

Recent developments for MiniCactus

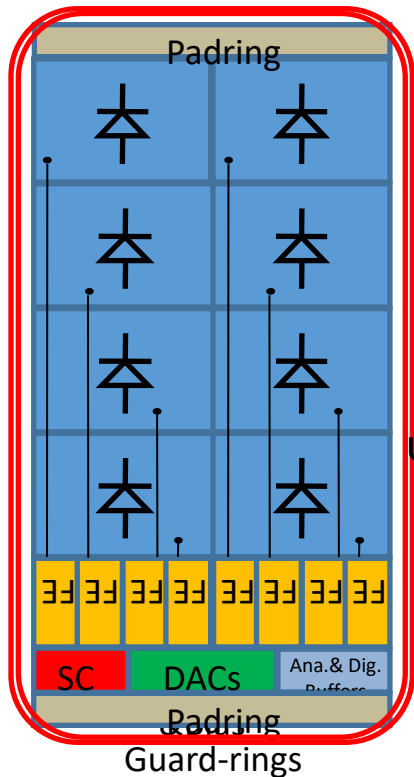
CEA/Irfu/DphP and CEA/Irfu/Dedip

Yavuz DEGERLI, Fabrice GUILLOUX,

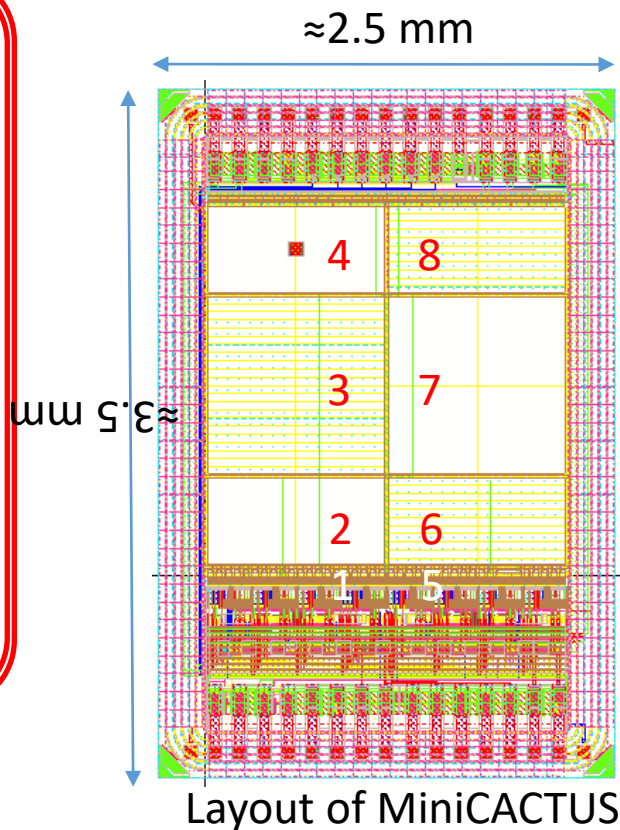
**Jean-Pierre MEYER, Philippe SCHWEMLING (also
Université Paris Cité)**

Tomasz HEMPEREK (U. Bonn, now at DECTRIS)

MiniCACTUS v1 Sensor Chip



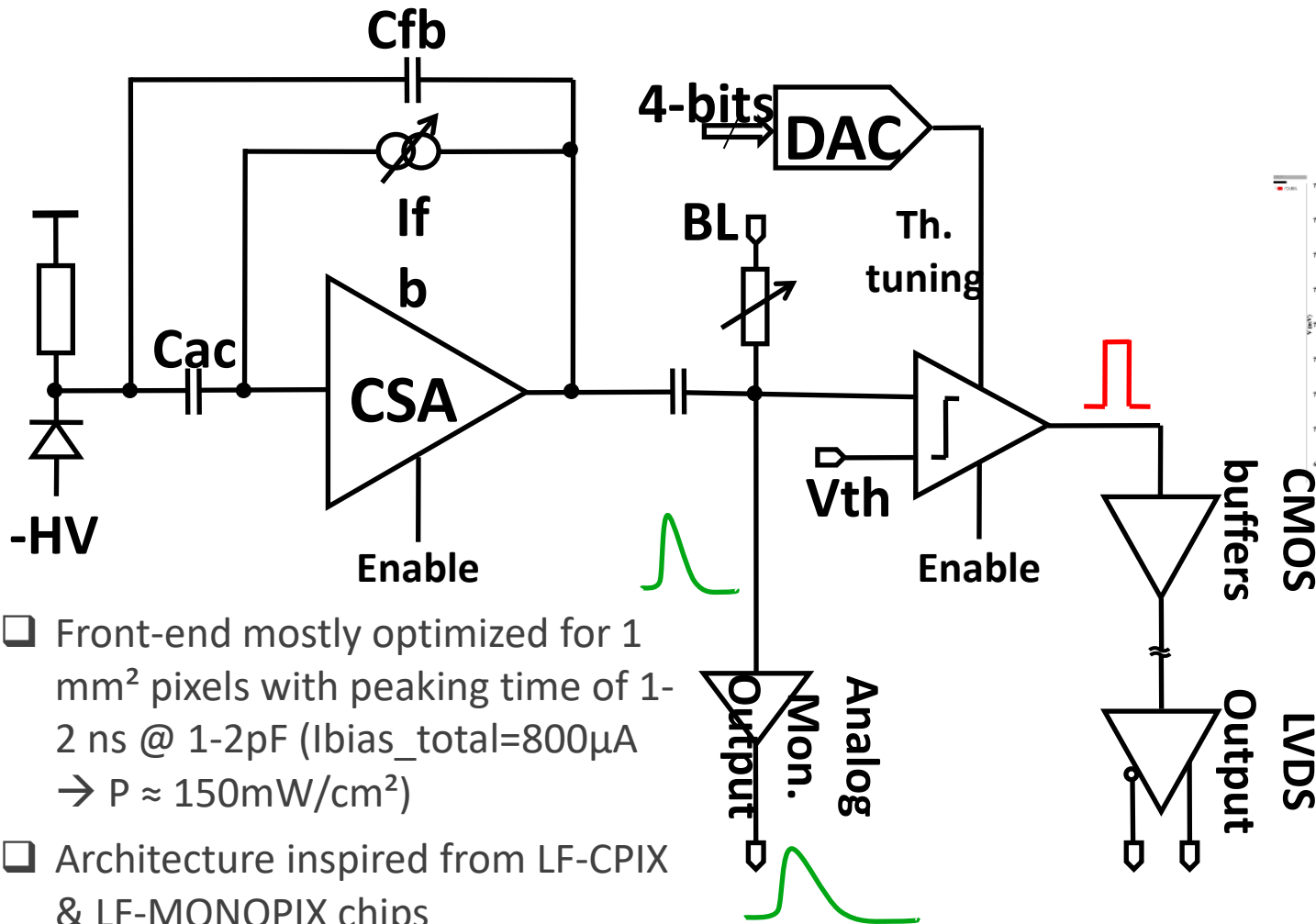
Block diagram of the MiniCACTUS chip (not to scale)



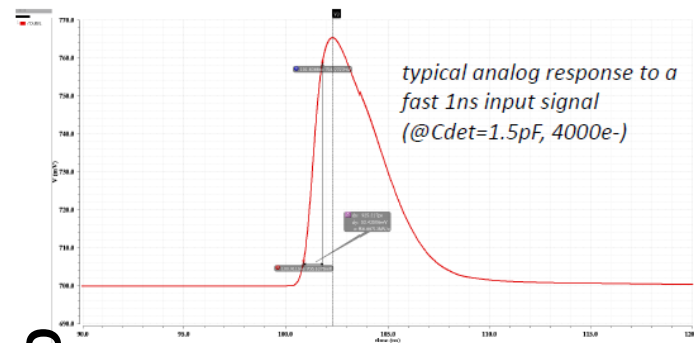
- Pixel Flavors :**
- Pixels 3 & 7 : 1 mm x 1 mm baseline pixels
 - Pixels 2, 4, 6 & 8 : 0.5 mm x 1 mm pixels
 - Pixel 8 : 0.5 mm x 1 mm pixel with in-pixel AC coupling capacitor (20pF)
 - Pixels 1 : 50 μm x 50 μm test pixel
 - Pixels 5 : 50 μm x 150 μm test pixel

- **MiniCACTUS** is a detector prototype designed in order to address the *low S/N issue* observed on previous CACTUS large size demonstrator
- Main change in MiniCACTUS: FE integrated at column level, pixels mostly passive
- On-chip **Slow Control, DACs, bias circuitry**
- 2 discriminated digital (LVDS) and 2 analog monitoring (*slower than CSA output*) outputs for 2 columns
- 2 small pixels implemented as test structures to study charge collection (*FEs not power optimized*)
- Some detectors thinned to 100, 200, 300μm and than post-processed for backside polarization after fabrication

ON-CHIP FRONT-END



Typical CSA transient simulation result

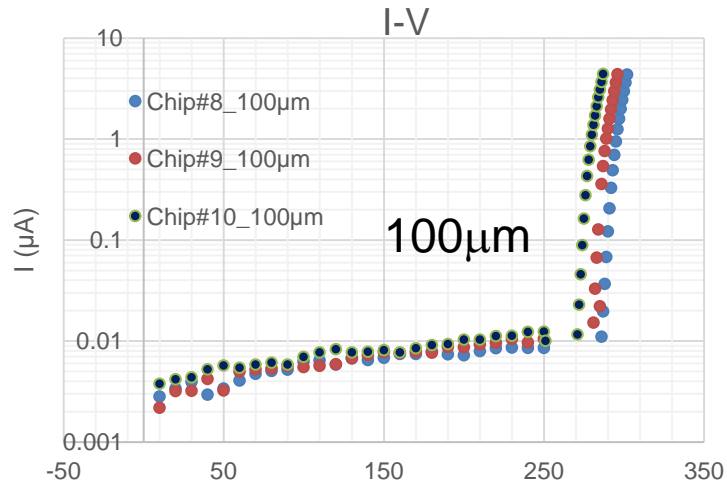
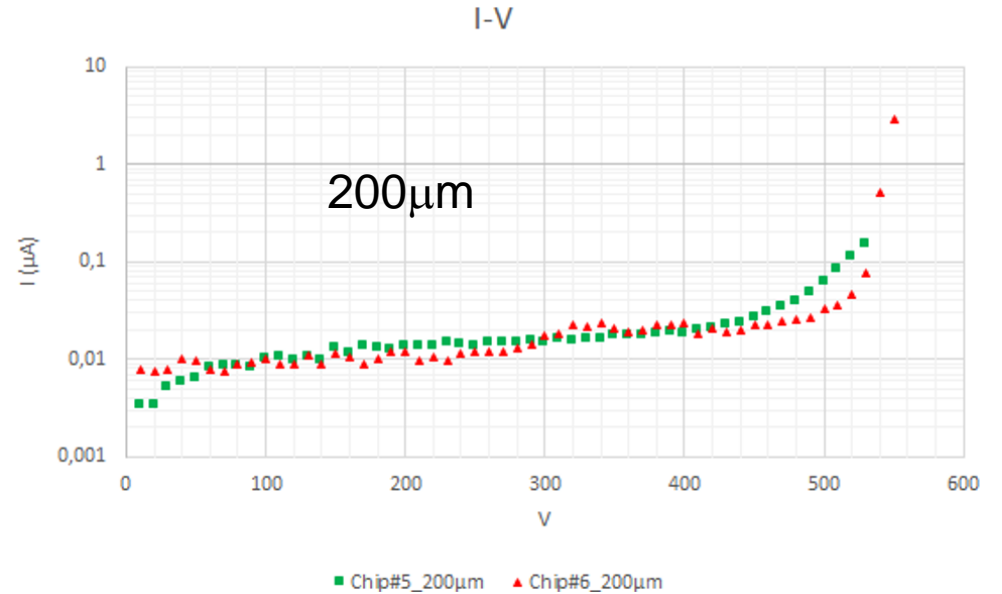
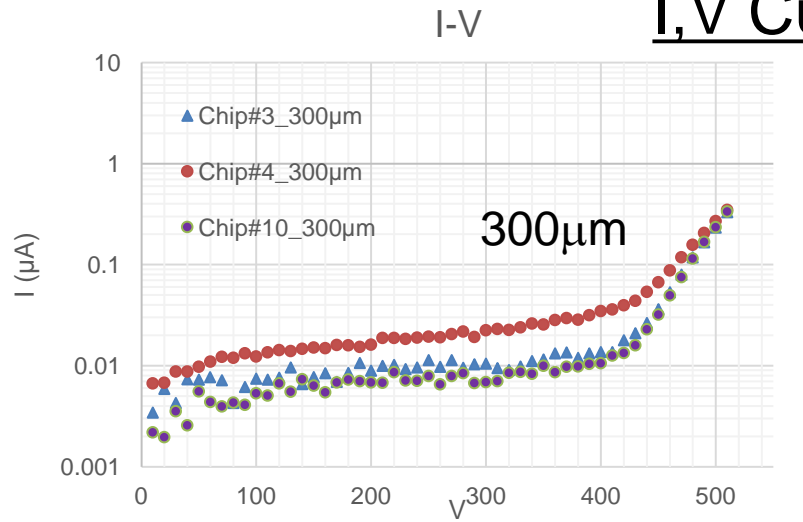


Parameter	1.5 pF	1 pF
Rise Time (from 10% to 90%)	~ 0.9 ns	~ 0.8 ns
Input Referred Noise [estimated from AC simulations]	~ 290 e-	~ 220 e-
Jitter [estimated from $t_r/(S/M)$]	~ 67 ps	~ 44 ps

- Front-end mostly optimized for 1 mm² pixels with peaking time of 1-2 ns @ 1-2pF (Ibias_total=800μA → P ≈ 150mW/cm²)

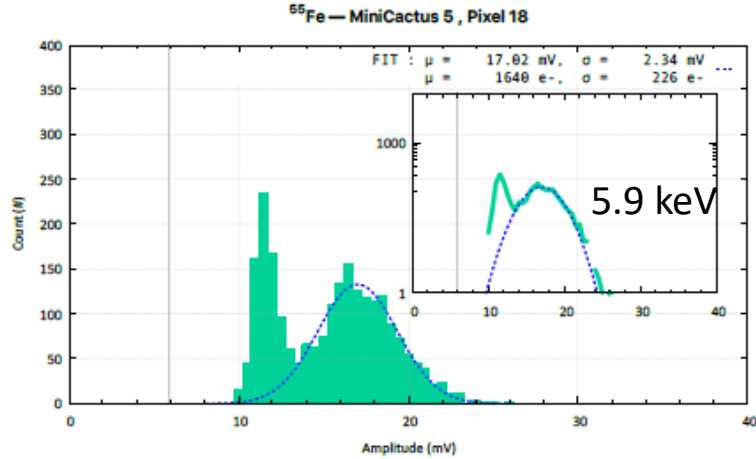
- Architecture inspired from LF-CPIX & LF-MONOPIX chips

I,V Curves of MiniCactus



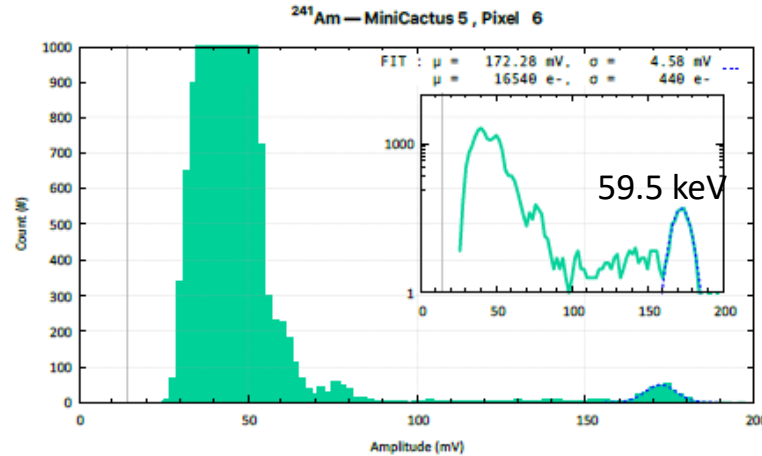
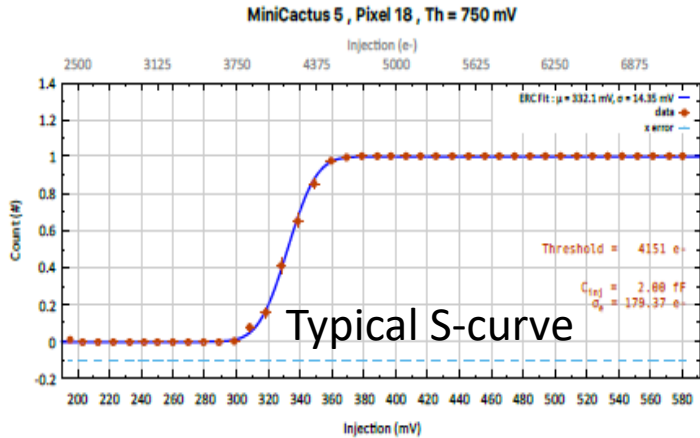
Breakdown voltage from 300 V to 500 V
Variations likely due to post-processing

IN-LAB TESTS (injection pulse, Gamma-ray sources)

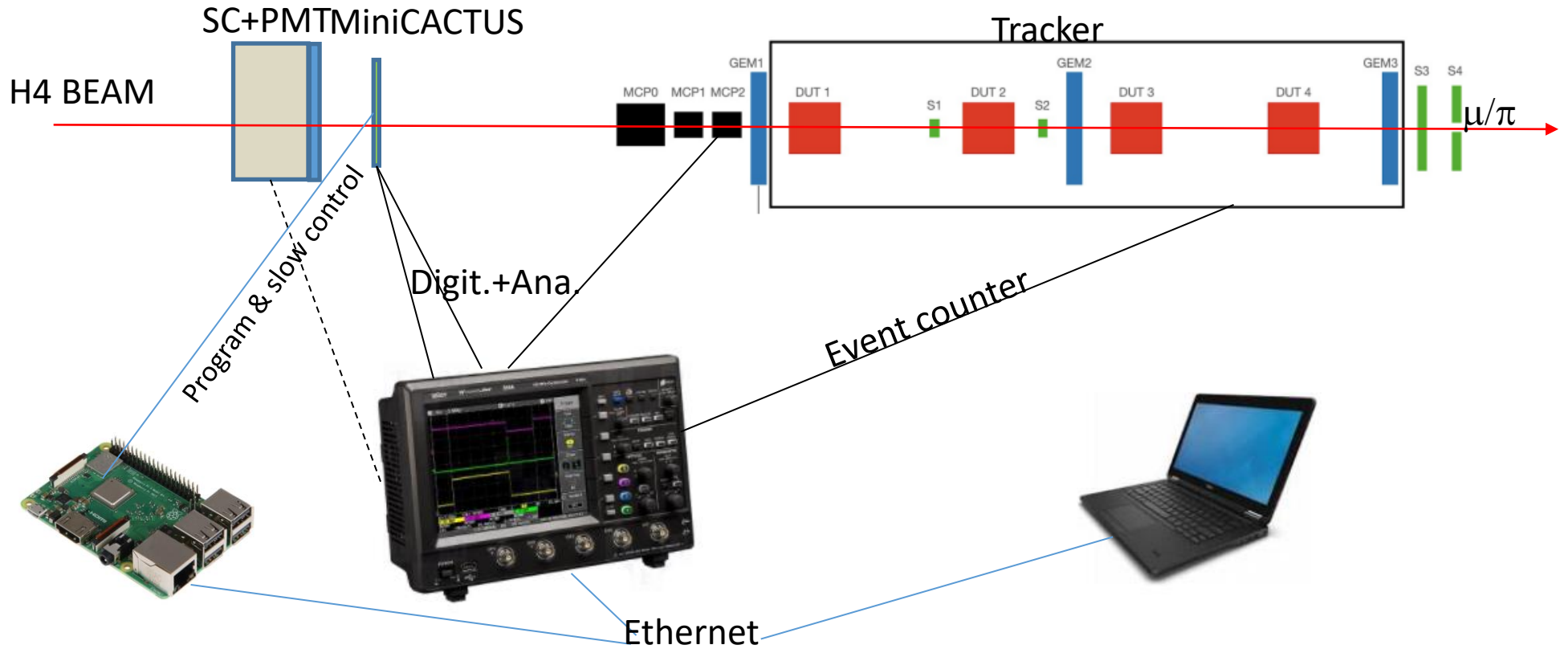


→ Best S/N observed on pixel 8 (0.5mm²) among large pixels

→ Noise_t:
 179.4e- (chip#5_200μm)
 155.9e- (chip#8_100μm)

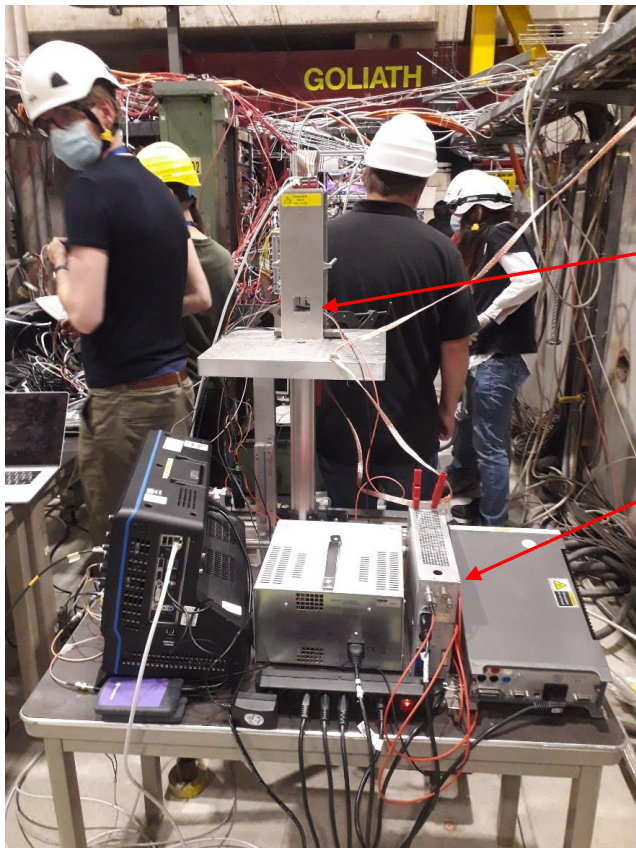


TESTBENCH OF MINICACTUS IN TESTBEAM



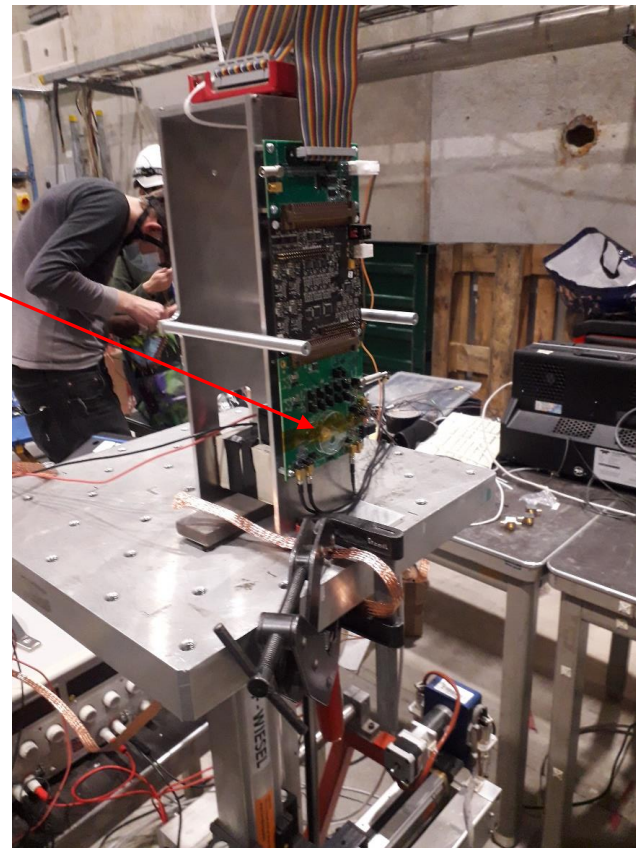
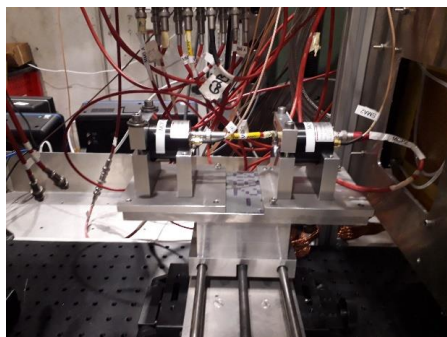
Setup installed on H4 line at SPS-CERN during **RD-51** test-beam periods in **parasitic** mode
(October 2021, April 2022, September 2022)

TESTBENCH OF MINICACTUS IN TESTBEAM (RD-51 H4 beamline)



MiniCACTUS

Power Supplies
(LV and HV)



Time reference
RD-51 MCPs (resolution < 10 ps)

TYPICAL WAVEFORMS OBSERVED DURING TESTBEAM

lcry4204n20435 - TigerVNC@bxplus732.cern.ch

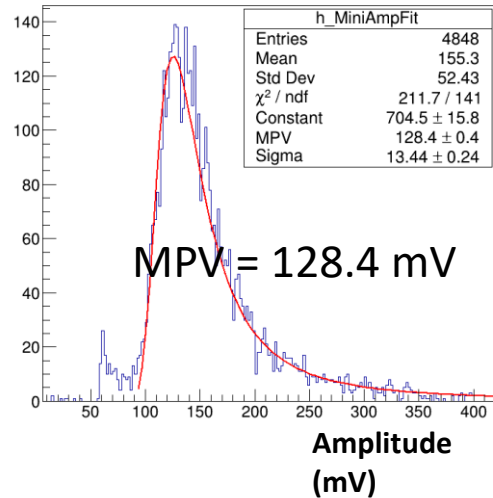


→ Ringing on Digital Output due to coupling from the digital buffers (known problem from in-lab tests, negative impact on TW corrections from digital ToT)

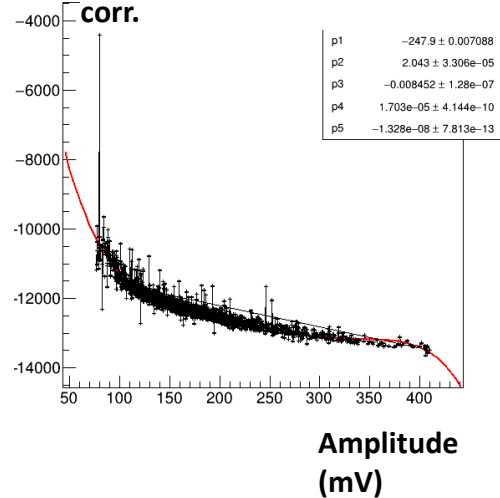
DATA ANALYSIS PROCEDURE

Chip#5, pixel 8, $0.5 \times 1 \text{ mm}^2$, $200 \mu\text{m}$, -280V (Back-side pol.)

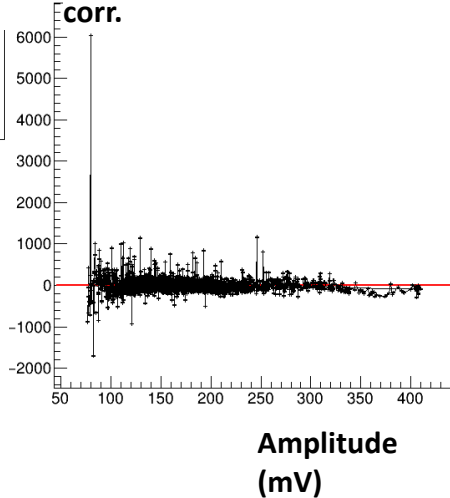
MiniCACTUS Analog Monitoring Output



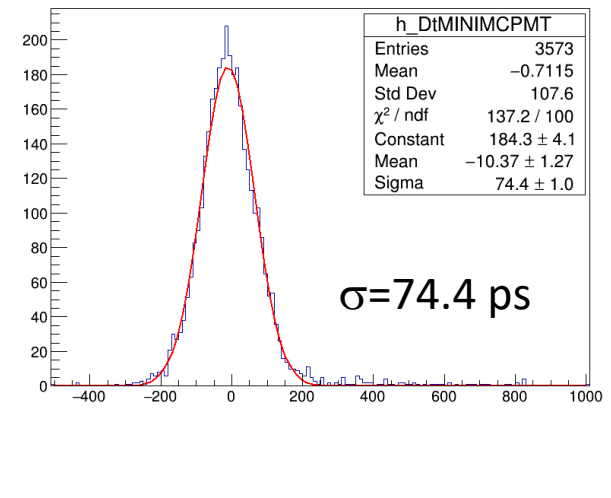
Fit T_MCP - T_DigOut (ns), no corr.



Fit T_MCP - T_DigOut (ns), TW corr.



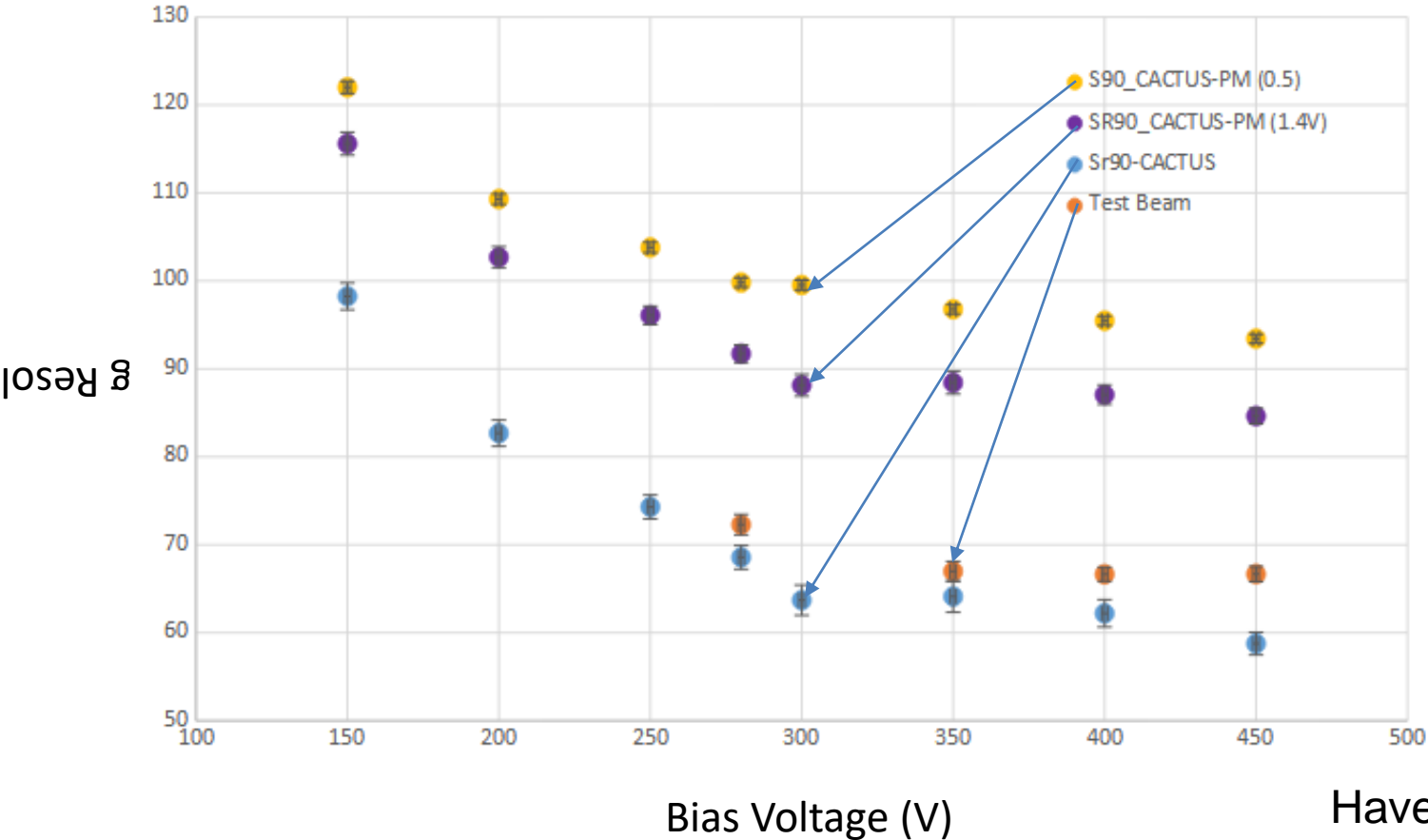
T_MCP - T_DigOut (ps) after TW correction



- Measured timing resolution (-280 V) : **74.4 ps** (MCP resolution negligible)
- Worse timing resolution measured with $100 \mu\text{m}$ sensor (*lower S/N and ringing from digital*)
- Small pixels have worse performance, probably due to charge sharing effects (*pixel 5, $50 \mu\text{m} \times 150 \mu\text{m}$ tested in testbeam*)

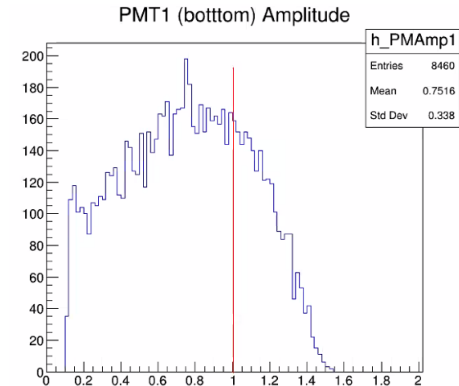
IN-LAB TIMING MEASUREMENTS WITH PMT AND ^{90}Sr SOURCE

Chip#6, pixel 8, $0.5 \times 1 \text{ mm}^2$, $200 \mu\text{m}$



→ In-lab measurements with ^{90}Sr betas

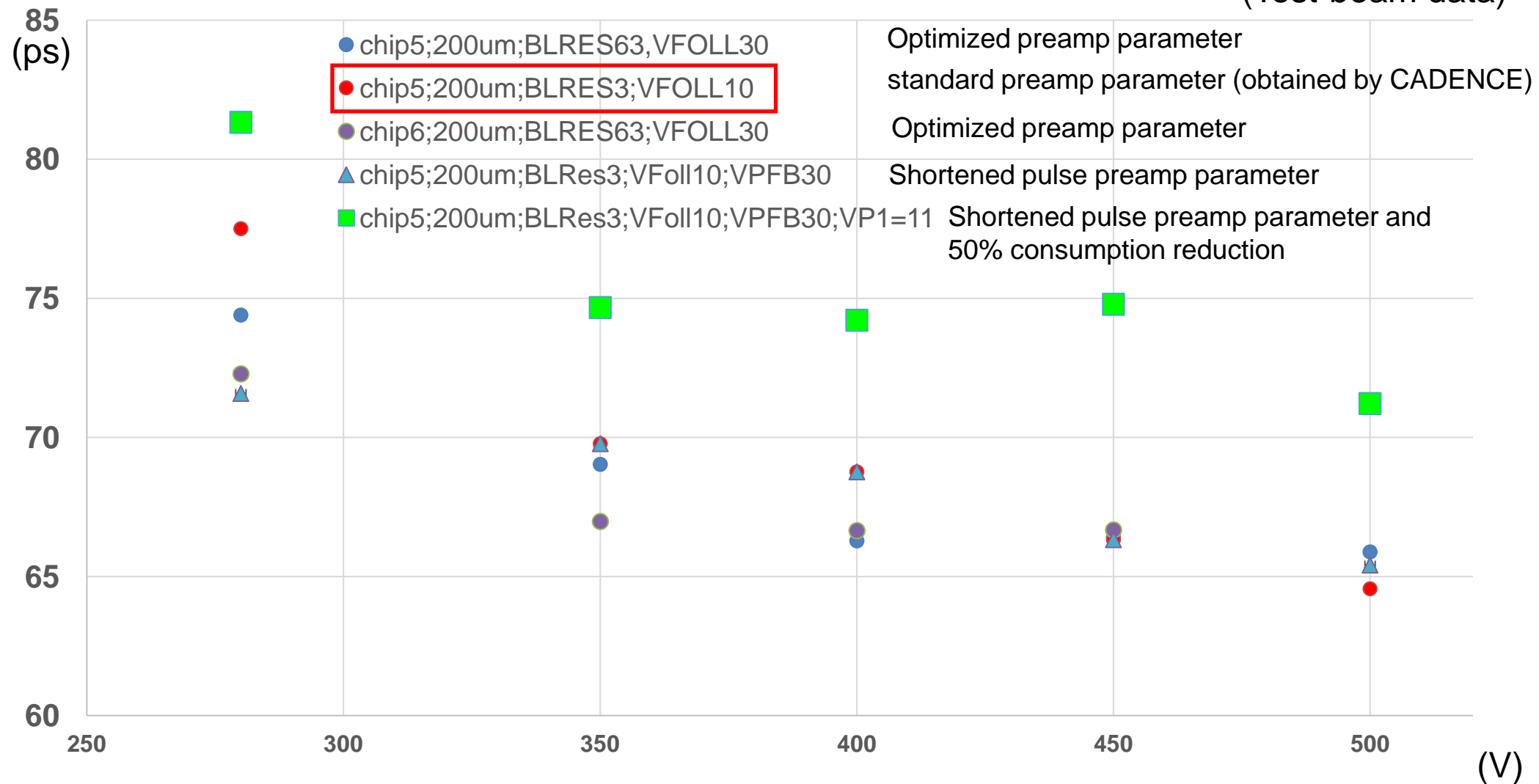
allowed to predict actual performance with MIPs



Have to select MIP-like betas by cutting out low energy deposits in PMT

Pixel 8;200 μm ; Resolution versus HV

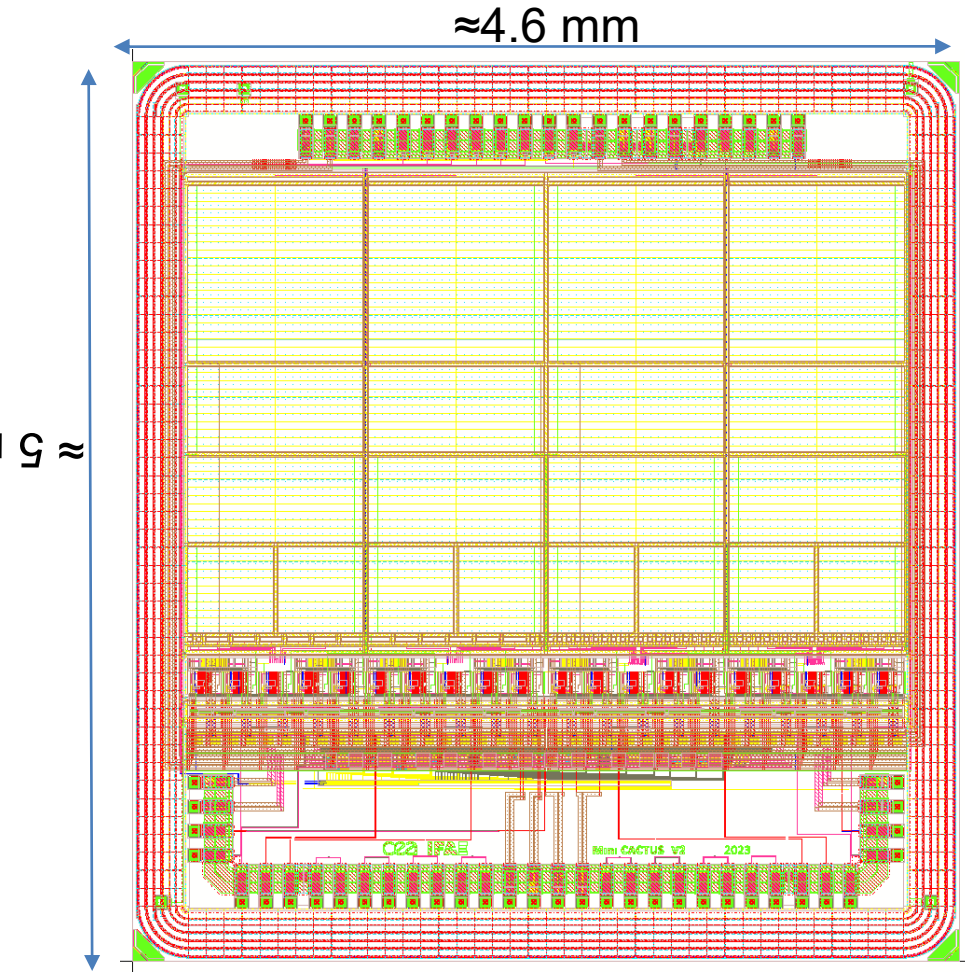
(Test-beam data)



MiniCACTUS_V2 Sensor Chip

Irfu : Yavuz Degerli, Fabrice Guilloux, Jean-Pierre Meyer, Philippe Schwemling

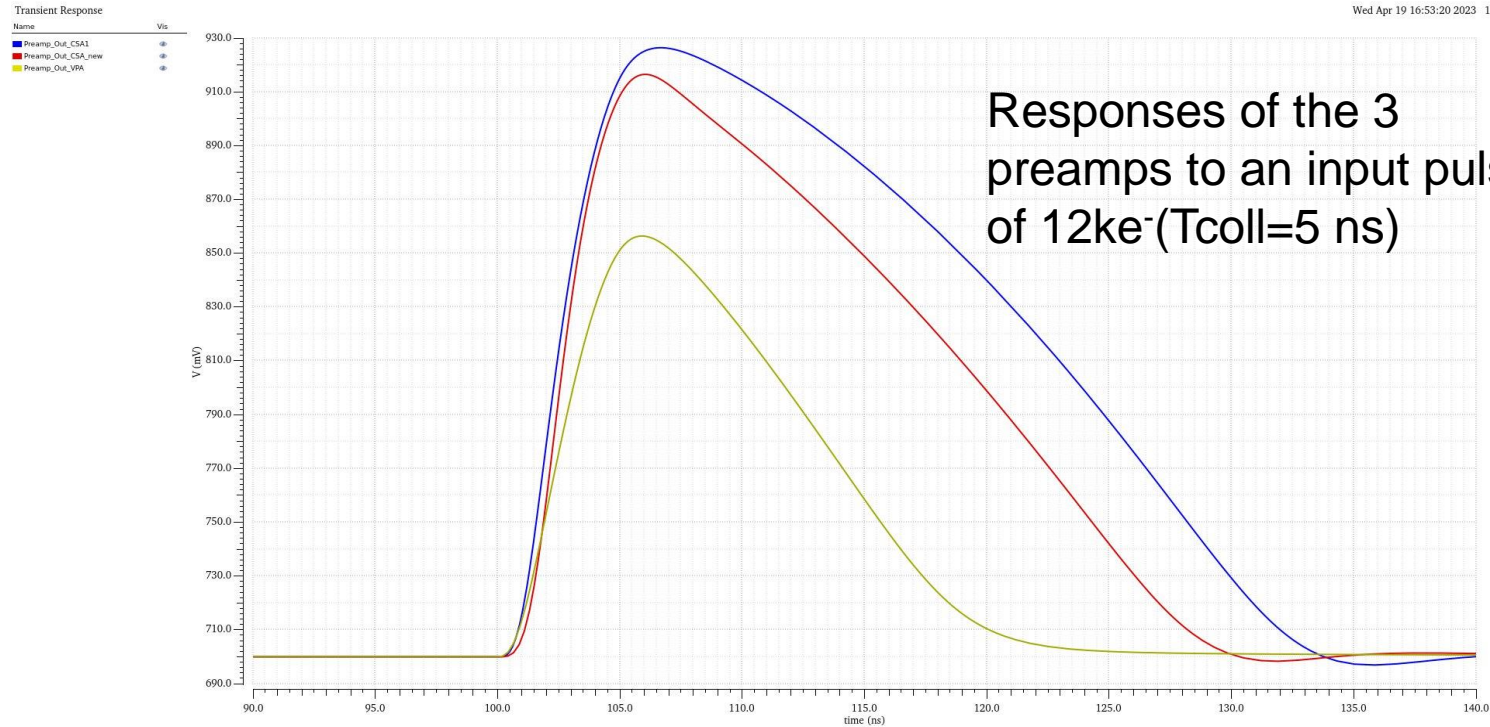
IFAE : Raimon Casanova, Yujin Gan, Sebastian Grinstein



- ~ 2 times larger than MiniCACTUS
- 0.5 mm x 1 mm (baseline), 1 mm x 1 mm and 0.5 mm x 0.5 mm diodes
- 50 μm x 150 μm and 2 50 μm x 50 μm small test diodes
- 3 different preamps
- New multistage discriminator with **programmable hysteresis**
- Improved layout for better mixed-signal coupling rejection
- **CEA-IRFU & IFAE-Barcelona** coll.
- Submitted in May 2023, waiting for samples to
- come back from post-processing

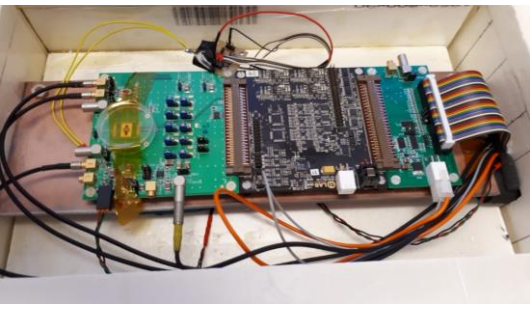
MiniCACTUS_V2 Sensor Chip

- 3 different preamps implemented in MiniCACTUS_V2
- 2 new preamps (CSA_new and VPA) designed by **IFAE-Barcelona** for better jitter and reduced ToT



- **CSA1** : MiniCACTUS_V1 charge sensitive preamp
- **CSA_new** : new charge sensitive preamp
- **VPA** : new voltage preamp

Development of cold box setup



Initial status

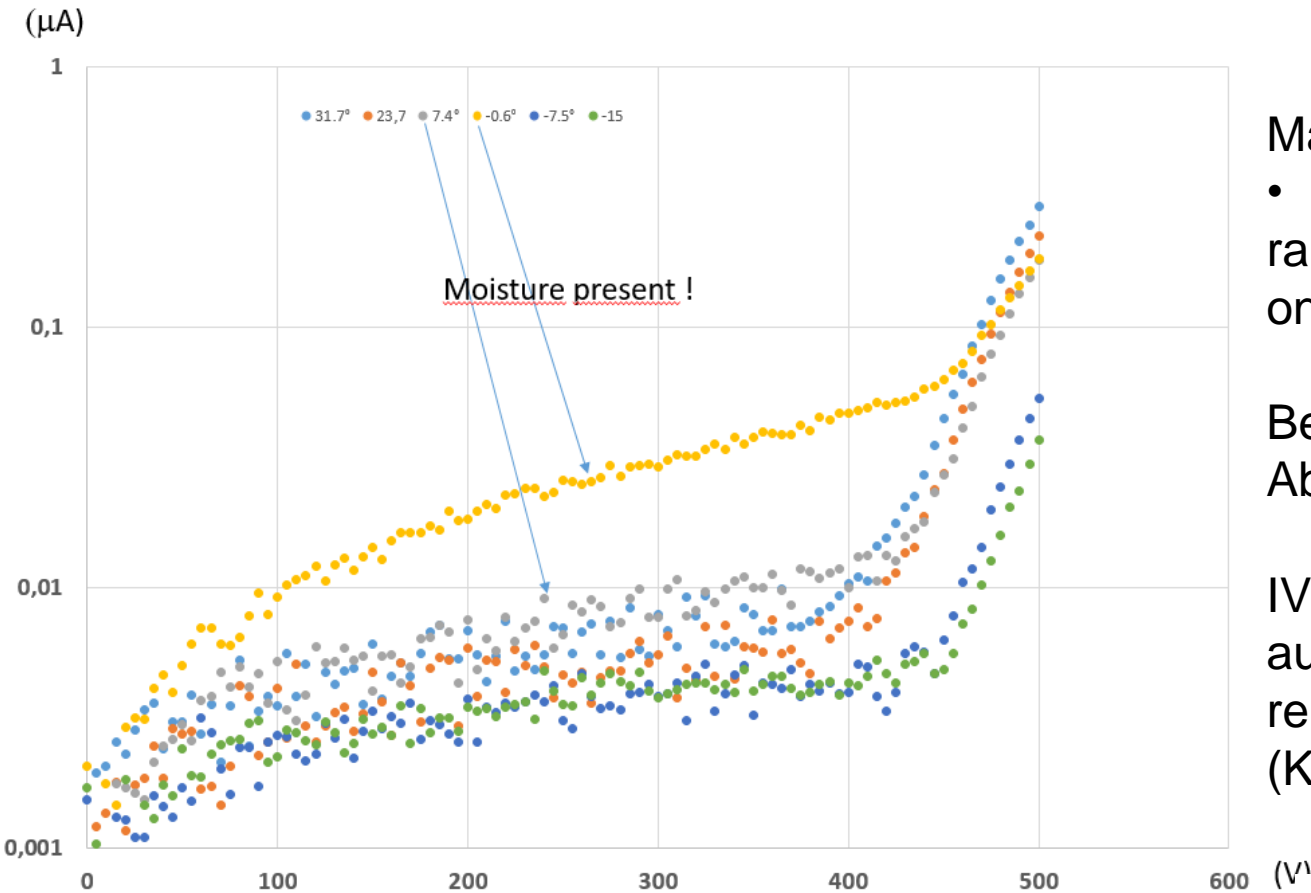


After one month of continuous operation at -15°C



- Mostly intended to test irradiated samples
 - We have $100\ \mu$ and $300\ \mu$ irradiated at 10^{14} , 10^{15} , 10^{16} $1\ \text{MeV neq/cm}^2$
- MiniCactus testbench (DUT board, GPAC, Raspio) in insulating foam box (plus feedthroughs for power and cooling)
Copper plate with a cooling pipe welded to it plus copper fingers bring cold surface as close as possible to DUT
- Monitoring of temperature and moisture level at various places in cold box
- No moisture control, we just try to minimise water input
- LAUDA chiller, min temp -30°C at chiller output
- Kapton windows allow use of 90Sr beta source (has to stay outside of cold box for safety/regulatory reasons)

IV curves vs temperature (Unirradiated DUT, 300 μ thick)



Main conclusion :

- Need to run avoiding temperature range between 7.5°C and -1°C measurement on DUT

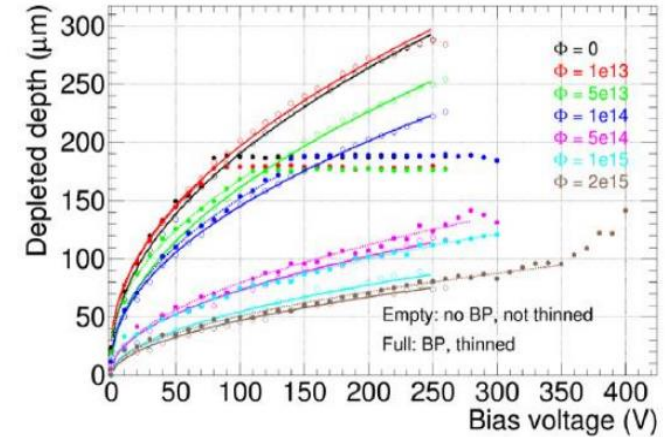
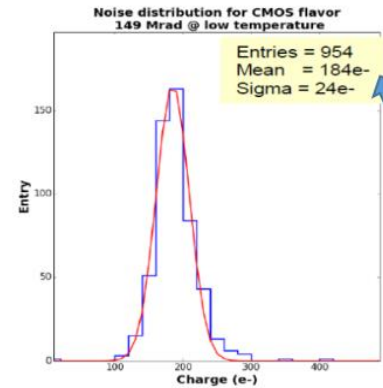
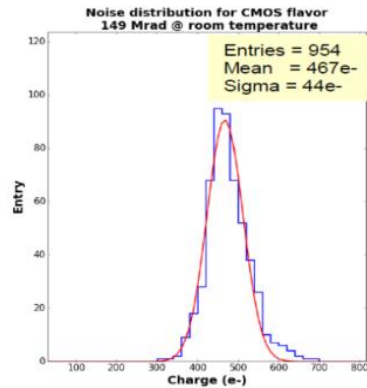
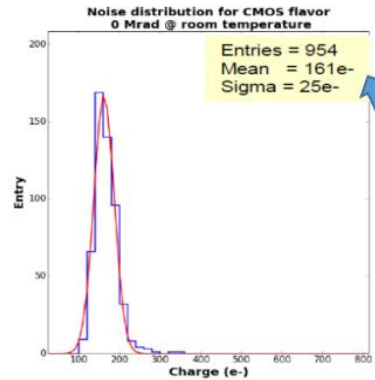
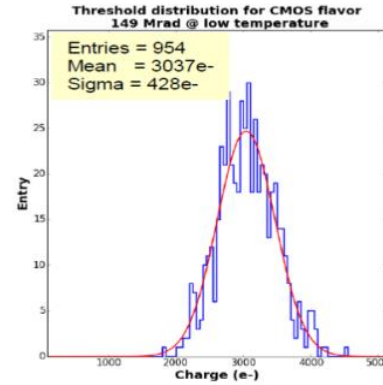
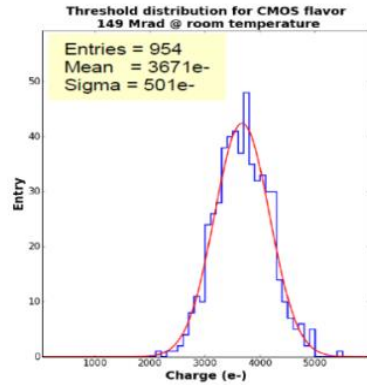
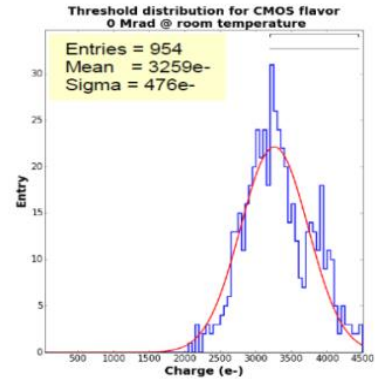
Below -1°C all water is frozen \rightarrow OK

Above 7.5°C all water is vapour \rightarrow OK

IV measurement done routinely and automatically through remote control and monitoring of HV PS (Keithley sourcemeter)

LF15A radiation hardness

0 Mrad @Room Temp 149 Mrad @Room Temp 149 Mrad @Low Temp -15°C

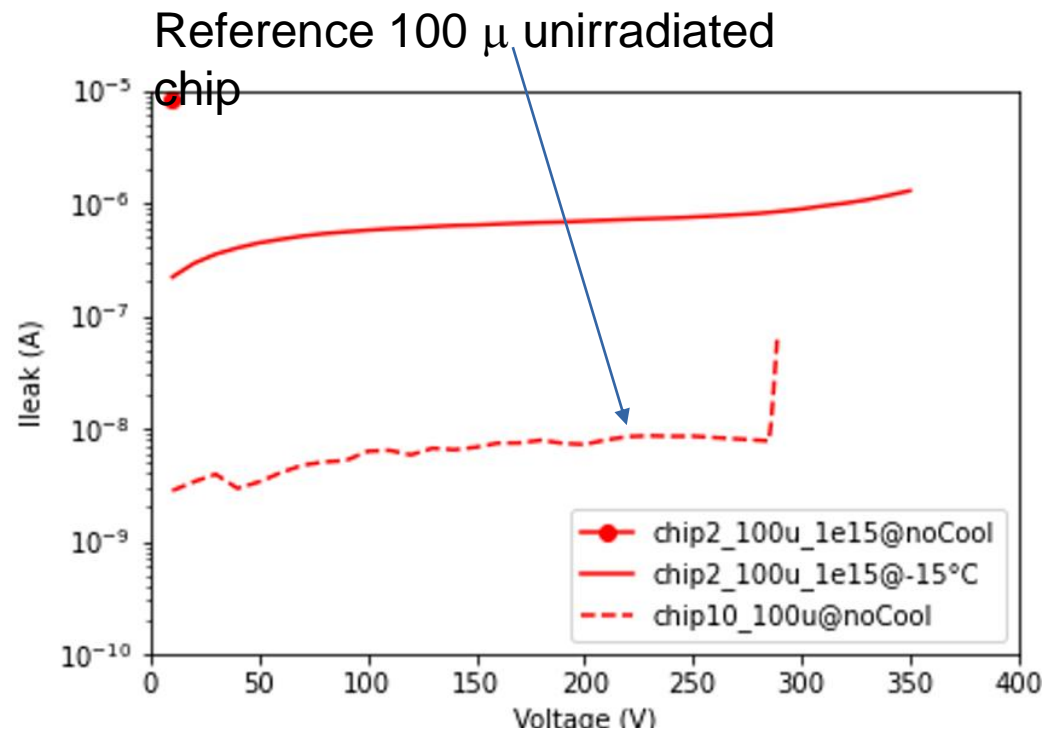
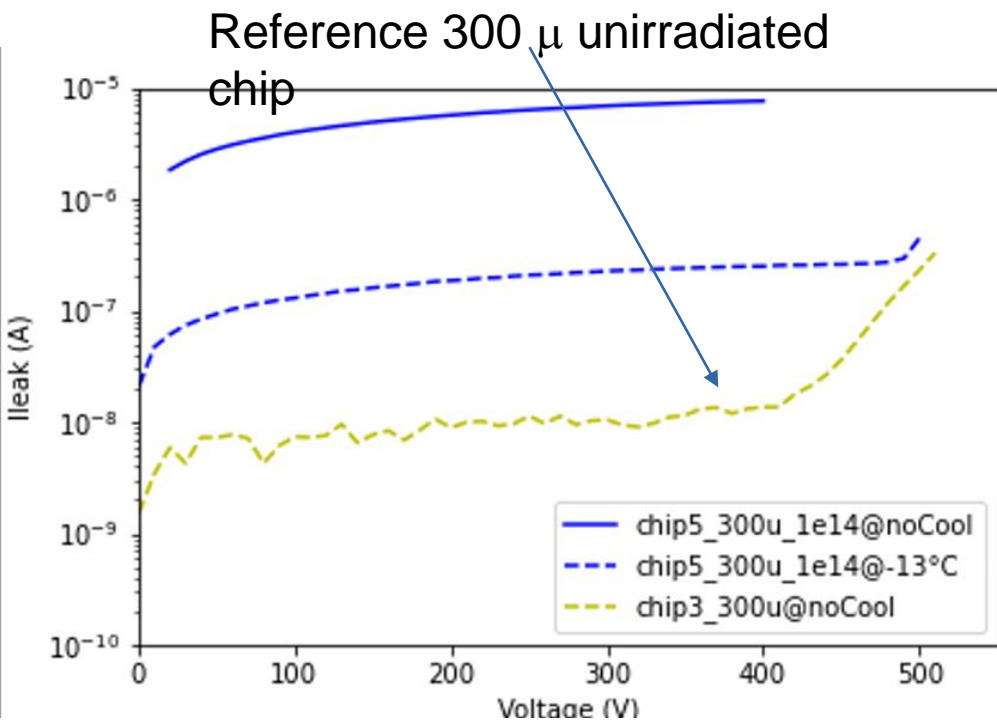


[I. Mandic et al. NIM A 903, 2018]

→ Radiation tests at CERN-SPS with **proton** beam on **LF-CPIX** chip (CPMM)

→ 14% increase of noise after irradiation with cooling

IV curves of irradiated MiniCactus v1

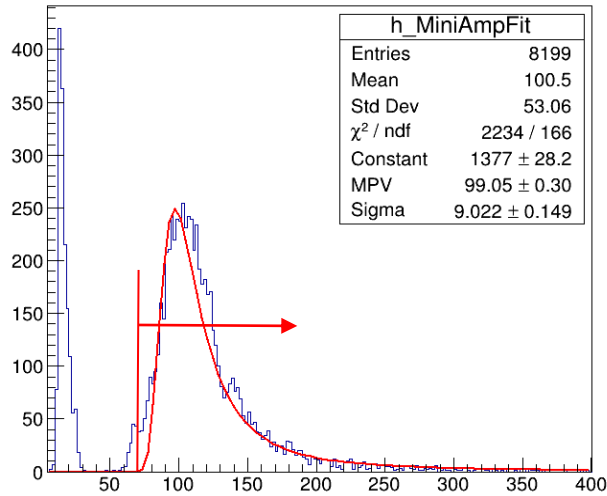


As expected, BV increases with total dose
Cooling is essential to bring leakage current to manageable

PMT and MiniCactus data

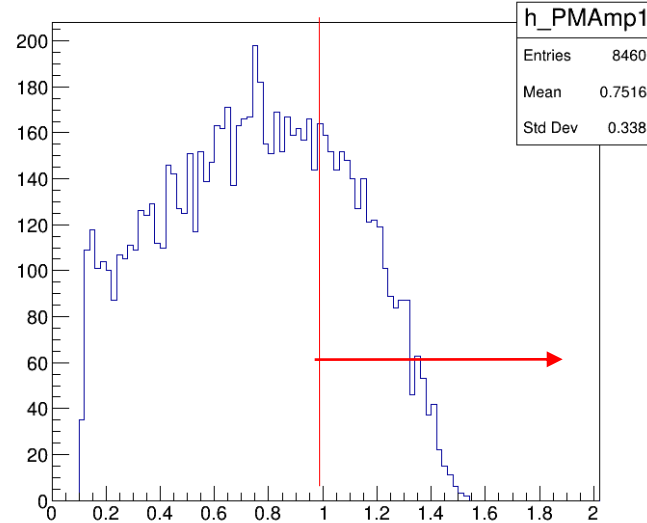
10^{14} 1 MeV neq irradiated DUT, 300 μ thick, 200V

Fitted AmpOut (mV)



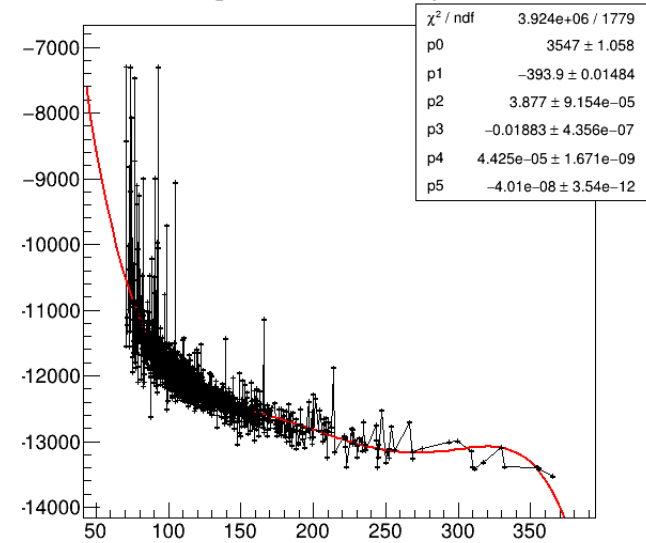
Amplitude
(mV)

PMT1 (bottom) Amplitude



Amplitude
(V)

Digital-PMT vs AmpOut

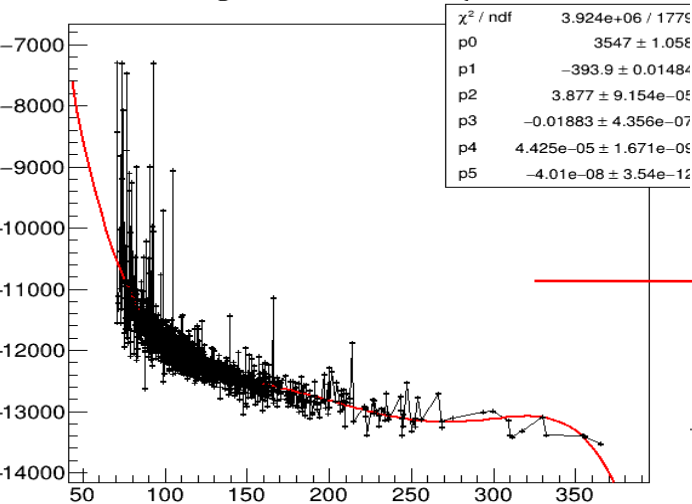


TW correction
As a fct of analog
amplitude

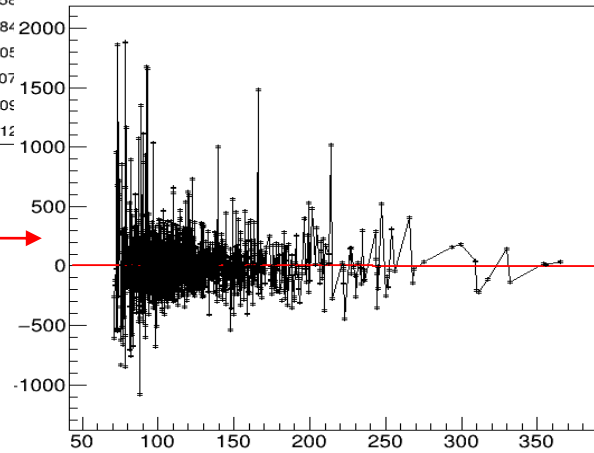
PMT and MiniCactus data

10^{14} 1 MeV neq irradiated DUT, 300 μ thick, 200 V

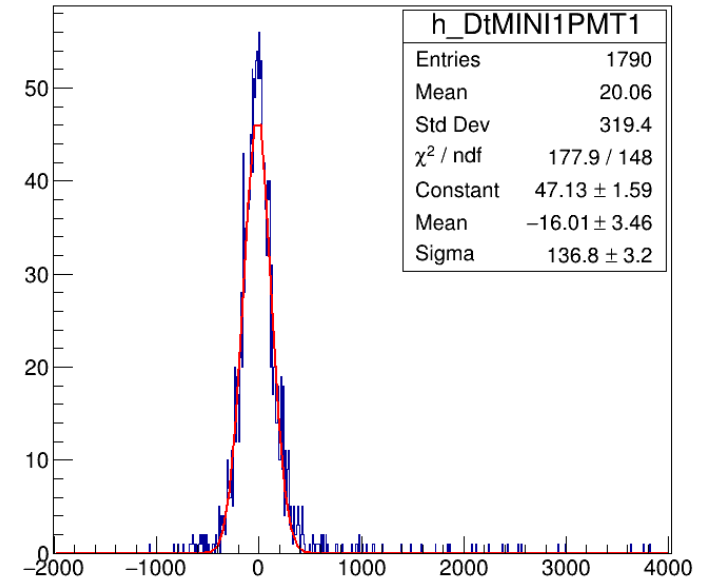
Digital-PMT vs AmpOut



Digital-PMT vs AmpOut



DT PMT1-MIN1 (ps)



Comparison of time resolution of unirradiated and 10^{14} 1 MeV neq chips



Sensor	HV bias (V)	Conditions	Temp. (°C)	Time res. (ps)	MPV (mV)
Unirradiated 300 u	400	testbeam, MCPMT time reference	room	78.97 ± 1.36	201.9 ± 0.5
Unirradiated 300 u	400	90Sr, PMT time reference*	room	104.5 ± 2.30	195.7 ± 2.3
Unirradiated 300 u	280	testbeam, MCPMT time reference	room	89.11 ± 1.56	200.9 ± 0.5
Irradiated 300 u	280	90 Sr, PMT time reference	20	108.2 ± 3.2 (PMT sub.)	108.2 ± 3.2
Irradiated 300 u	320	90 Sr, PMT time reference	20	132.9 ± 5.0 (PMT sub.)	113.5 ± 0.8
Irradiated 300 u	320	90 Sr, PMT time reference	-15	87.9 ± 4.7 (PMT sub.)	132.7 ± 0.6

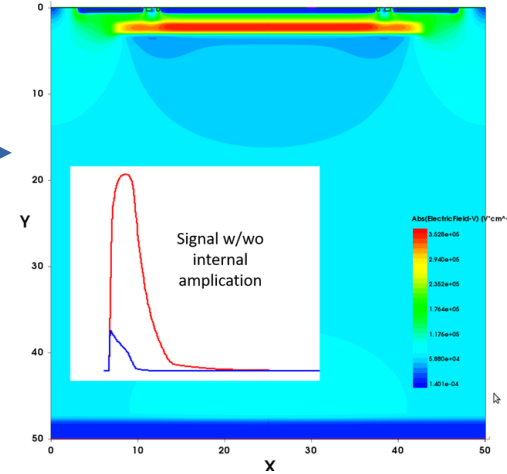
Irradiation at 10^{14} n_{eq} worsens time resolution by 18 % w.r.t. unirradiated at 20 °C

Cooling at -15°C brings time resolution more or less back to unirradiated performance (less dark current fluctuations)

*PMT resolution for 90 Sr betas estimated to be $71.3 \text{ ps} \pm 1.7 \text{ ps}$

Conclusions and perspectives

- Short term : evaluation of 10^{15} 1 MeV neq/cm² MiniCactus v1, first results are promising
 - In-lab and test-beam tests of MiniCactus v2. Hope to correct analog/digital coupling and have improved timing performance !
 - Medium term : investigate monolithic pixels with integrated gain layer.
 - Possible with standard LF15A process

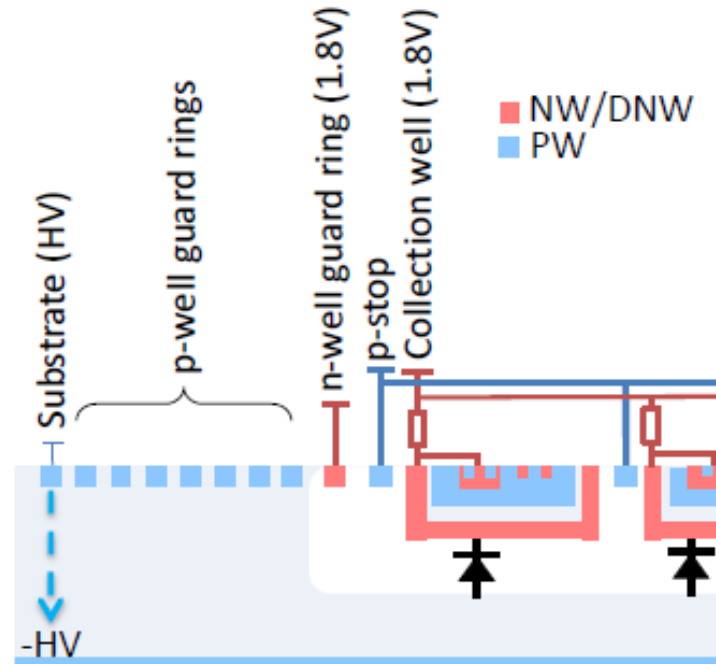


Publications :

- MiniCACTUS: A 65 ps Time Resolution Depleted Monolithic CMOS Sensor (arXiv:2309.08439, NSS 2022 conference)
- MiniCACTUS: Sub-100 ps timing with depleted MAPS, Nucl.Instrum.Meth.A 1039 (2022) 167022, VCI 2022 conference)
- CACTUS: A depleted monolithic active timing sensor using a CMOS radiation hard technology (arXiv:2003.04102, JINST 15 (2020) 06, P06011)

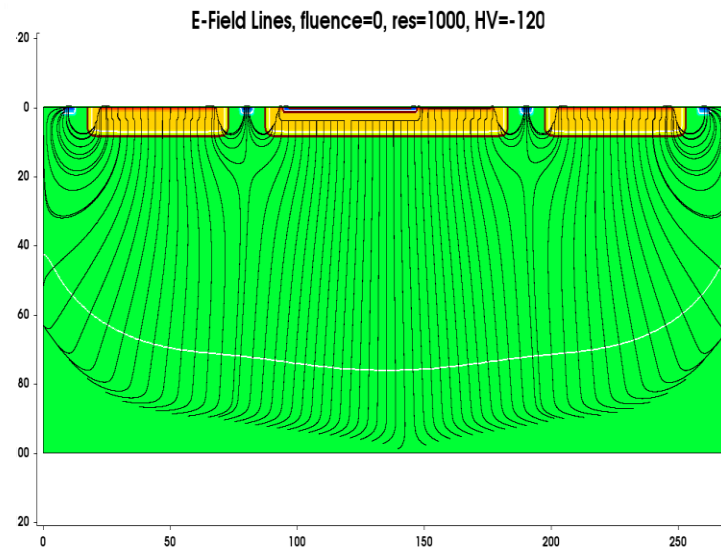
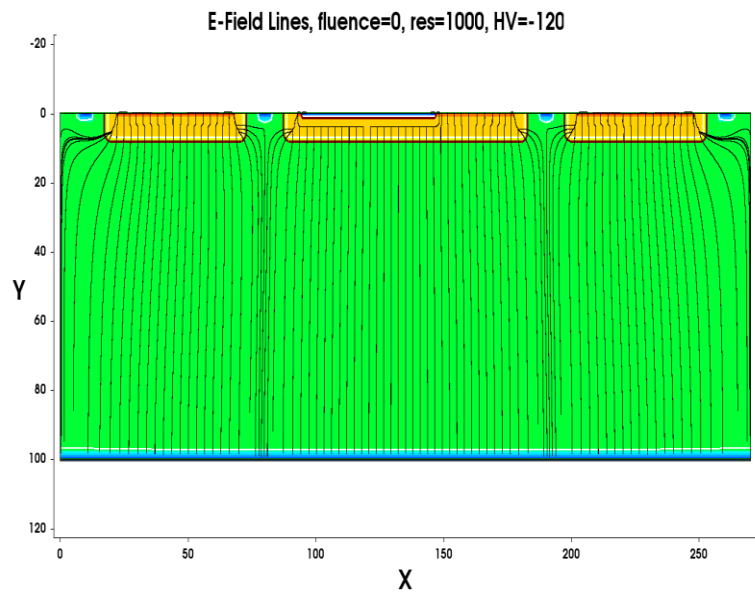
Backup

GUARD-RINGS OF LF-MONOPIX1



[[M. Barbero et al. JINST 15, 2020](#)]

ELECTRIC FIELDS



Backside versus top biasing → Need backside polarization to ensure best charge collection and signal shape uniformity!

241Am Amplitude Spectrum (pixel 5, 50 μm x 150 μm)

