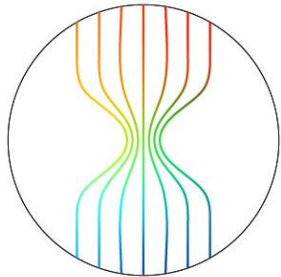


International
UON Collider
Collaboration



M u C o l



HFM

High Field Magnets

HFM – WP2.6

UHF Solenoids for the Muon Collider

Presented by L. Bottura, CERN
on behalf of the Muon Magnets Working Group

HFM annual meeting 2023, 30 October - 2 November 2023



Funded by the EU under Grant Agreement 101094300



Outline

- Magnet development targets
- HF and UHF solenoids
- R&D status and plans

Outline

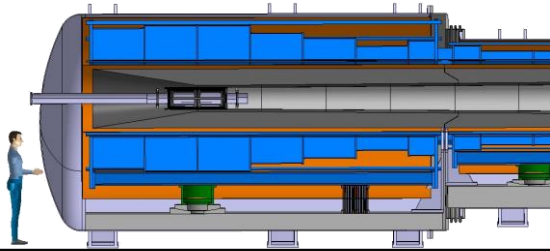
- **Magnet development targets**
- HF and UHF solenoids
- R&D status and plans

Muon Collider magnets

20 T, 200 mm

Radiation heat load $\approx 5 \dots 10$ kW

Radiation dose: 80 MGy

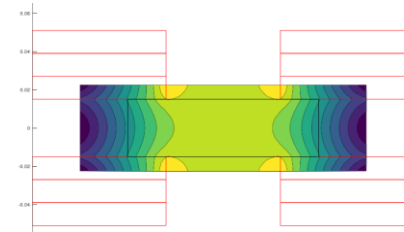
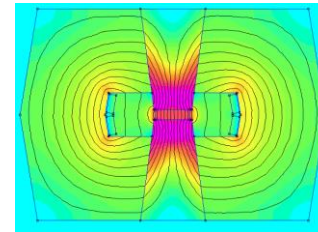
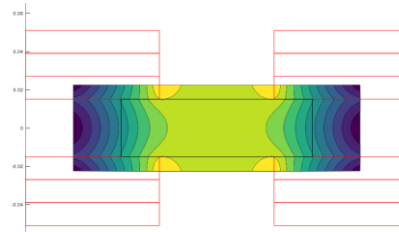


NC ± 1.8 T, 400 Hz

100 mm x 30 mm

SC < 10T

100 mm x 30 mm

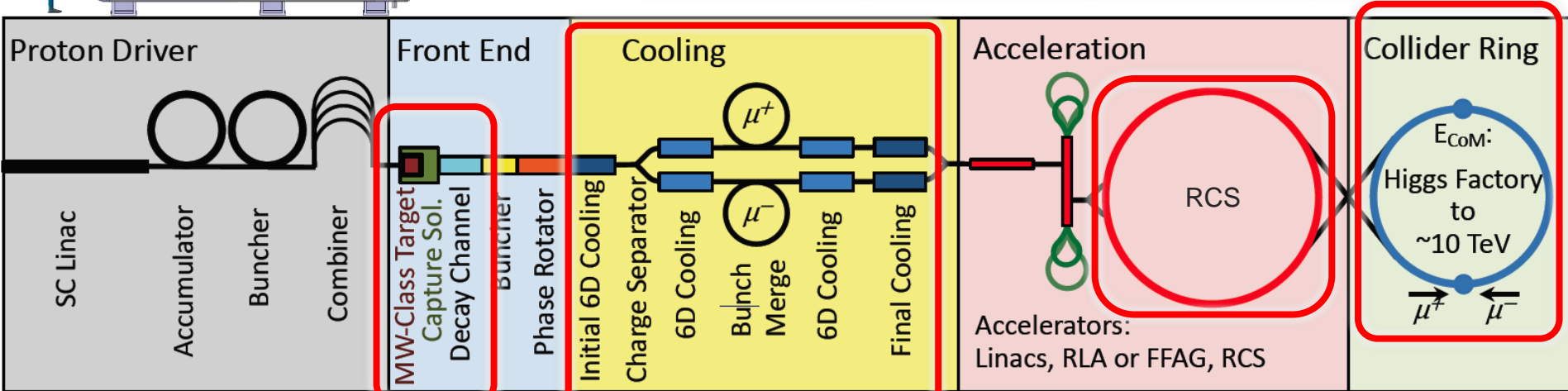


SC dipole

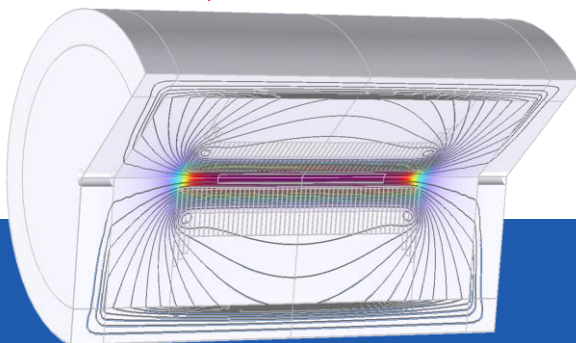
NC dipole

NC dipole

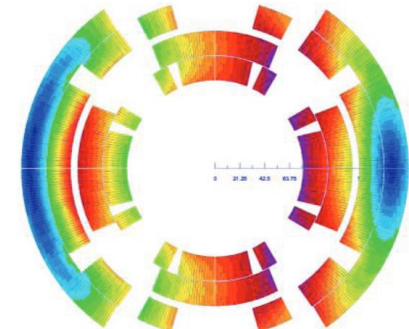
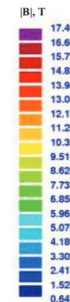
SC dipole



> 40 T, 60 mm



16 T peak, 160 mm
 Radiation heat load ≈ 5 W/m
 Radiation dose $\approx 20 \dots 40$ MGy



Magnet development targets

Complex	Magnet	Aperture (mm)	Length (m)	Field (T)	Ramp rate (T/s)	Temperature (K)
Target, decay and capture channel	Solenoid	1200	19	20	SS	20
6D cooling channel	Solenoid	90...1500	0.08...0.5	4...15	SS	4.2...20
Final cooling channel	Solenoid	50	0.5	> 40	SS	4.2
Rapid cycling synchrotron	NC Dipole	30x100	5	± 1.8	4200	300
Rapid cycling synchrotron	SC Dipole	30x100	1.5	10	SS	4.2...20
Collider ring	Dipole	160...100	4...6	11...16	SS	4.2...20

Outline

- Magnet development targets
- **HF and UHF solenoids**
- R&D status and plans

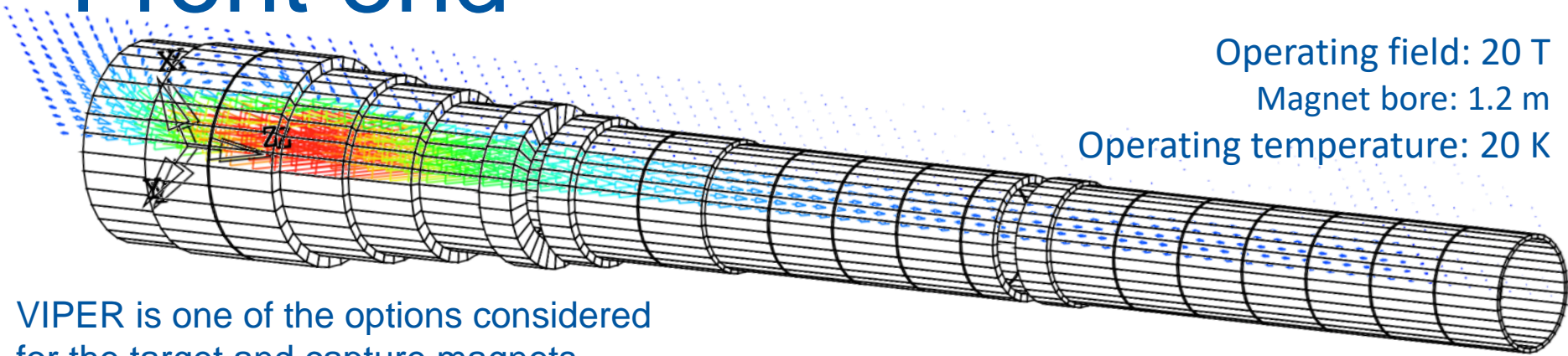
Front end

A Portone, P. Testoni, J. Lorenzo Gomez (F4E)
A. Kolehmainen, C. Accettura (CERN)

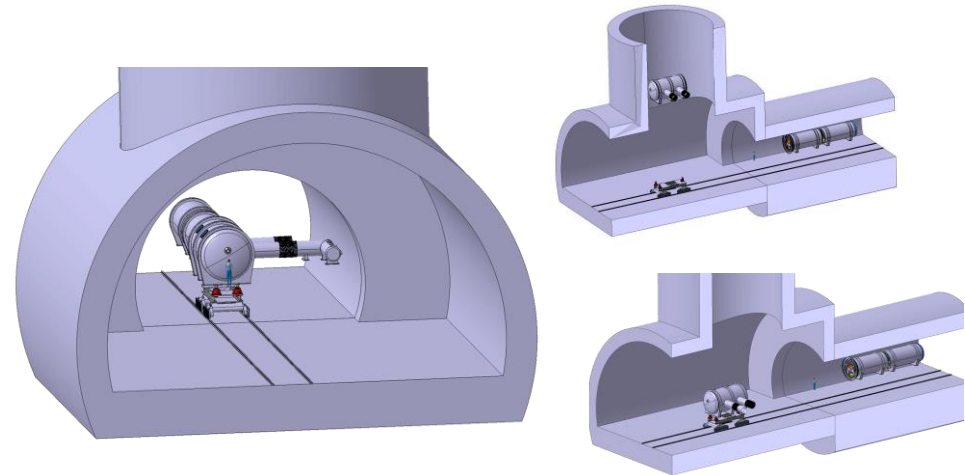
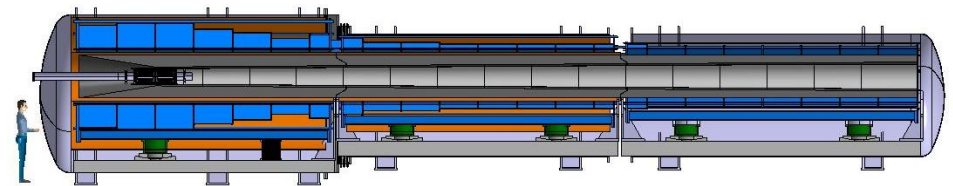
Operating field: 20 T

Magnet bore: 1.2 m

Operating temperature: 20 K



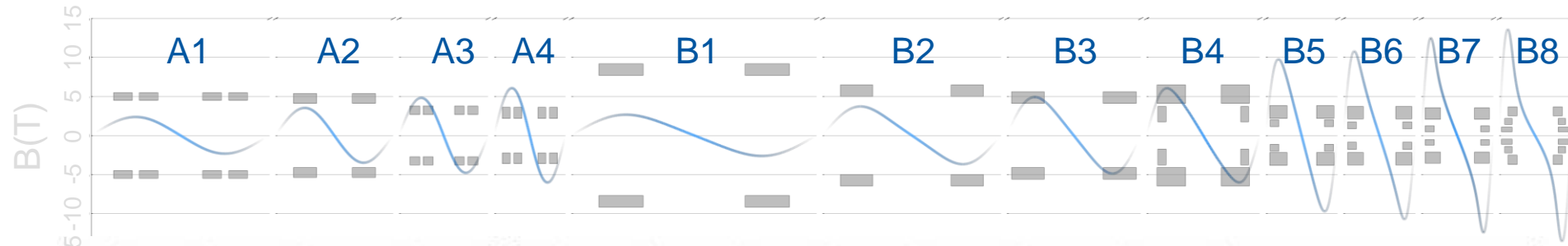
VIPER is one of the options considered for the target and capture magnets, providing a “feasible” solution



This looks more like a *fusion magnet*, not much synergy with HFM

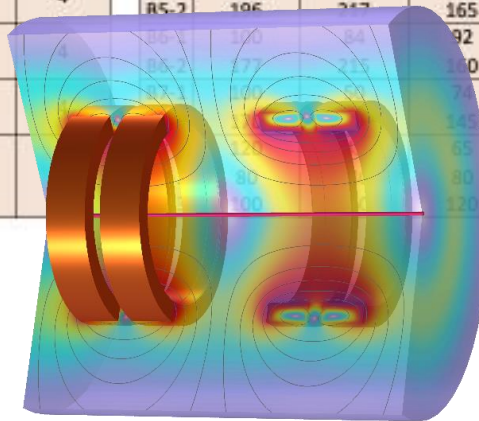
6D Cooling

J. Pavan (UMIL)
S. Fabbri (CERN)



Stage	Cell length	Peak axis B	Stored energy	Coils/cell	Coil	Length	Radius	Thickness	Current density	Peak coil B	Hoop stress	Radial stress	Technology		
	(m)	(T)	(MJ)	(-)		(mm)	(mm)	(mm)	(A/mm ²)	(T)	(MPa)	(MPa)	Nb-Ti 4K	Nb ₃ Sn 4K	HTS 4K/20K
A1	2	2.4	5.4	4	A1-1	210	450	100	63.25	4.1	34	-4.6	✓	✓	✓
A2	1.32	3.5	15.4	2	A2-1	260	410	130	126.6	9.5	137	-28.3		✓	✓
A3	1	4.8	7.2	4	A3-1	110	270	110	165	9.4	138	-28.5		✓	✓
A4	0.8	6.1	8.4	4	A4-1	90	220	140	195	11.6	196	-49.4		✓	✓
B1	2.75	2.6	44.5	2	B1-1	500	770	150	69.8	6.9	95	-13.5	✓	✓	✓
B2	2	3.7	24.1	2	B2-1	360	500	150	90	8.4	114	-20.1		✓	✓
B3	1.5	4.9	29.8	2	B3-1	370	410	150	123	11.2	174	-36.6		✓	✓
B4	1.27	6	24.4	4	B4-1	92	175	200	94	9.2	231	-0.1/19.7		✓	✓
					B4-2	320	410	240	70.3	7.8	66	-23.5		✓	✓
B5	0.806	9.8	12	4	B5-1	100	113	88	157	13.9	336	-0.7/21.1		✓	✓
					B5-2	195	217	165	168	12.3	159	-55.7		✓	✓
B6	0.806	10.8	8.2	4	B6-1	100	113	88	185	14.2	314	-1.4/22.3		✓	✓
					B6-2	195	217	165	155.1	10.3	118	-43.1		✓	✓
B7	0.806	12.5	5.7	4	B7-1	100	113	88	198	14.3	244	-1.1/20.7		✓	✓
					B7-2	195	217	165	155	10.1	119	-37.4		✓	✓
B8	0.806	13.6	1.4	4	B8-1	100	113	88	220	15.1	119	-3.0/22.1		✓	✓
					B8-2	195	217	165	135	6.2	110	-2.4/4.5	✓	✓	✓
					B8-3	100	113	88	153	6.2	41	-22.9	✓	✓	✓

Coil size



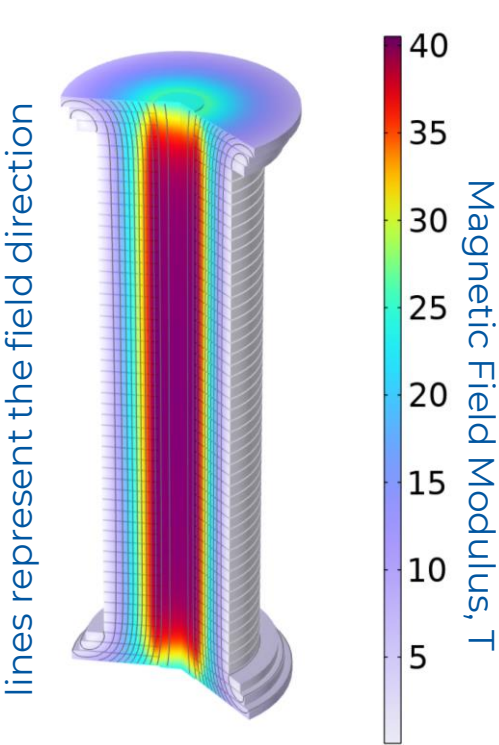
Quench protection

Margin

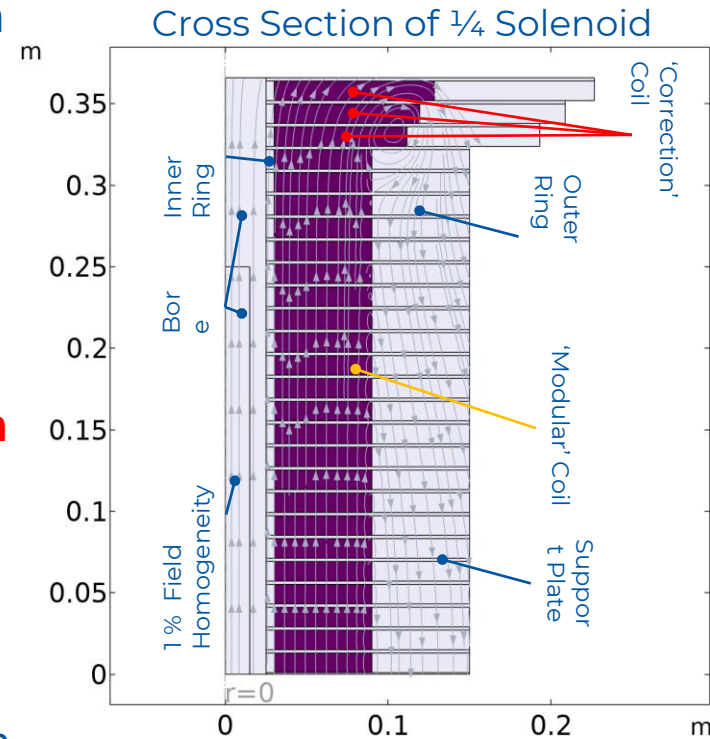
Mechanics

Final cooling (40 T) magnetics

$$B_{\max} = 2 \cdot \sqrt{\sigma_{\max} \cdot \mu_0} \xrightarrow{\sigma_{\max} = 600 \text{ MPa}} B_{\max} \approx 55 \text{ T}$$



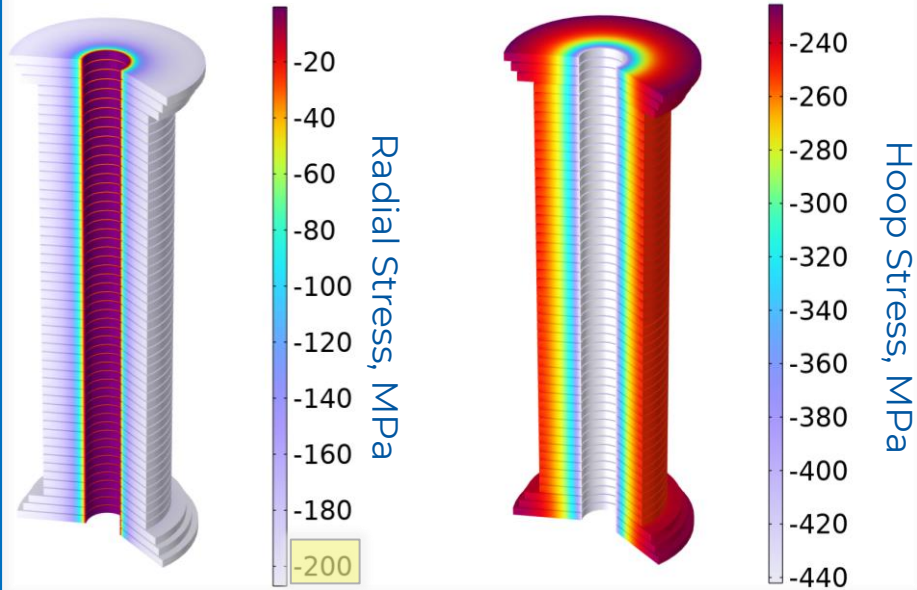
- **Modular** pancake design with supporting *ring and plates* to manage hoop, radial and vertical stresses
- Free bore **50 mm**
- Inner ring thickness 5 mm
- Coil **winding thickness 60 mm**
 - $J_e = 632 \text{ A mm}^{-2} \rightarrow 40 \text{ T}$
- Outer ring thickness *60 mm*
- **Outer radius 150 mm**
- Horizontal plate thickness 2 mm



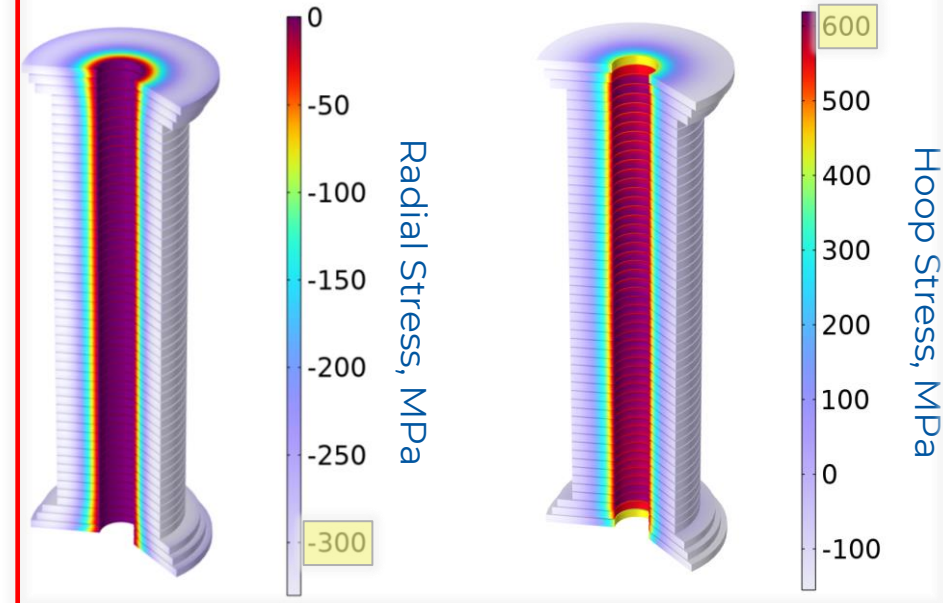
46 identical '**modular**' pancakes and **6** '**correction**' pancakes are used to straighten the field lines at the solenoid ends

Final cooling (40 T) mechanics

Solenoid not Energized



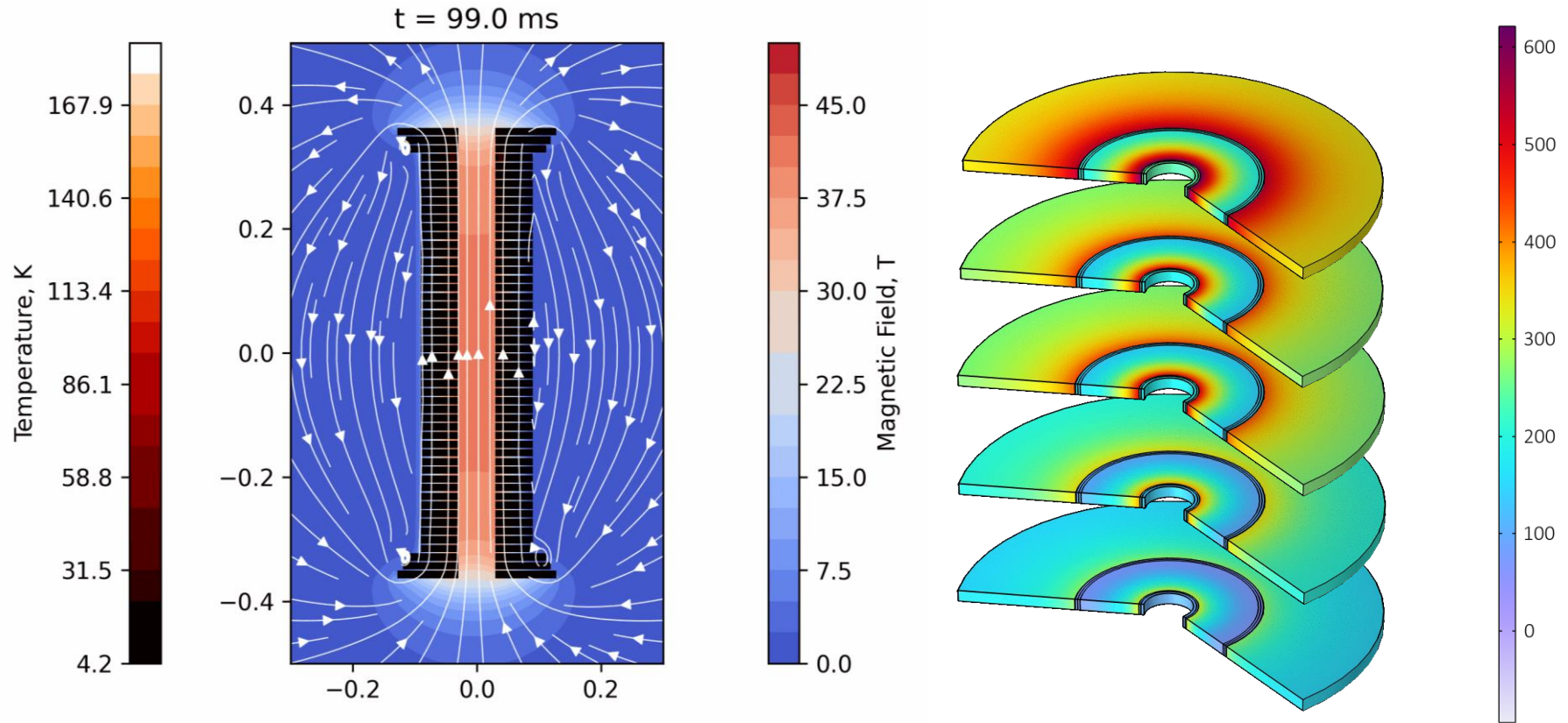
Solenoid Energized to 40 T



Preloading, a **radial precompression of ~ 200 MPa** is essential to limit the conductor hoop stress to acceptable values and to prevent tensile radial stress.

Electro-mechanical design and tests are in progress to validate the concept and identify issues/solutions towards assessing the performance limits.

Final cooling (40 T) quench



At this magnet scale (i.e. stored energy and size) a **non-insulated winding** seems to be a good option for quench management. Transverse resistance control in a range suitable for operation, balancing protection, mechanics, ramp time and field stability will be crucial (**priority R&D**)

Outline

- Magnet development targets
- HF and UHF solenoids
- **R&D status and plans**

Conductor Testing

Initial set of samples collected from leading manufacturer to allow for initial screening and characterization measurements

Manufacturer	Tape	length (m)	width (mm)
THEVA	TPL4421 - QS0037	414	4
SST	YP-448	25	12
Superpower	SCS12050-AP-M3-1221-9	100	12
SuperOx Japan	3209 N2	0.7	4
SST		25	4
SuperOx Japan	3155L_Cu_545_555	10	4
SuperOx Japan	2513C_Cu_106_116	10	4
SuperOx Japan	3625L_Cu_787_797	10	4
SuperOx Japan	3045R_Cu_1185_1195	10	4
SuperOx Japan	3661L_Cu_1468_1478	10	4
SuperPower	SCS4050-HM	10	4
Fujikura	FESC-SCH02	10.7	2

To be complemented with material presently in procurement at CERN and INFN

- University of Geneva
 - Critical current characterization at high field and scaling relations
 - Delamination experiments (see presentation from C. Senatore)
- University of Twente
 - Electro-mechanical tape characteristics in longitudinal and transverse stress/strain
 - Stack cable concept, design and characterization
- Southampton University
 - Insulated pancake manufacturing and testing à la EUCard2 (tape performance and quench characteristics) in field up to 10T/100mm bore and at temperatures between 77K and 4.2K vapour or liquid cooled

REBCO procurement



European Organization for Nuclear Research
Organisation européenne pour la recherche nucléaire

EDMS No. 2960999

DO-33893/ATS
Group Code: ATS

Geometry and composition parameters		Specified	Comments
Nominal coated conductor width	(mm)	4.0 ± 0.050	After copper coating
Substrate material		High-strength alloy	Non-magnetic alloy such as Hastelloy C-276
Substrate thickness	(μm)	40 to 60	Acceptable range, must remain constant through production
Copper residual resistivity ratio	(-)	-	Expected range is 30 to 100

Price Enquiry

Technical Specification

Supply of REBCO Coated Conductor for Muon Collider Solenoids R&I

Abstract

This Technical Specification concerns the supply of up to 9000 m of REBCO coated conductor, to be quoted and delivered in batches. Delivery completion is foreseen over seven months from notification of the Contract.

		Specification	Target	
Minimum I_c (4.2 K, 20 T)	(A)	240	480	Thickness is intended as total, twice the thickness of a non-copper coating on both faces of the coated conductor
Minimum benchmark I_c (4.2 K, 5 T)	(A)	577		
Minimum n value at $1 \mu\text{V}/\text{cm}$	(-)	15		Acceptable range, must remain constant through production
Maximum standard deviation $\sigma(I_c(4.2 \text{ K}, 20 \text{ T}))$	(%)	-	5	There must be no dog-boning and no gaps after copper coating
Minimum $J_{\text{Cnon-Cu}}$ (4.2 K, 20 T)	(A/mm^2)	-	3000	
Minimum $J_{\text{Cnon-Cu}}$ (20 K, 20 T)	(A/mm^2)	-	1200	
Minimum unit length	(m)	200	1000	
Minimum bending radius	(mm)	10	5	
Allowable non-Cu $\sigma_{\text{longitudinal non-Cu}}$ (4.2 K)	(MPa)	800	1000	
Allowable compressive $\sigma_{\text{transverse}}$ (4.2 K)	(MPa)	300	600	
Allowable tensile $\sigma_{\text{transverse}}$ (4.2 K)	(MPa)	> 5	50	
Allowable shear $\tau_{\text{transverse}}$ (4.2 K)	(MPa)	> 5	50	
Range of allowable $\epsilon_{\text{longitudinal}}$	(%)	-0.1...0.4	-0.1...0.5	
Internal specific resistance $\rho_{\text{transverse}}$ (77 K)	($\text{n}\Omega \text{ cm}^2$)	-	20	

DO 33893 published

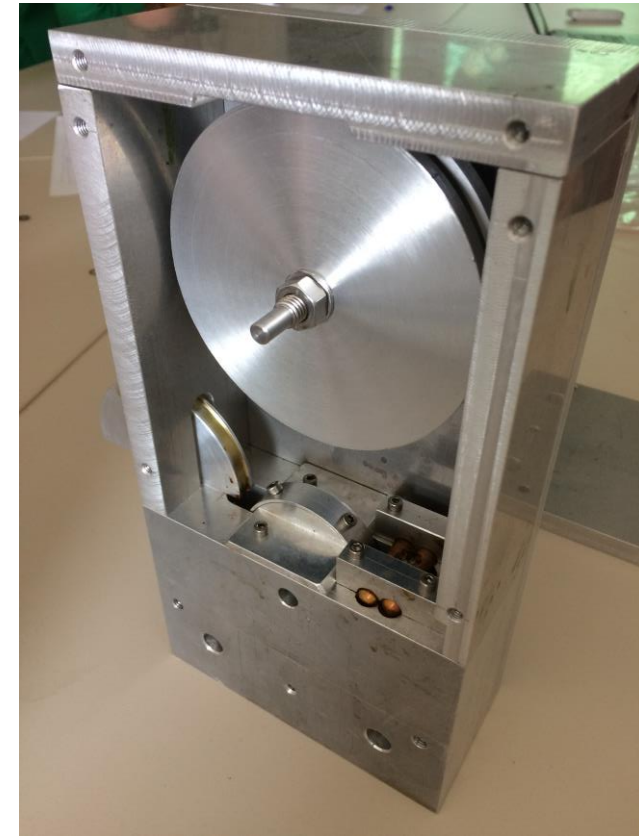
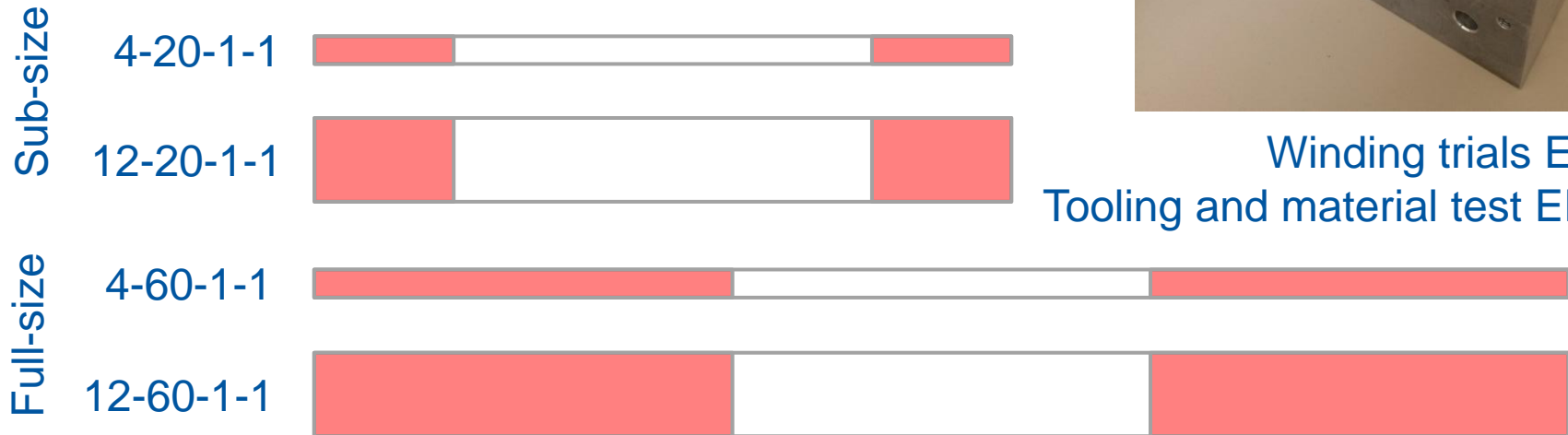
up to 9 km of 4 mm REBCO tape, in batches of 3 km (option for additional 3 km), to be used to wind pancakes for solenoid R&D. The plan is to follow-up with 15 km of 4 mm REBCO tape in late 2024.

R&D Pancakes – 1/2

Single and stacked pancake tests are planned to validate the concept and identify issues/solutions towards assessing the performance limits.

- 60 mm inner diameter
- 20 mm and 60 mm thickness
- 4 mm and 12 mm tape width
- Single and double pancakes winding
- One- and two-in-hand winding

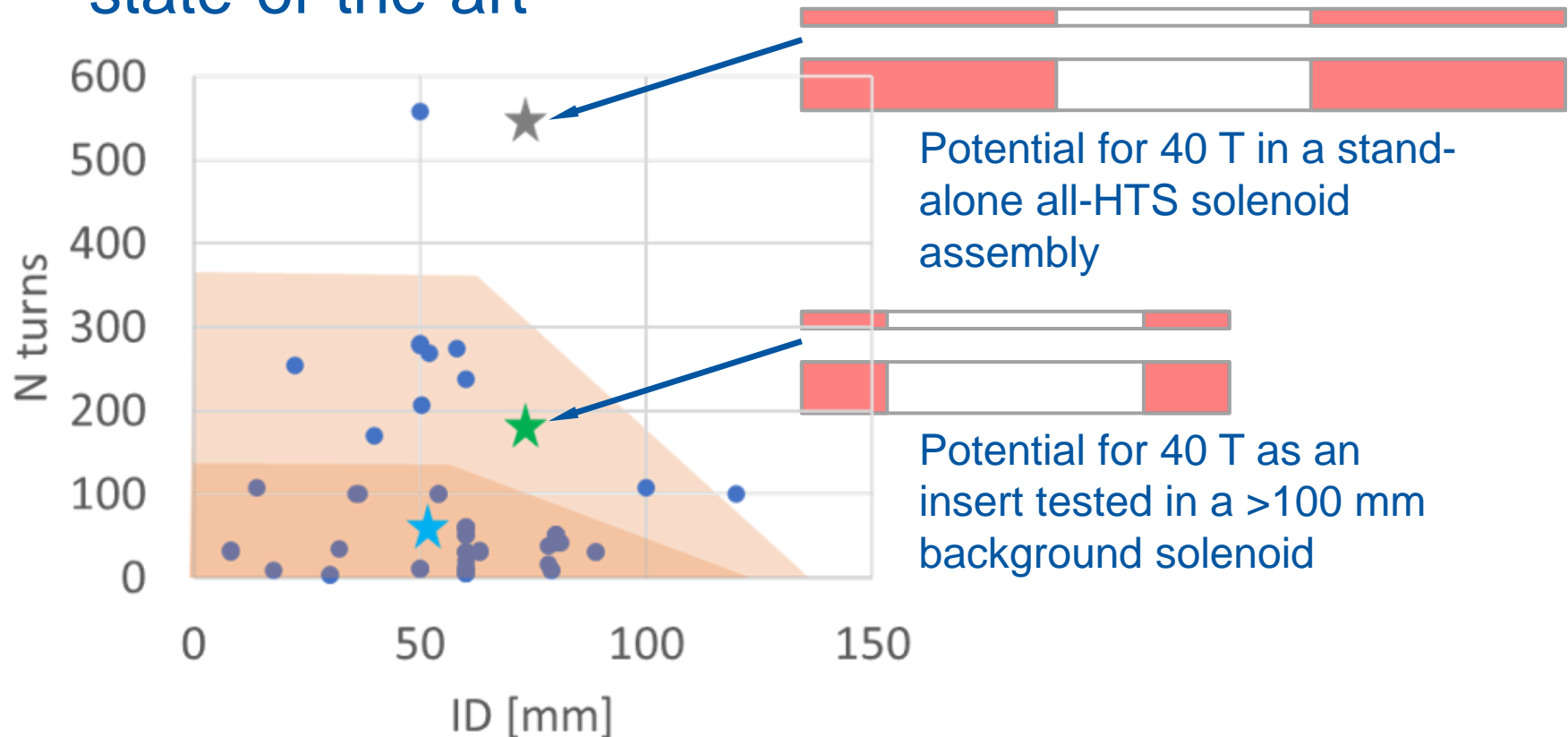
Field reach: 15...25 T



Winding trials EP-ADO
Tooling and material test EN-MME

R&D Pancakes – 2/2

- The R&D pancakes will probe geometry and operating conditions well beyond the present state-of-the-art



Are solenoids relevant ?

- Solenoid model coils built with modest conductor lengths and size (few km) can probe performance limits at extreme values:
 - Field (20 T...40 T) – high and ultra-high field characterization of the critical surface $J_C(B, T, \alpha)$
 - Force and stress (500 MPa...700 Mpa) – engineering test at levels relevant and beyond full-size accelerator magnets
 - Current density (600 A/mm²...900 A/mm²) and energy density (300 MJ/m³) – quench detection and protection in a new regime, where present technical solutions may not work (detection time would be too short, quench heater power would be too high)
- “Simple” engineering, fast turnaround samples

Summary and perspective

- The magnet activities in the scope of the International Muon Collider Collaboration (IMCC) and the EU design study MuCol have a strong focus on HF and UHF HTS solenoids
 - We wish to **probe the limits of present technology**, and define the R&D required to achieve such performance (MuCol and ESPP deliverable)
 - **This work is instrumental** to achieving the muon collider luminosity targets (i.e. performance beyond US-MAP)
- This technology development connects directly to the R&D in the scope of HFM
 - Share technology challenges and advances, **and profit from capabilities within RD2 (e.g. KC4)**
 - Recall that **the technology developed is also relevant for other magnets**, such as arc dipoles and IR quadrupoles for the Muon Collider (steady state)
- HF and UHF HTS solenoids will be one of the leading themes in the upcoming INFRA-TECH EU call



Grateful thanks to many!

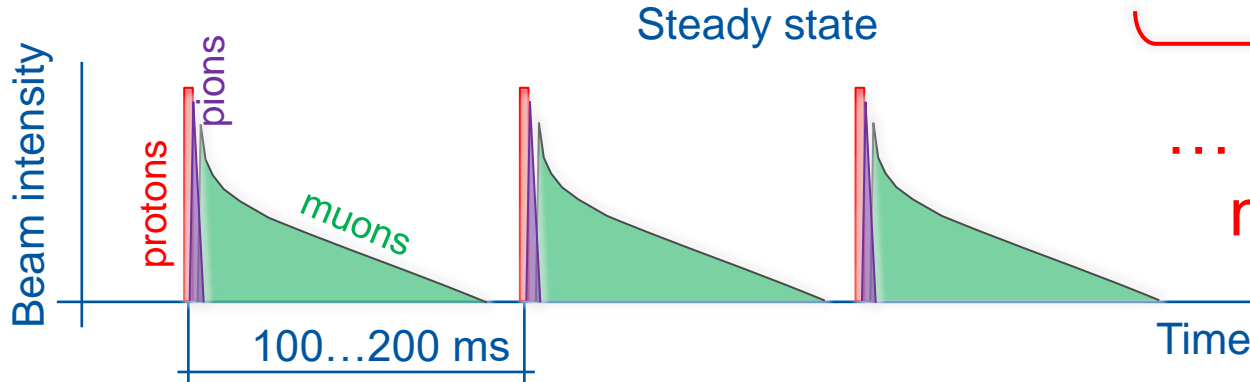
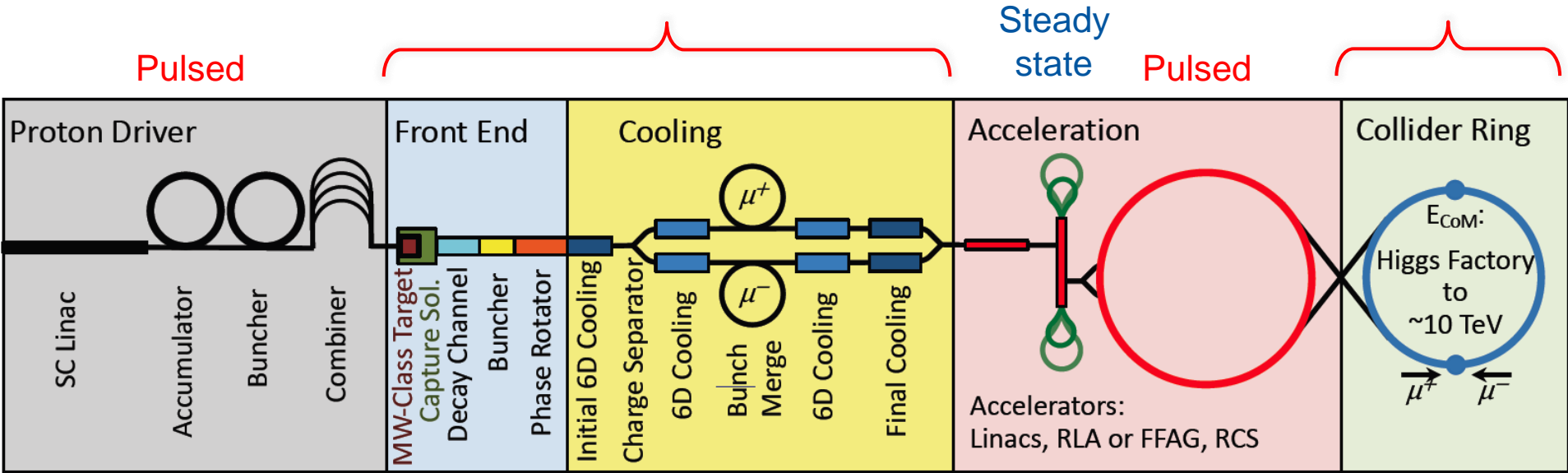
C. Accettura, N. Amemiya, B. Auchmann, J.S. Berg, A. Bersani, A. Bertarelli, F. Boattini, B. Bordini, M. Breschi, B. Caiffi, X. Chaud, F. Debray, A. Dudarev, M. Eisterer, S. Fabbri, S. Farinon, P. Ferracin, H. De Gerssem, A. Kario, A. Kolehmainen, J. Kosse, J. Lorenzo Gomez, R. Losito, S. Mariotto, M. Mentink, T. Mulder, R. Musenich, D. Novelli, T. Ogitsu, M. Palmer, J. Pavan, H. Piekarz, A. Portone, L. Quettier, E. Rochepault, L. Rossi, T. Salmi, H. Schneider-Muntau, C. Senatore, M. Statera, P. Tavares, H.H.J. Ten Kate, P. Testoni, G. Vallone, A. Verweij, M. Wozniak, A. Yamamoto, Y. Yang, Y. Zhai, A. Zlobin, and the Muon Magnets Working Group



Proton-driven Muon Collider Concept

Produce a low emittance muon beam...

... collide !



... accelerate muons...

Risk register and mitigation (the plan)

Risk	Mitigation action (program)	Tests (tape length)
Reaching field/sub-optimal performance	Use pancakes to test performance (force and thermal cycles) and compare to expected performance from characterized tapes (NOTE: need of complete $I_c(B,T,\text{angle})$ scaling)	10 sub-size (500) 5 full-size (1250)
Tape degradation during coil manufacturing	Test performance before/after winding at 77 K, partly covered by previous item. Dedicated tests to be performed for: soldering or potting, double pancakes and transitions, joints	10 sub-size (500)
Coil internal mechanics and mechanical properties	Instrumented stacks and dummy pancakes to verify stress components and distributions. Reinforcements and bonding of turns	20 stacks (200) 10 dummy (500) 10 sub-size loading (500)
Coil external mechanics and pre-load	Pre-loading structure development and tests	5 dummy (250) 5 sub-size loading (250) 5 full-size loading (1250)
Inter-turn resistance control and variants	Produce baseline windings (e.g. soldered, no insulation control) and variants introducing intrinsic and extrinsic resistance control	15 sub-size (750)
Joints resistance and stability	Produce test configuration for pancake joints and unit electrical/mechanical test. Integrate joints in pancakes and test resistance and stability (force and thermal cycles)	20 single joints (200) 10 sub-size (500) 2 full-size (500)
Quench detection	Introduce and test diagnostics in above tests. Select baseline (voltage ?) for comparison	Use above pancakes for dedicated tests
Quench protection	Test energy release and temperature increase in provoked and spontaneous quenches	Use above pancakes for dedicated tests
Coil dynamic forces	Test mini-coil stacks of pancakes	12 full-size (3000)



Total approximately 10 km of 4 mm tape

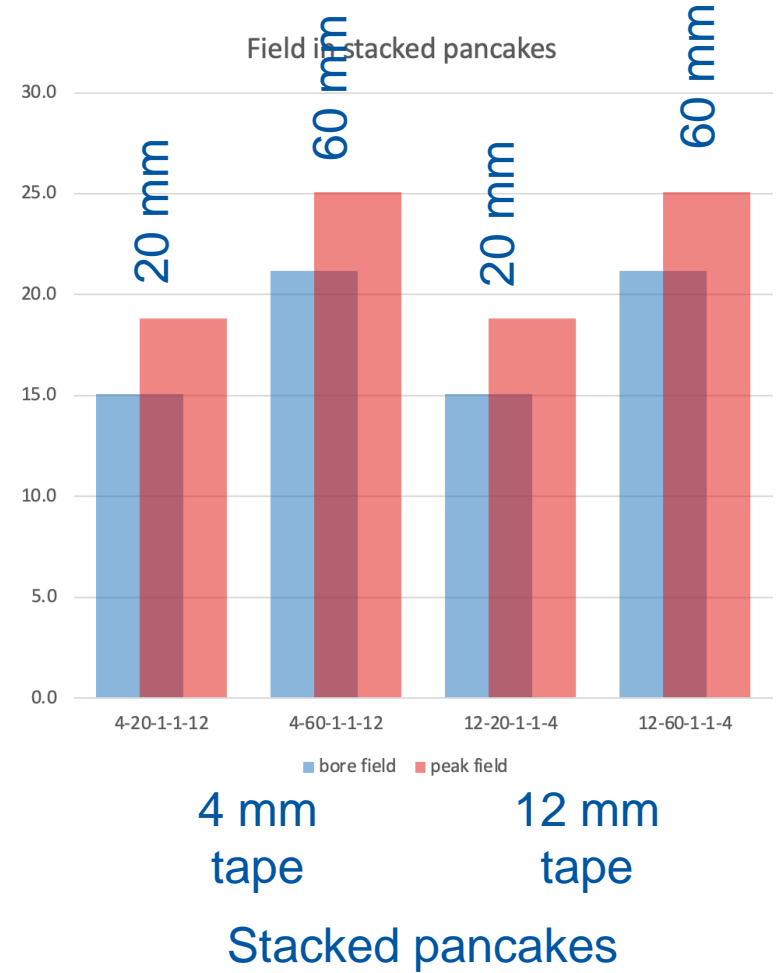
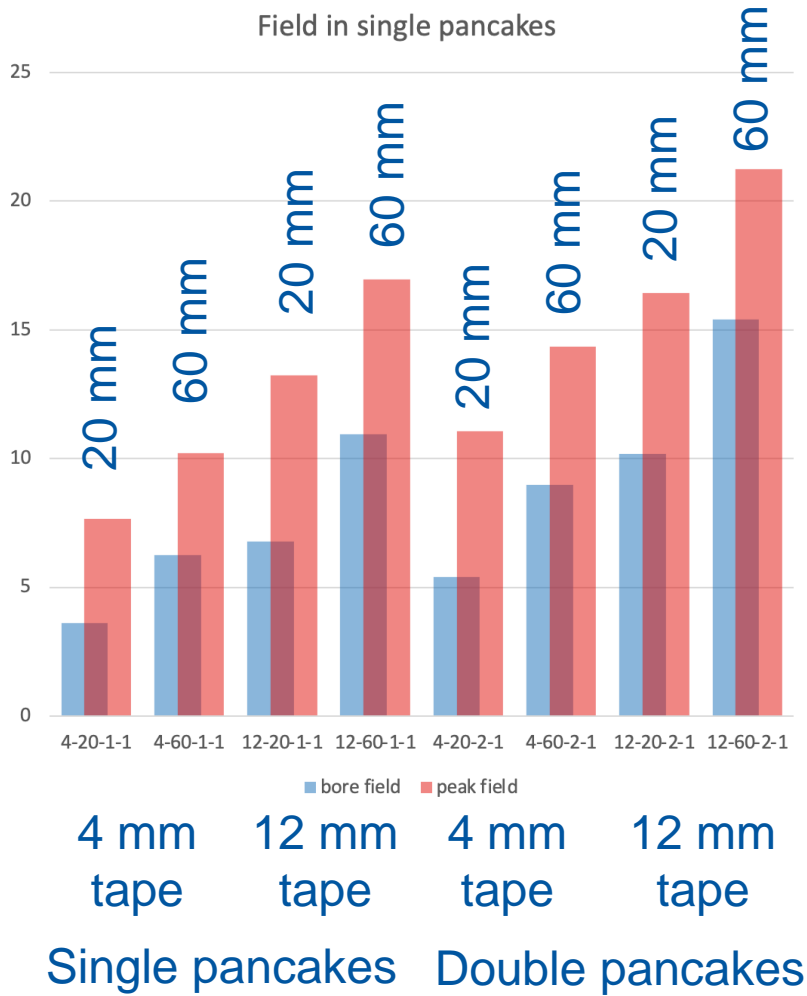
HTS tape specifications – 1/2

Geometry and composition parameters		Specified	Comments
Nominal coated conductor width	(mm)	4.0 ± 0.050	After copper coating
Substrate material		High-strength alloy	Non-magnetic alloy such as Hastelloy C-276
Substrate thickness	(μm)	40 to 60	Acceptable range, must remain constant through production
Copper residual resistivity ratio	(-)	-	Expected range is 30 to 100
Total copper coating thickness	(μm)	20 (2x10)	This thickness is intended as total, <u>i.e.</u> twice the thickness of a homogeneous coating on both faces of the coated conductor
Coated conductor thickness	(μm)	60 to 100	Acceptable range, must remain constant through production
Coated conductor thickness tolerance and homogeneity	(μm)	± 5	There must be no dog-boning and bulges after copper coating

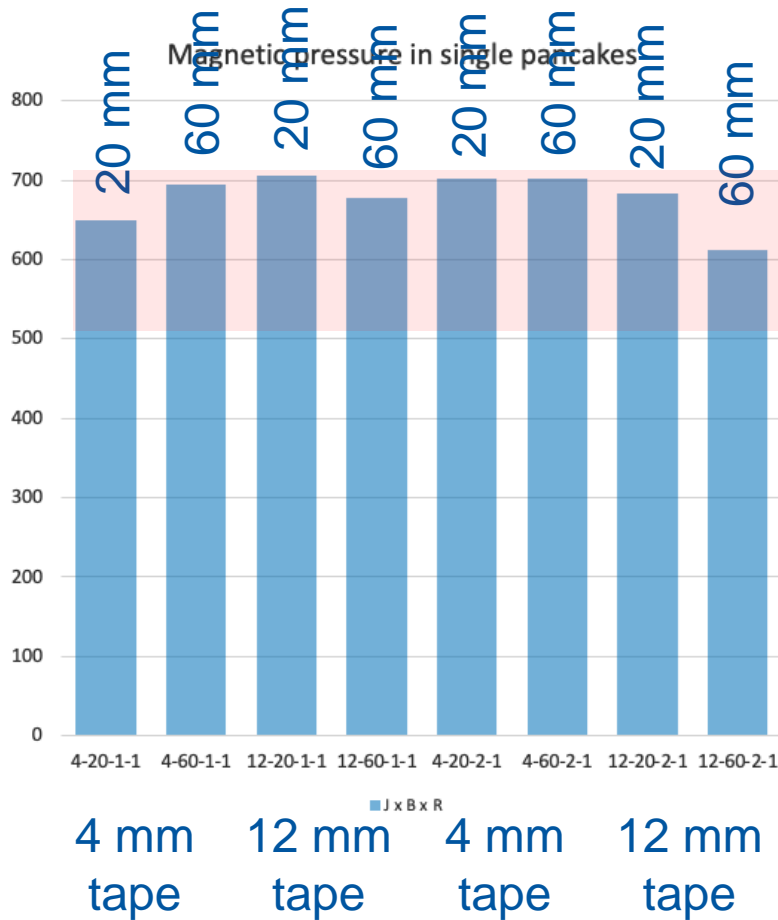
HTS tape specifications – 2/2

		Specification	Target
Minimum I_c (4.2 K, 20 T)	(A)	240	480
Minimum benchmark I_c (4.2 K, 5 T)	(A)	577	
Minimum n value at $1\mu\text{V}/\text{cm}$	(-)	15	
Maximum standard deviation $\sigma(I_c(4.2\text{ K}, 20\text{ T}))$	(%)	-	5
Minimum $J_{\text{Cnon-Cu}}$ (4.2 K, 20 T)	(A/mm ²)	-	3000
Minimum $J_{\text{Cnon-Cu}}$ (20 K, 20 T)	(A/mm ²)	-	1200
Minimum unit length	(m)	200	1000
Minimum bending radius	(mm)	10	5
Allowable non-Cu $\sigma_{\text{longitudinal non-Cu}}$ (4.2 K)	(MPa)	800	1000
Allowable compressive $\sigma_{\text{transverse}}$ (4.2 K)	(MPa)	300	600
Allowable tensile $\sigma_{\text{transverse}}$ (4.2 K)	(MPa)	> 5	50
Allowable shear $\tau_{\text{transverse}}$ (4.2 K)	(MPa)	> 5	50
Range of allowable $\epsilon_{\text{longitudinal}}$	(%)	-0.1...0.4	-0.1...0.5
Internal specific resistance $\rho_{\text{transverse}}$ (77 K)	(n Ω cm ²)	-	20

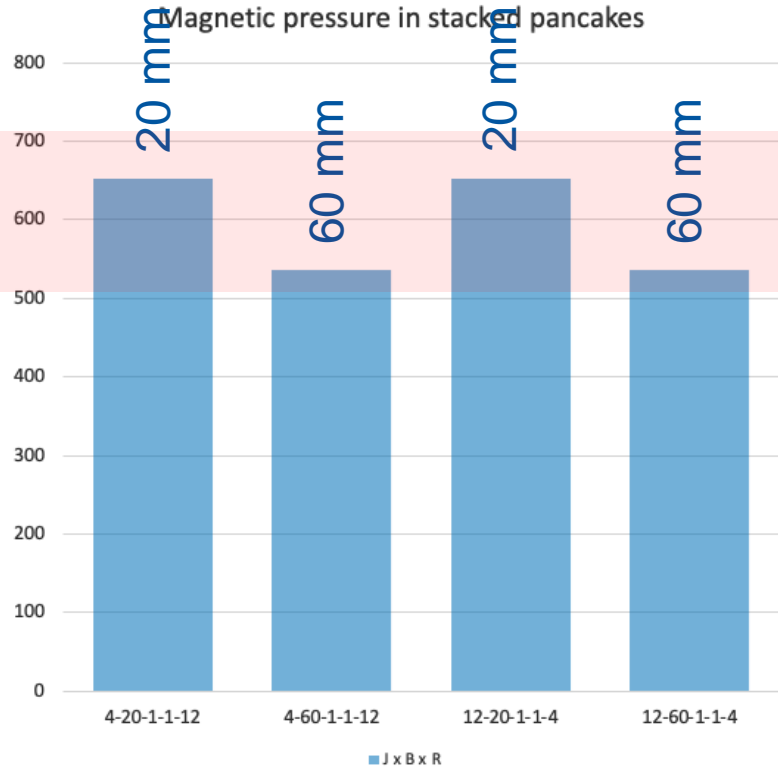
Magnetic field reach



Magnetic pressure



Single pancakes Double pancakes



Stacked pancakes

500 to 700 MPa

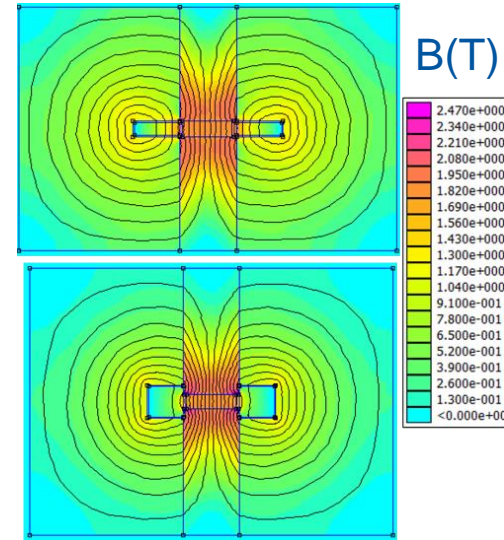
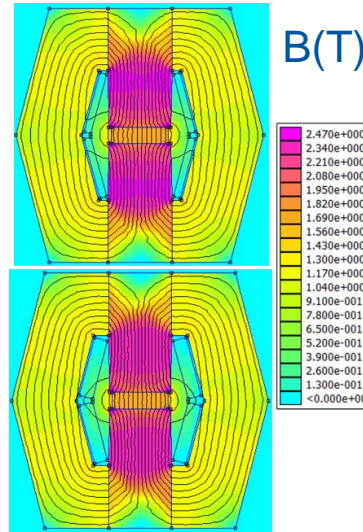
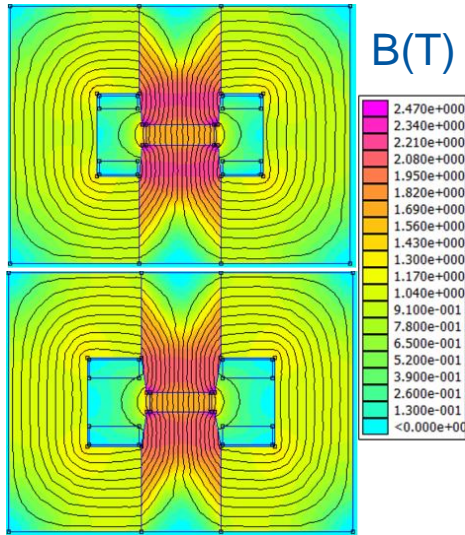
Accelerator magnets

H-type

HG-type

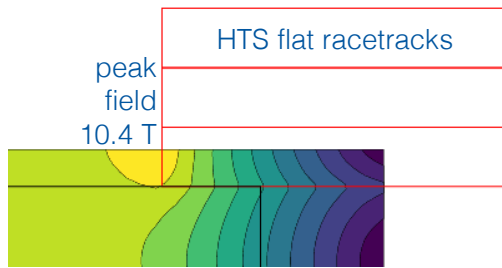
WF-type

NC dipoles

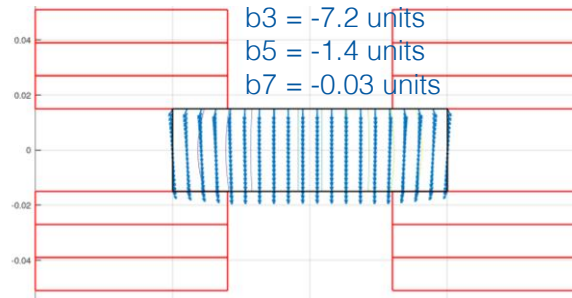


Minimum magnetic energy approximately 5.4 kJ/m (1.4 times the gap energy)
 Minimum loss approximately 400 J/m cycle (about 2 kW/m)

SC dipoles

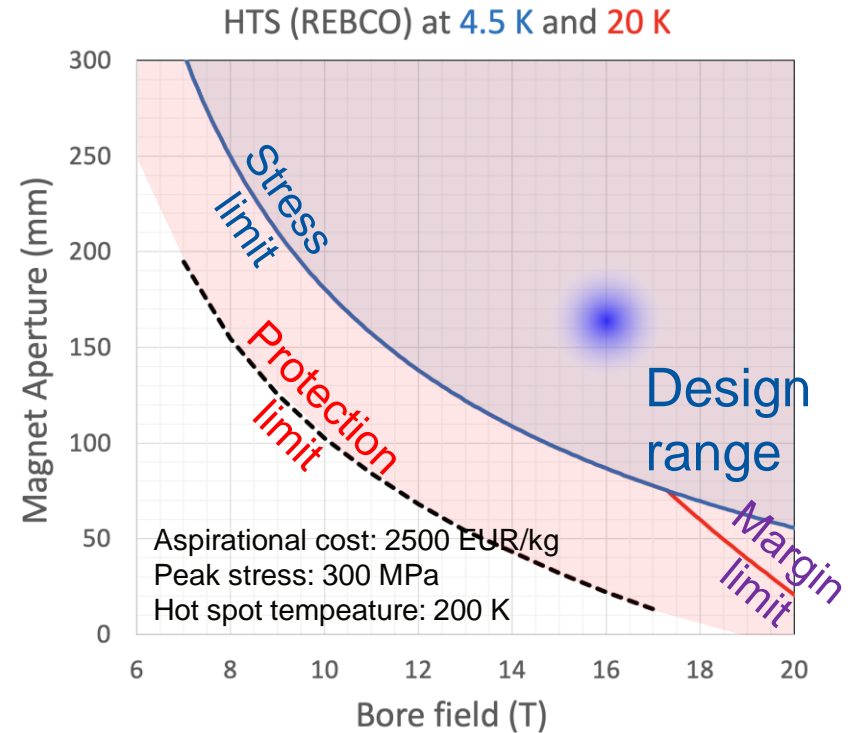
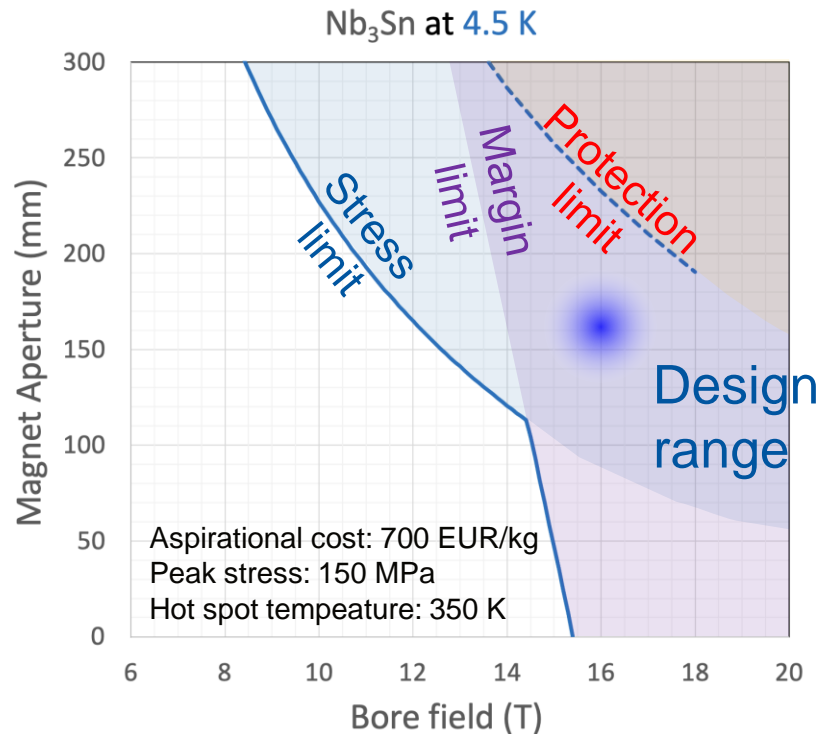


Rectangular magnet bore 100 mm x 30 mm



A *simple* HTS racetrack dipole could match the beam requirements and aperture

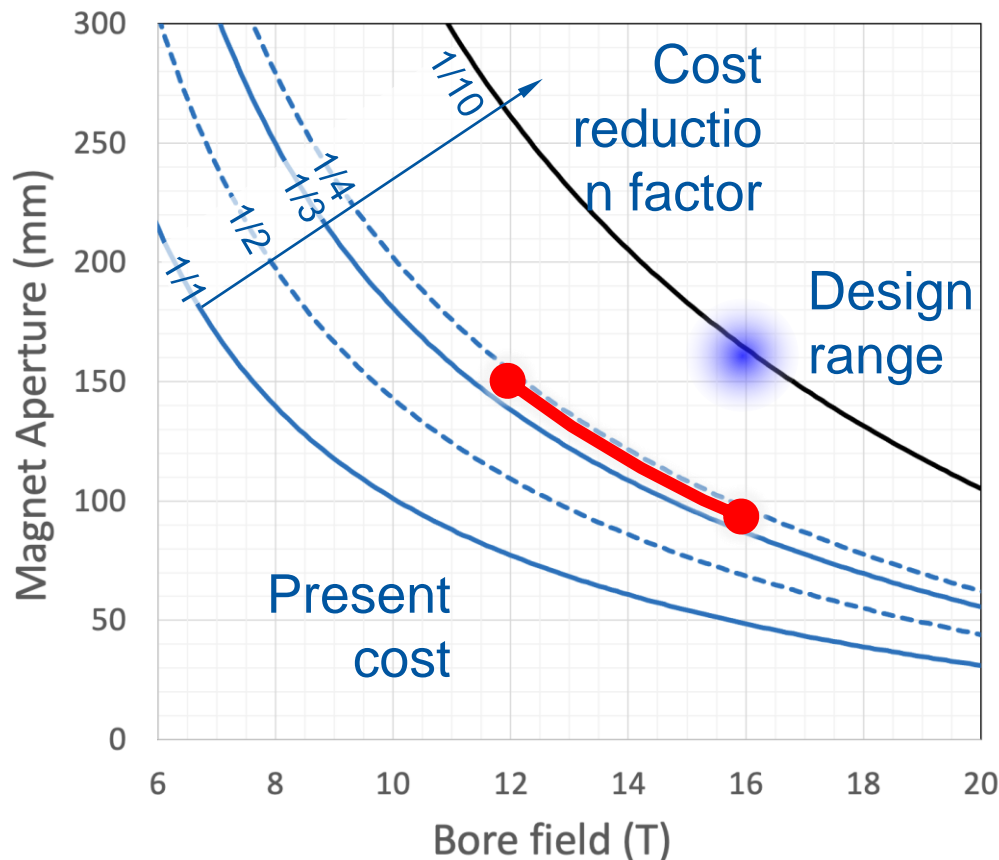
Collider magnets – A-B plots



- Work in progress to provide analytical expression for the magnet design limits (including protection and cost)
- Nb₃Sn falls short of required performance because of **operating margin** and peak stress (at affordable cost !)
- HTS falls short of required performance because of peak stress and protection (at affordable cost !) – **Need to devise alternative protection schemes**

Collider magnets – A-B range

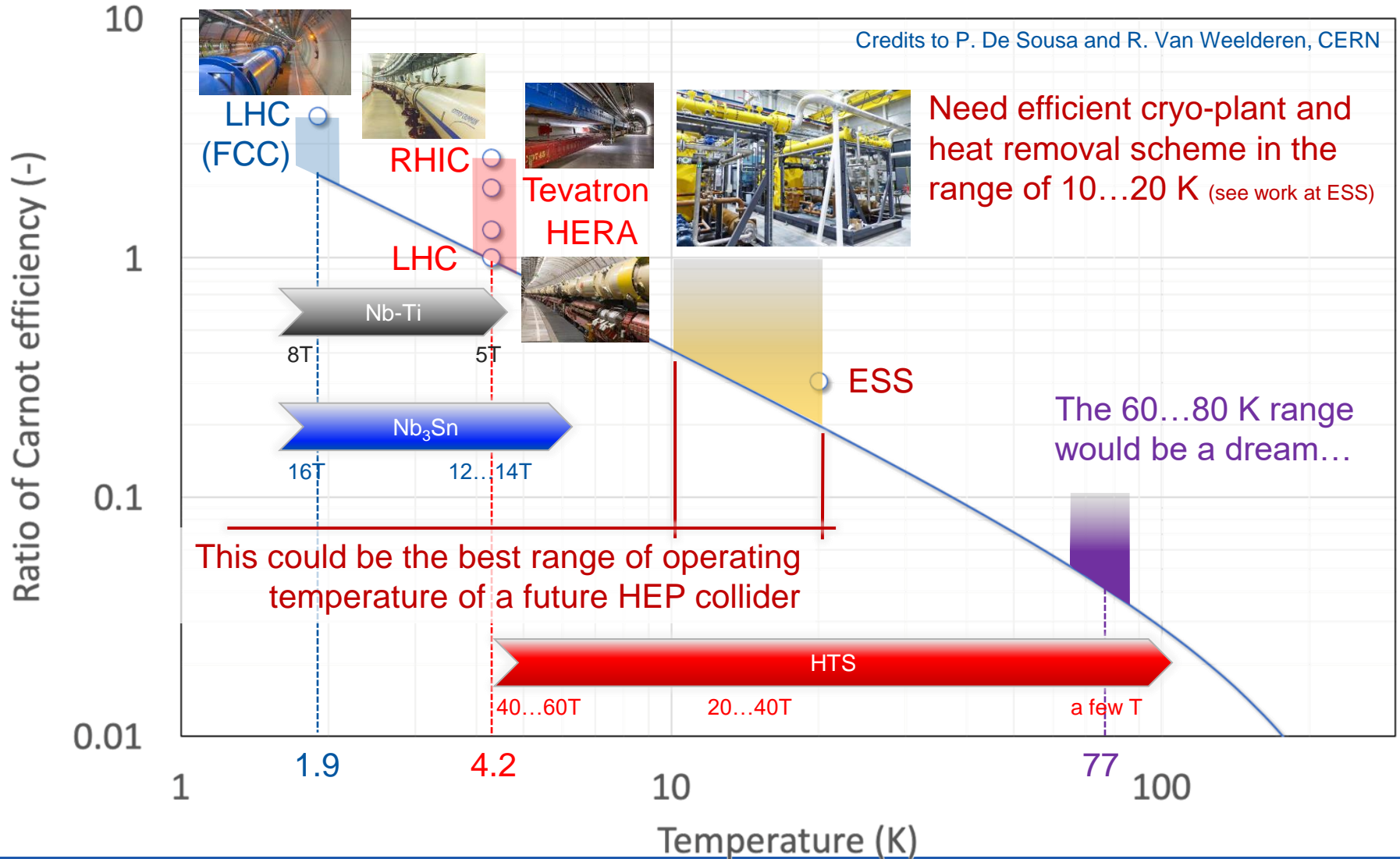
HTS (REBCO) at 4.5 K



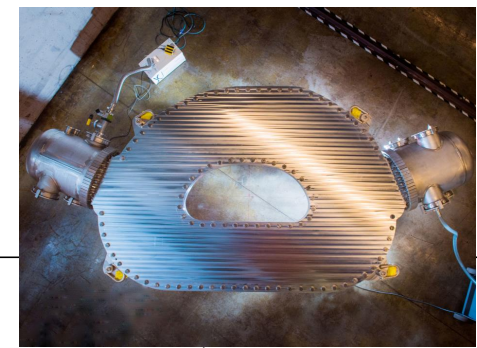
- A reduction of HTS cost will result in wider design A-B range
 - Reducing unit cost by a factor four doubles the allowable magnet aperture at 16 T
 - A reduction of one order of magnitude would be required to reach (16 T, 150 mm)
- Operation in the range of temperature 10 K...20 K (above liquid helium) will reduce magnet aperture requirements
 - Acceptable heat loads is increased by a factor 2...4, thus reducing the need for shielding
- Iterate with beam physics as the nominal optics and adjust design targets in accordance.
Typical A-B range can be (12 T, 160 mm) to (16 T, 100 mm)
- Include quadrupoles in the analytical evaluation of A-B limits

Energy efficient cryogenics

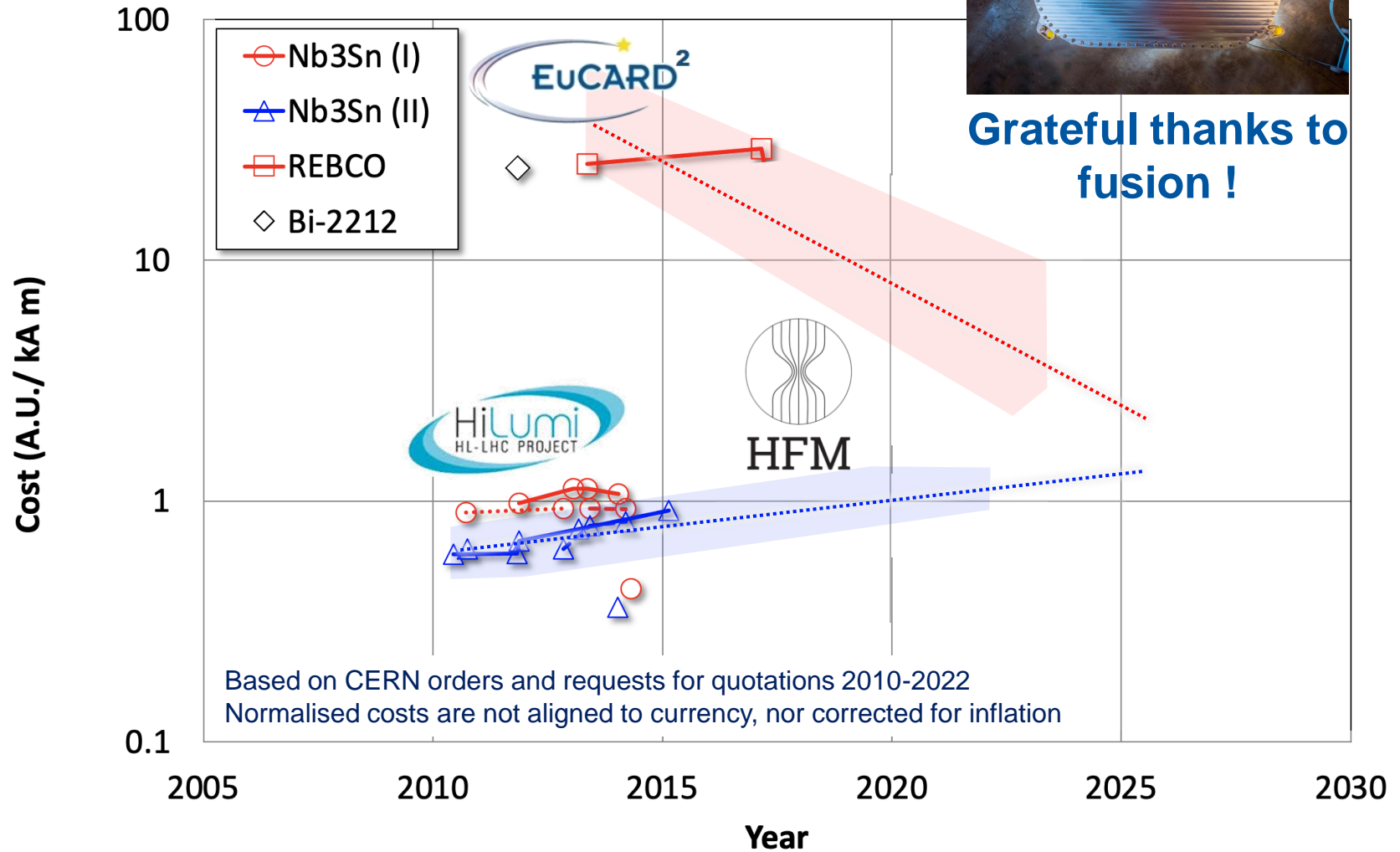
$$W/Q = (T_h - T_c)/T_c$$



Conductor cost

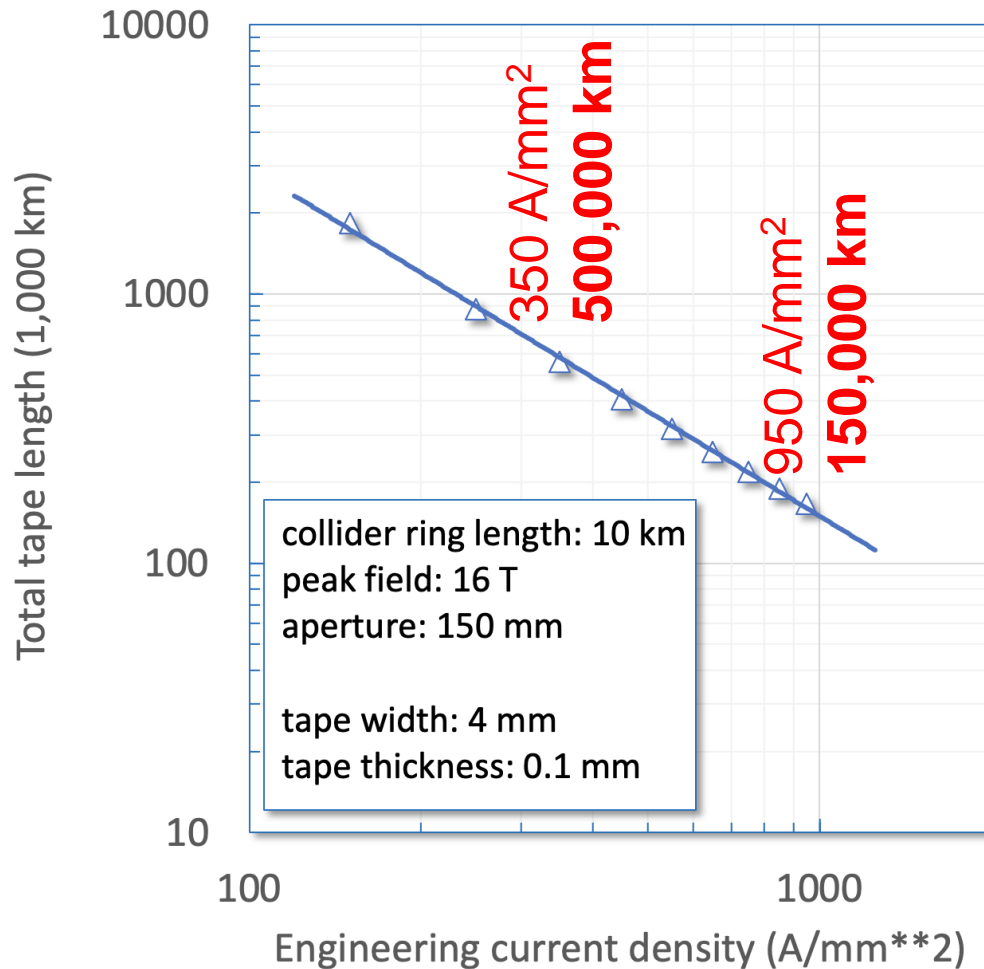


Grateful thanks to fusion !



Compact HTS windings

Estimate of tape needs



Need to increase the winding current density to fall in a *reasonable* range of tape length

Unresolved issues:

- Winding geometry for tapes and stacks (ends, alignment, transposition, ...)
- **Mechanics** of coils under the exceptional electromagnetic loads (600 MPa longitudinal, 400 MPa transverse)
- **Quench management** at high current and energy density (up to 300 MJ/m³)
- Radiation hardness of materials and coils (40...80 MGy and 10²² n/m²)

The HEP push towards HTS

Reduce energy consumption
(FCC-ee 350 MW, FCC-hh 580 MW)

Operate SC magnets at
higher cryogenic
temperature (gas)

Increase energy efficiency
(COP at 1.9 K is about 1000)

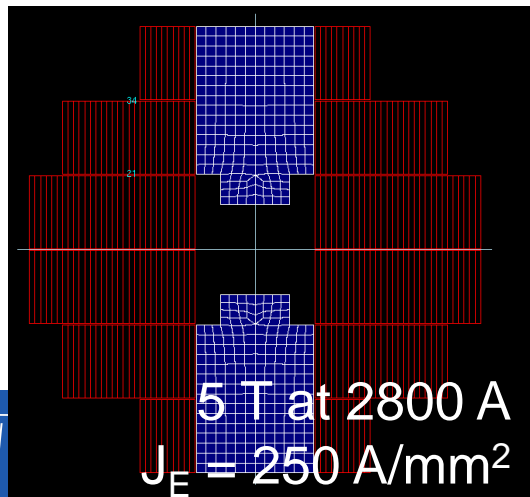
Risk with helium supply chain
(FCC-hh would require 900 tons of IHe)

Avoid large liquid helium
bath and operate with
gas (lower density)

Infrastructure (magnet) cost
(FCC-hh quoted at 9 BCHF)

Reduce SC cost per unit
length and current

Increase coil current
density to decrease
conductor inventory



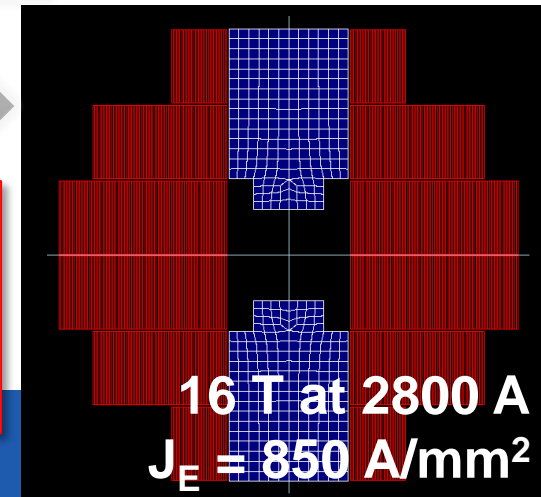
Calculation example
(T. Lecomte, CEA)

Compact HTS windings

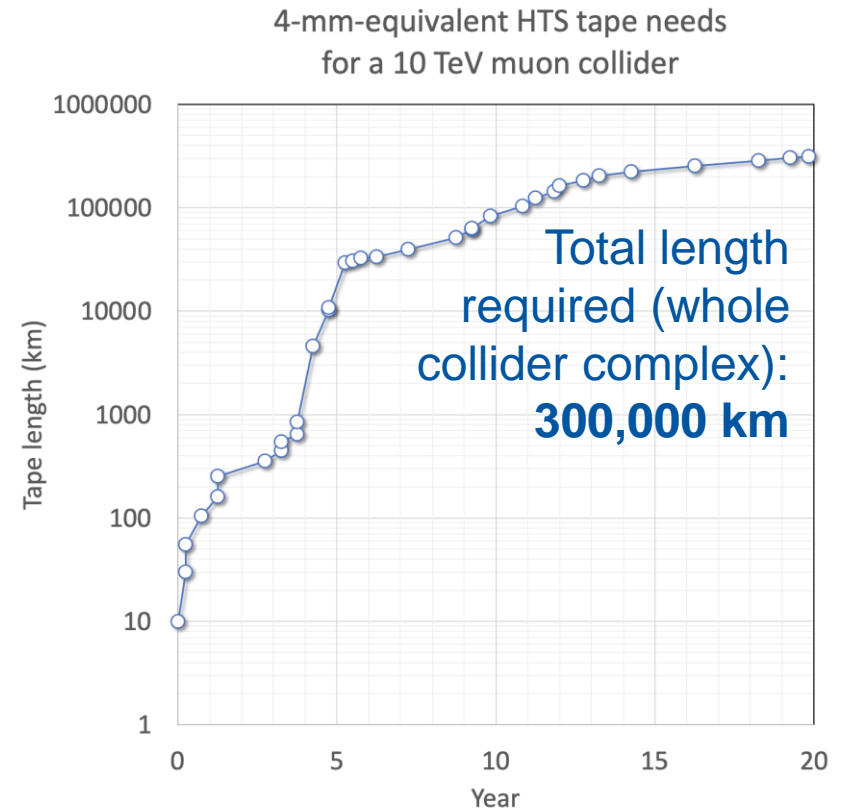
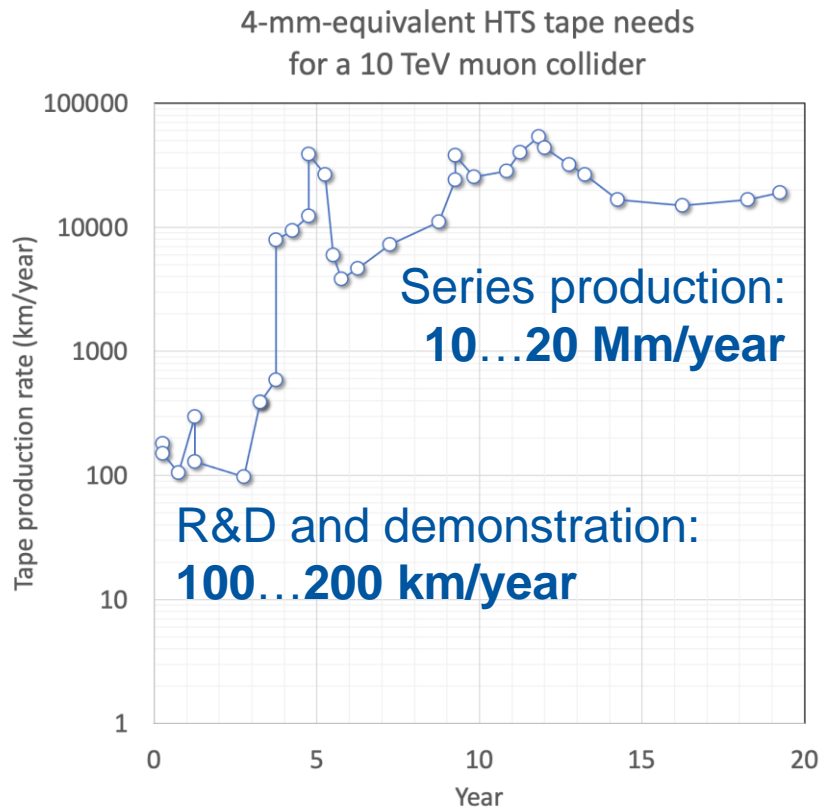
- **Target J_E 1000 A/mm²**

Operation in gaseous He

- **Range of 15...25 K**

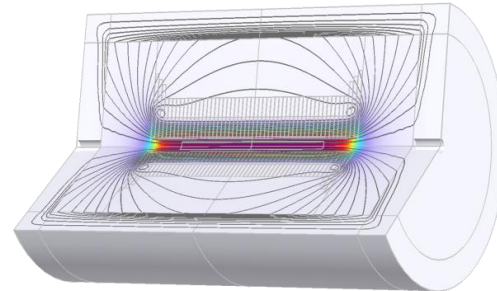


HTS needs for a muon collider

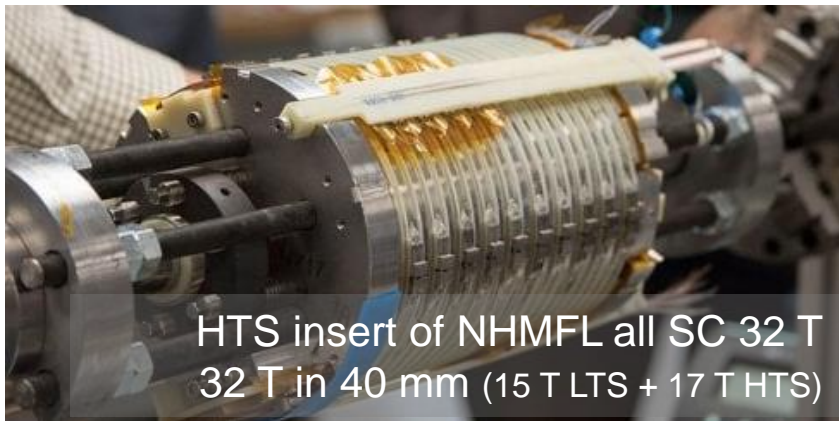


Massive, but not unreasonable: LHC wire was the same order of magnitude

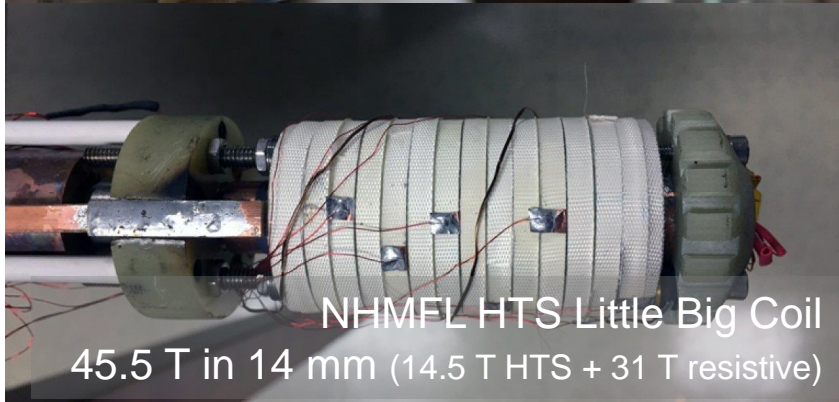
Muon collider vs. high field magnets



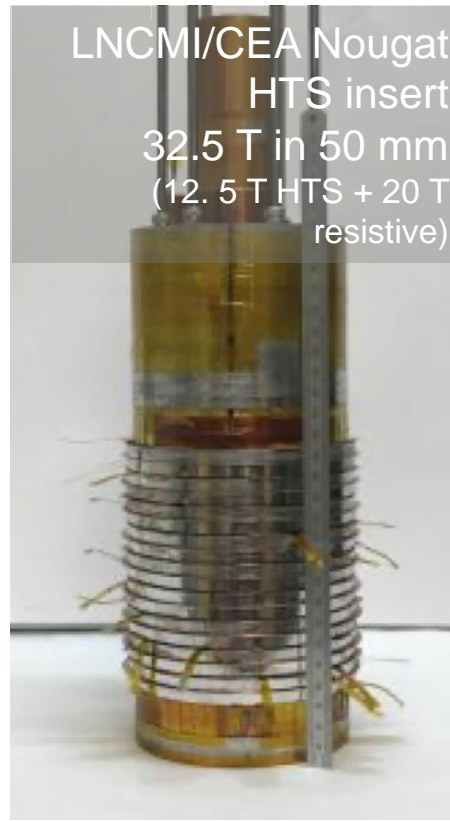
Muon final cooling magnet
40 T at 4.2 K, 60 mm



HTS insert of NHMFL all SC 32 T
32 T in 40 mm (15 T LTS + 17 T HTS)



NHMFL HTS Little Big Coil
45.5 T in 14 mm (14.5 T HTS + 31 T resistive)



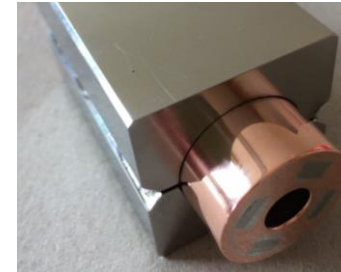
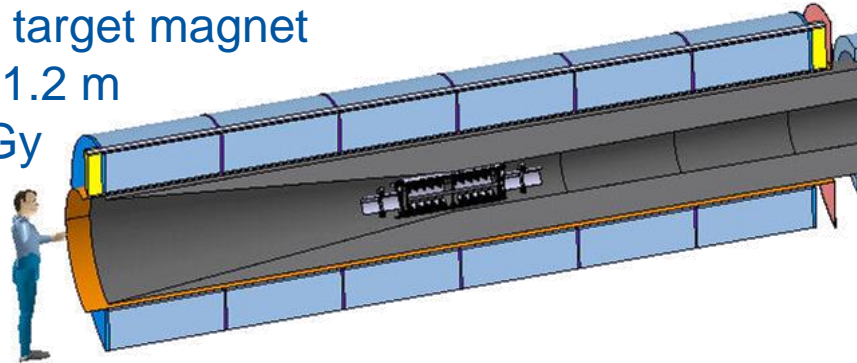
LNCMI/CEA Nougat
HTS insert
32.5 T in 50 mm
(12.5 T HTS + 20 T
resistive)



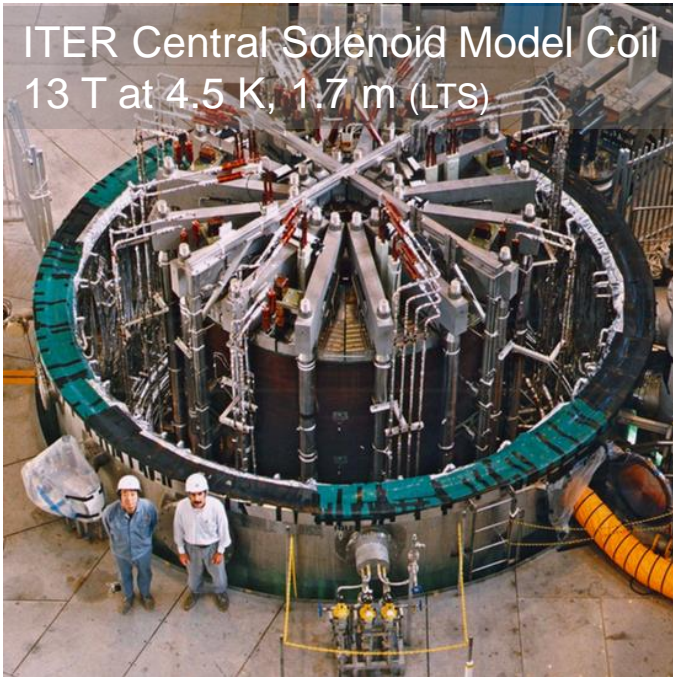
Sunam NI one-body
HTS magnet
26.4 T in 35 mm
(26.4 T HTS multi-width)

Muon collider vs. fusion

Muon collider target magnet
20 T at 20 K, 1.2 m
10 kW, 80 MGy



ITER Central Solenoid Model Coil
13 T at 4.5 K, 1.7 m (LTS)



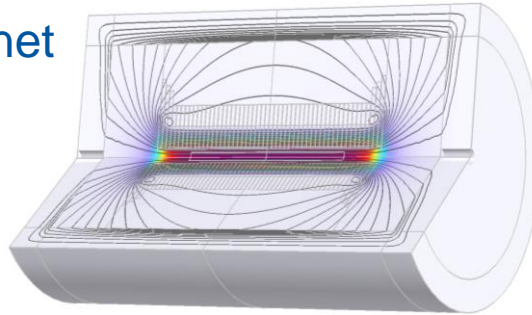
MIT/CFS SPARC TF Coil prototype
20 T at 20 K (HTS)



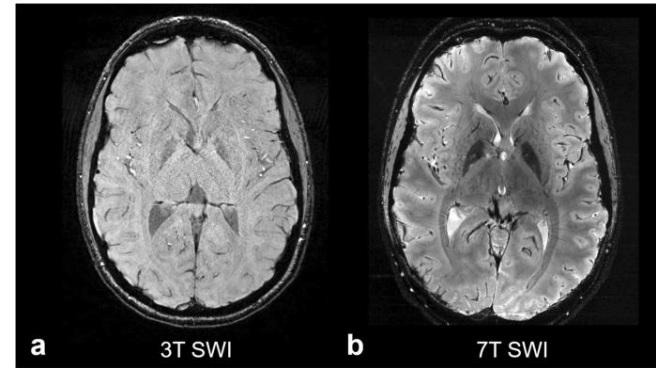
Large bore solenoids, large heat and radiation

Muon collider vs. life science

Muon final cooling magnet
40 T at 4.2 K, 60 mm



14 T HTS MRI
800 mm



HEALTH TECH SCIENCE 14 TESLA MRI SCANNER MRI RADBOD UNIVERSITY » MORE TAGS

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Strongest MRI in the world to be built in Netherlands

The Netherlands will soon house the strongest MRI scanner in the world with a magnetic field strength of 14 Tesla. A consortium of seven partners, led by Radboud University's Donders Institute for Brain, Cognition, and Behavior, will build the MRI scanner in Nijmegen with a 19 million euros Roadmap grant received from NWO.



Fujikura and Bruker Collaboration: A 1.2 GHz NMR Magnet Built



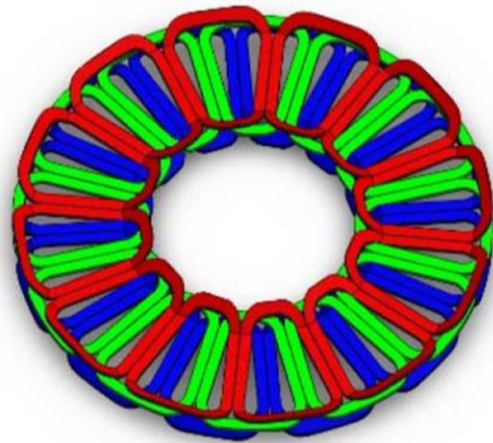
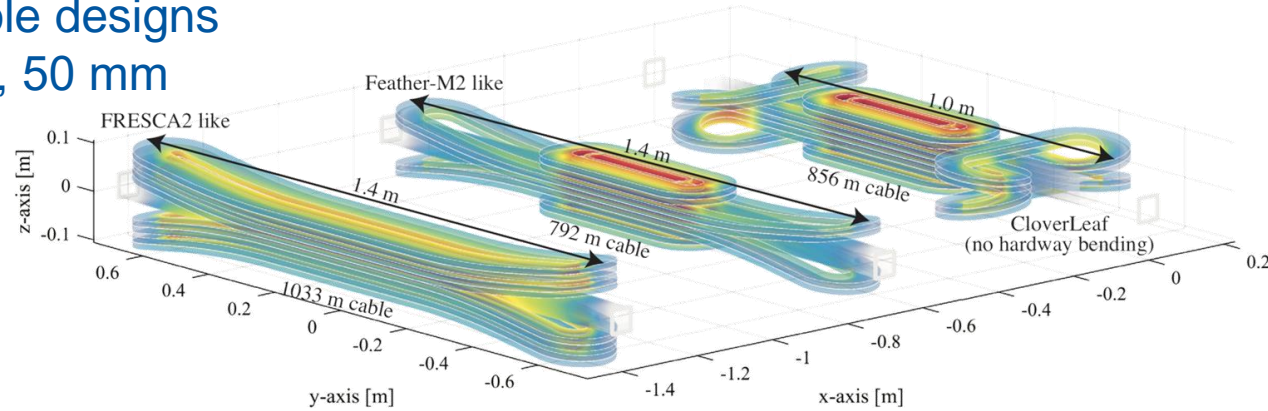
with Japanese HTS Tape Reaches Field at Bruker's Factory



Push field performance beyond state-of-the-art

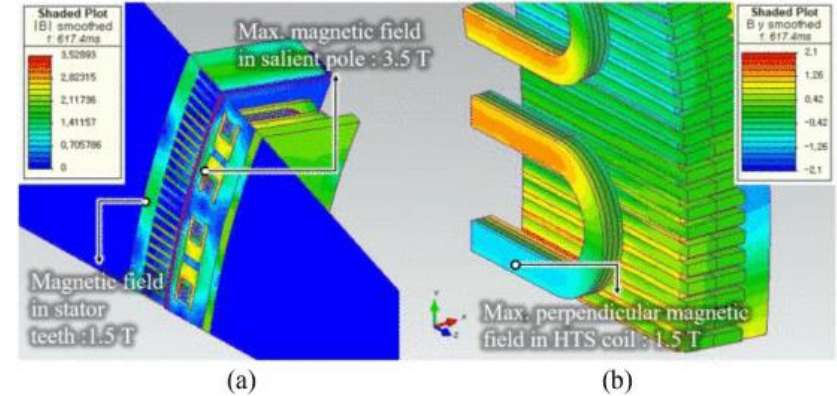
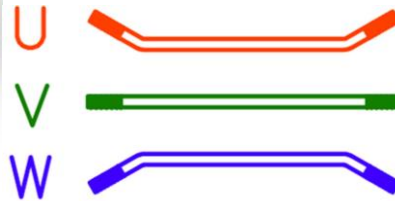
Muon collider vs. power generation

HTS dipole designs
10...20 T, 50 mm



Small-size stator for
PM generator

Saddle coils
design for
generator



Design of 10 MW HTS wind
generator

Develop compact saddle HTS windings