

# The Liquid Argon Purity Demonstrator



Mark Adamowski, Chad Johnson, Hans Jostlein, Walt Jaskierny, Benton Pahlka,  
Rob Plunkett, Rich Schmitt, Terry Tope, Tingjun Yang, Brian Rebel  
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# Why LAPD?



- Currently operating systems such as test stands at FNAL and ArgoNeuT use evacuation as the first step to achieve high purity
- Building large vessels that can be evacuated is expensive - scales the cost by at least a factor of 2 for small vessels, more for large vessels
- Want an alternative to evacuation for large vessels - LAPD is test stand at FNAL to study possibility of filling without evacuation
- Makes use of previous FNAL experience in design of system

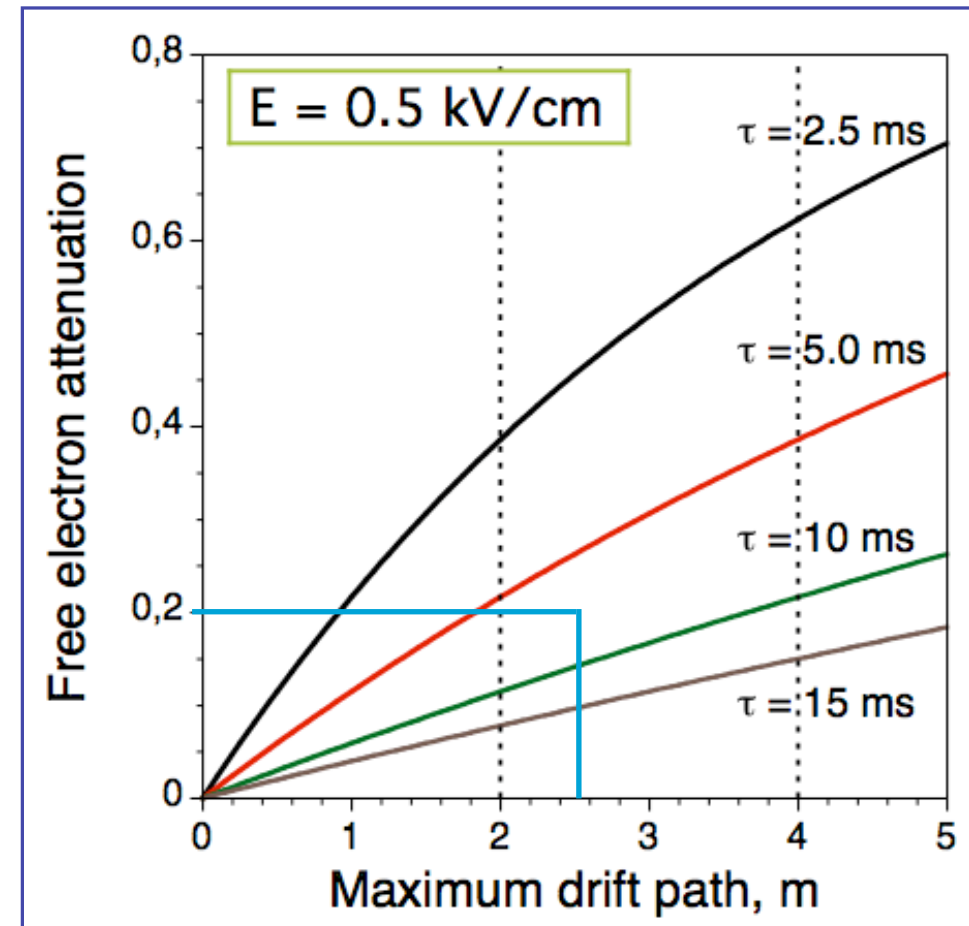




# LAPD Goals



- **Primary goal** is to show that required electron lifetimes for a 2.5m drift can be achieved without evacuation in an empty vessel - Phase I
- Will also monitor temperature gradients, concentrations of water, O<sub>2</sub>, and N<sub>2</sub> during all stages of project where appropriate
- Phase II will place materials that would be used in a TPC into the volume and show that the lifetime can still be achieved



*From C. Montanari, June 2007*



# Vessel Details

- Vessel holds ~30 t of LAr
- 3 m diameter and 3 m from base to top
- 0.48 cm thick stainless steel walls
- Insulation is 27.3 cm thick and allows heat leak of 45 W/m<sup>2</sup>
- Heaters placed on outside walls of vessel to help boil off water during the purge

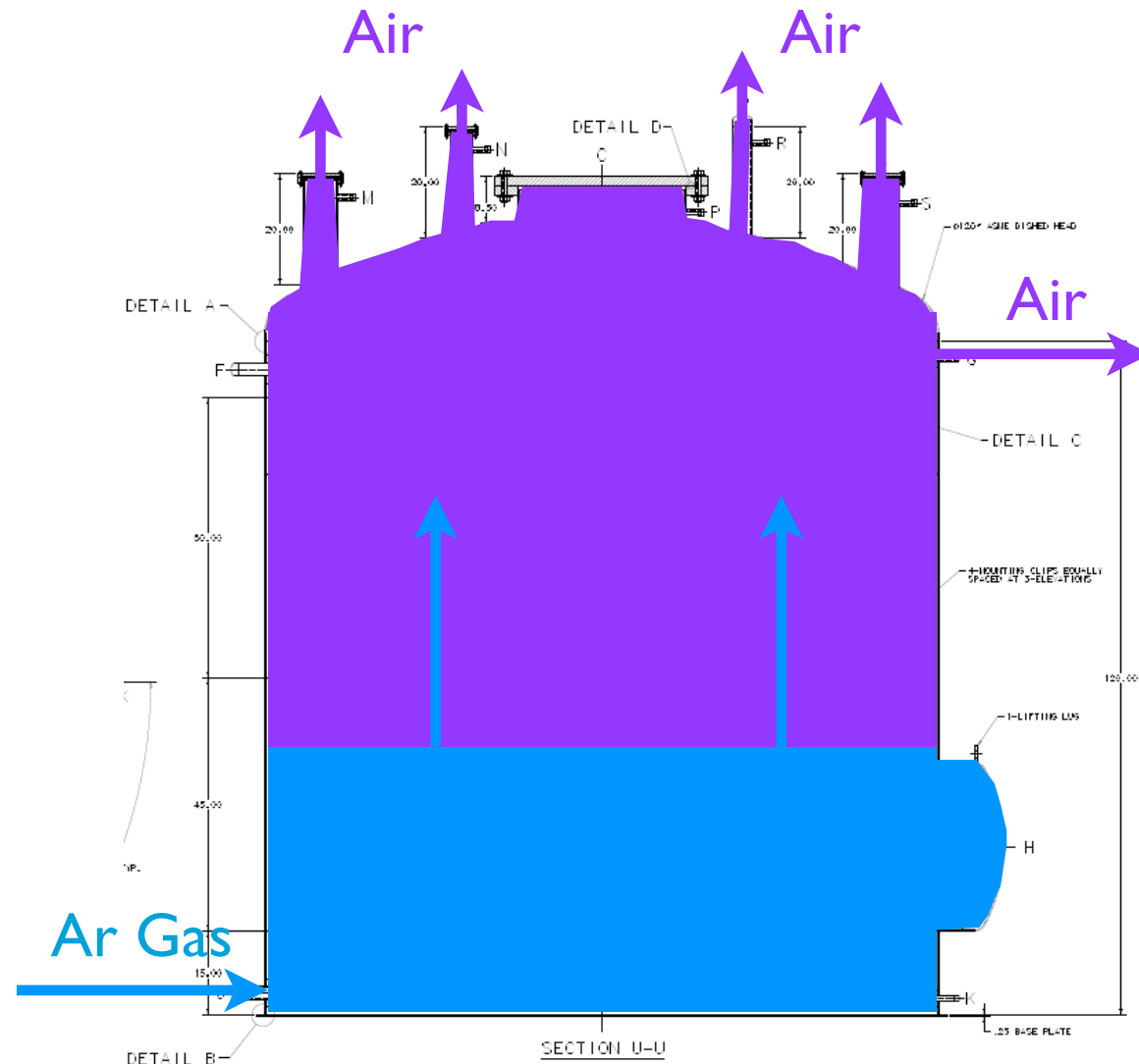




# Phase I - Purification without Evacuation



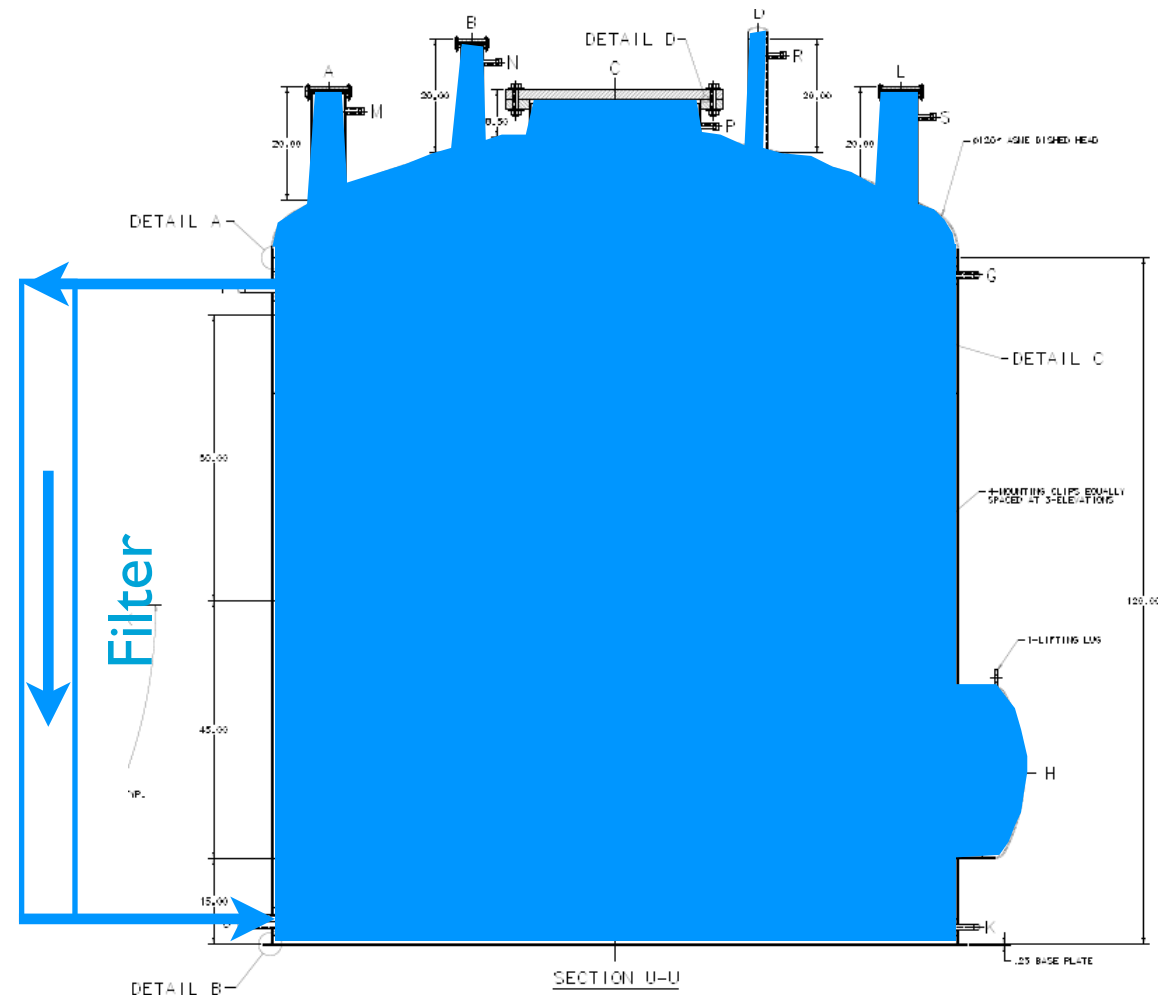
- Basic idea is to use an argon piston for initial purification, followed by a few more volume exchanges
- Cycle a few volumes of clean, warm Ar gas through the volume to push out ambient air and dry out surfaces
- Then recirculate the gas through filter system to achieve  $< 50$  ppm contamination



# Phase I - Purification without Evacuation

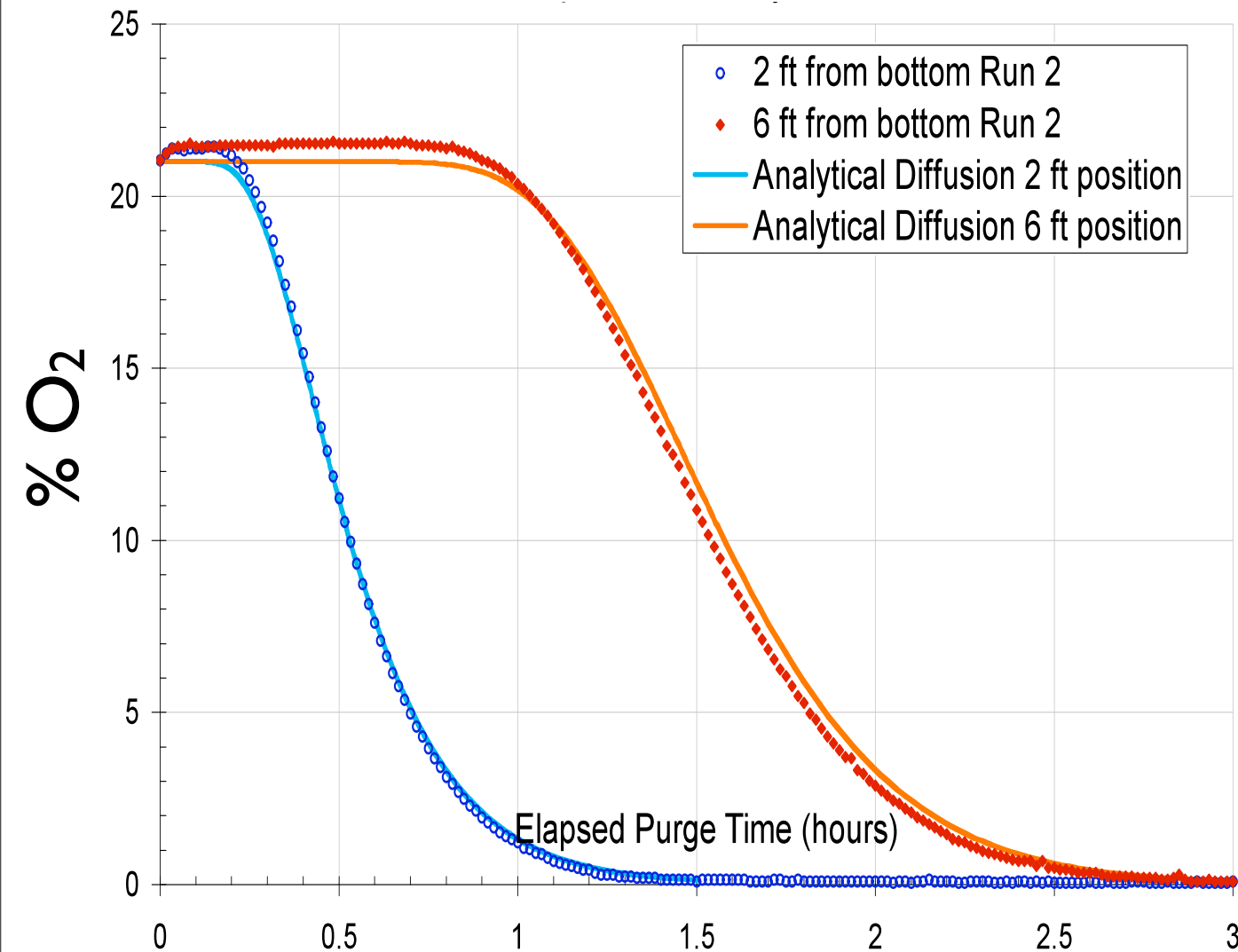


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# Number of Gas Volume Exchanges



- Study at FNAL shows it takes 2.6 volume exchanges to reduce contaminants to 100 ppm (no recirculation)



# System Flow

## Inline Purity Monitor

LAr In

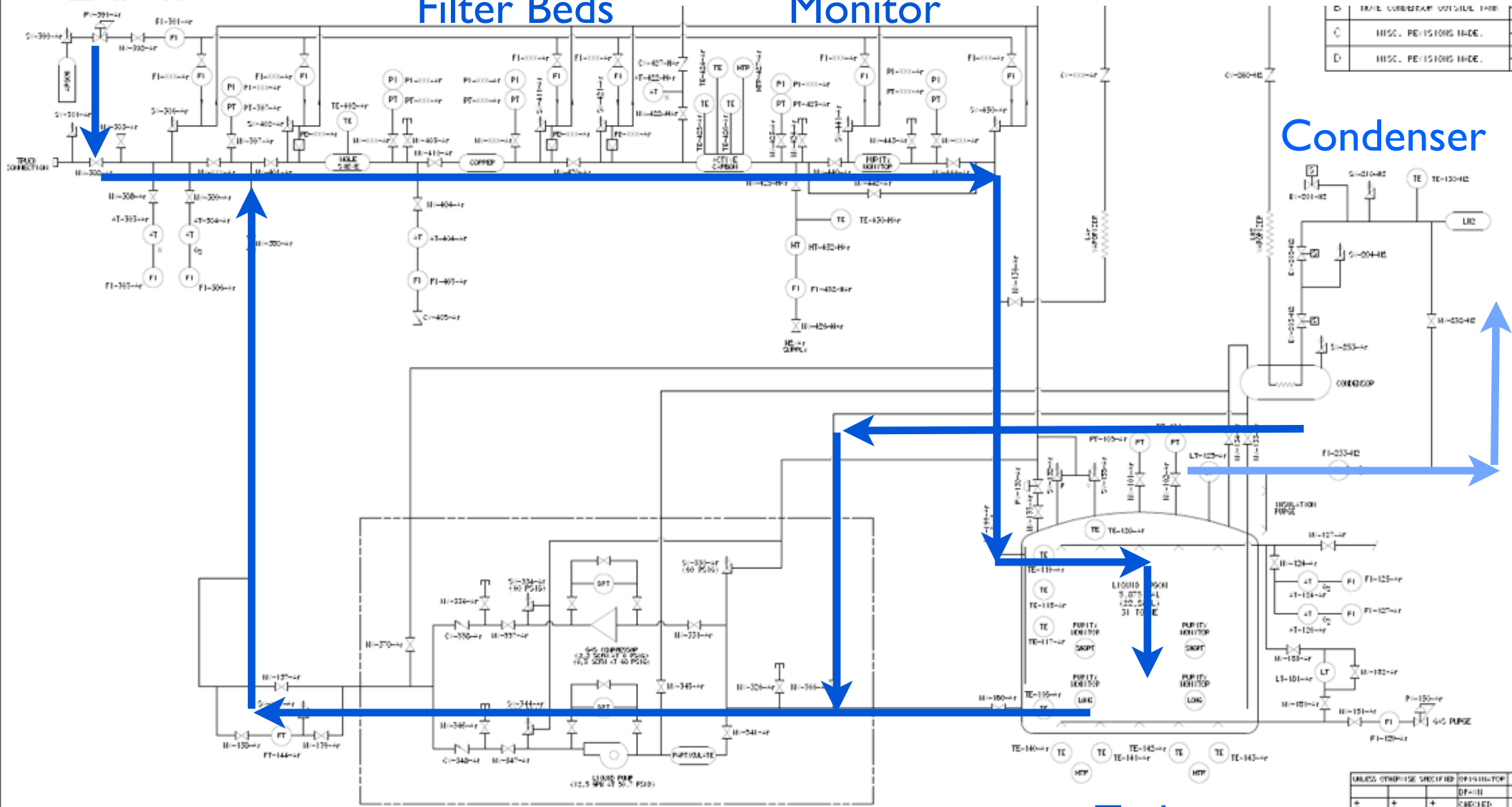
Filter Beds

Monitor

Condenser

Recirculation Pump

Tank



D	NOTE: SUBSTANTIAL OUTSIDE FLOW
C	NOTE: REVISIONS MADE
D	NOTE: REVISIONS MADE

UNLESS OTHERWISE SPECIFIED	OFFSHORE
+	DP=11
+	CHECKED





# System Flow

## Inline Purity Monitor

LAr In

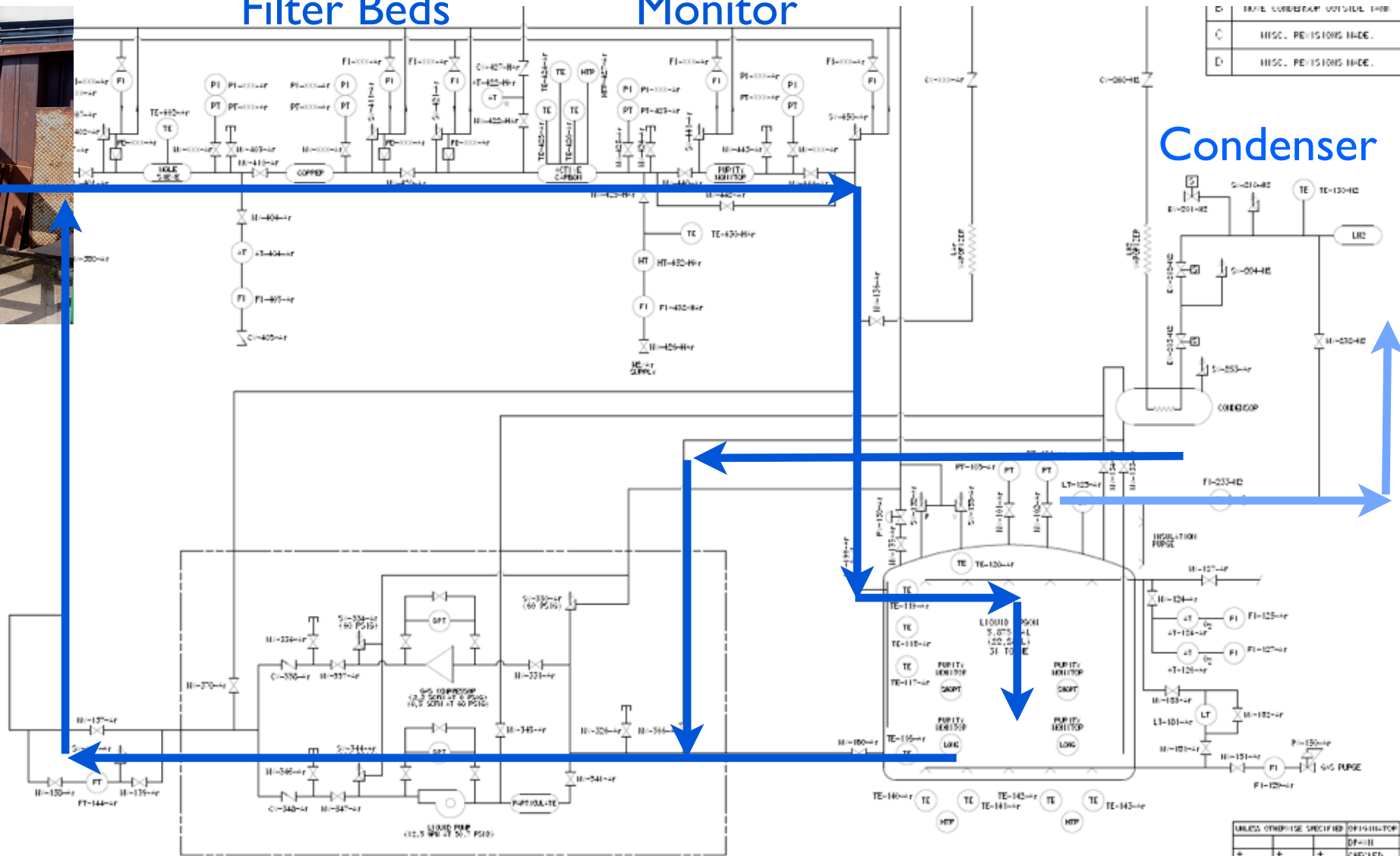
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D	DATE	REVISION	DESCRIPTION
C			REVISIONS MADE.
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UNLESS OTHERWISE SPECIFIED	OFFSHORE TOP
+	DP=11
-	CHECKED



# System Flow

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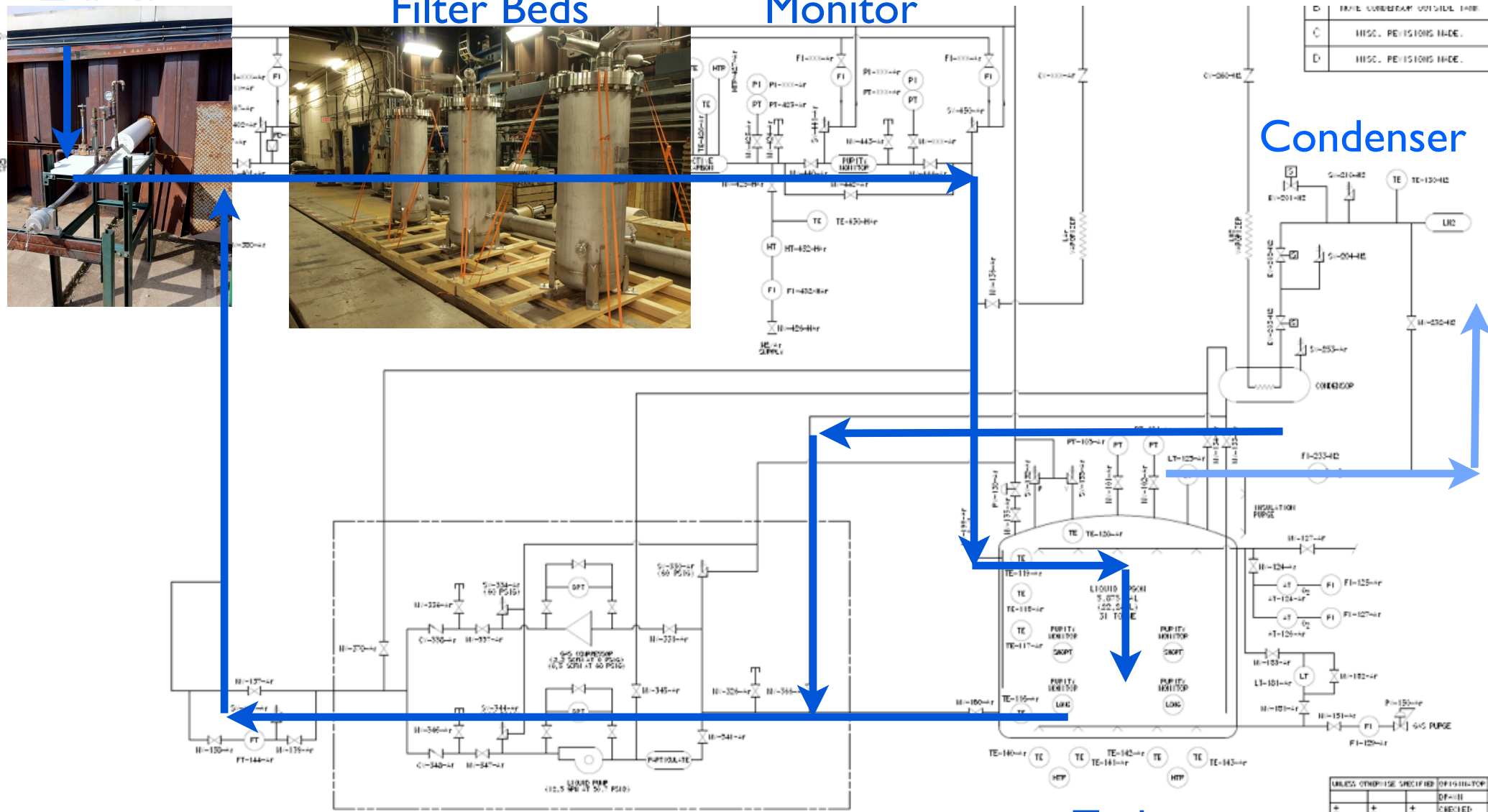
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# System Flow

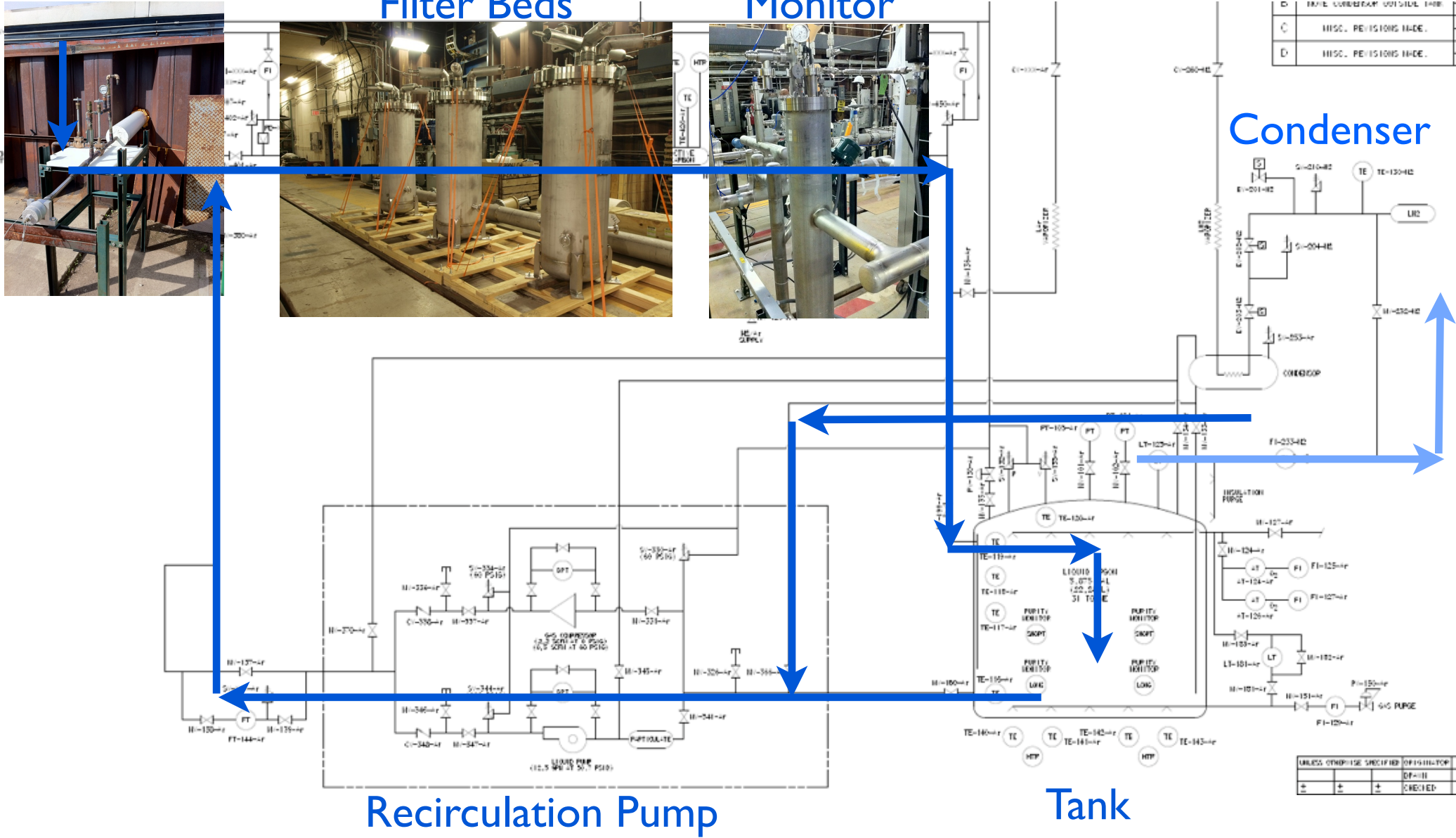
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# System Flow

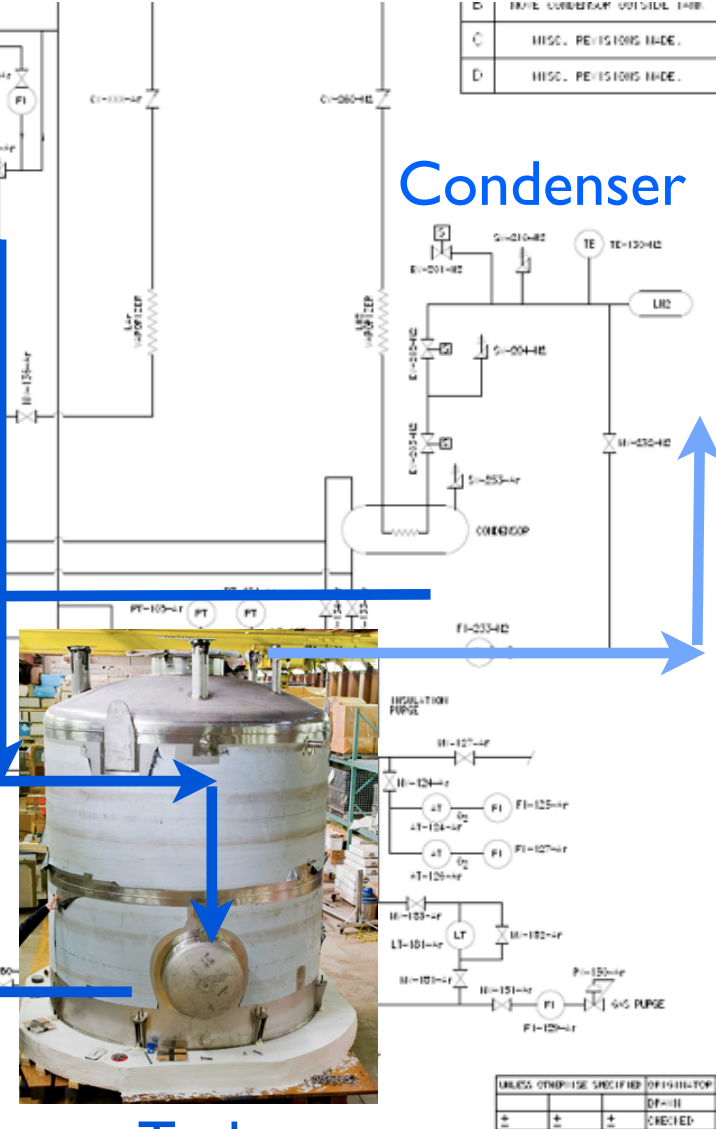
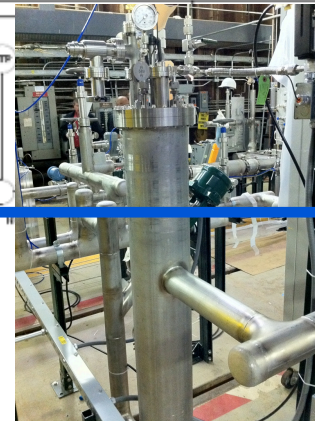
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Recirculation Pump

Tank





# System Flow

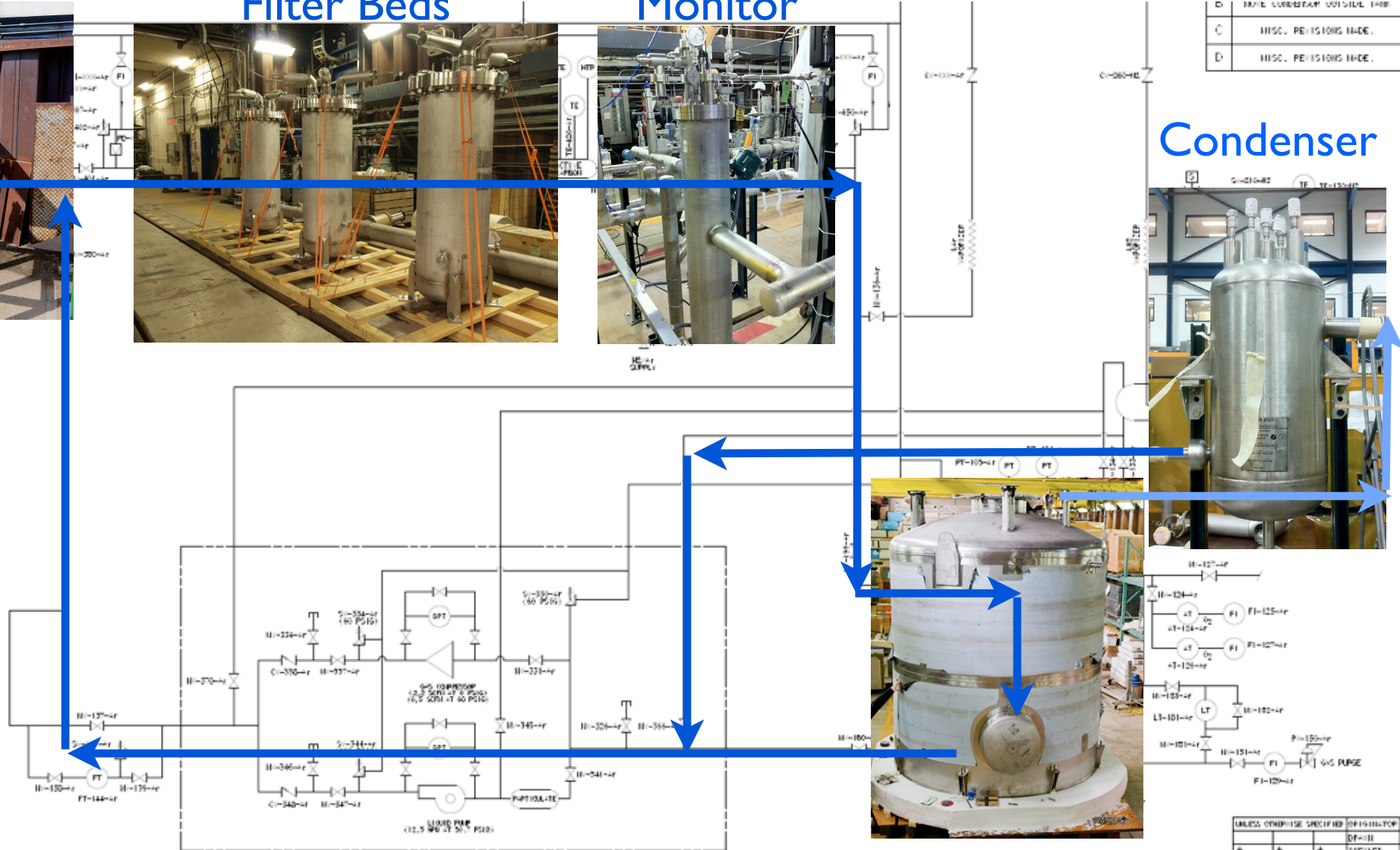
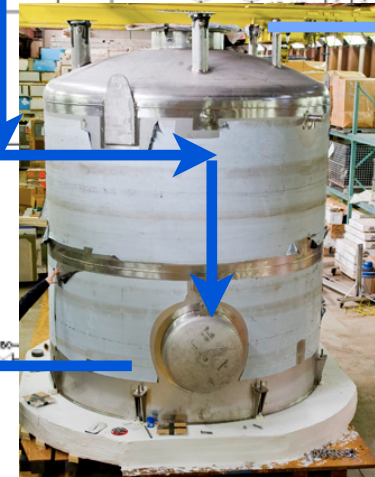
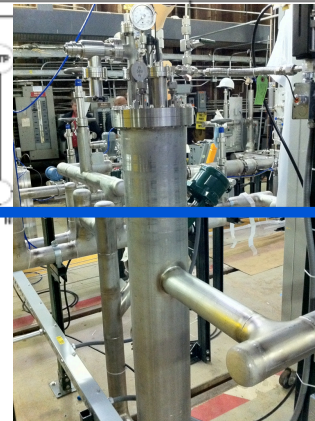
## Inline Purity Monitor

LAr In

Filter Beds

Monitor

Condenser



Recirculation Pump

Tank



# System Flow

Inline Purity

Monitor

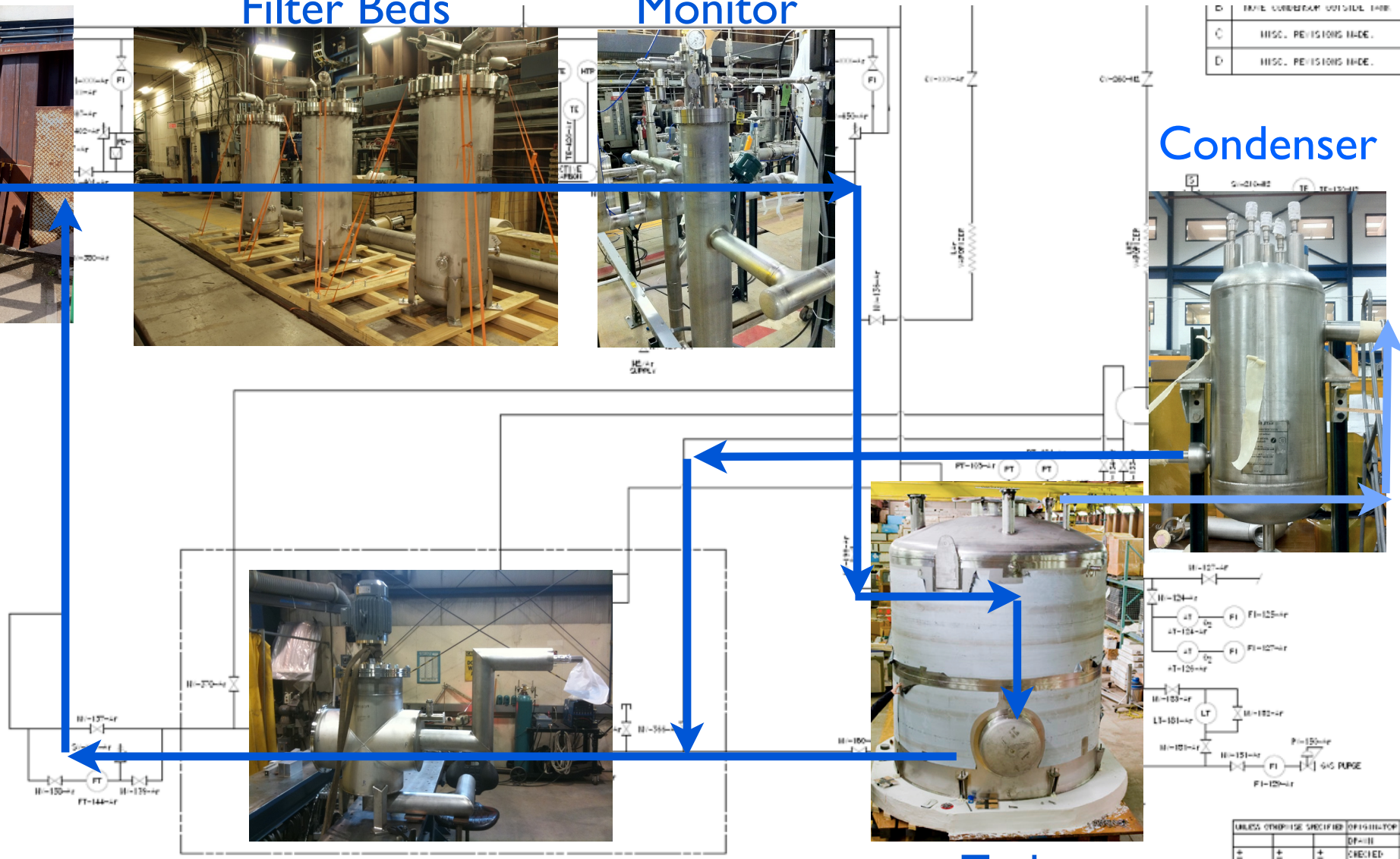
LAr In

Filter Beds

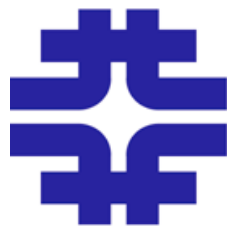
Condenser

Recirculation Pump

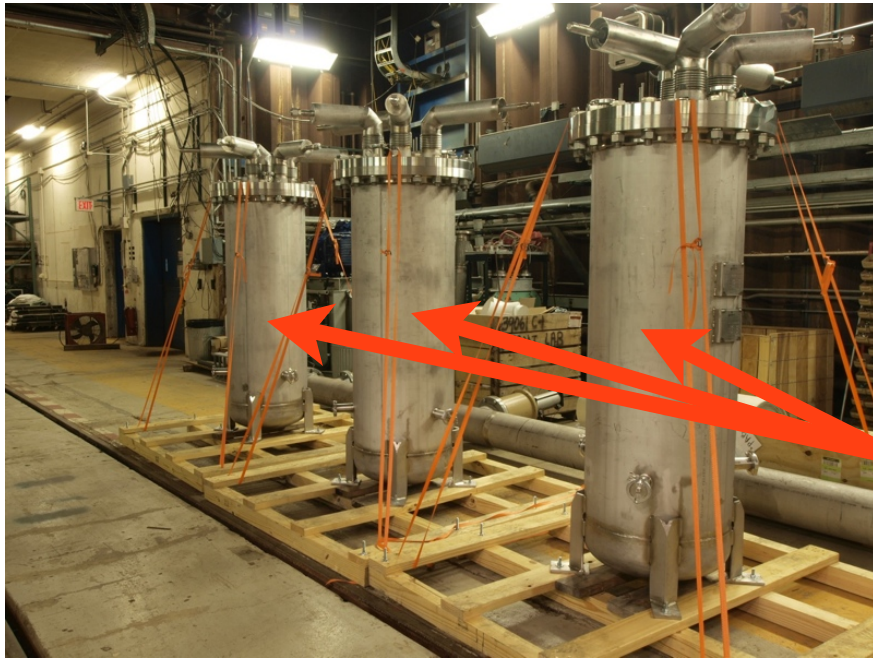
Tank



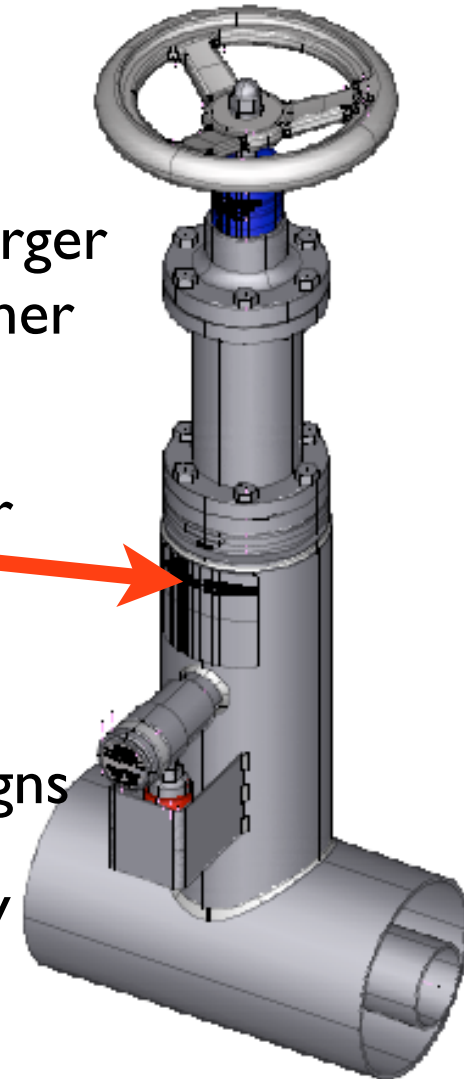
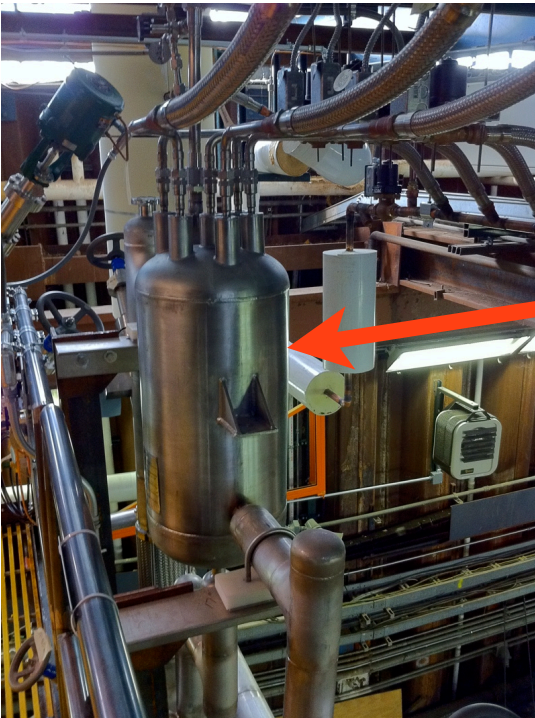




# System Design and Fabrication

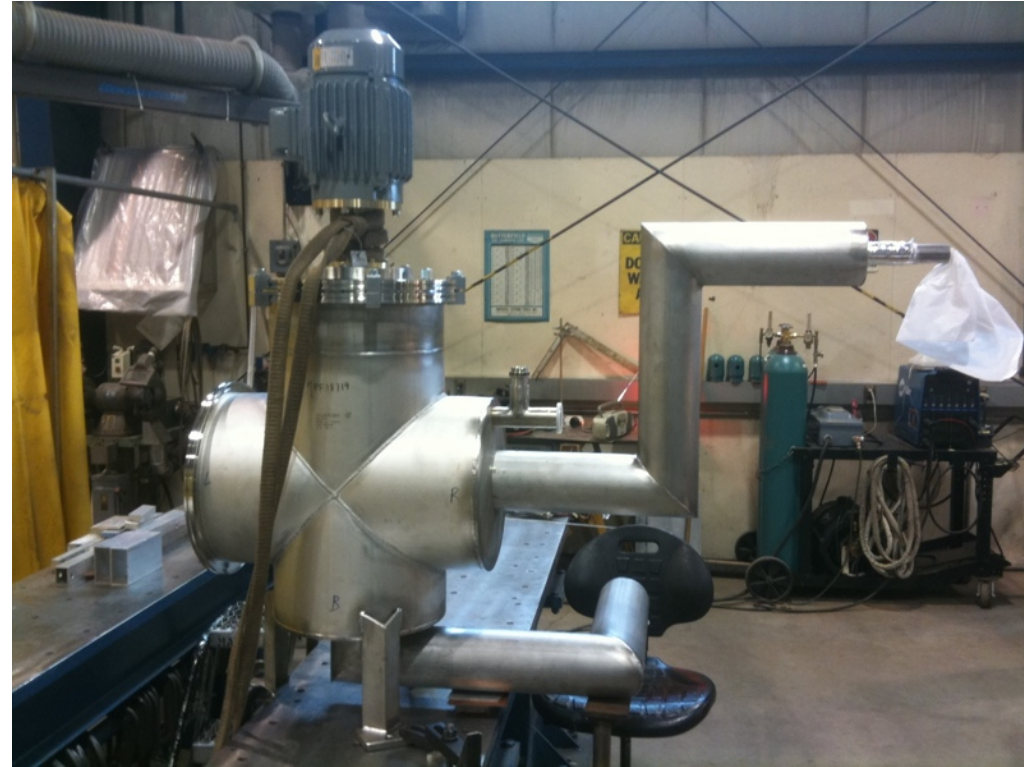


- Several new components designed for larger scale of LAPD compared to previous test stands and ArgoNeuT
- Filters sized to handle larger volume compared to other test stands
- Bellows sealed valves for high purity operation
- Condenser and phase separator also new designs
- Various monitors mostly identified from previous experience



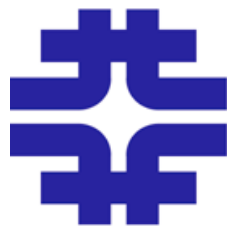
Eden Cryogenics

# Pump

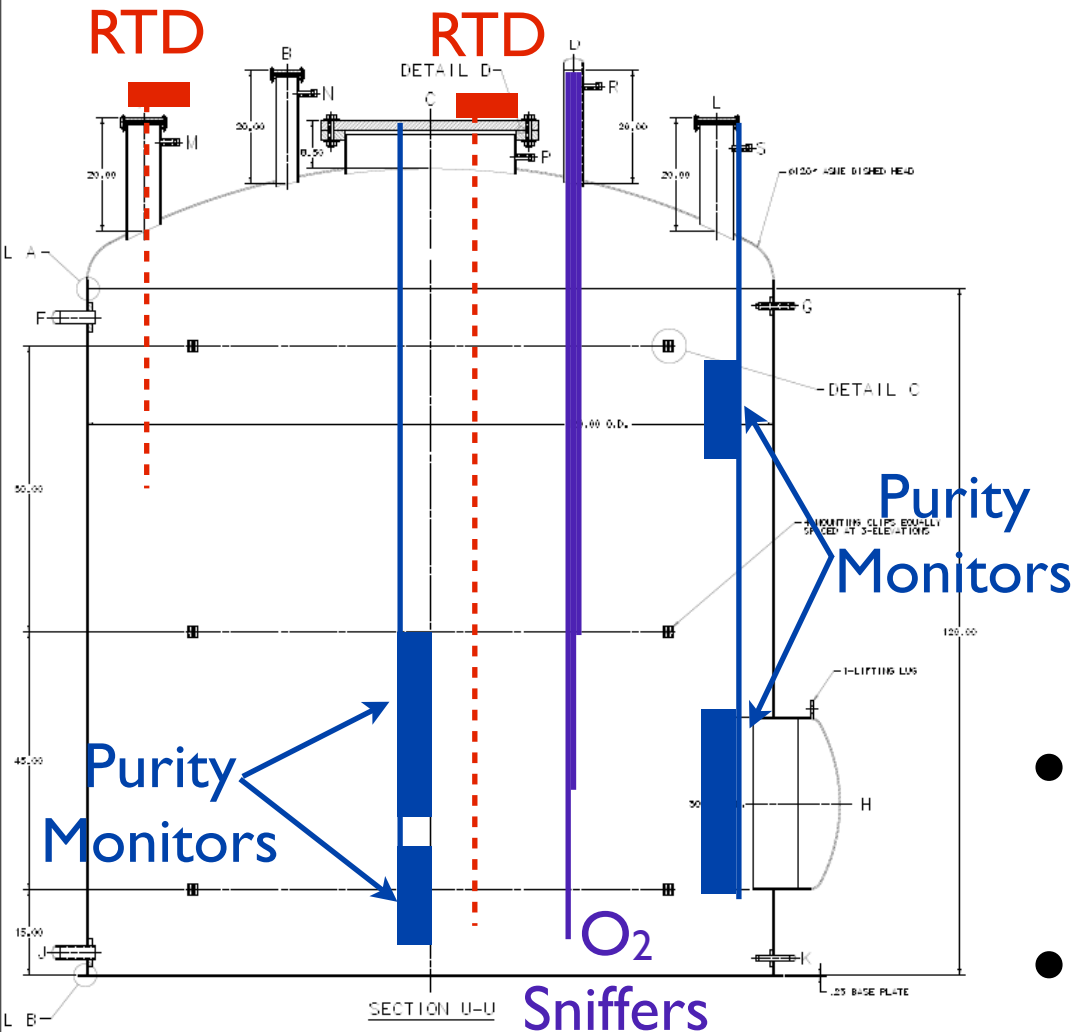


- Variable speed pump with magnetically coupled drive shaft to maintain high purity of the system
- Nominal flow rate is 46 liter/min or 1 volume exchange every 8 hours. Rate can be adjusted.
- Will vary the flow to study rates necessary to obtain and maintain desired purity levels





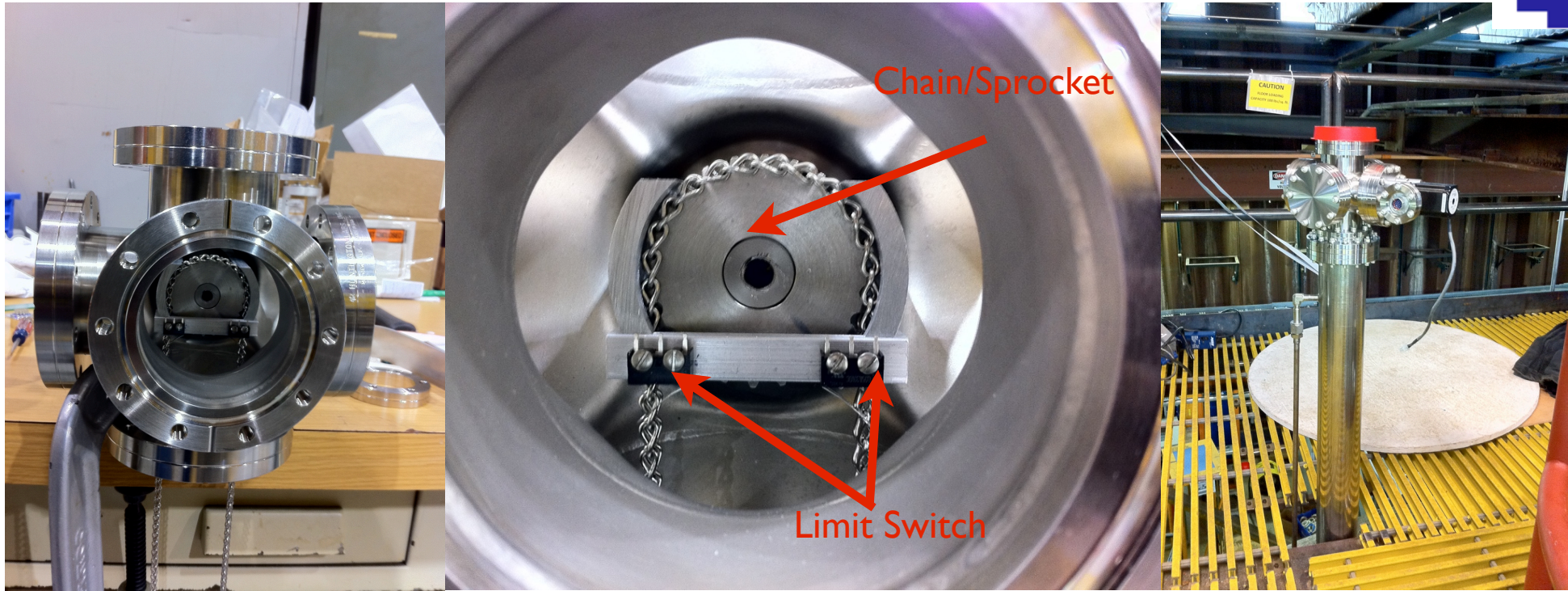
# Instrumentation



- Main instrumentation inside tank:
  - 4 purity monitors - 2x 20 cm long, 2x 58 cm long
  - 2 resistance temperature detector (RTD) translators, each with 3 RTDs
  - O<sub>2</sub> sniffers at various heights for use in purge phase
  - Purity monitors will be inserted in pairs, 1 long and 1 short
  - 1 purity monitor and 1 RTD translator deployed in center of tank, 1 each at a radius



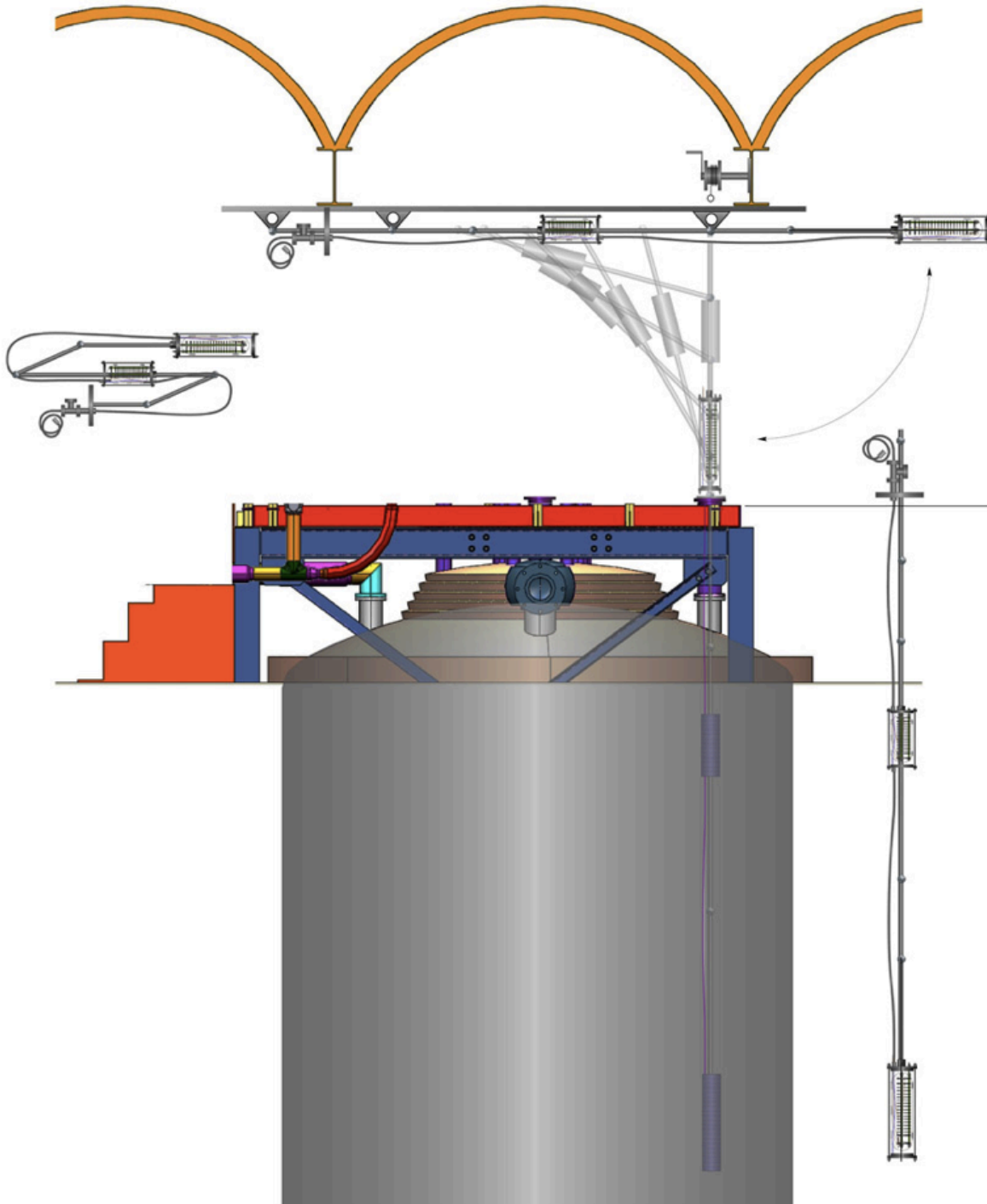
# RTD Translator



- 3 RTDs are mounted on a circuit board
- Circuit board translates vertically through the tank with stops at predefined locations to take temperature measurements
- Looking for the temperature gradient in the tank, absolute calibration is not important, but devices are good to within 0.1 K
- Chain driven device, includes mechanical stops to prevent failures from power outages



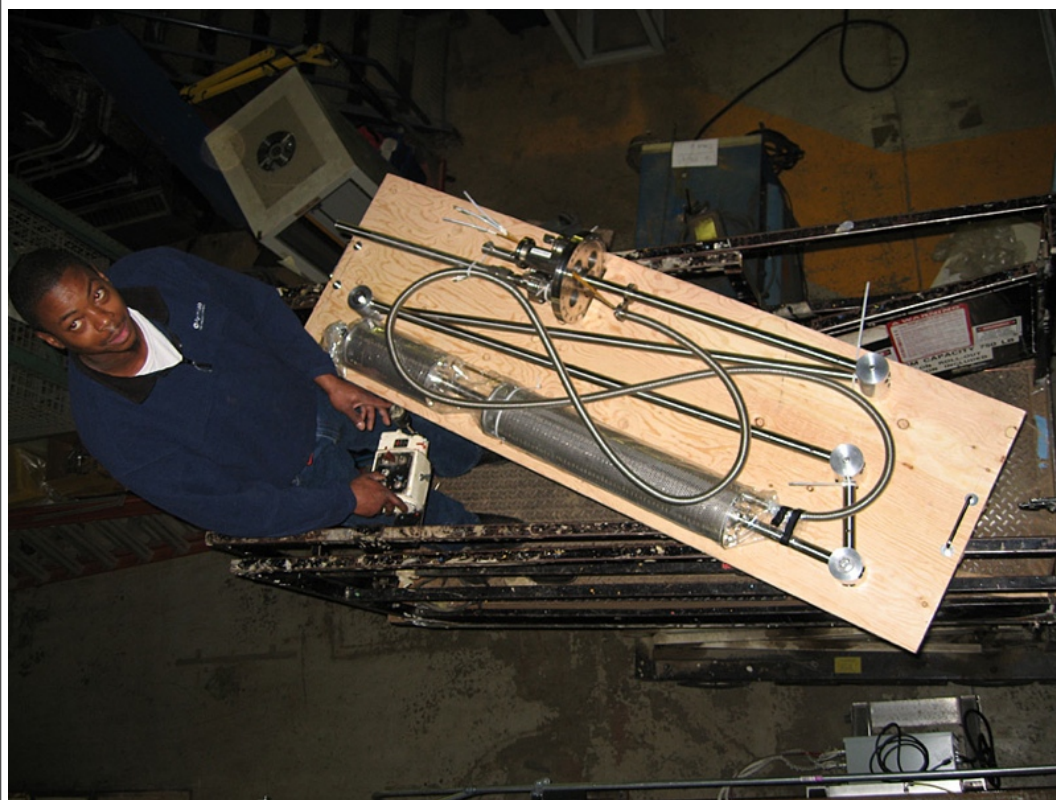
# Purity Monitor Inserter



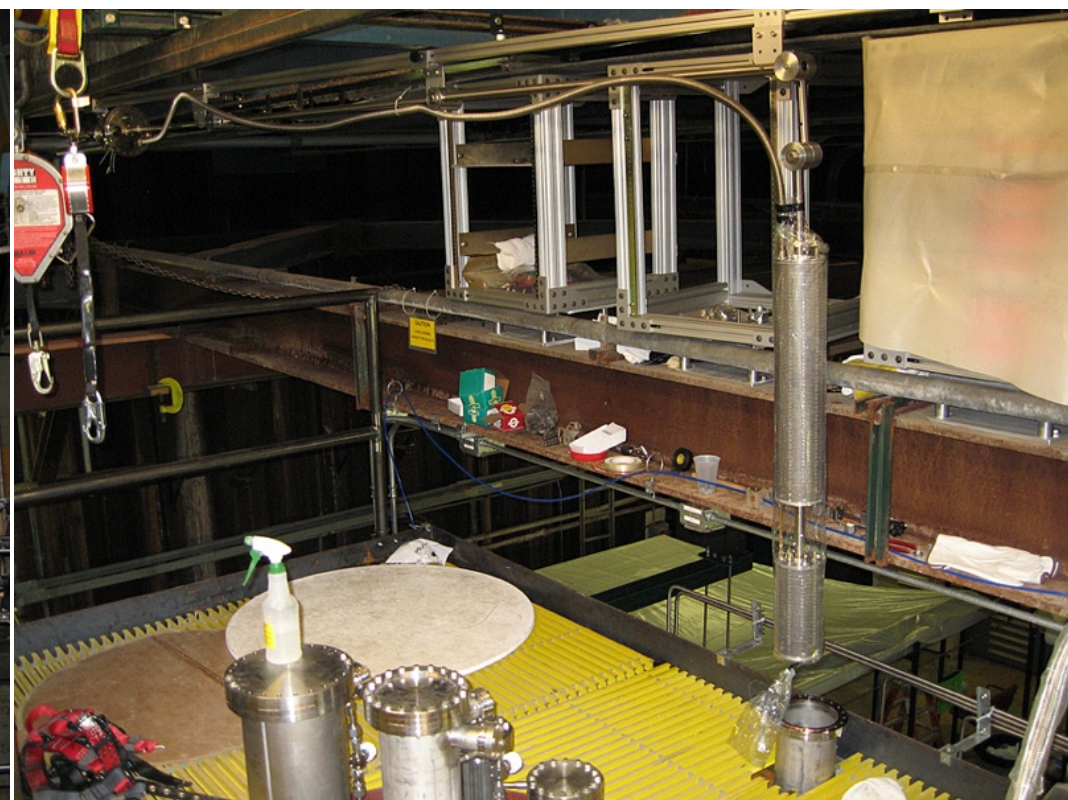
- Purity monitor insertion devices designed to allow gradual installation into the tank
- Both devices are fabricated and a test insertion was successful
- Purity monitors are located at different positions for each device



# Purity Monitor Inserter Test

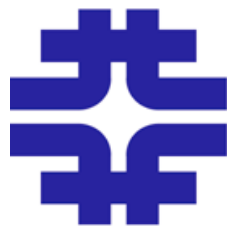


Transport of device accomplished by affixing it to a piece of plywood

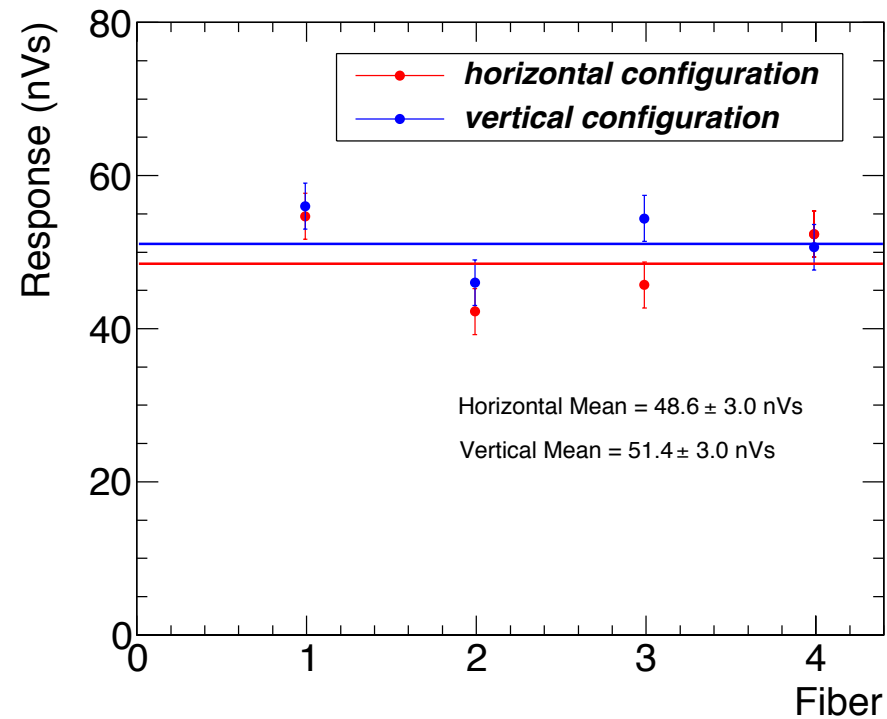
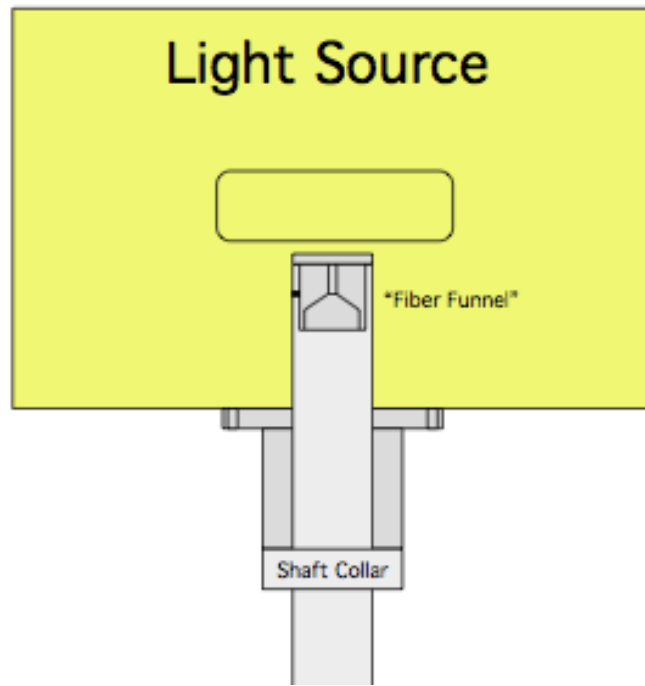


Inserting into radial flange





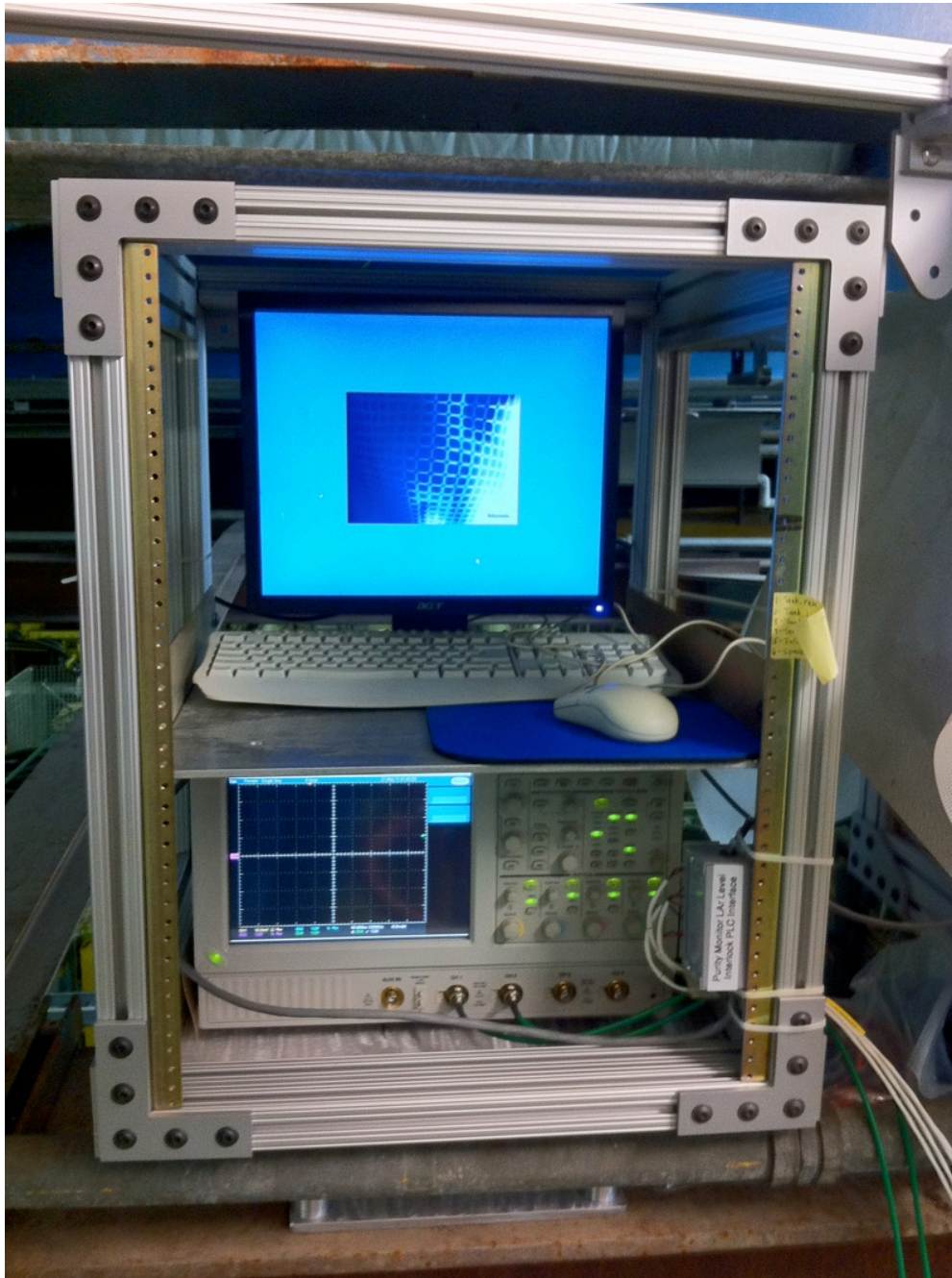
# Fiber Tests For Purity Monitors



- Because fibers are placed into single location at light source, we wanted to understand how light transmission would be affected by fiber position in the funnel
- Looked for light transmission differences between fibers
- Fiber output is distributed reasonably about the mean in different orientations of the lamp

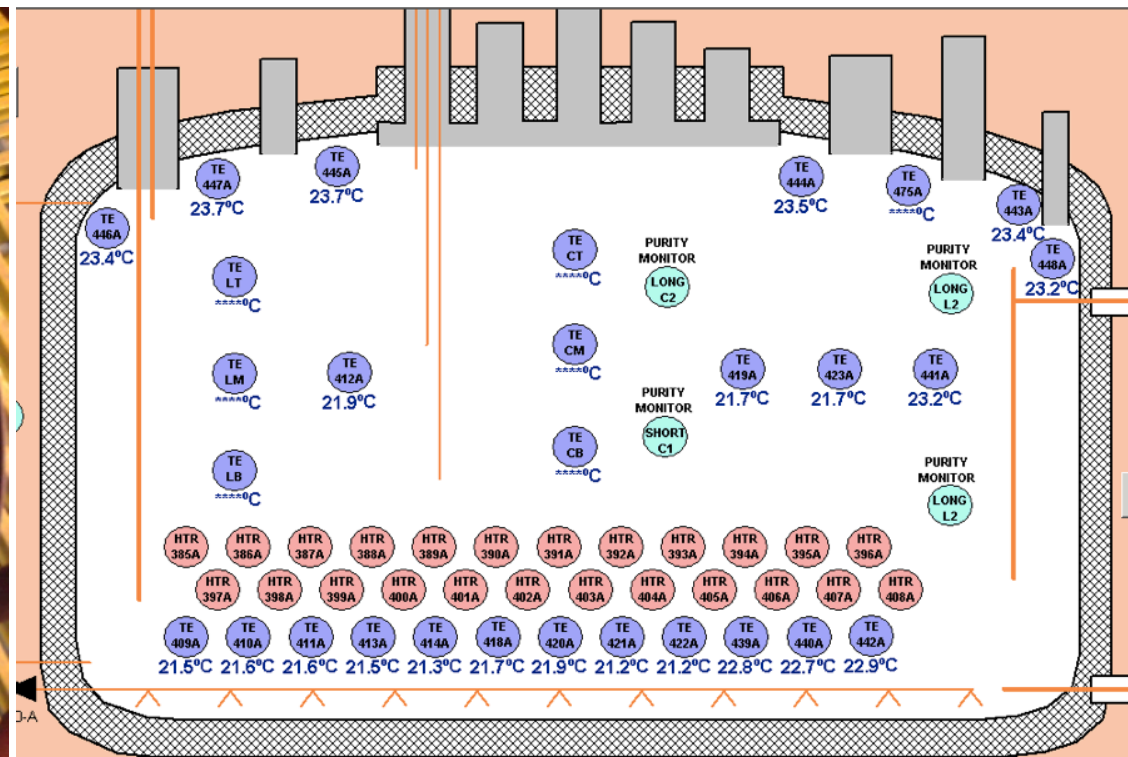


# Purity Monitor DAQ



- DAQ system is based on system used by the materials test stand
- Oscilloscope triggers on light from the xenon flash lamp used to create photoelectrons in purity monitors
- Developed an analog multiplexer to run all 5 purity monitors from the same scope
- Electronics used to run the purity monitors have been extensively tested before deployment

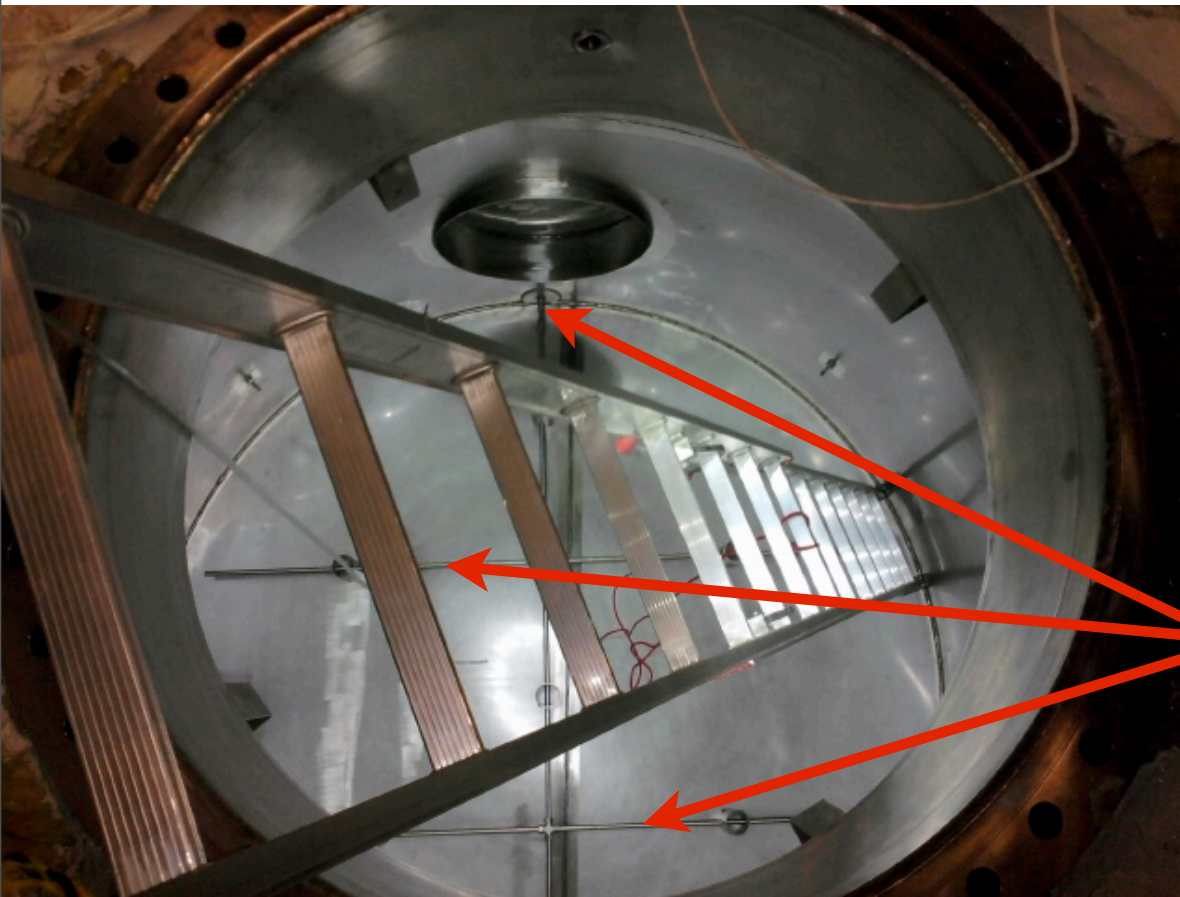
# Instrumentation Check-out



- There are approximately 120 sensors and instruments in the system that are controlled by the PLC
- All have been checked out and are ready to go
- PLC program is up and running and waiting to take data



# Cleaning the Vessel



- Vessel was cleaned using a HEPA filter vacuum followed by wiping down the surfaces
- Tyvek suits and shoe covers were used for final entry into the tank
- Can see the gas purge piping behind/below the latter



# LAPD Construction



View from the platform



# LAPD Construction



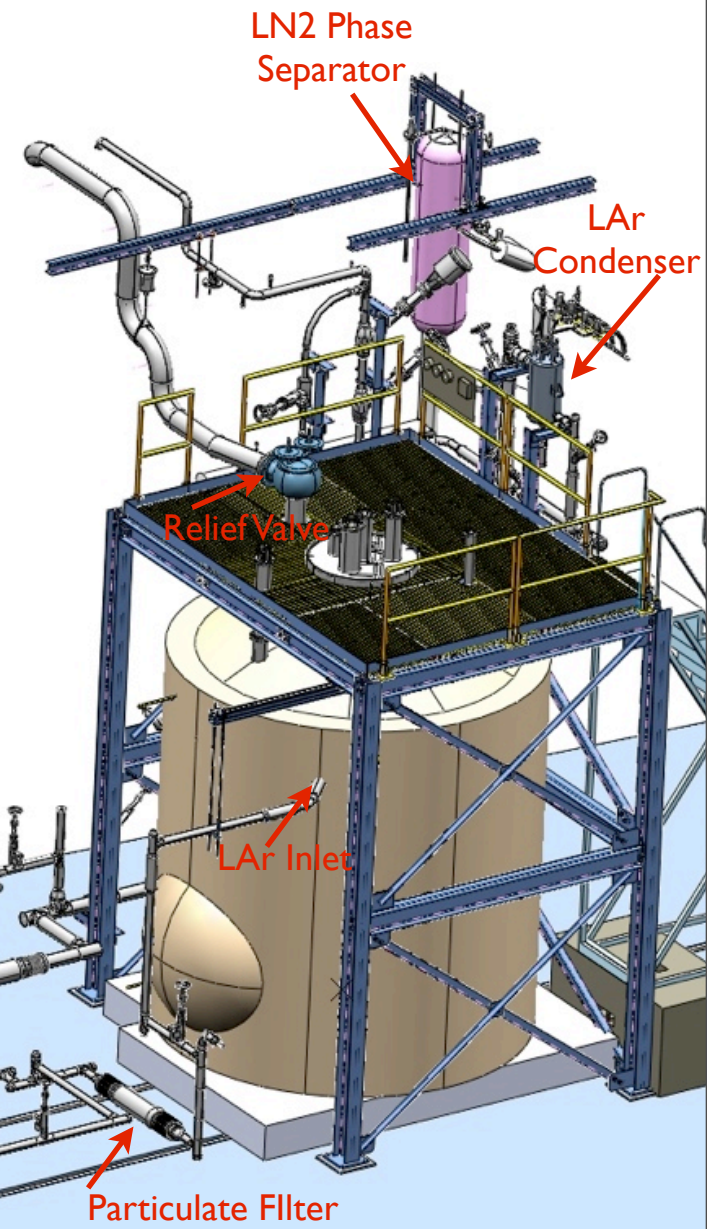
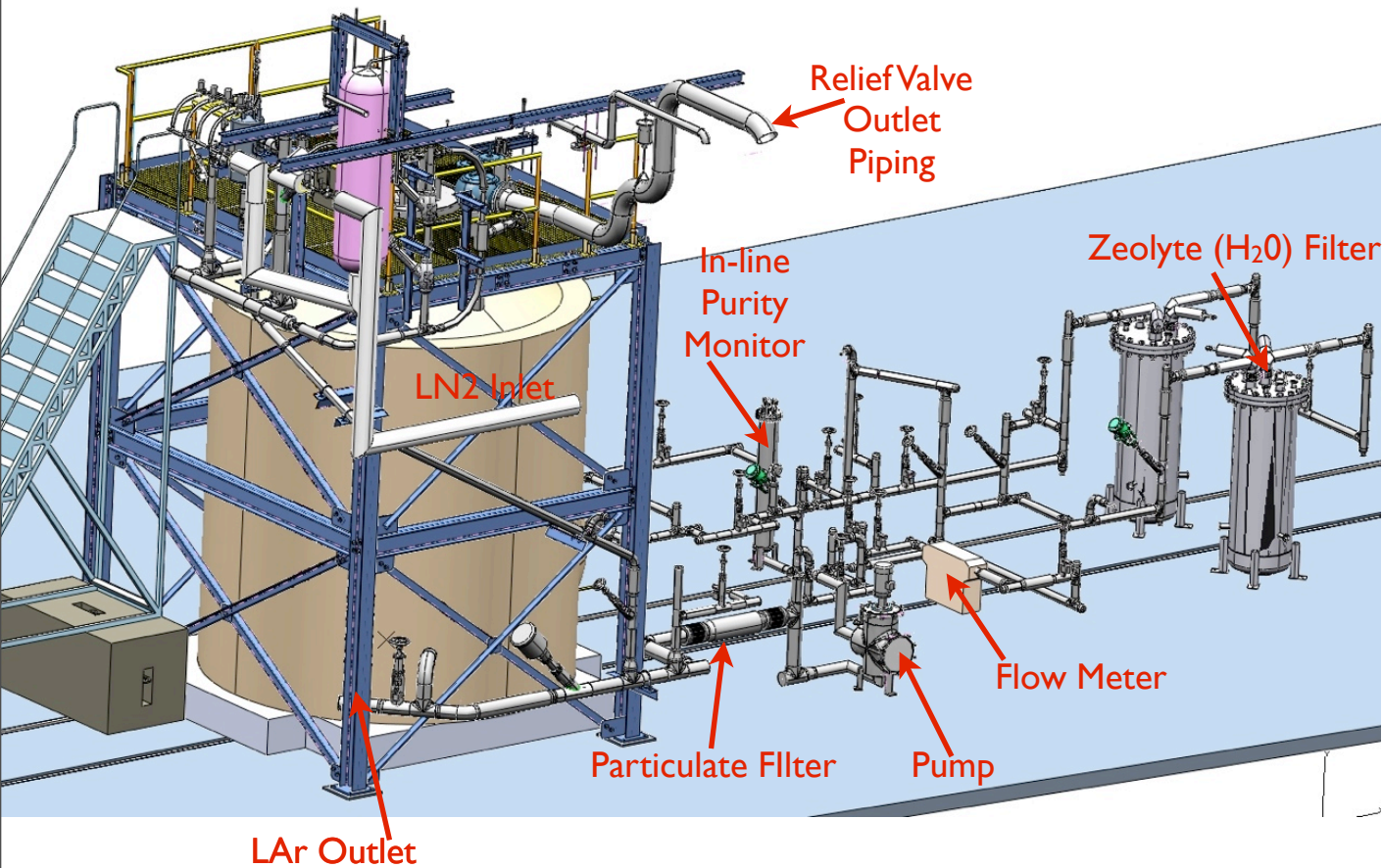
View towards the tank



View from the tank base

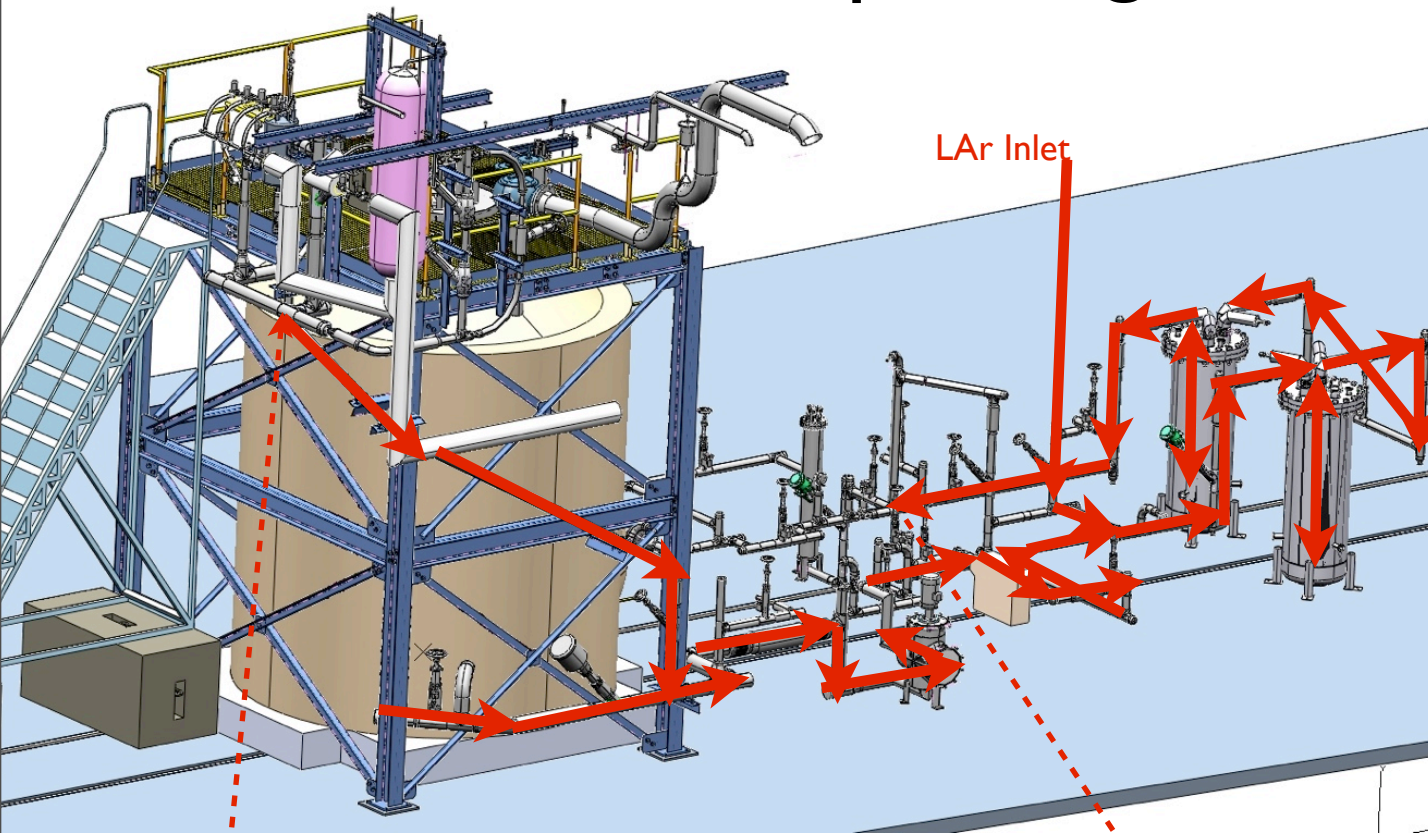


# 3D System Layout

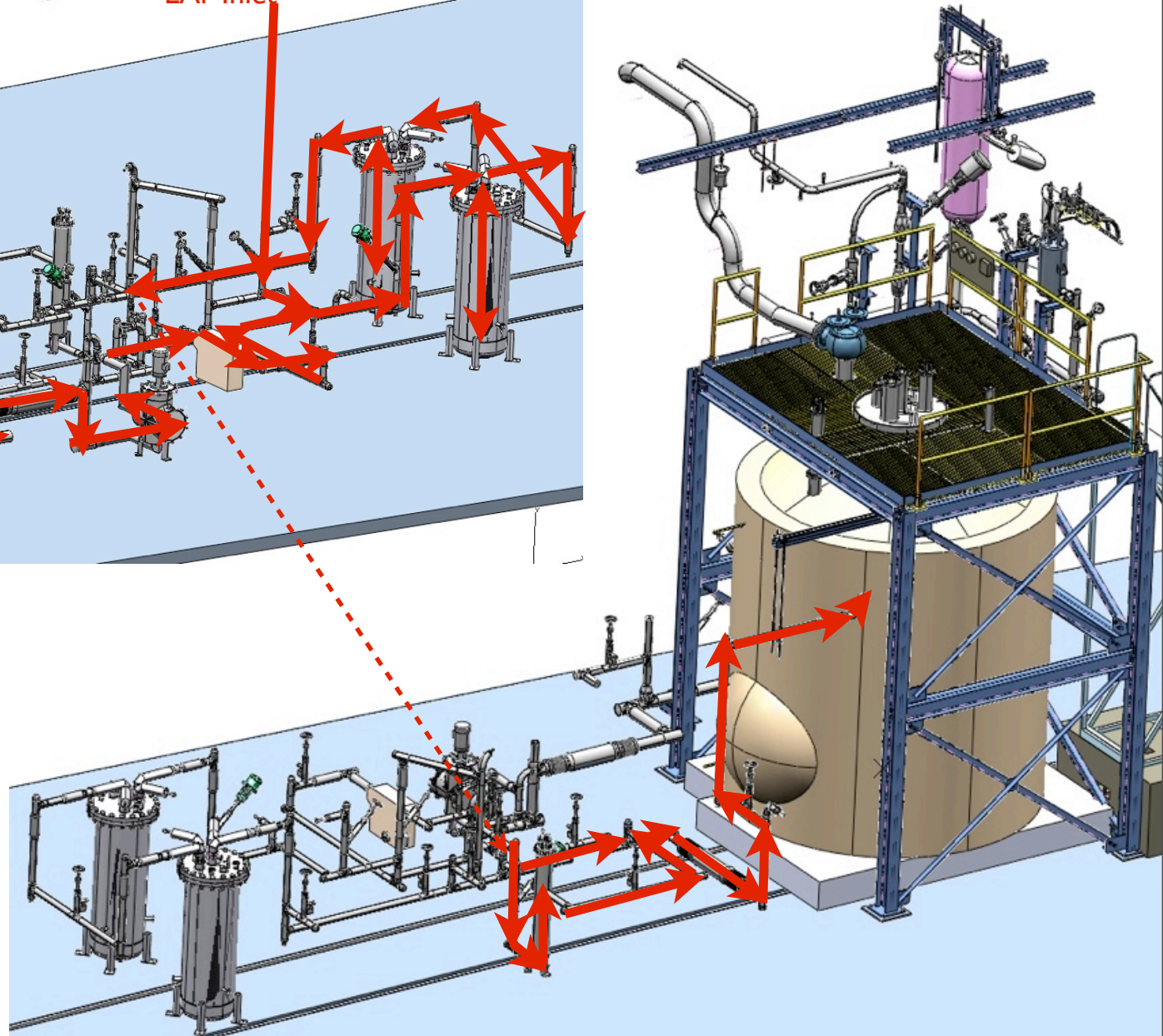




# Liquid Argon Flow

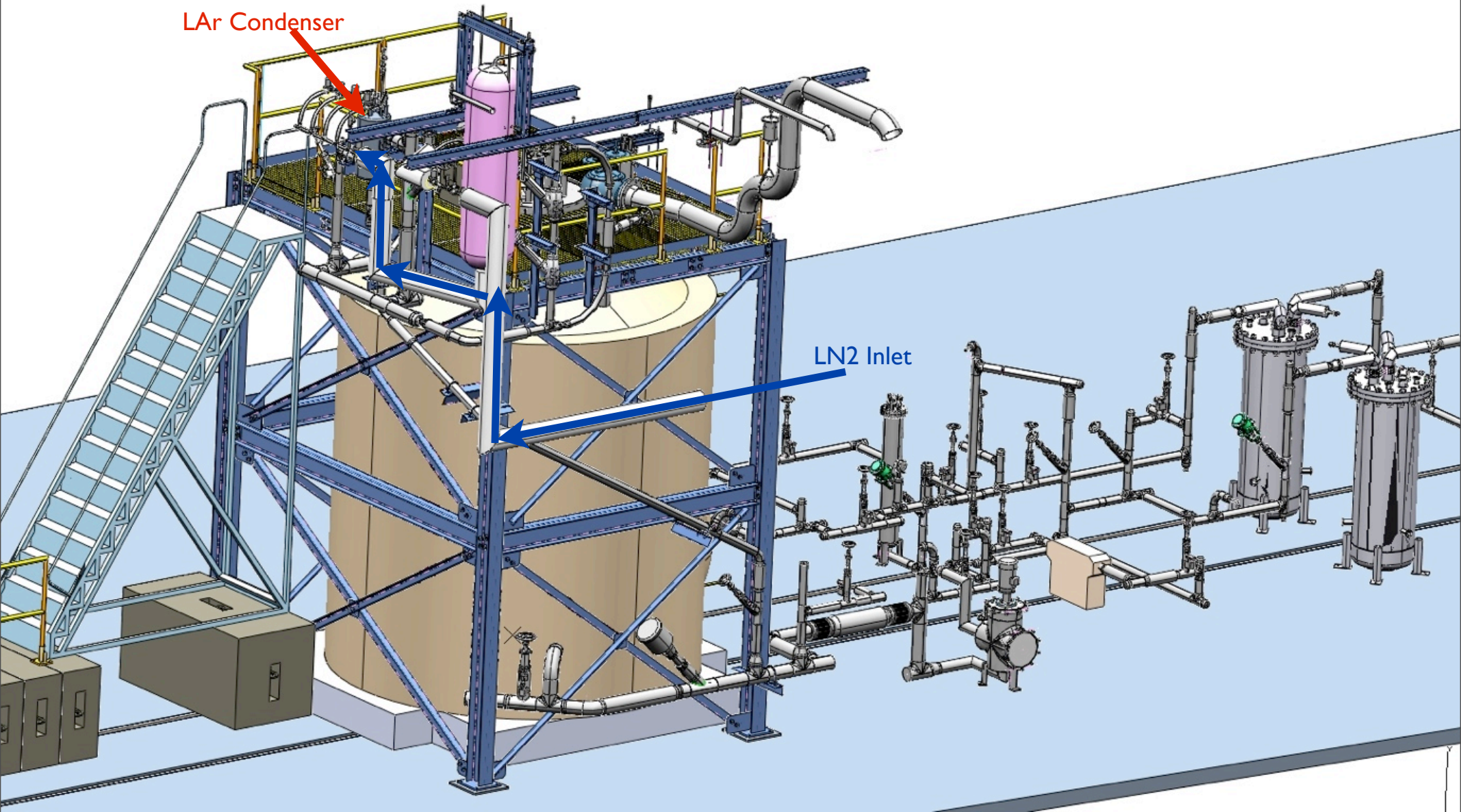


Re-condensed  
LAr





# Liquid Nitrogen System





# Run Plan

- 4 parts to the Phase I Run
- Part I: Gaseous argon purge
  - Vaporize 11 liters/hour to provide the gas for the purge
  - Measure  $O_2$  with sniffers every 2 minutes
  - Measure temperature every 15 minutes with RTD translators
  - Also monitor the water concentration
  - End when  $O_2$  concentration is 260 ppm
- Part II: Gaseous argon recirculation
  - 1 volume exchange each 2.6 hours
  - Continue until  $O_2$  concentration is 50 ppm



# Run Plan



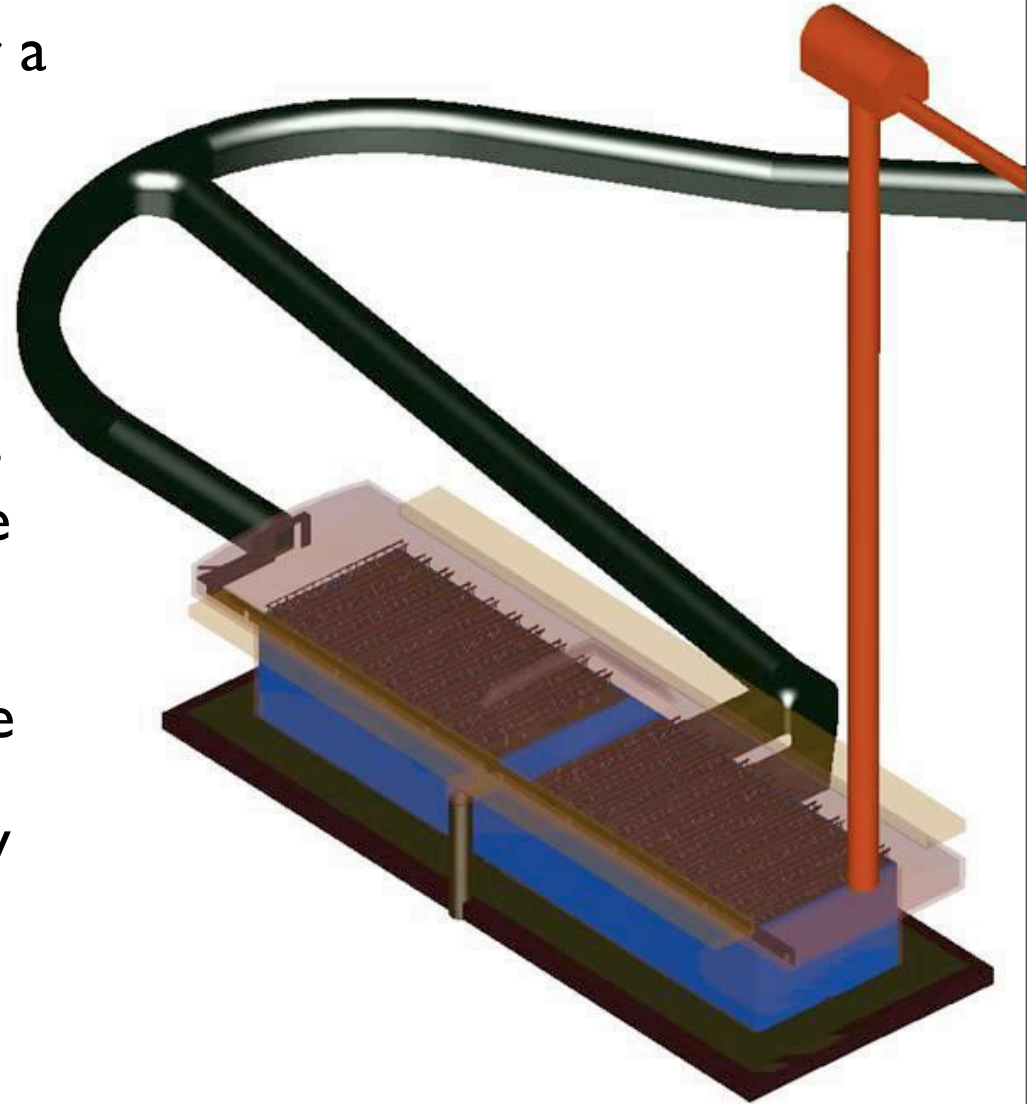
- Part III: Liquid argon filling
  - Initially only fill to half the capacity
  - More stringent test than completely filling the vessel
- Part IV: Liquid argon recirculation
  - Measure temperature distributions in the liquid and gas to look for evidence of convective mixing
  - Measure electron lifetime in the tank and after the filtration





# Scalability Studies

- One goal of LAPD is to understand how to scale the cryogenics system up for a multi-kiloton scale detector
- In addition to already mentioned measurements, will do studies of
  - Number of LAr volume exchanges needed to reach necessary lifetime for 2.5m drift
  - Rate necessary to maintain lifetime
  - Filter capacity as a function of flow rate
  - Ability to recover from intentional contamination





# Outlook

- Installation completed
- Currently waiting on sign off from the cryogenic safety committee
- 2-3 weeks of commissioning work to complete, progressing in parallel with review by the safety committee
- Will start the purge as soon as safety approval is received
- A planned phase 2 upgrade is to put a camera in the vessel to look for boiling at any desired location

