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FCC CRYOGENIC SYSTEM

FCC-ee Layout and Implementation (incl. compatibility with FCC-hh)

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On behalf of the CERN Cryogenics Group

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Status

FCC Full schedule

FCC Feasibility status:

Started in '21.



Focus:

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Cryomodules Helium inventory refinement.

Feasibility Report => May'25

- Updated static loads for 4.5 K cryomodules. •
- New layout at point L becomes symmetric again. ٠
- FCC-hh layout adjusted with integration constraints (PH, PB and tunnel diameter). ٠
 - Utilities needs are also being adjusted.





FCC-ee cryogenic cooling users



Status | Heat loads | Layout | Utilities | Operation modes | FCC-ee challenges | FCC-hh compatibility | Upcoming steps

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FCC-ee SRF dynamic and static heat loads



Sizing the cryoplants and QRL

- Margins to be added to the raw heat loads of cryomodules (CM) and cryogenic distribution line (QRL)
- Approach based on HL-LHC heat load review performed in April 2021
- Uncertainty factor:
 - To cover design uncertainty, engineering changes, tolerances
 - Evolves with maturity of the design
 - 50%, applied to all static heat loads (CM and QRL)
- Overcapacity factor:
 - To ensure nominal performance by covering the risks, for instance cryoplant ageing, and operational flexibility
 - 50% applied to [static + static uncertainty]
 - 50% applied to [CM dynamic heat load]







FCC-ee 3-stages cryoplants layout

RF Poin	ts cryogenics		
Stage	Point H - Collider	Point L - Booster	
Z	1 x 14 kW eq @ 4.5 K	1	x 2 kW eq @ 4.5 K (90% @ 2K)
W&H	2 x 38 kW eq @ 4.5 K	1	↓ x 9 kW eq @ 4.5 K (90% @ 2K)
tt	2 x 79 kW eq @ 4.5 K (55% @ 2K)	2	x 23 kW eq @ 4.5 K (90% @ 2K)

Experiment points cryogenics

Detector solenoid :

Number of experiments and their heat loads have not been defined yet.

- Option 1 (baseline):
 - 4 "CMS-like" cryoplants, one of which has a LAr calorimeter.
- Option 2:

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• 2 "CMS-like" cryoplants, one of which has a LAr calorimeter.

Insertion Region magnets:

Unknown heat loads.





ttbar stage is the driver for surface needs, shaft and tunnel integration.



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FCC-ee SRF cryogenic system layout summary @ ttbar





FCC-ee SRF points H and L – Helium inventory

Jpdated CM inventories:	116 kg LHe per	<i>CM</i> @ 4.5 <i>K</i> 5	5 kg LHe per CM @ 2 K	He preservation: se <u>B. Naydenov talk</u>	
Point L	Z	W	Н	ttbar	
Cryomodules	0.4 ton	0.8 ton	1.5 ton	8.3 ton	
Distribution (QRL)	1 ton	1 ton	1 ton	1 ton	
Cryoplants	0.1 ton	0.3 ton	0.3 ton	1.6 ton	
Total	1.5 ton	2.1 ton	2.8 ton	10.9 ton	
Point H	Z	W	Н	ttbar	
Cryomodules	3.2 ton	7.7 ton	7.7 ton	14.4 ton	
Distribution (QRL)	1.7 ton	1.7 ton	1.7 ton	4.2 ton	
Cryoplants	0.5 ton	2.6 ton	2.6 ton	5.5 ton	
Total	5.4 ton	12 ton	12 ton	24.1 ton	

Total helium inventory for technical points at FCC-ee (ttbar) ~ 35 ton

FCC-ee SRF points H and L – Installed EL power

- > Three scenarios are considered:
 - Conservative: 230 Wel/W or 28.8 % of Carnot efficiency (LHC-like CDR values) the baseline!
 - Intermediate: 210 Wel/W or 31.5 % of Carnot efficiency (With an optimized process) appears not achievable
 - Optimistic: 170 Wel/W or 39 % of Carnot efficiency (With centrifugal compressors) strong R&D effort needed

	-			
		PH [MW]	PL [MW]	Total (PH+PL) [MW]
In "high"_ mode	Z	3.2 / <mark>2.9</mark> / 2.3	0.46 / 0.42 / 0.34	3.6 / 3.3 / 2.7
	W	17.4 / 15.9 / 12.9	2.1 / 1.9 / 1.5	19.5 / 17.8 / 14.4
	н	17.4 / 15.9 / 12.9	2.1 / 1.9 / 1.5	19.5 / 17.8 / 14.4
	ttbar	36.4 / 33.3 / 26.9	10.6 / 9.7 / 7.8	47 / 43 / 35
	_			

-26% of consumption with centrifugal compressors - R&D needed.





Surface requirements for FCC cryogenics

Aboveground surface needs per point:

Estimations based on industrial studies for FCC-hh @ CDR baseline and LHC experience.

	70 m2 control room is		Point A	& G	Point E	3 & F	Point	D & J	Poin	t H	Poin	t L
	included in all points!		ee (ttbar)	hh	ee (ttbar)	hh	ee (ttbar)	hh	ee (ttbar)	hh	ee (ttbar)	hh
2	Compressor station building		430	5870	х	3200	430	4270	4300	3200	2140	3200
3	E Cold box building		Х	600	х	400	х	400	800	400	400	400
e I.	LN2 storage		302	102	х	102	102	102	102	102	102	102
aci	GHe storage		405	3240	х	1215	405	2430	2430	1215	1215	1215
r 1	LHe storage		Х	2880	х	1440	х	1440	X	1440	х	1440
S	Total aboveground	d	1207	12762	x	6427	1007	8712	7632	6427	3857	6427



Status | Heat loads | Layout | Utilities | Operation modes | FCC-ee challenges | FCC-hh compatibility | Upcoming steps

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Source: CDS 2645151

FCC operation Modes – typical year

Phases in a typical year – 365 days

Shutdown phase – 120 days (33%) C

Cryo in ECO mode

Cryo in ECO mode

- > The machine is stopped and open for upgrade works, maintenance and repairs.
- Operation phase 245 days (67%)
 - Hardware and beam commissioning 30 days
 - > All systems are restarted and tested before operation.
 - Physics operation 185 days
 - > Beam is stable and collides for experiments.
 - Technical stops 10 days
 - Planned stops during operation to perform maintenance and repairs.
 - Machine development 20 days
 - > Planned activities with beam operation to improve beam performance.
- Availability target 80 % of physics operation
- > The modes will impact the design of the cryoplants and their energy consumption
 - (30% estimated savings with ECO mode)





- 4 years in Z stage
- 2 years in W stage
- 3 years in H stage
- 5 years in ttbar stage



FCC-ee SRF cryogenics challenges

- <u>Cryoplants size</u>. Very large cryoplants needed to optimize for availability. Factor 3 wrt to state-of-theart units (ITER). Big industrial challenge.
- <u>Heat loads density.</u> Similar cryogenic cooling power to LHC, concentrated at point H.
- <u>Dynamic / static heat loads ratio</u>. Collider SRF system requires 4 times more dynamic heat loads than static (with current assumptions). LHC dynamic to static ratio is closer to 0.5.
- <u>Transient heat loads management</u>. Booster is operated in a pulsed manner and has different modes: filling from scratch and top up. Impacts cryoplant operation and cryomodules pressure stability.
- <u>Fast cooldown requirements of the cavities between certain temperatures imposes operational constraints and affects the distribution line sizing.</u>
- <u>2 K system</u> 500 g/s for the collider at 30 mbar. R&D needed as factor 2 wrt to current state-of-the-art (HEX + cold compressor).
- <u>Helium dependency</u> needs to be reduced for future projects. Being addressed with a cryomodule and distribution line optimization, together with a Helium recovery system.
- <u>Sustainability</u>. An optimized cryoplant ECO mode design and operation is required to reduce energy consumption. Centrifugal compressors R&D could have a very positive effect too.
- <u>Installation</u>. The cryogenic distribution line should be installed to cover from Z to ttbar. Complex optimization and integration in the tunnel. Moreover, the cryoplant size doubles between H and ttbar, leading to a challenging staging in a tight schedule.

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FCC-hh compatibility – CDR cryogenic layout



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FCC-hh cryogenic system updated layout – Nb3Sn @ 1.9 K **Cryogenic distribution line** PL PB DN1100 Circumference: 91 km D Sectors: 8 В Sector length: 11.4 km Cryo cooling length: 5 km per side 3670 Е B = 470 05500 Cryo-islands: 8 C = 60100 D = 150 6 sector cryo-islands ~125 kW @ E = 200 F = 200FCC-hh new layout 4.5 Keq each. PD 2 insertion cryo-islands ~176 kW @ 4.5 Keg each. Heat loads (CDR): • 1.4 W/m @ 1.9 K • 70 W/m @ 40-60 K 0 QRL diameter: 1100 mm **DN1100** 100 He Inventory: ~820 ton \rightarrow Technical Point \bigcirc 200 → Normal sector cryo-island PF PH 120 → Insertion sector cryo-island 1110 870 2370 PG











Conclusions and upcoming activities

- Progress on **preliminary cryomodule design** led to updates on heat loads and He inventory.
- Service cavern location at point L changed, making the point symmetric again.
- FCC-ee cryogenics study is on track in **collaboration with different stakeholders**
 - SCE team regularly updated with surface needs current focus on land reservation.
 - EN/EL and EN/CV updated with cryogenic needs.
 - Integration: regular iterations to optimize FCC-ee layout to fit in a 5.5 m tunnel.
- Cryo for detectors under study with user inputs to be transmitted to cryogenics for further development of the associated design. Detectors are accounted for land reservation only. MDI is not accounted anywhere from cryo side.
- FCC-hh compatibility needs to be ensured in terms of land reservation and tunnel integration. Work in progress:
 - In 1.9 K & 4.5 K configurations, QRL diameter is less or equal than CDR baseline, with distribution system (vs FCC-ee tunnel) compatible
 - In 20 K configuration, many unknown parameters (W/m @ 20 K, 40-60 K ?, transients, ramping losses ?).
 Work in progress. Very preliminary, distribution system (vs FCC-ee tunnel) seems compatible.

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Impact on the cryogenic system sizing, layout and staging. Updated values were presented here.





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THANK YOU FOR YOUR ATTENTION

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Spare slides

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Heat load tables from SRF

- As of May 31st, 2024
- With no margin "nominal values"
- "cav" = cavity
- "CM" = cryomodule

Assumptions						
400 MHz cavities : Q _{installed} = 2.7E+9	Heat Loads from					
800 MHz cavities : Q _{installed} = 3.0E+10	not included					

Point H	- Collider	# CM	# cav/CM	# cav	Static HL to 4.5 K / CM (W)	Static HL to 50-75 K / CM (W)	Dynamic HL to 4.5 K / cav (W)	Dynamic HL to 4.5 K / CM (W)
	Z	28	4	112	131.0	218.0	9.0	36.0
400 MH- CM	W	66	4	264	131.0	218.0	129.0	516.0
400 MITZ CM	н	66	4	264	131.0	218.0	129.0	516.0
	ttbar	66	4	264	131.0	218.0	129.0	516.0
Point L -	Booster	# CM	# cav/CM	# cav	Static HL to 2 K / CM (W)	Static HL to 50-75 K / CM (W)	Dynamic HL to 2 K / cav (W)	Dynamic HL to 2 K / CM (W)
	Z	6	4	24	32.0	103.0	0.30	1.2
	W	14	4	56	32.0	103.0	3.0	12.0
	Н	27 4 108		32.0	103.0	3.0	12.0	
	ttbar	150	4	600	32.0	103.0	3.0	12.0
Point H - Co	ollider - ttbar	# CM	# cav/CM	# cav	Static HL to 2 K / CM (W)	Static HL to 50-75 K / CM (W)	Dynamic HL to 2 K / cav (W)	Dynamic HL to 2 K / CM (W)
800 MHz CM	ttbar	122	4	488	32.0	103.0	23.0	92.0



Heat load margins management bibliography

- 1998 LHC Project Note 140
- 2008 ICEC22 LHC Project Report 1171
- <u>2013 ICEC24 Energy efficiency of Large Cryogenic Systems</u>
- 2021 HL-LHC Heat Load Review EDMS document 2560556 v.2 and Indico 1019569
- 2022
 - Heat Load Definition for the HL-LHC project on EDMS <u>1610730</u>
 - Capacity requirements for the HL-LHC Refrigerators on EDMS <u>2747548</u>



Status | Heat loads | Layout | Utilities | Operation modes | FCC-ee challenges | FCC-hh compatibility | Upcoming steps



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LSS total length is of

24

FCC-ee cryo layout at point H (ttbar)

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Service cavern & LSS center are aligned

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- CMs are shared ۰ symmetrically
- CMs organized to ٠ optimize QRL



QRL Header & Process values	Diameter (mm)
A : 1.3 bar , 2.2 K (∆P=25 mbar)	80
B : 30 mbar , 2 K (∆P=2 mbar)	330
C : 3 bar, 4.6 K (∆P=130 mbar)	120
D : 1.3 bar, 4.5 K (∆P=70 mbar)	200
E : 20 bar, 50 K (∆P=100 mbar)	80
F : 18 bar, 75 K (∆P=100 mbar)	80
Vacuum jacket (400MHz)	550*
Vacuum jacket (800 MHz)	830*
* +100 mm for bellows and flanges	





UCB UCB

LCB

<____200 m→

LSS

LSS

center

Booster CM

(800MHz@2K

-650 n

Line A – 1.3 bar / 2.2 K: 60 mm

50 K: 80 mm

75 K: 80 mm

Line F – 18 bar

Line B – 30

mbar/ 2 K:

260 mm Line E - 20 bar

RM

@ ttbar

FCC-ee cryoplants at point L: staging





Main drivers for FCC-hh compatibility

Courtesy P. Borges de Sousa

Option	Cryogen content	Power consumption	Able to handle transient loads?	∆T along arc cell?	Size of QRL
FCC at 1.9 K (Nb ₃ Sn) B^{3Se}	≈ 10 ⁶ kg He	262 MW [2]	Yes (via c_p of He II)	Extremely low gradient with He II operation (≈ mK)	≈ Ø1.1 m (8 points)
FCC at 4.5 K (Nb ₃ Sn)	Intrinsically lower, no liquid bath	Carnot + no cold compressors	In principle yes (might need liquid reservoirs at end of sector)	↑ Will require moderate Δ <i>T</i> (≈ K)	No VLP line required but could have large \dot{m} ; lower ΔT means larger QRL (but still < Ø1.1 m)
FCC at 20 K (HTS)	Only gas if He; two-phase flow confined in pipes if H ₂	Carnot + no cold compressors; could be still high if transients are also high	Unclear if using He $(c_p ext{ of cold})$ mass insufficient)	↑↑ Will require sizeable Δ <i>T</i> (≈ 5+ K)	No VLP line required but could have large \dot{m} ; lower ΔT means larger QRL (but still < Ø1.1 m)

As an output we'd like to have a 3D plot of QRL size as a function of heat loads to magnets (steady-state + transient) and allowed temperature gradient along an arc cell

CERN TE Department, FCC-ee workshop