



UNIVERSITY
of
GLASGOW

EPSRC Engineering and Physical Sciences
Research Council



Simulation results from double-sided and standard 3D detectors

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G. Pellegrini, M. Lozano - CNM, Barcelona

10th RD50 Workshop, June 2007, Vilnius, Lithuania

Overview

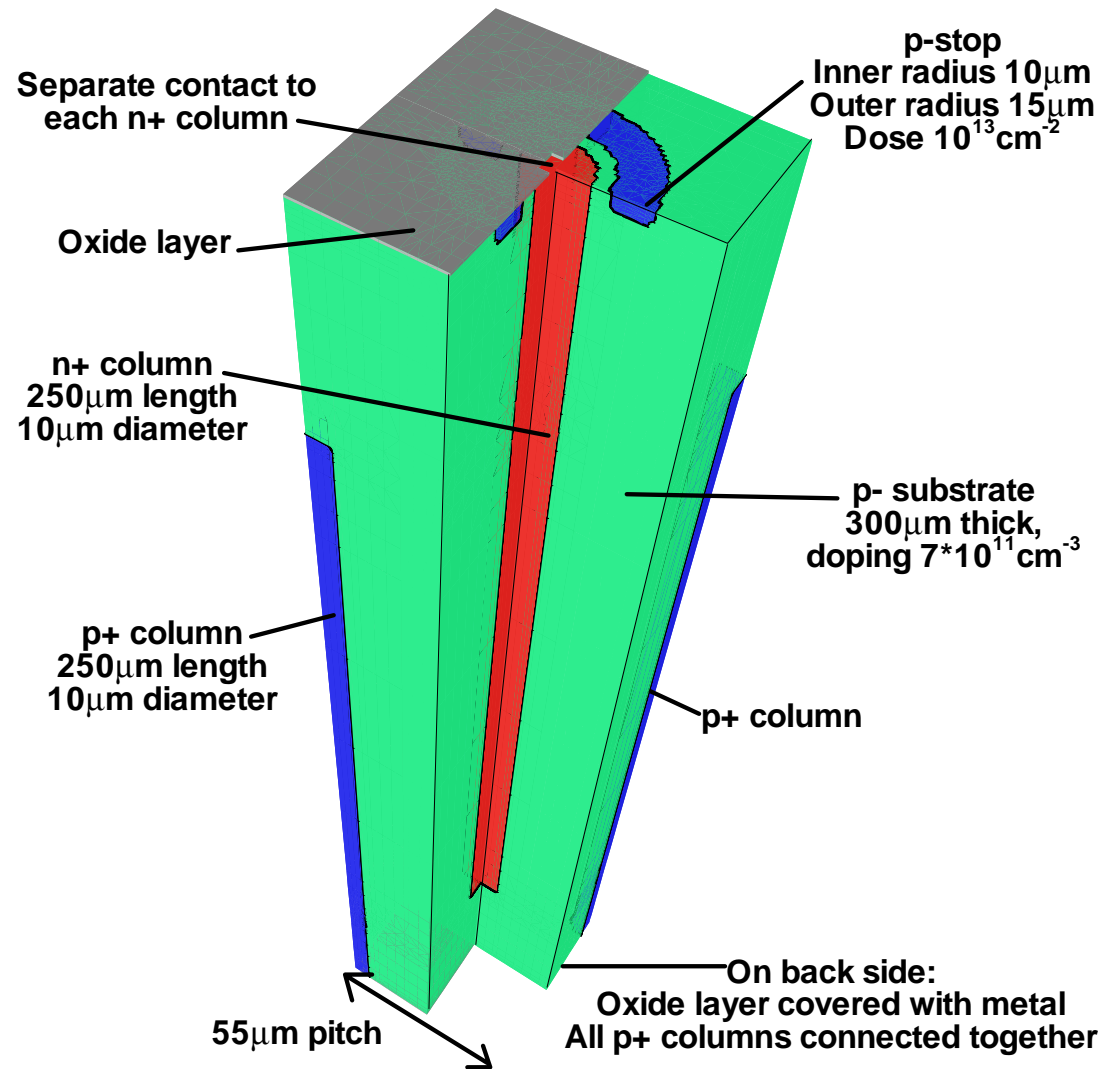
- Simulations of different 3D detectors in ISE-TCAD
 - Comparison of double-sided 3D and full-3D detectors before irradiation
 - Radiation damage models
 - Preliminary results of radiation damage modelling

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 - Comparison of double-sided 3D and full-3D detectors before irradiation
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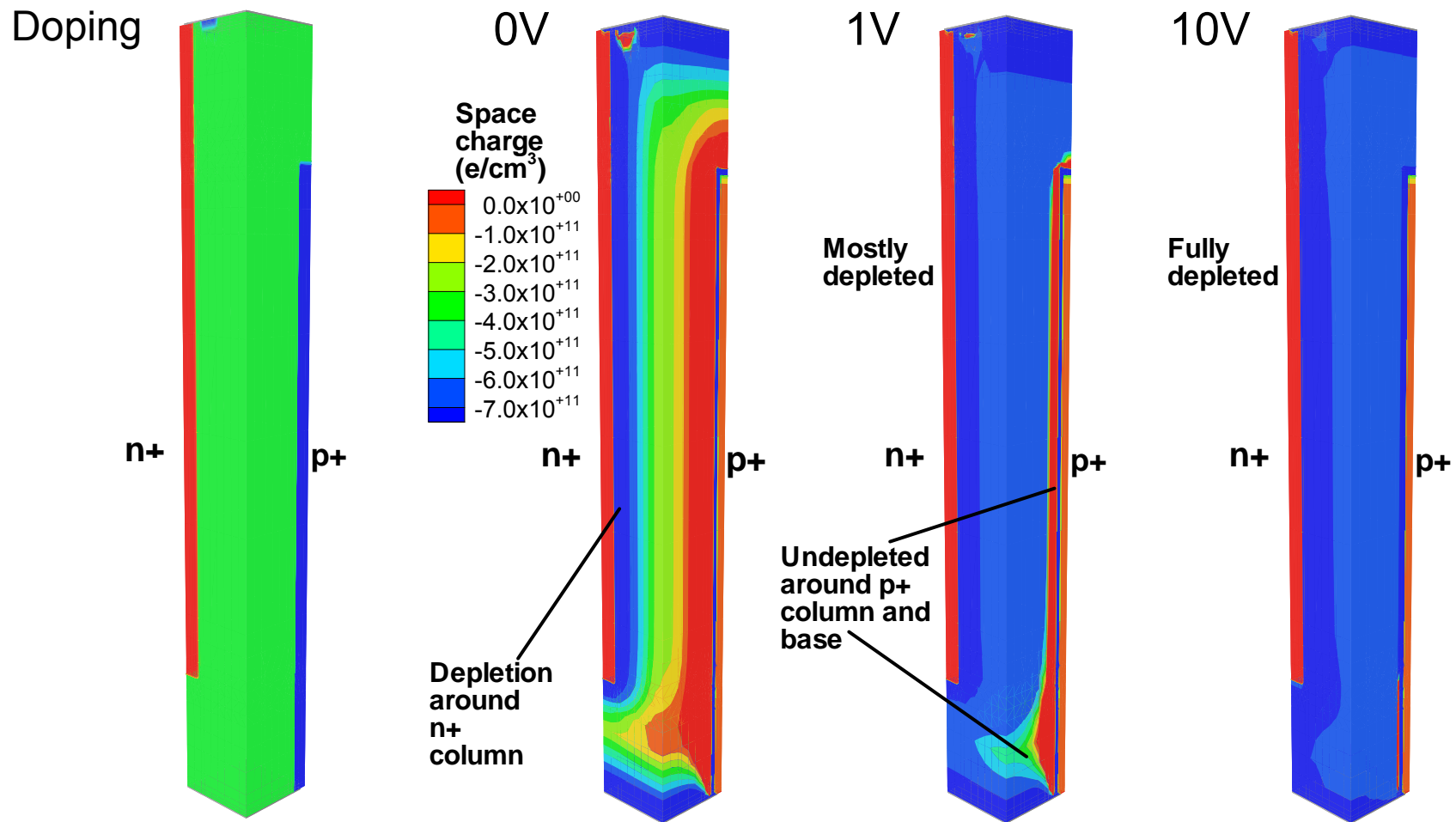
Double-sided 3D detectors

- Proposed by CNM, also being produced byIRST
- Columns etched from opposite sides of the substrate
- Metal layer on back surface connects bias columns
 - Backside biasing
- Medipix configuration (55 μm pitch) and 300 μm thickness

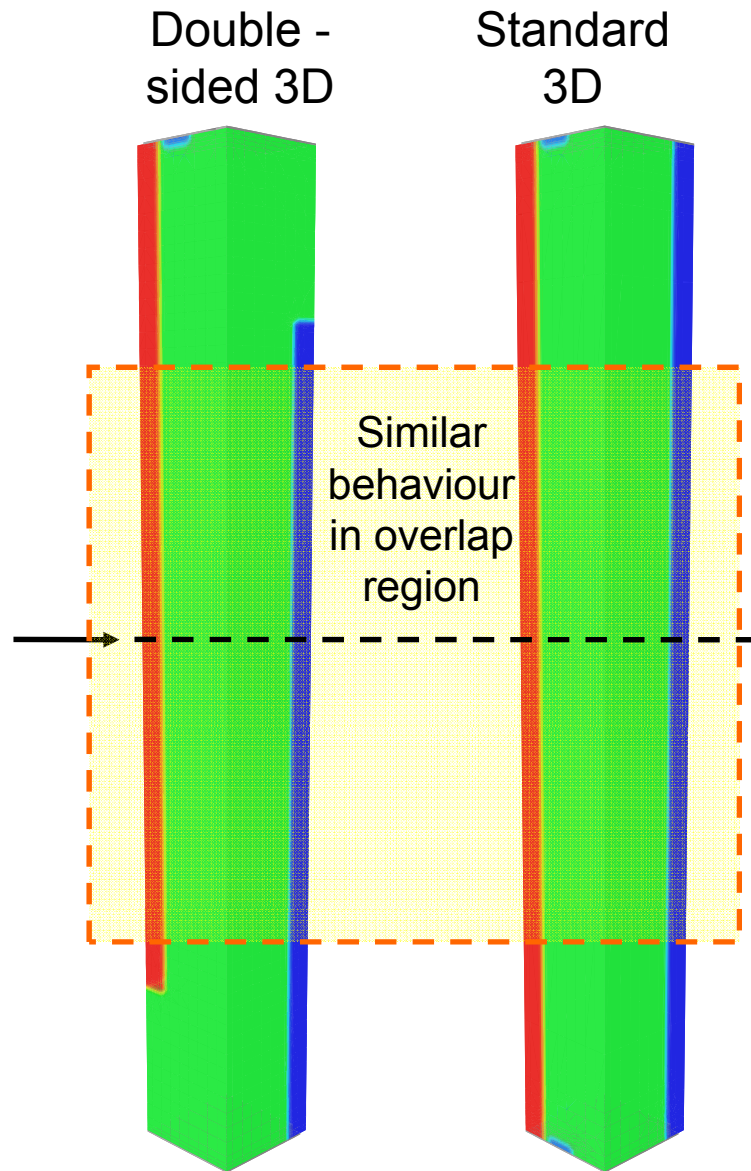


Double-sided 3D: Depletion behaviour

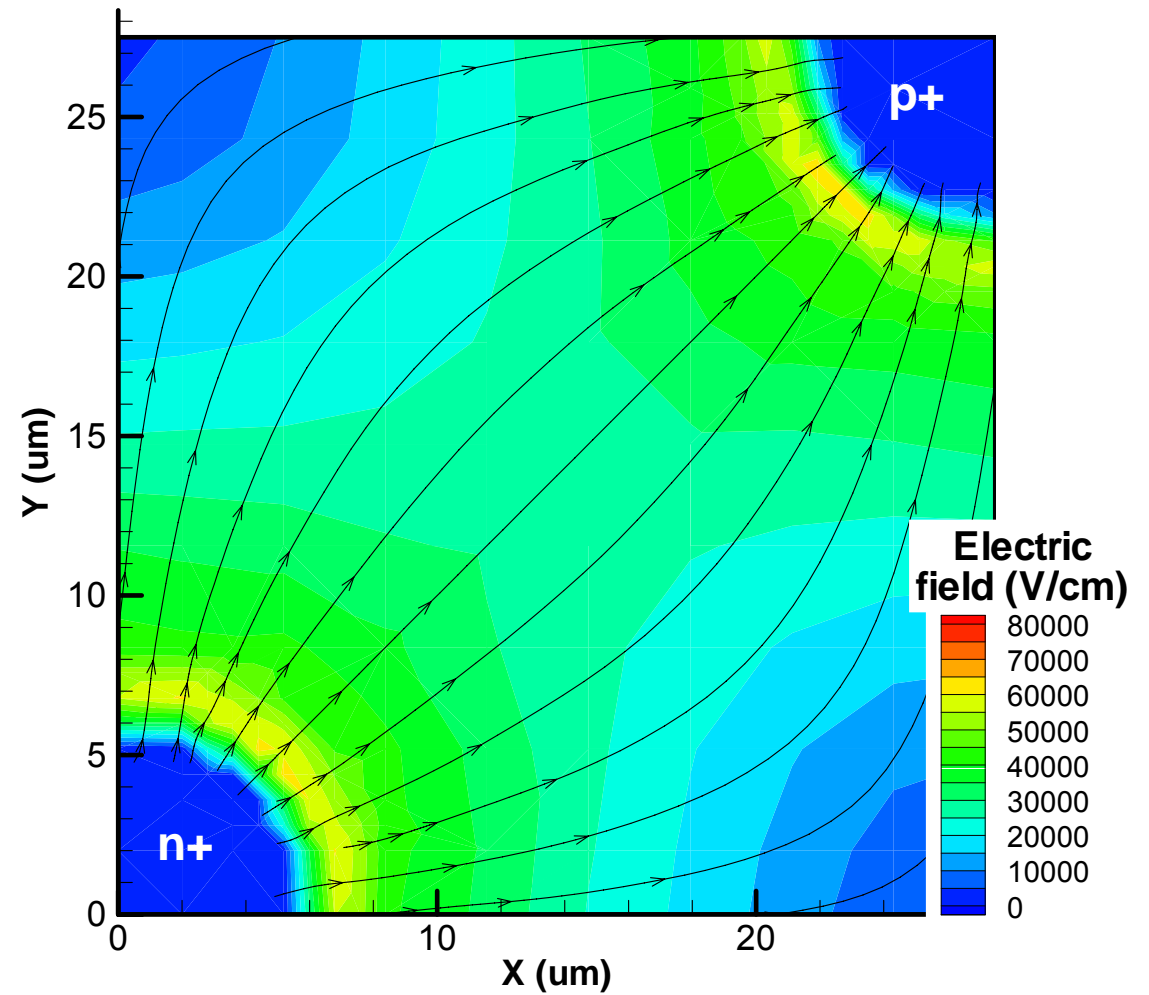
- ~2V lateral depletion (same as standard 3D)
- ~8V to deplete to back surface of device



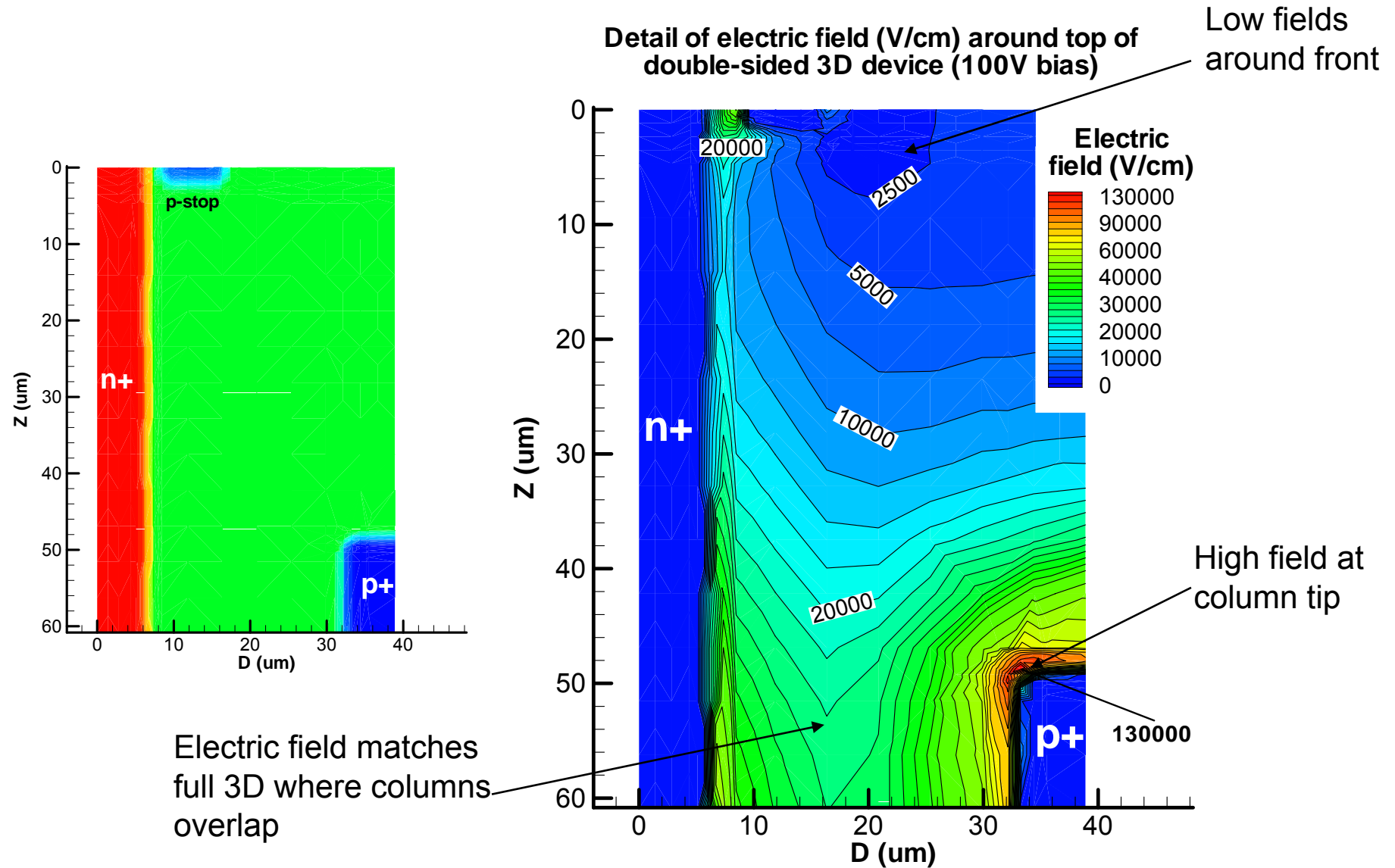
Double-sided 3D: Electric field



Electric field (V/cm) in cross-section of double-sided detector at 100V bias

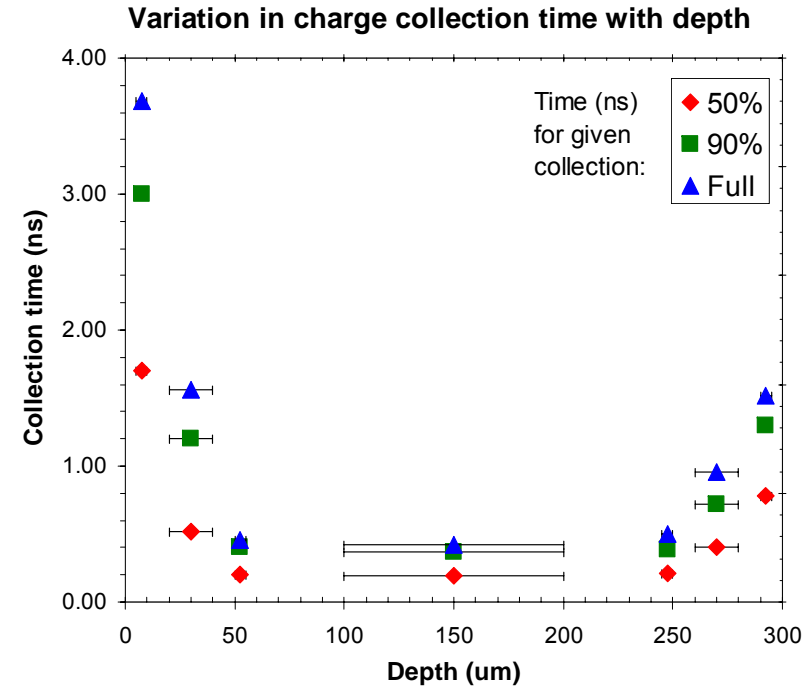
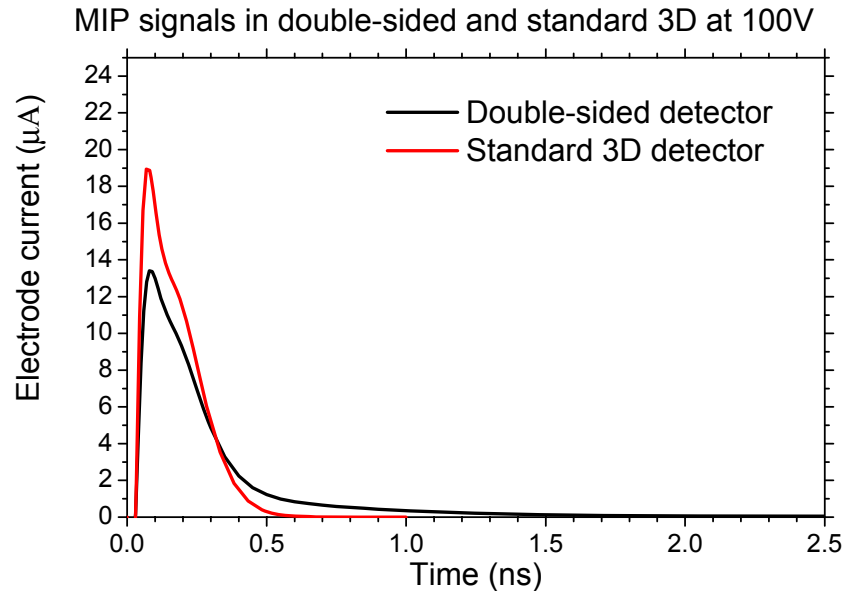


Double-sided 3D: Electric field at front



Double-sided 3D detectors: Collection time

Simulated particle track passing midway between n+ and p+ columns



Variation in charge collection time with choice of device structure

Detector	Column length	90% collection	99% collection
Double-sided 3D	250 μm	0.75ns	2.5ns
Double-sided 3D	270 μm	0.40ns	1.0ns
Double-sided 3D	290 μm	0.35ns	0.5ns
<i>Standard 3D</i>	<i>300μm</i>	<i>0.35ns</i>	<i>0.5ns</i>

Overview

- Simulations of different 3D detectors in ISE-TCAD
 - Comparison of double-sided 3D and full-3D detectors before irradiation
 - **Radiation damage models**
 - Preliminary results of radiation damage modelling

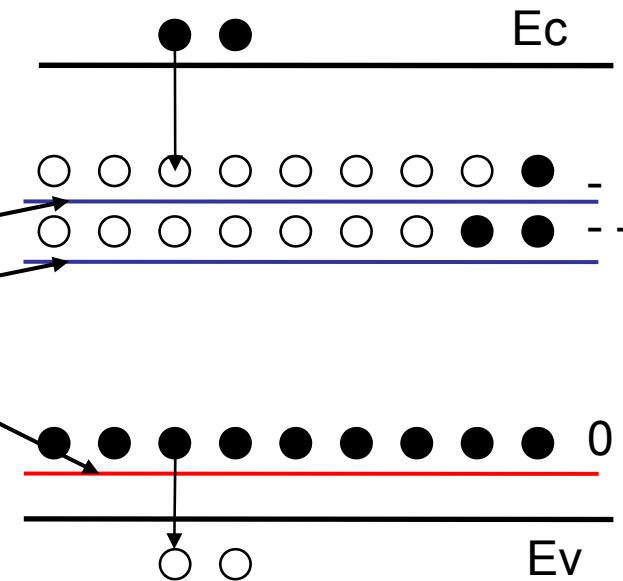
University of Perugia trap models

IEEE Trans. Nucl. Sci., vol. 53, pp. 2971–2976, 2006

“Numerical Simulation of Radiation Damage Effects in p-Type and n-Type FZ Silicon Detectors”, M. Petasecca, F. Moscatelli, D. Passeri, and G. U. Pignatelli

Perugia P-type model (FZ)

Type	Energy (eV)	Trap	σ_e (cm ²)	σ_h (cm ²)	η (cm ⁻¹)
Acceptor	$E_c - 0.42$	VV	$2.0 \cdot 10^{-15}$	$2.0 \cdot 10^{-14}$	1.613
Acceptor	$E_c - 0.46$	VVV	$5.0 \cdot 10^{-15}$	$5.0 \cdot 10^{-14}$	0.9
Donor	$E_c + 0.36$	CiOi	$2.5 \cdot 10^{-14}$	$2.5 \cdot 10^{-15}$	0.9



- **2 Acceptor levels:** Close to midgap
 - Leakage current, negative charge (N_{eff}), trapping of free electrons
- **Donor level:** Further from midgap
 - Trapping of free holes

University of Perugia trap models

- Aspects of model:

- Leakage current – reasonably close to $\alpha=4.0 \cdot 10^{-17} \text{A/cm}$ $I/Vol = \alpha\Phi$
- Depletion voltage – matched to experimental results (M. Lozano et al., *IEEE Trans. Nucl. Sci.*, vol. 52, pp. 1468–1473, 2005)
- Carrier trapping –
 - Model reproduces CCE tests of 300 μm pad detectors
 - *But* trapping times don't match experimental results

$$\frac{\partial n}{\partial t} = -n/\tau_e$$

$$\frac{1}{\tau_e} = \beta_e \Phi_{eq}$$

$$\begin{aligned} \frac{1}{\tau_e} &= v_{th}^e \sigma_e N \\ &= v_{th}^e \sigma_e \Phi_{eq} \eta \end{aligned}$$

Link between model and experiment

$$\beta_e = v_{th}^e \sigma_e \eta$$

- Experimental trapping times for p-type silicon (V. Cindro et al., IEEE NSS, Nov 2006) up to $10^{15} n_{eq}/\text{cm}^2$
 - $\beta_e = 4.0 \cdot 10^{-7} \text{cm}^2 \text{s}^{-1}$ $\beta_h = 4.4 \cdot 10^{-7} \text{cm}^2 \text{s}^{-1}$
- Calculated values from p-type trap model
 - $\beta_e = 1.6 \cdot 10^{-7} \text{cm}^2 \text{s}^{-1}$ $\beta_h = 3.5 \cdot 10^{-8} \text{cm}^2 \text{s}^{-1}$

Altering the trap models

- Priorities: Trapping time and depletion behaviour
 - Leakage current should just be “sensible”: $\alpha = 2-10 \cdot 10^{-17} \text{A/cm}$
- Chose to alter cross-sections, while keeping σ_h/σ_e constant

Carrier
trapping:

$$\beta_{e,h} = v_{th}^{e,h} \sigma_{e,h} \eta$$

Space
charge:

$$n_{e,Trap} = N_{trap} f_n \approx N_{trap} \exp\left(-E_t/kT\right) \left(\frac{n}{n_i} + \frac{\sigma_h v_{th}^h}{\sigma_e v_{th}^e} \exp\left[-E_t/kT\right] \right)$$

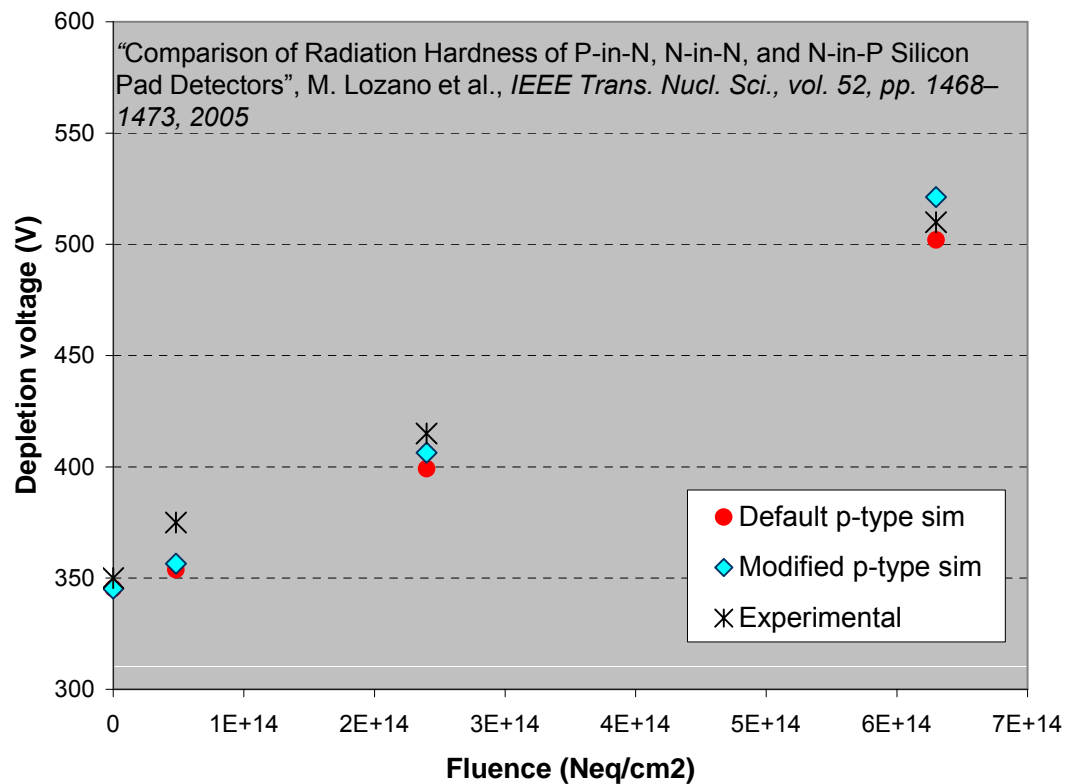
Modified P-type model

Type	Energy (eV)	Trap	σ_e (cm ²)	σ_h (cm ²)	η (cm ⁻¹)
Acceptor	Ec-0.42	VV	9.5*10 ⁻¹⁵	9.5*10 ⁻¹⁴	1.613
Acceptor	Ec-0.46	VVV	5.0*10 ⁻¹⁵	5.0*10 ⁻¹⁴	0.9
Donor	Ec+0.36	CiOi	3.23*10 ⁻¹³	3.23*10 ⁻¹⁴	0.9

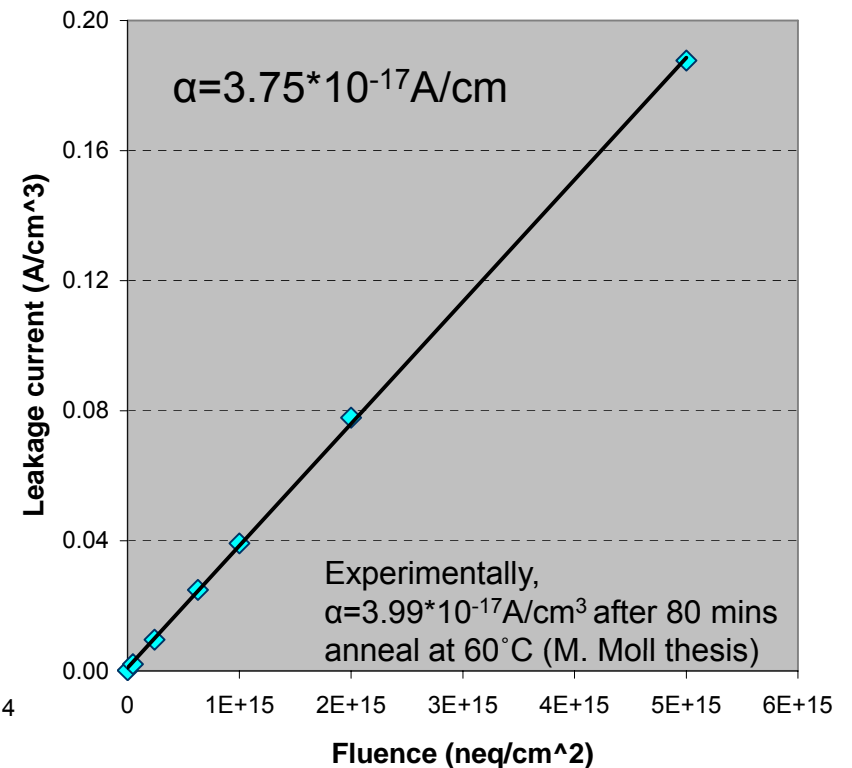
Modified P-type model and experimental data

Type	Energy (eV)	Trap	σ_e (cm ²)	σ_h (cm ²)	η (cm ⁻¹)
Acceptor	Ec-0.42	VV	$9.5 \cdot 10^{-15}$	$9.5 \cdot 10^{-14}$	1.613
Acceptor	Ec-0.46	VVV	$5.0 \cdot 10^{-15}$	$5.0 \cdot 10^{-14}$	0.9
Donor	Ec+0.36	CiOi	$3.23 \cdot 10^{-13}$	$3.23 \cdot 10^{-14}$	0.9

P-type trap models: Depletion voltages



P-type trap model: Leakage Current



Perugia N-type model

Perugia N-type model (FZ)

Type	Energy (eV)	Trap	σ_e (cm ²)	σ_h (cm ²)	η (cm ⁻¹)
Acceptor	Ec-0.42	VV	$2.0 \cdot 10^{-15}$	$1.2 \cdot 10^{-14}$	13
Acceptor	Ec-0.50	VVO	$5.0 \cdot 10^{-15}$	$3.5 \cdot 10^{-14}$	0.08
Donor	Ec+0.36	CiOi	$2.0 \cdot 10^{-18}$	$2.5 \cdot 10^{-15}$	1.1

Donor removal

$$N_D = N_{D0} \exp(-c_D \Phi)$$

$$N_{D0} * c_D = K_C = const$$

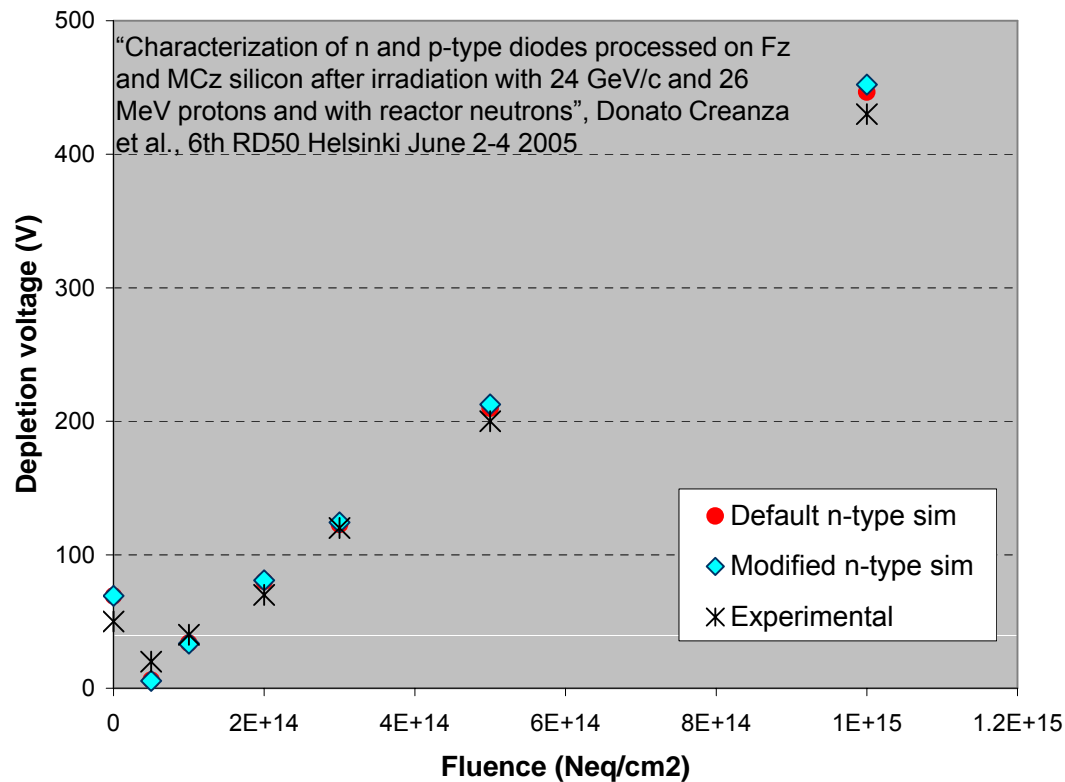
$$K_C = (2.2 \pm 0.2) * 10^{-2} \text{cm}^{-1}$$

- Works similarly to the p-type model
- Donor removal is modelled by altering the substrate doping directly
- Experimental trapping times for n-type silicon (G. Kramberger et al., NIMA, vol. 481, pp297-305, 2002)
 - $\beta_e = 4.0 \cdot 10^{-7} \text{cm}^2 \text{s}^{-1}$ $\beta_h = 5.3 \cdot 10^{-7} \text{cm}^2 \text{s}^{-1}$
- Calculated values from n-type trap model
 - $\beta_e = 5.3 \cdot 10^{-7} \text{cm}^2 \text{s}^{-1}$ $\beta_h = 4.5 \cdot 10^{-8} \text{cm}^2 \text{s}^{-1}$

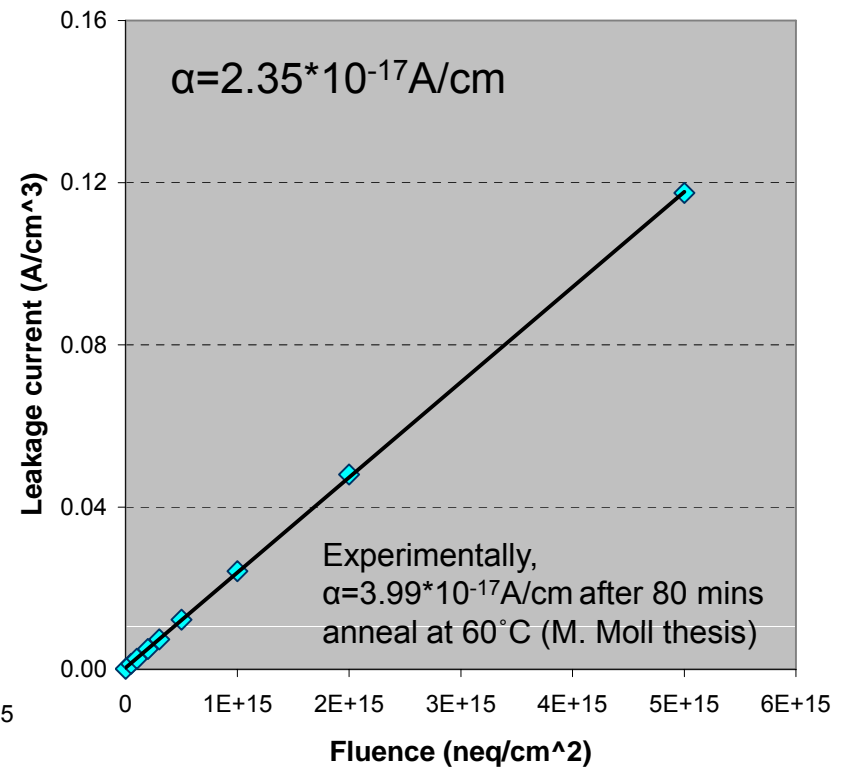
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Acceptor	Ec-0.5	VVO	$5.0 \cdot 10^{-15}$	$3.5 \cdot 10^{-14}$	0.08
Donor	Ec+0.36	CiOi	$2.5 \cdot 10^{-17}$	$3.1 \cdot 10^{-15}$	1.1

N-type trap models: Depletion voltages



N-type trap model: Leakage Current



Bug in ISE-TCAD version 7

- Currently using Dessis, in ISE-TCAD v7 (2001)
- Non time-dependent simulations with trapping are OK
- Error occurs in transient simulations with traps
 - Carrier behaviour in depletion region is OK
 - **Displacement current is miscalculated**
 - **This affects currents at the electrodes**



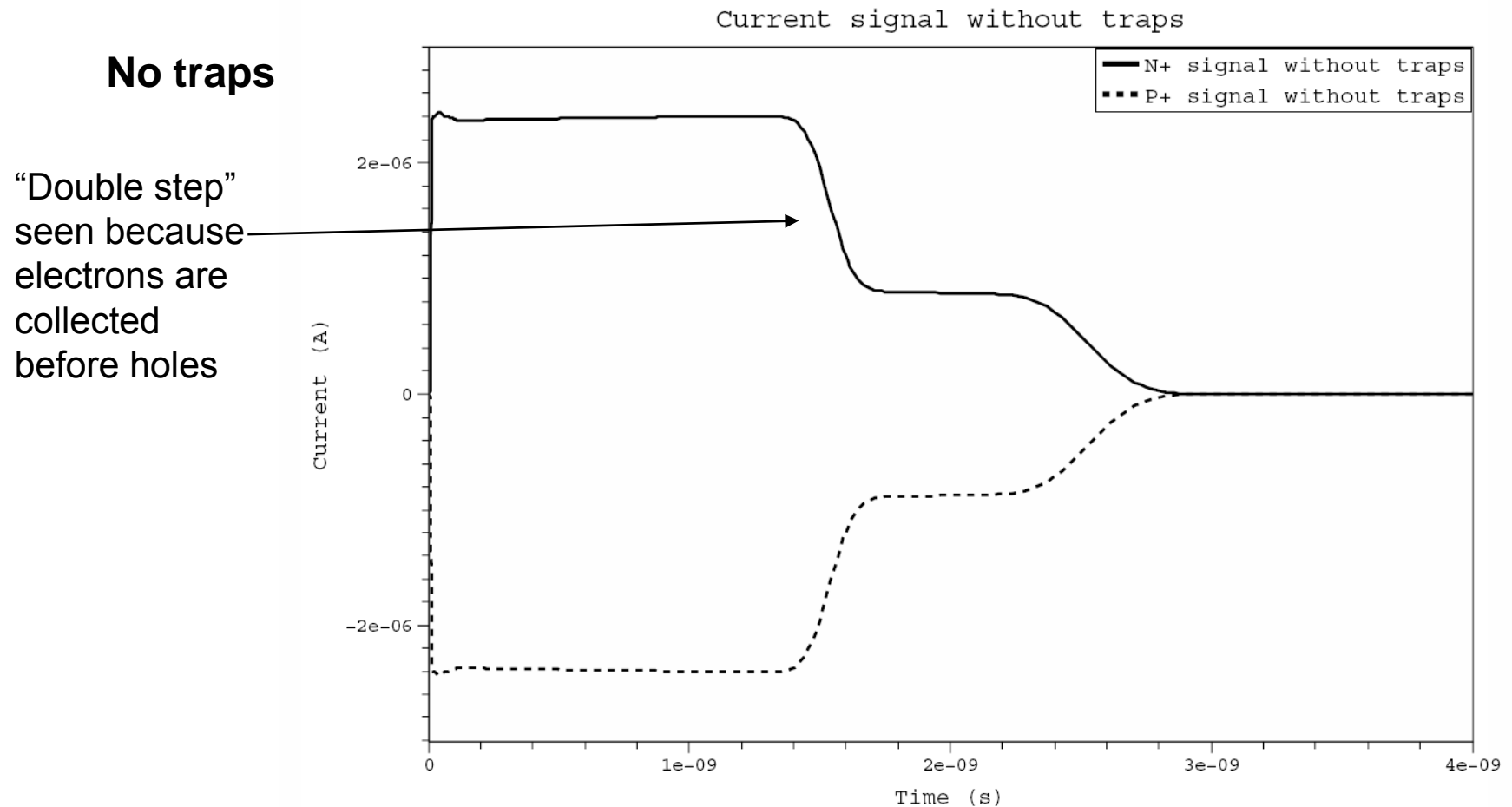
Correct behaviour: $\nabla \cdot \underline{J}_{tot} = \nabla \cdot \underline{J}_{disp} + \nabla \cdot \underline{J}_n + \nabla \cdot \underline{J}_p = 0$

Error: $\nabla \cdot \underline{J}_{disp,error} = \nabla \cdot \underline{J}_{tot} = q(R_{e,Trap} - R_{h,Trap}) * (\sim) 1.73$

- This bug is not present in the latest release of **Synopsis TCAD** (2007)
 - Synopsis bought ISE TCAD, and renamed Dessis as “Sentaurus Device”
 - Don’t know which specific release fixed the problem

Test of charge trapping in Synopsis TCAD

- Simulated a simple diode with carriers generated at its midpoint

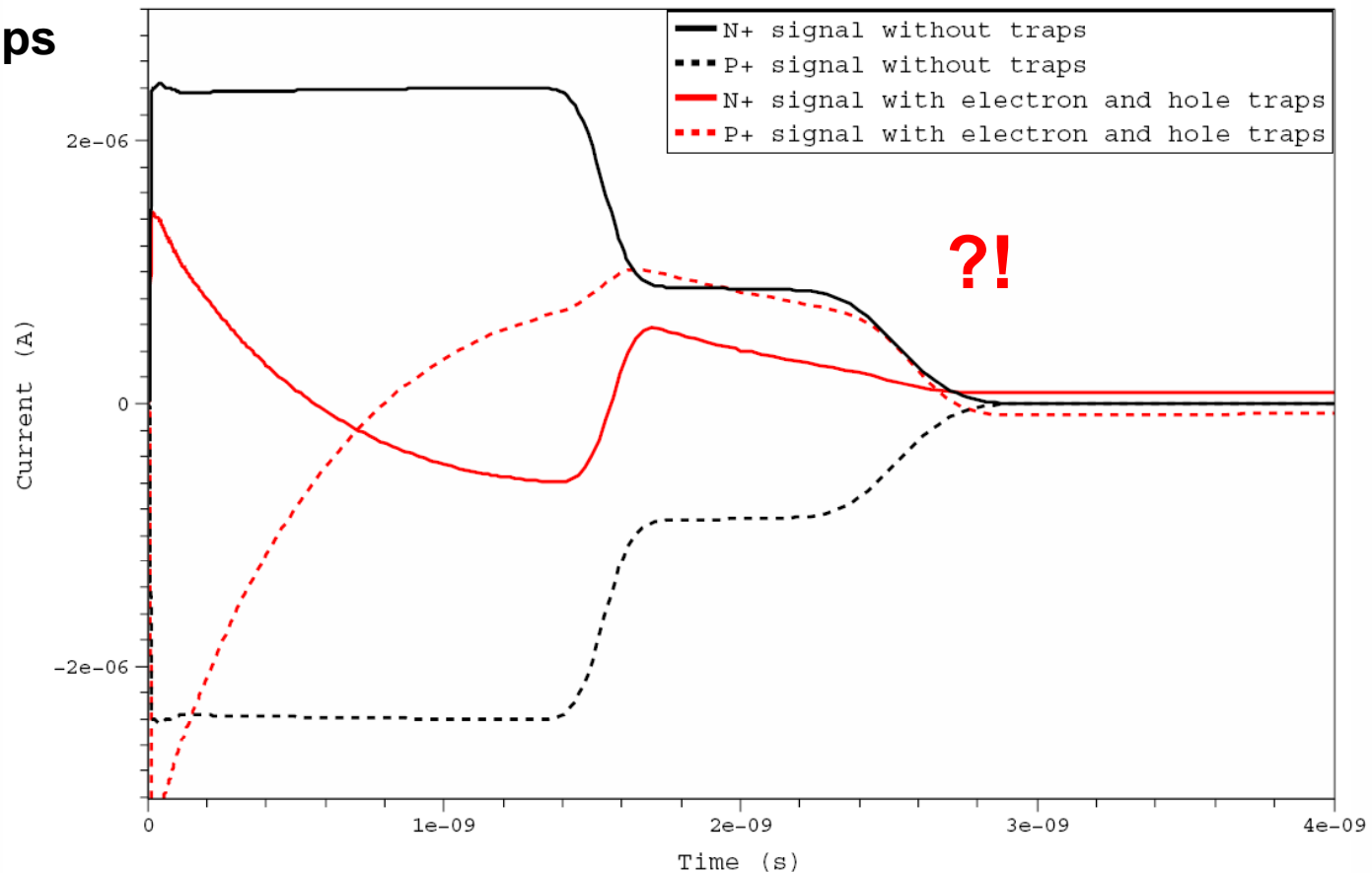


Test of charge trapping in Synopsis TCAD

- Simulated a simple diode with carriers generated at its midpoint
- Acceptor and donor traps *further from the midgap*
 - Produces charge trapping but little change in N_{eff}
 - Trap levels should give $\tau_e \approx \tau_h \approx 1\text{ns}$

Charge trapping error in ISE TCAD v7

ISE TCAD traps



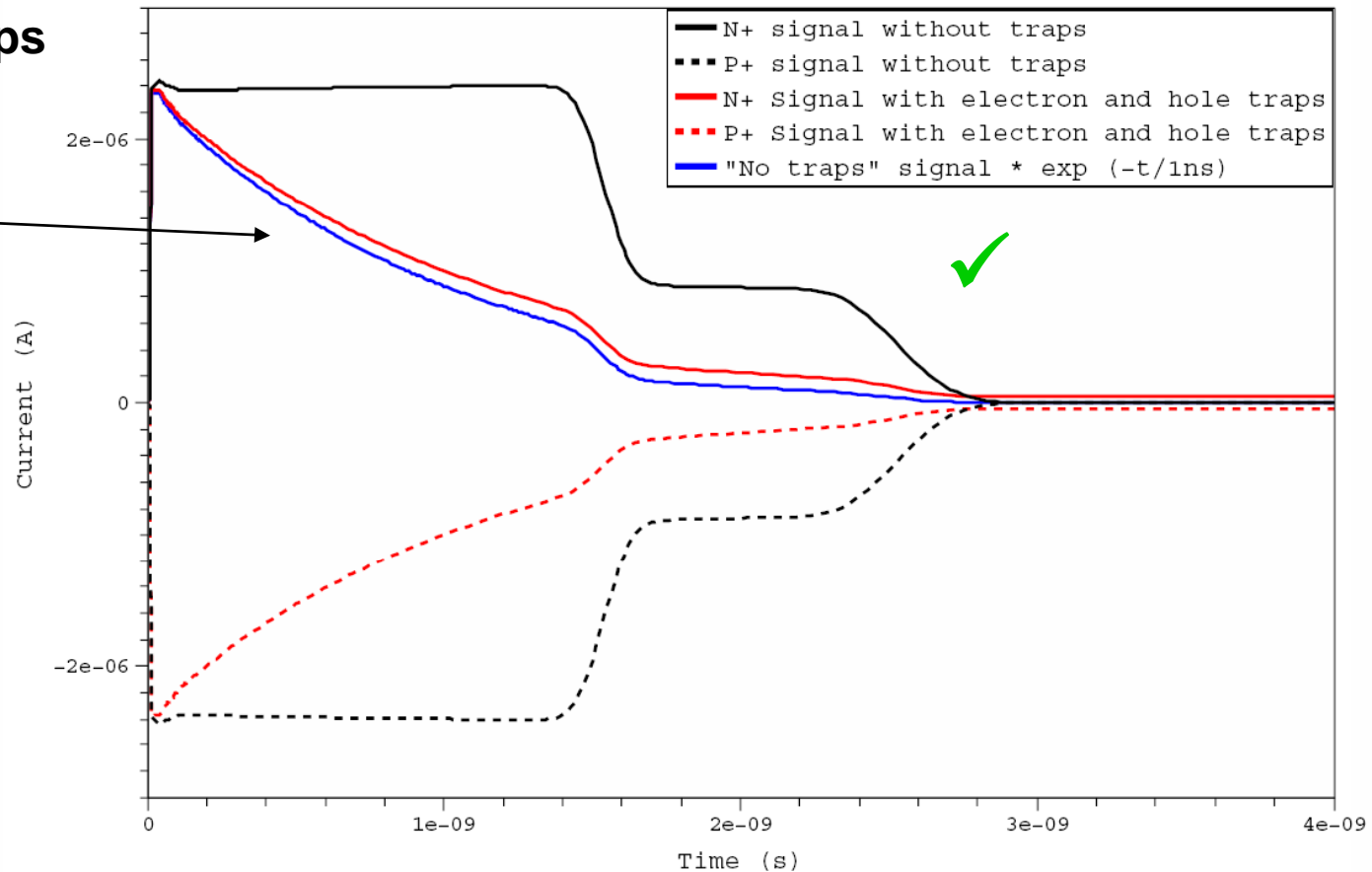
Test of charge trapping in Synopsis TCAD

- Simulated a simple diode with carriers generated at its midpoint
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 - Produces charge trapping but little change in N_{eff}
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Charge trapping working correctly in Synopsis

Synopsis traps

With traps,
signal decays
as $\exp(-t/1\text{ns})$
as expected



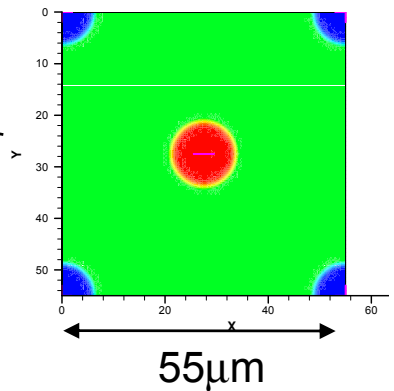
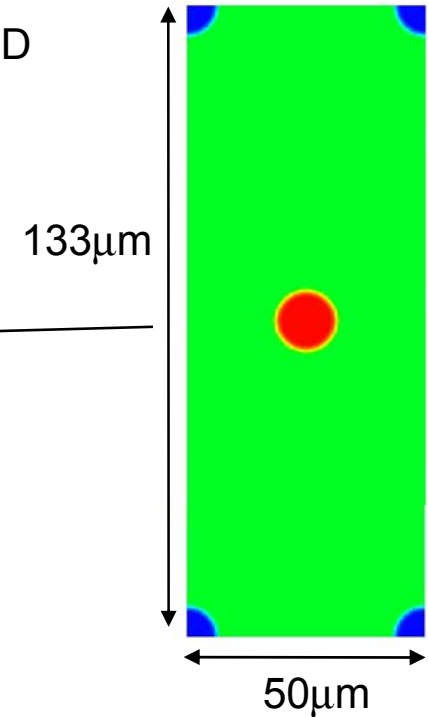
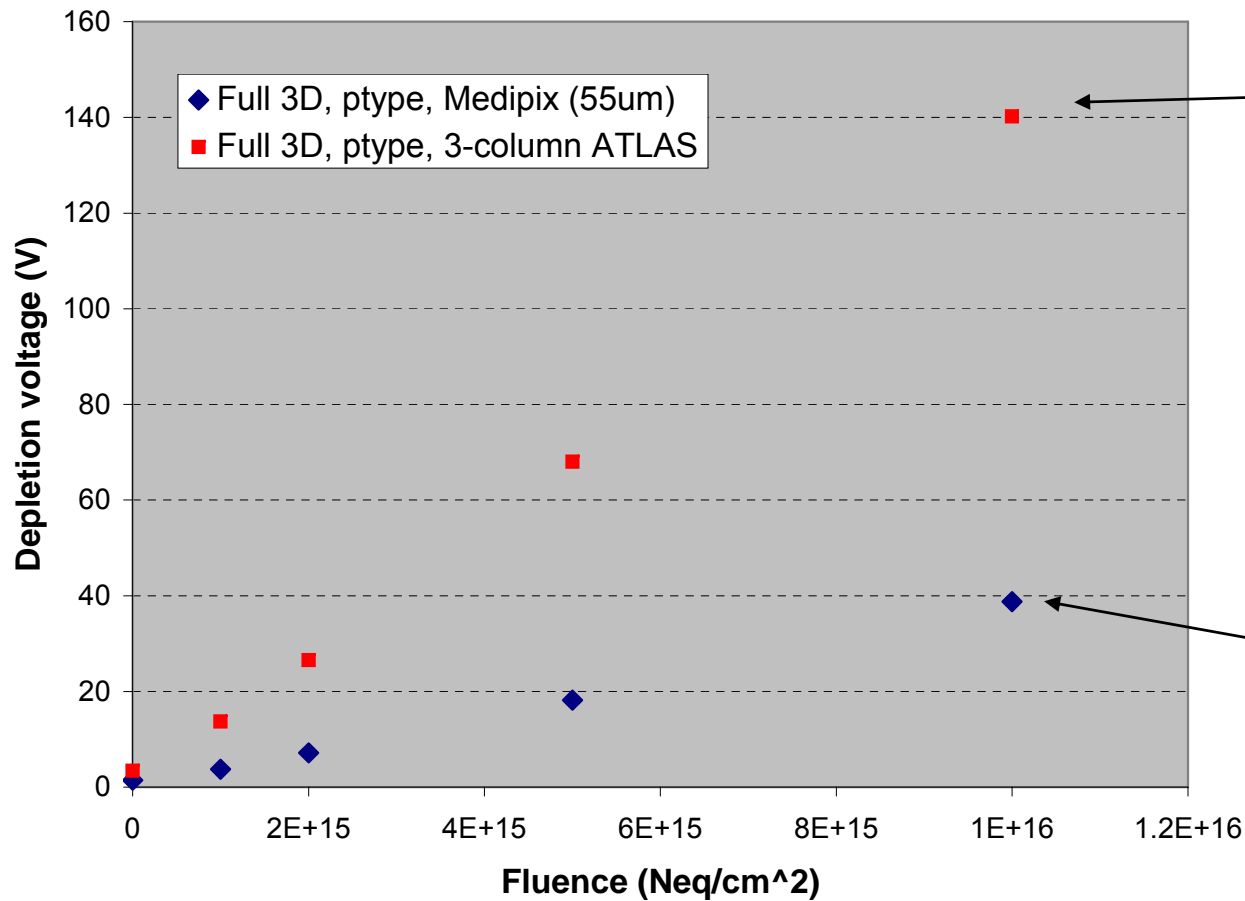
Overview

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Full 3D – Depletion voltage (p-type)

- Depletion voltage is low, but strongly dependent on pitch
- Double sided 3D shows the same lateral depletion voltage as full 3D

Depletion voltages and radiation damage



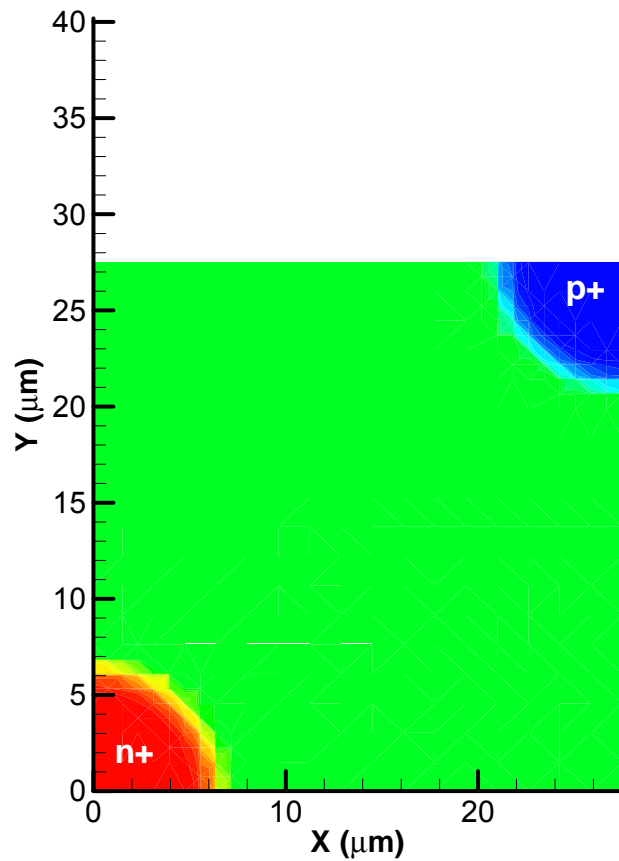
Full 3D – electric field at 100V

Full depletion is achieved well under 100V, but electric field is altered

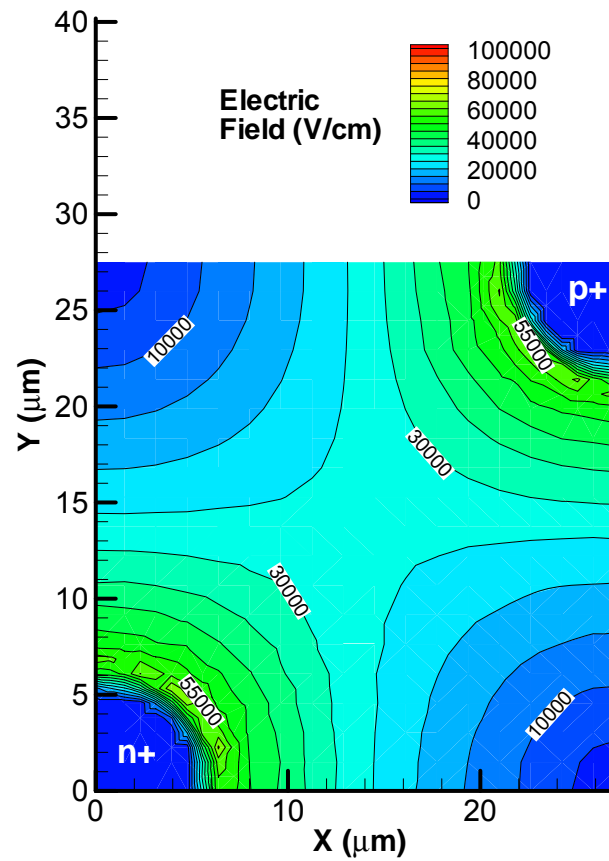
No damage

$10^{16} \text{ n}^{\text{eq}}/\text{cm}^2$

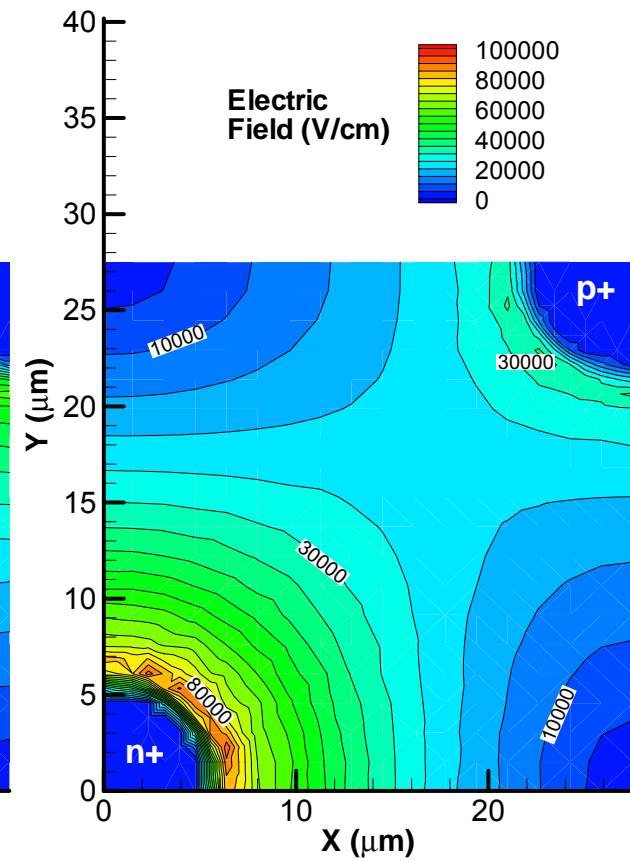
Full 3D, p-type



Full 3D, p-type, $0 \text{ n}^{\text{eq}}/\text{cm}^2$



Full 3D, p-type, $1 \text{e}+16 \text{ n}^{\text{eq}}/\text{cm}^2$



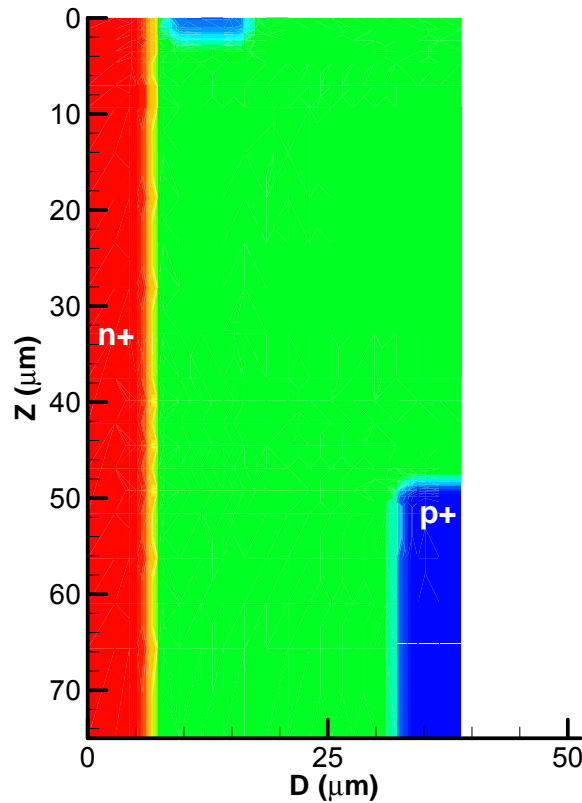
Double-sided 3D – front surface

Once again, double-sided devices show different behaviour at front and back surfaces

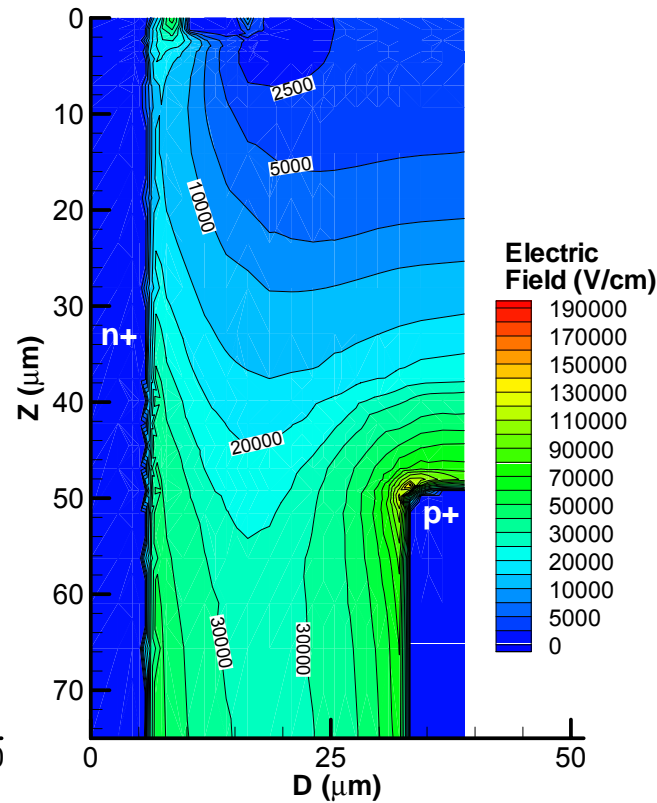
No damage

10^{16} neq/cm²

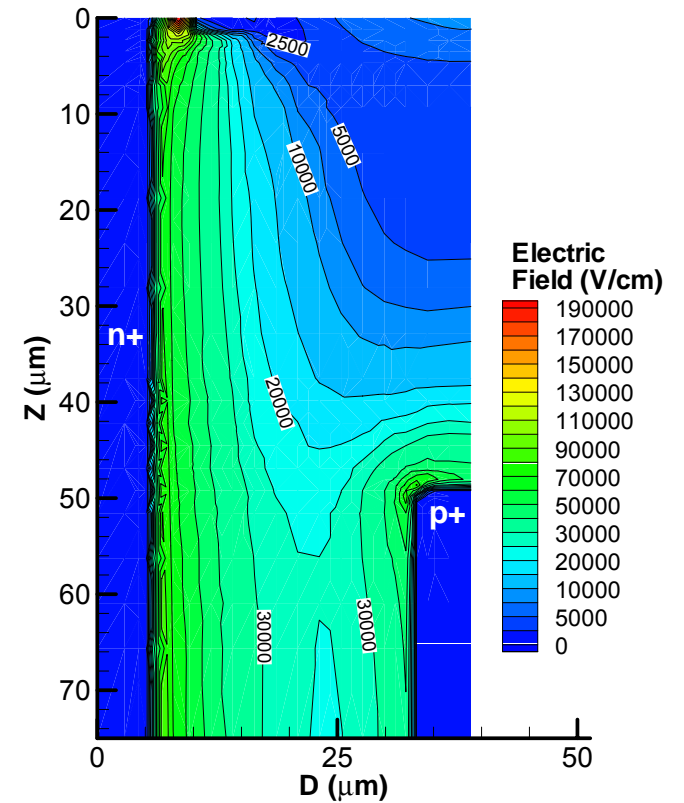
Double-sided 3D, p-type,
front surface



Double-sided 3D, p-type,
0neq/cm², front surface



Double-sided 3D, p-type,
1e+16neq/cm², front surface



Double-sided 3D – back surface

Region at back surface depletes more slowly – not fully depleted at 100V bias

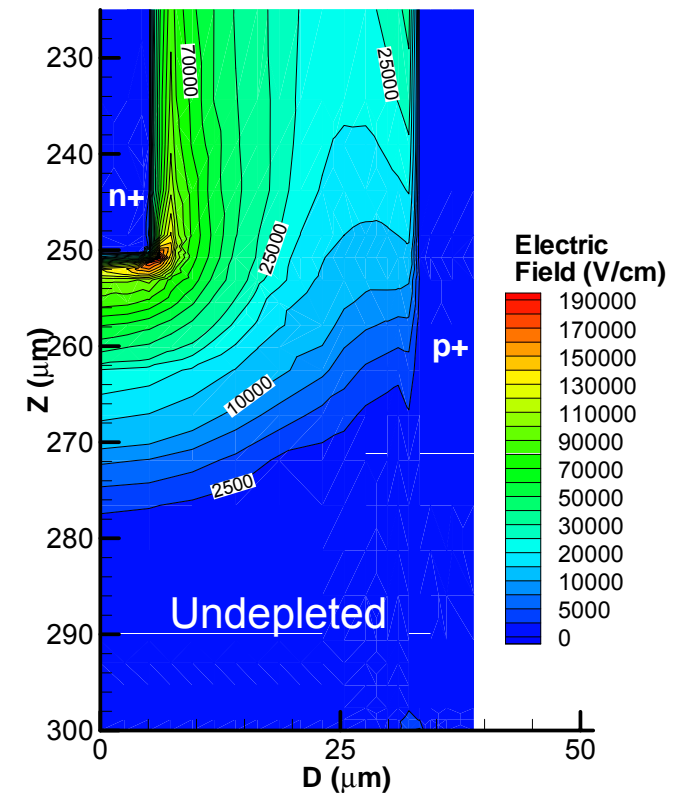
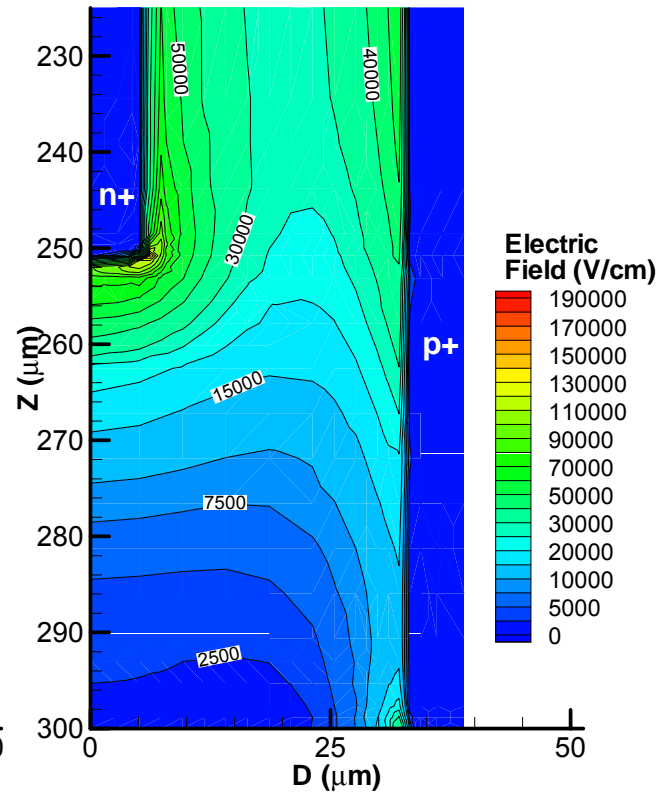
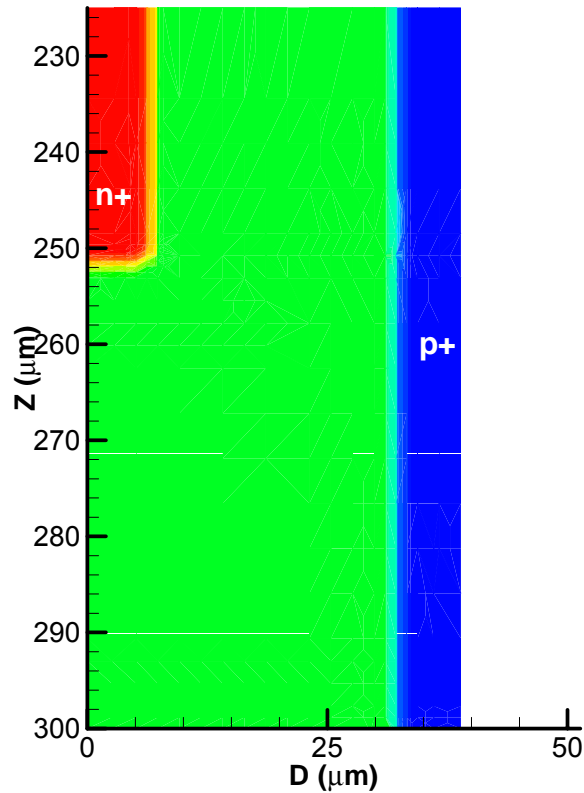
No damage

$10^{16} \text{ n}^{\text{eq}}/\text{cm}^2$

Double-sided 3D, p-type,
back surface

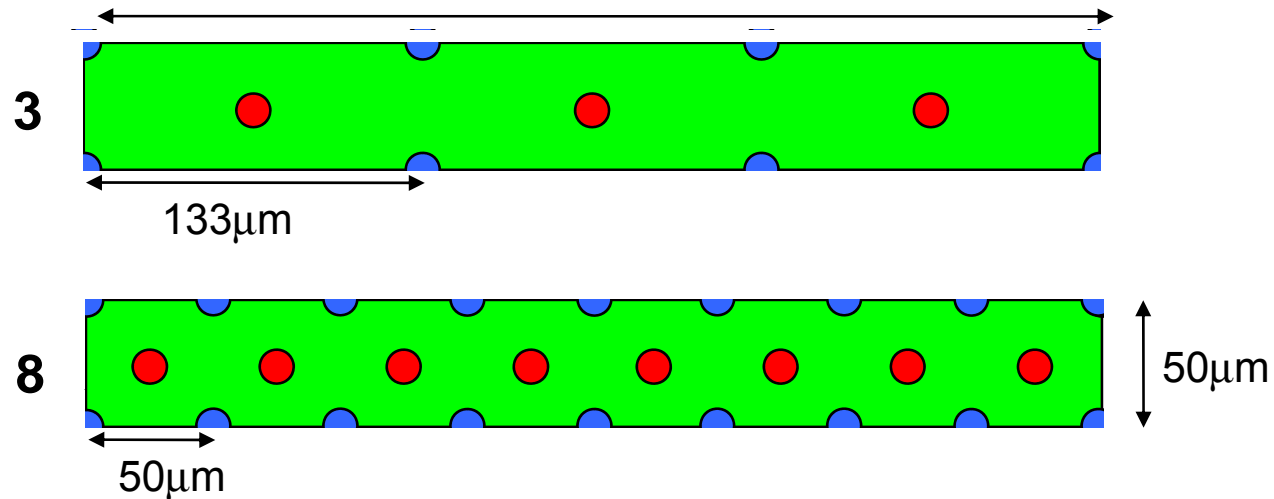
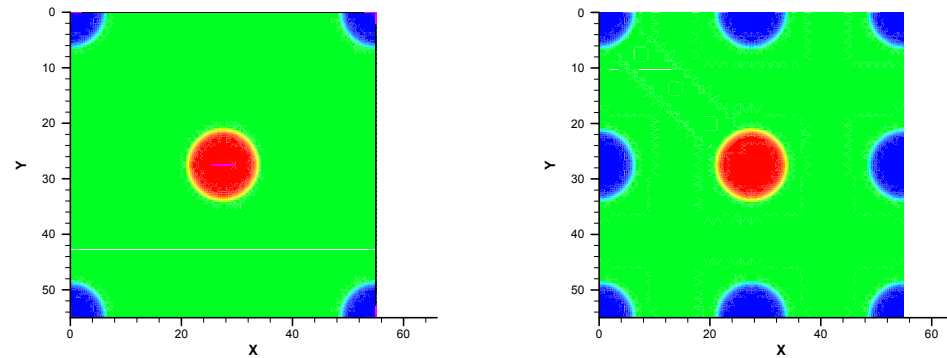
Double-sided 3D, p-type,
 $0 \text{ n}^{\text{eq}}/\text{cm}^2$, back surface

Double-sided 3D, p-type,
 $1 \text{e}+16 \text{ n}^{\text{eq}}/\text{cm}^2$, back surface



Further work

- Simulate charge collection!
- Consider effects of different available pixel layouts
 - CCE, depletion voltage, insensitive area, capacitance



Conclusions

- Double-sided 3D detectors:
 - Behaviour mostly similar to standard 3D
 - Depletion to back surface requires a higher bias
 - Front and back surfaces show slower charge collection
- Radiation damage model
 - Trap behaviour is directly simulated in ISE-TCAD
 - Trap models based on Perugia models, altered to match experimental trapping times
- Preliminary tests of damage model with 3D
 - Relatively low depletion voltages, but electric field pattern is altered
 - Double-sided 3D shows undepleted region at back surface at high fluences

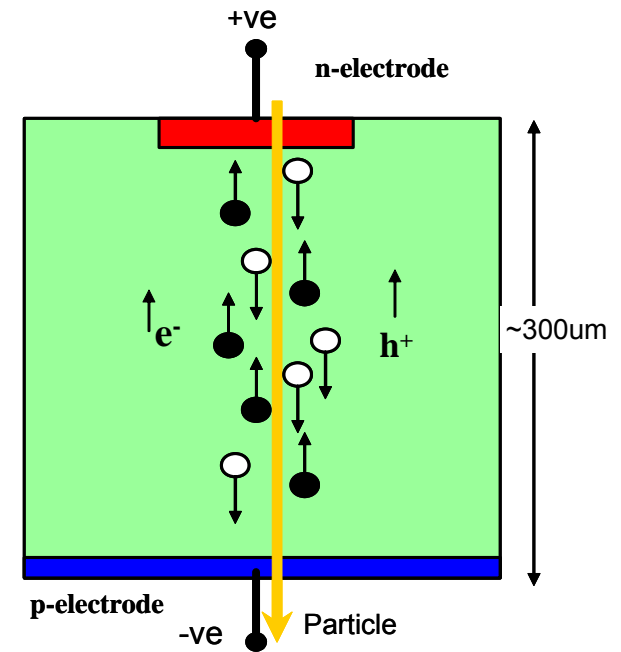
Thank you for listening

Additional slides

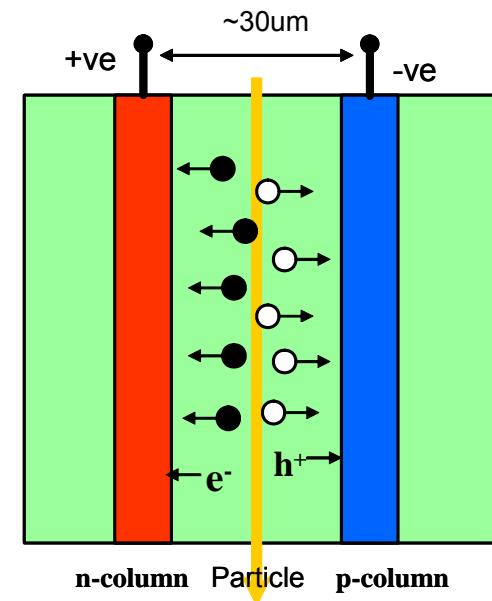
3D detectors

- N+ and p+ columns pass through substrate
- Fast charge collection
- Low depletion voltage
- Low charge sharing
- Additional processing (DRIE for hole etching)

Planar

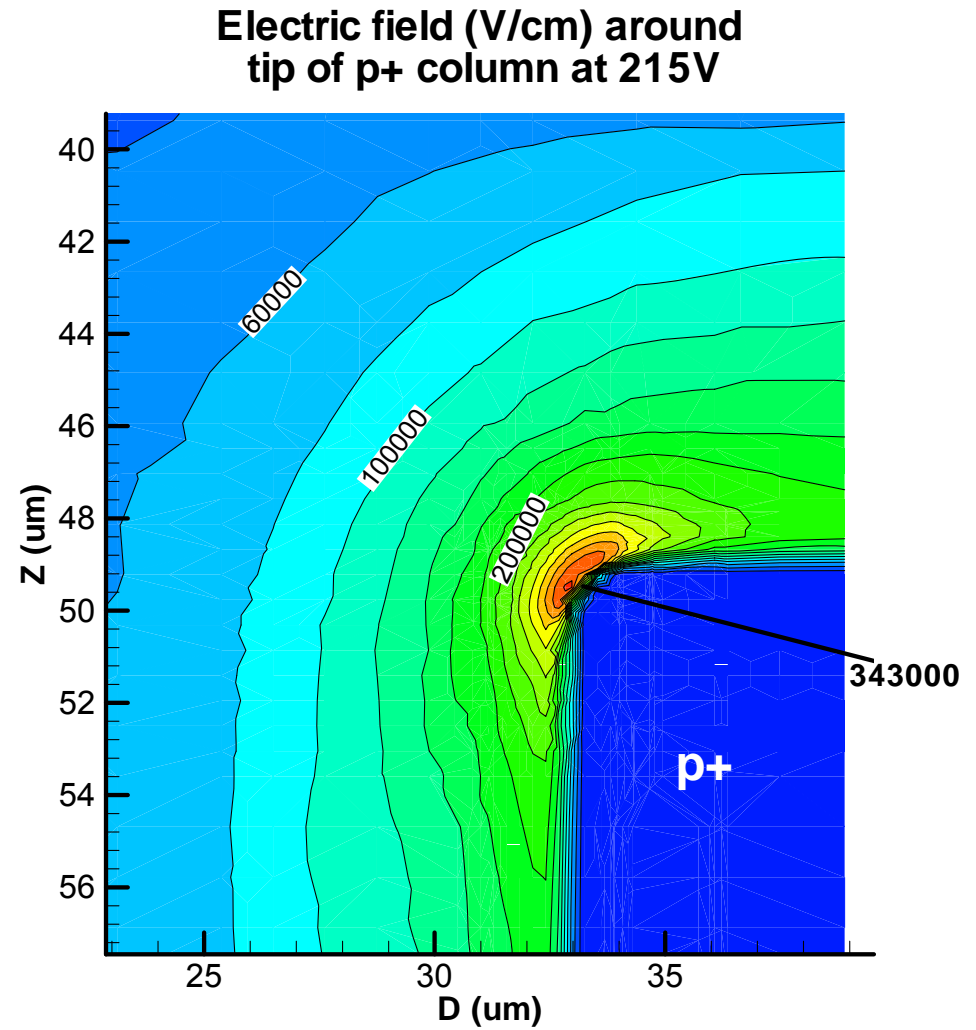


3D



Breakdown in double-sided 3D

- Breakdown occurs at column tips around 230V
 - Dependent on shape, e.g. 185V for square columns

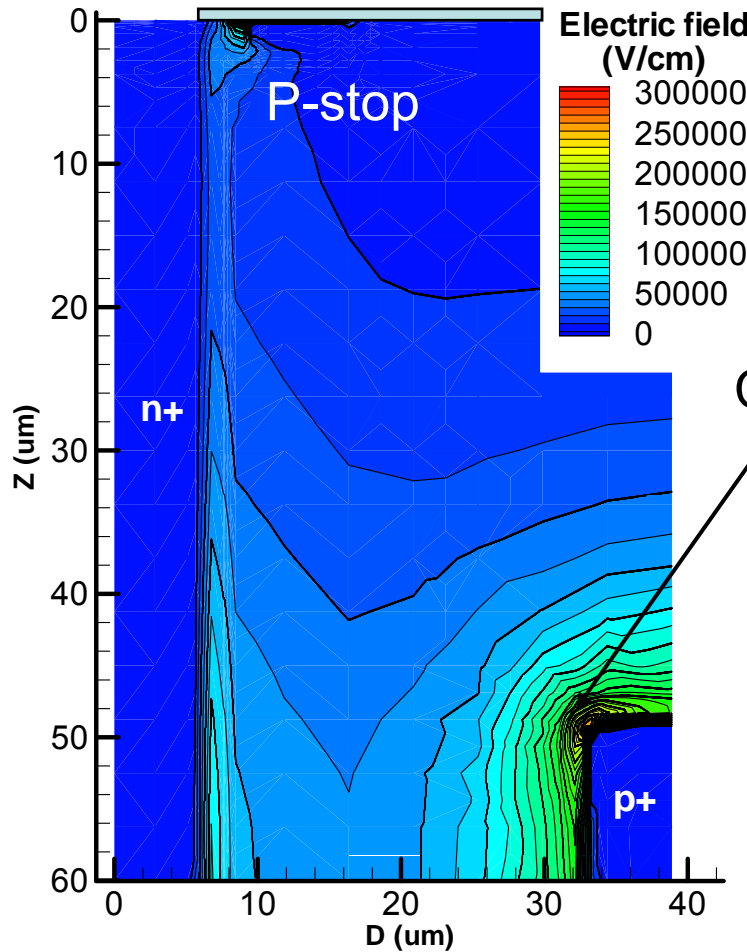


Breakdown in double-sided 3D

- With 10^{12}cm^{-2} charge, breakdown at 210V

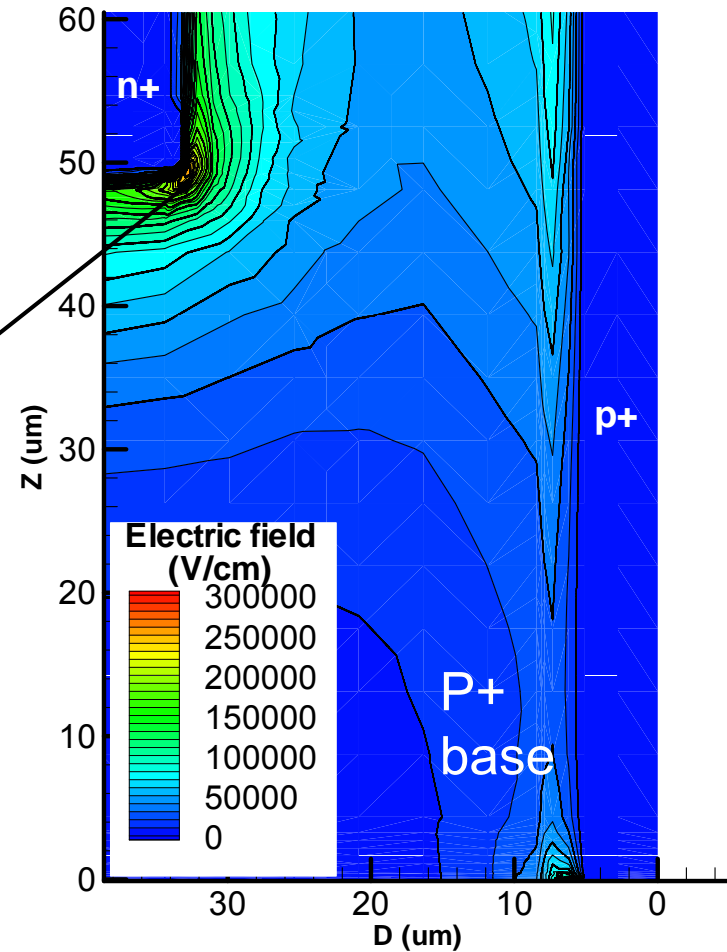
Front

Electric field (V/cm) in double-sided 3D
at 175V with 10^{12}cm^{-2} oxide charge



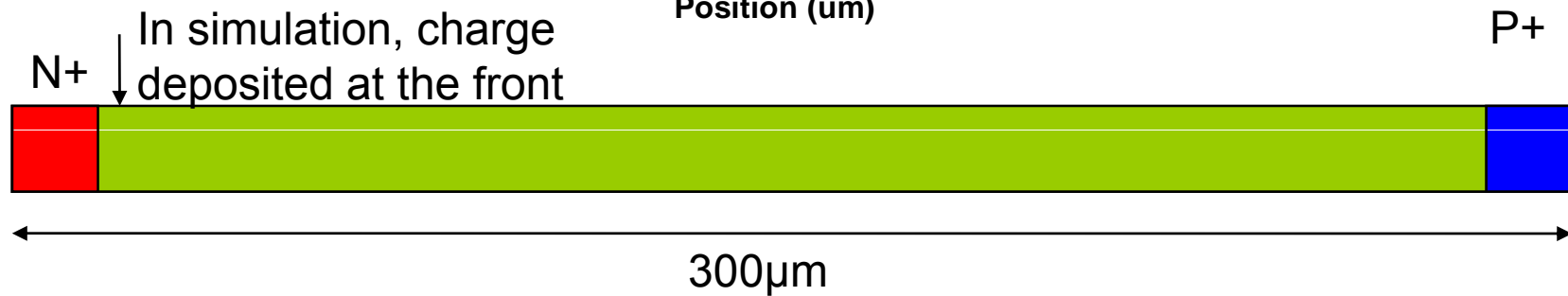
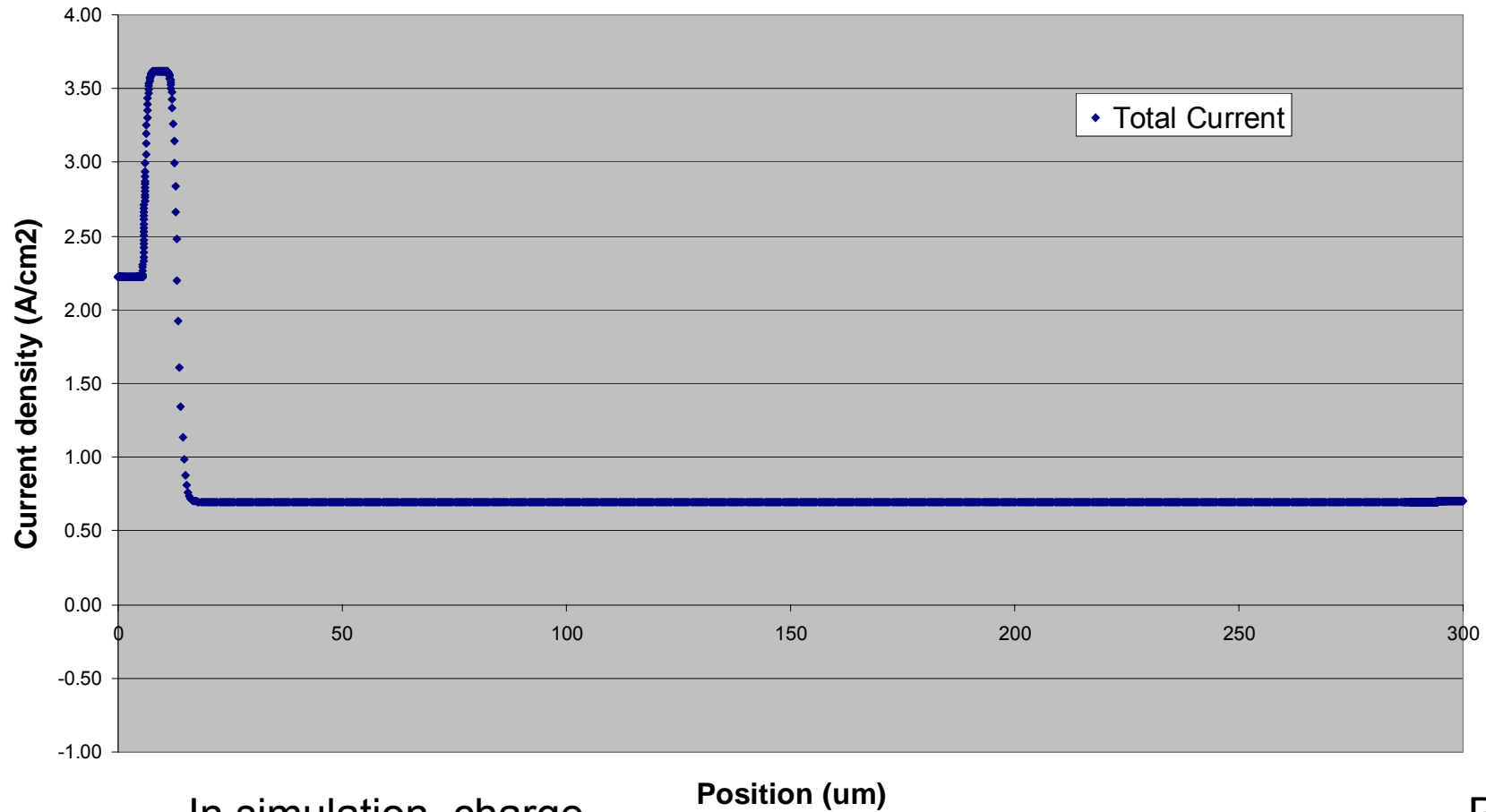
Back

Electric field (V/cm) in double-sided 3D
at 175V with 10^{12}cm^{-2} oxide charge



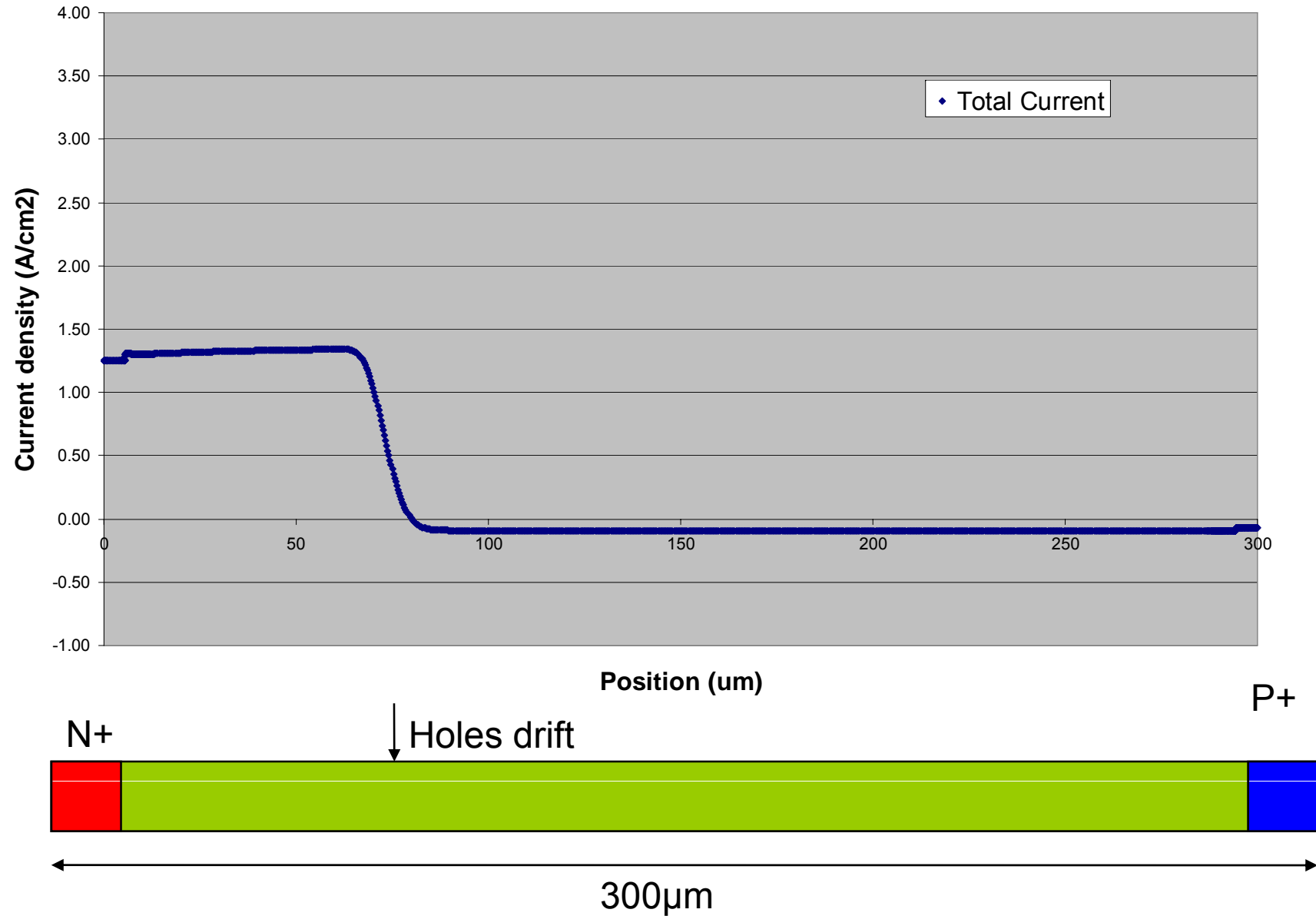
Example of ISE TCAD bug

Current distribution after 0.06ns



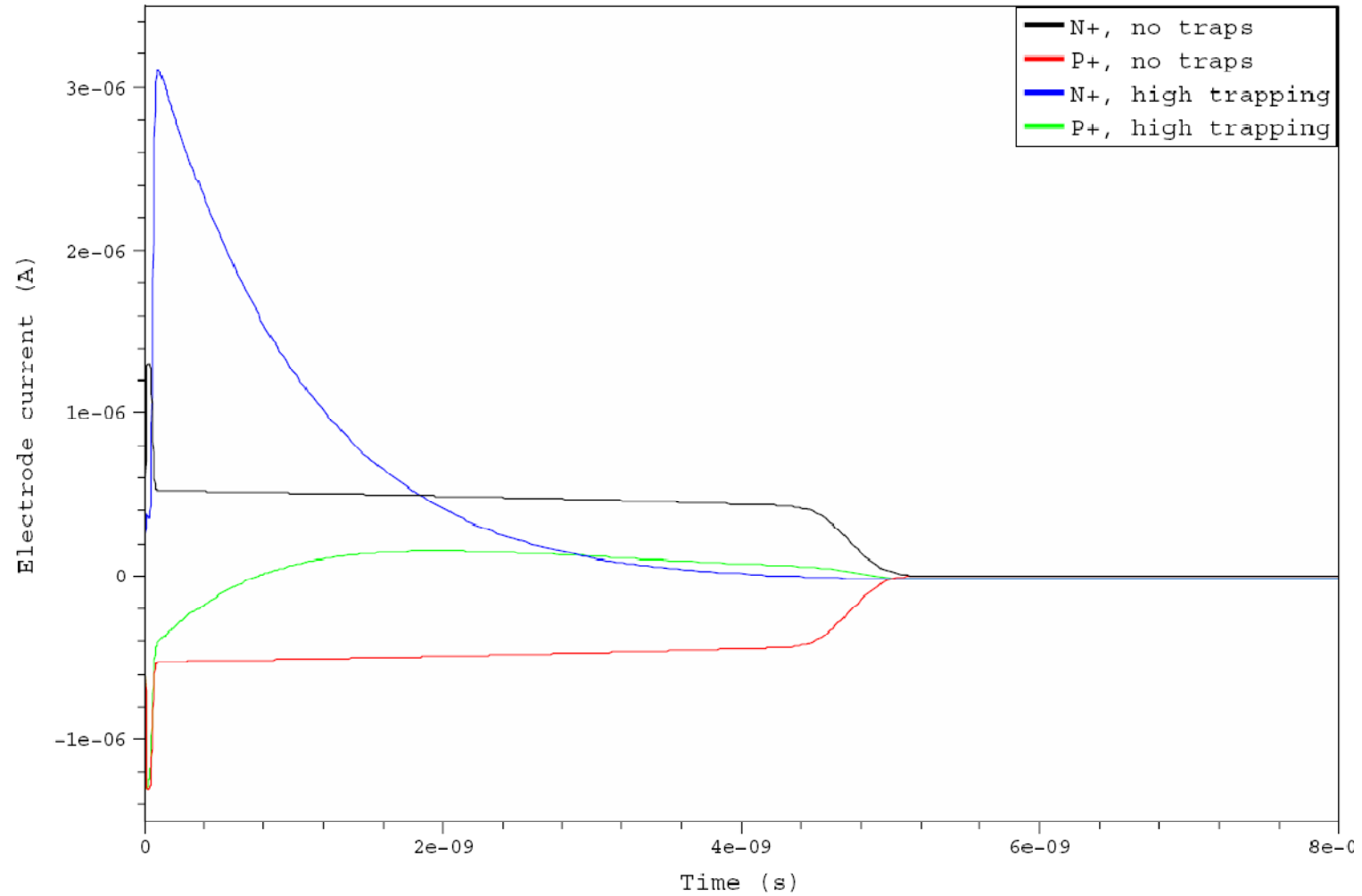
Example of ISE TCAD bug

Current distribution after 1ns



Example of ISE TCAD bug

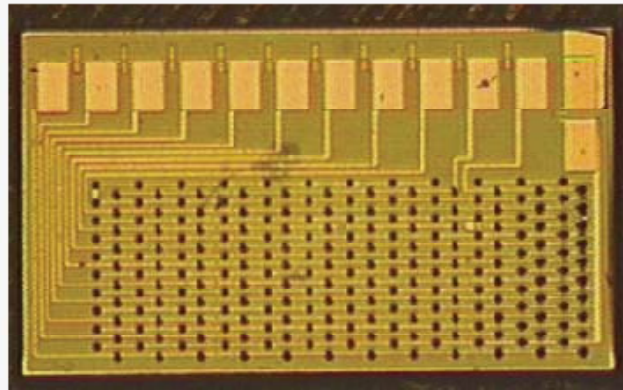
Current pulses with charge deposited at front of diode



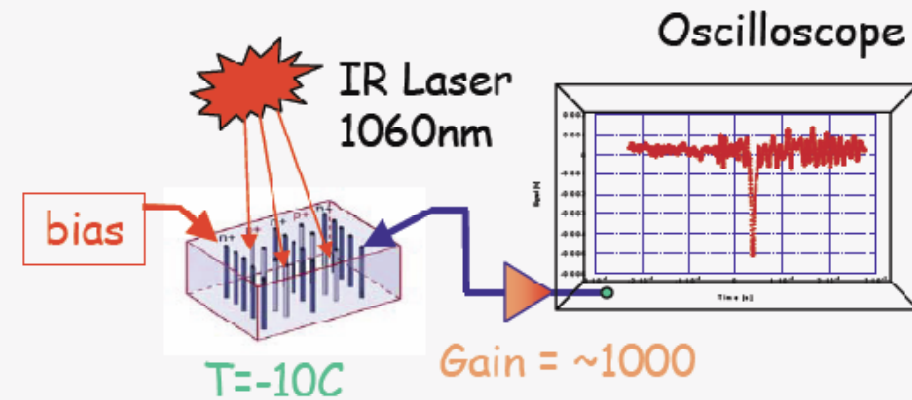
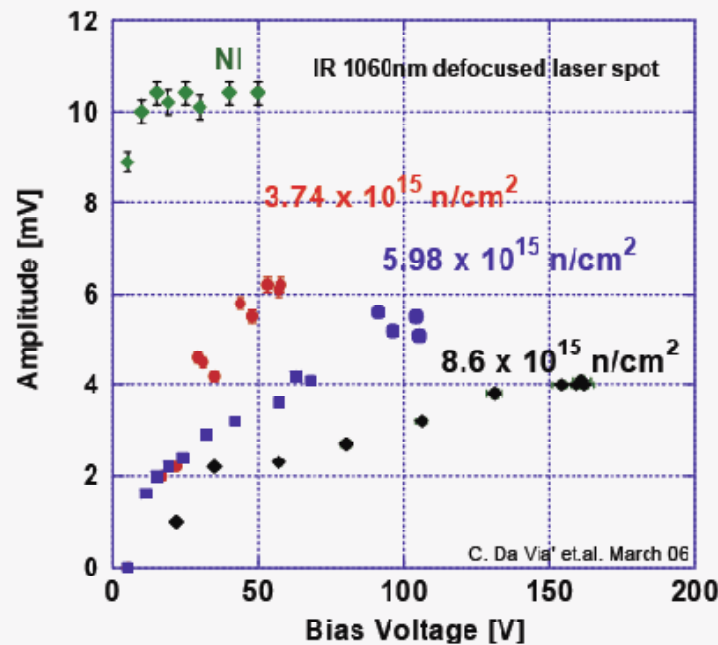
3D is radiation hard: Tests with baby-Atlas sensors

3Dc

C. DaVia, J. Hasi, S Watts, (Brunel/Manchester), V. Linhart, T. Slavicek, T Horadzof, S. Pospisil (Technical University, Praha), C. Kenney (MBC), S. Parker (Hawaii/LBL)



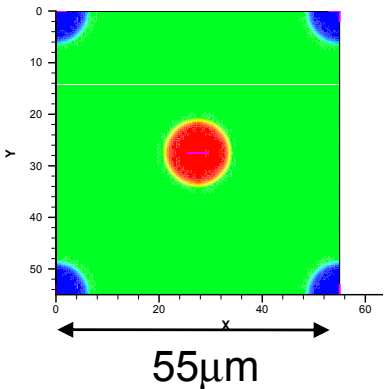
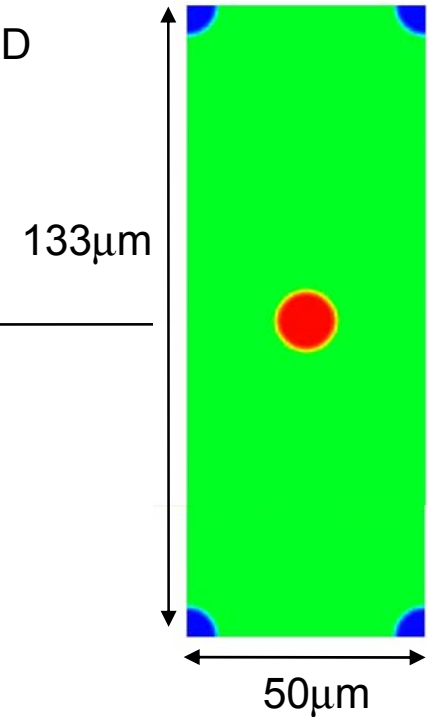
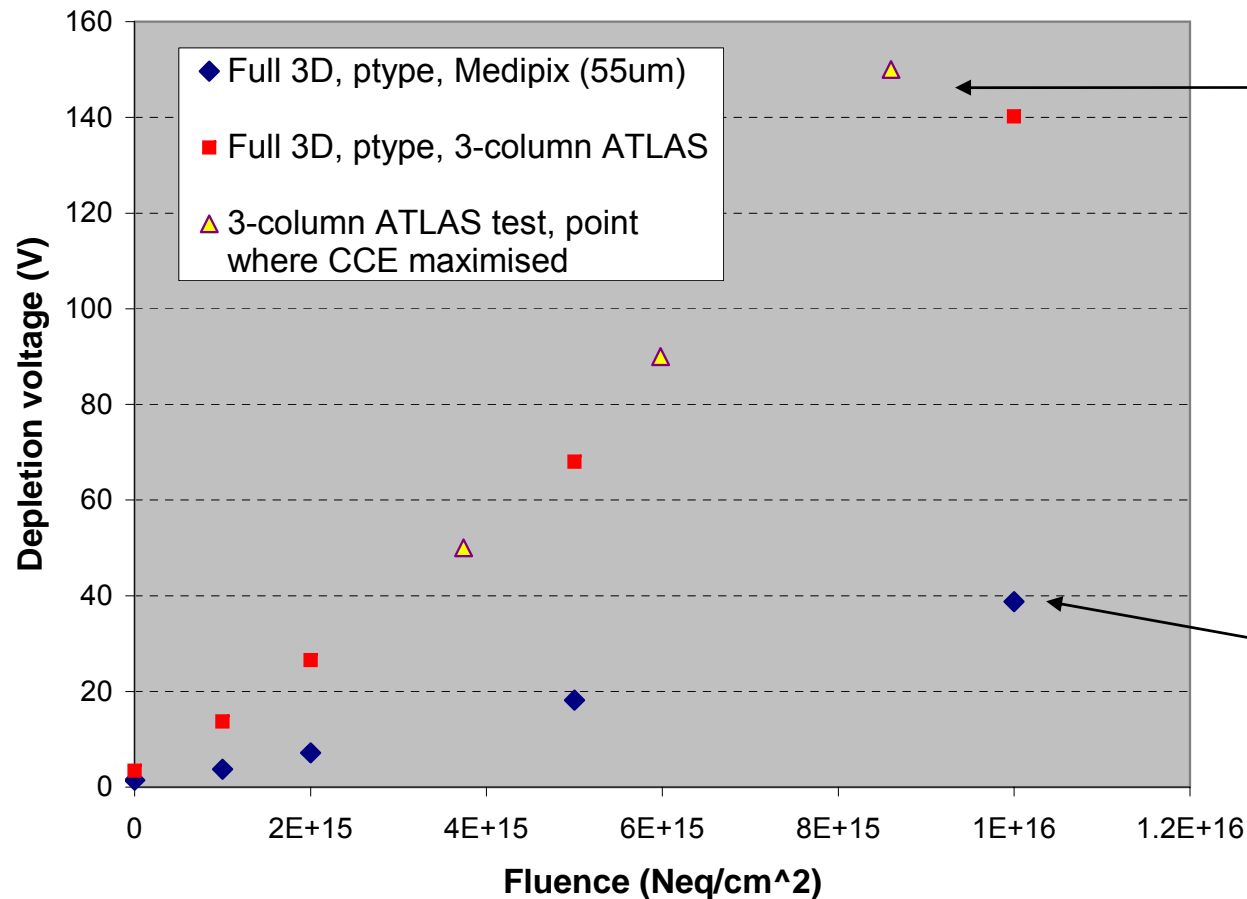
- Volume = $1.2 \times 1.33 \times 0.23 \text{ mm}^3$
- 3 electrode Atlas pixel geometry $71 \mu\text{m}$ IES
- n-electrode readout
- n-type before irradiation $-12 \text{ k}\Omega \text{ cm}$
- Irradiated with reactor neutrons (Praha)



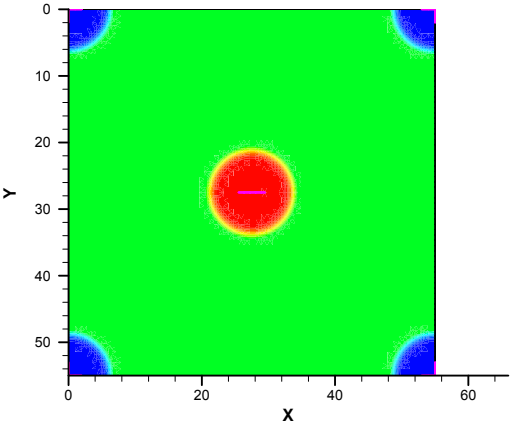
Full 3D – Depletion voltage (p-type)

- Depletion voltage is low, but strongly dependent on pitch
- Double sided 3D shows the same lateral depletion voltage as full 3D

Depletion voltages and radiation damage



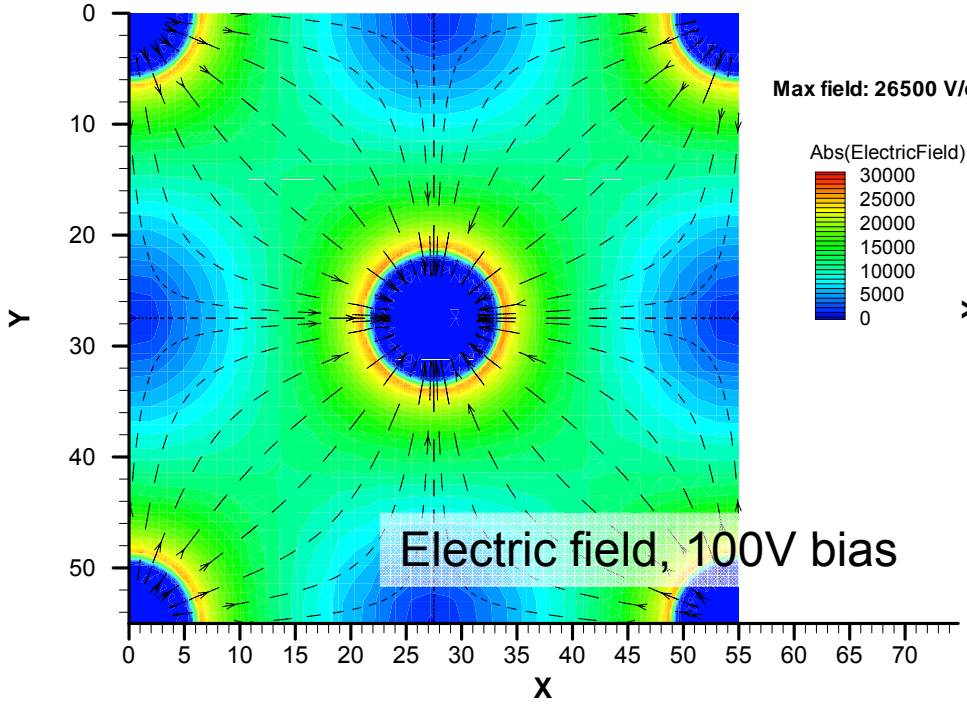
Weighting fields and electrode layouts



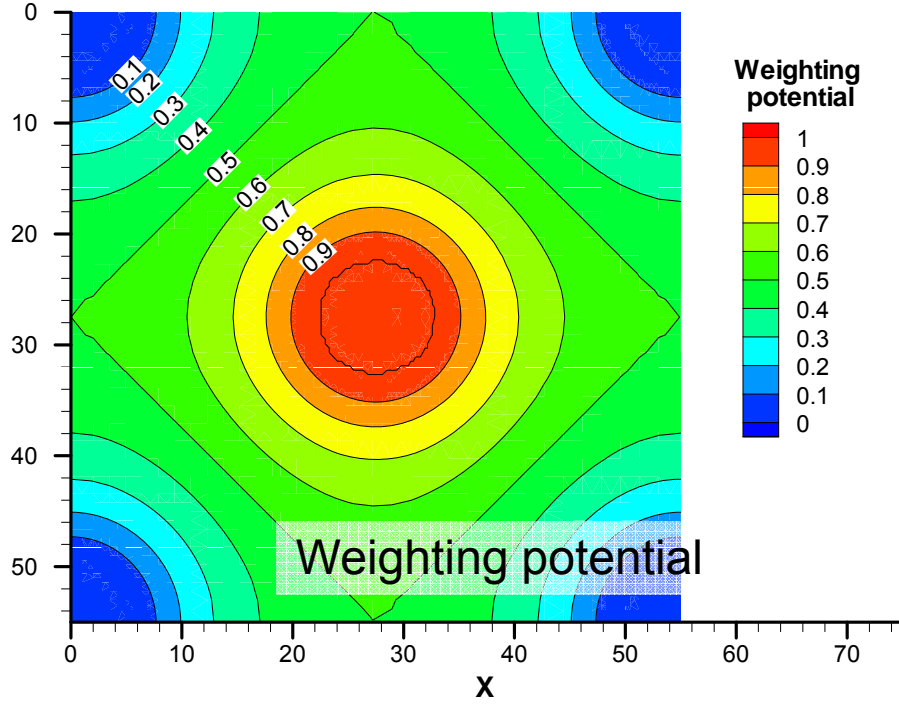
Symmetrical layout of n+ and p+

Weighting potential is the same for electrons and holes

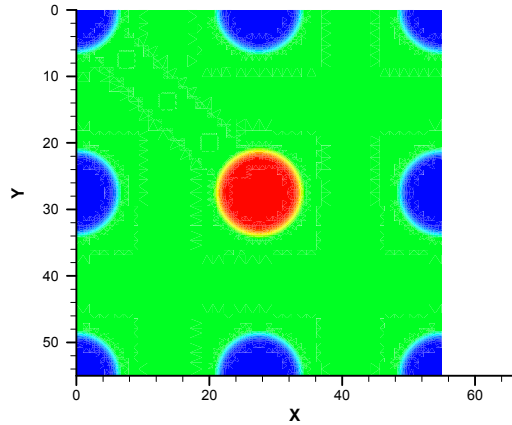
Square layout, symmetrical layout of p+ and n+



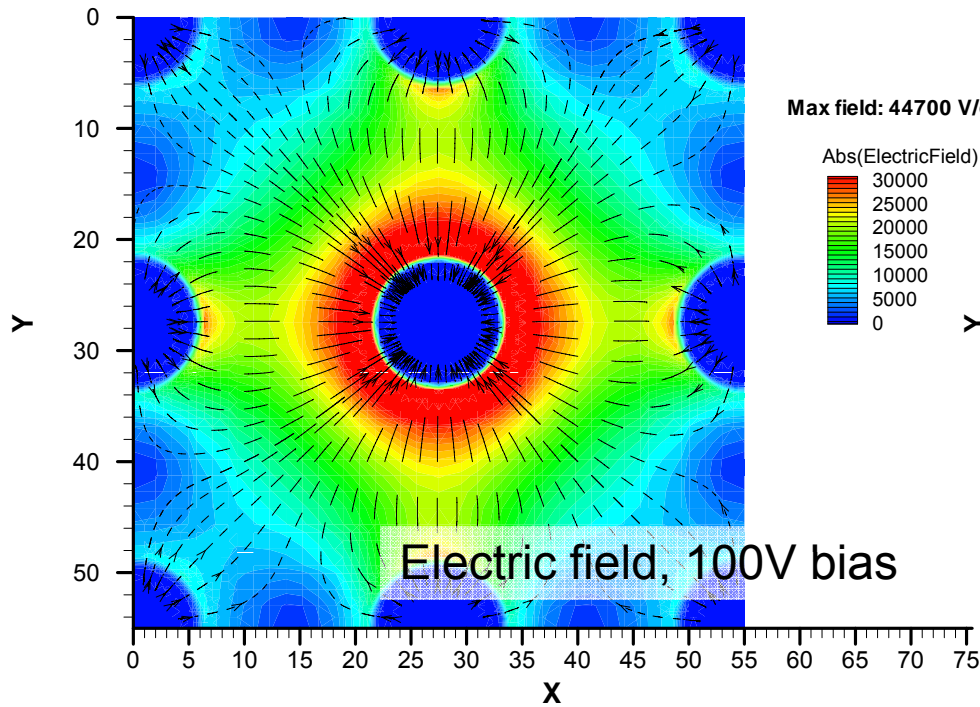
Square layout, symmetrical layout of n+ and p+



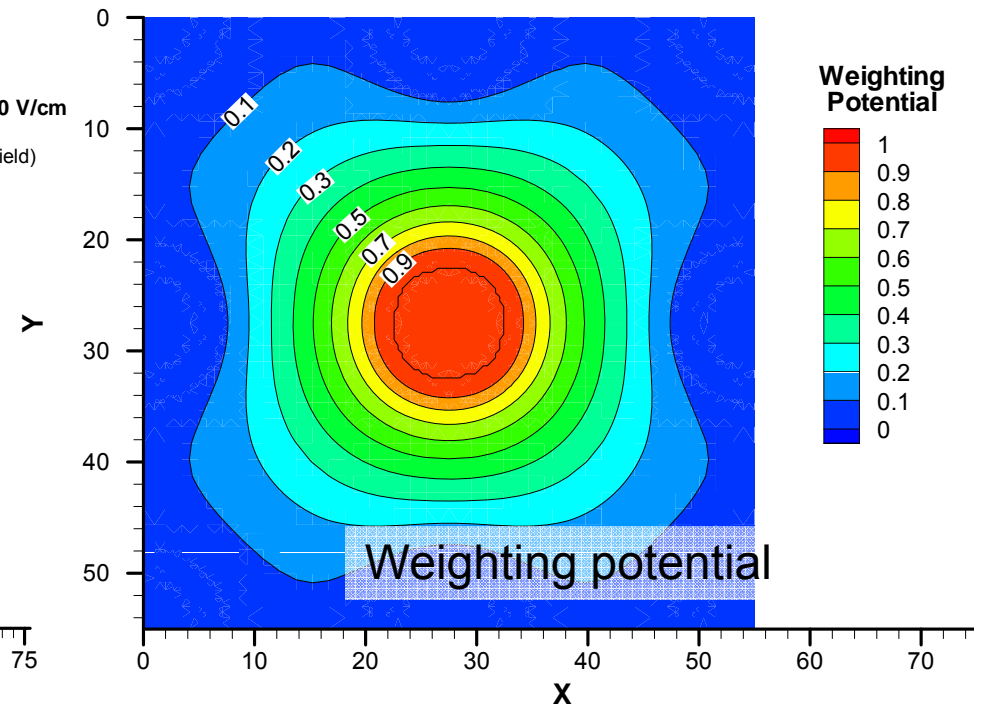
Weighting fields and electrode layouts



3 bias columns per readout column
Weighting potential favours electron collection

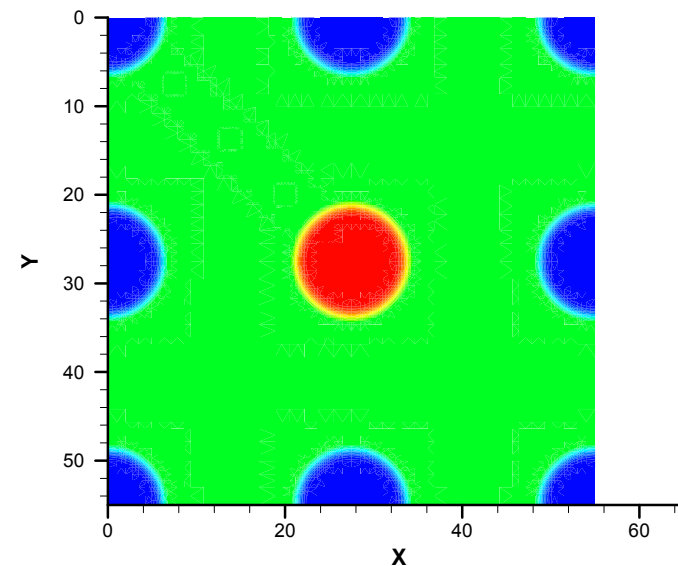
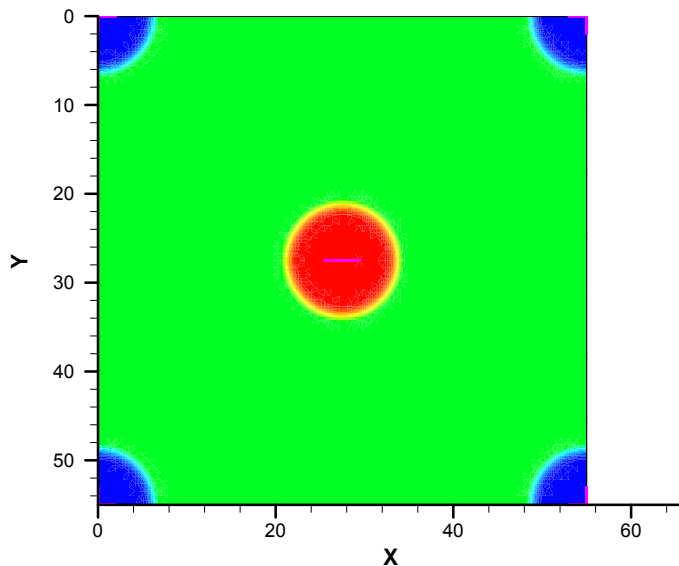


Square layout, 3 p+ bias columns per n+ readout column



Future work – Design choices with 3D

- **Choice of electrode layout:**
 - In general, two main layouts possible



- **Second option doubles number of columns**
- **However, increasing no. of p+ columns means larger electron signal**

Future work – Design choices with 3D

- ATLAS pixel ($400\mu\text{m} * 50\mu\text{m}$) allows a variety of layouts
 - No of n+ electrodes per pixel could vary from ~3-8
 - Have to consider V_{dep} , speed, total column area, capacitance
 - FP420 / ATLAS run at Stanford already has different layouts
- CMS ($100\mu\text{m} * 150\mu\text{m}$)

