



# Status of the JUNO detector

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On behalf of the JUNO collaboration

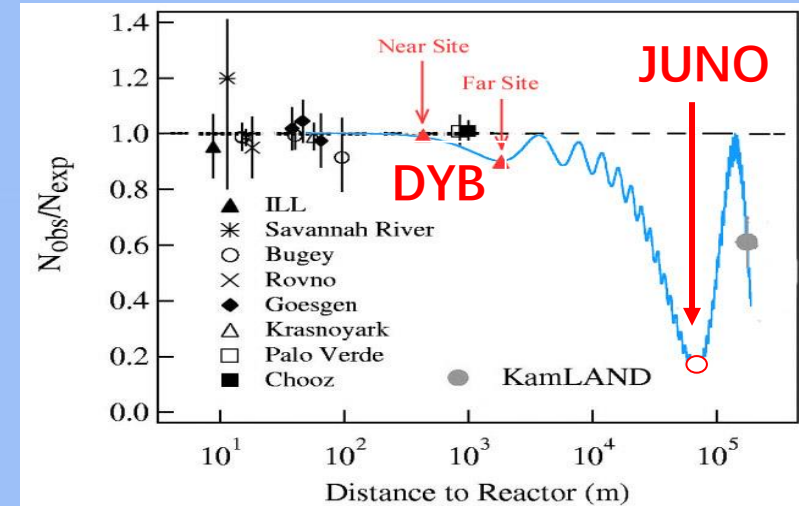
ICHEP 2024, Prague

ICHEP 2024 | PRAGUE



# JUNO experiment

- ◆ Jiangmen Underground Neutrino Observatory (**JUNO**) is located in Jiangmen city, Guangdong province of South China:
  - ~ 53 km from the Yangjiang and Taishan Nuclear Power Plants ( total power: 26.6 GW)
  - ~700 m underground (1800 m.w.e)
  - a successor of the Daya Bay neutrino experiment (DYB)
  - approved in 2013, construction started in 2015



◆ Neutrino Mass Ordering (NMO) measurement

- Normal mass ordering:  $m_1 < m_2 < m_3$
- Inverted mass ordering:  $m_3 < m_1 < m_2$
- JUNO will determine NMO with  $3\sigma$  significance in 6 years

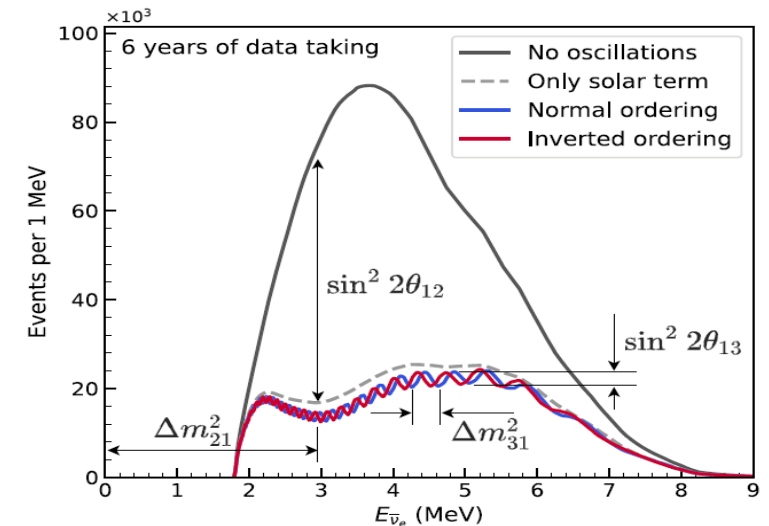
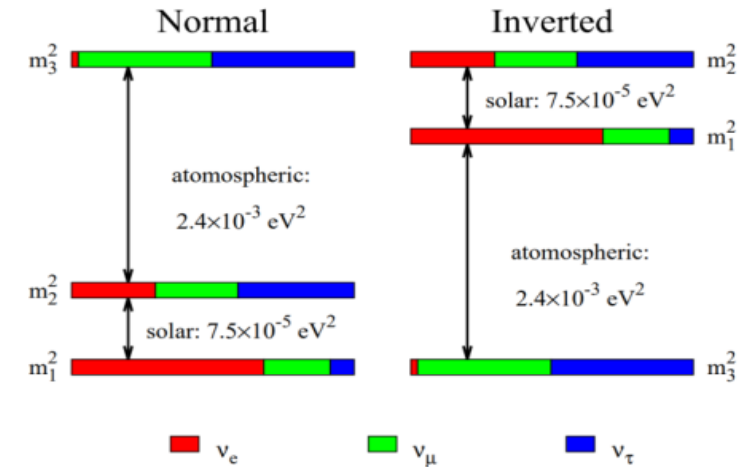
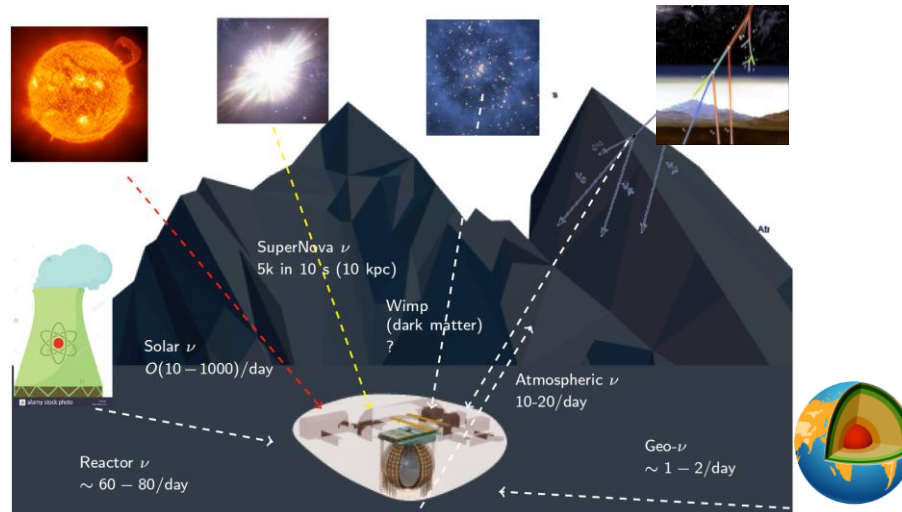
[arXiv:1507.05613](https://arxiv.org/abs/1507.05613)

◆ Precision measurement of oscillation parameters

- for  $\sin^2 2\theta_{12}$ ,  $\Delta m_{21}^2$ ,  $|\Delta m_{32}^2|$ , world-leading precision in 100 days, and precision  $< 0.5\%$  in 6 years

◆ Many other physics programs

- Solar neutrinos
- Geo-neutrinos
- Supernova burst neutrinos
- Supernova relic neutrinos
- Exotic neutrinos
- Nucleon decay
- ...







# JUNO collaboration

- Collaboration established in 2014
- now more than 700 collaborators from 74 institutions in 17 countries/regions

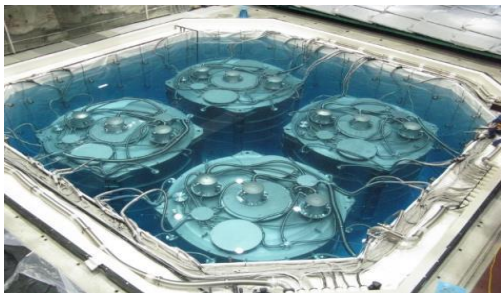
Country	Institute	Country	Institute	Country	Institute
Armenia	Yerevan Physics Institute	China	Tsinghua U.	Germany	U. Tuebingen
Belgium	Universite libre de Bruxelles	China	UCAS	Italy	INFN Catania
Brazil	PUC	China	USTC	Italy	INFN di Frascati
Brazil	UEL	China	U. of South China	Italy	INFN-Ferrara
Chile	SAPHIR	China	Wu Yi U.	Italy	INFN-Milano
Chile	UNAB	China	Wuhan U.	Italy	INFN-Milano Bicocca
China	BISEE	China	Xi'an JT U.	Italy	INFN-Padova
China	Beijing Normal U.	China	Xiamen University	Italy	INFN-Perugia
China	CAGS	China	Zhengzhou U.	Italy	INFN-Roma 3
China	ChongQing University	China	NUDT	Pakistan	PINSTECH (PAEC)
China	CIAE	China	CUG-Beijing	Russia	INR Moscow
China	DGUT	China	ECUT-Nanchang City	Russia	JINR
China	Guangxi U.	China	CDUT-Chengdu	Russia	MSU
China	Harbin Institute of Technology	Czech	Charles U.	Slovakia	FMPICU
China	IHEP	Finland	University of Jyvaskyla	Taiwan-China	National Chiao-Tung U.
China	Jilin U.	France	IJCLab Orsay	Taiwan-China	National Taiwan U.
China	Jinan U.	France	LP2i Bordeaux	Taiwan-China	National United U.
China	Nanjing U.	France	CPPM Marseille	Thailand	NARIT
China	Nankai U.	France	IPHC Strasbourg	Thailand	PPRLCU
China	NCEPU	France	Subatech Nantes	Thailand	SUT
China	Pekin U.	Germany	RWTH Aachen U.	U.K.	U. Liverpool
China	Shandong U.	Germany	TUM	U.K.	U. Warwick
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China	IGG-Beijing	Germany	GSI	USA	UC Irvine
China	YSU	Germany	U. Mainz		



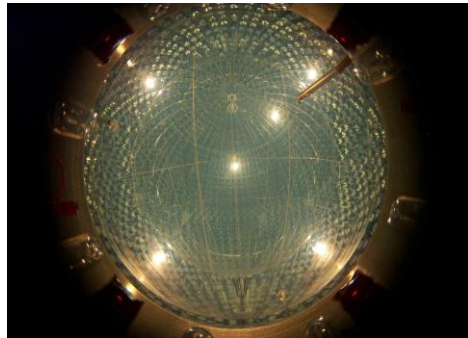
the 24<sup>th</sup> JUNO collaboration meeting + physics analysis workshop, June 29- July 5, 2024 ~240 participants

- Main requirement: Target mass of 20 kton liquid scintillator, Energy resolution 3% @ 1MeV
- Unprecedented liquid scintillator neutrino experiment

	Daya Bay	BOREXINO	SNO+	KamLAND	<b>JUNO</b>
Target Mass	8* 20 ton	300 ton	780 ton	1 kton	<b>20 kton</b>
Number of PMTs	8 *192 8-in.	2212 8-in.	~10000 8-in.	1325 20-in. + 554 17-in.	<b>20012 20-in.+ 25600 3-in.</b>
Photoelectron Yield (p.e./MeV)	160	450	520	250	<b>&gt;1300</b>
Photocathode Coverage	12%	30%	50%	34%	<b>78%</b>
Energy Resolution@1MeV	7.5%	5%	6%	6%	<b>3%</b>
Energy calibration	<1%	1%	≤ 1%	2%	<b>≤ 1%</b>



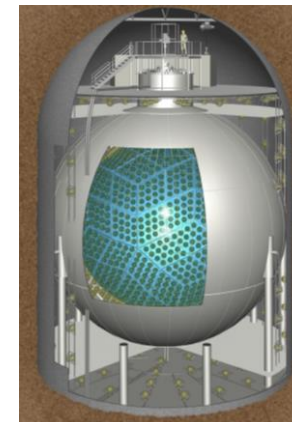
Daya Bay (20x8t)



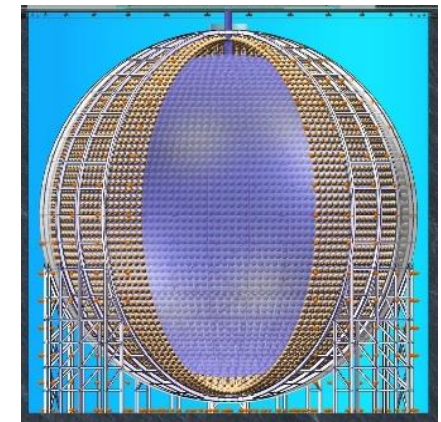
Borexino(300t)



SNO+ (780t)

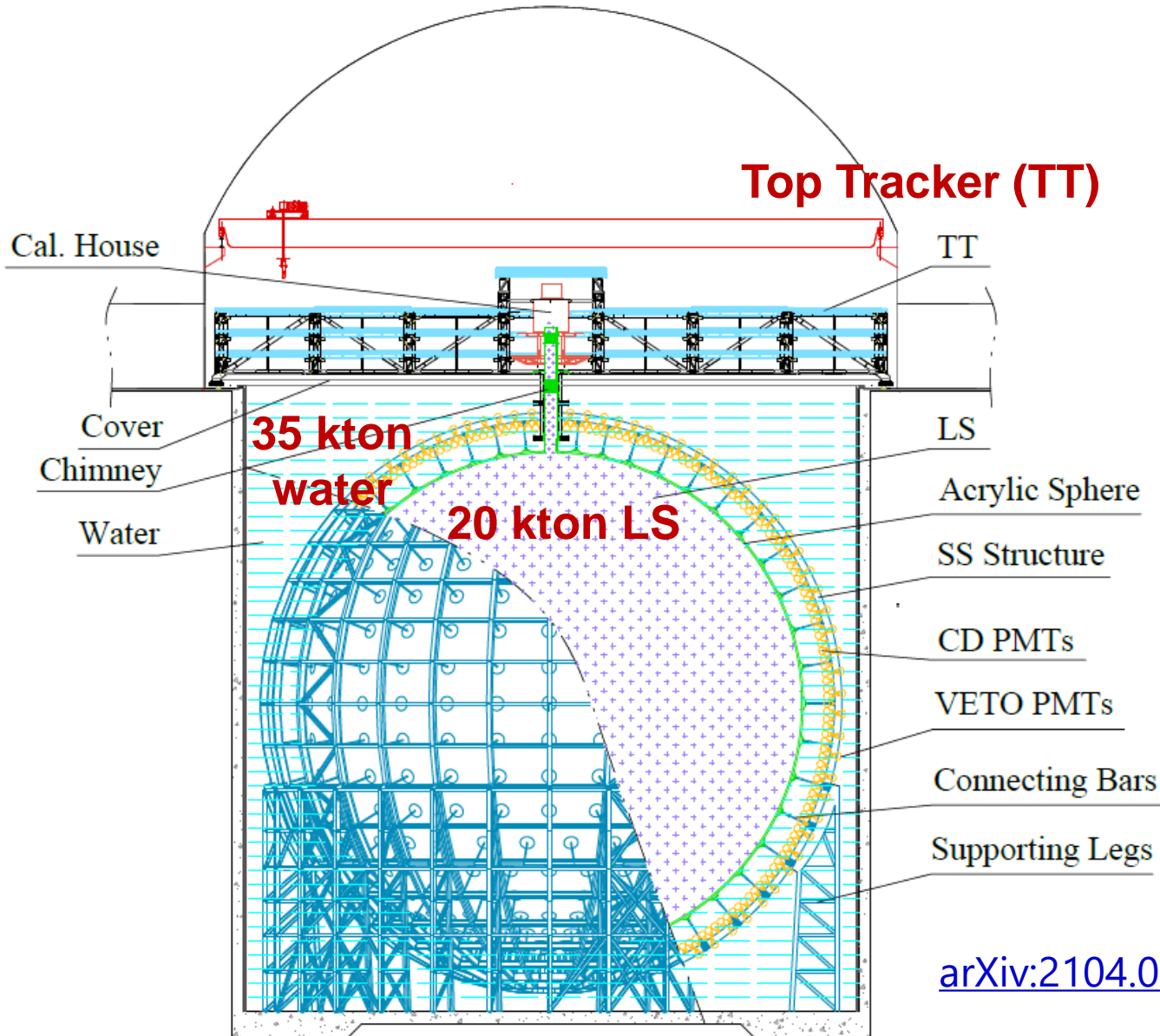


KamLand(1000t)

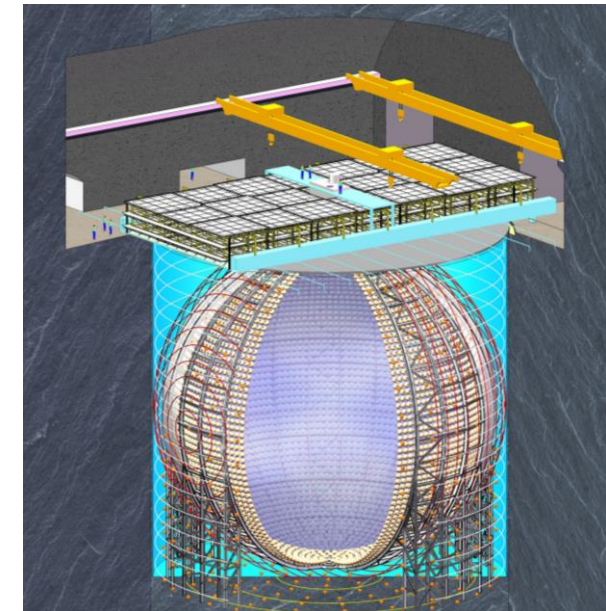


JUNO (20 kt)





- **Acrylic Sphere: containing 20 kton LS**  
 Inner Diameter (ID): 35.4 m  
 Thickness: 12 cm
- **Stainless Steel (SS) Structure: supporting acrylic sphere and PMTs**  
 ID: 40.1 m, Outer Diameter (OD): 41.1 m  
**17612 20-inch PMTs, 25600 3-inch PMTs**
- **Water pool: 35 kton water + 2400 20" PMTs**  
 ID: 43.5 m, Height: 44 m, Depth: 43.5 m



[arXiv:2104.02565v2](https://arxiv.org/abs/2104.02565v2)

**Getting to 700 m underground was really difficult, 7 years spent:**

- ◆ Tunnel digging started in 2015, finished in 2017
  - 1265 m slope tunnel
  - 563 m vertical shaft
  - 1300 m others tunnels for transportation and connection
- ◆ Experimental cavern excavation finished in 2020, water pool finished in 2021
  - 49 m \* 55 m \* 71 m (incl. water pool)
- ◆ Much more underground water than expected
  - max. 600 tons/h, pumping out to surface



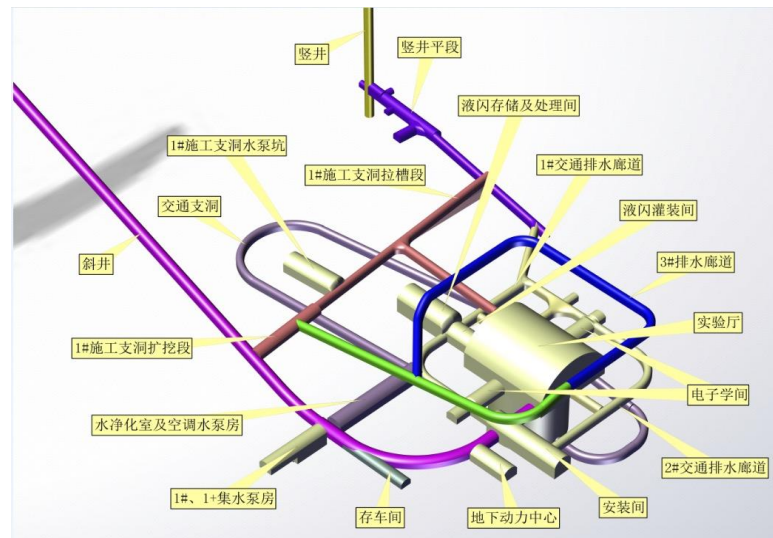
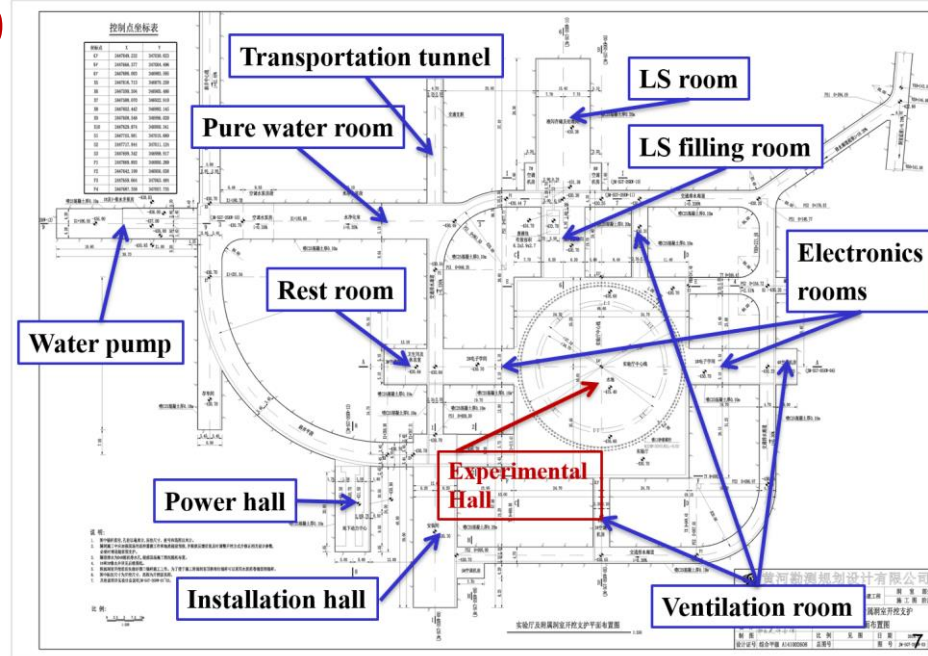
Slope tunnel and vertical shaft digging



Cavern and water pool excavating



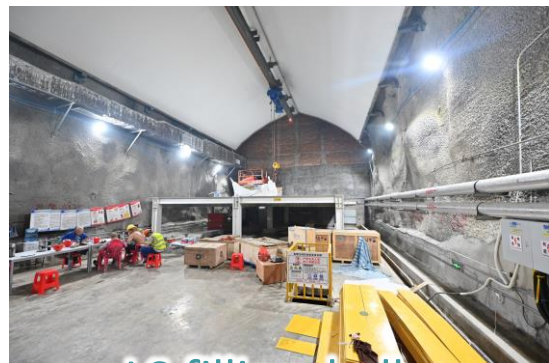
- More than 10 halls/rooms, total excavated volume: ~300k m<sup>3</sup>, and total length of tunnels: ~3 km
- Water still under pumping out: ~400 ton/h



Main experimental hall



LS purification hall



LS filling hall



Water pool



Electronics room



Assembly hall



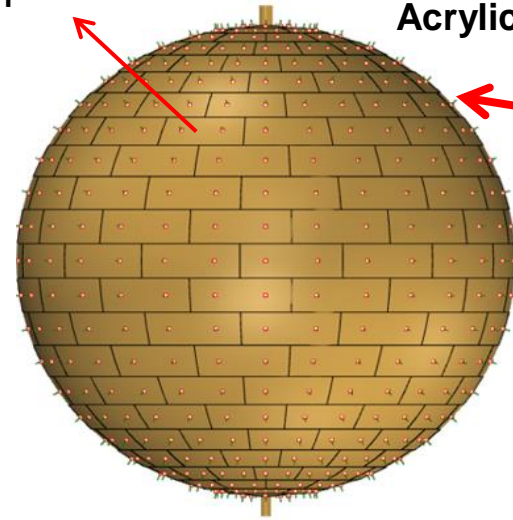
# Central detector design

## $\phi$ 35.4 m acrylic sphere supported by $\phi$ 41.1 m SS structure

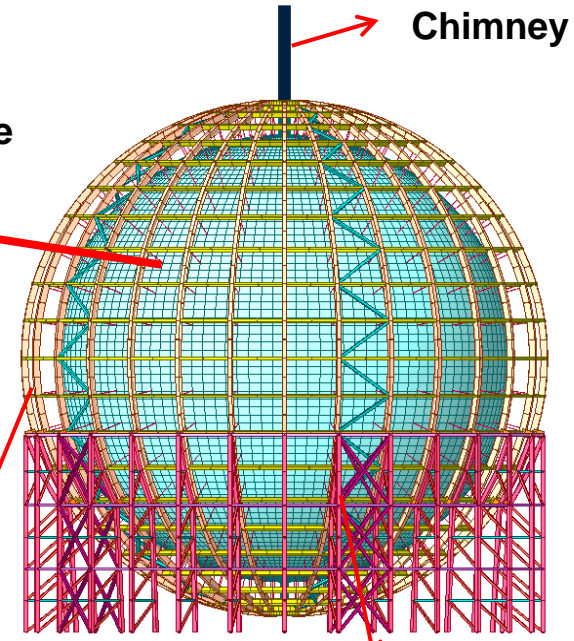
- **Acrylic sphere**
  - made by 263 acrylic panels:  $\sim 3\text{ m} \times 8\text{ m} \times 12\text{ cm}$ , 23 layers
  - total weight  $\sim 600$  tons
  - good transparency ( $>96\%$  in water), and low background ( $< 1$  ppt for U/Th)
  - low mechanical stress ( $< 3.5$  MPa) after LS filled
- **Stainless-steel structure (SS structure)**
  - latticed shell made by latitude and longitude beams
  - 30 supporting legs fixed on the water pool base
  - 800 tons low-radioactivity stainless-steel (type 304, radio-impurity  $< 1$  ppb)
- **Special nodes designed for connecting acrylic sphere to SS structure**
  - in total 590 nodes

arXiv: 2311.17314 (2023)

Acrylic panel



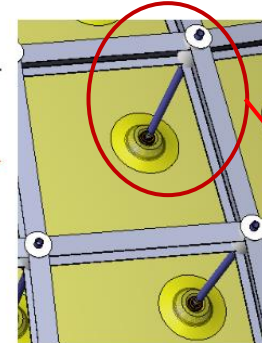
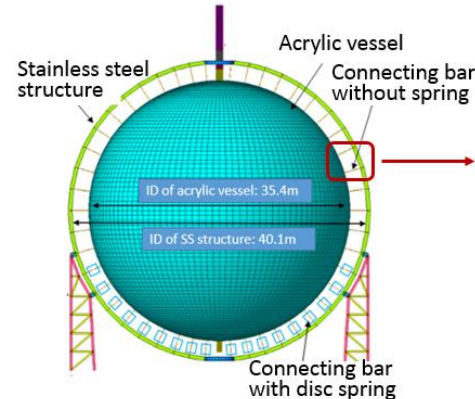
Acrylic sphere



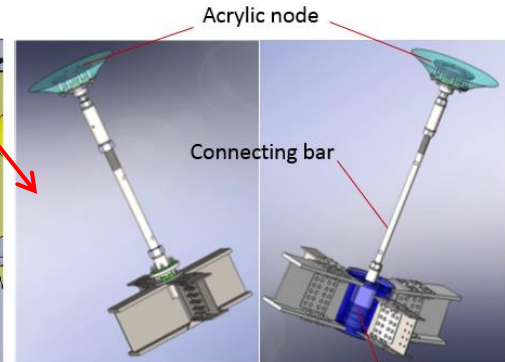
Chimney

Stainless-steel structure

Supporting legs



Connecting structure

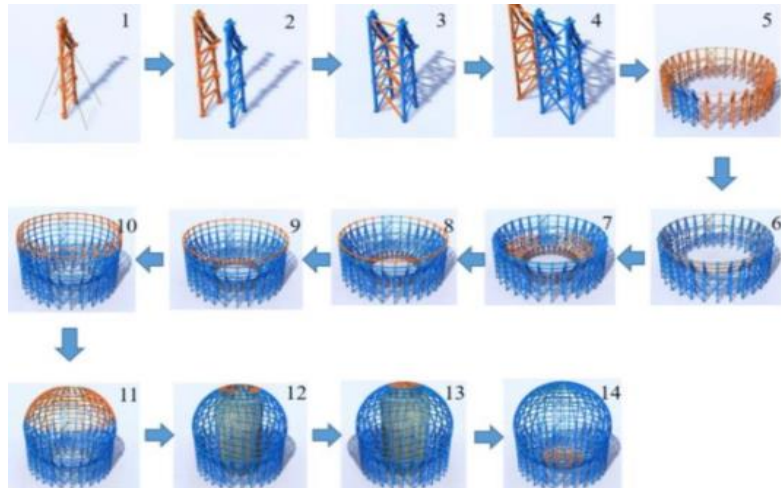


Steel node without spring

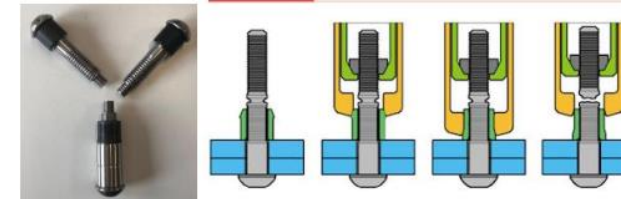
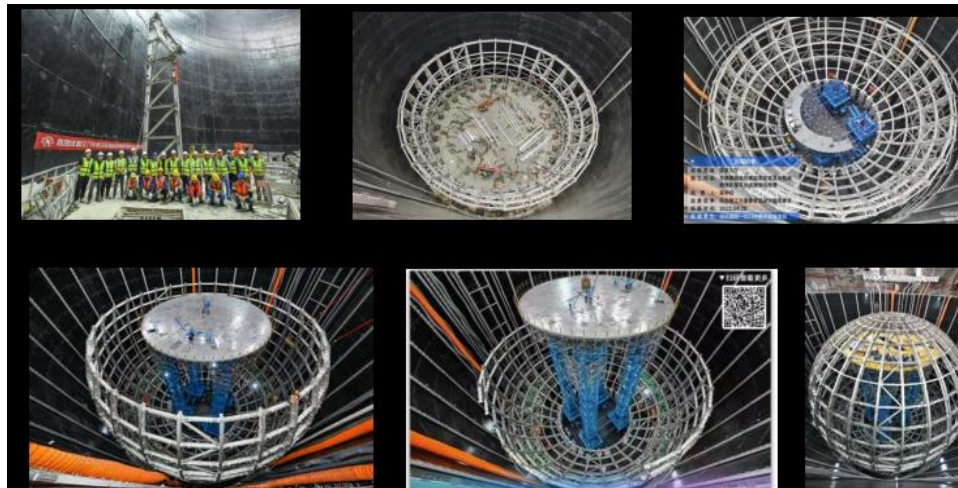
Steel node with disc spring



- **Installation sequence:** supporting legs firstly (step 1-5), then downwards (step 6-7), finally upwards (step 8-4)
- **Beams connected by bolts instead of welding**
  - 120000 sets of high friction bolts, final friction coefficient up to 0.5 by SS surface coarsening
  - high strength bolts, with special riveting device for fast installing, preventing loosen, reliable, avoiding seizing on nut
- **Spent only 5 months for construction, small deviation in radius after survey**
  - design: 20550 mm; survey: 20530 mm; deviation: <20mm (1‰)



Installation sequence

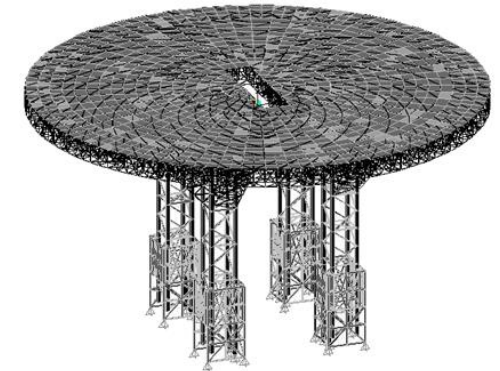
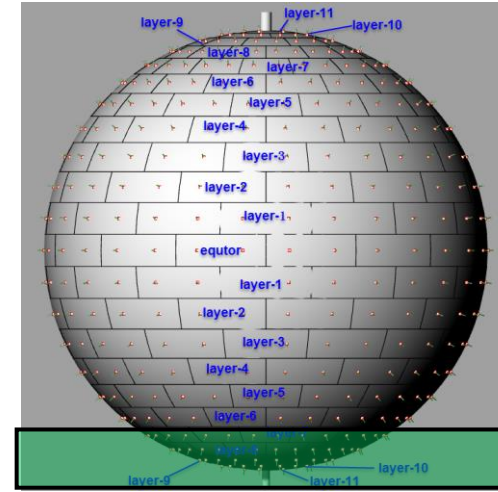


Bolts and riveting

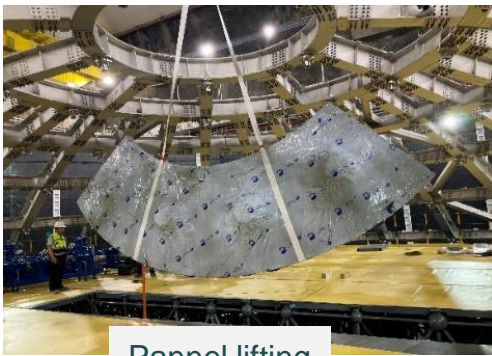


# Construction of acrylic sphere ongoing

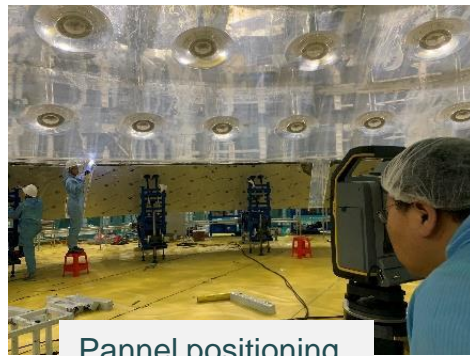
- Build the sphere layer by layer from top to bottom, currently **18/23 finished**, 2 years spent (Jul. 2022 – now)
  - a lifting platform used, height and diameter changeable
- Panels bonded by the bulk-polymerization technique (MMA->PMMA)
  - circle lines and vertical lines bonded simultaneously
- **Many problems solved during construction:** explosive polymerization, defects repairing, stress measurement, etc.



lifting Platform



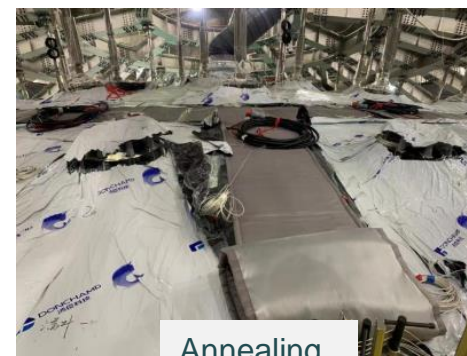
Pannel lifting



Pannel positioning



Polymerization



Annealing



Sensor installation



Supporting bar installation



Bonding line sanding



Cleaning

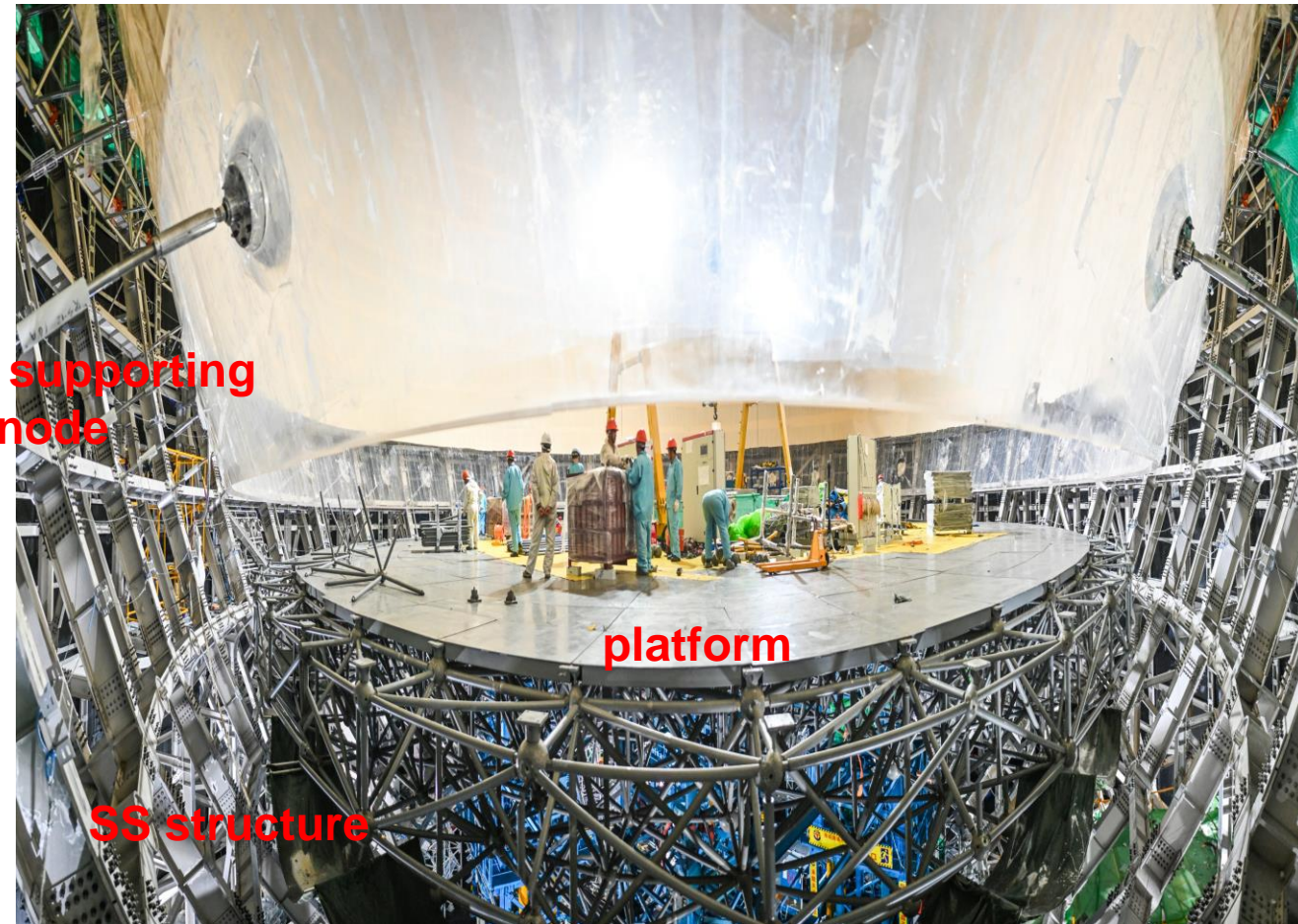


Filming





Inside view of the sphere  
(upper semi-sphere)

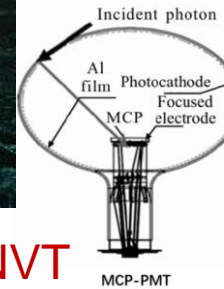


Outside view of the sphere  
(lower semi-sphere)

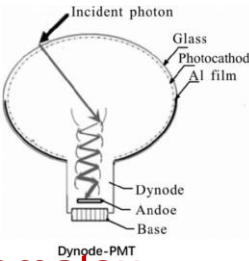


- In total 20012 20" PMT for JUNO:
  - 15,012 MCP-PMT (NNVT) + 5,000 Dynode PMT(Hamamatsu)
  - an optical coverage of 75%
- All PMTs delivered and performance tested
  - HV, SPE, PDE, DCR, TTS, P/V ...

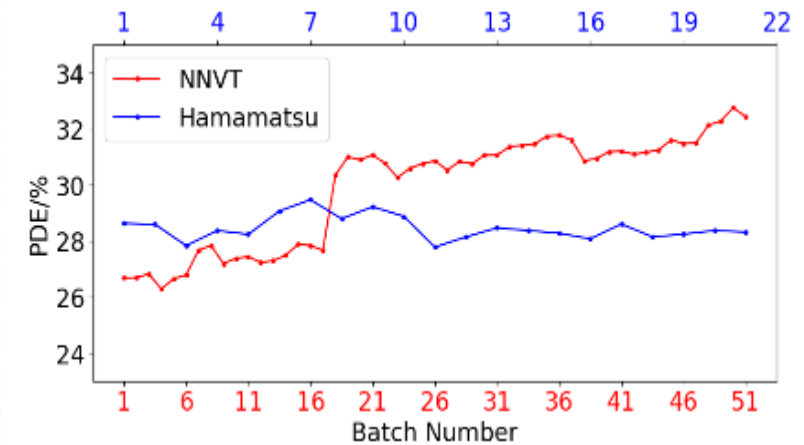
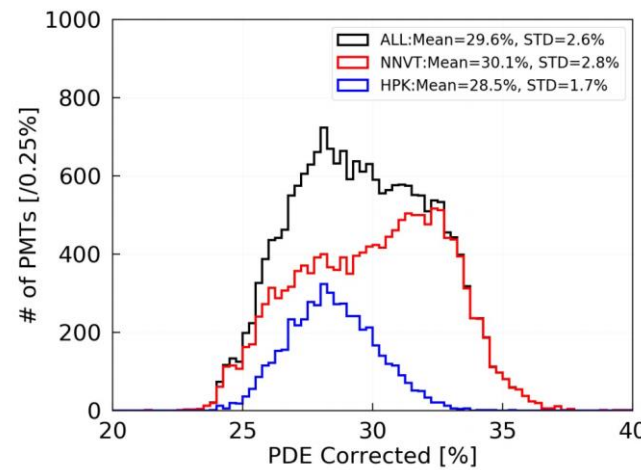
Parameters	LPMT (20-inch)	
	Hamamatsu (Dynode)	NNVT (MCP)
High Voltage (V) at $10^7$ of Gain	1863	1748
SPE amplitude (mV)	6.5	7.5
Photon Detection Efficiency	28.5%	30.1%
Dark Count Rate [kHz]	Bare	49.3
	Potted	31.2
Transit Time Spread ( $\sigma$ ) [ns]	1.3	7.0
P/V	3.8	3.9
Rise time (ns)	6.9	4.9
For more information	Eur.Phys.J.C 82 (2022) 12, 1168	



MCP PMT from NNVT  
(15,012)



dynode PMT from Hamamatsu  
(5000)



Photon detection efficiency (PDE)



# PMT waterproof potting and protection finished

## Water proof potting

- Required failure rate <math><0.5\%/6\text{ years}</math>
- Technology invented for both MCP and dynode PMT, patented
- all 20012 PMTs being potted in 2 years
- leakage test found no failure ( $\text{SF}_6$  tested for every PMT, 1% sampling test in pressurized water tank )



A potted PMT



PMT potting station

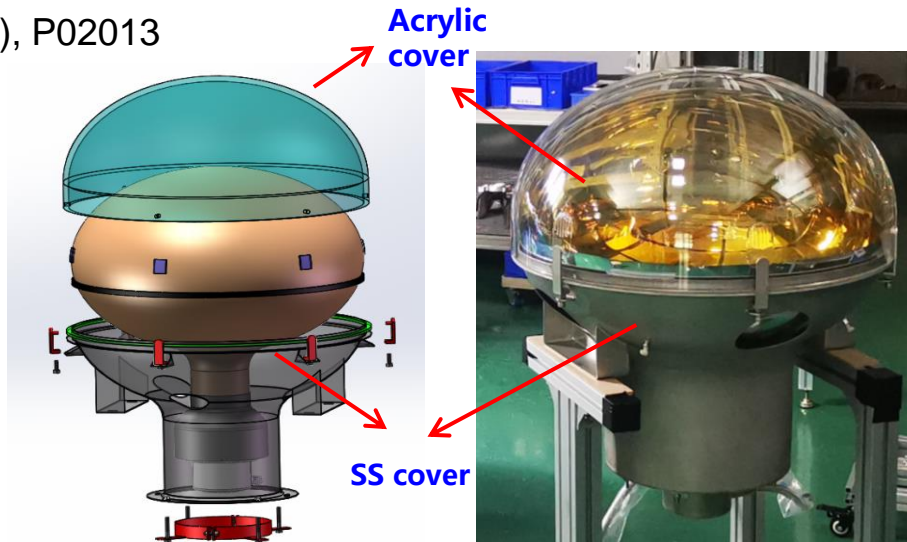


Leakage test after potting

## Implosion protection

JINST 18 (2023), P02013

- avoid the accident happened like in Super-K
- protection method developed
  - Acrylic cover at top + Stainless-steel cover at bottom
- validation test in water tank: no chain reaction
- all covers produced, assembly ongoing



PMT protection design

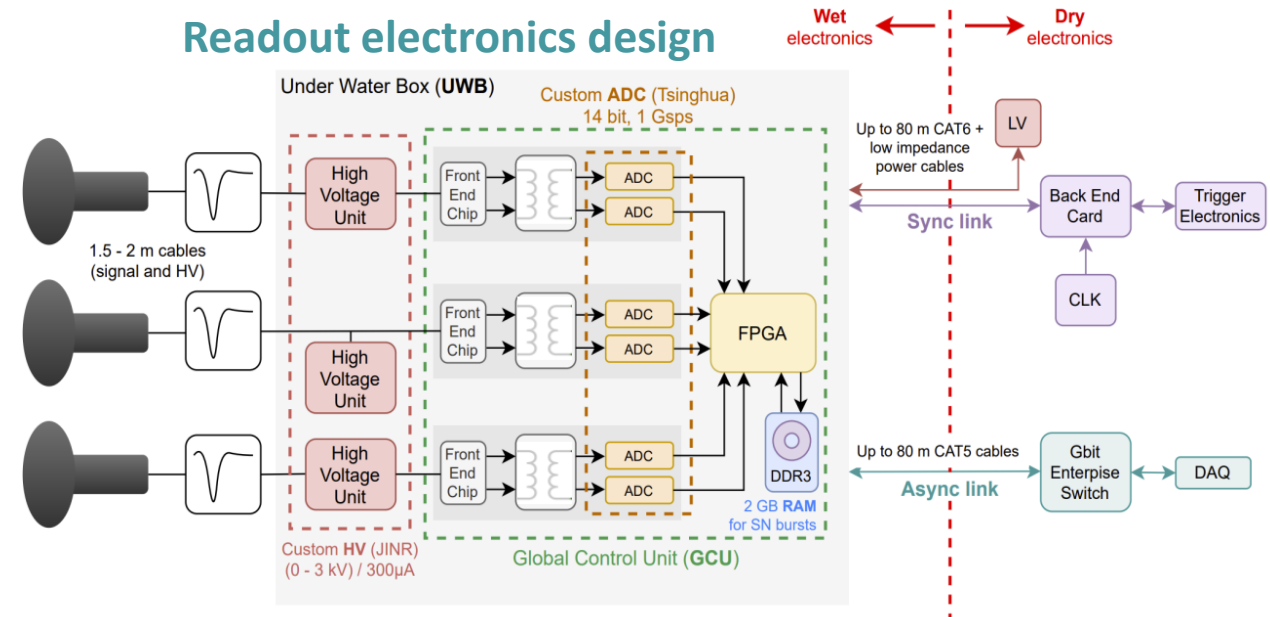


Implosion test

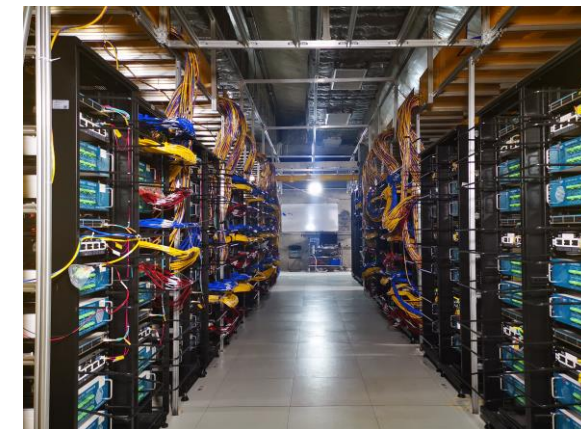
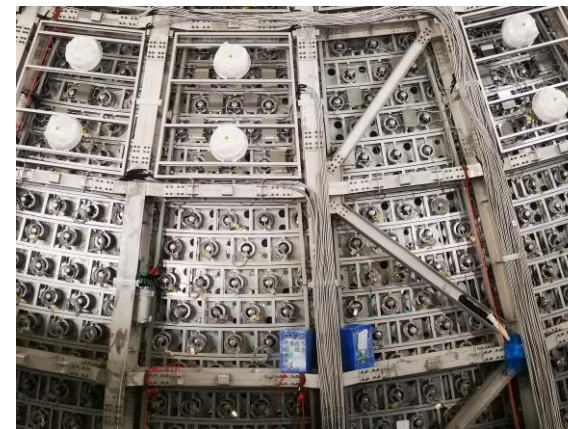
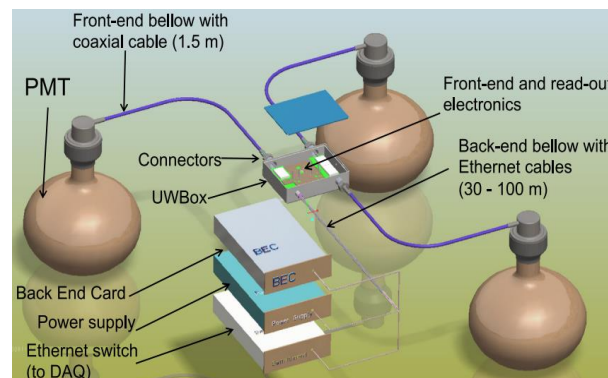


- ◆ **JUNO requirement:**
  - Dynamic range: 1- 4000 PE
  - Noise: < 10% @ 1 PE
  - Resolution: 10%@1PE, 1%>100 PE
  - Failure rate: < 0.5%/6 years
- ◆ **Solution:**
  - **1 GHz FADC (14 bit )** + GCU in an waterproofed box for PMT waveform measurement
    - cables in the corrugated pipe (bellow)
    - Back-end card and low power supply in electronics room
- ◆ **All electronics produced and tested**

## Readout electronics design



**NIM A 1052 (2023) 168255**



Under-water(waterproofed) box and the scheme

Cable routing on truss (~70 m long)

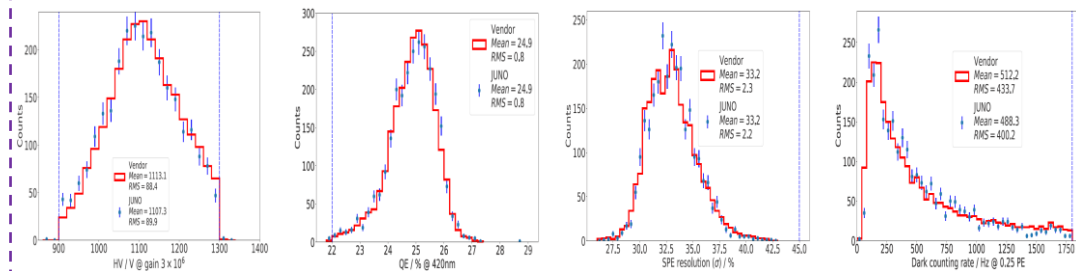
Electronics room



## 25600 3" PMT (XP72B22 from HZC photonics)

- **Goal:** 3% more light, higher dynamic range for muons, calibration for 20" PMTs' non-linearity.
- **Mass production, potting and performance test of all 3" PMTs completed**

### Performances highlight of all 26,000 PMTs



HV: 900-1325V

$\overline{QE} = 24.9\%$

$\overline{\sigma_{SPE}} = 33.2\%$

$\overline{DCR} \approx 500$  Hz

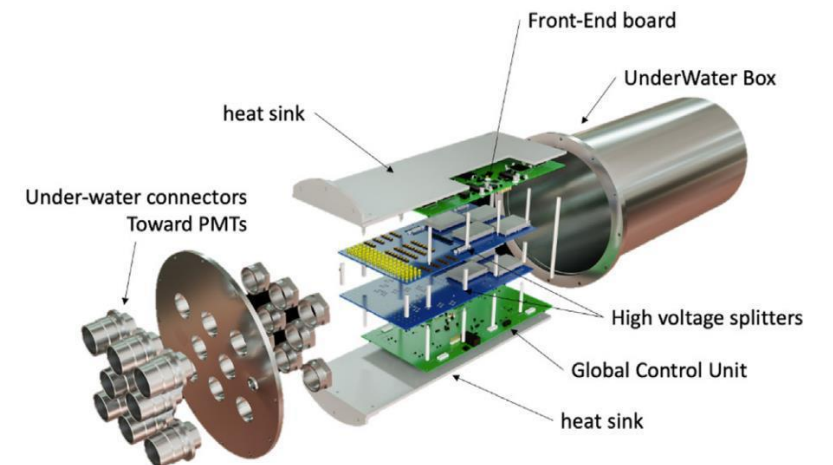
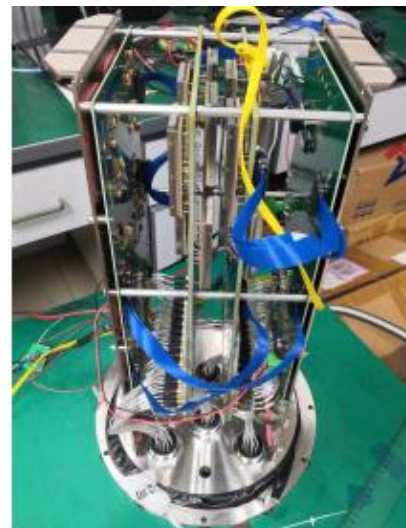
NIMA 1005 (2021) 165347

### Readout electronics:

- -200 underwater boxes, each for 128 PMTs read by ASIC Battery Cards (ABC), each with 8 CatiROC chips, **only charge readout**



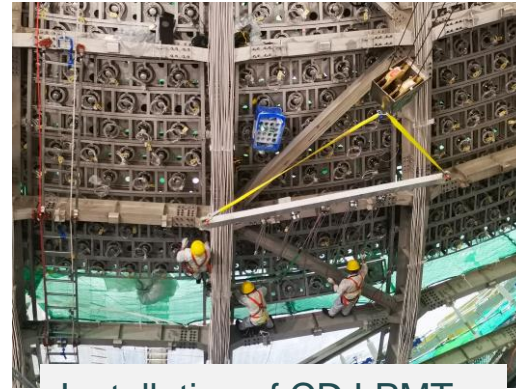
3" PMT  
(25600)



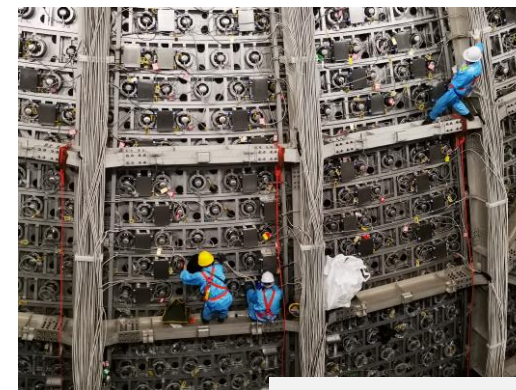
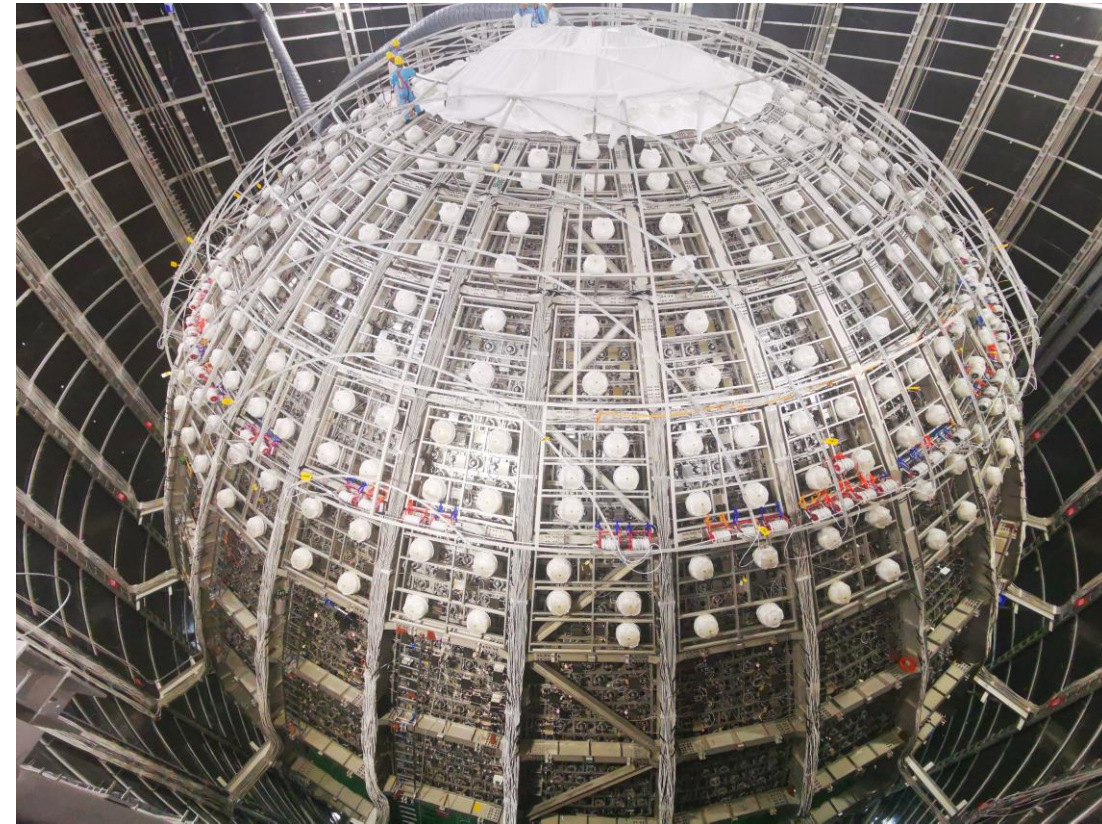


Total number installed now:

- **CD 20" PMT(LPMT)**
  - layer# +11 to -3 finished
  - 12565 PMTs (71% of 17612)
  
- **CD 3" PMT(sPMT)**
  - layer# +11 to -1 finished
  - 15740/25600 PMTs (61%)
  
- **20" PMT electronics**
  - layer# +11 to + 1 finished
  - 3228 UWBs (48% of 6681)
  
- **VETO module**
  - layer# +11 ~+2 finished
  - 850 PMTs (35% of 2400)
  
- **VETO EMF shielding coils**
  - layer# +11~+4 finished
  
- **Tyvek film reflector:**
  - layer# +11 to +5 finished



Installation of CD LPMT



Installation of LPMT electronics



Installation of sPMT and electronics



# Inner view of PMTs

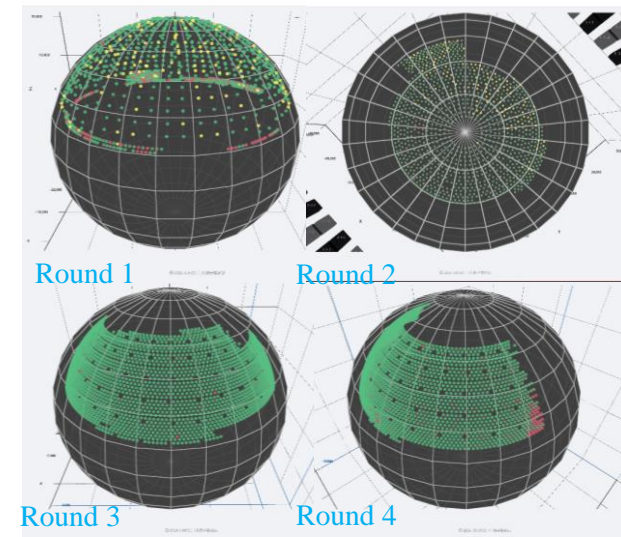




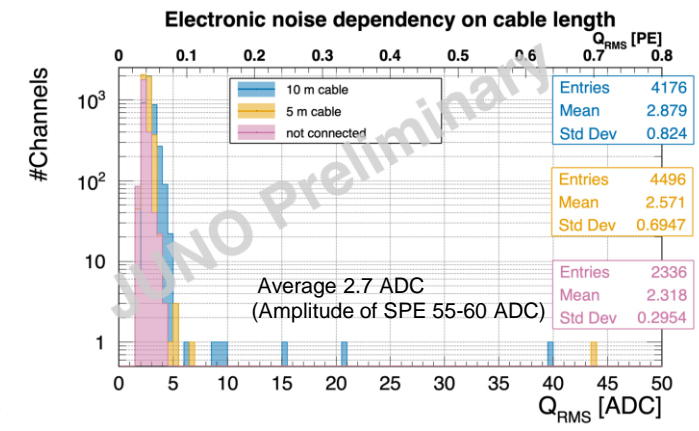
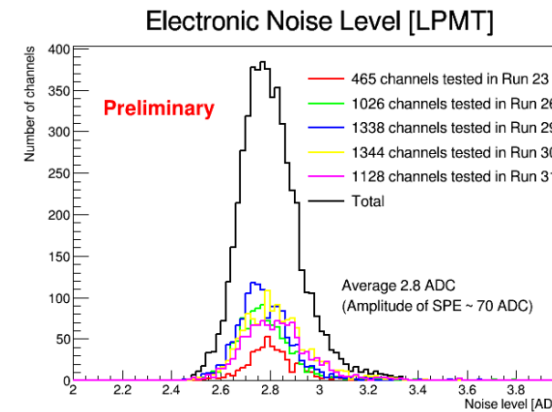
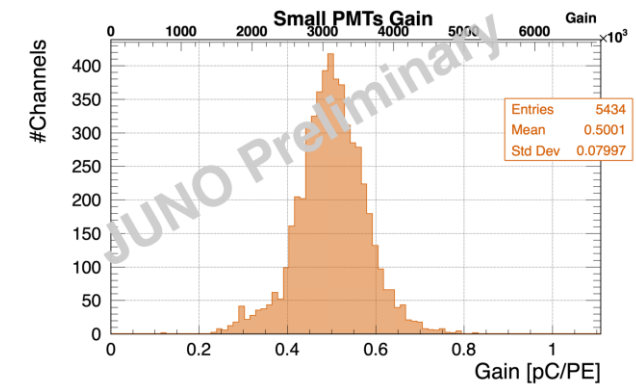
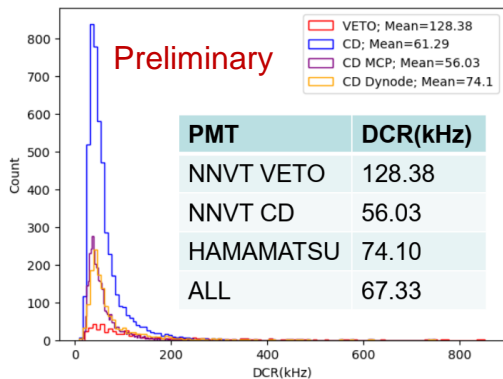
- Regular commissioning/joint test of PMTs, Elec., DAQ/DCS, during installation:
  - **light-on test:** Elec. /trigger/DAQ/DCS joint test w/o PMTs
  - **Light-off test:** PMT dark rate data taking and full chain test
- PMTs are working well**, all tested PMTs (~7000 20" + 11000 3") powered to operating voltage; **electronics shows very low noise (<5% of SPE)**, and good shielding and grounding;



Light-off test



DAQ 3D display of DCR



20" PMT average DCR: **67 KHz** (not sufficient cooling-down time)  
 3" PMTs: gain consistent with nominal value  $3 \times 10^6$

Electronics noise for both 20" and 3" PMTs:  
 only **2.7-2.8 ADCs**, corresponding to **~4-5% of SPE**

- ◆ **JUNO recipe: LAB + 2.5 g/L PPO + 3 mg/L bis-MSB**
  - ⇒ High light yield: 12000 photons/MeV @420 nm
  - ⇒ High attenuation length: LAB > 24m, LS > 20 m
  - ⇒ Low radioactivity: U/Th for NMO < 1e-15 g/g, for solar and future  $0\nu\beta\beta$  < 1e-17 g/g

- ◆ All 60 ton PPO delivered, U/Th < 0.1 ppt
- ◆ Bis-MSB complete production soon (< 5 ppt)
- ◆ 20 kton LAB to be delivered, U/Th ~ 1 ppq
- ◆ **All purification plants built and commissioned**



5000 m<sup>3</sup> LAB storage tank



1) Al<sub>2</sub>O<sub>3</sub> for optical transparency



2) Distillation for radiopurity

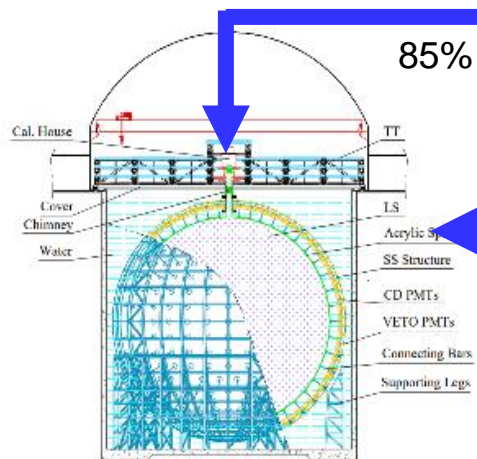


2.4%

Mixing LAB with PPO and bis-MSB

97.6%

Mixing



85%

Commissioning



Monitoring pre-detector (OSIRIS)

15%



4) Gas stripping to remove Rn and O<sub>2</sub>



3) Water extraction to remove radioactive impurities

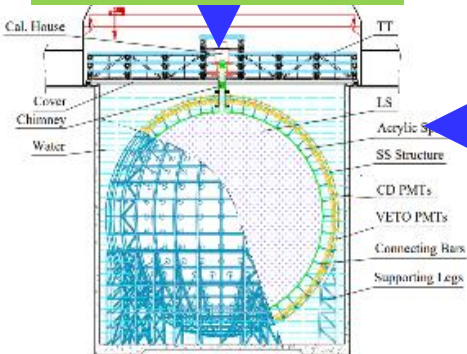
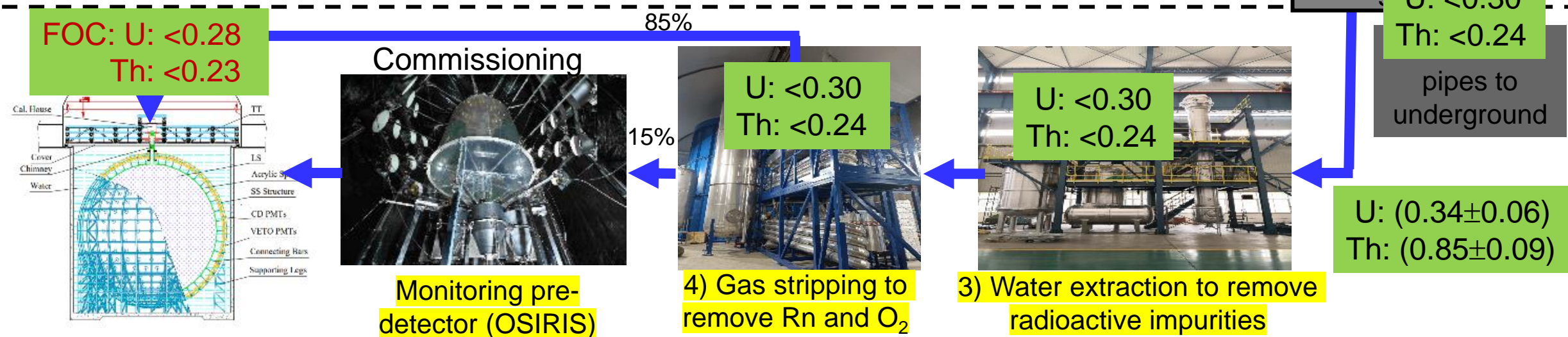
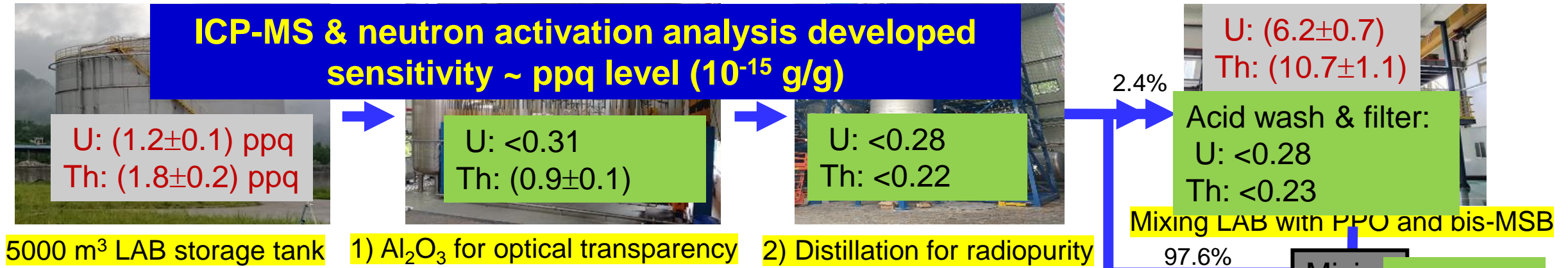
1800 m SS pipes to underground



- ◆ **JUNO recipe: LAB + 2.5 g/L PPO + 3 mg/L bis-MSB**
  - ⇒ Light yield: 12000 photons/MeV @420 nm
  - ⇒ Attenuation length: LAB > 24m, LS > 20 m
  - ⇒ Minimum U/Th requirement (for NMO) < 1e-15 g/g, aiming at 1e-17 g/g for solar and future  $0\nu\beta\beta$

- ◆ All 60 ton PPO delivered, U/Th < 0.1 ppt
- ◆ Bis-MSB complete production soon (< 5 ppt)
- ◆ 20 kton LAB to be delivered, U/Th ~ 1 ppq
- ◆ Plants commissioned individually and jointly

## ICP-MS & neutron activation analysis developed sensitivity ~ ppq level ( $10^{-15}$ g/g)

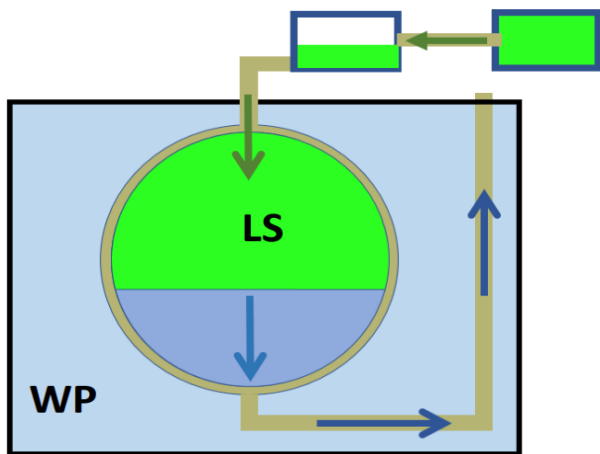


Reduce dust to class 1000 and Radon by an order of magnitude



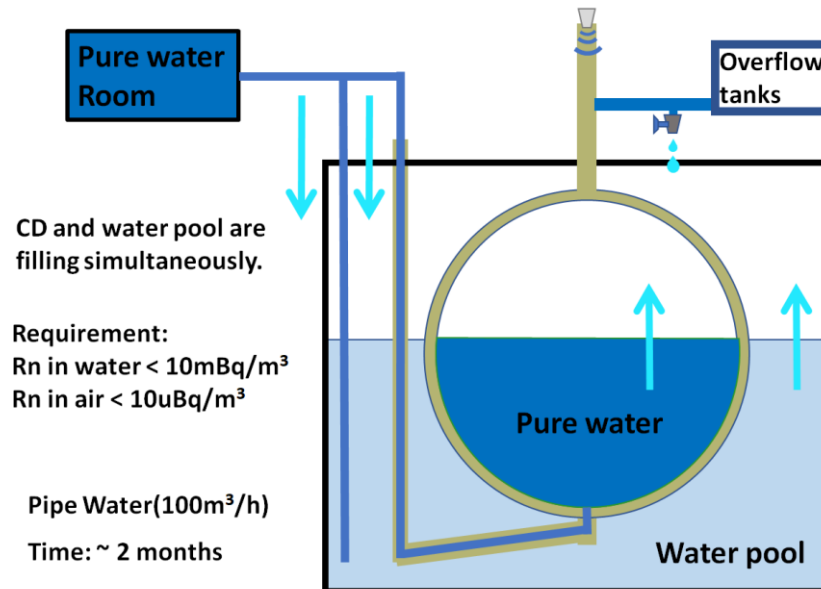
Prototype test for water spray cleaning

LS production and filling (7 m<sup>3</sup>/hour)



Drain water (7 m<sup>3</sup>/hour)

Water for CD: U/Th < 10<sup>-15</sup> g/g, <sup>226</sup>Ra < 0.1 mBq/m<sup>3</sup>  
 Water for VETO: U/Th < 10<sup>-14</sup> g/g



LS filling Control room



◆ Radiopurity control of detector materials:

- ✓ Careful material screening
- ✓ Meticulous Monte Carlo Simulation
- ✓ Accurate detector production handling

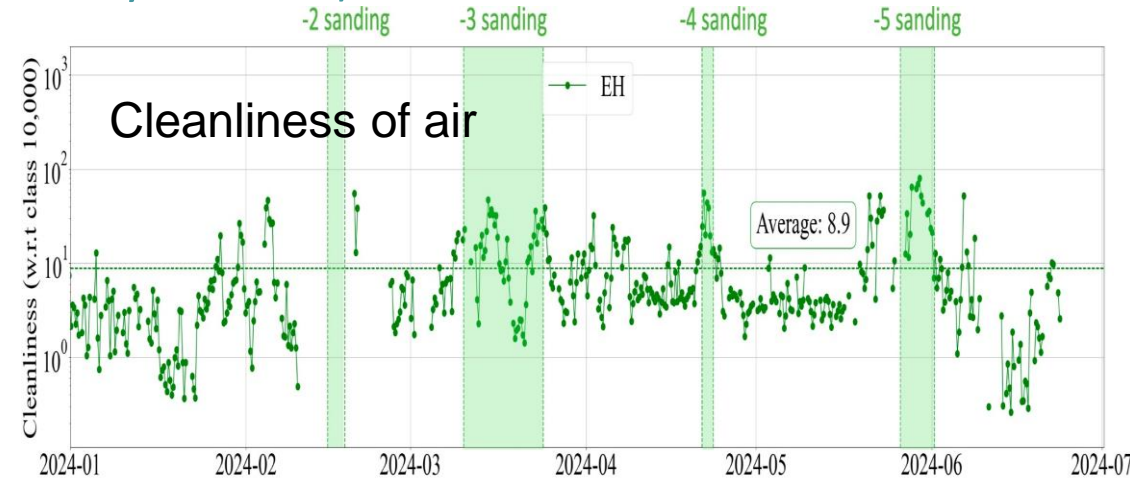
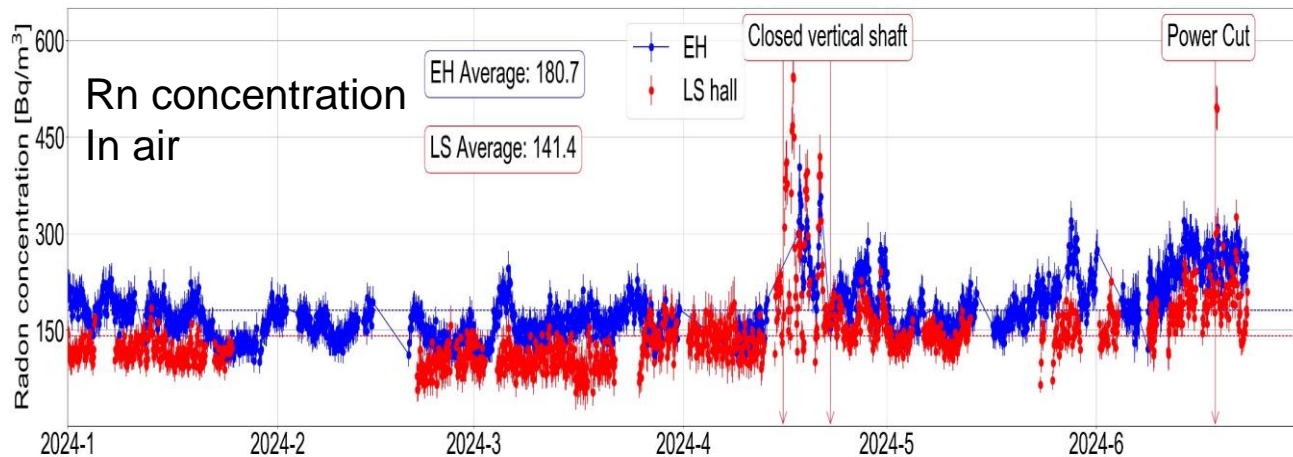
Better than spec. by 15%

Good enough for reactor neutrinos

Singles (R < 17.2 m, E > 0.7 MeV)	Design [Hz]	Change [Hz]	Comment
LS	2.20	0	
Acrylic	3.61	-3.2	10 ppt -> 1 ppt
Metal in node	0.087	+1.0	Copper -> SS
PMT glass	0.33	+2.47	Schott -> NNVT/Ham
Rock	0.98	-0.85	3.2 m -> 4 m
Radon in water	1.31	-1.25	200 mBq/m <sup>3</sup> -> 10 mBq/m <sup>3</sup>
Other	0	+0.52	Add PMT readout, calibration sys
Total	8.5	-1.3	JHEP 11 (2021) 102

◆ Environmental control during detector installation:

- Radon concentration: 180 Bq/m<sup>3</sup> in EH, 140 Bq/m<sup>3</sup> in LS hall, sensitive to the fresh air from vertical shaft
- Cleanliness: class 89,000 (66,000 w/o large scale sanding of acrylic vessel)



- ◆ 700 m overburden → Muon rate  $R_\mu = 4$  Hz in LS,  $\langle E_\mu \rangle = 207$  GeV
  - Induced background event ( ${}^9\text{Li}/{}^8\text{He}$ ): 127/day (IBD signal: 47/day)
  - Need to reduce the background
    - Fast neutrons background: 0.1/day
    - ${}^9\text{Li}/{}^8\text{He}$ : 0.8/day

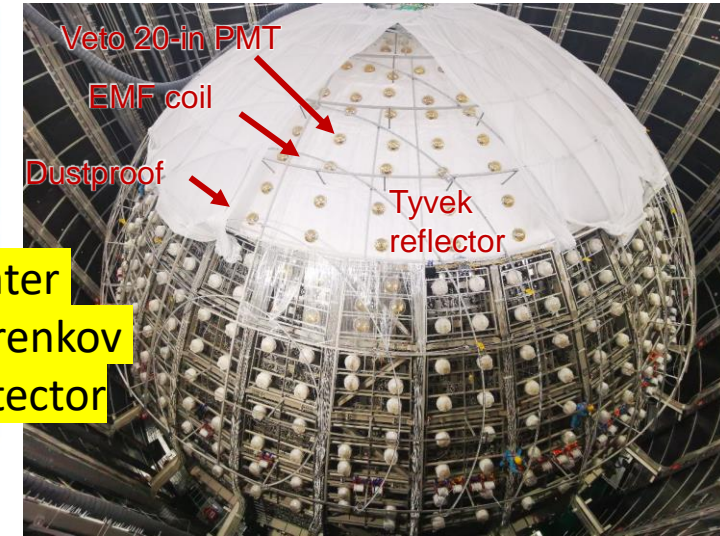
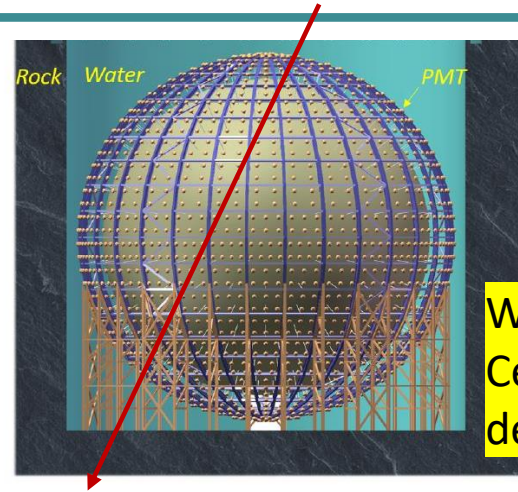
### ◆ Water Cherenkov detector

- ⇒ 35 kton water to shield backgrounds from the rock
- ⇒ Instrumented w/ 2400 20-inch PMTs
- ⇒ Water pool lining: 5 mm HDPE (black) to keep the clean water and to stop Rn from the rock
- ⇒ 100 ton/h high-purity water system installed

### ◆ Top tracker (to be installed) See also poster ID#733

- ⇒ Refurbished OPERA plastic scintillators
- ⇒ 3 layers, 63 walls of 6.7 m \* 6.7 m,
- ⇒ ~60% coverage on the top
- ⇒ angular resolution:  $\Delta\theta \sim 0.2^\circ$  (median value)
- ⇒ spatial resolution at the bottom:  $\Delta D \sim 20$  cm

Muon event tagging efficiency > 99.5%



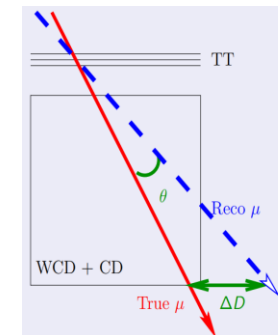
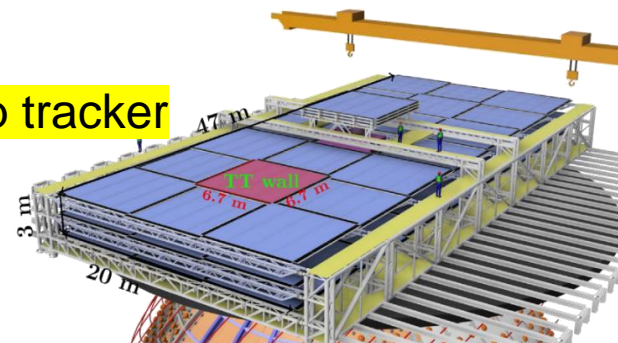
Water Cherenkov detector



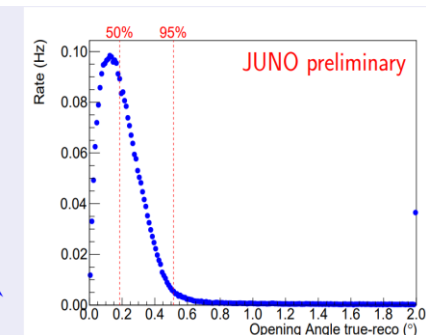
100 ton/h water purification system

NIMA 1057 (2023) 168680

Top tracker



spatial resolution

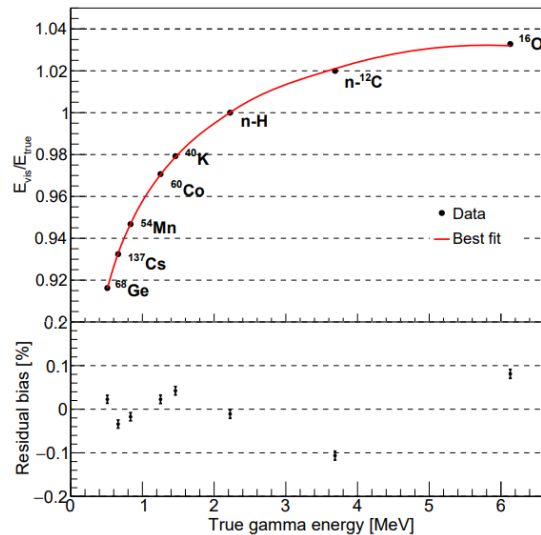
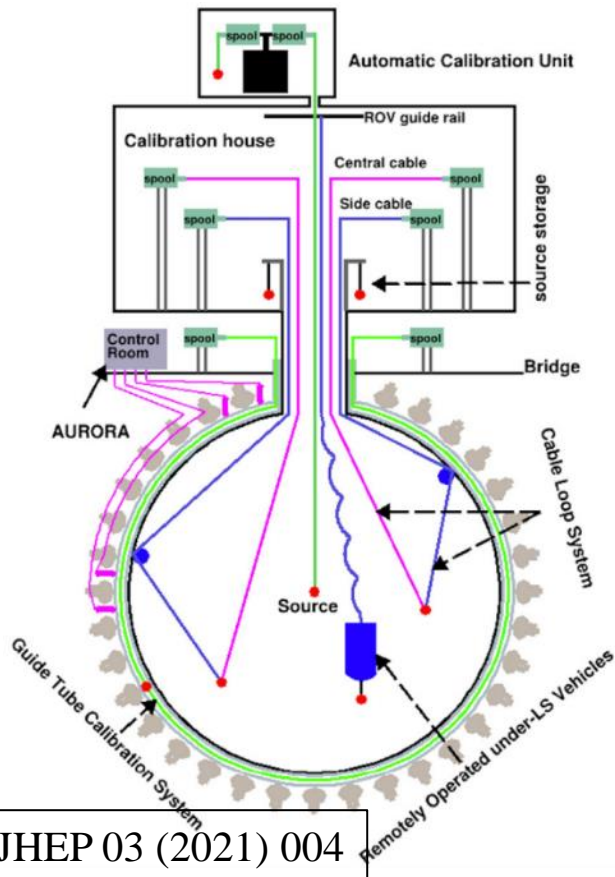


angular resolution



- ◆ Four systems for 1D, 2D, 3D scan with multiple sources -  
- all systems ready to installation
- ◆ Calibrate energy scale uncertainty to < 1% using  $\gamma$  peaks and cosmogenic  $^{12}\text{B}$  beta spectrum

See also talk ID#963



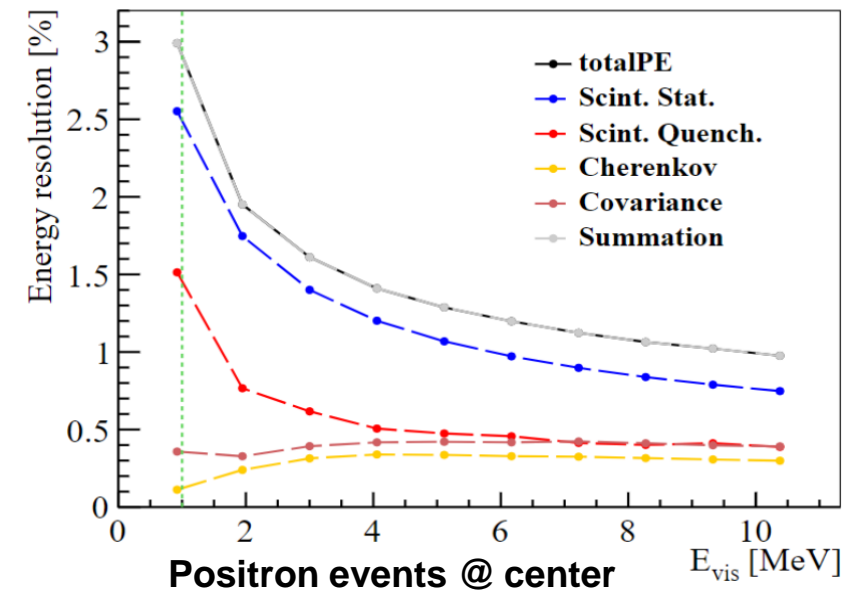
arXiv:2405.17860 (2024)

For positron

$$\frac{\sigma}{E_{vis}} = \sqrt{\left(\frac{2.61\%}{\sqrt{E_{vis}}}\right)^2 + (0.64\%)^2 + \left(\frac{1.20\%}{E_{vis}}\right)^2}$$

↓ Photon statistics    
 ↓ Constant term    
 ↓ Dark noise, Annihilation-induced  $\gamma$ s

Expected energy resolution: **2.95% @1MeV**



◆ **Physics motivation: measure the reactor neutrino spectrum (as a reference to JUNO)**

⇒ better resolution to reduce fine structure effects and spectrum uncertainties, also improve nuclear database

◆ **Detector features**

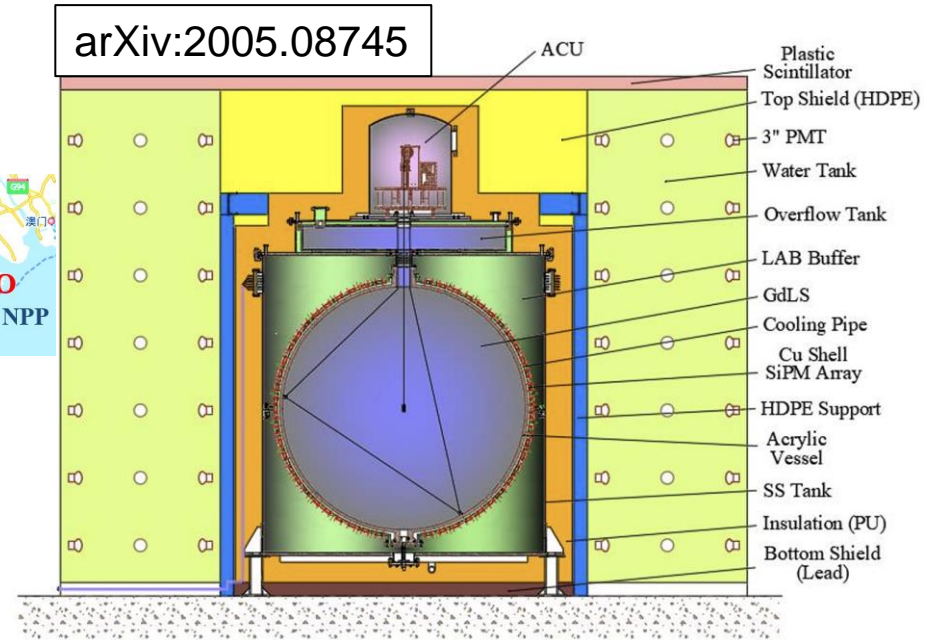
- ⇒ 10 m<sup>2</sup> SiPM + 2.8 ton Gd-loaded LS @ -50°C
- ⇒ 2000 IBDs/day @ 44m from the core (4.6 GW), ~10% bkg
- ⇒ Energy resolution:  $< 2\% / \sqrt{E}$ , 4500 p.e./MeV
- ⇒ SiPM (>94% coverage) w/ PDE > 50%, operating at -50°C, dark rate 100k → 100 Hz/mm<sup>2</sup>



See also talk ID#1061

◆ **Detector status**

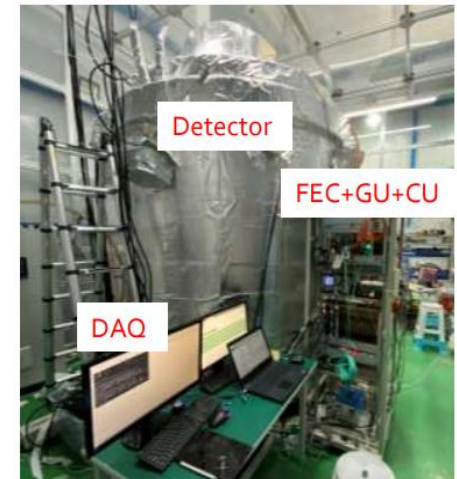
- ⇒ Production of major mechanical structures finished
- ⇒ All 4100 SiPM tiles delivered and under testing
- ⇒ 1:1 TAO prototype assembled and tested at IHEP
- ⇒ **Will start installation at Taishan in a few months, data taking in 2025.**



SS Tank & acrylic vessel & Copper shell



SiPM under testing



1:1 prototype



# JUNO Site

## Surface buildings / campus

- Surface Assembly Building
- LAB storage (5 kton)
- Water purification / Nitrogen
- Computing
- Power station
- Cable train
- Office / Dorm

**~240 people working onsite now**

**Vertical Shaft, 563 m  
put into use in 2023**

**Slope tunnel, 1265m**

**~ 650 m  
 $R_{\mu} \sim 0.004 \text{ Hz/m}^2$   
 $\langle E_{\mu} \rangle \sim 207 \text{ GeV}$**





- JUNO construction is near completion, overcoming a lot of challenges
- Detector will be finished in the end of 2024, then start filling, and data taking in 2025



**Thank you for your attention!**