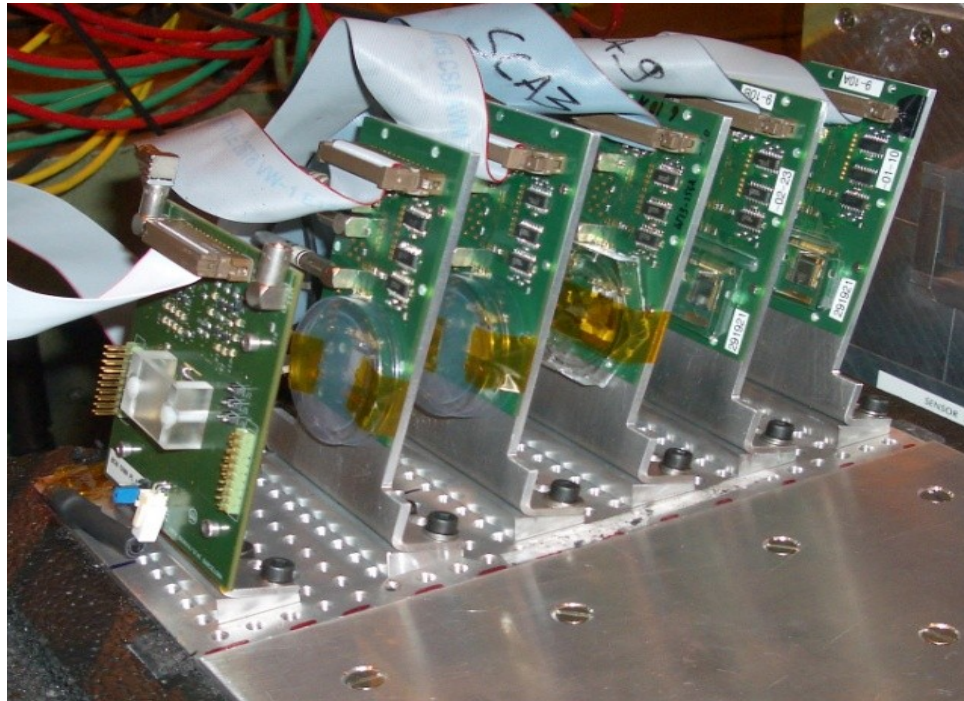


Characterization and beam tests of Barcelona FE-I3 planar n-in-p and 3D double sided devices



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IFAE - Barcelona

RD-50 Workshop
23-25 May 2011

25 May 2011

Layout

This talk will consist of four parts:

- Brief introduction
 - Sensor technologies.
 - Description of the FE-I3 read-out chip.
- Characterization
 - Results from the characterization in laboratory at IFAE.
- Test beam studies
 - Results and interpretation of the beam test studies.
- Conclusions

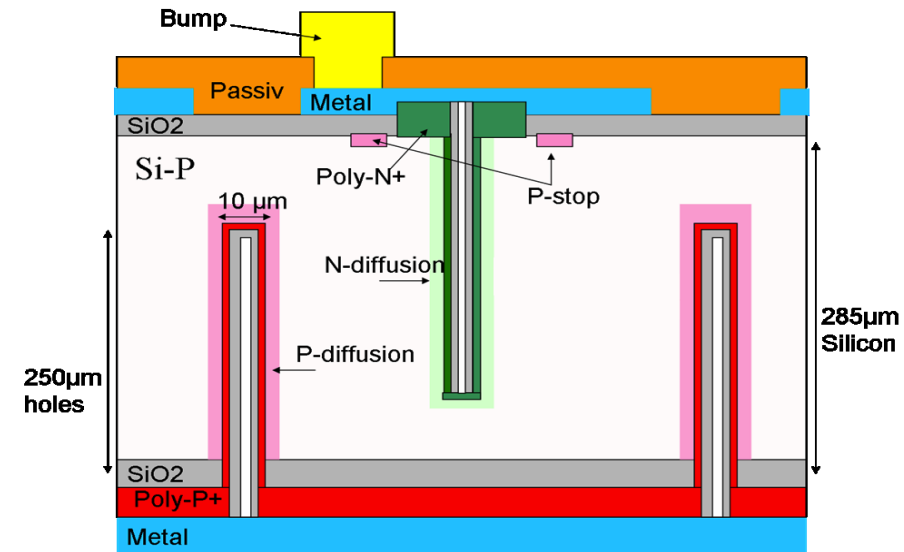
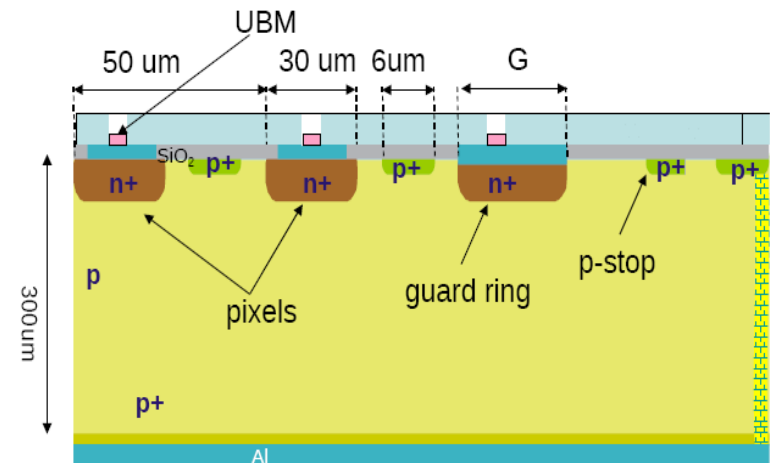
Introduction to CNM FE-I3 devices

- **Planar n-in-p**

- Planar n⁺ in p sensors in a 300 μm deep substrate.
- No bias grid present in CNM devices.
- p-stop isolation, 11 guard ring design.

- **3D double sided**

- Electrodes etched into the bulk, perpendicular to the wafer's surface.
- Double sided: columns etched from opposite sides of the wafer for each electrode type.
- Columns are 250 μm deep in a 300 μm thick p-substrate.



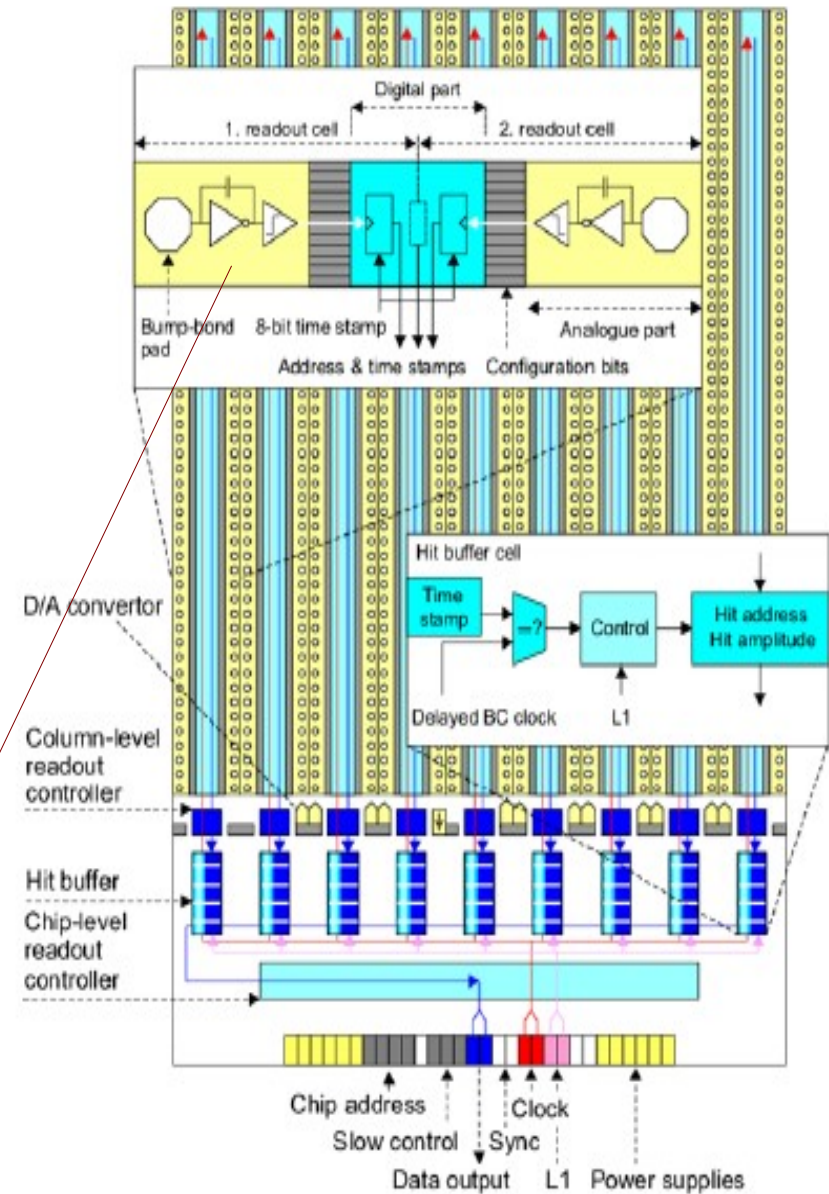
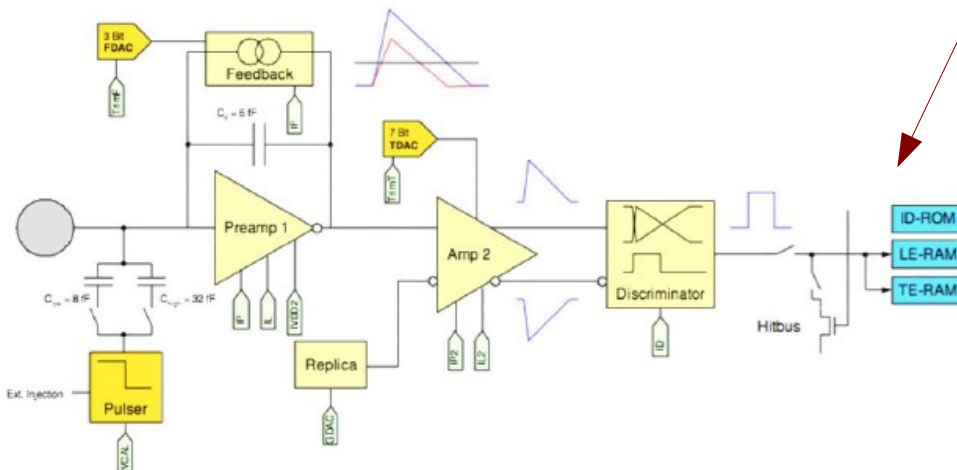
Nomenclature

The nomenclature used for the devices is:

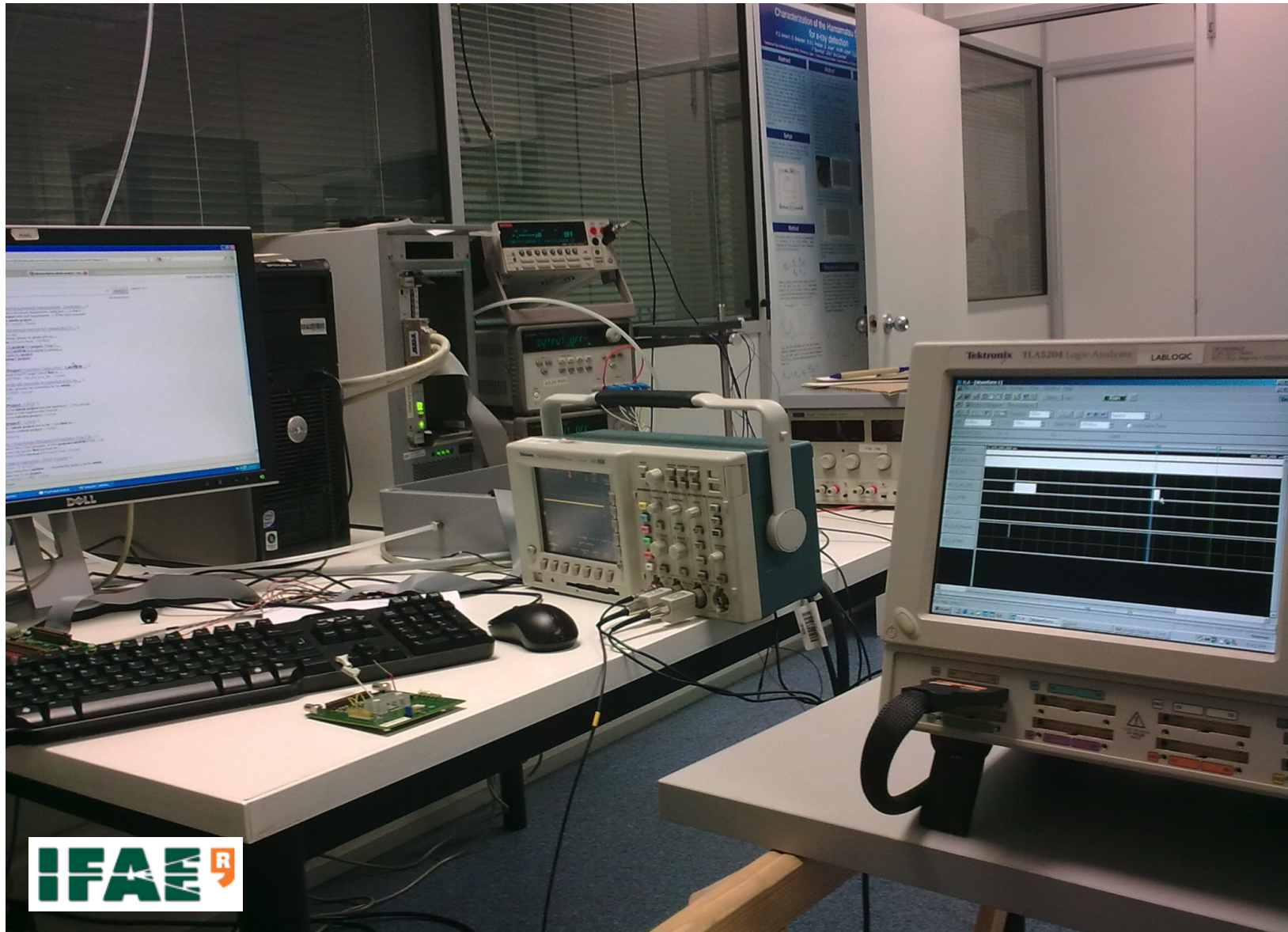
(Mounting)_(production)_(type)_(number), i.e. BCN_CNM_PL_04

Readout chip

- The pixel sensors studied are bump-bonded at Barcelona on the FE-I3 readout chip (currently used in ATLAS).
- 2880 cells of $400 \times 50 \mu\text{m}^2$ size, arranged in 160×18 matrix (same as sensors).
- Both the threshold and the Time over Threshold (ToT, related to the charge deposited in a pixel) can be tuned by varying DAC values.
 - In all the characterized devices, the tuning is: $30 \text{ ToT units} = 20 \cdot 10^3 \text{e}^-$.

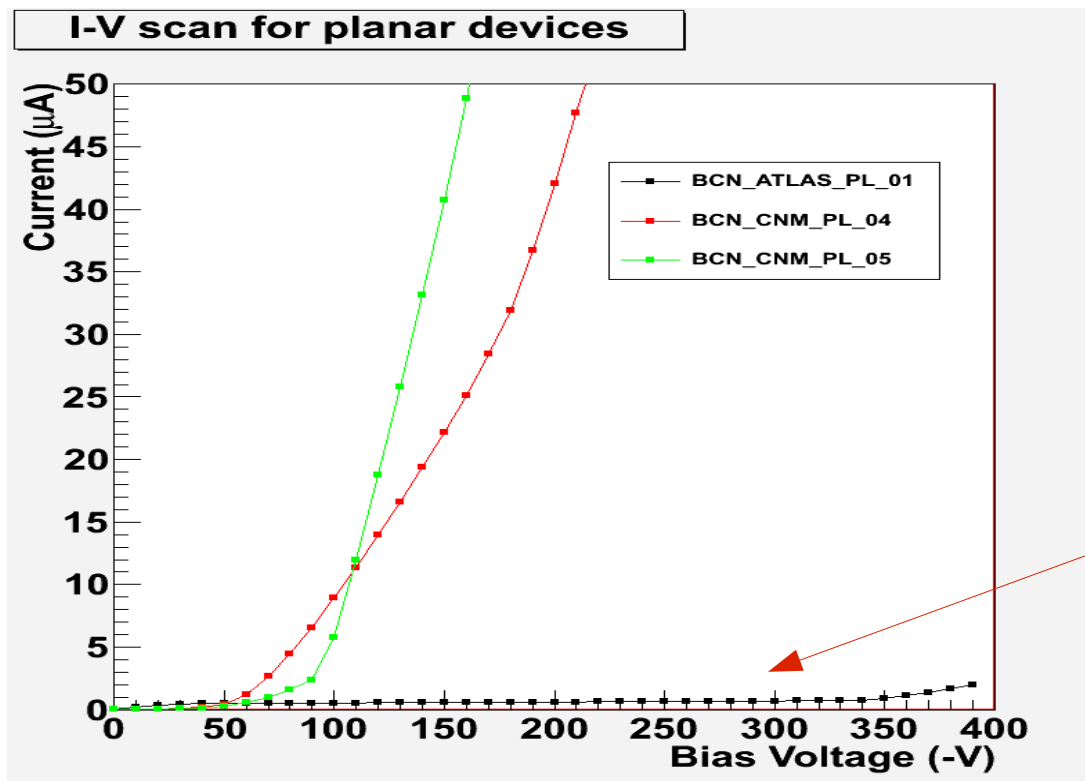


Characterization



Planar n-in-p (1)

- First step in characterization procedure: **IV measurement**.
- Results for BCN_CNМ_PL_04 and 05 are shown and compared to BCN_ATLAS_PL_01 (n-on-n).
- **Breakdown** voltage around **-100V** for the CNM devices, **full depletion** around **-65 V** (measured at CNM).

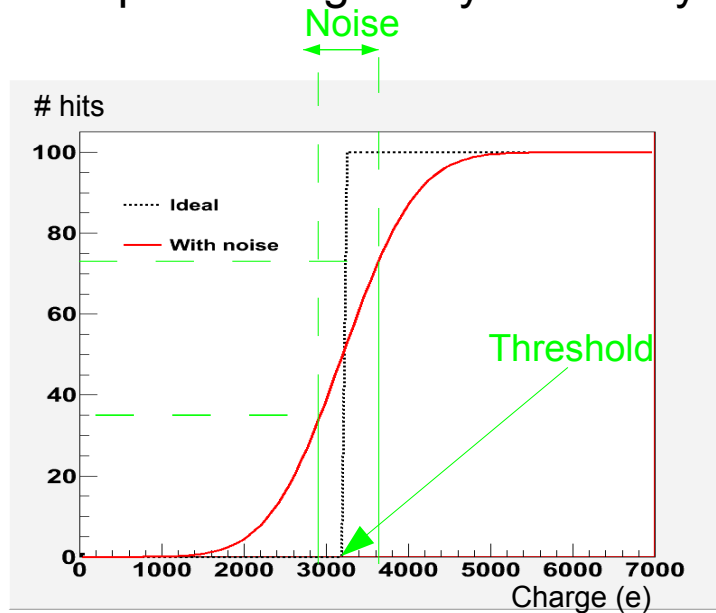


- **Low breakdown voltage** for CNM devices.
- Probably due to **high p-stop dose**.

BCN_ATLAS_PL_01
has much higher
breakdown voltage
(~400 V).

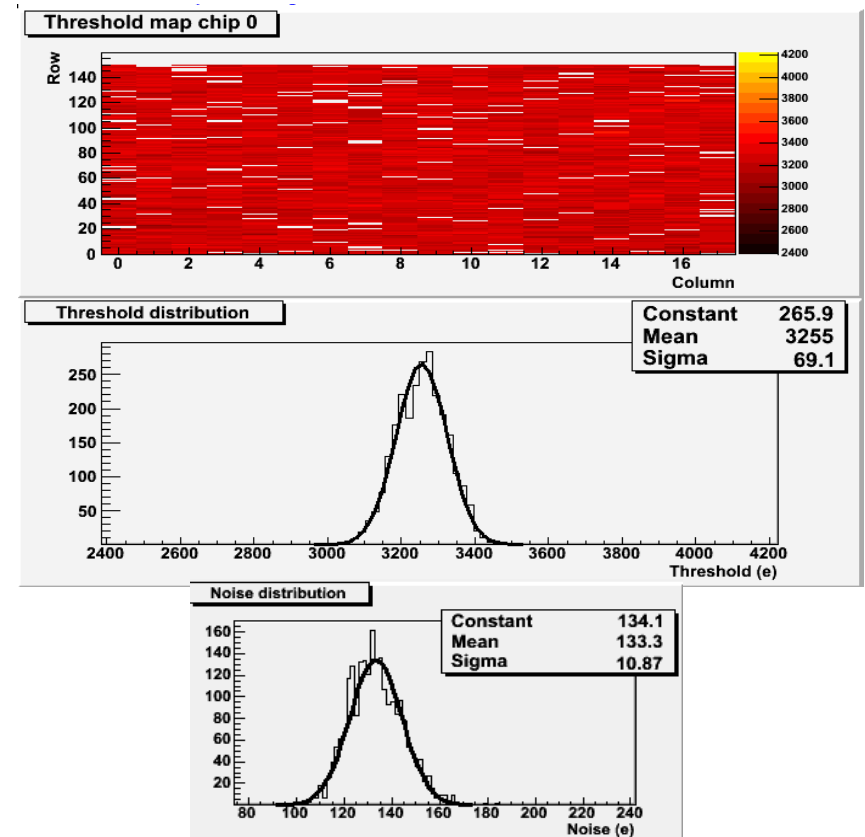
Planar n-in-p (2)

- **Threshold scan:** Different amount of charge injected into each pixel, 100 times.
- Threshold for each pixel set at $3200 e^-$.
- The top rows both for planar and 3D are floating (not connected), to simplify the processing. They will always appear masked.



Expected curve shape for each pixel

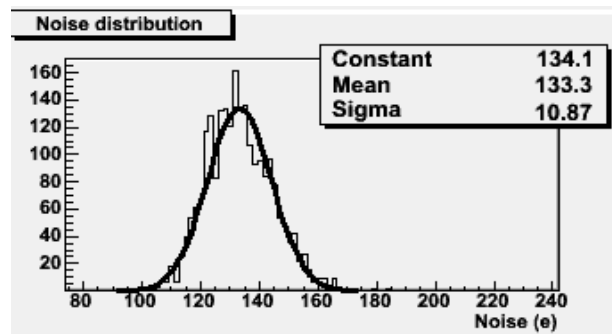
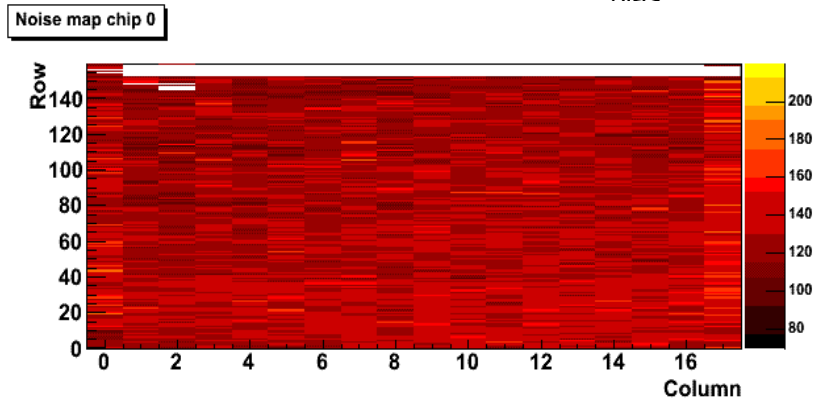
- The **threshold has been adjusted** successfully for CNM planar n-in-p devices



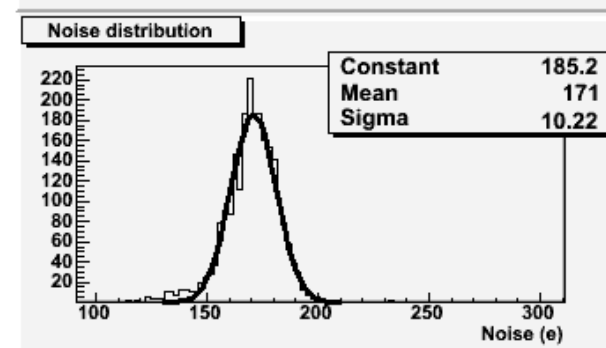
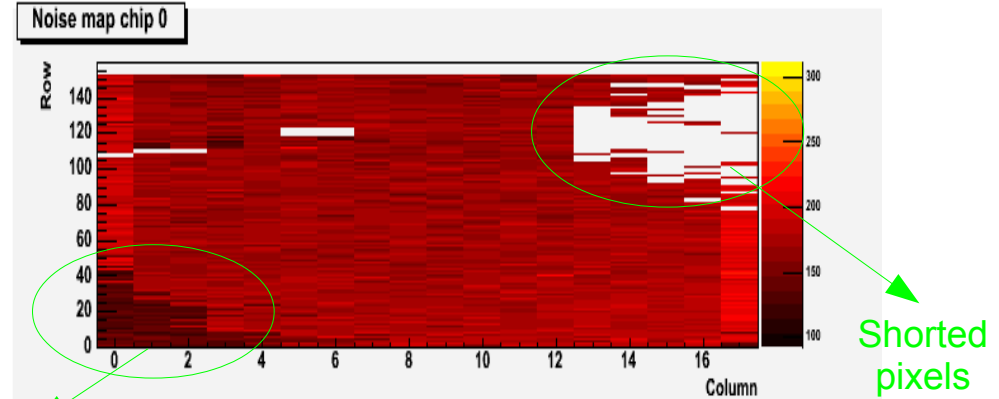
Threshold and noise for all the pixels in BCN_CNМ_PL_04 at $V_{bias} = -50V$.

Planar n-in-p (3)

- **Noise measurement:** Different observations can be made:
 - BCN_CNM_PL_04: All pixels OK ($\sim 140 e^-$ at $V_{bias} = -50 V$).
 - BCN_CNM_PL_05: Found shorted and unconnected pixels. Central pixels OK ($\sim 170 e^-$ at $V_{bias} = -50V$).



Noise for
BCN_CNM_PL_04 at $V_{bias} = -50V$.

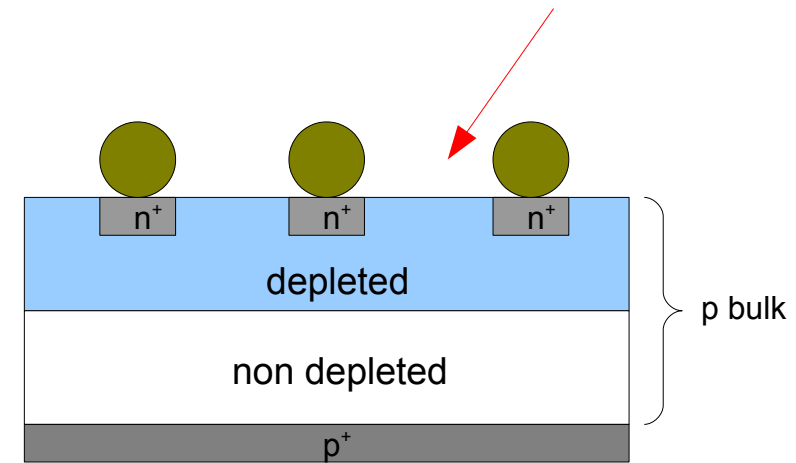
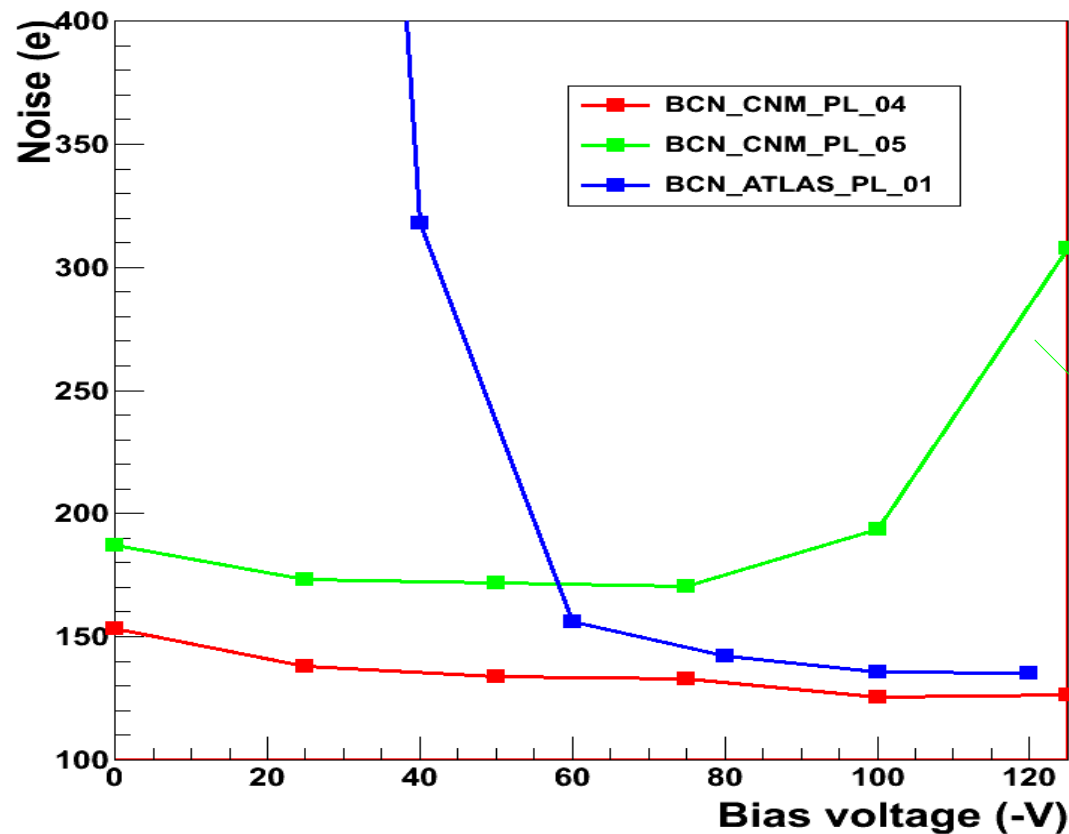


Noise for
BCN_CNM_PL_05 at $V_{bias} = -50V$.

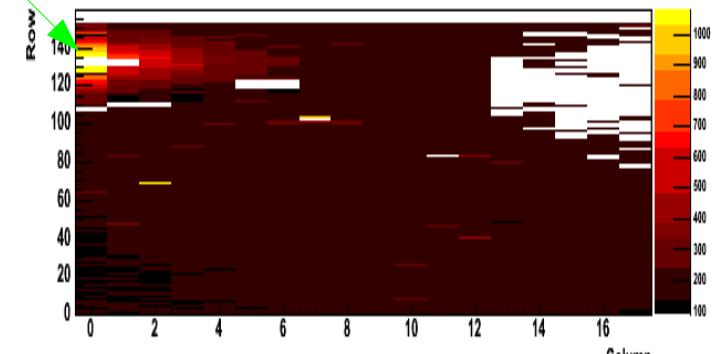
Planar n-in-p (4)

- “Hot” noisy spot in BCN_CNМ_PL_05 appears for $V < -95$ V.
- N-in-p have low noise for $V < V_{\text{depletion}}$ → Depletion region grows from the pixel.

Noise vs voltage for planar devices

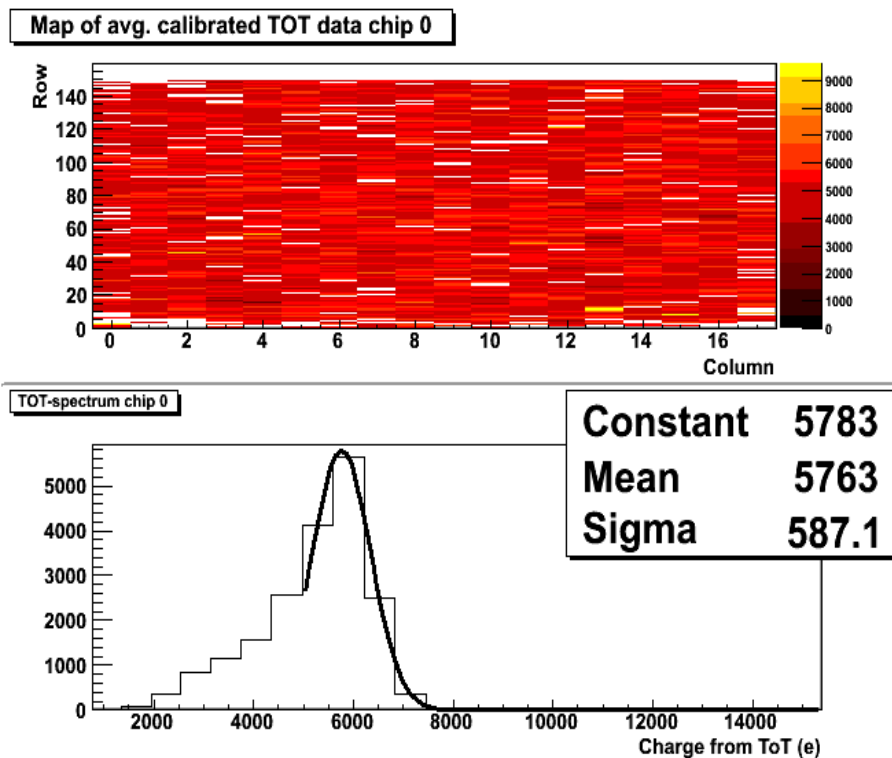


Noise map chip 0

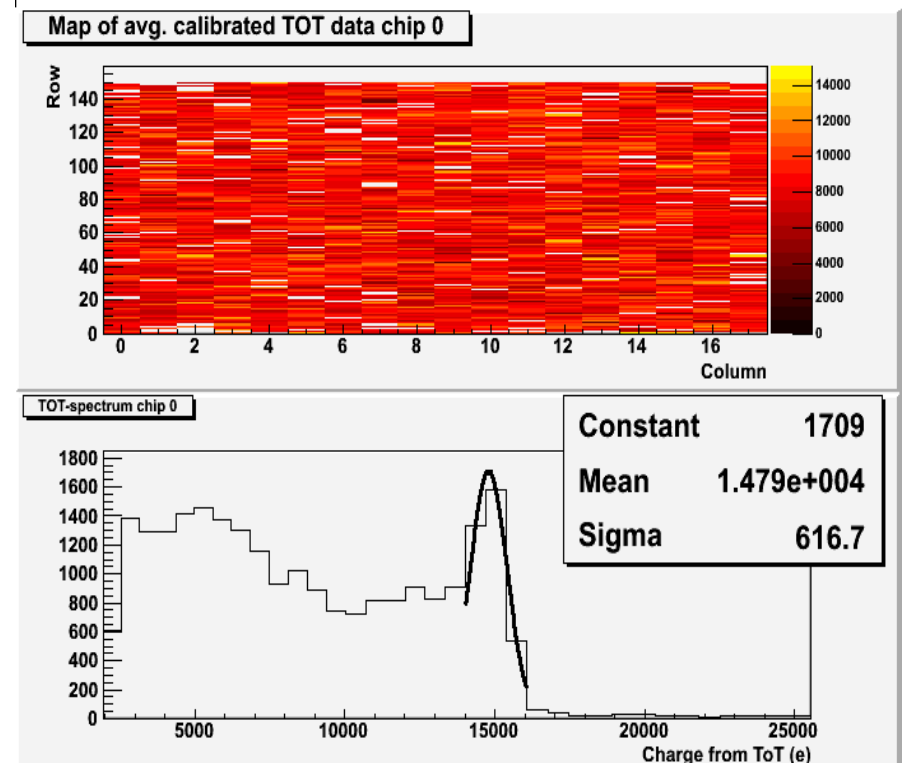


Planar n-in-p (5)

- To see that the devices work, check that they **collect charge**.
- **Source scan** with Cd-109 (21.4 KeV photons) and Am-241 (60 KeV photons).
- Found a **peak around 6000 e⁻** (Cd-109) and **15000 e⁻** (Am-241), as expected.



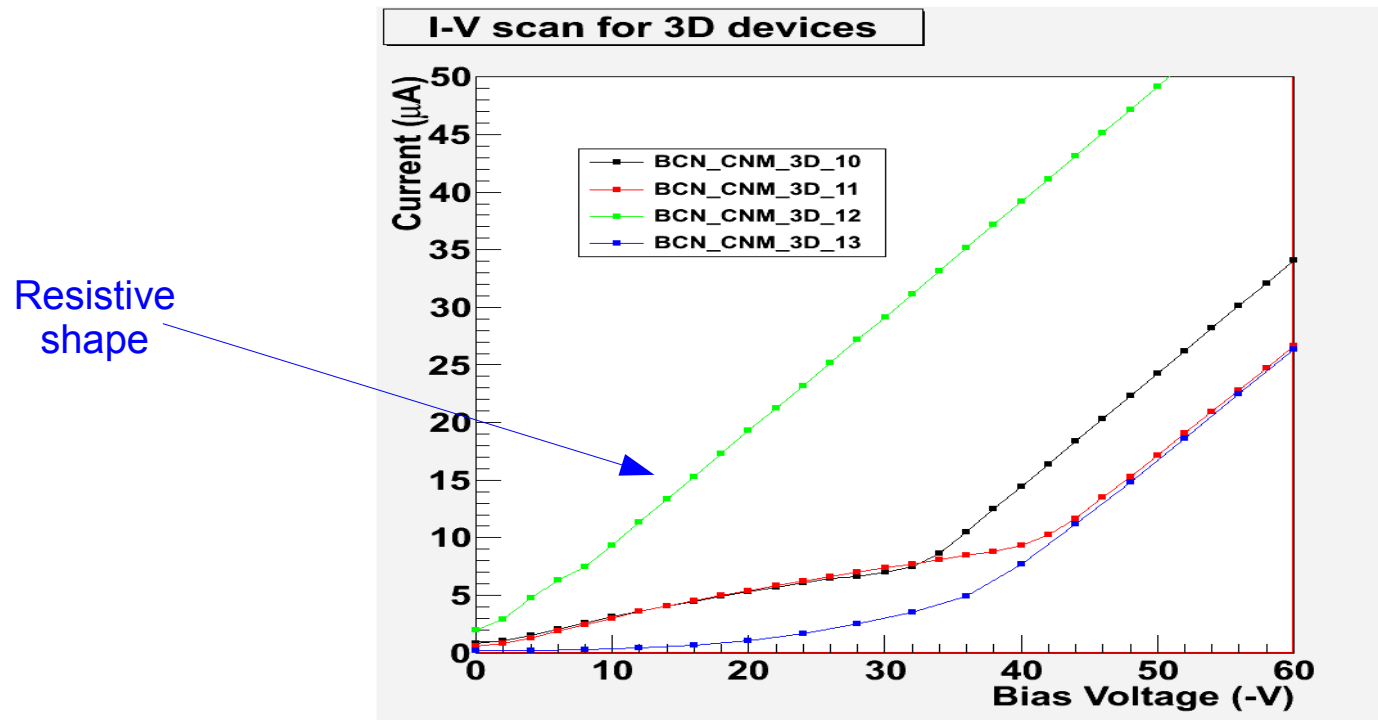
Cd-109 source scan in BCN_CNM_PL_04 at
 $V_{\text{bias}} = -50\text{V}$



Am-241 source scan in BCN_CNM_PL_04 at
 $V_{\text{bias}} = -50\text{V}$

3D devices (1)

IV scan shows a low breakdown voltage (~ 35 V).

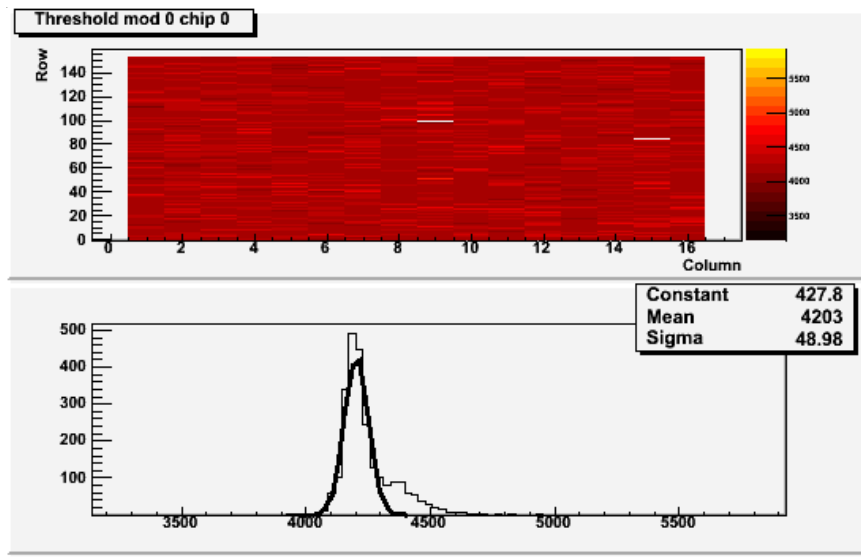


- BCN_CNM_3D_12 has a resistive shape. We are investigating this device.

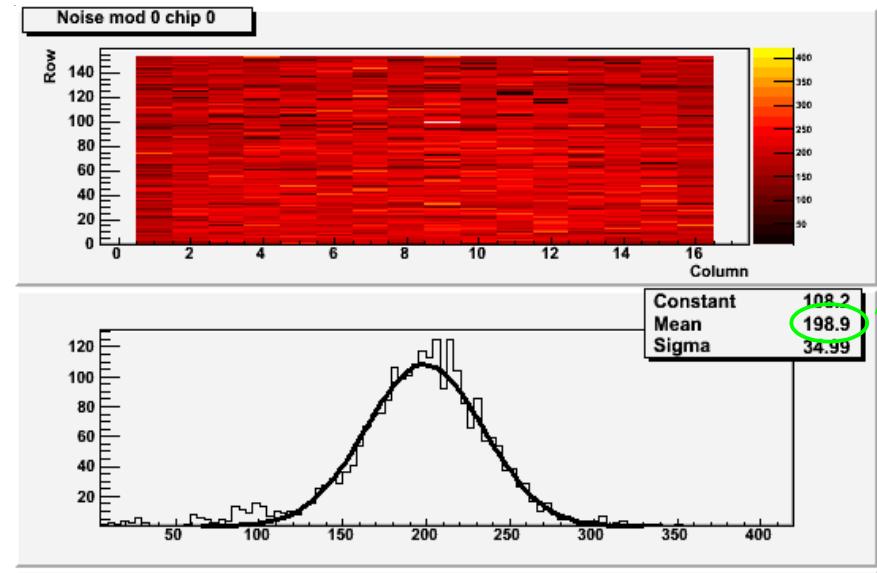
3D devices (2)

- **Threshold** for each pixel set higher than for planars: $\sim 4000 e^-$.

Threshold



Noise



more noisy
than planar
($\sim 140e^-$)

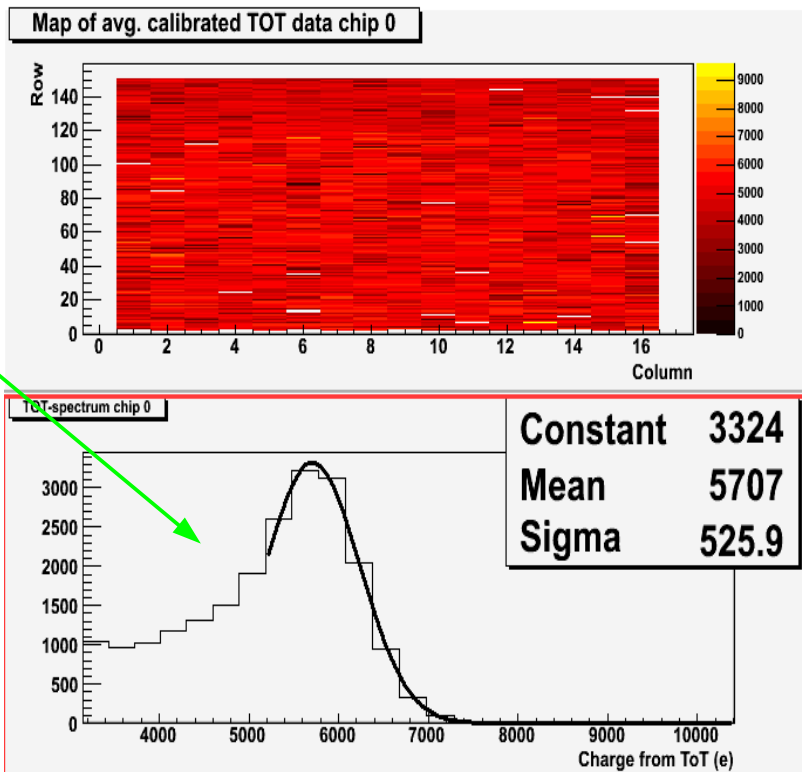
BCN_CNM_3D_10 at $V_{\text{bias}} = -20V$.

- All 3D devices are found to be **noisy** (200 – 400 e^-).
- The production run was problematic; also high p-stop might cause microdischarges.

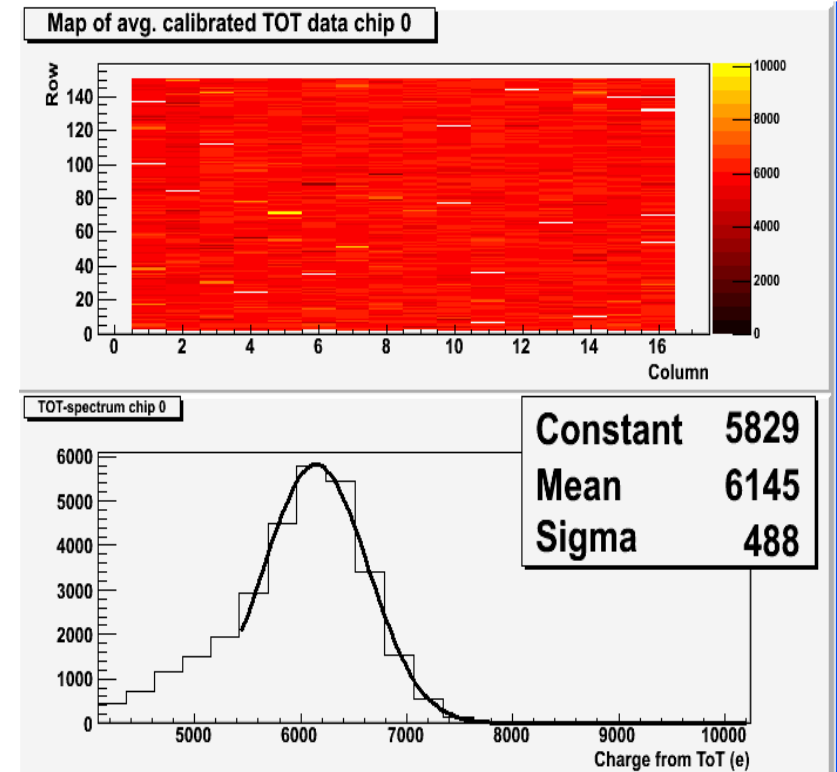
3D devices (3)

- **Source scan** for Cd-109 shows similar results than for planar devices. **Verified charge collection** although the devices are noisy.
- A “**noisy tail**” appears when “low” thresholds are set.

Threshold = $\sim 3500 e^-$

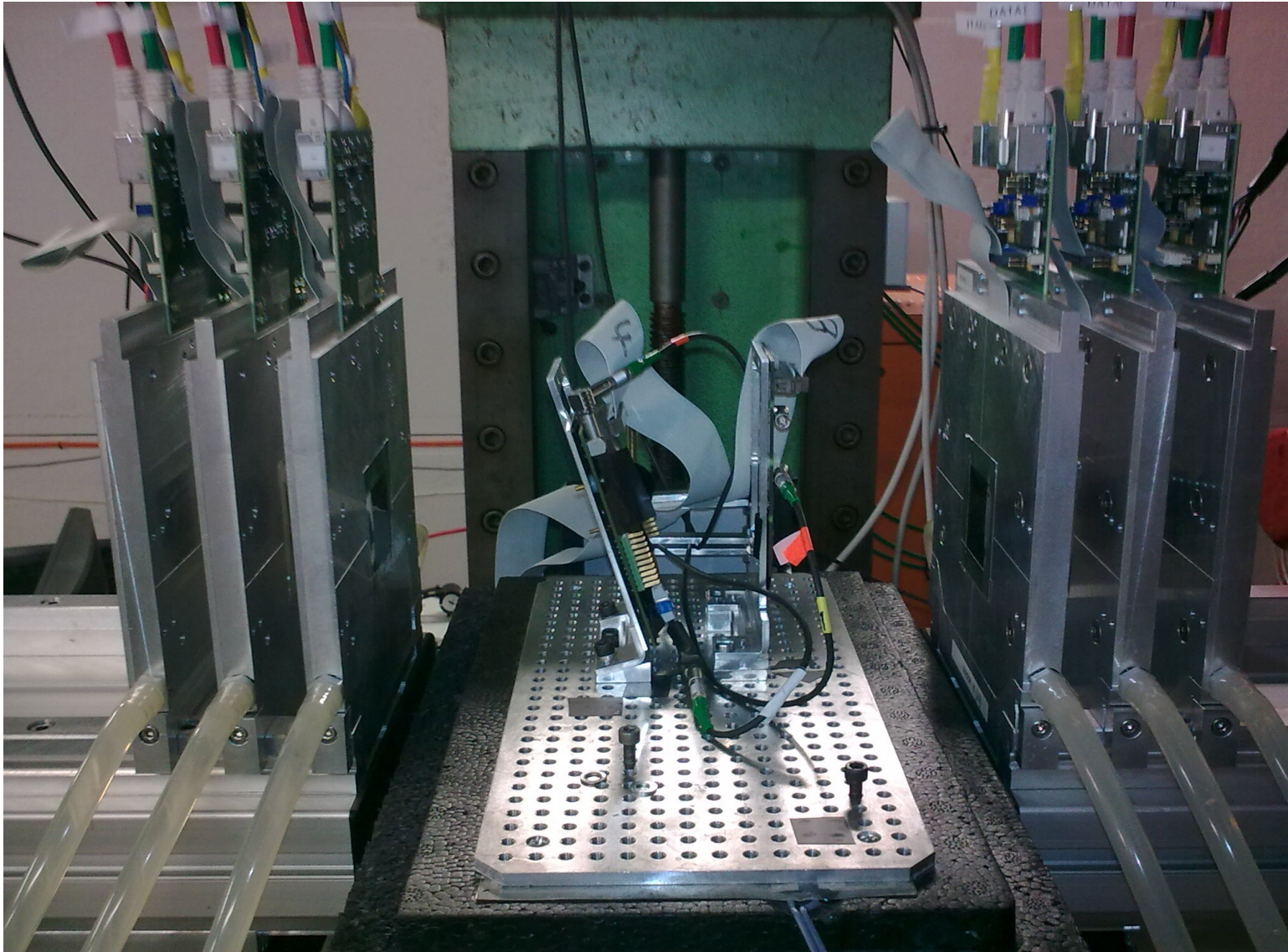


Threshold = $\sim 4500 e^-$



Source scans with Cd-109 (21.4 KeV) for BCN_CNM_3D_11 at $V_{\text{bias}} = -20 \text{ V}$

Test Beam studies



3D CNM device at DESY

General information

- After characterization in lab, the working devices were brought to different **testbeams**:

- BCN_CNM_PL_04 → 2010 July test beam at CERN.
- BCN_CNM_PL_05 → 2010 October test beam at CERN
- BCN_CNM_3D_13 → 2011 April test beam at DESY.

- The sensors were **placed under a beam** with energies:

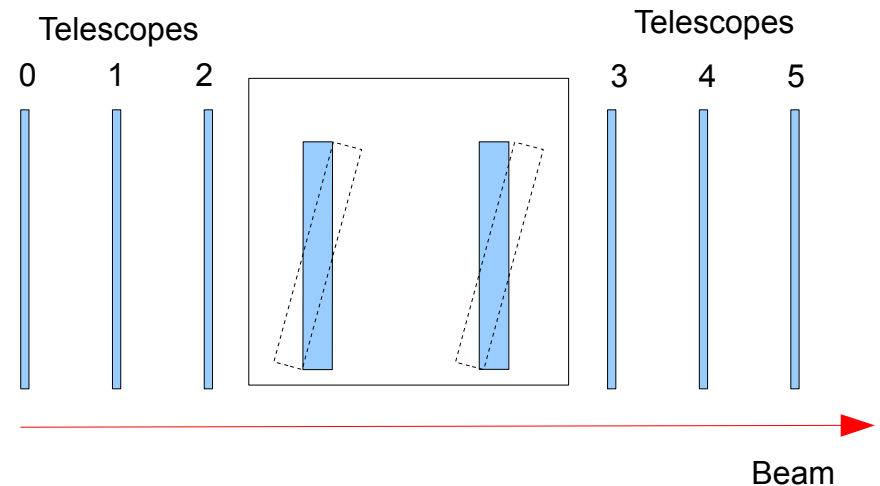
- CERN testbeams → 120 GeV charged pions.
- DESY testbeam → 4 GeV electrons.

- The **resolution** of the telescopes is:

- CERN testbeams → few μm .
- DESY testbeam → $\sim 20 \mu\text{m}$.

- The devices were placed with a **normal incidence** and with a **15 deg incidence** (with respect to the beam axis).

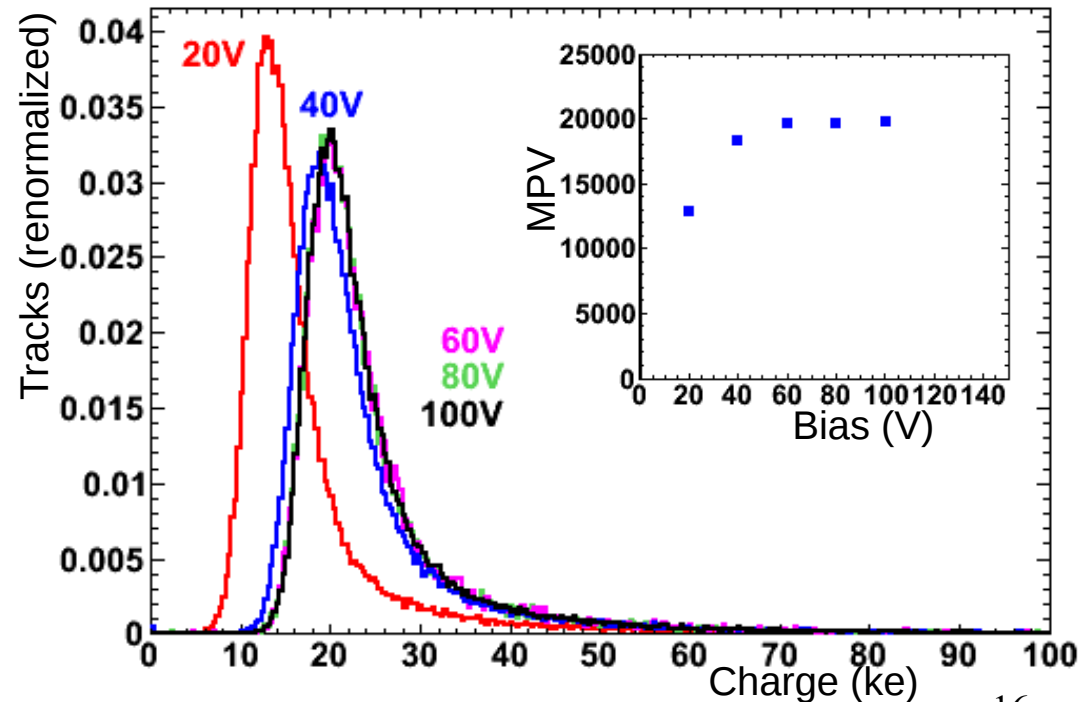
- The results for the BCN_CNM_3D_13 are still **PRELIMINARY**.



Planar n-in-p (1)

Cluster spectrum with all pixel

- The charge deposit for each reconstructed cluster is plotted.
- The peak is found around $20 \cdot 10^3 e^-$ (as expected, since $dE_{\text{m.i.p}}/dx \sim 1 \text{ MeV}$)
- For the sensor under depleted, less charge is detected.
- Results are compatible with a depleted sensor at -60 V (as measured by CNM).



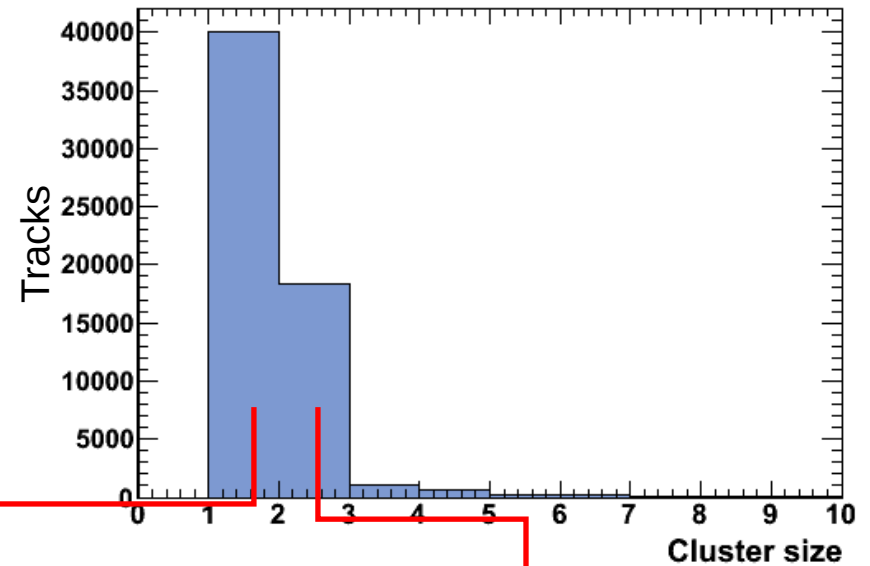
Planar n-in-p (2)

Resolution

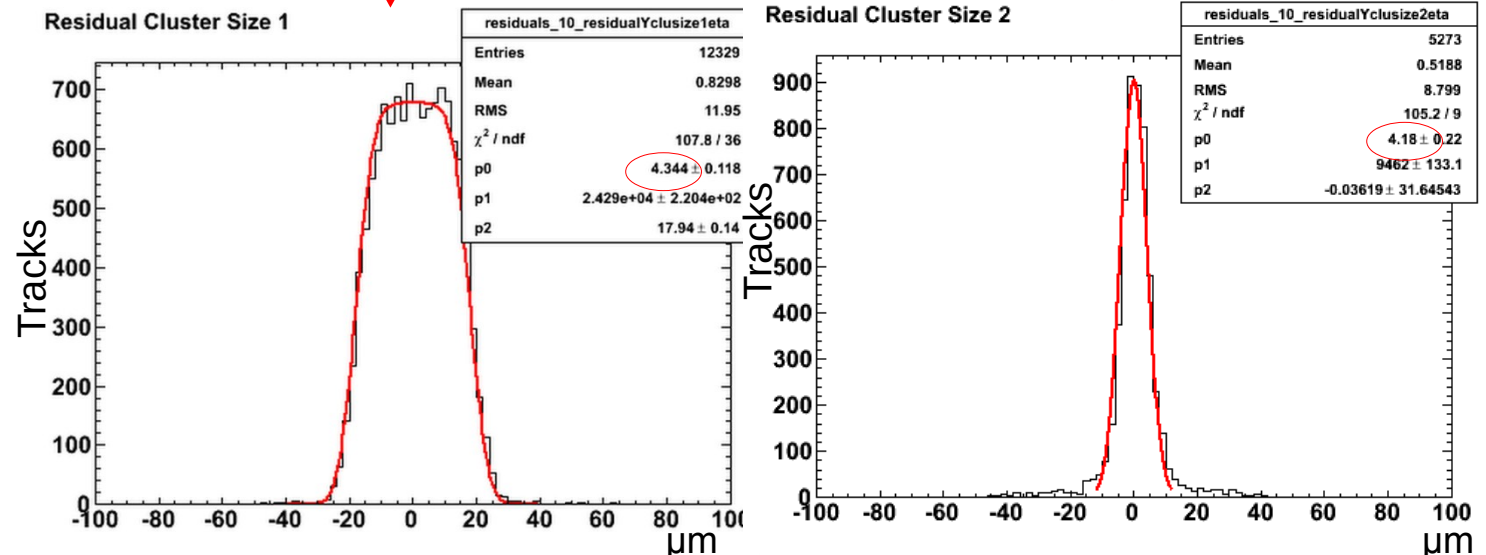
- The residual for each cluster is calculated with:

$$\text{Residual} = \text{position telesc.} - \text{position hit}$$

- Resolution is taken from the sigma of the gaussian in the fitting box function.



BCN_CNM_PL_04

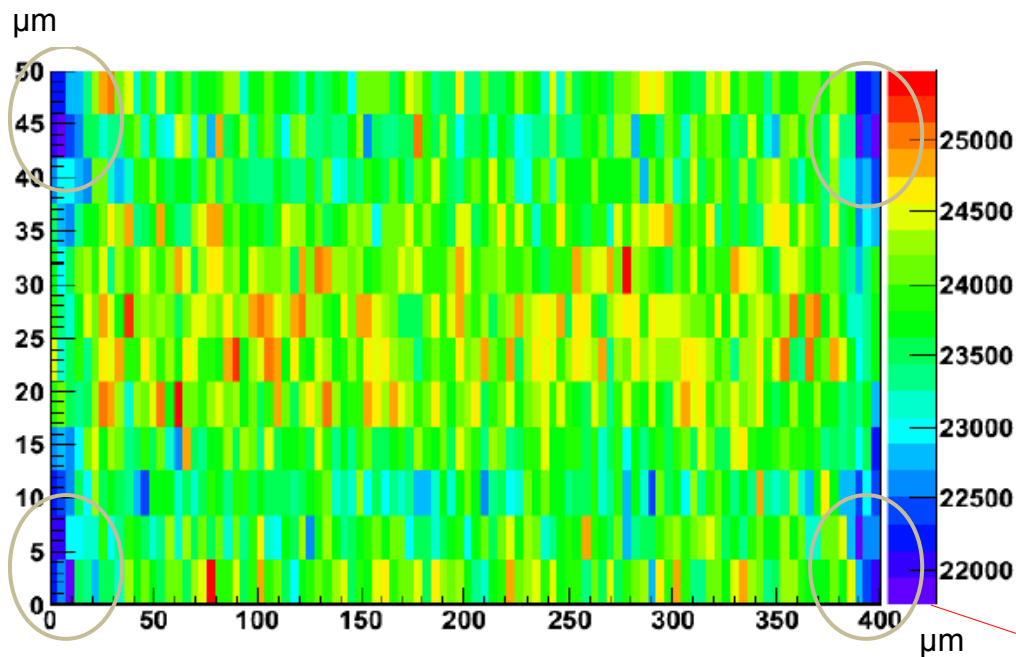


- Single and double pixel resolution ($\sim 5 \mu\text{m}$), consistent with other devices (current n-in-n ATLAS sensors).

Planar n-in-p (3)

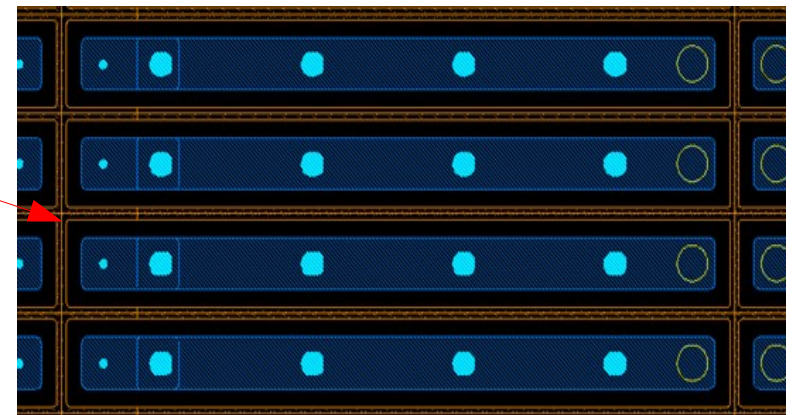
Charge collection

- The position of the collected charge is associated to the track matched to the cluster. Then, summed all pixels.



Charge collection distribution in one pixel for BCN_CNM_PL_04.

- Low charge deposited in the edges.
- At these points, part of the charge is lost in the space between pixels.



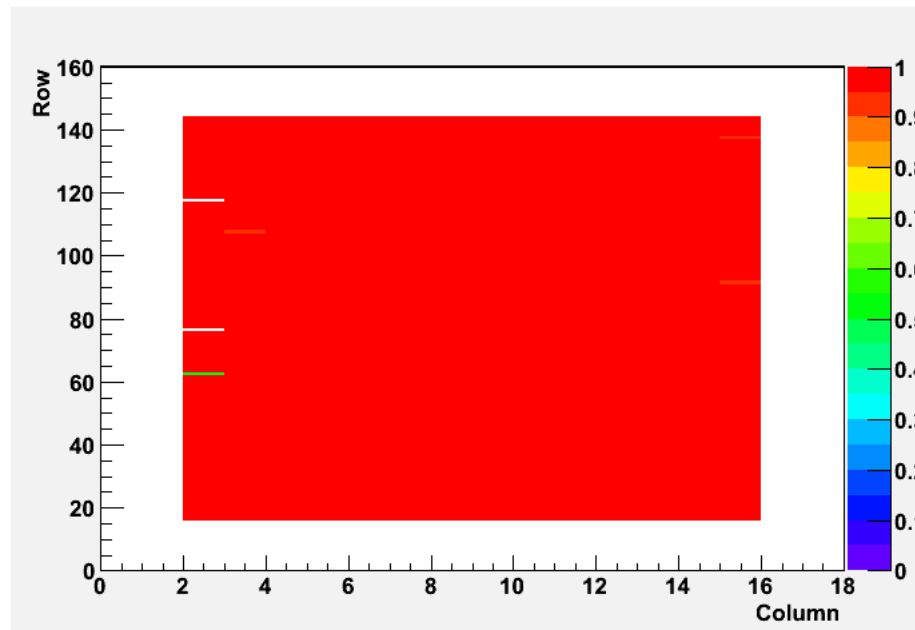
Planar n-in-p (4)

Efficiency map

- The efficiency is calculated for each pixel in the central region:

$$\varepsilon = (N_{\text{hits}}) / (N_{\text{tracks matched}})$$

- The efficiency for BCN_CNM_PL_04 is shown.

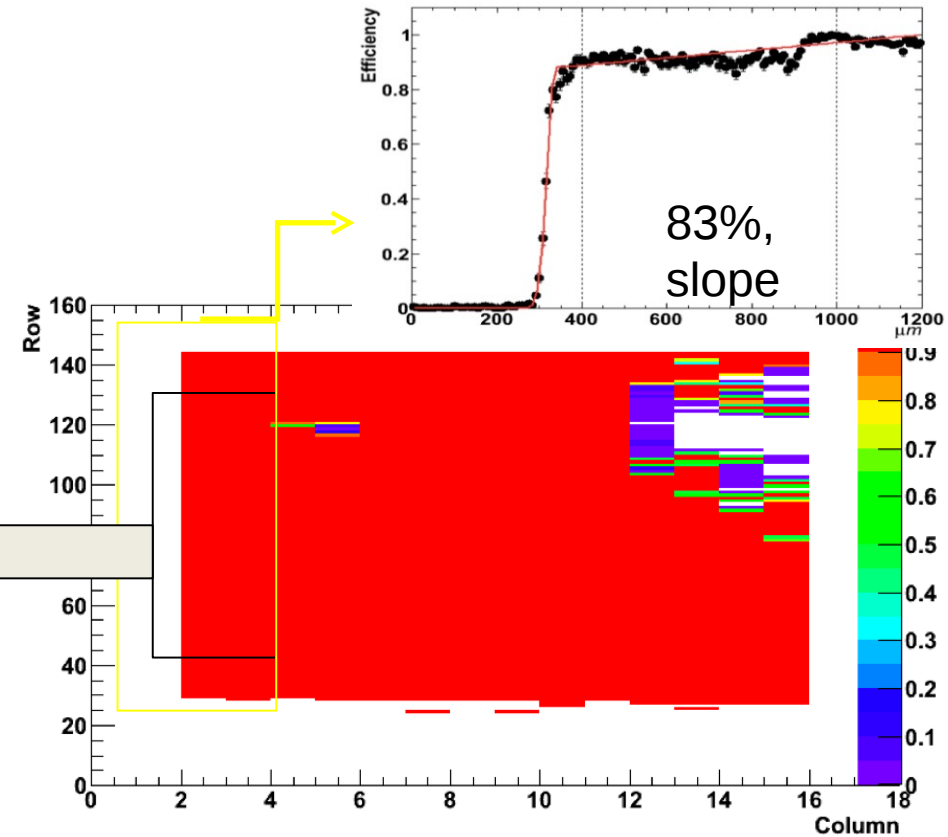
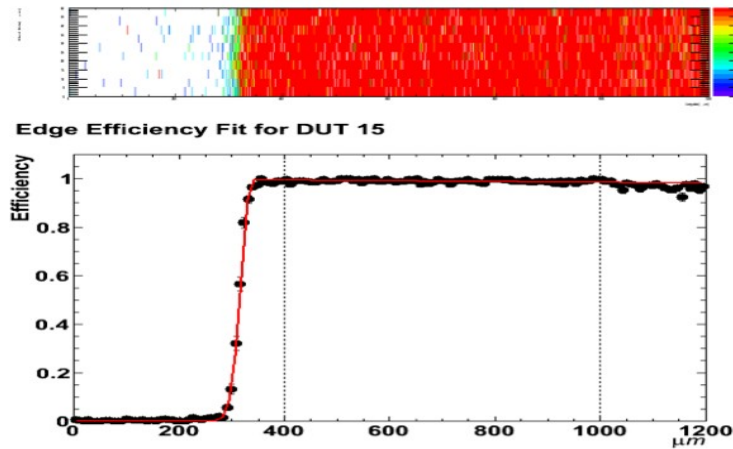


Efficiency map for BCN_CNM_PL_04
 $\varepsilon = 0.997$

Planar n-in-p (5)

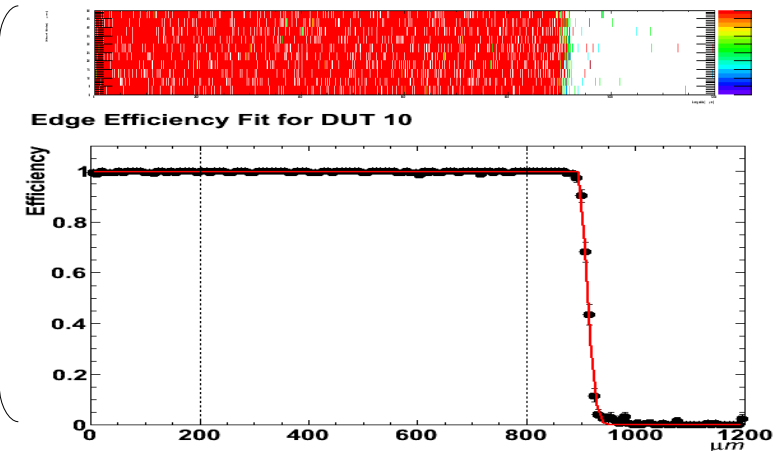
Edge efficiency

- The edge efficiency measures the efficiency in the pixels on columns 1, 2, 17 and 18 (1 and 18 have longer pixels: $50 \times 600 \mu\text{m}^2$.)



- The edge efficiencies for the CNM planar devices are:

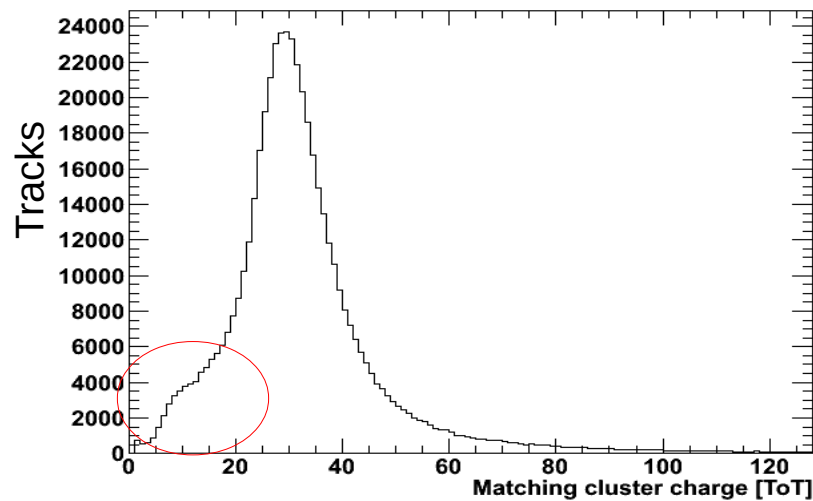
- BCN_CNM_PL_04: $\varepsilon = 0.996$
- BCN_CNM_PL_05: $\varepsilon = 0.999$



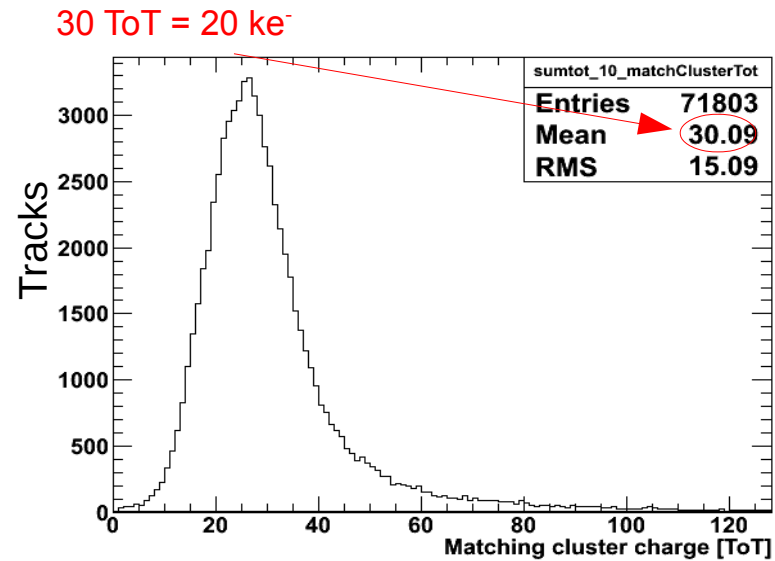
3D devices (1)

Cluster spectrum with all pixels

- Differences observed between normal and 15 deg incidence:
 - The curve shape for normal incidence is different because of hits in the electrode area .

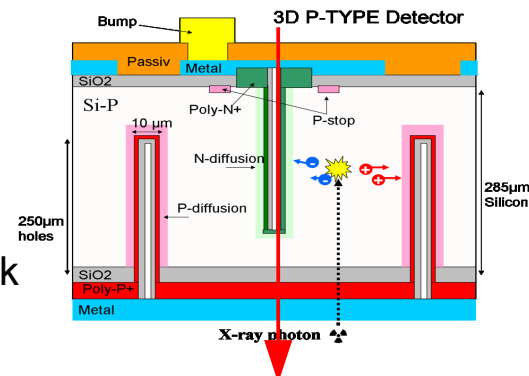


Normal incidence



15 deg incidence

The beam doesn't traverse the p-bulk

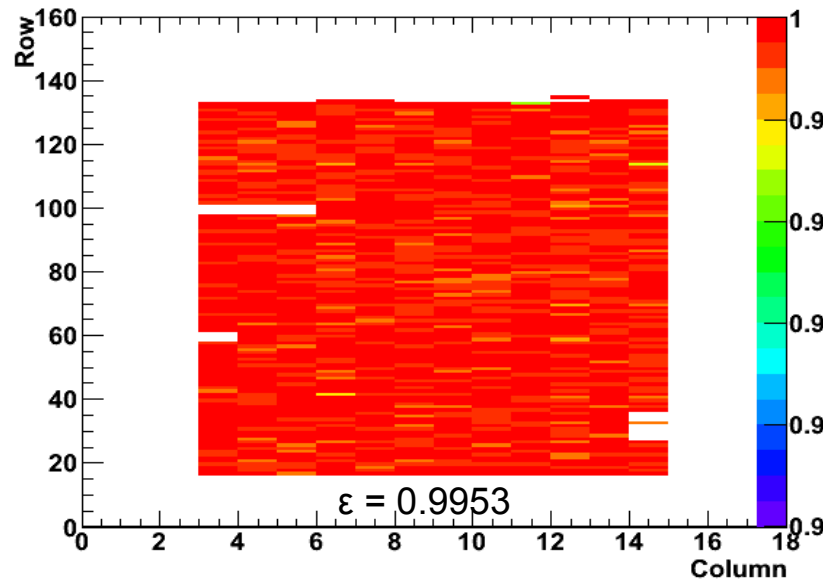


3D devices (2)

Efficiency map

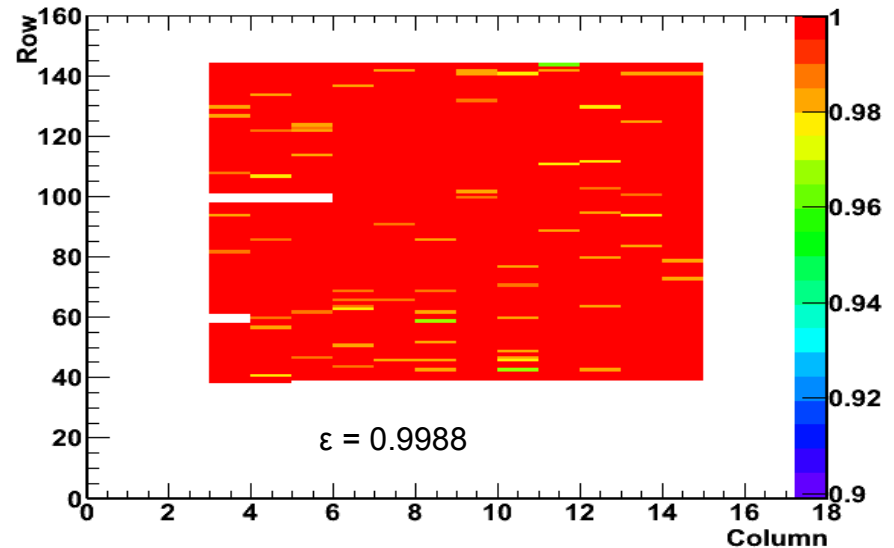
- The efficiency for BCN_CNM_3D_13 is shown for normal incidence and 15 degrees.

Efficiency Map



Normal incidence

Efficiency Map



15 deg incidence

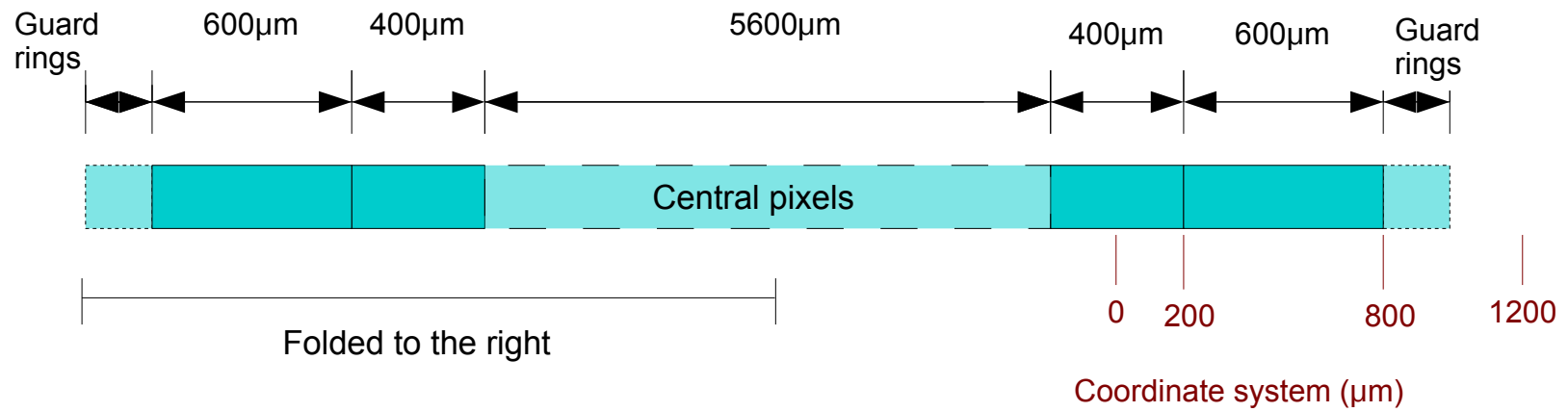
- Lower efficiency under normal incidence: hits in the pixel's column area are lost.

Conclusions

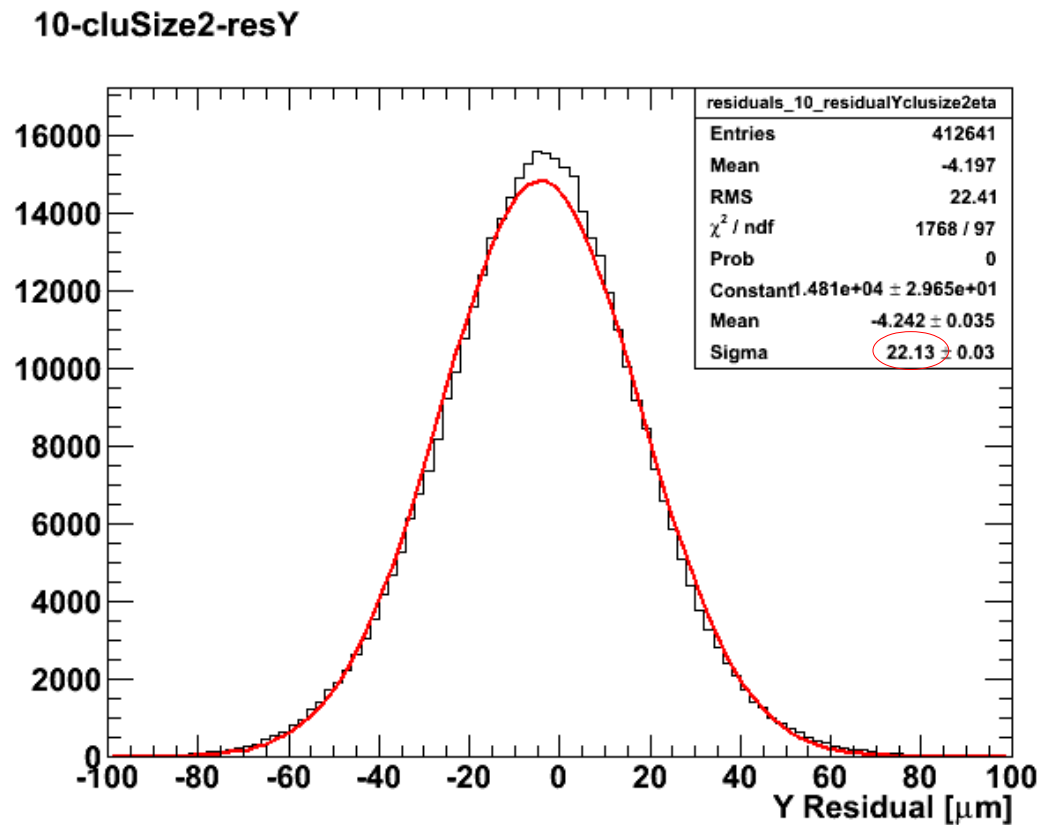
- **First FE-I3** production from CNM for n-in-p planar and 3D double sided was **tested** at IFAE and in test beams.
- The devices were able to **detect charge**.
- Several issues in the production made these devices not optimal. It translated into **low breakdown** and **noisy pixels**. However, the performance in terms of efficiency and resolution is as good as standard devices.
- These problems are **solved** for the new 3D sensors from CNM.
- These productions are an **essential step for the ATLAS IBL qualification production**. Giulio is going to talk about this in a moment.

Backup slides

Coordinate system for edge efficiency



Residuals for clusters of 2 pixel size for BCN_CNM_3D_13.



Residuals for BCN_CNM_3D_13

- The pixel resolution is $\sim 9 \mu\text{m}$.

$$\sigma_{\text{pixel}}^2 = \sigma_{\text{telesc}}^2 - \sigma_{\text{fit}}^2$$