



**UNIVERSITY**  
*of*  
**GLASGOW**

**EPSRC** Engineering and Physical Sciences  
Research Council



# **Simulation results from double-sided and standard 3D detectors**

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10<sup>th</sup> RD50 Workshop, June 2007, Vilnius, Lithuania

# Overview

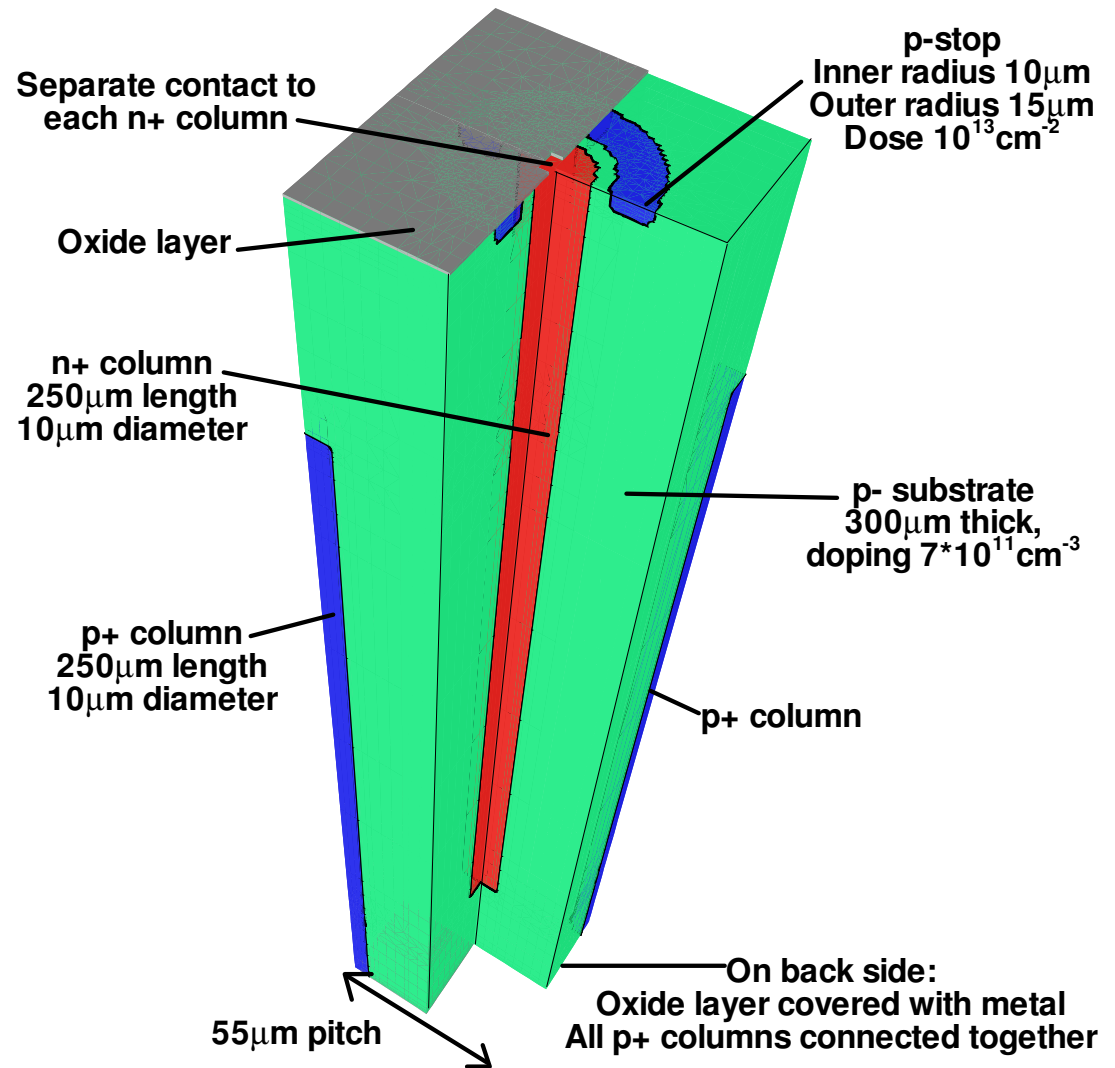
- Simulations of different 3D detectors in ISE-TCAD
  - Comparison of double-sided 3D and full-3D detectors before irradiation
  - Radiation damage models
  - Preliminary results of radiation damage modelling

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  - Comparison of double-sided 3D and full-3D detectors before irradiation
  - Radiation damage models
  - Preliminary results of radiation damage modelling

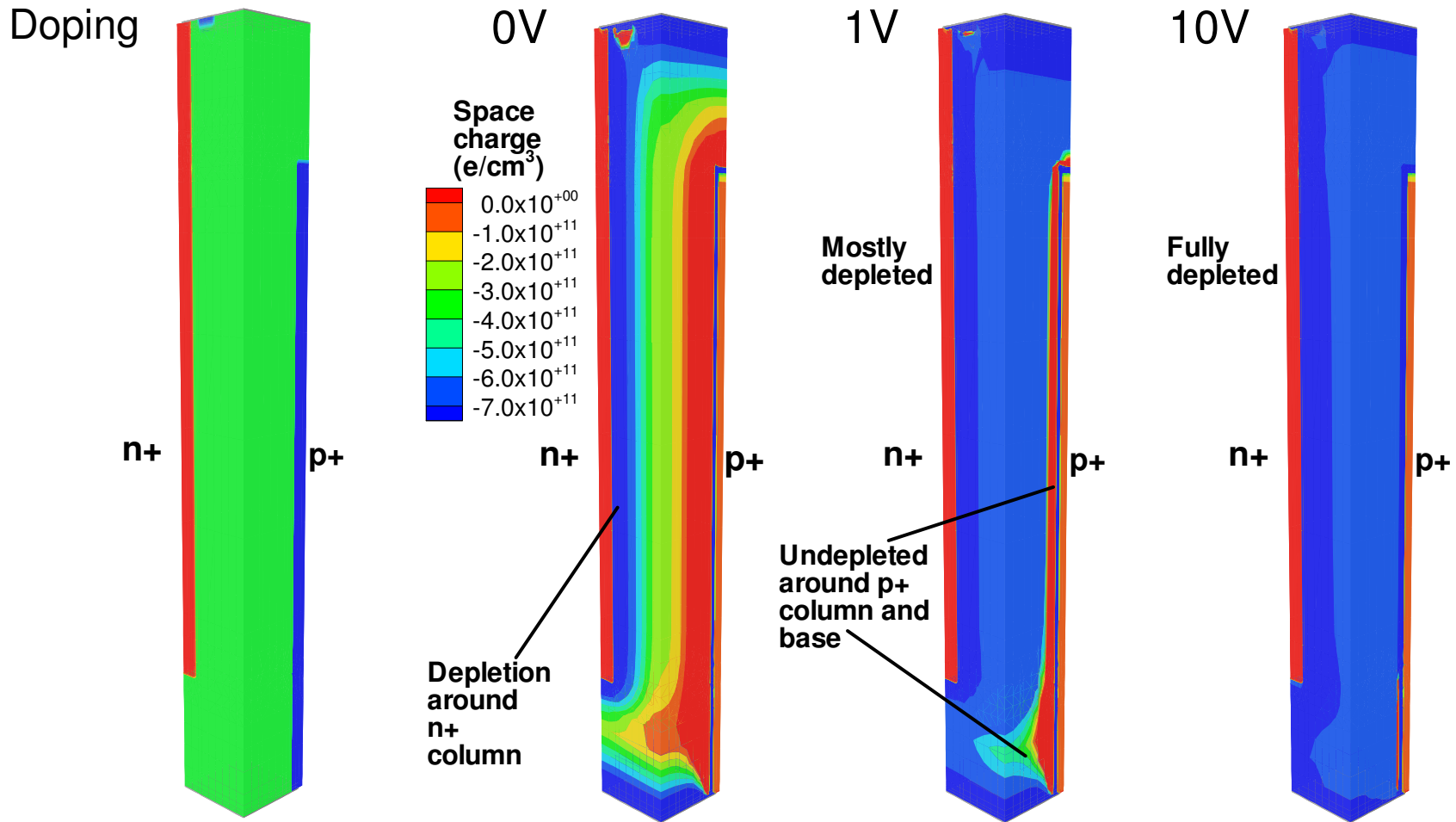
# Double-sided 3D detectors

- Proposed by CNM, also being produced by IRST
- Columns etched from opposite sides of the substrate
- Metal layer on back surface connects bias columns
  - Backside biasing
- Medipix configuration (55 $\mu\text{m}$  pitch) and 300 $\mu\text{m}$  thickness

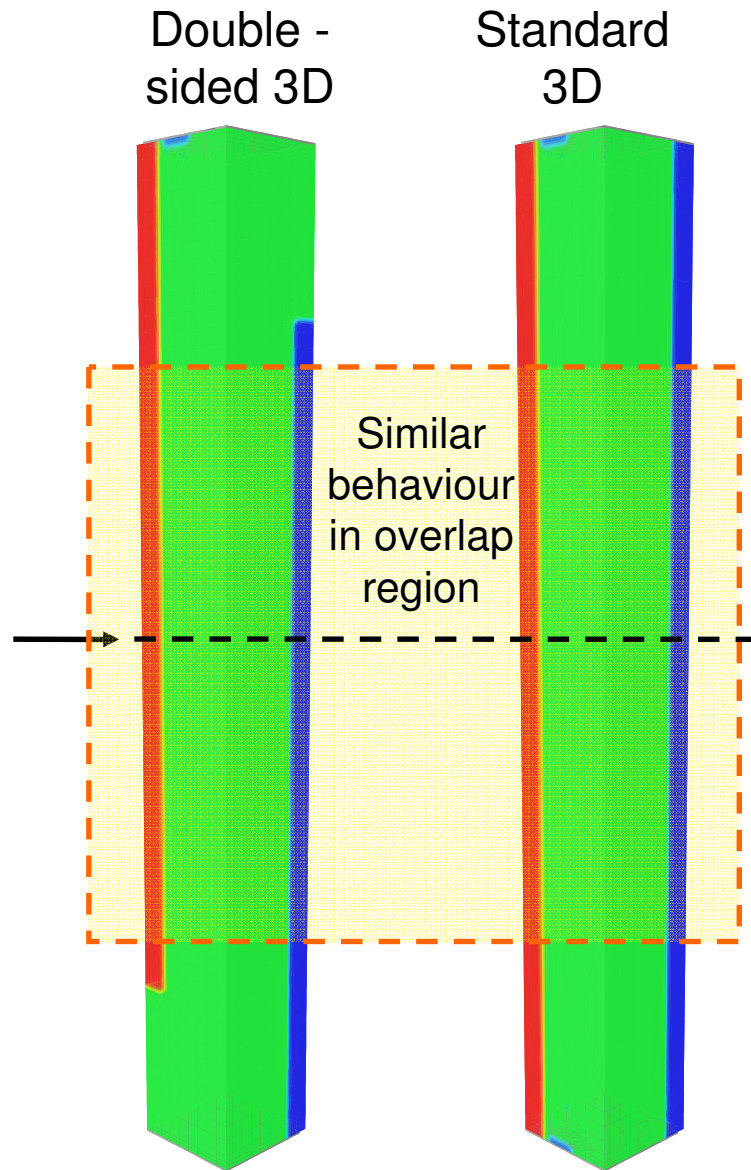


# Double-sided 3D: Depletion behaviour

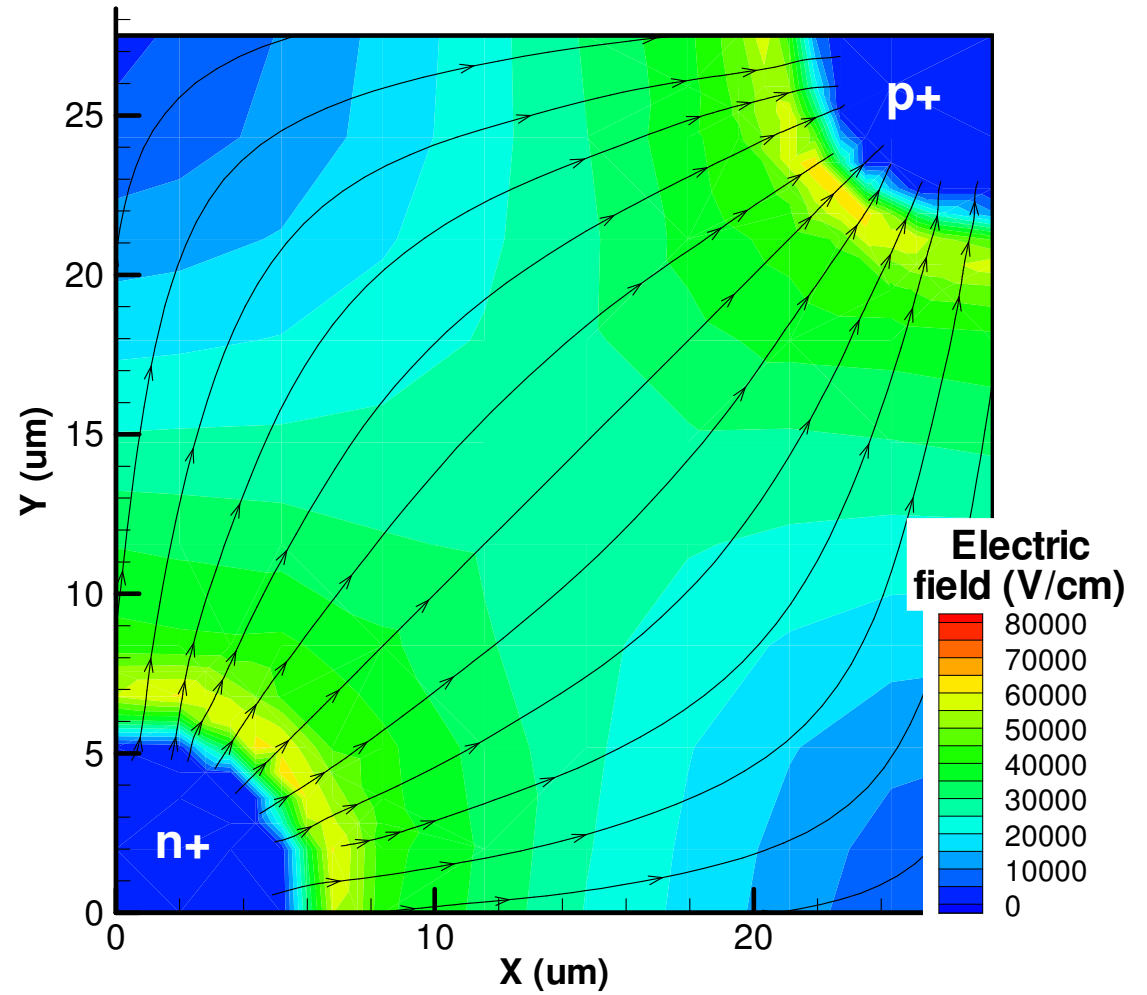
- ~2V lateral depletion (same as standard 3D)
- ~8V to deplete to back surface of device



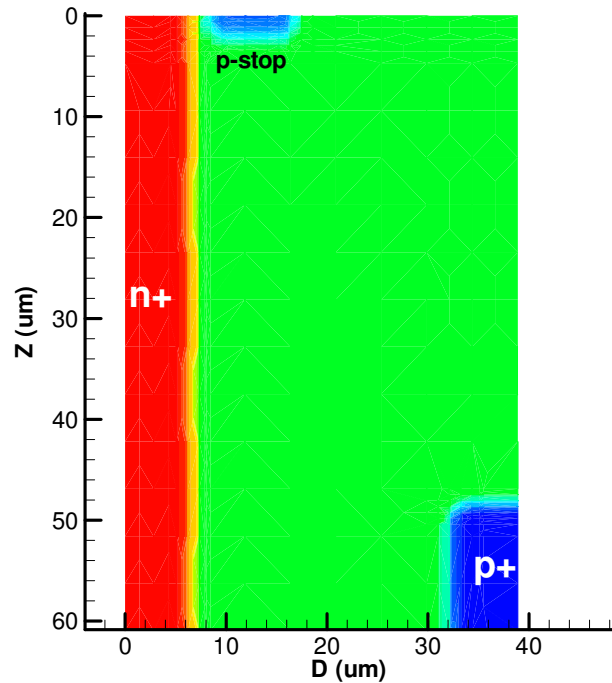
# Double-sided 3D: Electric field



Electric field (V/cm) in cross-section of double-sided detector at 100V bias

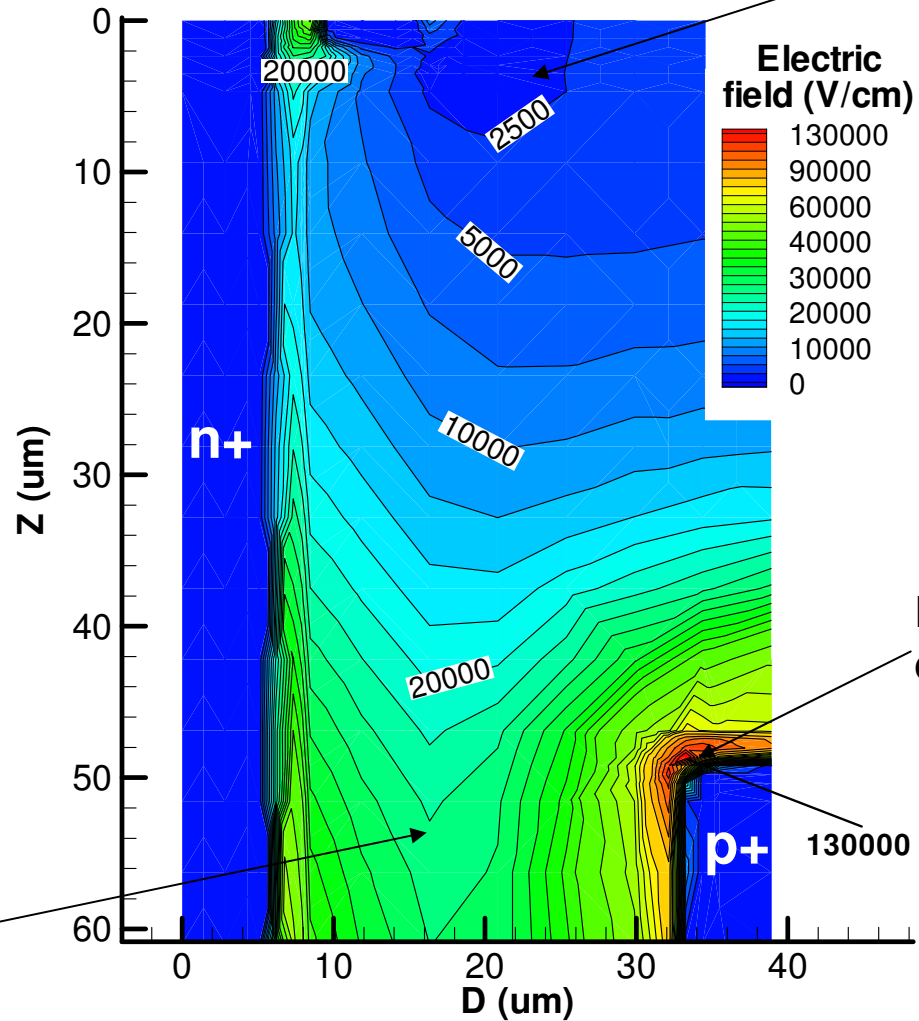


# Double-sided 3D: Electric field at front



Electric field matches full 3D where columns overlap

Detail of electric field (V/cm) around top of double-sided 3D device (100V bias)

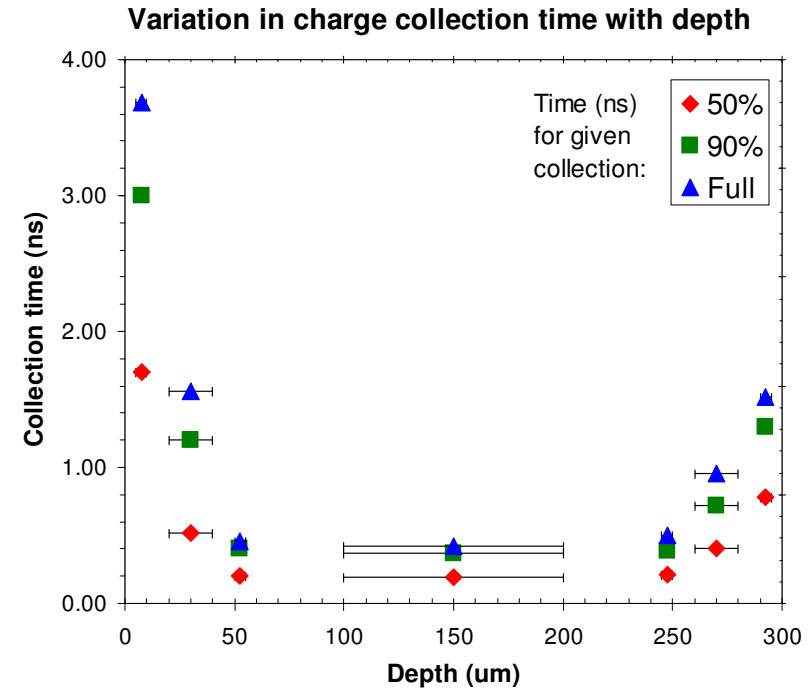
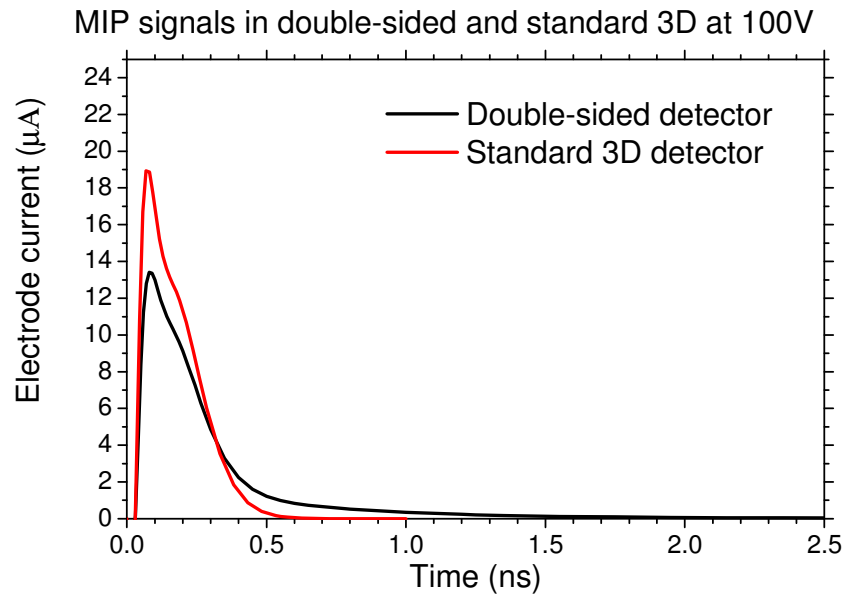


Low fields around front

High field at column tip

# Double-sided 3D detectors: Collection time

Simulated particle track passing midway between n+ and p+ columns



Variation in charge collection time with choice of device structure

Detector	Column length	90% collection	99% collection
Double-sided 3D	250µm	0.75ns	2.5ns
Double-sided 3D	270µm	0.40ns	1.0ns
Double-sided 3D	290µm	0.35ns	0.5ns
<i>Standard 3D</i>	<i>300µm</i>	<i>0.35ns</i>	<i>0.5ns</i>



# Overview

- Simulations of different 3D detectors in ISE-TCAD
  - Comparison of double-sided 3D and full-3D detectors before irradiation
  - **Radiation damage models**
  - Preliminary results of radiation damage modelling

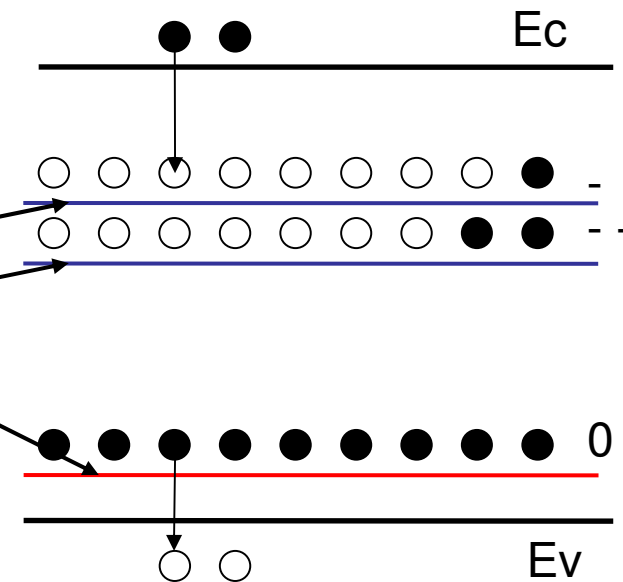
# University of Perugia trap models

*IEEE Trans. Nucl. Sci., vol. 53, pp. 2971–2976, 2006*

**“Numerical Simulation of Radiation Damage Effects in p-Type and n-Type FZ Silicon Detectors”**, M. Petasecca, F. Moscatelli, D. Passeri, and G. U. Pignatelli

## Perugia P-type model (FZ)

Type	Energy (eV)	Trap	$\sigma_e$ (cm <sup>2</sup> )	$\sigma_h$ (cm <sup>2</sup> )	$\eta$ (cm <sup>-1</sup> )
Acceptor	$E_c - 0.42$	VV	$2.0 \cdot 10^{-15}$	$2.0 \cdot 10^{-14}$	1.613
Acceptor	$E_c - 0.46$	VVV	$5.0 \cdot 10^{-15}$	$5.0 \cdot 10^{-14}$	0.9
Donor	$E_c + 0.36$	CiOi	$2.5 \cdot 10^{-14}$	$2.5 \cdot 10^{-15}$	0.9



- **2 Acceptor levels:** Close to midgap
  - Leakage current, negative charge ( $N_{\text{eff}}$ ), trapping of free electrons
- **Donor level:** Further from midgap
  - Trapping of free holes

# University of Perugia trap models

- Aspects of model:

- Leakage current – reasonably close to  $\alpha=4.0 \cdot 10^{-17} \text{ A/cm}$   $I/Vol = \alpha \Phi$
- Depletion voltage – matched to experimental results (M. Lozano et al., *IEEE Trans. Nucl. Sci.*, vol. 52, pp. 1468–1473, 2005)
- Carrier trapping –
  - Model reproduces CCE tests of 300 $\mu\text{m}$  pad detectors
  - *But* trapping times don't match experimental results

$$\frac{\partial n}{\partial t} = -n/\tau_e$$

$$\frac{1}{\tau_e} = \beta_e \Phi_{eq}$$

$$\begin{aligned} \frac{1}{\tau_e} &= v_{th}^e \sigma_e N \\ &= v_{th}^e \sigma_e \Phi_{eq} \eta \end{aligned}$$

Link between model and experiment

$$\beta_e = v_{th}^e \sigma_e \eta$$

- Experimental trapping times for p-type silicon (V. Cindro et al., IEEE NSS, Nov 2006) *up to*  $10^{15} n_{eq}/\text{cm}^2$ 
  - $\beta_e = 4.0 \cdot 10^{-7} \text{ cm}^2 \text{ s}^{-1}$   $\beta_h = 4.4 \cdot 10^{-7} \text{ cm}^2 \text{ s}^{-1}$
- Calculated values from p-type trap model
  - $\beta_e = 1.6 \cdot 10^{-7} \text{ cm}^2 \text{ s}^{-1}$   $\beta_h = 3.5 \cdot 10^{-8} \text{ cm}^2 \text{ s}^{-1}$

# Altering the trap models

- Priorities: Trapping time and depletion behaviour
  - Leakage current should just be “sensible”:  $\alpha = 2-10 \cdot 10^{-17} \text{A/cm}$
- Chose to alter cross-sections, while keeping  $\sigma_h/\sigma_e$  constant

Carrier  
trapping:

$$\beta_{e,h} = v_{th}^{e,h} \sigma_{e,h} \eta$$

Space  
charge:

$$n_{e,Trap} = N_{trap} f_n \approx N_{trap} \exp\left(-E_t/kT\right) \left( \frac{n}{n_i} + \frac{\sigma_h v_{th}^h}{\sigma_e v_{th}^e} \exp\left[-E_t/kT\right] \right)$$

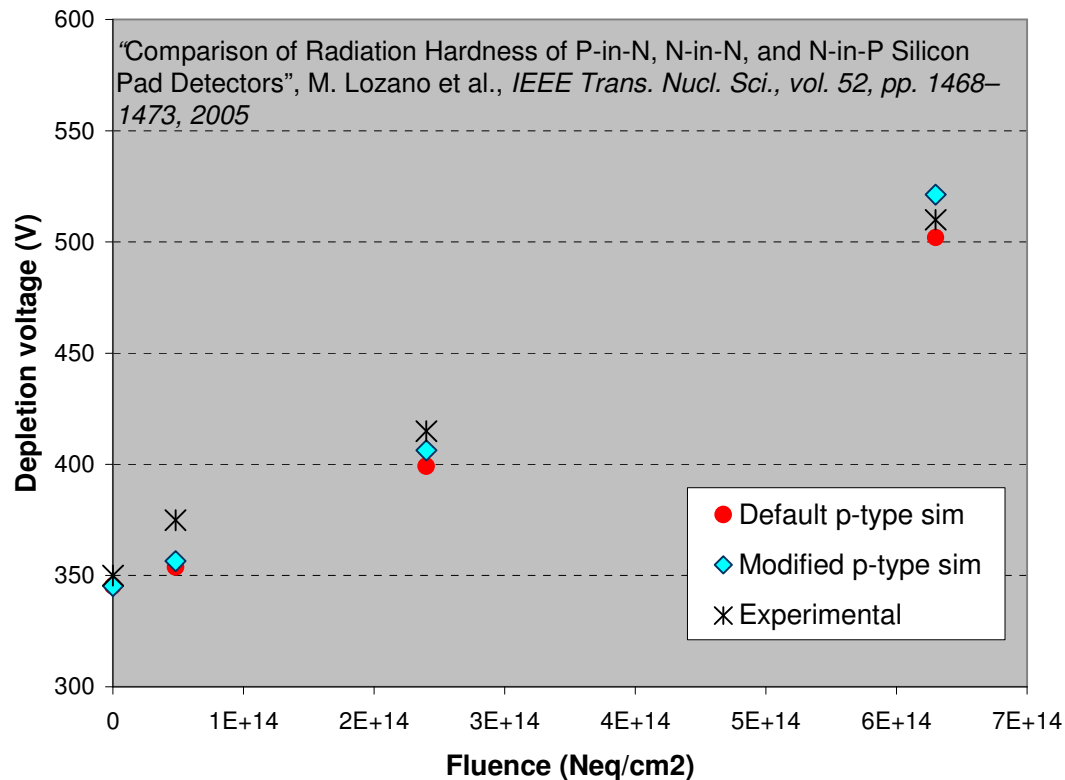
## Modified P-type model

Type	Energy (eV)	Trap	$\sigma_e$ (cm <sup>2</sup> )	$\sigma_h$ (cm <sup>2</sup> )	$\eta$ (cm <sup>-1</sup> )
Acceptor	Ec-0.42	VV	9.5*10 <sup>-15</sup>	9.5*10 <sup>-14</sup>	1.613
Acceptor	Ec-0.46	VVV	5.0*10 <sup>-15</sup>	5.0*10 <sup>-14</sup>	0.9
Donor	Ec+0.36	CiOi	3.23*10 <sup>-13</sup>	3.23*10 <sup>-14</sup>	0.9

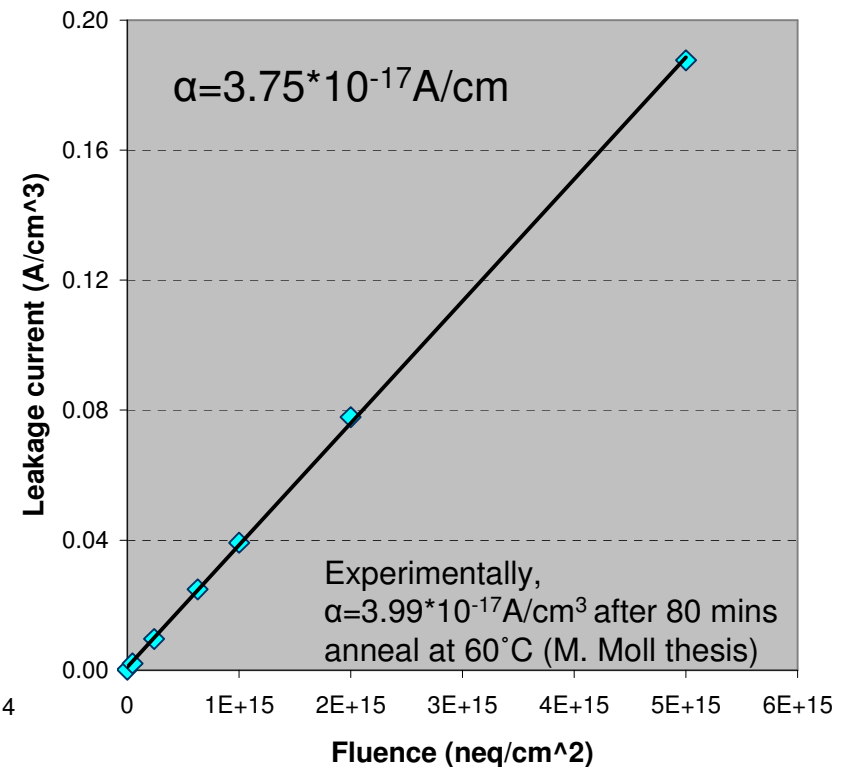
# Modified P-type model and experimental data

Type	Energy (eV)	Trap	$\sigma_e$ (cm <sup>2</sup> )	$\sigma_h$ (cm <sup>2</sup> )	$\eta$ (cm <sup>-1</sup> )
Acceptor	Ec-0.42	VV	$9.5 \cdot 10^{-15}$	$9.5 \cdot 10^{-14}$	1.613
Acceptor	Ec-0.46	VVV	$5.0 \cdot 10^{-15}$	$5.0 \cdot 10^{-14}$	0.9
Donor	Ec+0.36	CiOi	$3.23 \cdot 10^{-13}$	$3.23 \cdot 10^{-14}$	0.9

**P-type trap models: Depletion voltages**



**P-type trap model: Leakage Current**



# Perugia N-type model

## Perugia N-type model (FZ)

Type	Energy (eV)	Trap	$\sigma_e$ (cm <sup>2</sup> )	$\sigma_h$ (cm <sup>2</sup> )	$\eta$ (cm <sup>-1</sup> )
Acceptor	Ec-0.42	VV	$2.0 \cdot 10^{-15}$	$1.2 \cdot 10^{-14}$	13
Acceptor	Ec-0.50	VVO	$5.0 \cdot 10^{-15}$	$3.5 \cdot 10^{-14}$	0.08
Donor	Ec+0.36	CiOi	$2.0 \cdot 10^{-18}$	$2.5 \cdot 10^{-15}$	1.1

## Donor removal

$$N_D = N_{D0} \exp(-c_D \Phi)$$

$$N_{D0} * c_D = K_C = const$$

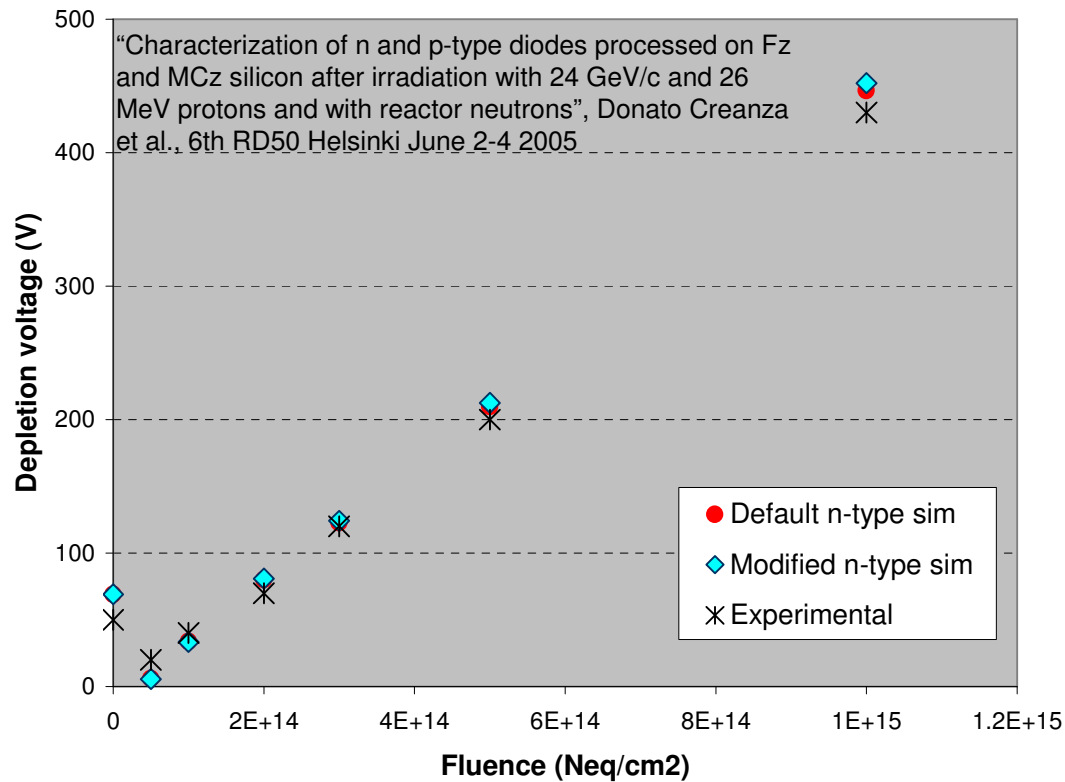
$$K_C = (2.2 \pm 0.2) * 10^{-2} \text{cm}^{-1}$$

- Works similarly to the p-type model
- Donor removal is modelled by altering the substrate doping directly
- Experimental trapping times for n-type silicon (G. Kramberger et al., NIMA, vol. 481, pp297-305, 2002)
  - $\beta_e = 4.0 \cdot 10^{-7} \text{cm}^2 \text{s}^{-1}$        $\beta_h = 5.3 \cdot 10^{-7} \text{cm}^2 \text{s}^{-1}$
- Calculated values from n-type trap model
  - $\beta_e = 5.3 \cdot 10^{-7} \text{cm}^2 \text{s}^{-1}$        $\beta_h = 4.5 \cdot 10^{-8} \text{cm}^2 \text{s}^{-1}$

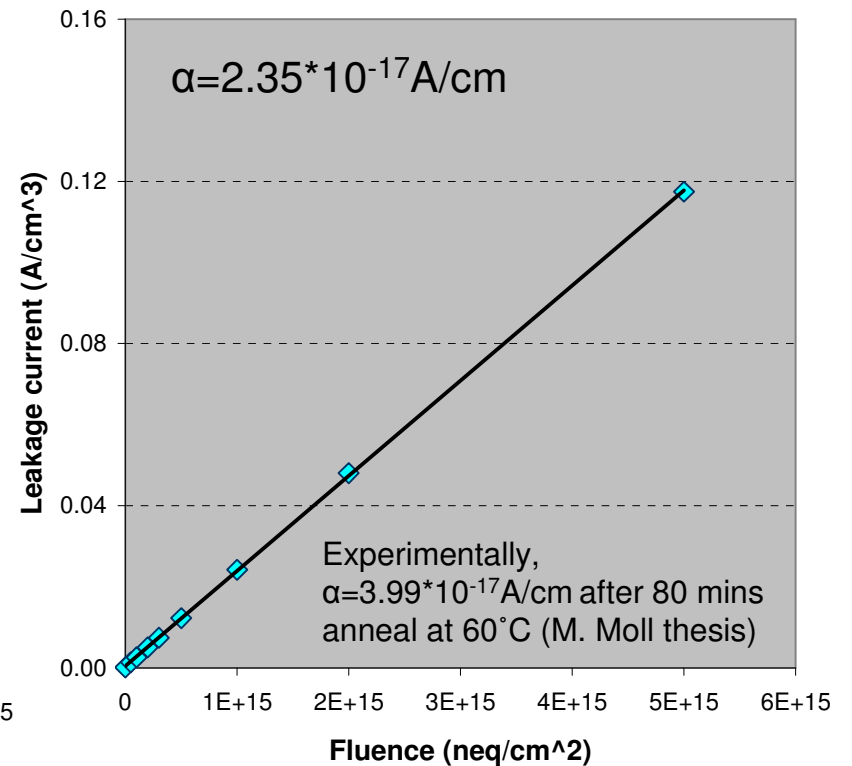
# Modified N-type model

Type	Energy (eV)	Trap	$\sigma_e$ (cm <sup>2</sup> )	$\sigma_h$ (cm <sup>2</sup> )	$\eta$ (cm <sup>-1</sup> )
Acceptor	Ec-0.42	VV	<b>1.5*10<sup>-15</sup></b>	<b>0.9*10<sup>-14</sup></b>	13
Acceptor	Ec-0.5	VVO	5.0*10 <sup>-15</sup>	3.5*10 <sup>-14</sup>	0.08
Donor	Ec+0.36	CiOi	<b>2.5*10<sup>-17</sup></b>	<b>3.1*10<sup>-15</sup></b>	1.1

N-type trap models: Depletion voltages



N-type trap model: Leakage Current



# Bug in ISE-TCAD version 7

- Currently using Dessis, in ISE-TCAD v7 (2001)
- Non time-dependent simulations with trapping are OK
- Error occurs in transient simulations with traps
  - Carrier behaviour in depletion region is OK
  - **Displacement current is miscalculated**
  - **This affects currents at the electrodes**



Correct behaviour:  $\nabla \cdot \underline{J}_{tot} = \nabla \cdot \underline{J}_{disp} + \nabla \cdot \underline{J}_n + \nabla \cdot \underline{J}_p = 0$

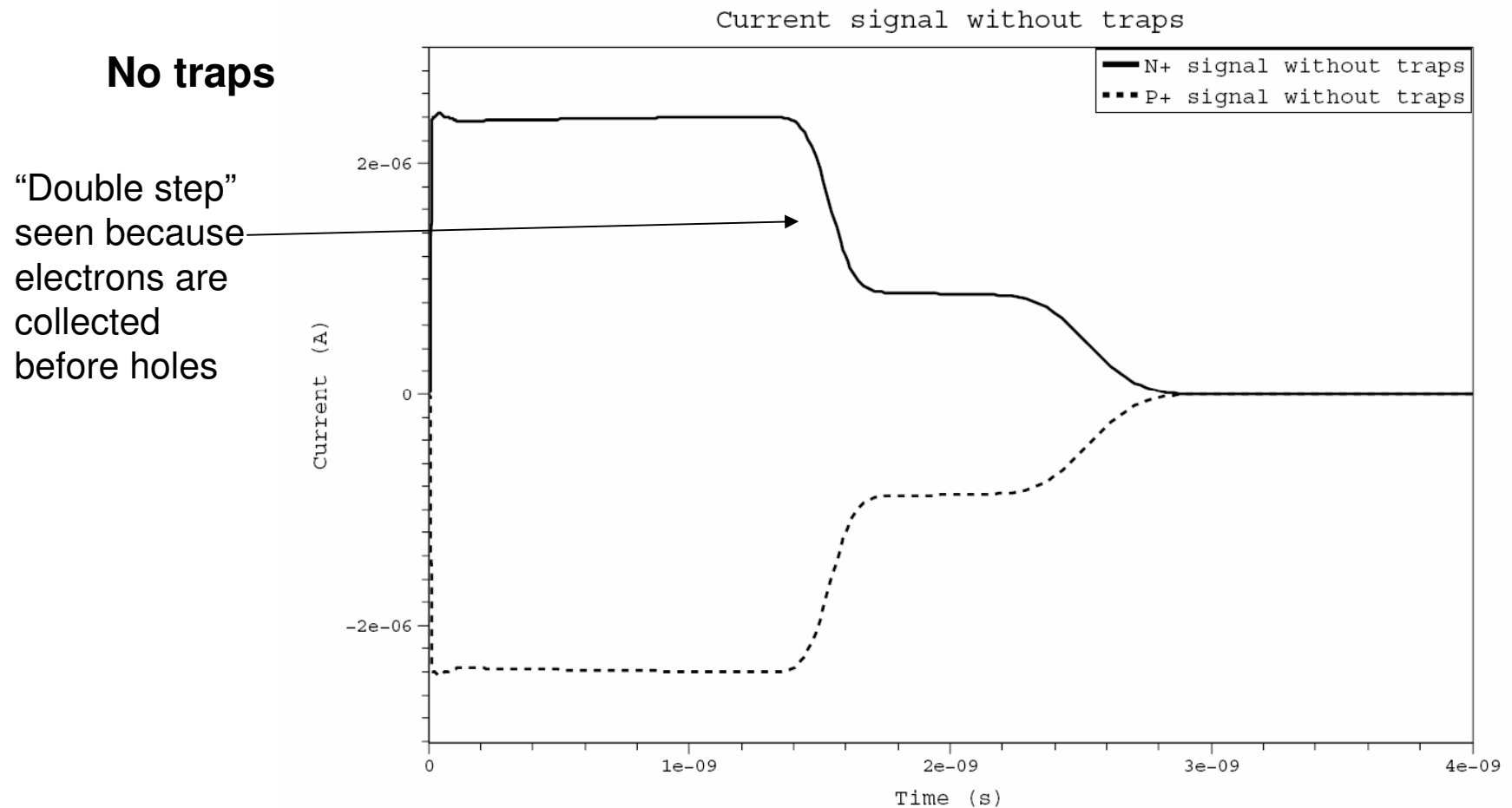
Error:  $\nabla \cdot \underline{J}_{disp,error} = \nabla \cdot \underline{J}_{tot} = q(R_{e,Trap} - R_{h,Trap}) * (\sim) 1.73$

- This bug is not present in the latest release of **Synopsis TCAD** (2007)
  - Synopsis bought ISE TCAD, and renamed Dessis as “Sentaurus Device”
  - Don’t know which specific release fixed the problem



# Test of charge trapping in Synopsis TCAD

- Simulated a simple diode with carriers generated at its midpoint

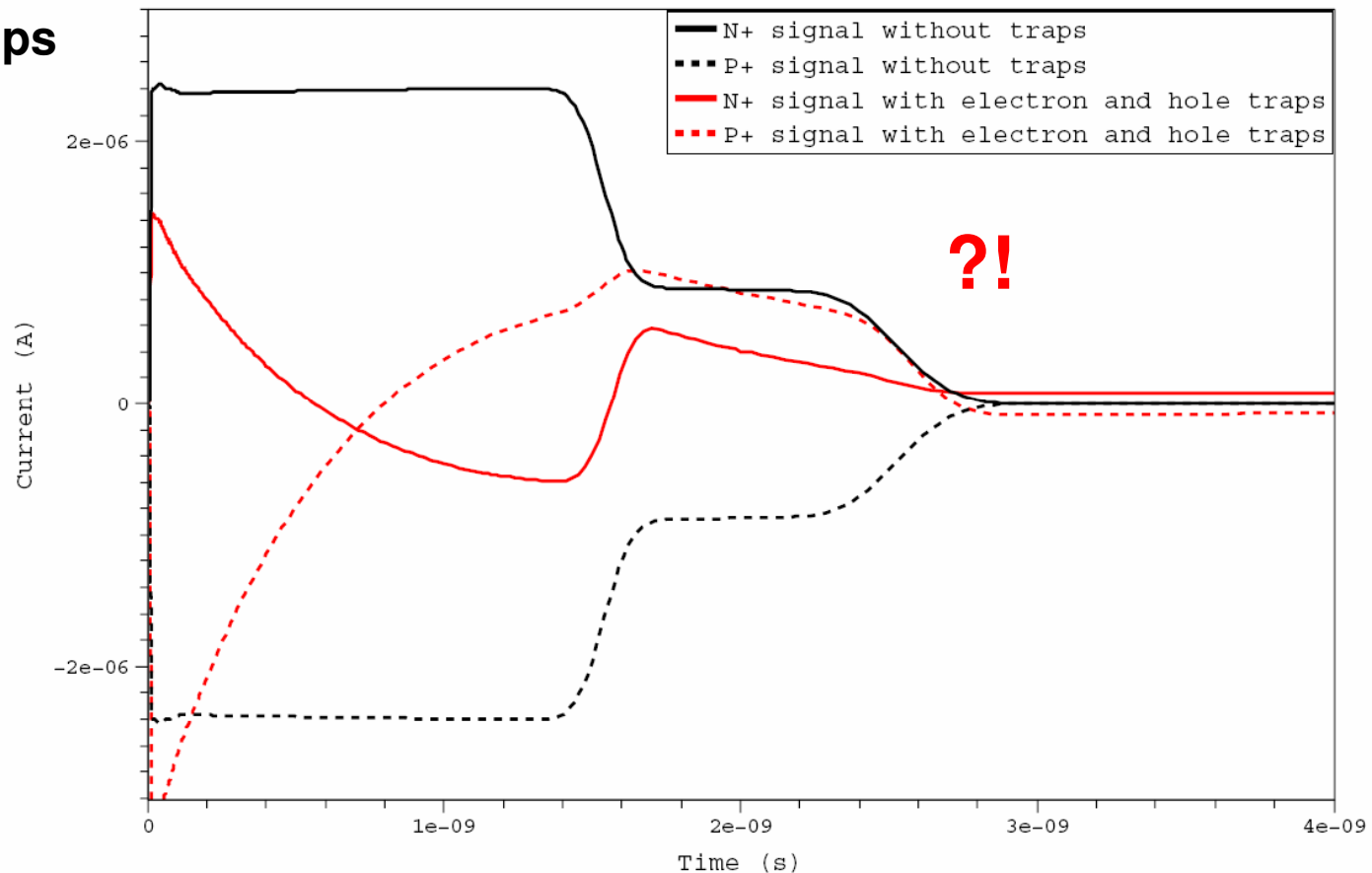


# Test of charge trapping in Synopsis TCAD

- Simulated a simple diode with carriers generated at its midpoint
- Acceptor and donor traps *further from the midgap*
  - Produces charge trapping but little change in  $N_{\text{eff}}$
  - Trap levels should give  $\tau_e \approx \tau_h \approx 1\text{ns}$

Charge trapping error in ISE TCAD v7

## ISE TCAD traps



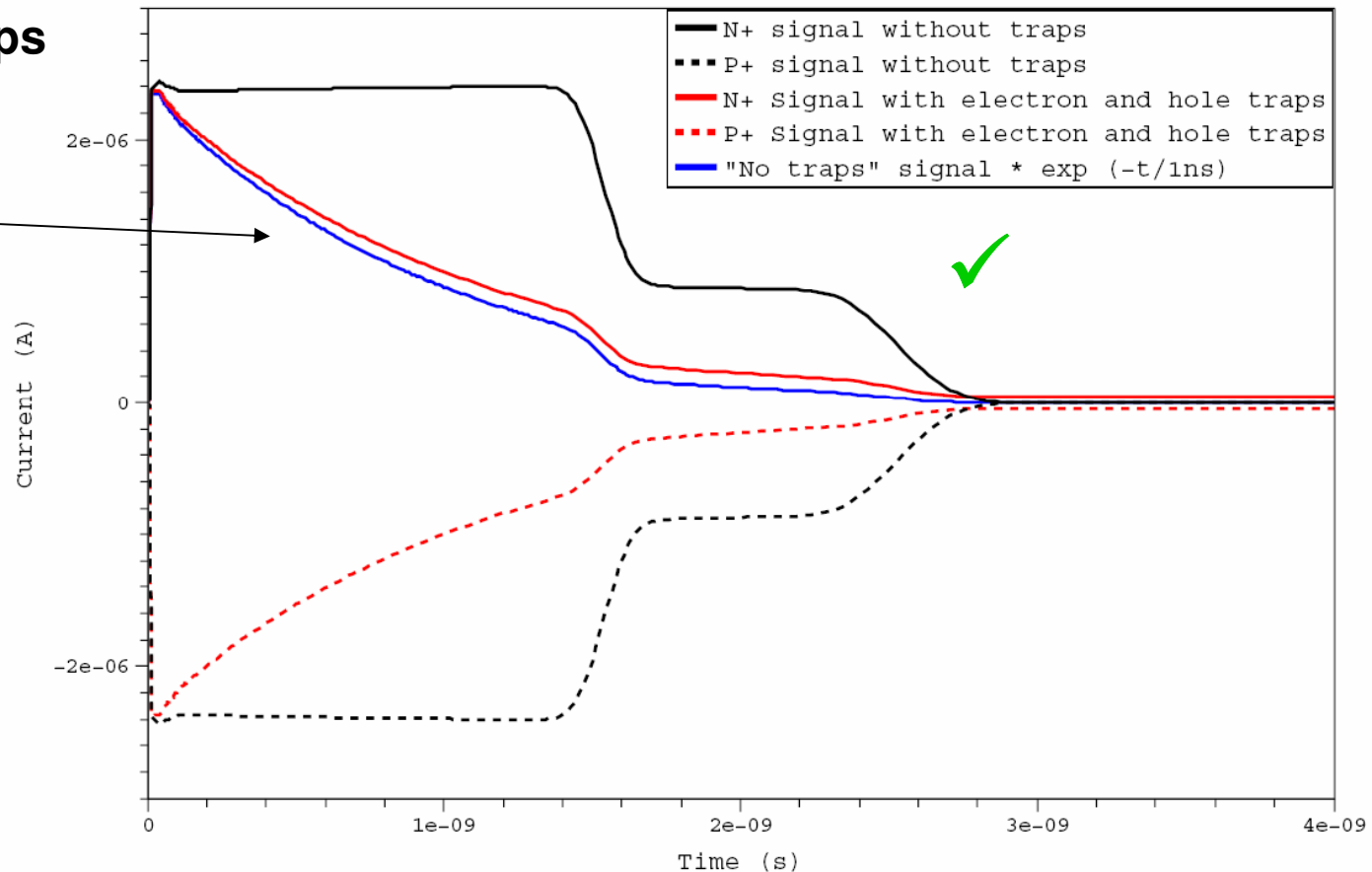
# Test of charge trapping in Synopsis TCAD

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Charge trapping working correctly in Synopsis

## Synopsis traps

With traps,  
signal decays  
as  $\exp(-t/1\text{ns})$   
as expected



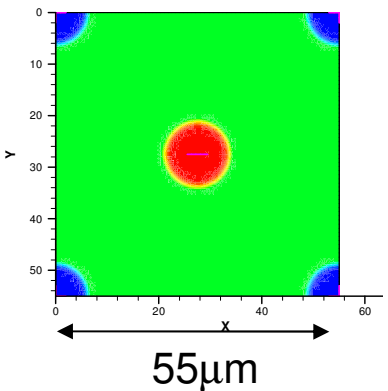
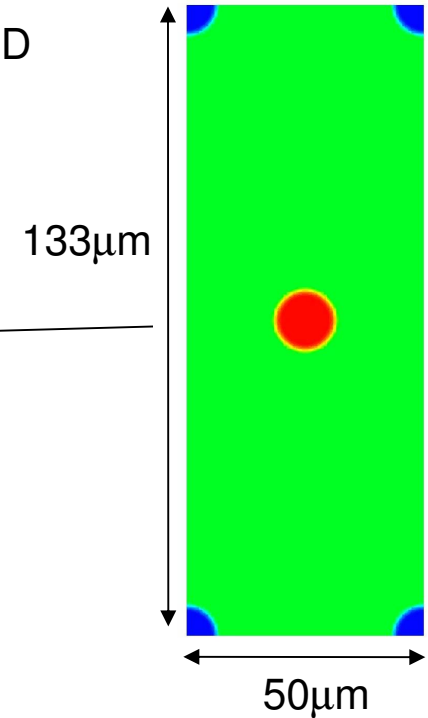
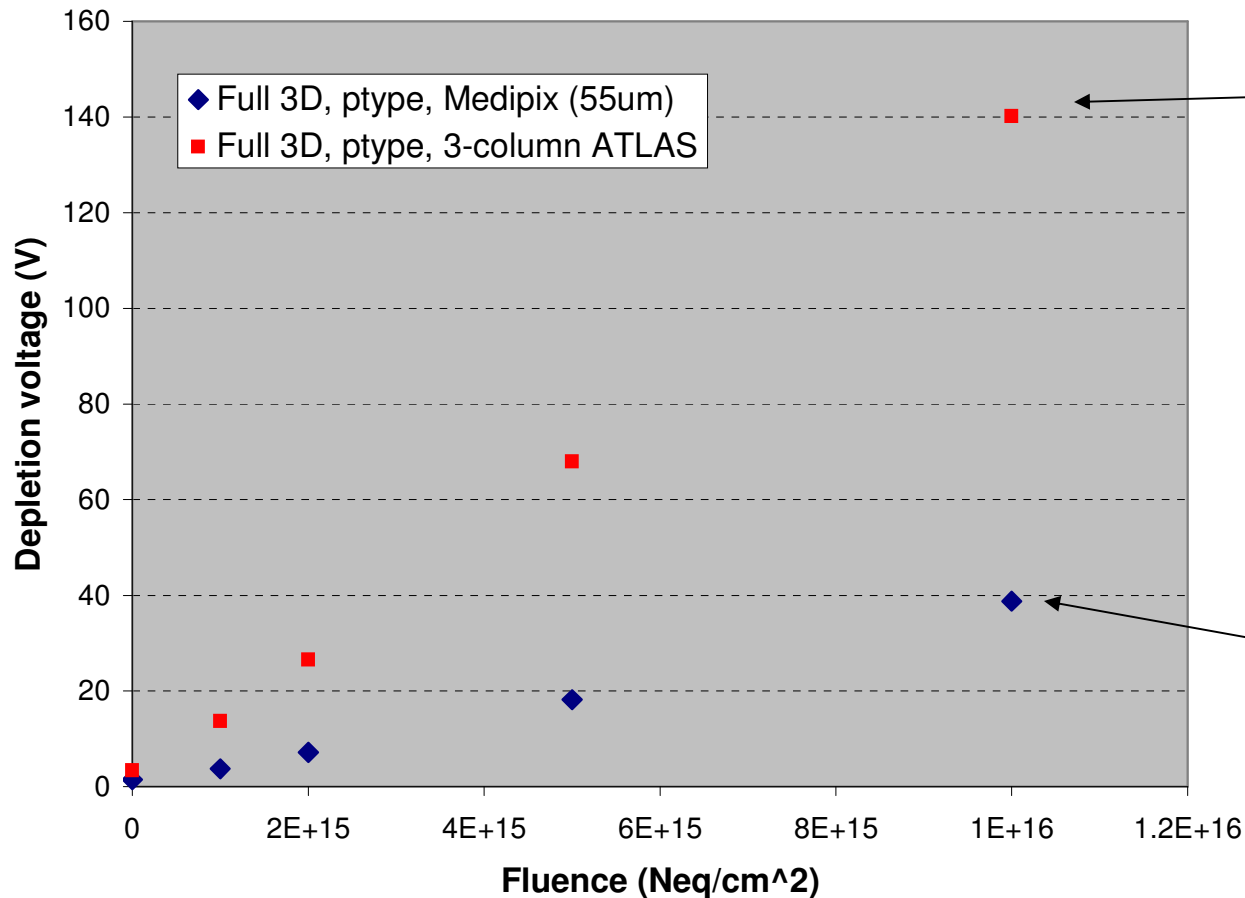
# Overview

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# Full 3D – Depletion voltage (p-type)

- Depletion voltage is low, but strongly dependent on pitch
- Double sided 3D shows the same lateral depletion voltage as full 3D

Depletion voltages and radiation damage



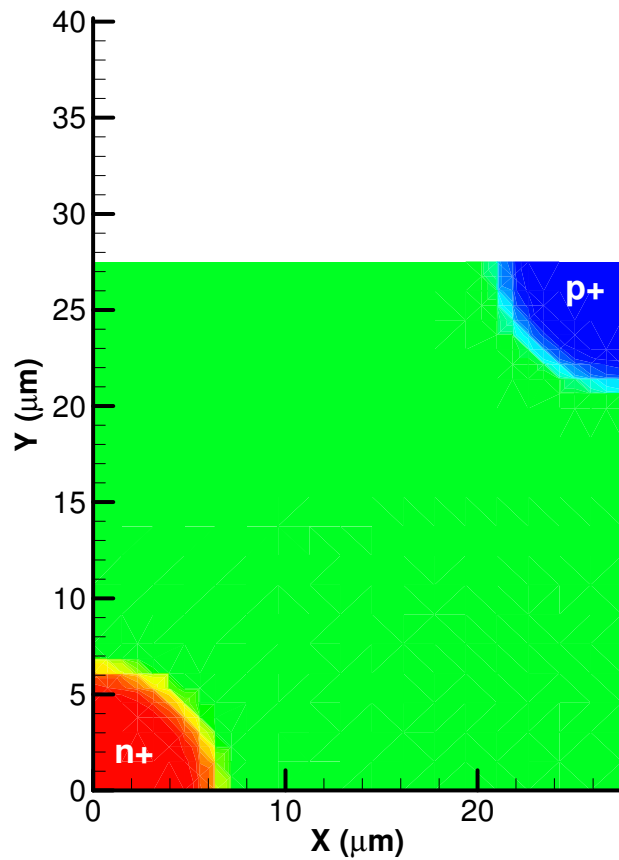
# Full 3D – electric field at 100V

Full depletion is achieved well under 100V, but electric field is altered

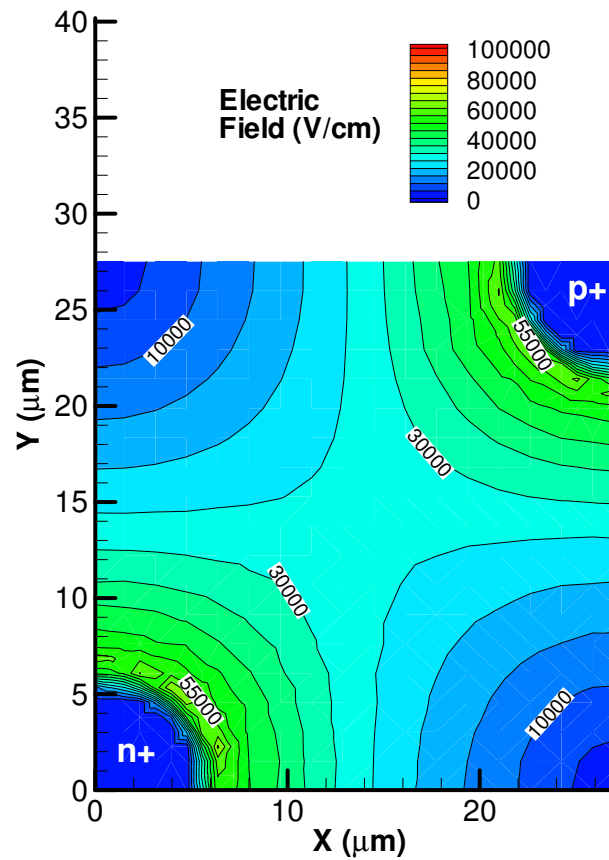
No damage

$10^{16} \text{ n}^{\text{eq}}/\text{cm}^2$

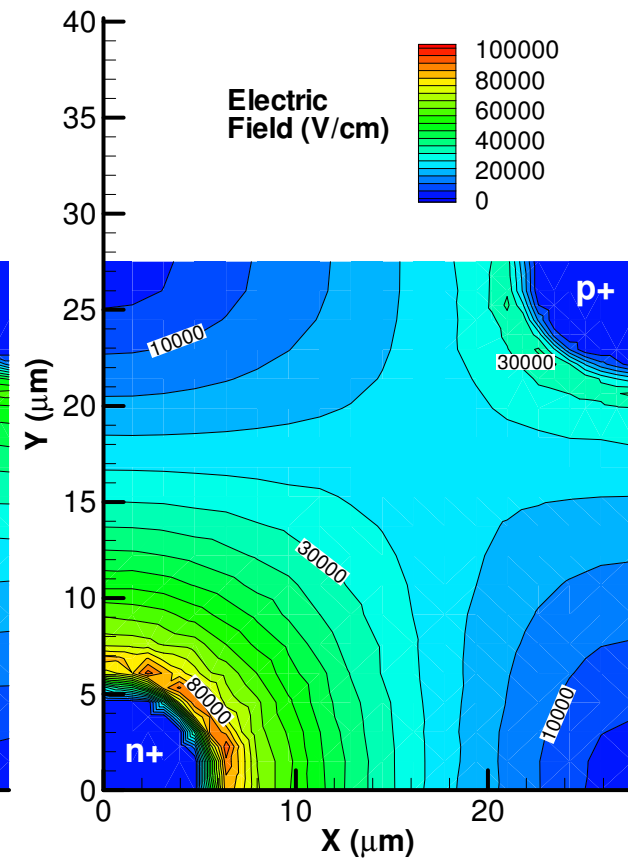
Full 3D, p-type



Full 3D, p-type, 0neq/cm<sup>2</sup>



Full 3D, p-type, 1e+16neq/cm<sup>2</sup>



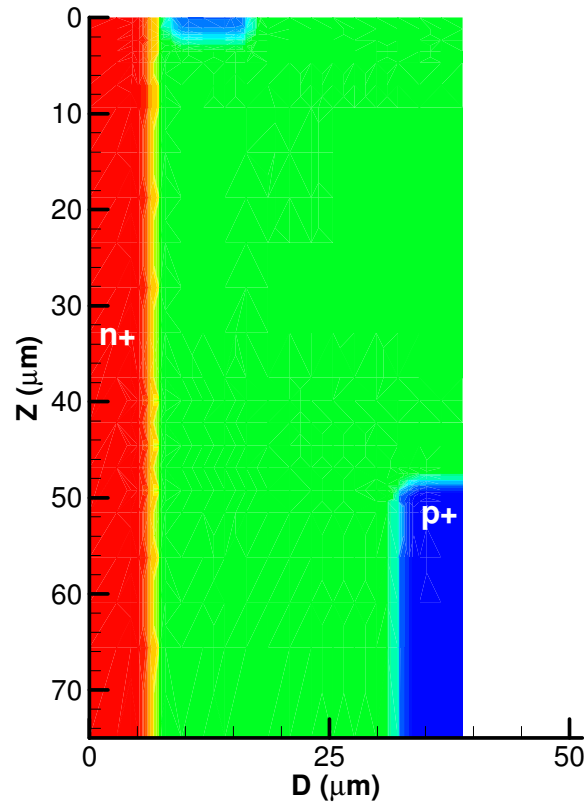
# Double-sided 3D – front surface

Once again, double-sided devices show different behaviour at front and back surfaces

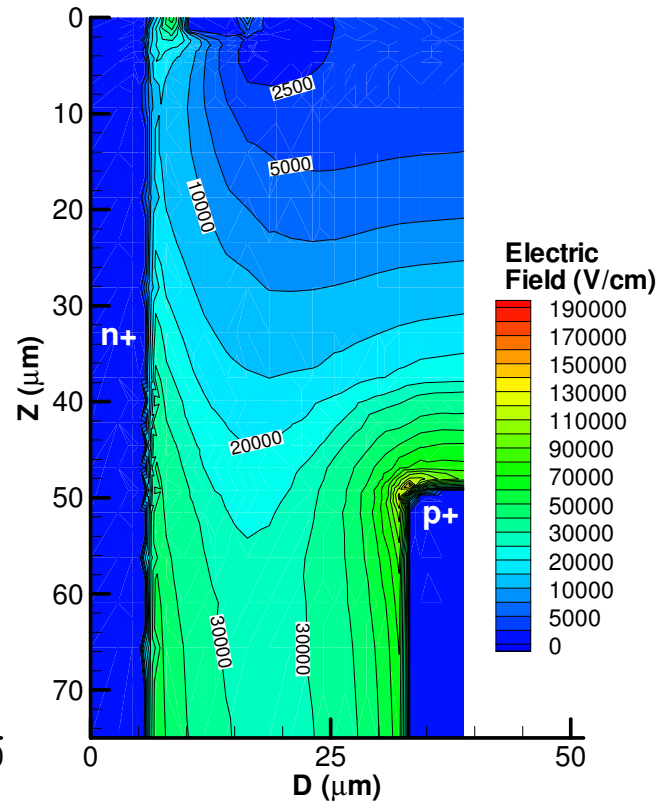
No damage

$10^{16}$  neq/cm<sup>2</sup>

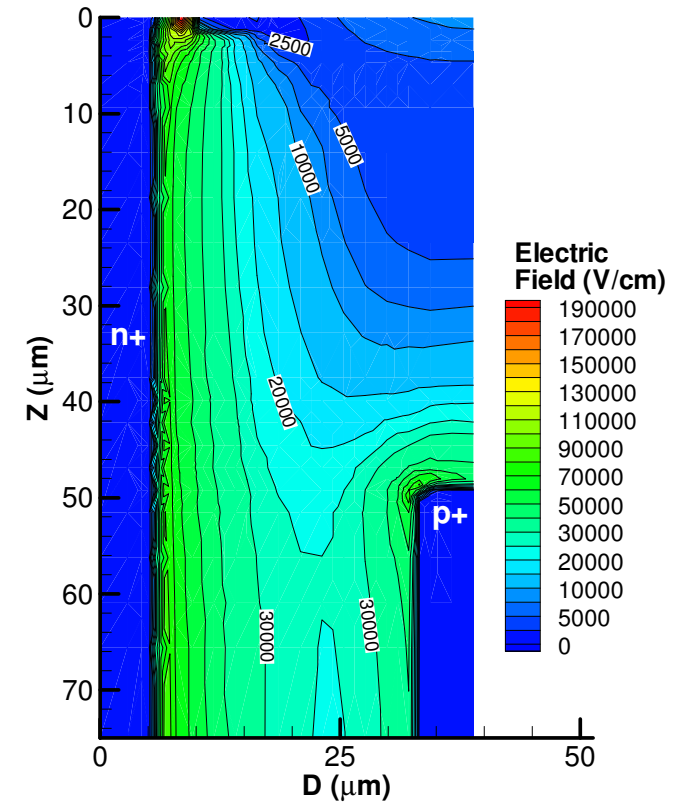
Double-sided 3D, p-type,  
front surface



Double-sided 3D, p-type,  
0neq/cm<sup>2</sup>, front surface



Double-sided 3D, p-type,  
1e+16neq/cm<sup>2</sup>, front surface



# Double-sided 3D – back surface

Region at back surface depletes more slowly – not fully depleted at 100V bias

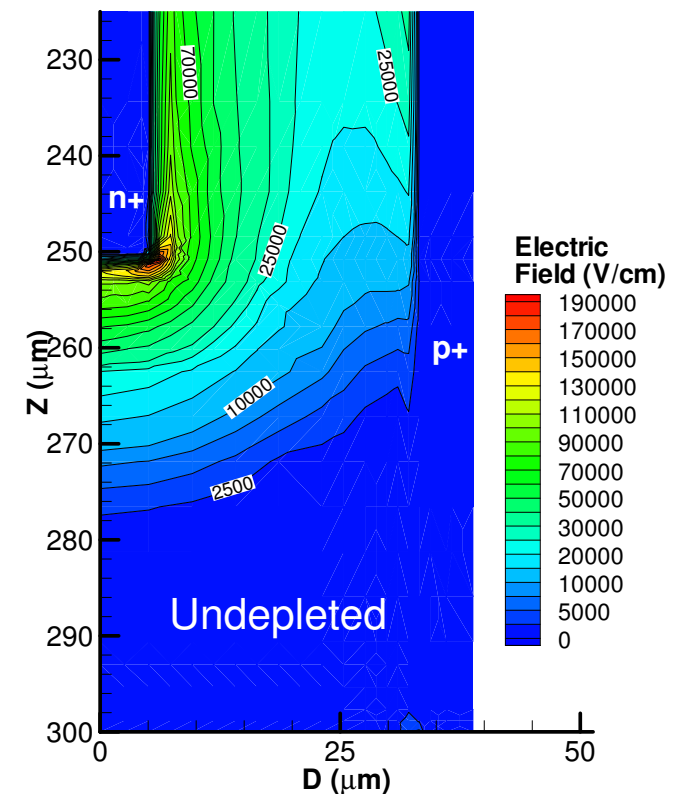
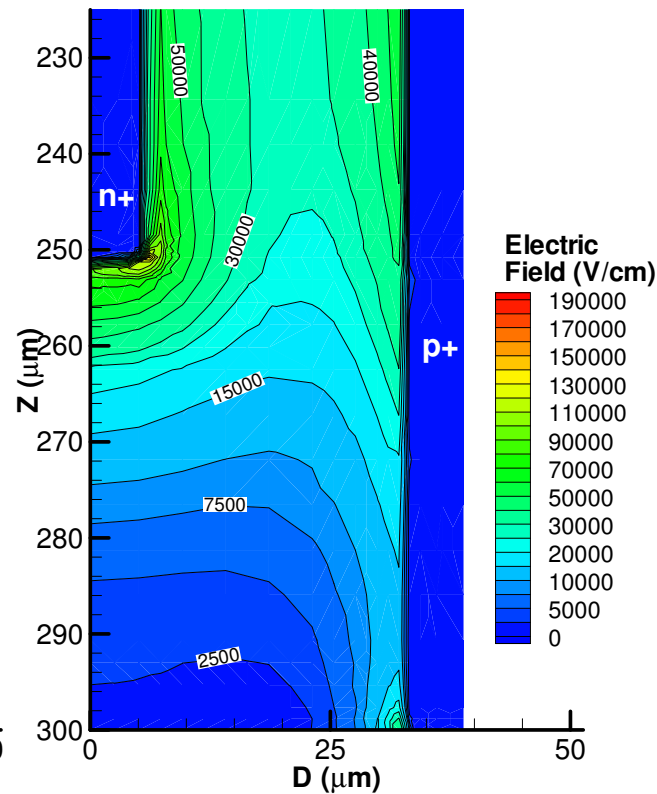
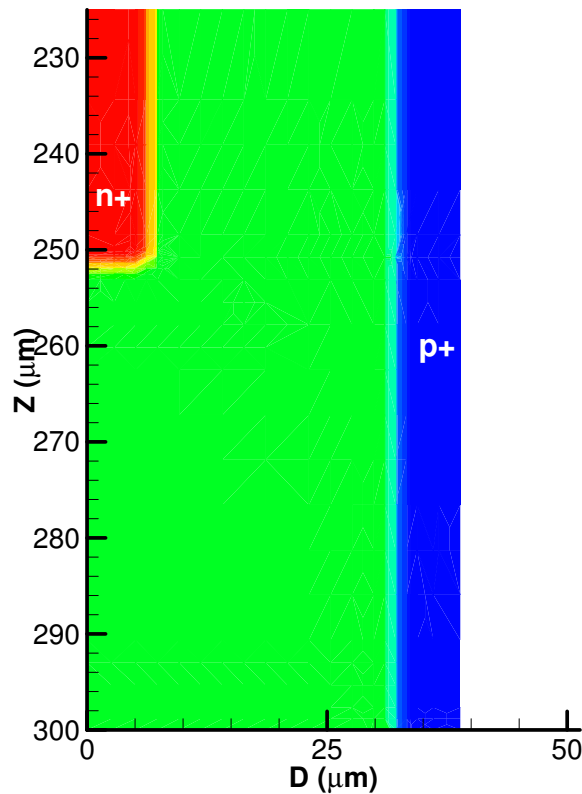
No damage

$10^{16}$  neq/cm<sup>2</sup>

Double-sided 3D, p-type,  
back surface

Double-sided 3D, p-type,  
0neq/cm<sup>2</sup>, back surface

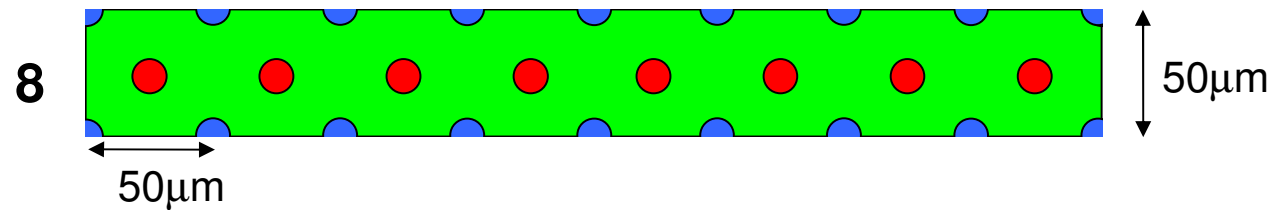
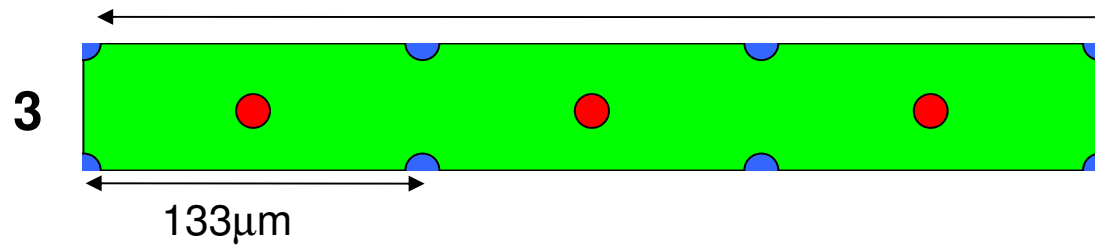
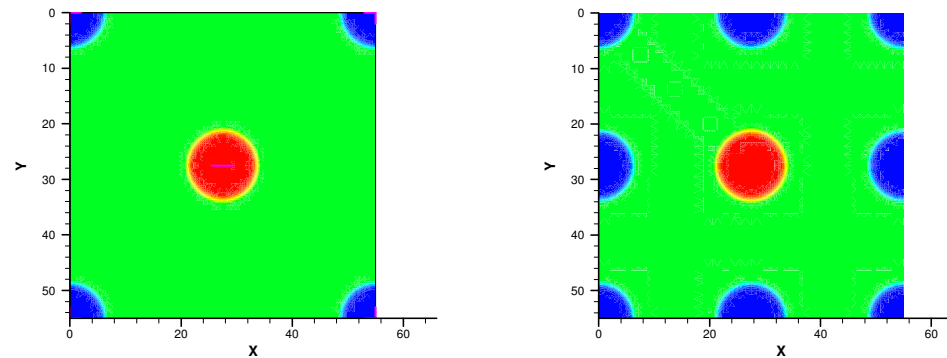
Double-sided 3D, p-type,  
1e+16neq/cm<sup>2</sup>, back surface





# Further work

- Simulate charge collection!
- Consider effects of different available pixel layouts
  - CCE, depletion voltage, insensitive area, capacitance



# Conclusions

- Double-sided 3D detectors:
  - Behaviour mostly similar to standard 3D
  - Depletion to back surface requires a higher bias
  - Front and back surfaces show slower charge collection
- Radiation damage model
  - Trap behaviour is directly simulated in ISE-TCAD
  - Trap models based on Perugia models, altered to match experimental trapping times
- Preliminary tests of damage model with 3D
  - Relatively low depletion voltages, but electric field pattern is altered
  - Double-sided 3D shows undepleted region at back surface at high fluences

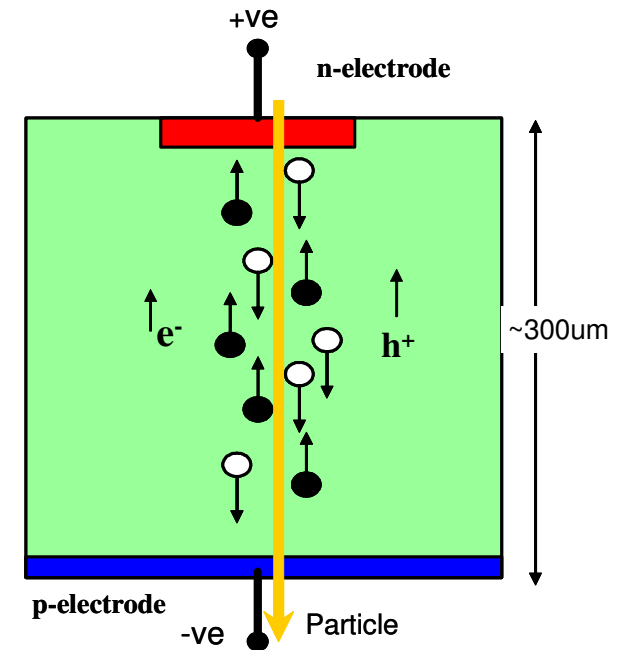
**Thank you for listening**

***Additional slides***

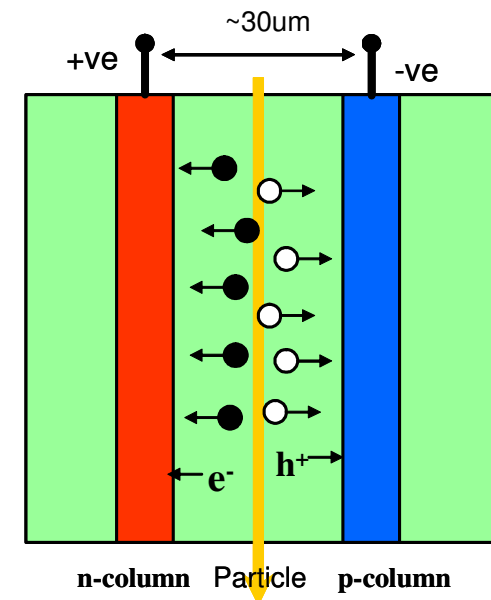
# 3D detectors

- N+ and p+ columns pass through substrate
- Fast charge collection
- Low depletion voltage
- Low charge sharing
- Additional processing (DRIE for hole etching)

Planar

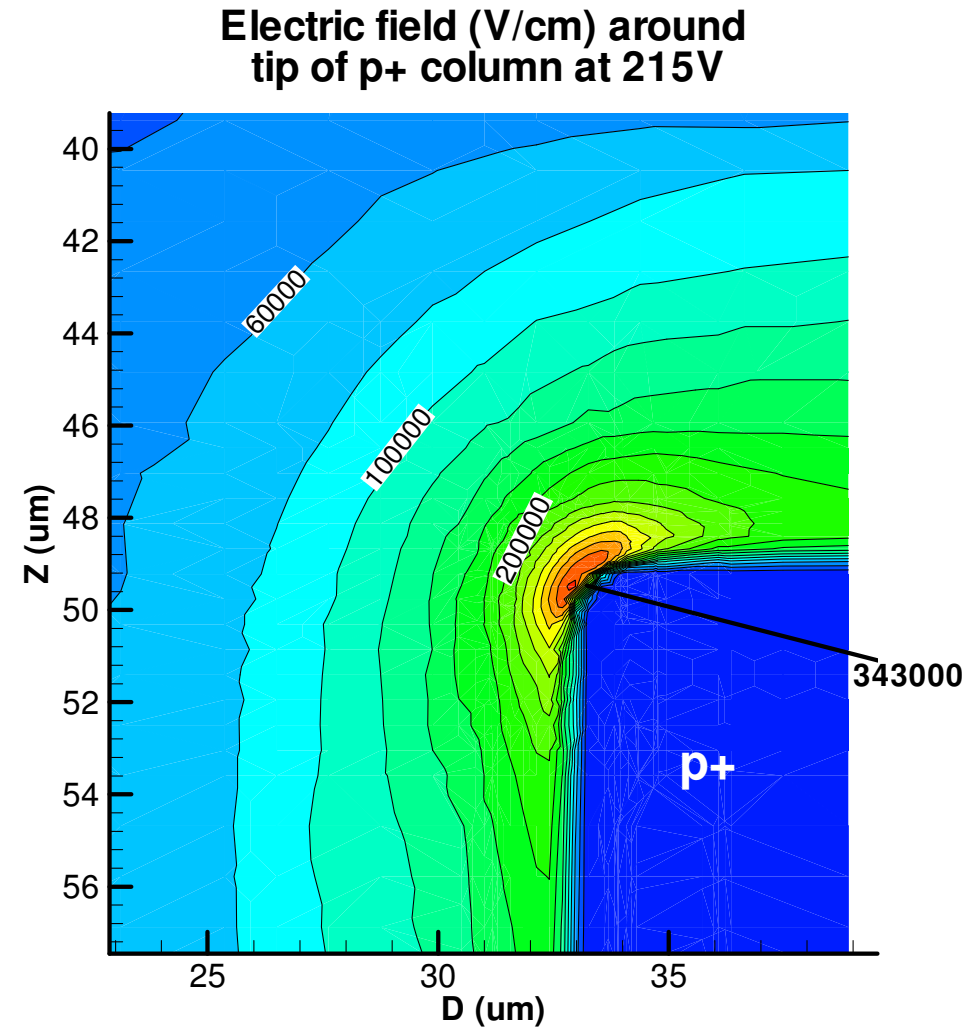


3D



# Breakdown in double-sided 3D

- Breakdown occurs at column tips around 230V
  - Dependent on shape, e.g. 185V for square columns

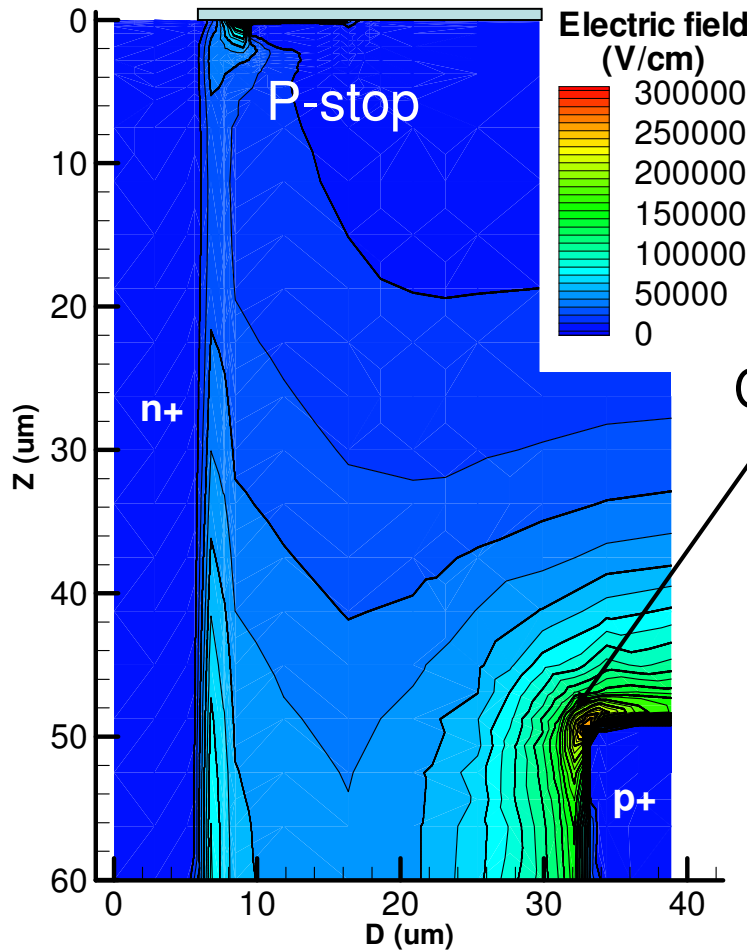


# Breakdown in double-sided 3D

- With  $10^{12}\text{cm}^{-2}$  charge, breakdown at 210V

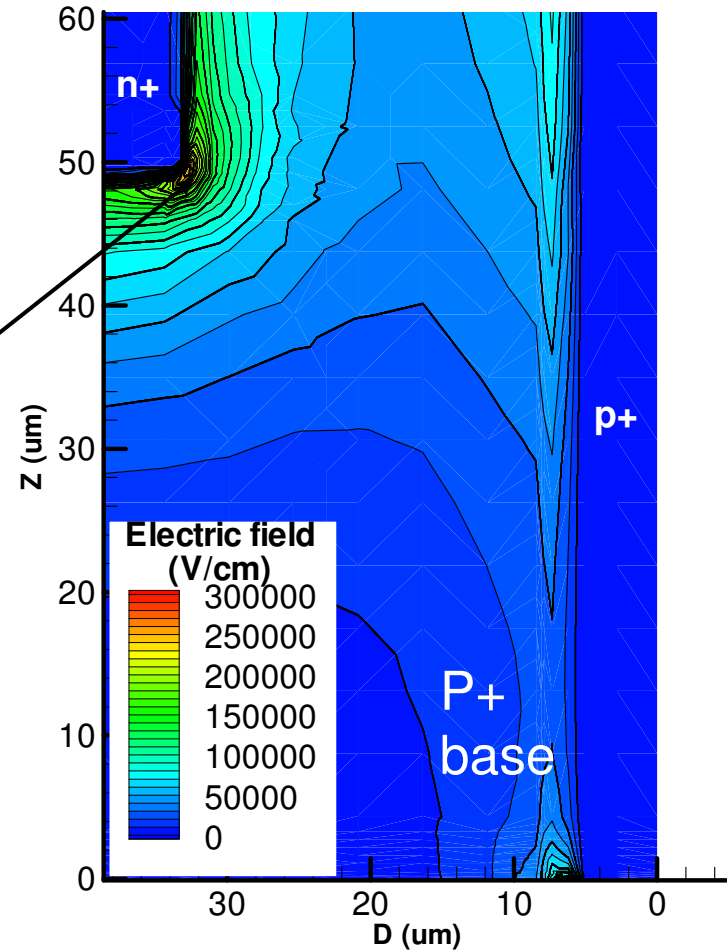
Front

Electric field (V/cm) in double-sided 3D  
at 175V with  $10^{12}\text{cm}^{-2}$  oxide charge



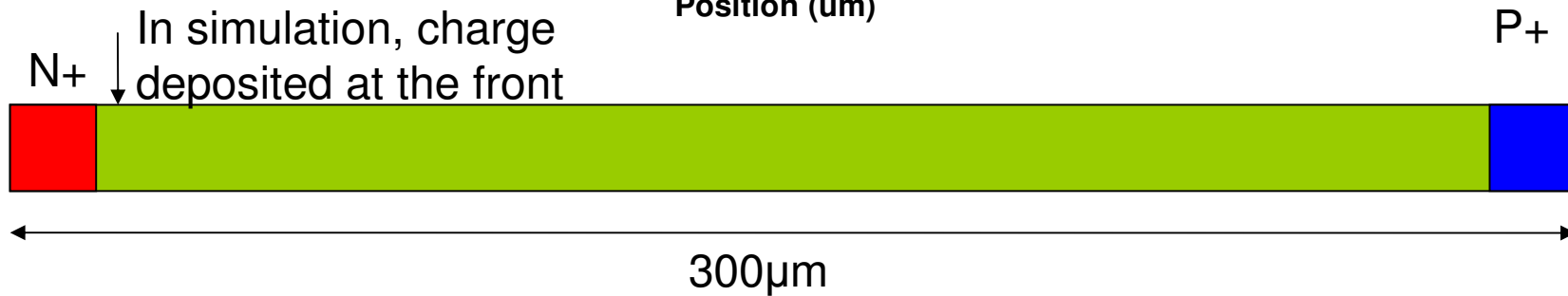
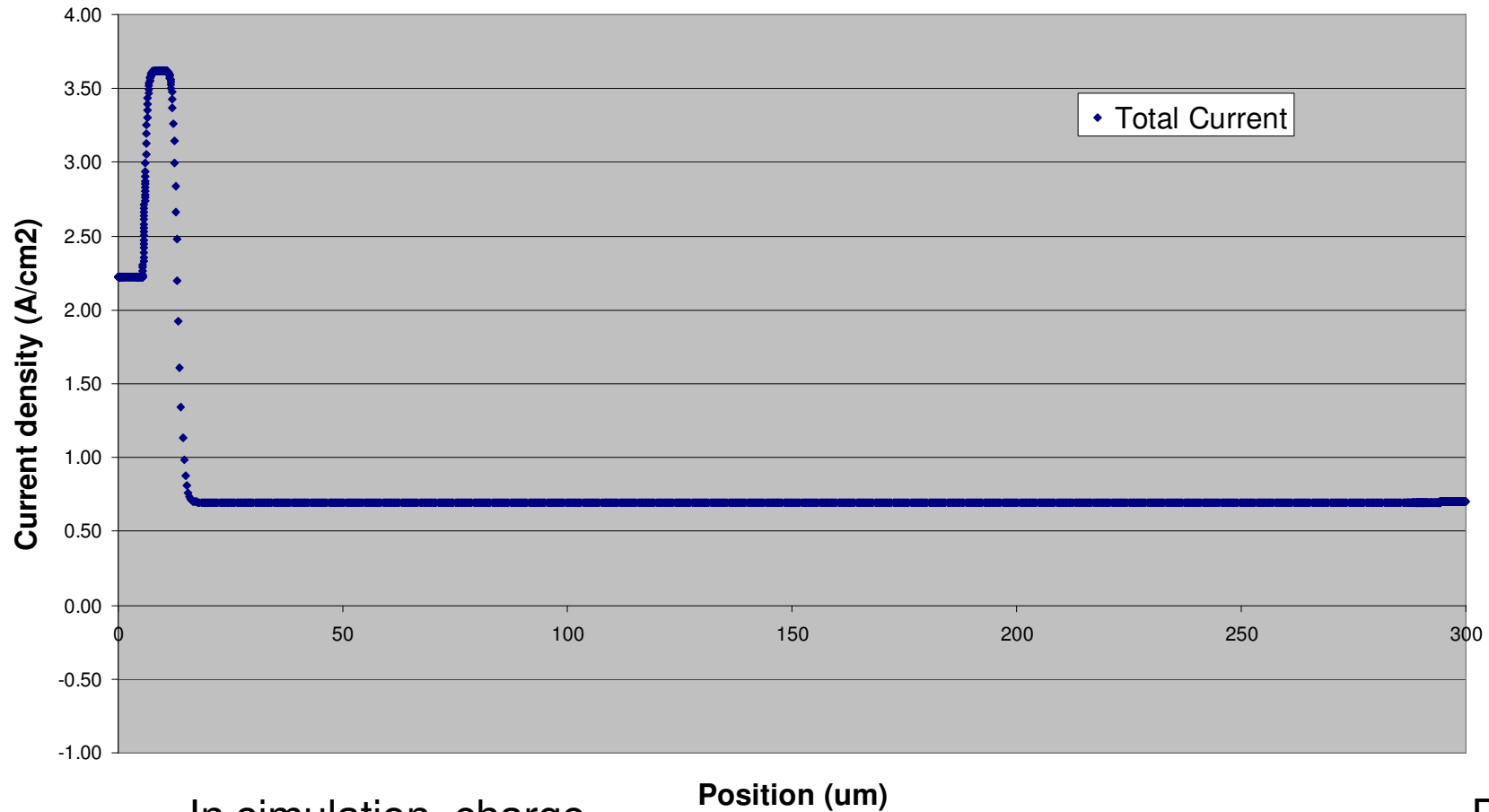
Back

Electric field (V/cm) in double-sided 3D  
at 175V with  $10^{12}\text{cm}^{-2}$  oxide charge



# Example of ISE TCAD bug

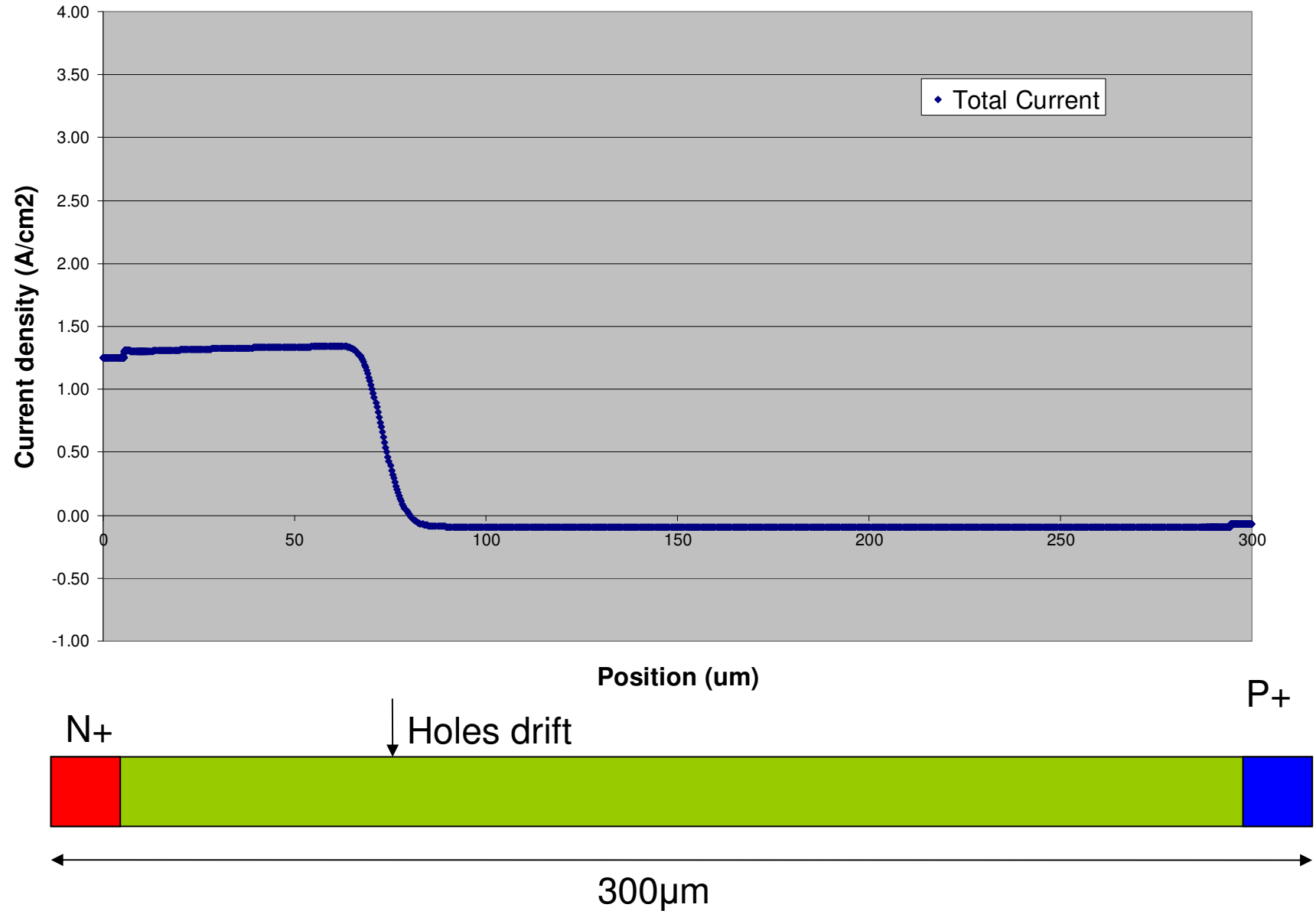
Current distribution after 0.06ns





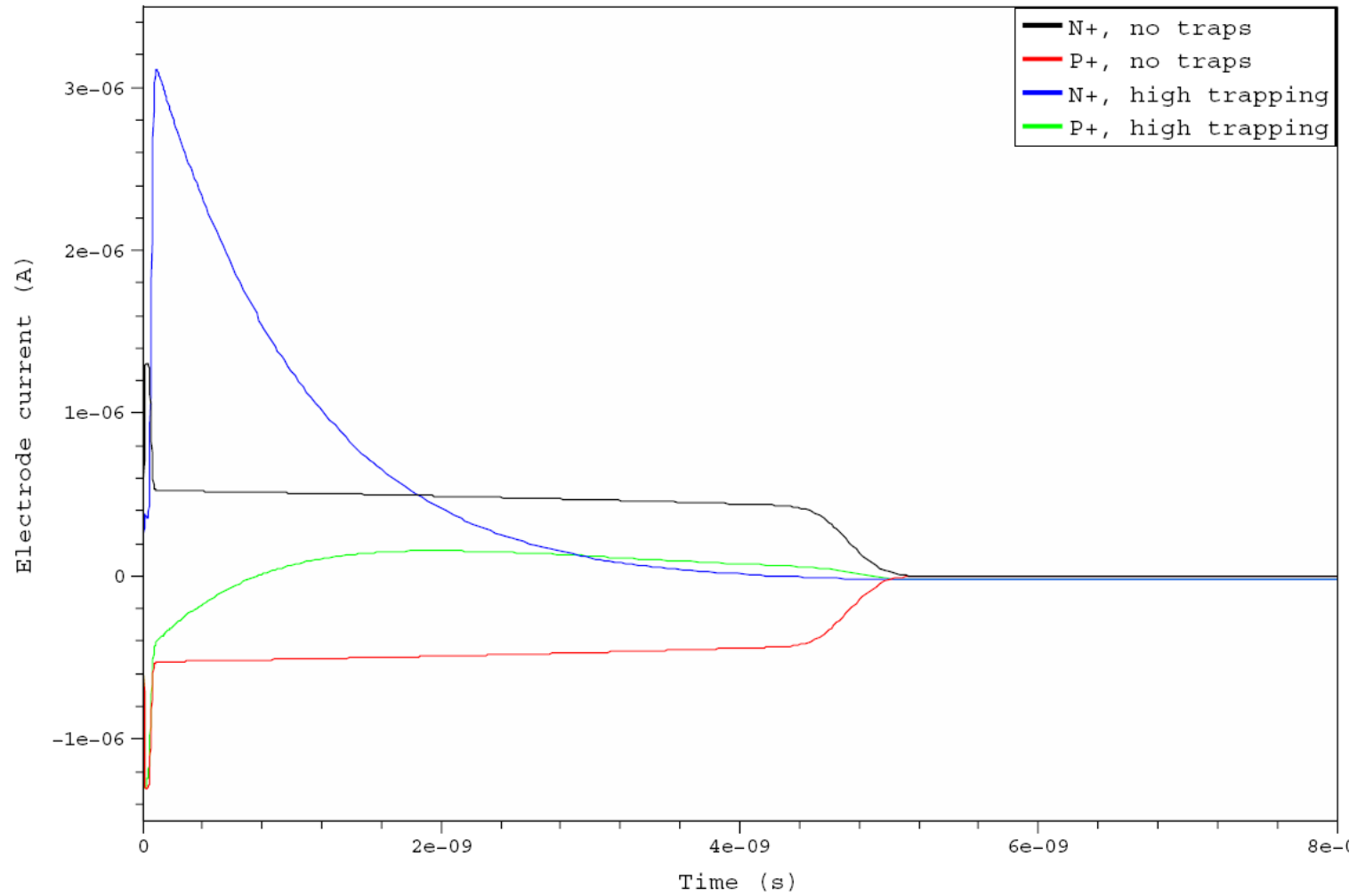
# Example of ISE TCAD bug

Current distribution after 1ns



# Example of ISE TCAD bug

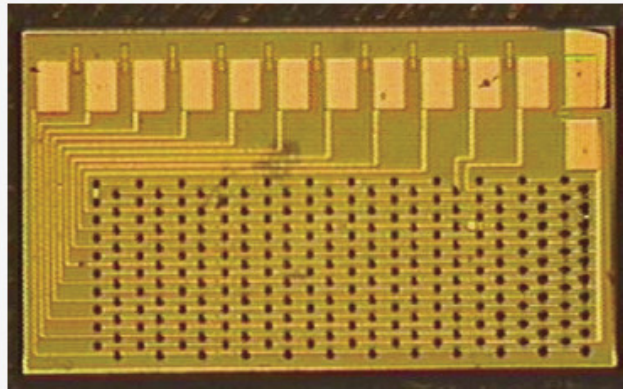
Current pulses with charge deposited at front of diode



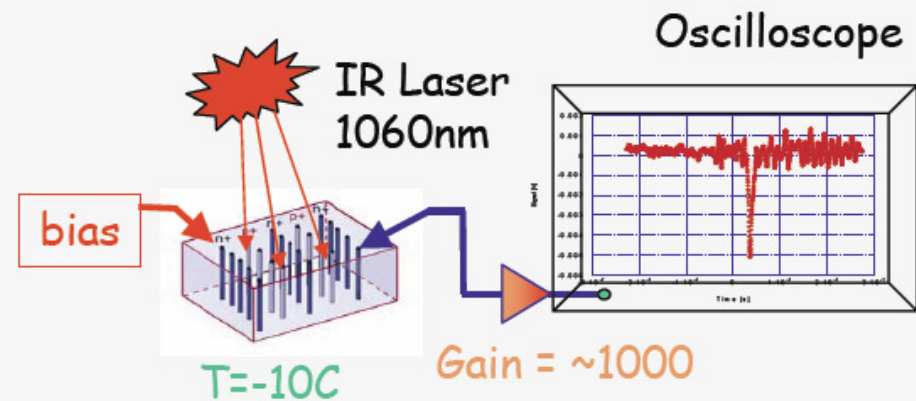
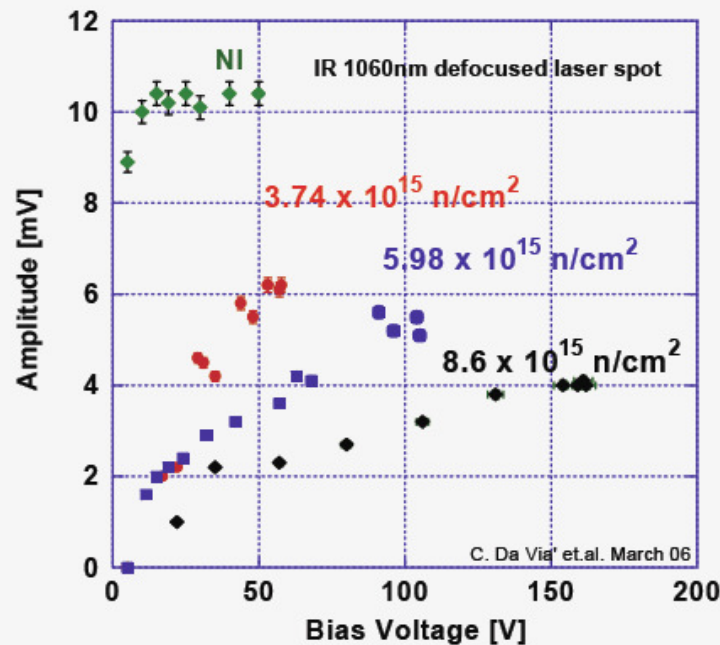
# 3D is radiation hard: Tests with baby-Atlas sensors



C. DaVia, J. Hasi, S Watts, (Brunel/Manchester), V. Linhart, T. Slavicek, T Horadzof, S. Pospisil (Technical University, Praha), C. Kenney (MBC), S. Parker (Hawaii/LBL)



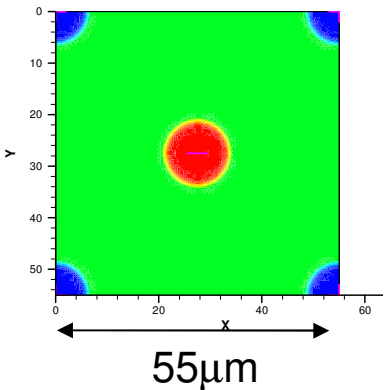
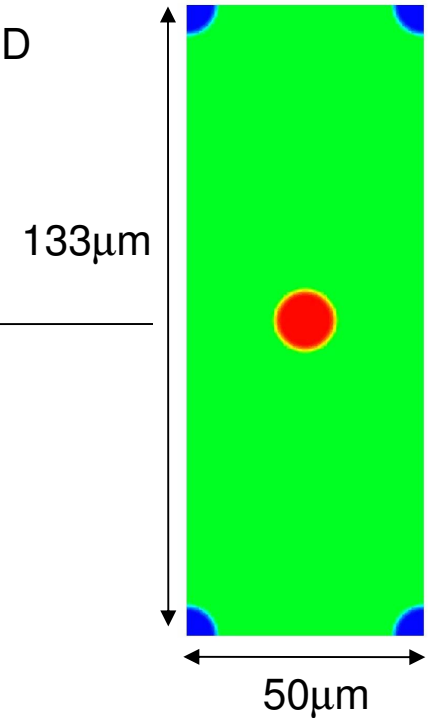
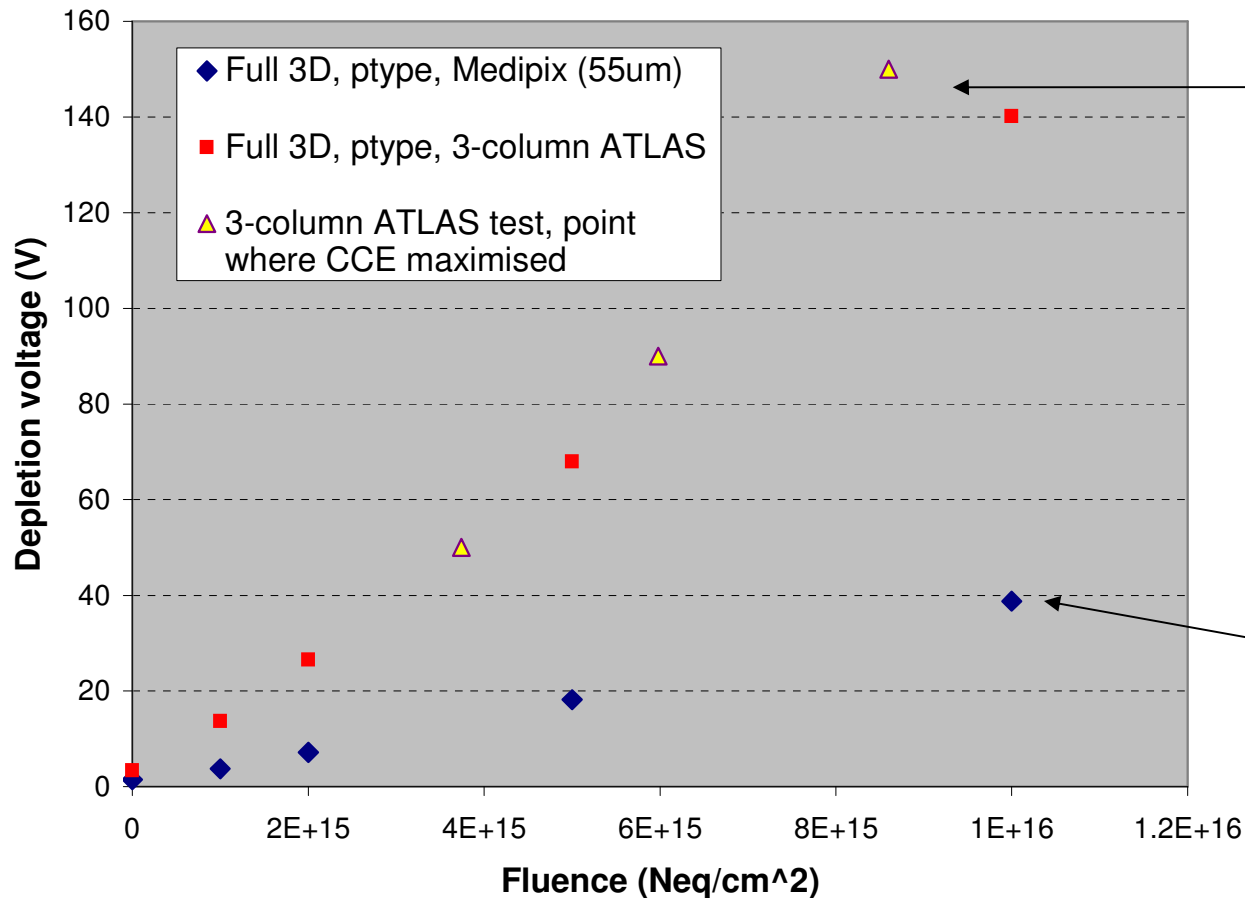
- Volume =  $1.2 \times 1.33 \times 0.23 \text{ mm}^3$
- 3 electrode Atlas pixel geometry  $71 \mu\text{m}$  IES
- n-electrode readout
- n-type before irradiation  $-12 \text{ k}\Omega \text{ cm}$
- Irradiated with reactor neutrons (Praha)



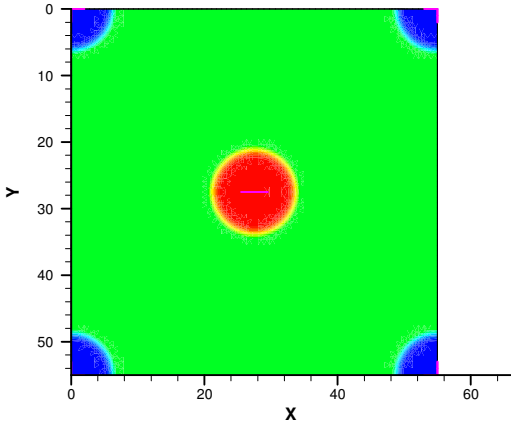
# Full 3D – Depletion voltage (p-type)

- Depletion voltage is low, but strongly dependent on pitch
- Double sided 3D shows the same lateral depletion voltage as full 3D

## Depletion voltages and radiation damage



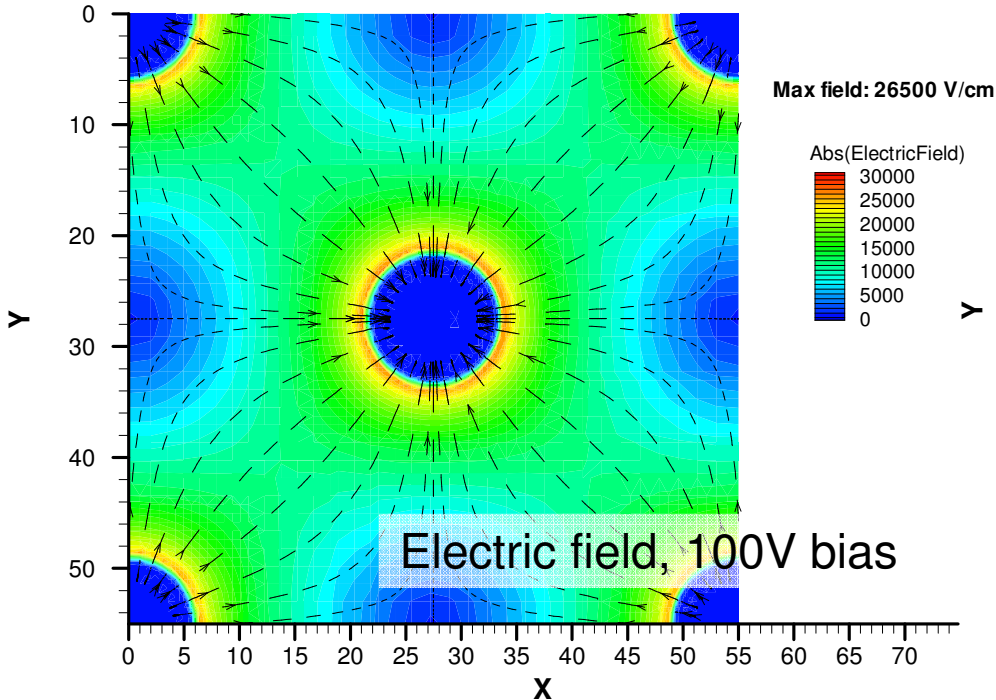
# Weighting fields and electrode layouts



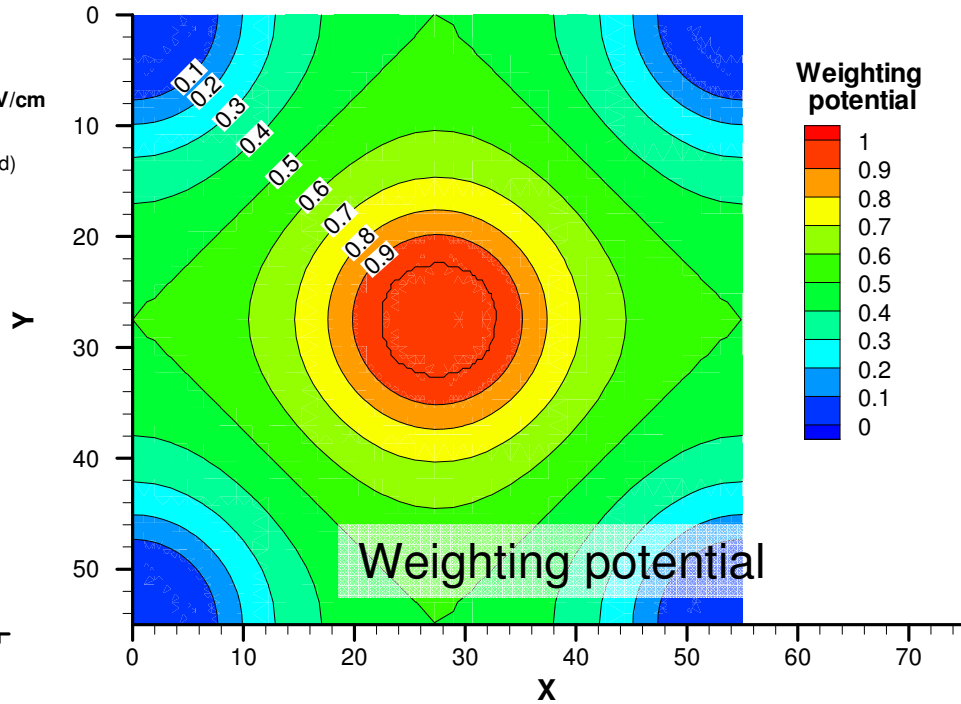
Symmetrical layout of n+ and p+

Weighting potential is the same for electrons and holes

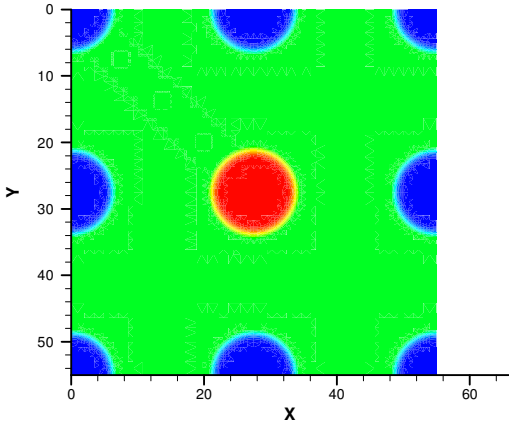
Square layout, symmetrical layout of p+ and n+



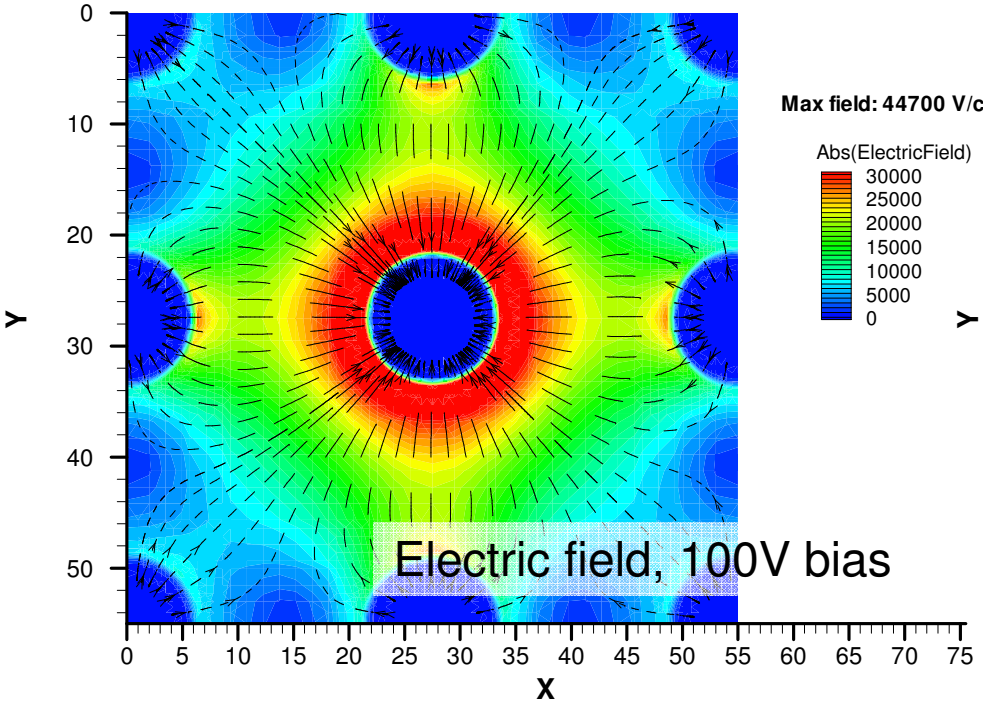
Square layout, symmetrical layout of n+ and p+



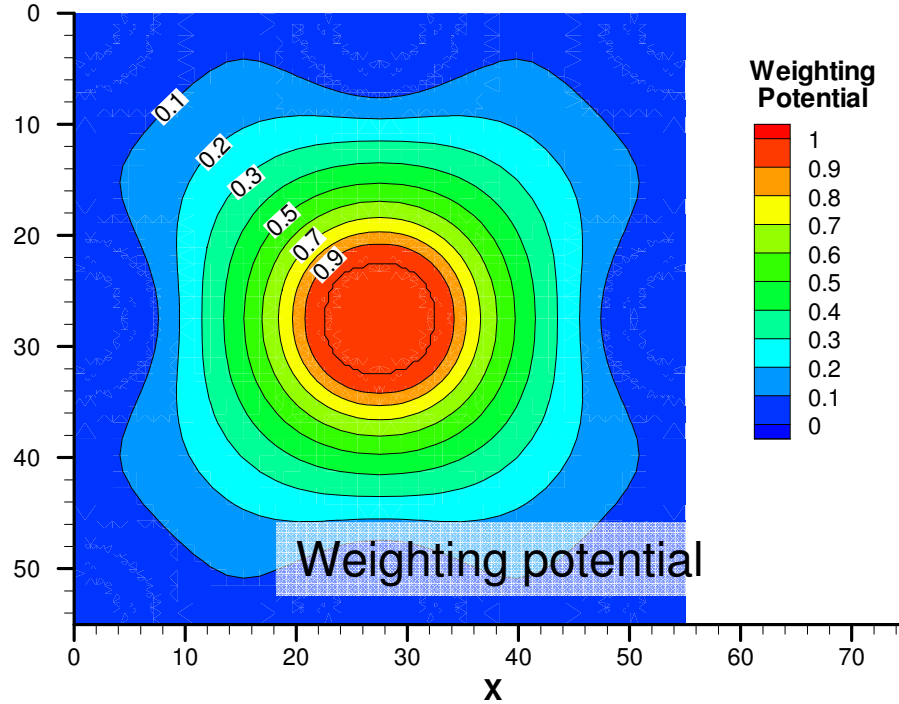
# Weighting fields and electrode layouts



3 bias columns per readout column  
Weighing potential favours electron collection

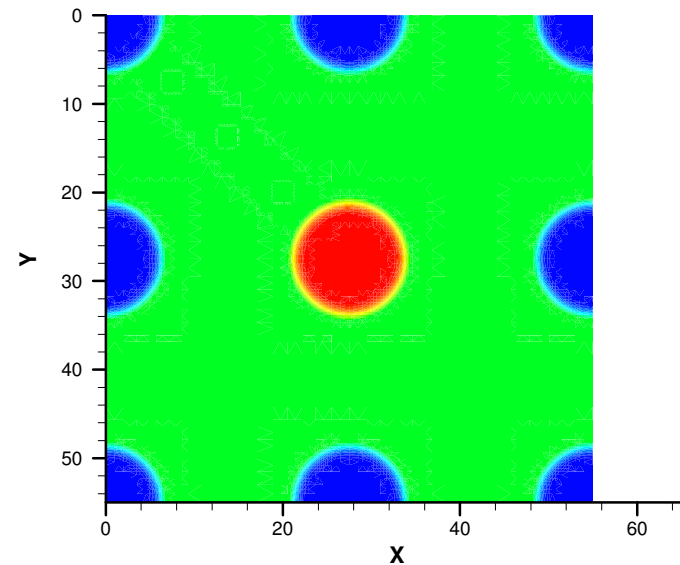
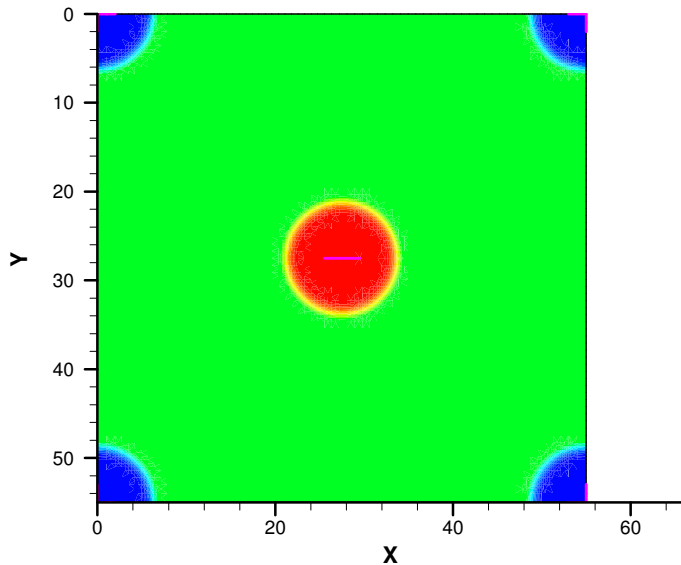


Square layout, 3 p+ bias columns per n+ readout column



# Future work – Design choices with 3D

- **Choice of electrode layout:**
  - In general, two main layouts possible



- **Second option doubles number of columns**
- **However, increasing no. of p+ columns means larger electron signal**

# Future work – Design choices with 3D

- ATLAS pixel ( $400\mu\text{m} * 50\mu\text{m}$ ) allows a variety of layouts
  - No of n+ electrodes per pixel could vary from ~3-8
  - Have to consider  $V_{\text{dep}}$ , speed, total column area, capacitance
  - FP420 / ATLAS run at Stanford already has different layouts
- CMS ( $100\mu\text{m} * 150\mu\text{m}$ )

