Vacuum System in the FCC-ee Machine Detector Interface Region

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CERN

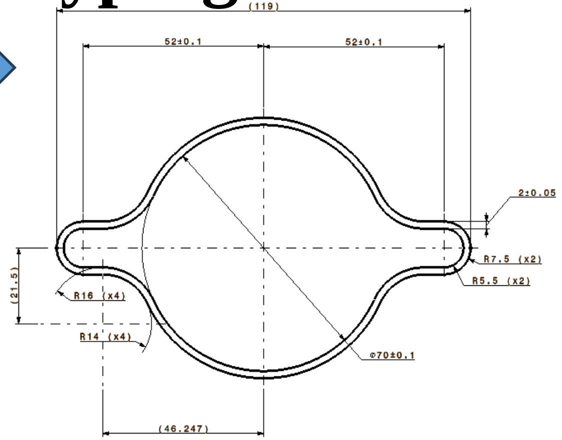
Technology Department TE
Vacuum Surfaces Coatings

OUTLINE

- FCC study program (2013-today)
- FCC-ee: relevant machine and vacuum parameters
- Vacuum chamber cross section
- Synchrotron radiation spectrum, flux, power
- SR absorbers: yes or no?
- Pumping solutions
- The MDI region
- Synchrotron radiation ray-tracing
- Pressure profiles
- Future work and conclusions
- Acknowledgments

Vacuum chamber cross-section; Prototyping of vacuum components

- The vacuum chamber cross section in the arcs is

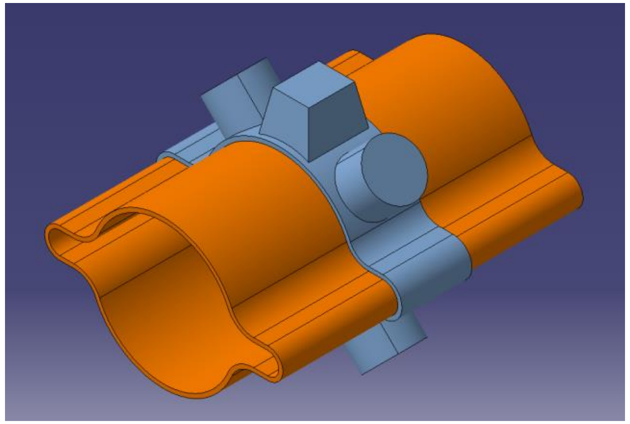


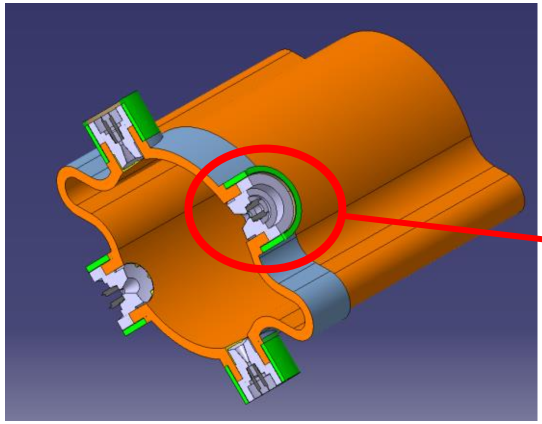
- It is made out of **extruded copper alloy**; it will be NEG-coated and every 5~6 m there will be a **SR PHOTON ABSORBER** (**SRA**) which will intercept the SR generated along the preceding dipole magnets.
- The design of the SRAs is **very demanding**, because each of them will receive a highly collimated SR fan, with **very high surface power density** **(especially for the ttbar)**
- In addition, the SRAs must satisfy some **geometrical criteria** which make their design challenging: we are prototyping some innovative design implementing **ADDITIVE MANUFACTURING** (3D printing) and **STIR-WELDING** technology, with **SHAPE-MEMORY ALLOY** rings for joining the different vacuum chamber segments (and BPM button electrodes) and bulk **COLD-SPRAY DEPOSITION** for selected components
- **Upon selection of the most suitable technology, we will look for INDUSTRIAL PARTNERS capable to deliver large quantities of these components in a TIMELY FASHION, following STRICT QUALITY CONTROL procedures**

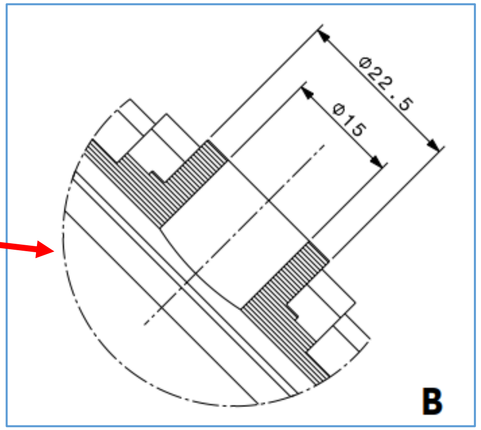
Plasma-sprayed “bosses” for machining the BPM button electrodes
Friction stir welding of elliptical flanges to vacuum chamber extrusion

Chamber: 2mm layer sprayed all around

Chamber prototype with x4 bosses for direct BPM buttons machining and SMA rings

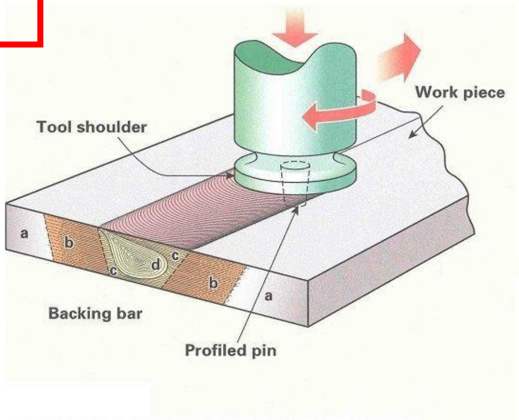


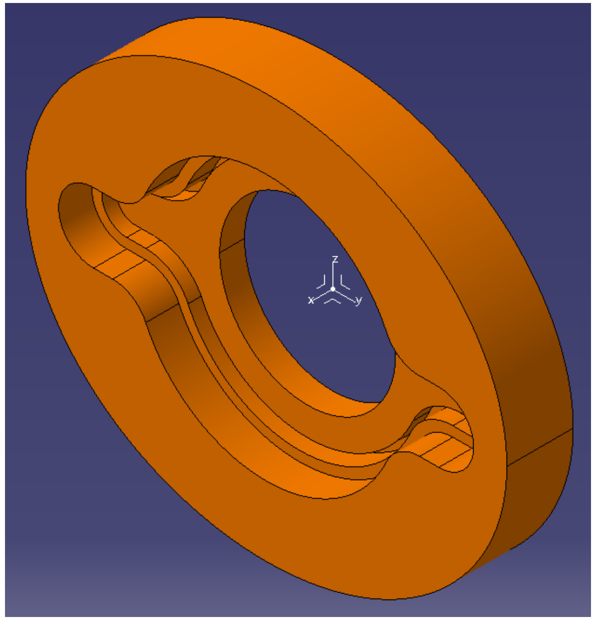




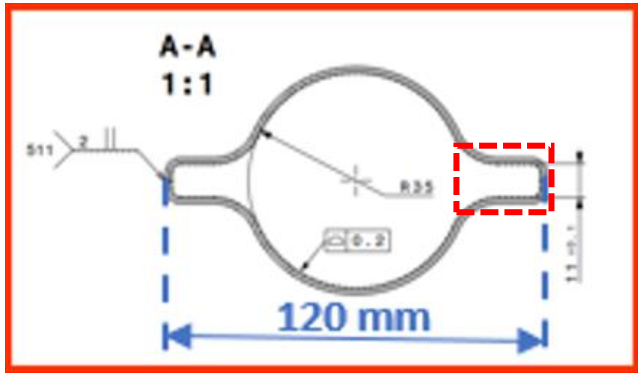
FRICTION STIR WELDING →

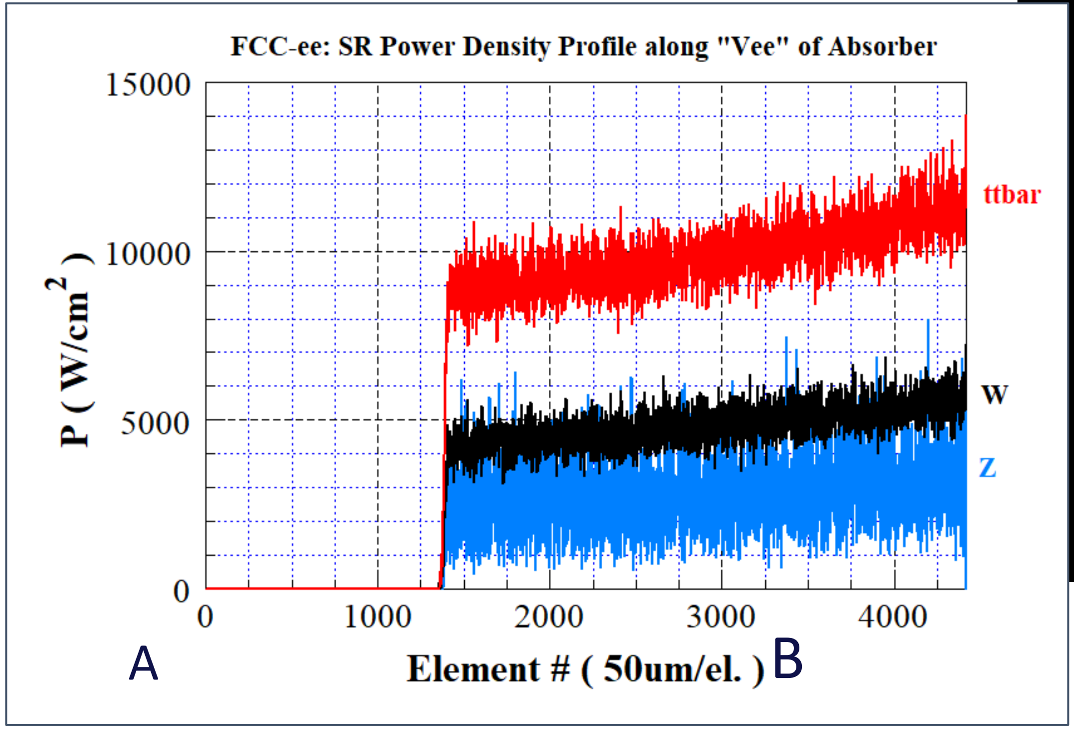
- Flange is redesigned as per Phase 1 results

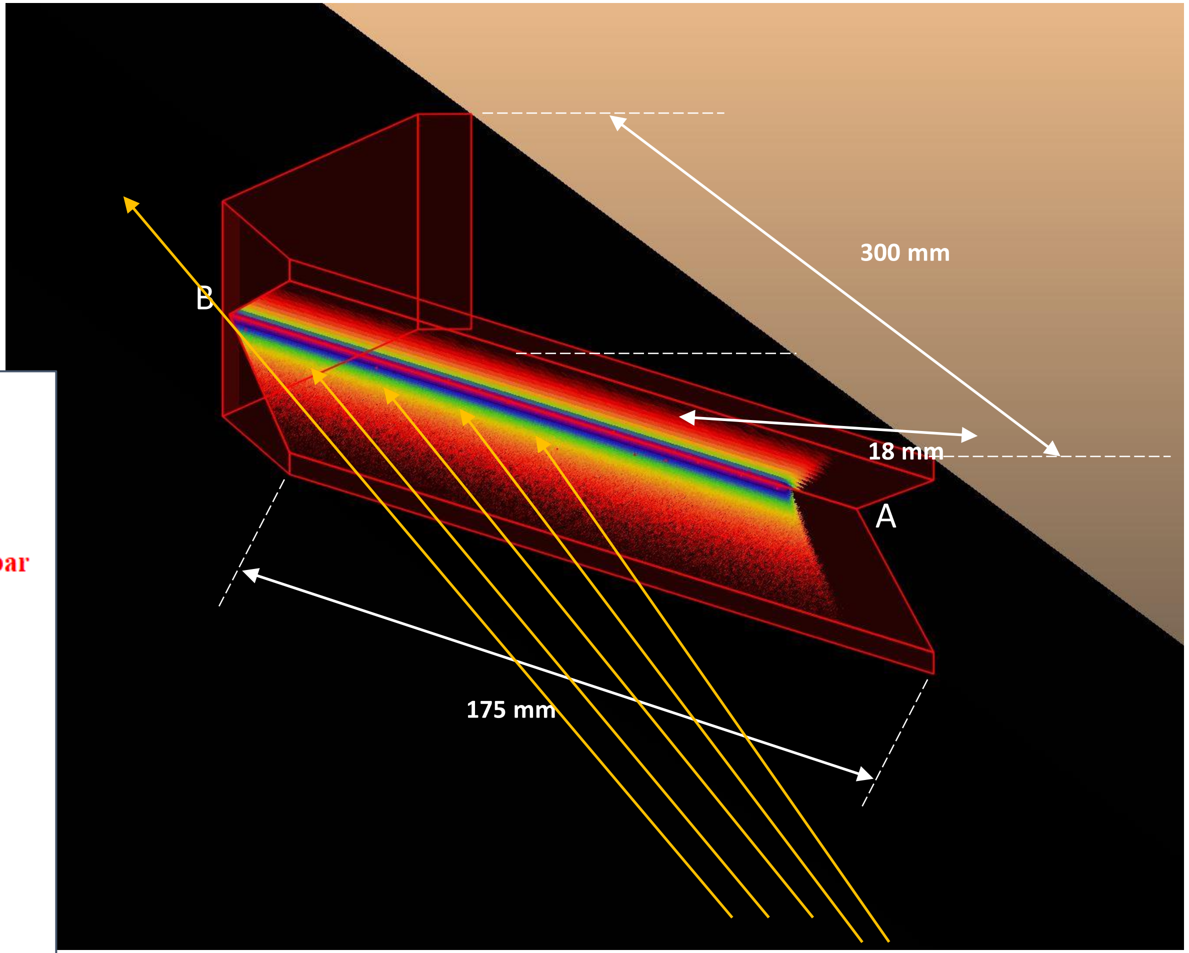




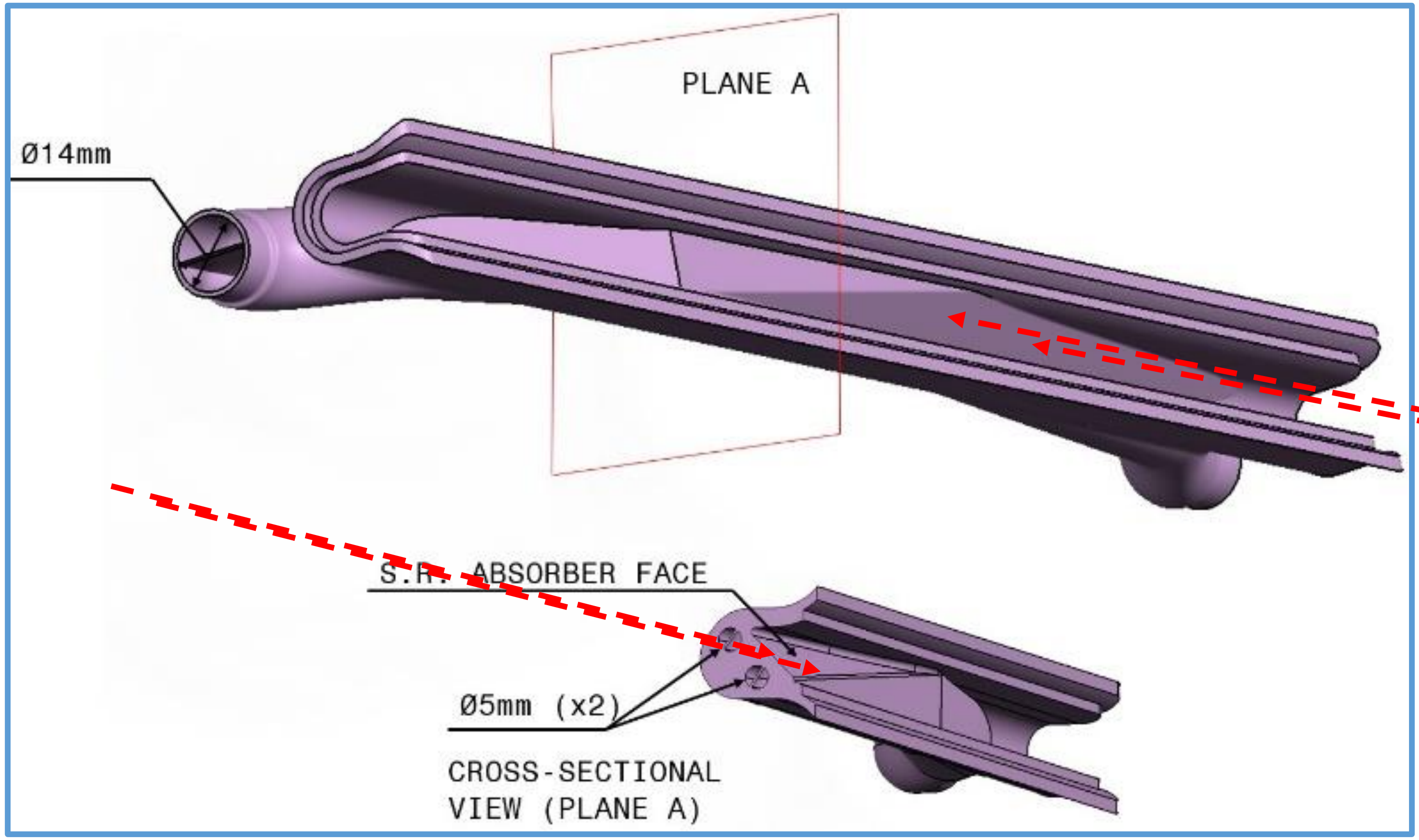
Initial geometry of the SR photon absorber, now superseded by 3D-printed one (next slide)

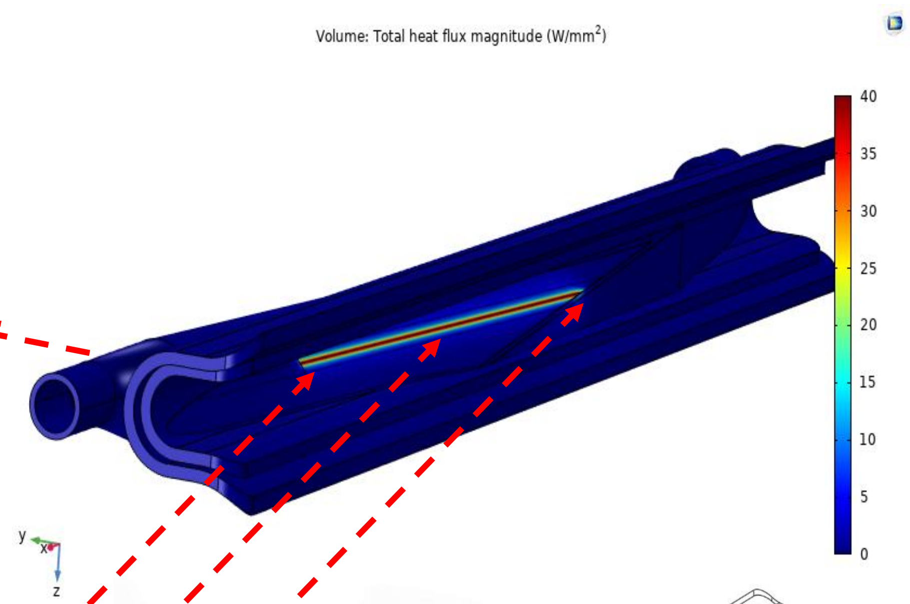


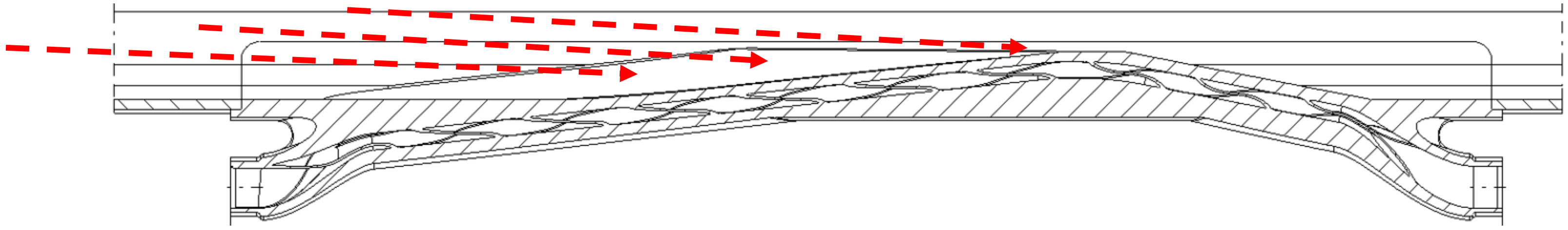


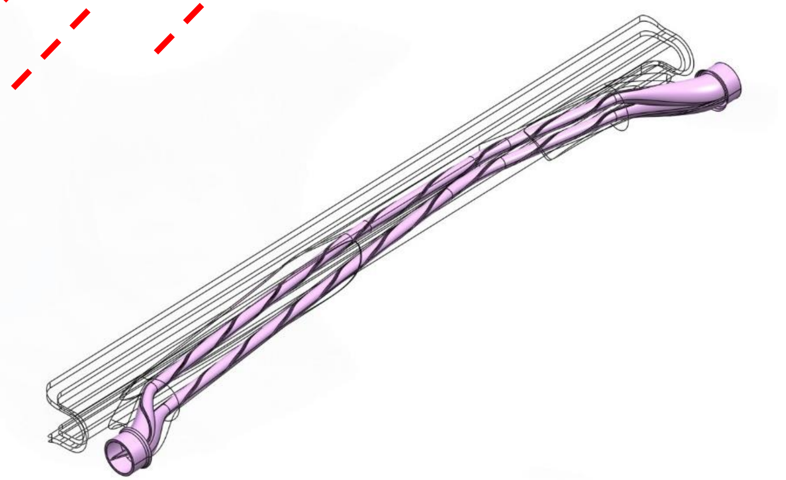


Another example: 3D-PRINTED SR ABSORBER, with INTEGRATED COOLING CIRCUIT AND SWIRL TAPE TO IMPROVE HEAT EXCHANGE





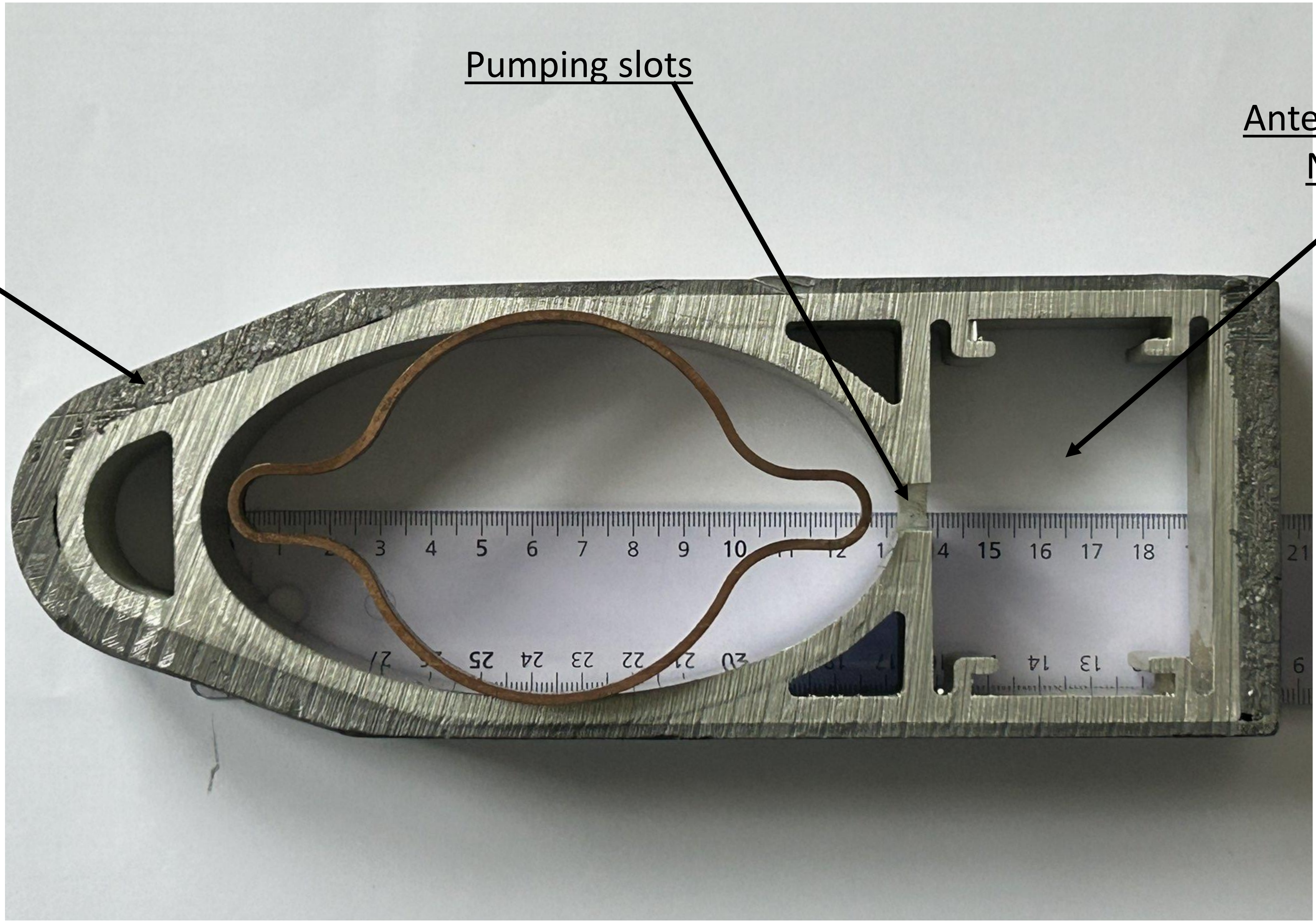




Comparison of LEP extruded cross-section (dipole chambers) with FCC-ee's

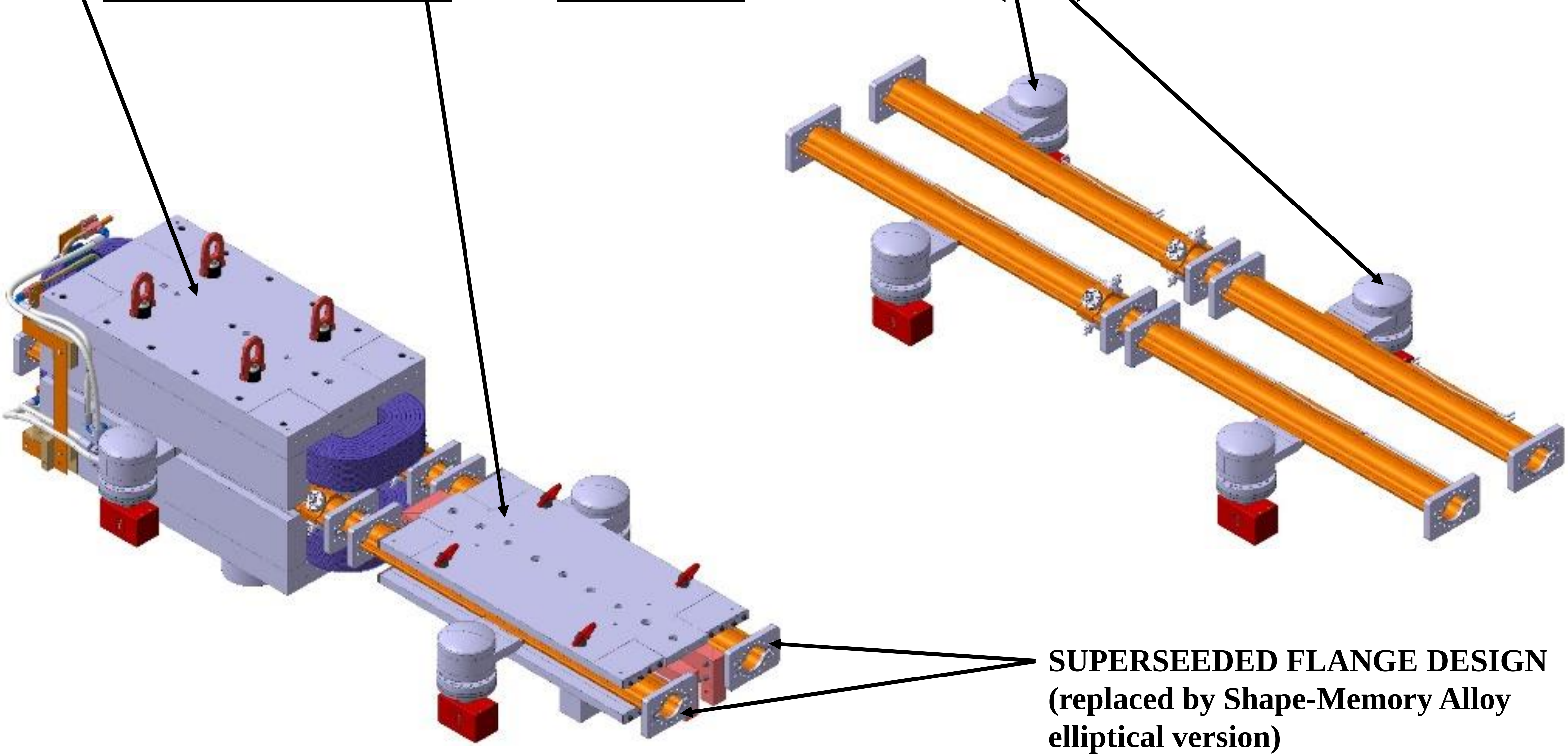
LEP:
ellipse 131x70 mm^2

FCC-ee:
115 mm wide, 70 mm ID



The specific conductance of FCC-ee is ~1/2 that of LEP, ~100:50 l·m/s
The proposed 60 mm ID version for FCC-ee would have a 37% conductance decrease, i.e. only ~1/3 that of LEP

View of the VACUUM CHAMBERS with PUMPING DOMES (right) and inside QUADRUPOLE and DIPOLE MAGNET (left)

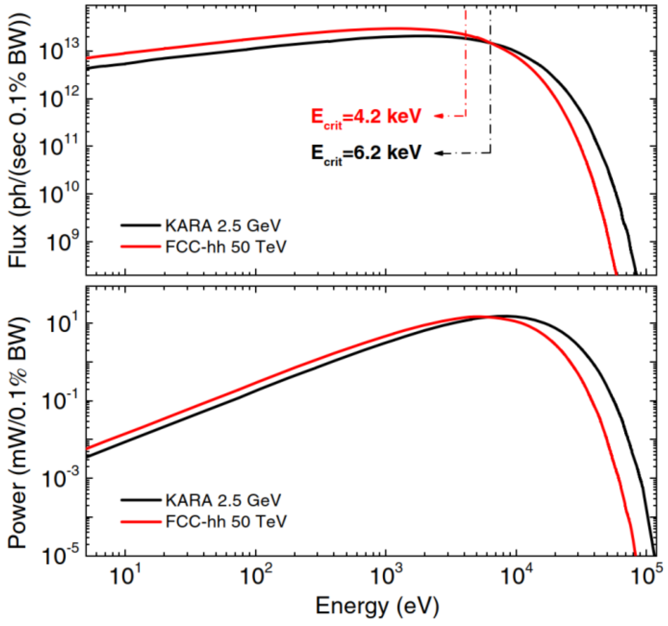


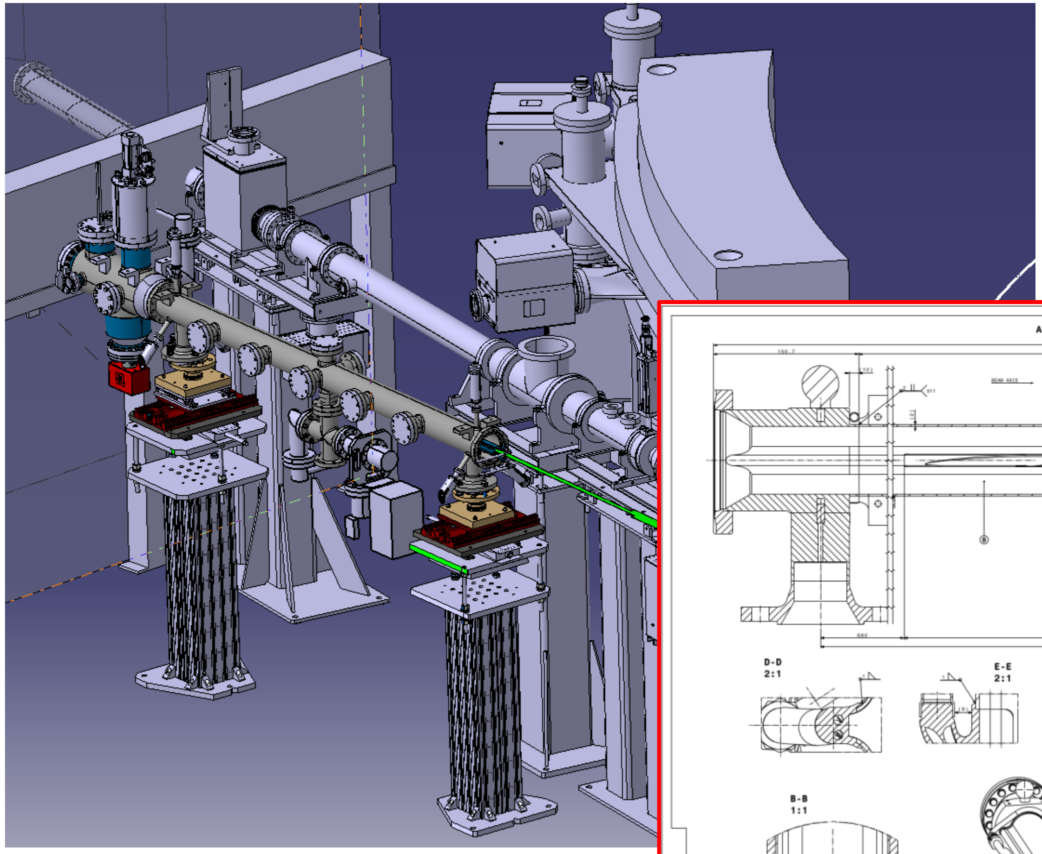
SUPERSEEDED FLANGE DESIGN (replaced by Shape-Memory Alloy elliptical version)

FCC-hh beam screen and FCC-ee vacuum chamber prototype testing

BESTEX at KARA light source (Peter Lindquist Henriksen, formerly L.A. Gonzalez)

Karlsruher Institut für Technologie





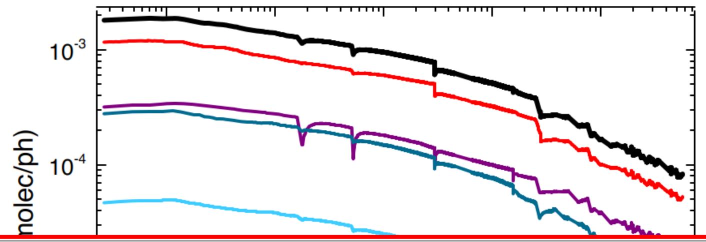
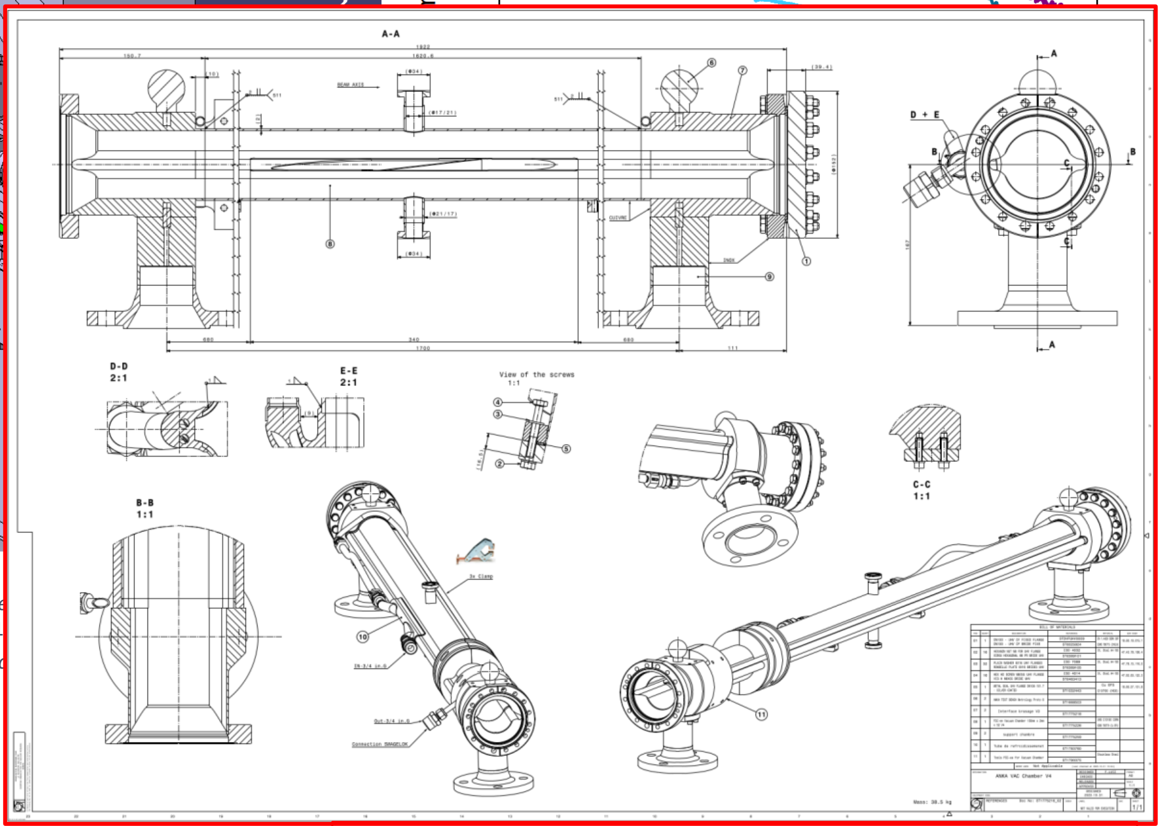


TABLE I. Comparison of the BESTEX (for the configuration of this specific work) and the FCC-hh relevant baseline parameters.

	BESTEX	FCC-hh
Critical energy [keV]	6.2	4.3
SR flux [ph/s/m]	4.84×10^{16}	1.7×10^{17}
SR power [W/m][a]	32	32[b]
Glancing angle [mrad]	18	1.35

[a]Power received at the BS.
[b]Average value. Power ranges between 21 and 42 W/m.

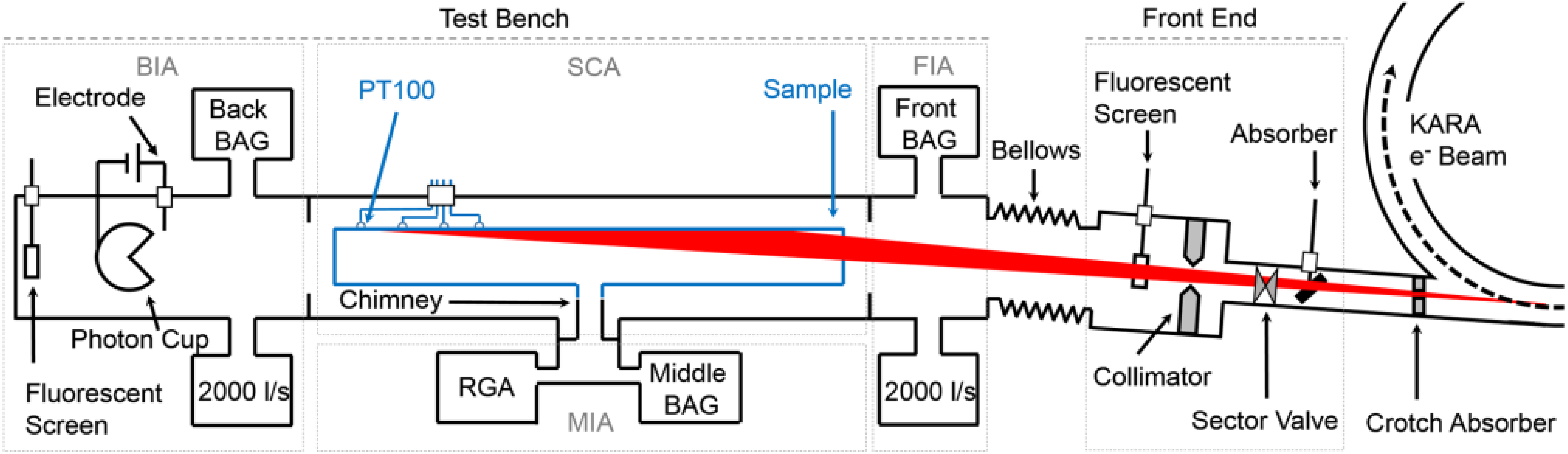
L. A. Gonzalez, et al. *Commissioning of a beam screen test be... hadron collider type synchrotron radiation beam.* DOI: 10.11...
L. A. Gonzalez, et al. *Photostimulated desorption performanc... beam screen.* DOI: 10.1103/PhysRevAccelBeams.24.113201

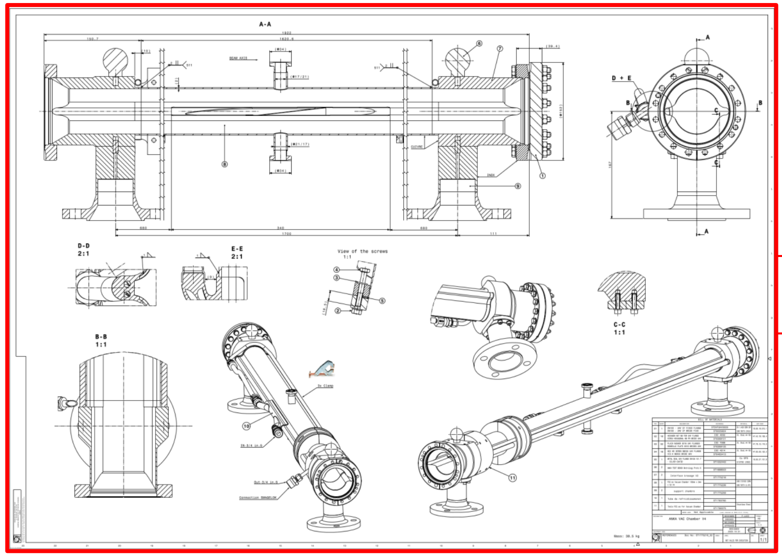


PRELIMINARY; Court. F. Luiz, CERN

This project has received funding from the European Union's Horizon Europe Research and Innovation programme under Grant Agreement No 101057511.

Schematics of BESTEX at KARA/KIT





PRELIMINARY; Court. F. Luiz, CERN

- **Machine parameters from official web page** http://tlep.web.cern.ch/content/machine-parameters
- **Very small vertical emittance for all energies**
- **High current (B-factory level) for Z-pole**
- **Luminosity lifetime t_{lum} dominates beam current decay, but vacuum lifetime must be at least several times longer than t_{lum}: good vacuum is a must**

Consequence of 50 MW/beam MAX

$$P\,(W) = 88.46 \cdot E^4(GeV) \cdot I(mA) / \rho(m)$$

$$F\,(ph/s) = 8.08 \cdot 10^{17} \cdot E(GeV) \cdot I(mA)$$

The beam currents at the various energies scale as the reciprocal of the 4th power of the beam energy:

The beam current at ttbar is only $(45.6/182.5)^4$ = $1/4^4$=1/256 that of the Z-pole

Old parameter table (97 km rings)

parameter	Z	W	H (ZH)	ttbar
beam energy [GeV]	45.6	80	120	182.5
arc cell optics	60/60	90/90	90/90	90/90
momentum compaction [10^{-5}]	1.48	0.73	0.73	0.73
horizontal emittance [nm]	0.27	0.28	0.63	1.45
vertical emittance [pm]	1.0	1.0	1.3	2.7
horizontal beta* [m]	0.15	0.2	0.3	1
vertical beta* [mm]	0.8	1	1	2
length of interaction area [mm]	0.42	0.5	0.9	1.99
tunes, half-ring (x, y, s)	(0.569, 0.61, 0.0125)	(0.577, 0.61, 0.0115)	(0.565, 0.60, 0.0180)	(0.553, 0.59, 0.0350)
longitudinal damping time [ms]	414	77	23	6.6
SR energy loss / turn [GeV]	0.036	0.34	1.72	9.21
total RF voltage [GV]	0.10	0.44	2.0	10.93
RF acceptance [%]	1.9	1.9	2.3	4.9
energy acceptance [%]	1.3	1.3	1.5	2.5
energy spread (SR / BS) [%]	0.038 / 0.132	0.066 / 0.153	0.099 / 0.151	0.15 / 0.20
bunch length (SR / BS) [mm]	3.5 / 12.1	3.3 / 7.65	3.15 / 4.9	2.5 / 3.3
Piwinski angle (SR / BS)	8.2 / 28.5	6.6 / 15.3	3.4 / 5.3	1.39 / 1.60
bunch intensity [10^{11}]	1.7	1.5	1.5	2.8
no. of bunches / beam	16640	2000	393	39
beam current [mA]	1390	147	29	5.4
luminosity [10^{34} $cm^{-2}s^{-1}$]	230	32	8	1.5
beam-beam parameter (x / y)	0.004 / 0.133	0.0065 / 0.118	0.016 / 0.108	0.094 / 0.150
luminosity lifetime [min]	70	50	42	44
time between injections [sec]	122	44	31	32
allowable asymmetry [%]	±5	±3	±3	±3
required lifetime by BS [min]	29	16	11	10
actual lifetime by BS ("weak") [min]	> 200	20	20	25

New parameter table (90.7 km rings)

Parameters

FCC-ee collider parameters as of June 3, 2023.

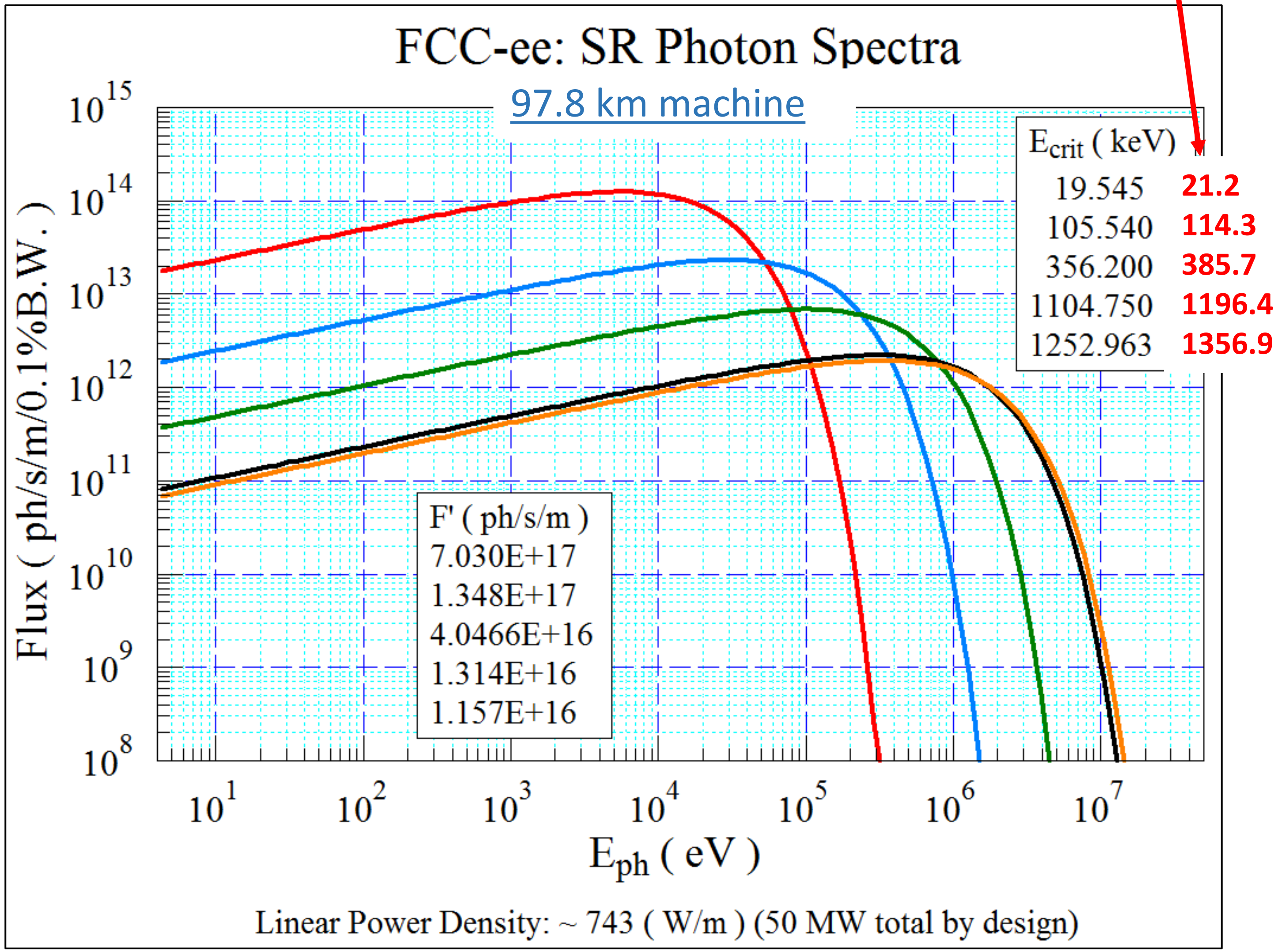
Beam energy	[GeV]	45.6	80	120	182.5
Layout		PA31-3.0			
# of IPs		4			
Circumference	[km]	90.658816			
Bend. radius of arc dipole	[km]	9.936			
Energy loss / turn	[GeV]	0.0394	0.374	1.89	10.42
SR power / beam	[MW]	50			
Beam current	[mA]	1270	137	26.7	4.9
Colliding bunches / beam		15880	1780	440	60
Colliding bunch population	[10^{11}]	1.51	1.45	1.15	1.55
Hor. emittance at collision ε_x	[nm]	0.71	2.17	0.71	1.59
Ver. emittance at collision ε_y	[pm]	1.4	2.2	1.4	1.6
Lattice ver. emittance $\varepsilon_{y,\mathrm{lattice}}$	[pm]	0.75	1.25	0.85	0.9
Arc cell		Long 90/90		90/90	
Momentum compaction α_p	[10^{-6}]	28.6		7.4	
Arc sext families		75		146	
$\beta^*_{x/y}$	[mm]	110 / 0.7	220 / 1	240 / 1	1000 / 1.6
Transverse tunes $Q_{x/y}$		218.158 / 222.200	218.186 / 222.220	398.192 / 398.358	398.148 / 398.182
Chromaticities $Q'_{x/y}$		0 / +5	0 / +2	0 / 0	0 / 0
Energy spread (SR/BS) σ_δ	[%]	0.039 / 0.089	0.070 / 0.109	0.104 / 0.143	0.160 / 0.192
Bunch length (SR/BS) σ_z	[mm]	5.60 / 12.7	3.47 / 5.41	3.40 / 4.70	1.81 / 2.17
RF voltage 400/800 MHz	[GV]	0.079 / 0	1.00 / 0	2.08 / 0	2.1 / 9.38
Harm. number for 400 MHz		121200			
RF freqeuncy (400 MHz)	MHz	400.786684			
Synchrotron tune Q_s		0.0288	0.081	0.032	0.091
Long. damping time	[turns]	1158	219	64	18.3
RF acceptance	[%]	1.05	1.15	1.8	2.9
Energy acceptance (DA)	[%]	±1.0	±1.0	±1.6	-2.8/+2.5
Beam crossing angle at IP $\pm\theta_x$	[mrad]	±15			
Piwinski angle $(\theta_x \sigma_{z,\mathrm{BS}})/\sigma_x^*$		21.7	3.7	5.4	0.82
Crab waist ratio	[%]	70	55	50	40
Beam-beam ξ_x/ξ_y[a]		0.0023 / 0.096	0.013 / 0.128	0.010 / 0.088	0.073 / 0.134
Lifetime (q + BS + lattice)	[sec]	15000	4000	6000	6000
Lifetime (lum)[b]	[sec]	1340	970	840	730
Luminosity / IP	[10^{34}/cm^{2}s]	140	20	5.0	1.25
Luminosity / IP (CDR, 2 IP)	[10^{34}/cm^{2}s]	230	28	8.5	1.8

Synchrotron Radiation Spectra

- **Z-Pole: very high photon flux (→ large outgassing load);**
- **Z-pole: compliance with scheduled operation (~~integrated luminosity first 2 years~~), requires quick commissioning to I_{NOM}=~~1.390 A~~ 1270 mA;**
- **T-pole (182.5): extremely large and penetrating radiation, critical energy ~~1.25 MeV~~ 1.36 MeV;**
- **T-pole (and also W and H): need design which minimizes activation of tunnel and machine components (→ FLUKA);**
- **W, H-pole: intermediate between Z and T; still E_{crit} > Compton edge (~100 keV (Al), ~200 keV (Cu))**

90.7 km machine

Critical energy: ε_c = 2218·E³ (GeV) / ρ(m)

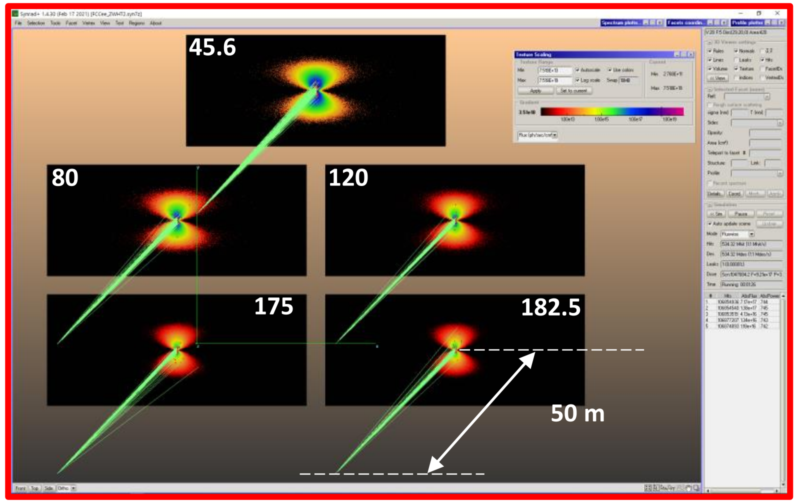


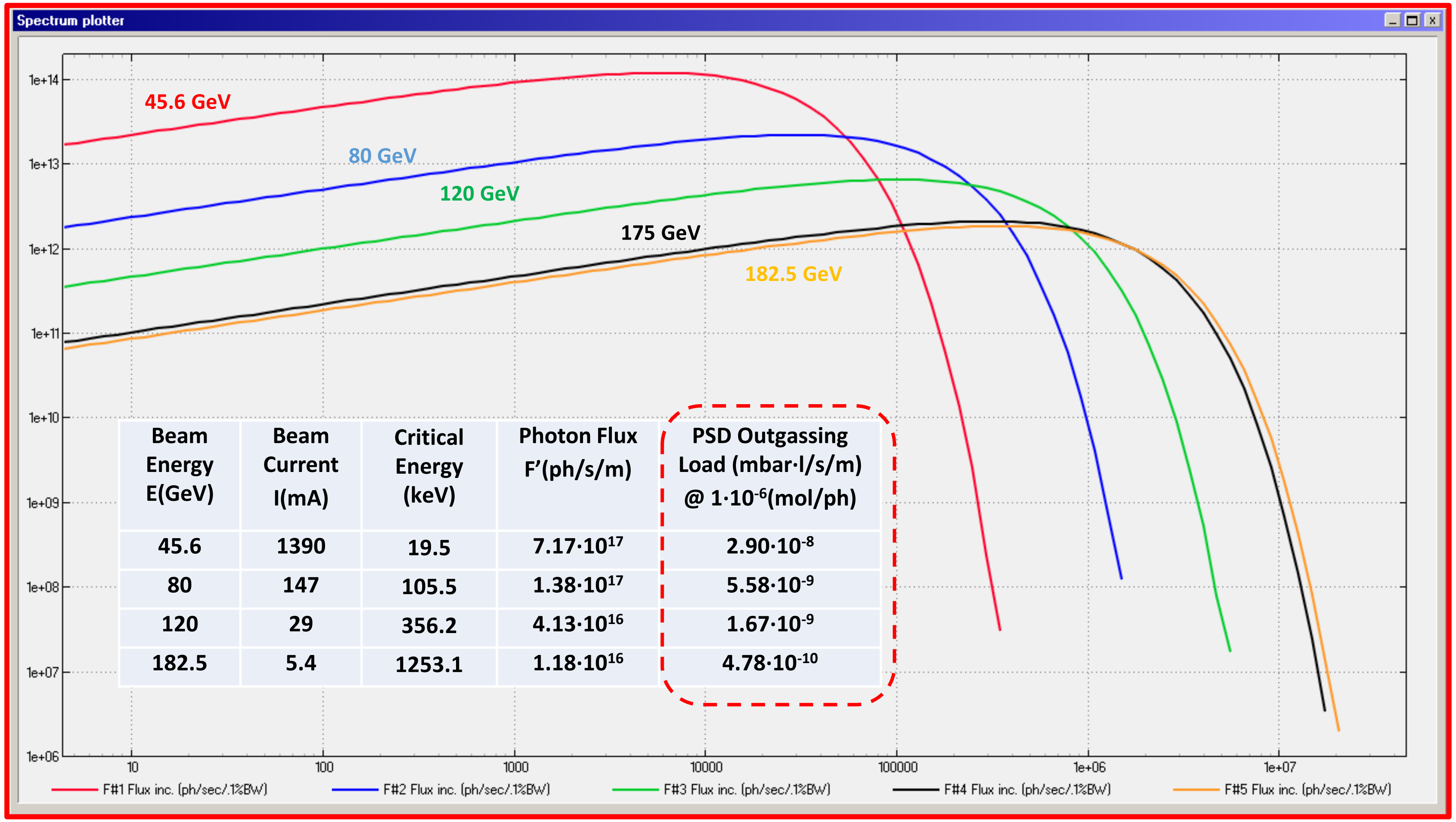
Synchrotron radiation spectrum, flux, power

Typical vertical opening angle SR: 1/γ; γ(ttbar)=357,143; 1/γ=2.8 μrad → @50 m = 0.14 mm

SR Spectra computed with SYNRAD+

- Radiation projected onto five 14x6 cm^2 screens;
- 1 cm-long dipole arc trajectories;
- Flux distribution shown here,
- Logarithmic scale for textures,
- 6 orders of magnitude displayed;



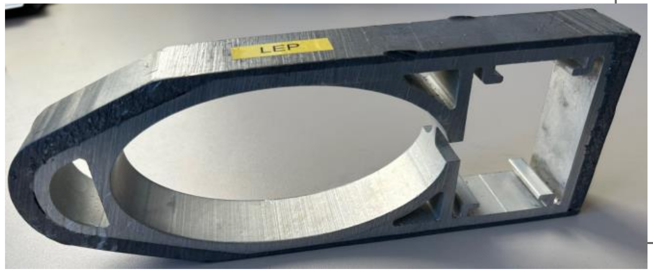


Beam Energy E(GeV)	Beam Current I(mA)	Critical Energy (keV)	Photon Flux F'(ph/s/m)	PSD Outgassing Load (mbar·l/s/m) @ $1\cdot10^{-6}$(mol/ph)
45.6	1390	19.5	$7.17\cdot10^{17}$	$2.90\cdot10^{-8}$
80	147	105.5	$1.38\cdot10^{17}$	$5.58\cdot10^{-9}$
120	29	356.2	$4.13\cdot10^{16}$	$1.67\cdot10^{-9}$
182.5	5.4	1253.1	$1.18\cdot10^{16}$	$4.78\cdot10^{-10}$

Units: Vertical: photons/s/(0.1% bandwidth)/m; Range [10^6 - $2\cdot10^{14}$]
Horizontal eV; Range [4 - $5\cdot10^7$]

- Gas Load for W-, H-, T-poles will have a <u>significant contribution</u> proportional to SR power, due to <u>Compton photons</u> (as per LEP operation, ref. "*The pressure and gas composition evolution during the operation of the LEP accelerator at 100 GeV*", M. J. Jimenez et al., Vacuum 60 (2001) p183-189);

F (FCC-ee)>100 keV (%)	
Z	0.0639
W	9.220
H	28.852
T(175)	47.810
T(182.5)	49.717



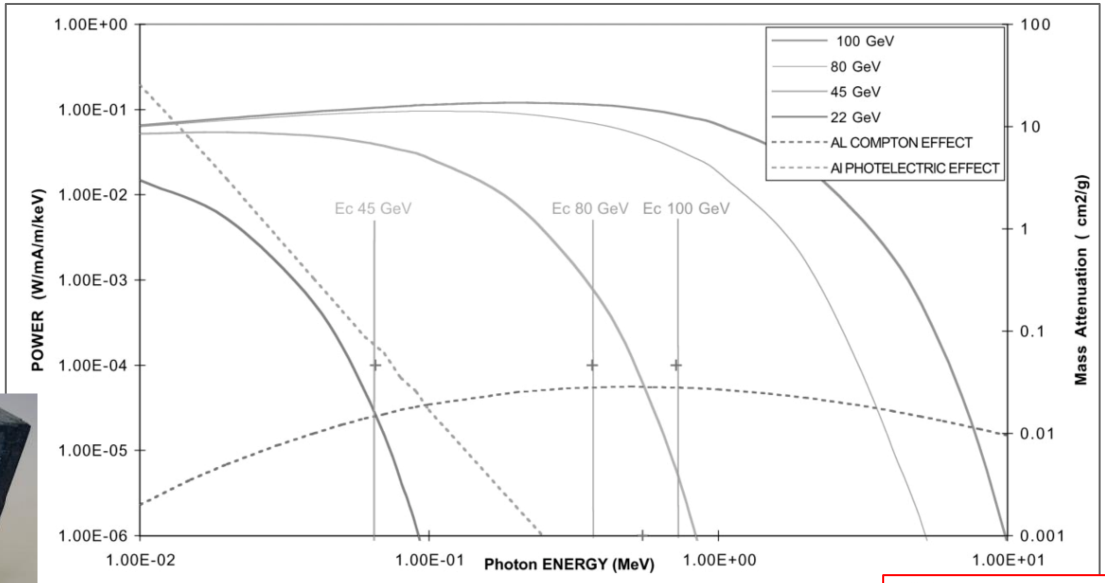


Fig. 2. The LEP synchrotron radiation spectrum.

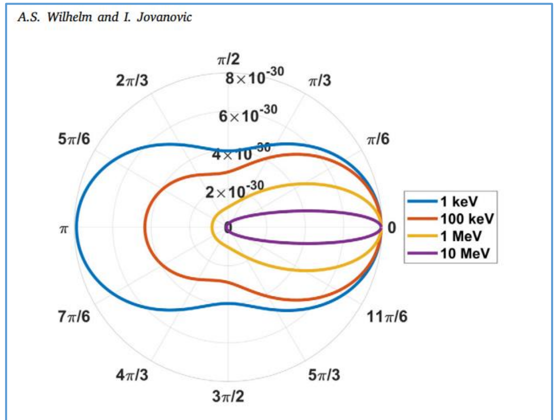


Fig. 1. The Klein–Nishina differential cross-section shapes for photons of various energies scattered off a hydrogen atom. The photon is incident at $\theta = 0$ and cross-section is measured in m^2. For heavier atoms, the magnitude of the KNDCS changes, but the shape is invariant for a given photon energy. Higher energy photons are much less likely to undergo a high-angle scattering than lower energy photons.

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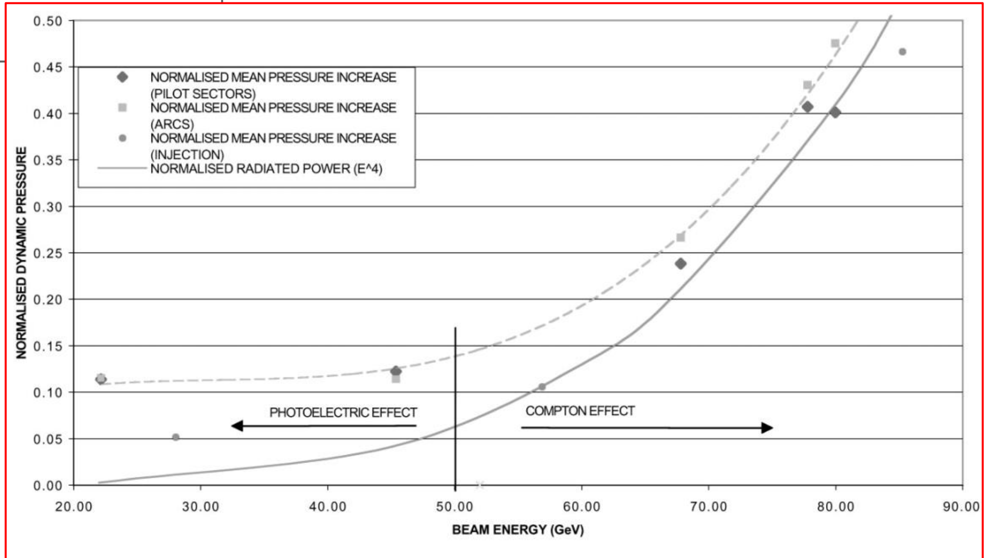


Fig. 5. Normalised pressure increase (low beam energy, measured in LEP arcs, 1999).

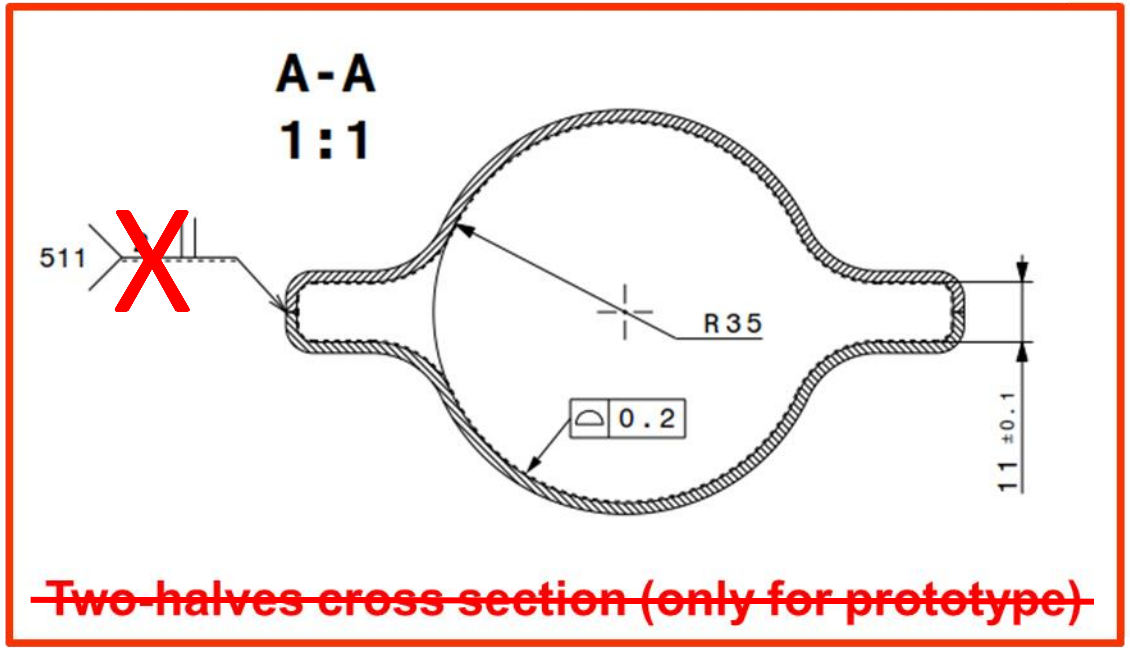
- If copper alloy is chosen as the material for the vacuum chamber, then a smaller fraction goes into Compton, and shielding improves;

- In addition, copper has a lower photon-stimulated desorption yield;

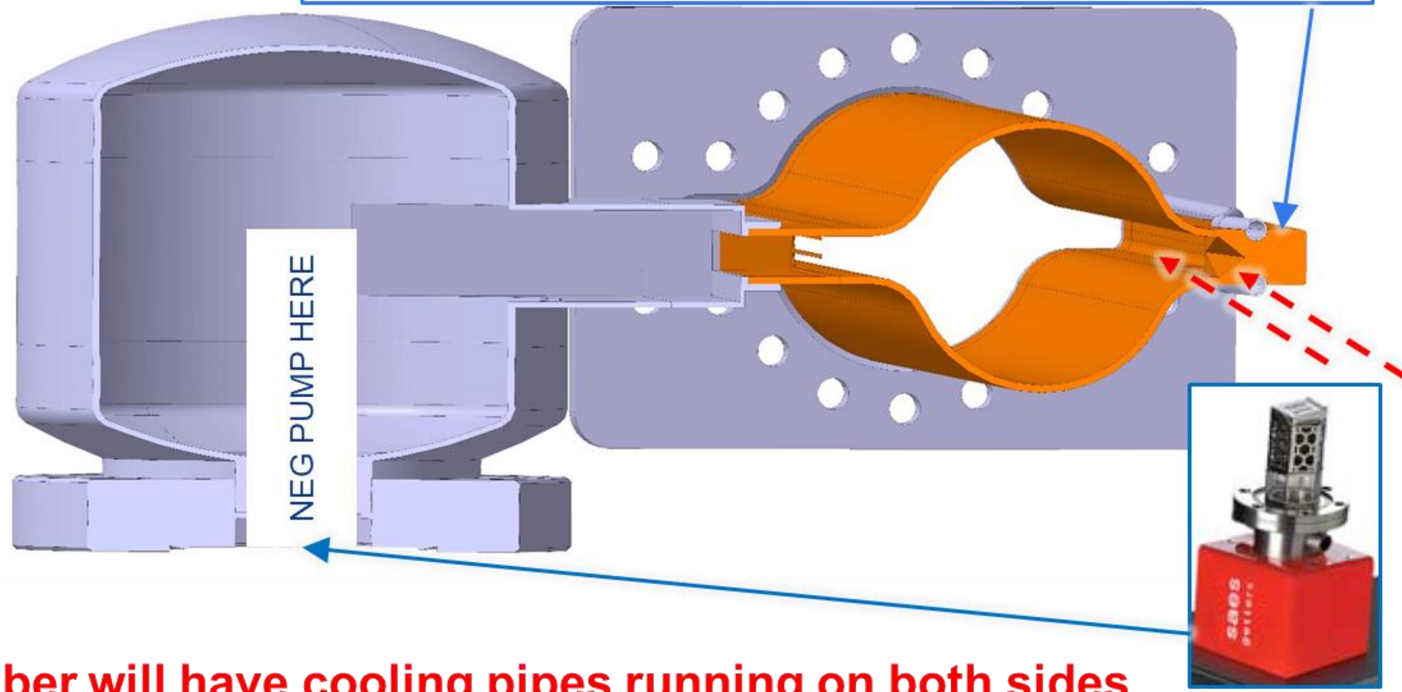
Photon Stimulated Desorption (PSD):

Q(mbar·l/s) = F(ph/s)·η(mol/ph)·k(mbar*l/mol)

Material: OFC copper; Specific Cond.: 48.2 l·m/s (CO, 20 °C)



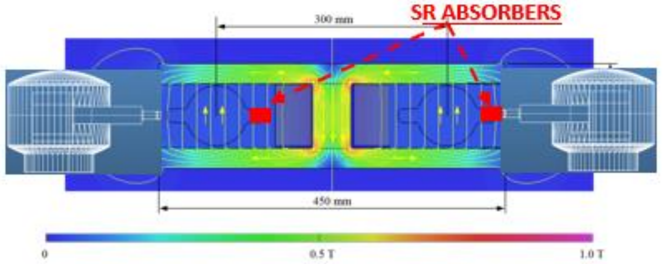
Lumped absorbers (1 every ~ 6 m, covering the entire horizontal SR photon fan)

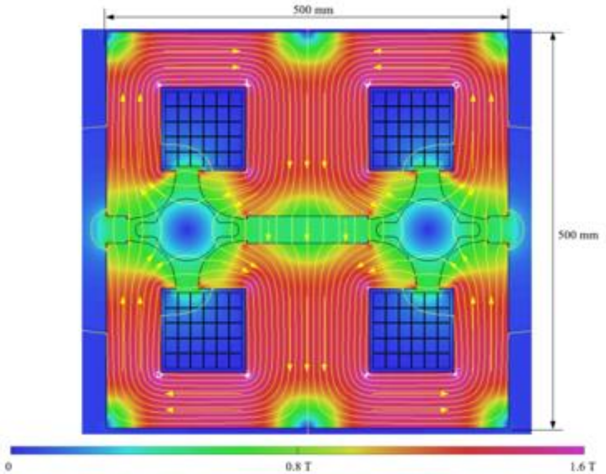


- Left: Cross-section of the prototype (real chamber will have cooling pipes running on both sides of winglets;
- Right: Cross-section at pumping dome/absorber location; The connection to the beam chamber is via a slotted grid; The SR absorber is placed in front of the pumping dome (for external beam only); The conductance of the pumping dome and tapered transition is ~ 110 l/s (CO, 20 C);

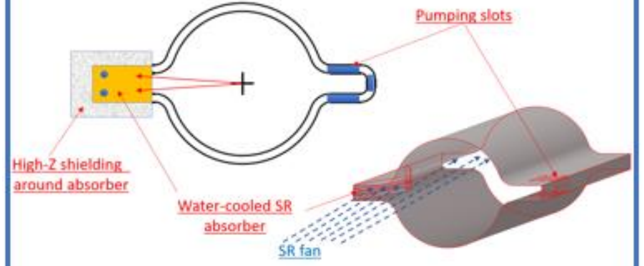
We have been asked to look at the possibility to use a smaller vacuum chamber, with internal radius of 30 mm instead of 35: under study now, seems feasible, although the specific conductance decreases to ~30 l·m/s

Pumping solutions: NEG-coating everywhere + lumped NEG pumps



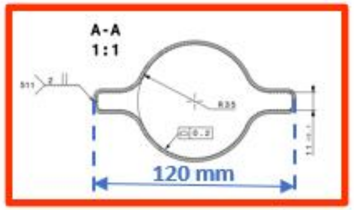


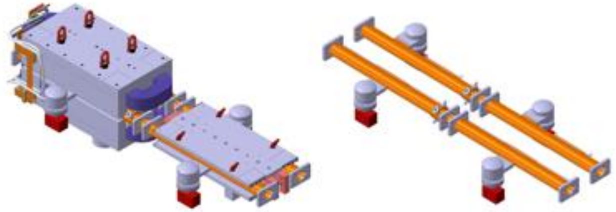
Material: OFC copper;
Specific Cond.: ~47 l·m/s (CO, 20 ºC)

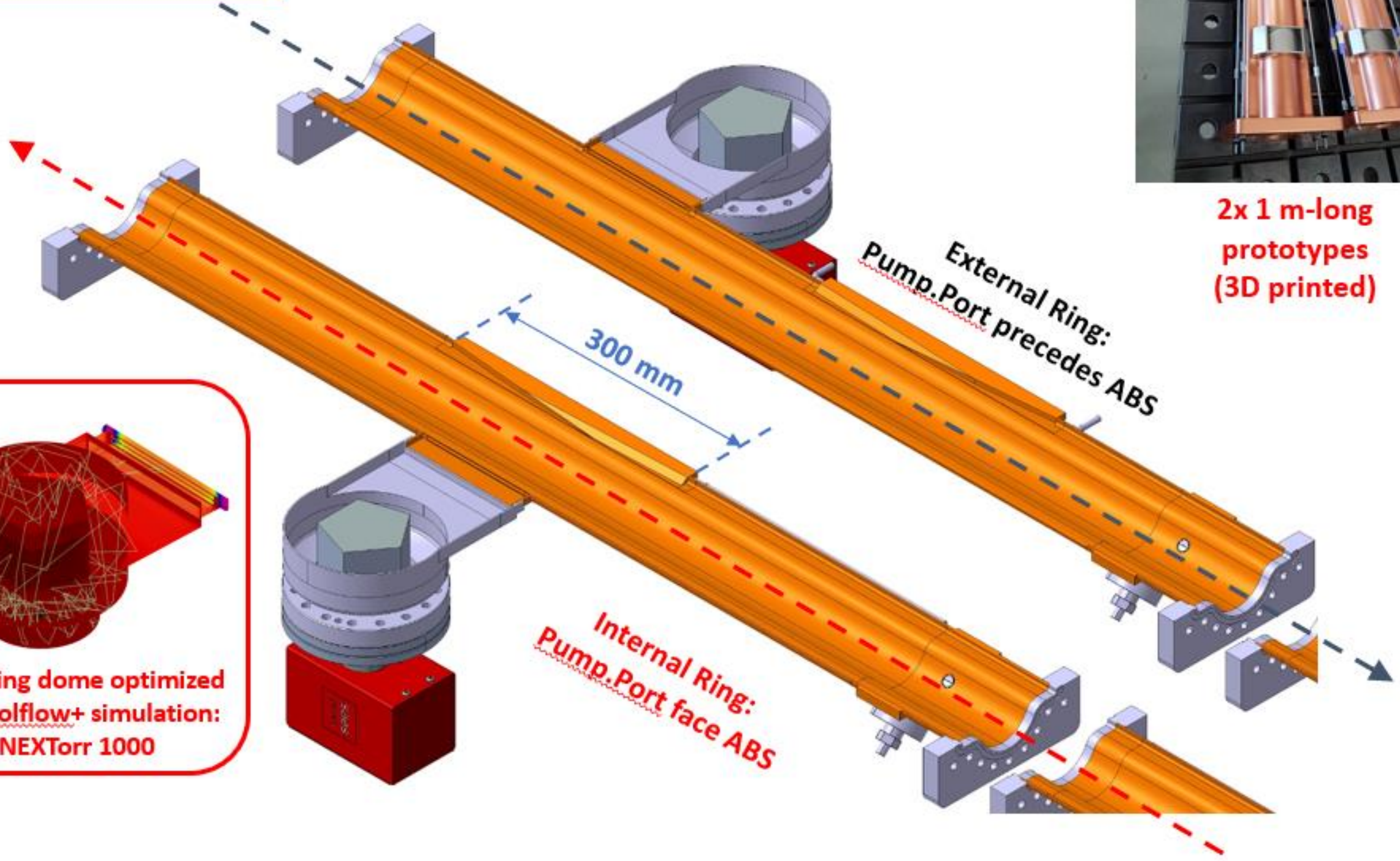


Schematics of SR absorbers and pumping slots (internal beam)

FCC-ee CAD Models





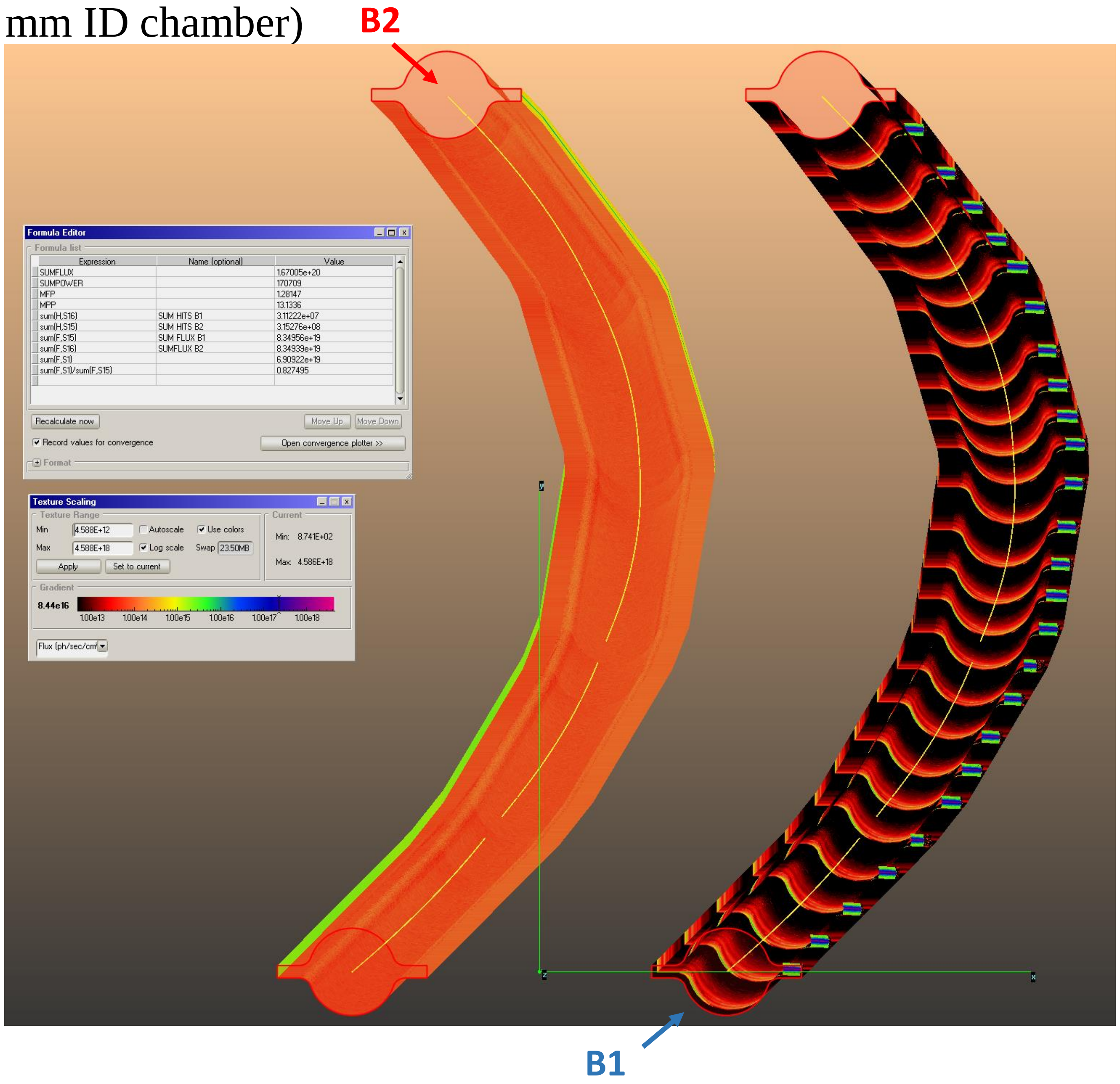


Pumping dome optimized via Molflow+ simulation: NEXTorr 1000

2x 1 m-long prototypes (3D printed)

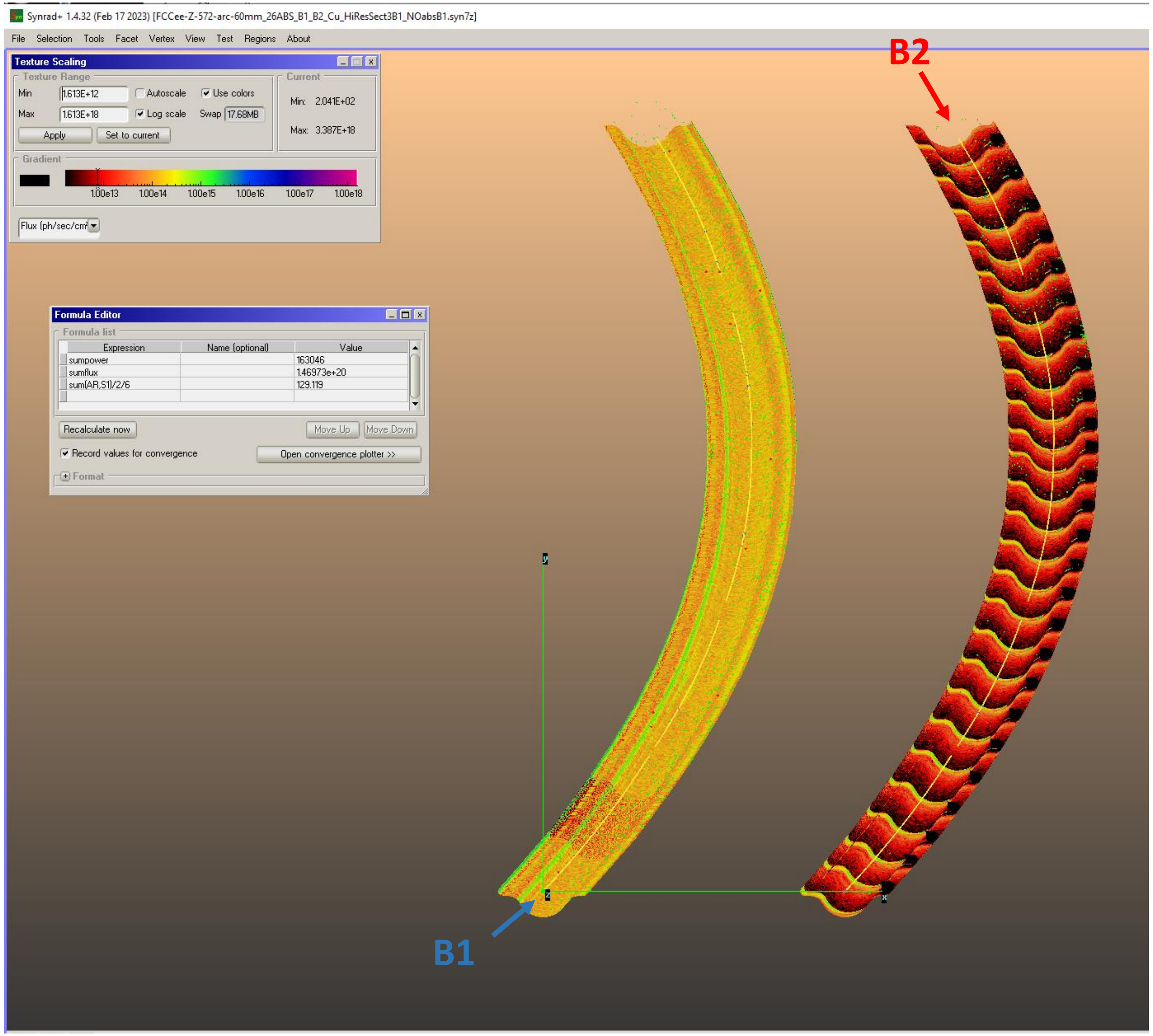
Pressure profiles (with baseline 70 mm ID chamber)

- These 2 models represent a section of the arcs (~140 m long)
- We have used Molflow+ to calculate the PSD pressure rise at different beam doses, using the photon irradiation maps calculated by SYNRAD+
- A sample 140.7 m-long section of an arc has been considered, with the two beams side by side: 5 dipoles and 5 quadrupoles as sources of SR
- The orbits along 5 dipoles interleaved with 5 quadrupoles are simulated, importing the lattice files from MADX into SYNRAD+
- The 3D model for B1 has 25 absorbers placed at ~ 5.6 m average spacing (avoiding quadrupoles and sextupoles which have tight coils), while B2 has no absorbers, and the SR fan is let impinge onto the bottom of the external winglet (see also B. Humann, FCC Week)
- The MDI region adopts the same philosophy: **lumped absorbers covering ~100% of the primary SR photon fans**



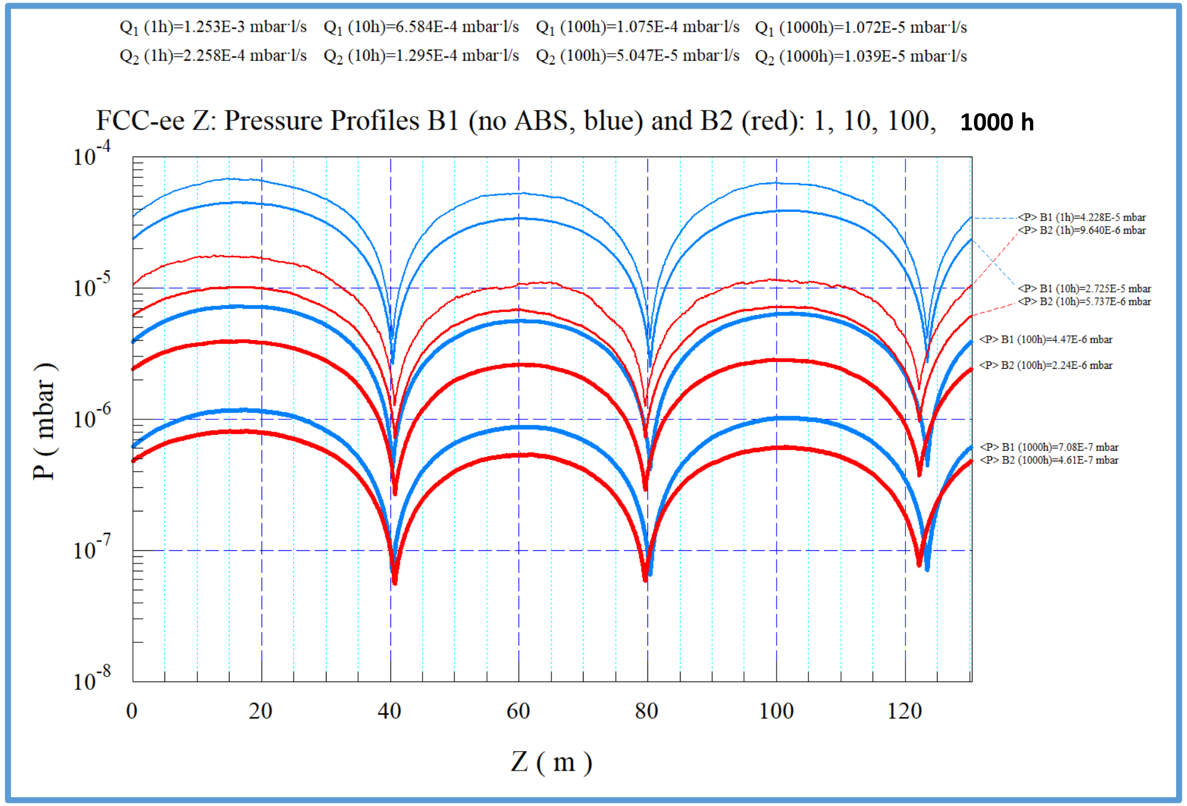
Pressure profiles (now for 60 mm ID chamber)

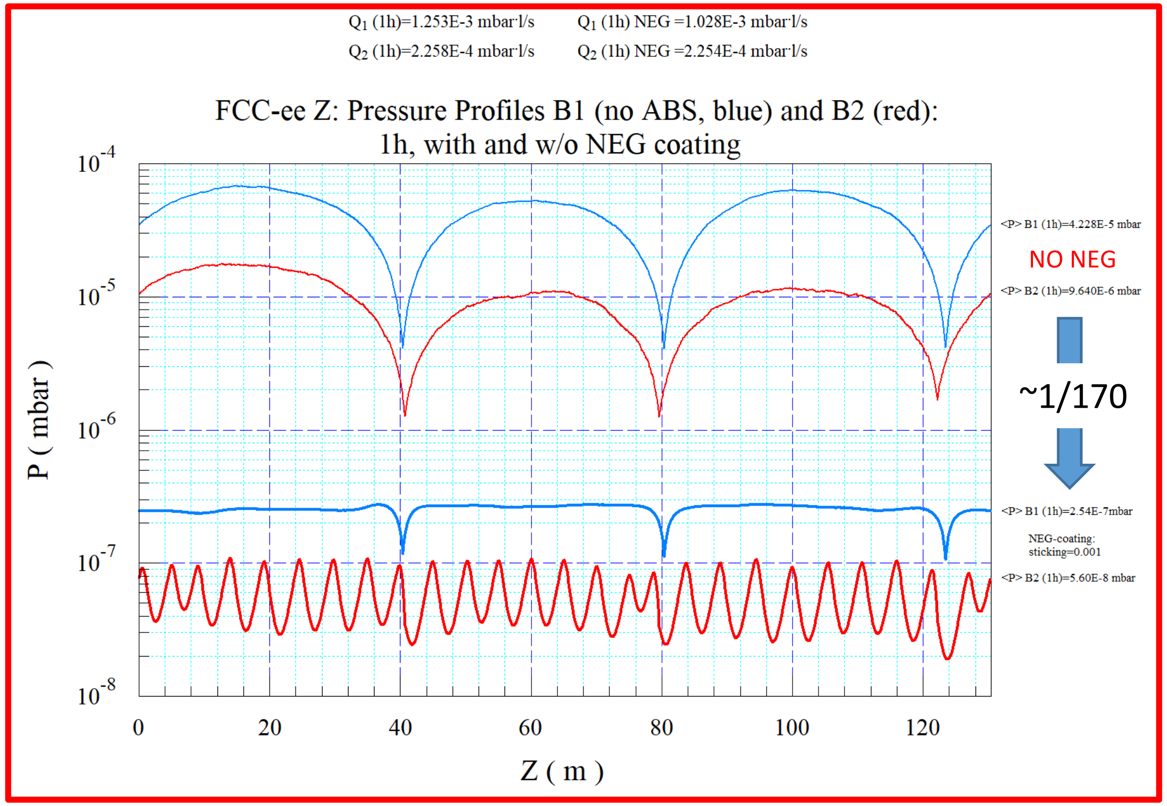
- These 2 models represent a section of the arcs (132.4 m long)
- We have used Molflow+ to calculate the PSD pressure rise at different beam doses, using the photon irradiation maps calculated by SYNRAD+
- A sample 132.4 m-long section of an arc has been considered, with the two beams side by side: 4 dipoles and 4 quadrupoles as sources of SR
- The orbits along 4 dipoles interleaved with 4 quadrupoles are simulated, importing the lattice files from MADX into SYNRAD+
- The 3D model for B2 has 26 absorbers placed at ~ 5.0 m average spacing (avoiding quadrupoles and sextupoles which have tight coils), while B1 has no absorbers, and the SR fan is let impinge onto the bottom of the external winglet
- The MDI region adopts the same philosophy: **lumped absorbers covering ~100% of the primary SR photon fans**
- **~12% MORE ABSORBERS as compared to the 70 mm ID chamber and different lattice!**



Pressure profiles

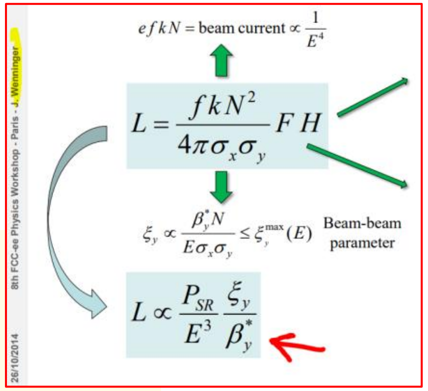
- We have calculated the PSD pressure profiles for 4 different beam doses, corresponding to times of 1 h, 10 h, 100 h, 1000 h at nominal current (1270 mA); Simulated gas: CO
- On the left the case with 3x 100 (l/s) lumped pumps/beam, and no NEG-coating
- On the right, the case with NEG-coating with some residual sticking (*s*=0.001) for 1h case

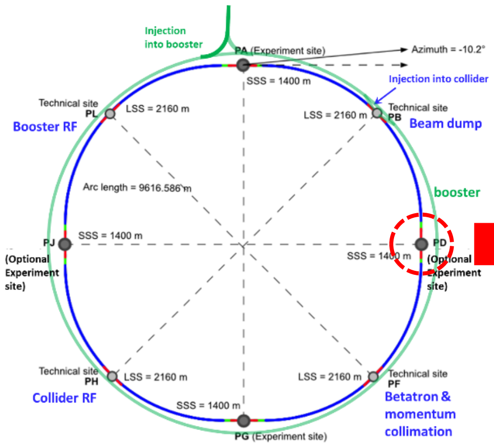


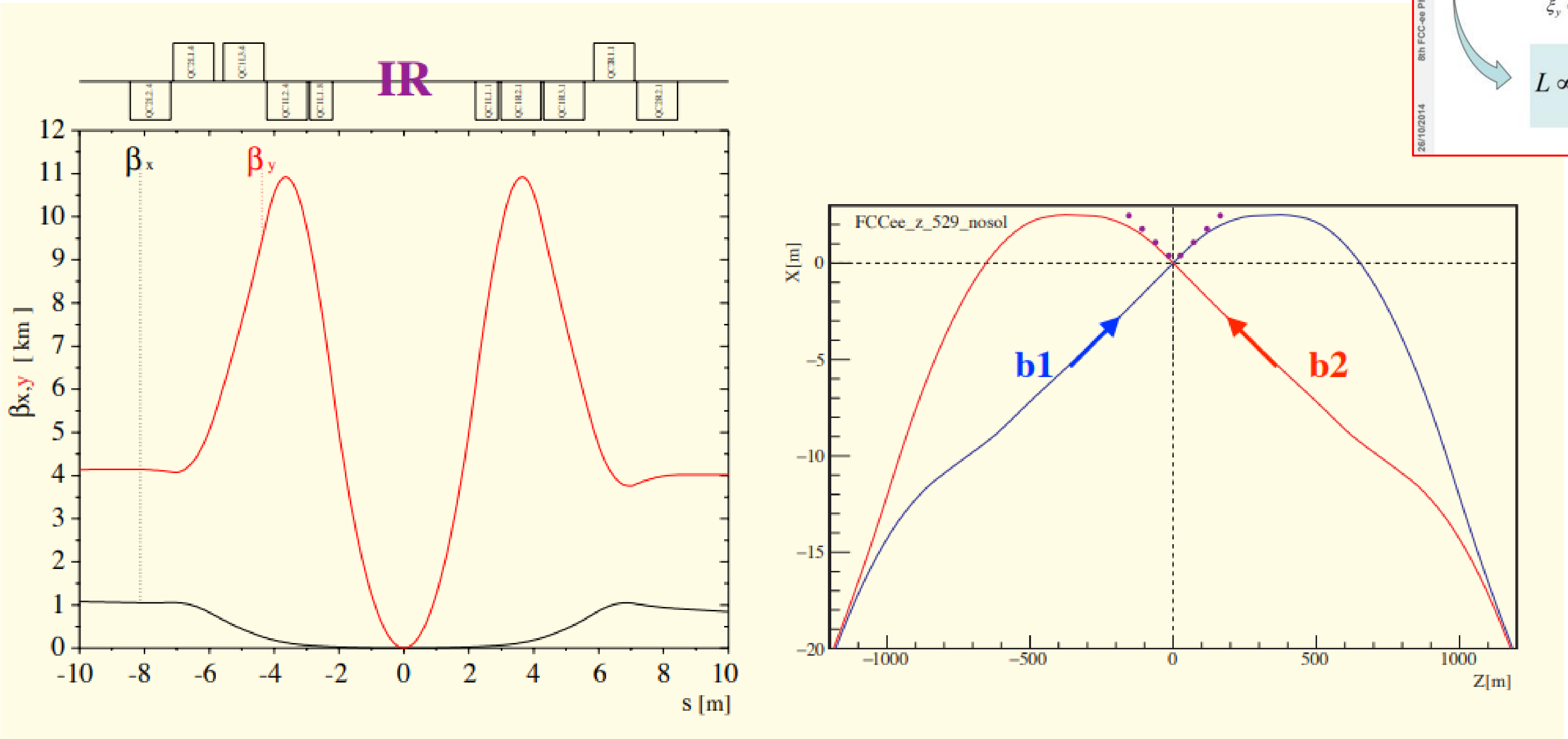


MDI Interaction Point: sources of radiation and radiation dump

SOURCE	POWER	CRITICAL ENERGY
• SR EM-fields of colliding bunches (Beamstrahlung)	~ 400 kW	~ 2 MeV
• SR solenoid (2T) + anti-solenoid	~ 40 kW	~ 0.02 MeV
• SR IR quadrupoles	~ 7 kW	~ 0.02 MeV
• radiative Bhabha (beam-beam Bremsstrahlung)	~ 0.7 kW	~ 5000 MeV



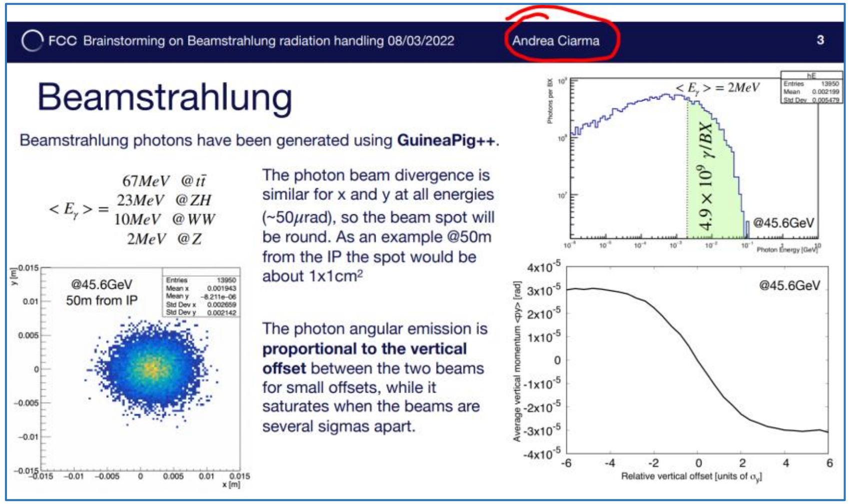


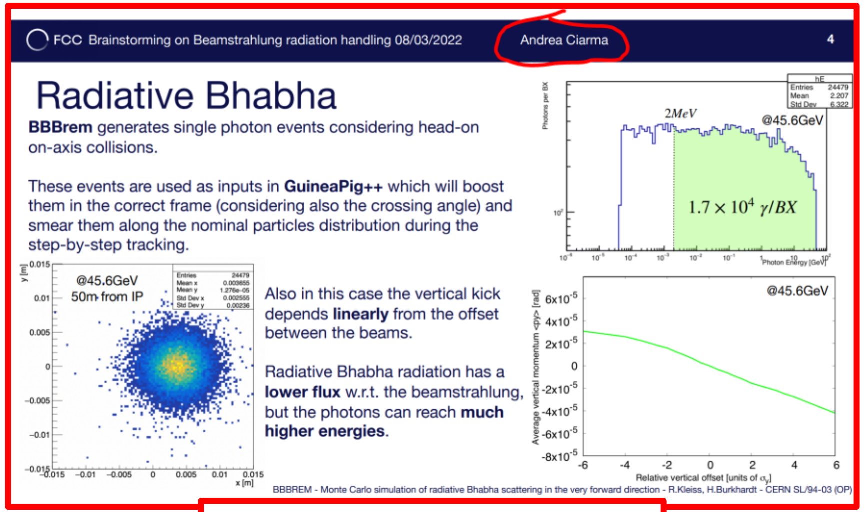


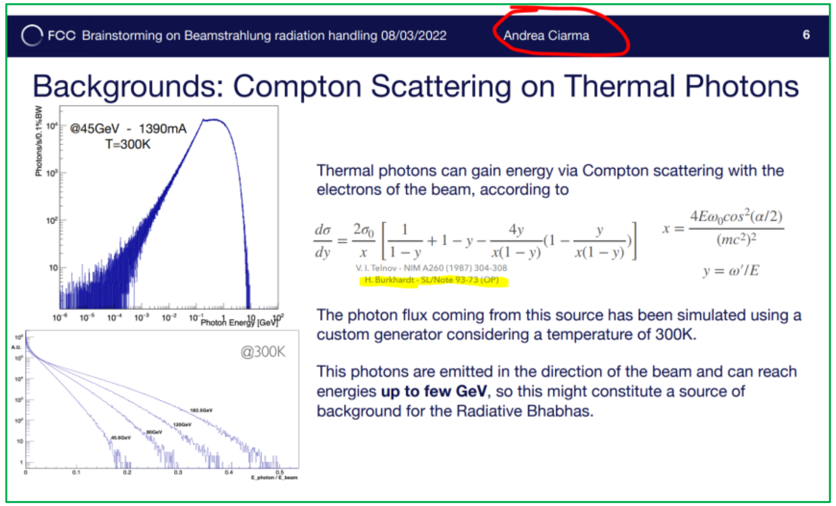
Beta functions and geometry of the IP region; crossing angle is 30 mrad

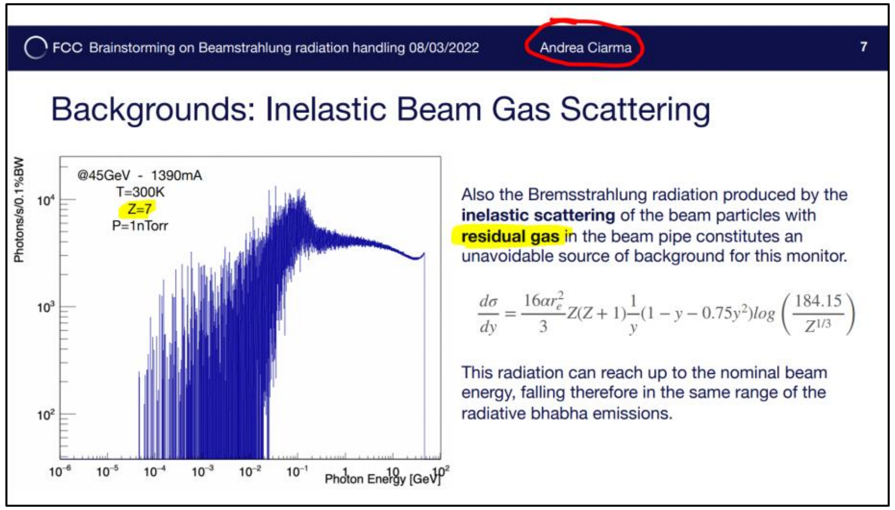
MDI Interaction Point: sources of radiation and radiation dump

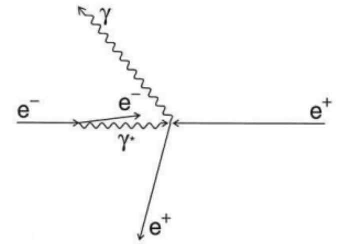
- **Main goal**: reduce/eliminate the radiation background reaching the detector
- Five main effects (excluding hot-spots and heating due to impedance issues)



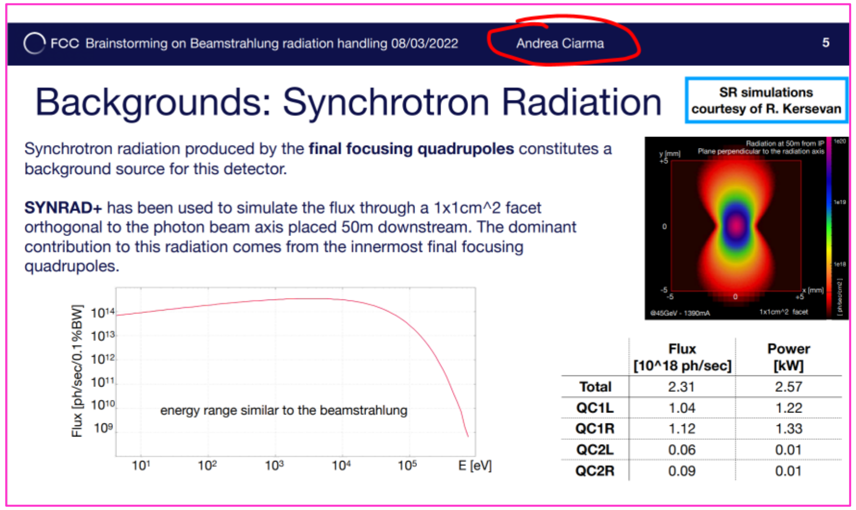






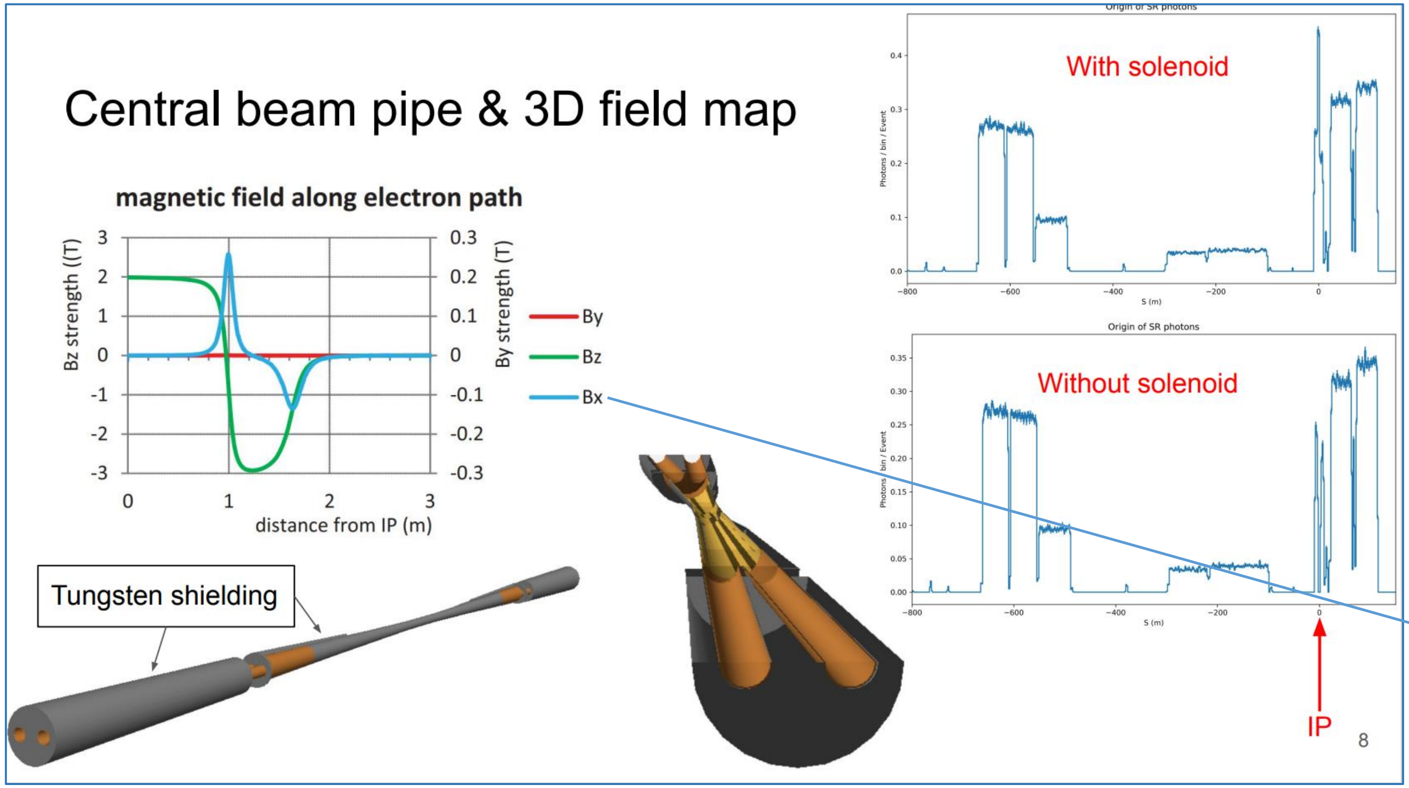


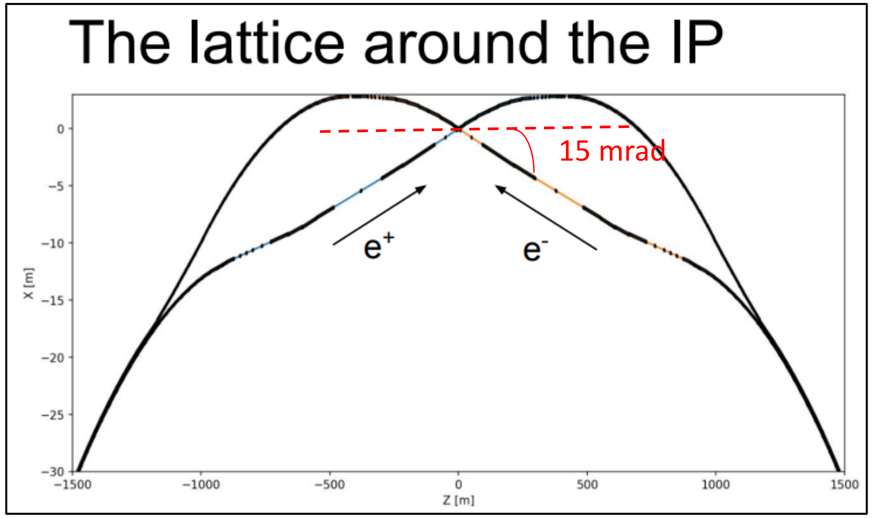
Radiative Bhabha at zero photon scattering angle

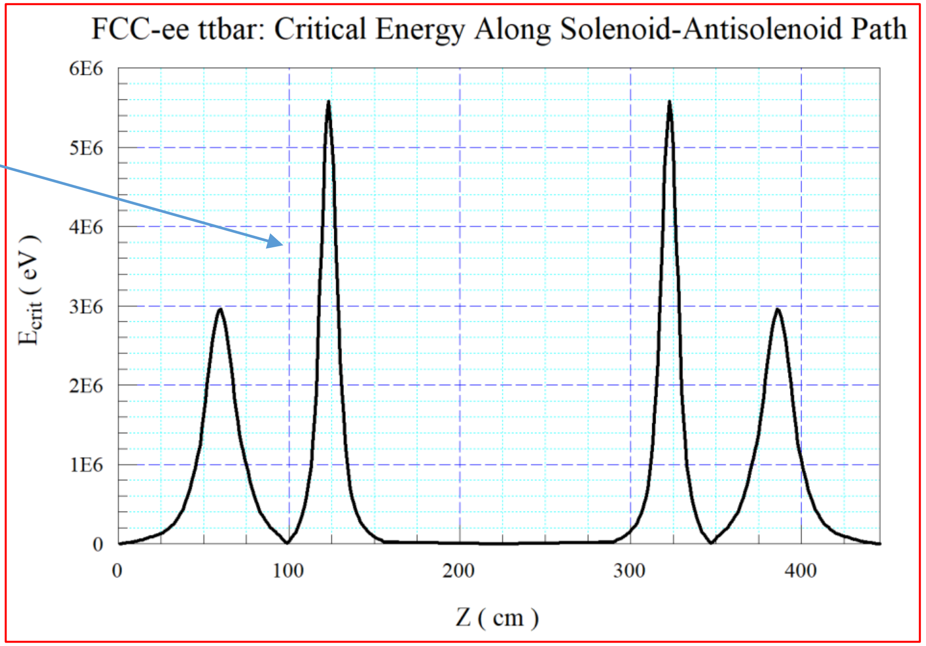


MDI Interaction Point: sources of radiation and radiation dump

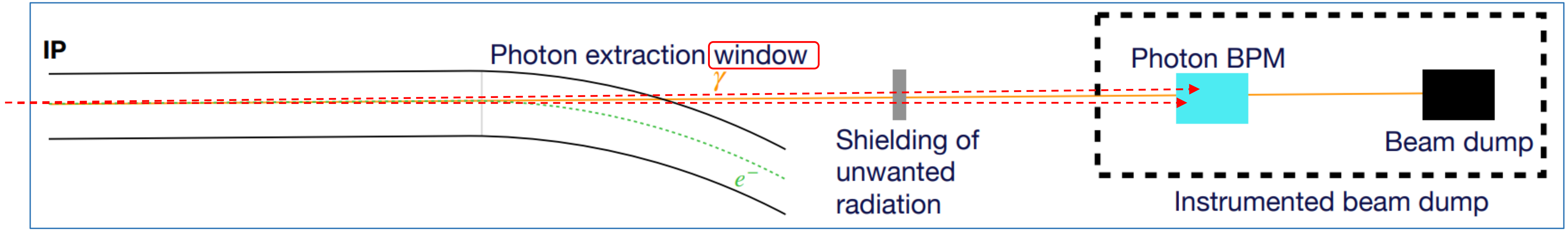
- Solenoid/anti-solenoid fields (K.D.J. André); Strong effect on SR
- 2T @15 mrad



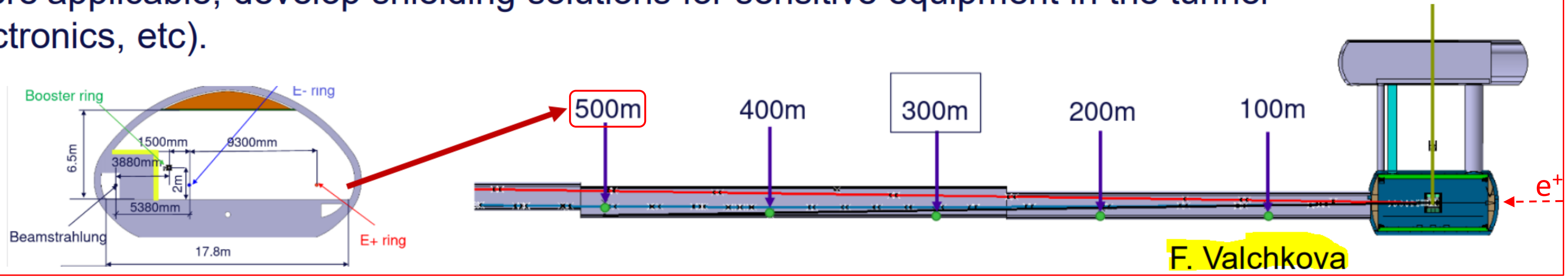




MDI Interaction Point: sources of radiation and radiation dump

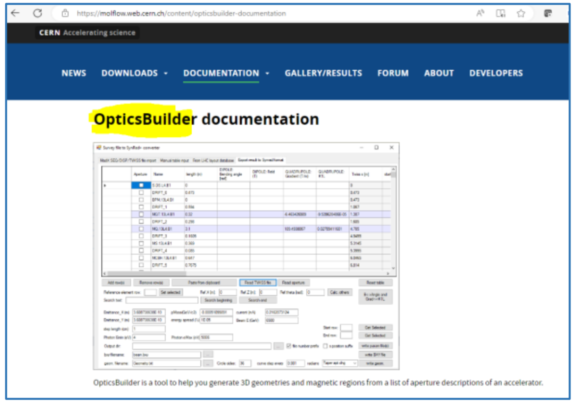


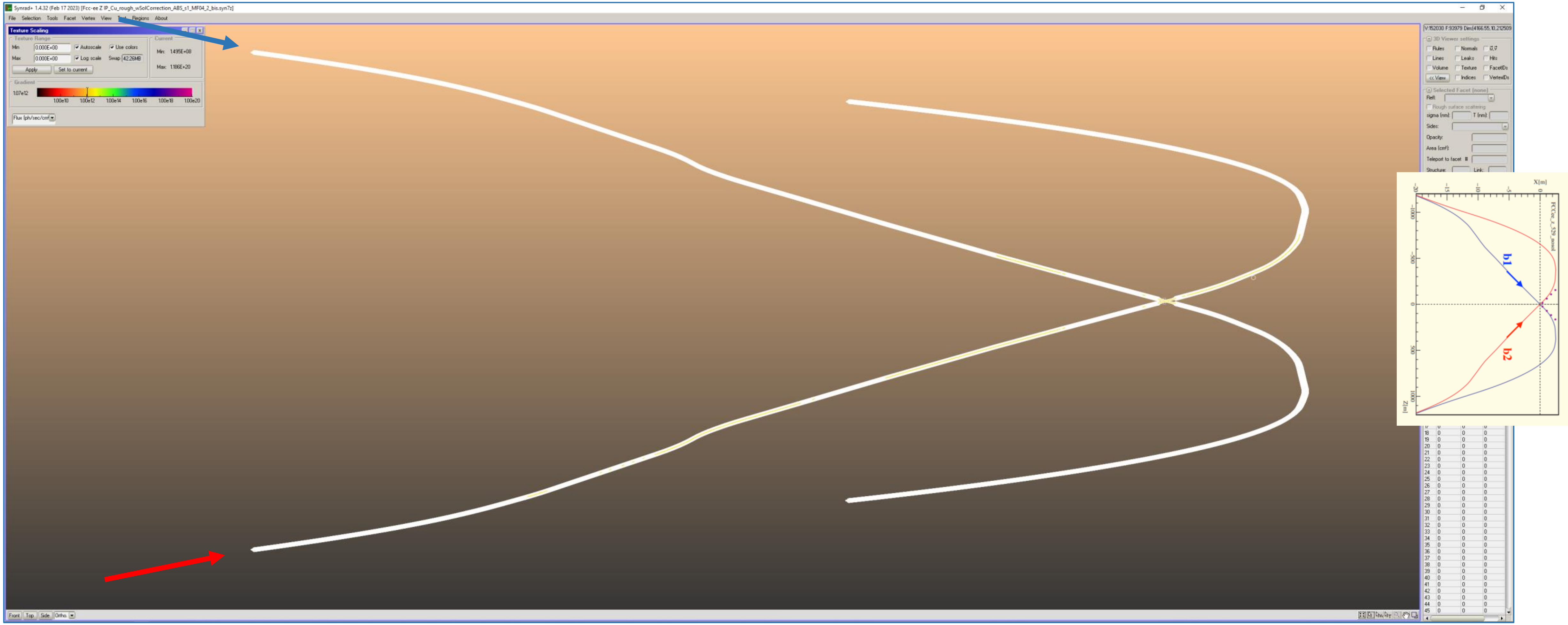
- Where applicable, develop shielding solutions for sensitive equipment in the tunnel (electronics, etc).



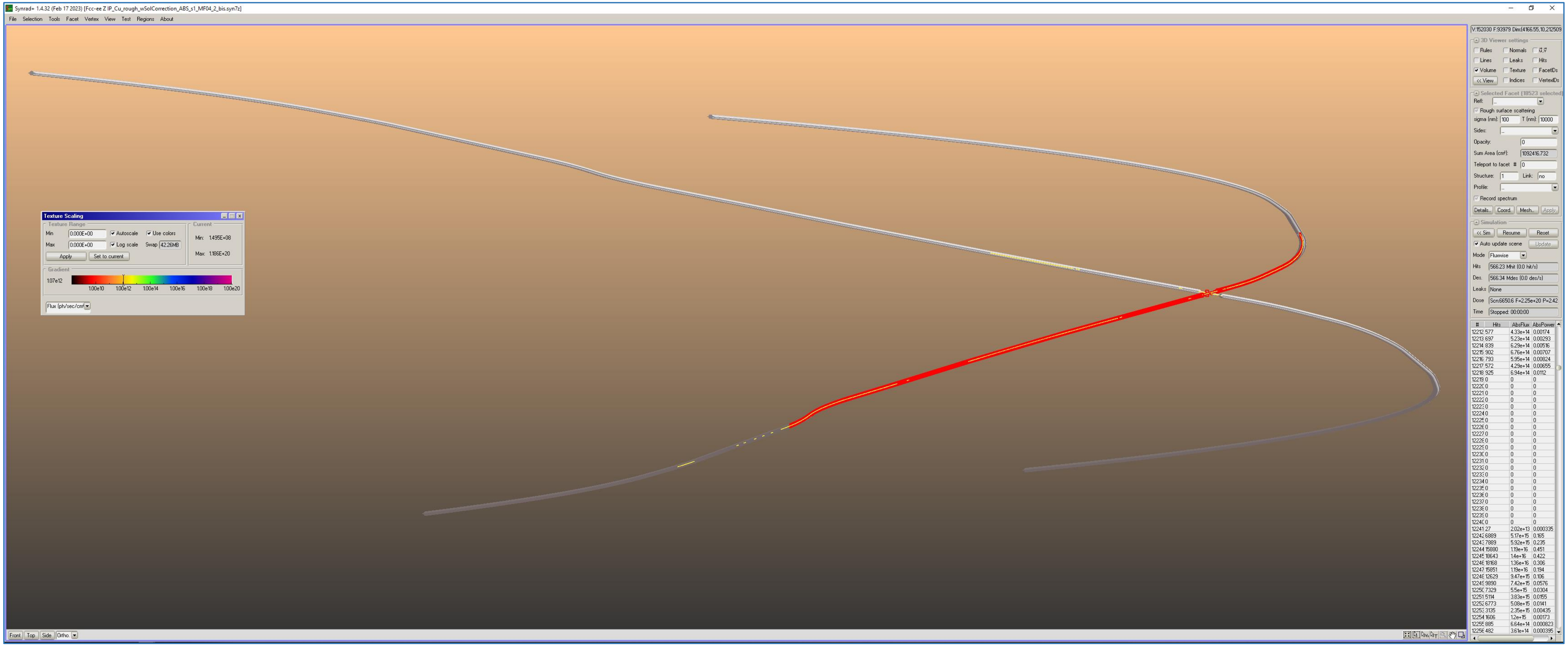
MDI modeling with SYNRAD+ and Molflow+:

Model created automatically from the lattice files (M. Ady, via OpticsBuilder)
Crossing angle is 30 mrad = 1.72°

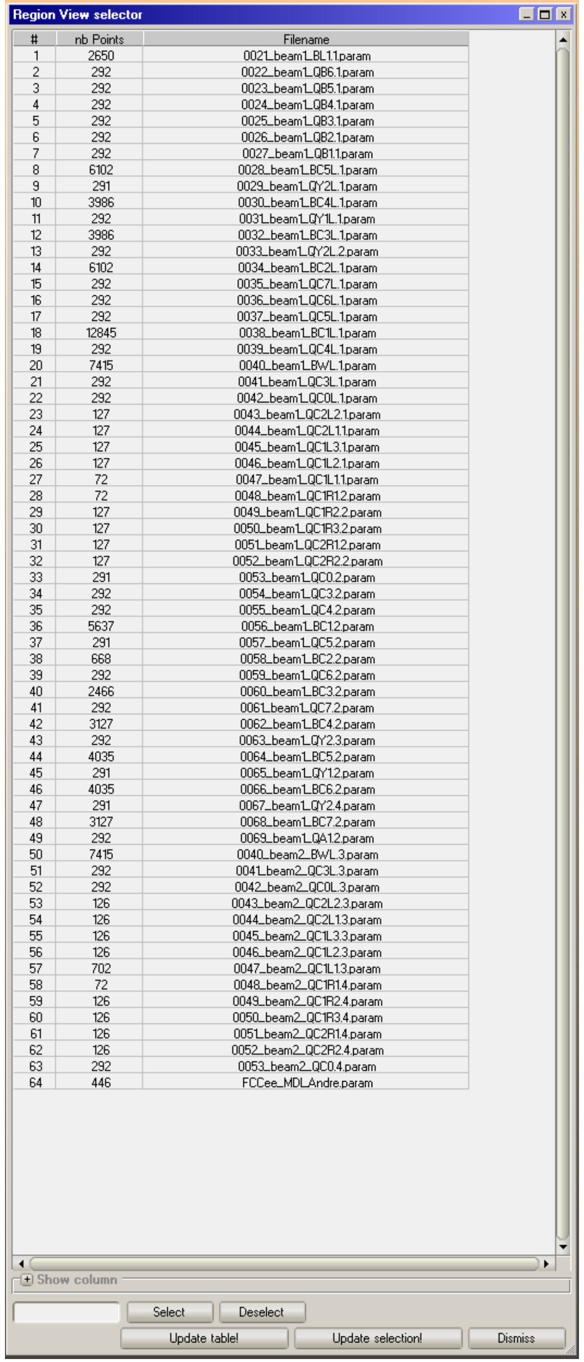




Full length of the model is 2x 1902 m; only the part in red has been modeled, 923 m long (incoming beam, left to right)



There are a total of 64 magnetic “regions” (in SYNRAD+ parlance) considered, comprising dipoles, quadrupoles, and the solenoid/antisolenoid combination inside the detector (see below)



Region View selector

#	nb Points	Filename
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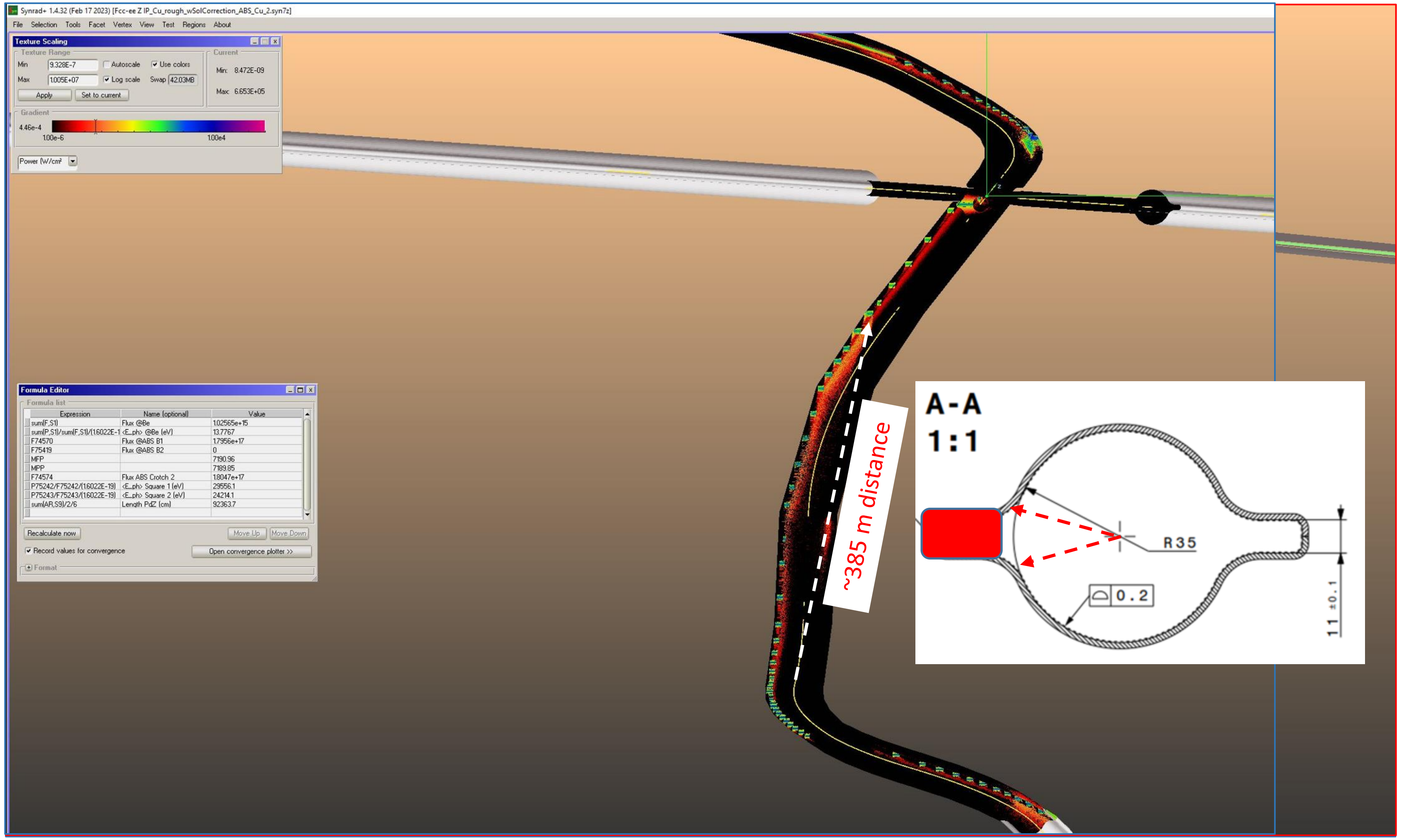
2	292	0022_beam1_QB6.1.param
3	292	0023_beam1_QB5.1.param
4	292	0024_beam1_QB4.1.param
5	292	0025_beam1_QB3.1.param
6	292	0026_beam1_QB2.1.param
7	292	0027_beam1_QB1.1.param
8	6102	0028_beam1_BC5L.1.param
9	291	0029_beam1_QY2L.1.param
10	3986	0030_beam1_BC4L.1.param
11	292	0031_beam1_QY1L.1.param
12	3986	0032_beam1_BC3L.1.param
13	292	0033_beam1_QY2L.2.param
14	6102	0034_beam1_BC2L.1.param
15	292	0035_beam1_QC7L.1.param
16	292	0036_beam1_QC6L.1.param
17	292	0037_beam1_QC5L.1.param
18	12845	0038_beam1_BC1L.1.param
19	292	0039_beam1_QC4L.1.param
20	7415	0040_beam1_BWL.1.param
21	292	0041_beam1_QC3L.1.param
22	292	0042_beam1_QC0L.1.param
23	127	0043_beam1_QC2L2.1.param
24	127	0044_beam1_QC2L1.1.param
25	127	0045_beam1_QC1L3.1.param
26	127	0046_beam1_QC1L2.1.param
27	72	0047_beam1_QC1L1.1.param
28	72	0048_beam1_QC1R1.2.param
29	127	0049_beam1_QC1R2.2.param
30	127	0050_beam1_QC1R3.2.param
31	127	0051_beam1_QC2R1.2.param
32	127	0052_beam1_QC2R2.2.param
33	291	0053_beam1_QC0.2.param
34	292	0054_beam1_QC3.2.param
35	292	0055_beam1_QC4.2.param
36	5637	0056_beam1_BC1.2.param
37	291	0057_beam1_QC5.2.param
38	668	0058_beam1_BC2.2.param
39	292	0059_beam1_QC6.2.param
40	2466	0060_beam1_BC3.2.param
41	292	0061_beam1_QC7.2.param
42	3127	0062_beam1_BC4.2.param
43	292	0063_beam1_QY2.3.param
44	4035	0064_beam1_BC5.2.param
45	291	0065_beam1_QY1.2.param
46	4035	0066_beam1_BC6.2.param
47	291	0067_beam1_QY2.4.param
48	3127	0068_beam1_BC7.2.param
49	292	0069_beam1_QA1.2.param
50	7415	0040_beam2_BWL.3.param
51	292	0041_beam2_QC3L.3.param
52	292	0042_beam2_QC0L.3.param
53	126	0043_beam2_QC2L2.3.param
54	126	0044_beam2_QC2L1.3.param
55	126	0045_beam2_QC1L3.3.param
56	126	0046_beam2_QC1L2.3.param
57	702	0047_beam2_QC1L1.3.param
58	72	0048_beam2_QC1R1.4.param
59	126	0049_beam2_QC1R2.4.param
60	126	0050_beam2_QC1R3.4.param
61	126	0051_beam2_QC2R1.4.param
62	126	0052_beam2_QC2R2.4.param
63	292	0053_beam2_QC0.4.param
64	446	FCCee_MDI_Andre.param

Show column

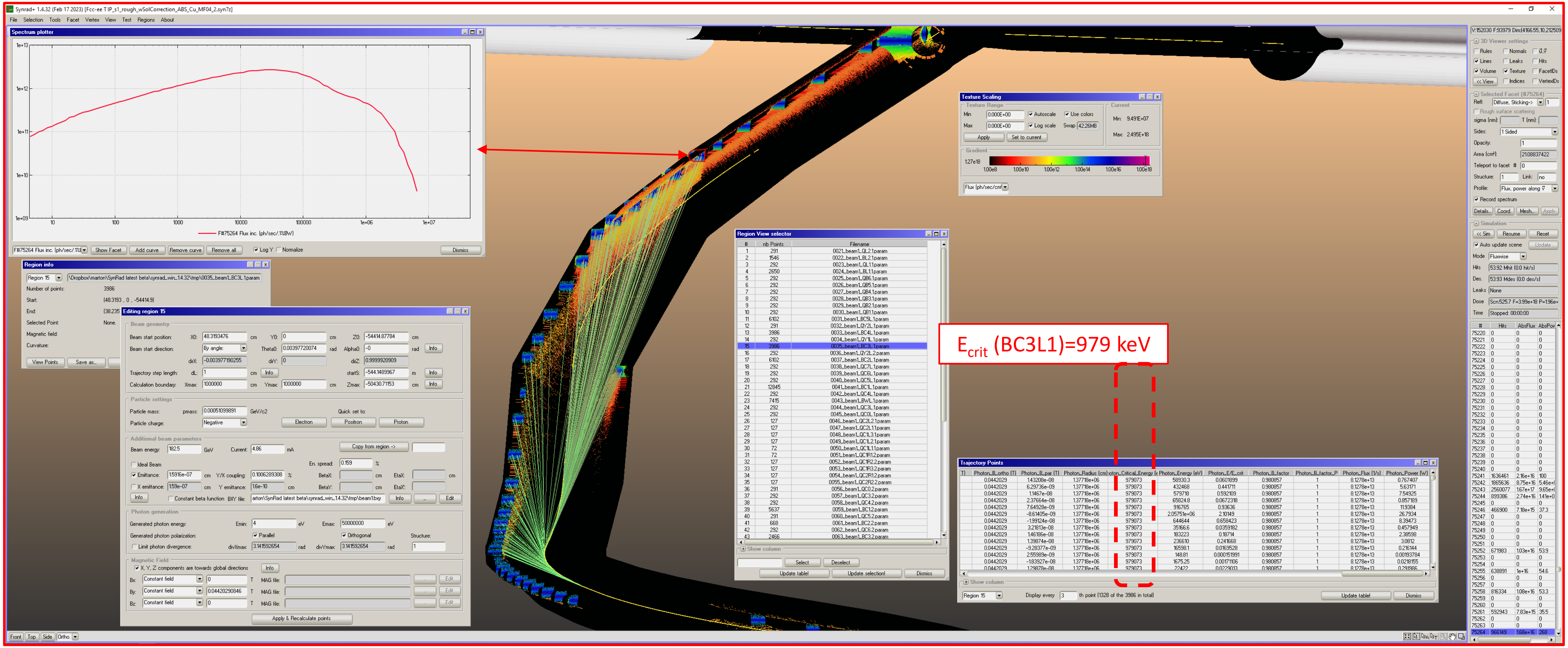
Select | Deselect | Update table! | Update selection! | Dismiss

- There are a total of 64 magnetic "regions: 49 for B1, 14 for B2, and 1 for the solenoids
- Total power generated by all is **242 kW**; total photon flux is **$2.25 \cdot 10^{20}$ ph/s**
- This is the ray-tracing for the **ideal case of no photon reflection**

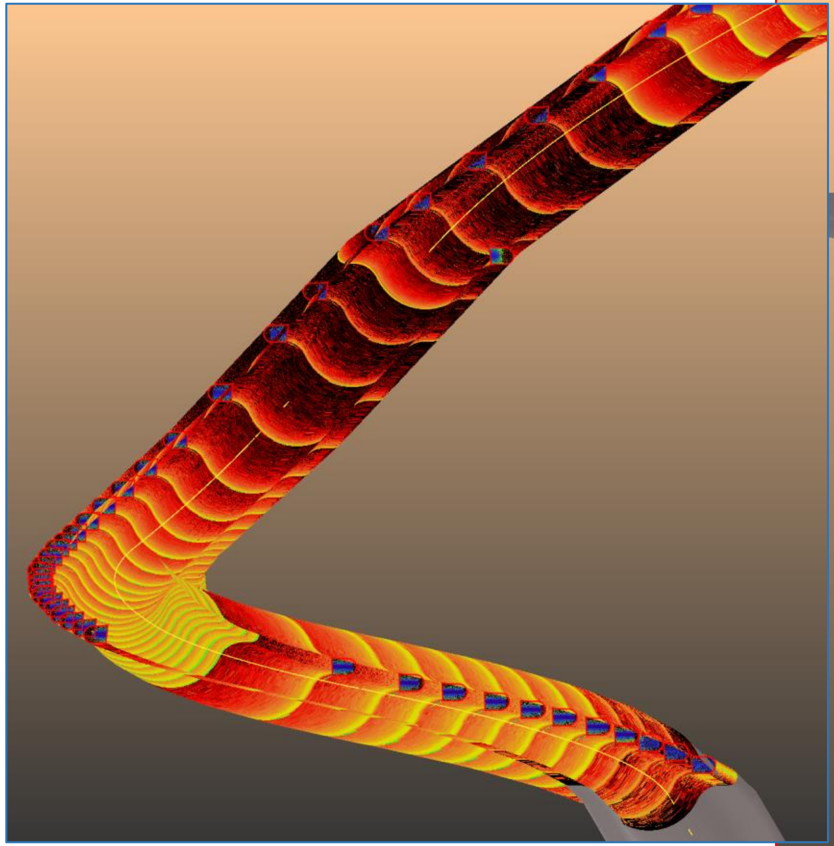


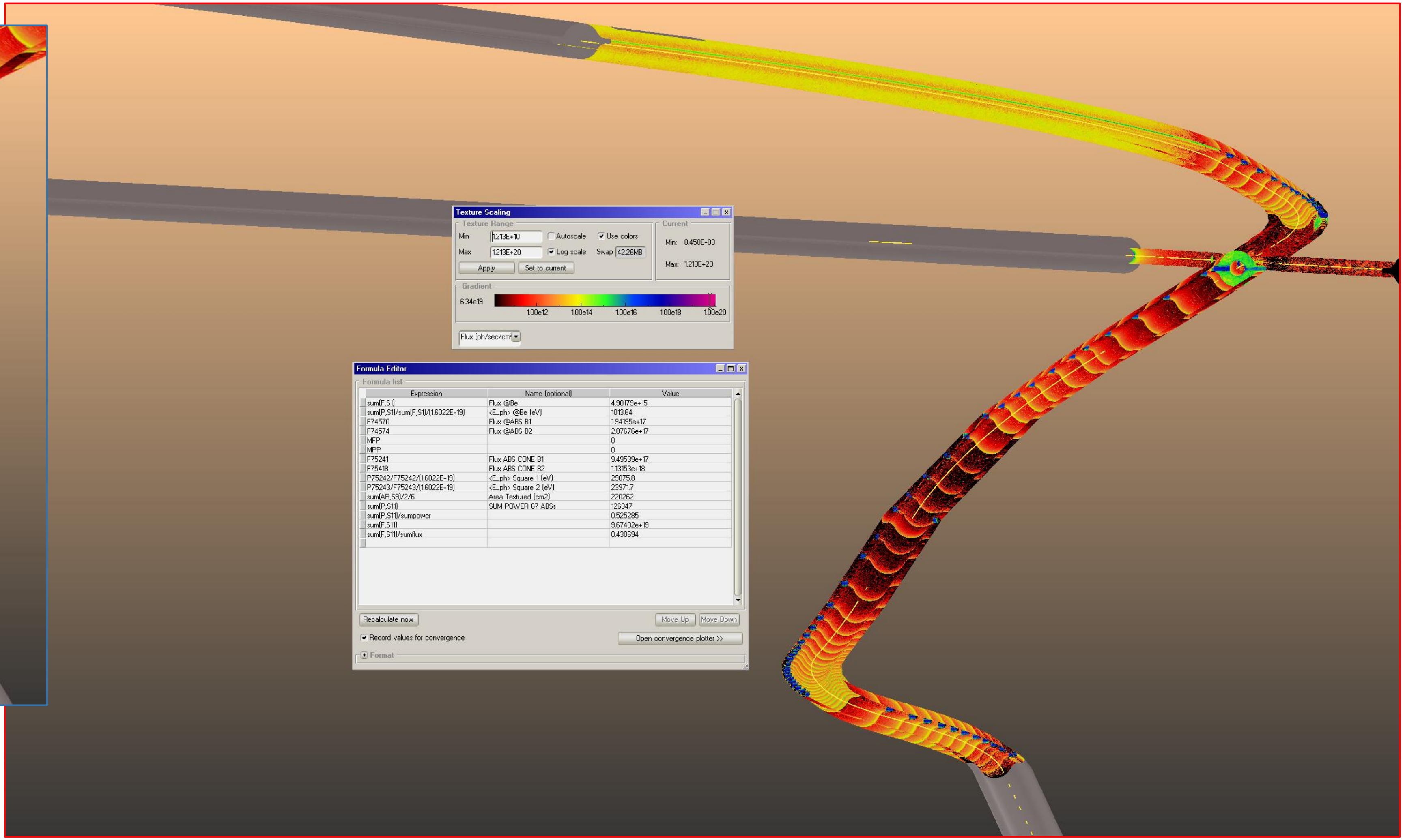
FCC-ee ttbar:

- There are a total of 70 magnetic "regions: 49 for B1, 20 for B2, and 1 for the solenoids
- Total power generated by all is **196 kW**; total photon flux is **$3.99 \cdot 10^{18}$ ph/s**
- This is the ray-tracing for the **ideal case of no photon reflection**
- **High critical energy radiation hitting absorber at ~120 m from IP, Compton secondaries?**



- Here what happens when **angle- and energy-dependent photon reflection** is simulated (with **roughness of the surface taken into account too**)
- **100% of the internal surface of the vacuum chambers is hit by some photons**, whether direct ones or reflected; the consequence is a **SLOWER vacuum conditioning** rate





FCC-ee ttbar:

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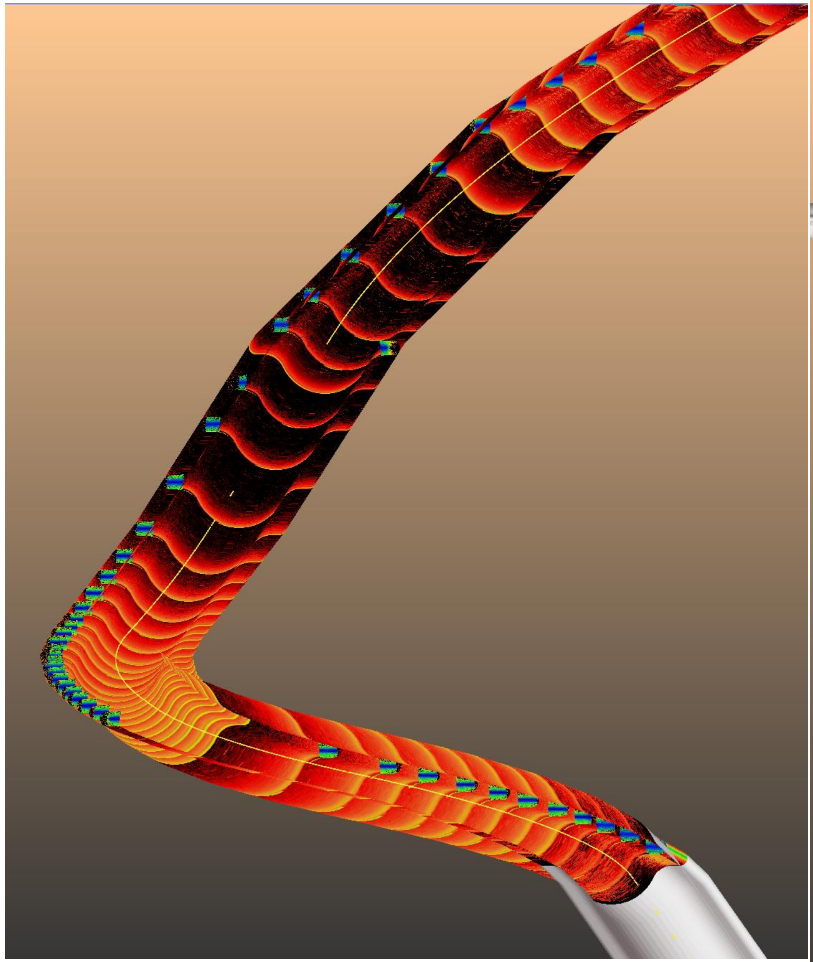
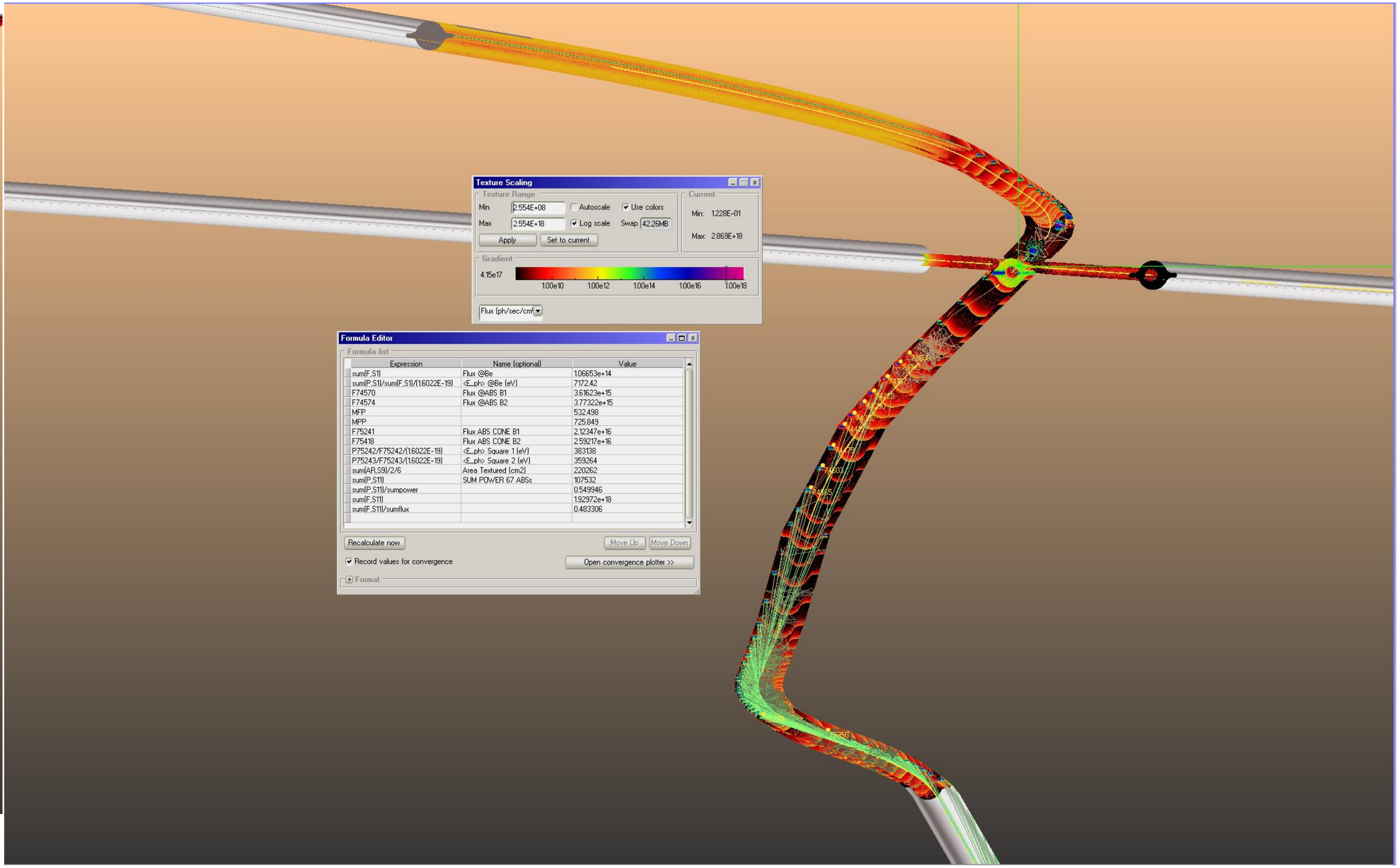
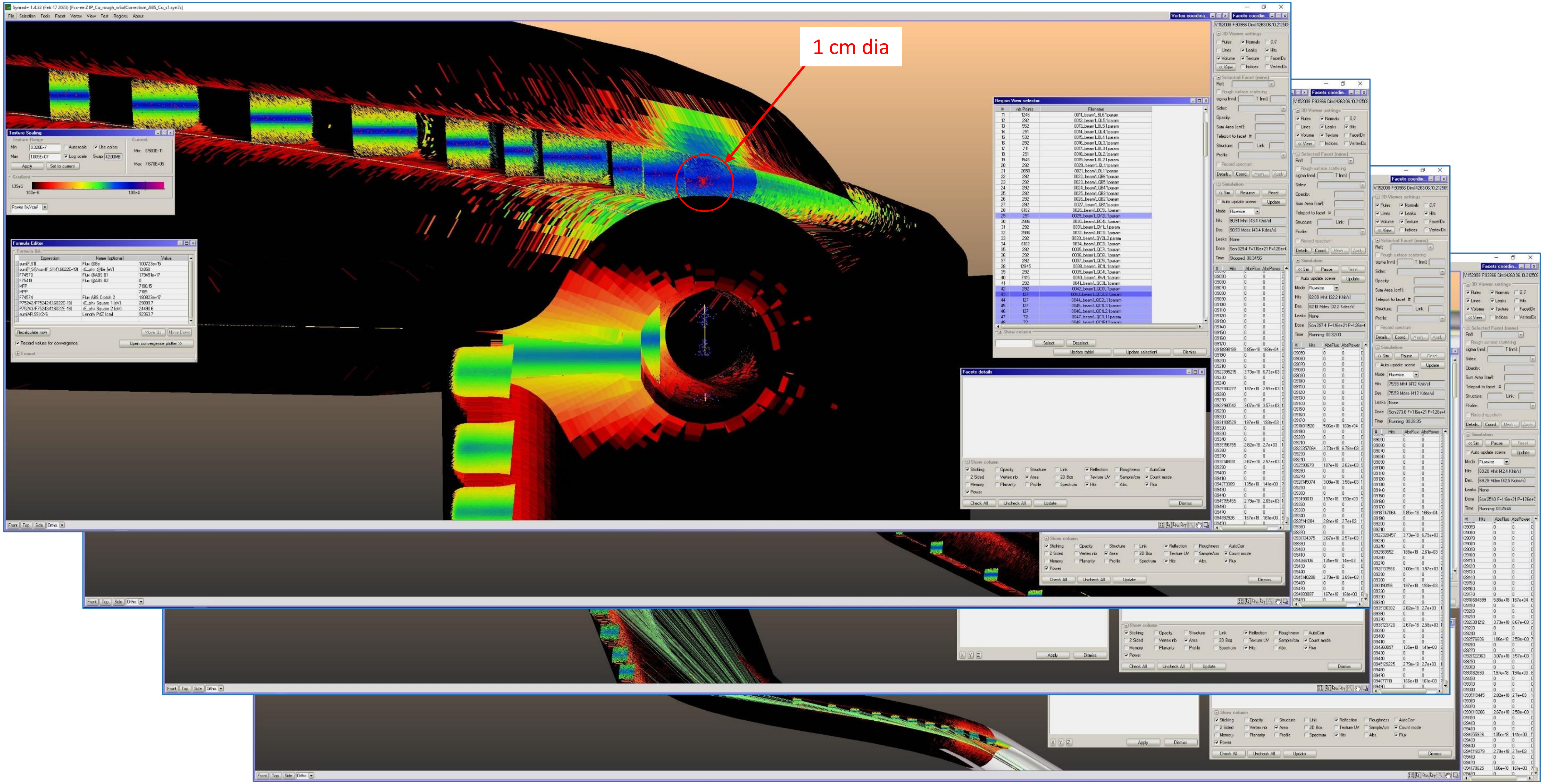
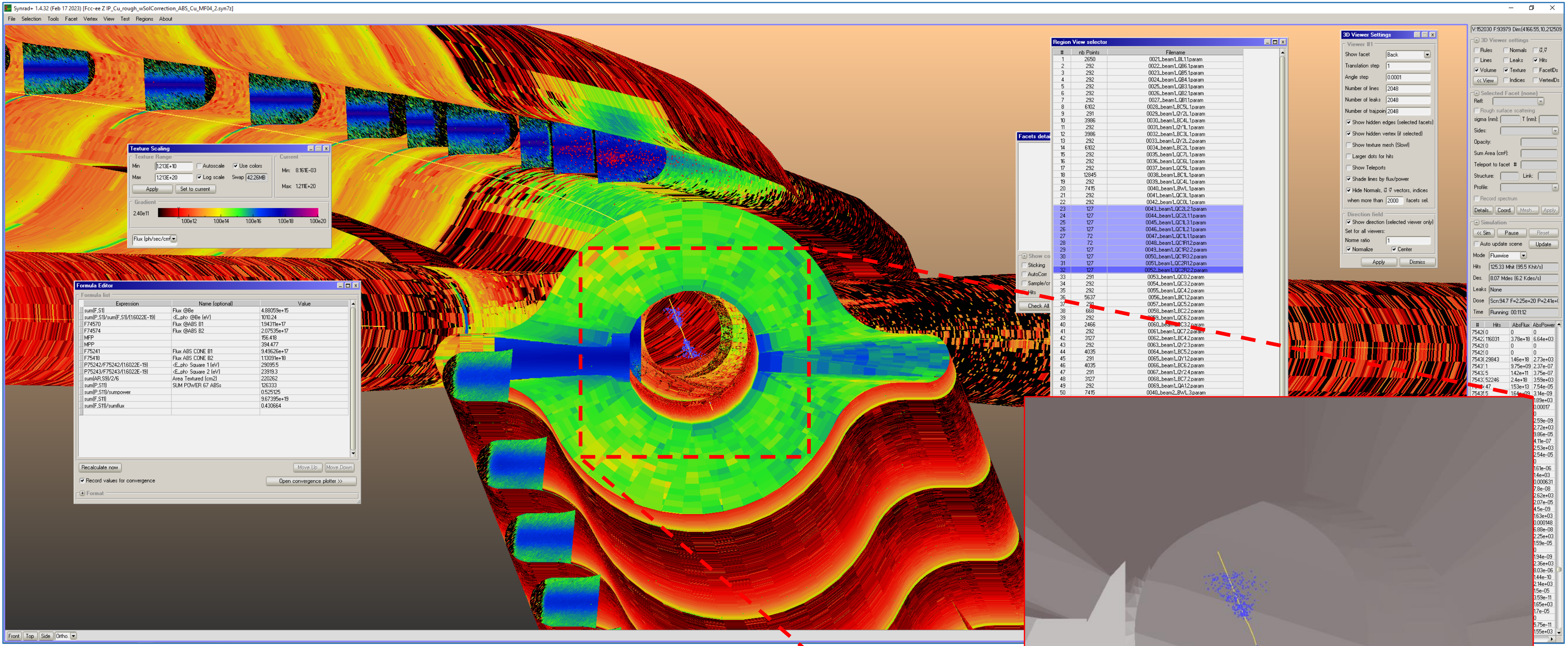
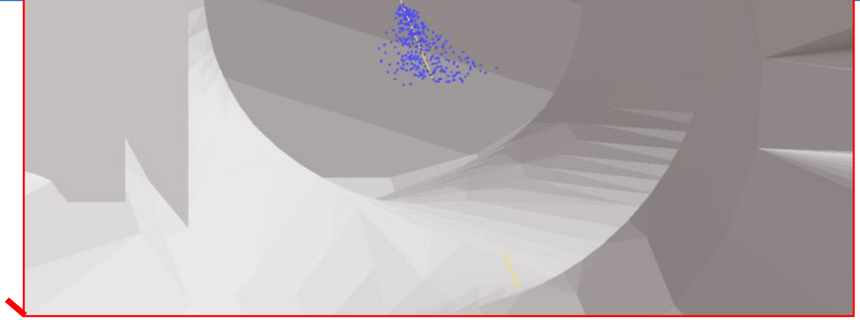






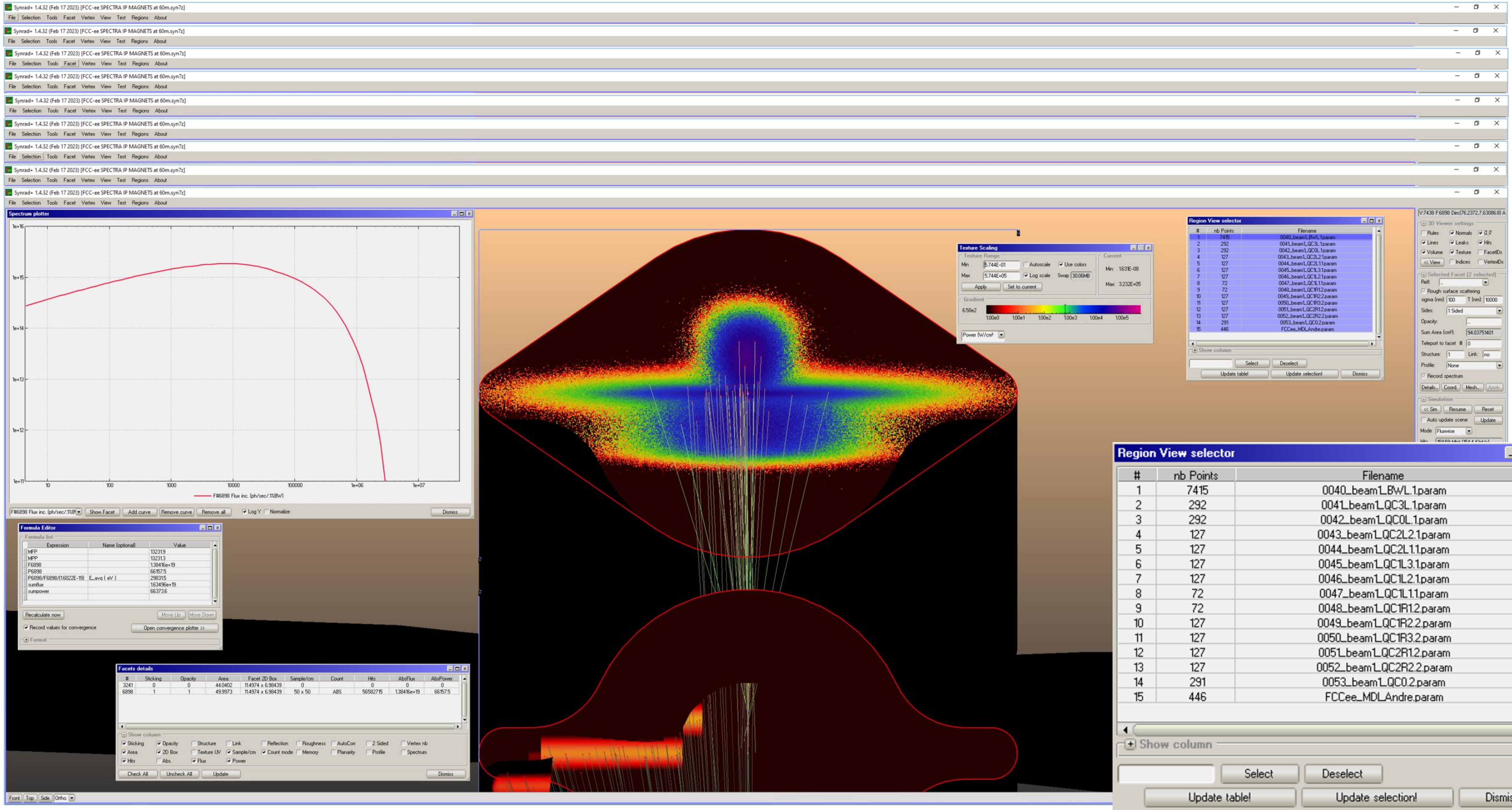
Closing in into the IP region for the no-photon reflection case





- The horizontally "hourglass" shape of the e- beam is evident →
- The SR along a quadrupole is ZERO when the ideal beam perfectly on-axis and no size, but it grows quickly as the offset from the axis and the bunch size get bigger; **these quadrupoles have very large gradients → large SR emission**!

FCC-ee Z: SR Power from different IP magnet sources, reaching a screen at 60 m (facet 6898):



Region View selector

#	nb Points	Filename
1	7415	0040_beam1_BWL1.param
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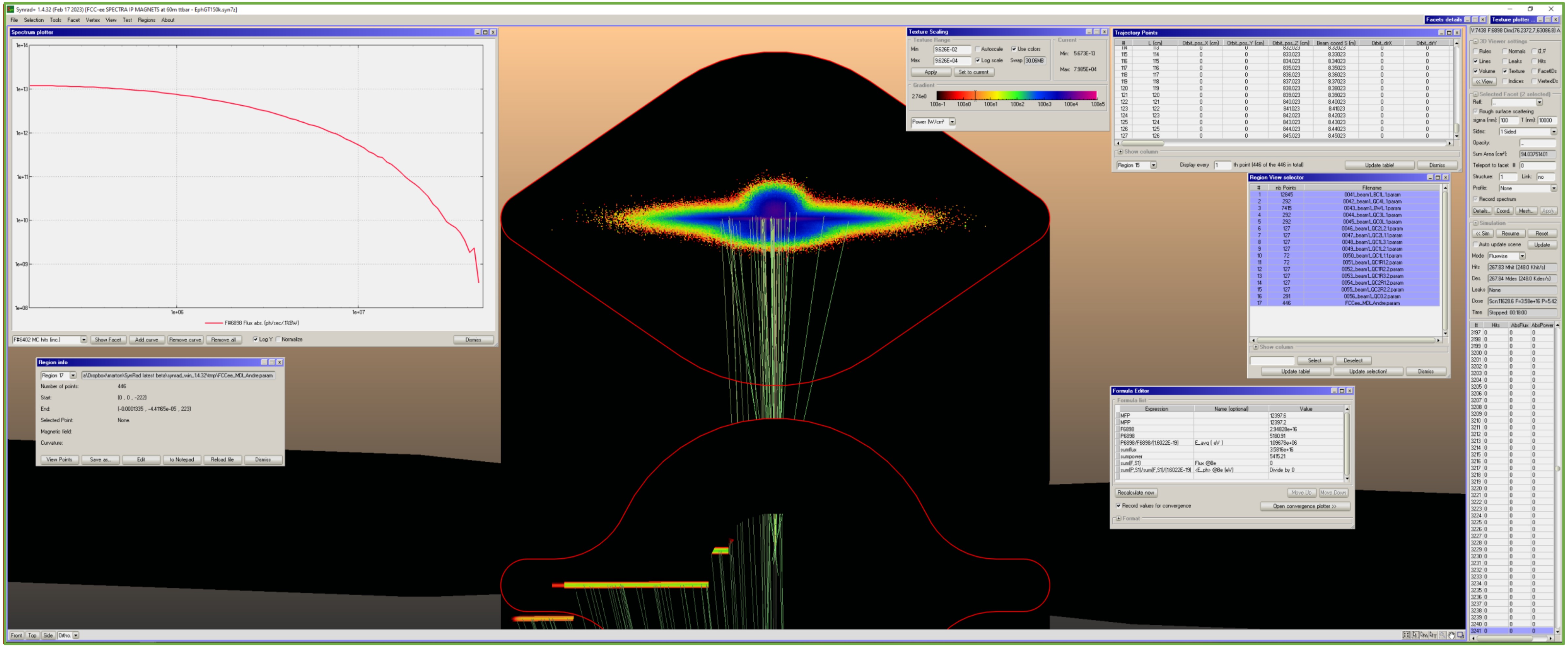
3	292	0042_beam1_QC0L1.param
4	127	0043_beam1_QC2L2.1.param
5	127	0044_beam1_QC2L1.1.param
6	127	0045_beam1_QC1L3.1.param
7	127	0046_beam1_QC1L2.1.param
8	72	0047_beam1_QC1L1.1.param
9	72	0048_beam1_QC1R1.2.param
10	127	0049_beam1_QC1R2.2.param
11	127	0050_beam1_QC1R3.2.param
12	127	0051_beam1_QC2R1.2.param
13	127	0052_beam1_QC2R2.2.param
14	291	0053_beam1_QC0.2.param
15	446	FCCee_MDI_Andre.param

Show column

Select Deselect

Update table! Update selection! Dismiss

FCC-ee : Comparison of SR Power from different IP magnet sources, reaching a screen at 60 m (facet 6898): Z vs ttbar and ttbar with E_{ph}>150 keV



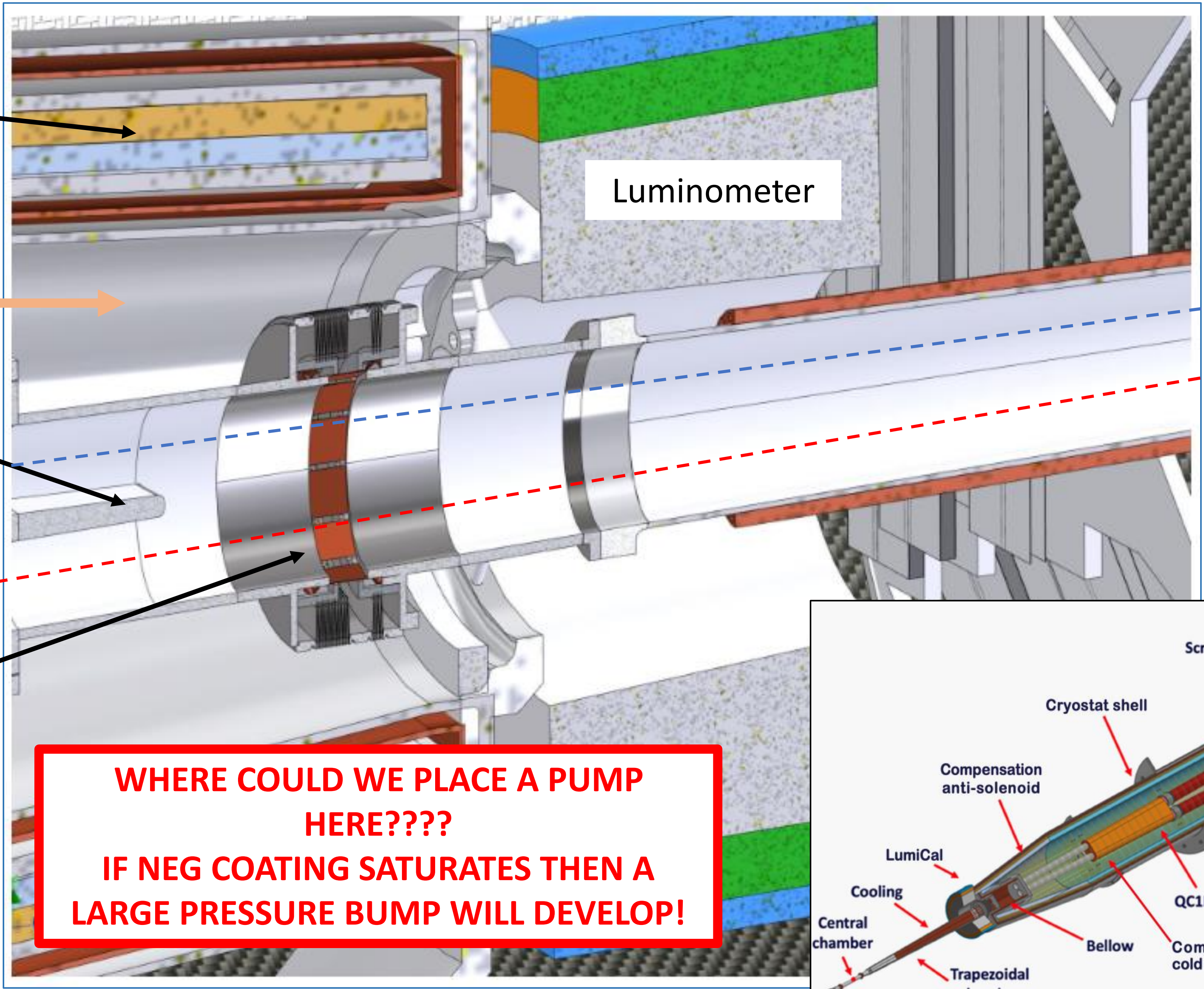
Extremely tight fabrication and alignment tolerances: accurate ray-tracing is a must

Cryostat with integrated anti-solenoid coils

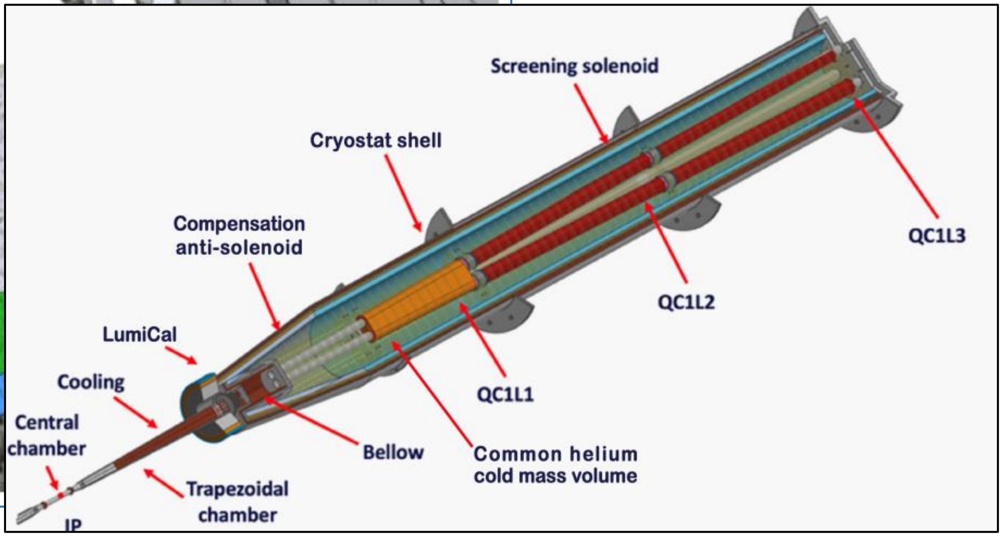
SPACE RESERVATION FOR REMOTE FLANGE CONNECTION (SMA)

Crotch (2 beams→1)

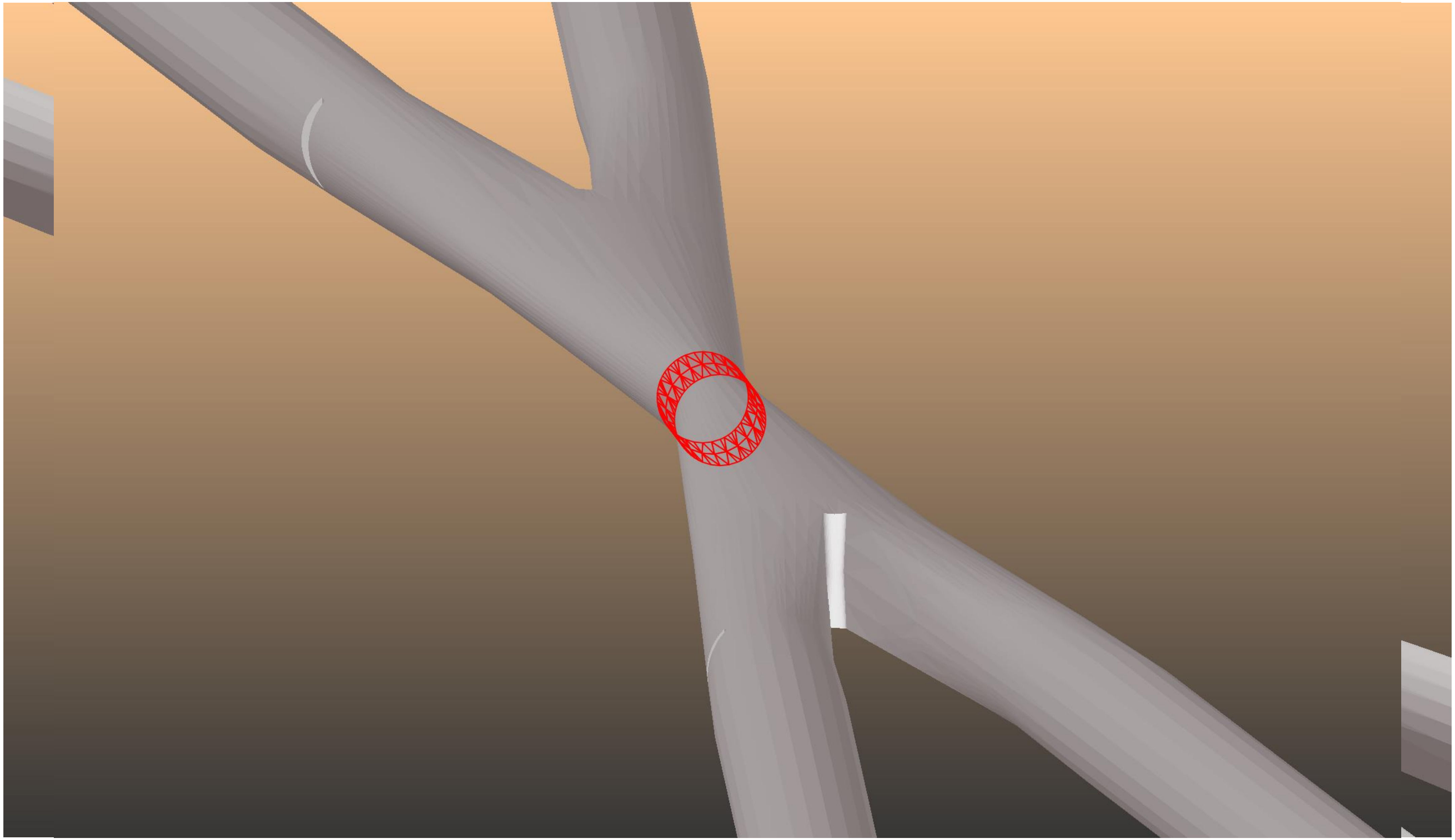
Alignment bellow (ESRF-design)



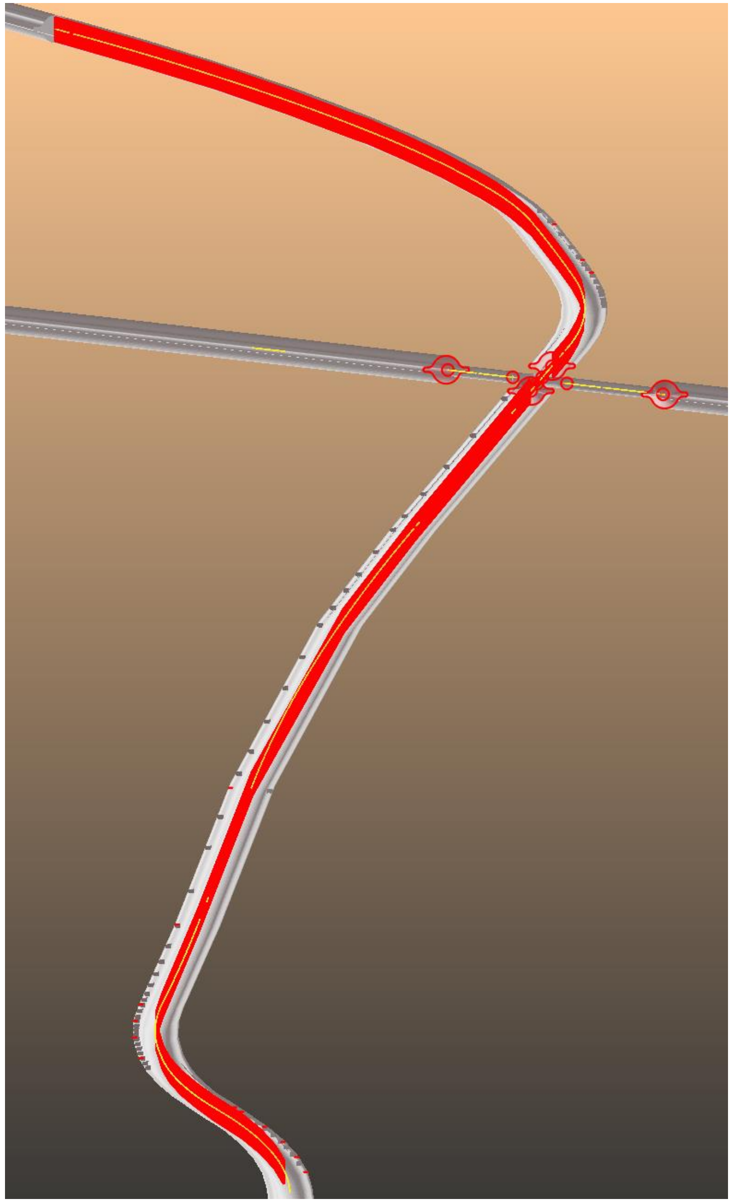
WHERE COULD WE PLACE A PUMP HERE????
IF NEG COATING SATURATES THEN A LARGE PRESSURE BUMP WILL DEVELOP!

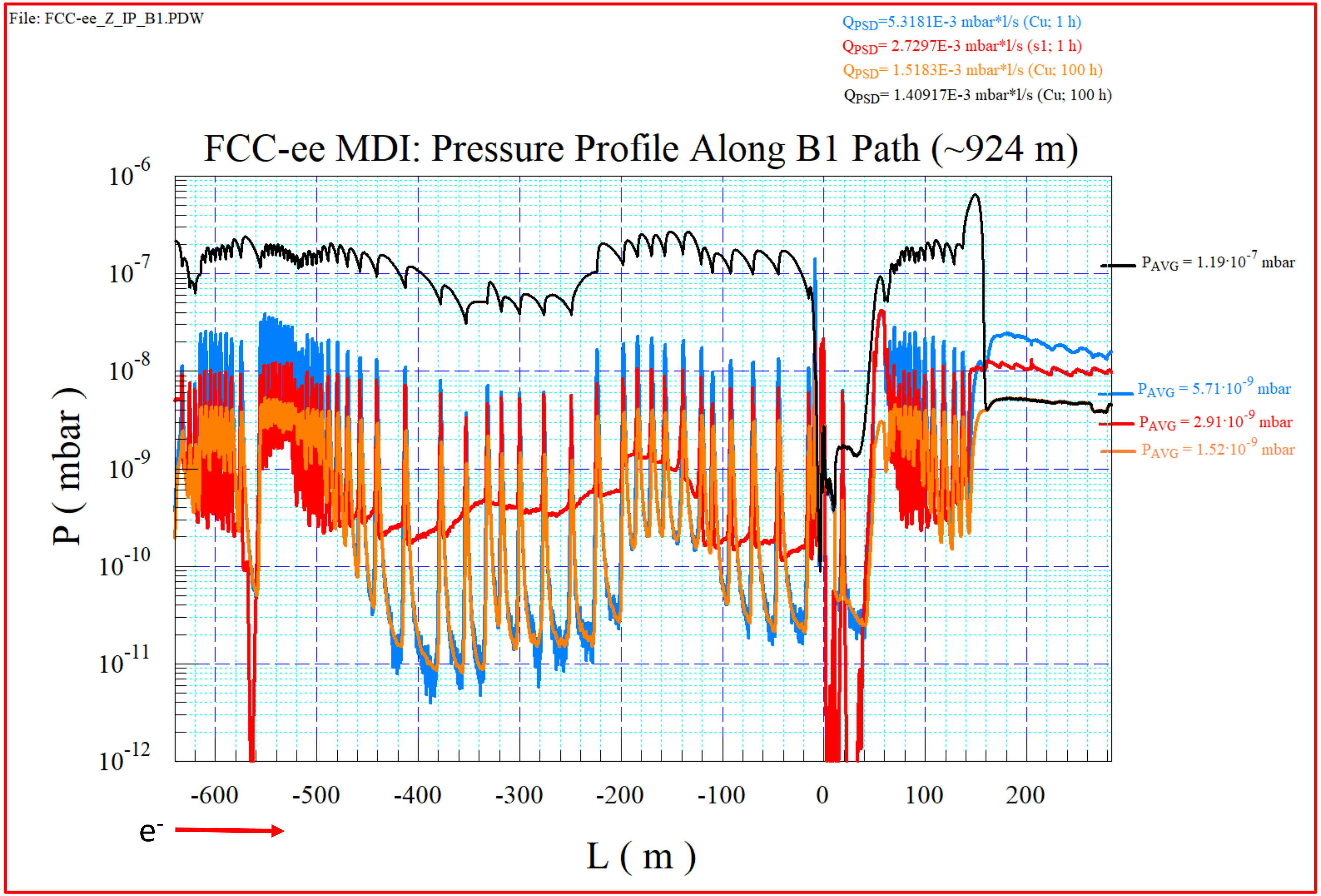


Geometry of the central “X” chamber, as imported from CAD into SYNRAD+ (court. F. Fransesini, INFN/LNF/CERN)

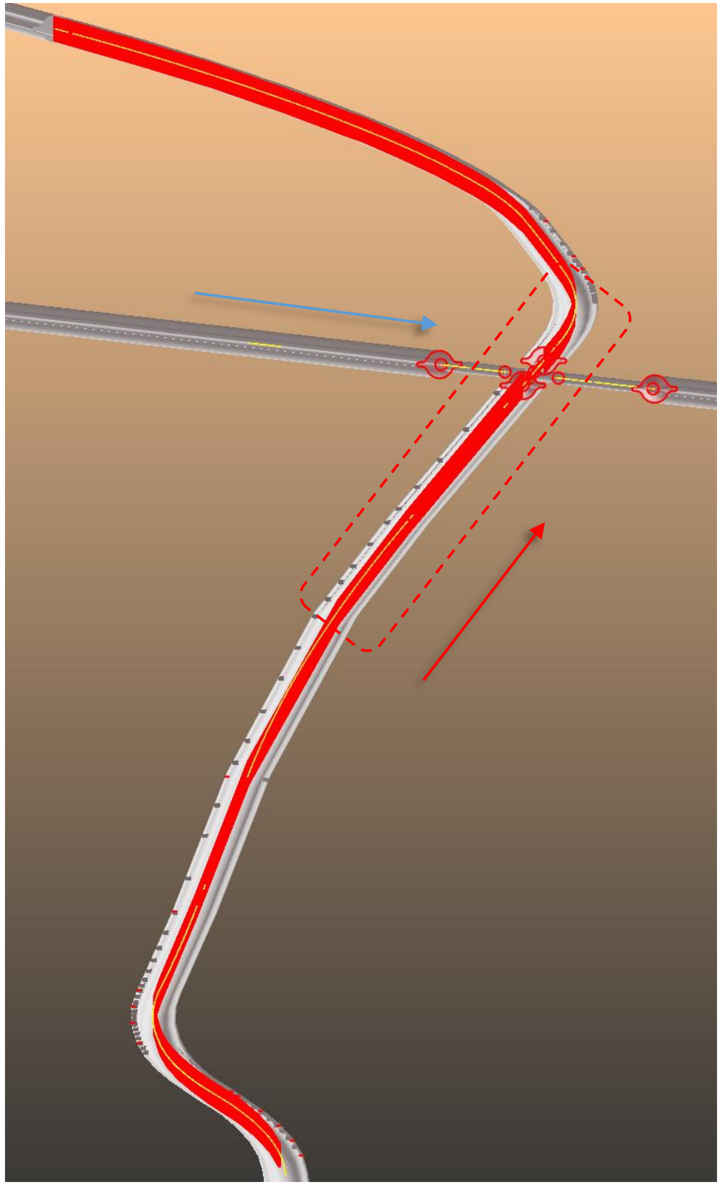


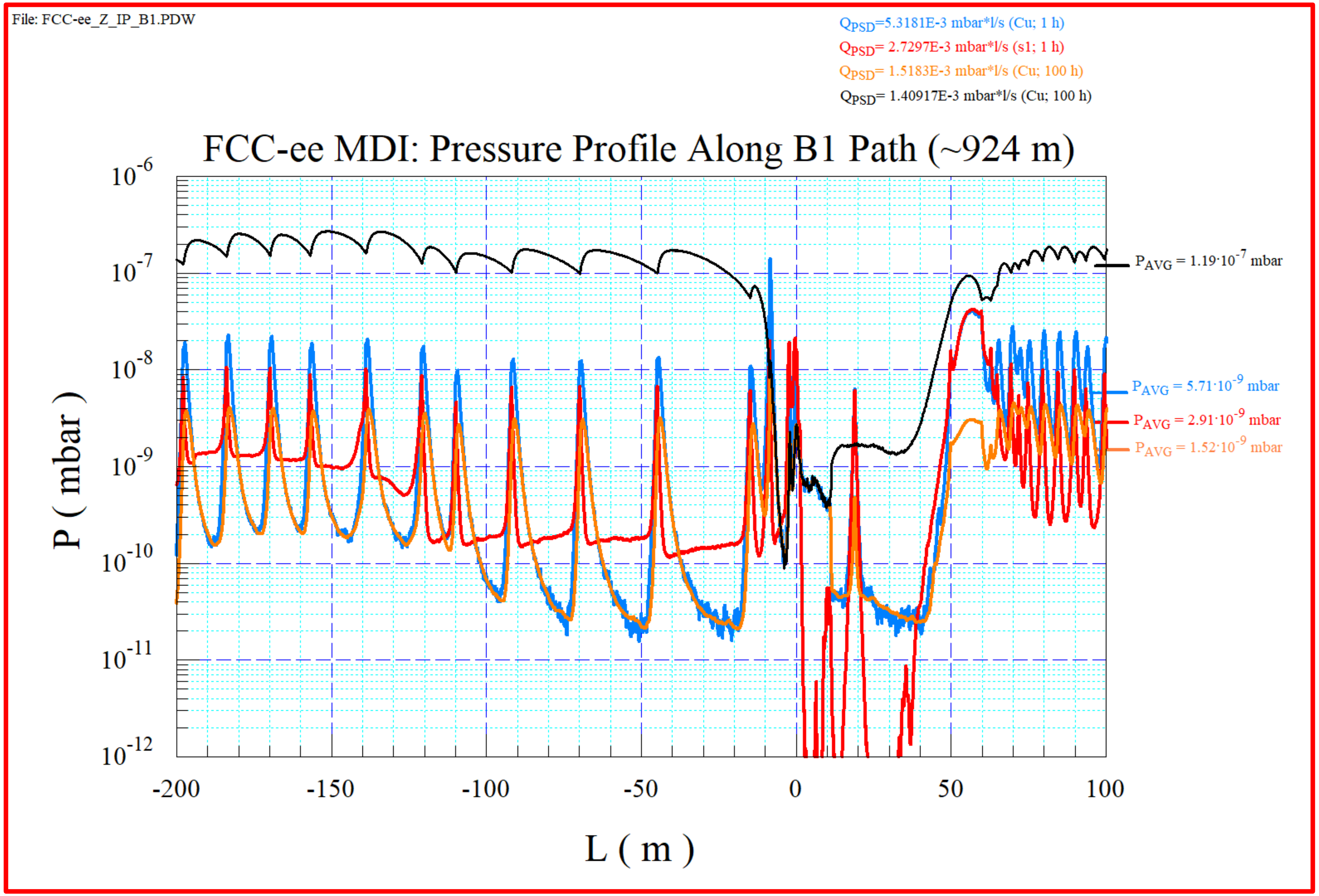
Molflow+ simulation of pressure profiles after 1h (ideal case and Cu reflection) and 100 h (Cu refl.)
Cu-like desorption yield with s=0.008 NEG sticking coeff. and NO NEG before IP; H_2 gas





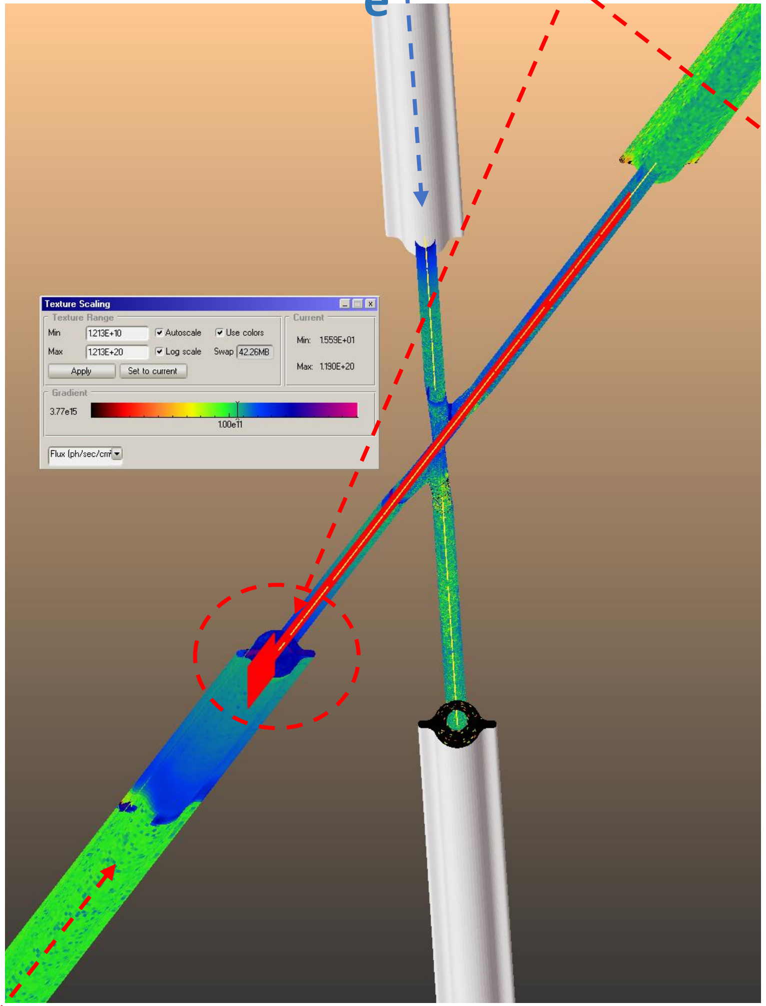
Same as previous one but for the [-200 m; +100 m] around the IP
Cu-like desorption yield with s=0.008 NEG sticking coeff. and NO NEG before IP; H_2 gas

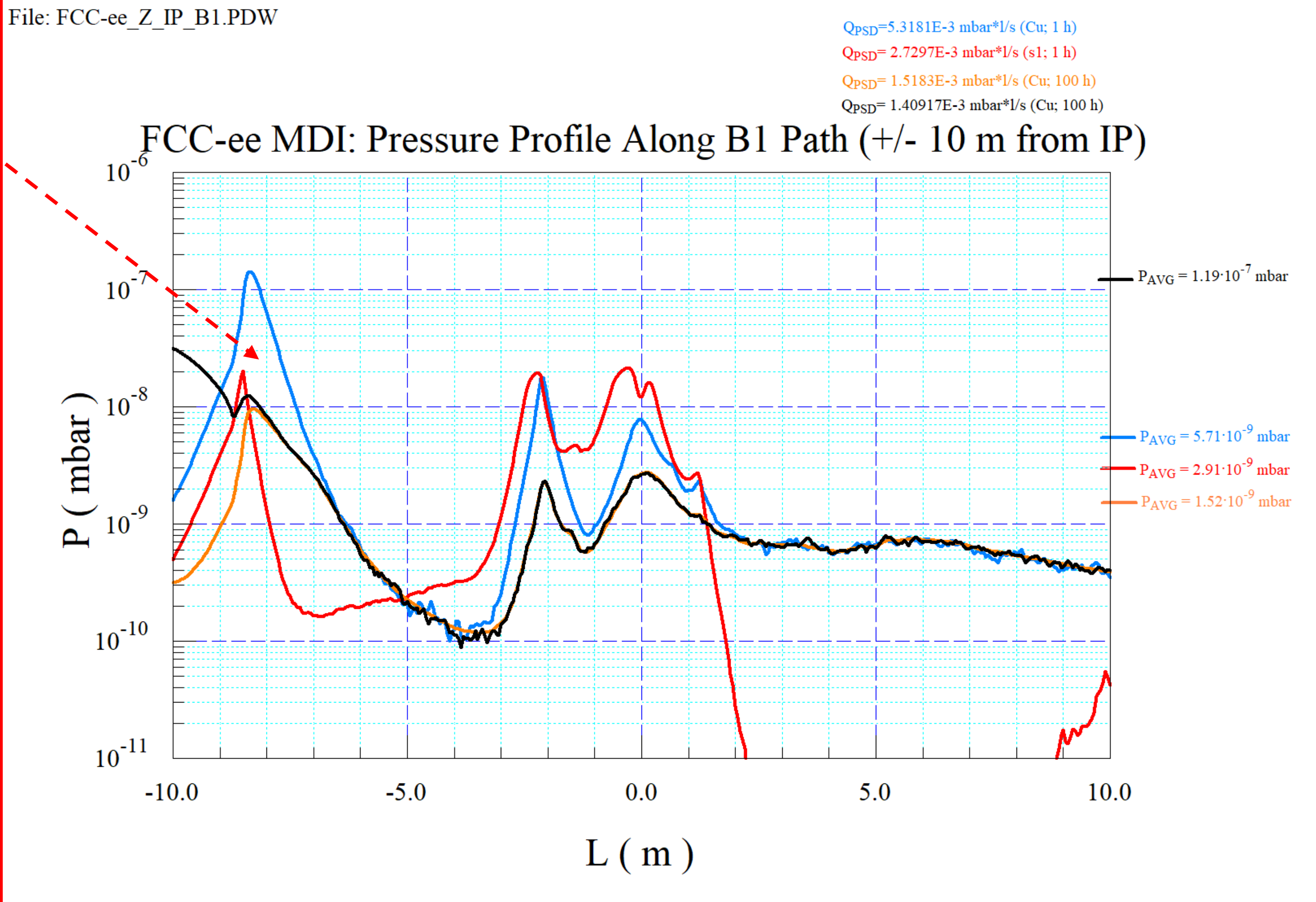




This area needs optimization of pumping and trapping of SR-induced desorption by rectangular absorber: e.g. **sawtooth design**?

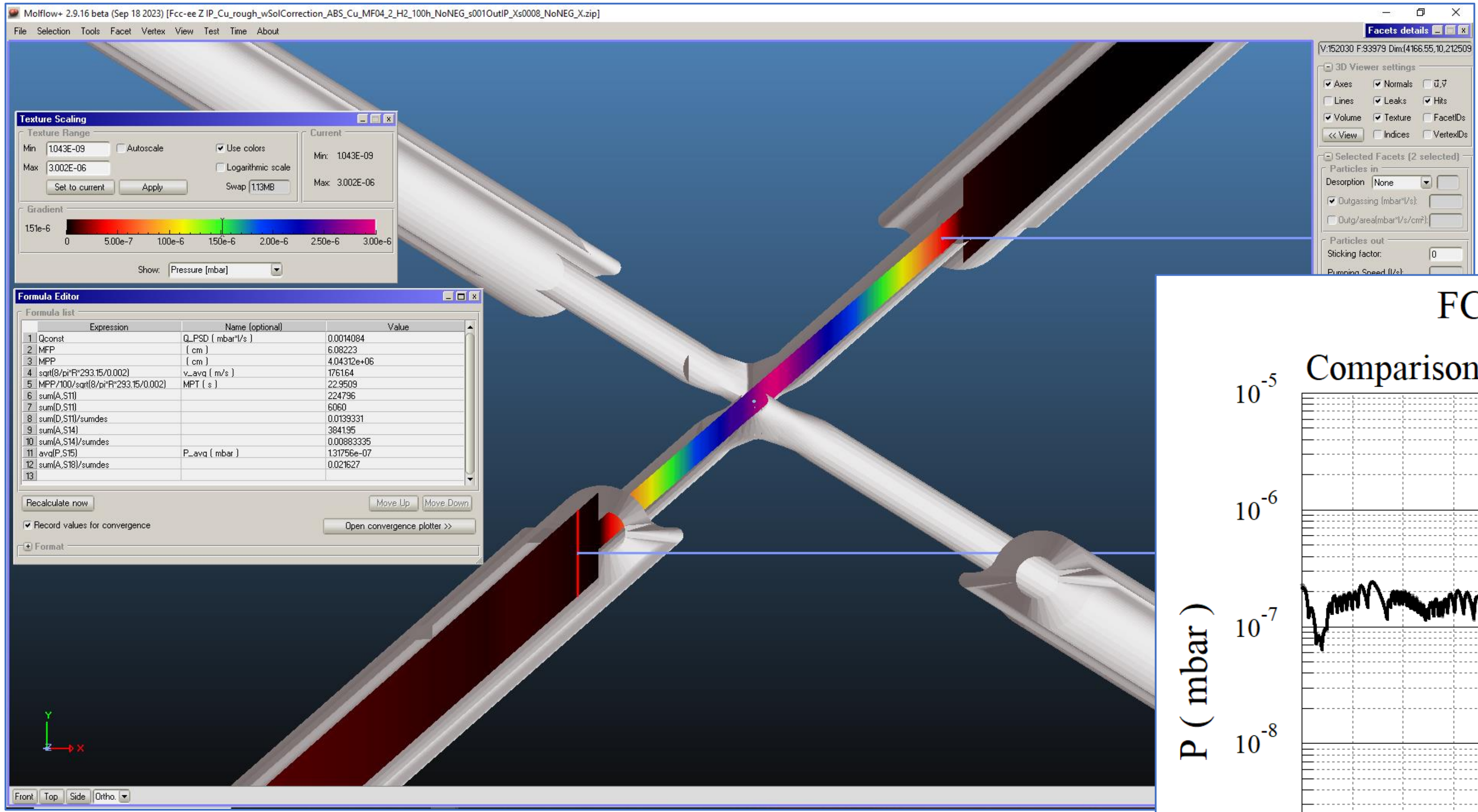
Same as previous one but for the +/- 10 m to/from IP
Cu-like desorption yield with s=0.008 NEG sticking coeff. and NO NEG before IP; H_2 gas

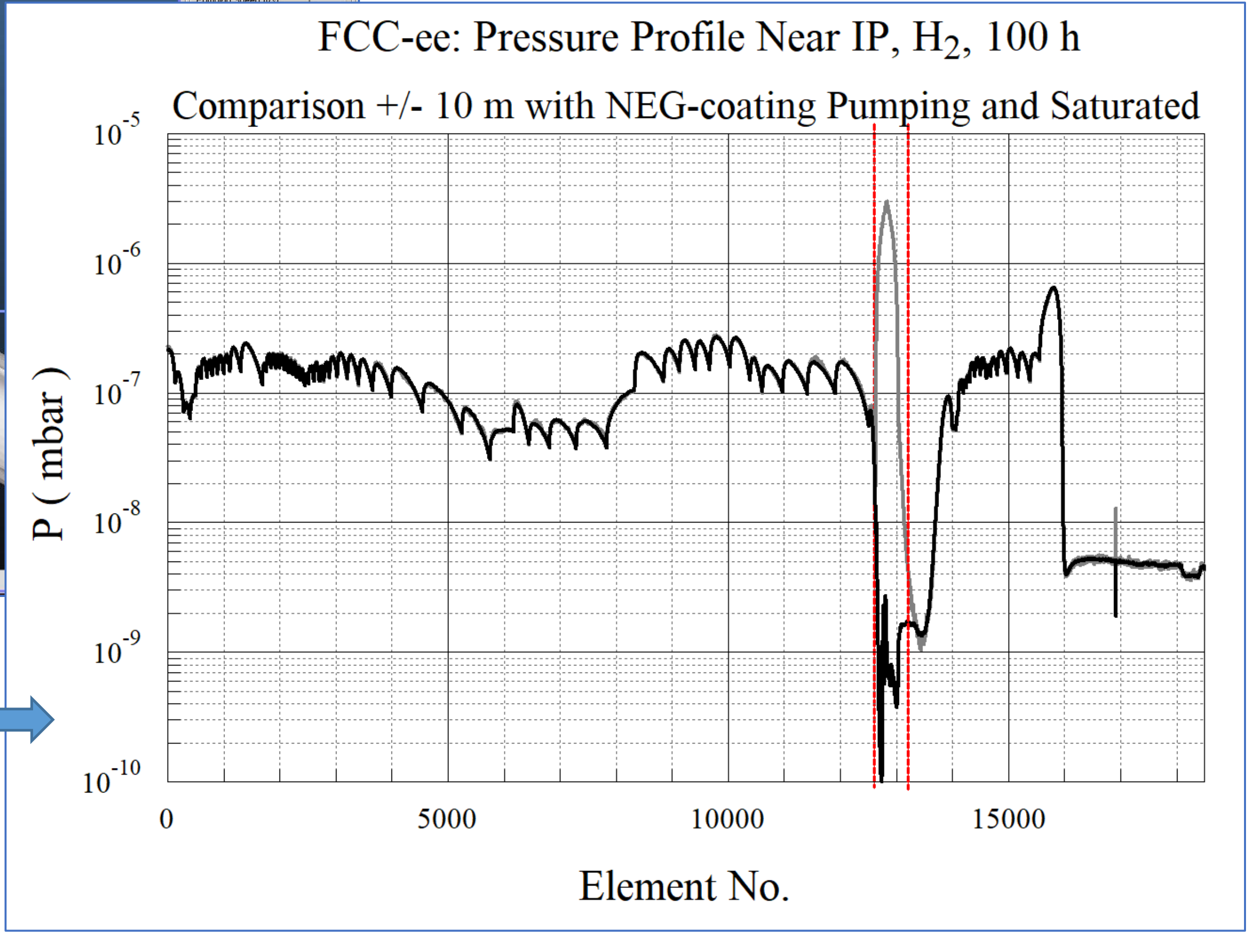




e+

- The Be chamber can't be baked at ~180 C that would be needed for activating the NEG-coating;
- We'd like to find (at least) one place ON EACH SIDE OF THE DETECTOR where a small NEG pump could be located





Huge pressure bump appears in case the NEG-coating of the IP region (+/- 10 m) gets saturated: we could reduce it in part by installing 2 NEG-pumps, symmetrically:

Need to find space for them!

Conclusions and future work

- The design of the vacuum system for the FCC-ee collider has progressed quite a lot in the recent years: now it is the time to implement the same solutions into the MDI region vacuum
- We want to adopt the same concept as developed for the arc regions, i.e. lumped absorbers catching ~100% of the primary SR photon fans, NEG-coating of all chambers, SMA flanges and BPM buttons, Friction Stir Welding technology, etc…
- The integration of the vacuum system near/inside the detector is proving to be rather challenging due to space constraints, tight alignment tolerances, and need to develop new technologies, e.g. remote flange connection, and lumped pumping
- Design of the beam- and photon-dump area needs to be looked at very carefully
- 10 SR photon absorbers, from -120 m to -540 m "see" the IP while being hit by radiation from BC3L.1 dipole with 970 keV critical energy spectrum (ttbar machine): is it a problem?
- **→ Difficult to find space for 1 or more lumped pumps near the IP ←**
- We will soon have a 2m-long prototype with SRA to test at BESTEX/KARA/KIT
- The collaboration with different groups is progressing well: integration, lattice dynamics, FLUKA, MDI, magnets, etc…
- The analysis shown here refers mainly to the MDI at the Z-pole energy, with only first results for the ttbar at 182.5 GeV
- We are on a reasonable path towards finalizing the design of the MDI vacuum system considering that there are 2 more years prior to the end of this study phase

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