

Subtask 8.4.2:

Development of highly granular dual-readout fibre-sampling calorimeter

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On behalf of the IDEA dual-readout calorimeter group



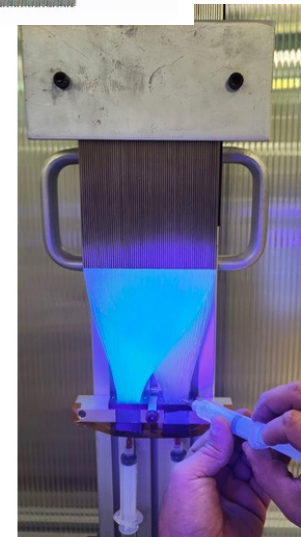
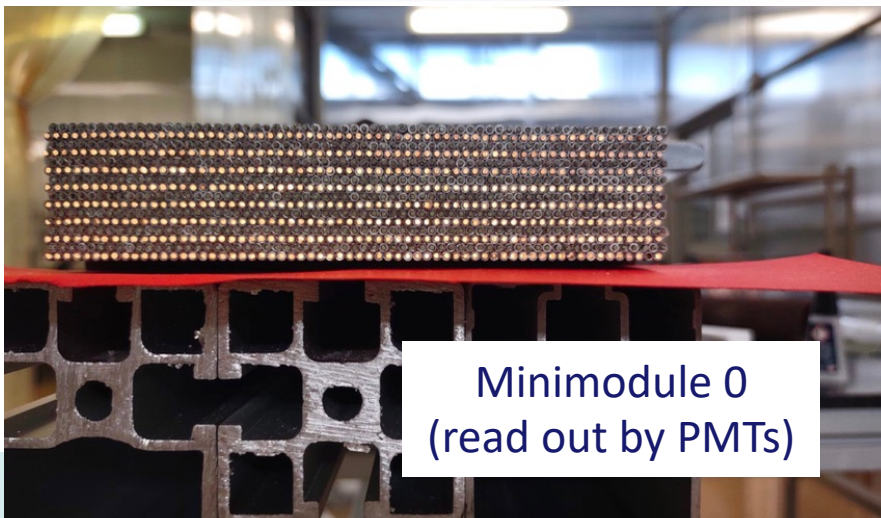
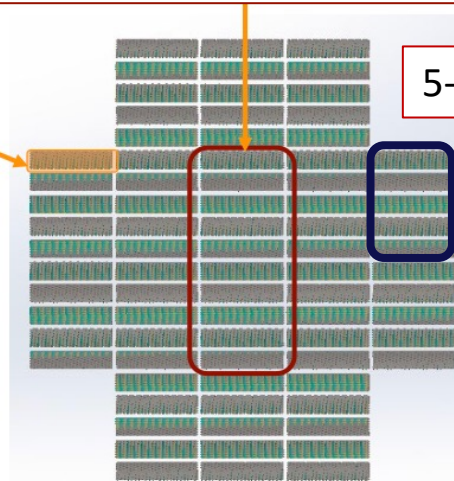
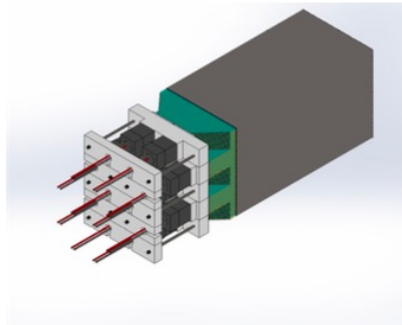
- Status report on the ongoing activities to build the demonstrator
- Test beam plans and more

Deliverable Number ¹⁴	Deliverable Title	WP number ⁹	Lead beneficiary	Type ¹⁵	Dissemination level ¹⁶	Due Date (in months) ¹⁷
D8.4	Construction and qualification with beam of 10×10 cm ² , 2 m long, prototypes	WP8	22 - INFN	Demonstrator	Public	46

Outer shell: Each minimodule is read out by 2 PMTs (1 for Cherenkov and 1 for scintillation)

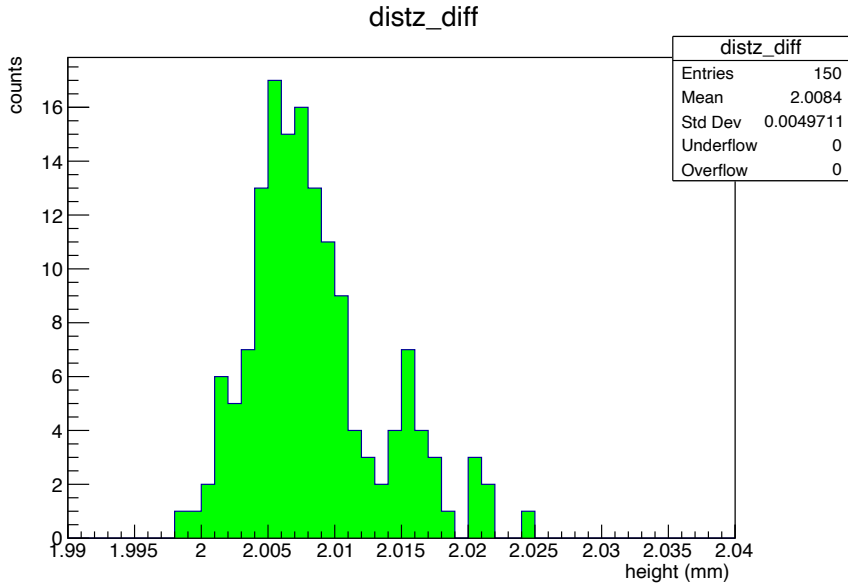
High granularity core: fibres individually read out by SiPMs

5-Minimodules = 1 Module



- Capillary tubes: **arrived**
 - Cherenkov fibres: **arrived**
 - Scintillating fibres: **7 batches arrived** -> next, 1 batch/month
 - PMTs: **100/140** available (others to be ordered in 2024)
 - SiPMs: **order - completed** (delivery time delayed -> will be estimated soon)
 - High granularity readout boards: **10/20** available (others to be ordered in 2024)

 - Assembly (net) time for one minimodule
 - Gluing: half a day
 - Mechanics QAQC procedure: half a day
 - Threading the fibres: 2 days
- } Partially in parallel -> foreseen two minimodules/week
- **18** minimodules completed



Scintillating fibres: sampling measurements of attenuation length

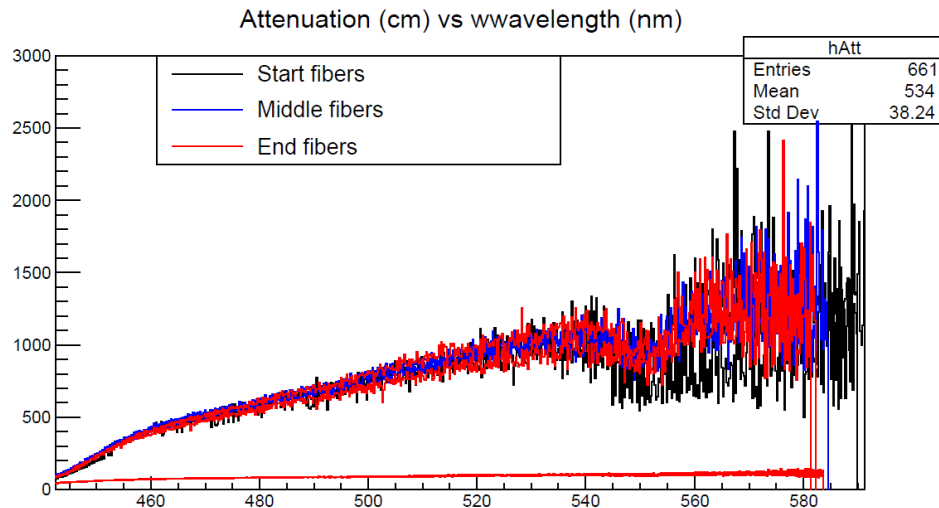
Rejected: 5-10 % (preliminary estimate)
Because of anomalous attenuation length, air bubbles and damage during handling

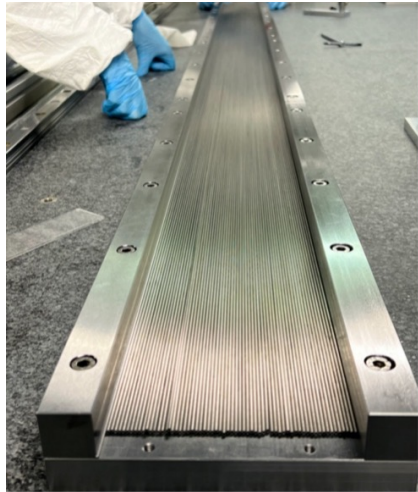
Sampling measurements of tube outer diameter

Other checks:

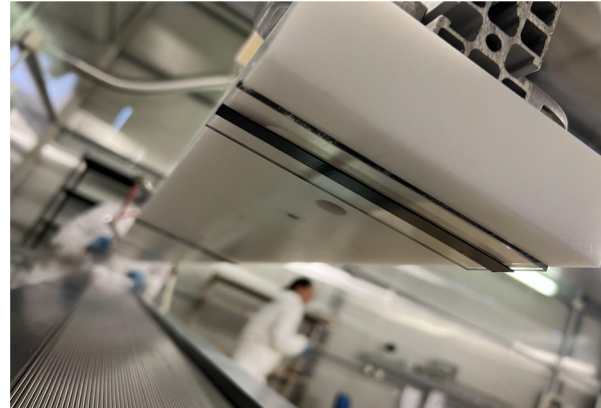
- Straightness
- Inner diameter (pass/fail test)
- length

Rejected: 5-10 % (preliminary estimate)
Mainly because of poor straightness

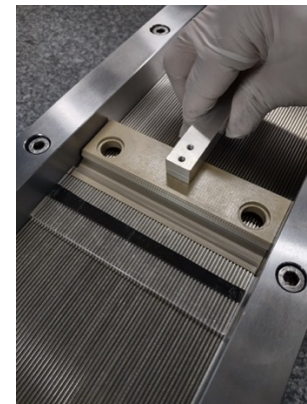
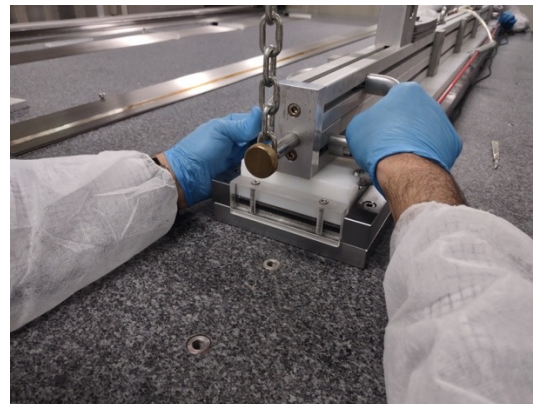
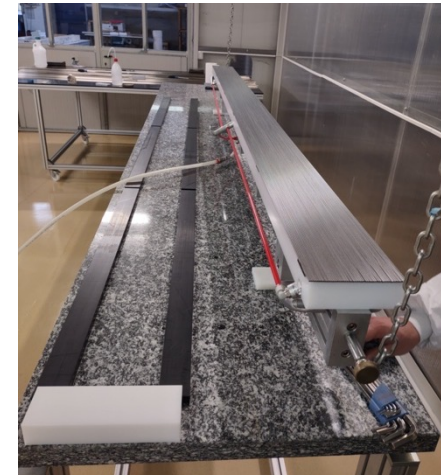




Assembly reference structure anchored to the granite table with the 1st layer of tubes in place

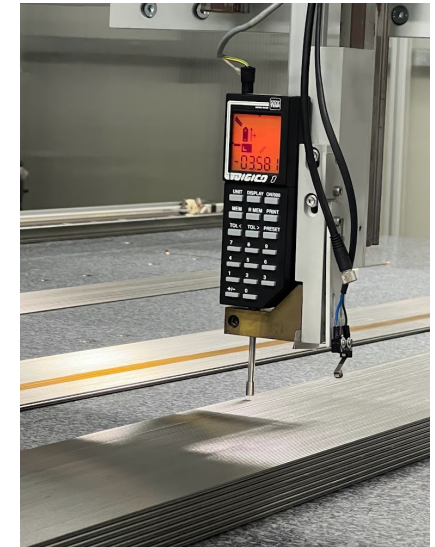
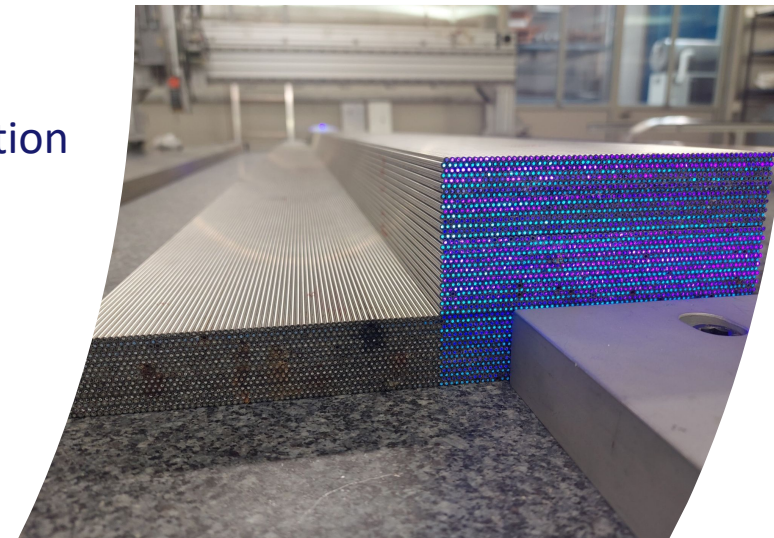
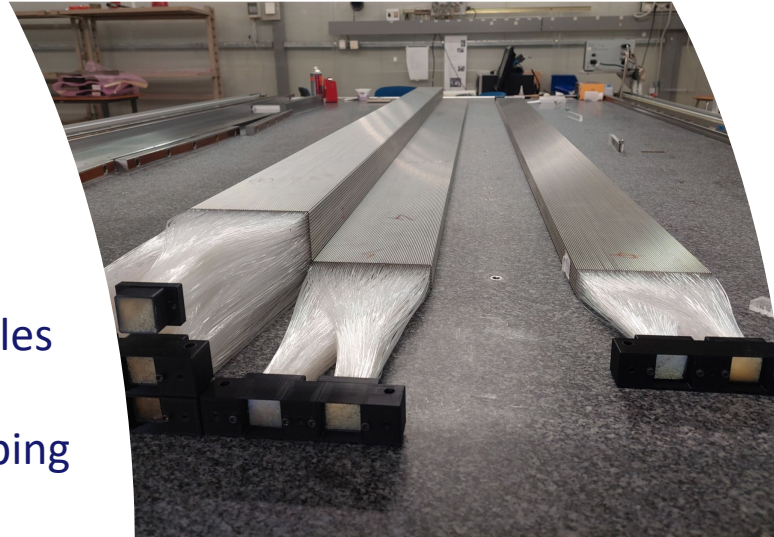


Vacuum + double-sided tape for tube handling



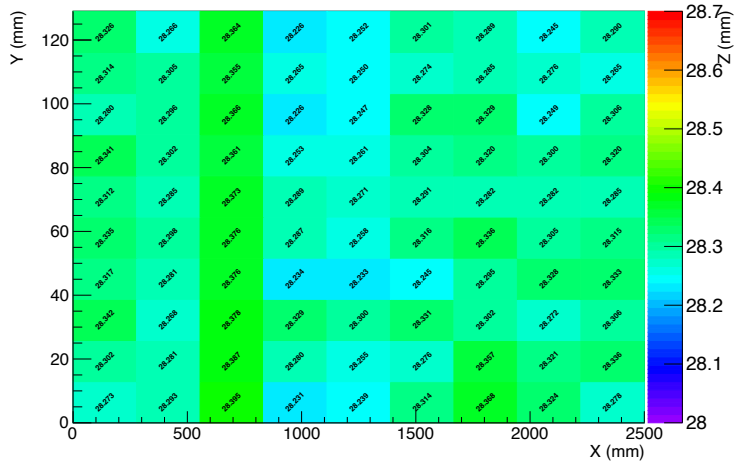
Glue dispensing and tube alignment and positioning

- Measurement of modules planarity
 - Fibre loading and grouping
 - Preparation for PMT coupling
-
- next to come: qualification with the PMT

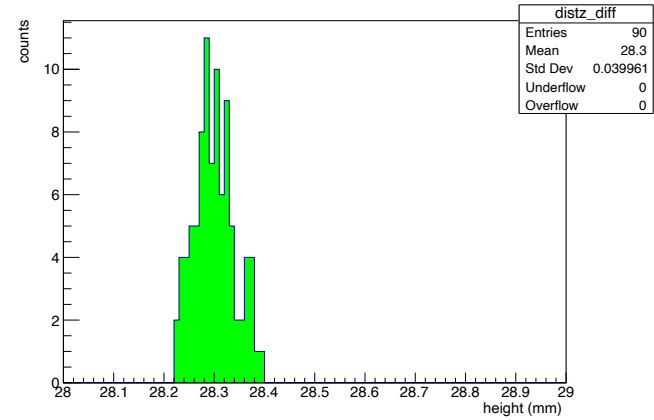


Semi-automatic system for planarity QAQC

9 measurements along the tubes (x-axis) and 10 measurements across the minimodule surface (y-axis)

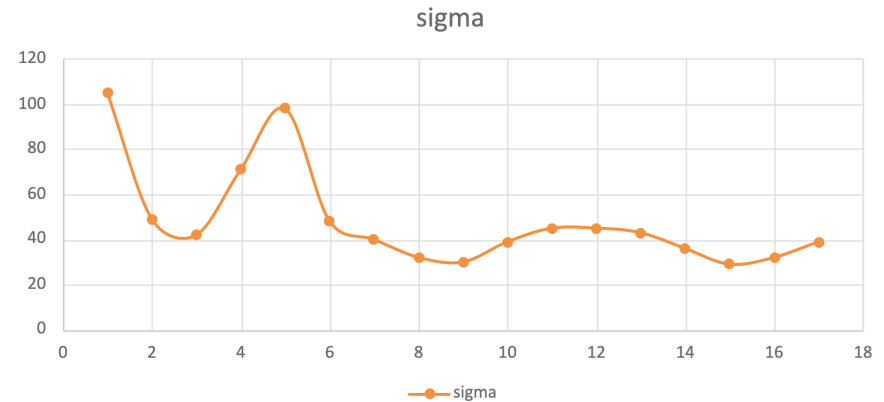
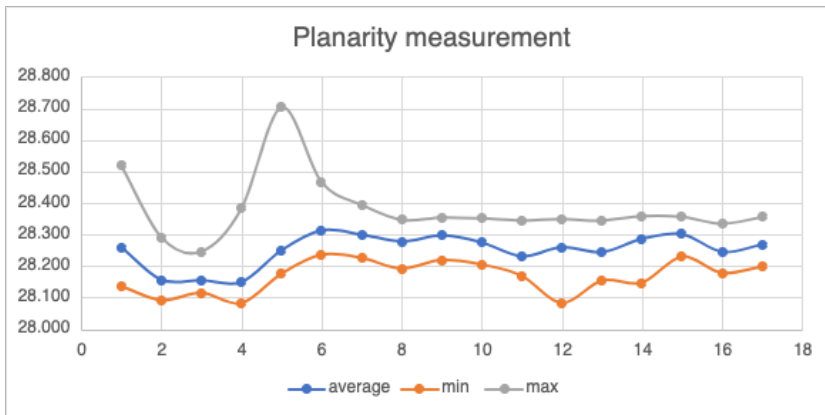
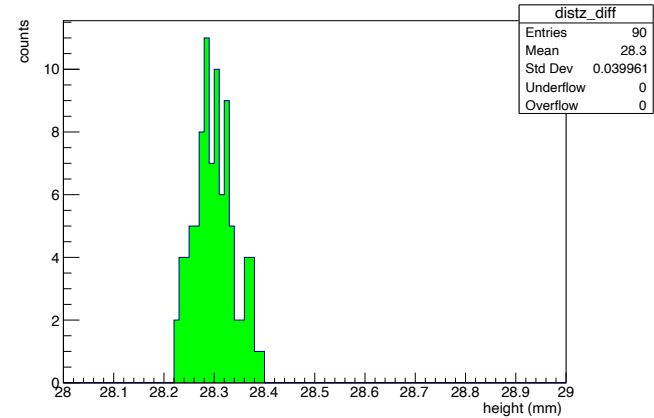
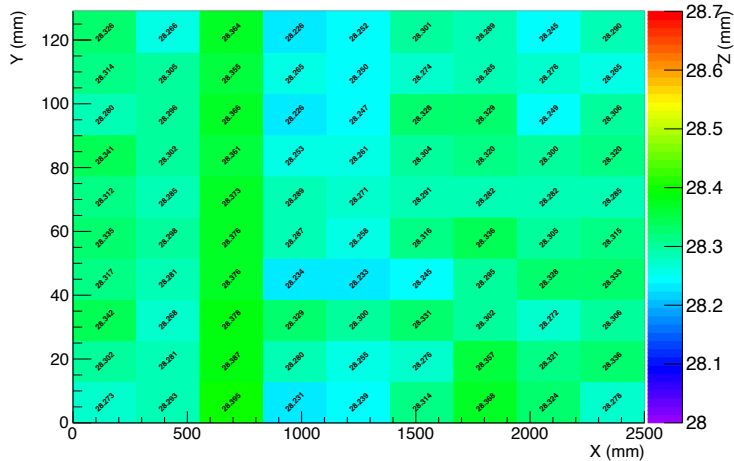


Measurements distribution



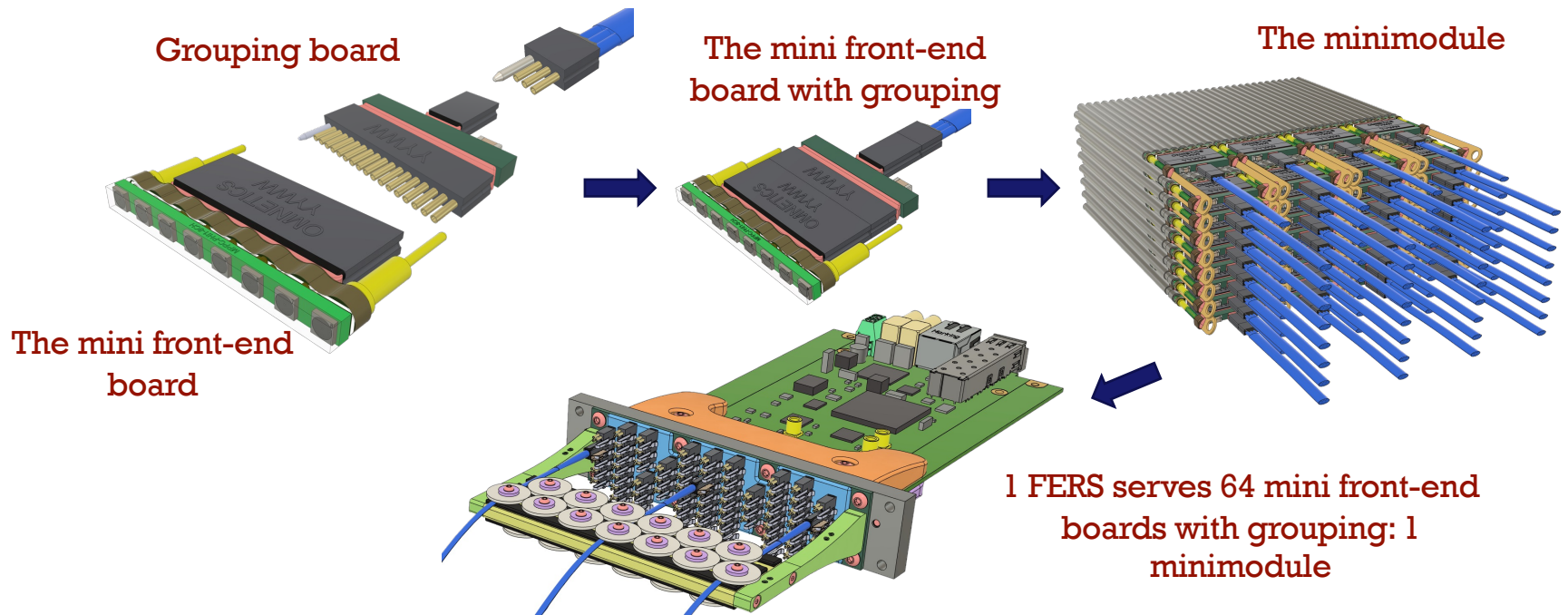
9 measurements along the tubes (x-axis) and 10 measurements across the minimodule surface (y-axis)

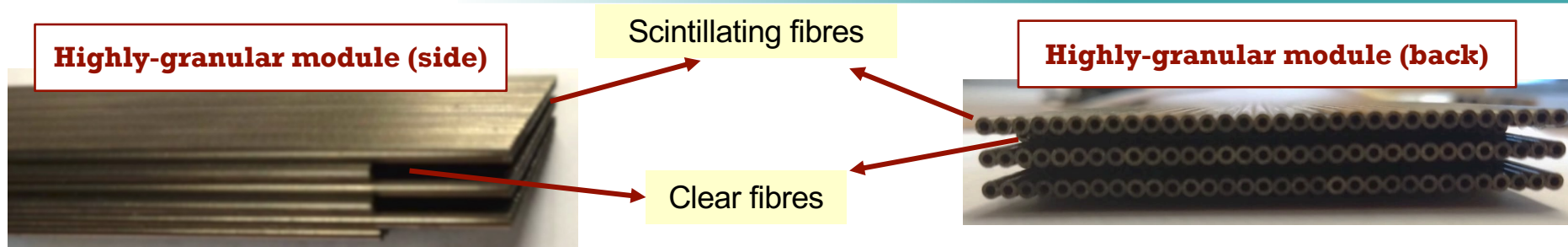
Measurements distribution

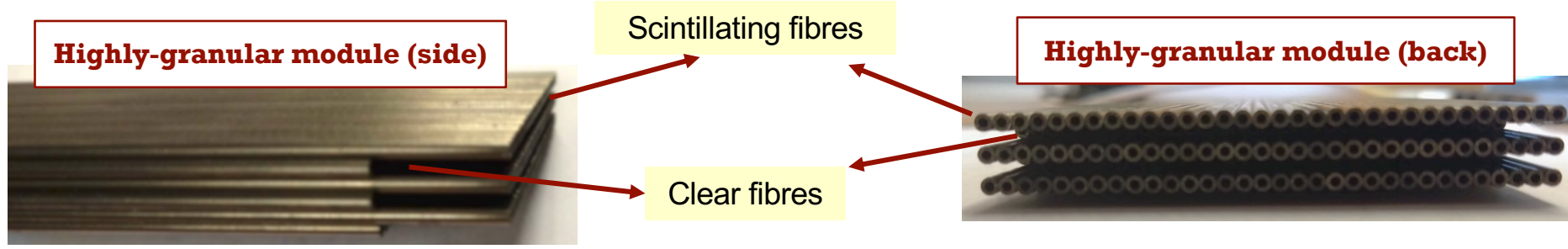


Summary from all mini-modules assembled so far

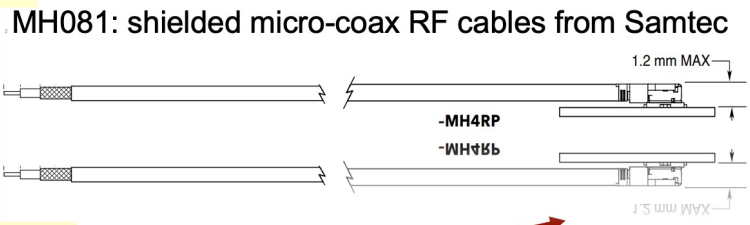
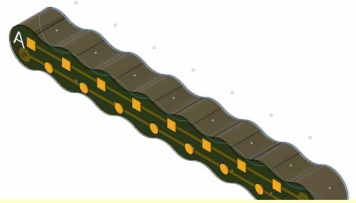
The original design



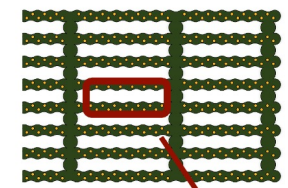




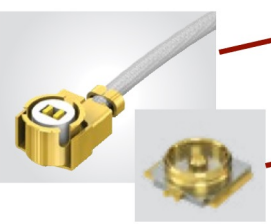
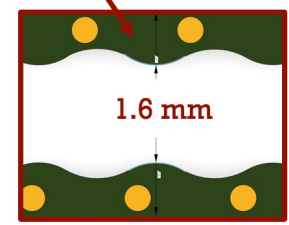
mini FE-board with integrated grouping (8 SiPMs)



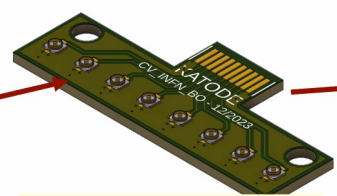
SiPM bar mounted on the front and two-pin cable on the back



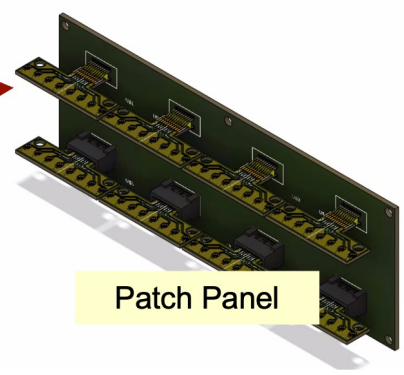
connectors fitting into the PCB holes



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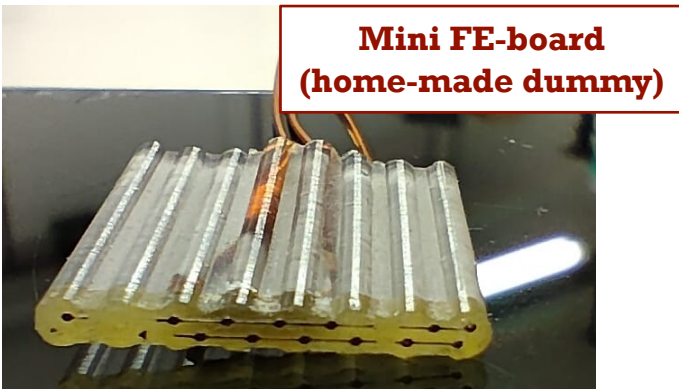
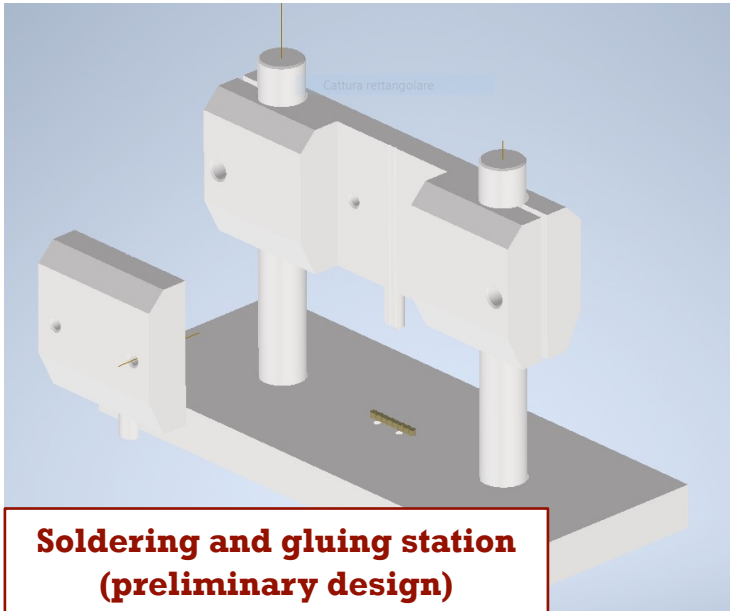
Bridge board: serves 8 SiPM-bars

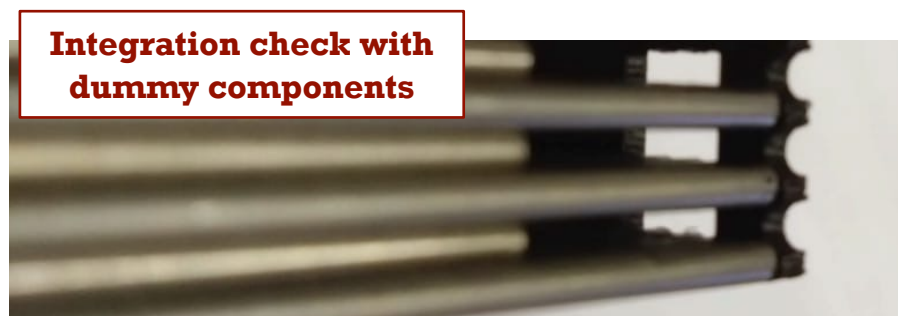
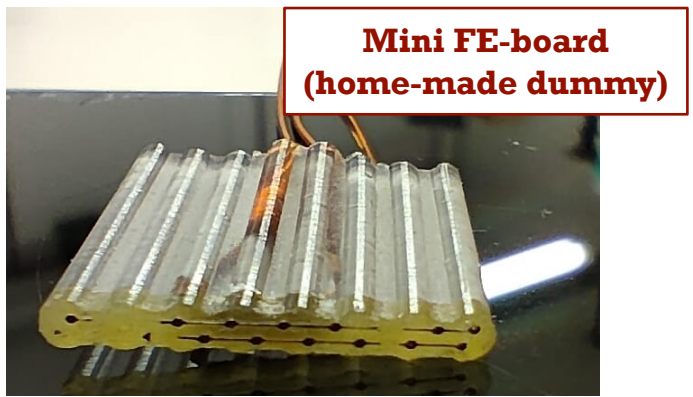
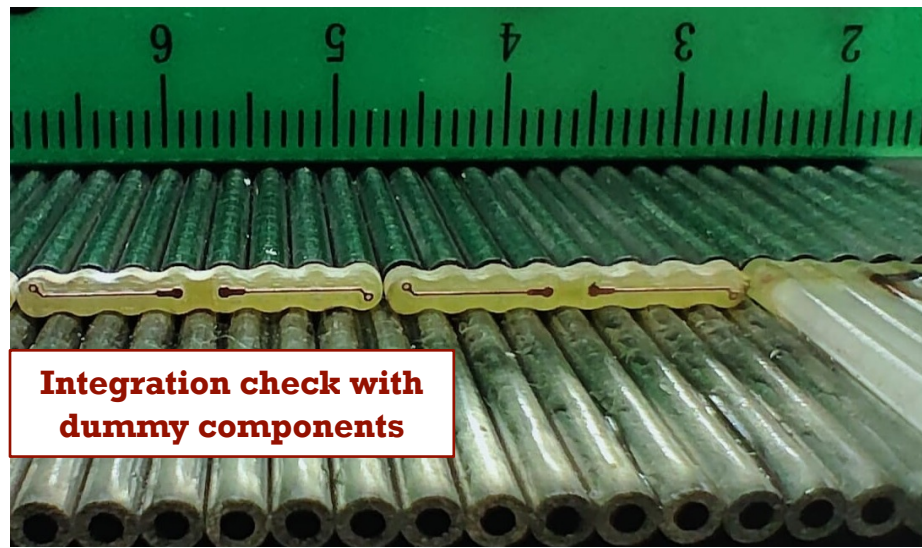
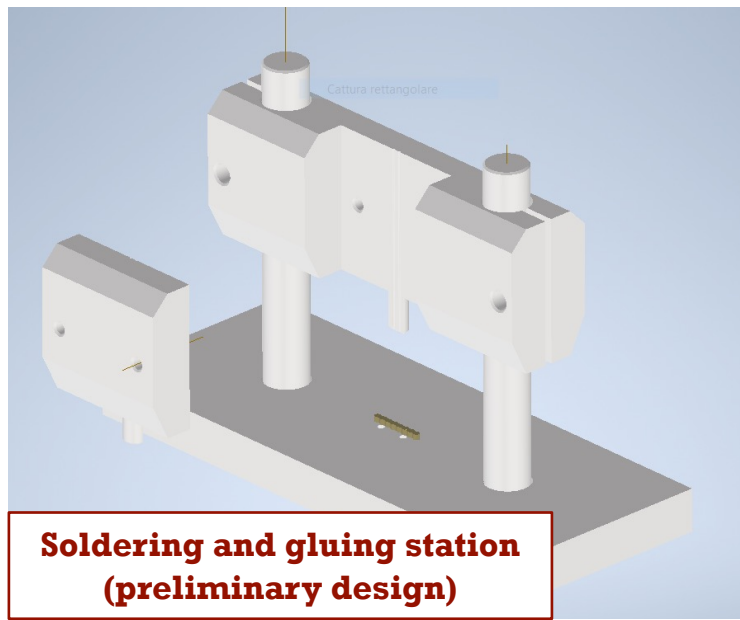


Patch Panel

A5202-Board: serves half-minimodule







Activity program

- **Development of a technology platform for digital SiPMs in applications to dual-readout calorimetry - activity extending over a 3-4 year span**
- **Involving some of the groups participating in DRD4, with possible contributions from other Italian groups - proposal to be presented to INFN at the beginning of Summer**
- **Characterization of the ASAP110LF test chip developed in a 110 nm CMOS technology, including different SPAD arrays with different features (passive and active quenching, different active area, structures for investigating timing properties and ionizing radiation tolerance) and mini-SiPMs**
 - **DCR, breakdown voltage, afterpulsing, electrical and optical cross-talk, also as a function of the temperature**
 - **QE and PDP/PDE**
 - **Time resolution**
- **Investigation of the cumulative damage from ionizing radiation (X-ray) and from atomic dislocation in the substrate (neutrons, protons)**

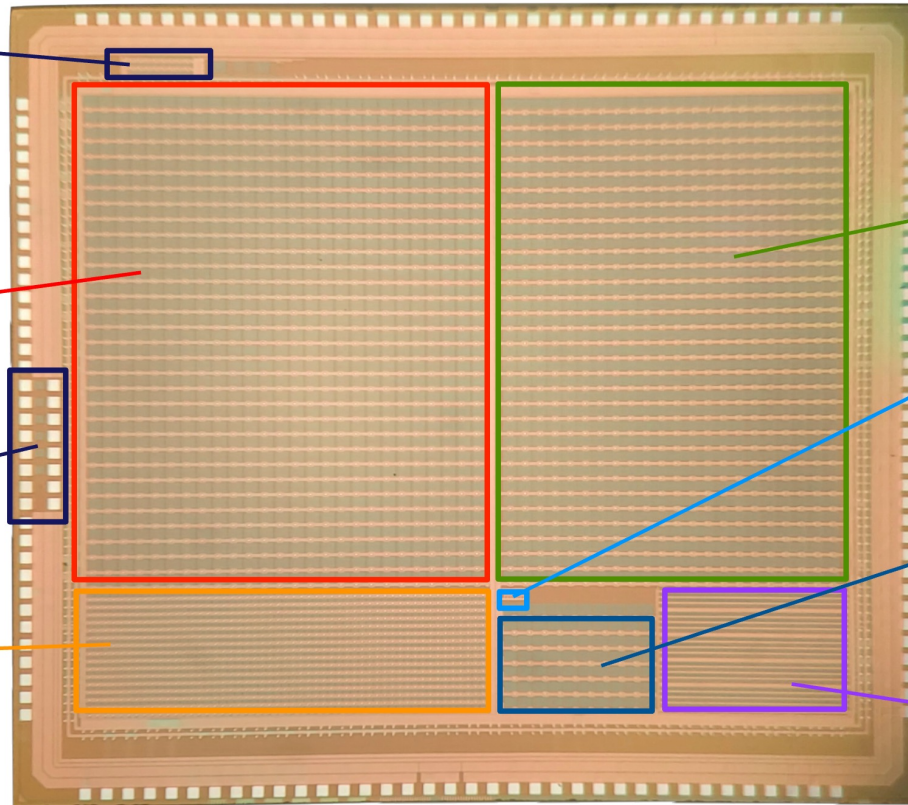
ASAP110LF chip – a technology characterization platform

structures for timing and ionizing radiation tolerance study

100 um pitch, passive quenching, 1 bit, FF=67% (32x26)

single SPADs

50 um pitch, passive quenching, 1 bit, FF=48% (16x52)



100 um pitch, passive quenching, 10 bit, FF=64% (32x22)

10b/20b TDC and ring oscillator

100 um pitch, active quenching, 1 bit, FF=67% (7x10)

Mini-SiPMs (4x4), 160 um pitch, FF=41% (5x12)



Activity program

- Development of small scale prototypes of CMOS SiPMs consisting of about 1000 SPADs with 15-20 μm pitch
 - for the readout, both a fully digital and a mixed analog and digital approach will be explored – best compromise between detection efficiency (fill factor) and functional density
 - on sensor electronics to be provided with event detection, counting, thresholding and time stamping capabilities, possibly together with the ability to follow the time evolution of the light pulses – reconstruction of the longitudinal shower and discrimination between Cherenkov and scintillation signals
 - specific structures included to test the chip functionalities
- Development of a demonstrator chip including 8 SiPMs, each with a 1 mm^2 area
 - inter-SiPM region used for integrating most of the electronics, to minimize the impact on the fill-factor
 - characterization to be performed in the lab and possibly in a beam test
- Possible extension to other applications with the involvement of other groups

Thank you for your attention

Mini-SiPM with parallel counter

- The SiPM contains **16 SPADs**, arranged in a 4x4 array, and a processing circuit.
- The 16-bit input **parallel counter** provides in **real time** the number of simultaneously triggered SPADs.
- The count result is fed to the memory elements through an **auto-triggering mechanism**, which filters out spurious glitches coming from the counter.
- A **SOT** logic has been implemented.
- A **noise rejection feedback network (NRFN)** has been designed to filter out individual dark pulses.

