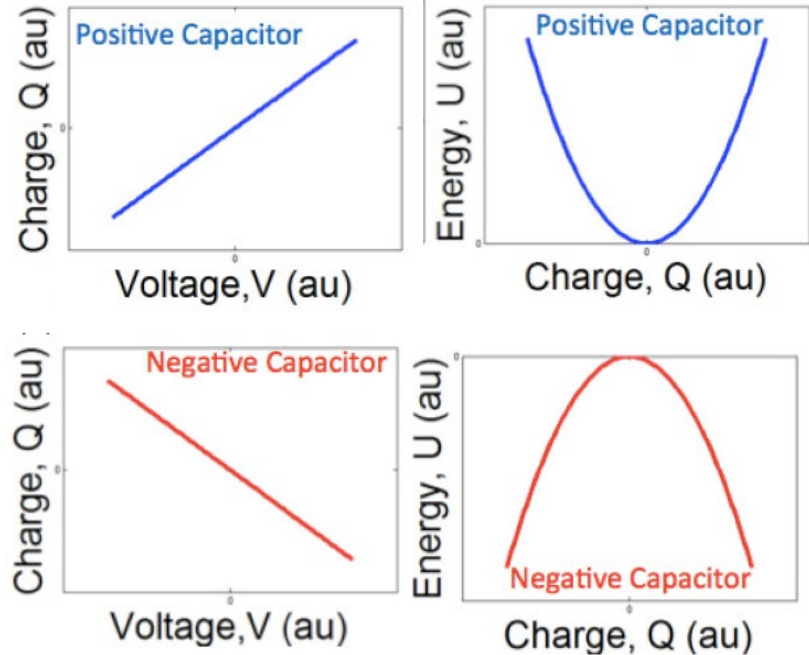
$$C = \frac{dQ}{dV}$$

$$U = \frac{Q^2}{2C}$$

$C$  = capacitance

$U$  = stored energy in a capacitor

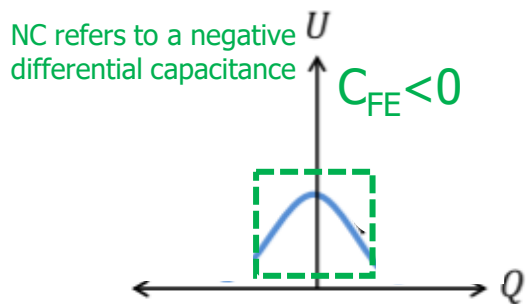
$Q$  = stored charge in a capacitor



A.I. Khan, Ph.D. Thesis, University of California, Berkeley (2015).



## Landau theory of ferroelectrics

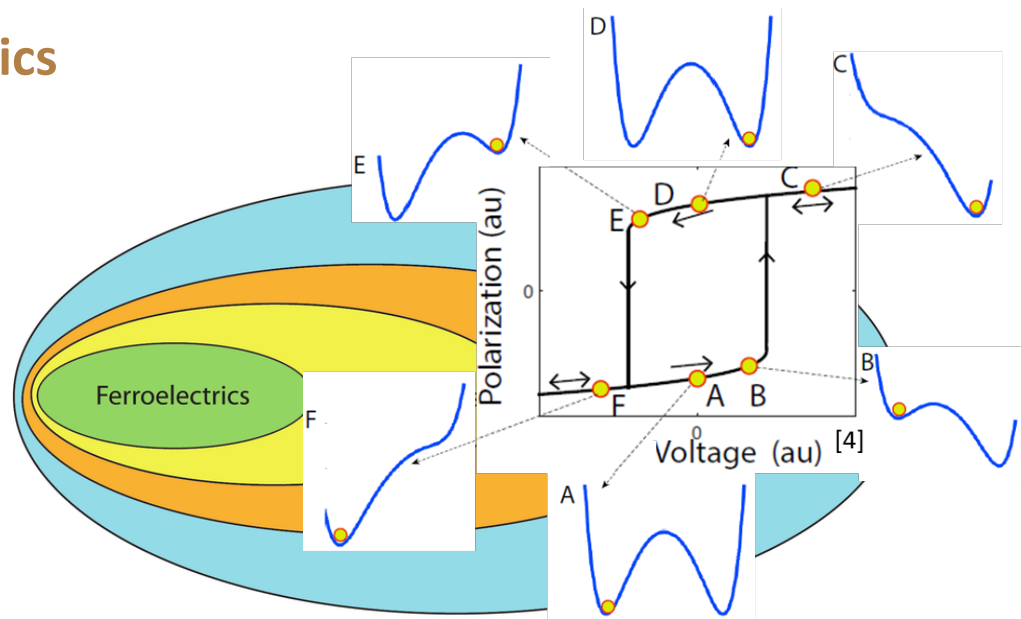


### Free energy of a ferroelectric

$$\begin{cases} U_{FE} = \alpha Q^2 + \beta Q^4 + \gamma Q^6 - QV_F \\ \rho \frac{dP}{dt} + \frac{dU}{dP} = 0 \end{cases}$$

$\alpha (<0)$ ,  $\beta$ ,  $\gamma$ = anisotropy constant

P,Q= Polarization      E= Electric field

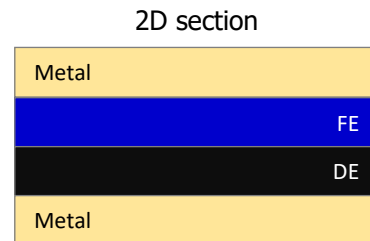
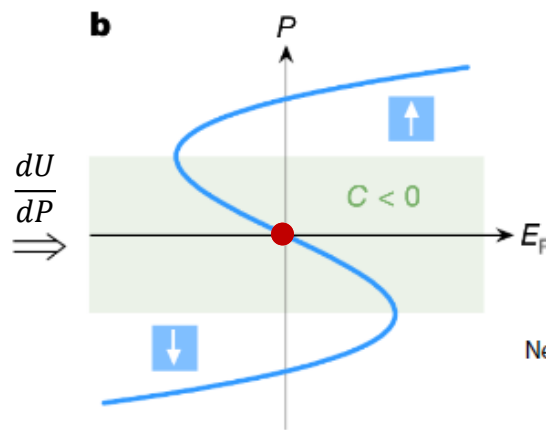
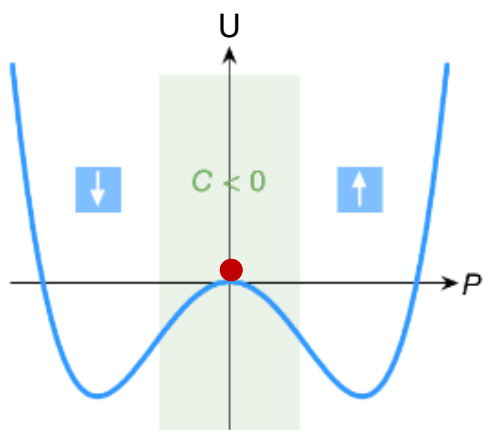


Landau, L. D. *Zh. Eksp. Teor. Fiz.* **7**, 19–32, (1937).

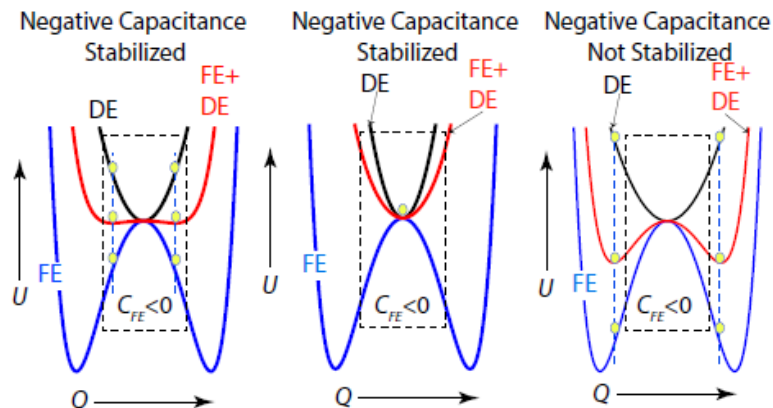
Landau and Khalatnikov, *Dokl. Akad. Nauk.*, **96**, 85, 469472, (1954).

M. S. Islam, A. A. M. Mazumder, C. Zhou, C. Stampfl, J. Park and C.

Y. Yang, *IEEE J. Electron Devices Soc.*, **11**, pp. 235-247, 2023.



- ✓ Ferroelectric oxides could give an effective NC.
- ✓ **Spontaneous polarization**  
→ In equilibrium conditions, the ferroelectric material resides in one of the wells



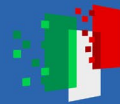
A.I. Khan, Negative Capacitance for Ultra-low Power Computing, Ph.D. Thesis(2015)



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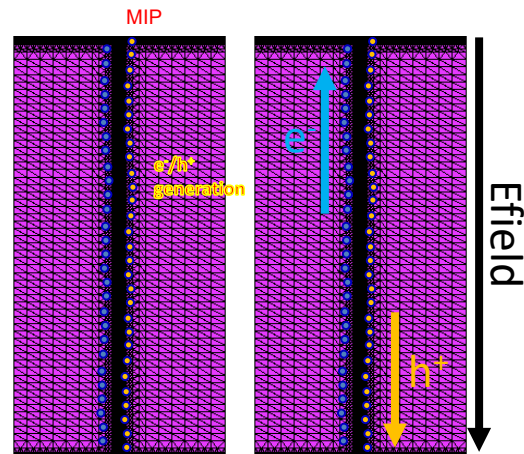
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# Negative Capacitance... ... Our perspective



## Motivations

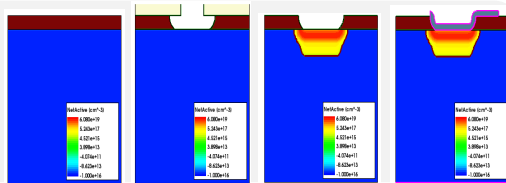
- ❑ Innovative Detectors for High-Energy Physics applications
  - ✓ High granularity, thin layers.
  - ✓ Radiation hardness.
  - ✓ Fast response.
- ❑ Continuous increasing in electronics performance demand
  - Continuous scaling of transistors:
    - ✓ Increase of **leakage** currents.
    - ✓ Increase **heat-up** → high effort for cooling → thermal runaway.
    - ✓ Radiation resistance/tolerance.
- ❑ Low signals detection in thin layers:
  - ✓ **minimum detectable signal** is dominated by the switching threshold of a digital switch (e.g.  $\approx 1 \text{ ke}^-$  for 28 nm technology,  $< 100 \text{ e}^-$  for sub 10-nm technology).



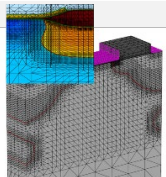


## Sentaurus Workbench Framework

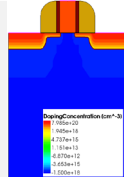
Process Simulations



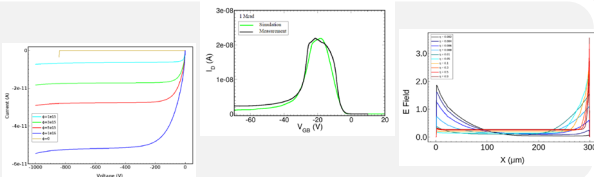
Structure editing



Layout Design



Device-level  
Circuit-level simulations



- ✓ State-of-the-art **Synopsys<sup>®</sup> Sentaurus TCAD**.
- ✓ TCAD simulation tools solve fundamental, physical partial differential equations, such as **diffusion** and **transport equations** for discretized geometries (finite element meshing).
- ✓ This deep **physical approach** gives TCAD simulation **predictive accuracy**.

$$\left\{ \begin{array}{l} \nabla \cdot (-\varepsilon_s \nabla \varphi) = q(N_D^+ - N_A^- + p - n) \quad \text{Poisson} \\ \frac{\partial n}{\partial t} - \frac{1}{q} \nabla \cdot \vec{J}_n = G - R \quad \text{Electron continuity} \\ \frac{\partial p}{\partial t} + \frac{1}{q} \nabla \cdot \vec{J}_p = G - R \quad \text{Hole continuity} \end{array} \right.$$

$$\vec{J}_n = -q\mu_n n \nabla \varphi + qD_n \nabla n$$

$$\vec{J}_p = -q\mu_p p \nabla \varphi - qD_p \nabla p$$



## Setting-up the TCAD environment

- Development of TCAD library for ferroelectric-material physics model
  - Recently released version of Sentaurus TCAD has embedded two models aiming at simulating ferroelectric materials: **Preisach** models and **Ginzburg-Landau-Khalatnikov** equations.
  - Proper tuning with experimental assessed parameters.
  - **Methodology validation**: simulations vs measurements simple devices (MFM, MFIM).

### Poisson equation

$$\nabla \cdot (\varepsilon \nabla \varphi - \vec{P}) = -q(p - n + N_D - N_A) - \rho_{trap}$$

- $\varepsilon$  is the electrical permittivity.
- $\vec{P}$  is the ferroelectric polarization
- $q$  is the elementary electronic charge.
- $n$  and  $p$  are the electron and hole densities.
- $N_D$  is the concentration of ionized donors.
- $N_A$  is the concentration of ionized acceptors.
- $\rho_{trap}$  is the charge density contributed by traps and fixed charges



## Modeling a FE material within the TCAD

The polarization  $\vec{P}$  depends nonlinearly on the electric field  $\vec{F}$  (or  $\vec{E}$ )

### Preisach model of hysteresis:

$P_r$  remnant polarization

$P_s$  saturation polarization

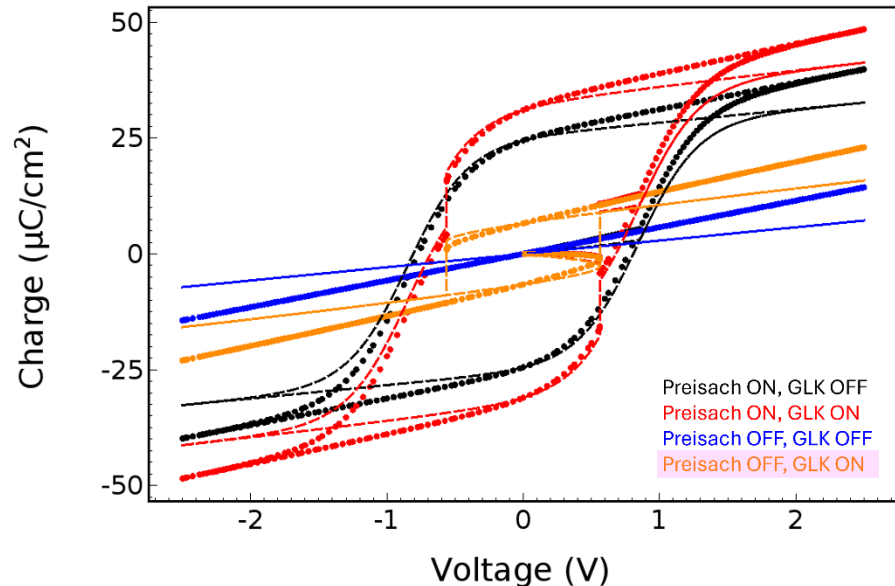
$E_c$  coercive field

### Ginzburg-Landau-Khalatnikov (GLK) equations

$$F = \int_{\Omega} \alpha_i P_i^2 + \beta_i P_i^4 + \gamma_i P_i^6 - g_{ij} \frac{\partial P_i}{\partial x_{ij}} - E_i P_i + \epsilon_0 E_i d\Omega \quad (1)$$

$$\rho \frac{dP_i}{dt} + \nabla_{P_i} F = 0 \quad (2)$$

$$\rho \frac{dP_i}{dt} + 2\alpha_i P_i + 4\beta_i P_i^3 + 6\gamma_i P_i^5 - 2g_{ij} \frac{\partial^2 P_i}{\partial x_j^2} - E_i = 0 \quad (3)$$



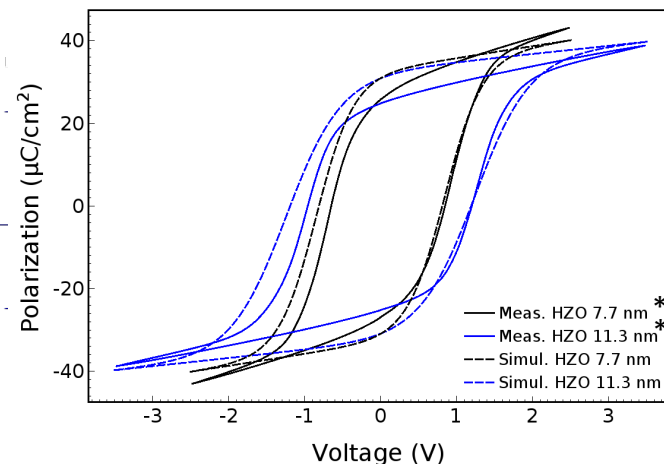
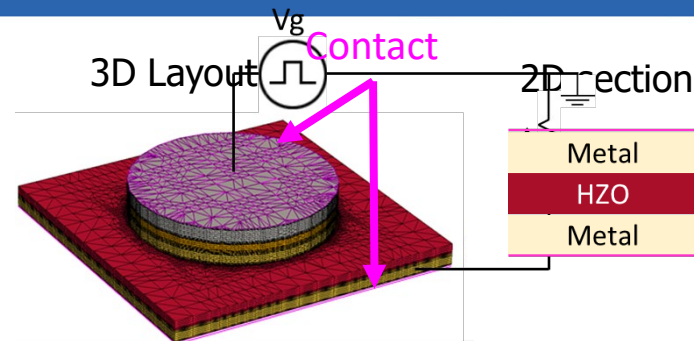


## Simulation of MFM structures

- ✓ MFM structure.
- ✓ TCAD Preisach model of hysteresis.
- ✓ Different thicknesses for the ferroelectric HZO thin film.
- ✓ The experimental setup has been implemented within the TCAD environment.
- ✓ Simulations & measurements:  
Key to model/method validation.

- ✓ remnant polarization  
 $P_r = 31 \mu\text{C}/\text{cm}^2$
  - ✓ saturation polarization  
 $P_s = 33 \mu\text{C}/\text{cm}^2$
  - ✓ coercive field  
 $E_c = 1.1 \text{ MV}/\text{cm}$
- for both 7.7 nm and 11.3 nm thin HZO films.

Pt  
Ti  
TiN  
HZO

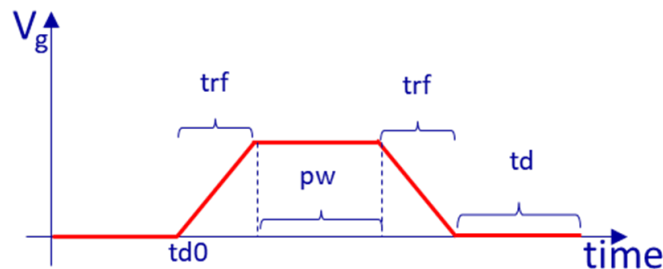
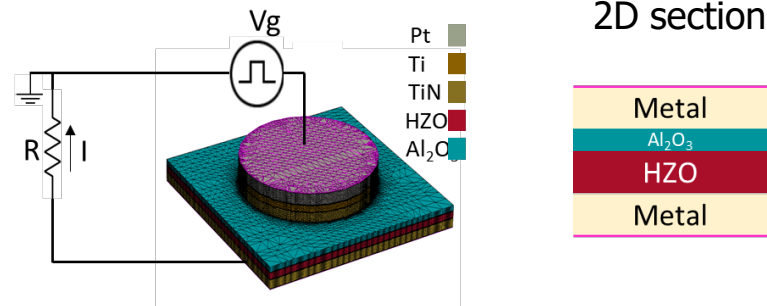


\* M. Hoffmann, et al., 2018 IEDM (2018), doi:10.1109/IEDM.2018.8614677



## Simulation of MFIM structures

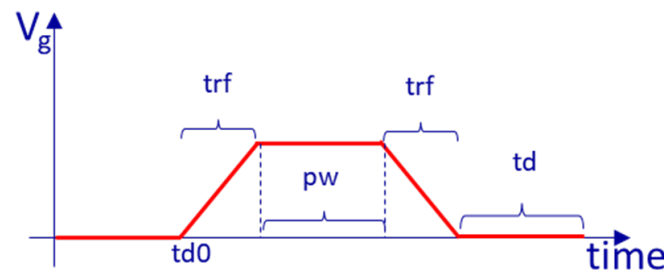
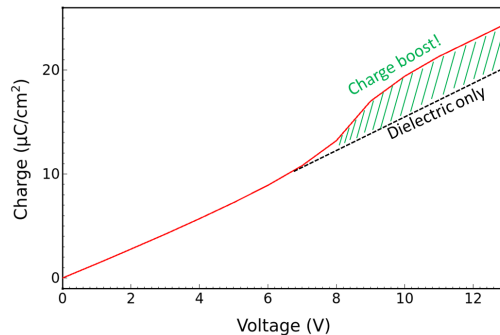
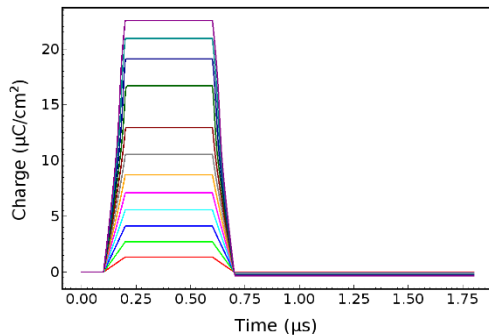
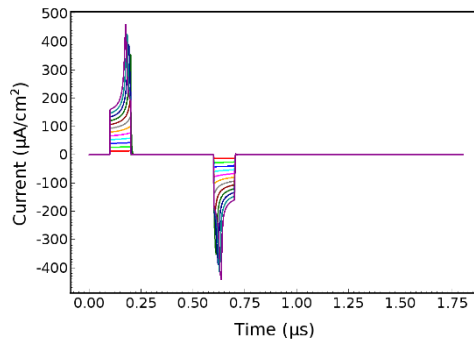
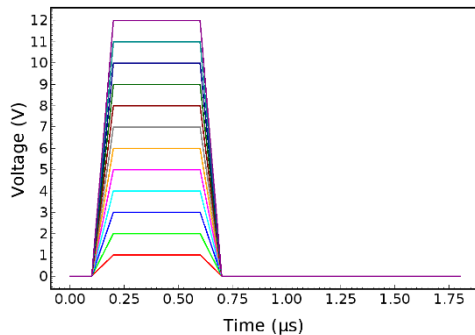
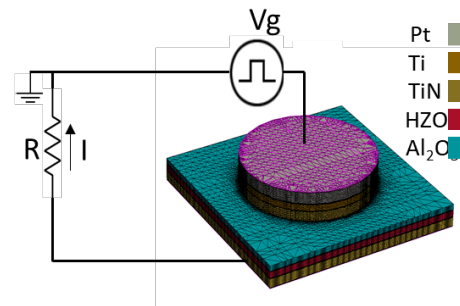
- ✓ MFIM structure.
- ✓ GLK equations model hysteresis-free operation
- ✓ Different thicknesses for the ferroelectric HZO and  $\text{Al}_2\text{O}_3$  thin films.
- ✓ The experimental setup has been implemented within the TCAD environment.
- ✓ Simulations & measurements:  
Key to model/method validation.
- ✓ The results obtained for MFIM capacitors can be extended to the study of NC-FETs.





## Simulation of MFIM structures

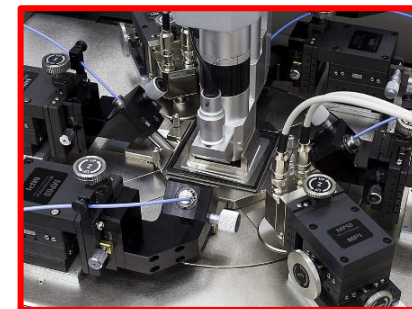
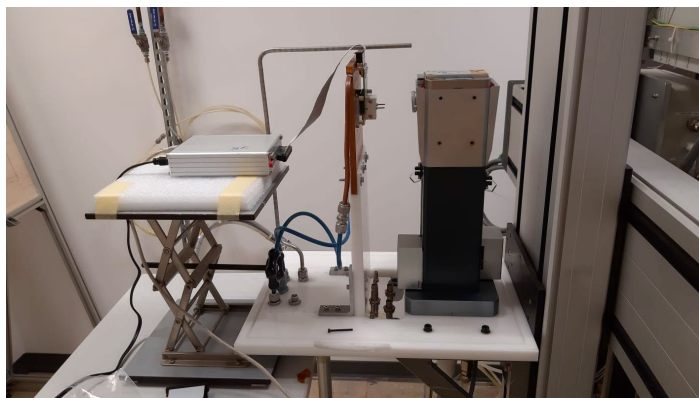
2D section





## X-ray facility and test structure characterization

- Irradiation campaign at INFN Genova X-ray facility.
- Typical dose rate is about 3 Mrad/h in 2 cm<sup>2</sup>.

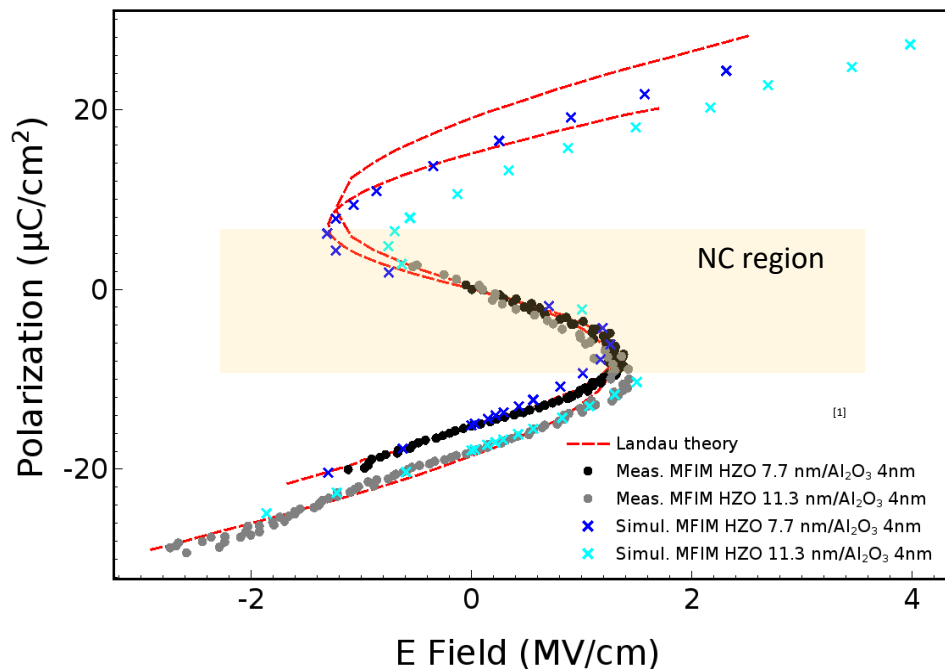


- Test structures characterization at **INFN Perugia**.
- MPITS2000 SE semiautomatic Probe station characteristics.





## Model Validation

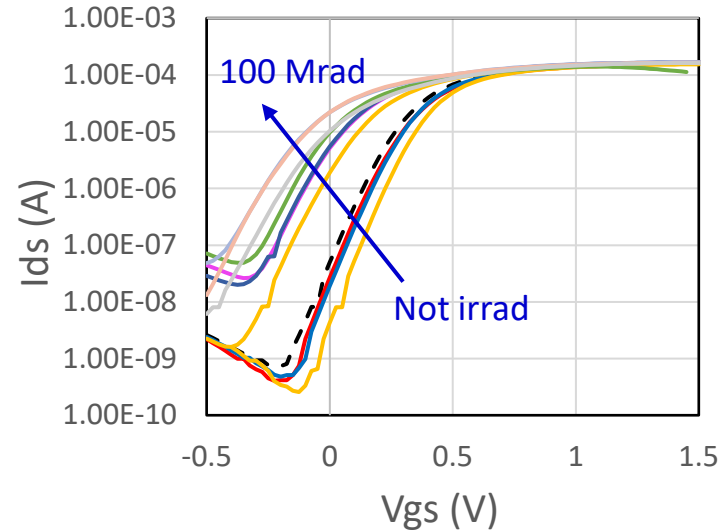
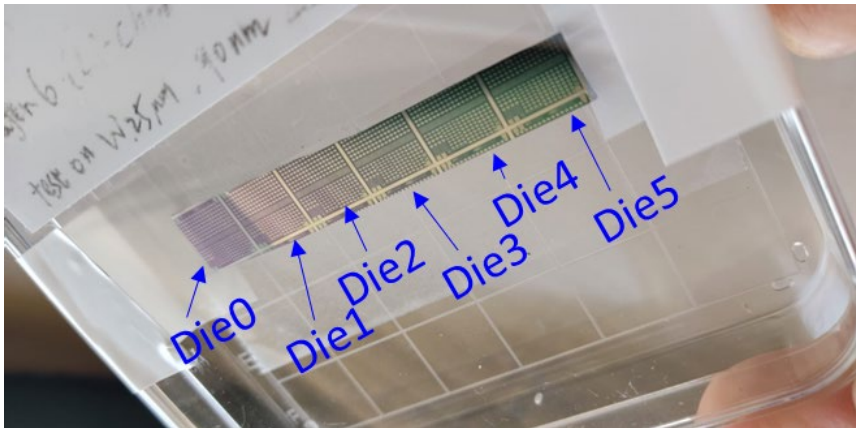


- ✓ Pulsed Q-V measurements are necessary to access the FE NC region during switching by preventing charge injection.
- ✓ EF is the electric field across the ferroelectric material while the total polarization has been assessed as  $P = QD + Q_{\text{int}}$ .
- ✓ The NC region corresponds to the negative slope of the S-shaped Landau P-E curve.

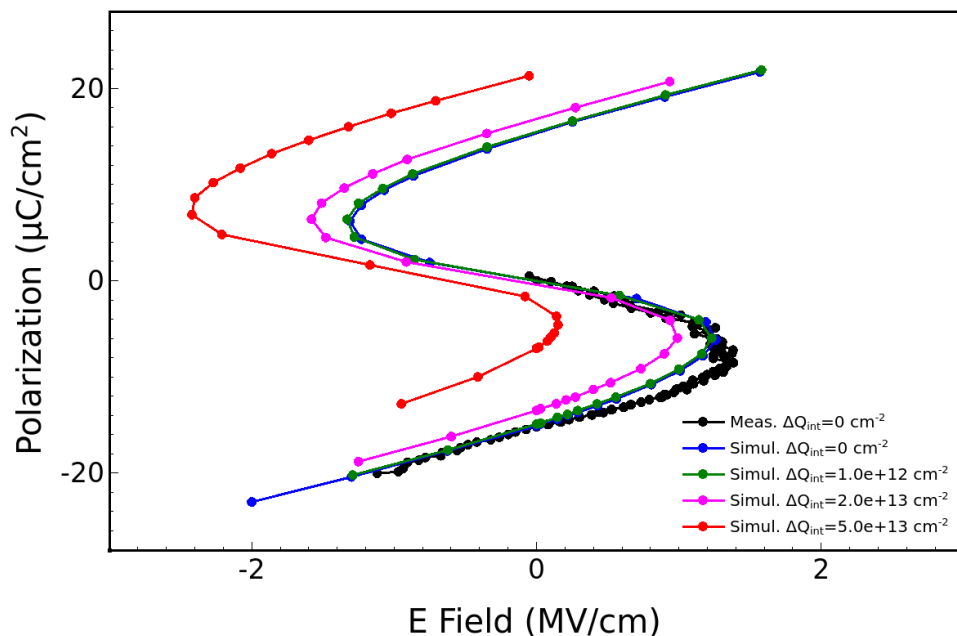
- MFIM structure HZO 7.7 nm/Al<sub>2</sub>O<sub>3</sub> 4 nm.
- $Q_{\text{int}} = -15/-18 \mu\text{C}/\text{cm}^2$  for 7.7/11.3nm HZO.



## NC-FET manufactured at Univ. Berkely



## Modeling the radiation damage effects



Modeling of additional fixed charge  $Q_{\text{int}}(\phi)$  at the HZO/ $\text{Al}_2\text{O}_3$  interface of increasing values, aiming at mimicking increasing X-ray doses ( $\phi$ ).

$$Q_{\text{int}}(\phi) = Q_{\text{int}}(0) + \Delta Q_{\text{int}}(\phi)$$

$$Q_{\text{int}}(0) = -15/-18 \mu\text{C}/\text{cm}^2$$



## Conclusion

- ✓ The use of NC materials in HEP detectors is an area of ongoing research with potential benefits:
  - **Increased sensitivity** and **reduced noise**.
  - **Lower power** consumption for larger-scale experiments
  - **Faster signal** processing for real-time analysis

## What's next?

- ✓ Further research is crucial to explore:
  - Integration of NC technology into complex detector systems
- ✓ Collaboration is key to unlocking the full potential of NC for HEP.





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# HiEnd

Development of **High Energy**  
Efficient Electronic **Devices** Based  
on Innovative Ferroelectric Materials

# Thanks for the attention!



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