

# **P-type Silicon irradiated with 24 GeV/c protons**

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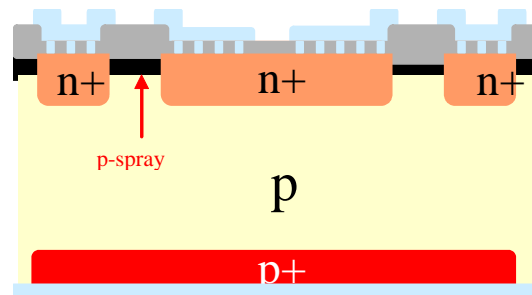
# Outline

- p-type Si serious candidate for trackers at LHC upgrade
- CCE depends on trapping. High E field, short drift length, proper readout side (electron signal dominates on n-strips) can reduce the effect of trapping on CCE
- p-type microstrip detectors with n-side readout have shown good performance after irradiation to high fluences

## Description of silicon detectors

- Diodes n+-p-p+. Characteristics:
- active area: 5×5 mm<sup>2</sup>
- substrates:
- Silicon <100>; 300 ± 15 μm; 20kΩ·cm
- DOFZ <100>; 300 ± 15 μm; 20kΩ·cm, [O]~2\*10<sup>17</sup>
- MCZ <100>; 300 ± 15 μm; 5 kΩ·cm , [O]~5\*10<sup>17</sup>
- guard ring: 200 μm wide at 100 μm distance from the central diode
- n+-p junction depth: 2 μm
- P concentration on surface: 2·10<sup>19</sup> cm<sup>-3</sup>
- p+-n junction depth: 1.5 μm
- B concentration on backside surface: 10<sup>20</sup> cm<sup>-3</sup>
- Total dimensions of the device: 7.11×7.11 mm<sup>2</sup>
- Isolation: p-spray blanket, depth~2um, peak=10<sup>15</sup>cm<sup>-2</sup>

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## Fabrication procedure (CNM Barcelona)

- Summary of fabrication steps:
- Thick oxide growth (1  $\mu\text{m}$ )
- Oxide patterning
- N+ implant
- Backside P+ implant
- Implant annealing (950°C, 30 min)
- Contact opening
- Metal deposition and patterning
- Metal annealing (350°C, 30 min)

### **Irradiations:**

- Irradiations with 24 GeV/c protons at CERN
- Samples kept cool to prevent annealing

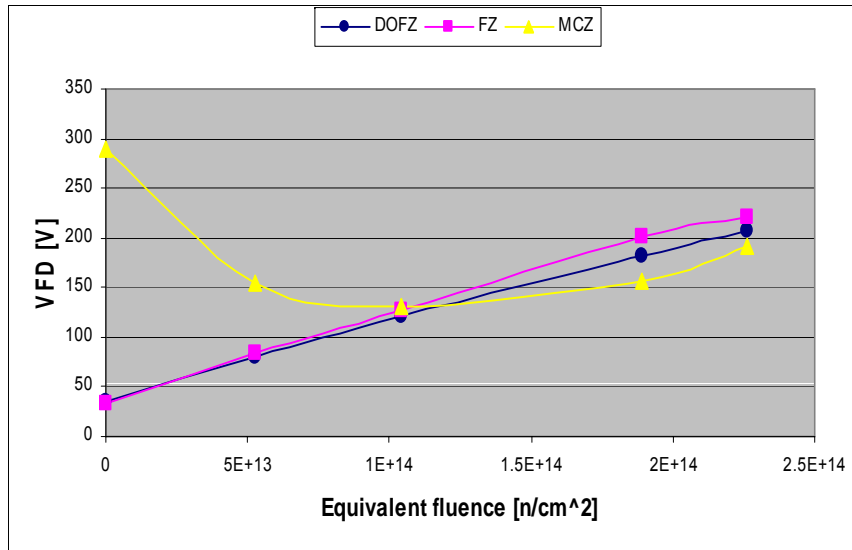
# Fluence dependence of

$N_{\text{eff}}$

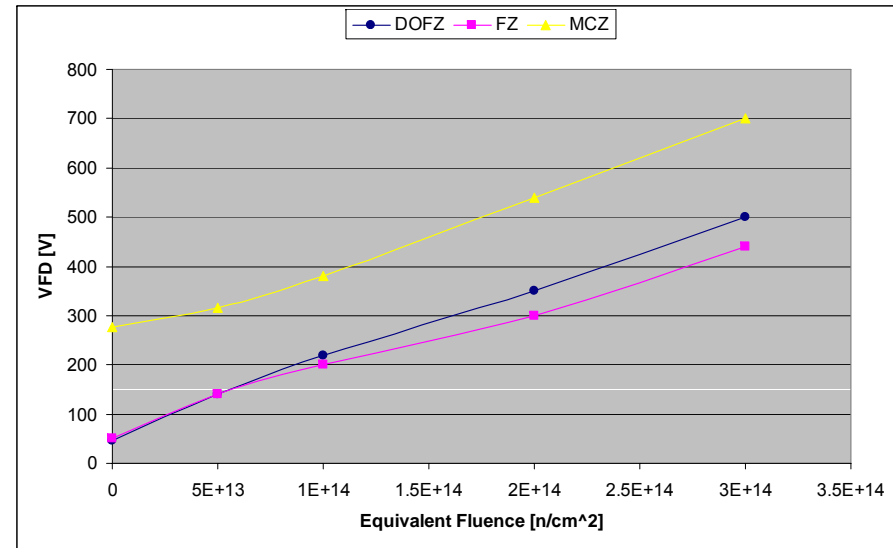
$\rho$

CV Measurements taken after 3 weeks at 20°C (approxim. “stable” damage)

## Protons



## Neutrons



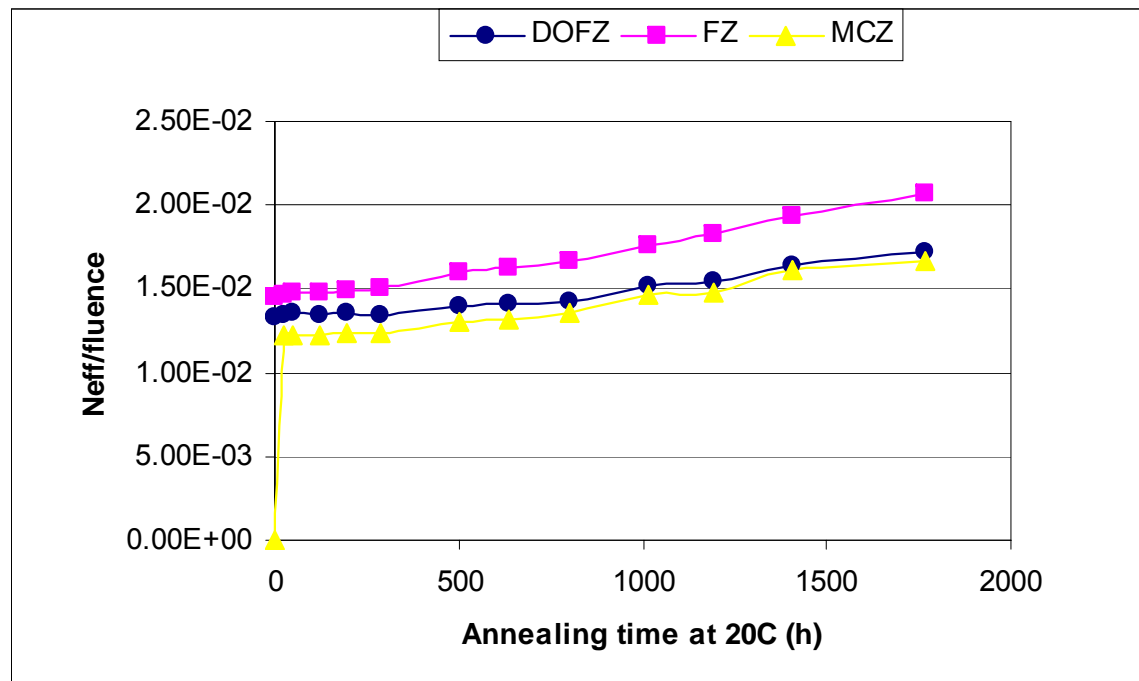
If  $\Delta N_{\text{eff}} = g \Phi_{\text{eq}} \rightarrow g \sim 1.05 \cdot 10^{-2} \text{ cm}^{-1}$

$g \sim 2 \cdot 10^{-2} \text{ cm}^{-1}$

CERN measur.  $0.75 \cdot 10^{-2} \text{ cm}^{-1}$  (last workshop)

# Annealing of $N_{\text{eff}}$ :

Proton irradiated,  $\Phi_{\text{eq}} = 1.95 \cdot 10^{14} \text{ cm}^{-2}$



Slopes:

FZ  $3.9 \pm 0.2 \cdot 10^{-6} \text{ h}^{-1}$

DOFZ  $2.8 \pm 0.2 \cdot 10^{-6} \text{ h}^{-1}$

MCZ  $3.9 \pm 0.2 \cdot 10^{-6} \text{ h}^{-1}$

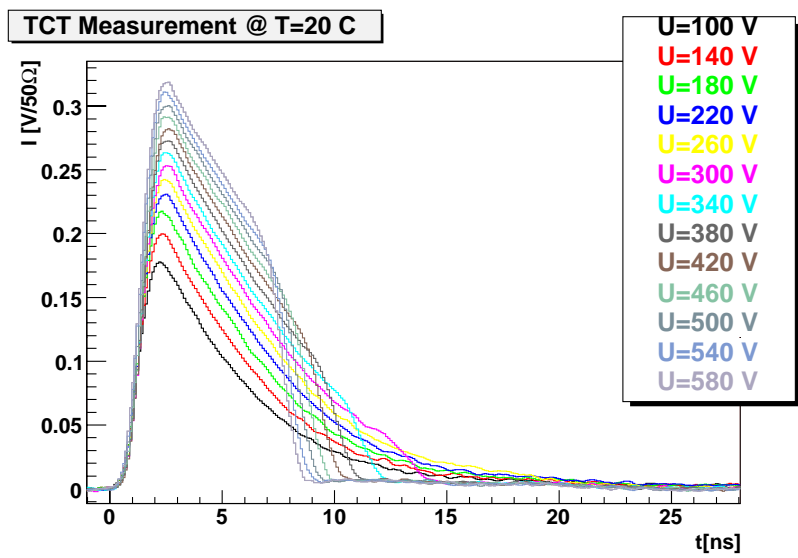
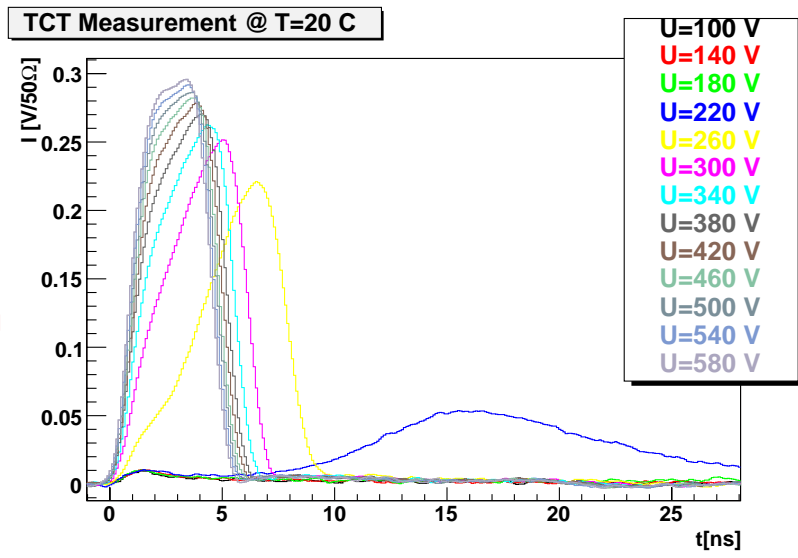
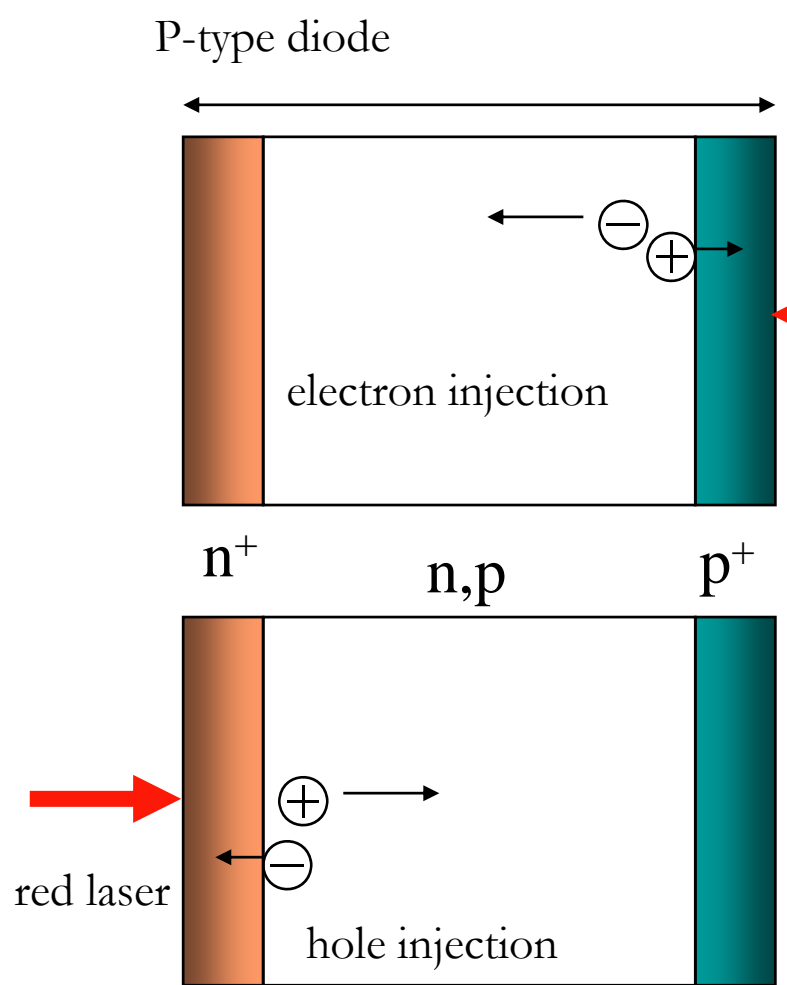
n-type, n irradiations

$4.25 \pm 0.3 \cdot 10^{-6} \text{ h}^{-1}$

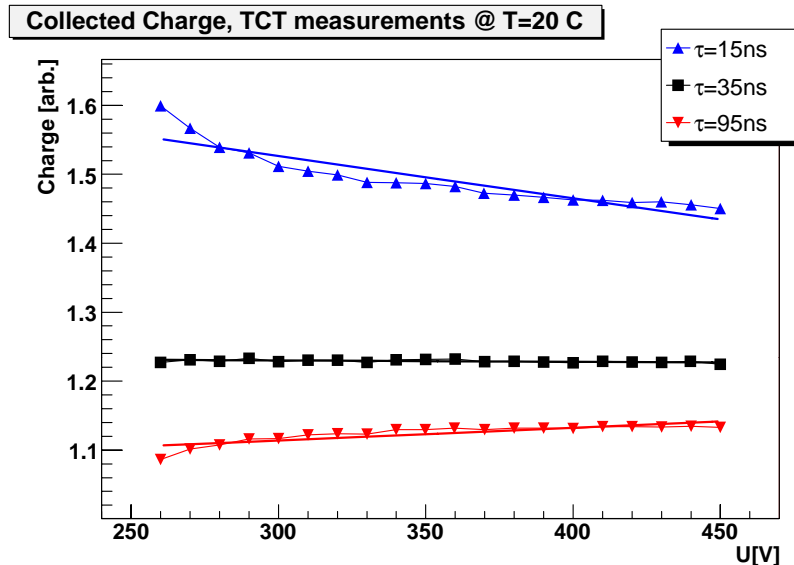
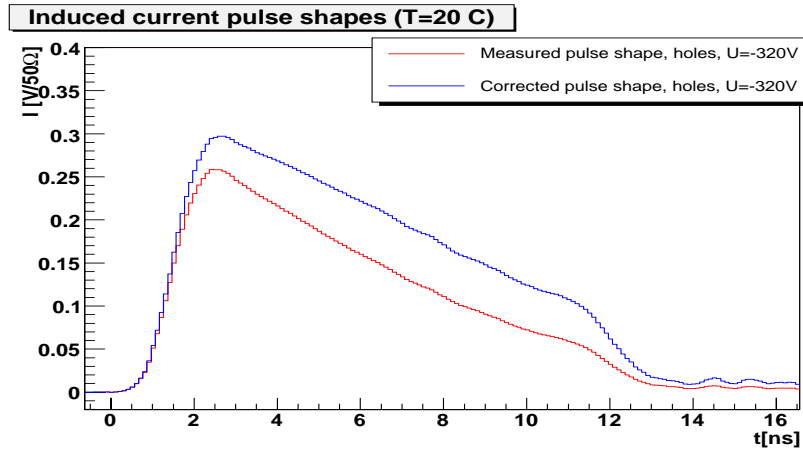
→ similar long term  
annealing in n and p-type  
material

Annealing at 60°C → activation energy  $1.25 \pm 0.05 \text{ eV}$

# Determination of $t_{eff,e,h}$ – Charge correction method (I)



# Determination of $t_{eff,e,h}$ (II) – Charge correction method (II)



Charge increases with  $V$  for  $V > V_{fd}$  !

Measured

$$I_m(t) = I_{e,h}(t) = \left[ e_0 N_{e,h} \frac{1}{D} v_{e,h}(t) \right] \exp\left(\frac{-t}{\tau_{eff,e,h}}\right)$$

Corrected

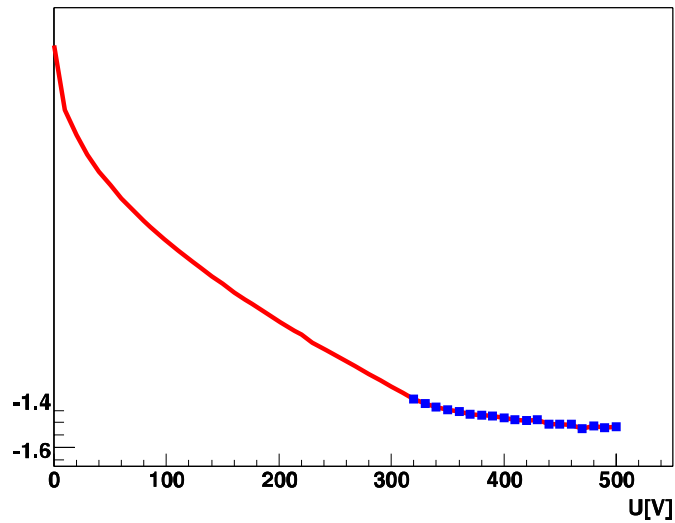
$$I_c(t) = I_m(t) \exp\left(\frac{t-t_0}{\tau_{tr}}\right)$$

$Q_c = \text{constant for } V > V_{FD} \rightarrow \tau_{tr} = \tau_{eff}$   
 (without trapping the signal of fully depleted detector doesn't depend on voltage)

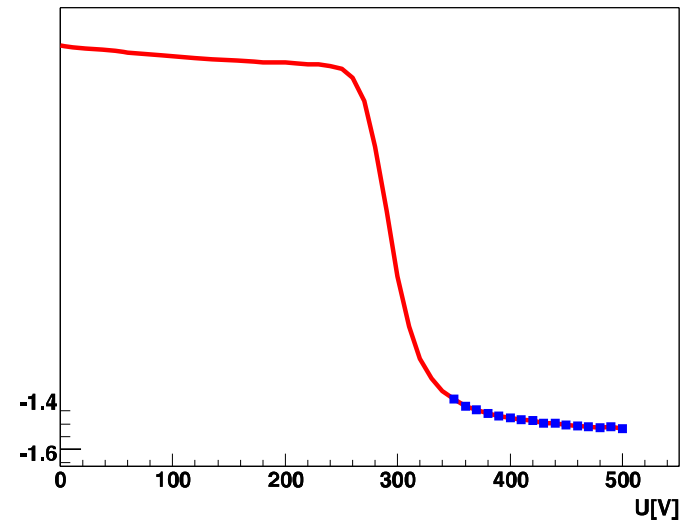


# Integral of signal

Hole signal



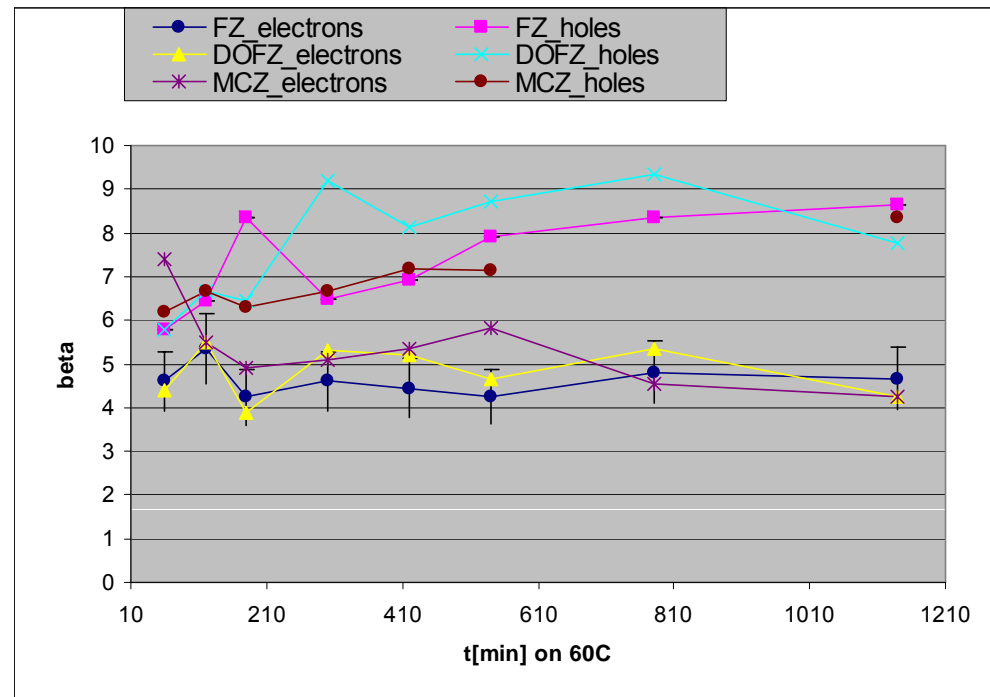
Electron signal



Bulk remains p-type

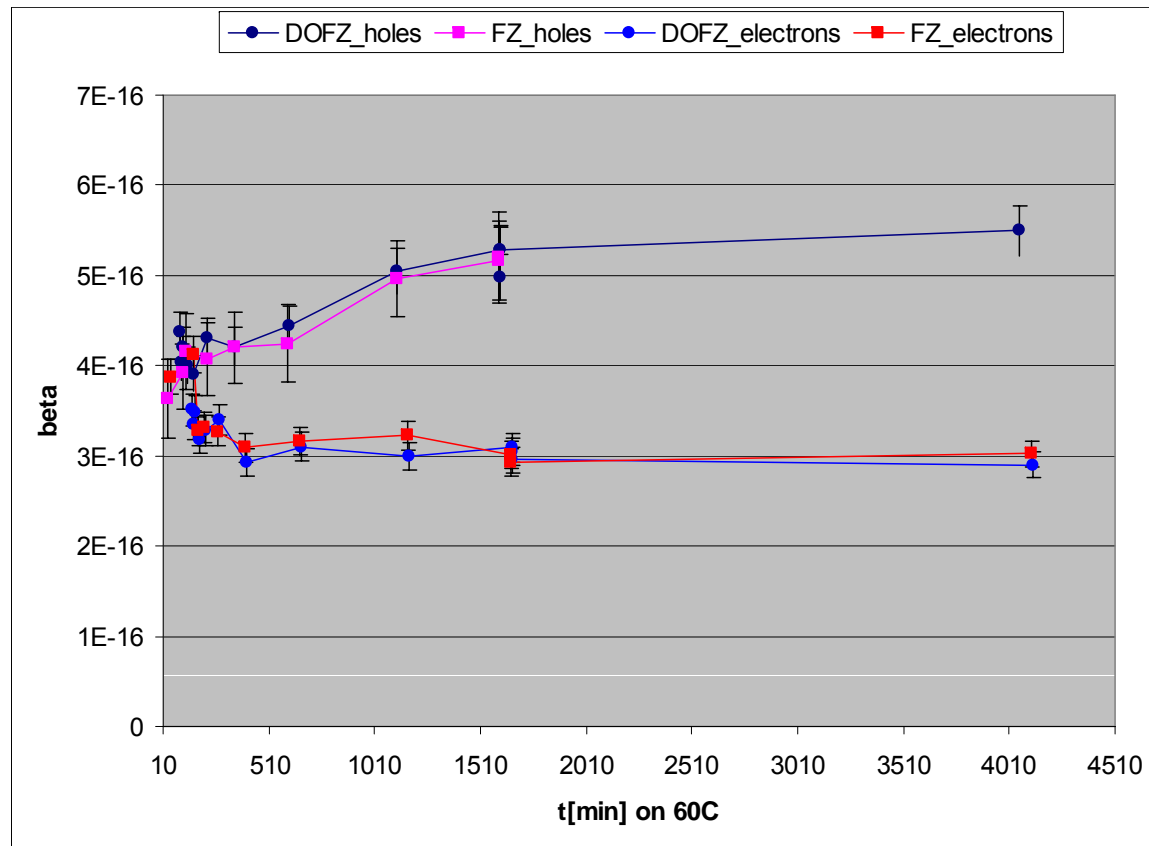
# Trapping after annealing at 60°C, measured at 20°C

Protons  $\Phi_{eq} = 1.07 \cdot 10^{14} \text{ cm}^{-2}$       $1/\tau = \beta\Phi_{eq}$



1000 min at 60°C → 80 days at 20°C if  $E_a = 1.0 \text{ eV}$

# Trapping after annealing at 60°C, measured at 20°C (neutrons)



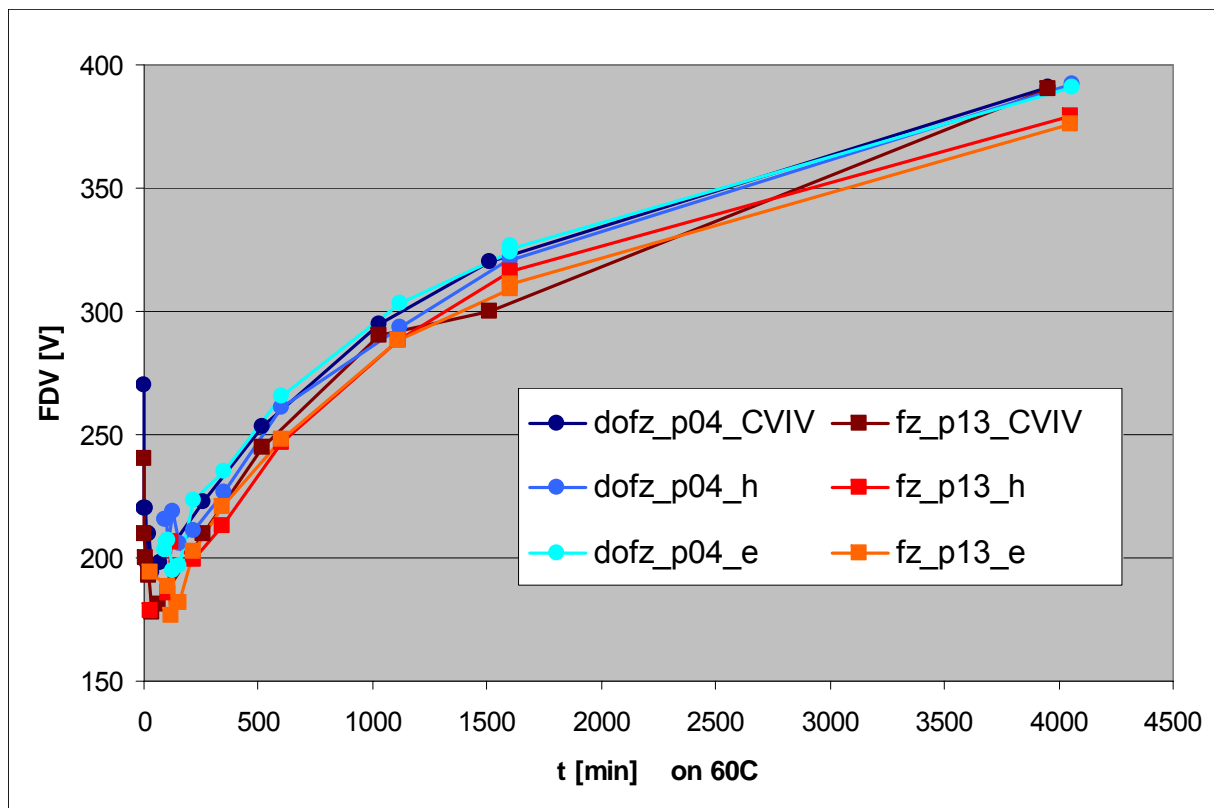
1000 min at 60°C → 80 days at 20°C if  $E_a = 1.0$  eV

# Summary

- long term annealing of  $N_{\text{eff}}$  in p-type material has same slope as in n-type
- activation energy is  $1.25 \pm 0.05$  eV.
- protons produce about 40% more trapping than neutrons at same NIEL
- Trapping in p-type silicon similar to trapping in n-type also after proton irradiation
- beneficial annealing of e-trapping not as evident as with neutron irradiated samples (annealing before the measurements started)
- harmful annealing of h-trapping

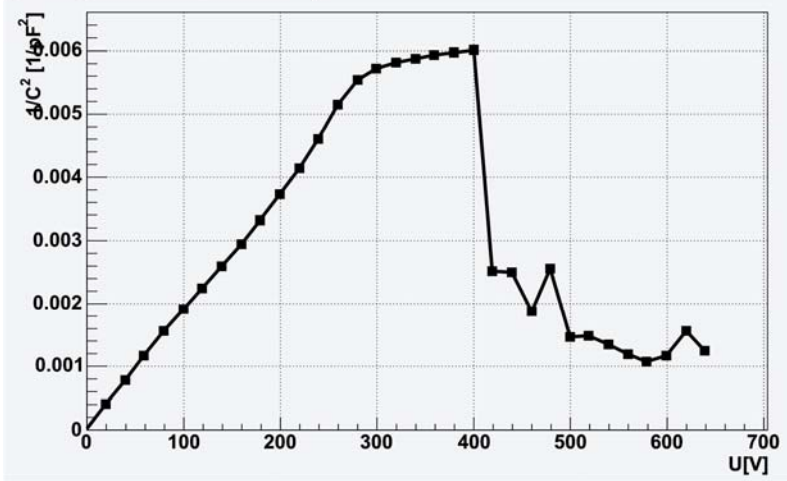
# FDV during annealing

Pad detectors irradiated to  $10^{14}\text{cm}^{-2}$



Vladimir Cindro, RD50 Workshop,  
Vilnius, June 3-6, 2007

C-V @ T=+23 C , 10 kHz



C-V @ T=+23 C , 10 kHz

