

# **3D Simulation Studies of Irradiated BNL One-Sided Dual-column 3D Silicon Detector up to $1 \times 10^{16}$ n<sub>ea</sub>/cm<sup>2</sup>**

**Zheng Li<sup>1</sup> and Tanja Palviainen<sup>2</sup>**

**<sup>1</sup>Brookhaven National Laboratory**

**<sup>2</sup>Lappeenranta University of Technology**

**Work based on the period 2/15/-4/15/07  
at Brookhaven National Laboratory**

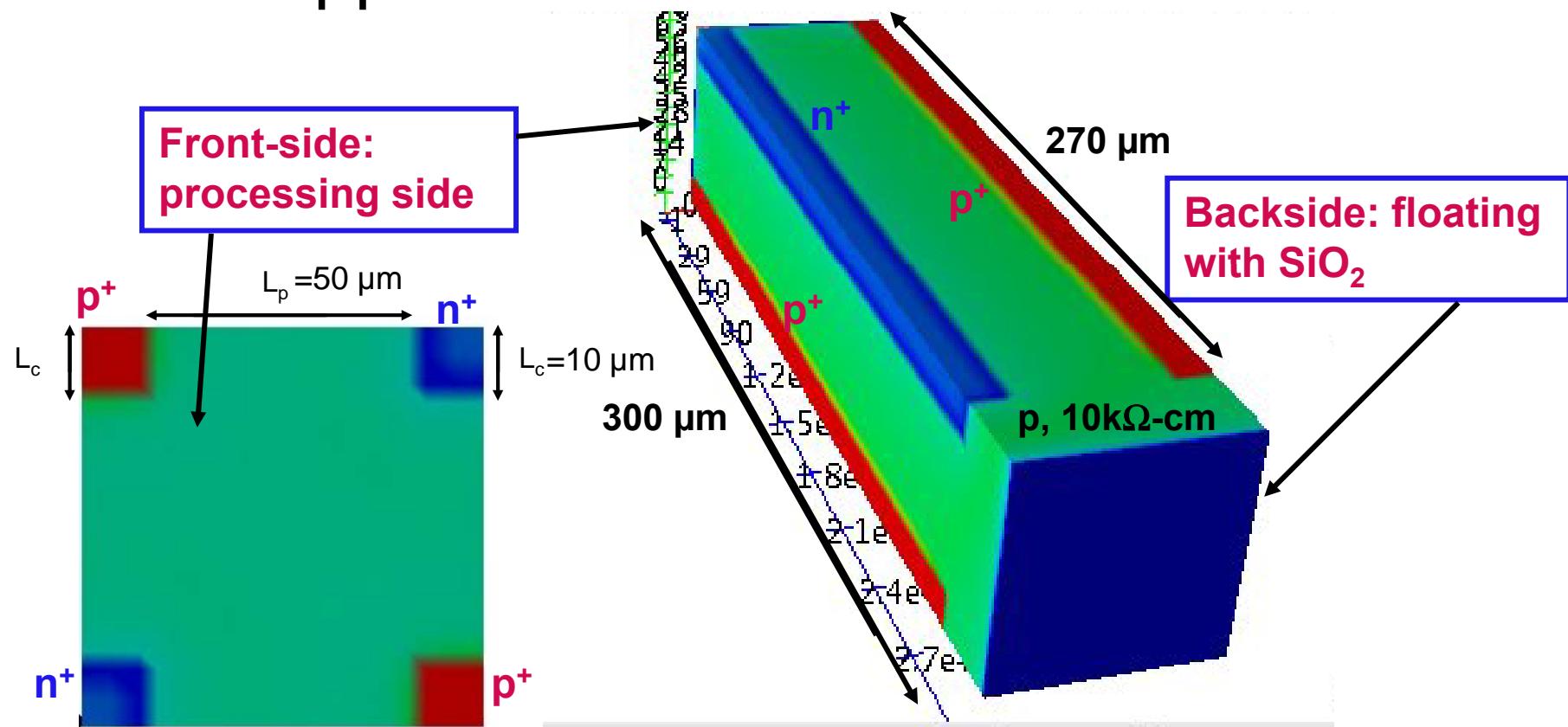
**\*This research was supported by the U.S. Department of Energy: Contract No. DE-AC02-98CH10886**

# OUTLINE

- Simulated detector structure
- Simulation tools
- Simulated full depletion voltage up to  $1 \times 10^{16} n_{eq}/cm^2$
- 3D profiles of hole concentration and E-field up to  $1 \times 10^{16} n_{eq}/cm^2$
- Various other geometries
- Summary

# Detector Structure

- BNL's one-sided, dual column 3D detector
- There are two n-type (blue) and two p-type (red) doped columns on p-type substrate
- Same type of doped columns are placed to the opposite corners

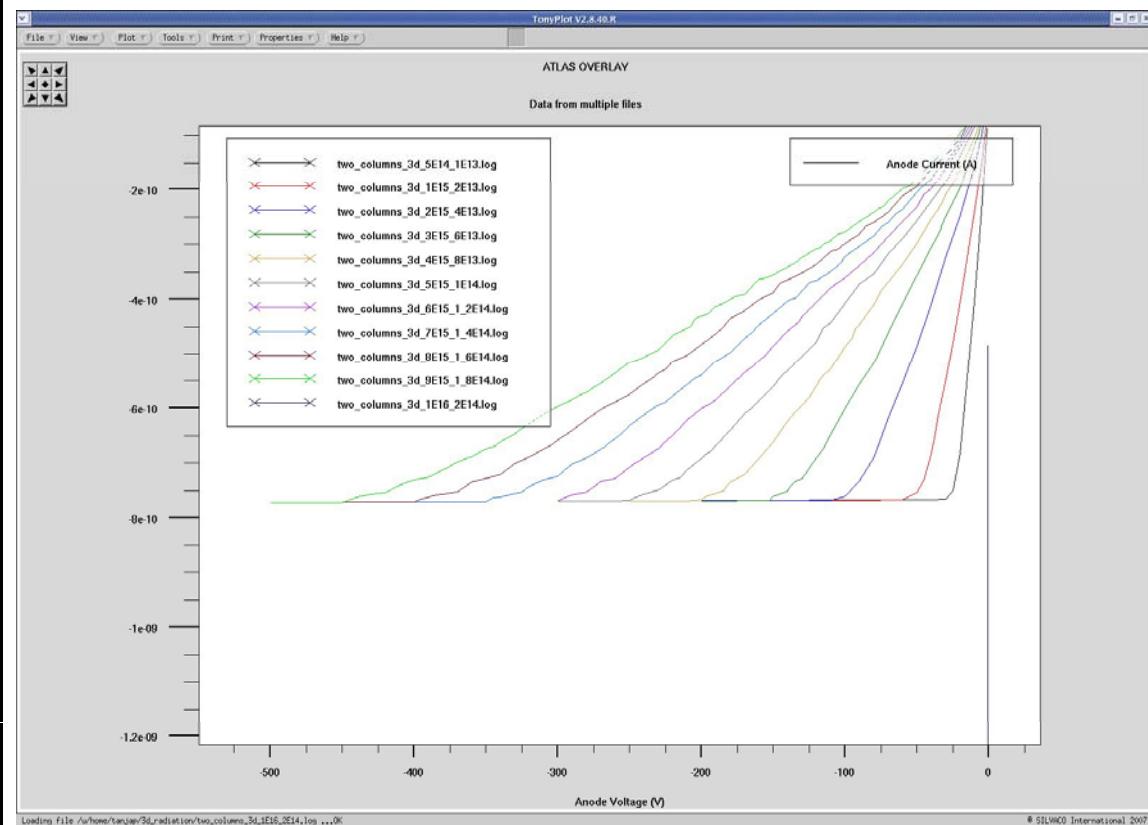


# Simulation

- Silvaco DEVEDIT3D, DEVICE3D (ATLAS)
- The detector structure was simulated with different fluencies ( $N_{eff}$ )
- Oxide charge of  $4 \times 10^{11} /cm^2$  is implemented
- 3D hole and E-field profiles are simulated

# Simulated $V_{fd}$ values in dual column 3D detectors with different fluencies

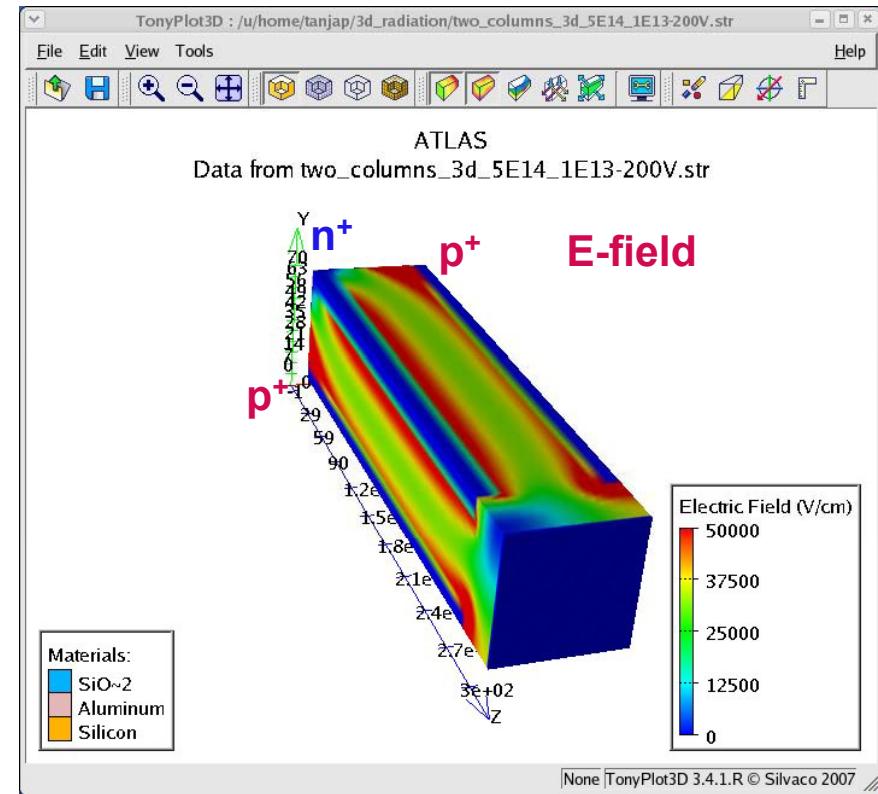
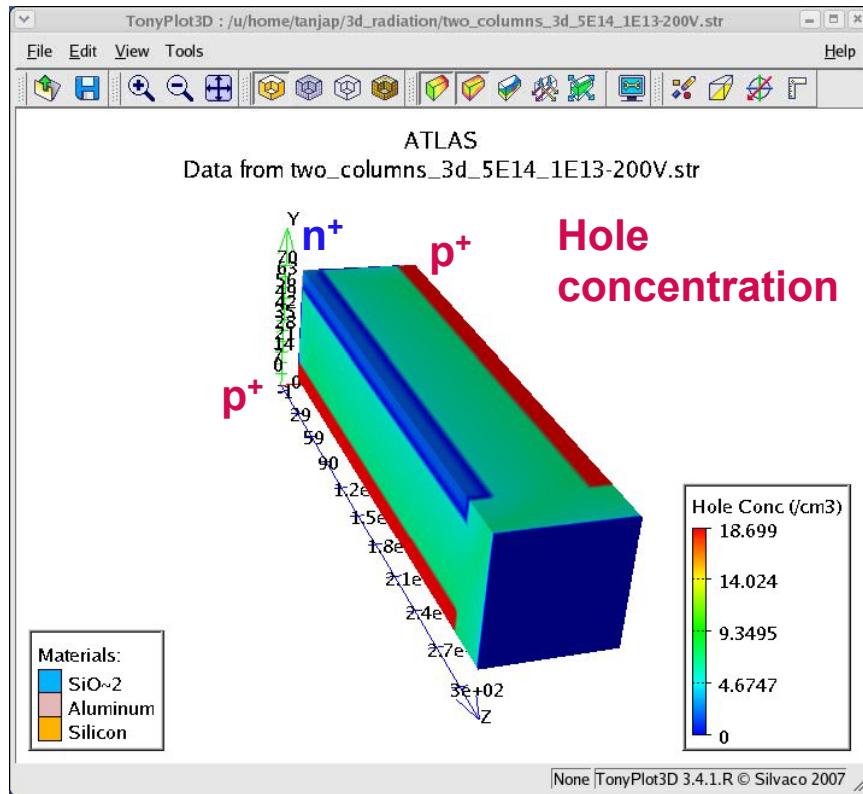
	<i>2d pad detector</i>	<i>Dual columns 3d detectors</i>
<i>fluency</i>	<b>Calculated <math>V_{fd}</math> (d=50um)</b>	<b>Simulated <math>V_{fd}</math></b>
5.00E+14	<b>19</b>	<b>30</b>
1.00E+15	<b>38</b>	<b>60</b>
2.00E+15	<b>76</b>	<b>110</b>
3.00E+15	<b>114</b>	<b>160</b>
4.00E+15	<b>152</b>	<b>210</b>
5.00E+15	<b>190</b>	<b>250</b>
6.00E+15	<b>228</b>	<b>300</b>
7.00E+15	<b>266</b>	<b>350</b>
8.00E+15	<b>304</b>	<b>400</b>
9.00E+15	<b>342</b>	<b>450</b>
1.00E+16	<b>380</b>	<b>500</b>



**$V_{fd}$  3D is 1.4 times higher:  
Small electrodes**

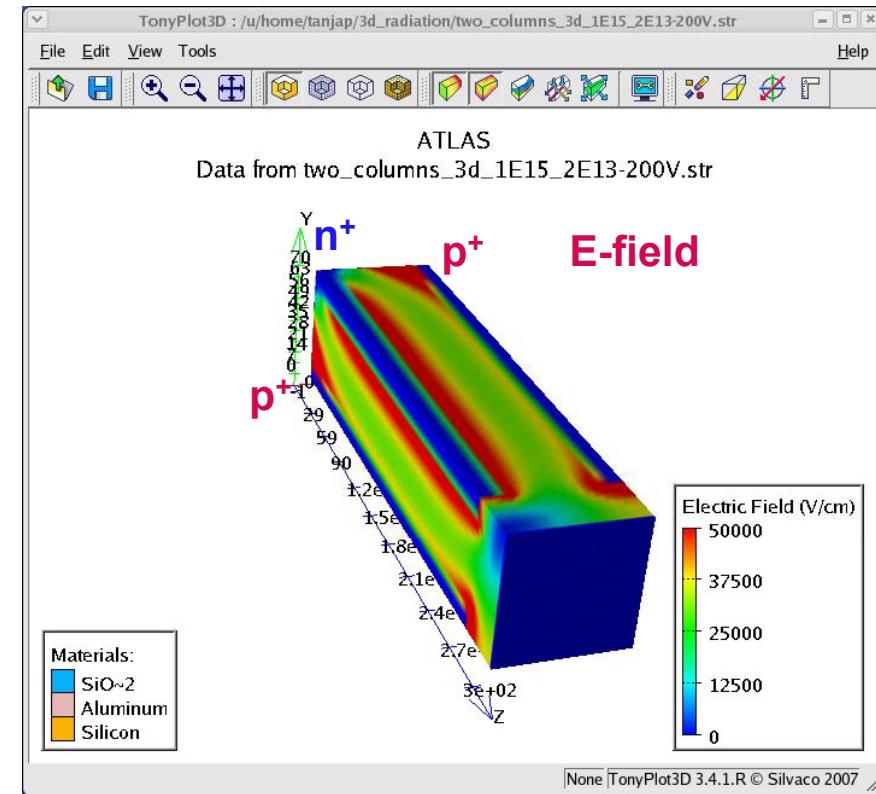
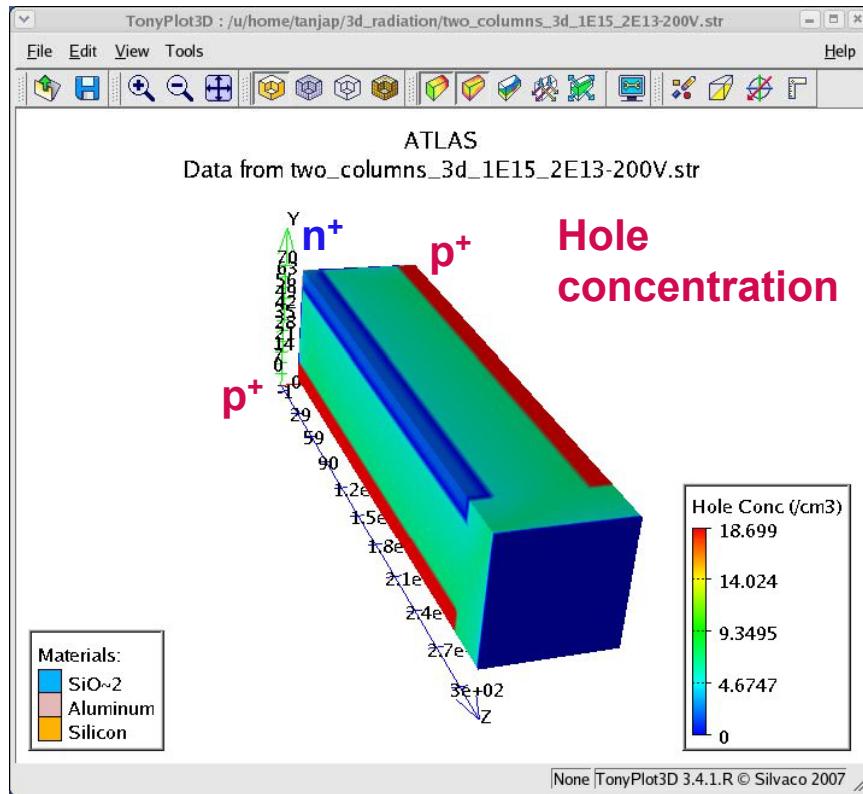
**Current vs. V (no lifetime degradation entered)**

$$5 \times 10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$$



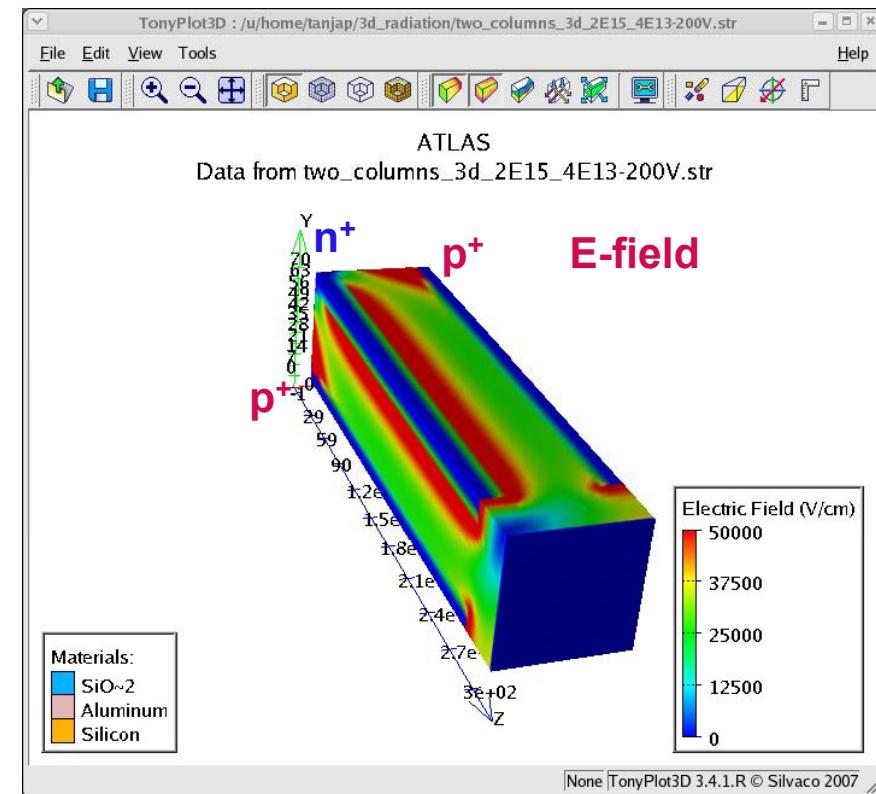
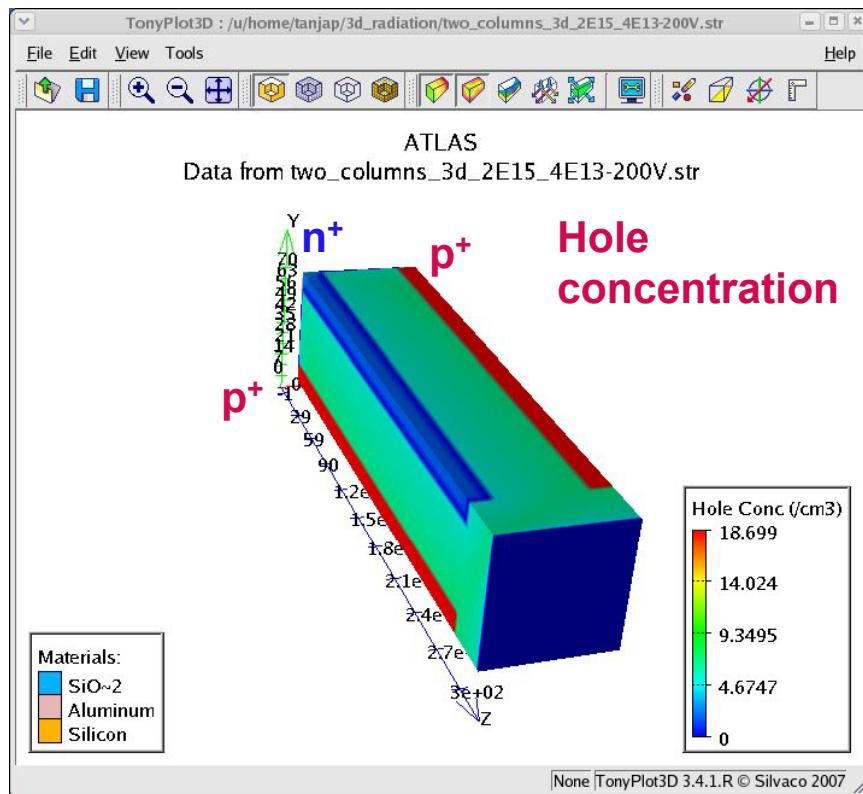
- 200V, hole conc., electric field

$$1 \times 10^{15} n_{eq}/cm^2$$



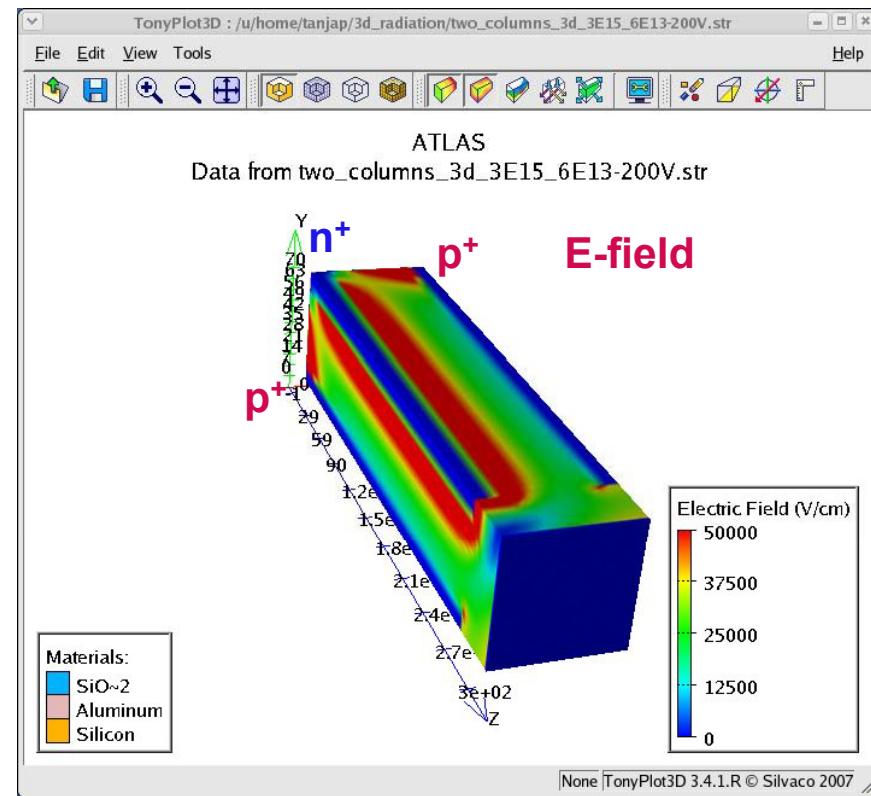
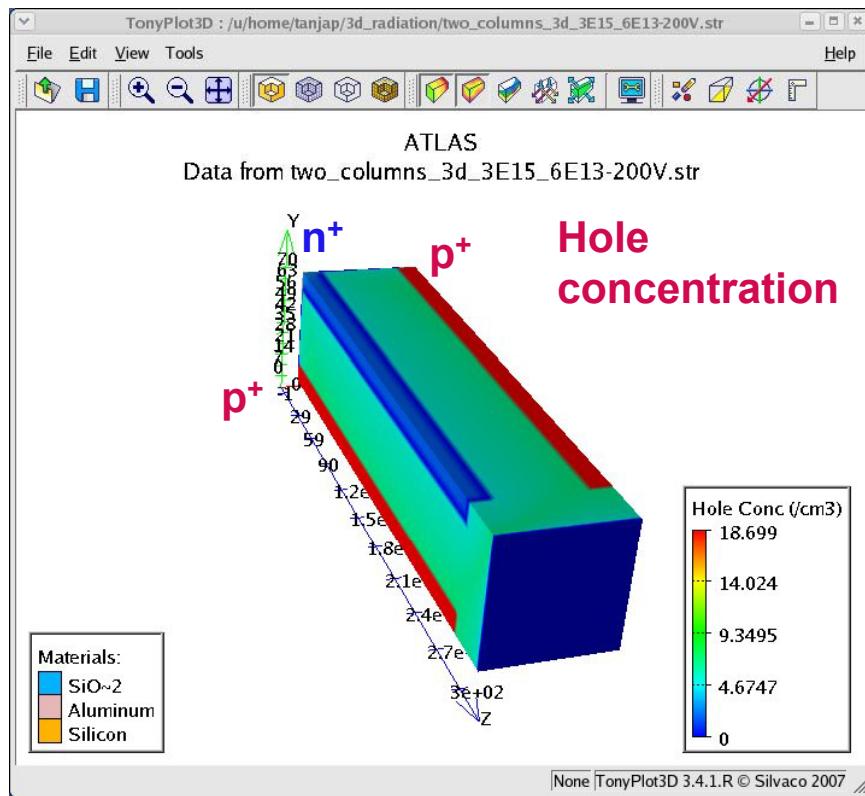
- 200V, hole conc., electric field

$$2 \times 10^{15} n_{\text{eq}}/\text{cm}^2$$



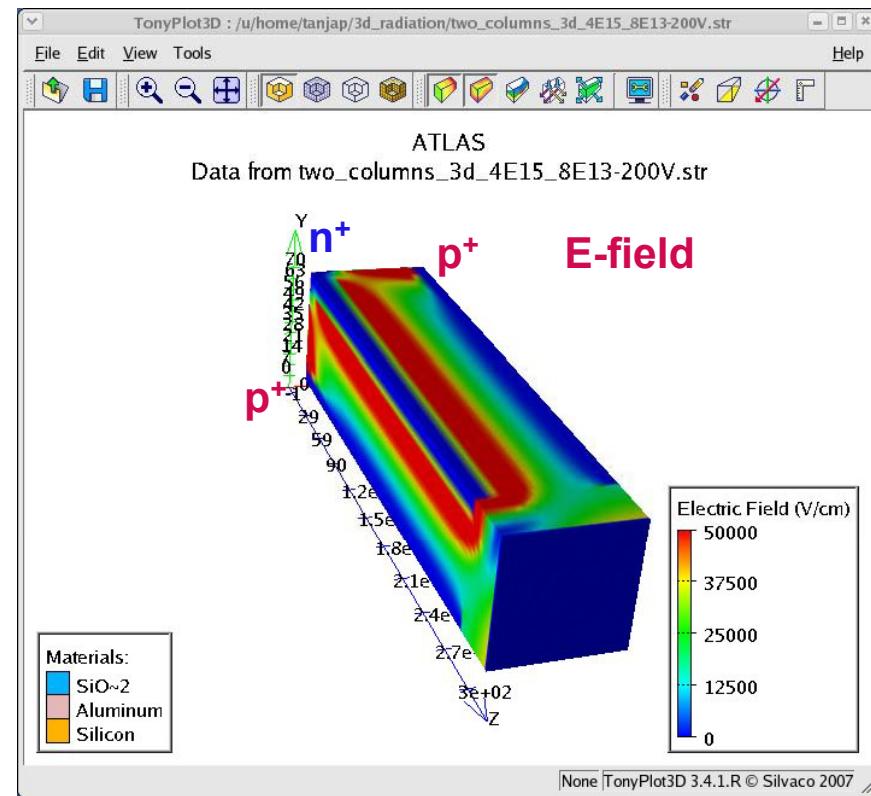
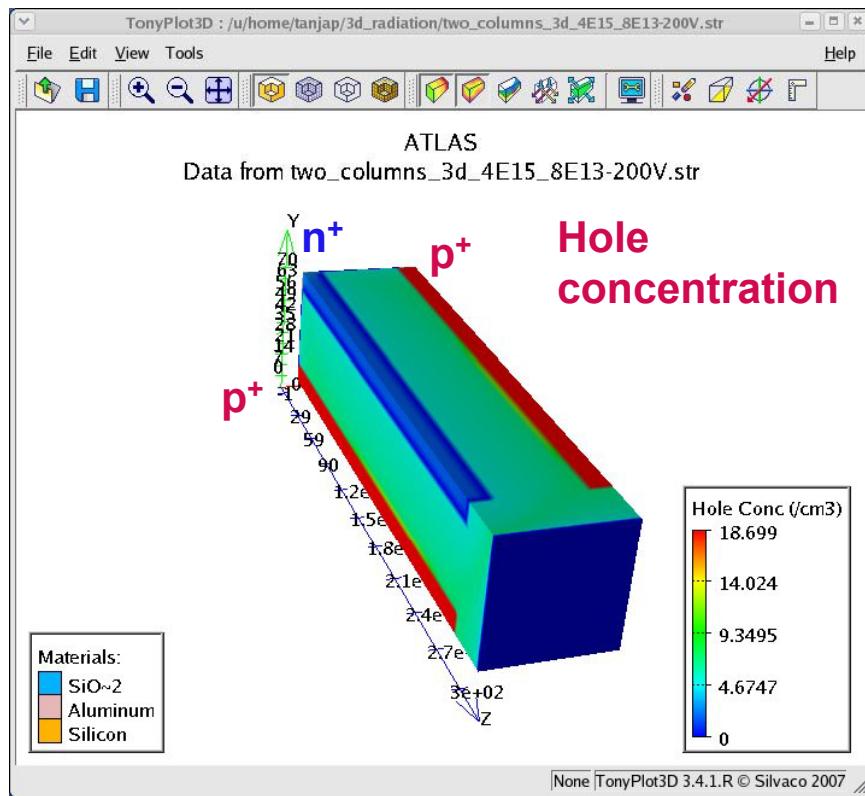
- 200V, hole conc., electric field

$$3 \times 10^{15} n_{\text{eq}}/\text{cm}^2$$



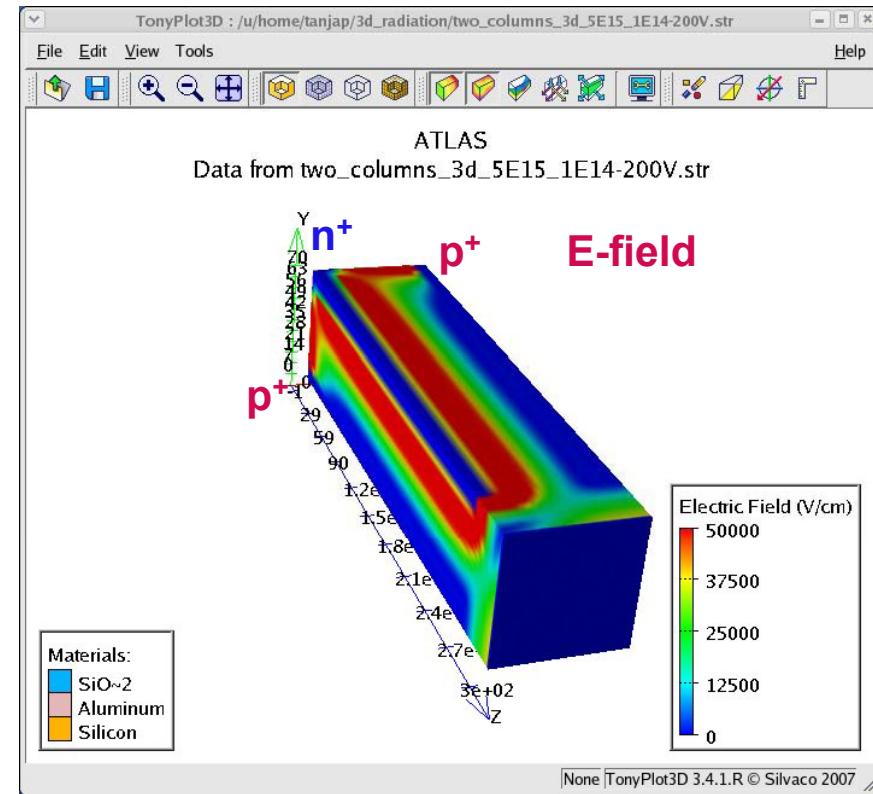
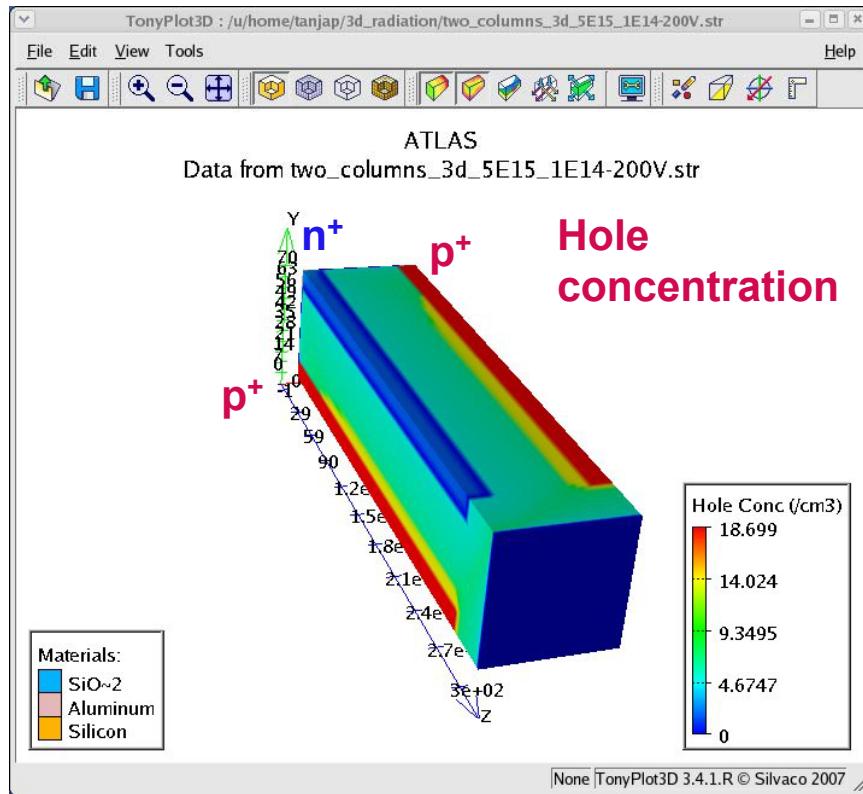
- 200V, hole conc., electric field

$$4 \times 10^{15} n_{eq}/cm^2$$



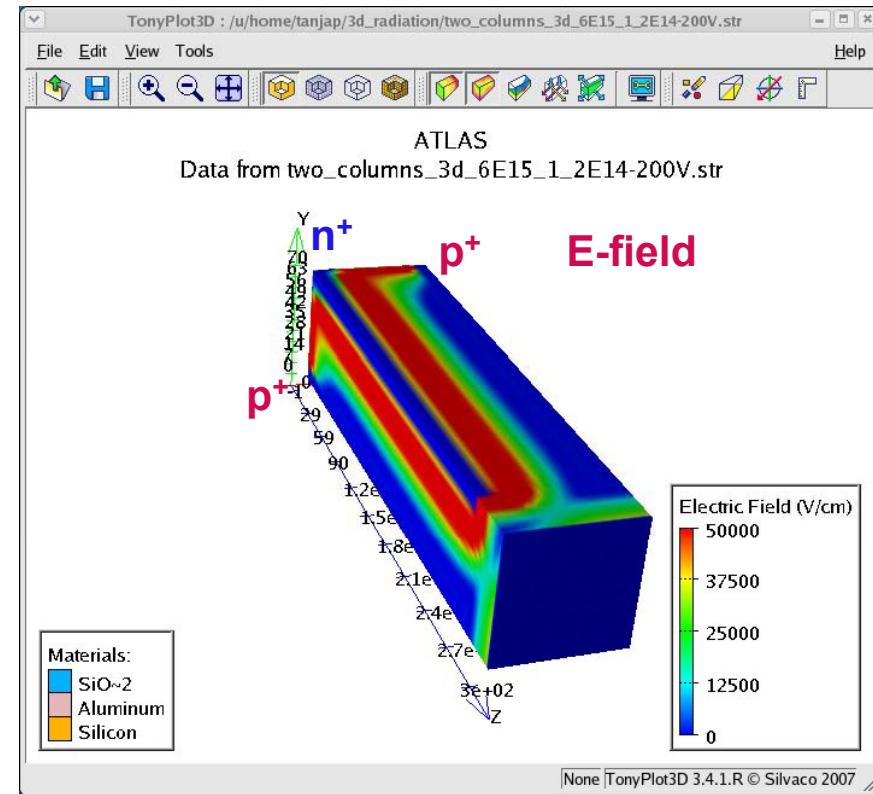
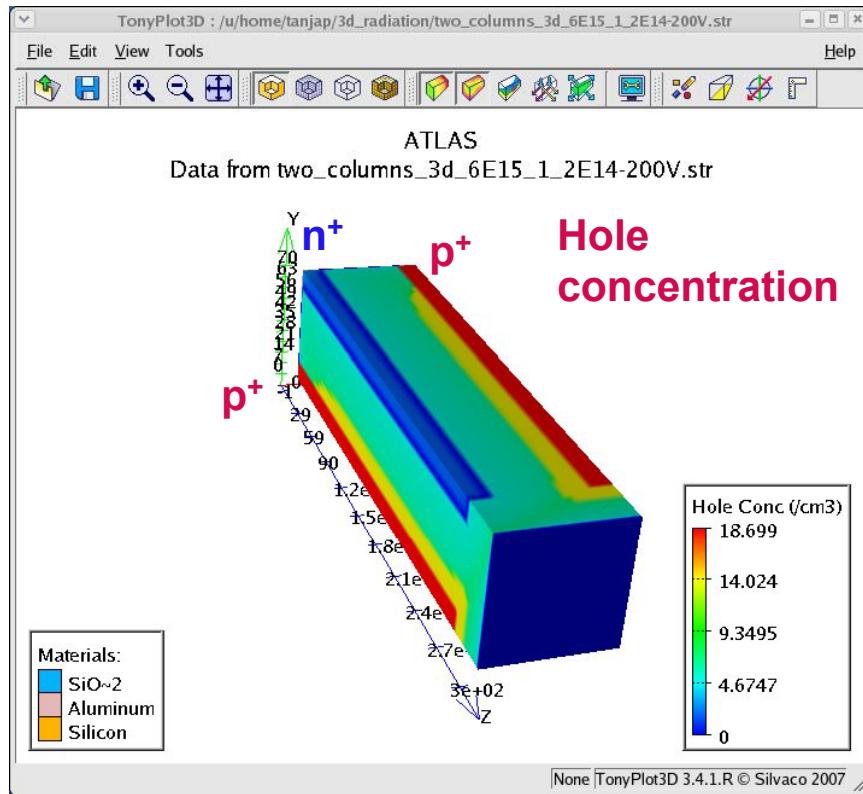
- 200V, hole conc., electric field

$$5 \times 10^{15} n_{eq}/cm^2$$



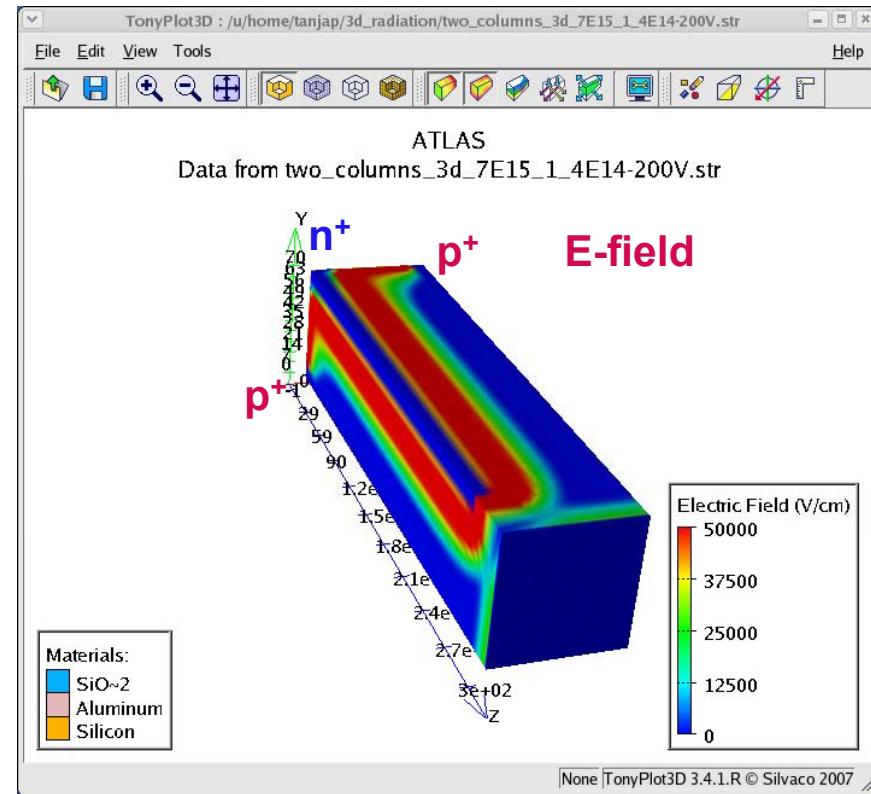
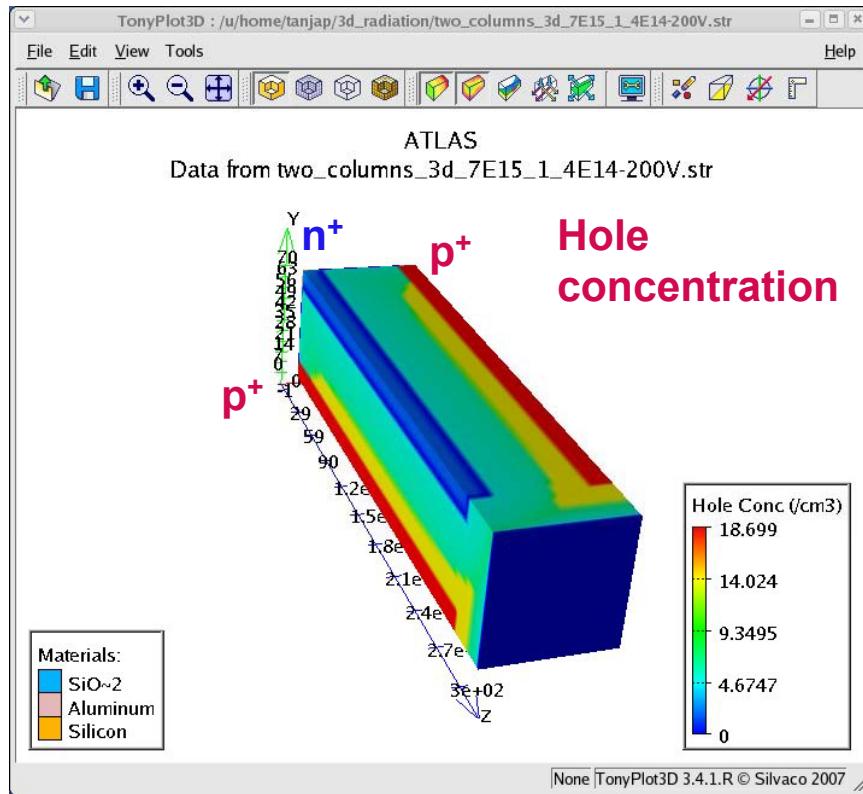
- 200V, hole conc., electric field

$$6 \times 10^{15} n_{\text{eq}}/\text{cm}^2$$



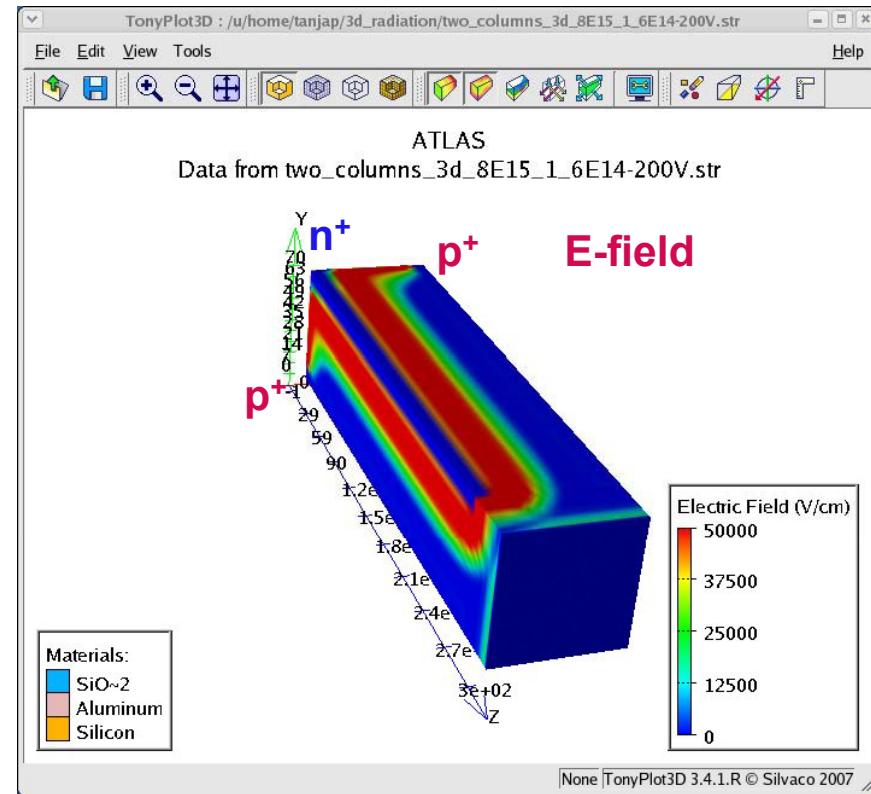
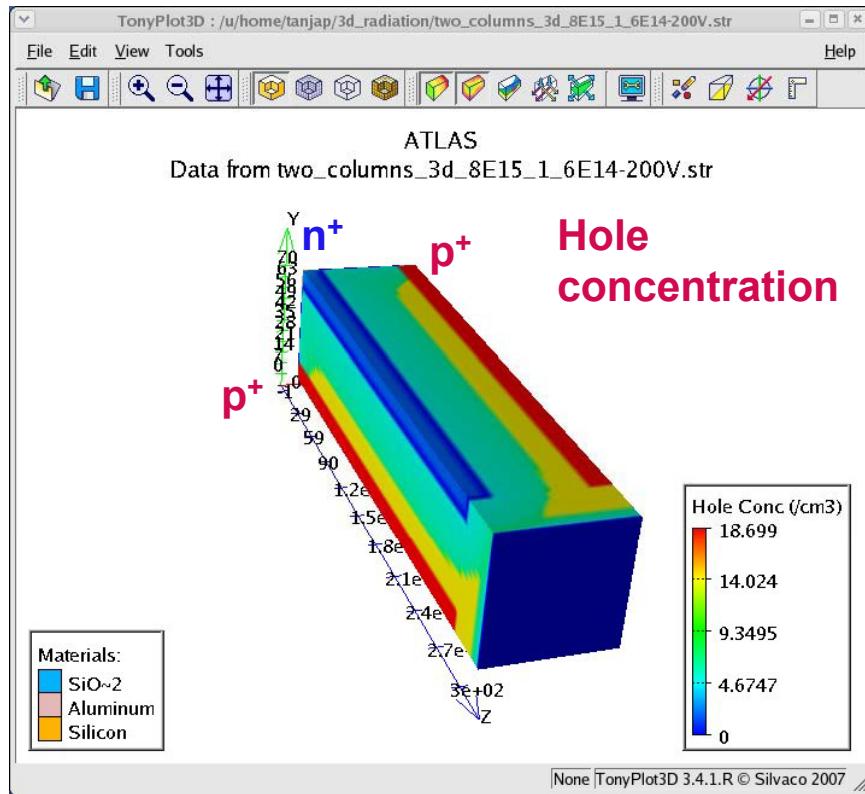
- 200V, hole conc., electric field

$$7 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$$



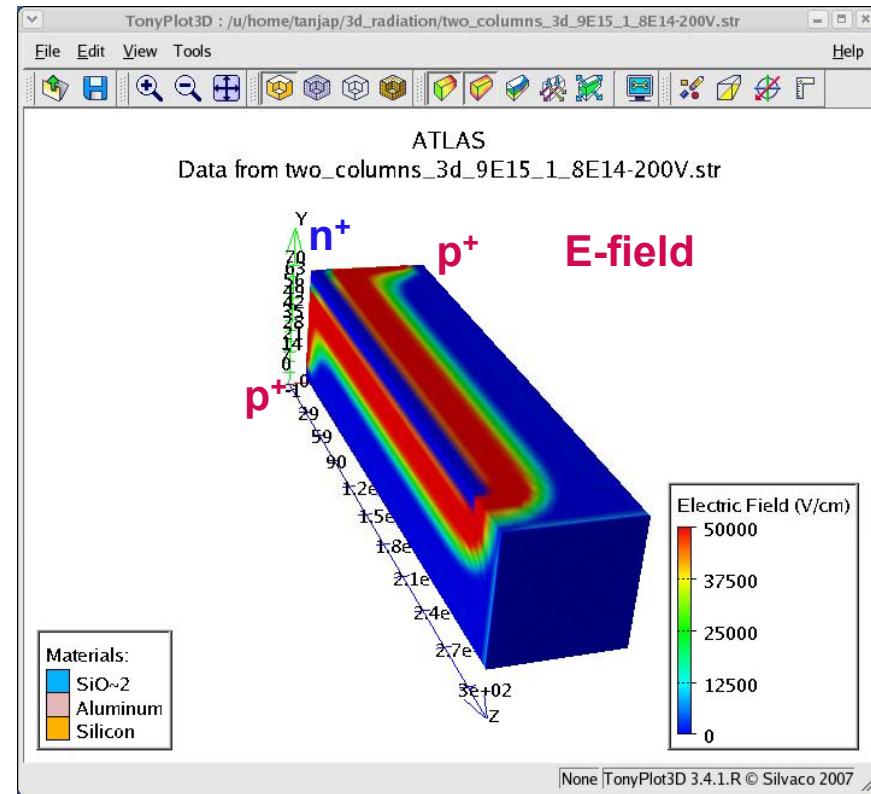
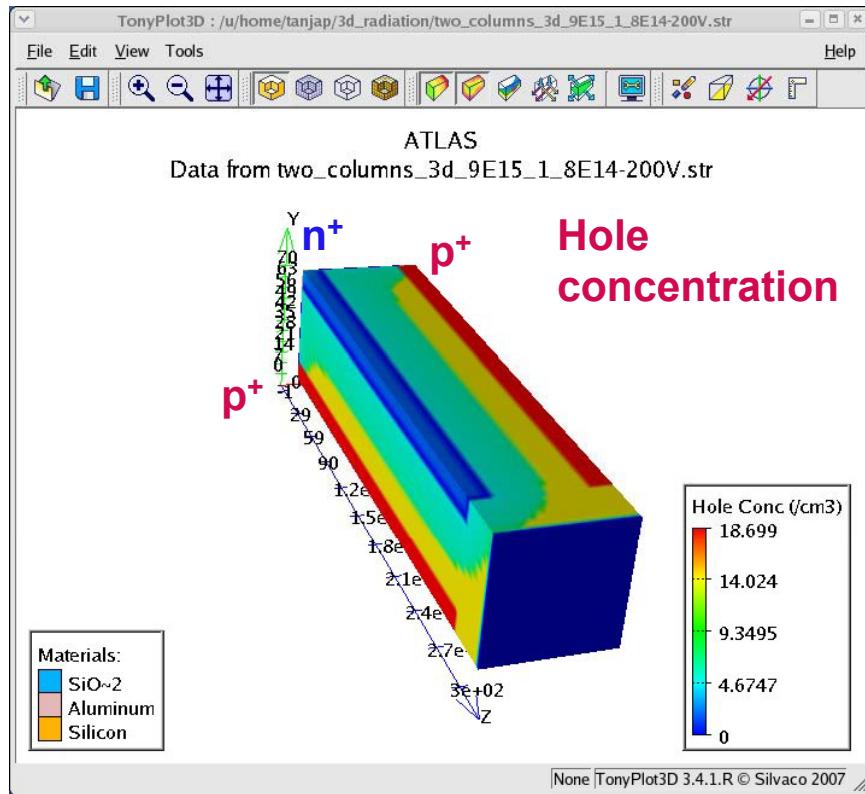
- 200V, hole conc., electric field

$$8 \times 10^{15} n_{\text{eq}}/\text{cm}^2$$



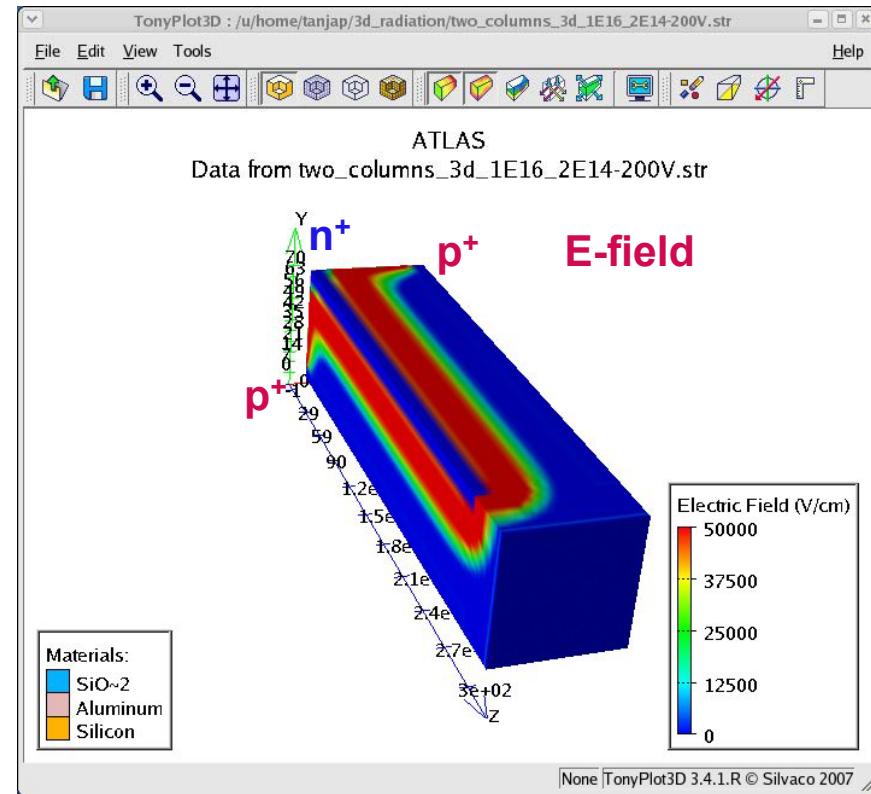
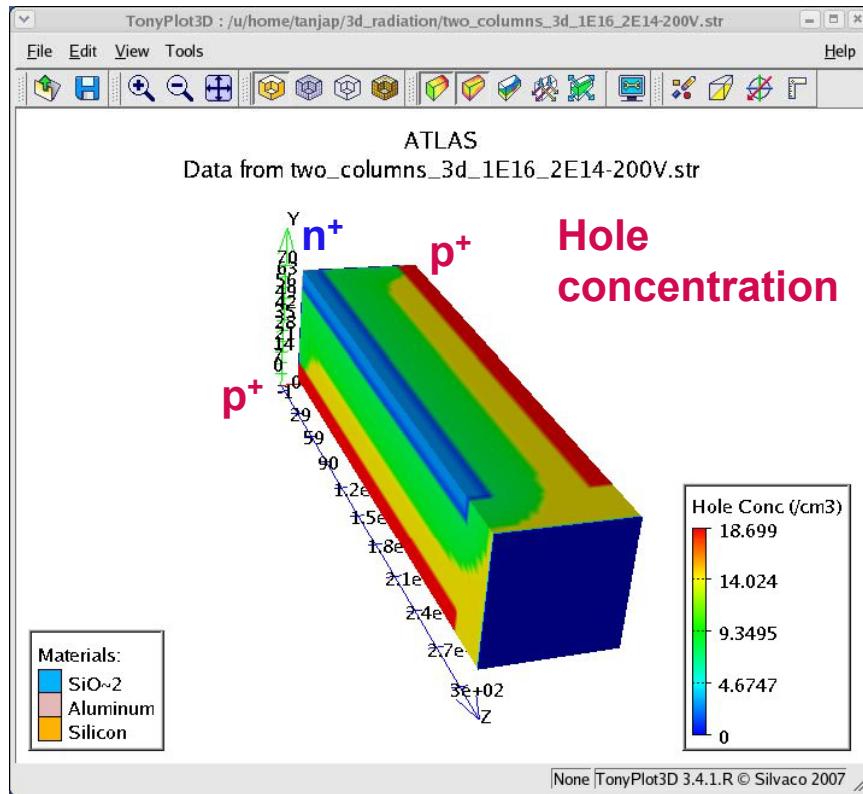
- 200V, hole conc., electric field

$$9 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$$



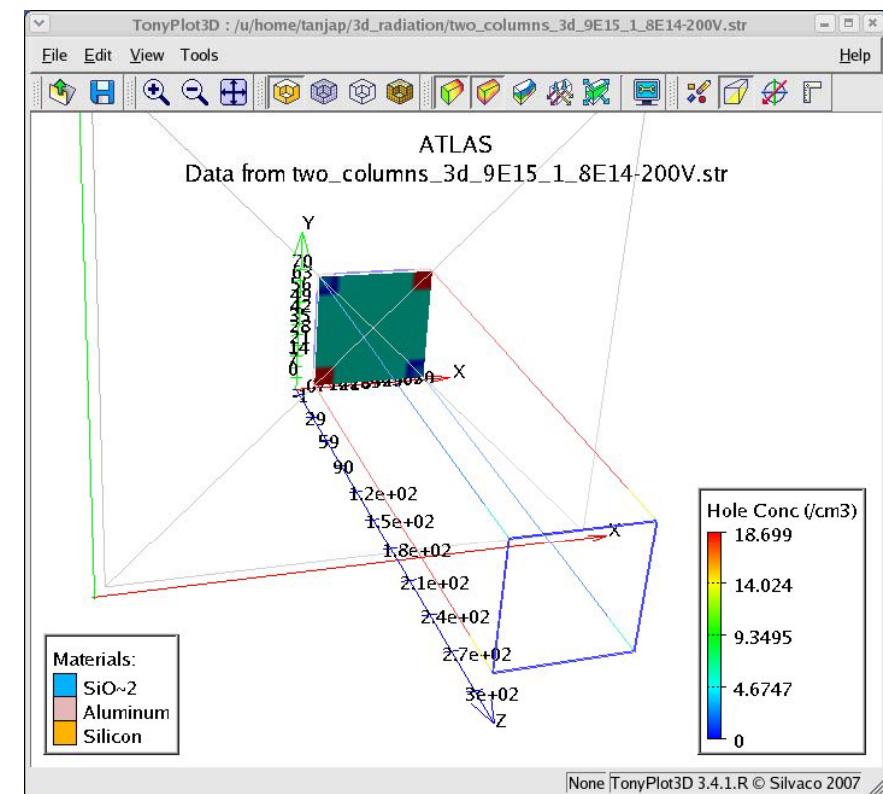
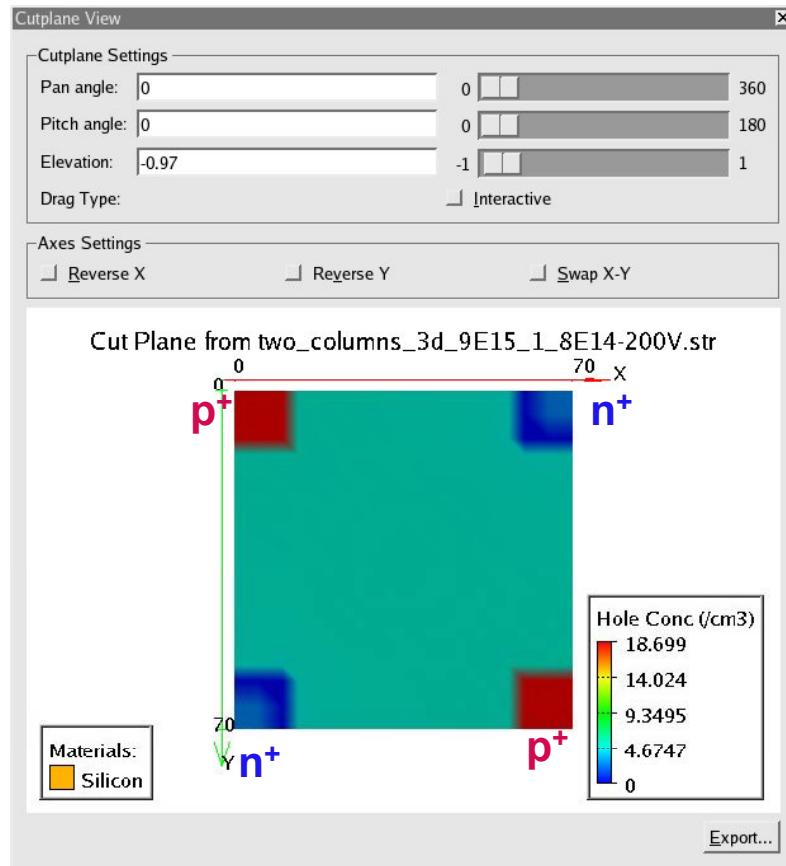
- 200V, hole conc., electric field

$$1 \times 10^{16} n_{eq}/cm^2$$



- 200V, hole conc., electric field

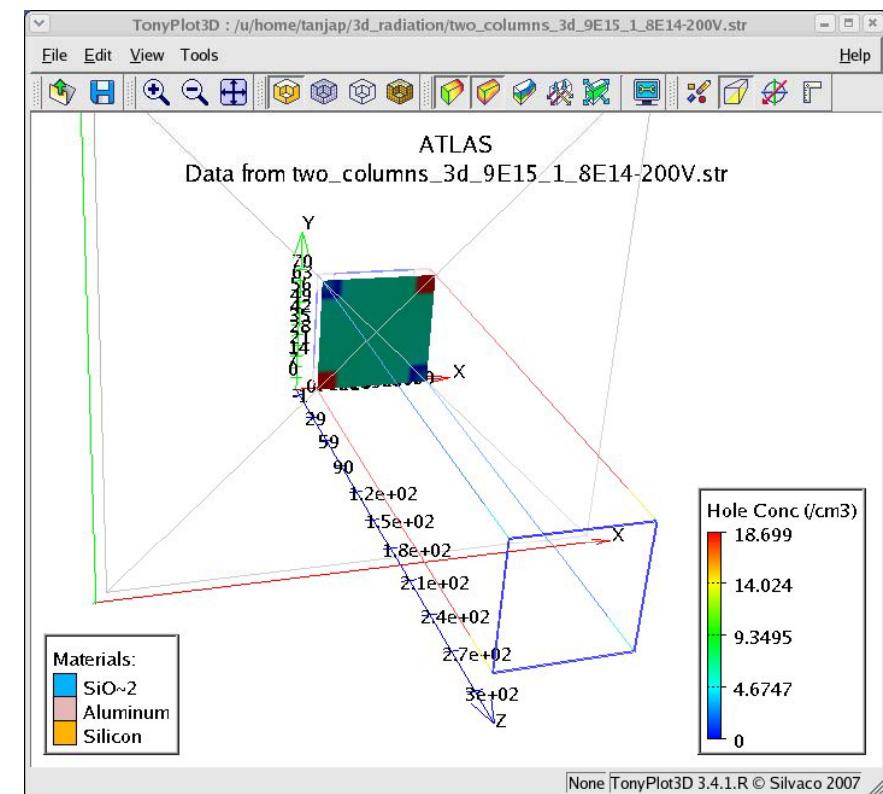
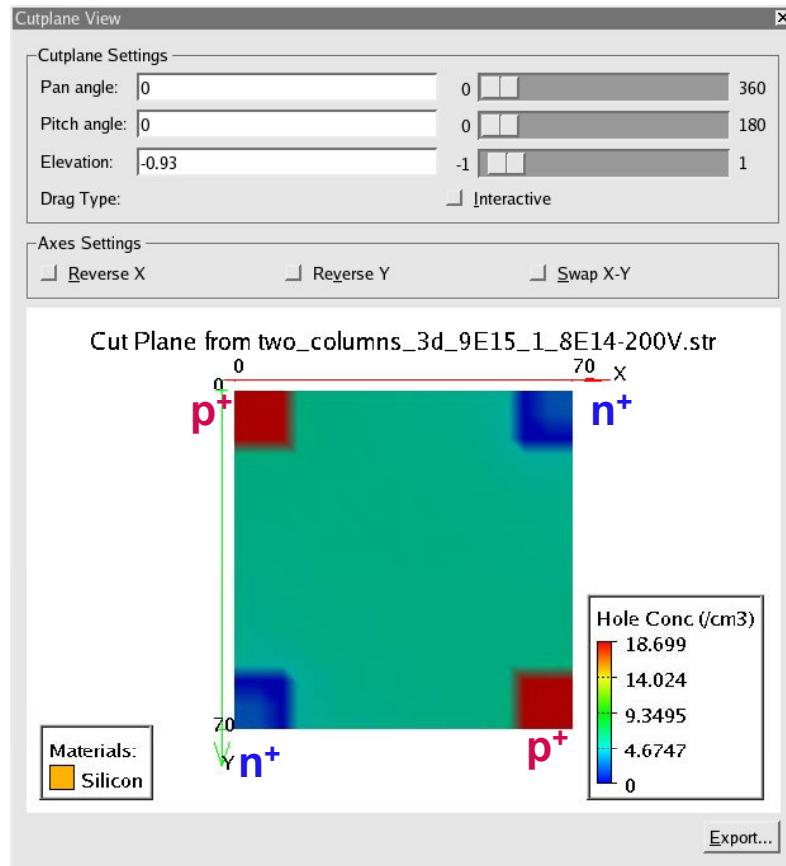
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

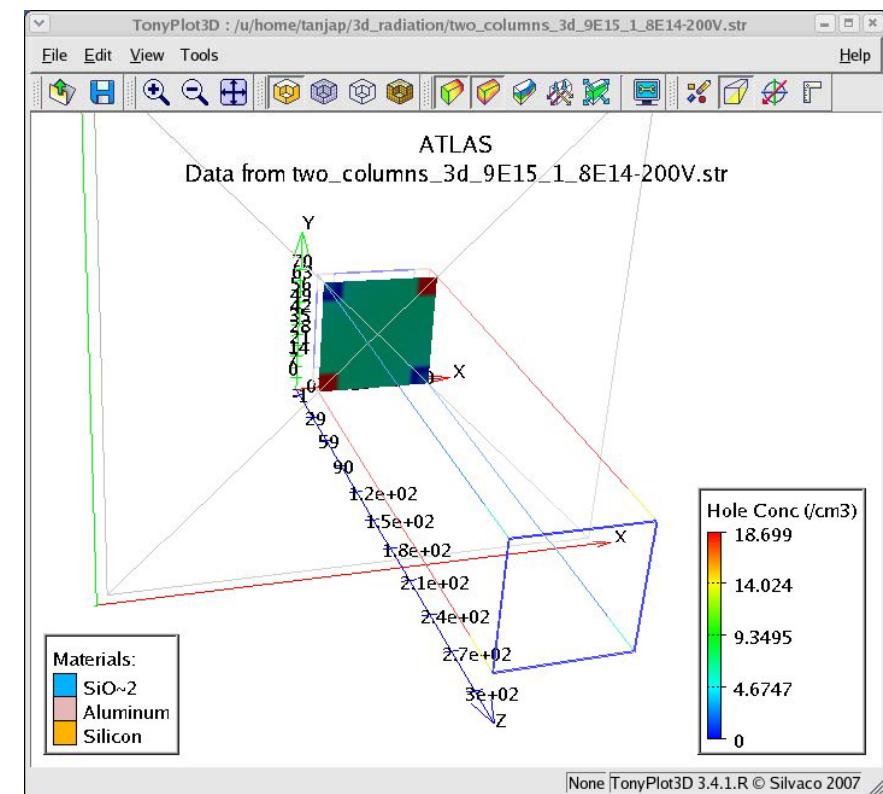
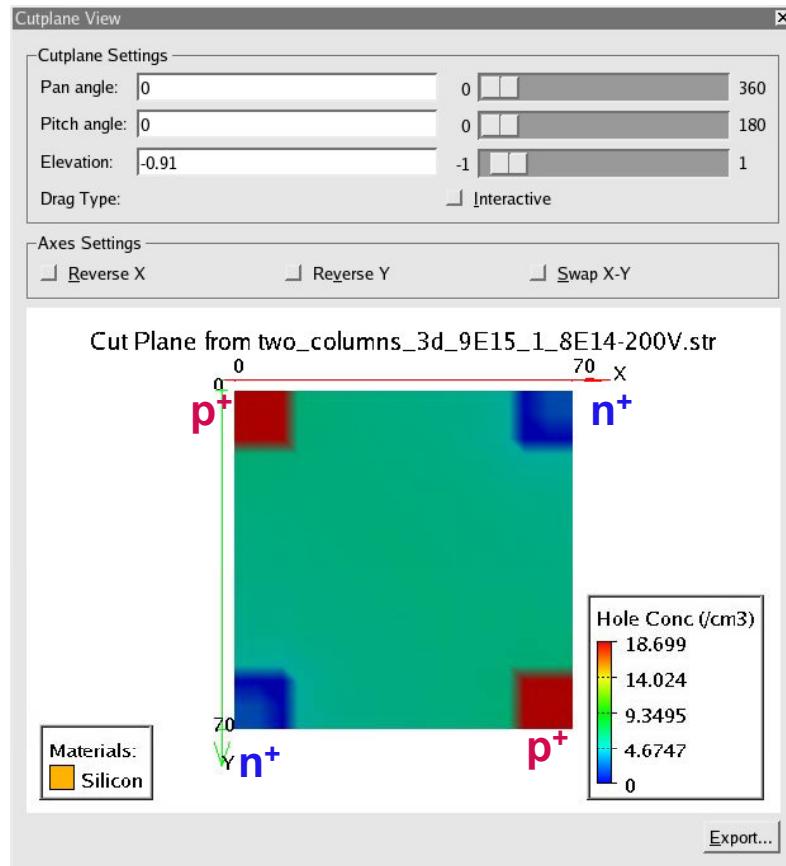
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

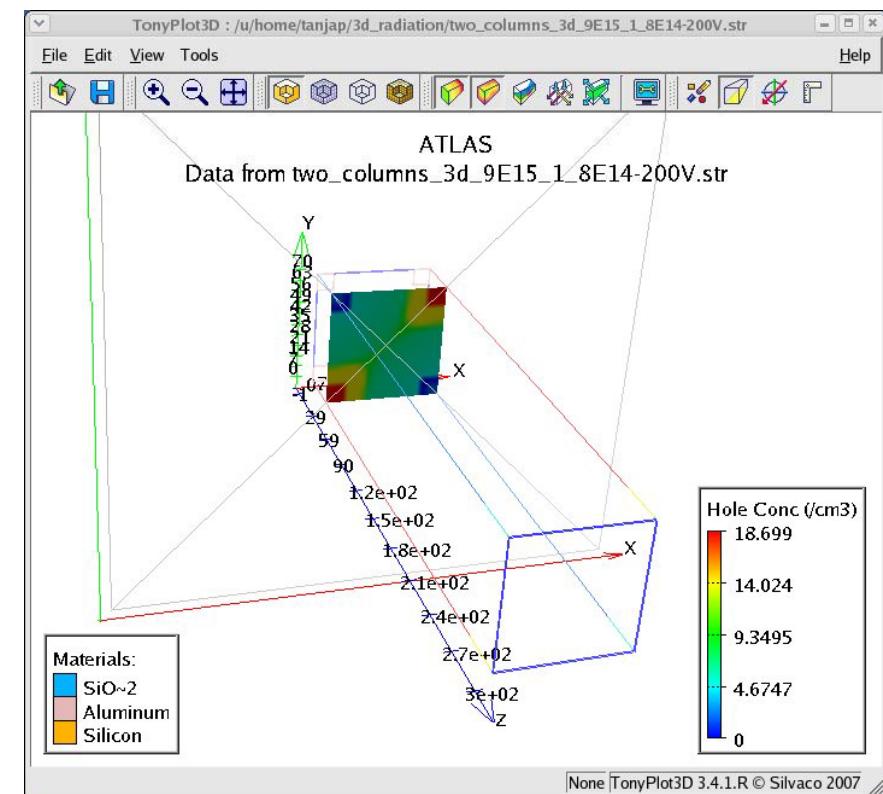
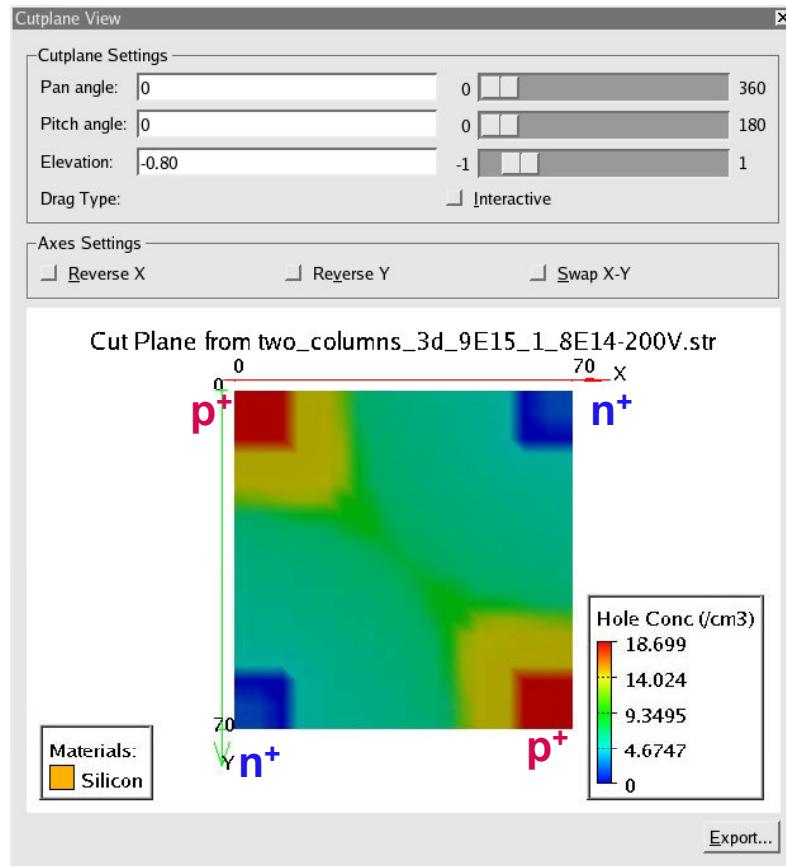
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

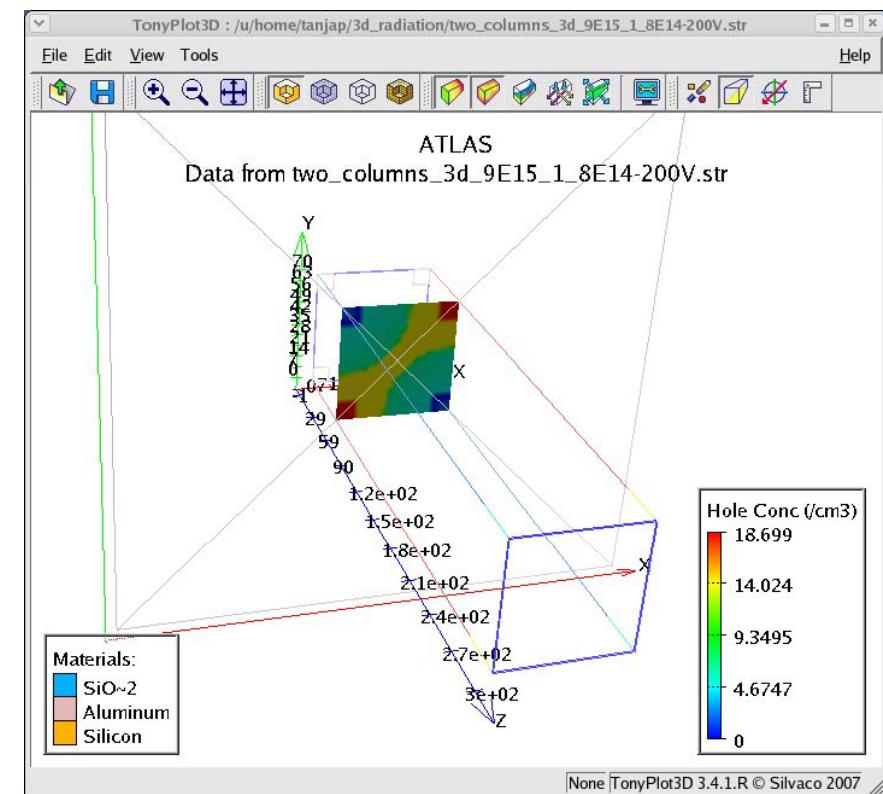
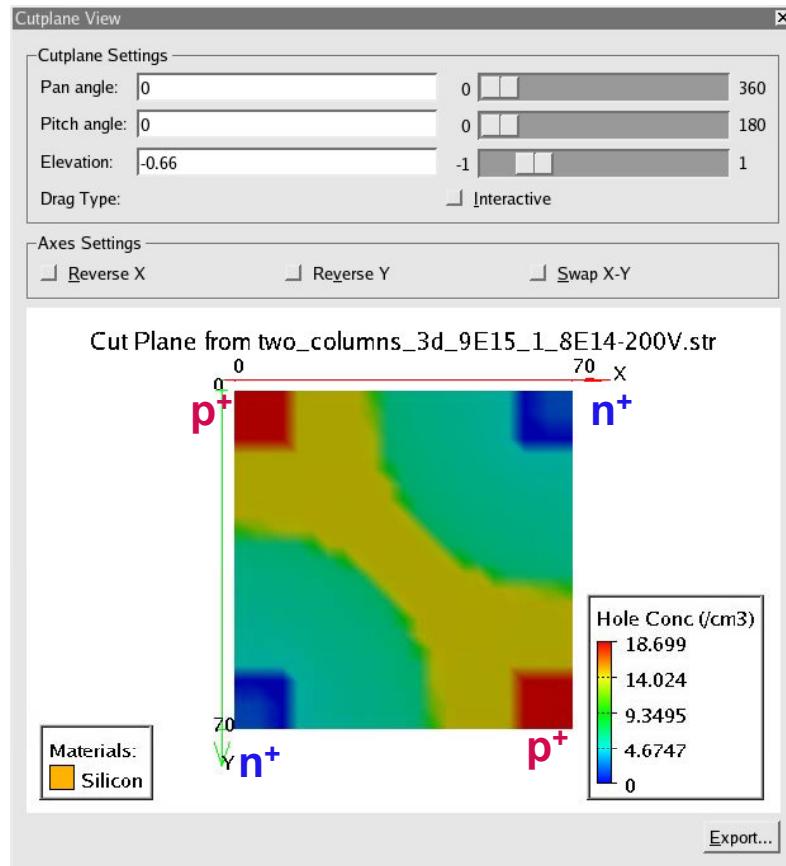
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

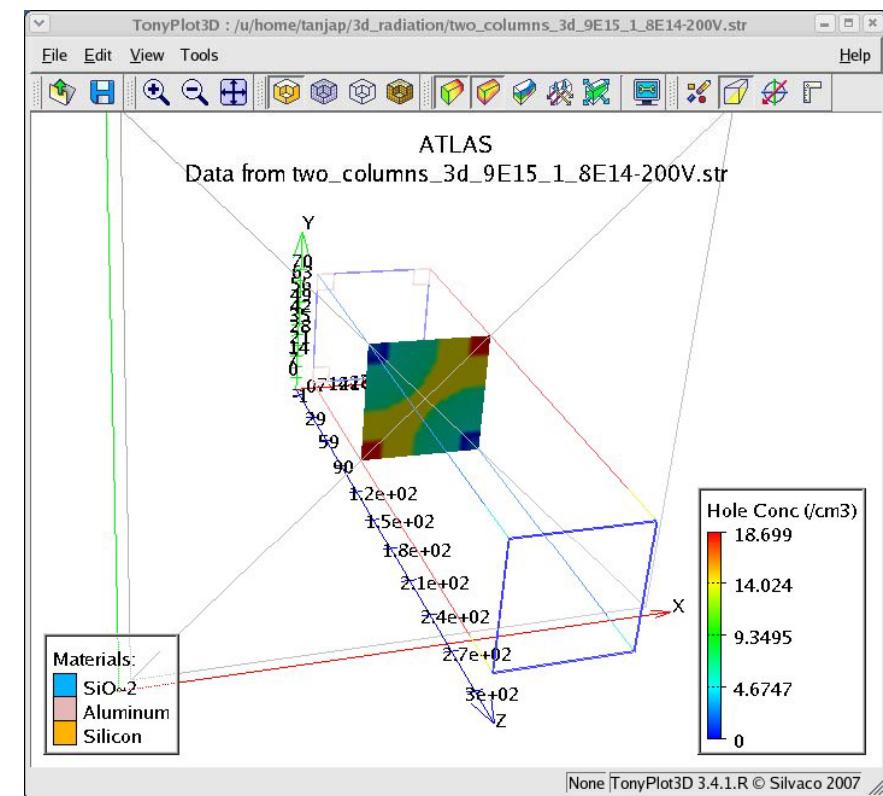
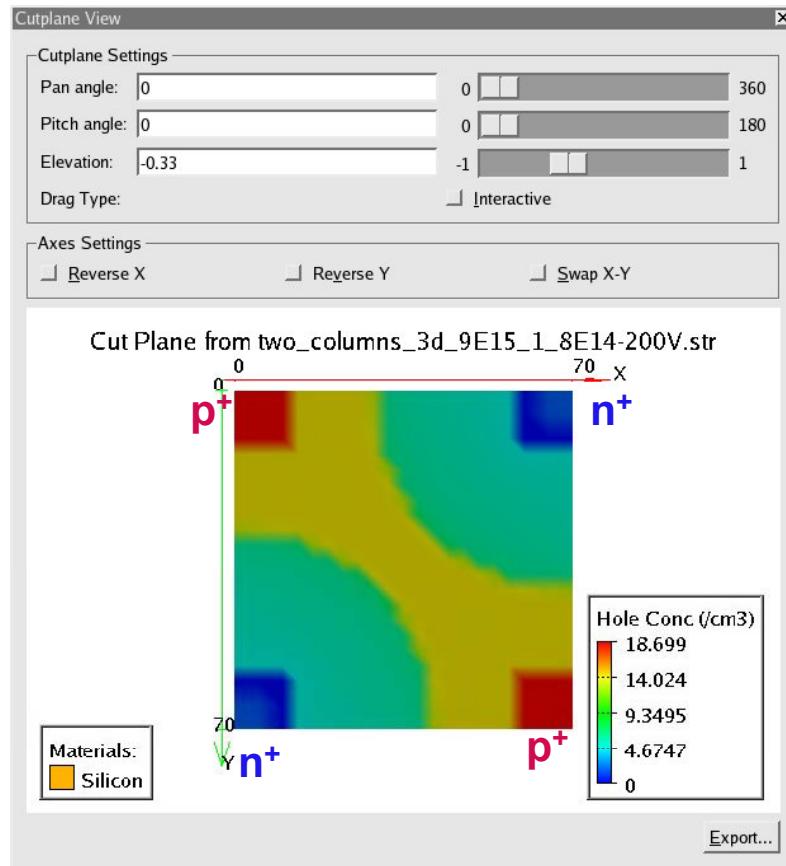
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

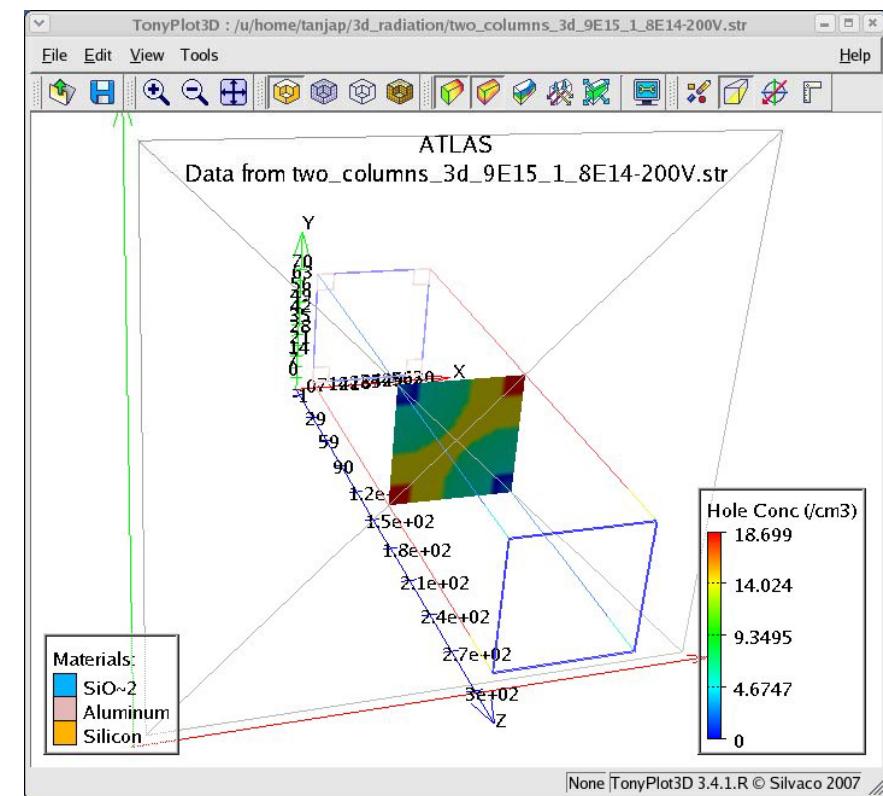
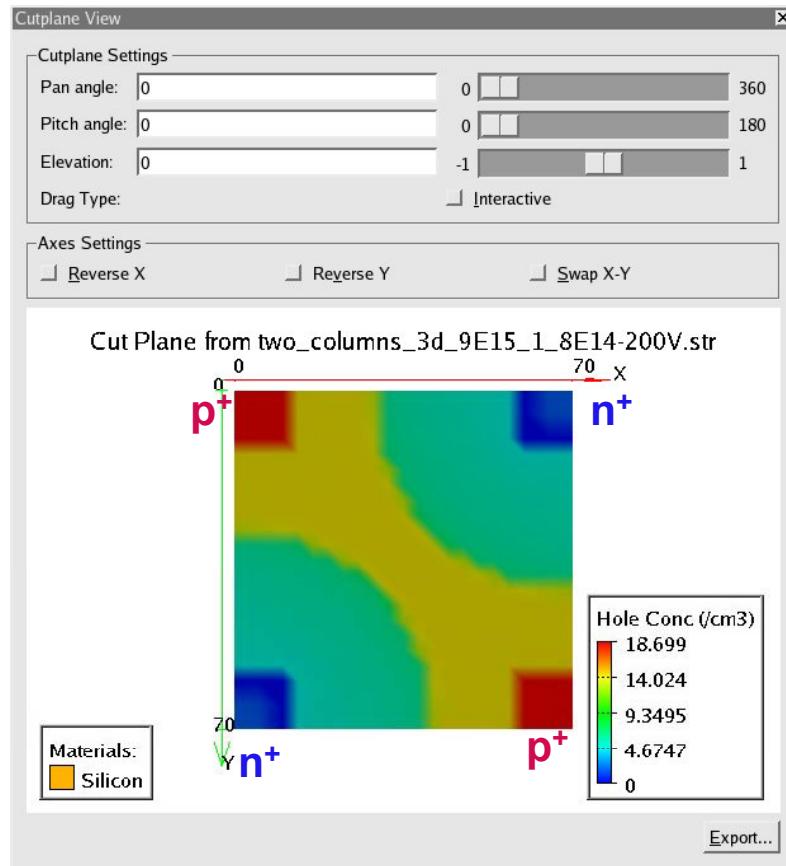
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

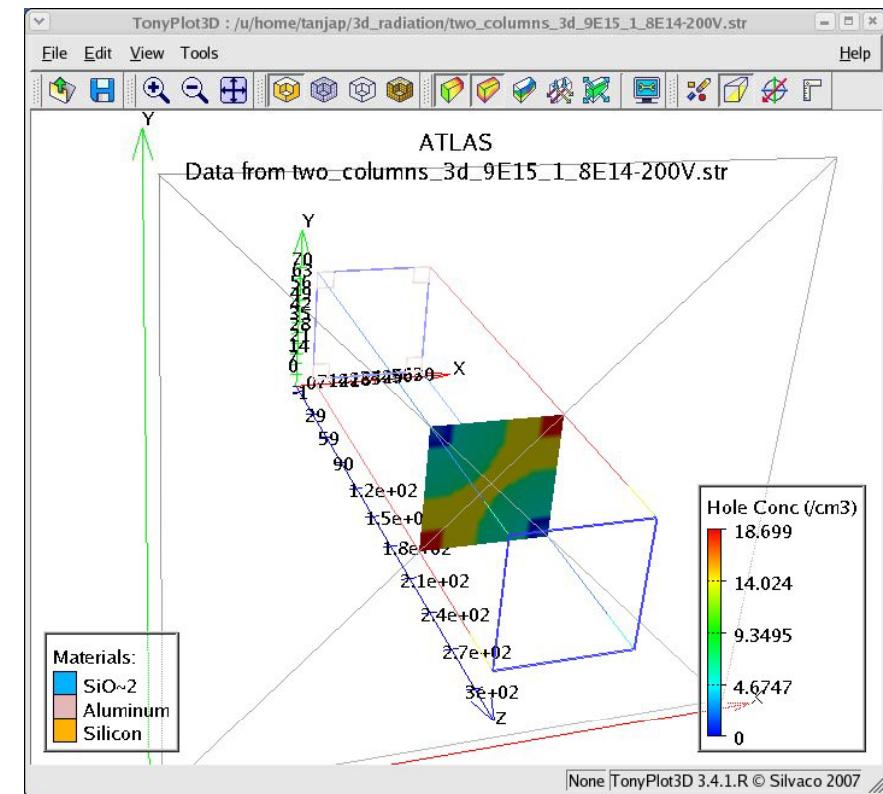
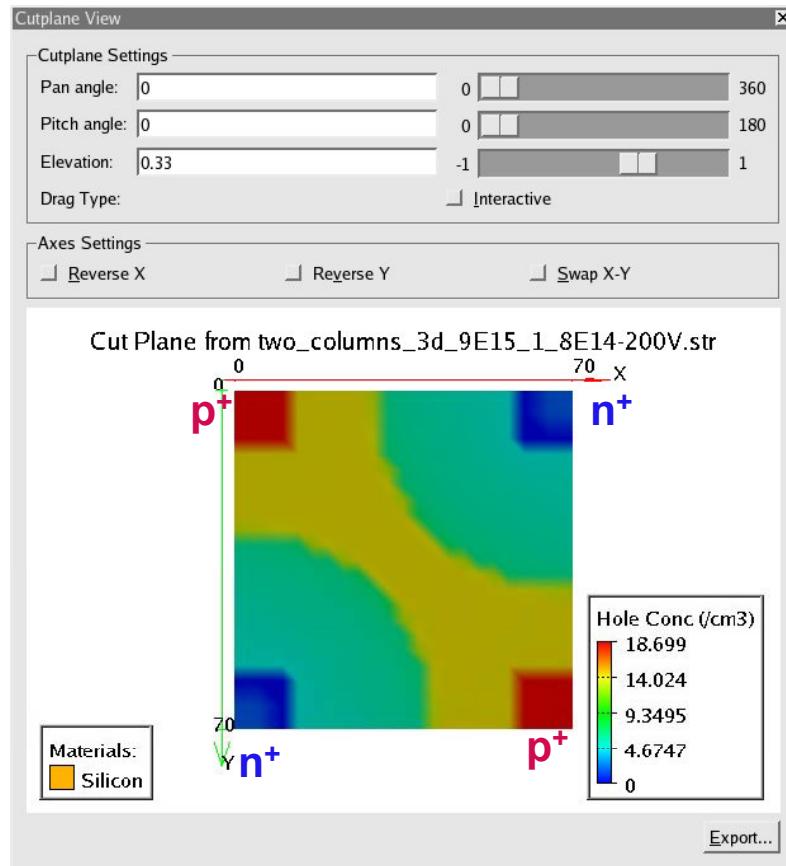
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

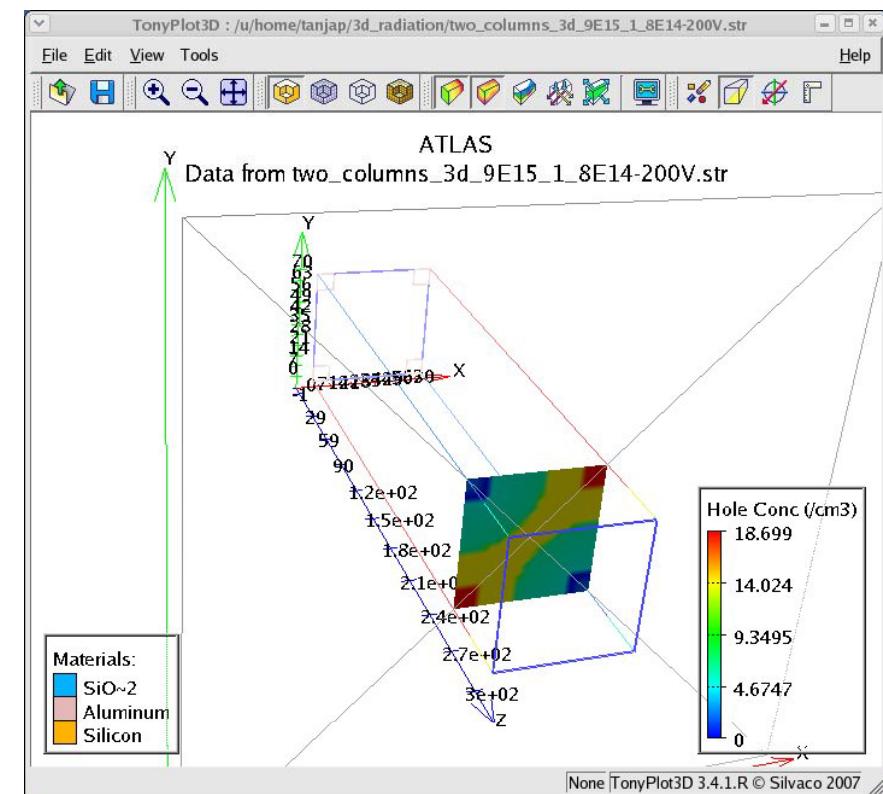
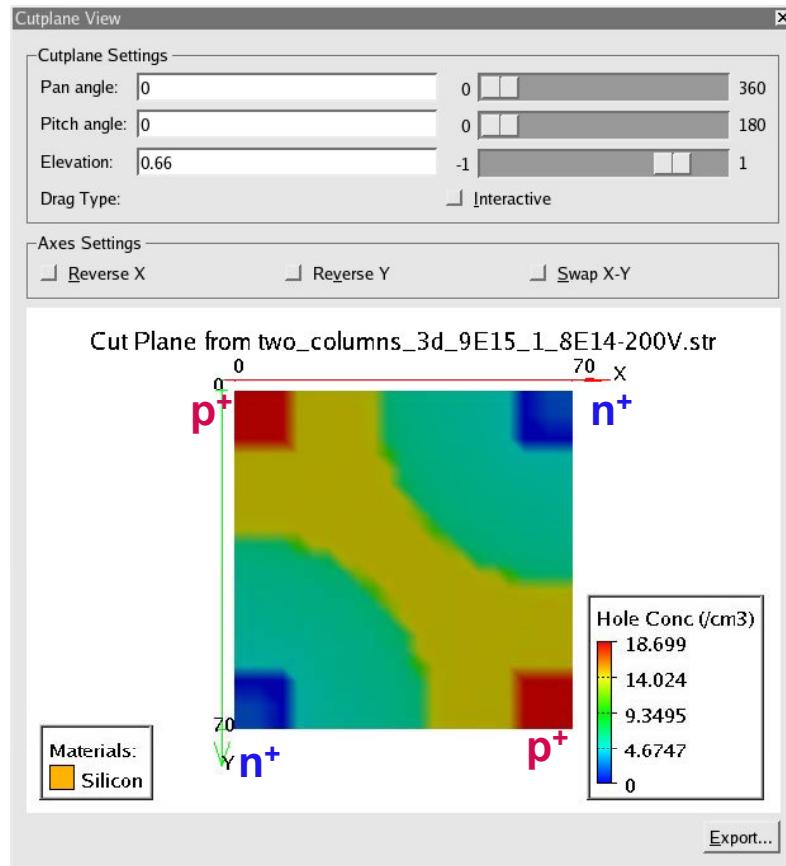
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

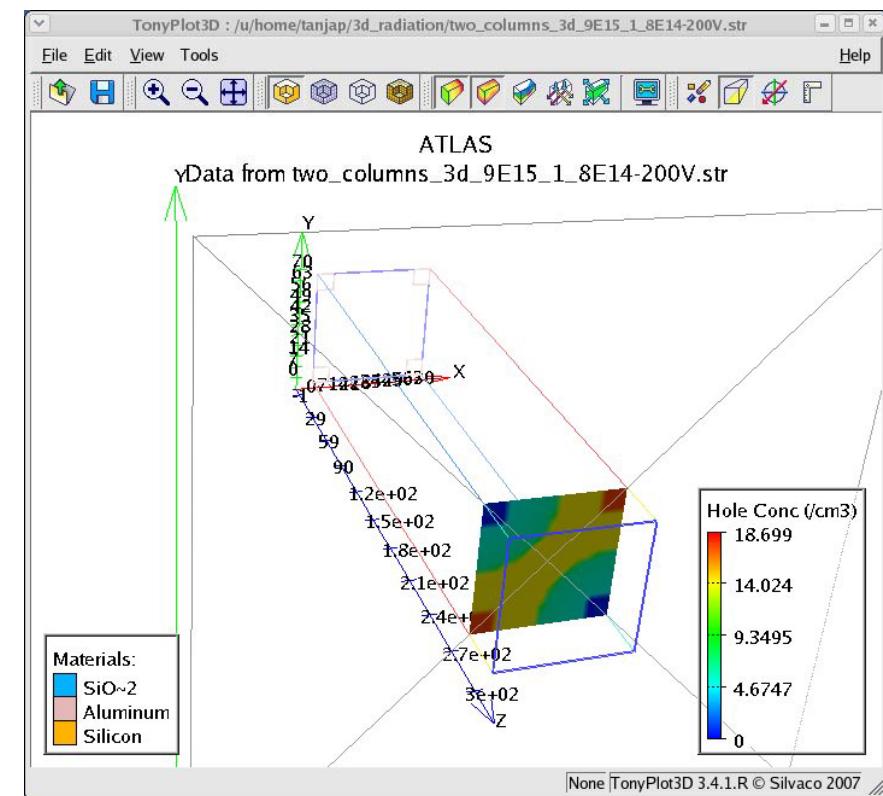
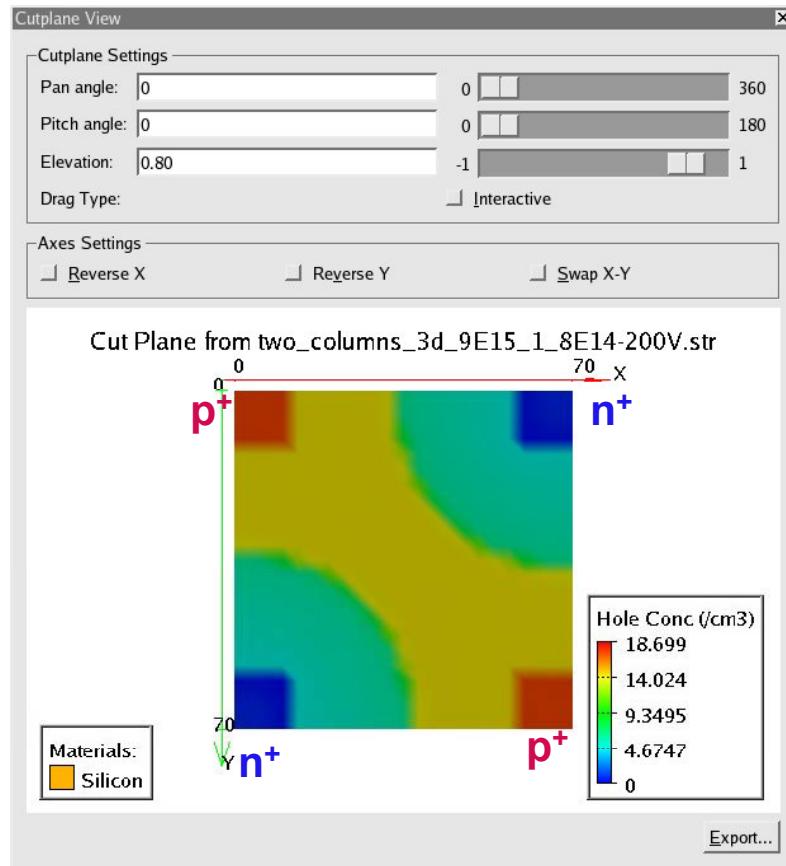
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

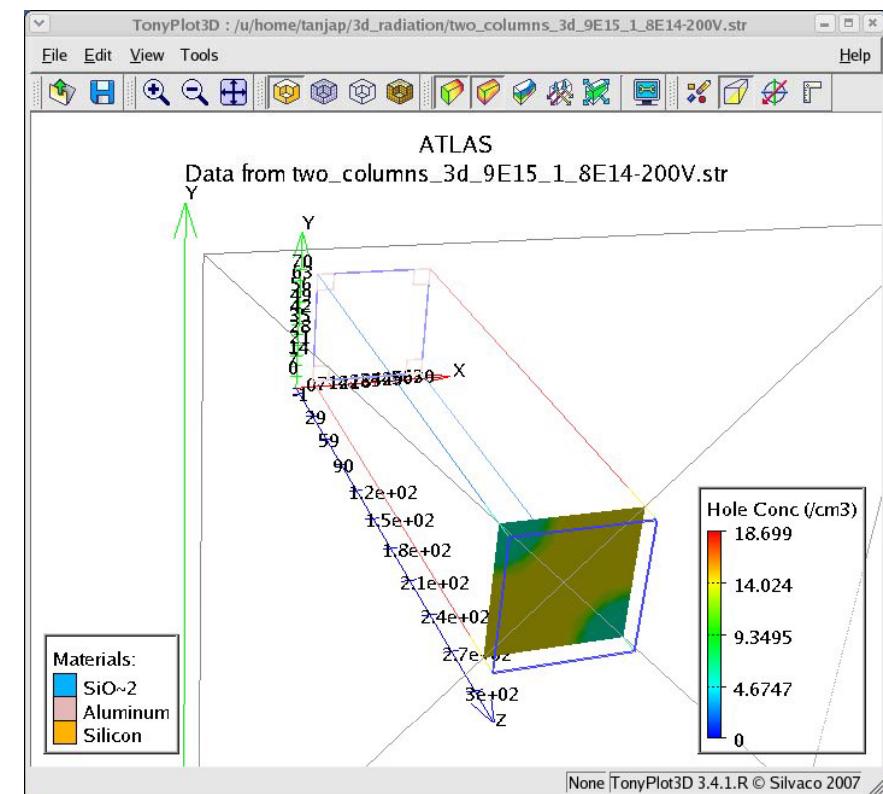
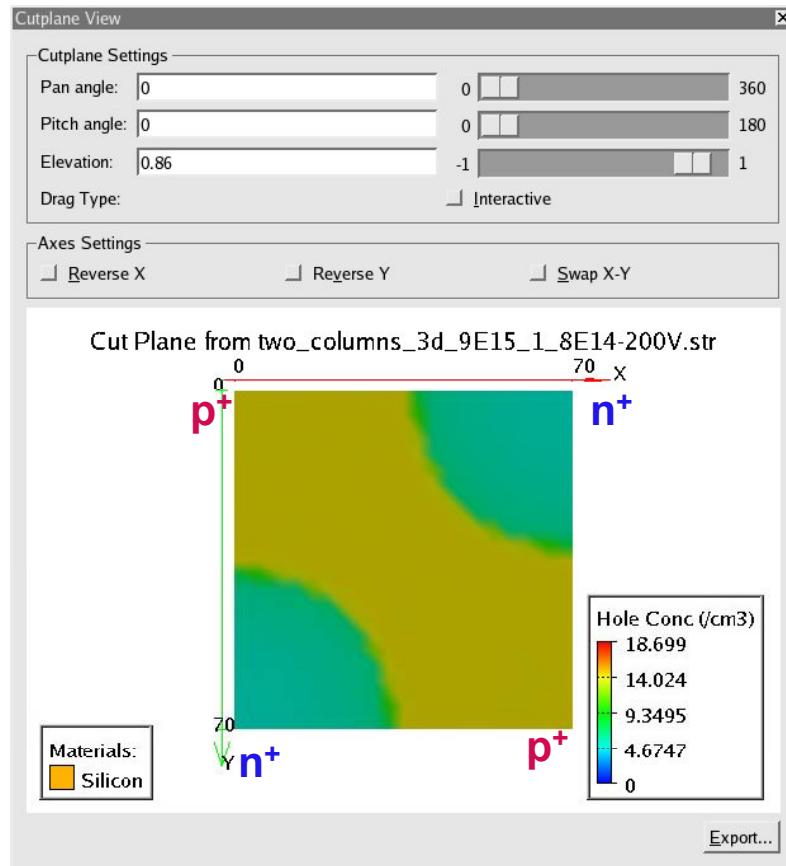
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

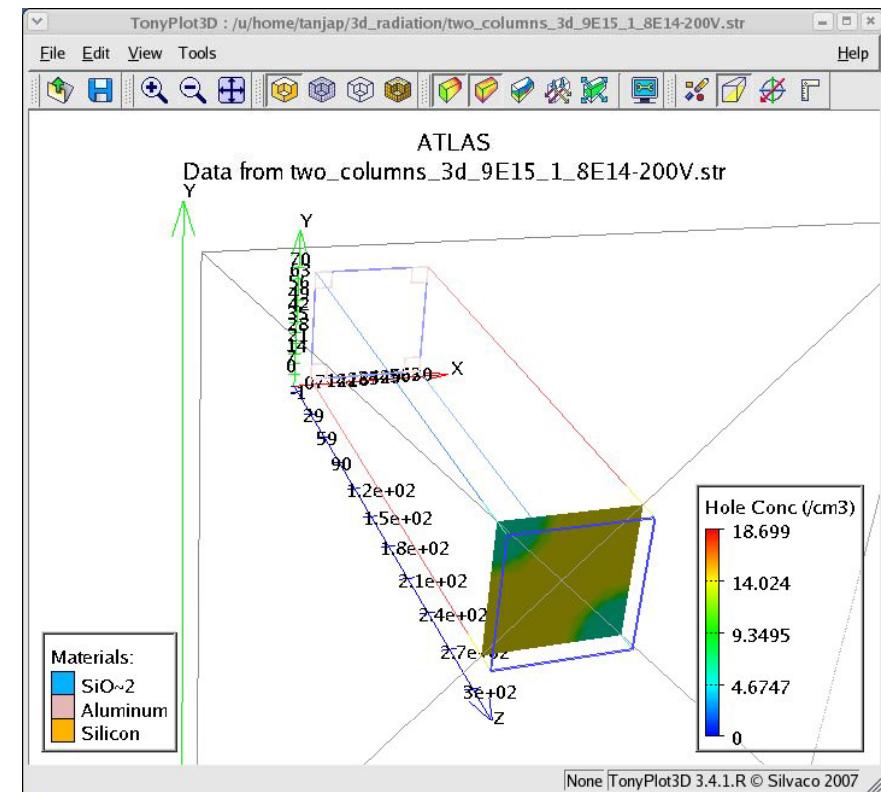
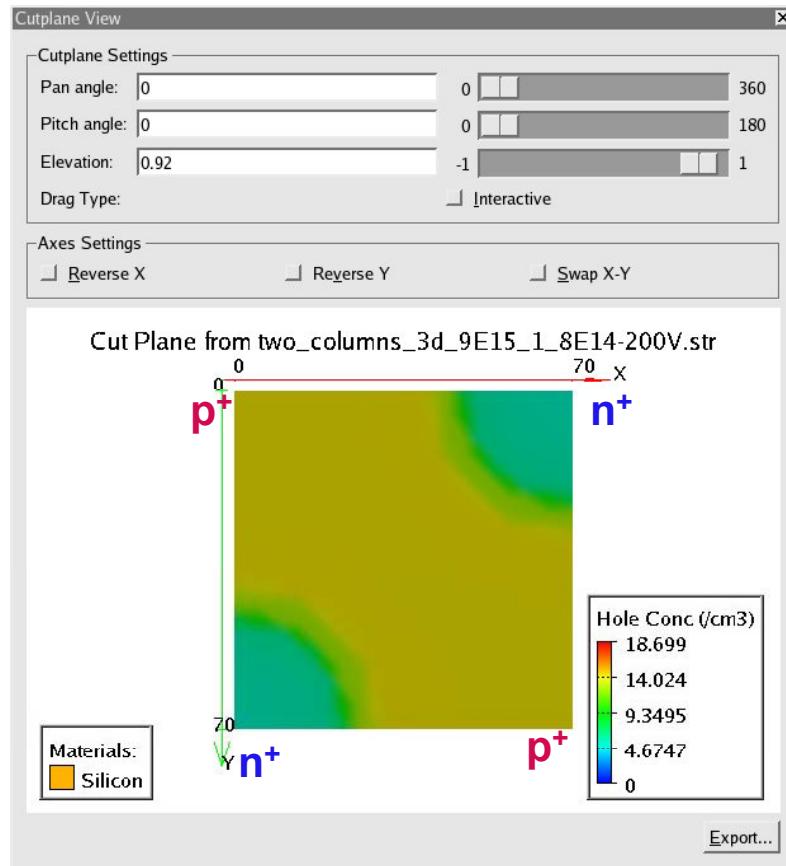
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

The volume under the columns can be depleted with modest E-field:  
not dead area, and providing a sensitivity under the columns

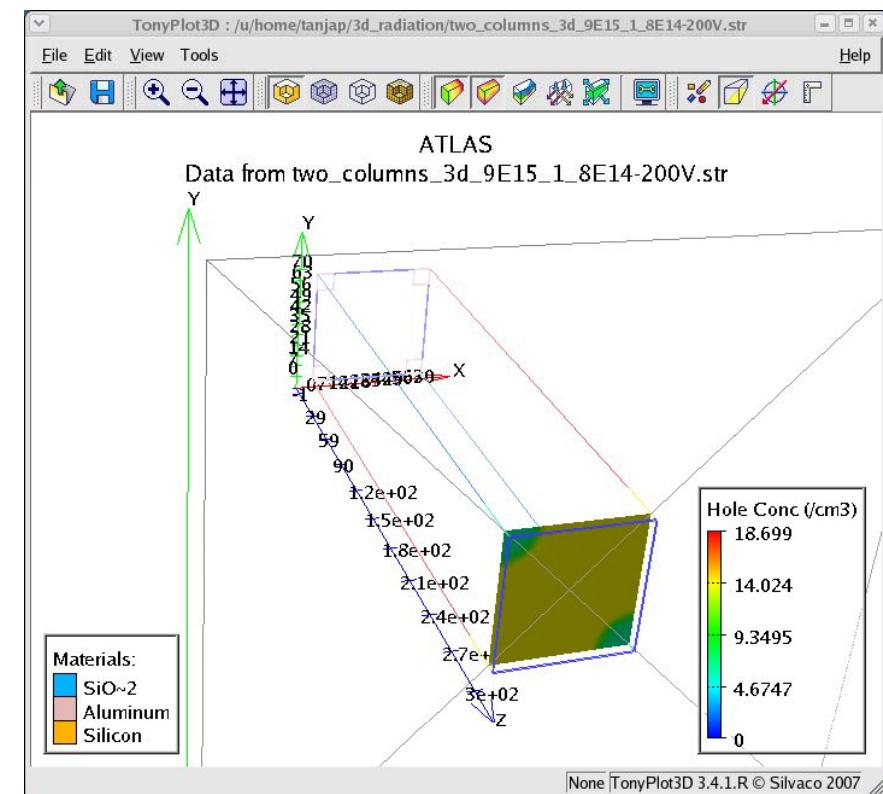
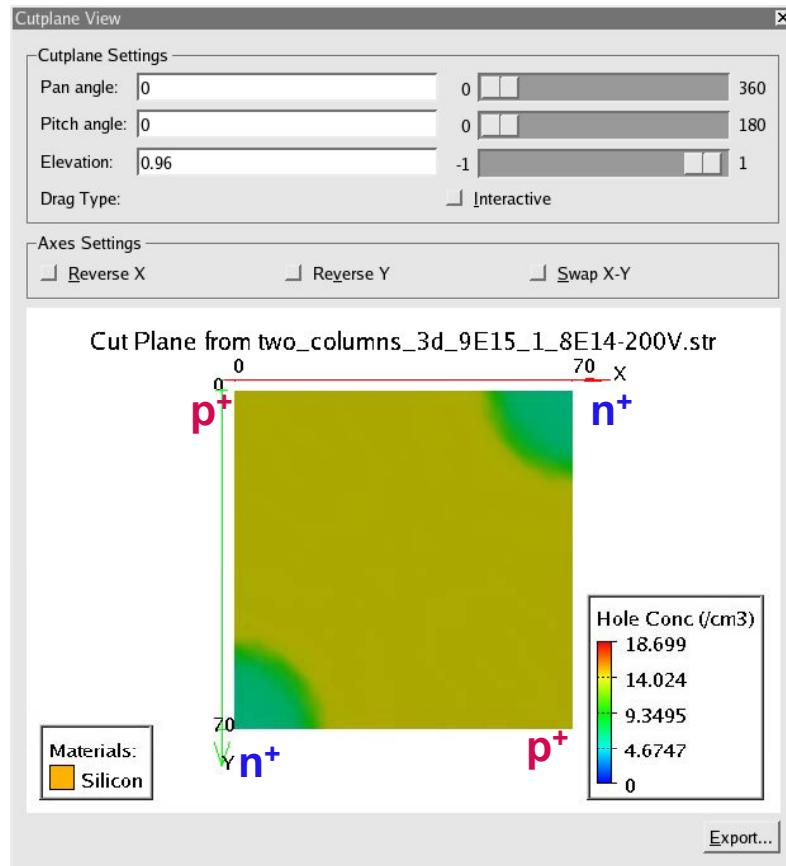
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

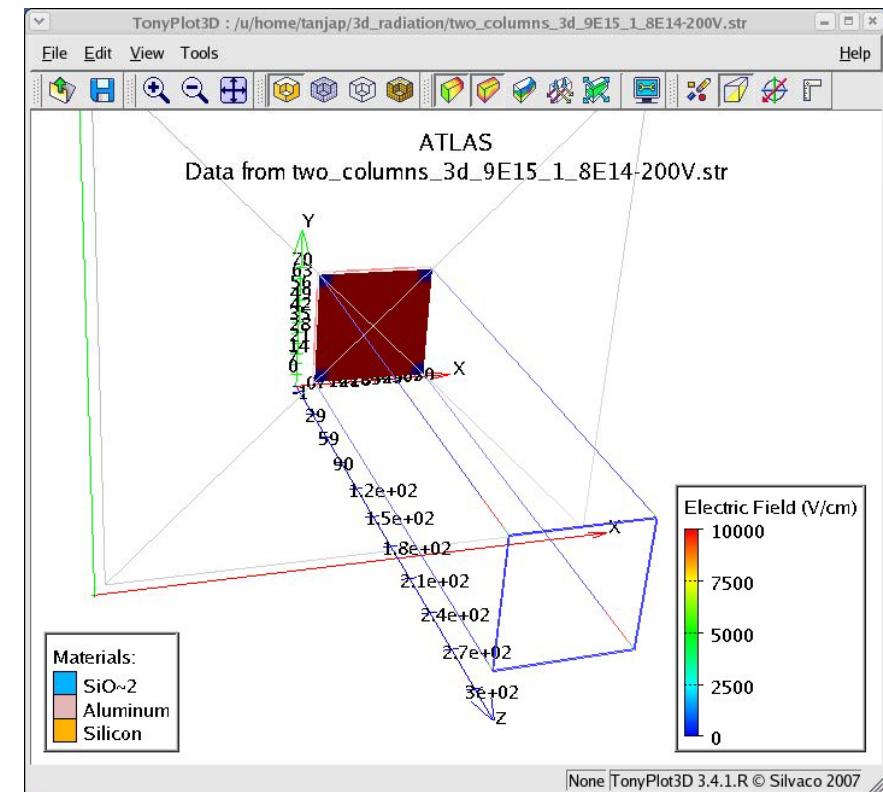
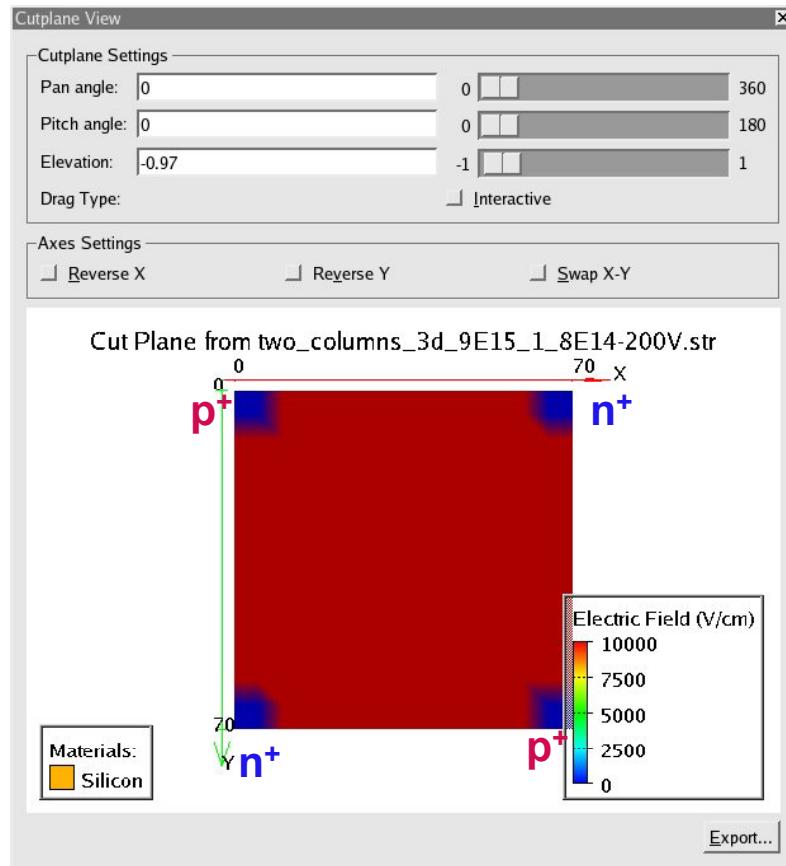
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## Hole concentration

- hole conc.

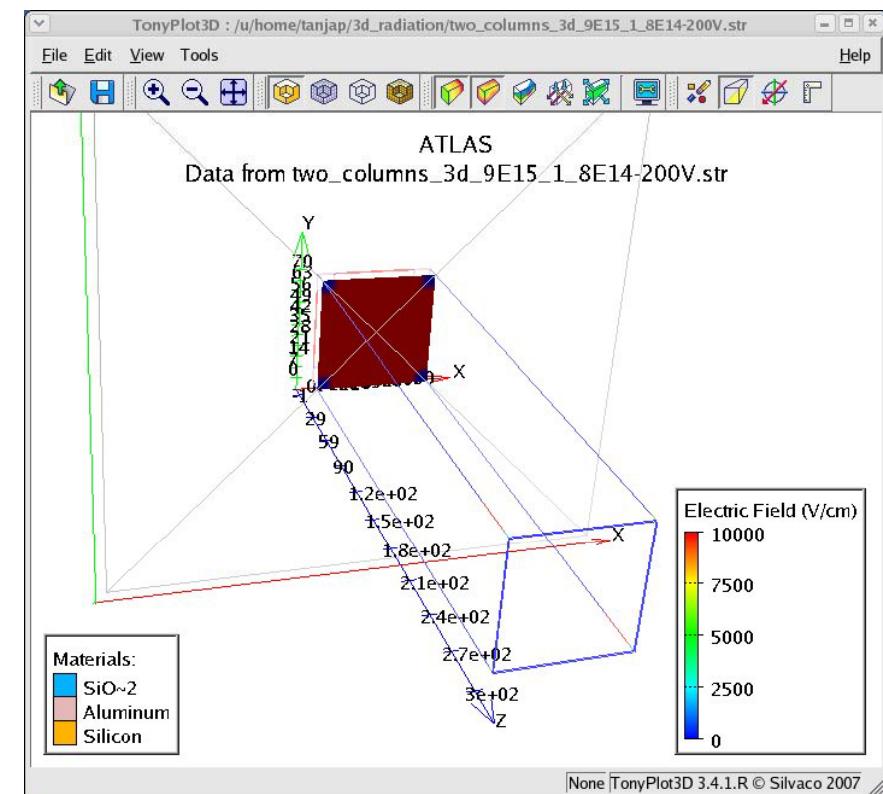
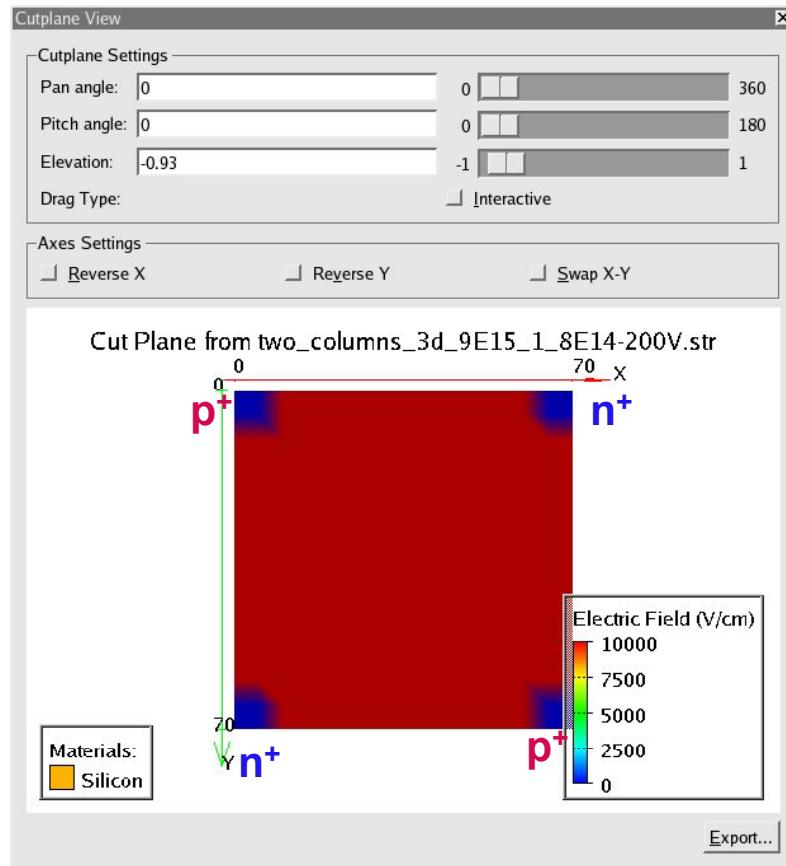
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

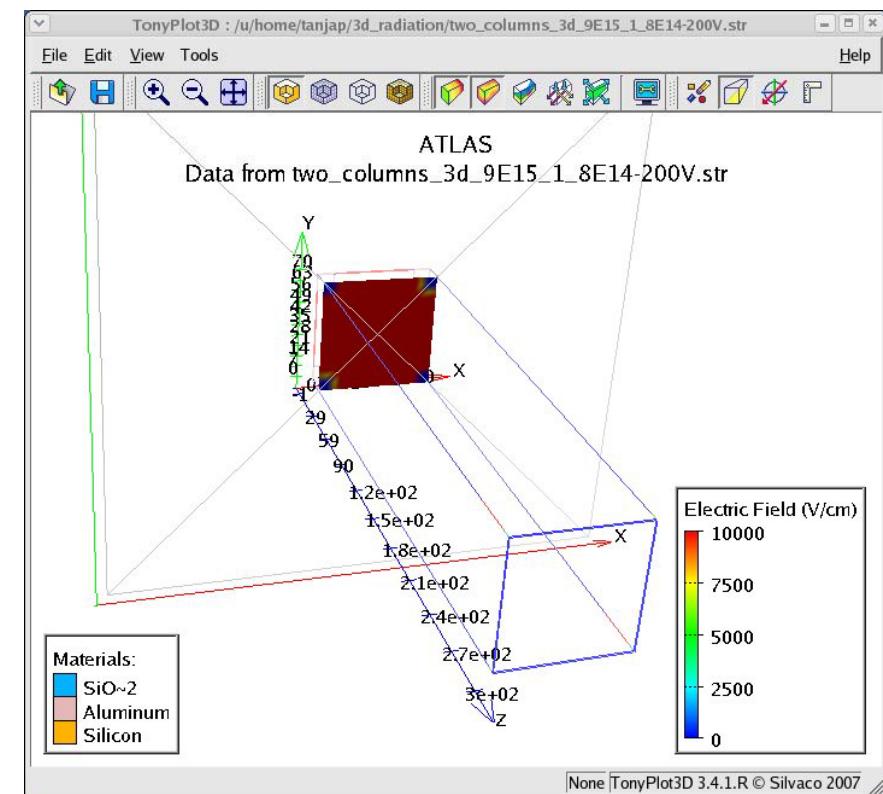
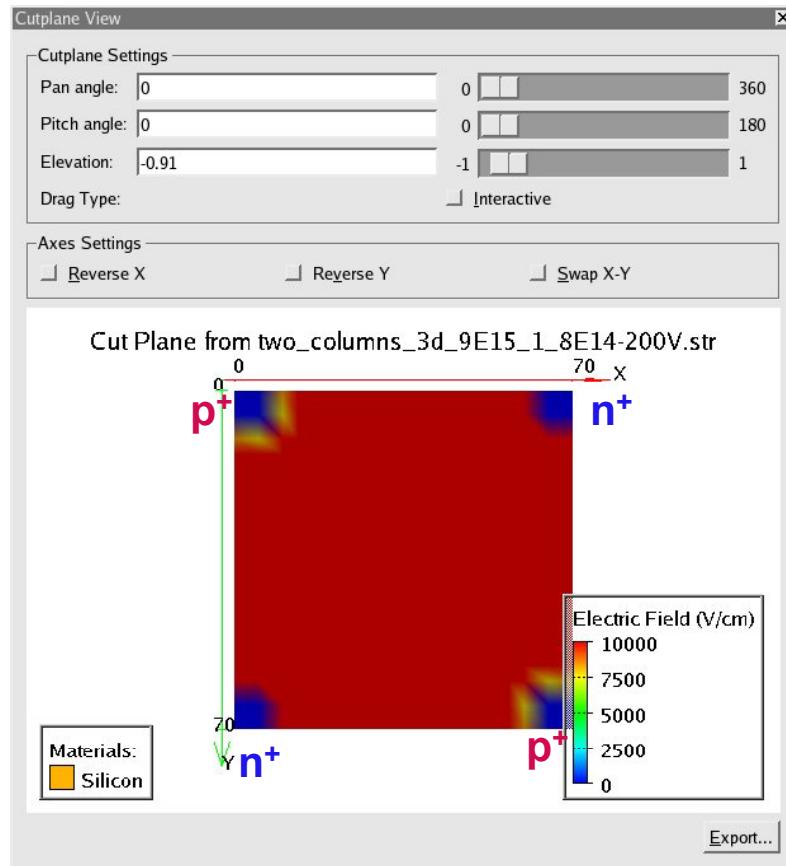
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

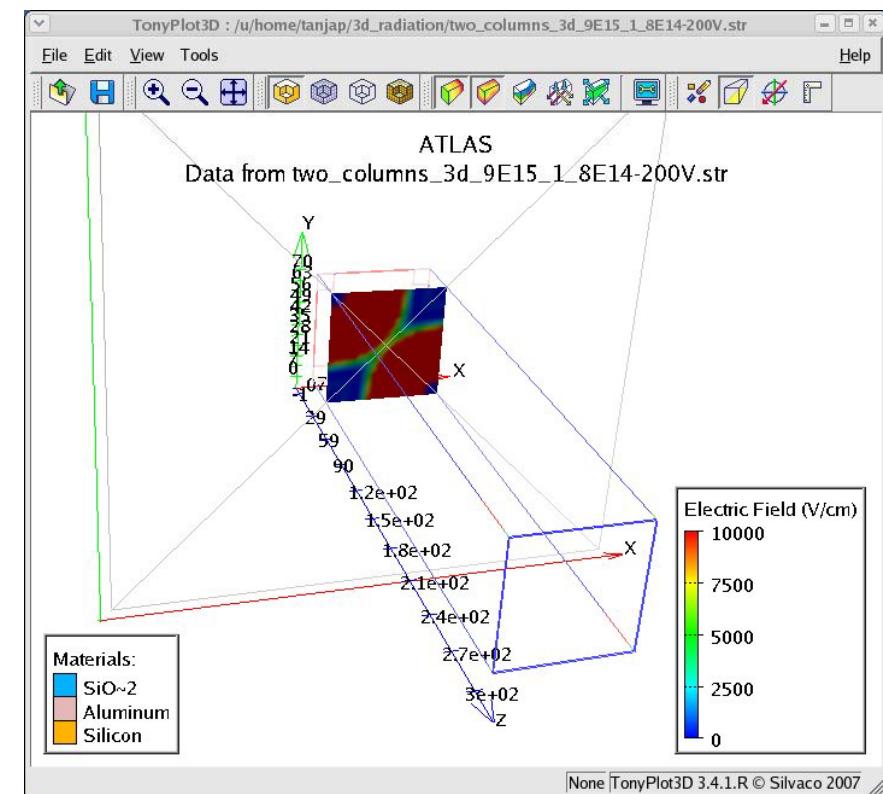
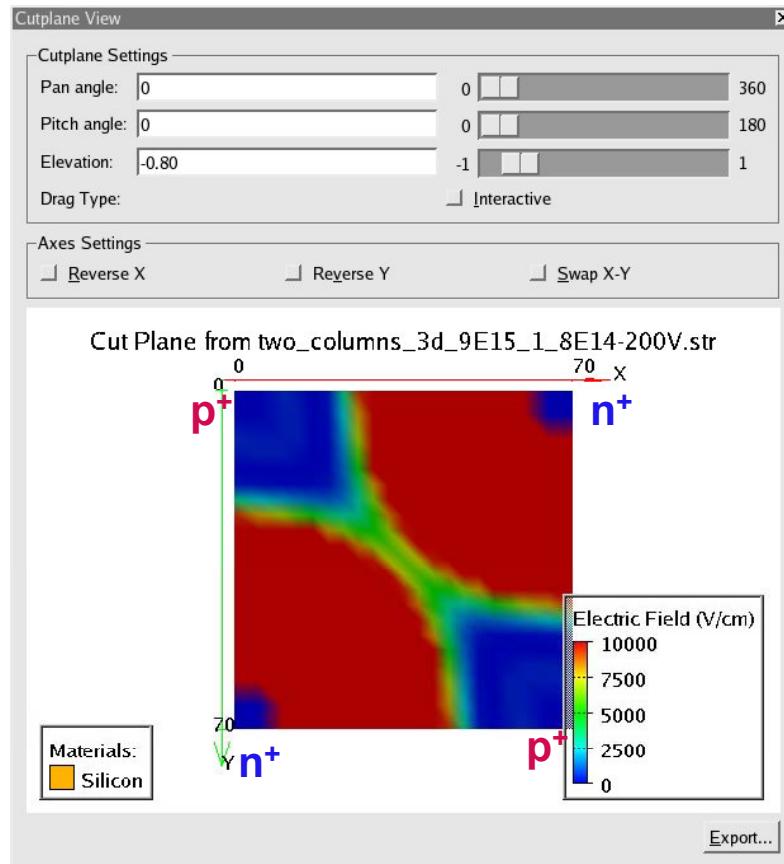
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

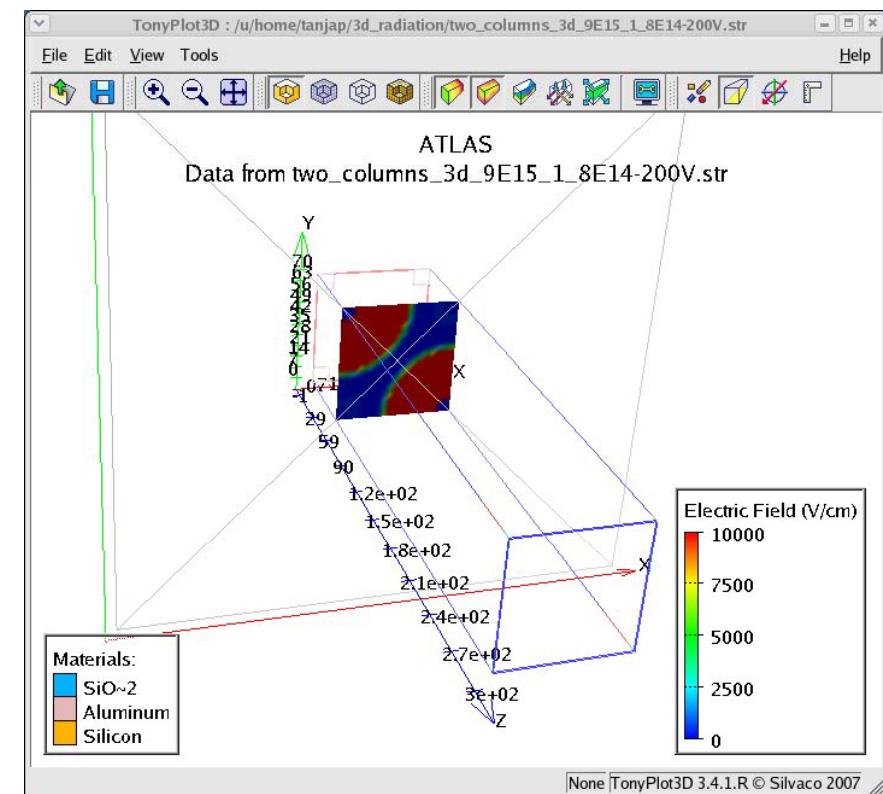
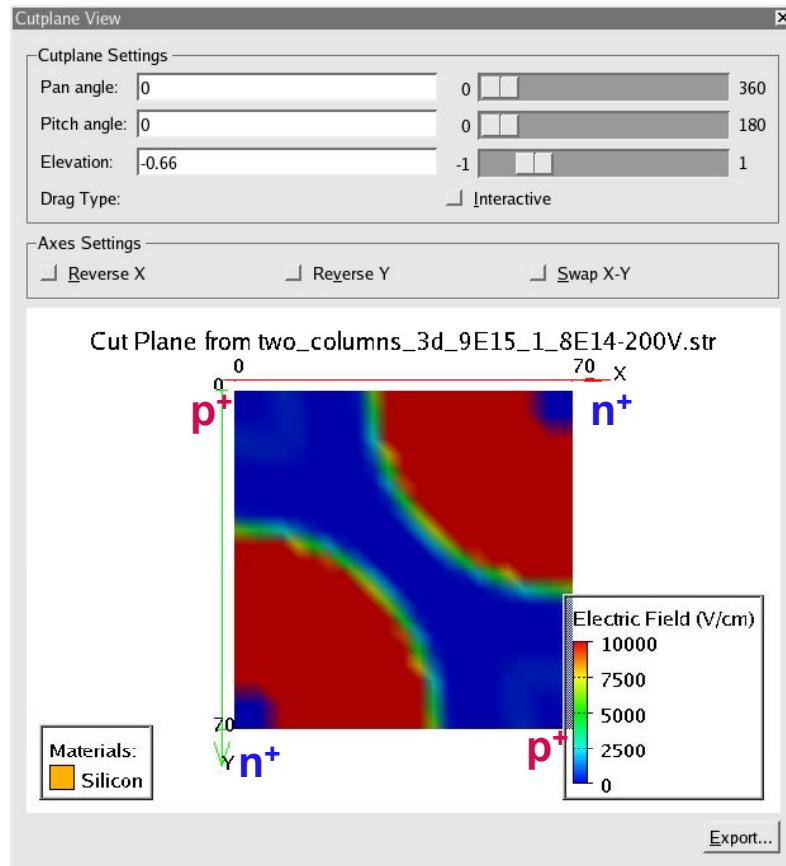
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

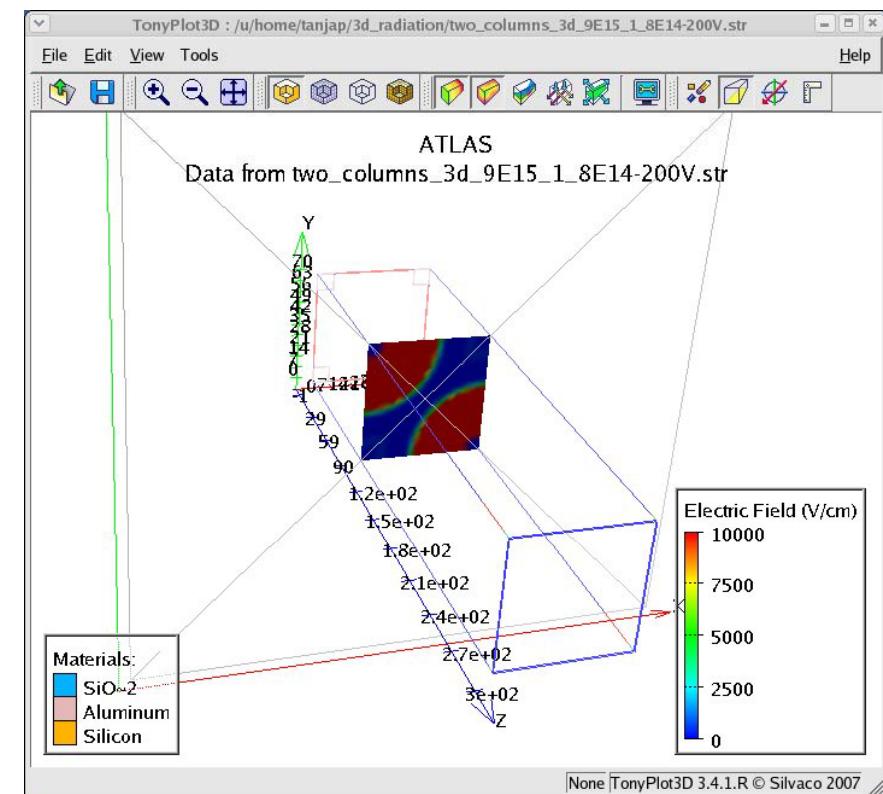
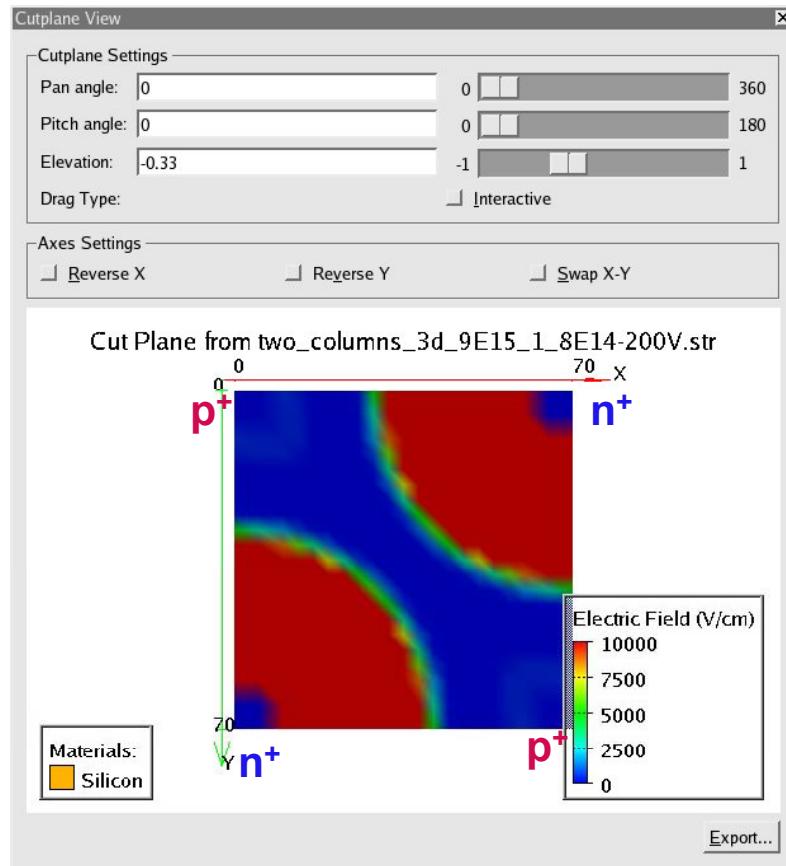
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

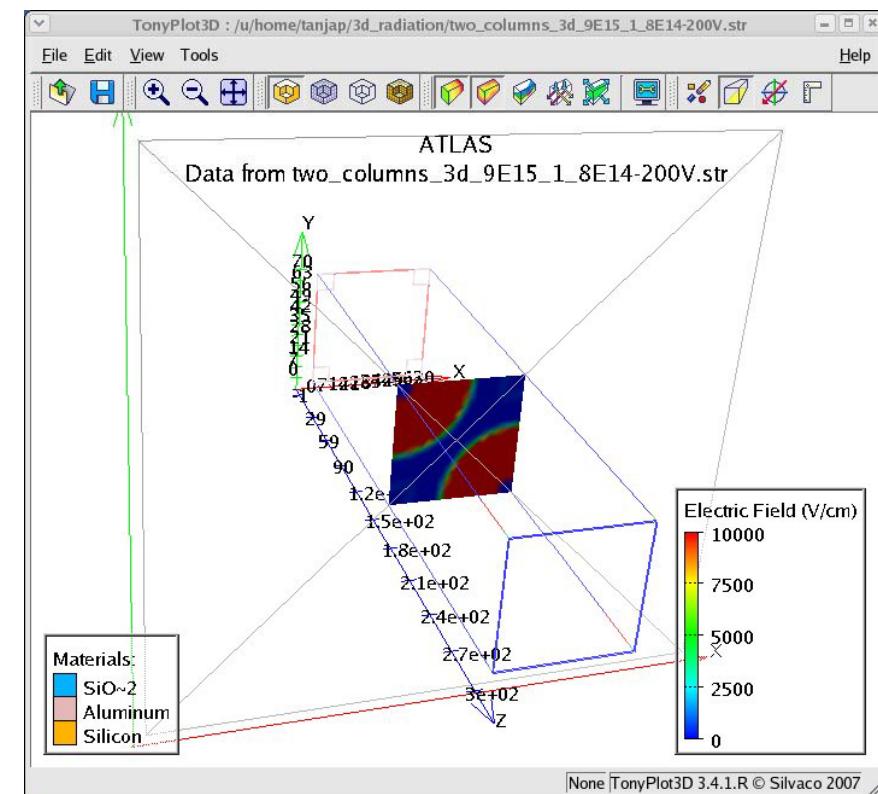
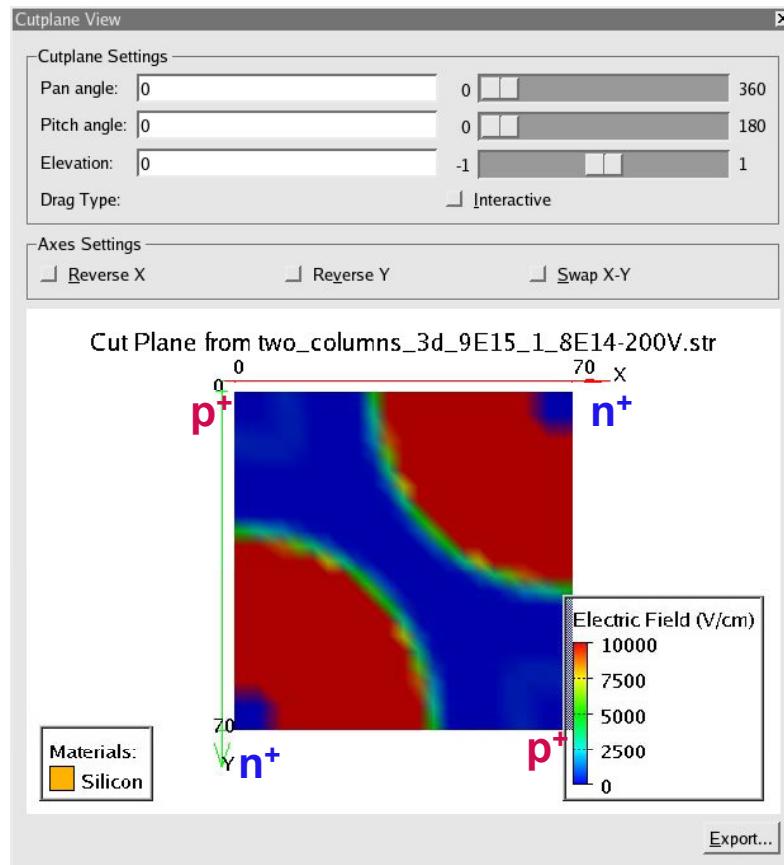
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

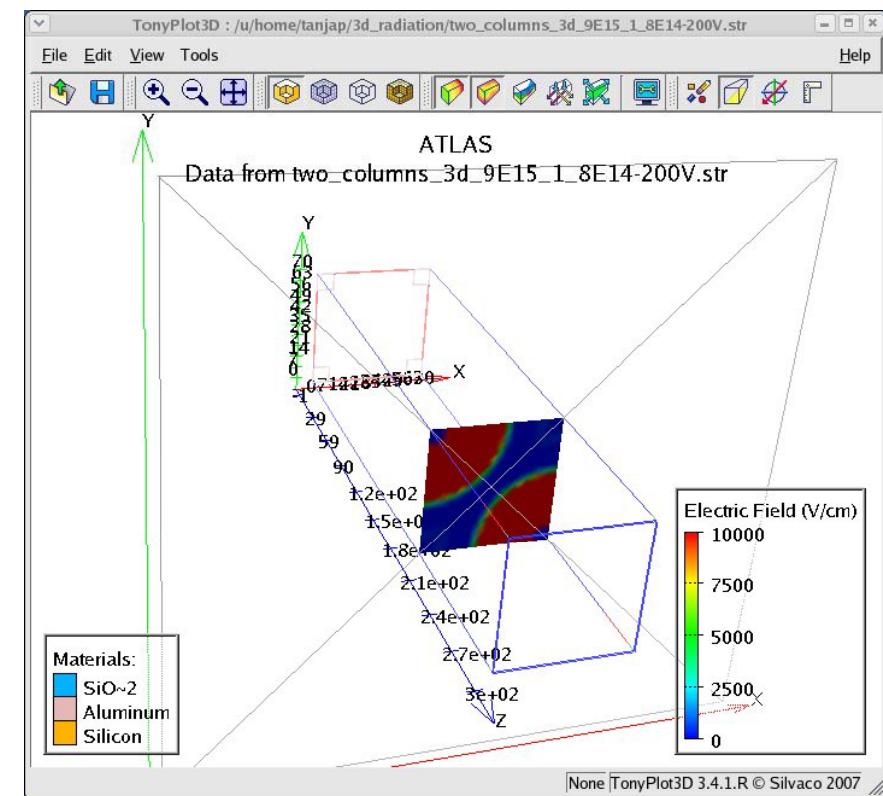
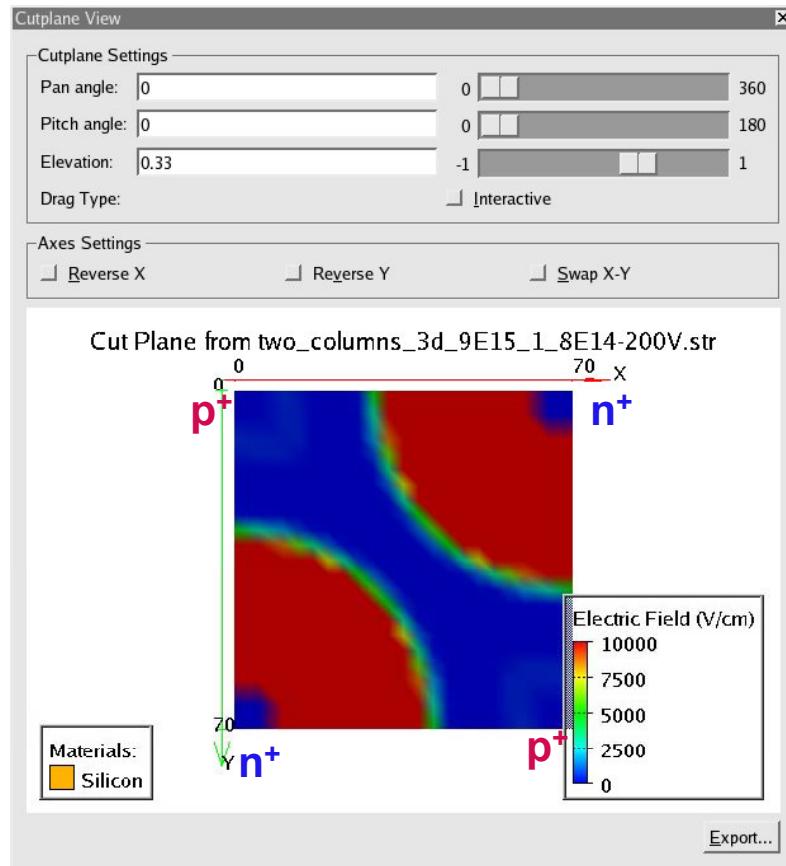
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

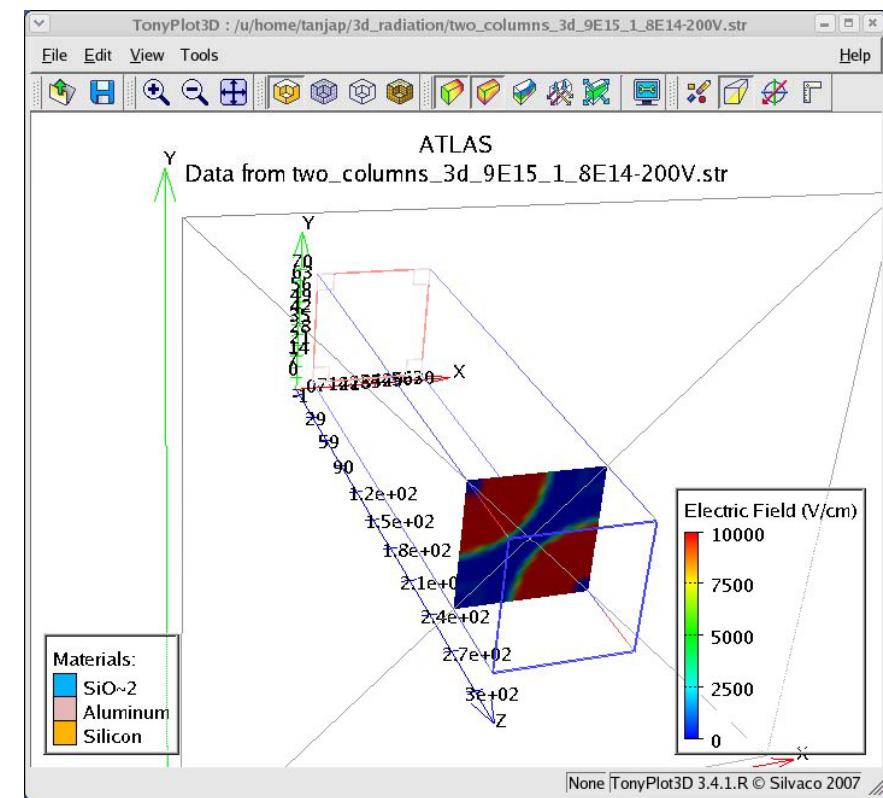
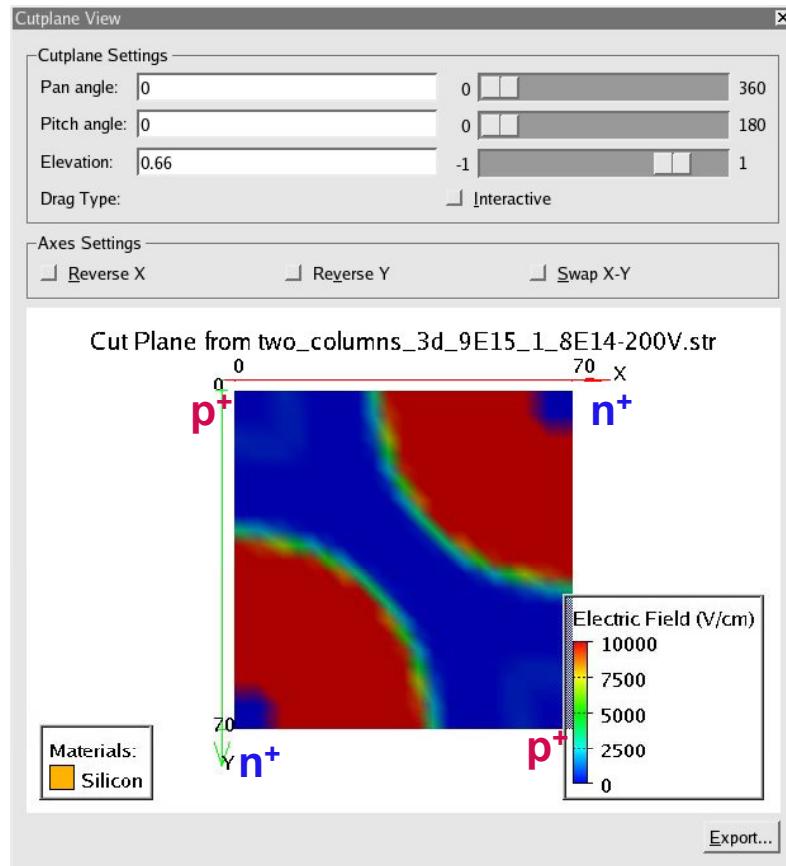
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

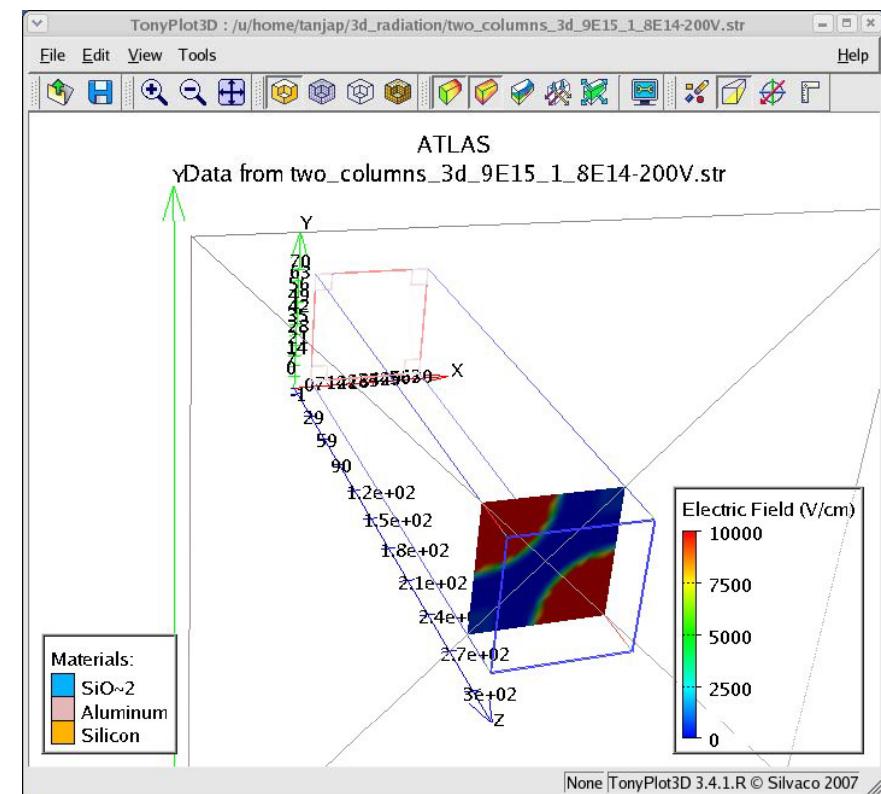
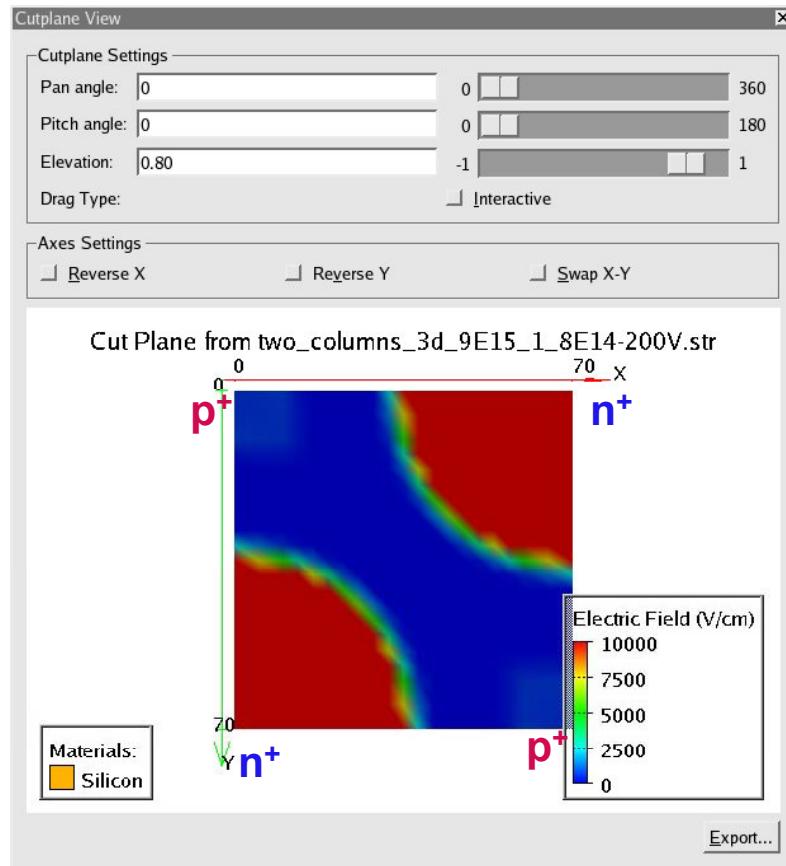
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

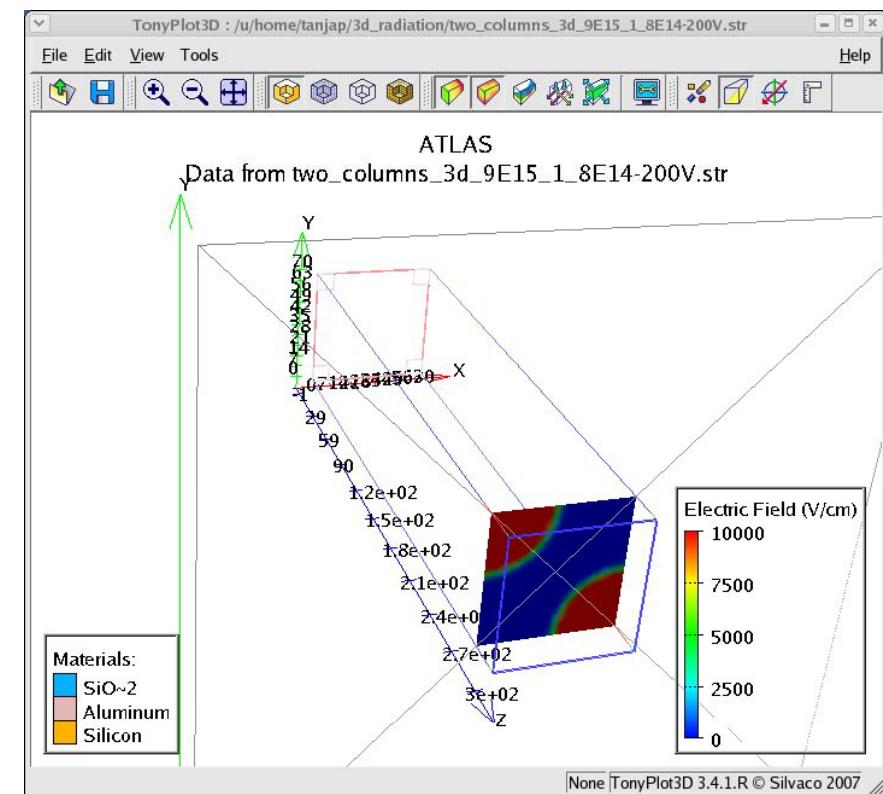
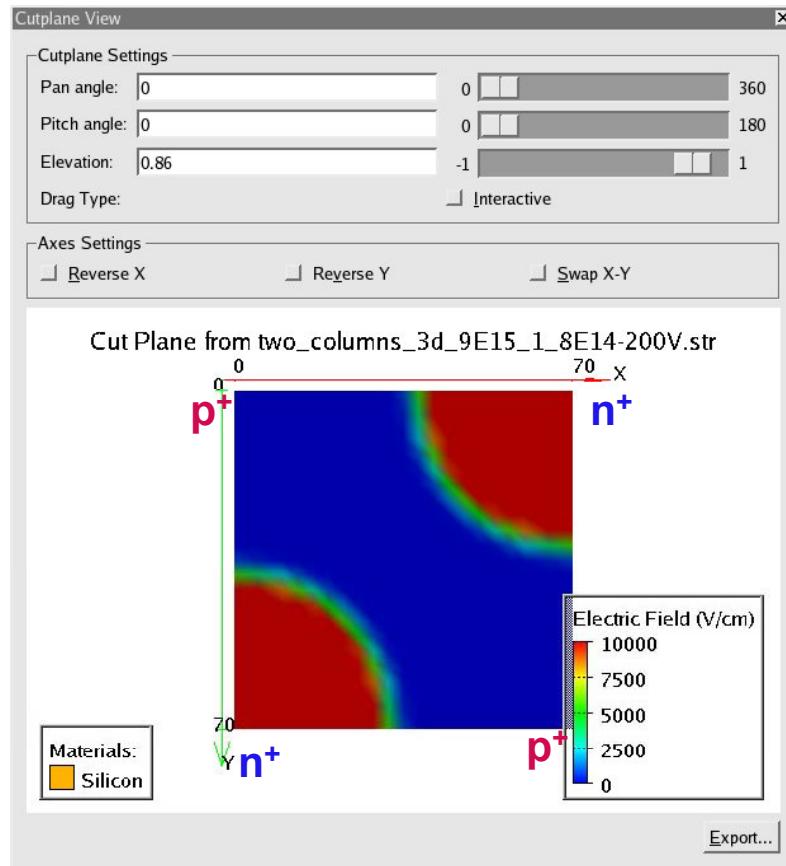
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

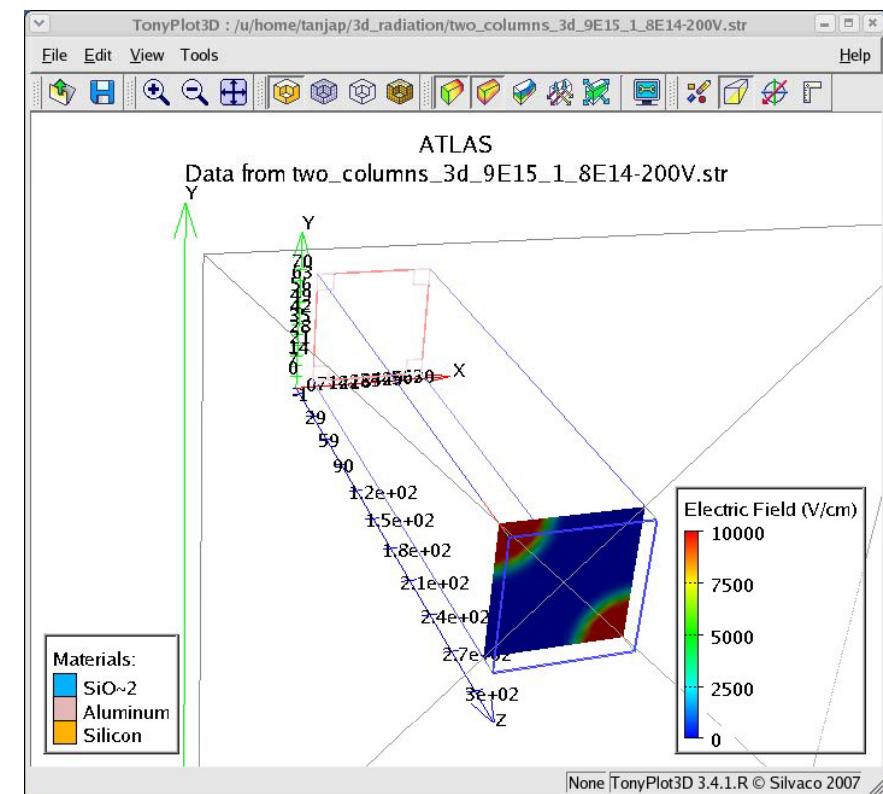
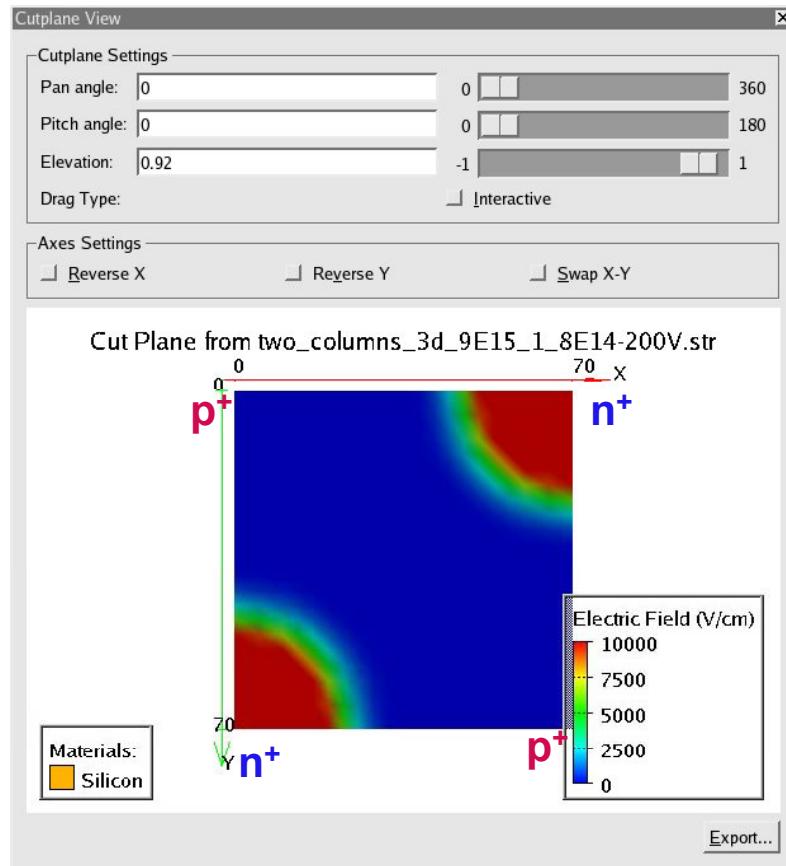
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

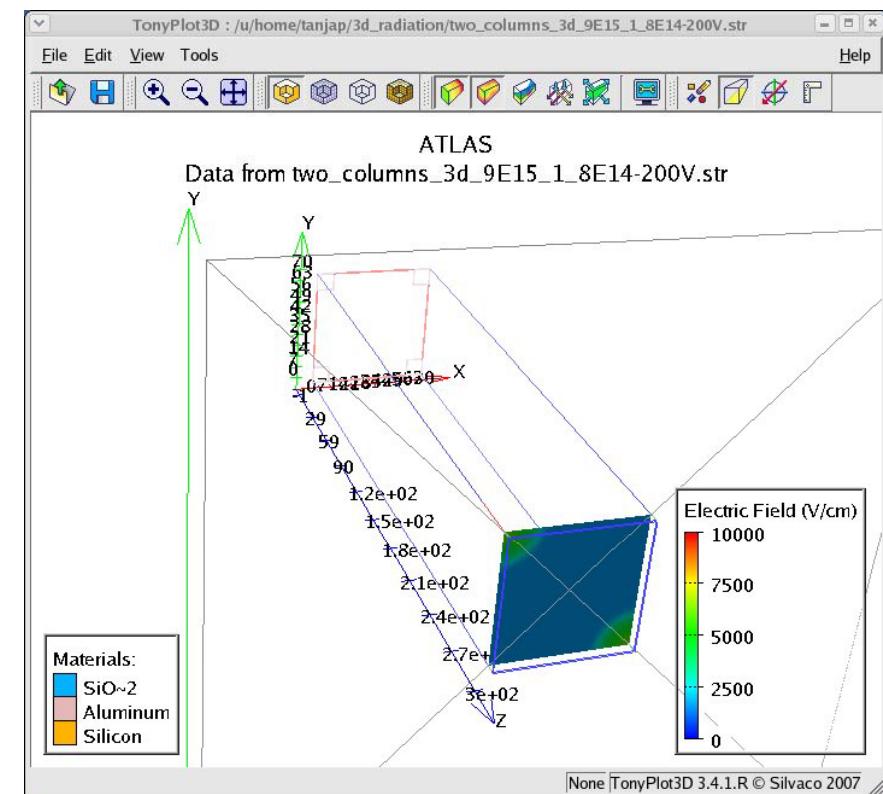
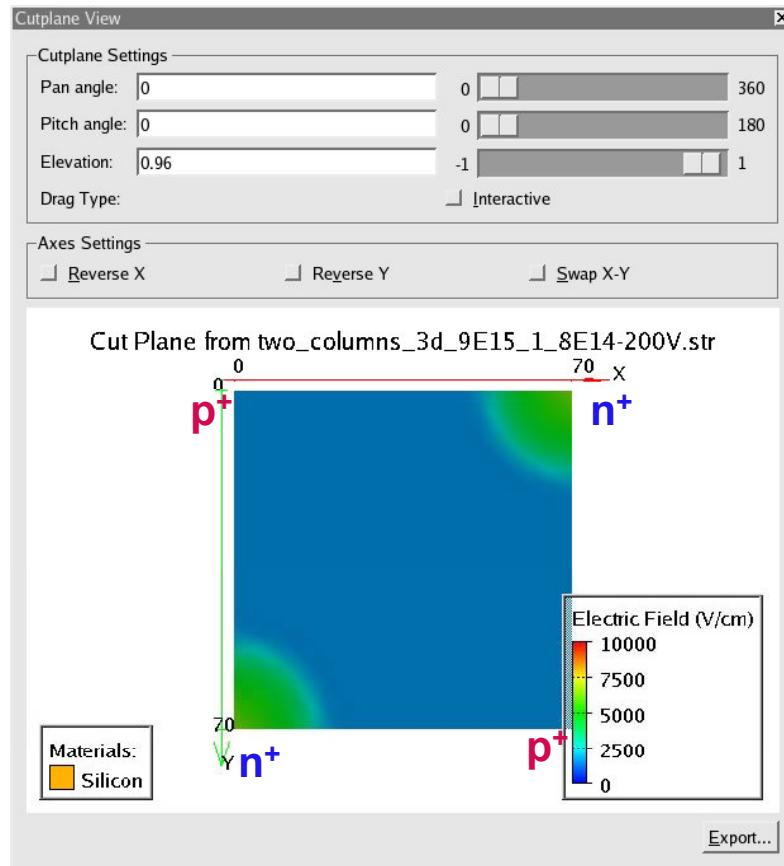
# $9 \times 10^{15} n_{eq}/cm^2$ (200V)



## E-field

- electric field

# $9 \times 10^{15} n_{eq}/cm^2$ (200V)

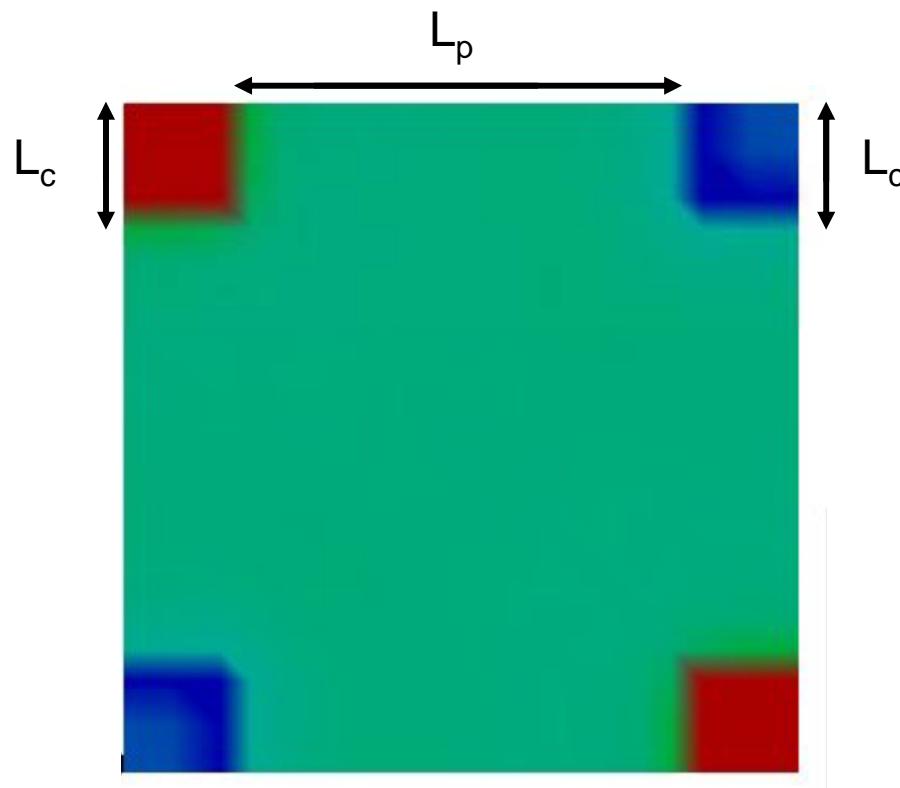


## E-field

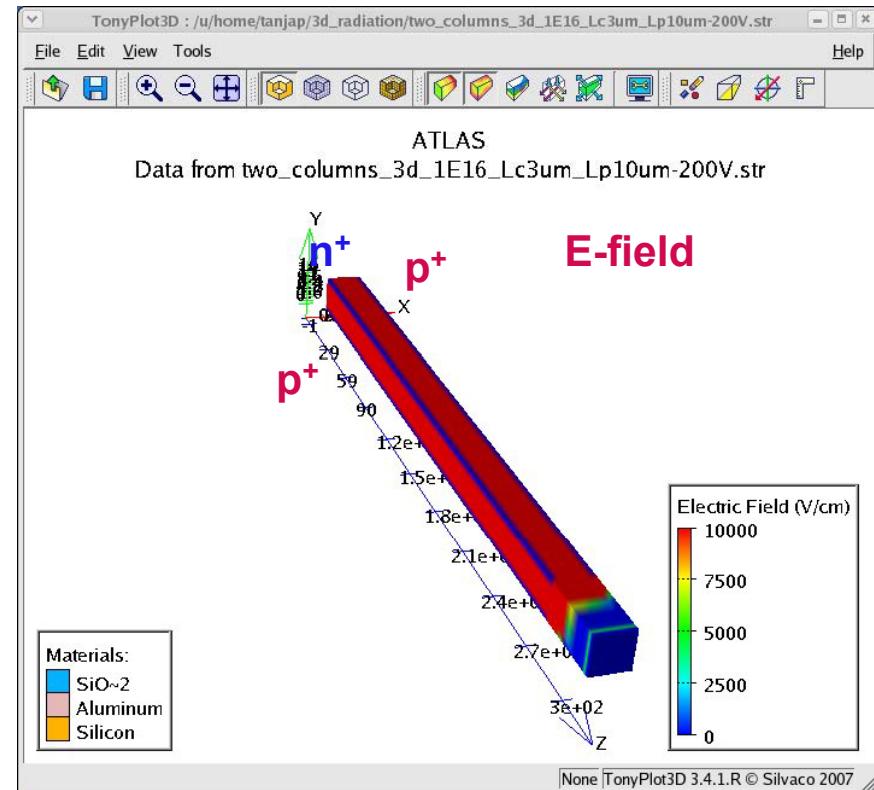
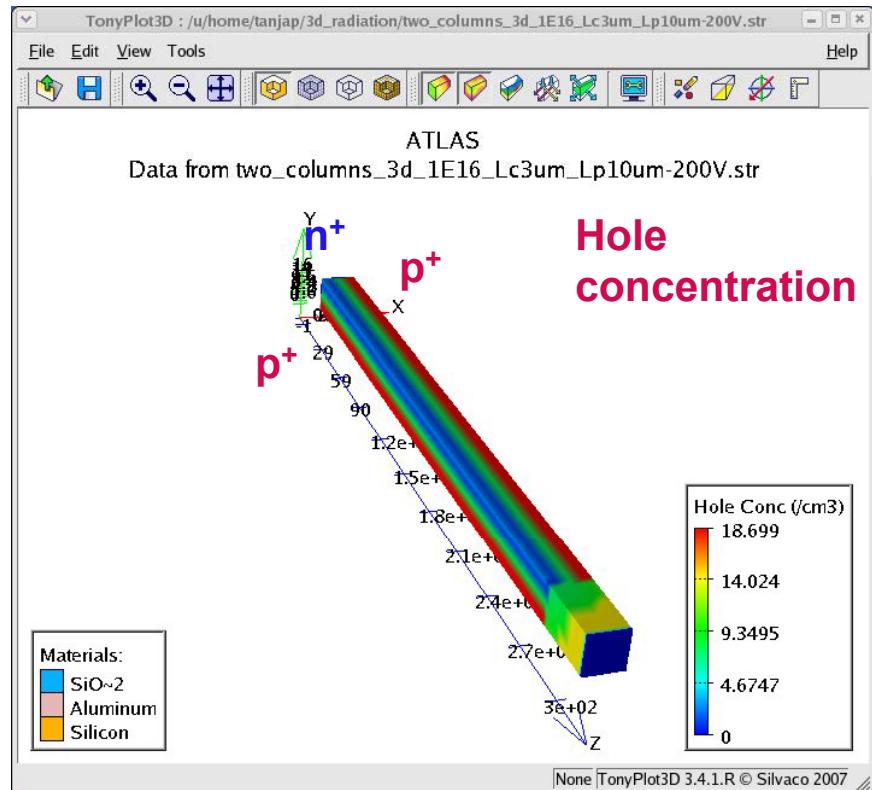
- electric field

## Varieties in detector geometry

- The pad size ( $L_c$ ) and the distance between pads ( $L_p$ ) were varied

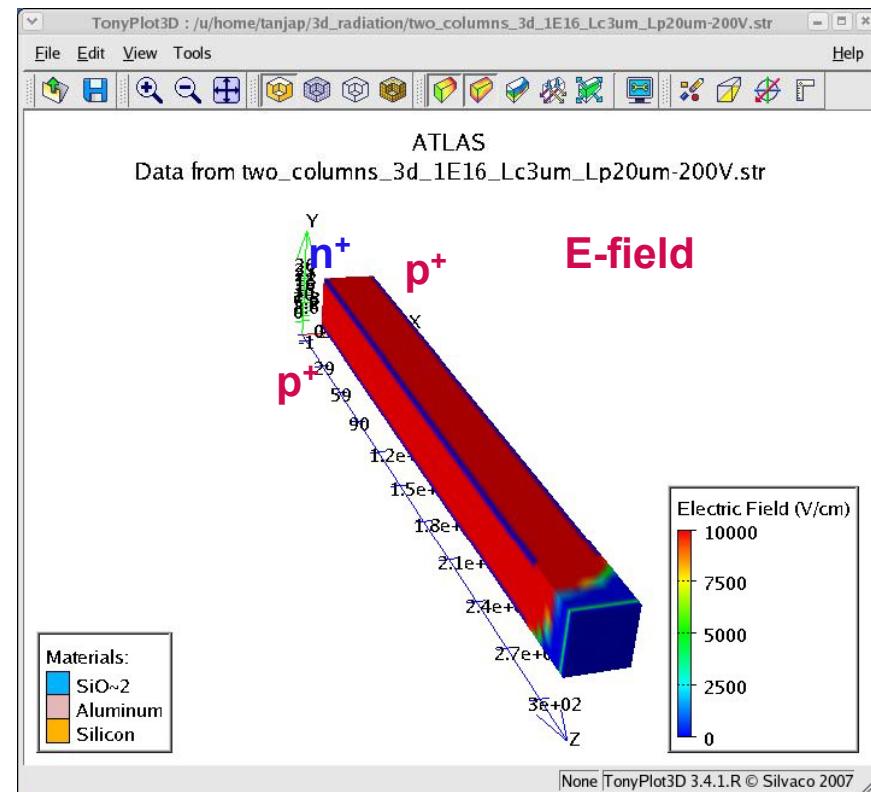
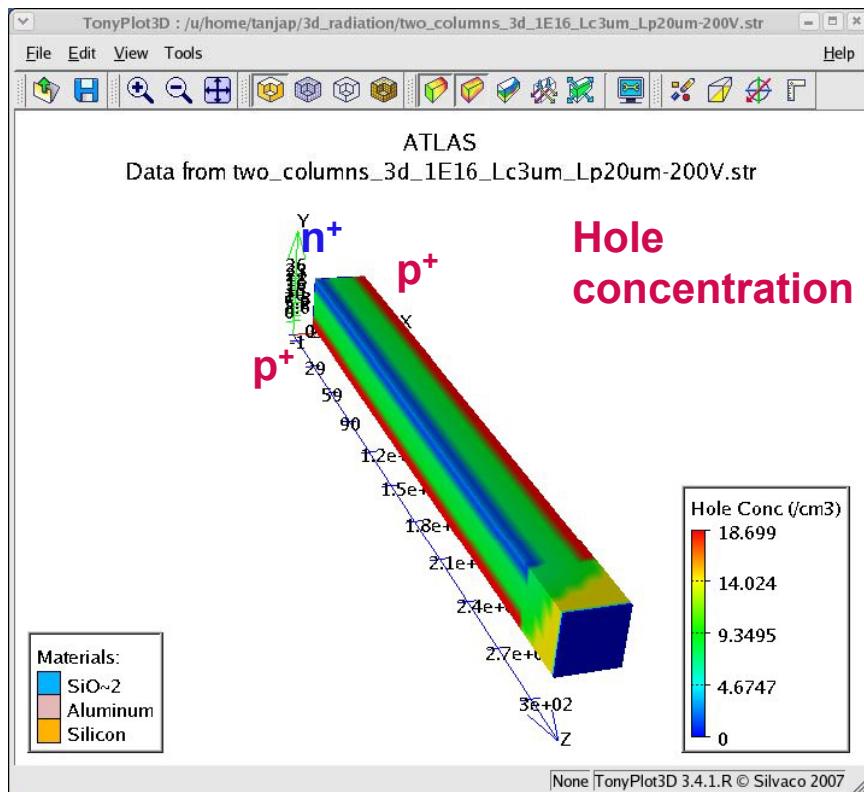


$$L_c=3\mu m, L_p=10\mu m$$



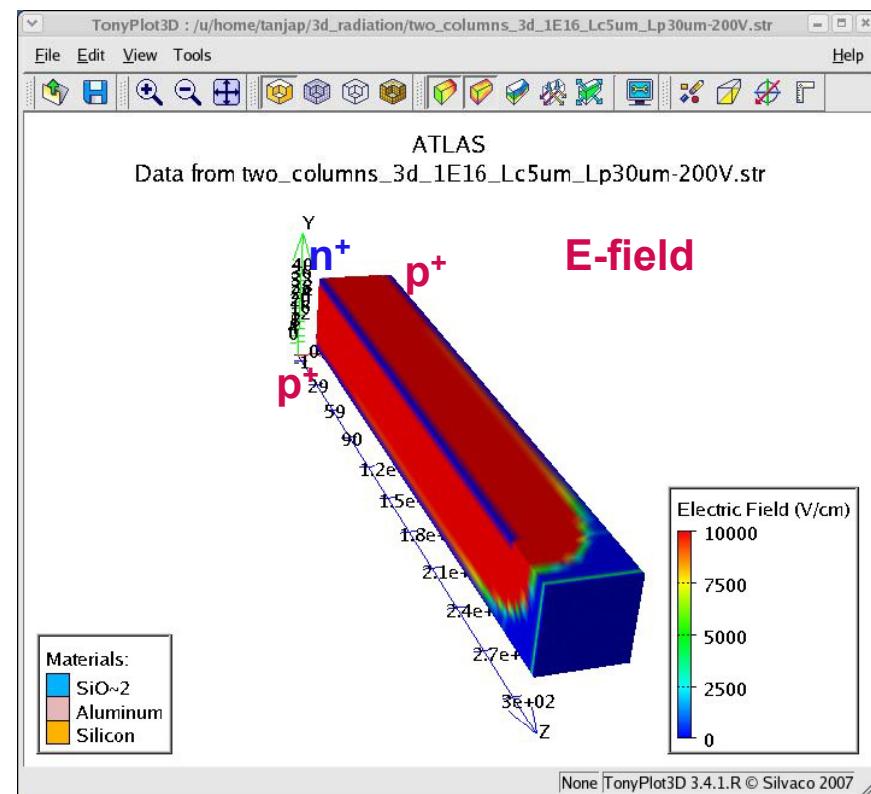
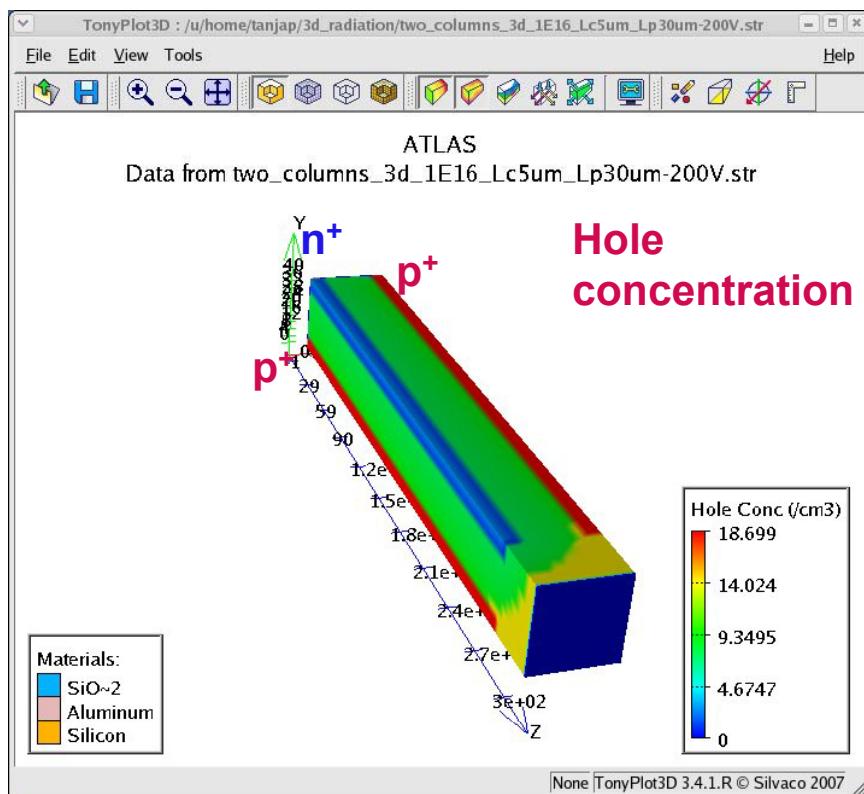
- 200V, hole conc., electric field

$$L_c=3\mu m, L_p=20\mu m$$



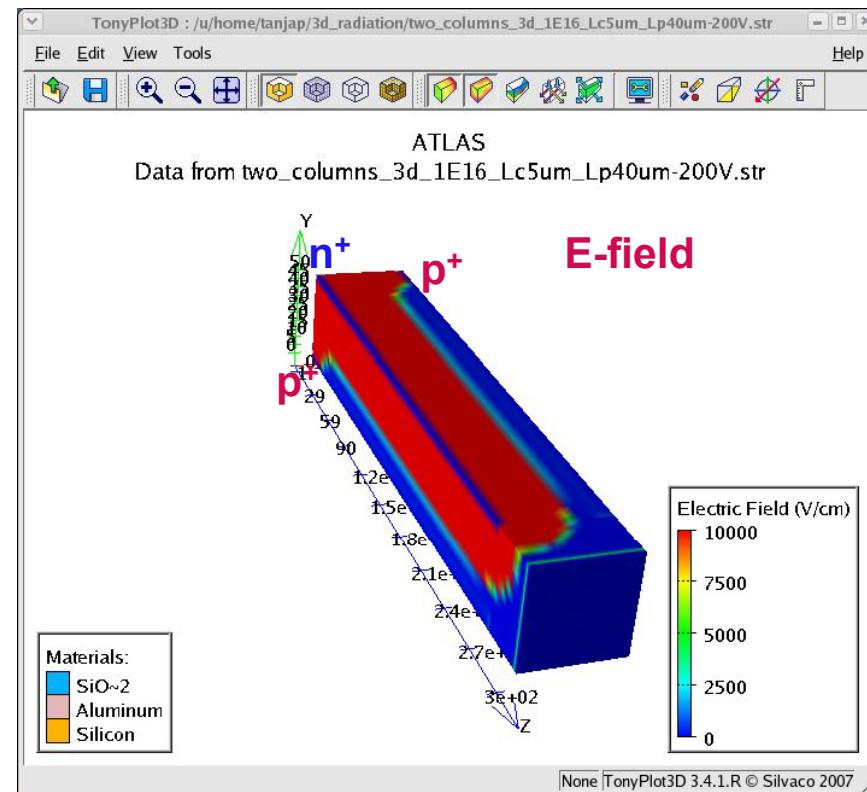
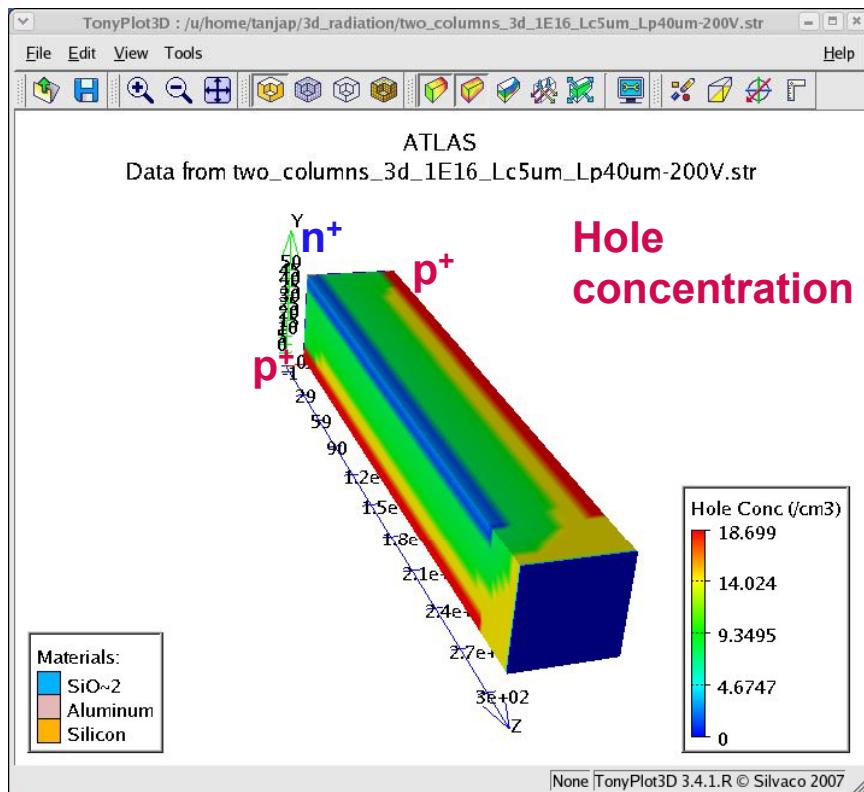
- 200V, hole conc., electric field

$$L_c=5\mu m, L_p=30\mu m$$



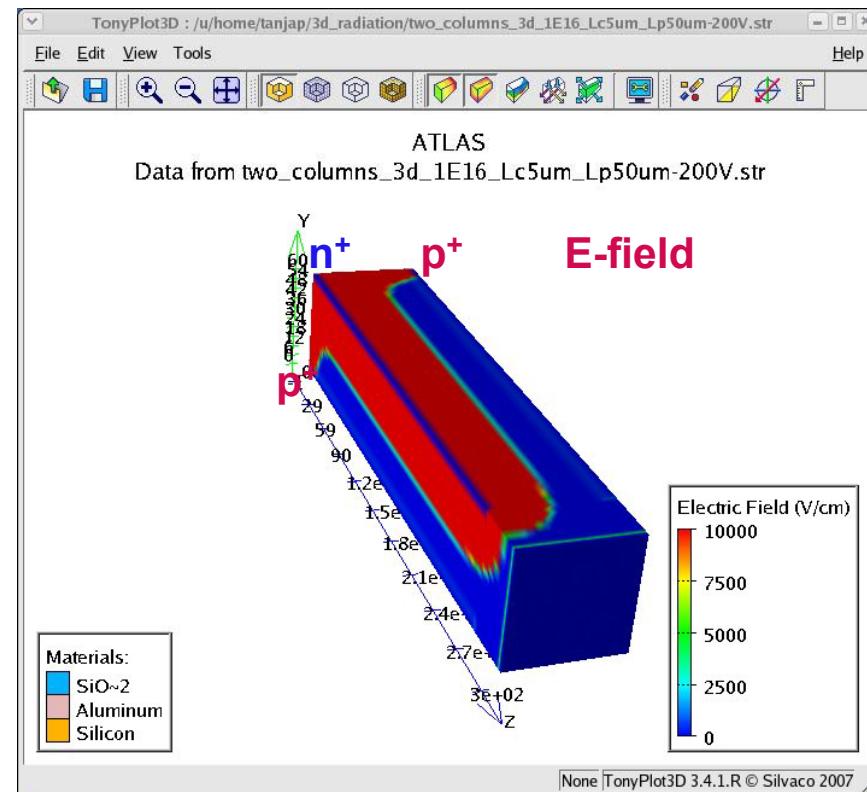
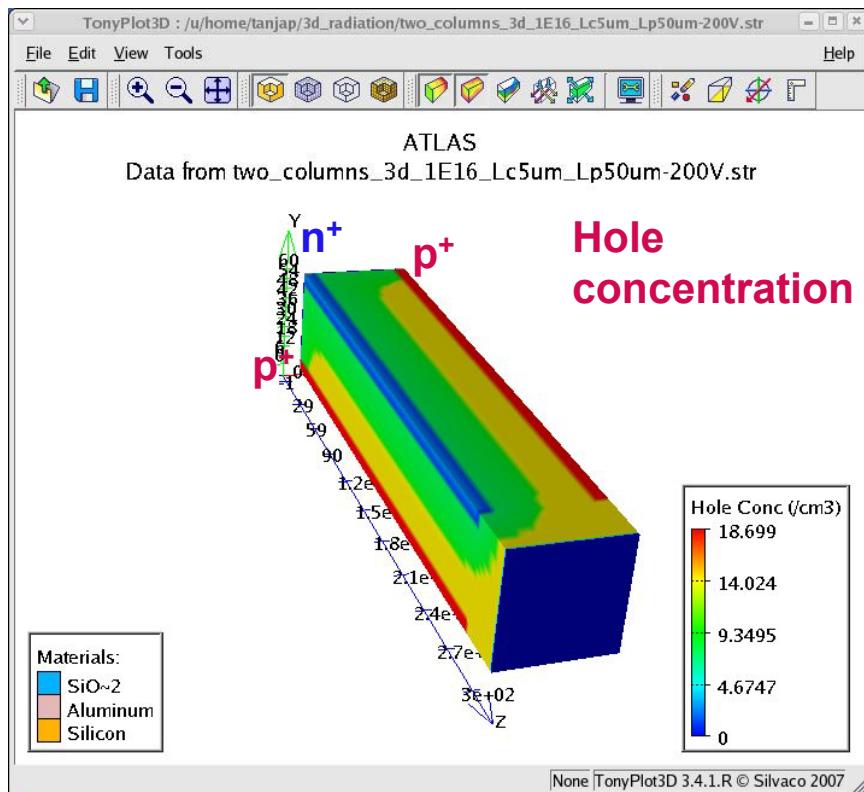
- 200V, hole conc., electric field

$$L_c=5\mu m, L_p=40\mu m$$



- 200V, hole conc., electric field

$$L_c=5\mu m, L_p=50\mu m$$



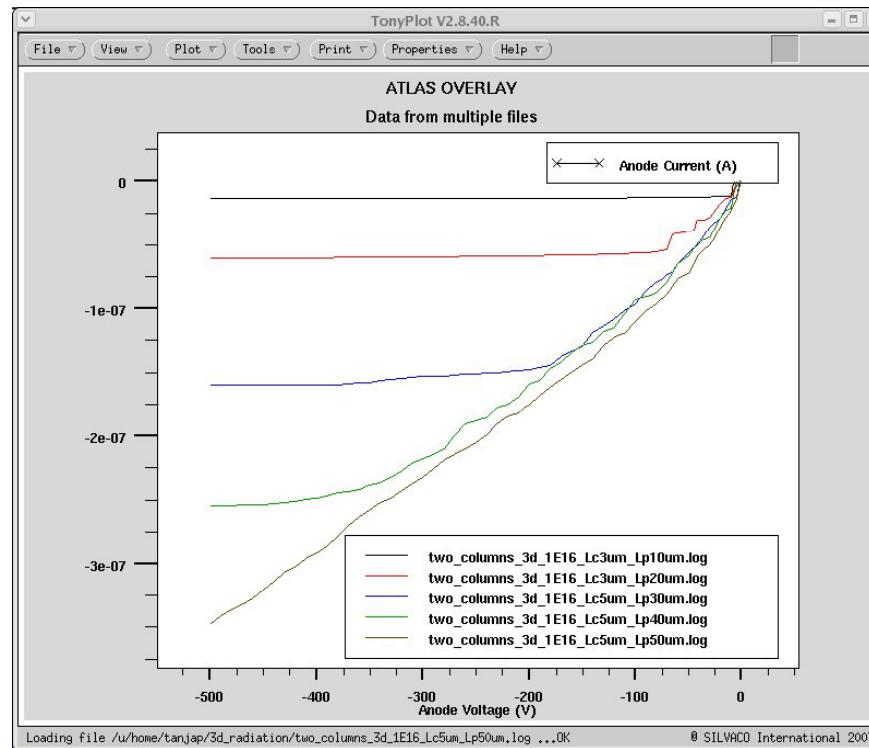
- 200V, hole conc., electric field

# Simulated $V_{fd}$ values for different geometries in detector

$L_p \leq 30\text{um}$

Simulated  $V_{fd}$  for dual columns 3D detectors

Fluency	$L_c=3\text{um } L_p=10\text{um}$	$L_c=3\text{um } L_p=20\text{um}$	$L_c=5\text{um } L_p=30\text{um}$	$L_c=5\text{um } L_p=40\text{um}$	$L_c=5\text{um } L_p=50\text{um}$
1.00E+16	10	80	200	460	>500



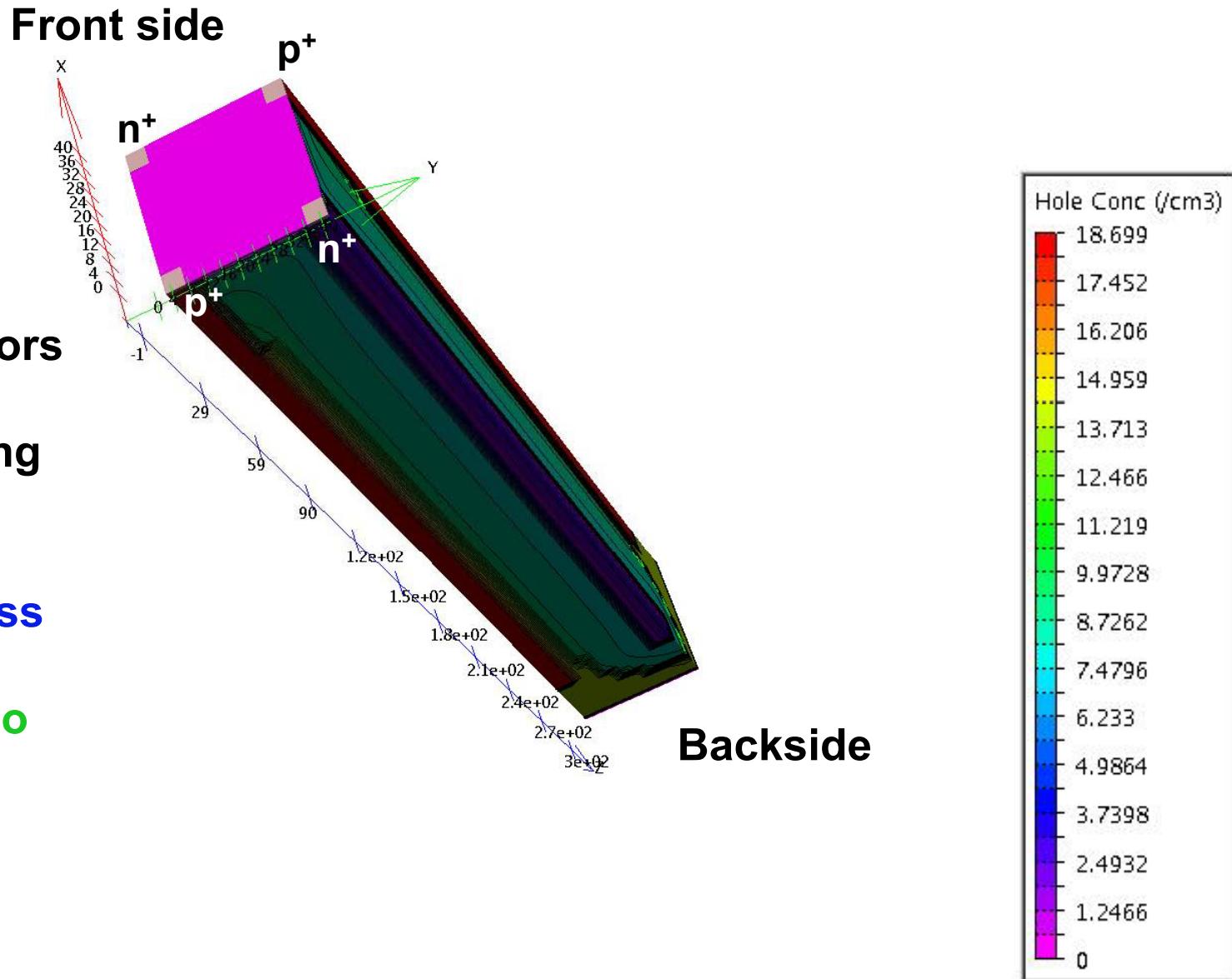
With lifetime degradation

**BNL-2C-3D, p-type bulk (300  $\mu\text{m}$ ), p<sup>+</sup> and n<sup>+</sup> columns (270  $\mu\text{m}$ )**  
 $L_P = 30 \mu\text{m}$ ,  $1 \times 10^{16} n_{\text{eq}}/\text{cm}^2$ ,  $V = 150 \text{ V}$

ATLAS  
Data from two\_columns\_3d\_1E16\_Lc5um\_Lp30um-150V.str

**Full 3D detectors  
with reduced  
column spacing  
 $L_P$**

$L_P \sim d_{\text{CCE}}$  --- less  
trapping  
Smaller  $V$  --- no  
breakdown  
problem

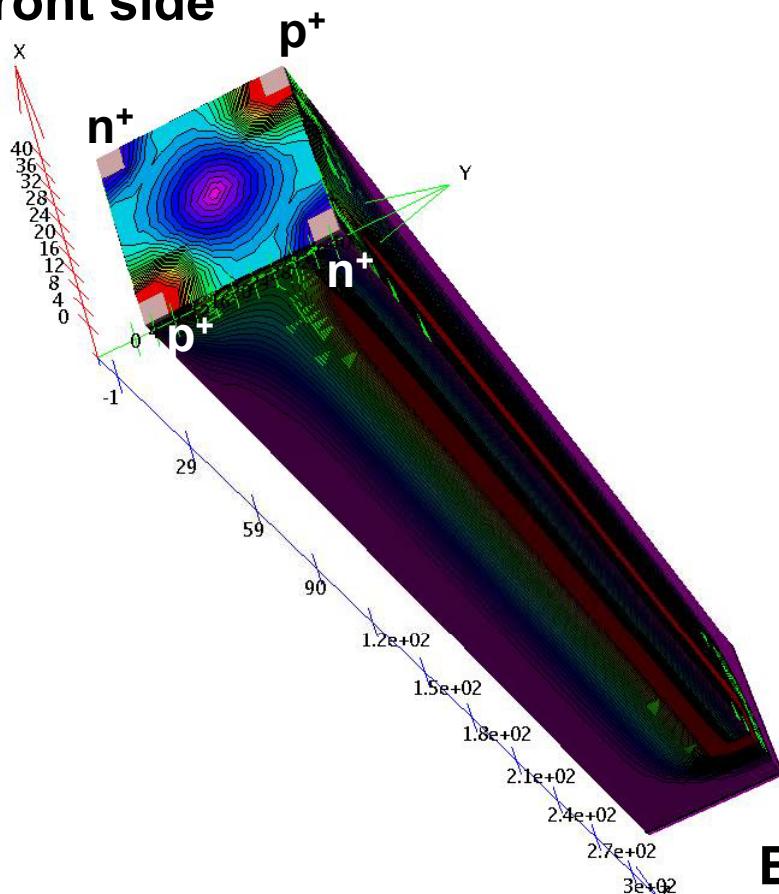


Materials:
SiO~2
Aluminum
Silicon

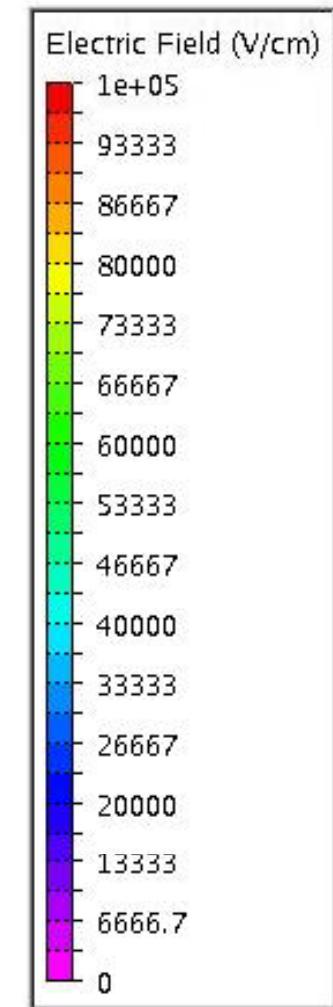
# BNL-2C-3D, $1 \times 10^{16} n_{eq}/cm^2$ , 150 V

ATLAS  
Data from two\_columns\_3d\_1E16\_Lc5um\_Lp30um-150V.str

Front side



Backside

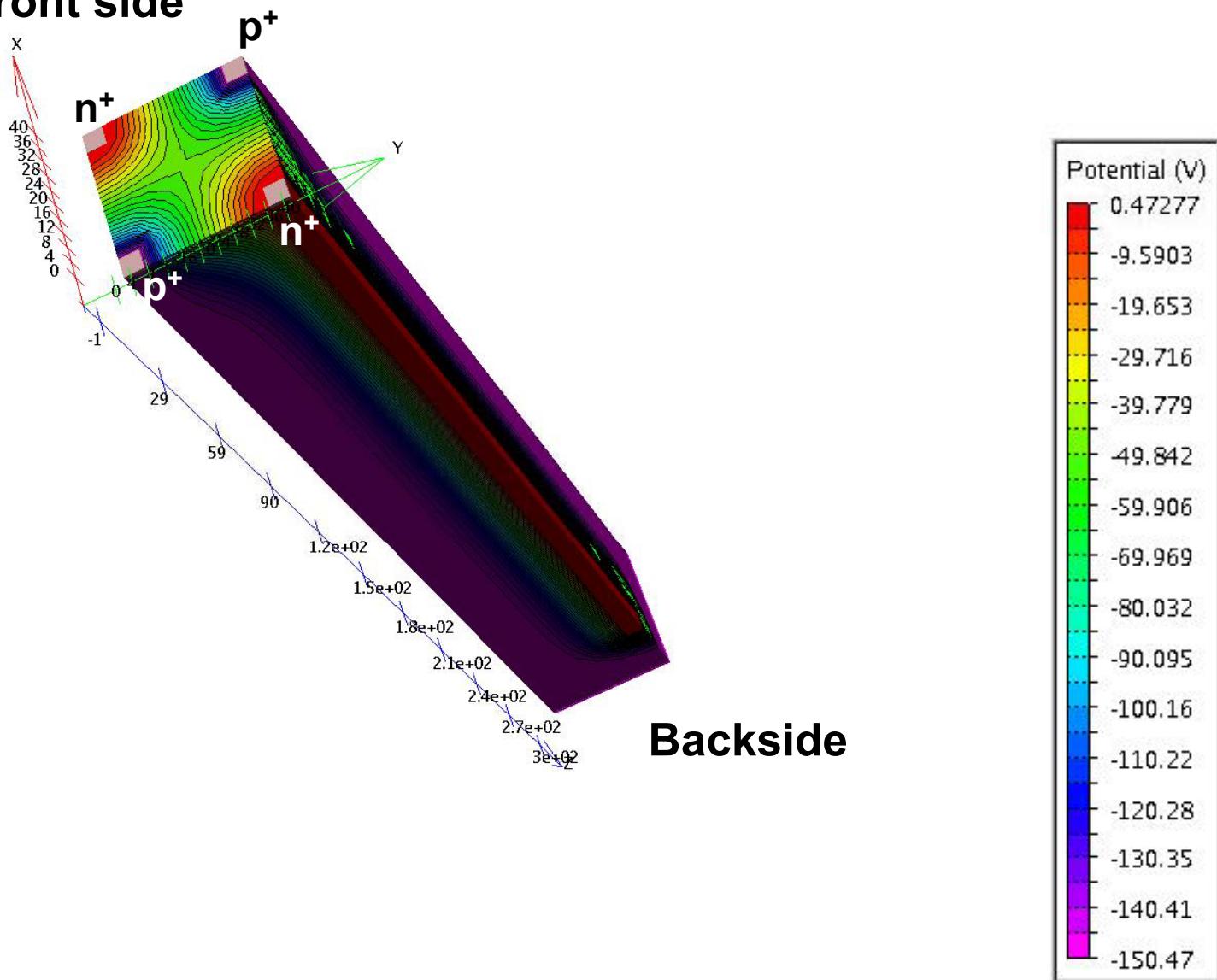


Materials:  
SiO $\sim$ 2  
Aluminum  
Silicon

# BNL-2C-3D, $1 \times 10^{16} n_{eq}/cm^2$ , 150 V

ATLAS  
Data from two\_columns\_3d\_1E16\_Lc5um\_Lp30um-150V.str

Front side



ATLAS  
Data from two\_columns\_3d\_1E16\_Lc5um\_Lp30um-150V.str

**Front side**

$p^+$

$n^+$

$p^+$

$n^+$

40

36

32

28

24

20

16

12

8

4

0

-1

29

59

90

$1.2e+02$

$1.5e+02$

$1.8e+02$

$2.1e+02$

$2.4e+02$

$2.7e+02$

$3e+02$

Y

32

36

40

32

36

40

32

36

40

32

36

40

32

36

40

32

36

40

32

36

40

32

36

40

32

36

40

32

36

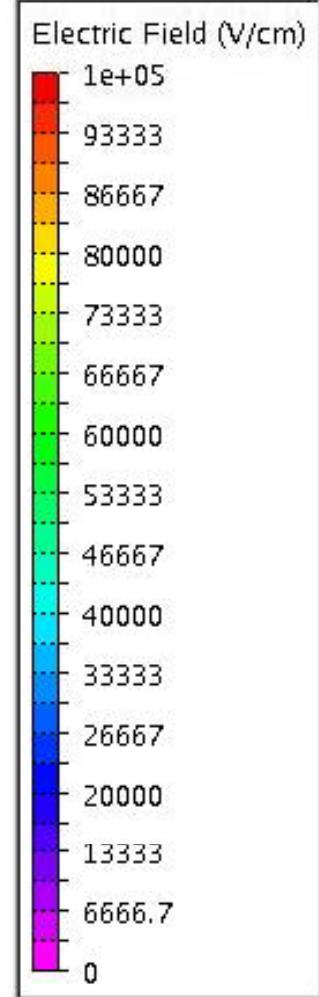
40

32

36

40

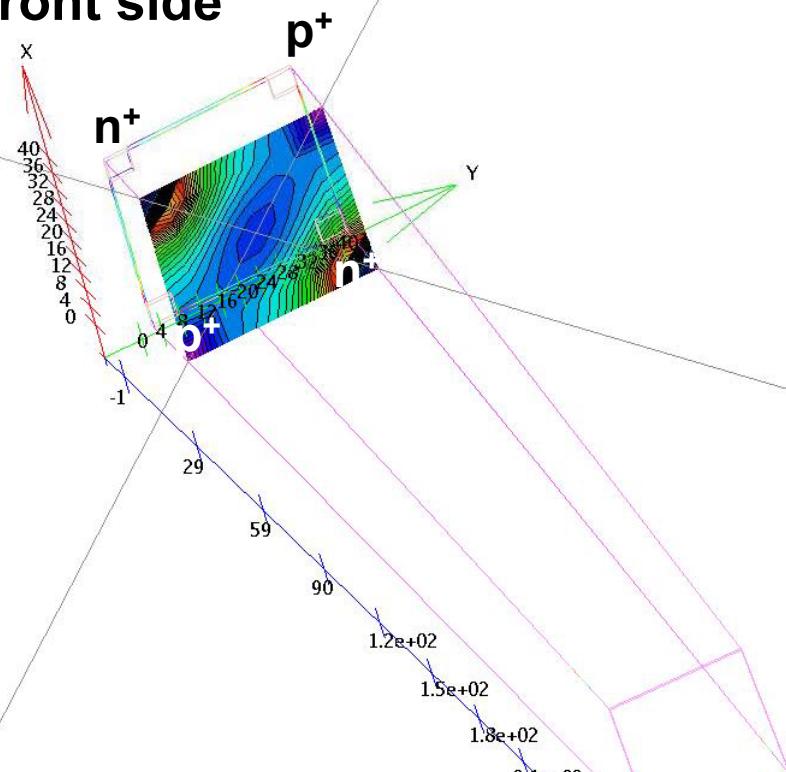
**Backside**



Materials:  
SiO<sub>2</sub>  
Aluminum  
Silicon

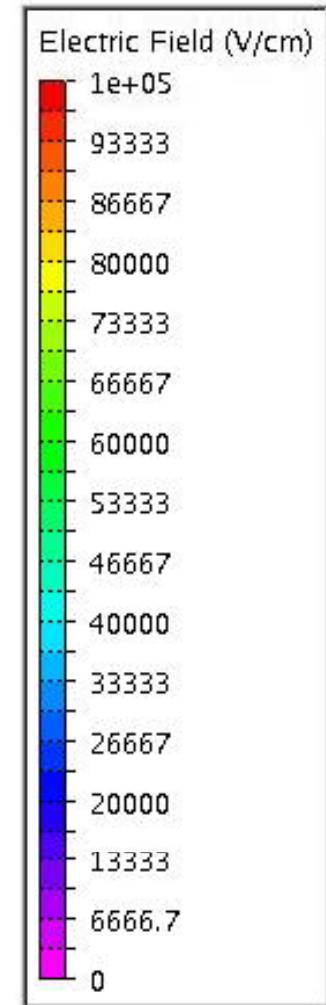
ATLAS  
Data from two\_columns\_3d\_1E16\_Lc5um\_Lp30um-150V.str

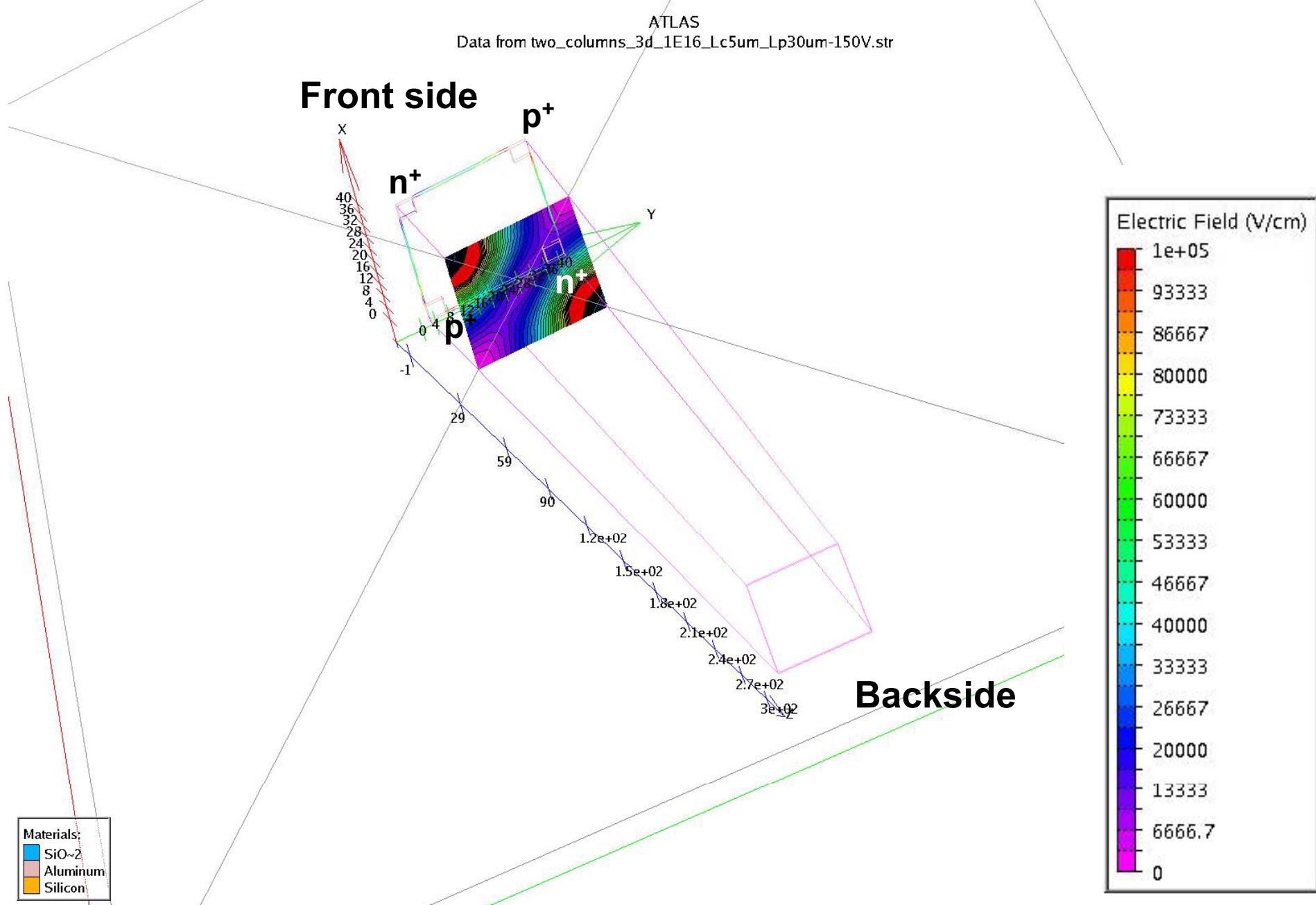
**Front side**

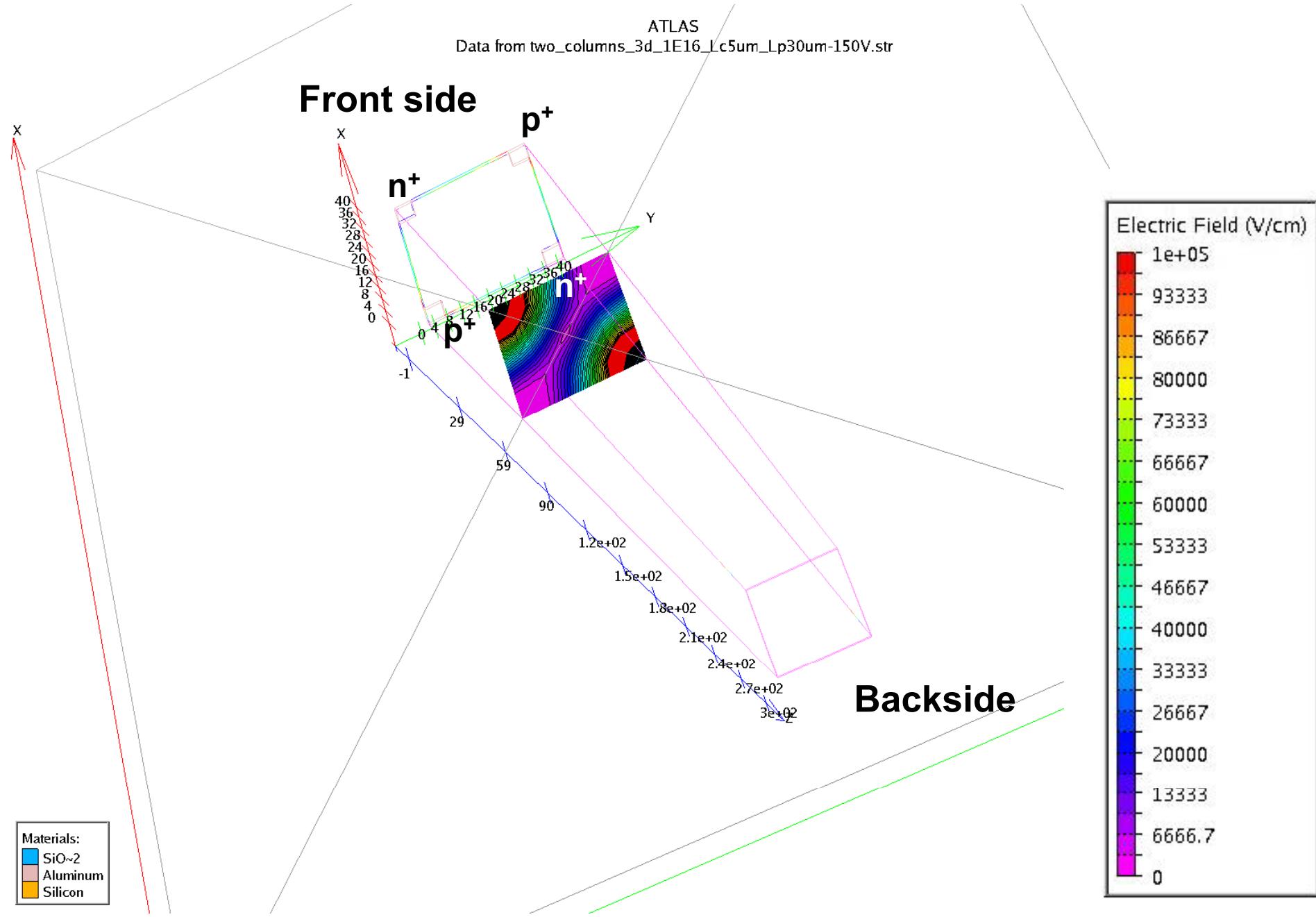


**Backside**

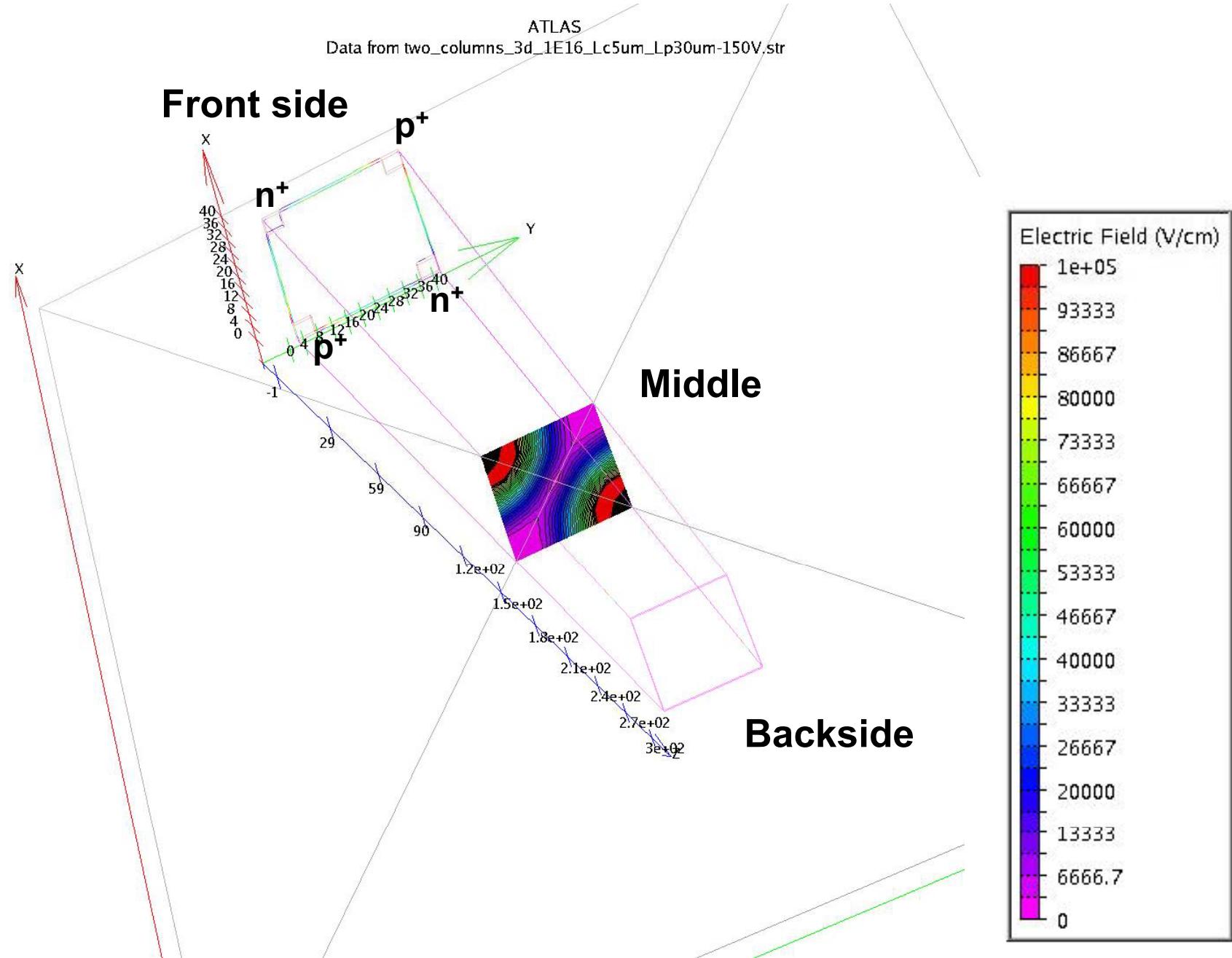
Materials:  
SiO<sub>2</sub>  
Aluminum  
Silicon





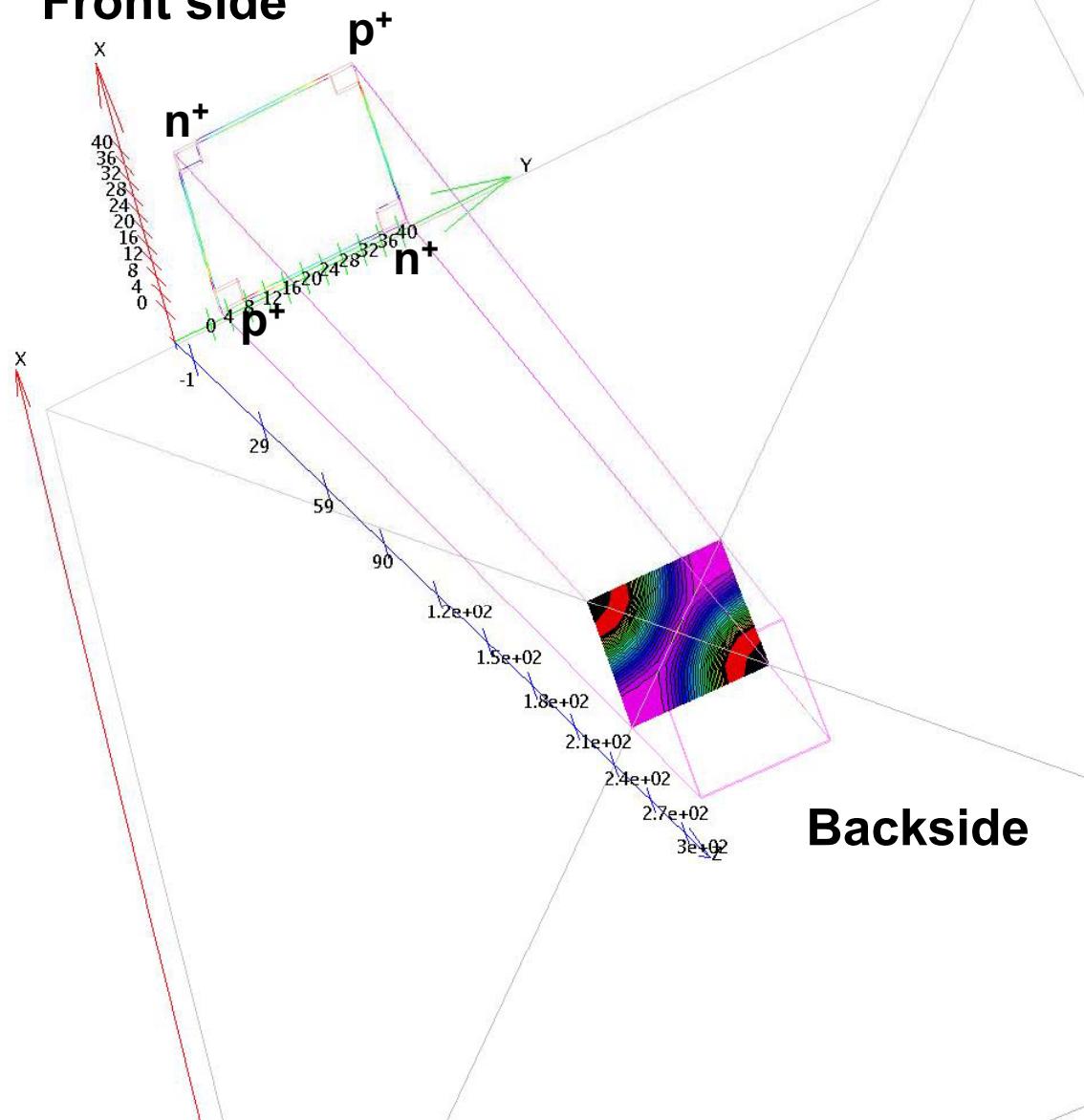


Materials:  
SiO<sub>2</sub>  
Aluminum  
Silicon

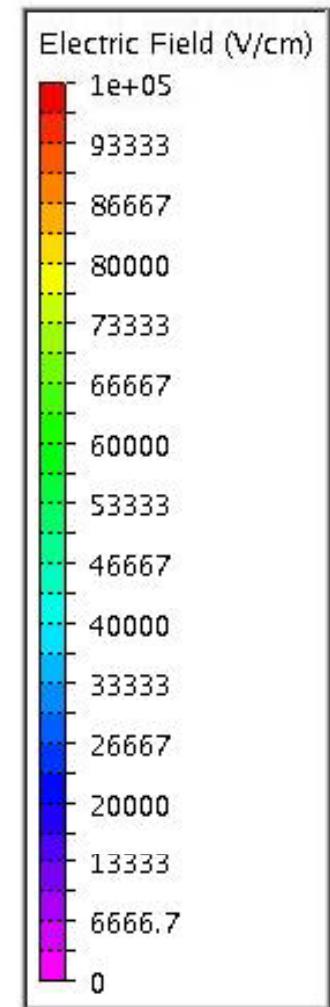


ATLAS  
Data from two\_columns\_3d\_1E16\_Lc5um\_Lp30um-150V.str

**Front side**



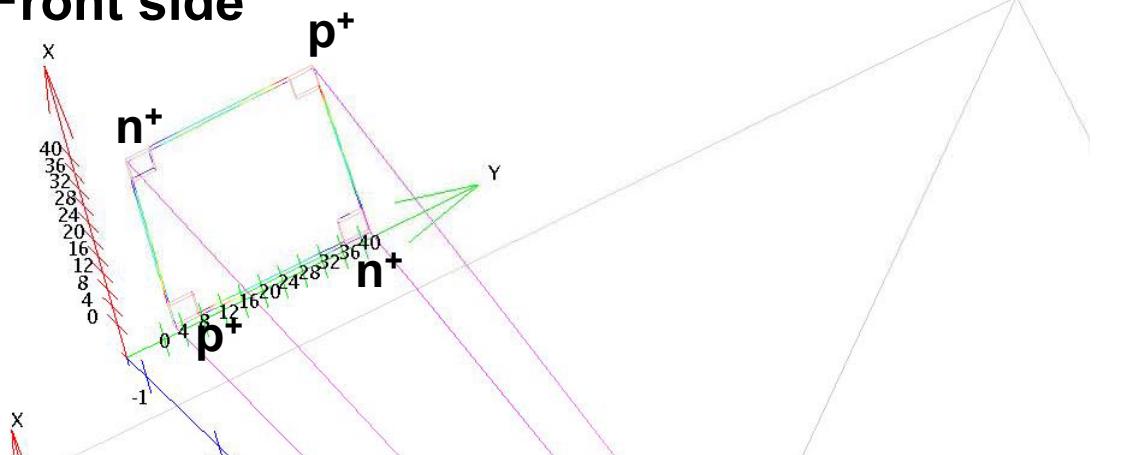
**Backside**



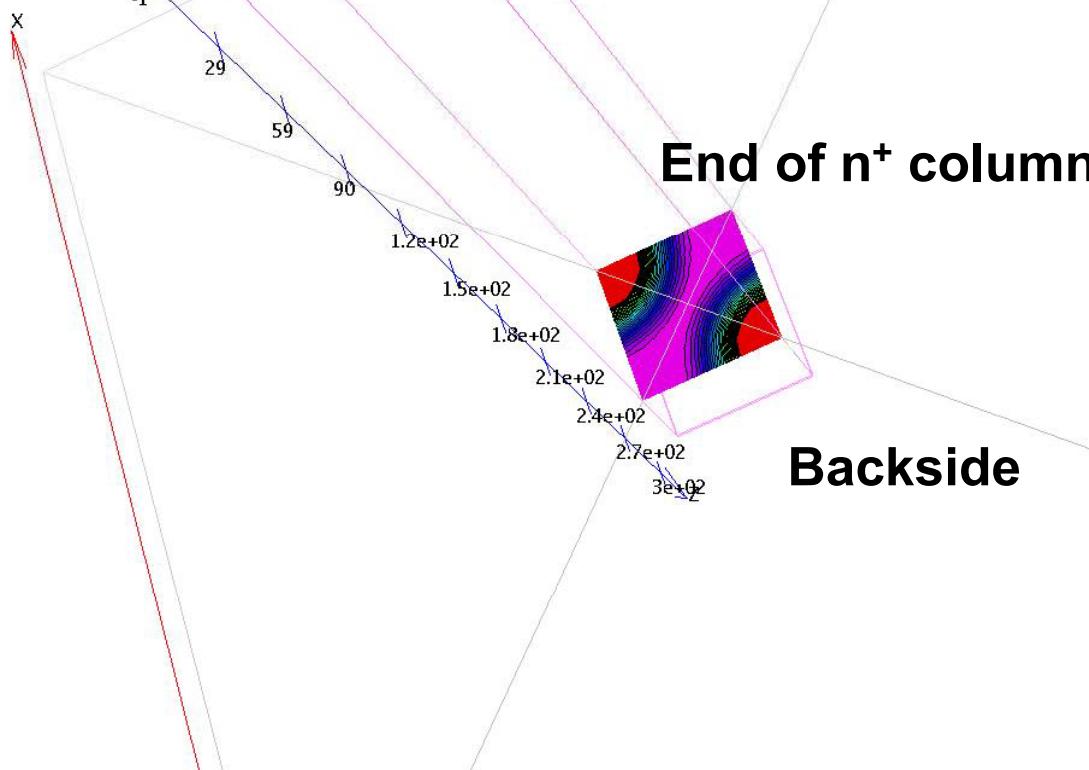
Materials:  
SiO~2  
Aluminum  
Silicon

ATLAS  
Data from two\_columns\_3d\_1E16\_Lc5um\_Lp30um-150V.str

**Front side**

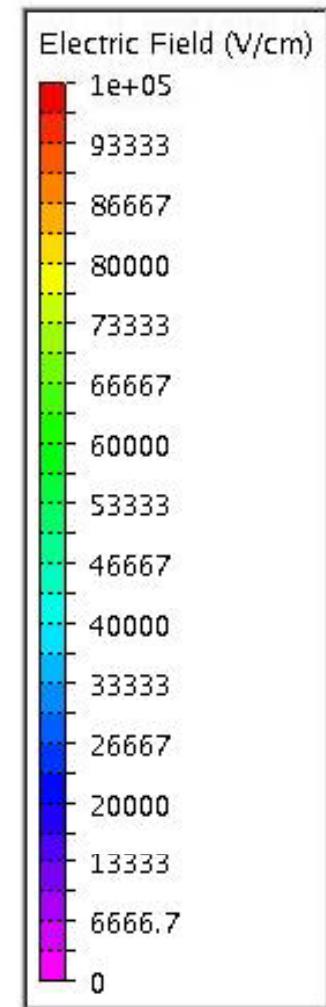


**End of n<sup>+</sup> columns**



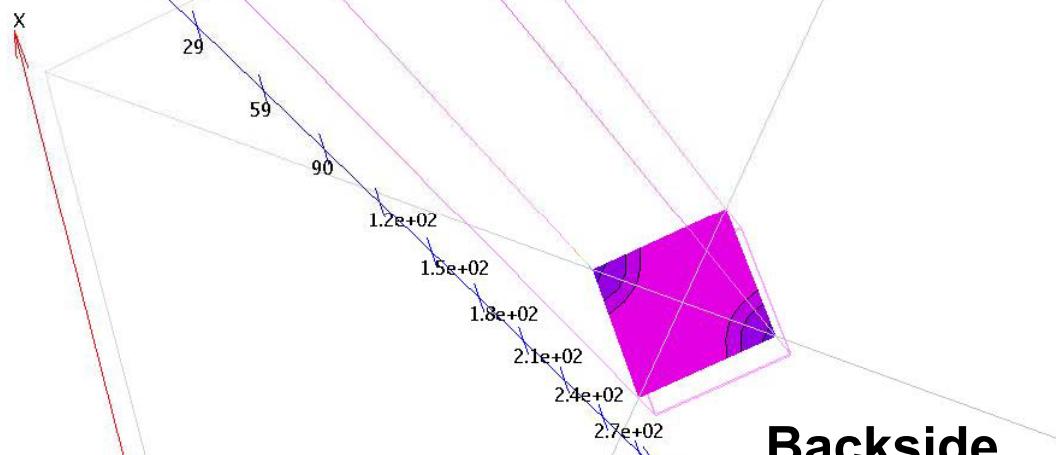
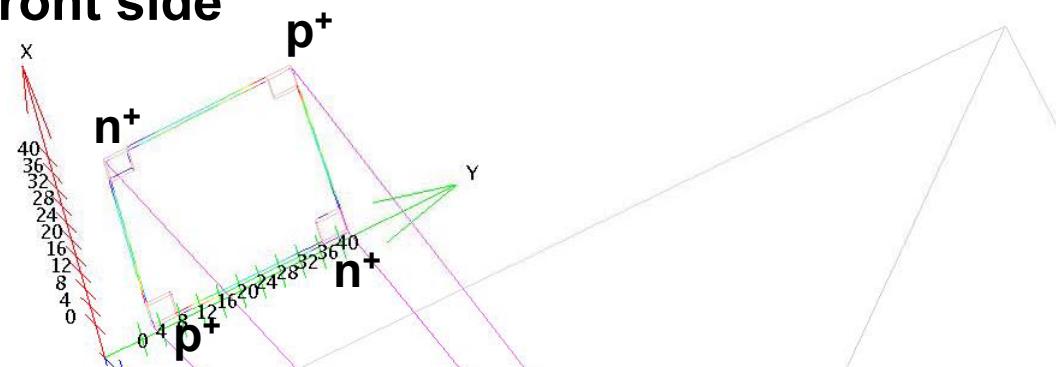
**Backside**

Materials:  
SiO~2  
Aluminum  
Silicon

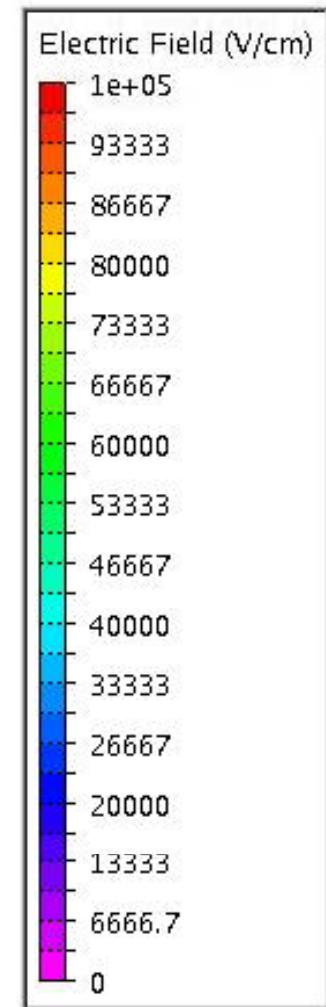


ATLAS  
Data from two\_columns\_3d\_1E16\_Lc5um\_Lp30um-150V.str

**Front side**

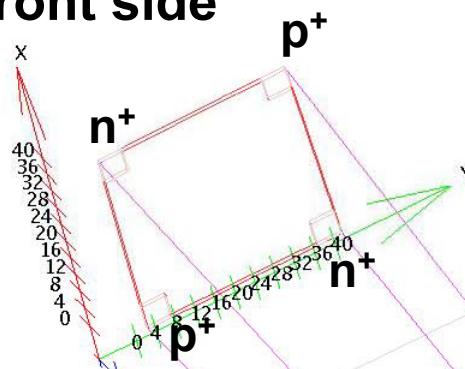


**Backside**

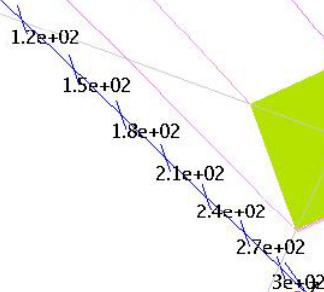


ATLAS  
Data from two\_columns\_3d\_1E16\_Lc5um\_Lp30um-150V.str

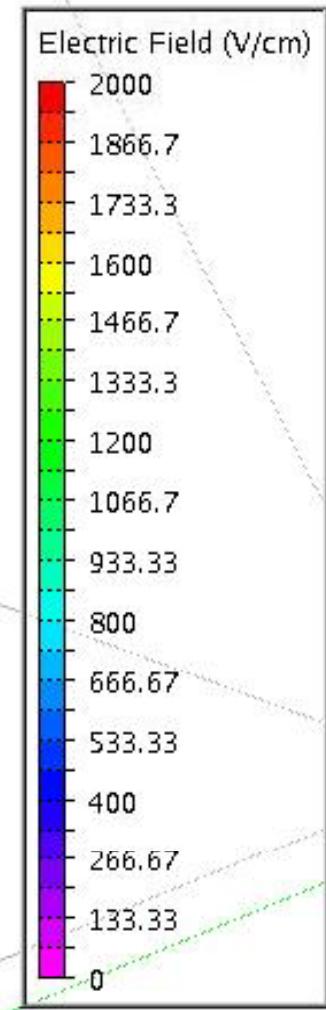
**Front side**



**Bottom**



**Backside**



Materials:  
SiO~2  
Aluminum  
Silicon

# Characterization of new BNL 3d Si test detectors

S.Martí i García<sup>1</sup>, M.Miñano<sup>1</sup>,  
V.Lacuesta<sup>1</sup>

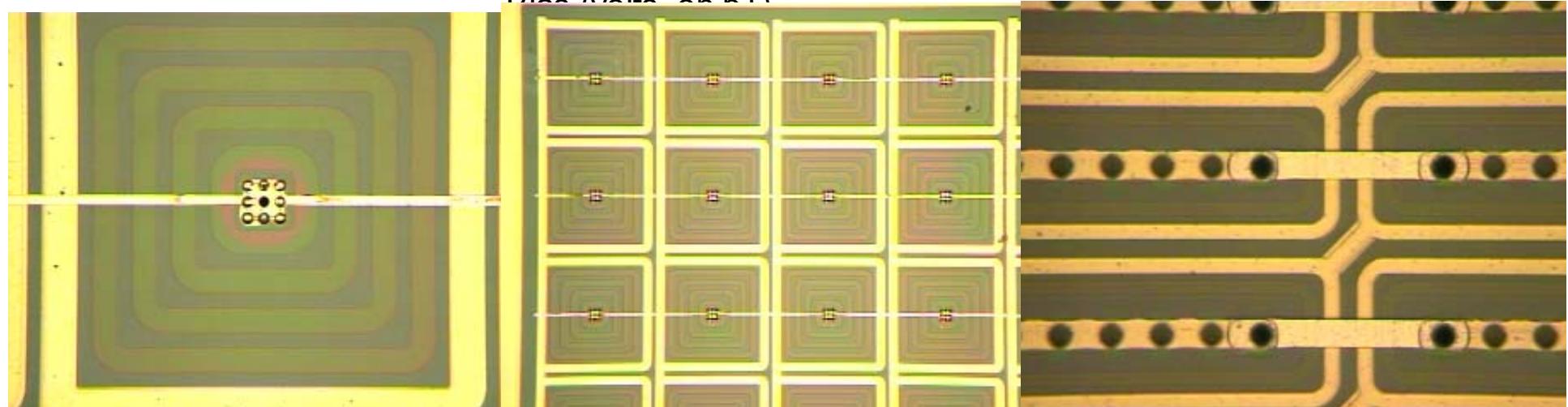
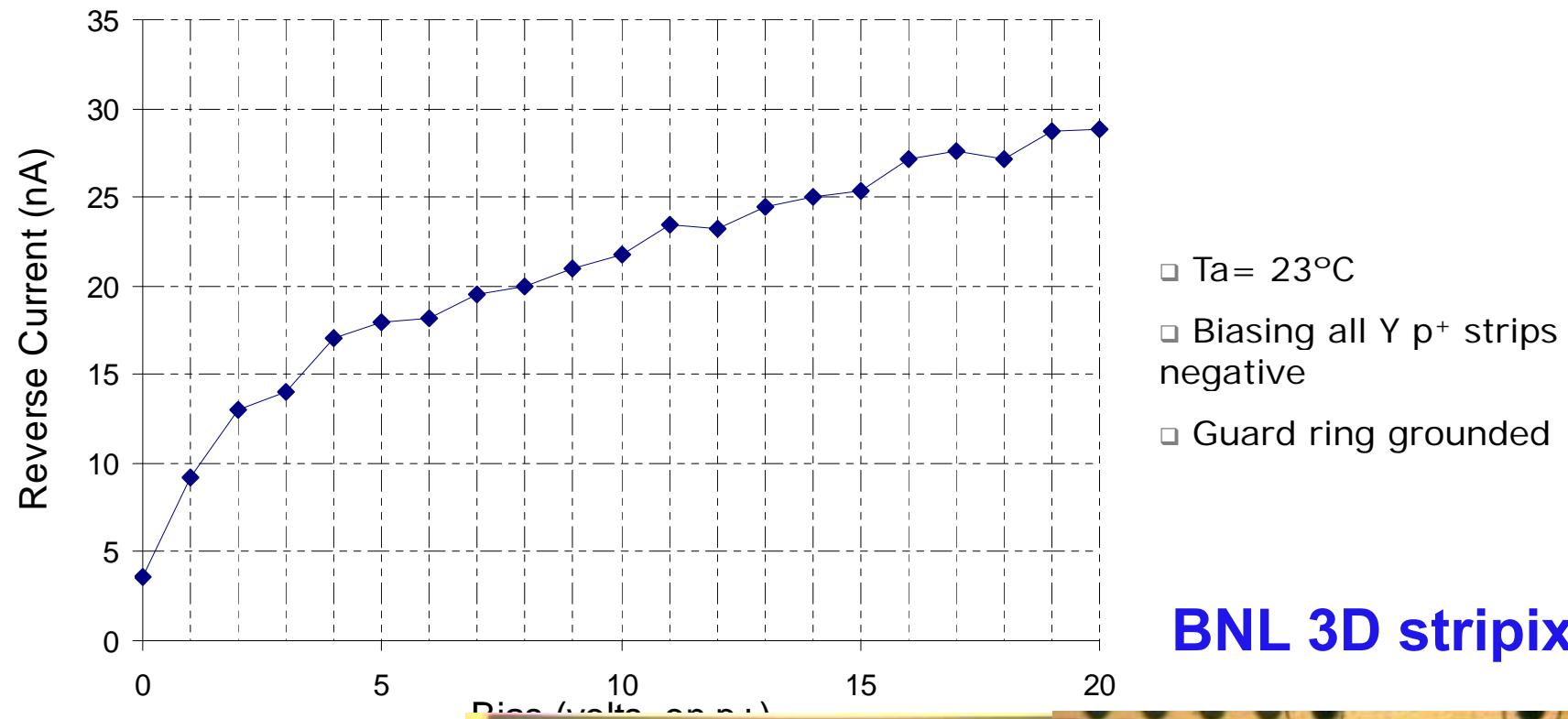
M.Lozano<sup>2</sup>, G.Pellegrini<sup>2</sup>

<sup>1</sup>Instituto de Física Corpuscular, Aptdo. de correos  
22085 E-46071, Paterna (Valencia), Spain

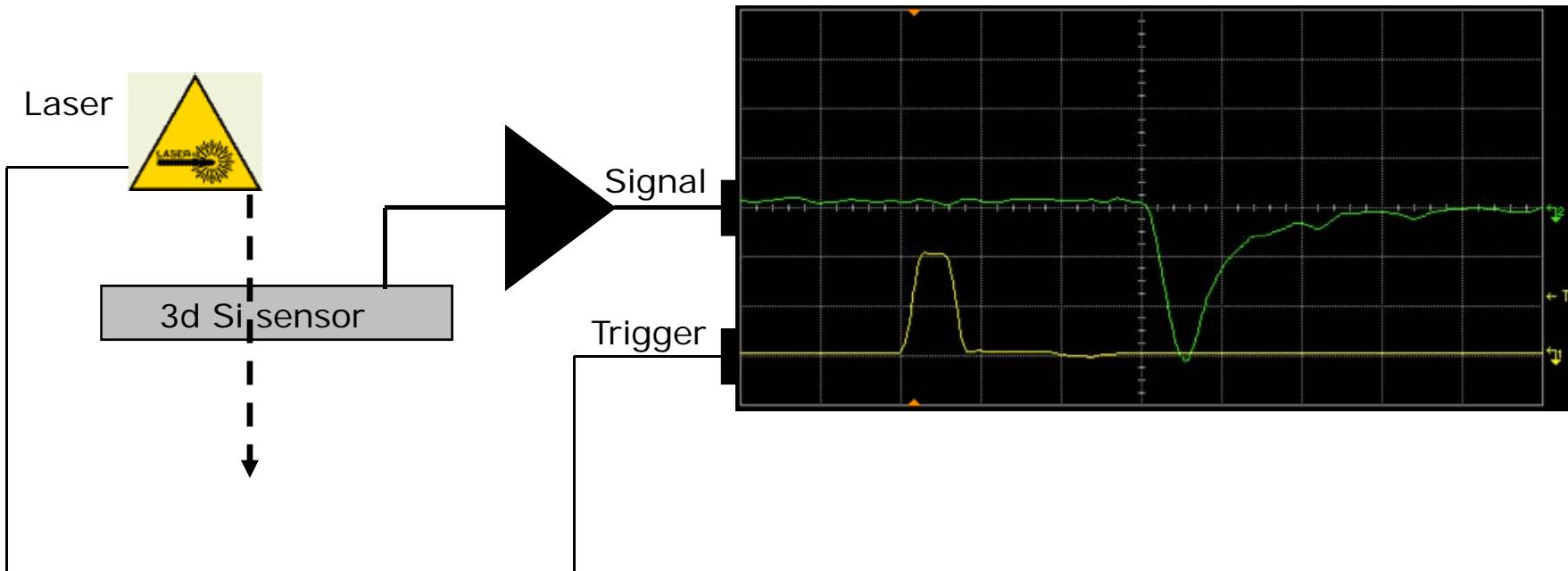
<sup>2</sup>Centro Nacional de Microelectrónica, Campus  
Autónoma de Barcelona, 08193,  
Barcelona (Barcelona), Spain



# Current measurements



# Setup in Valencia

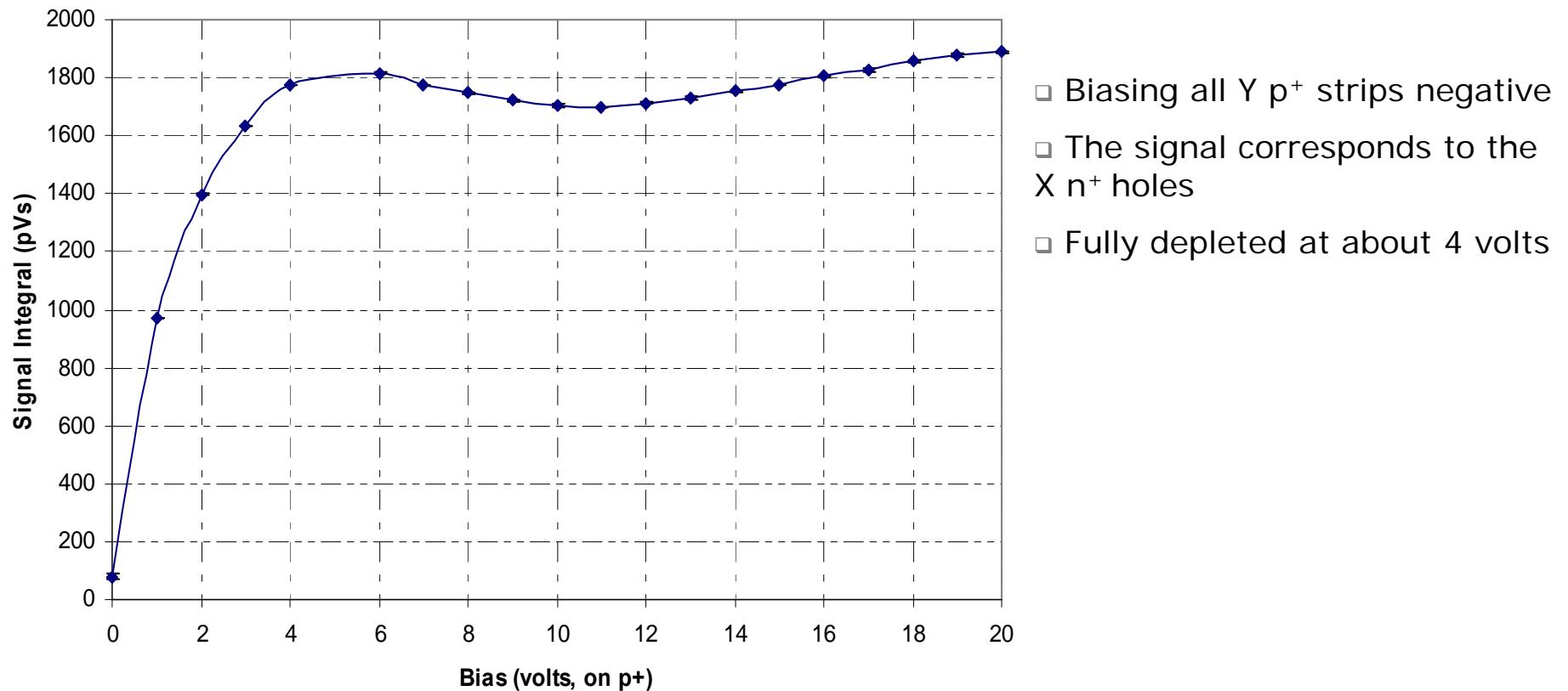


- Laser light is generated by exciting a laser source with an external pulsed signal  
(2 V and 1 MHz rate)

- Laser properties:

  - $\lambda=1060$  nm (Near Infrared)
  - Laser energy of photons=1.170 eV

# Charge collection measurements



# SUMMARY

- Simulated  $V_{fd}$  for a dual-column 3D detector is about 1.4 time higher than that of a 2D pad detector with  $d = L_p$
- Highest E-field is near the n<sup>+</sup> column, and high field mainly distributes between the n<sup>+</sup> and p<sup>+</sup> columns.
- Low E-field is between the two p<sup>+</sup> columns, and the lowest E-field is in the center of the unit cell
- In order to fully deplete a dual-column 3D detector at  $1 \times 10^{16} n_{eq}/cm^2$  with a reasonable bias (<200 V), the n<sup>+</sup>-p<sup>+</sup> column spacing  $L_p$  should be reduced to 40  $\mu m$  (<50  $\mu m$ )
- The volume under the column can be depleted with modest biases: not a dead area, and providing a sensitivity under the columns