

Defect Engineering and Pad Detector Characterization

Defect engineering:

Search for hydrogen enrichment in silicon is still ongoing but takes time

- High energy H-implantation into the Cz-substrate of EPI-sensors with an energy of 5.5 MeV (range $\approx 300 \mu\text{m}$, still inside the substrate).

Problems:

Damage at the end of the proton range too high

High damaged region acts as a stopper for H diffusion into the EPI-layer

High concentration of defects observed inside the EPI-layer already before any thermal treatment

- Search for enrichment by remote plasma treatment at elevated temperatures is ongoing

Pad Detector Characterization:

- Effects of mixed irradiation in FZ and MCz (n- and p-type, thickness 300 μm)
 - Damage additive with respect to leakage current
 - Damage effect on V_{dep} additive for n- and p-type FZ, p-type MCZ but not n-type MCz;
FZ and p-type MCz damage dominated by acceptor creation,
n-type MCz donor introduction by charged hadrons (dominant) partly compensated by neutron induced creation of acceptors
- Trapping, de-trapping
 - Electric field dependence
Trapping time constant depends on electric field; effect seen in highly irradiated detectors but before onset of charge multiplication, physics behind still open question (trap assisted tunneling?)
 - Charge multiplication
CM occurs after high damage and local high electric fields \rightarrow $\text{CCE} > 1$
CM visible in I-V
Correlation between CM and defects \rightarrow model developed by Eremin
Special strip test-sensors devoted for CM effects are under investigation

- CMS HPK campaign:
 - find optimal material and sensor thickness for CMS tracker upgrade
Silicon material: FZ, MCz, EPI ; n- and p-type
Thicknesses: 300, 200, 120 μm for FZ and MCz; 50, 75, 100 μm EPI
 - Process technology (HPK specific)
first batches: deep diffusion for 120, 200 μm sensors
p-stop, p-spray for p-type sensors
 - Sensor design
specific HPK design concerning guardring, cut edge,
 - First results before and after irradiation presented today
 - Systematic radiation damage studies on all materials
neutrons, protons, mixed irradiation
macroscopic and microscopic effects