



# The Mu2e calorimeter



Fabio Happacher (INFN LNF)  
*on behalf of the Mu2e Calorimeter Group*



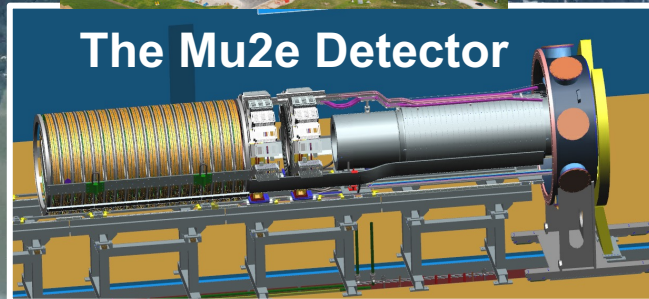
42<sup>nd</sup> International Conference on High Energy Physics  
Prague - Jul 17-24, 2024

# Outline

- Charged Lepton Flavor Violation and the Mu2e experimental technique
- Calorimeter requirements, technological choices and design
- Calorimeter performances
- Quality Control of production components
- Assembly status
- Commissioning
- Conclusions



The Mu2e Detector



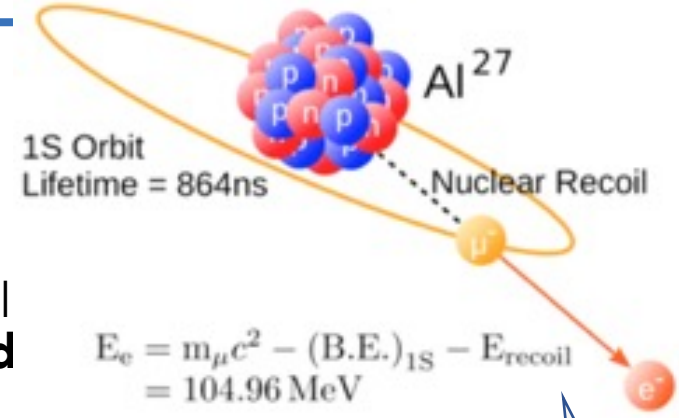
# The Mu2e Experiment

More details from S. Middleton's presentation

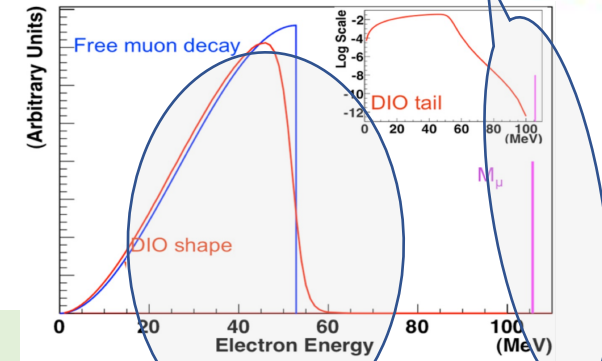
❑ **Mu2e will search for the CLFV conversion of the muon into an electron**

after stopping it on **Al nucleus**       $\mu^- \text{Al} \rightarrow e^- \text{Al}$

- ❑ Clear signature provided by the **mono-energetic conversion e<sup>-</sup> with E ~ M<sub>μ</sub>**
- ❑ The proton beam of the Fermilab accelerator complex and the Mu2e solenoidal system produce **a high intensity "pulsed" muon beam - 10 GHz of stopped μ**
- ❑ Goal is to reach a **single event sensitivity of ~8.4 x 10<sup>-17</sup> i.e. 10<sup>4</sup> better than Sindrum II** → This requires 10<sup>20</sup> protons on target, 10<sup>18</sup> stopped muons
- ❑ Mu2e will detect and count the conversion electrons with respect to the standard muon capture on the nucleus.
- ❑ **Main background is SM μ<sup>-</sup> decay in orbit (DIO) - softer p<sub>T</sub> spectrum**

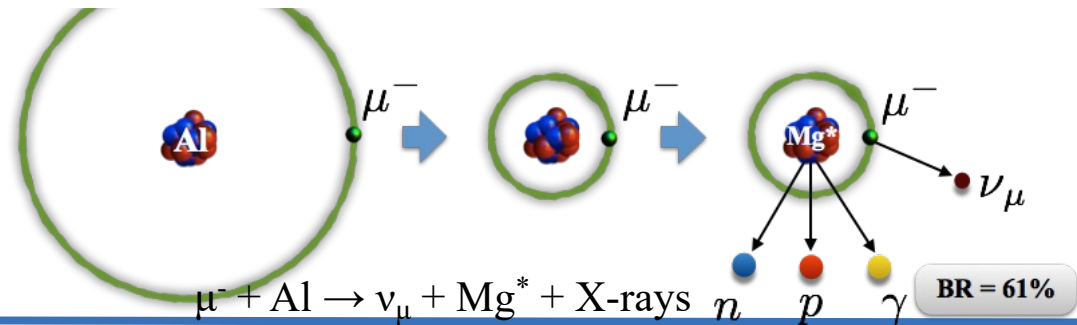


$$E_e = m_\mu c^2 - (B.E.)_{1S} - E_{recoil} = 104.96 \text{ MeV}$$

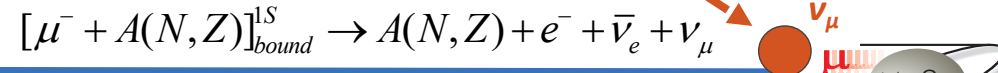
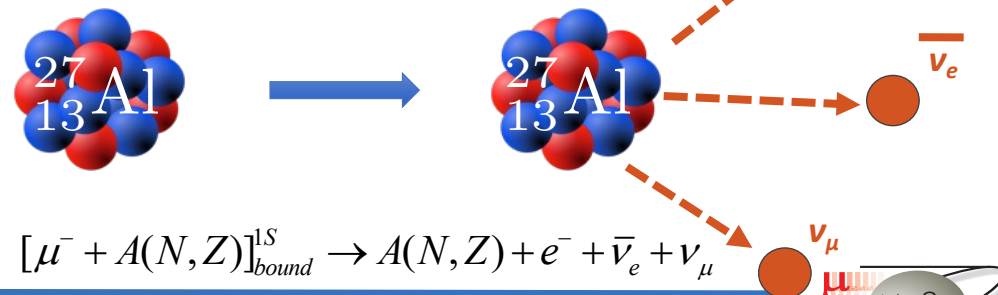


$$R_{\mu e} = \frac{\Gamma(\mu^- + N(A, Z) \rightarrow e^- + N(A, Z))}{\Gamma(\mu^- + N(A, Z) \rightarrow \text{all muon captures})}$$

61%, Muon capture - normalization



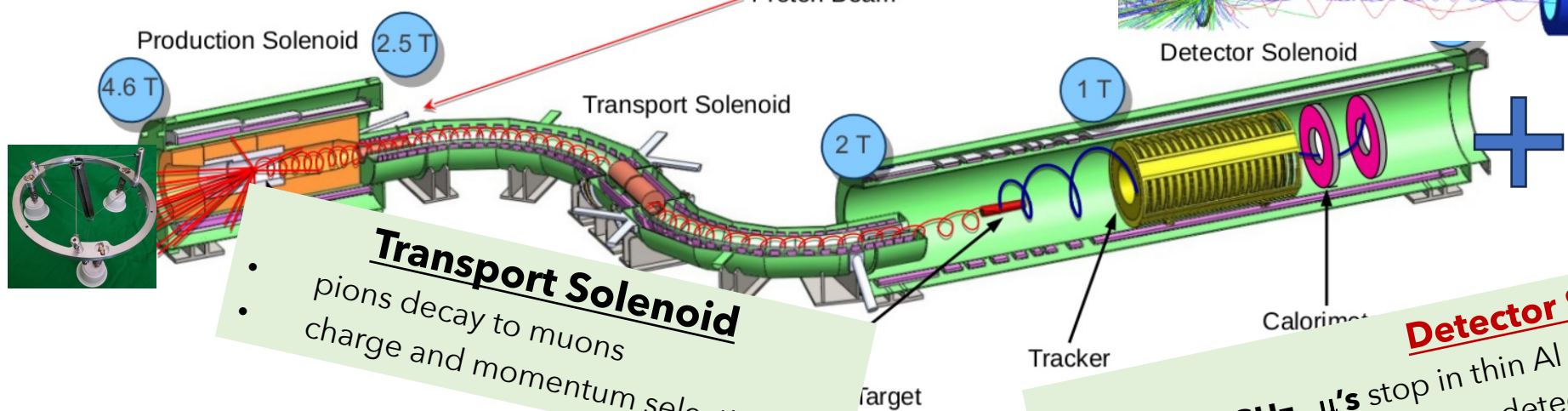
39%, DIO – main background



# Mu2e experiment: from cartoons to reality

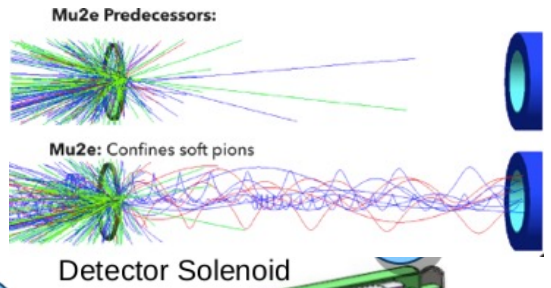
## Production Solenoid

- $10^{12}/s$  8 GeV protons on Tungsten target (POT)
- Produced secondaries funneled by the graded magnetic field to TS



**Transport Solenoid**

- pions decay to muons
- charge and momentum selection



## Cosmic Ray Veto

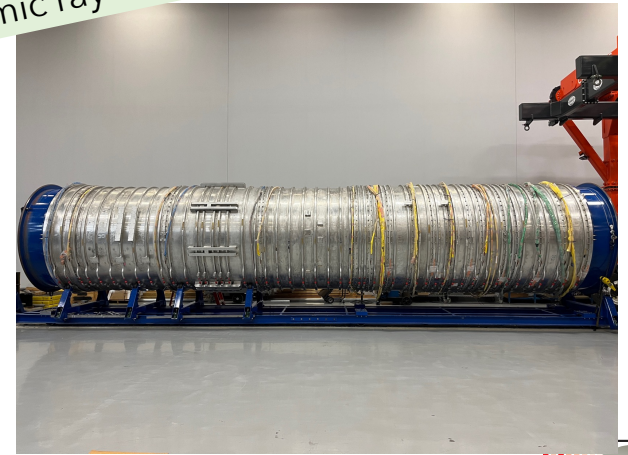
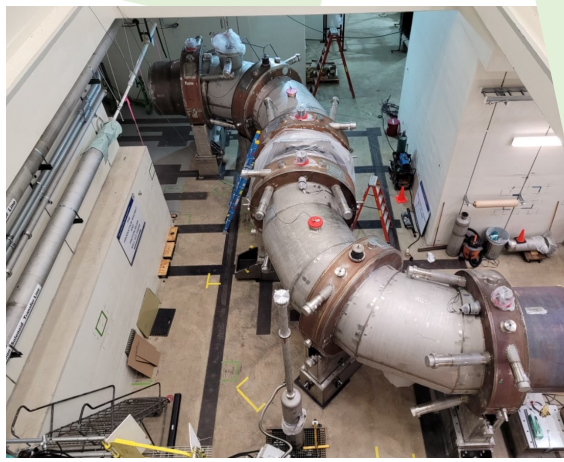
- Covers entire DS and half TS
- Reduces cosmic rays mimicking CLFV signal

## Stopping Target Monitor

- Provides normalization factor
- Detects x-rays from muon atomic and nuclear capture procs

**Detector Solenoid**

- 10 GHz  $\mu$ 's stop in thin Al foils of stopping target
- Conversion electrons detected by a tracker and a calorimeter
- A surrounding cosmic ray veto detector tags Cosmic Rays

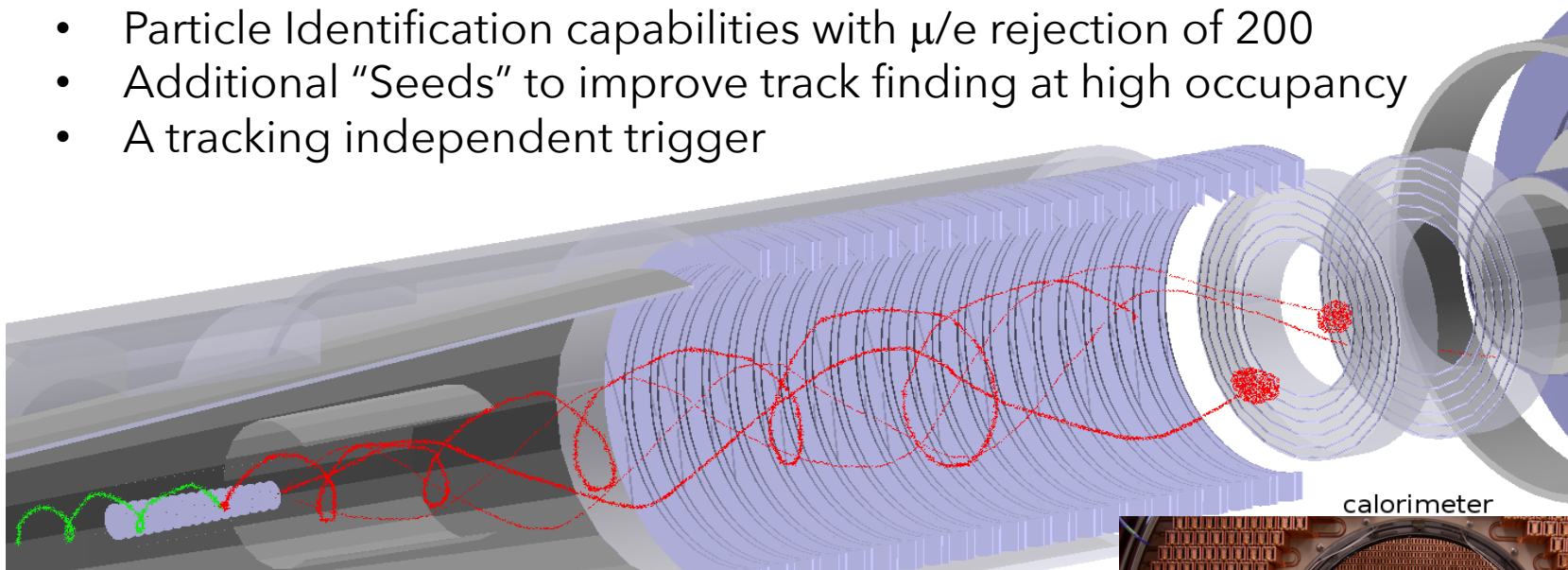


# Calorimeter scope and requirements

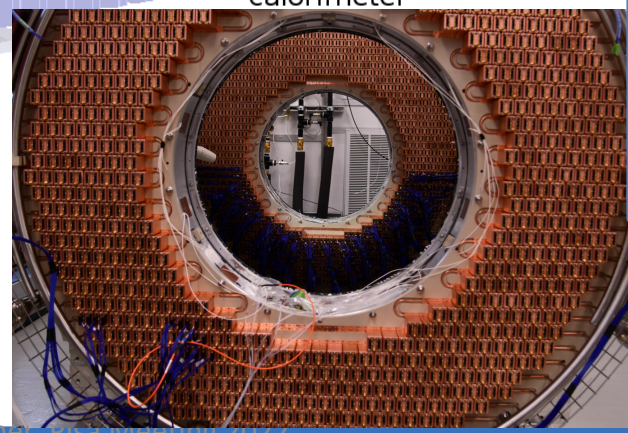
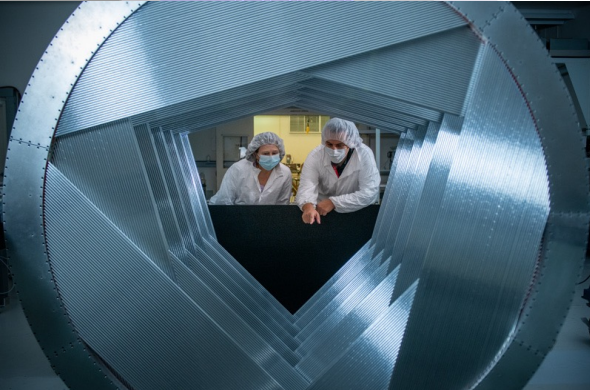
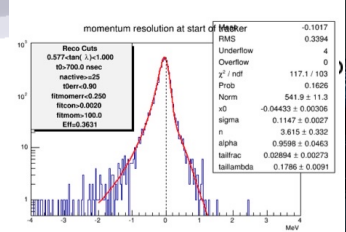
For the  $\mu \rightarrow e$  conversion search, the calorimeter adds redundancy and complementary qualities with respect to the high precision tracking system

- Large acceptance for the mono-energetic electron candidate events
- Particle Identification capabilities with  $\mu/e$  rejection of 200
- Additional "Seeds" to improve track finding at high occupancy
- A tracking independent trigger

For 100 MeV electrons @ 50 degrees impact angle



- Provide energy resolution  $\sigma_E/E$  of  $O(< 10 \%)$
- Provide timing resolution  $\sigma(t) < 500$  ps
- Provide position resolution  $< 1$  cm
- Work in vacuum @  $10^{-4}$  Torr and 1 T B-Field
- stand harsh radiation

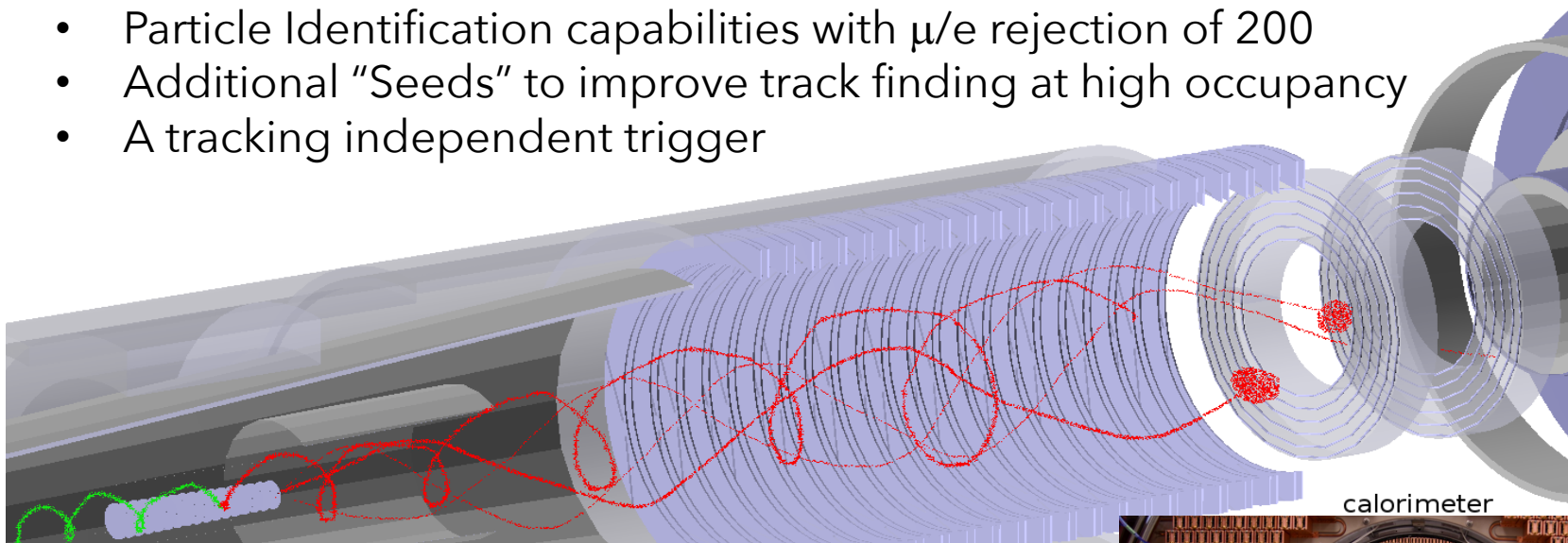


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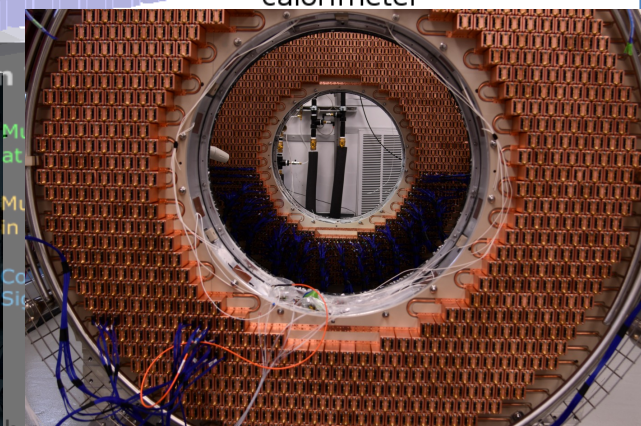
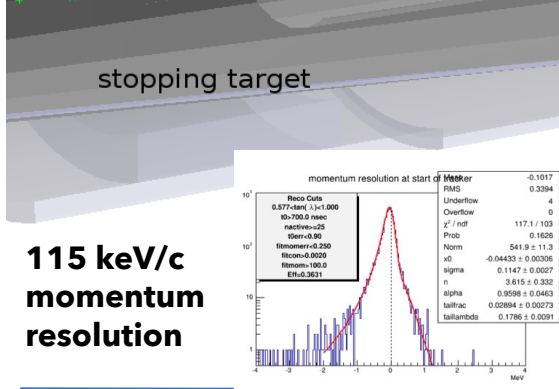
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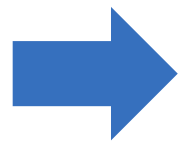
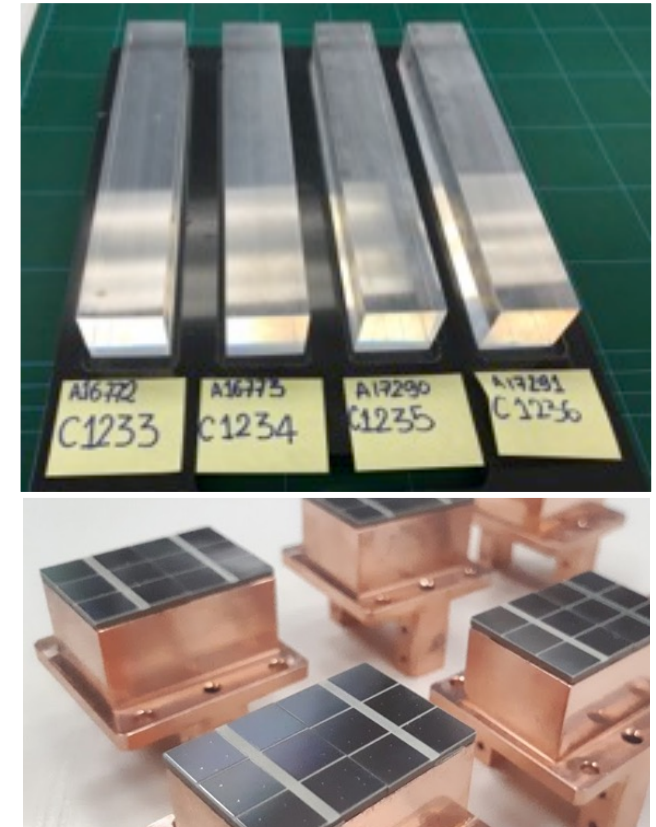


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- stand harsh radiation



# Technological choice

- Crystals with high Light Yield for timing/energy resolution
  - **LY(photosensors) > 20 pe/MeV**
- Fast signal for Pileup and Timing:
  - **$\tau$  of emission < 40 ns**
  - Fast readout chain
- Redundancy in the readout chain
  - **Two fully independent readout channels per crystal**
- Radiation Hardness (5 years of running with a safety factor 3):
  - Crystals should survive a TID of **90 krad** and a fluence of  **$3 \times 10^{12} \text{ n/cm}^2$**
  - Photo-sensors should survive **45 krad** and a fluence of  **$1.2 \times 10^{12} \text{ n}_{1\text{MeV}}/\text{cm}^2$**
- **1 T magnetic field** operation



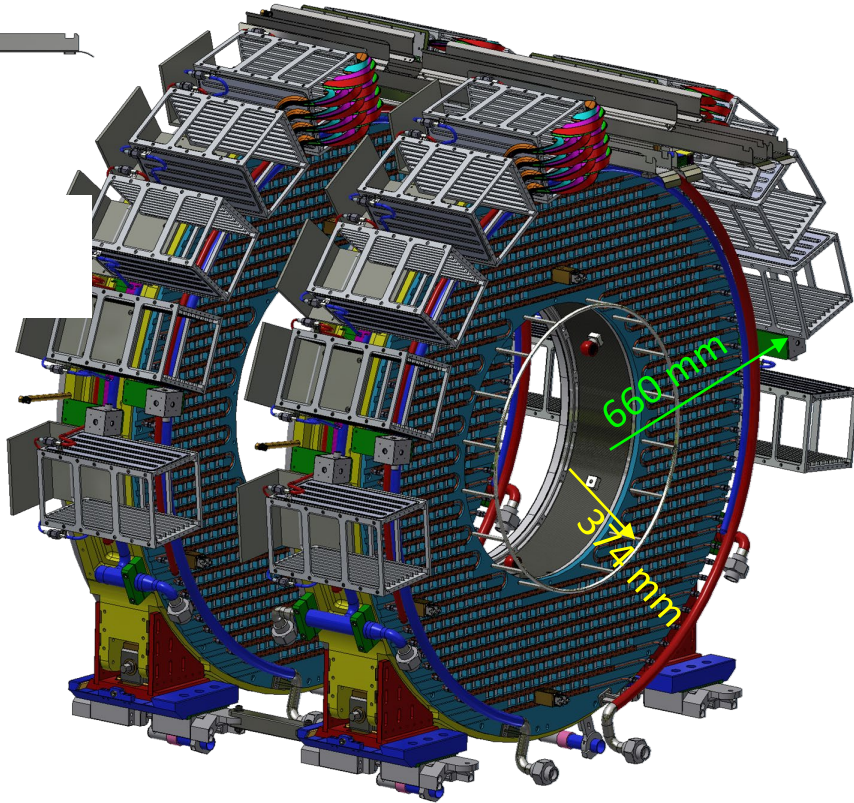
## Undoped CsI + UV-extended SiPMs + Fast electronics

- |   |   |  |   |  |
|---|---|--|---|--|
| <ul style="list-style-type: none"><li>○ Radiation hard</li><li>○ Fast emission time</li><li>○ 310 nm emission</li></ul> | + | <ul style="list-style-type: none"><li>○ New silicon optical window</li><li>○ 30 % PDE @ 310 nm</li><li>○ TSV readout, Gain = <math>10^6</math></li></ul> | + | <ul style="list-style-type: none"><li>○ FEE: amplifier + shaper</li><li>○ Digitizer @ 200 Msps</li><li>○ Rad-hard components</li></ul> |
|---|---|--|---|--|

To reduce/handle the neutron induced leakage current SiPMs should be cooled down (x2  $I_{\text{dark}}$  reduction/10 °C)

**SiPM running temperature at -10 °C**

# The Electromagnetic Calorimeter



## EMC design:

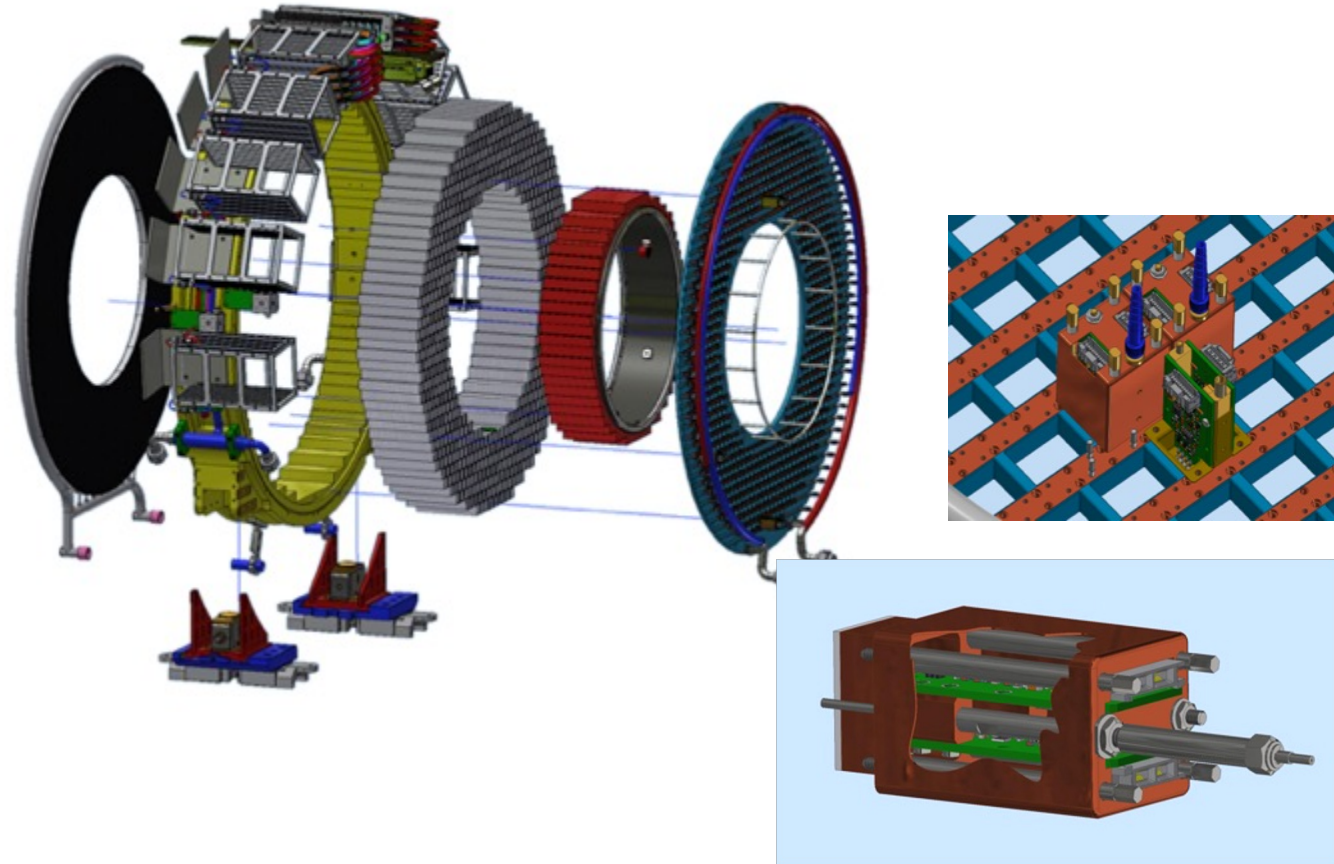
- Two annular disks,  $R_{in}=374$  mm,  $R_{out}=660$  mm,  $10X_0$  length,  $\sim 70$  cm separation
- 674+674 square x-sec **pure CsI crystals**,  $(34\times 34\times 200)$  mm<sup>3</sup>, Tyvek + Tedlar wrapping
- Redundant readout: For each crystal, two custom arrays (2×3 of 6×6 mm<sup>2</sup>, 50 μm pixel) **large area UV-extended SiPMs**
- SiPM thermally controlled down to -10°C to reduce radiation induced leakage current (factor of  $\sim 3$  every 10 °C : 30mA  $\rightarrow$  3mA, 25  $\rightarrow$  -5 °C)
- Analog FEE directly mounted on SiPM + digital electronics in on-board custom crates
- Calibration/Monitoring with 6 MeV radioactive source and a laser system
- Cooling system – power dissipation + SiPM Temperature setting



# Engineering of the Calorimeter

- Outer monolithic stepped Al supporting cylinder with integrated cradle and stands
- X-Y adj feet
- Inner carbon fiber stepped cylinder
- PEEK back plate, housing Read Out Units
  - Embedded copper cooling lines
- Read Out Units, ROU's, composed of
  - Copper holders
  - Glued SiPm
  - FEE cards
  - Faraday cages
  - Fibers needle
- Carbon fiber front plate integrating the source calibration pipes
- Array of 674 Tyvek wrapped crystals
- 10 Read out/service electronics crates (6-8 boards each)
- Cabling and pipes

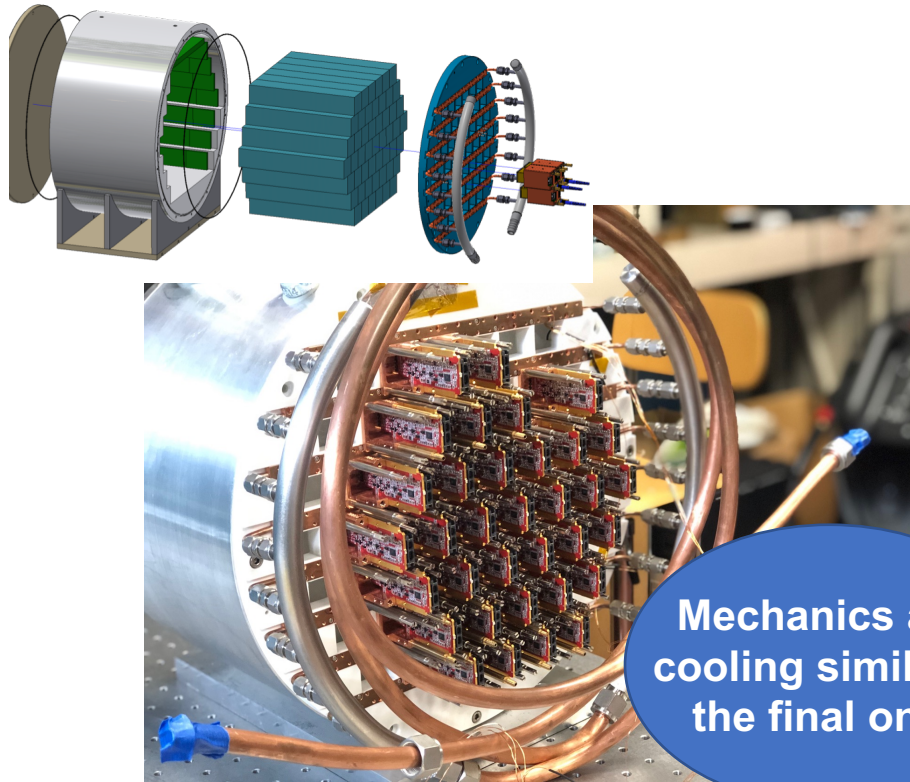
Exploded view of the components



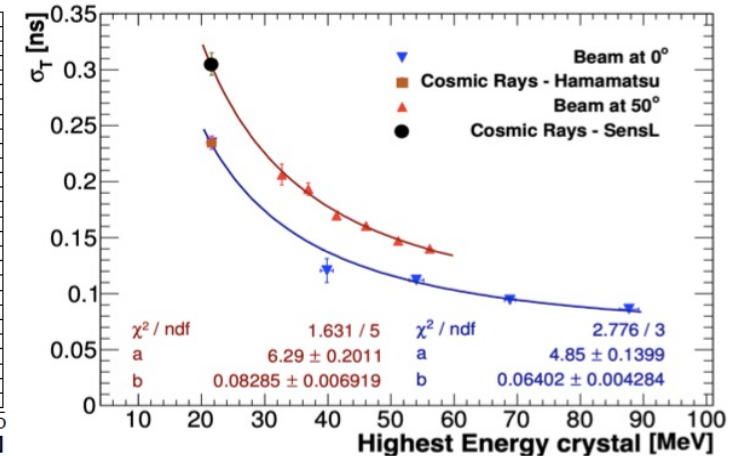
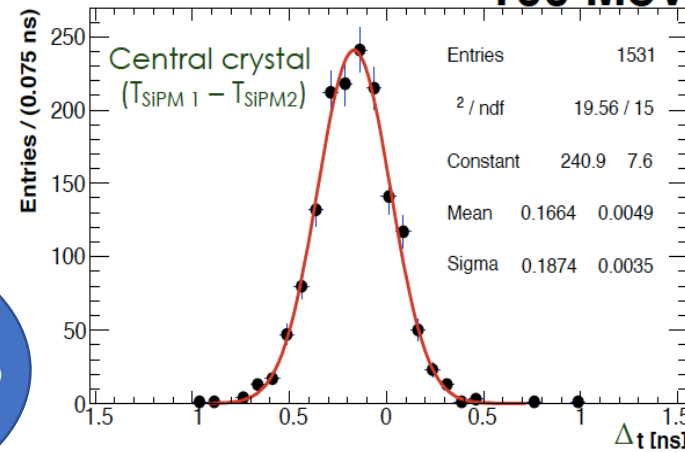
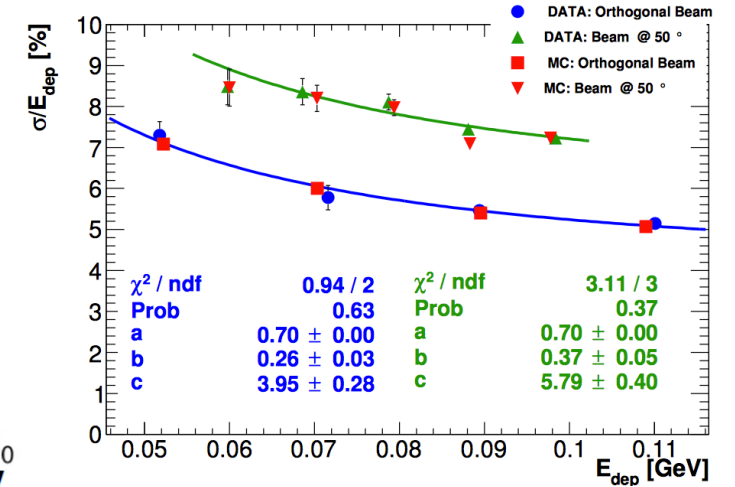
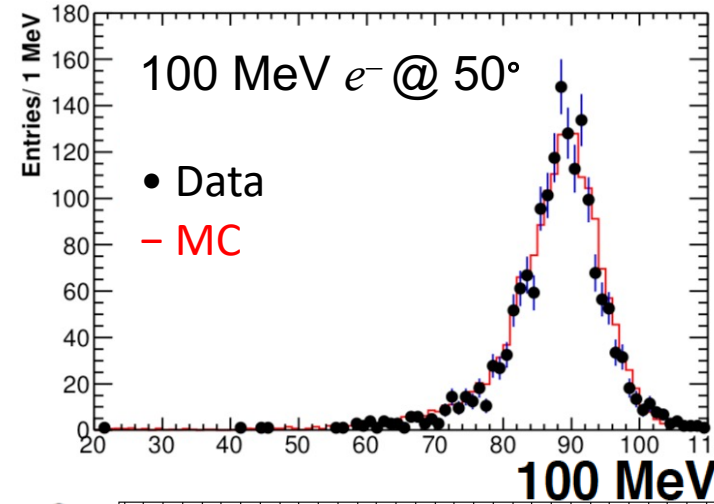
# Module 0

Calorimeter performance validated with Module 0, a large-scale calorimeter prototype (51 crystals, 102 SiPMs/FEE, commercial digitizer) equipped with pre-prod components and tested with  $e^-$  beam

- Mu2e requirements well satisfied
- Green light for components procurement

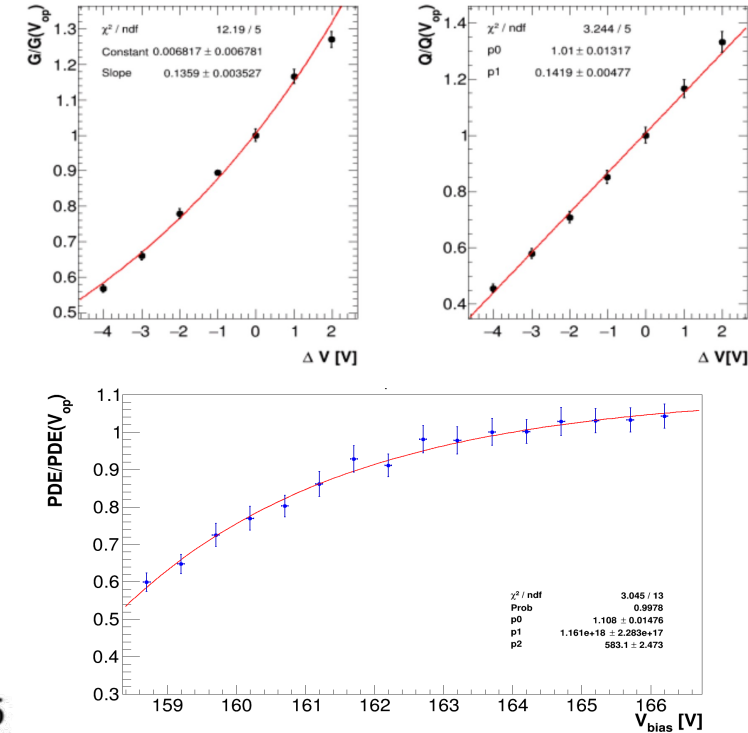
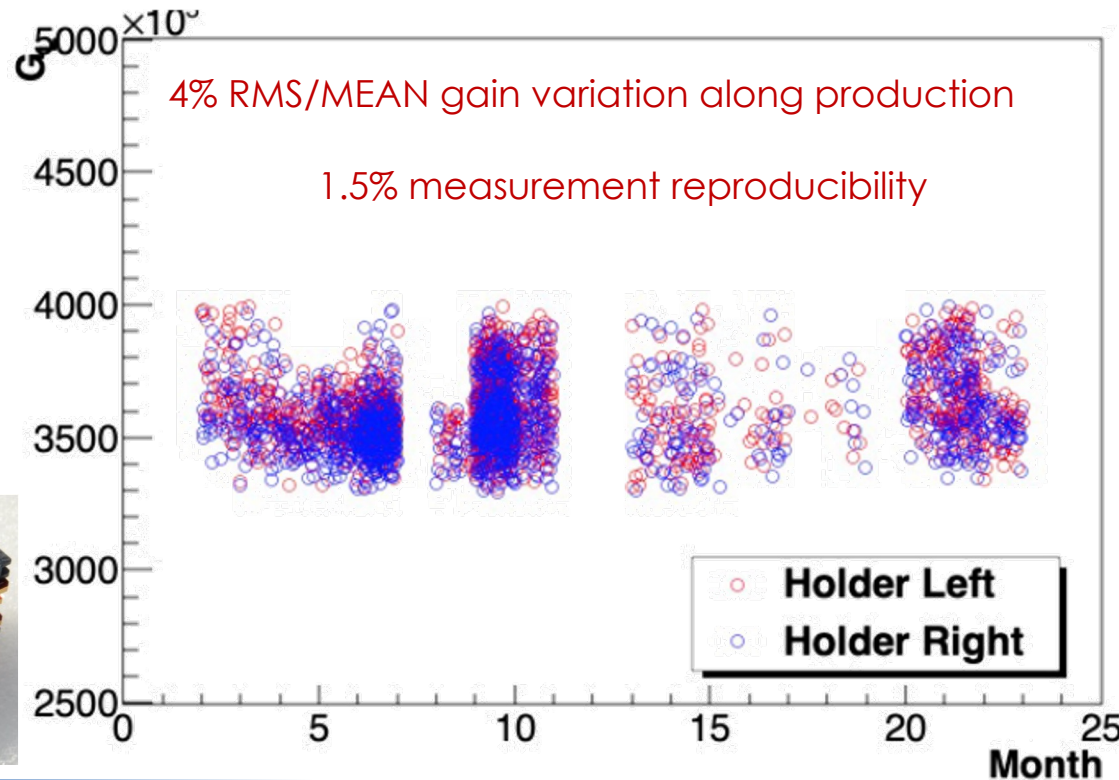
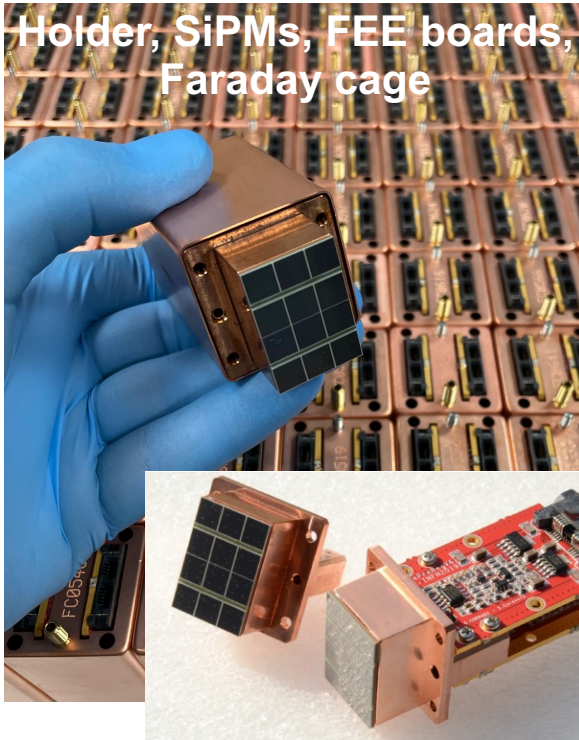
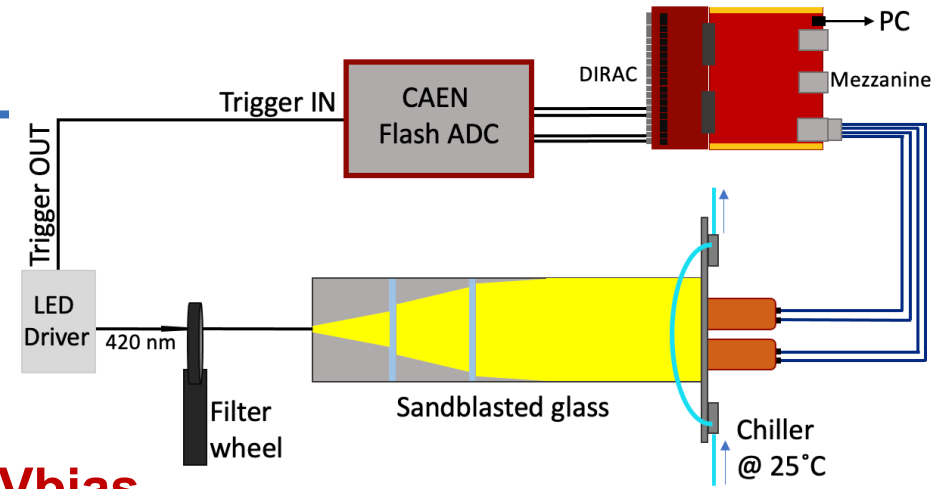


Mechanics and cooling similar to the final ones



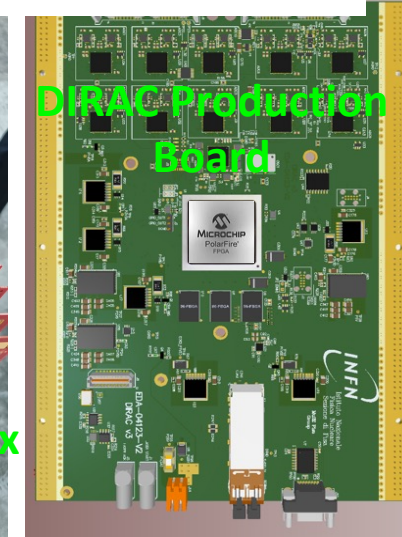
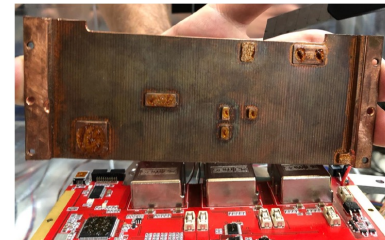
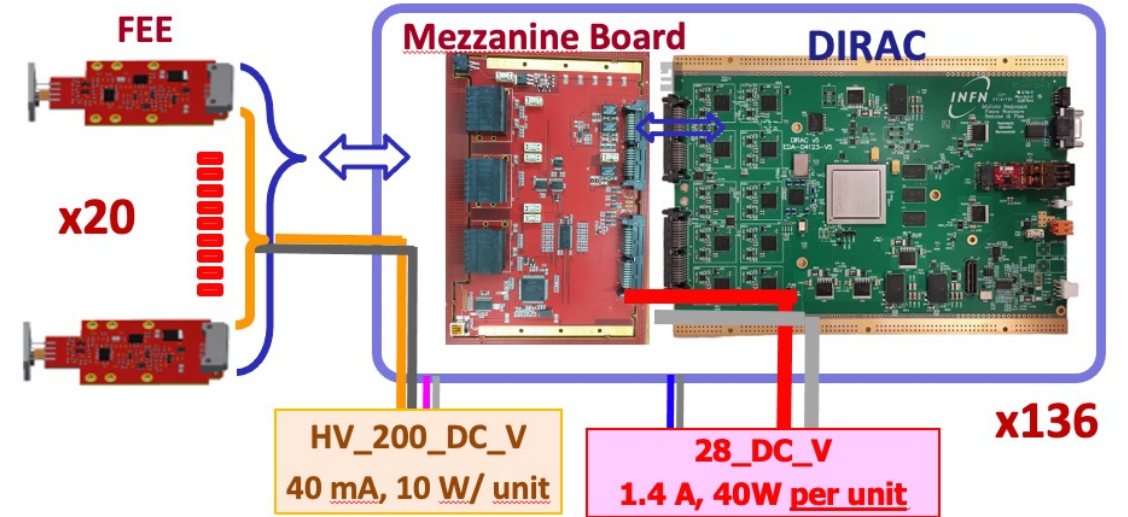
# QC of production components

- Crystals/SiPM production tests successfully completed in 2020
- All ~ 1500 Read-Out Units assembled and tested:
  - 7 HV settings in the  $V_{op} - 4V \div V_{op} + 2V$  interval
  - 9 positions filter wheel scan per HV value
- **Calibration of Gain, response and PDE + dependency on Vbias**



# Digital electronics

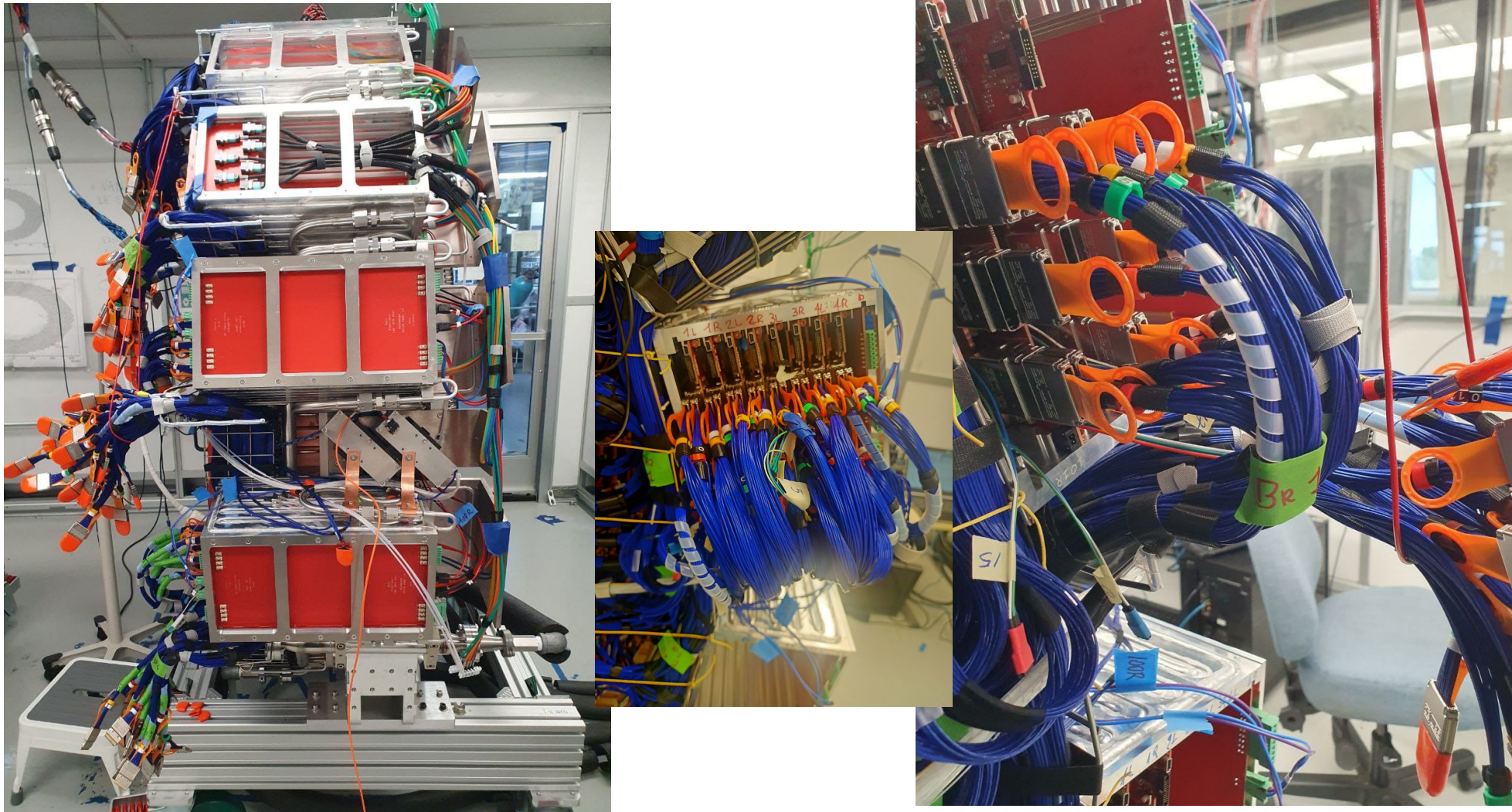
- Two digital boards:
  - MZB for SiPM/FEE HV settings & readout (HV, I, T)
  - DIRAC for digitization @ 200 Msps, 12 bit ADC
- 2019-2021 B-field test + irradiation tests (TID, neutrons) with single components/boards
- End of 2022: **SEL problem discovered on ARM processor (MZB) and Flash Memory (DIRAC)** when irradiating boards with charged particle (proton, 60–200 MeV/c,  $10^{10}$  p/cm<sup>2</sup>)
- 2023: proton irradiation campaigns + engineering effort to understand and solve the problem
  - **new ARM, new Flash memory** production
  - **new layout with recovery circuits**



MZB production (140 units) completed  
+ Burn-IN + QC tested. **First 80 shipped to FNAL**

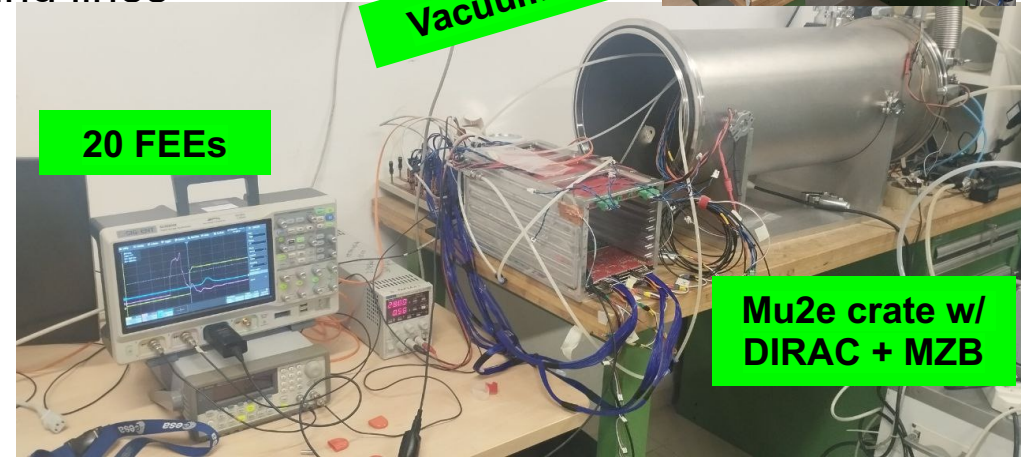
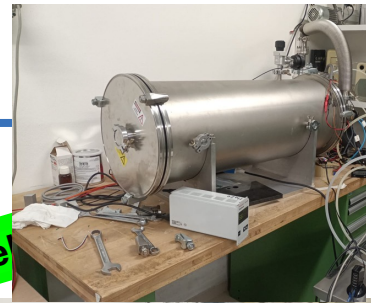
1/2 DIRAC production (70 units) completed  
Burn-IN + QC test in progress. **Ship to Fermilab in June**

# First boards insertion and connection

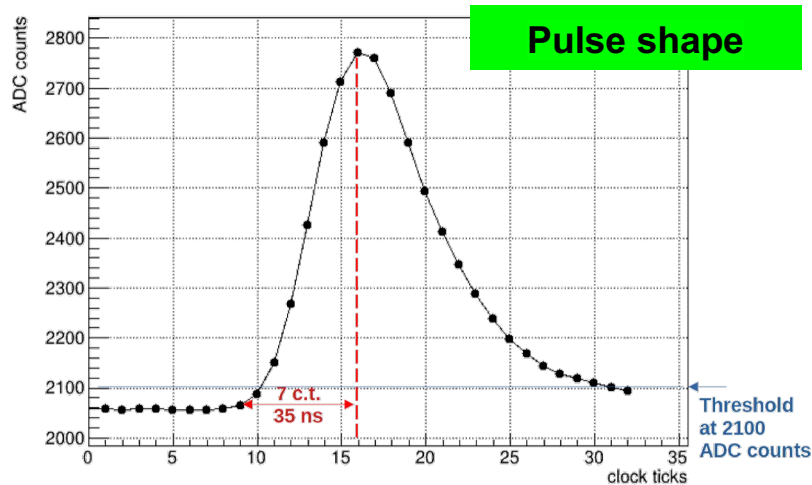


# Thermal vacuum test and VST

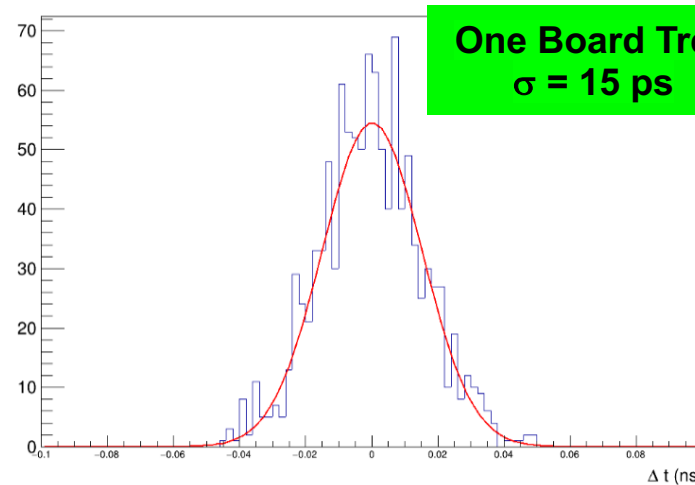
- Setup in Pisa for thermal vacuum test to complete temperature measurements in vacuum
- Vacuum  $10E-2$  Torr, cooling power similar to mu2e, same cooling fluid at 10 C
- Missing MZB copper plates to dissipate heat through crates' cooling lines
  - 8 DIRACs and 8 MZBs in a final crate
  - More than 20 thermal sensors monitored
  - 20 FEEs modified to provide signals from pulse injection
  - 1 DIRAC is connected to a DTC through an optical flange
  - Mu2e slow control and data acquisition
  - Template fit of signal to evaluate performance



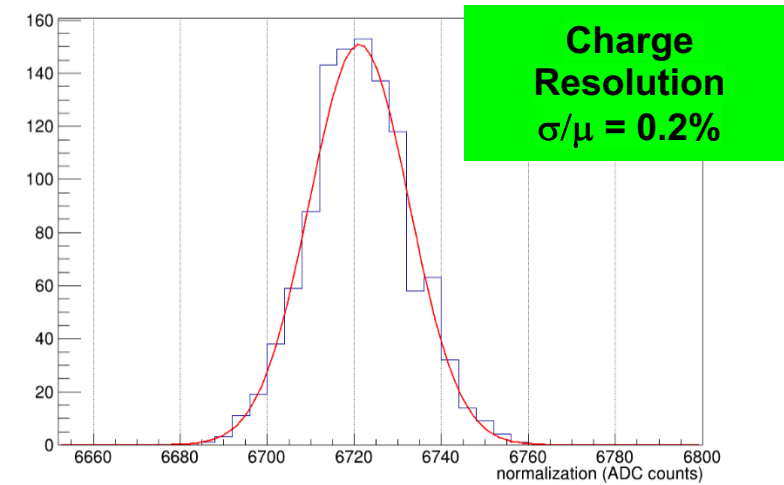
## □ Preliminary test @ room temperature:



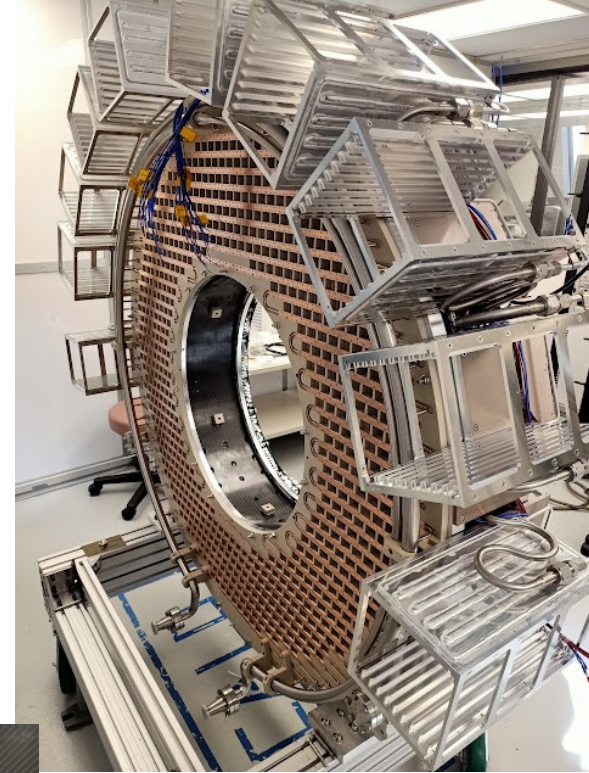
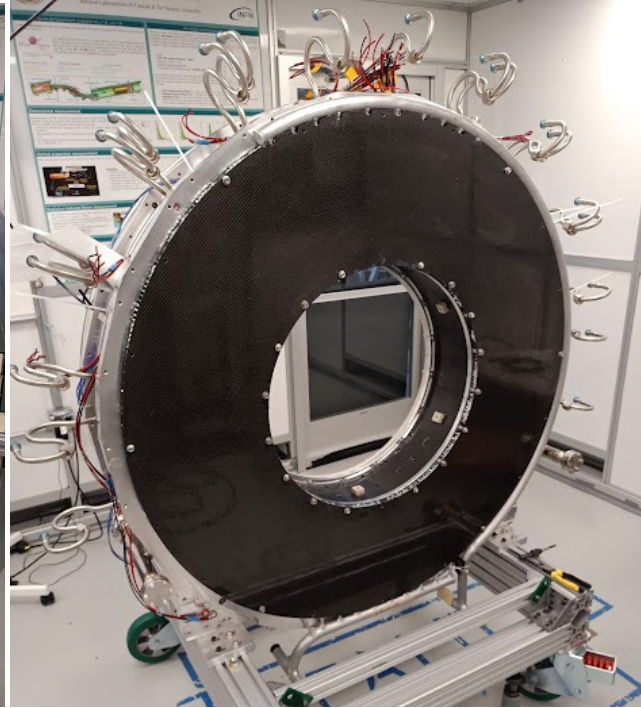
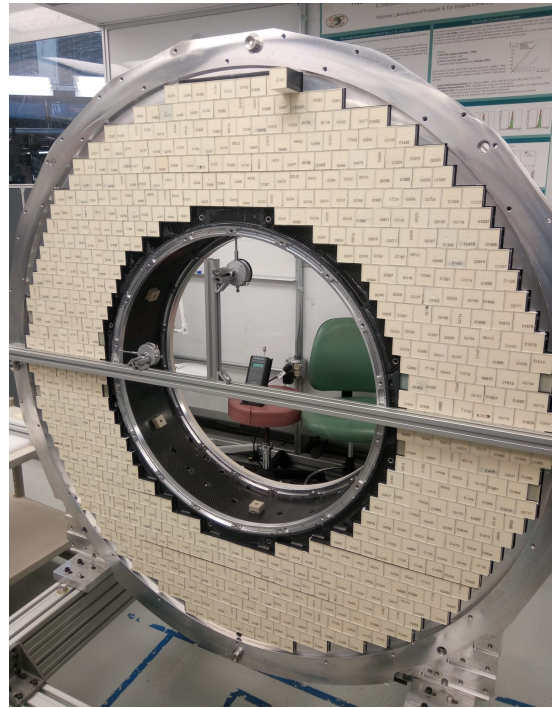
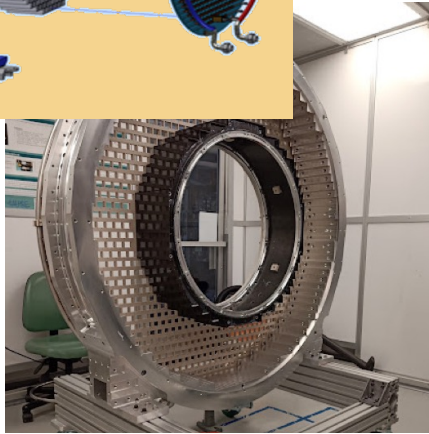
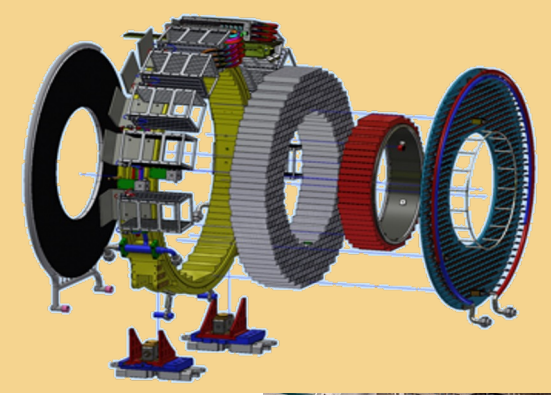
CHANNEL 0  $t_0$  corrected time from average time



CHANNEL 0 normalization from template fit

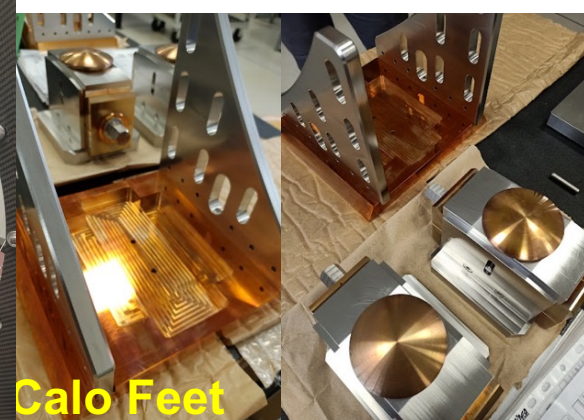
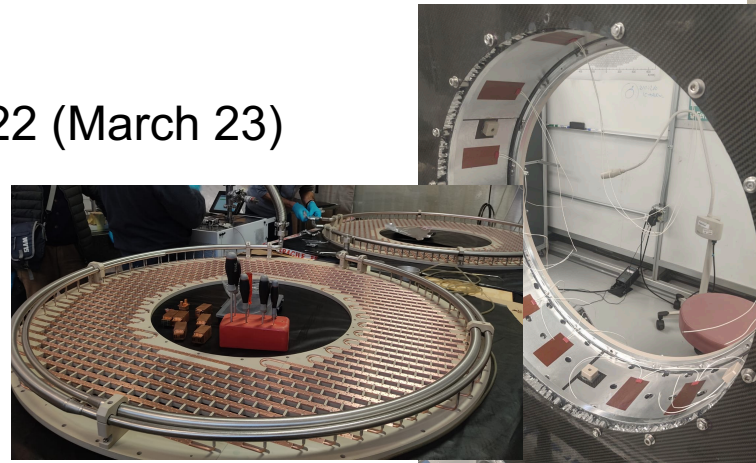


# Assembly status: mechanics



All calorimeter mechanical parts built

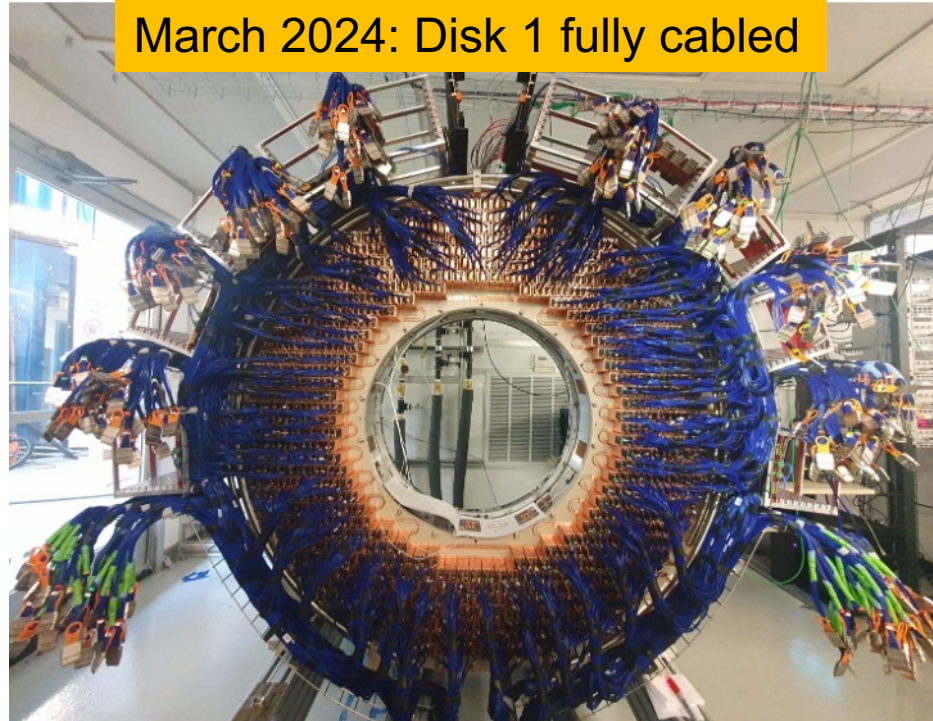
- Disk-1 (Disk-0) mech structure assembled in June 22 (March 23)
- All crystals stacked on both disks
- CF plates with source tubing, Inner Rings installed
- Crates+FEE plates installed and leak checked
- Calorimeter feet for rails at Fermilab (March 2023)



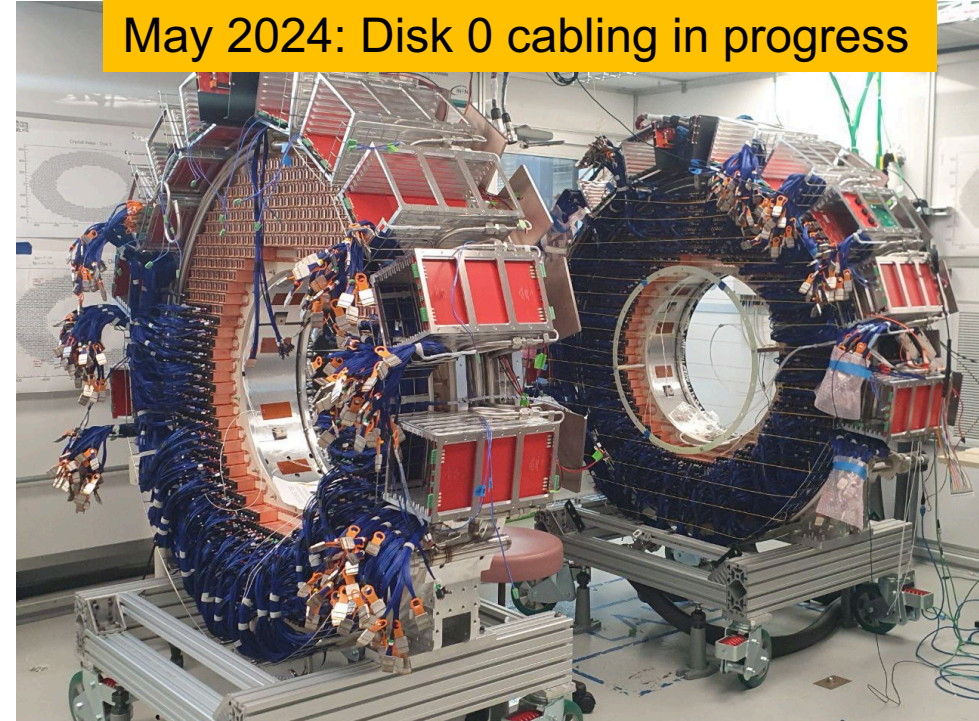
# Assembly status



Nov 2023: Read-Out Units, both disks

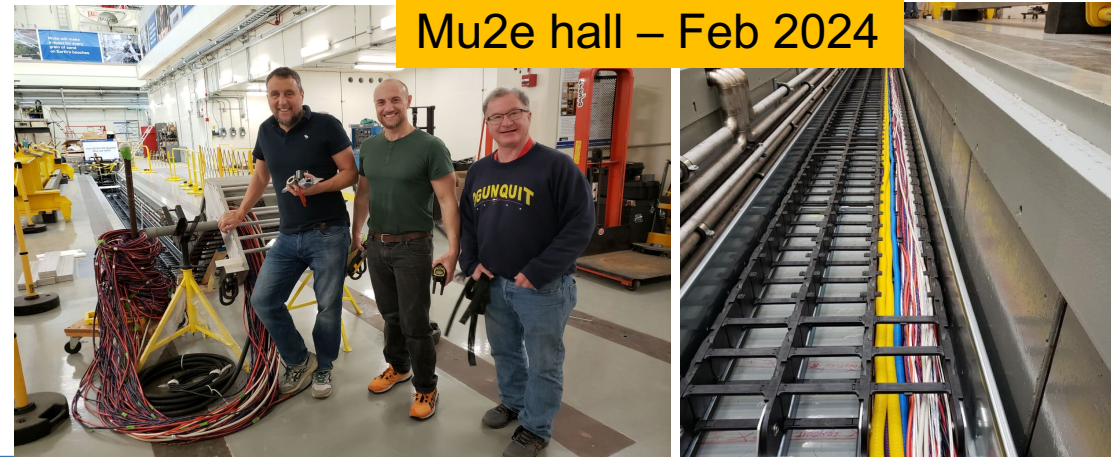


March 2024: Disk 1 fully cabled



May 2024: Disk 0 cabling in progress

- For both disks, assembly of analog electronics and power distribution is completed
- Cable routing completed for Disk-1 and 2/3 of Disk-0
- At Mu2e Hall:
  - LV/HV power supplies installed
  - Service cables pulled
  - Half DAQ cables and optical fibers installed



Mu2e hall – Feb 2024

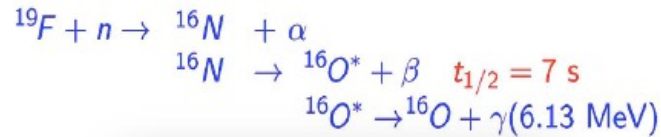


# Calorimeter's heart beating

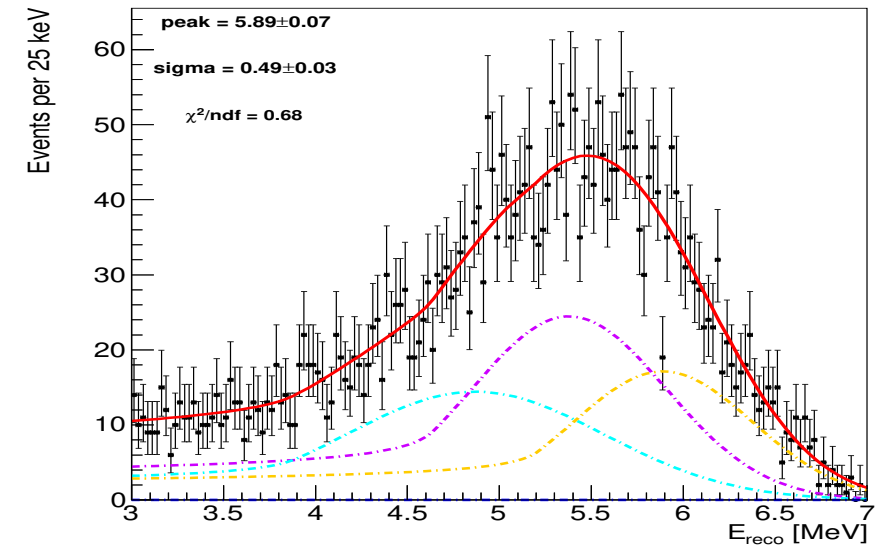


# Source calibration system

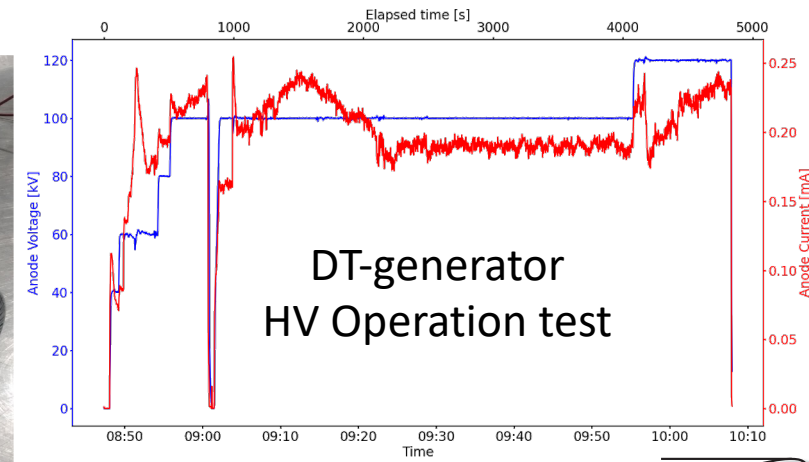
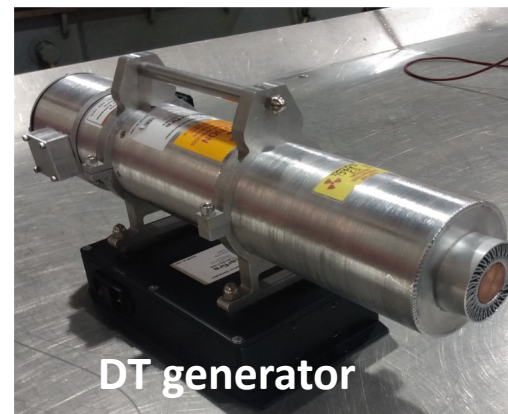
- Neutrons from a DT generator irradiate a fluorine rich fluid (Fluorinert) that is piped to the front face of the disks
- The following reaction chain produces photons at 6.13 MeV



- The gammas illuminate uniformly the crystals
- Few minutes of data taking calibrate each crystal at O(%)

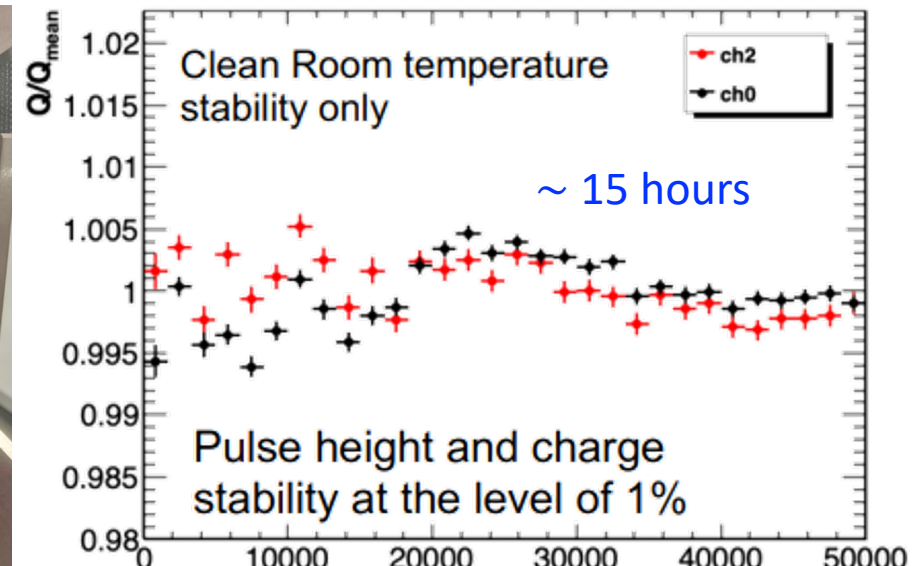
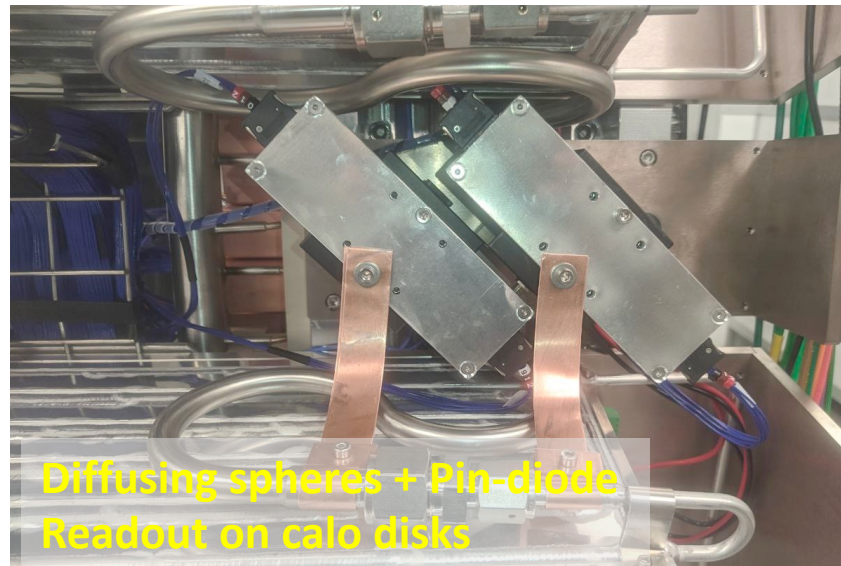
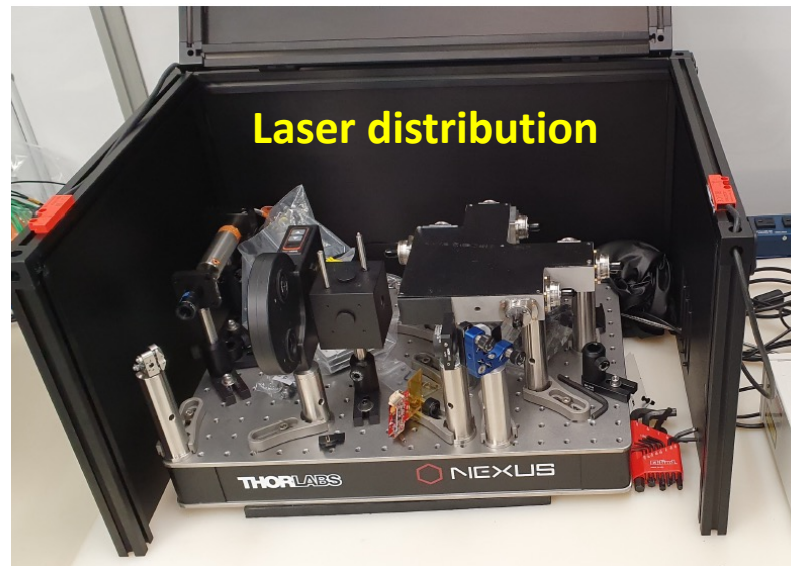
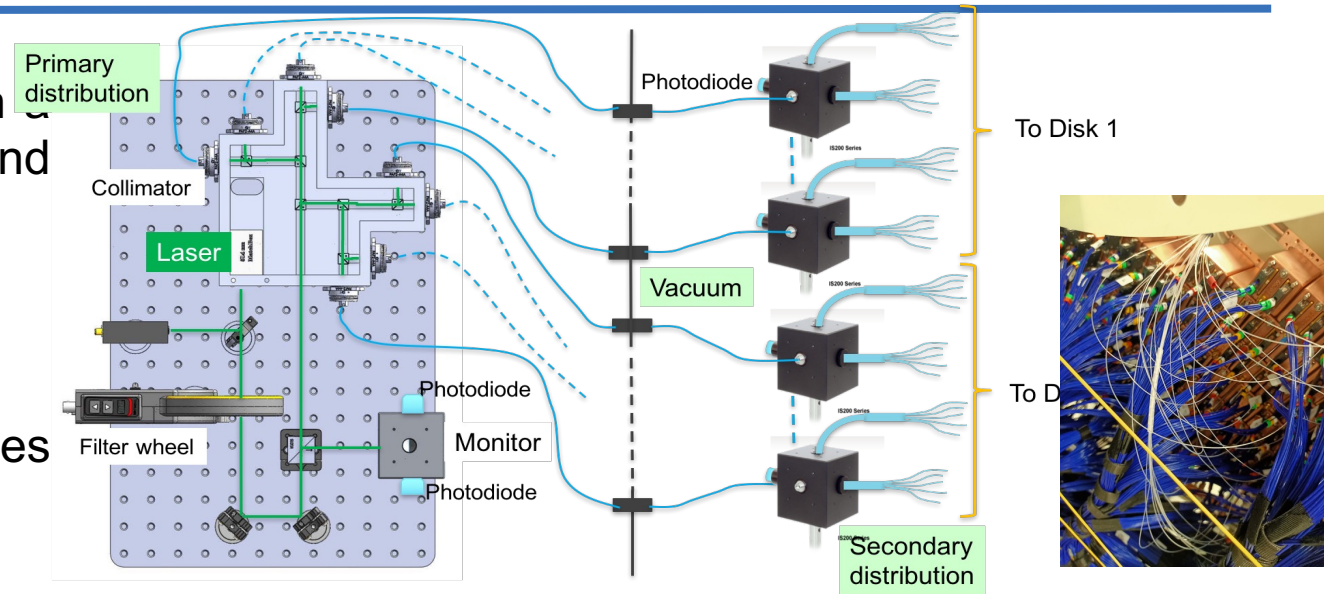


- Source DT generator installed in Mu2e hall in its "cave" in 2022, final shielding completed in 2023
- DT-generator HV operated up to 120 kV. ESH radiation survey performed in 2023 /2024 well within limits



# Laser calibration system

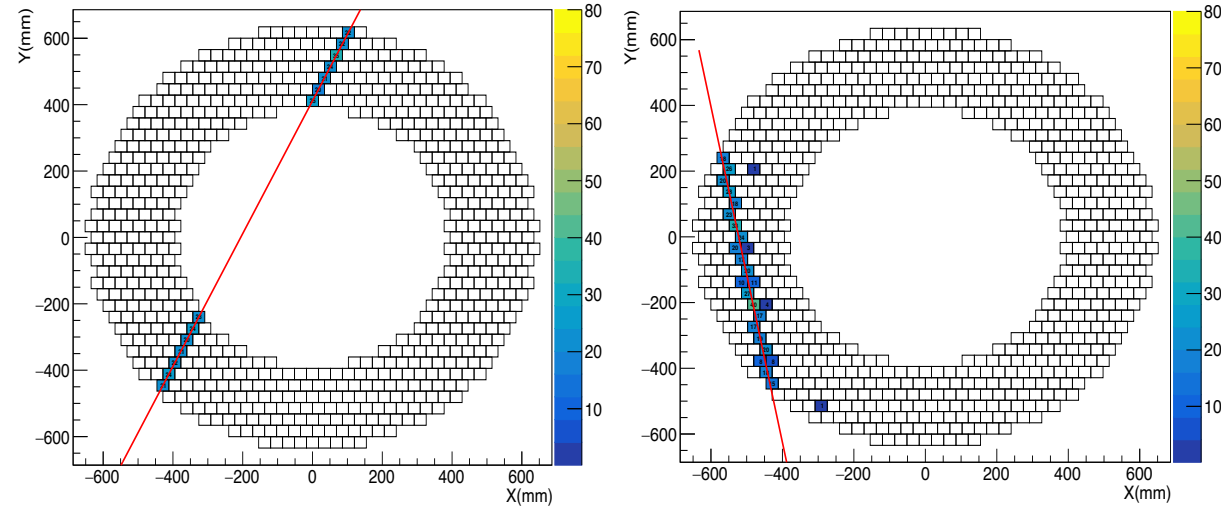
- A pulsed green laser illuminates all crystals through a distribution system based on optical fibers and integrating spheres
- Monitor gain variation at level of 0.5%
- Determine T0's at level of 100 ps
- Stability at a level of few %, monitored with PIN Diodes at laser source. Used at low rate in off-spill gates



# Monte Carlo studies for in-situ calibration

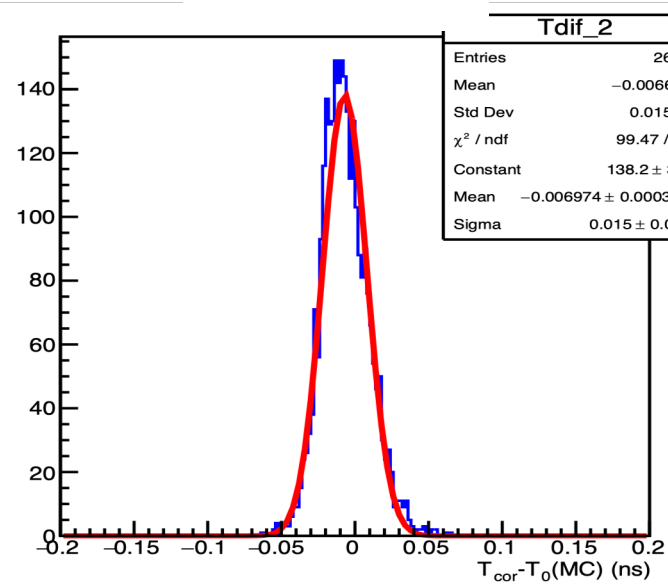
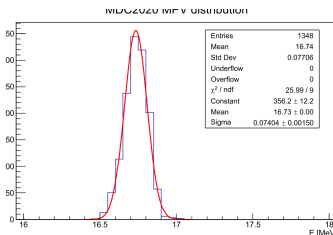
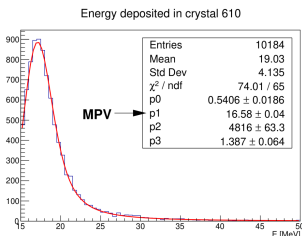
Calibration algorithms developed for in-situ energy and time calibration with 10h cosmic ray MC events:

- Fast calorimeter-based trigger selecting CRs crossing calo disks
- $\sim 0.5\%$  spread on energy calibration
- $T_0$  calibration at 15 ps level
- Npe/MeV evaluated from the response of the two SiPMs connected to the same crystal

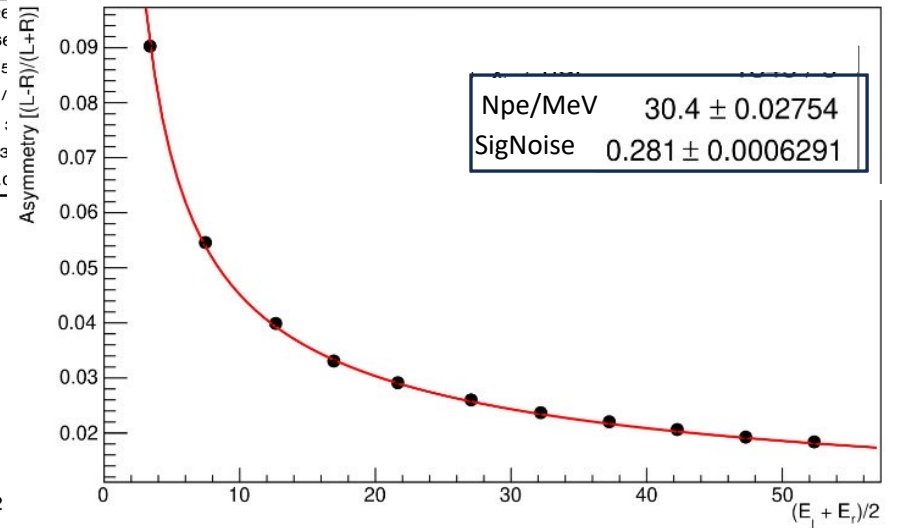


## Energy

- > Gaussian MPV distribution
- > MPV mean value: 16.73 MeV
- >  $\sigma$ : 0.07 MeV
- >  $\sigma$ /MPV  $\sim 4\%$
- > Energy response under investigation

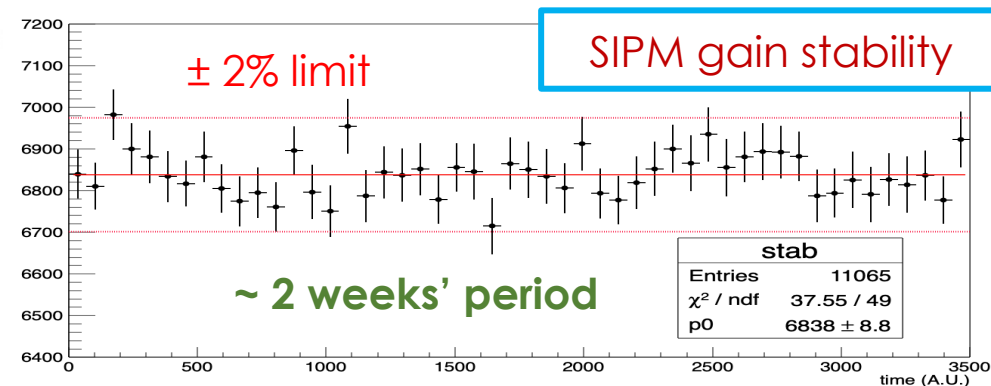
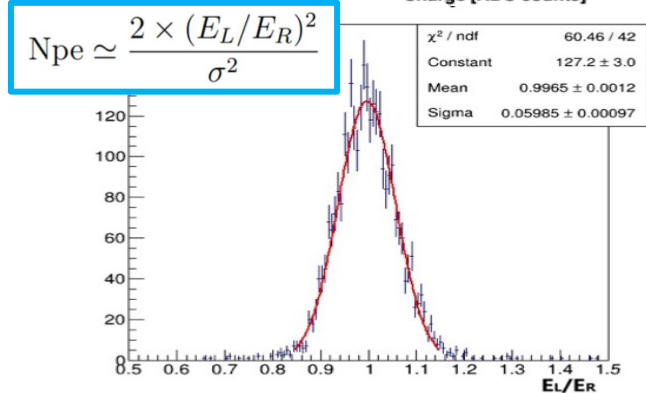
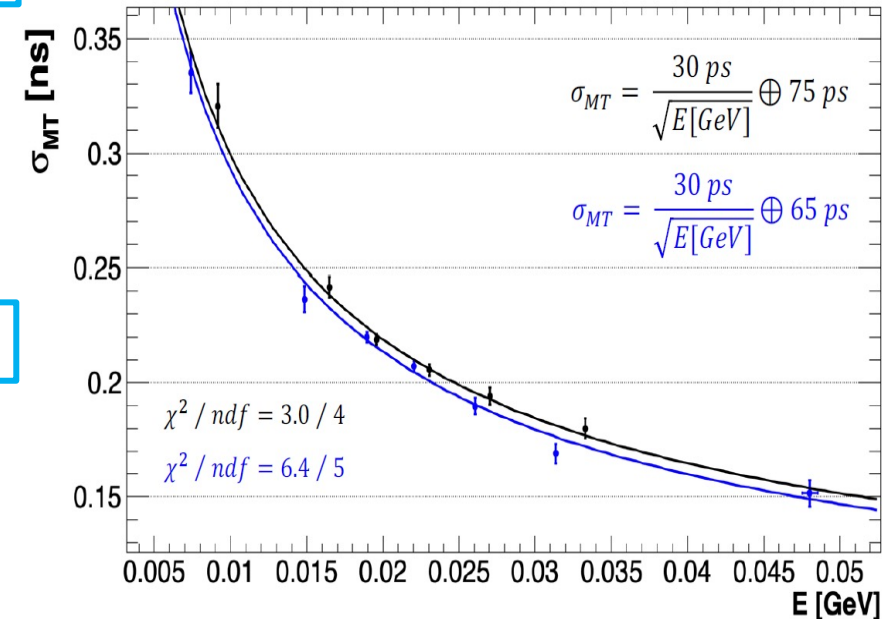
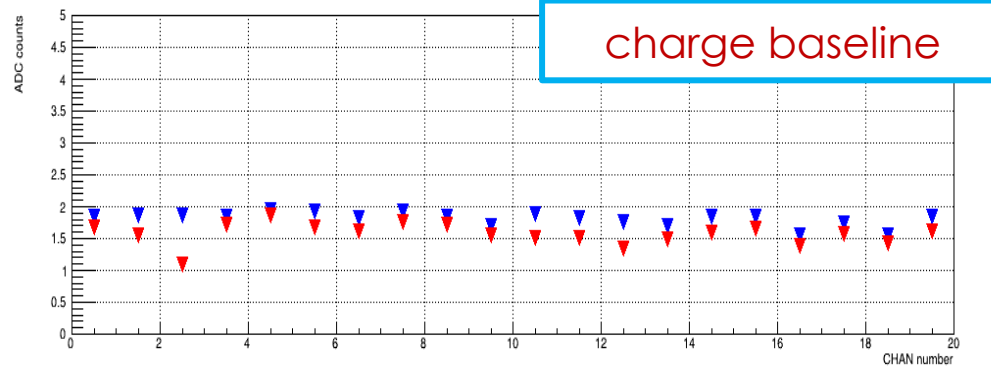
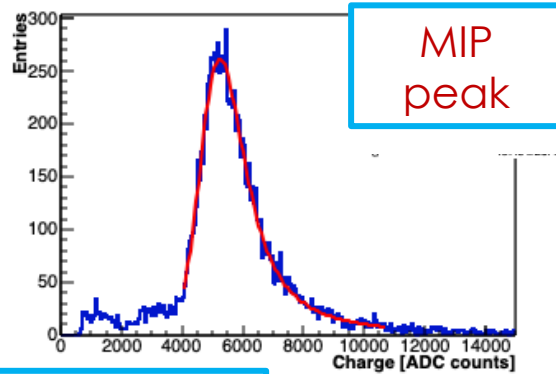
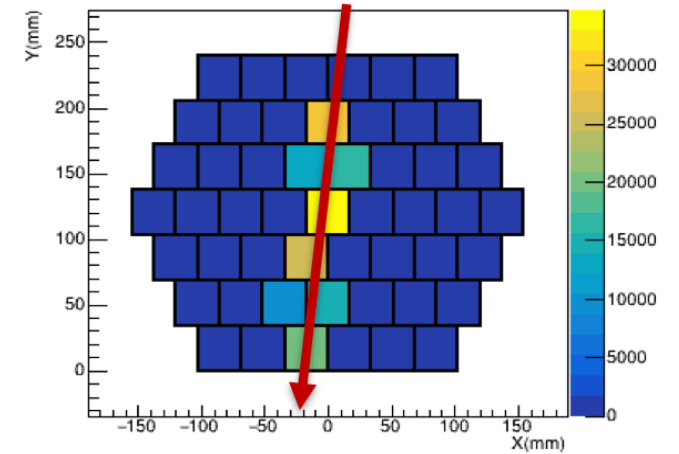


## Asymmetry function all crystals



# Vertical Slice Test: cosmic ray events

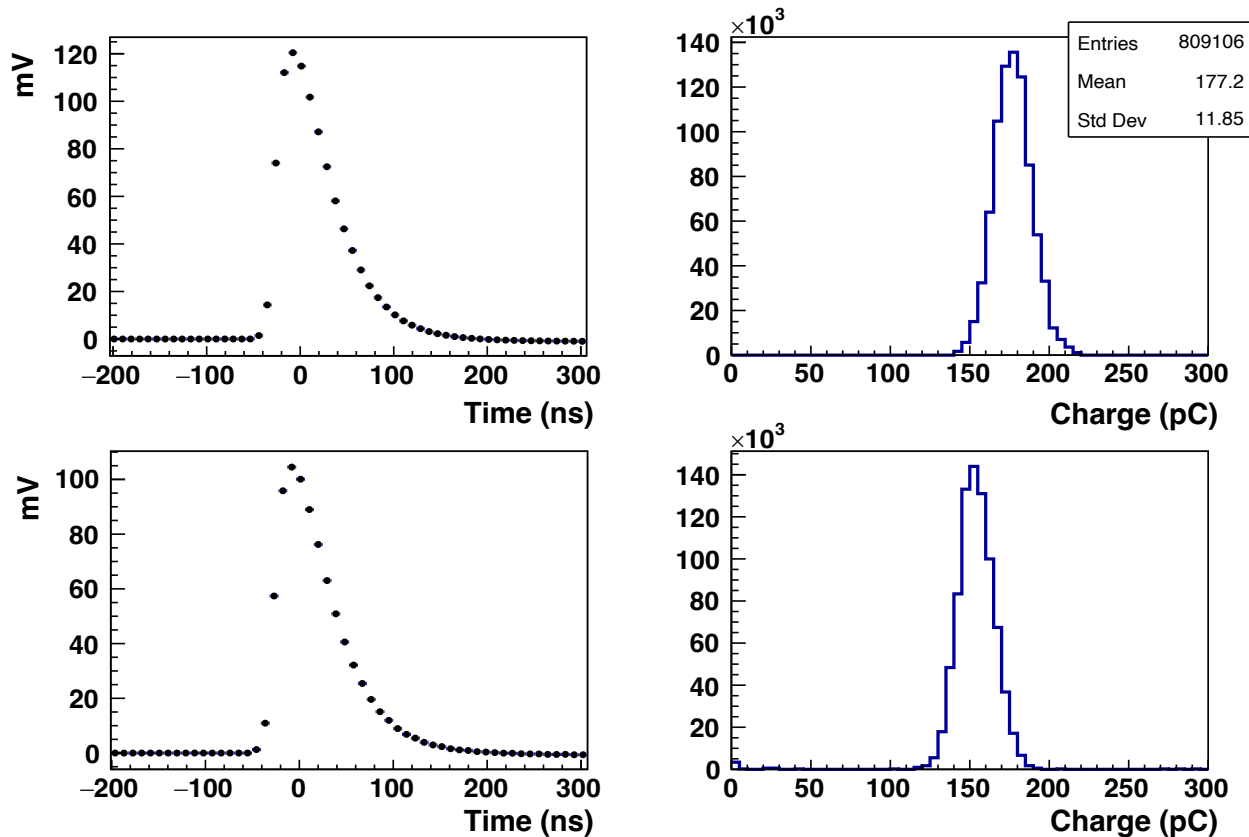
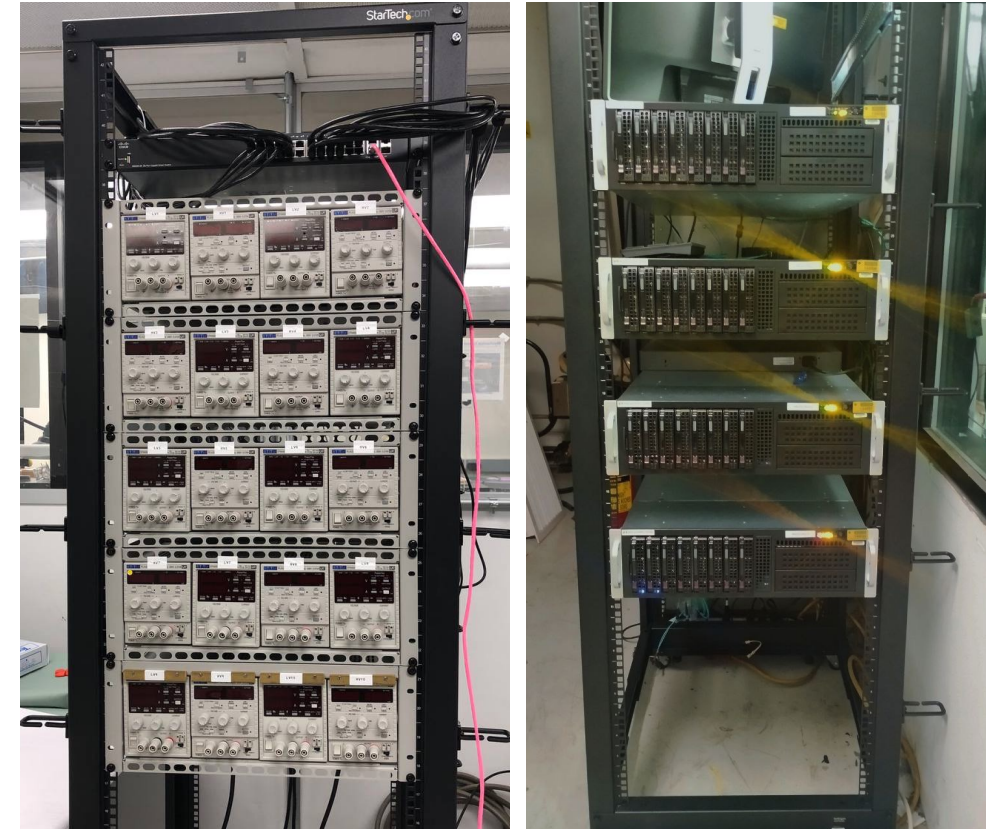
- Module-0 equipped with MZB + DIRAC v2 boards, data collected in vacuum and at low T
- CR events triggered with external scintillators, XY MIP track reconstruction
- Calo calibration & monitoring algorithms finalized with simulation and Module-0 data:
  - Energy equalisation on 21 MeV MIP peak
  - Equivalent noise  $\approx 200$  KeV
  - Npe and SiPM gain stability check (+1.6 % /°C for SiPM gain)
  - Improved time evaluation + timing alignment @ 15 ps level



# Calorimeter commissioning

Assembly room @FNAL, commissioning of 1/2 disk at a time:

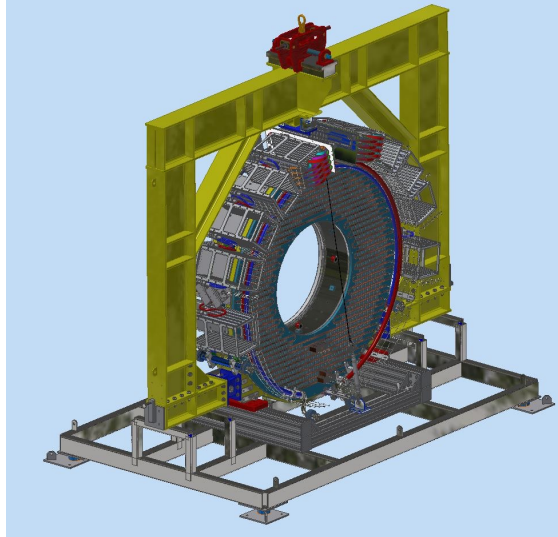
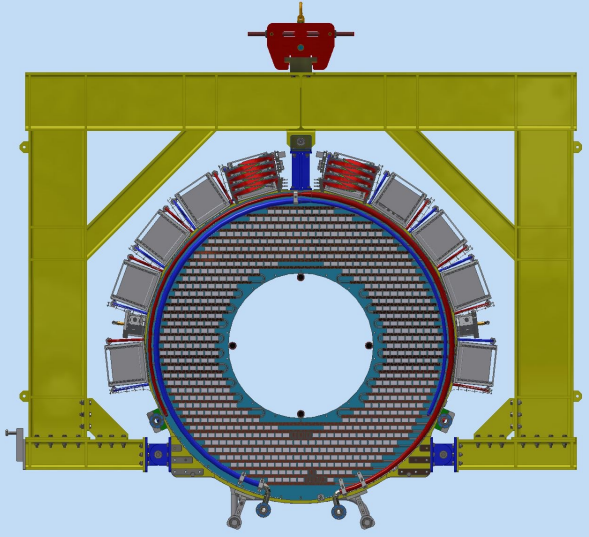
- 4 PC servers, 6 Data Transfer Controllers, TDAQ fibers
- Readout of 36 boards, Event Builder + CR trigger selection
- Calibration/Commissioning with laser + Cosmic Ray events  
Triggered by mean of scintillators taggers



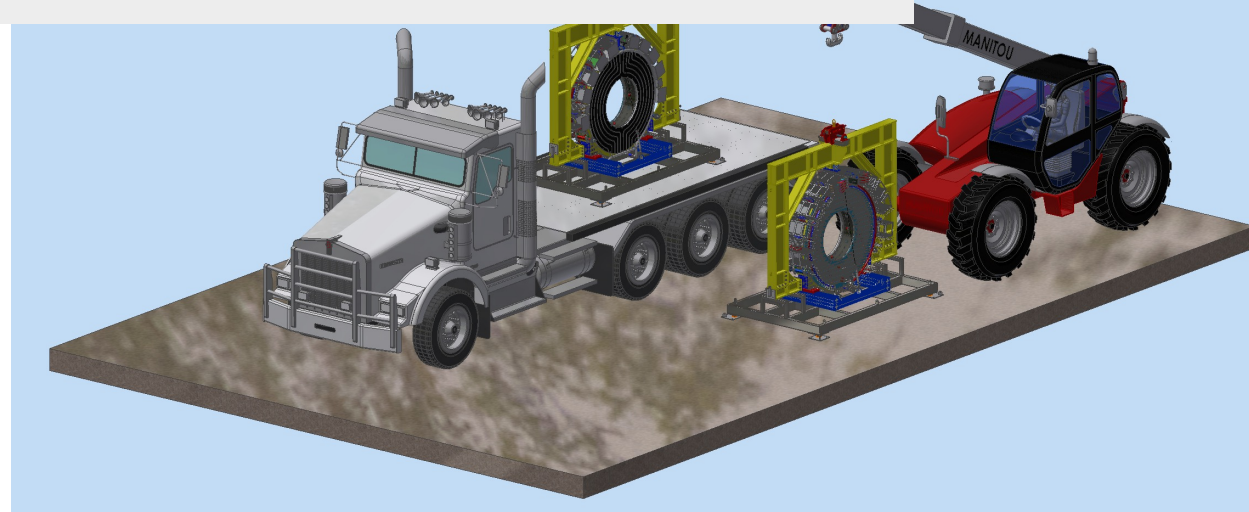
- First laser data from the fully cabled calo disk in one calorimeter sector
- After this final test, the calorimeter will be moved in the Mu2e hall (fall 2024)

# Calorimeter transportation to Mu2e hall

Lifting Tool

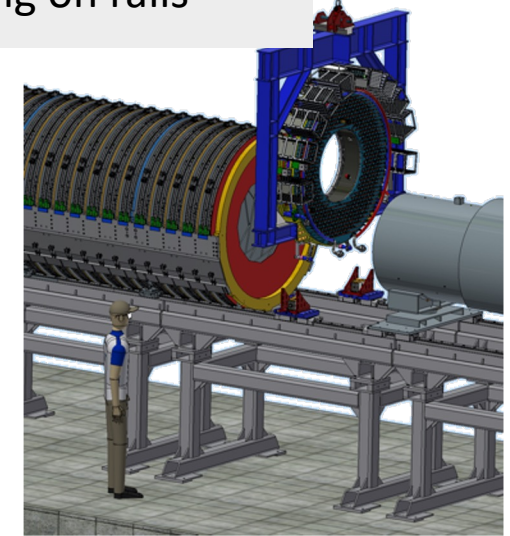
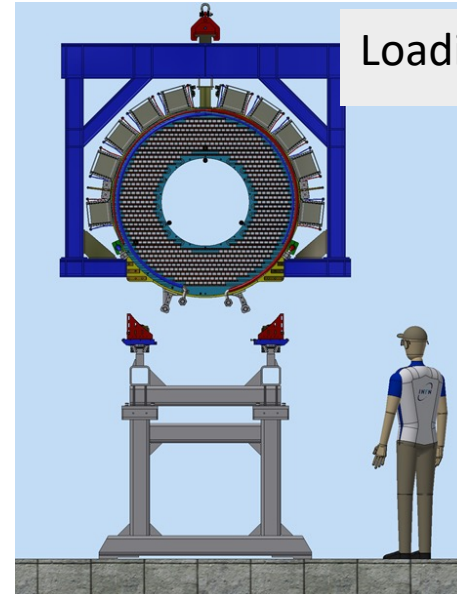


Transportation from Sidet to Mu2e hall



- **Drawing of lifting tool completed**
- Preliminary discussion with Integration team and Transportation Committee carried out
- Procurement of Lifting tool underway

Loading on rails



# Conclusions

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- The Mu2e calorimeter demonstrated excellent energy ( $<10\%$ ) and time ( $< 500$  ps) resolution for 100 MeV electrons for PID, triggering and track seeding purposes
- Production of detector components completed, digital electronics under completion
- Successful VST proved reliable operations and performance in vacuum and at low temperature
- Calibration procedures finalized with Monte Carlo events and verified on prototype
- Calorimeter assembly in an advanced stage, including calibration system
- Final integration of the detector with the TDAQ system is underway
  - Calorimeter commissioning with cosmic ray events with 1/2 disk at a time planned
- Installation and transportation plans are progressing well
  - We expect to move the disks in the Mu2e hall in fall 2024