

# **Testing towards first preproduction**

**Tk Pixel detector units** 

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## **Data Transmission** 🛛 – – – – – – – 🗲 – – – – – – – – – 🗕 🗲 Optical Signal 🤞 OPTOBOARD







Eye diagram with real services

## **RD53A programme**

All loaded local support types of all subsystems were tested. ⇒ **first opportunity** to test a complete detector system

#### Test setups:

- using the **RD53A** FE prototype (3 different analog front-ends and no data merging)
- in environmental box with monitoring of T, dew point, light
- with interlock to ensure T on modules < 40 °C and dew point < -60 °C</li>

**Goal:** test RD53A modules after loading and after thermal cycling





#### , Serial power curren Short current peal to be filtered by will make system local decoupling Current margi Chip current/pow

Constant current powering of chip

• FE chips have **Shunt Low Drop Output** (**SLDO**) power regulators • SLDO's dynamically adjust shunt

current to have constant local voltages on chip when powered with **constant** current

⇒ reduces material budget of detector due to less cabling





SP chain test with ITkPix modules





Framework based on dist	ributed microservices
(Command-line) software	e packaged with configuration
files in <b>immutable docke</b>	r containers
Communication via <b>REST</b>	
Services also provide a Gl	
$\Rightarrow$ operation of setup thro	ugh <b>uniform interface</b>
FELIX API - itk-felix-sw	
Image         Monitoring         PelakRunnige           Links:         0         1         2         3         4         5         6         7         8         9         10         11         12         13           Optical Power         TX:	GUI of the FELIX
	FELIX Server
licroservice framework	FELIX service 0     FELIX service 1     Opto service
or <b>online software</b> $\longrightarrow$	
backages	FELIX software FELIX software FELIX software
~	DAQ service
$\alpha - \psi \cdot \alpha$	FELIX driver     API     GUI

## ITk Pixel detector units production

FLX-712 Card (PCIe c

## QC Tests

Quality control (QC) ensures quality of each produced component during ongoing production.

#### **Electrical QC procedures of loaded local supports:**

- (from lessons learned in System Test)
- Connectivity and readback check of interlock module and

## **Detector Control System (DCS)** Scalable and configurable DCS

large scale multi-module tor detector assemblies

Finite State Machine provides high-level control mechanism as during detector foreseen operation



#### **Coupled-ring** from IS

#### Half-ring from OEC



**Electrical test results** before and after loading of RD53A modules validate the loading procedure



SR1	✓ ③ Back ④ 《à 小》       ✓ ③ Back ● 《à 小》       Z.427       17.566	V 0.353 V 2.691 V °C 17.386 °C 17.565 °C	M11 3.373 V -92.23 °C 17.745 °C		SR1 🔹 😗 🕼 🏤	SP OPTO ON Vmon B
JCOP Fra	mework  OPTO/CH OFF	Auxillary Power for Opto boards	To Interlock System	Chain Control	JCOP Framework -	
To Multi	Trend 0.000 A		Monitoring details	DAQ Monitor	Tools Multi Trend System Setup	
Archivir	n secup ng Config	- Temperature of Opto boards- / OPTO/D1/Tmon - OPTO/D2/Tmon nA	MOPS MOPS Details	Navigate to Optobox	Archiving Config	
					l i	

#### **SP chain** control and monitoring

#### **Opto box** monitoring

⇒ All tests **successfully finished**, which allowed the project to move to preproduction of loaded local supports

## **Outlook:** ITk Pixel Slice Test

Plan: beginning of 2025, preproduction detector units of the Outer System (OB + OEC) come together to build a detector slice vironmental enclosure (Faradav cage) OB Longeron L2 A OB Longeron L2 C OEC R2 With a successful slice the collaboration test, can start the production the pixel detector of Opto box units.

#### MOPS chip

- Data transmission path check using Bit Error Rate Test
- Module performance tests:
  - I(V) scan of the sensors bias voltage
- FE scans: digital, analog, threshold and disconnected bump bonds
- Low power mode test of modules
- ⇒ Results are uploaded into a **production database**

## Preproduction

- currently ongoing
- first system-level tests expected in September 2024
- successfully tested preproduction units go into slice test

### References

- Expected Tracking and Related Performance with the Updated ATLAS Inner Tracker Layout at the High-Luminosity LHC, ATL-PHYS-PUB-2021-024, CERN, 2021.
- ATLAS Inner Tracker Pixel Detector: Technical Design Report, CERN-LHCC-2017-021, CERN, 2017.

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