

# Thermodynamic modelling of liquid hydrogen tank warm-up at low fill levels

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The export of liquid hydrogen (LH<sub>2</sub>) offers a carbon neutral replacement for liquefied natural gas (LNG). However, among the key challenges in the storage and transport LH<sub>2</sub> is the requirement for significantly insulated tanks due to the low storage temperatures required when compared to LNG. During the return voyage, tanks may carry a small amount of liquid (heel) to maintain low temperatures in the tank, as a warm tank may lead to excessive vapour generation during loading, which must be handled by the terminal. However, a higher fill level during the return voyage reduces the effectively carrying capacity of the carrier. To evaluate the effect of fill level on boil-off losses and tank heat gain, a lumped-mass analytical liquid-vapour model was developed in Matlab with a discretized 2D axisymmetric tank and insulation model. The effects of insulation type, wall material and fill level within the vessel were considered, and different methods for tank chill-down during the voyage were assessed across different storage durations. The model points to frequent intermittent spraying of the tank walls as a preferable option, highlighting key differences with the operation of large LH<sub>2</sub> carriers compared to existing LNG transport procedures.

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